## **DoD Automatic Test Systems Strategies and Technologies**



## **JTEG Forum on ATE/ATS**

28 October 2014

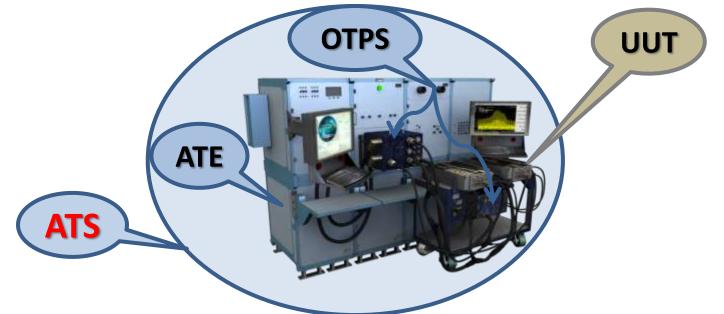
## **Service ATS Participants**

#### ATS

- Bill Ross (Eagle Systems, NAVAIR and DoD ATS Support)
  - Introduction and Background
- George Mitchel (Army, Product Director TMDE)
  - US Army ATS Roadmap
- Chris Giggey (Navy, Dept. PM for ATS)
  - Naval Aviation ATS Roadmap
- Mike Heilman (Marine Corps, ATS Team Lead)
  - Ground Marine Corps ATS Roadmap
- Lt Col Sean Rivera (Air Force, Chief ATS Division)
  - Air Force ATS Roadmap
- Jay Romania (Army, Competency Manager, ATS Division)
  - Dod ATS NxTest IPT Chair Joint Test Technologies
- **Mike Malesich** (Navy, Automatic Test Software Branch Head)
  - DoD ATS Framework IPT Chair ATS Standards

# "Automatic Test Systems" Terminology

- <u>ATE</u> or Automatic Test Equipment = Integrated set of test and measurement instruments able to do weapon system test and diagnostics
- <u>OTPS</u> or Operational Test Program Set = A set of hardware to physically interface a group of weapon system Unit(s) Under Test (UUTs) to the ATE and the UUTs test program software
- <u>ATS</u> or Automatic Test System = ATE + its OTPSs



## **Automatic Test Systems**





- Complex electronic test and diagnostics equipment
- Used at all levels of maintenance from factory to field
- Hundreds of different types in DoD inventory and tens of thousands of application test programs in use
- \$51B spent on automatic test systems from 1980 1992

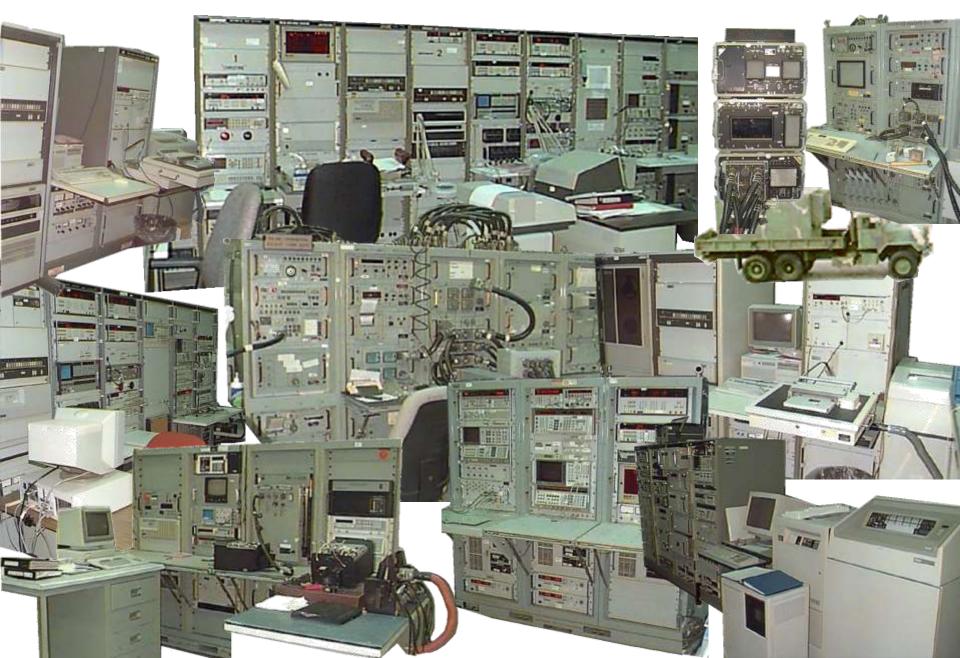
## The DoD ATS Problem --- Over 400 different ATE ---



## more problems.....



## ...and there's even more



# The Major Issues Facing DoD – Late '90s

- 1. 85-95% common test capability among the different DoD ATE
- 2. Most ATE are or are becoming obsolete
- 3. We pay for similar redesigns multiple times
- 4. We have NO interoperability among our different ATE types
- 5. Our ATS does NOT leverage available valuable diagnostic data
- Combat technologies are being fielded faster than the required support equipment
- 7. Support costs are rising significantly as DoD combat support systems age
- 8. Old technology drives huge logistic footprints (volume)
- Existing ATE does NOT allow for easy and cost effective technology insertion
- 10.Unique labor skills are required to operate, maintain and support each ATE

# **DoD ATS Executive Directorate (ED)**

- OSD established the DoD ATS ED Office to better coordinate ATS across the DoD
  - DoD IG, Congress, and GAO "Tried to Help"
- Goals of the DoD ATS ED:
  - "Reduce the total cost of ownership of DoD ATS"
  - "Provide greater flexibility to the warfighter through Joint Services interoperable ATS"
  - "Reduce logistics footprint"
  - "Improve quality of test"



## **DoD ATS Executive Directorate**



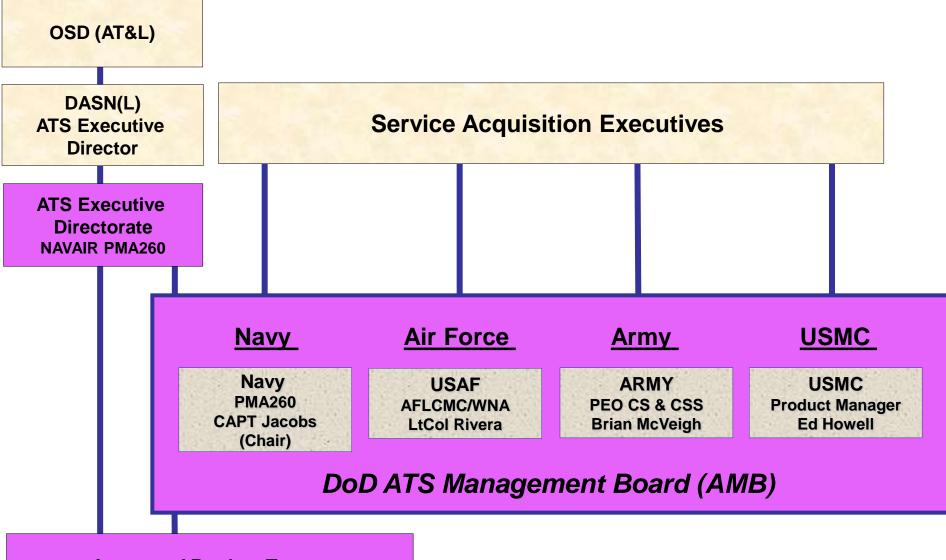
### **Two Primary Organizational Elements**

### DoD ATS Management Board or AMB

ATS

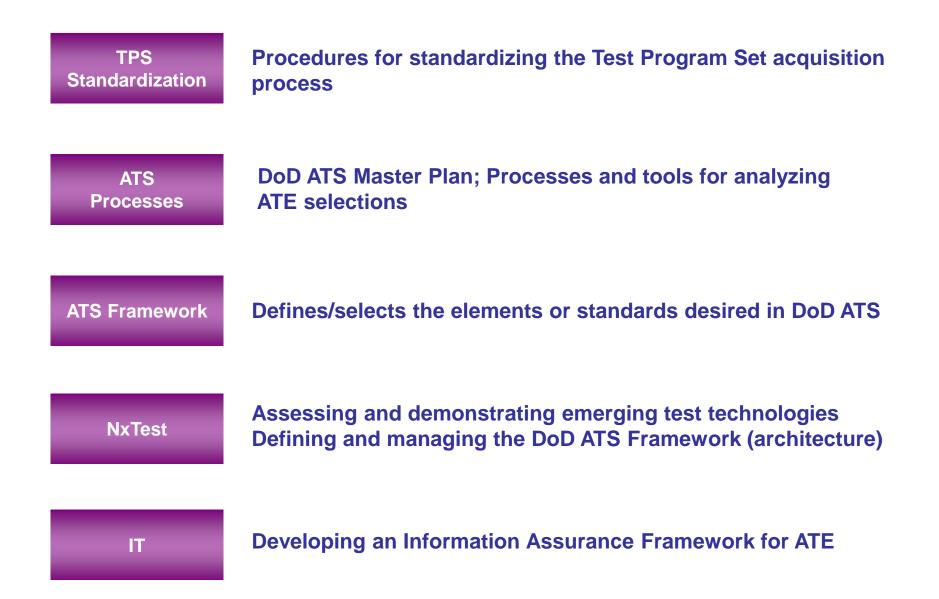
- Senior ATS leader from each Service
- Joint Services Integrated Product Teams or IPTs
  - Service members interested in the IPT topic

## **DoD ATS Management Board**



Integrated Product Teams

## **Joint Services Integrated Product Teams**



## **DoD ATS Executive Directorate**

ATS



- Originally focused on putting internal Service and cross Services
   ATS Policies and Processes in place
- Now, more focused on sharing test technologies and leverage ATS investments among the Services

## **DoD ATS ED General Strategy**

1. Designate DoD Standard ATS Families

ATS

- 2. Define a Technical Open System Framework for ATS designs
- 3. Share test technology development and insertion
- 4. Each Service modernize own Standard ATS Family

# **DoD ATS Technology Demonstration**

## Agile Rapid Global Combat Support (ARGCS)

- 2004 2008 OSD Advance Concept Technology Demonstration project
  - Competitively awarded to Northrop Grumman
- Investments by OSD, Army, Navy, Marine Corps, and Air Force
  - Funding, technical support and material
  - Information exchange with UK MOD

### **Share Investment in Next Generation ATS Demonstrations**

### **ARGCS Key Features & Metrics**

- ATS <u>interoperability</u> among weapon systems, Services, and other countries
- <u>Scalable</u> to need and <u>performance enhancements</u>
- Smaller footprint, reduced logistics burden
- <u>Better use of weapon system diagnostics data</u> and historical maintenance data
  - ATE Net-Centric functions

- Key technologies demonstrated:
  - Common Tester Interface (CTI)
  - Synthetic Instruments stimulus and measurement
  - ATML net-centric diagnostics functions

Validation of emerging <u>ATS</u> <u>Technical Framework</u> standards

### **Share Investment in Next Generation ATS Demonstrations**

- Services jointly supported the Agile Rapid Global Combat Support (ARGCS) ACTD system-level demonstration
- Successfully demonstrated a number of test technologies:
  - ARGCS Architecture
  - ATML Standards
  - ATML (first implementation)
  - Common Tester Interface
  - Net-Centric Diagnostics
  - Synthetic Instrumentation (SI)
  - SI Component Interface Standards
  - LXI standards
  - Multiple Run-time Environments
  - Commercial Instrument Maturity
    - Bus Test Emulation Instrument
    - High Density Digital Instrument
    - High Density Analog Instrument
    - Advanced Power Supplies



### **Share Investment in Next Generation ATS Demonstrations**

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  - Commercial Instrument Maturity
    - Bus Test Emulation Instrument
    - High Density Digital Instrument
    - High Density Analog Instrument
    - Advanced Power Supplies





These technologies are being incorporated into the current generation of DoD ATS Families

### Serving "Our Army at War - Relevant and Ready"

EQUIPMENT

DIAGNOST

ACLASSIFIC

TEST

MEASUREMENT

George J. Mitchell Product Director

Innovation for Today and Tomorrow's Expeditionary Forces 28 October 2014



### **PD TMDE Portfolio**



At-Platform Automatic Test Systems (APATS) Maintenance Support Device (MSD) Off-Platform Automatic Test Equipment (OPATS) Next Generation Automatic Test System (NGATS) General Purpose Electronic Test Equipment (GPETE) Test Equipment Modernization (TEMOD)

Calibration Sets (CALSETS) Instruments and Standards



Used by all weapon systems maintainers at Field and Sustainment Levels to perform At - Platform maintenance.

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Supports repair of Line Replaceable Modules at Field and Sustainment Levels for multiple weapon systems.



Provides Field and Sustainment Level testing of weapon system operational tolerances.



Performs Precision Maintenance & Calibration for General Purpose Electronic Test Equipment supporting weapon systems.



- Force structure changes and Basis of Issue analysis are impacting quantities of test equipment procured
- Although decreasing (like other programs), test equipment procurement funding will continue
- Procurements for Army general purpose electronic test equipment (via TEMOD program) will continue to be individual ACAT III managed programs, for now
- CALSETS and TEMOD procurements will continue to be primarily influenced by the annual developed Joint Working Group prioritization lists which require HQDA approval
- Shift to multi-task synthetic instrumentation as a material solution remains a work in process
- Establishment of a separate funding line for the TS-4549 bench level radio test set

Next Generation Automatic Test Set (NGATS)





NGATS is a highly mobile, rapidly deployable, general-purpose, reconfigurable automatic test system which directly supports testing and screening of Army weapon systems to maintain their readiness to shoot, move, and communicate. Designated to replace Direct Support Electronic Systems Test Set (DSESTS), Base Shop Test Facilities (BSTF) versions 3 and 5, and other legacy automatic/automated off-platform test equipment currently used by the Army.

#### NGATS Fielding:

- NGATS will replace legacy ATE
- Projected AAO is 181 systems,
  - includes 52 non-sheltered consoles

#### NGATS Status:

- Draft RFP released March 2013
- Final RFP released March 2014
- Award targeted September 2014

### Maintenance Support Device (MSD)



 Internal Combustion Engine Testing

- Mission Planning Software Uploader
- IETM
   Diagnostic
   Software Host
- Digital LogBook

#### PERFORMANCE:

•25% reduction in maintenance task
time, quicker, more accurate diagnoses
•Automates / eliminates the use of multi-meters, oscilloscopes, paper manuals, etc. used to troubleshoot and isolate faults

#### **SPECIAL FEATURES:**

•Operates over an extended temperature range in rain, sand, and dust, and survives a 36-inch drop

• Passes 160 degree Fahrenheit temperature test

#### FIELDING:

AAO: 38,994 FUE: 2006 (MSD-V2) 2012 (MSD-V3) FIELDING PLAN: IAW AOP and as TPF or ASIOE with weapons supported PRIME CONTRACTOR:

VT Miltope, Hope Hull, AL

#### <u>ACQ STRATEGY</u>: Competitive award production contract based on performance specification

<u>SCHEDULE</u>: Production and deployment phase (MSD-V3)

#### Supports More than 50 Weapon Systems & 30 Maintainer MOS's

#### Abrams

- Apache
- Armored Security Vehicle
- Army Tactical Missile System
- Avenger
- Aviation Mission Planning System (AMPS)
- Base Shop Test Facility
- Blackhawk
- Bradley
- Calibration Sets
- Chinook
- CROWS
- Deployable Universal Combat Earthmover
- **Explosive Ordnance Disposal**
- Family of Medium Tactical Vehicles
- Firefinder Radar
- Forward Repair System

- Heavy Equipment Transporter System (HET)
- Heavy Expanded Mobility Tactical Truck (HEMTT)
- Heavy Tactical Trucks
- Hellfire
- Hercules
- High Mobility Artillery Rocket System (HIMARS)
- High Mobility Multi-Purpose Wheeled Vehicle (HMMWV)
- Hunter
- Hydraulic Excavator
- Javelin
- Joint Attack Munitions System (JAMS)
- Joint Cargo Aircraft
- JLENS
- Joint Light Tactical Vehicle
- Joint Robotics
- Joint Tactical Ground Station
- Kiowa Warrior

- Knight
- Lightweight Howitzer
- Logistical Support Vehicle (LSV)
- Long Range Advanced Scout Surveillance Systems
- Marine Corps Tactical Unmanned Aerial System
- Mine Resistant Ambush Protected (MRAP)
- Multiple Launch Rocket System (MLRS)
- Paladin
- Palletized Load System
- PEO Integration
- Patriot
- Sentinel
- Shadow
- Stryker
- Tactical Quiet Generators
- **Theater High-Altitude Area Defense**
- Wolverine

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### **PD TMDE Acquisition Calendar**





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### **CALSETS** Instruments & Configuration

#### Tactical (Active and NGB) = 52





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AN/GSM 421 V2 (New)



Sets	MTOE	TDA USATA/ NGB	NGB	Total
AN/ GSM 705	14		12	26
AN/ GSM 421	14		12	26
Instruments				
AN/ GSM 286		24/21		53
AN/ GSM 287		50/17		67
AN/ GSM 439	14	13	12	39
AN/ GSM 440	14	8	12	34

### PD TMDE **Acquisition & Production Calendar**



### Calibration Equipment Supporting the War Fighter

#### Individual Weapons



- M-2 .50 Cal
- M-4 Carbine
- M-9 Pistol
- M-16 Rifle
- MK19-3 Grenade Machine Gun
- M24 Sniper Rifle
- M203 Grenade Launcher
- M240B Machine Gun
- M-249 Squad Automatic Weapon

#### **Indirect Fire Systems**



- MLRS
- M102, M119, M198, Towed Howitzer
- M120/M121, M224, M252 Mortar



- Apache Longbow
  - Hellfire Missile
  - o 30mm Cannon
- Black Hawk
- Chinook
- Kiowa Warrior
- Armament:
  - 70mm rockets 0
  - 0
  - Stinger missiles 0

#### **NBC** Defense Equipment



NBCRS M93/M93A1

**Air Defense Artillery** 



- Avenger
- High Mobility Artillery System
- Medium Extended Air Defense System
- Surface Launched Advanced Medium Range Air-to-Air Missile
- Patriot
- Stringer

- VSAT
- SINGARS Transceivers

#### **Tracked Vehicles**



- Abrams
- Bradley
- M88A2 Hercules



Anti-armor Weapons



Javelin

TOW



#### Wheeled Vehicles



- FMTV M1070 HET PLS Stryker HEMTT
  - HMMWV



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.50 caliber machine gun



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### **CALSETS Production & Fielding**



	FY12	FY13	FY14	FY15	FY16	FY17	FY18	FY19	FY20	FY21	FY22	FY23	FY 24
CALSETS and Instruments Fielding			Ir	n Fieldi	ng								

#### **Fielding Actions:**

11 each: Infrared Thermometer Calibrator

#### Systems Impacted:



Wheel Vehicles

30 each: Signal Generators ٠

Aviation

Air Defense

Communication



Aviation

Indirect Fire



Wheel and Track Vehicles

21 each: Weight Sets ٠



## **CALSETS Production & Fielding**



	FY12	FY13	FY14	FY15	FY16	FY17	FY18	FY19	FY20	FY21	FY22	FY23	FY 24
CALSETS and Instruments Fielding			Ir	n Fieldi	ng								
	• 1	Calibratio	Automat n organi:			o ibration plat	forms	Syst Tactical ar Joint Base Ft. Bragg Ft. Riley 520 <sup>th</sup> OD (	e Lewis-Mo	its :Chord			
								17	- Je	40	-	24	

• 14 each: Themometry Bridge Temperature standards



Aviation

Track Vehicles





Aviation

Air Defense

Communication



162 each: Dyn400 Night Vision Test Set calibrators

162 each: Microwave Adapter Kits

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Night Vision Goggles



### CALSETS Transfer Level



### JWG LIST (FY13 JWG)

FY12 Priority	JWG #	Item Name	Sets	FY13 Priority
3	JWG10-02	Instrument Controller (Replacement)	REF, 286, 287, 440, 439	1
12	JWG10-02	ICE Software Replacement	REF, 286, 287, 440, 439	2
NEW	JWG13-01	Pneumatic Pressure Controller	REF, 286, 287, 439, 440	3
8	JWG08-38	Tachometer Calibrator	REF, 440	4
20	JWG09-19	Fluke 744 Portable Thermocouple Calibrator	REF, 440	5
NEW	JWG13-03	Distortion Analyzer	REF, 286, 287, 440	6
6	JWG10-07	Core Workstation Replacement	REF, 286, 287, 440, 439	7
19	JWG10-01	Long Gauge Block Set	286, 287, 440, 439	8
16	JWG12-22	Thermocouple Calibrator	REF, 286, 287, 440	9
10	JWG09-16	Syncro-Resolver Calibrator	REF, 440	10
11	JWG12-05	DC Power Supply Test Set	286, 287, 440	11
21	JWG11-16	Precision Type N Gage Kit	REF	12
5	JWG11-10	3458A DMM Replacement	REF, 286, 287, 440, 439	13
7	JWG08-46	H-Frames and Pumps	286, 287, 440	14
4	JWG12-03	Fiber Optic calibration Workstation (FOCUS)	287, 440	15
9	JWG08-42	Torque Cells	REF, 286, 440	16
14	JWG10-16	Joint Chemical Agent Detector Tester Clibrator	286, 287, 440	17
13	JWG10-28	Joint Biological Detector System Calibrator	286, 287, 440	18
17	JWG09-02	HP 905A Coax Sliding Load	REF, 286, 287, 440	19
24	JWG08-35	Gamma Source For Calibrating Radiac Sensors	440	20
18	JWG09-10	Fluid Separator, MIS-26326 Replacement	REF, 286, 287, 440	21
23	JWG11-21	T-55 Test Fixture	440	22
15	JWG10-05	MERLIN Inventory System	P, REF, 286, 287, 440, 439	23

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### **CALSETS Reference Level/APSL**



### JWG LIST (FY13 JWG)

ine,	CALSETS Ref/	APSL JWG L	IST (FY13 JWG)		
Pala	FY12 Priority	JWG #	Item Name	Sets	FY13 Priority
	NEW	JWG13-04	Low Differential Pneumatic Pressure Standard	REF	1
	4	JWG10-23	Blackbody Calibration Source	REF	
	NEW	JWG13-26	Phase Noise Standard	Р	3
	NEW	JWG13-27	Power Sensor Standard	REF, P	
	NEW	JWG13-24	Freq Counter Standard	REF, P	5
	NEW	JWG13-25	Oscope Plugin Standard	REF, P	E E
	NEW	JWG13-19	Type N Calibration Kit	Р	
	6	JWG12-07	Low Frequency Vector Network Analyzer	REF	8
	10	JWG12-21	Phase Angle Standard	P, REF	8
	NEW	JWG13-18	Noise Figure Analyzer	Р	<u>c</u>
	15	JWG11-17	VNA Calibration Kits	REF	10
	35	JWG09-08	Electronic Height Gauge	REF	11
	17	JWG08-44	Teraohmmeter MIS-10549 & 13440048 (Guildline 9520 & 6500)	REF	12
	16	JWG09-20	Fluke 5520A Multi-Product Calibrator	REF	13
	34	JWG09-15	Gauge Block Comparator	REF	14
	33	JWG09-17	Gaussmeter Calibrator	REF	15
	19	JWG12-17	Signal Gen, 20GHz	Р	16
	20	JWG12-16	Test Cables, Vector Network Analyzer	Р	17
	21	JWG12-15	Signal Gen, Microwave Analog	Р	18
	22	JWG12-14	Power Meter, P Series	Р	19
	23	JWG12-13	PRT High Temperature	Р	20
	24	JWG12-10	Balance, 100G	Р	21
	25	JWG12-11	Balance, 5G	Р	22
	26	JWG12-12	Balance, 1KG	Р	23
	27	JWG12-09	Dead Weight Tester (Pneumatic)	Р	24
	28	JWG12-08	Temperature Readout, CHUB-E4	Р	25
	11	JWG12-20	Surface Measurement System	Р	26
	29	JWG09-09	Universal Calibrator	REF	27
	30	JWG11-05	Pressure Controllers	Р	28
	32	JWG11-03	Humidifiers	Р	29
	18	JWG10-27	High Pressure Pneumatic controller Calibrator	REF	30
	14	JWG12-18	Vibration System Controller, 4 channel	Р	31
	36	JWG11-06	Aerosol Cascade Impactor	P	32
	12	JWG12-19	Reciprocity Accelerometer Calibration System	P	33
	37	JWG11-02	Audio source	Р	34
	38	JWG11-04	High Frequency Oscilloscope Sysstem	P	35
	13	JWG10-21	Hydraulic Deadweight Tester	REF	36
	39	JWG08-24	Low Frequency Spectrum Analyzer	REF	37









Scheduled is dependent on availability of funds in FY 16



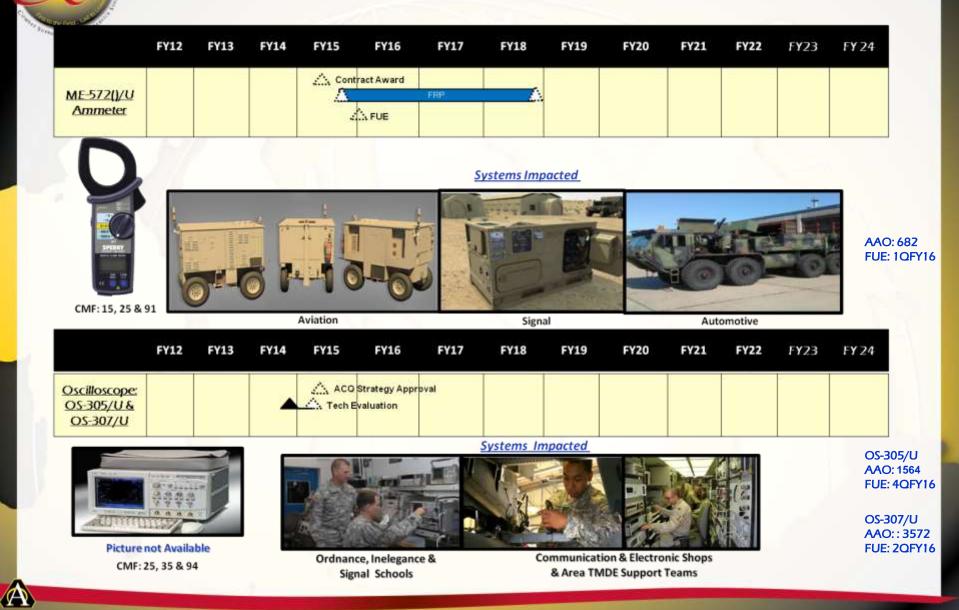
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Project pending allocation of funding to new line established for the TS-4539/T

### **PD TMDE Acquisition Calendar**

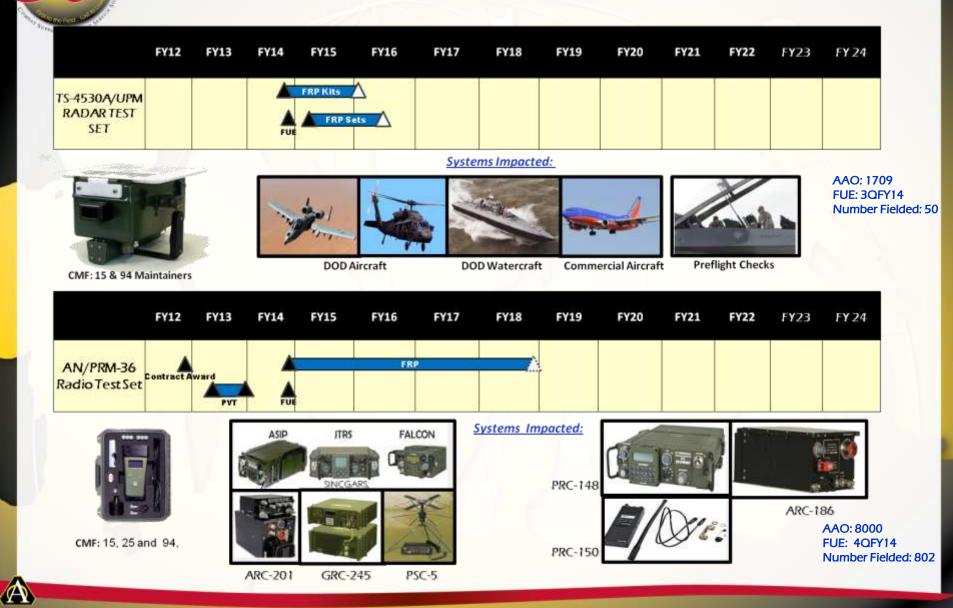




### **PD TMDE Production Calendar**

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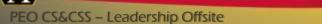
Test Equipment Modernization Program (TEMOD)

### **Prioritization List**

- 1. SPECTRUM ANALYZER
- 2. TEST SET, OPTICAL FIBER
- 3. TEST SET, RADAR (IFF)
- 4. COUNTER, UNIVERSAL ELECTRONIC

5. TEST SET, OPTICAL POWER
 6. SPECTRUM ANALYZER
 7. TEST SET, RADIO FREQUENCY POWER
 8. METER, POWER (Wattmeter)
 9. LEVEL METER, FREQUENCY SELECTIVE
 10.ANALYZER, LOCAL- WIDE AREA NETWORK
 11.MODULATION METER

Replaces: AN/USM-677, (LIN A70285) Replaces: TS-4320/G, (LIN T24009) Replaces: AN/UPM-155, (LIN R19417) Replaces: AN/USM-459, (LIN C19266); AN/USM-459A, (LIN C19266); AN/USM-459B, (LIN C19266) Replaces: TS-4358/G, (LIN T23357) Replaces: AN/USM-620, (LIN S01484) Replaces: AN/USM-620, (LIN R22666) Replaces: TS-3790/U, (LIN R22666) Replaces: TS-3790/U, (LIN P41172); TS-3793/U, (LIN T90150) Replaces: AN/USM-490, (LIN F60502) Replaces: TS-4511/P, (LIN A55428) Replaces: ME-523/U, (LIN M61743)



# Naval Aviation ATS Roadmap

## **JTEG Forum on ATE/ATS**

NAVAIR Public Release SPR# 2014-784 Distribution Statement A – Approved for public release; distribution is unlimited. Chris Giggey NAVAIR PMA260 DPM for ATS 28 Oct 2014

INTERSTATE

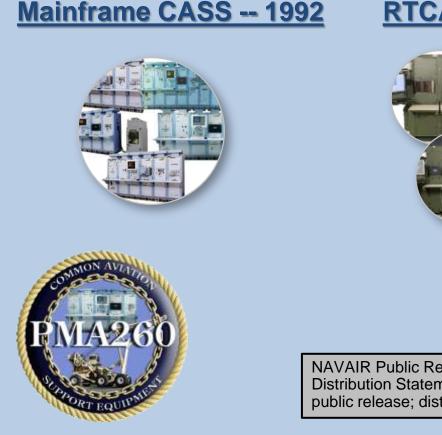
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## Introduction

- ATS
- **Purpose:** To share select portions of the "Naval Aviation ATS Roadmap"
  - "Naval Aviation" encompasses US Navy and US Marine Corps aviation
- Although the focus is Naval Aviation, there are some surface and subsurface Navy applications
- Navy's General ATS Strategy:
  - Define a standard Family of ATE the "CASS Family of Testers" (CASS FoT)
  - Rehost TPSs from the multiple legacy ATE onto the "CASS FoT"
    - TPSs from 30 legacy ATE have been rehosted to the CASS FoT
  - Design each new generation of CASS Family Member to easily "Migrate" the TPSs from an old Family Member to the new Family Member
    - US Navy is able to re-use its over \$2B investment in CASS FoT TPSs

NAVAIR Public Release SPR# 2014-784 Distribution Statement A – Approved for public release; distribution is unlimited.

# 3 Generations of the CASS Family of Testers (FoT) (IOC dates)

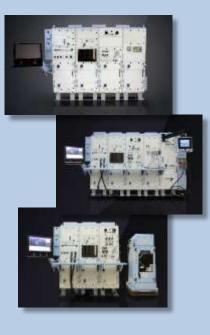


#### **RTCASS -- 2008**





#### eCASS -- 2017





# **CASS FoT Operating Environments**

#### **Marine Aviation Logistics Ship**



#### **Shore Intermediate Maint.**

#### **Aircraft Carriers**



#### **Assault Ships**



#### **Depots**





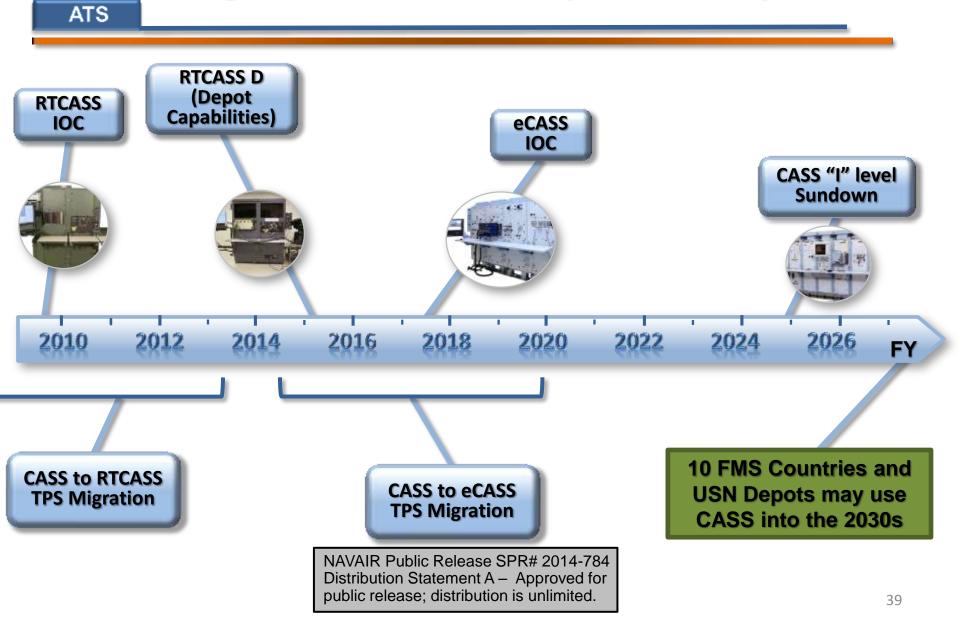
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#### Marine Maint. Van Pads





# **High Level Summary Roadmap**







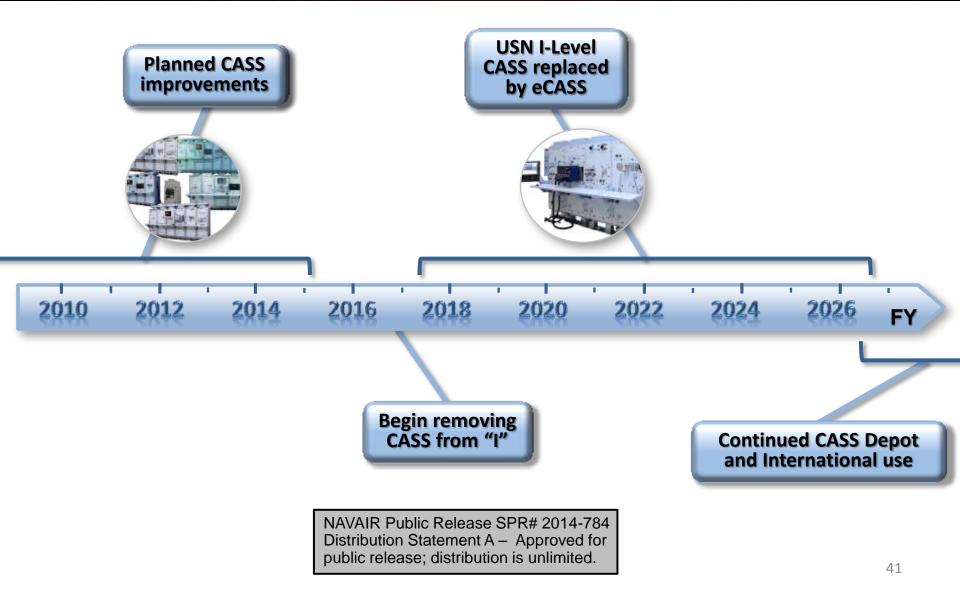


# **I-Level Sundown**

# 2016 - 2026



## Mainframe CASS Sundown



## **Planned Major CASS Improvement Changes**

- Modernizing the CASS station's media and hard drives
  - Magneto Optical to DVD media and solid state drives
- Improving the CASS EO3 Module's reliability and calibration cycle
- Providing an alternate to the procurement obsolete Automatic Gyro/Gimbal Control System (AGCS)
- High Speed Subsystem (HSS) -- Adding an ancillary capable of addressing the emerging weapon system modern high speed buses and providing Real Time Testing leveraging FPGA technology

# **RTCASS Status**

Computer Upgrade ECP in process (field 2016)

RTCASS

- Improve performance while modernizing and aligning with eCASS computer
- Implementing some NxOMS functions (net-centric related functions)
  - Recently demonstrated with V-22 program
- Planning other H/W and S/W convergence with eCASS
- Modifying 10 RTCASS into a "depot variant" with a focus of providing greater circuit card test capability



# **RTCASS, Depot (RTCASS-D)**



- Targeted for depot testing of SRAs
- First Fielding Fall 2014

RTCASS

• Will operate all existing RTCASS TPSs



- ✓ RTCASS packaged in Commercial racks
- ✓ Enhanced analog (AI-760 added)
- Cross-point matrix that allows tester per pin technology on each digital pin
- ✓ Commercial PDU
- ✓ Enhanced digital (DI-050)
- ✓ Computer upgrade Quad Core Win 7
- Adds National Instruments
   LabWindows/CVI based TPS development
   environment and Test Stand

# Still Making New CASS/RTCASS OTPSs

- ATS Lot 1 Offload to CASS Reliability Improvement Program
  - A complete hardware remake with improved test programs
- ALR 67v2 SRAs Offload to CASS (depot OTPS)
- H-53 AFCS Offload to CASS
- F-18 DTS Direct to CASS

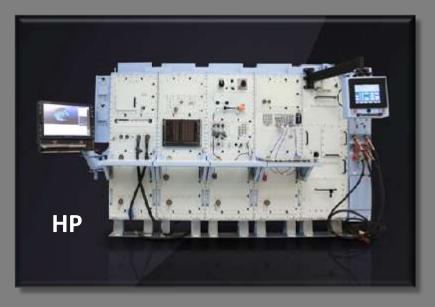
CASS

- EA-18G ALQ 218 Direct to CASS
- P-8 ALQ 240, MAS, and SMS Direct to CASS
- H-60 MMR Radar, AAS-44C (FLIR), and ALFS ST/R Direct to CASS
- V-22 ABIU, NIU, WIU, RMU, DDMS, APU, ECU, IAP Direct to CASS
- H-/UH-1Y Mission Computer and HIAOC Direct to CASS
- T-45 EGI Direct to CASS
- MQ-4C Triton In planning (may be Direct to eCASS)

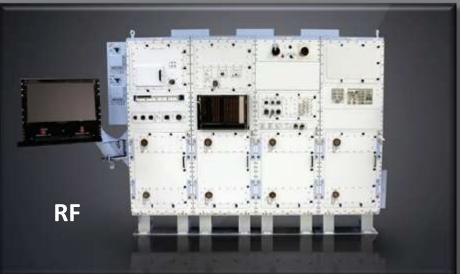


## eCASS Systems

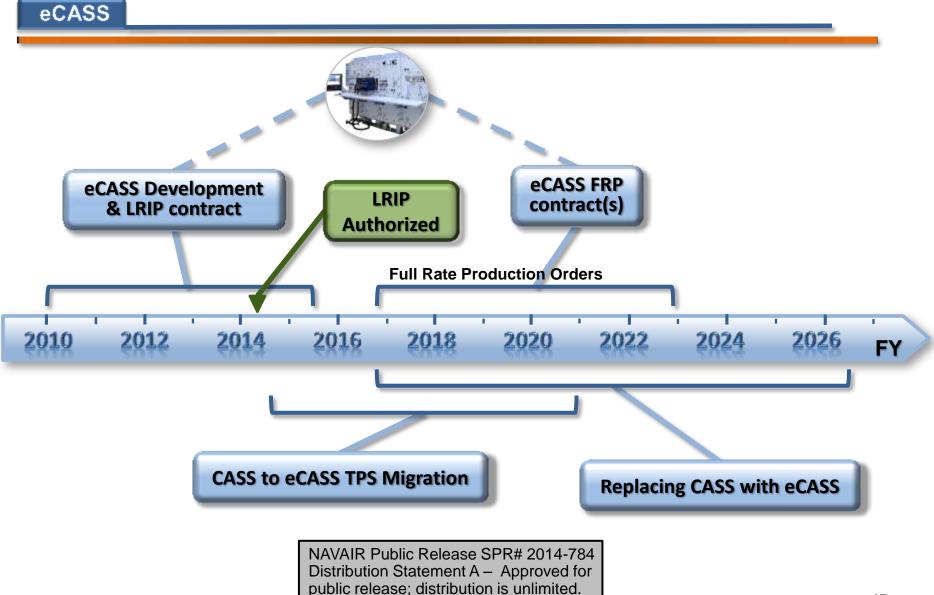








# **Replacing Mainframe CASS with eCASS**



# eCASS Current Status

#### eCASS

- In spite of all the DoD budget reductions, eCASS is doing well
- The eCASS RF Limited Rate Initial Production (LRIP) 1 and 2 Milestone Decision (MS "C") was granted on 16 December 2013
  - LRIP 3 Decision anticipated November 2014 for eCASS EO and HP
- The next major acquisition Milestone will be the Full Rate Production decision in FY16
- 90% complete development M-demo is a key upcoming development event
- Navy organic teams have begun the legacy CASS TPS "Migration" to eCASS
- On target for 2017 first eCASS Fleet fielding
- Originally planned to produce 338 eCASS with delivery through 2024
  - Total production eCASS quantity is increasing as new USN aircraft platforms and Foreign Military Sales requirements emerge

# **Some eCASS Key Features**

• eCASS will reuse:

eCASS

- 550 CASS TPSs for about 1,300 aircraft UUTs
- CASS High Power and Electro Optics module
- CASS facilities interfaces
  - Electric
  - Air
  - Chilled water
  - Within the CASS Footprint
- Will use Ultracaps for power backup (an option)
- eCASS will include a "CASS ATLAS Test Program" environment but adds the more modern "LabWindows/CVI Test Program" environment
- eCASS and the F-35 LMSTAR are very similar systems
  - Planning a F-35 LMSTAR TPS "migration" to eCASS demonstration

# **eCASS Key Features**

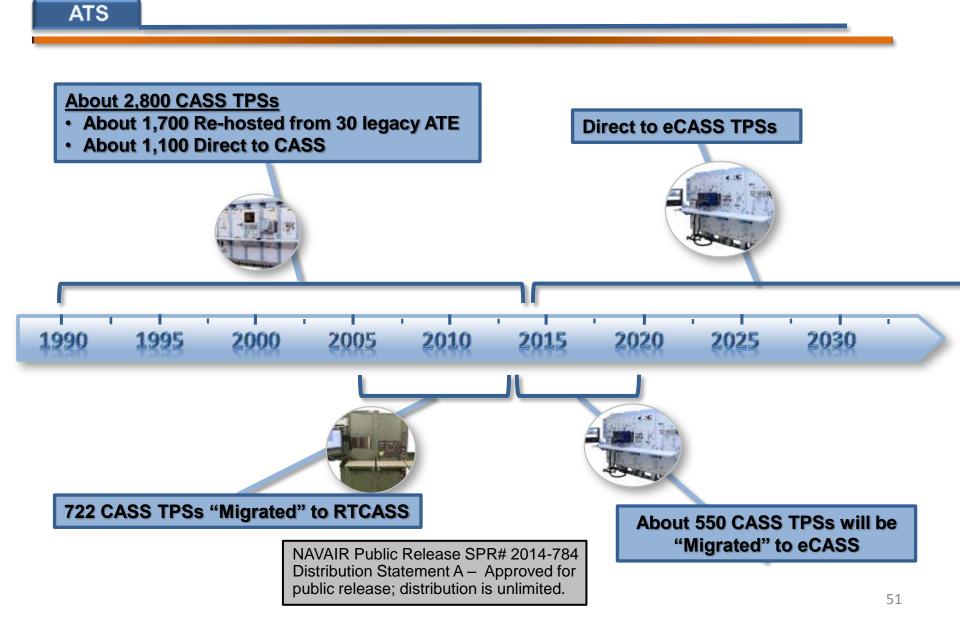
#### Ancillary Equipment

eCASS

- eCASS will require only two Ancillary Subsystems:
  - ADTS (Air Data Test Set)
  - IDTS (Inertial Data Test Set)
- The emerging High Speed Subsystem (HSS) will likely be a third
  - May be an integral capability
- The equivalent capability for the following legacy CASS Ancillary items have all been integrated into eCASS:
- Air Flow Management (AFM) Ancillary Set
- Multi Analog Capability (MAC) Ancillary
- Universal Load Assembly (ULAS) Ancillary
- Multi Purpose Raster Stroke Display (MPSRD) Ancillary
- Automatic Gyro/Gimbal Control System (AGCS) Ancillary

- Enhanced External hard Drive (EEHD)
- Manchester Harpoon Card Ancillary
- Video Pattern Generator (VPG)

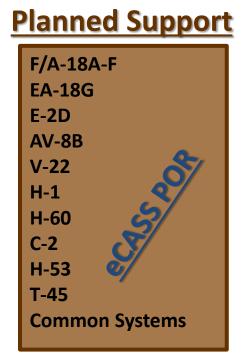
## **TPS Roadmap**



# **Future** Naval Aviation "I" ATE Family

ATE





#### **Candidates**

P-8 (now participating) UAV (now participating) JSF (in process) NGJ (in process)

#### <u>RTCASS</u> (Target: Man Transportable & MMF ) Marine Air "I" - 143 Navy Depot - 10 Air Force - 9 FMS - 2



– RTCASS – RTCASS HP – RTCASS D

# **Planned CASS Family Technology Insertions**

#### Improved use of net-centric functions

- NxOMS Next Generation Operation Maintenance System -- Joint Services initiatives
- Improved board level testing

ATS

- RTCASS D adds new test technologies
- Electro Optic Module Replacement (2020 and beyond)
- Addressing high speed avionics systems buses and real time testing
  - High Speed Subsystem (HSS) CASS Family Ancillary
- Common Development Environment for TPSs (CDET)
  - A standard modern Integrated Development Environment (IDE)
- Hybrid Test Language (HTL)
  - ATLAS like constructs but written in "C" programming language
- H/W and S/W convergence of RTCASS, eCASS, and LMSTAR

# **CASS Family Science & Technology Projects**

#### (S&T source)

- Electronic Root Cause Failure Analysis (219 BAR)
- Acoustic Measurement for Electronics Prognostics (219 BAR)
- Automatic Test Sequence Generator (219 BAR)
- Reactive Near Field Prober (219 TT)
- Pinless Connector (219 TT)

ATS

- V-22 Improved Support via NxOMS & Reasoning (219 TT)
- Automated Support System for the Development and Maintenance of TPSs (SBIR)
- Improved Electronics Maintenance Through Tester Prognostics (SBIR)
- Automated Test Program Set Analysis for Maintenance Data Metrics Generation (SBIR)
- Automated Generation of Advanced Test Diagrams to Reduce Test Program Set Life-Cycle Costs (SBIR)
- Formalizing Accommodation of Transitory Path Intrinsic Characteristics (SBIR)
- Real-Time Remote Electronics Test Capability (SBIR)
- Rapid SRA Test Capability for RTCASS (RIF)
  - Reactive Near-Field Prober to enhance effectiveness of electromagnetic evaluation (EME)

# **Naval Aviation ATS Summary**

• CASS Test Systems will be replaced by eCASS Test Systems by the end of 2024 at the I-Level of Maintenance

ATS

- All known Naval Aviation immediate ATE test capability or test technology needs are currently being met with formal Navy Programs Of Record
- Today's budget reality could modify or stretch out current Roadmap plans or eliminate elements altogether
- Navy will continue to leverage test technology investments with the other Services and embrace the new DoD ATS Framework interface standards as they are defined

# Thank You.

# Any Questions?





## United States Marine Corps ATS

#### 28 October 2014



Mike Heilman ATS Team Lead Quantico, VA





#### **APS VISUAL DESCRIPTION**

#### Weapon System Secrep Components



Application Program Set HW and SW Interface

Automated Test System







#### **APS OBJECTIVES AND BENEFITS**

#### Reducing maintenance cost

- Utilizing trained MOS Marines vs. contractor support
- Enabling systems to be tested/ repaired as far forward as possible
- Providing a screening capability for UUT's to eliminate NEOFs and ensure Code A condition
- Reducing shipping cost
- Reducing GPETE
- Providing one General Purpose ATE solution vs. multiple platform testers
- Reducing maintenance repair time
  - Repair vs. evacuate
  - Dynamic testing to rapidly isolate fault
- Reducing foot print
  - General Purpose ATE platform to support multiple Weapon System Platforms vs. multiple special purpose test equipment
- Commonality across the USMC and within DOD
  - Marine maintainers will operate & maintain common test platform across entire maintenance community
  - Adhering to DOD ATS guidelines for automated test programs





## Marine Corps Family of ATE TETS/VIPER-T → GPATS --- Large ATS GRMATS --- Small ATS (Comm) EMSS --- Small ATS (Weapon Sys)

#### Goals :

- Develop Commonality across each ATS platform
  - Common Instrument Controller
    - Upgradeable
    - Manage IA requirements
  - Common Software (meets IA requirements)
    - Operating System
    - Test Program Runtime/Development Environment
  - Allows for:
    - Hardware cost and integration savings
    - Reuse of software/Test Program Code
    - User familiarity
    - Improved Configuration Management
- Modular Design configurable to support specific user requirements
  - Test Resources fielded based on support requirements











<b>Today</b> 1990's Technology		USB Interface
PCI MXI-2 Controller	PCI Serial Interface	PCI Ethernet Interface
PCI Card GPIB Interface	VXI Counter Timer	
VXI PCI to MXI-2 Interface	VXI Medium F	requency Switches Sunset
VXI Arbitrary Function Generator	PCI-to-PCI Expansion	VXI High Frequency Switches
PCI Card 15	553 Interface VXI Multi-purpos	se Switches
VXI Digital Test System Windows XP Operating Syst VXI Radio Frequency Down Converte Power Sensor Instrument Controller I	er Power Meter VXI Ele nalog Video Capture	VXI Oscilloscope ctronic Digitizer End of Life IC Controller Docking Station
Marine Corps Tes	t. Measurement, and Diagnostic	Equipment (TMDE)





# Large System Platform has Major Obsolescence issues

# How do we mitigate the issues?





# **Technology Refresh**

#### The periodic replacement of Commercial Off-The-Shelf (COTS) components within a DoD system to assure continued supportability during the system life cycle.

- Technology upgrades, refreshers, and insertions?
- "Modernization through Spares"
- Technical obsolescence risk strategy
- Replacement of DoD Software development tools with the latest tools
- Parts obsolescence strategy
- Procurement strategy





# IC Replacement

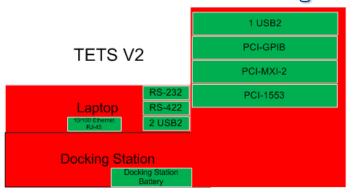


# Current

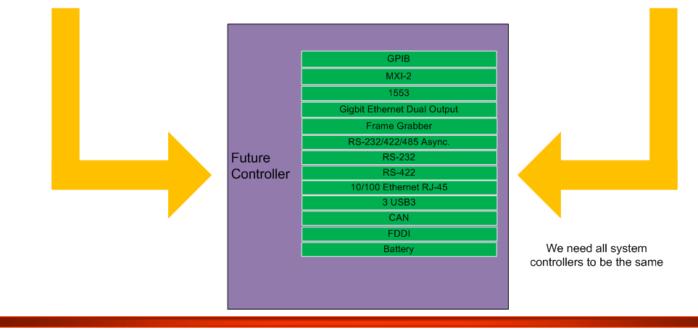




# IC Replacement



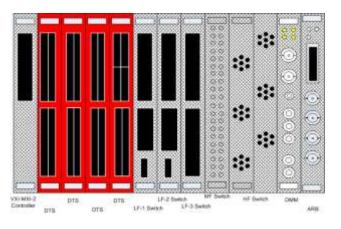
		1 USB2
VIPER/T		PCI-GPIB
		PCI-MXI-2
	RS-232	PCI-1553
Laptop 10/100 Ethernet RJ-45	RS-422 2 USB2	PCI-Gigbit Ethernet Dual Output
Docking Station		PCI Frame Grabber (EO)
		PCI RS-232/422/485 Async.



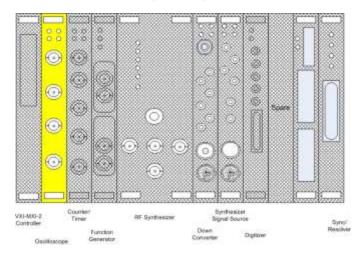




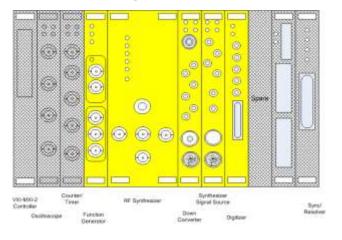
#### **Digital Test System**



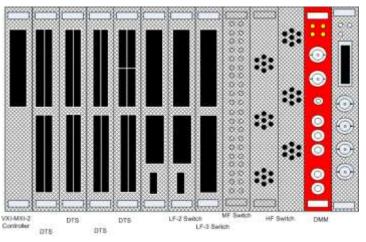
#### Oscilloscope Replacement



#### **RF Replacement**

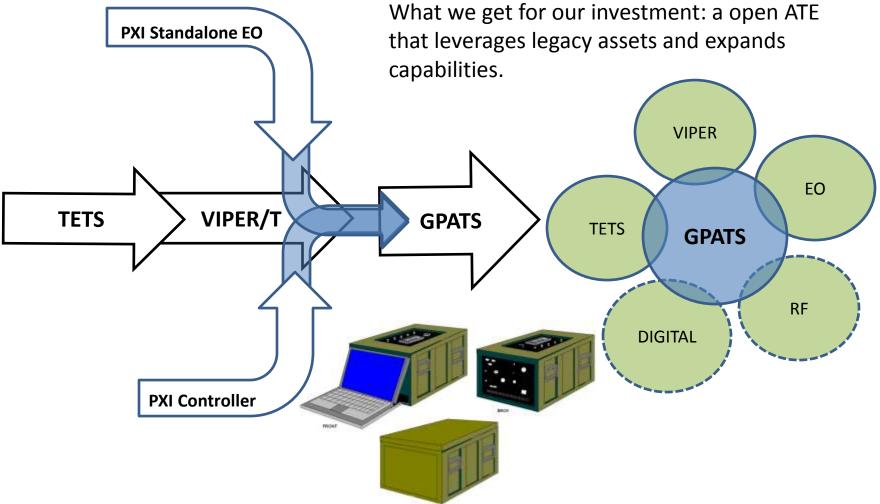


#### **Digital Multimeter Replacement**









GPATS is the direct result of upgrades to the TETS/VIPER IC. It can stand on its own as ATE or act as a control for VIPER, TETS, EO and or any future ATE testers.



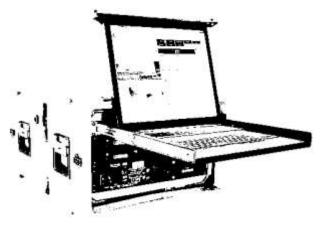


# **Total System Replacement**

## **Third Echelon Test System**



## General Purpose Automatic Test System









#### **General Purpose Automated Test System**

#### **PROBLEM:**

Technological advances in weapon system design and performance, coupled with impending obsolescence of fielded instrumentation, dictate that a nextgeneration test solution must be identified and employed in order to meet the demands of future combat systems.

#### **BACKGROUND:**

The Marine Corps Automatic Test Equipment Set (MCATES) Family of Systems (FoS) Analysis of Alternatives (AoA) identified a Hybrid tester using new technologies along with existing test assets as both an effective and affordable replacement to the existing MCATES. The current TETS and VIPER/T systems are based on late 1980s technology and are becoming increasingly difficult to support. By addressing obsolescence within the legacy systems with the proposed PXI technology, the Marine Corps will be capable of providing the required support to existing and future weapons systems.

#### **PRODUCT / SOLUTION:**

Build a modular test solution that can use the latest COTS standards while leveraging existing GOTS test assets.



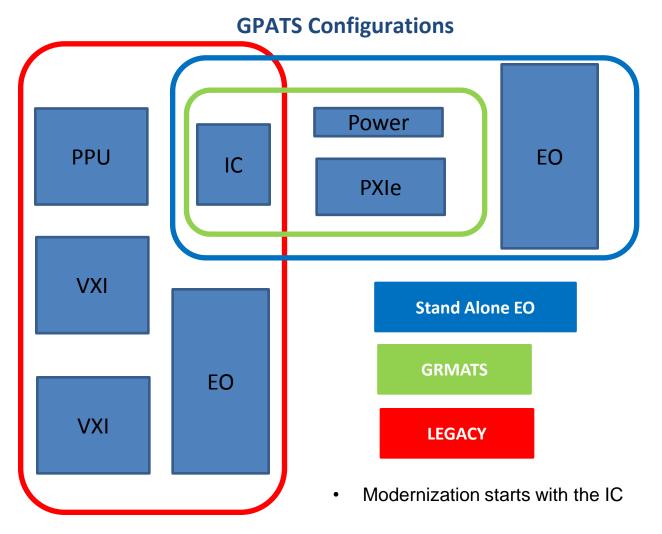
#### Approach:

- Procure an updated VIPER/T to meet LAV requirements
- Establish a future technology test bed
- Satisfy forward optics testing requirements through a stand alone Electro-Optic capability
- Implement alternative testing languages
- Address multiple operating systems





#### Future Test Activities







### **Stand Alone EO Test Set**

#### **PROBLEM:**



#### **BACKGROUND:**

An Operational need for a smaller footprint and additional assets to repair as far forward as possible.	USMC TMDE Program Office determined from meetings with the EO community that a complete VIPER/T suite, strictly being used to support EO testing was an undue burden. A smaller test and optical control suite will provide additional testing capability. Minimum capabilities needed to support a VEO-2 are: Power supply to provide 28 VDC and 15 VDC to VEO-2 •Ruggedized laptop •Timer/Counter card for laser measurements (currently supported in VIPER/T) •Oscilloscope card for laser measurements (currently supported in VIPER/T) •RS-170 video frame grabber (currently supported in VIPER/T) •Programmable power supply for UUT power
<ul> <li>Design and build of a Stand Alone controller and power supply for the VIPER and TETS/EO.</li> <li>Target is hand held optics, range finders and sights</li> <li>Smaller footprint will allow the capability to move to additional units.</li> </ul>	<ul> <li><u>APPROACH:</u></li> <li>Contract to build prototypes for analysis and testing</li> <li>Design interface with full up VIPER system</li> <li>Verify functionality of current test programs.</li> <li>Define system location objective and workload</li> </ul>





#### **Power Supply Test Capability**

#### **PROBLEM:**

An Operational need for a capability to test and perform diagnostics on system power supplies



#### **BACKGROUND:**

USMC TMDE Program Office for ATE has determined a need to create a Power supply test capability that will support system Power Supplies, Uninterruptable Power Supplies (UPS) ,and Power Conditioners. This should be a modular test capability that is upgradeable with new hardware technology and flexible software options for easy programming of new power supplies, UPSs, and power conditioners.

#### PRODUCT / SOLUTION:

- Design and build of a power supply test module that can be integrated with our current and Future ATS systems .
- The Power Supply Test Module will consist primarily of a Programmable Power supply and a Programmable Load and will interface with the Core ATE systems for control, measurements, and diagnostics.

#### **APPROACH:**

- Contract to build prototypes for analysis and testing
- Design interface with VIPER ,GPATS, and EMSS systems
- Verify functionality of current test programs.
- Define system location objective and workload



**PXI** Bridge

**PXI** chassis

Serial Rapid I/O (sRIO)



#### Ground Radio Maintenance Automated Test System (GRMATS)

#### 2000's Technology Small System Platform for Communications

**PXI Synthesized LO** 

CORBA (Common Object Request Broker Architecture

**PXI RF Receiver** 



LCD Display

PXI DMM

LXI

**PXI O-Scope** 

Ethernet Interface

Touch Sensor Screen

**Optional SATA Hard Drive** 

Micro-TCA busses

PCI Express (PCIe)

Linux OS

Open Multimedia Application Platform (OMAP)

Python language

**PXI RF Generator** 

**USB 2 Interface** 

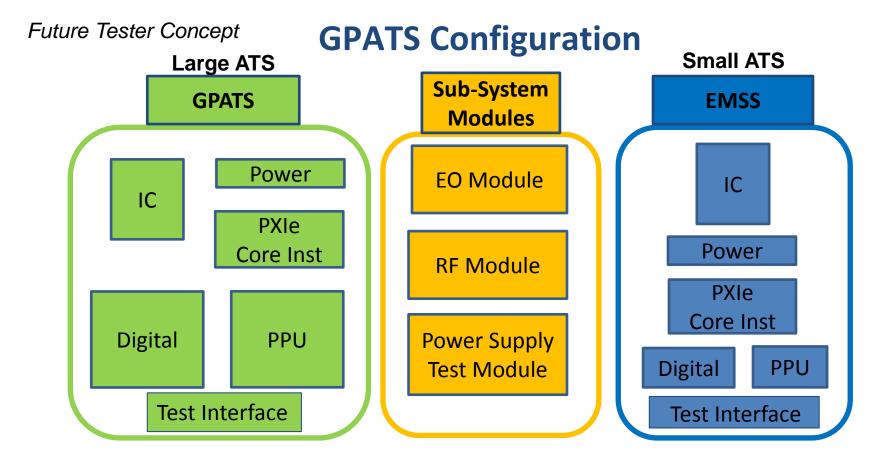
SBC (Single Board Computer) PCBSBC

Sunset

End of Life







- Modernization starts with the IC
- Modular Sub-systems can be controlled by

Large or Small Tester based on

Application requirements





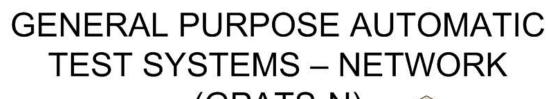
## Electronic Maintenance Support System (EMSS)

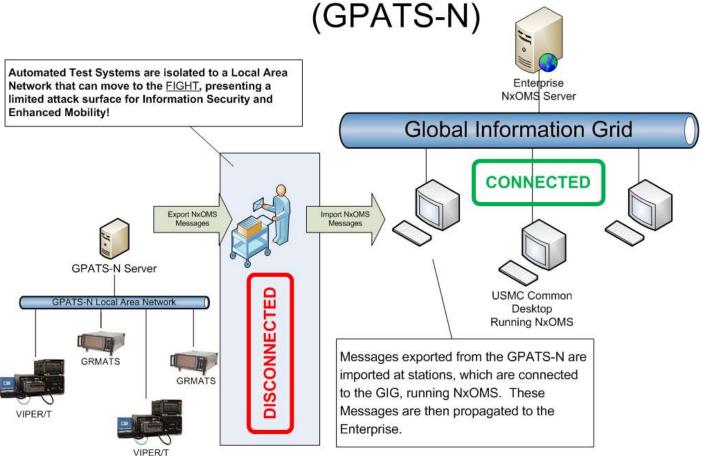
- Currently 2000 Devices fielded with Interactive Electronic Technical Manuals (IETMs).
- Concept is to develop an At-System Test Capability designed to support field level maintenance, troubleshooting, and diagnostics.
- Test capability and diagnostics can be integrated with the IETMs
- Portable and Configurable to support multiple weapon systems to enhance readiness through system operational and functional testing.
- Can be connected to the Net to upload data and download updates.
- Concept is to evolve with the GPATS Framework





















## **Questions** ?

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## Versatile Depot Automatic Test Station (VDATS) Program 28 Oct 14

Lt Col Sean Rivera Chief, Automatic Test Systems Division AFPEO Agile Combat Support DSN: 472-2100



#### **VDATS** Overview



- Program strategy
- Current Requirements
- Locations Served
- Available Configurations
- Capability Adaptations
- Systems Integration Lab
- POCs





#### **Program Strategy**



- Organic Manufacture
  - Active Production Line
    - WR-ALC
    - Tobyhanna Army Depot
  - Government owns all data rights
- Sustainment: Organic Supply Chain
- Augmentation Development: Organic and Contractor (as required) to develop required AB's and/or MESS
- Organic management and maintenance of VDATS station software



© maps.com

#### **Current Locations**



AFLCMC... Providing the Warfighter's Edge Hudson Bay RUS **United States** AK CAN. 60 CANAD 90 mi 500 km<sup>150</sup> Pacific Ocean ME a 📿 WA Ottawa 🧉 77 ND MT NΗ HI OR MN. NΥ D WI. SD MI 150 mi W/V PA 🔨 Whiteman AFB 150 km<sup>7°</sup> **Hill AFB** MD. (Backshop Repair) NE OH - 6 in place **Tobyhanna Army Depot** NV - 2 in place -00 UT. - 4 in place TE S CA UNITE S ΤА Ð 'ΚΥ KS MO Pacific NC Atlantic TΝ Ocean SC Ocean AZ AR. NΜ GÅ **Robins AFB** MS ! AĽ **Tinker AFB** - 56 in place ۱A Northern Mariana - 24 in place Islands U.S. Virgin Islands Guam Gulf of Mexico MEXICO American Samoa 500 mi 250 Puerto Rico 250 500 km О.



### **Current Configurations**



- Digital Analog (DA)
  - This is the core tester
  - Capability to test 80% of Air Force depot workload
    - DA-1 (4920-01-553-0693KV)
    - DA-2 (4920-01-553-1534KV)





#### **Auxiliary Bay**



- AFLCMC... Providing the Warfighter's Edge
- Auxiliary Bays (AB)
  - Utilized when a more robust test solution is required
  - Require and are transportable between DA stations



AB-2 (B2 Avionics)



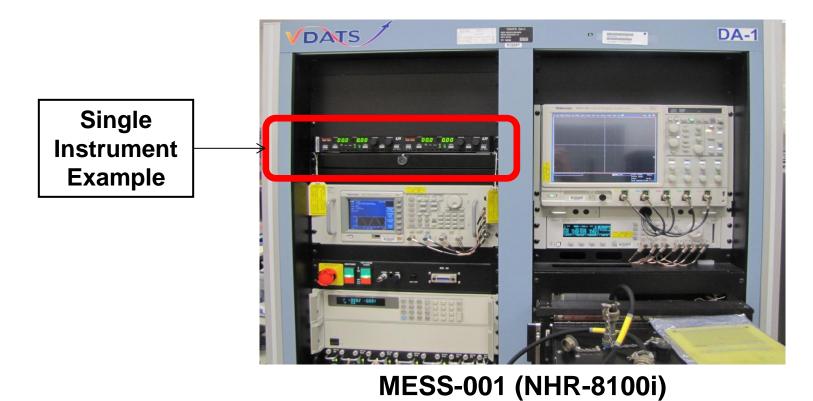
AB-3 (Blower)



AB-4 (Kadena/Hill)



- Provide less complex capability when AB not warranted
- Each core station has designated real estate/standard interface to house modular capability enhancements
- MESS units transportable between DA stations

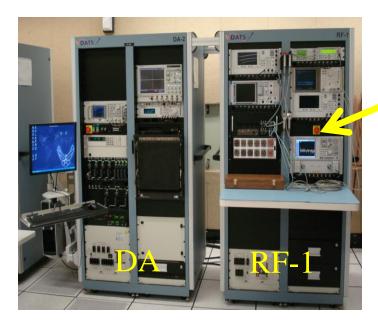


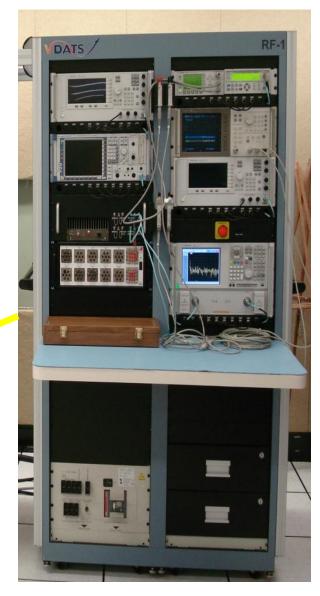


**Roll Up Bay** 



- Radio Frequency (RF)
  - RF-1 (4920-01-553-1535KV)
  - Addition of Radio Frequency (RF) auxiliary unit increases capability to 95% of depot workload







## **VDATS - Augmentations**



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- Capability enhancements in-use/in-work
- -Auxiliary Bays (AB) :
  - AB-1 CARA
  - AB-2 B-2 Avionics
  - AB-3 Blower for UUT cooling
  - AB-4 Numerous UUTs @ Kadena
  - AB-5 JSTARS UUTs
  - AB-6 B-52 IWIU
  - AB-7 F-16 IFF

- Mission Equipment Support Set (MESS):
  - MESS-001 NHR 8100i
  - MESS-002 LANTIRN
  - MESS-003 C-130J SCSI (Part 1 of 2)
  - MESS-004 JTAG for ALR-69
  - MESS-005 JSTARS (RF)
  - MESS-006 ALR-69A
  - MESS-007 COMM for ALR-69
  - MESS-008 C-130J SCSI (Part 2 of 2)

#### - **PA-1**:

Portable Automatic Test Equipment Calibrator (PATEC) Augmentation (PA-1). PATEC Augmentation Rack (Driven by requirement surrounding AC/DC power/current)





- Provides ATS/ATE technology insertion and upgrades
- Manufacture of AB & MESS
- Provides operator/maintainer and TPS developer training at Robins and user locations
- Provides dedicated customer support for station and TPS development
- Provides software sustainment, including deficiency report resolution







- VDATS is the standard depot-level tester for avionics workload
- Openly collaborating with program offices and industry for smooth depot activations
- ATS Division is committed to ensuring the viability of VDATS into the future



#### **VDATS Points of Contact**



Name	DSN	E-Mail
Joe Eckersley, Section Chief	472-0255	joseph.eckersley@us.af.mil
Tony Maynard, Pgm Mgr	472-0303	john.maynard@us.af.mil
Matt Mosely, Prod/Conf Mgt Log	472-0298	mathew.mosely@us.af.mil





AFLCMC... Providing the Warfighter's Edge

# Questions?



## **DoD NxTest IPT**



#### TECHNOLOGY DRIVEN. WARFIGHTER FOCUSED.

#### **ARDEC, Automated Test Systems Division**

10/28/14



#### **NxTest IPT Charter**



- The purpose of this DoD Automatic Test Systems Executive Agent Office (ATS EAO) document is to formally charter the DoD Next Generation Automatic Test Systems (NxTest) Integrated Product Team (IPT), hereafter referred to as the NxTest Team.
- The overall goals of the ATS EAO and the NxTest Team are to reduce the total acquisition and support costs of DoD ATS and to improve the inter- and intraoperability of the Services' ATS functions.
- The purpose of the NxTest Team is two-fold: First, to define the elements that contribute to the above goals. The second purpose of the NxTest Team is to define, develop, demonstrate and plan implementation of emerging test technologies into the DoD maintenance test environment to meet current and future critical mission requirements.



#### **Previous NxTest IPT Initiatives**

- Inertial Test Reference System
- High Speed Serial Bus
- Link 16 Test Technology
- High Performance Multi Analog Capability
- Advanced Synthetic Instruments
- Improved ATE and TP Software
- Common Tester Interface (CTI)
- ATE Net-Centric Techniques Automatic Test Mark-up Language
- Board Test Technologies
- Parallel Test Techniques
- Agile Rapid Global Combat Support (ARGCS) Test System Level
   Demonstration



RDECOM





#### **Current NxTest initiatives**



- Greater use of Net Centric functions NxOMS
- Electro Optics (EO) Test Systems Modernization
- RF Test Systems Modernization
- IEEE SCC-20 Test System & Diagnostics Standards
  Implementation
- Looking to determine next challenges with "Quartz Watch" Test Industry Week





#### **NxTest IPT – Finding Solutions**



- Test Technology "Quartz Watch" Event
  - Purpose is to access the latest developments in the test industry to assure that DoD ATS organizations can meet critical mission requirements of today and tomorrow. This will enable the Services to use what has already been developed to avoid duplicative development costs. In addition, it often provides us the benefit of R&D dollars that industry uses to develop their technology and products.
- Next Test Technology "Quartz Watch" Event
  - This Week, 28 October 2014, here in Crystal City





# **DoD ATS Framework IPT**

Mike Malesich (NAVAIR) Framework IPT Chairman Oct 2014

## **DoD ATS Framework IPT Background**

- The Framework IPT helps steer future ATS designs in order to meet DoD ATS Executive Directorate (ED) goals
  - Focuses on identifying commercial interface specifications that satisfy the elements in the Framework
  - Assists in the development of formal specifications within industry standards organizations
- Supports future DoD ATS acquisition
  - As specification(s) are published, the IPT selects applicable standards that meet the DoD ATS Framework Element requirements
    - These are then applied to future DoD ATS designs
  - The selected standards are listed on the DoD ATS website (http://www.acq.osd.mil/ats/)

## **Framework IPT Strategy**

- The DoD ATS ED defined the following goals for DoD Automatic Test Systems -- These goals provide direction for all Framework IPT efforts:
  - Reduce the total cost of ownership of DoD ATS
  - Provide greater flexibility to the warfighter through Joint Services interoperable ATS
  - Reduce Logistics footprint
  - Improve the quality of test
- Define the Framework Elements
- Help ensure that the DoD ATS Framework Elements are incorporated in future DoD ATS

## Framework Objectives Associated with the DoD ATS ED Goals

- TPS transportability
- Improve instrument interchange
- Make ATE more scalable
- Faster technology insertion
- Improve TPS rehost
- Improve TPS interoperability
- Use model based programming techniques
- Modernize test programming environment
- Define a TPS performance specification
- Greater use of commercial products
- Capture design to test data
- Use weapon system to test data
- Use knowledge based TPSs

#### IEEE Standards Being Implemented in DoD ATS

- Air Force VDATS
  - IEEE 1445
  - IEEE 1636.1
  - Future -- implement more ATML and SIMICA standards
- Army IFTE
  - IEEE 1445
  - IEEE 1636 and 1636.1
  - IEEE 1641
  - IEEE 1671-1671.6
- Army NGATS
  - IEEE 1636.1
  - IEEE 1641
- Navy eCASS
  - IEEE 1445
  - IEEE 1671.2, .4, .6
  - IEEE 1636 and 1636.1

Each ATE also implements other commercial standards such as IVI and VPP

## **Two Framework IPT "Working Groups"**

- Framework <u>Management Working Group</u> provides overall direction and oversight
  - Service representatives
- Framework <u>Technical Working Group</u> provides the technical work
  - Membership made up of Service and industry representatives
  - Assists governing bodies in the preparation of the needed formal specifications

## **Framework Management WG**

- Air Force (AFLCMC, Warner Robbins)
  - Larry Adams, Nathan Hinks, John Stabler
- Army (AMRDEC, Redstone)
  - Brit Frank, Mike Smith
- Marines (MARCORLOGCOM, Albany)
  - James Butterworth, Bill Spearow
- Navy (NAVAIR, Lakehurst)
  - Jennifer Fernandi, Mike Malesich, Mukund Modi
- Several other supporting members from each Service participate as needed

## **Current Framework Efforts**

- Define the Generic ATS open system architecture (Framework) based on commercial interface specifications
  - Continuing to advance Framework elements and standards, mainly via small R&D efforts
- Updating key element definitions
- Continuing to monitor and support standards organizations
- Developing demonstration environments

## **Current Framework Efforts (Cont)**

- Supporting Projects that Leverage the Framework
  - Test Development Environment
  - NxOMS
  - NxTest IPT
  - DoD/MOD collaboration
- Status of 25 identified interfaces:
  - 7 elements recommended
  - 11 elements in process of being recommended
  - 7 elements waiting to be addressed

## **Benefits of Framework Activities**

- Provides a systems/organizational view of how to apply open systems concepts
- Quantifies levels of standardization and commercialization for acquisition policy
- Maintains focus on DOD ATS ED and acquisition goals
- Provides an independent evaluation of standards applicability and usefulness, and vendor claims