



Embedded BACnet Operating Instructions

TR200



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Safety

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Warnings, Cautions and Notices

Note that warnings, cautions and notices appear at appropriate intervals throughout this manual. Warnings are provide to alert installing contractors to potential hazards that could result in personal injury or death. Cautions are designed to alert personnel to hazardous situations that could result in personal injury, while notices indicate a situation that could result in equipment or property-damage-only accidents.

Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

Warnings, Cautions and Notices appear at appropriate sections throughout this literature. Read these carefully.

WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.

NOTICE

Indicates a situation that could result in equipment or property-damage only accidents.

Note

Indicates something important to be noted by the reader.

| |
|---|
|  Indicates default setting |
|---|

Safety Note

WARNING

Failure to follow instructions below could result in death or serious injury.

Safety Regulations

1. The frequency converter must be disconnected from mains if repair work is to be carried out. Check that the mains supply has been disconnected and that the necessary time has passed before removing motor and mains plugs.
2. The [STOP/RESET] key on the keypad of the frequency converter does not disconnect the equipment from mains and is thus not to be used as a safety switch.
3. Correct protective earthing of the equipment must be established, the user must be protected against supply voltage, and the motor must be protected against overload in accordance with applicable national and local regulations.
4. The earth leakage currents are higher than 3.5 mA.
5. Protection against motor overload is set by par. 1-90 [Motor Thermal Protection](#). If this function is desired, set par. 1-90 [Motor Thermal Protection](#) to data value [ETR trip] (default value) or data value [ETR warning]. Note: The function is initialized at 1.16 x rated motor current and rated motor frequency. For the North American market: The ETR functions provide class 20 motor overload protection in accordance with NEC.
6. Do not remove the plugs for the motor and mains supply while the frequency converter is connected to mains. Check that the mains supply has been disconnected and that the necessary time has passed before removing motor and mains plugs.
7. Please note that the frequency converter has more voltage inputs than L1, L2 and L3, when load sharing (linking of DC intermediate circuit) and external 24 Vdc have been installed. Check that all voltage inputs have been disconnected and that the necessary time has passed before commencing repair work.

WARNING

Warning against Unintended Start

1. The motor can be brought to a stop by means of digital commands, bus commands, references or a local stop, while the frequency converter is connected to mains. If personal safety considerations make it necessary to ensure that no unintended start occurs, these stop functions are not sufficient.
2. While parameters are being changed, the motor may start. Consequently, the stop key [STOP/RESET] must always be activated; following which data can be modified.
3. A motor that has been stopped may start if faults occur in the electronics of the frequency converter, or if a temporary overload or a fault in the supply mains or the motor connection ceases.

Consequently, disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. Failure to follow recommendations could result in death or serious injury.

Before Commencing Repair Work

WARNING

Hazardous Voltage!

1. Disconnect the frequency converter from mains
2. Disconnect DC bus terminals 88 and 89
3. Wait at least the time mentioned in section General Warning above
4. Remove motor cable

Failure to follow recommendations could result in death or serious injury.

Special Conditions

Electrical ratings:

The rating indicated on the nameplate of the frequency converter is based on a typical 3-phase mains power supply, within the specified voltage, current and temperature range, which is expected to be used in most applications.

The frequency converters also support other special applications, which affect the electrical ratings of the frequency converter.

Special conditions which affect the electrical ratings might be:

- Single phase applications
- High temperature applications which require de-rating of the electrical ratings
- Marine applications with more severe environmental conditions.

Other applications might also affect the electrical ratings.

Consult the relevant sections in this manual and in the TR200 Design Guide for information about the electrical ratings.

Installation requirements:

The overall electrical safety of the frequency converter requires special installation considerations regarding:

- Fuses and circuit breakers for over-current and short-circuit protection
- Selection of power cables (mains, motor, brake, loadsharing and relay)
- Grid configuration (grounded delta transformer leg, IT, TN, etc.)
- Safety of low-voltage ports (PELV conditions).

Consult the relevant clauses in these instructions and in the TR200 Design Guide for information about the installation requirements.

Introduction

About this Manual

First time users can obtain the most essential information for quick installation and set-up in these chapters:

- Introduction
- How to Install
- How to Configure the System

For more detailed information including the full range of set-up options and diagnosis tools please refer to the chapters:

- How to Control the Frequency Converter
- Parameters
- Troubleshooting

Technical Overview

BACnet (Building Automation and Control Network) is an open data communications protocol, American National Standard (ANSI/ASHRAE 135-2004). BACnet provides a means by which computer-based control equipment from different manufacturers can work together. BACnet is designed to handle many types of building controls, including HVAC, lighting, security, fire, access control, maintenance and waste management. BACnet permits flexibility for expansion and different equipment combinations.

| Background information | |
|---------------------------------|--|
| Protocol name: | BACnet |
| Technology developer: | ASHRAE |
| Year introduced: | 1995 |
| Governing standards: | ANSI/ASHRAE Standard 135-2004 version 4, ISO 16484-5 |
| Openness: | Open specification |
| Physical characteristics | |
| Network topology: | Bus |
| Physical media: | Shielded twisted pair |
| Max. Distance at low speed: | 1200 meters (4000 feet) |
| Transport mechanism | |
| Communication methods: | Master/slave |
| Baud Rates Supported: | 9600, 19200, 38400, 76800 |
| Termination: | 120 ohm |

Assumptions

This manual assumes you are using the BACnet Protocol with a TR200 series frequency converter. It is also assumed that your system is equipped with a firmware supporting the BACnet communication services required by your application and that all requirements stipulated in the BACnet standard, as well as those pertaining to the Variable Frequency Drive are strictly observed as well as all limitations therein fully respected.

Background Knowledge

The Trane implementation of the BACnet Protocol is designed to communicate with any system complying with the BACnet MS/TP standard. Familiarity with the PC, BMS or PLC used as a master in the system is assumed. Issues regarding hardware or software produced by other manufacturers are beyond the scope of this manual and are not the responsibility of Trane.

If you have questions regarding set-up of master-to-master communication or communication to a non-Trane slave, please consult the appropriate manuals.

Available Literature for TR200

- Operating Instructions BAS-SVX19 provide the necessary information for getting the drive up and running.
- Operating Instructions TR200 High Power BAS-SVX21
- Design Guide BAS-SVX23 entails all technical information about the drive and customer design and applications.
- Programming Guide BAS-SVP04 provides information on how to programme and includes complete parameter descriptions.

x = Revision number

yy = Language code

Trane technical literature is available in print from your local Trane Sales Office or online at:

www.trane.com/vfd

Abbreviations

| | |
|--------|---|
| ACI | Acyclical Control Interval |
| AOC | Application Orientated Controller |
| AV | Analog Variable |
| BMS | Building Management System |
| BV | Binary Variable |
| CAN | Controller Area Network |
| CTW | Control Word |
| EEPROM | Electrical Erasable Programmable Read Only Memory |
| EIA | Electronic Industries Association: Specifies of the EIA Standard RS 485-A |
| EMC | Electromagnetic Compatibility |
| IND | Sub index |
| I/O | Input/Output |
| ISO | International Standards Organization |
| LCD | Liquid Crystal Display |
| LCP | Local Control Panel |
| LED | Light Emitting Diode |
| MAV | Main Actual Value |
| MRV | Main Reference Value |
| PC | Personal Computer |
| PCD | Process Data |
| PDU | Protocol Data Unit |
| PELV | Protected Extra Low Voltage |
| PLC | Programmable Logic Control |
| PNU | Parameter Number |
| PVA | Parameter Value |
| RC | Request/Response Characteristics |
| STW | Status Word |

How to Install

The BACnet Interface

Cabling

Cable lengths and number of nodes

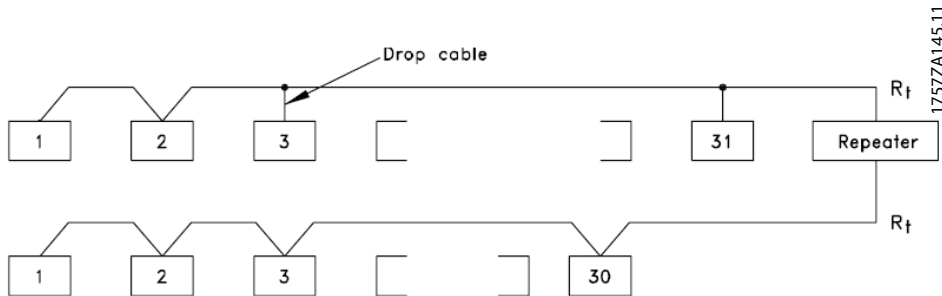
The maximum cable length allowable in one segment is dependent on the transmission speed. The total cable length includes drop cables if any. A drop cable is the connection from the main bus cable to each node.

Drop cable connection (i.e. T-connection) is not recommended, due to the increased risk of reflection occurring. Instead, Trane recommends direct connection of the frequency converter.

Note that a repeater is a node in both of the two segments it connects. The number of frequency converters is based on a single master system. If there are two or more devices (e.g. PC tools, Routers), the number of frequency converters must be reduced correspondingly.

- Maximum length of an MS/TP segment: 1200 meters (4000 feet)
- Impedance: 100 to 130 Ohm
- Resistance: <110 Ohm/km
- Capacitance: <100 pF/m
Distributed capacitance between conductors and shield shall be less than 200 pF per meter
- Cross section: 0.82 mm² conductor area, corresponding to AWG 18
- Cable type: twisted in pairs, 1 x 2, or 2 x 2 wires
- Screening: Copper-braided screen or braided screen and foil screen

Use of the same cable type throughout the entire segment is recommended to avoid impedance mismatch.



Network Connection

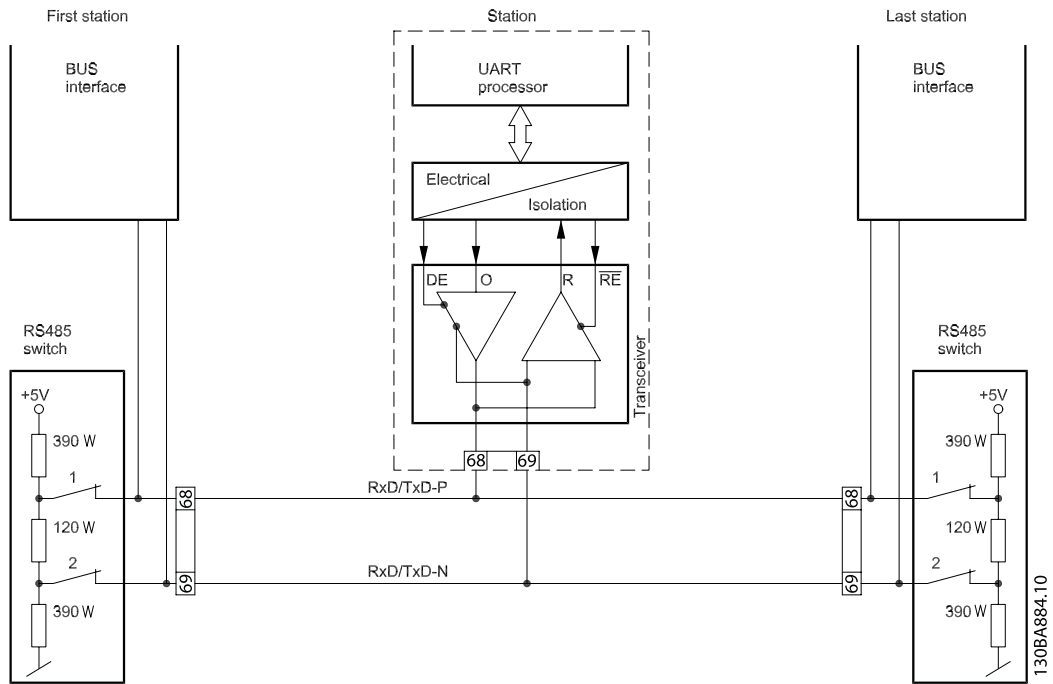
Connect the frequency converter to the RS-485 network as follows (see also diagram):

1. Connect signal wires to terminal 68 (P+) and terminal 69 (N-) on the main control board of the frequency converter.
2. Connect the cable screen as described under chapter *Bus Cabling*.

Note

Screened, twisted-pair cables are recommended in order to reduce noise between conductors.

Network Termination



Maximum Cable Lengths

Maximum total bus cable length: 4000Feet ~ 1200Meter

Switches S201, S202, and S801

Switches S201 (A53) and S202 (A54) are used to select a current (0-20 mA) or a voltage (-10 to 10 V) configuration of the analog input terminals 53 and 54 respectively.

Switch S801 (BUS TER.) can be used to enable termination on the RS-485 port (terminals 68 and 69).

See drawing *Diagram showing all electrical terminals* in section *Electrical Installation*.

Default setting:

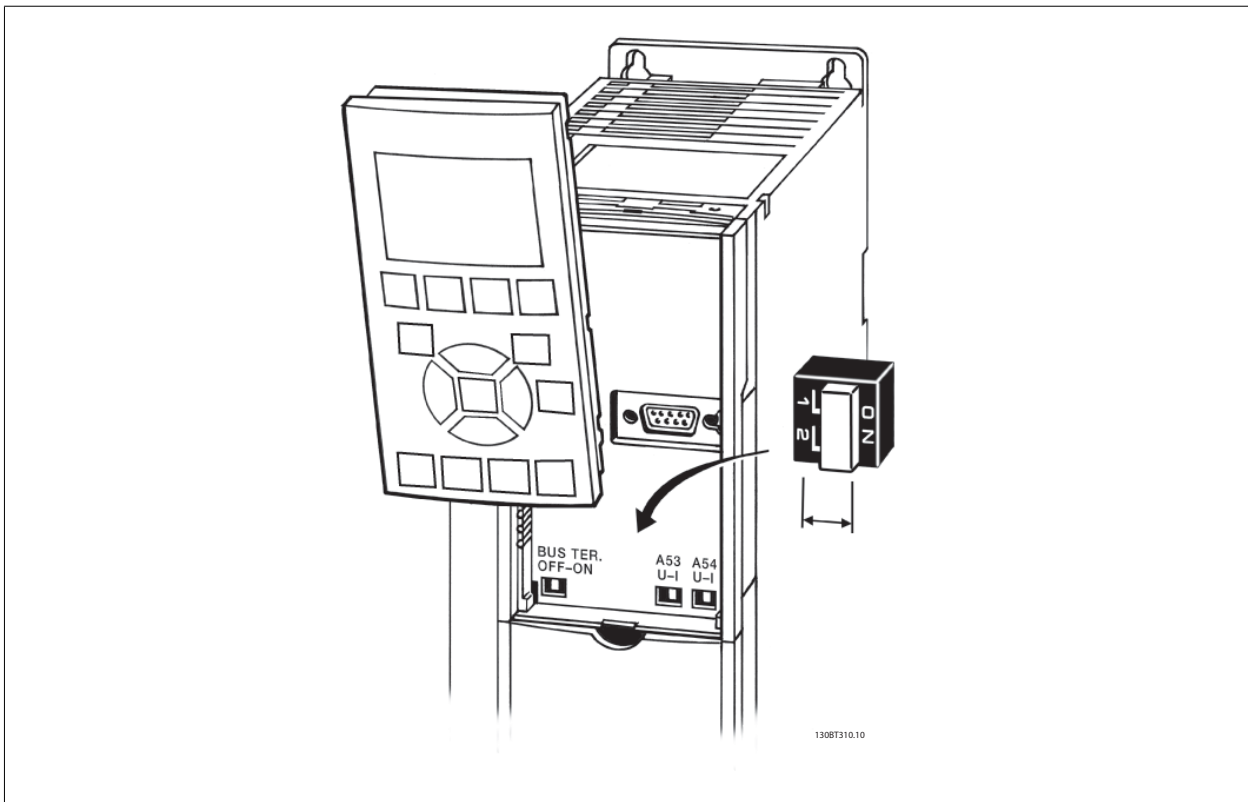
S201 (A53) = OFF (voltage input)

S202 (A54) = OFF (voltage input)

S801 (Bus termination) = OFF

Note

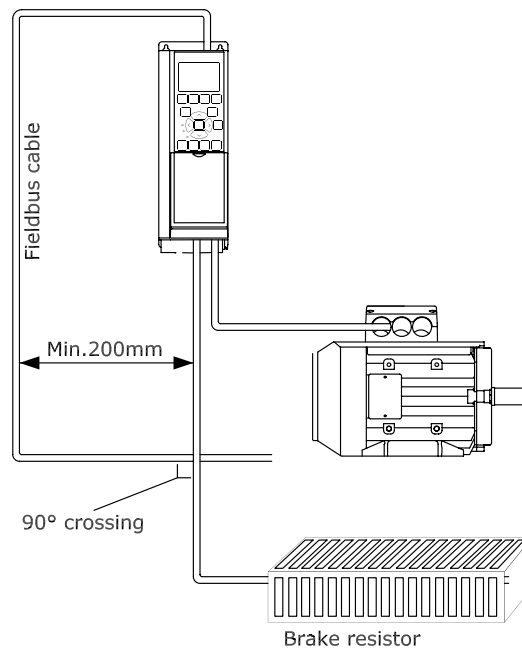
When changing the function of S201, S202 or S801 be careful not to use force for the switch over. It is recommended to remove the keypad fixture (cradle) when operating the switches. The switches must not be operated with power on the frequency converter.



Cable Routing

The BACnet communication cable must be kept away from motor and brake resistor cables to avoid coupling of high frequency noise from one cable to the other. Normally a distance of 200 mm (7.9 in.) is sufficient, but maintaining the greatest possible distance between cables is generally recommended, especially where cables run in parallel over long distances.

When crossing is unavoidable, the BACnet cable must cross motor and brake resistor cables at an angle of 90 degrees.



Bus Cabling

EMC Precautions

The following EMC precautions are recommended to achieve interference-free operation of the BACnet network. Additional EMC information is available in the *TR200 Design Guide, MG. 12.IX.YY*. Please also consult the BACnet master manual for further installation guidelines.

Note

Ensure compliance with relevant national and local regulations, for example in protective earth connection.

Single Ground Shielding

For installing the bus cable on MS/TP, two different strategies can be followed, Single ground of shield and multiple ground of shield. Each strategy has both advantages and disadvantages. The following chapter explains the different between the two strategies. The single ground shield is specified in the ANSI/ASRAHE 135-2004 standard. The solution benefits by having only one ground connection of the shield, by doing so the possibility for ground loop of equalizing current is heavily reduced. In these systems the shield of the MS/TP cables has to be isolated from ground at all stations, except one. At each station the shield from the two cables has to be connected with each other, and isolated from ground. The best solution for this has been proven to be the use of shrink tubes. The single ground shielding is a good approach where the system uses long bus cables. If two buildings have to be connected over the same MS/TP bus cable, the use of fibre optic has to be considered. This will prevent that a lightning stroke will be carried from one building to another, and problem with difference in earth potential can be neglected.

Multiple Ground Shielding

If the distance between the individual drives is limited (e.g. inside a cabinet or in one control room) Trane recommends connecting the screen to ground at both ends of the bus cable. This ensures the maximum protection from EMC noise. Connecting the screen at each end will require that each BACnet device has the same earth potential or an equalizing current will flow in the screen of the cable and cause disturbance and poor performance of the system. Low impedance to ground connection of the screen can be achieved by connecting the surface of the screen to ground, by means of a cable clamp or a conductive cable gland. The TR200 Series supplies various clamps and brackets to enable a proper ground connection of the BACnet cable screen.

Trane recommends to connect the screen to ground at both ends of the bus cable. This ensures the maximum protection from EMC noise. Connecting the screen at each end will require that each BACnet device has the same earth potential or else an equalizing current will flow in the screen of the cable and cause disturbance and poor performance of the system. Where this is not possible, the screen can be isolated from the chassis of the drive by use of shrink-tubing. It must be pointed out that the routing of the BACnet cable must be established with a maximum distance to other cables such as mains, motor cable, etc..

How to Configure the System

Configuring BACnet

Initialization Procedure

General Settings

| Name | Par. Number | Default Value | Setting for BACnet |
|------------------------------|-------------|--------------------------|--------------------------|
| Control Site | 8-01 | Digital and control word | Digital and control word |
| Control word source | 8-02 | Drive RS485 | FC RS485 |
| ControlWord Timeout time | 8-03 | 60 sec | 60 sec |
| ControlWord Timeout Function | 8-04 | Off | Off |
| End of Timeout Function | 8-05 | Resume setup | Resume setup |
| Reset ControlWord Timeout | 8-06 | Do not reset | Do not reset |
| Diagnosis | 8-07 | Disable | n.a. |
| Communication Charset | 8-09 | 1025 | |
| ControlWord Profile | 8-10 | Drive Profile | Drive Profile |

Drive Port Settings

| Name | Par. Number | Default Value | Setting for BACnet |
|------------------------|-------------|---------------|--------------------|
| Protocol | 8-30 | Drive | BACnet |
| Address | 8-31 | 100 | 1 ¹ |
| Baud Rate | 8-32 | 38400 | 9600 baud |
| Minimum Response Delay | 8-35 | 10 ms | 10 ms |
| Max Response Delay | 8-36 | 5000 ms | 5000 ms |

1) The address setting is depending on the system, and each device connected to the BACnet MS/TP must have a unique address on this MS/TP network.

Please also see section: Parameter Overview >Parameter List.

Digital/Bus settings

| Name | Par. Number | Default Value | Setting for BACnet |
|-------------------------|-------------|---------------|--------------------|
| Coasting Select | 8-50 | Logic-or | Logic-or |
| Quick Stop Select | 8-51 | Logic-or | Logic-or |
| DC Brake Select | 8-52 | Logic-or | Logic-or |
| Start Select | 8-53 | Logic-or | Logic-or |
| Reversing Select | 8-54 | Logic-or | Logic-or |
| Set-up Select | 8-55 | Logic-or | Logic-or |
| Preset reference Select | 8-56 | Logic-or | Logic-or |

BACnet settings

| Name | Par. Number | Default Value | Setting for BACnet |
|-------------------------|-------------|---------------|--|
| BACnet device Instance | 8-71 | 1 | 1 ¹ |
| MS/TP Max Masters | 8-73 | 127 | Dependant on the Number of Masters in the system |
| "I am" Service | 8-74 | At power up | At power up |
| Initialisation Password | 8-75 | "admin" | "admin" |

1) The device instance setting is depending on the system, and each device connected to the BACnet MS/TP must have a unique device instance in the complete system.

Control Word Time-out Function

Par. 8-03 [Control Timeout Time](#) and par. 8-04 [Control Timeout Function](#) are not enabled in this version of the BACnet option.

Example of a simple setup of BACnet

This example shows the necessary steps to set up the TR200 BACnet interface with the following system requirements:

- MS/TP running at 38,400 Baud
- MAC address 20 for the TR200 on the MS/TP network
- Device Instance number 1025 for the TR200
- Highest number of a Master device is 35
- Start/stop of Drive from BACnet only
- Reference from BACnet
- Read status of Drive (Actual speed)

Set the following parameters:

| Name | Par. number | Value |
|------------------------|-------------|-----------------|
| Protocol | 8-30 | BACnet [5] |
| Address | 8-31 | 20 |
| Drive Port Baud Rate | 8-32 | 38,400 Baud [4] |
| Coasting Select | 8-50 | Bus [1] |
| BACnet device Instance | 8-70 | 1025 |
| MS/TP Max Masters | 8-72 | 35 |

After the parameters have been set according the table above, the drive has to be unpowered and repowered before the changes take effect. When the frequency converter is detected by the BMS, the drive can be controlled by BV:1, which will start the motor if set to [1]. Setting AV:1 will set the speed reference of the drive. The actual speed can be monitored via AV:3. See also *Analog Input- and Output Objects* section.

How to Control the Frequency Converter

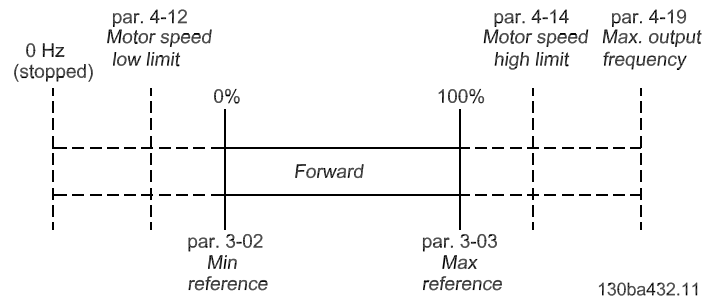
Reference Handling

Select the frequency converter configuration mode in par. 1-00 [Configuration Mode](#).

- [0] Open Loop
- [3] Closed Loop

Open loop

For open loop operation, the reference represents the desired output speed of the frequency converter.
The speed reference value:



Closed loop

For closed loop operation, the reference represents the setpoint.

Note

In closed loop operation, par. 3-02 [Minimum Reference](#) and par. 4-12 [Motor Speed Low Limit \[Hz\]](#) must be set to 0 Hz. Set the par. 4-14 [Motor Speed High Limit \[Hz\]](#) to a value greater than the setting in par. 3-03 [Maximum Reference](#).

Network Frequency Converter Control Inputs and -Outputs

Analog Input- and Output Objects

Control the frequency converter from the BACnet network using 'objects'. The various types of 'objects' and their descriptions are shown in the following tables. In the following tables all available objects are shown. The availability of objects depends on the mounting of the B and/or C options.

| Object ID | Object Name | Read/Write | Non volatile RAM Store | Drive Par. | Remarks |
|-----------|---------------------|------------|------------------------|------------|-------------------------|
| AI:1 | Analog Input 53 | R | No | 16-62 | |
| AI:2 | Analog Input 54 | R | No | 16-64 | |
| AI:3 | Analog Input X30/11 | R | No | 16-75 | If MCB 101 is installed |
| AI:4 | Analog Input X30/12 | R | No | 16-76 | If MCB 101 is installed |
| AI:8 | Analog Input X49/1 | R | No | 18-40 | If MCB 115 is installed |
| AI:9 | Analog Input X49/3 | R | No | 18-41 | If MCB 115 is installed |
| AI:10 | Analog Input X49/5 | R | No | 18-42 | If MCB 115 is installed |

Table 5. 1: Analog inputs

| Object ID | Object Name | Read/Write | Non volatile RAM Store | Linked to TR200 Parameter | Remarks |
|-----------|--------------------------------|------------|------------------------|---------------------------|--|
| AO:1 | Terminal 42 Output Bus Control | W/R | No | 6-53 | Commandable |
| AO:2 | Analog Out X30/8 [mA] | W/R | No | 6-63 | If MCB 101 is installed Commandable |
| AO:6 | Analog Output X49/7 | W/R | No | 36-44 | If MCB 115 is installed Commandable |
| AO:7 | Analog Output X49/9 | W/R | No | 36-54 | If MCB 115 is installed Commandable |
| AO:8 | Analog Output X49/11 | W/R | No | 36-64 | If MCB 115 is installed Commandable |

Table 5. 2: Analog outputs

| Object ID | Object Name | Read/Write | Non volatile RAM Store | TR200 Parameter | Remarks |
|--------------------|--------------------------|------------|------------------------|-----------------|-------------|
| AV:1 ¹ | Input Reference 1 | W/R | No | | Commandable |
| AV:2 ¹ | Input Reference 2 | W/R | No | | Commandable |
| AV:3 ² | Output Speed | Read | No | | |
| AV:4 ³ | PID Feedback | Read | No | | |
| AV:5 | Motor Current | Read | No | 16-14 | |
| AV:6 | Power [kW] | Read | No | 16-10 | |
| AV:7 | kWh Counter | Read | No | 15-02 | |
| AV:8 | Inverter Thermal | Read | No | 16-35 | |
| AV:11 | Motor Voltage | Read | No | 16-12 | |
| AV:12 | Frequency | Read | No | 16-13 | |
| AV:13 | Torque [%] | Read | No | 16-22 | |
| AV:14 | DC Link Voltage | Read | No | 16-30 | |
| AV:15 | Motor Thermal | Read | No | 16-18 | |
| AV:16 | Heatsink Temp. | Read | TR200 | 16-34 | |
| AV:17 | Operating Hours | Read | TR200 | 15-00 | |
| AV:18 | Running Hours | Read | TR200 | 15-01 | |
| AV:19 | Bus Feedback 1 | W/R | TR200 | 8-94 | |
| AV:20 | Bus Feedback 2 | W/R | TR200 | 8-95 | |
| AV:21 | Bus Feedback 3 | W/R | TR200 | 8-96 | |
| AV:22 | PID Start Speed [Hz] | W/R | TR200 | 20-83 | |
| AV:23 | On Reference Bandwidth | W/R | TR200 | 20-84 | |
| AV:24 | PID Proportional Gain | W/R | TR200 | 20-93 | |
| AV:25 | PID Integral Time | W/R | TR200 | 20-94 | |
| AV:26 | PID Differentiation Time | W/R | N/A | 20-95 | |
| AV:27 | PID Diff. Gain Limit | W/R | TR200 | 20-96 | |
| AV:28 | Slave Messages Rcvd | Read | TR200 | 8-82 | |
| AV:29 | Slave Error Count | Read | TR200 | 8-83 | |
| AV:30 | Slave Messages Sent | Read | N/A | 8-84 | |
| AV:50 | Alarm Log: Error Code | Read | TR200 | 15-30 | |
| AV:51 ⁴ | Fault Code | Read | TR200 | | |

Table 5. 3: Analog values

¹Either AV:1 or AV:2 controls the drive reference. Only one of them can control the drive at a time and BV:2 decides which one.

²This value is not directly available in the drive. The value must be calculated as follows:

$$AV\# 3 = \frac{Par. 16 - 17}{Par. 4 - 13} \times 100\%$$

³This value is not directly available in the drive. The value must be calculated as follows:

$$AV\# 4 = \frac{Par. 16 - 52}{Par. 20 - 14} \times 100\%$$

⁴TR200 fault codes are transmitted as an analog value in AV:51. The Fault codes are mapped as shown in table on following page. The TR200 alarm codes are shown as well for comparison.

| Display Text | Fault Code | TR200 Alarms | Fault Descriptions |
|--------------------------|------------|------------------------------------|--|
| Communication Error | 1 | 17, 34 | Loss of communication with the network |
| Over Current | 2 | 13, 40, 41, 42, 59 | Instantaneous Output Current has exceeded inverter rated or programmed value |
| Over Temperature | 3 | 11, 29, 65, 69, 74, 244, 245, 247 | Heat sink Temperature Limit has been reached |
| Over Speed Deviation | 4 | 49, 62 | Inverter has exceeded maximum or programmed limit |
| Over Voltage | 5 | 5, 7, 64 | DC Bus Voltage has exceeded inverter limit |
| Under Voltage | 6 | 1, 6, 8 | DC Bus Voltage is lower than required inverter limit |
| Short Circuit | 7 | 16 | Inverter Output has shorted Phase to Phase |
| Ground Fault | 8 | 14 | Inverter Output Grounding Current has exceeded manufacturer |
| Motor Overload | 9 | 10, 50-58, 222 | Motor is overloaded |
| Inverter Overload | 10 | 9 | Timed over current fault |
| Over Torque Detection | 11 | 12 | Programmed limit for torque has been exceeded |
| External Fault | 12 | 142 | External fault has been activated in the inverter. This is a hard fault that must be reset |
| Operator Interface Error | 13 | - | Inverter programming or operational interface malfunction |
| Load Loss | 14 | 3, 95, 229 | Load on the Motor is less than programmed limit of system. An Example is a broken belt or coupling |
| Configuration Error | 15 | 70, 76, 79, 81, 82, 91 | Errors exist in the programmed or operational configuration of the inverter |
| Feedback Failure | 16 | 60, 90, 192 | Required system operational feedback (signal or sensor) is not responding as expected for correct system operation |
| Output Phase Loss | 17 | 30, 31, 32 | One or more of the output phases from the inverter to the motor are open |
| Motor Stall | 18 | 99 | Motor is operating in stall region and not able to accelerate |
| Power Unit Error | 19 | 4, 33, 36, 37, 46, 228, 246 | Error sensed on the power section of the inverter |
| Input Phase | 20 | - | Input single phase or low line voltage condition |
| Internal Drive Failure | 21 | 23, 27, 38, 39, 47, 48, 73, 85, 86 | Manufacturer defined internal operations that have failed their self checks. |

Table 5. 4: Mapping of Fault Codes

Binary Input- and Output Objects

| Object Id | Object Name | Read/Write | Non volatile RAM Store | Drive Parameter | Remarks |
|-----------|---------------------|------------|------------------------|-----------------|-------------------------|
| BI:1 | Digital Input 18 | Read | No | 16-60/05 | Commandable |
| BI:2 | Digital Input 19 | Read | No | 16-60/04 | Commandable |
| BI:3 | Digital Input 27 | Read | No | 16-60/03 | Commandable |
| BI:4 | Digital Input 29 | Read | No | 16-60/02 | Commandable |
| BI:5 | Digital Input 32 | Read | No | 16-60/01 | 16-60/05 Commandable |
| BI:6 | Digital Input 33 | Read | No | 16-60/00 | Commandable |
| BI:7 | Digital Input 37 | Read | No | 16-60/06 | |
| BI:8 | Digital Input X30/2 | Read | No | 16-60/09 | If MCB 101 is installed |
| BI:9 | Digital Input X30/3 | Read | No | 16-60/08 | If MCB 101 is installed |
| BI:10 | Digital Input X30/4 | Read | No | 16-60/07 | If MCB 101 is installed |

Table 5. 5: Binary inputs

| Object Id | Object Name | Read/Write | Non volatile RAM Store | Drive Parameter | Remarks |
|-----------|-------------------------|------------|------------------------|-----------------|-------------|
| BO:1 | Digital Output 27 | W/R | No | 5-90/00 | Commandable |
| BO:2 | Digital Output 29 | W/R | No | 5-90/01 | Commandable |
| BO:3 | Relay 1 Output | W/R | No | 5-90/04 | Commandable |
| BO:4 | Relay 2 Output | W/R | No | 5-90/05 | Commandable |
| BO:5 | GPIO Output Term X30/6 | W/R | No | 5-90/02 | Commandable |
| BO:6 | GPIO Output Term X30/7 | W/R | No | 5-90/03 | Commandable |
| BO:7 | Option B Relay 1 Output | W/R | No | 5-90/06 | Commandable |
| BO:8 | Option B Relay 2 Output | W/R | No | 5-90/07 | Commandable |
| BO:9 | Option B Relay 3 Output | W/R | No | 5-90/08 | Commandable |

Table 5. 6: Binary outputs

| Object ID | Object Name | Read / Write | Non volatile RAM Store | Drive Parameter | Remarks |
|-----------|-----------------------------|--------------|------------------------|-----------------|-------------------------|
| BV:1 | RUN/STOP Command | W/R | No | CTW | Commandable |
| BV:2 | REF1 / REF2 Select | W/R | No | | Commandable |
| BV:3 | Fault Reset Command | W/R | No | CTW | |
| BV:4 | RUN / STOP Monitor | R | No | CTW | |
| BV:5 | OK / FAULT Monitor | R | No | CTW | |
| BV:6 | HAND / AUTO Reference | R | No | 16-95 | |
| BV:7 | Running | R | No | STW | |
| BV:8 | Coast | R/W | No | STW | Commandable |
| BV:9 | Reverse | R/W | No | STW | Commandable |
| BV:10 | Jog | R/W | No | STW | Commandable |
| BV:11 | Ramp 1/Ramp 2 | R/W | No | STW | Commandable |
| BV:12 | Warning | R | No | STW | |
| BV:13 | Trip | R | No | STW | |
| BV:14 | Triplock | R | No | STW | |
| BV:15 | Reset KWh Counter | R/W | No | 15-06 | |
| BV:16 | Reset Running Hours Counter | R/W | No | 15-07 | |
| BV:17 | At Reference | R | No | STW | |
| BV:18 | ECB Test Mode | R | No | 31-10/00 | If MCO 104 is installed |
| BV:19 | ECB Drivemode | R | No | 31-10/01 | If MCO 104 is installed |
| BV:20 | ECB Automatic bypass mode | R | No | 31-10/02 | If MCO 104 is installed |
| BV:21 | Bypass Mode | R | No | 31-10/03 | If MCO 104 is installed |
| BV:22 | Reset Slave msg Recv | R/W | No | 8-82 | |
| BV:23 | Reset Slave error Count | R/W | No | 8-83 | |
| BV:24 | Reset Slave msg Sent | R/W | No | 8-83 | |

Table 5. 7: Binary values

Multi-state Value Objects

| Object Id | Object Name | Read/Write | Changeable Description | Drive Parameter | Remarks |
|-----------|------------------------------|------------|------------------------|-----------------|-------------------------|
| MSV:1 | Active Setup | W/R | No | Bit13&14 in CTW | |
| MSV:2 | Smart Logic Controller Stage | R | No | 16-38 | |
| MSV:3 | Bypass Mode | W/R | No | 31-00 | If MCO 104 is installed |

Real Time Clock Variable

The frequency converter has a built-in real-time clock. The standard real-time clock has no battery backup function, which will lead to a loss of time if the drive is un-powered. Some BACnet Master's can be programmed to send out the date and time as a time sync service telegram on a regular basis. The BACnet Interface will update the real-time clock of the drive if it receives the time synchronization telegram.

Drive Feedback to Network

The BACnet interface provides several objects to the network, containing important drive -, motor- and I/O feedback data.

Influence of the digital input terminals upon the Drive Control Mode, par. 8-50 [Coasting Select](#) to par. 8-56 [Preset Reference Select](#)

The influence of the digital input terminals upon control of the frequency converter can be programmed in par. 8-50 [Coasting Select](#) to par. 8-56 [Preset Reference Select](#).

Note

Par. 8-01 [Control Site](#) overrules the settings in *parameters 8-50 to 8-56* and Terminal 37, Safe Stop overrules any parameter.

Each of the digital input signals can be programmed to logic AND, logic OR, or to have no relation to the corresponding bit in the control word. In this way a specific control command i.e. stop / coast, can be initiated by the fieldbus only, fieldbus AND Digital Input, or Fieldbus OR Digital input terminal.

Note

In order to control the frequency converter via BACnet, par. 8-50 [Coasting Select](#) must be set to either Bus [1], or to Logic AND [2] and par. 8-01 [Control Site](#) must be set to Digital and ctrl. word [0] or Controlword only [2].

BIBBs

| | |
|----------------------------|----------|
| ReadProperty | Execute |
| WriteProperty | Execute |
| DeviceCommunicationControl | Execute |
| ReinitializeDevice | Execute |
| I-Am | Initiate |
| I-Have | Initiate |
| TimeSynchronization | Execute |
| Who-Has | Execute |
| Who-Is | Execute |

Object / Property Support Matrix

The following table summarises the Object Types and Properties supported:

| Property | Device | Binary input | Binary output | Binary value | Analog input | Analog output | Analog value | Multi-stage value |
|-------------------------|--------|--------------|---------------|--------------|--------------|---------------|--------------|-------------------|
| Object identifier | X | X | X | X | X | X | X | X |
| Object Name | X | X | X | X | X | X | X | X |
| Object Type | X | X | X | X | X | X | X | X |
| System Status | X | | | | | | | |
| Vendor Name | X | | | | | | | |
| Vendor Identifier | X | | | | | | | |
| Model Name | X | | | | | | | |
| Firmware Revision | X | | | | | | | |
| Appl. Software Revision | X | | | | | | | |
| Location | X | | | | | | | |
| Description | X | | | | | | | |
| Protocol Version | X | | | | | | | |
| Protocol Revision | X | | | | | | | |
| Services Supported | X | | | | | | | |
| Object List | X | | | | | | | |
| Max. APDU Length | X | | | | | | | |
| Segmentation Support | X | | | | | | | |
| Local Time | X | | | | | | | |
| Local Date | X | | | | | | | |
| APDU Timeout | X | | | | | | | |
| Number APDU Retries | X | | | | | | | |
| Max Master | X | | | | | | | |
| Max Info Frames | X | | | | | | | |
| Device Address Binding | X | | | | | | | |
| Database Revision | X | | | | | | | |
| Present Value | | X | X | X | X | X | X | X |
| Status Flags | | X | X | X | X | X | X | X |
| Event State | | X | X | X | X | X | X | X |
| Reliability | | X | X | X | X | X | X | X |
| Out-of-Service | | X | X | X | X | X | X | X |
| Number of States | | | | | | | | X |
| State Text | | | | | | | | X |
| Units | | | | | X | X | X | |
| Priority Array | | | X | X* | | X | X* | X* |
| Relinquish Default | | | X | X* | | X | X* | X* |
| Polarity | | X | X | | | | | |
| Active Text | | X | X | X | | | | |
| Inactive Text | | X | X | X | | | | |

*For commandable values only

Parameters

Parameter Overview

Parameter List

| Nr. | Title | Default value | Range | Conversion index | Data type |
|------|--------------------------|-------------------------|-------------|------------------|-----------|
| 8-01 | Control Site | Dig. and ctrl. word [0] | [0 - 2] | - | 5 |
| 8-02 | Control Source | Option A | [0 - 4] | - | 5 |
| 8-03 | Control Timeout Time | 1 s | 0.1 - 18000 | - 1 | 7 |
| 8-04 | Control Timeout Function | Off [0] | [0 - 10] | - | 5 |
| 8-05 | End-of-timeout Function | Hold set-up [0] | [0 - 1] | - | 5 |
| 8-06 | Reset Control Timeout | Do not reset [0] | [0 - 1] | - | 5 |
| 8-07 | Diagnosis Trigger | Disable [0] | [0 - 3] | - | 5 |
| 8-10 | Control Profile | Drive profile [0] | [0 - x] | - | 5 |
| 8-30 | Protocol | Drive | | | |
| 8-31 | Address | 1 | [0 - 255] | | |
| 8-32 | Baudrate | 38,400 | [0 - 7] | | |
| 8-33 | Parity/Stop Bits | No Parity, 1 Stop Bit | | | |
| 8-35 | Minimum Response Delay | 10mS | | | |
| 8-36 | Max Response Delay | 5000mS | | | |
| 8-37 | Max Inter-Char Delay | 25.00mS | | | |
| 8-50 | Coasting Select | Logic OR [3] | [0 - 3] | - | 5 |
| 8-52 | DC Brake Select | Logic OR [3] | [0 - 3] | - | 5 |
| 8-53 | Start Select | Logic OR [3] | [0 - 3] | - | 5 |
| 8-54 | Reversing Select | Logic OR [3] | [0 - 3] | - | 5 |
| 8-55 | Setup Select | Logic OR [3] | [0 - 3] | - | 5 |
| 8-56 | Preset Reference Select | Logic OR [3] | [0 - 3] | - | 5 |
| 8-70 | BACnet Device Instance | 1 | [1-4194304] | - | |
| 8-72 | MS/TP Max Masters | 127 | [1-127] | - | |
| 8-73 | MS/TP Max Info Frames | | | | |
| 8-74 | "I am" Service | Once at powerup [0] | [0-1] | - | |
| 8-75 | Initialisation Password | "admin" | String[19] | | |

Table 6. 1: BACnet specific parameter list

Please refer to the *TR200 Drive Operating Instructions, MG.12.HX.YY* for a comprehensive parameter list or to the *TR200 Drive Programming Guide, MG.12.JX.YY* for detailed descriptions of parameters.

Conversion index

This number refers to a conversion figure used when writing or reading to and from the frequency converter.

| Conv. index | 100 | 67 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | -1 | -2 | -3 | -4 | -5 | -6 |
|--------------|-----|------|---------|--------|------|------|-----|----|---|-----|------|-------|--------|---------|---------|
| Conv. factor | 1 | 1/60 | 1000000 | 100000 | 1000 | 1000 | 100 | 10 | 1 | 0.1 | 0.01 | 0.001 | 0.0001 | 0.00001 | 0.00000 |
| | | | | | 0 | | | | | | | | | | 1 |

| Data type | Description | Type |
|-----------|--------------------------------------|--------|
| 2 | Integer 8 | Int8 |
| 3 | Integer 16 | Int16 |
| 4 | Integer 32 | Int32 |
| 5 | Unsigned 8 | UInt8 |
| 6 | Unsigned 16 | UInt16 |
| 7 | Unsigned 32 | UInt32 |
| 9 | Visible String | VisStr |
| 33 | Normalized value 2 bytes | N2 |
| 35 | Bit sequence of 16 boolean variables | V2 |
| 54 | Time difference w/o date | TimD |

See the frequency converter *Design Guide* for further information about data types 33, 35 and 54.

Parameter Description

8-** Comm. and Options

Parameter group for configuring communications and options.

8-01 Control Site

Option:

Function:

The setting in this parameter overrides the settings in par. 8-50 [Coasting Select](#) to par. 8-56 [Preset Reference Select](#).

| | | |
|-------|-----------------------|---|
| [0] * | Digital and ctrl.word | Control by using both digital input and control word. |
| [1] | Digital only | Control by using digital inputs only. |
| [2] | Controlword only | Control by using control word only. |

8-02 Control Source

Option:

Function:

Select the source of the control word: one of two serial interfaces or four installed options. During initial power-up, the frequency converter automatically sets this parameter to *Option A* [3] if it detects a valid fieldbus option installed in slot A. If the option is removed, the frequency converter detects a change in the configuration, sets par. 8-02 [Control Source](#) back to default setting *FC Port*, and the frequency converter then trips. If an option is installed after initial power-up, the setting of par. 8-02 [Control Source](#) will not change but the frequency converter will trip and display: Alarm 67 *Option Changed*.

| | |
|-------|----------|
| [0] | None |
| [1] | FC Port |
| [2] * | USB Port |
| [3] | Option A |
| [4] | Option B |

NOTE: This parameter cannot be adjusted while the motor is running.

8-03 Control Timeout Time

Range:

Application dependent*
 [1.0 - 18000.0 s]

Function:

Enter the maximum time expected to pass between the reception of two consecutive telegrams. If this time is exceeded, it indicates that the serial communication has stopped. The function selected in par. 8-04 [Control Timeout Function](#) *Control Time-out Function* will then be carried out.

In BACnet the control timeout is only triggered if some specific objects are written. The object list hold information on the objects that triggers the control timeout:

- Analog Outputs
- Binary Outputs
- AV0
- AV1
- AV2
- AV4
- BV1
- BV2
- BV3
- BV4
- BV5
- Multistate Outputs

8-04 Control Timeout Function

Option:

Function:

Select the time-out function. The time-out function is activated when the control word fails to be updated within the time period specified in par. 8-03 [Control Timeout Time](#). Choice [20] only appears after setting the Metasys N2 protocol.

- [0] * Off
- [1] Freeze output
- [2] Stop
- [3] Jogging
- [4] Max. speed
- [5] Stop and trip
- [7] Select setup 1
- [8] Select setup 2
- [9] Select setup 3
- [10] Select setup 4
- [20] N2 Override Release

8-05 End-of-Timeout Function

Option:
Function:

Select the action after receiving a valid control word following a time-out. This parameter is active only when par. 8-04 [Control Timeout Function](#) is set to [Set-up 1-4].

[0] Hold set-up

Retains the set-up selected in par. 8-04 [Control Timeout Function](#) and displays a warning, until par. 8-06 [Reset Control Timeout](#) toggles. Then the frequency converter resumes its original set-up.

[1] * Resume set-up

Resumes the set-up active prior to the time-out.

8-06 Reset Control Timeout

Option:
Function:

This parameter is active only when the choice *Hold set-up* [0] has been selected in par. 8-05 [End-of-Timeout Function](#).

[0] * Do not reset

Retains the set-up specified in par. 8-04 [Control Timeout Function](#), [Select setup 1-4] following a control time-out.

[1] Do reset

Returns the frequency converter to the original set-up following a control word time-out. When the value is set to *Do reset* [1], the frequency converter performs the reset and then immediately reverts to the *Do not reset* [0] setting.

8-07 Diagnosis Trigger

Option:
Function:

This parameter has no function for BACnet.

[0] * Disable

[1] Trigger on alarms

[2] Trigger alarm/warn.

8-09 Communication Charset

Option:
Function:

[0] * ISO 8859-1

[1] ANSI X3.4

8-30 Protocol

Option:
Function:

[5] BACnet

Communication according to the BACnet protocol as described in TR200 Embedded BACnet Operating Instructions.

8-31 Address

Range:
Function:

1. * [1. - 127.]

8-32 Baud Rate

Option:

Function:

Baud rate selection depends on Protocol selection in par. 8-30 [Protocol](#).

[2] 9600 Baud

[3] 19200 Baud

[4] * 38400 Baud

[6] 76800 Baud

Default refers to the FC Protocol.

8-33 Parity / Stop Bits

Option:

Function:

Parity and Stop Bits for the protocol par. 8-30 [Protocol](#) using the Drive Port. For some of the protocols, not all options will be visible. Default depends on the protocol selected.

[0] * Even Parity, 1 Stop Bit

[1] Odd Parity, 1 Stop Bit

[2] No Parity, 1 Stop Bit

[3] No Parity, 2 Stop Bits

8-35 Minimum Response Delay

Range:

Function:

Applica- [Application dependant]
tion de-
pend-
ent*

Specify the minimum delay time between receiving a request and transmitting a response. This is used for overcoming modem turnaround delays.

8-36 Maximum Response Delay

Range:

Function:

Applica- [Application dependant]
tion de-
pend-
ent*

Specify the maximum permissible delay time between transmitting a request and receiving a response. Exceeding this delay time will cause control word time-out.

8-37 Maximum Inter-Char Delay

Range:

Function:

Applica- [Application dependant]
tion de-
pend-
ent*

Specify the maximum permissible time interval between receipt of two bytes. This parameter activates time-out if transmission is interrupted.

8-50 Coasting Select

| Option: | Function: |
|-------------------|---|
| | Select control of the coasting function via the terminals (digital input) and/or via the bus. |
| [0] Digital input | Activates Start command via a digital input. |
| [1] Bus | Activates Start command via the serial communication port or fieldbus option. |
| [2] Logic AND | Activates Start command via the fieldbus/serial communication port, AND additionally via one of the digital inputs. |
| [3] * Logic OR | Activates Start command via the fieldbus/serial communication port OR via one of the digital inputs. |

8-52 DC Brake Select

| Option: | Function: |
|-------------------|---|
| | Select control of the DC brake via the terminals (digital input) and/or via the fieldbus. |
| [0] Digital input | Activates Start command via a digital input. |
| [1] Bus | Activates Start command via the serial communication port or fieldbus option. |
| [2] Logic AND | Activates Start command via the fieldbus/serial communication port, AND additionally via one of the digital inputs. |
| [3] * Logic OR | Activates Start command via the fieldbus/serial communication port OR via one of the digital inputs. |

8-53 Start Select

| Option: | Function: |
|-------------------|---|
| | Select control of the frequency converter start function via the terminals (digital input) and/or via the fieldbus. |
| [0] Digital input | Activates Start command via a digital input. |
| [1] Bus | Activates Start command via the serial communication port or fieldbus option. |
| [2] Logic AND | Activates Start command via the fieldbus/serial communication port, AND additionally via one of the digital inputs. |
| [3] * Logic OR | Activates Start command via the fieldbus/serial communication port OR via one of the digital inputs. |

8-54 Reversing Select

| Option: | Function: |
|---------------------|---|
| | Select control of the frequency converter reverse function via the terminals (digital input) and/or via the fieldbus. |
| [0] * Digital input | Activates Reverse command via a digital input. |
| [1] Bus | Activates Reverse command via the serial communication port or fieldbus option. |
| [2] Logic AND | Activates Reverse command via the fieldbus/serial communication port, AND additionally via one of the digital inputs. |
| [3] Logic OR | Activates Reverse command via the fieldbus/serial communication port OR via one of the digital inputs. |

NOTICE

This parameter is active only when par. 8-01 [Control Site](#) is set to [0] *Digital and control word*.

8-55 Set-up Select

| Option: | Function: |
|-------------------|--|
| | Select control of the frequency converter set-up selection via the terminals (digital input) and/or via the fieldbus. |
| [0] Digital input | Activates the set-up selection via a digital input. |
| [1] Bus | Activates the set-up selection via the serial communication port or fieldbus option. |
| [2] Logic AND | Activates the set-up selection via the fieldbus/serial communication port, AND additionally via one of the digital inputs. |
| [3] * Logic OR | Activate the set-up selection via the fieldbus/serial communication port OR via one of the digital inputs. |

8-56 Preset Reference Select

| Option: | Function: |
|-------------------|--|
| | Select control of the frequency converter Preset Reference selection via the terminals (digital input) and/or via the fieldbus. |
| [0] Digital input | Activates Preset Reference selection via a digital input. |
| [1] Bus | Activates Preset Reference selection via the serial communication port or fieldbus option. |
| [2] Logic AND | Activates Preset Reference selection via the fieldbus/serial communication port, AND additionally via one of the digital inputs. |
| [3] * Logic OR | Activates the Preset Reference selection via the fieldbus/serial communication port OR via one of the digital inputs. |

8-70 BACnet Device Instance

| | |
|------------------------------|--|
| Range: 0 - 4194302 | Function: The Device Instance number must be unique for the complete BACnet, not only for this MS/TP Branch. |
| 1 * [0 - 4194302] | Enter a unique ID number for the BACnet device. |

8-72 MS/TP Max Masters

| | |
|--------------------------|--|
| Range: 0 - 127 | Function: Define the address of the master which holds the highest address in this network. Decreasing this value optimises polling for the token. |
| 127 * [0 - 127] | Define the address of the master which holds the highest address in this network. Decreasing this value optimises polling for the token. |

8-73 MS/TP Max Info Frames

| | |
|----------------------------|---|
| Range: 1 - 65534 | Function: Define how many info/data frames the device is allowed to send while holding the token. |
| 1 * [1 - 65534] | Define how many info/data frames the device is allowed to send while holding the token. |

8-74 "I-Am" Service

| | |
|---|--|
| Option: [0] * Send at power-up | Function: |
| [1] Continuously | Choose whether the device should send the "I-Am" service message only at power-up or continuously with an interval of approx. 1 min. |

8-75 Initialisation Password

| | |
|---|---|
| Range: [Size 0 - 0 related] | Function: Enter the password needed for execution of Drive Re-initialisation from BACnet. |
| 0 * [0 - 0] | Enter the password needed for execution of Drive Re-initialisation from BACnet. |

Troubleshooting

Alarm, Warning and Extended Status Word

Alarm and Warning Messages

General

There is a clear distinction between alarms and warnings. In the event of an alarm, the frequency converter will enter a fault condition. After the cause for the alarm has been cleared, the master must acknowledge the alarm message in order to start operation of the frequency converter again. A warning, on the other hand, may appear when a warning condition arises, then disappear when conditions return to normal without interfering with the process.

Alarm Word and Warning Word are shown on the display in Hex format. If there is more than one warning or alarm, a sum of all warnings or alarms will be shown. Warning Word and Alarm Word are displayed in par. 16-90 to 16-95. For more information on the individual alarms and warnings, please refer to: *TR200 Design Guide*.

Warnings

All warnings within the frequency converter are represented by a single bit within a Warning Word. A Warning Word is always an action parameter. Bit status FALSE [0] means no warning, while bit status TRUE [1] means warning. Each bit status has a corresponding text string message. In addition to the Warning Word message the master will also be notified via a change to bit 7 in the status word.

Alarms

Following an alarm message the frequency converter will enter a fault condition. Only after the fault has been rectified and the master has acknowledged the alarm message by setting bit 3 in the Control Word, can the FC resume operation. All alarms within the TR200 are represented by a single bit within an Alarm Word. An Alarm Word is always an action parameter. Bit status FALSE [0] means no alarm, while bit status TRUE [1] means alarm.

Alarm Words

 Alarm word, par. 16-90 [Alarm Word](#)

| Bit (Hex) | Alarm Word (par. 16-90 Alarm Word) |
|-----------|---|
| 00000001 | Brake check |
| 00000002 | Power card over temperature |
| 00000004 | Earth fault |
| 00000008 | Ctrl. card over temperature |
| 00000010 | Control word timeout |
| 00000020 | Over current |
| 00000040 | Torque limit |
| 00000080 | Motor thermistor over temp. |
| 00000100 | Motor ETR over temperature |
| 00000200 | Inverter overloaded |
| 00000400 | DC link under voltage |
| 00000800 | DC link over voltage |
| 00001000 | Short circuit |
| 00002000 | Inrush fault |
| 00004000 | Mains phase loss |
| 00008000 | AMA not OK |
| 00010000 | Live zero error |
| 00020000 | Internal fault |
| 00040000 | Brake overload |
| 00080000 | Motor phase U is missing |
| 00100000 | Motor phase V is missing |
| 00200000 | Motor phase W is missing |
| 00400000 | Fieldbus fault |
| 00800000 | 24V supply fault |
| 01000000 | Mains failure |
| 02000000 | 1.8V supply fault |
| 04000000 | Brake resistor short circuit |
| 08000000 | Brake chopper fault |
| 10000000 | Option change |
| 20000000 | Drive initialised |
| 40000000 | Safe Stop |
| 80000000 | Not used |

 Alarm word 2, par. 16-91 [Alarm Word 2](#)

| Bit (Hex) | Alarm Word 2 (par. 16-91 Alarm Word 2) |
|-----------|---|
| 00000001 | Service Trip, read / Write |
| 00000002 | Reserved |
| 00000004 | Service Trip, Typecode / Sparepart |
| 00000008 | Reserved |
| 00000010 | Reserved |
| 00000020 | No Flow |
| 00000040 | Dry Pump |
| 00000080 | End of Curve |
| 00000100 | Broken Belt |
| 00000200 | Not used |
| 00000400 | Not used |
| 00000800 | Reserved |
| 00001000 | Reserved |
| 00002000 | Reserved |
| 00004000 | Reserved |
| 00008000 | Reserved |
| 00010000 | Reserved |
| 00020000 | Not used |
| 00040000 | Fans error |
| 00080000 | ECB error |
| 00100000 | Reserved |
| 00200000 | Reserved |
| 00400000 | Reserved |
| 00800000 | Reserved |
| 01000000 | Reserved |
| 02000000 | Reserved |
| 04000000 | Reserved |
| 08000000 | Reserved |
| 10000000 | Reserved |
| 20000000 | Reserved |
| 40000000 | Reserved |
| 80000000 | Reserved |

Warning Words

Warning word, par. 16-92 [Warning Word](#)

| Bit (Hex) | Warning Word (par. 16-92 Warning Word) |
|--------------|--|
| 00000001 | Brake check |
| 00000002 | Power card over temperature |
| 00000004 | Earth fault |
| 00000008 | Ctrl. card over temperature |
| 00000010 | Control word timeout |
| 00000020 | Over current |
| 00000040 | Torque limit |
| 00000080 | Motor thermistor over temp. |
| 00000100 | Motor ETR over temperature |
| 00000200 | Inverter overloaded |
| 00000400 | DC link under voltage |
| 00000800 | DC link over voltage |
| 00001000 | DC link voltage low |
| 00002000 | DC link voltage high |
| 00004000 | Mains phase loss |
| 00008000 | No motor |
| 00010000 | Live zero error |
| 00020000 | 10V low |
| 00040000 | Brake resistor power limit |
| 00080000 | Brake resistor short circuit |
| 00100000 | Brake chopper fault |
| 00200000 | Speed limit |
| 00400000 | Fieldbus comm. fault |
| 00800000 | 24V supply fault |
| 01000000 | Mains failure |
| 02000000 | Current limit |
| 04000000 | Low temperature |
| 08000000 | Voltage limit |
| 10000000 | Encoder loss |
| 20000000 | Output frequency limit |
| 40000000 | Not used |
| 80000000 | Not used |

Warning word 2, par. 16-93 [Warning Word 2](#)

| Bit (Hex) | Warning Word 2 (par. 16-93 Warning Word 2) |
|--------------|--|
| 00000001 | Start Delayed |
| 00000002 | Stop Delayed |
| 00000004 | Clock Failure |
| 00000008 | Reserved |
| 00000010 | Reserved |
| 00000020 | No Flow |
| 00000040 | Dry Pump |
| 00000080 | End of Curve |
| 00000100 | Broken Belt |
| 00000200 | Not used |
| 00000400 | Reserved |
| 00000800 | Reserved |
| 00001000 | Reserved |
| 00002000 | Reserved |
| 00004000 | Reserved |
| 00008000 | Reserved |
| 00010000 | Reserved |
| 00020000 | Not used |
| 00040000 | Fans warning |
| 00080000 | ECB warning |
| 00100000 | Reserved |
| 00200000 | Reserved |
| 00400000 | Reserved |
| 00800000 | Reserved |
| 01000000 | Reserved |
| 02000000 | Reserved |
| 04000000 | Reserved |
| 08000000 | Reserved |
| 10000000 | Reserved |
| 20000000 | Reserved |
| 40000000 | Reserved |
| 80000000 | Reserved |

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