Manual Part # 99904431

Electric Crane Remote

Revised 20080423 Version 2



IOWA MOLD TOOLING CO., INC.
PO Box 189
Garner, IA 50438
Tel: 641-923-3711 FAX: 641-923-2424

Website: http://www.imt.com

Copyright © 2008 Iowa Mold Tooling Co., Inc. All rights reserved

No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording or otherwise without the prior written permission of lowa Mold Tooling Co., Inc.

Iowa Mold Tooling Co., Inc. is an Oshkosh Corporation Company.

Contents

Safety Precautions	3
System Overview	4
Installing the Receiver	5
Special Functions	6
Installation Considerations	6
Power the Transmitter	7
Test the Transmitter / Receiver Link	8
Download ID Code (Use in case of Link Test failure)	9
Changing Start Up and Shutdown Configuration	10
Diagnostics – T110E Transmitter	11
Diagnostics – R160 Receiver	12
Troubleshooting Guide – Chart #1	13
Troubleshooting Guide – Chart #2	14
Troubleshooting Guide – Chart #3	15
Troubleshooting Guide – Chart #4	16
Parts & Accessories	17
Specifications	17

Safety Precautions

READ ALL INSTRUCTIONS

CAUTION: Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Failure to follow the SAFETY PRECAUTIONS may result in radio equipment failure and serious personal injury

Installation

PROVIDE A SAFETY CUTOFF SWITCH. If maintenance is required, the radio must be disconnected from power

USE PROPER WIRING. Loose or frayed wires can cause system failure, intermittent operation, machine damage, etc. DO NOT INSTALL IN HOT AREAS. This apparatus can be damaged by heat in excess of 158°F (70°C)

Personal Safety

MAKE SURE MACHINERY AND SURROUNDING AREA IS CLEAR BEFORE OPERATING. Do not activate the remote system unless it is safe to do so.

TURN OFF THE RECEIVER POWER BEFORE WORKING ON MACHINERY. Always disconnect the remote system before doing any maintenance to prevent accidental operation of the machine

Care

KEEP DRY. Do not clean the transmitter / receiver under high pressure. If water or other liquids get inside the transmitter battery or receiver compartment, immediately dry the unit. Remove the case and let the unit air dry

CLEAN THE UNIT AFTER OPERATION. Remove any mud, dirt, concrete, etc. from the unit to prevent clogging of buttons, switches, etc. by using a damp cloth.

Maintenance / Welding

DISCONNECT THE RADIO RECEIVER BEFORE WELDING on the machine the receiver is connected to. Failure to disconnect will result in the destruction of the radio receiver.

NOTE: These instructions are intended only for installing and operating the remote control equipment described here. This is not a complete Operator's Manual. For complete operating instructions, please read the Operator's Manual appropriate for your particular machine.

System Overview

The **ORIGA T110E** / **R160** is a portable, long range, programmable radio remote control system. Designed as a compact and easy-to-use product, this member of the **ORIGA** family puts complete control of your machine where it's needed most, with the operator. It's robust, easy to install and has complete self-diagnostics. This system can be a simple cable replacement or add intelligence to make it a total control package. It's a radio, a PLC and a valve driver all in one.

The **ORIGA T110E / R160** system uses Frequency Hopping Spread Spectrum (FHSS) technology. FHSS devices concentrate their full power into a very narrow signal that randomly hops from frequency to frequency within a designated band. This transmission pattern, along with CRC-16 error-checking techniques, enables signals to overcome interference that commonly affects licensed radios.

The R160 receiver is designed to be powered from a 12VDC or 24VDC system. It features 19 solid state, high-side driver input / output controls and a reliable E-Stop control.

The ORIGA T110E comes with 4 to 10 buttons to provide the user flexibility to control the functions they need. It uses standard, long lasting AA batteries. Each T110E transmitter uses a unique ID code to ensure that no two systems will conflict at a job site.

Features

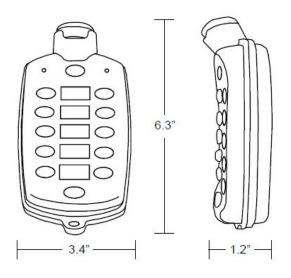
FCC, ISC, CE approved
License free
1200 foot range @ 900 MHz (900 ft. @ 2.4 GHz)
Hand held / weatherproof / ergonomic
Simple "wire-and-use" installation
Resilient to impact and shock
Available in both 900 MHz and 2.4 GHz
Available with E-Stop for ensured operator safety
Factory configurable for all custom applications.

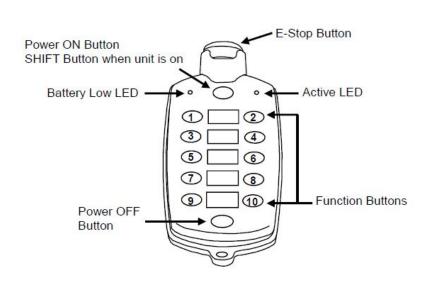




R160 Receiver

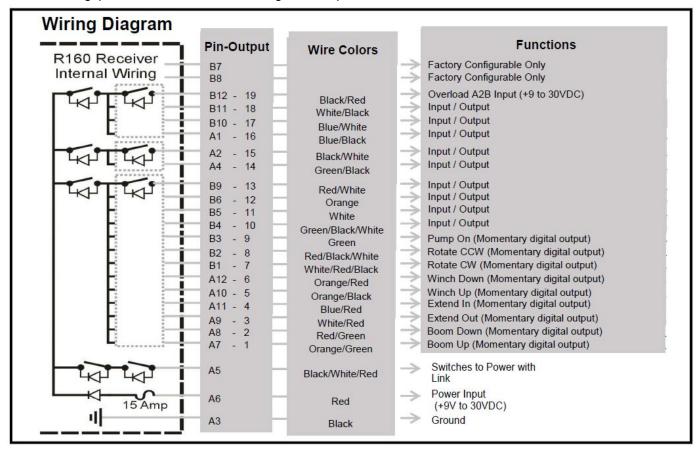
T110E Dimensions and Controls





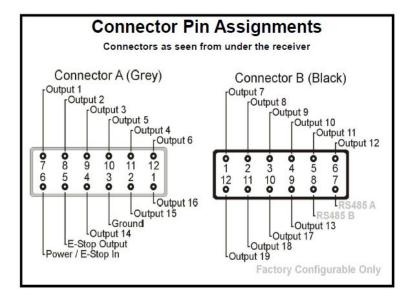
Installing the Receiver

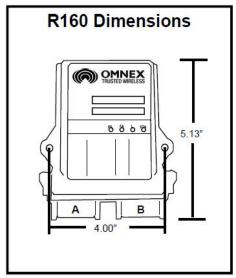
Use the **Wiring Diagram** and the **Connector Diagram** below to connect the receiver pins directly to the appropriate contacts of the machine electronics. R160 Output Cables can be provided with every system to simplify the wiring process. The Wire Color column below only applies to the Output Cable configuration. Tips on mounting, power connections and filtering are also provided under **Installation Considerations**.



Outputs: 19 solid state, high-side driver outputs, 5A max. per pin and 7A max per bank, total combined current 15A

Inputs: All output pins can be factory configured as inputs. Input pins should be connected to a current limiting (fused) source





Special Functions

The Pump On output will be turned on whenever any of the Boom Up/Down, Extend In/Out or Rotate CW/CCW is being activated at any time when the system is linked. The Pump On output will stay on for 3 more seconds after the above- mentioned function button has been released.

In order to enable the operation of Boom Down, Winch Up and Extend Out functions, a 12VDC has to be supplied to the Overload A2B Input. The absence of 12VDC supply to Overload A2B Input will deactivate the functions of Boom Down, Winch Up as well as the Extend Out operations.

Installation Considerations

NOTE: The FCC and ISC require that the antenna be restricted to that supplied by the manufacturer and approved for use with this product. An optional 0dB coax wire antenna may be supplied. For other antenna options, please contact IMT.

Mounting and Installation

The receiver can be mounted by fastening two ¼" bolts through the two mounting holes in the unit's enclosure. When mounting, ensure that the receiver is oriented so that the text is reading right and the connectors are pointing "down".

When selecting a mounting point for the receiver, it is recommended that the location require only a minimal length of wiring to connect it to the control panel, that it will be in a visible area where it has good exposure to the operator and that it is mounted on a surface that is protected from the weather and sustains minimal vibration. It is also recommended that the receiver have the best possible line of sight with the transmitter for maximum operating range.

Power Connections and Wiring

Whenever a power connection is made to an electronic device, it is a good practice to make both the Power (+) and Ground (-) connections directly to the Battery and avoid connecting the power from the charging side of existing wiring or making use of existing "ACC" or other peripheral connection points.

Make sure that wire of sufficient gauge and insulator type is used when connecting the outputs of the receiver to the control panel. Observe any component manufacturer's instructions and recommendations for proper integration of their product. This includes the power ratings and requirements of such components as relays, valves, solenoids, etc.

Be sure to test each of the outputs with a multi-meter prior to connecting the outputs to your end devices. This will ensure that each output has been programmed to operate in the manner required by each end device.

Filtering and Noise Suppression

Whenever a solenoid or electromagnetic switch is controlled by the receiver, it is a good practice to install a Diode across its terminals to ensure that surges and spikes do not continue back into the circuit. Appropriate 36V Bi-directional Diodes kits can be ordered under the IMT part number 77441121.

Power the Transmitter

1. Install Batteries

Remove the battery cover on the back of the transmitter using a slotted screwdriver and insert 4 "AA" alkaline batteries. Orientation of the batteries is embossed inside the battery housing.

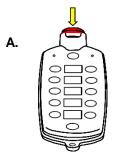
Turn on the Transmitter

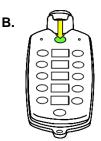
Refer to the **Light Legend** below for diagram details.

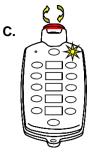


T110E Battery Housing

- A. Press [E-Stop] button
- B. Press Power [ON] button
- C. Twist clockwise and release [E-Stop] button







If the transmitter's (Active) light does not flash, check the battery orientation.

To turn off the transmitter, press the Power [OFF] button or the [E-Stop] button.

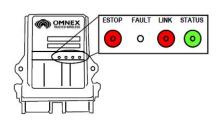
WARNING: do not install batteries backwards, charge, put in fire, or mix with other battery types. May explode or leak causing injury. Replace all batteries at the same time as a complete set and do not mix and match battery types.

NOTE: For operation at temperatures below -10°C lithium batteries are recommended. Low temperatures reduce battery performance for both alka-line and lithium types. Refer to the battery manufacturer's specifications for detailed information on low temperature performance.

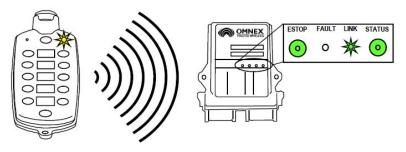
Test the Transmitter / Receiver Link

Follow these steps to ensure that there is a radio link between the transmitter and receiver. Refer to the Light **Legend** below for diagram details

1. Power R160



2. Power T110E



NOTE: The transmitter will shut itself off (and the receiver will then shut off all outputs) after 1 hour of inactivity as a battery saving feature. Momentarily operating any button on the transmitter, including the [Power] button will restart the 1 hour timer.

The ORIGA System is now ready for use.







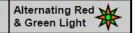












If the receiver's (Link) light does not become GREEN follow the steps under **Download ID Code**.

0

Download ID Code (Use in case of Link Test failure)

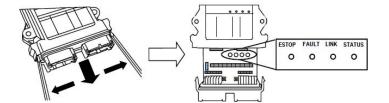
Follow these steps to download the transmitter's unique ID Code into the receiver. This will allow the receiver to establish a radio link with a specific transmitter. Refer to Troubleshooting Chart #4 for Tips and Considerations.

NOTE: It is necessary to download the ID Code when replacing either the transmitter or the receiver.

1. Opening the R160 Case

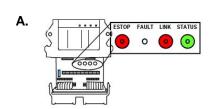
The cap is held on by two plastic tabs at opposing sides, which can be unlatched as shown using a screwdriver. Once the cap is free, the R160 can slide open.

Use a small slotted screwdriver to press the Side Tabs inward.



2. Power R160

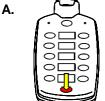
A. Supply power to the receiver. The (E- Stop) light and the (Link) light will come on RED and the (Status) light will come on GREEN.

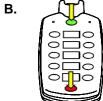


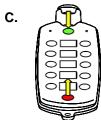
3. Power T110E into Configuration

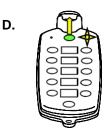
NOTE: Ensure the [E-Stop] button is in the UP position before proceeding with step 3.

- A. Press and Hold Power [OFF]
- B. Press and Hold Power [ON]
- C. Release Power [OFF] button
- D. Release Power [ON] button









Light Legend





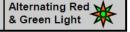






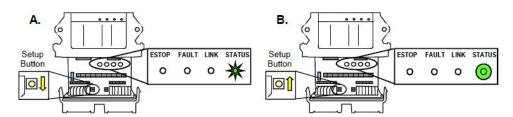






4. Put R160 into Setup Mode

- A. Press & hold [Setup] button until (Status) light goes from slow flash to fast flash.
- B. Release [Setup] button. (Status) light goes to solid GREEN, (Link) light turns off.

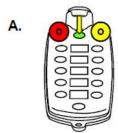


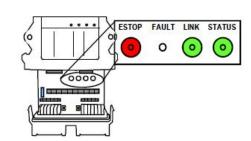
NOTE: If left idle in Setup Mode for over 30 seconds, the receiver will time out. The (Link) light and (Status) light will flash RED rapidly. To return to Setup Mode, repeat step 4.

5. Send Code

NOTE: When downloading a new ID to a receiver, a safety feature requires that the transmitter be in close proximity to the receiver. This will prevent a transmitter from accidentally reprogramming a different receiver in the area.

A. Press Power [ON] button to send code.





Once the ID Code has been downloaded, the RED (Battery) light and the YELLOW (Active) light on the transmitter will go out. The (Link) light on the receiver will change from GREEN to RED.

NOTE: When replacing the receiver cover, ensure the cover snaps completely into place to create a weather proof seal around the base of the receiver.



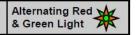










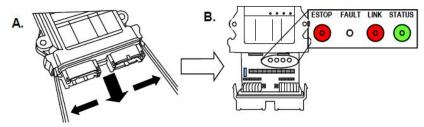


Changing Start Up and Shutdown Configuration

The T110E/R160 system has 3 available startup and shutdown modes that can be configured with the following steps.

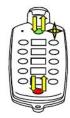
1. Opening the R160 Case and Power R160

- A. The cap is held on by two plastic tabs at opposing sides, which can be unlatched as shown using a screwdriver. Once the cap is free, the R160 can slide open.
- B. Supply power to the receiver. The (E-Stop) light and the (Link) light will come on RED and the (Status) light will come on GREEN.



2. Power T110E into Configuration Mode & Enter Configuration Pass-

- A. Power T110E into configuration mode by following Step #3 from **Download ID Code**.
- B. Press function buttons in order 3, 1, 4, 2.
- C. Press Power [ON] button.









3. Enter Start Up and Shut Down Code

Enter the 10-digit Configuration Code associated with one of the following startup and shutdown modes:

ON / OFF Mode 1188888888 **ON** normal. **OFF** when T110E / R160 link is lost.

Secure Mode 418888888 ON by entering the "3, 1, 4, 2" password on the T110E and pressing

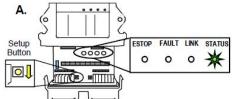
the GREEN [Power] button. **OFF** when T110E / R160 link is lost.

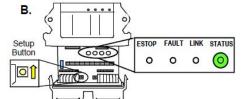
Auto Power Down Mode 518888888 ON normal. OFF when T110E / R160 link is lost or after 10 minutes

of being idle.

4. Put R160 into Setup Mode

- A. Press & hold [Setup] button until (Status) light goes from slow flash to fast flash.
- B. Release [Setup] button. (Status) light goes to solid GREEN, (Link) light turns off.



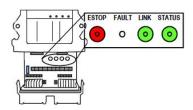


NOTE: If left idle in Setup Mode for over 30 seconds, the receiver will time out. The (Link) light and (Status) light will flash RED rapidly. To return to Setup Mode, repeat step 4.

5. Send Code

 A. Press Power [ON] button to send code.





Once the ID Code has been downloaded, the RED (Battery) light and the YELLOW (Active) light on the transmitter will go out. The (Link) light on the receiver will change from GREEN to RED.







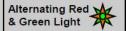












Diagnostics – T110E Transmitter

Indicator Lights	Description	Solution
0 0	Occurs when ever a function is pressed. Will also remain on momentarily on Power Up.	N/A
· •	Transmitter is in Download mode.	To take it out of Download mode turn transmitter off and turn it back on again.
· •	Transmitter is in Operating mode.	N/A
♦ ● ※	Low Battery.	Change Batteries Note: Low batteries will last approximately 8 hours once the Low Battery light begins to flash. Replace batteries during next break.
* •	Fast Flash for approx. 10 seconds indicates T110E failure.	Send the unit in for service.
♦ ●	Stuck button detected.	Toggle the buttons a few times. Call for service. Send the unit in for service.
♦ ● ♦	On Power Down Unit is still powered, likely due to an on function or stuck button.	Toggle the buttons a few times. Call for service. Send the unit in for service.
* • *	Transmitter is in Configuration mode.	To take it out of Configuration mode turn transmitter off and turn it back on again.
O O	Transmitter is downloading ID Code.	Wait for approximately 5 seconds. Once the download is complete the transmitter will automatically shut off.









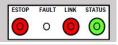






Diagnostics - R160 Receiver

Normal Operation



Transmitter is OFF

If the transmitter is off, the receiver is operating properly.

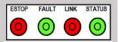


When the transmitter is turned on, the Link light (fast flashing) and E-Stop (GREEN) indicates the receiver is operating properly.



Transmitter is in Operation

When a function is activated on the transmitter, the Fault light will turn on GREEN. This indicates the receiver is operating



Transmitter is OFF

When a latched function is activated then the transmitter is turned off, the Fault light will stay on GREEN. If the system was intentionally designed this way, the receiver is operating properly, if not call for service.

Trouble Indicators

Note: In some cases, the indicator lights will be different depending on whether the transmitter is on or off. Please note the transmitter status in the "Description" column for each case.

Indicator Lights	Description	Solution
ESTOP FAULT LINK STATUS O O O	Transmitter is ON The reason is the transmitter is not communicating with the receiver.	Refer to Troubleshooting Chart #3 for solutions.
ESTOP FAULT LINK STATUS O O	Transmitter is ON A low battery condition has been detected.	To detect intermittent conditions caused by poor or corroded ground or power circuits, the GREEN light will continue to flash for 30 seconds after the condition has been removed.
ESTOP FAULT LINK STATUS O O	Transmitter is ON An internal fault with the E-Stop has been detected.	Inspect E-Stop wiring for short circuit. Disconnect E-Stop wire as close to the receiver output as possible. If the Status light changes to: GREEN, a short occurs after disconnection point. Stays flashing RED, send it in for service.
ESTOP FAULT LINK STATUS	Transmitter is ON A short to ground or excessive current draw on an output. It is most likely caused by a wiring fault.	Ensure transmitter is functioning properly, check status of each output connection: Press each function button and observe Fault Light. If GREEN, everything is OK. If RED, there is a short in that connection.
ESTOP FAULT LINK STATUS	Transmitter is ON The E-Stop output has been connected with one of the other outputs.	Follow the wire and check for connections with other wires, disconnect to see if condition clears. If not, call for service.
ESTOP FAULT LINK STATUS	Transmitter is OFF A wiring short to the battery has been detected.	Refer to Troubleshooting Chart #1 for solutions.
ESTOP FAULT LINK STATUS O O O	Transmitter is OFF The receiver has detected an internal fault.	Refer to Troubleshooting Chart #1 for solutions.
ESTOP FAULT LINK STATUS O O O	Transmitter is OFF Blown fuse detected.	Refer to Page 7 for instructions on how to open the receiver case to access fuse. Check wiring for shorts or bare spots. If fuses continue to blow, call for service.
ESTOP FAULT LINK STATUS O O	Transmitter is ON A setup failure has occurred.	Either hold the Setup button for 5 seconds to return to Setup mode or cycle power to return to the normal operating mode.
ESTOP FAULT LINK STATUS	Transmitter is OFF The receiver is powered incorrectly.	Most likely cause of this condition is that an output wire or the E-Stop wire has been connected to the power supply while the power wire is disconnected from the power supply.





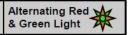






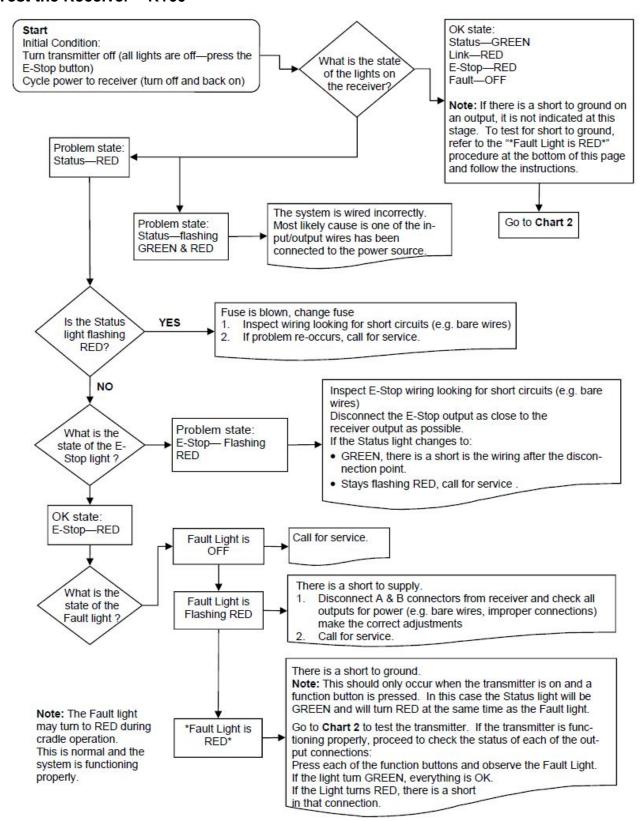






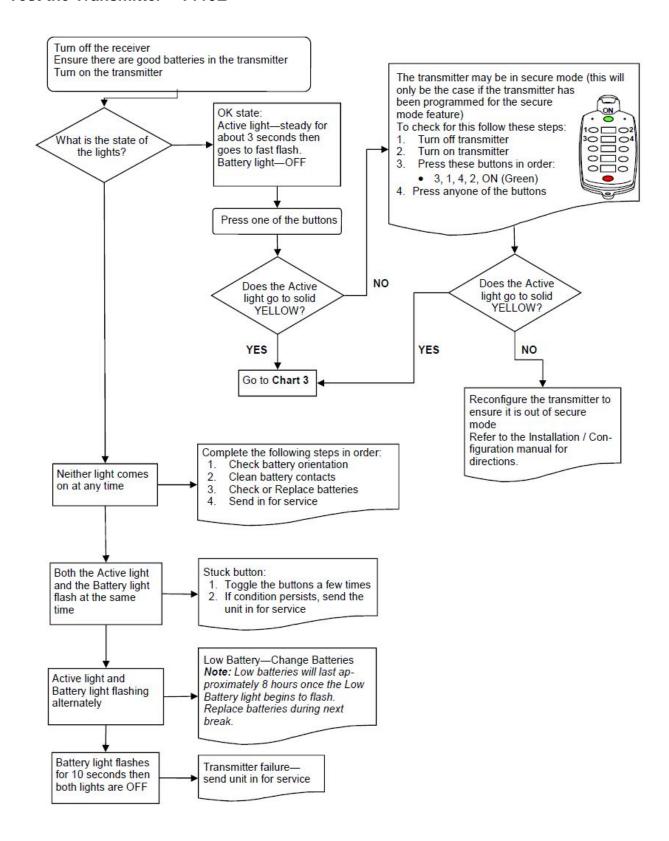
Troubleshooting Guide – Chart #1

Test the Receiver - R160



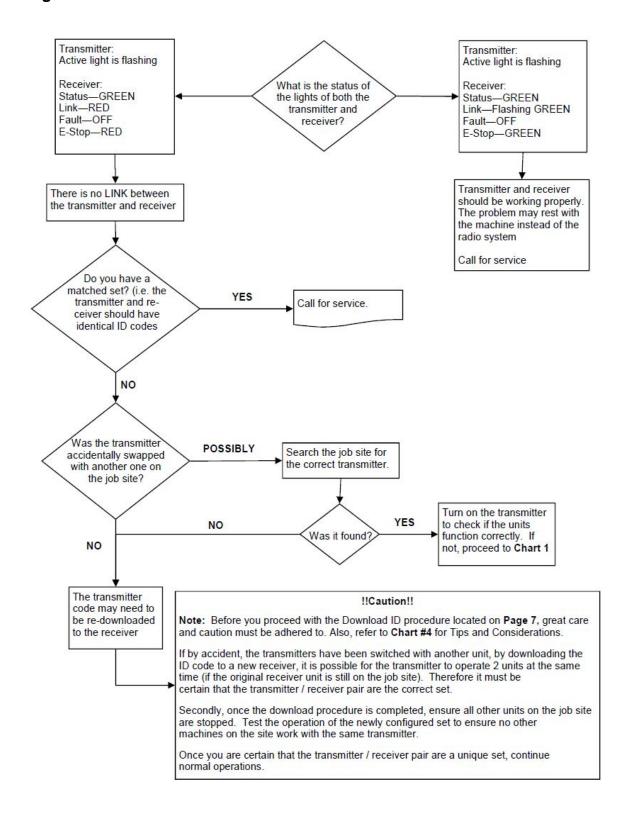
Troubleshooting Guide - Chart #2

Test the Transmitter – T110E



Troubleshooting Guide – Chart #3

Testing the Transmitter / Receiver Communication



Troubleshooting Guide – Chart #4

Considerations when Downloading the ID

Potential downloading issues

If testing of the receiver and transmitter both show the system as working (Chart 1 & 2), then the transmitter and receiver both go into Download/Configuration mode.

Possible issues could arise during Step 4, the download phase of reprogramming. In this case there are two symptoms to look for:

- 1. The Link light on the receiver will not turn GREEN when the power switch is toggled on the transmitter to download.
- 2. The receiver will "time out" indicating that it didn't receive a signal from the transmitter within the 30 seconds from the time the receiver was put into Setup Mode.

If all indications appear normal during the download phase, test the link by turning on the transmitter (note: the transmitter shuts off after transmitting the ID code in Step 4).

 If the Link light on the receiver doesn't turn GREEN, the receiver didn't receive all of the information that was sent from the transmitter.

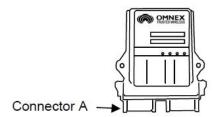
Possible Solutions

- 1. Try the Downloading steps again.
- 2. If this doesn't correct the problem, send both the transmitter and receiver in for service.

Note: You could try to determine whether the fault lies with the transmitter or receiver by completing the Reprogramming procedure with a different transmitter. If this step works, then the fault lies with the original transmitter. If not, the fault may lie with the receiver.

!!Caution!!

Note: Before attempting reprogramming with another transmitter, understand that reprogramming the receiver with another transmitter could result in two receives on the job site responding to the one transmitter. If the original transmitter was sent in for repair, disconnect the receiver (disconnect connector A) to continue using the machine without remote capability and without fear of inadvertently operating the machine with the other transmitter.



Reprogramming Tips:

- 1. Be patient and deliberate when pressing the Power and E-Stop buttons in the correct order during power up in Configuration mode.
- 2. Use a pointy instrument to depress the Setup button on the receiver (i.e. a pen) as the button is relatively small.
- 3. Follow each step as laid out in the procedure.
- 4. Never lay the receiver circuit board down on anything metallic (there are contact points on the back which could contact the metal and damage the receiver).

Parts & Accessories

Part	Part Number	Description	
Batteries	B0010	4 x AA alkaline	
Fuse	77041433	36V Bi-directional, Bussman ATC-15	
Belt Clip	AKIT-2428-03	See illustration below	
Magnets	AKIT-2428-01	See illustration below	
Bipolar Diode Kit	77441121	Motorola P6KE36CA	
Dash Cradle		See illustration below	
R160 Output Cable	ACAB-2493-01	Generic Output Cable- see illustration below	
Connector Kit	AKIT-2337-01	Includes Deutsch socket connectors, wedges, pins and sealing plugs	
Keypad Label T110E		Generic Labels	











Cable

Magnets

R160 Output

Specifications

	R160 Receiver	T110E Transmitter	
Size	5.1" X 4.7" x 1.4" (130mm x 119mm x 36mm)	6.3" x 3.4" x 1.2" (160mm x 86mm x 30mm)	
Weight	0.65lbs (0.295kg)	.65 lbs (295g) incl. batteries	
Construction	High impact plastic, weatherproof	High impact, low temperature plastic, weatherproof	
Input Power	+9V to 30VDC	4AA alkaline batteries	
Battery Life	N/A	160 hours (continuous use)	
Operating Temperature Range	-40F to 158F (-40C to 70C	-40F to +158F (-40 to +70C)	
Outputs	3A (max) each (sourcing), 10A (max) each (combined)	N/A	
Antenna	Internal	Internal	
Approvals	USA-FCC part 15.247 Canada-ISC RSS 210 Issue 6, Sept 2005 Europe-CE, EN 440 Australia-C-Tick		

FCC Rules and Compliance

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

FCC Part 15.247

RSS 210 Issue 6, Sept.2005