Engineering Standards What They are, Where &Why They're Used

Dr. Hodge Jenkins

Some Definitions:

Standard: A standard is a document that defines the characteristics of a product, process or service, such as dimensions, safety aspects, and performance requirements.

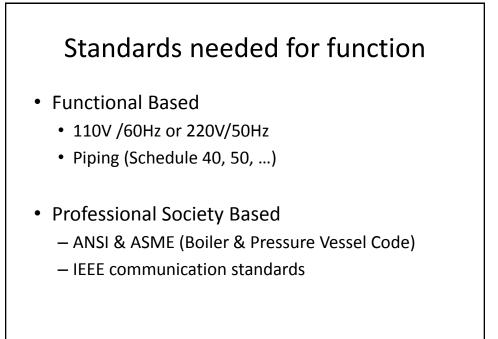
Code: Laws or regulations that specify minimum standards to protect public safety and health such as codes for construction of buildings. Voluntary standards are incorporated into building codes

Specification: A set of conditions and requirements of precise and limited application that provide a detailed description of a procedure, process, material, product, or service for use primarily in procurement and manufacturing. Standards may be referenced or included in specifications.

Technical Regulation: A mandatory government requirement that defines the characteristics and/or the performance requirements of a product, service or process (see also Regulation).

Why Standards and Codes?

- Standardization
 - Parts from different vendors fit together
 - Common design specs
 - Consistent quality
 - e.g., Pipe wall thickness, schedule 40
 - Wire sizes,
- Safety & Legal Enforcement of Safety
 - Building safety, fire prevention/protection
 - Individual & Public Safety
 - e.g., Safe drinking water, safe nuclear plants



Parts Standardization

- Every mass produced product usually has a standard
- IEEE has many, many standards for electronics
- DIN, ISO, ANSI for size, shapes, etc.
- US ANSI pipe standards
 - Diameters.
 - Thickness
 - Materials
 - Flange bolt patterns

It's the law

- Legal Requirements US & Internationally
 - UL listed, CSA
 - ANSI, JIS, ISO, DIN
- EPA, USNRC
 - Code of Federal Regulations (CFR)
- Building codes, National Electrical Code, etc.

Some Background:

- The U.S. federal government is the largest single creator & user of standards: more than 45,000 (by current estimates)!
- About 210 organizations are designated Standard Development Organizations (SDO's)
- Most Standards (about 90%) come from about 20 of these SDO's
- ASTM, ASME, IEEE, AISI (ASM), ASCE, MilStd (Mil Specs), are some of the most important SDO's



Who makes Standards and Codes

- AIA Aerospace Industries Association of America
- AAI Aluminum Association, Inc
- AASHTO American Association of State Highway and Transportation Officials
- ACI American Concrete Institute
- AISC American Institute of Steel Construction
- AISI American Iron and Steel Institute
- ANSI American National Standards Institute
- ASCE American Society of Civil Engineers
- ASME American Society of Mechanical Engineers
- ASTM American Society for Testing and Materials
- AISE Association of Iron and Steel Engineers
- BOCA Building Officials and Code Administrators
- ISO International Organization for Standardization
- MIL SPEC United States Military
- NFoPA* National Forest Products Association
- NIST National Institute of Standards and Technology
- OSHA Occupational Safety and Health Administration
- SAE Society of Automotive Engineers

Taking them Global!

- ANSI and (U.S. National Committee (USNC)) are the U.S. clearing house for Standards and a founding member of ISO!
- Internationally there are Standards Organizations in every major Industrial Nation and several Umbrella Groups:
 - International Organization for Standardization (ISO)
 - International Electrotechnical Commission (IEC)
 - International Telecommunication Union (ITU)



How they're used:

- Standards are a "COMMUNICATION" tool that allows all users to speak the same language about products or processes
- They provide a "Legal," or at least enforceable, means to evaluate acceptability & sale-ability of products and/or services
- They can be taught and applied globally!
- They, ultimately, are designed to protect the public from questionable designs, products and practices

Thus they fall (in engineering terms) into the "MOM AND APPLE PIE" area of our profession!



They teach us, as engineers, how we can best meet environmental, health, safety and societal responsibilities

How did standards develop?

Selection from competing technologies

- Westinghouse AC power, Edison DC power
- Communications standards
- Military requirements (Civil War)

- Failures
 - ASME Boiler & PV Code (Boston Molasses Disaster, aka the Great Molasses Flood of 1919)
 - Building fire codes
 - Tacoma Narrow Bridge failure
 - World Trade Center bombing

- ...

Common, Everyday Standards

- Fasteners (#10-24 bolt, M8 bolt)
- Plumbing sizes
- Lumber sizes
- Electrical Wire sizes
- Electrical service 110 VAC, 60 Hz
- Air pollution controls: Car Inspections
- Building Codes

Standards I have used professionally

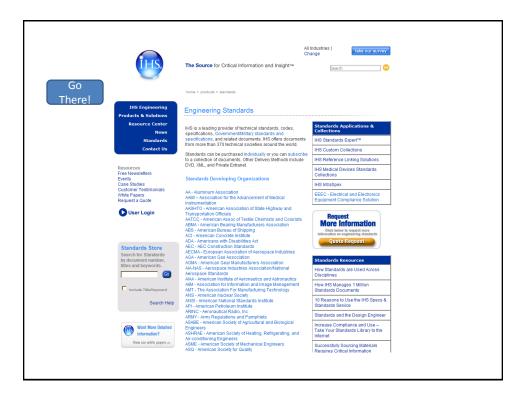
- Westinghouse Nuclear
 - ASME B&PV Code
 - US CFR & TR Laws
- USPS R&D
 - ANSI
 - Drafting standards
 - Component specs

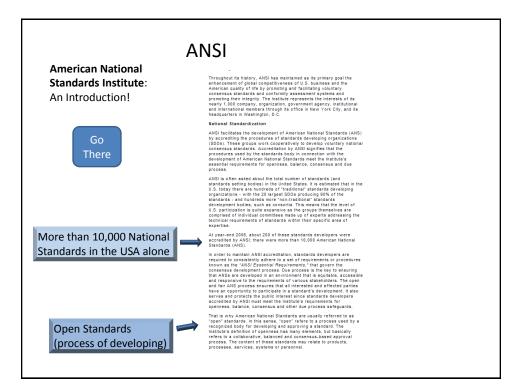
- Fisher Scientific
 - UL & CSA
 - Appliance design: ovens, centrifuges
- Molytek, Inc., Lucent
 - ISO, DIN, JIS
 - Process & Product

The National Institute of Standards and Technology (NIST), an agency of the U.S. Department of Commerce, conducted a three-year building and fire safety investigation to study the factors contributing to the collapse of the WTC Towers.
September 11, 2001, was not the first time that tragedy helped to identify the need for standards. More than a century ago, a great fire ravaged Baltimore, Maryland, for more than 30 hours in early 1904.
The fire was reported first at the John Hurst and Company building at 10:48 a.m. on Sunday morning, February 7, and quickly spread. By 1:30 p.m., units from surrounding communities were arriving. To halt the fire, officials tried to use a firewall, then dynamited buildings around the existing fire. These tactics, however, were unsuccessful and the fire continued until late afternoon on Mon., February 8. More than 1,231 firefighters were required to bring the blaze under control. One reason for the fire's duration was the lack of national standards in fire-fighting equipment. Although fire engines from Wilmington and Washington, DC, and cities as far away as Philadelphia, Atlantic City, and New York City responded, many were

fire burned over 30 hours, destroying 1,526 buildings spanning 70 city blocks. The **National Fire Protection Association**, which had been established in 1896 after a number of disastrous large-scale fires, then set about to develop uniform sprinkler systems and standard hose couplings.

useless because their hose couplings failed to fit Baltimore hydrants. As a result, the





Learning About Them

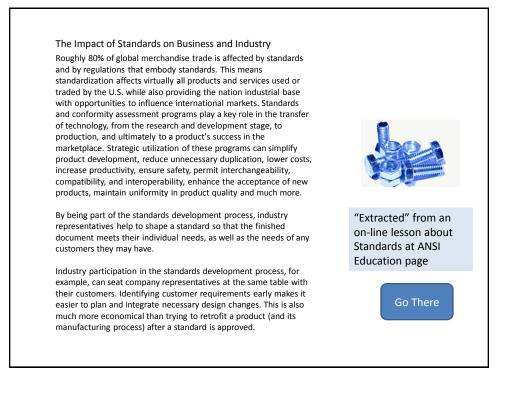
Why Standards Matter

ANSI's first introductory level e-learning course is for those who may not be familiar with standards, ANSI or the U.S. voluntary standards and conformity assessment systems.

Go There

• U.S. Standards – Today and Tomorrow

This course focuses on the U.S. national standards systems and is an intermediate-level course that supplements basic standards education. It provides more in-depth knowledge about the development, role and impact of domestic standards on government, business, trade and professional associations, and includes a module for university faculty and students. The courses on this website complement ANSI's instructor-led education and training courses.



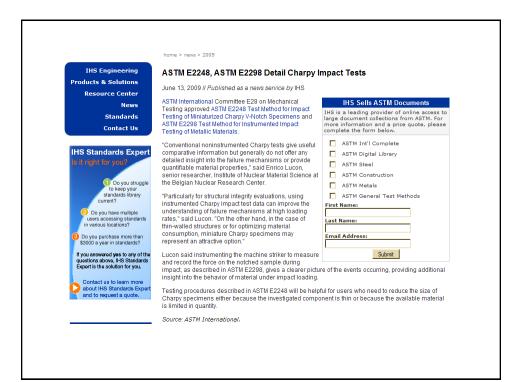
Standards in the news:

- <u>ISO 9000</u> a quality standard used by business to say "We are QUALITY" (in US this has evolved into Q9001 as 'nationalized' by AQS)
- <u>UL</u> rating used as an "international" safety rating (hence Standard)
- <u>ISO 14000</u> the international Environmental Management Guideline (standard) – and hence the 'de-facto' product life cycle and sustainability standard for business, industry, and Engineering Design
- <u>ANSI/ASME Y14.1 and Y14.5</u> international drafting standards for engineering drawings
- Even Clothes sizes are controlled by International Standards!







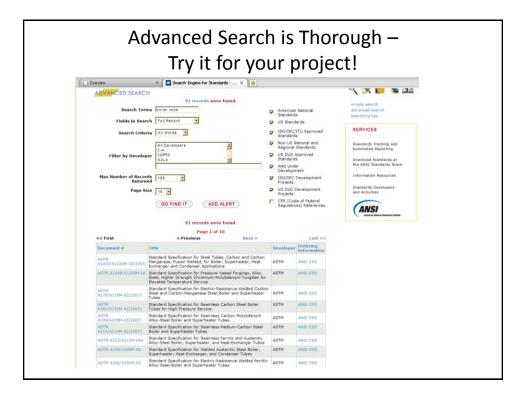


Where they may Play into your Projects, Examples: (drafting Standard)

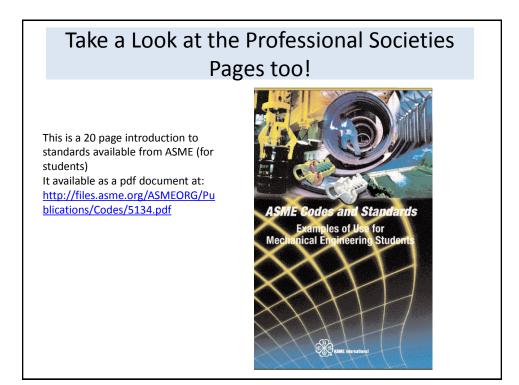
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| AN51/ASME Y14.35M-1997 (R2003) | (4)5 | Revision of Engineering Drawings and Associated Documents | ASME | ANSI ESS | |
| ANSI/ASME Y14.36M-1996 (R2002) | | Surface Texture Symbols | ASME | ANSI ESS | |
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| ANSU/ASME Y14.4M-1989 (R199 | (9) | Pictorial Drawing | ASME | ANSI ESS | |
| ANSI/ASME Y14,5,1M-1994 (R1999) | | Dimensioning and Tolerances Mathematical Definitions of Principles | ASME | ANSI ESS | |
| ANSI/ASME 914.6-2001 | | Screw Thread Representation | ASME | ANSI ESS | |
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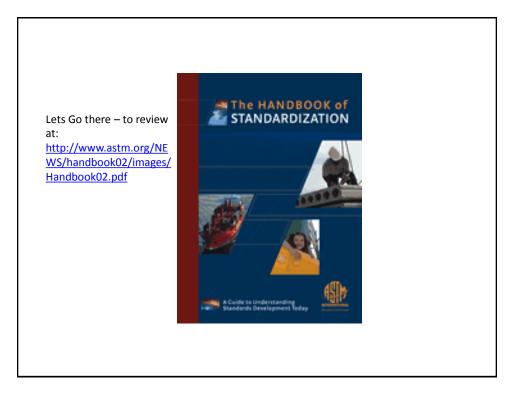
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| | ISO 1101/NP Amd2 | Indication of special specification operators for form, orientation, location and run-out | ISO | Dev Phone: Development Project; No document available. | and Activities |
| | ISO 1101:2004 | Geometrical Product Specifications (GPS) Geometrical tolerancing Tolerances of form, orientation, location and run-out | ISO | ANSI ESS | |
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| | ISO 11014:2009 | Safety data sheet for chemical products - Content and order of sections | ISO | ANSI ESS | |
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| | ISO 11019:1998 | Oil of roots of lovage (Levisticum officinale Koch) | ISO | ANSI ESS | |
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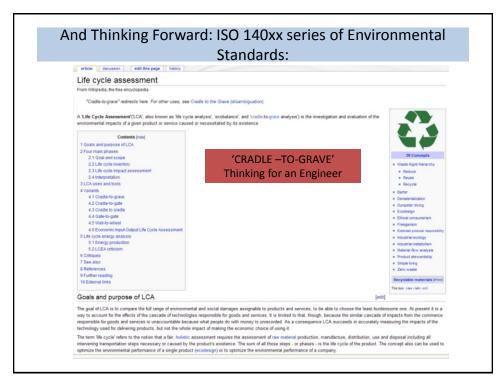


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