









History of Whelen Engineering Company, Inc.

George W. Whelen invents the first rotating aircraft "anti-collision" beacon in his garage in Deep River, Connecticut.

1984

Whelen moves from Deep River, Connecticut to its current Corporate Headquarters in Chester, Connecticut.



A second manufacturing plant is added in Charlestown, New Hampshire.



The New Hampshire plant expands to house plastic injection molding equipment.

The tool and die machine shop begins as a servicing shop for parts before they are run in molding. Today, 90% of all molding tools are made in-house from raw steel.

the industry to utilize strobe enclosed lightbar. light technology.

1975

Whelen becomes the first in Whelen releases its first fully Transformer winding is

1988

1987

introduced, using automated winding machines in order to increase part supply.

2000

Whelen introduces the first all LED lightbar.

2003

Whelen implements surface mount technology.

Charles Street





2005

Whelen becomes the entitlement sponsor of the NASCAR® Whelen Modified Tour and the NASCAR Whelen Southern Modified Tour. Whelen also begins sponsorship as the Official Warning Lights of NASCAR.



2007

Sheet metal fabrication is implemented.

Whelen becomes the entitlement sponsor of the NASCAR Whelen All American Series.



2011

Hard coating technology develops.

The production machine shop opens, housing 26 machines, 5 axis mills, lathes with live tooling, and screw machines. Parts made from raw housing or machined casting go into many finished products.



2013

Whelen becomes the entitlement sponsor of the NASCAR Whelen Euro Series.

2015

George W Whelen V becomes the President and CEO of Whelen Engineering

2004

Whelen develops an LED floodlight.



2008

Powder coating technology is implemented.



2012

Vacuum metalizing technology is developed.

Silicone molding is implemented.



2014

Whelen opens the only environmentally friendly printed circuit board manufacturing facility in North America with zero hazardous emissions.



PRODUCTION

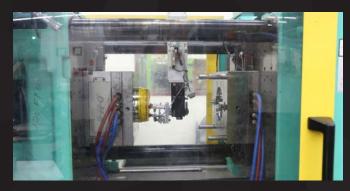
All Whelen products are designed, manufactured, and assembled in our Connecticut and New Hampshire facilities.



Printed circuit boards are manufactured in-house. Whelen's PCB shop is the the only environmentally friendly printed circuit board manufacturing facility in North America with zero hazardous emissions.



Surface mount technology deposits electronic components onto PCB using robotic nozzles. All testing and programming of PCB is done in a continuous automated line.



Plastic injection molding equipment manufactures all plastic parts, from optical grade polycarbonate to thermally conductive composites.



Silicone molding is a liquid injected molding process. Silicone allows for use of parts that need to be flexible and water resistant. This material is often utilized to make a watertight seal in an assembly.



Hard coating technology utilizes an automated line where UV, abrasion, and chemical resistant coating is applied to all plastic lensing.



Vacuum metalizing technology coats all reflectors with a thin layer of pure vaporized aluminum within a sealed chamber. Bringing this process in-house yields a 10% increase in light output due to improved surface quality and purity.



Sheet metal fabrication utilizes lasers to create brackets and a wide variety of metal components used in almost every Whelen product. A five axis laser is used to cut complex metal parts that do not come in a flat sheet.



Powder coating technology uses an automated line which washes, dries, applies powder, and oven bakes.



DOT System Sub-Assembly



DOT System Final Assembly

NASCAR®

Whelen has supported NASCAR and its grass roots racing series for over 25 years. Whelen sponsors the Whelen All-American Series, the Whelen Euro Series, the Whelen Modified Tour, and the Whelen Southern Modified Tour. Additionally, Whelen is proud to provide the Official Warning Lights of NASCAR.





OFFICIAL WARNING LIGHTS OF NASCAR





DOT SYSTEM FEATURES

Optics

- Certified by an AMECA-accredited testing laboratory to meet or exceed SAE warning lighting requirements in the appropriate specified safety colors
- Lighting profile easily defines the width and height of a highway vehicle
- Wide-angle Super-LED® lightheads ensure visibility when dump body is raised or lowered, including forward dump bodies
- All warning lighthead colors are Amber. For other colors, contact factory
- Multiple flash patterns and sequence options provide improved reference for motorists in determining the distance to and location of maintenance vehicles

Design

- Pure copper stranded conductors used in all TPE cables are tin coated, providing superior longevity
- A 12" protective section of flex-tubing and coupling to the housing prevents cable chafing
- All rear lightheads are furnished with Deutsch® waterproof connectors
- Each system includes a complete installation kit, including cable harnesses
- 400 and 700 Series lighthead housings are 7 gauge welded stainless steel
- 500 Series lighthead housings are 11 gauge welded stainless steel
- Optional welded aluminum housings are also available



DOT System Components

Front System Components

Front system components are offered in four Super-LED® models with combined 360° warning visibility. Includes 60' of heavy-duty TPE cable.

Micro Freedom™



3-3/4" (95mm) H x 9-5/16" (236mm) D x 12-5/16" (312mm) L

Micro 400



3-3/4" (95mm) H x 10-3/4" (272mm) D x 10" (254mm) L

Stainless Steel Micro 400



3-5/8" (92mm) H x 8-1/4" (209mm) D x 8-1/4" (209mm) L

Remote L31 Beacon



4-1/2" (102mm) H x 7-3/16" (182mm) Dia.

Rear Lightheads

Rear lightheads are offered in three sizes. Super-LED lightheads have specially designed lenses for wide light output. All lightheads are supplied with Deutsch® waterproof connectors.

400 Series



4-15/16" (124mm) H x 3-3/16" (77mm) W

500 Series



5" (127mm) H x 1-5/8" (41mm) W

700 Series



7-1/4" (184mm) H x 3-1/16" (78mm) W

Rear Housings

Rear mounted lightheads include 30' heavy-duty, oil resistant TPE jacketed cable with strain relief flex-tubing and couplings that provide added safeguard against the elements.



Height: Single: 5-7/8" (149mm) Double: 11-3/8" (290mm) Triple: 17" (430mm) Width: 3-1/2" (88mm)

Depth: 4-3/4" (120mm)

500 Series

Height: Single: 7" (178mm) Double: 13-3/4" (348mm) Triple: 20-3/8" (518mm) Width: 2-1/2" (65mm) Depth: 5" (127mm)



Height: Single: 8-3/8" (213mm) Double: 16-1/4" (412mm) Triple: 24" (608mm) Width: 3-1/2" (88mm) Depth: 5" (127mm)

Light Systems



DOT3401, DOT3501 & DOT3701 4 Light System

Two Micro Freedoms with extended corner modules and two rear lighthead options

SYSTEM 401

with 400 Series Lightheads

DOT3401A	Warning	
D0T3401B	Warning and brake/tail/turn	
DOT3401D	Warning, brake/tail/turn, and back-up	

SYSTEM 501

with 500 Series Lightheads

DOT3501A	Warning
DOT3501B	Warning and brake/tail/turn
DOT3501D	Warning, brake/tail/turn, and back-up

SYSTEM 701

with 700 Series Lightheads

DOT3701A	Warning	
DØT3701B	Warning and brake/tail/turn	
DOT3701D	Warning, brake/tail/turn, and back-up	

DOT3402, DOT3502 & DOT3702

3 Light System

One L31 remote beacon and two rear lighthead options

SYSTEM 402

with 400 Series Lightheads

D0T3402A	Warning
DOT3402B	Warning and brake/tail/turn
D0T3402D	Warning, brake/tail/turn, and back-up

SYSTEM 502

with 500 Series Lightheads

	,	
D0T3502A	Warning	
DOT3502B	Warning and brake/tail/turn	
D0T3502D	Warning, brake/tail/turn, and back-up	

SYSTEM 702

with 700 Series Lightheads

Milli 100 001100 Eigiliiloado		
D0T3702A	Warning	
DOT3702B	Warning and brake/tail/turn	
D0T3702D	Warning, brake/tail/turn, and back-up	



*Five year warranty.

DOT3103

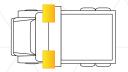
2 Light System

Two Micro Freedoms with extended corner modules

SYSTEM 103

DOT3103 Two front Amber warning lights





DOT3404, DOT3504 & DOT3704

2 Liaht System

Two rear lighthead options

SYSTEM 404

with 400 Series Lightheads

DOT3404A Warning

DOT3404B Warning and brake/tail/turn

Warning, brake/tail/turn, and DOT3404D back-up

SYSTEM 504

with 500 Series Lightheads

DOT3504A Warning

DOT3504B Warning and brake/tail/turn

Warning, brake/tail/turn, and DOT3504D back-up

SYSTEM 704

with 700 Series Lightheads

DOT3704A Warning

DOT3704B Warning and brake/tail/turn

Warning, brake/tail/turn, and

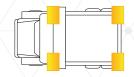
D0T3704D back-up

DOT3405, DOT3505 & DOT3705

4 Light System

Two Micro 400s and two rear lighthead options





SYSTEM 405

with 400 Series Lightheads

DOT3405A	Warning
DOT3405B	Warning and brake/tail/turn
	Warning brake/tail/turn and

DOT3405D

SYSTEM 505

with 500 Series Lightheads

D0T3505A	Warning
DOT3505B	Warning and brake/tail/turn
D0T3505D	Warning, brake/tail/turn, and

SYSTEM 705

with 700 Series Lightheads

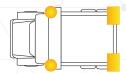
DOT3705A	Warning	
DOT3705B	Warning and brake/tail/turn	
D0T3705D	Warning, brake/tail/turn, and back-up	

DOT3406, DOT3506 & DOT3706

4 Light System

Two L31 remote beacons and two rear lighthead options





SYSTEM 406

with 400 Series Lightheads

DOT3406A	Warning
DOT3406B	Warning and brake/tail/turn
D0T3406D	Warning, brake/tail/turn, and back-up

SYSTEM 506

with 500 Series Lightheads

D0T3506A	Warning
DOT3506B	Warning and brake/tail/turn
DOT3506D	Warning, brake/tail/turn, and back-up

SYSTEM 706

with 700 Series Lightheads

DOT3706A	Warning
DOT3706B	Warning and brake/tail/turn
D0T3706D	Warning, brake/tail/turn, and back-up

*Five year warranty.

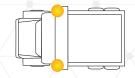


DOT3107 2 Light System Two L31 Beacons

SYSTEM 107

DOT3107 Two front Amber warning lights



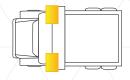


DOT3108 2 Light System Two Micro 400s

SYSTEM 107

DOT3108 Two front Amber warning lights



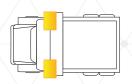


DOT31092 Light System
Two stainless steel Micro 400s

SYSTEM 109

DOT3109 Two front Amber warning lights





DOT3410, DOT3510 & DOT3710 4 Light System Two stainless steel Micro 400s and

two rear lighthead options

SYSTEM 410

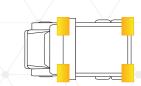
with 400 Series Lightheads

DOT3410A	Warning	
D0T3410B	Warning and brake/tail/turn	
DOT3410D	Warning, brake/tail/turn, and back-up	



with 500 Series Lightheads

	*
DOT3510A	Warning
DOT3510B	Warning and brake/tail/turn
DOT3510D	Warning, brake/tail/turn, and back-up



SYSTEM 710 with 700 Series Lightheads

DOT3710A	Warning
D0T3710B	Warning and brake/tail/turn
DOT3710D	Warning, brake/tail/turn, and back-up



SmartLogic[™] Programmable Flasher

Engineered to maintain situational awareness of the operator, the SmartLogic Programmable Flasher houses numerous innovative technologies that deliver highly effective visual warning.

- Housed in a junction box for ease of mounting, along with wiring and connection protection
- Software is configurable via USB port
- All 8 outputs are internally protected and fused
 - Each solid-state output is rated for 5 amps
- 8 inputs
 - 5 activating inputs
 - 3 non-activating inputs for low power, photocell, and brake/tail/turn cutoff
- Default flash pattern
- LED onboard diagnostic indicators signify active outputs and blown fuses
- Day and night mode truck setups

*Five year warranty. 14 |



SnowAway[™] Heated Lens System

Introducing industry-first technology for preventing snow build up on rear corner post lights in most conditions.

- Tempered glass heats uniformly and keeps lenses at 45° F in most conditions
- Switches on automatically when the temperature drops below 40° F, providing zero operator involvement
- LED indicator light in the cab automatically notifies operator that the system is on or off
- On/off switch located in the cab allows operator to manually control the system if needed
- Tempered glass uses between 1-4 amps (colder temperature increases amp draw)
- Housing and lens design accommodates three lightheads
- 14 gauge wire included

DOT3405D, DOT3406D and DOT3410D

H4005D	400 Series Heated Lens System
H400VD	400 V-Series [™] Heated Lens System

NOTE: DOT lighting system sold separately. Option includes heated lens system only. Works with following system models: DOT3401D, DOT3402D, DOT3404D,





400 Series Super-LED® Back-Up Light

The 400 Series Super-LED Back-Up Light provides high intensity work zone illumination to increase operator and workforce safety.

- Downward ground illumination optics
- Available in horizontal or vertical mount
- Mounts into 400 Series housings
- Hard-coated lenses minimize environmental damage from sand, sun, salt, and road chemicals

SUB40BUH

Substitute (2) 400 Horiz Backups for Vert



*Standard Option

400 V-Series™

Dual purpose optics provide maximum rear corner post warning for all dump body positions.

- SAE Class 1 Certified
- Single color warning utilizing linear technology placed in both directions
- Hard-coated lenses minimize environmental damage from sand, sun, salt, and road chemicals
- Vibration, moisture, and corrosion resistant
- Mounts vertically into DOT stainless steel housing
- Works in conjunction with current DOT flasher models
- Conformal coated PC boards
- 12" pigtail with Deutsch® waterproof connector and strain relief

SUB4V400

Substitute (2) Amber 400VV for 400 Linear Warning





DOT Options



Switch Control Panels

- Compact rocker style single pole/single throw switches
- Black epoxy-finished steel housing
- Individual spade-type fuses conveniently located on rear mounted fuse strip
- Active LED indicators light up to indicate function in use
- Ignition controlled backlighted legend windows for easy visibility in any light
- Backlight circuit can be connected to vehicle dimmer switch to control backlight intensity
- 72 commonly used press-on switch function label legend tabs
- 25 amps peak

PCC4W	Four 25 amp switches. 2-1/4" (57mm) H x 3" (76mm) W x 4" (102mm) D.
DEFEMA	Six 25 amp switches. 2-1/4" (57mm) H x 6" (152mm) W x 3-9/16" (91mm) D.

Aluminum Housings

Replace stainless steel housings with aluminum housings on 400, 500, and 700 Series lightheads or the Micro 400. Offered in pairs.

400AALUM	400A Aluminum Housing
400BALUM	400B Aluminum Housing
400DALUM	400D Aluminum Housing
700AALUM	700A Aluminum Housing
700BALUM	700B Aluminum Housing
700DALUM	700D Aluminum Housing
MICRALUM	Micro 400 Aluminum Housing



L31 Branch Guard

Cast aluminum brush guard for one beacon.

L360BGB

TIR3™ Super-LED® Lighthead

Add visibility with a TIR3 lighthead mounted to the side of a 400 or 700 Series housing, providing 90° of warning light coverage. Offered in pairs.

ADD4TIR3	400 Series		
ADD7TIR3	700 Series		

19



Pioneer Micro™

- Die-cast aluminum Black powder coated housing
- Powder coated stainless steel bail bracket with 3/8" stud carriage bolt mount
- Optic lens changes easily via four screws in picture frame fixture
- Includes three additional lenses:
 - Flood lens with 90° x 20° wide optics
 - Flood lens with 40° x 20° optics
 - Flood lens with 40° x 8° horizontal optics
- 12 VDC

MPBB	Pioneer Micro	
MPBBA	Pioneer Micro, Amber	



Wing Plow[™] Lighting Systems • Two styles of Amber lightheads provide complete

- Two styles of Amber lightheads provide complete coverage whether snowplow wing is in the operation position or in the stowed travel position
- Pairs can be synchronized for alternating or simultaneous flashing
- Fully encapsulated for vibration, moisture, and corrosion resistance

WPLOW3AA	TIR3 light modules			
WPLOW1A	Wing Plow Operating Ar	mber TIR3		
WPLOWZ1A	Wing Plow Operating Ar	mber LINZ6		
WPLOW2A	Wing Plow Stowed Amb	er TIR3		
WPLOWZ2A	Wing Plow Stowed Amb	er LINZ6		
WPLOWZ3A	LINZ6 light modules			



DOT Photocell

Photocell option for Hi/Low power, includes Black flange

DOTPHOTO



PAR-36 Work Light

- Combination spot/floodlight with rubber housing and stainless steel swivel bracket and hardware
- Polycarbonate outer lens resists scratches and UV damage
- Reverse polarity protected

P36SLCHG PAR-36



Cable Lengths

Substitute 45' or 30' cables for standard 60' cables. Offered in single or pairs.

SUBF4C45	Pair, 45'			
SUBF4C30	Pair, 30'			
SUBF2C45	Single, 45'			
SUBF2C30	Single, 30'			
SUBR2C45	Substitute 45' 2/0	Rear Cable		
SUBR5C45	Substitute 45' 5/0	Rear Cable		

*Five year warranty.

