

# Drive Train solutions based on NedStack PEM fuel cells



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Nedstack fuel cell technology BV



# **Core competence**

- Production of PEM FC Stack
- Power pack production

Cost driven

R&D on PEM + key components

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### **Mission**

NedStack's mission is to proof that PEM fuel cells are a technical reality NOW

#### **Cost reduction**

by technology improvement and volume

#### PEM fuel cells will be a commercial reality SOON

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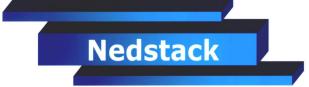
# Background

- Continuation of AkzoNobel's fuel cell activities that started in 1989
- At AkzoNobel R&D originally focused on fuel cell materials like plates, catalysts, GDL and membranes
- In 1998 AkzoNobel decides to stop its corporate R&D programme and its FC activities with it.
- Founding of NedStack Q4 1998
- NedStack took over all AkzoNobels FC related IPR and the key people (7) that worked on fuel cells

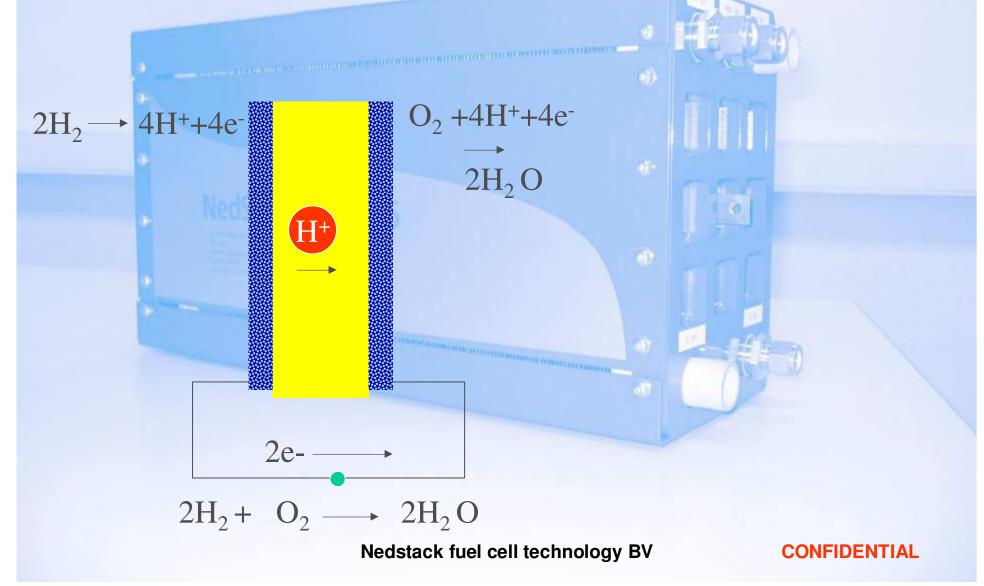


# Status quo

- Venture Capital investor is aboard since 2003
- Employees own 55%
- 43 employees, 6 vacancies
- NedStack is one of the largest European FC makers
- Among relations are:
  - car manufacturers
  - marines
  - micro cogeneration manufacturers
  - fork lift truck manufacturers
  - boat builders
  - city busses
  - TRAIN builders
- Production is on stream



# **Basics of the FC**



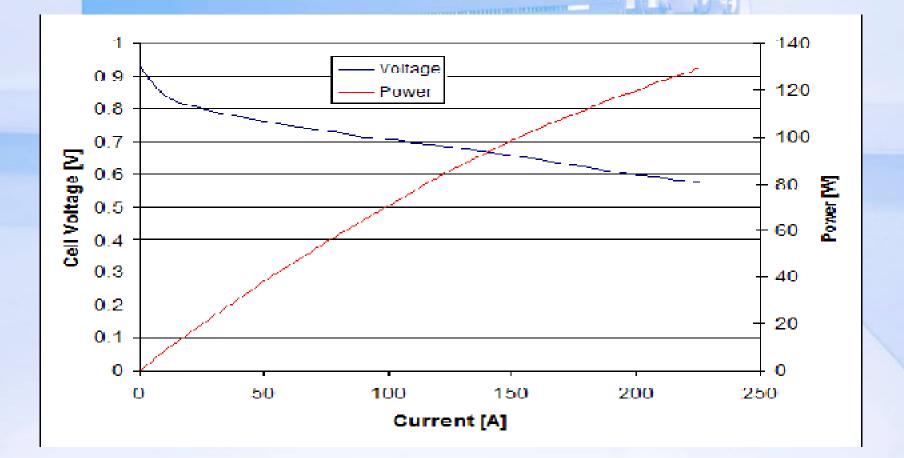


# Fuel Cell "plusses"

- High efficiencies
- zero-emission
- High power density
- Recyclable



# IV curve at atmospheric pressure

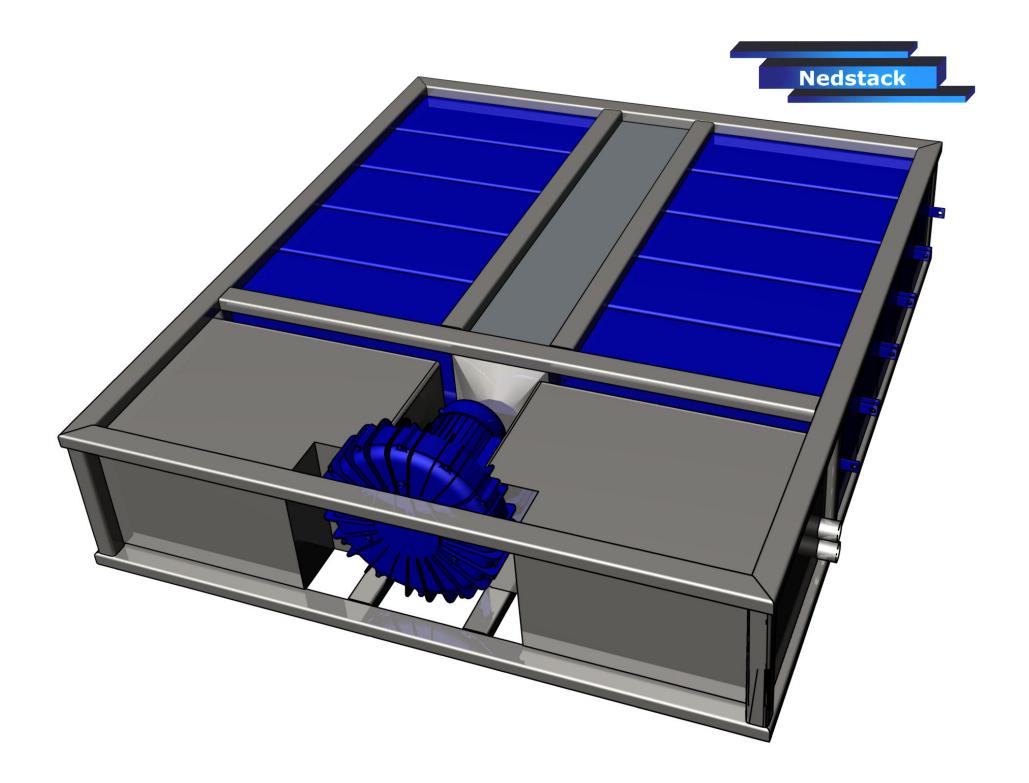


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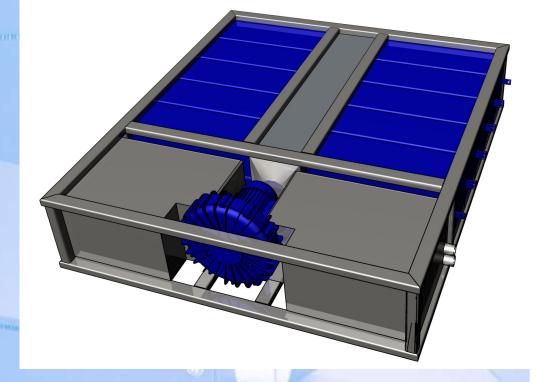
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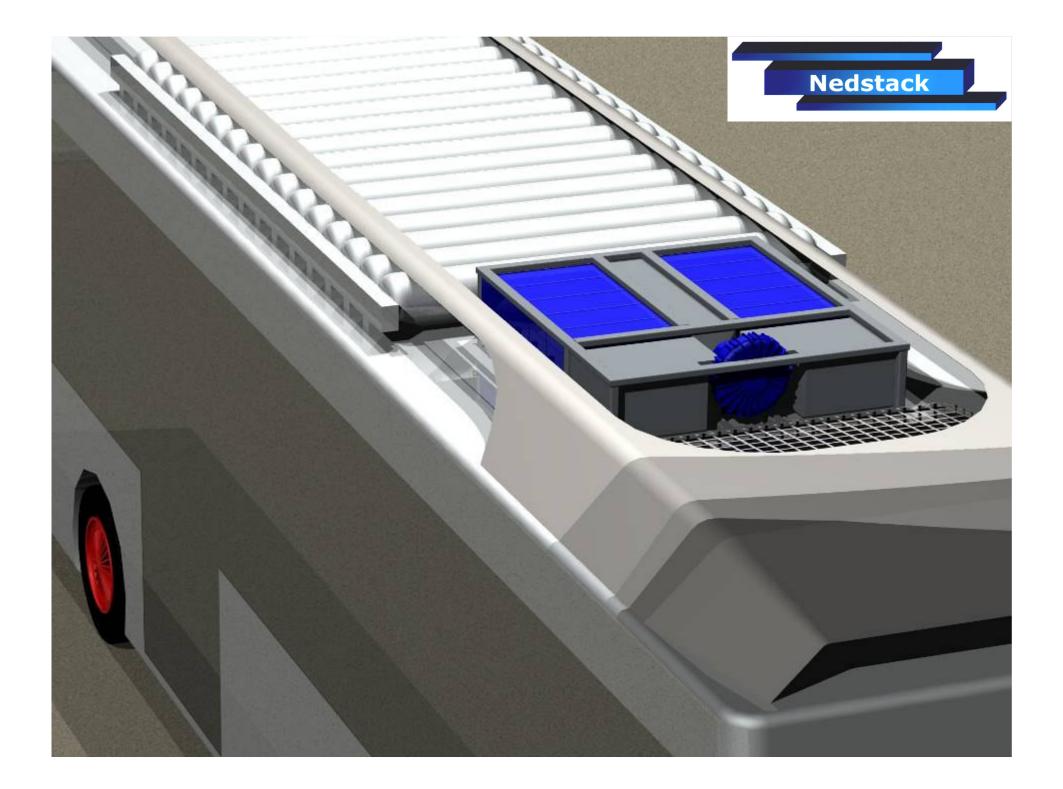


#### **Specifications**

- •10x 10kWpeak stacks
- •Air pump
- •Air Filter
- Humidification
- Anode recirculation
- Primary cooling loopCVM
- •System control •CAN interface
- •72 kWnom
  •200A
  •360V
  •45% e-efficientcy



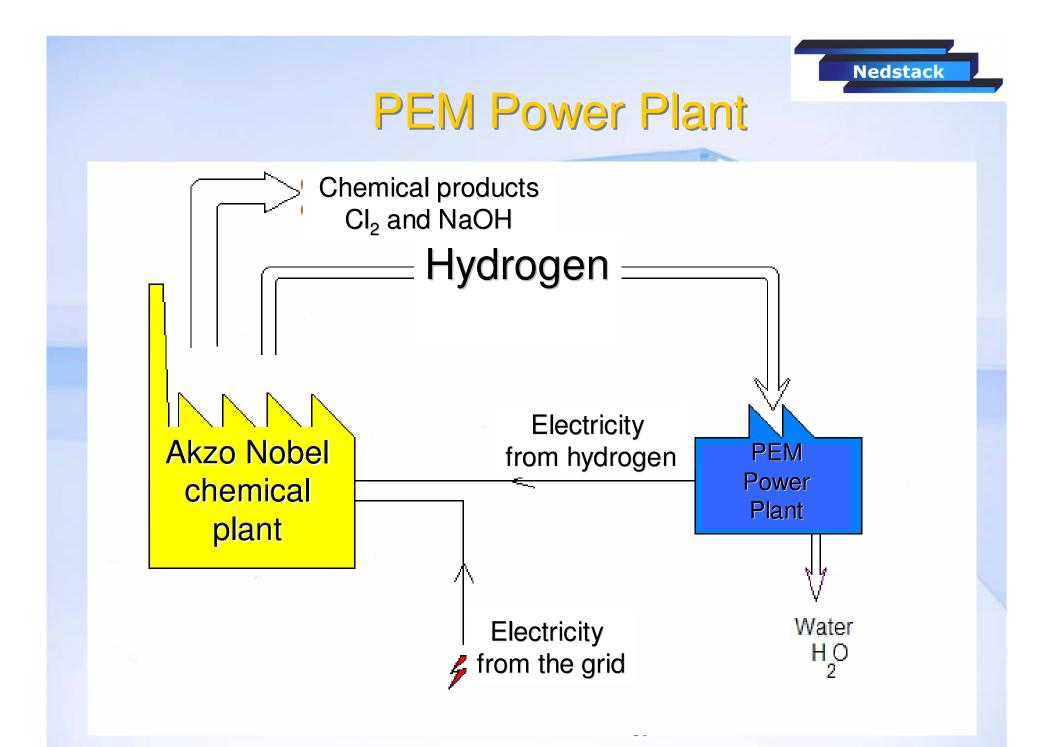
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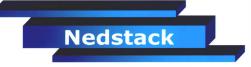


# "Olympics Torino" 2006









## PEMPOWERPLANT

Preliminary specifications and planning:

- System efficiency nominal power 57%
- Stack life: 40,000 hours (specification)
- Cost: 250 €/kW<sub>e</sub>
- 200kW installed Q3 2006
- 5MW power module to be decided in 2007
- 50MW to be ready in 2011

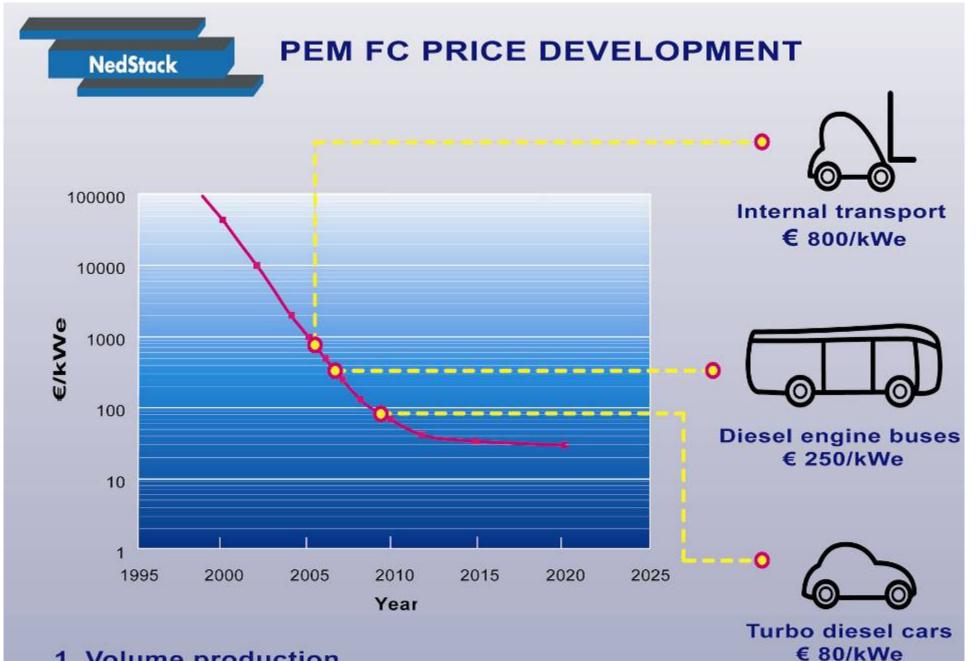


# Main problems to be solved 1

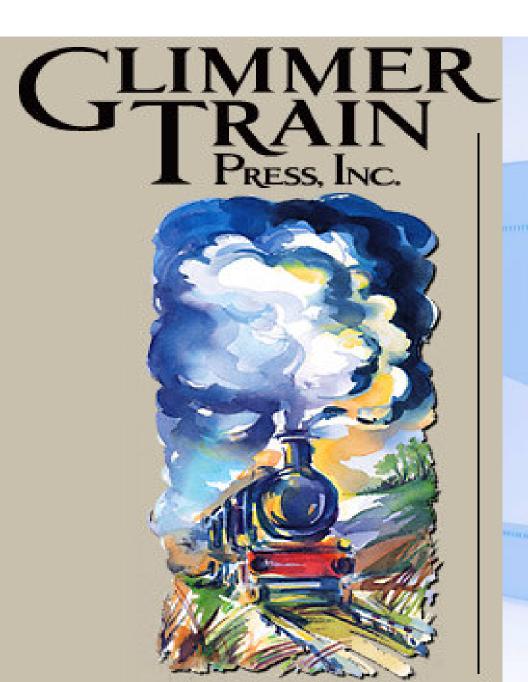
Cost

- Cost of raw materials
  - Inomer, catalyst
- Cost of intermediate products
  - Membrane, GDL
- Cost of components
  - Bipolar plates, MEA's
- Cost of stacks
  - Cost /kW power installed
  - Cost /kWh power generated (durability & efficiency)
- Cost of balance of plant components
  - Humidifiers, circulation pumps, blowers, cell voltage monitoring, hydrogen storage tanks, special valves.....
- Cost of fuel cell systems

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- **1 Volume production**
- 2 Cost reduction raw materials
- 3 Improving power density





# Thank you for your attention

### Questions?

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