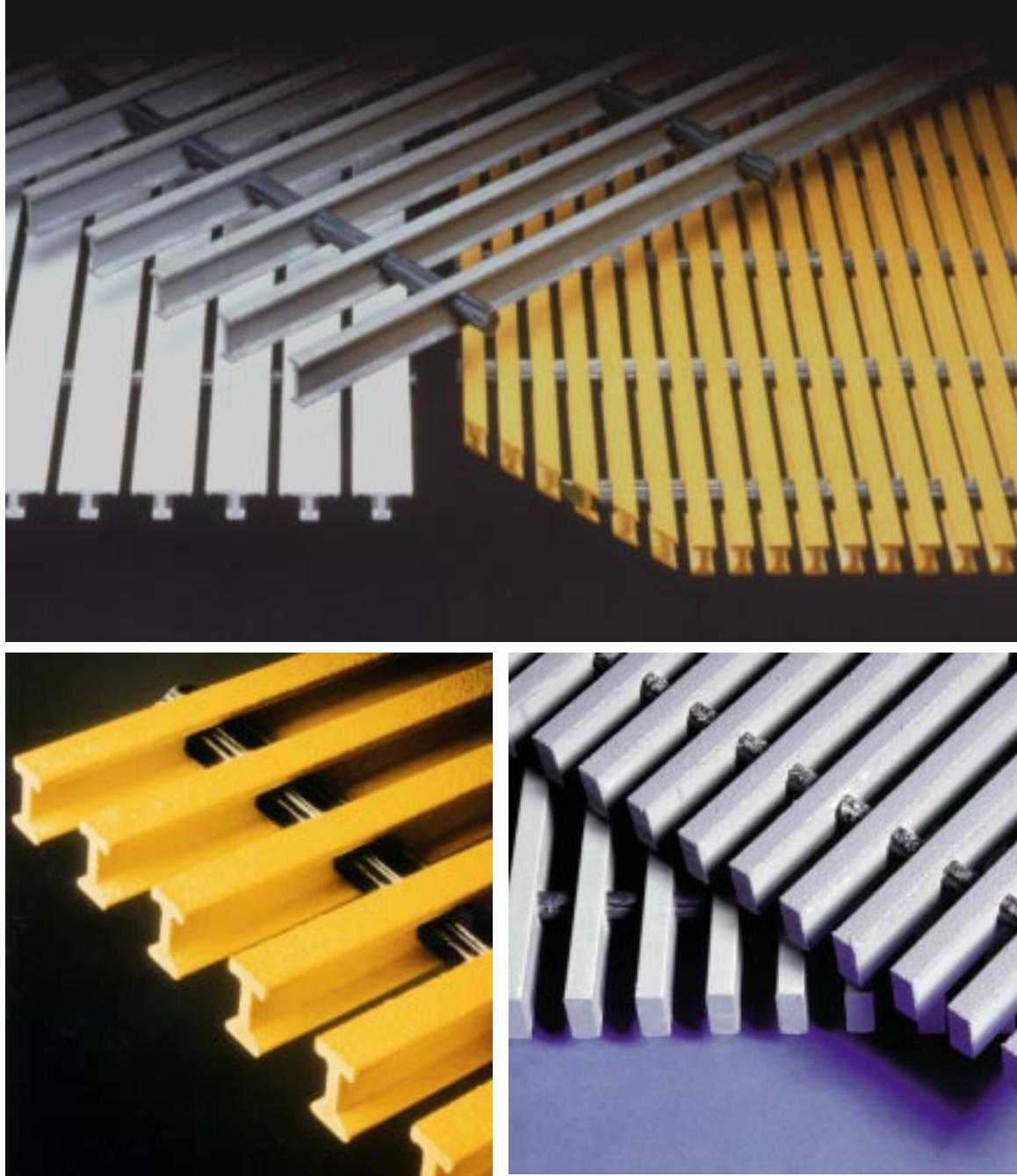


STRONGWELL

FIBERGLASS GRATING

DURA^{DEK}® and DURA^{GRID}® PULTRUDED GRATING



High Strength Pultruded Fiberglass Grating



Top: DURADEX® and DURAGRID® fiberglass grating provide safe, corrosion-resistant walkways and work platforms around caustic chemical storage tanks in a broad range of markets and industries.



Left: Manufactured with unique cross bar construction, DURADEX® and DURAGRID® fiberglass grating can be cut to any size like a solid sheet.

What is DURADEX® and DURAGRID®?

DURADEX® and DURAGRID® are high strength pultruded bar type gratings that can be designed and used like traditional metal grates but with the inherent benefits of fiberglass. These problem solving products are ideal replacements for steel or aluminum gratings in corrosive environments or anywhere frequent grating and walkway replacement costs are unacceptable.

DURADEX® is a standard product stocked by distributors nationwide. It is available with individual bearing bars in either 1" or 1-1/2" "I" shapes or a 2" "T" shape. DURADEX® is a flame retardant product utilizing a premium grade vinyl ester resin. The bearing bars are assembled into 12 panel sizes: 3-, 4-, and 5- foot widths in each of 8-, 10-, 12- and 20-foot lengths. Standard panels come with cross-rod spacings of 6" or optional 12" on center.

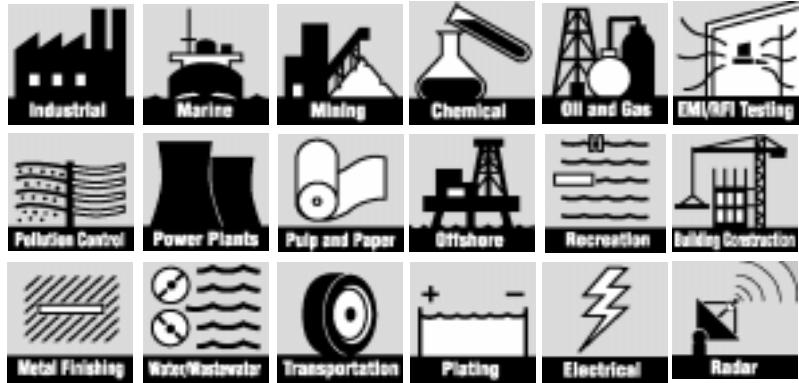
DURAGRID® custom grid or grating systems are designed to accommodate specific plant applications that cannot effectively be met by a standard fiberglass grating. DURAGRID® offers the customer options such as selection of open space, bar shape, cross-rod placement, custom fabrication, custom resin or color.

Why Use DURADEX® or DURAGRID® Grating?

DURADEX® and DURAGRID® are lightweight which saves on freight and makes installation easier. The unique cross-bar construction, of DURADEX® and DURAGRID® allow the grating panels to be easily cut and modified to fit almost any plant requirement. A full listing of features are shown below.

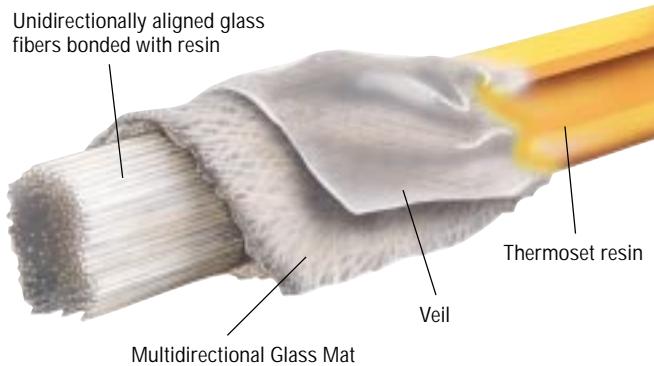
Features

- Corrosion Resistant
- Structurally Strong
- High Impact & Fatigue Strength
- Lightweight
- Non-Conductive
- Resistant to Chipping and Cracking
- Aesthetically Pleasing Appearance
- Anti-Skid
- Rigid
- Easy to Fabricate and Install
- Low Maintenance
- Low Thermal Conductivity
- Non-Sparking



Materials of Construction

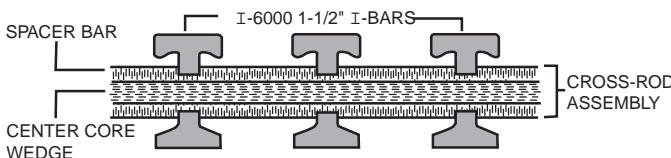
DURADEX® and DURAGRID® fiberglass grating are a composite of fiberglass reinforcements (fibers and mat) and a thermosetting resin system, produced by the pultrusion process. The pultrusion manufacturing process produces many of the outstanding characteristics of the product.



The bearing bars use both longitudinal (glass roving) and multidirectional (glass mat) reinforcements as well as a synthetic surfacing veil to provide unequalled strength and corrosion resistance. The densely packed core of continuous glass rovings gives the bar strength and stiffness in the longitudinal direction while the continuous glass mat provides strength in the transverse direction and prevents chipping, cracking and lineal fracturing. The synthetic surfacing veil provides a 100% pure resin surface for added corrosion resistance and UV protection.

Three Piece Cross-Rod Assembly

The patented 3-piece cross rod assembly used in DURADEX® and DURAGRID® grating forms a strong unified panel that can be cut and fabricated like a solid sheet.



This unique system consists of two continuous, pultruded spacer bars and a center core wedge. The spacers are notched at each bearing bar so that the bars are both mechanically locked and chemically bonded to the web of each bearing bar. This separates and affixes bearing bars firmly in position and distributes concentrated loads to adjacent bars. The resulting panel can be easily fabricated with standard carpenters' tools with abrasive cutting edges. Ask for the detailed *Strongwell Grating Field Fabrication Guide*.

Bar Profiles and Grating Series

A wide variety of bearing bar shapes along with various bearing bar and cross-rod spacings are available depending on the design requirements. Refer to the load/deflection tables for selection.

The traditional "I" bar shape provides maximum flexibility in design. It is available in 1", 1-1/4", and 1-1/2" depths.

The "T" bar shape provides a more solid walking surface and prevents catching high heels and other objects between the bars. It is available in 1", 1-1/2" and 2" depths. The Economy series offers a lighter weight bearing bar.

Strongwell's DURAGRID® Heavy Duty (HD) solid bar grating has been designed to take heavy wheel traffic such as forklifts, tow motors and truck traffic. Due to the variety of wheel types and loading, please contact Strongwell's engineering department to determine the series of heavy duty grating to use. It is available in 1", 1-1/4", 1-1/2", 1-3/4", 2", 2-1/4", and 2-1/2" depths.

Panel Sizes and Shape

Panels can be made to exact sizes to eliminate waste and fabrication costs in the field. The maximum panel weight is 500 lbs. and the maximum panel size is 60" x 240".

UV Coatings

Bearing bars can be UV coated for added protection and color stability for outdoor applications.

Color

The two standard colors are gray and yellow. Other colors can be quoted upon request. A small inventory is also maintained of 1" "I" and "T" bars in white non-fire retardant polyester resin.

Resin Selection

The standard vinyl ester resin used in DURADEX® is fire retardant and meets the requirements for Class 1 flame rating of 25 or less per ASTM E-84 and meets the self-extinguishing requirements of ASTM D-635. It also contains a UV inhibitor.

DURAGRID® offers a wide selection of resin options including polyester, vinyl ester, phenolic, modar, etc. Other choices include fire retardant, UV inhibitors, colors, and specialized additives.

Surface Texture

Grids can be ordered with or without an anti-skid grit surface. A variety of grit material and textures can be ordered.

Applications

DURADEX® and DURAGRID® grating systems are designed to accommodate a wide variety of applications, such as:

- General Industry
- Marine/Offshore
- Mining/Processing
- Plating Operations
- Transportation
- Chemical Plants
- Electrical
- Power Plants
- Consumer/Recreation
- Cellular Communications
- Food and Beverage Operations
- Water/Wastewater Treatment
- Agricultural
- Pulp and Paper Plants
- Railroad - AAR Approval
- Fire Equipment



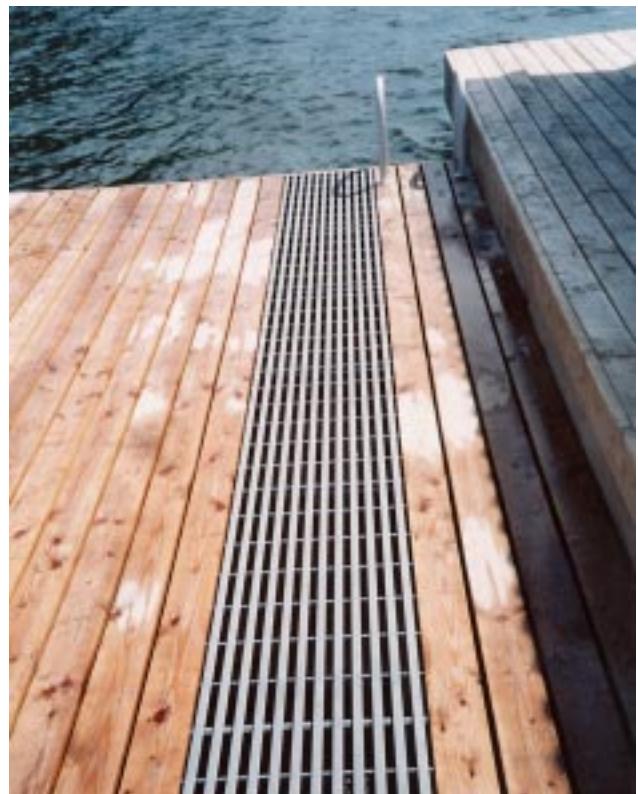
DURAGRID® I-4000 1" and 1-1/2" panels in a special Desert Sand color provide catch pool and spillway covers at a water theme park in Florida.



Manhole covers on Boston's historic Longfellow Bridge use DURAGRID® T-5800 grating bonded to SAFPLATE® gritted plate for a strong solid walking surface.



DURAGRID® I-7000 1-1/2" provided lightweight (70% open space) platforms for the Fedex 747 hanger at the Anchorage, Alaska Airport.



DURAGRID® Economy 5000 provides a strong economical grating for docks while providing the 50% light penetration required to allow for vegetation growth in shallow water.

Applications



Above: Chicago Transit maintenance walkways alongside elevated train tracks constitute one of the largest fiberglass grating installations in history. This project used DURAGRID® T-5000 2" with a custom polyester resin.



Above: Copper processing facilities such as the Ammonia Leach/Solvent Extraction/Electrowinning plant for Minera Escondida Limitada in Chile found DURADEK® I-6000 1-1/2" to be the perfect solution.

Right: DURAGRID® Phenolic grating was used on Shell Mars offshore platform for fire integrity, weight savings and low maintenance. DURAGRID® Phenolic is U.S. Coast Guard approved.



Swimming pool trough covers of white polyester DURAGRID® T-1800 1" grating have narrow spacings that allow water to flow through while still being safe to walk on with bare feet.

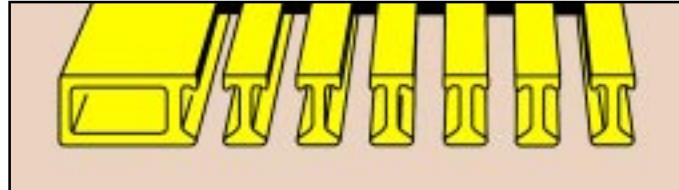


Low maintenance fiberglass grating provides trouble free operations for the covers and walkways in the Lakewood, Colorado Wastewater Treatment Plant Headworks. DURADEK® I-6000 1-1/2" was used.

Accessories

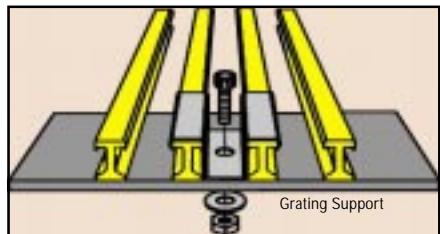
Nosings for Stair Treads and Landings

Stair treads and landings are produced by attaching a 2" deep nosing to the leading edge. This gives added strength and rigidity to the area that takes impact and abuse. In addition, the nosing provides more surface area for skid resistance, wear and better visibility. Gray stair treads with yellow nosing are available at additional cost.



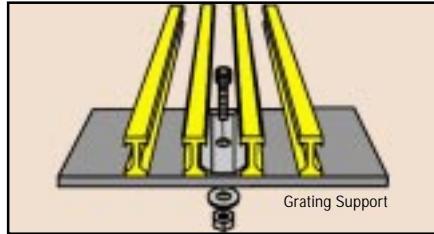
MAXIMUM SPAN FOR 300 LBS. AT MIDSPAN			
TREAD WIDTH & COLOR	STAIR TREAD SERIES	1/8" OR LESS DEFLECTION	1/4" OR LESS DEFLECTION
11" Gray or Yellow	I-6000 1"	29"	37"
11" Gray or Yellow	I-6000 1-1/2"	40"	52"
12" Gray or Yellow	T-5000 2"	47"	59"

Panel Hold Downs



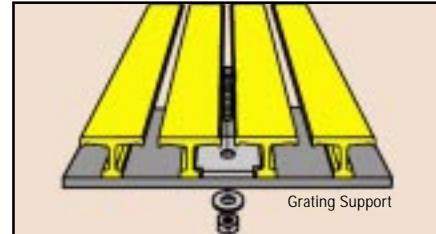
Weldable 316L stainless steel saddle clips are available for all grating series, except the T-1800 and T-3500 series.

*Bolts are priced separately from the saddle clips.



Weldable 316L stainless steel insert clips are available for all grating series, except the T-1800 and T-3500 series.

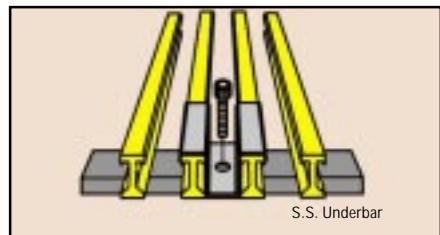
*Bolts are priced separately from the hold-down.



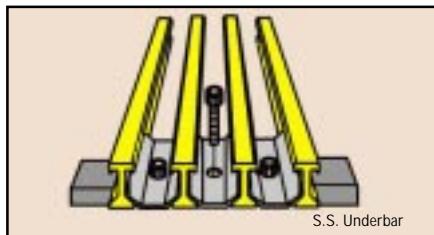
Weldable 316L stainless steel insert clips are available for series T-1800 and T-3500 only.

*Bolts are priced separately from the hold-down.
(All bolts are 1/4-20 x 1-1/4", cap head, 316 stainless steel.)

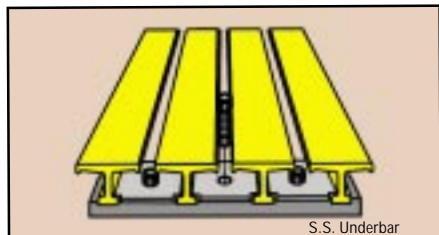
Panel Connectors Panel Connectors are generally only used at midspan to assist in transferring load from section to section.



316L stainless steel saddle clips are available as panel connectors for "I" and "HD" bar grating and T-bar grating except T-1800 and T-3500.



Insert clip hold-downs are available for I-bar grating and T-bar grating except for T-1800 and T-3500.

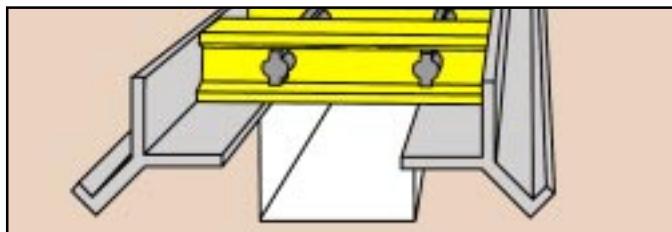


Insert clip hold-downs are available for T-1800 and T-3500 grating.

(All bolts are 1/4-20 x 1-1/4", cap head, 316 stainless steel.)

Curb Angle

Fiberglass Curb Angle provides a strong, firm base for bearing bars and is pultruded from the same material and in the same manner as other DURADEK® and DURAGRID® products. Corrosion resistant, non-conducting fiberglass curb angles are available in four sizes in gray fire retardant vinyl ester.



Using The Load/Deflection Tables

Typical Bearing Bar Spacings

Strongwell manufactures virtually any non-standard and non-stocked custom grid and grating. However, the following load tables are for the most popular bearing bar configurations. The physical properties are for the section shown.

To determine loading or physical properties for other bar spacings, use the multiplier shown on the tables.

Series Designation

The series designation indicates the bar size and shape and the percent of open area. For example: *T-1800 1"* means 1" T-bar spaced to give an 18% open area.

Cross Rod Spacings

Cross rod spacings must be 2", 4", 6", 8", 10" etc. Our standard spacings are 6", 12" and 18" on center.

Load Table Values

All tables show typical values.

DURADEK® High Strength Fiberglass Grating

The following load tables are for standard DURADEK® fiberglass grating panels stocked by distributors: DURADEK® I-6000 1", I-6000 1-1/2", and T-5000 2". Standard panels come with cross-rod spacings of 6" or optional 12" on center.

DURADEK® I-6000 1" Bearing Bars Spaced 1-1/2" On Center

A = 2.496 IN³/FT OF WIDTH S = 0.656 IN³/FT OF WIDTH I = 0.328 IN⁴/FT OF WIDTH
60% OPEN AREA APPROX. WT. = 2.4 LBS/SQ FT

SPAN INCHES	SAFE LOAD 2:1																		E x 10 ⁶ PSI
	MAXIMUM LOAD		SAFETY FACTOR																
12	u .200	400	600	800	1000	1500	2000	2500	3000	4000	5000	6000	7000	8000	9000	10000	20,800	10,400	3.78
	Δu .004	.007	.011	.015	.018	.027	.036	.045	.054	.073	.091	.109	.127	.145	.163	.181		.189	
	c 100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	10,400	5,200	5.00
	Δc .003	.006	.009	.012	.014	.022	.029	.036	.043	.058	.073	.087	.102	.116	.130	.145		.150	
18	u 133	267	400	533	667	1000	1333	1667	2000	2667	3333	4000	4667				9,908	4,954	4.15
	Δu .011	.022	.033	.045	.056	.084	.112	.139	.167	.223	.279	.335	.390				.828	.414	
	c 100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500				7,430	3,715	3.31
	Δc .009	.018	.026	.036	.045	.067	.090	.111	.134	.178	.223	.268	.312				.662	.331	
24	u 100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500				5,800	2,900	4.41
	Δu .025	.050	.075	.100	.124	.187	.249	.311	.373	.498	.622						1,442	.721	
	c 100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500				5,800	2,900	
	Δc .020	.040	.060	.080	.099	.150	.199	.249	.298	.398	.498						1,154	.577	
30	u 80	160	240	320	400	600	800	1000	1200	1600							3,712	1,856	4.63
	Δu .046	.092	.139	.185	.231	.346	.462	.577	.693	.924							2,143	1,071	
	c 100	200	300	400	500	750	1000	1250	1500	2000	3000	4000	5000				4,640	2,320	
	Δc .037	.074	.111	.148	.185	.277	.370	.462	.554	.739							1,714	.857	
36	u 67	133	200	267	333	500	667	833									2,577	1,287	4.83
	Δu .077	.153	.230	.307	.383	.575	.767	.957									2,962	1,481	
	c 100	200	300	400	500	750	1000	1250									3,866	1,933	
	Δc .062	.122	.184	.246	.306	.460	.614	.766									2,369	1,184	
42	u 57	114	171	229	286	429											1,884	.942	4.88
	Δu .120	.241	.361	.483	.603	.905											3,974	1,987	
	c 100	200	300	400	500	750											3,298	1,649	
	Δc .096	.193	.289	.386	.482	.724											3,183	1,591	
48	u 50	100	150	200	250	300											1,436	.718	4.98
	Δu .176	.352	.528	.705	.881	1,057											5,059	2,529	
	c 100	200	300	400	500	600											2,873	1,435	
	Δc .141	.282	.422	.564	.705	.846											4,050	2,025	
54	u 44	89	133	178													1,132	.566	5.00
	Δu .247	.500	.747	1,000													6,359	3,179	
	c 100	200	300	400	500	600											2,548	1,274	
	Δc .198	.400	.598	.800													5,096	2,548	
60	u 40	80	120														906	.453	5.02
	Δu .341	.682	1,023														7,723	3,861	
	c 100	200	300														2,266	1,133	
	Δc .273	.546	.818														6,178	3,089	
66	u 36	73															740	.370	5.03
	Δu .449	.911															9,235	4,617	
	c 100	200															2,036	1,018	
	Δc .359	.729															7,390	3,694	
72	u 33	67															614	.307	5.04
	Δu .583	1,184															10,850	5,425	
	c 100	200															1,844	.922	
	Δc .466	.947															8,680	4,340	

Load Data

Deflection and maximum load data was calculated by the Strongwell Test Lab. All tables show typical values.

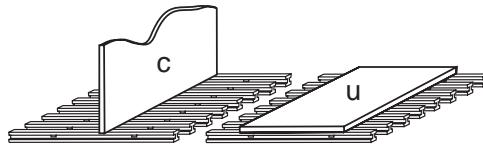
Loadings to the left of the bold vertical line in a row produce a deflection of less than .25 inches. This value may be exceeded at the engineer's discretion.

c is Concentrated Load LBS/FT of width

Δc is Deflection under Concentrated Load

u is Uniform Load LBS/FT²

Δu is Deflection under Uniform Load



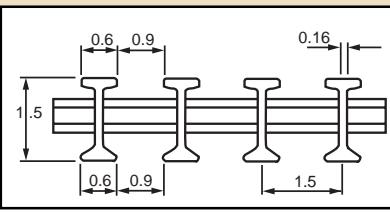
The modulus of elasticity will vary with span length due to the non-homogeneous make-up of composite material.

NOTE: When a 100 pounds per square foot uniform load is placed upon a 43" simple span, it will produce a deflection of 1/4" at midspan.

DURADEX® I-6000 1-1/2" Bearing Bars Spaced 1-1/2" On Center

$A = 3.136 \text{ IN}^3/\text{FT OF WIDTH}$ $S = 1.240 \text{ IN}^3/\text{FT OF WIDTH}$ $I = 0.928 \text{ IN}^4/\text{FT OF WIDTH}$
 60% OPEN AREA APPROX. WT. = 3.0 LBS/SQ FT

SPAN INCHES																			MAXIMUM LOAD	SAFE LOAD 2:1 SAFETY FACTOR	$\text{Ex}10^6$ PSI
	u	200	400	600	800	1000	1500	2000	2500	3000	4000	5000	6000	7000	8000	9000	10000	11000			
12	u	.001	.003	.004	.005	.006	.010	.013	.016	.019	.025	.033	.039	.045	.051	.058	.064	.070	35,200	17,600	3.79
	Δu																		.225	.112	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	17,600	8,800	
18	u	.133	.267	.400	.533	.667	1000	1333	1667	2000	2667	3333	4000	4667	5333	6000	6667	7333	15,644	7,822	4.05
	Δu	.004	.009	.013	.016	.020	.030	.040	.050	.060	.081	.101	.121	.141	.161	.181	.201	.221	.473	.237	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	11,733	5,866	
24	u	.100	.200	.300	.400	.500	.750	1000	1250	1500	2000	2500	3000	3500	4000				8,800	4,400	4.24
	Δu	.009	.019	.028	.036	.046	.069	.091	.114	.138	.183	.229	.274	.320	.365				.804	.402	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000				8,800	4,400	
30	u	.080	.160	.240	.320	.400	.600	800	1000	1200	1600	2000	2400						5,546	2,773	4.40
	Δu	.018	.035	.051	.069	.086	.129	.173	.215	.259	.344	.430	.516						1,193	.596	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000						6,933	3,466	
36	u	.067	.133	.200	.267	.333	.500	667	833	1000	1333	1667							3,792	1,896	4.50
	Δu	.029	.058	.088	.116	.145	.218	.291	.363	.439	.581	.726							1,652	.826	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500							5,688	2,844	
42	u	.057	.114	.171	.229	.286	.429	571	714	857	1143								2,720	1,360	4.59
	Δu	.045	.090	.135	.181	.226	.340	.453	.565	.679	.905								2,155	.1078	
	c	100	200	300	400	500	750	1000	1250	1500	2000								4,761	2,380	
48	u	.050	.100	.150	.200	.250	.375	500	625	750	1000								2,033	1,016	4.66
	Δu	.066	.134	.200	.266	.333	.499	.666	.833	.999	1.331								2,070	.1054	
	c	100	200	300	400	500	750	1000	1250	1500	2000								4,066	2,033	
54	u	.044	.089	.133	.178	.222	.333	.499	.666	.833	.999	1.331							1,553	.776	4.71
	Δu	.093	.188	.280	.375	.469	.703	.936	.1,173										3,276	.1,638	
	c	100	200	300	400	500	750	1000	1250									3,496	1,748		
60	u	.040	.080	.120	.160	.200	.300	.400	.500	.600	.700	.800							3,040	.1,520	4.74
	Δu	.128	.255	.383	.510	.639	.958	.1,276											3,880	1,940	
	c	100	200	300	400	500	750	1000										1,216	.608		
66	u	.036	.073	.109	.145	.182	.273												969	.484	4.76
	Δu	.168	.340	.508	.675	.848	.1,271												4,513	.2,257	
	c	100	200	300	400	500	750												2,666	1,333	
72	u	.033	.067	.100	.133	.167													780	.390	4.78
	Δu	.216	.440	.656	.873	.1,095													5,120	2,560	
	c	100	200	300	400	500													2,342	1,171	
	Δc	.173	.352	.525	.698	.876													4,096	2,048	



NOTE: When a 100 pounds per square foot uniform load is placed upon a 56" simple span, it will produce a deflection of 1/4" at midspan.

DURADEX® T-5000 2" Bearing Bars Spaced 2" On Center

$A = 3.252 \text{ IN}^3/\text{FT OF WIDTH}$ $S_t = 1.906 \text{ IN}^3/\text{FT OF WIDTH}$ $S_b = 1.495 \text{ IN}^3/\text{FT OF WIDTH}$ $I = 1.676 \text{ IN}^4/\text{FT OF WIDTH}$
 50%OPEN AREA APPROX. WT. = 3.0 LBS/SQ FT

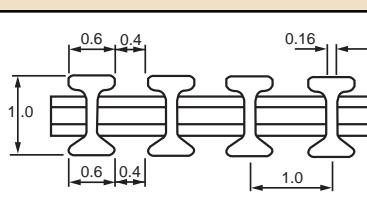
SPAN INCHES																			MAXIMUM LOAD	SAFE LOAD 2:1 SAFETY FACTOR	$\text{Ex}10^6$ PSI
	u	200	400	600	800	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000				
24	u	.100	.200	.300	.400	.500	.750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	11,333	5,667	4.01
	Δu	.005	.011	.016	.021	.027	.040	.054	.067	.080	.107	.134	.161	.187	.214	.241	.267		11,333	.567	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000		11,333	5,667	
30	u	.080	.160	.240	.320	.400	.600	800	1000	1200	1600	2000	2400	2800	3200	3600			7,523	3,627	4.10
	Δu	.010	.020	.031	.041	.051	.077	.102	.128	.153	.204	.256	.307	.358	.409	.460			.926	.463	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500			9,067	4,533	
36	u	.067	.133	.200	.267	.333	.500	667	833	1000	1333	1667	2000	2333					5,037	2,519	4.18
	Δu	.017	.035	.052	.069	.087	.130	.173	.217	.260	.347	.433	.520	.606					1,309	.654	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500					7,556	3,778	
42	u	.057	.114	.171	.229	.286	.429	571	714	857	1143	1428	1714						3,701	1,850	4.25
	Δu	.027	.054	.081	.108	.135	.203	.270	.338	.405	.540	.675	.810						1,751	.875	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000						6,476	3,238	
48	u	.050	.100	.150	.200	.250	.375	500	625	750	1000	1250							2,833	1,417	4.34
	Δu	.040	.079	.119	.158	.198	.297	.396	.494	.593	.791	.989							2,242	1,121	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500							5,667	2,833	
54	u	.044	.089	.133	.178	.222	.332	.415	.553	.693	.831								2,239	1,119	4.41
	Δu	.055	.111	.166	.222	.277	.415	.553	.693	.831									2,790	1,395	
	c	100	200	300	400	500	750	1000	1250	1500									5,037	2,519	
60	u	.040	.080	.120	.160	.200	.300	.400	.500										1,813	.907	4.47
	Δu	.075	.150	.225	.300	.375	.562	.750	.937										3,998	1,699	
	c	100	200	300	400	500	750	1000	1250												

DURAGRID® - Custom grating systems are made to specific requirements. The following load tables are the most popular.

DURAGRID® I-4000 1" I Bearing Bars Spaced 1" On Center

OTHER COMMON SERIES AND SPACING (X):															1" I BEARING BARS: VALUES FOR 12 BARS PER FT OF WIDTH									
		SERIES		(X)		(M)*		A = 3.744 IN ² /FT OF WIDTH S = 0.984 IN ³ /FT OF WIDTH I = 0.492 IN ⁴ /FT OF WIDTH ³ WEIGHT/FOOT = .253 LBS/FT OF BAR WEIGHT/FOOT = .186 LBS/FT OF CROSS ROD										SAFE LOAD 2:1		MAXIMUM LOAD SAFETY FACTOR		Ex10 ⁶ PSI		
SPAN	INCHES	OR MULTIPLES OF ABOVE																						
12	u	200	400	600	800	1000	1500	2000	2500	3000	4000	5000	6000	7000	8000	9000	10000	11000	31,200	15,600	3.78			
	Δu	.002	.005	.007	.010	.012	.018	.024	.030	.036	.048	.060	.073	.085	.097	.109	.121	.133	.377	.188				
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	15,600	7,800				
18	Δc	.002	.004	.006	.008	.010	.015	.019	.024	.029	.039	.048	.058	.068	.078	.087	.097	.107	.303	.151	4.15			
	u	133	267	400	533	667	1000	1333	1667	2000	2667	3333	4000	4667	5333	6000	6667	7333	14,862	7,431				
	Δu	.007	.015	.022	.030	.037	.056	.074	.093	.111	.149	.186	.223	.260	.297	.334	.371	.408	.828	.414				
24	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	11,145	5,572	4.41			
	Δc	.006	.012	.018	.024	.030	.045	.059	.074	.089	.119	.149	.178	.208	.238	.268	.297	.327	.663	.331				
	u	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000				8,700	4,350				
30	Δu	.017	.033	.050	.066	.083	.124	.165	.207	.248	.331	.414	.496	.579	.662				1,439	.719	4.63			
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000				8,700	4,350				
	Δc	.013	.026	.040	.053	.066	.099	.132	.165	.199	.265	.331	.397	.463	.530				1,152	.576				
36	u	80	160	240	320	400	600	800	1000	1200	1600	2000	2400						5,568	2,784	4.83			
	Δu	.031	.062	.092	.123	.154	.231	.308	.385	.462	.616	.770	.924						2,143	1,071				
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000						6,960	3,480				
42	Δc	.025	.049	.074	.099	.123	.185	.246	.308	.370	.493	.616	.739						1,714	.857	4.88			
	u	67	133	200	267	333	500	667	833	1000	1333								3,866	1,933				
	Δu	.051	.102	.153	.204	.255	.383	.511	.638	.766	.1,021								2,961	1,480				
48	c	100	200	300	400	500	750	1000	1250	1500	2000								5,799	2,899	4.98			
	Δc	.041	.082	.123	.163	.204	.306	.408	.510	.613	.817								2,368	.1,184				
	u	57	114	171	229	286	429	571	714										2,827	1,413				
54	Δu	.080	.160	.240	.322	.402	.602	.802	.1,002										3,967	1,983	5.00			
	c	100	200	300	400	500	750	1000	1250										4,947	2,473				
	Δc	.064	.128	.193	.257	.321	.481	.642	.802										3,174	.1,587				
48	u	50	100	150	200	250	375	500											2,155	1,077	4.98			
	Δu	.117	.235	.352	.470	.587	.881	.1,174											5,059	2,530				
	c	100	200	300	400	500	750	1000											4,310	2,155				
54	Δc	.094	.188	.282	.376	.470	.705	.940											4,051	2,025				
	u	44	89	133	178	222	267												1,699	.849	5.00			
	Δu	.165	.333	.498	.667	.832	1,000												6,363	3,181				
60	c	100	200	300	400	500	750												3,822	1,911				
	Δc	.133	.266	.399	.532	.665	.998												5,083	.2,542				

* (M) - Multiplier for load table loads



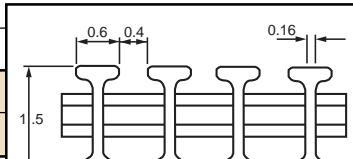
DURAGRID® I-4000 1-1/4" I Bearing Bars Spaced 1" On Center

OTHER COMMON SERIES AND SPACING (X):															1-1/4" I BEARING BARS: VALUES FOR 12 BARS PER FT OF WIDTH									
		SERIES		(X)		(M)*		A = 4.224 IN ² /FT OF WIDTH S = 1.306 IN ³ /FT OF WIDTH I = 0.816 IN ⁴ /FT OF WIDTH WEIGHT/FOOT = .290 LBS/FT OF BAR WEIGHT/FOOT = .186 LBS/FT OF CROSS ROD										SAFE LOAD 2:1		MAXIMUM LOAD SAFETY FACTOR		Ex10 ⁶ PSI		
SPAN	INCHES	OR MULTIPLES OF ABOVE																						
12	u	200	400	600	800	1000	1500	2000	2500	3000	4000	5000	6000	7000	8000	9000	10000	11000	42,000	21,000	3.55			
	Δu	.002	.003	.005	.006	.008	.012	.016	.019	.023	.031	.039	.047	.054	.062	.070	.078	.085	.326	.163				
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	21,000	10,500				
18	Δc	.001	.002	.004	.005	.006	.009	.012	.016	.019	.025	.031	.037	.043	.050	.056	.062	.068	.261	.130	3.82			
	u	133	267	400	533	667	1000	1333	1667	2000	2667	3333	4000	4667	5333	6000	6667	7333	19,164	9,582				
	Δu	.005	.010	.015	.019	.024	.037	.049	.061	.073	.097	.122	.146	.171	.195	.219	.244	.268	.700	.350				
24	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	14,374	7,187	4.05			
	Δc	.004	.008	.012	.016	.019	.029	.039	.049	.058	.078	.097	.117	.136	.156	.175	.195	.214	.560	.280				
	u	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	10,950	5,475				
30	Δu	.011	.022	.033	.044	.054	.082	.109	.136	.163	.218	.272	.327	.381	.436	.490	.545		1,193	.596	4.21			
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	10,950	5,475				
	Δc	.009	.017	.026	.035	.044	.065	.087	.109	.131	.174	.218	.261	.305	.349	.392	.436		1,421	.711				
36	u	67	133	200	267	333	500	667	833	1000	1333	1667	2000						4,776	2,388	4.35			
	Δu	.034	.068	.103	.137	.171	.257	.342	.428	.513	.684	.856	.1,027						2,452	1,226				
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000											

DURAGRID® I-4000 1-1/2" I Bearing Bars Spaced 1" On Center

OTHER COMMON SERIES AND SPACING (X):														1-1/2" I BEARING BARS: VALUES FOR 12 BARS PER FT OF WIDTH									
SPAN INCHES		SERIES		(X)		(M)*		A = 4.704 IN ³ /FT OF WIDTH S = 1.860 IN ³ /FT OF WIDTH I = 1.392 IN ⁴ /FT OF WIDTH										SAFE LOAD 2:1					
		I-3000		0.850"		1.17		WEIGHT/FOOT = .319 LBS/FT OF BAR										MAXIMUM LOAD		SAFETY FACTOR Ex10 ⁶ PSI			
		OR MULTIPLES OF ABOVE												WEIGHT/FOOT = .186 LBS/FT OF CROSS ROD									
12	u	200	400	600	800	1000	1500	2000	2500	3000	4000	5000	6000	7000	8000	9000	10000	11000	52,800	26,400	26,400	.113	
	Δu	.001	.002	.003	.003	.004	.007	.008	.011	.013	.017	.022	.026	.030	.034	.038	.043	.047	.226	.226	.226	.089	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	26,400	13,200	13,200	.089	
18	u	133	267	400	533	667	1000	1333	1667	2000	2667	3333	4000	4667	5333	6000	6667	7333	23,467	11,733	11,733	.237	
	Δu	.003	.006	.008	.011	.013	.020	.027	.033	.040	.054	.068	.081	.094	.108	.121	.134	.148	.474	.474	.474	.189	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	17,600	8,800	8,800	.189	
24	u	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	13,200	6,600	6,600	.403	
	Δu	.006	.013	.018	.024	.031	.046	.061	.076	.092	.122	.153	.183	.213	.243	.274	.304	.336	.806	.806	.806	.322	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	13,200	6,600	6,600	.322	
30	u	80	160	240	320	400	600	800	1000	1200	1600	2000	2400	2800	3200	3600	4000	4400	8,319	4,159	4,159	.599	
	Δu	.012	.023	.034	.046	.058	.086	.115	.143	.173	.229	.287	.344	.402	.459	.519	.575	.633	1,197	5,200	5,200	.440	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	10,400	2,040	2,040	.440	
36	u	67	133	200	267	333	500	667	833	1000	1330	1667	2000	2333	2667	3000	3333	3667	5,688	2,844	2,844	.824	
	Δu	.019	.038	.058	.078	.097	.145	.194	.242	.291	.388	.484	.581	.678	.772	.869	.965	1,062	1,647	1,647	1,647	.824	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	8,533	4,266	4,266	.660	
42	u	57	114	171	229	286	429	571	714	857	1143	1428	1714	2000	2333	2667	3000	3333	3667	4,081	2,040	2,040	.459
	Δu	.030	.060	.090	.121	.151	.227	.302	.377	.453	.603	.754	.907	.1,058					2,159	1,080	1,080	.459	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	7,142	3,571	3,571	.861	
48	u	50	100	150	200	250	375	500	625	750	1000	1250	1500	1750	2000	2250	2500	2750	3,050	1,525	1,525	.466	
	Δu	.044	.089	.133	.178	.222	.333	.444	.555	.666	.888	1,110							2,708	1,354	1,354	.466	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	6,099	3,049	3,049	.2166	
54	u	44	89	133	178	222	333	444	556	667	889								2,330	1,165	1,165	.471	
	Δu	.062	.125	.187	.250	.313	.468	.624	.782	.940	1,253								3,284	1,642	1,642	.471	
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	5,244	2,622	2,622	.331	
60	u	40	80	120	160	200	300	400	500									1,824	912	912	.474		
	Δu	.085	.170	.255	.340	.426	.638	.851	1,063									3,878	1,930	1,930	.474		
	c	100	200	300	400	500	750	1000	1250									4,560	2,280	2,280	.3101		
66	u	36	73	109	145	182	273	364										1,454	727	727	.476		
	Δu	.112	.227	.338	.450	.565	.848	1,132										4,522	2,261	2,261	.3101		
	c	100	200	300	400	500	750	1000										3,999	1,999	1,999	.3623		

*(M) - Multiplier for load table loads

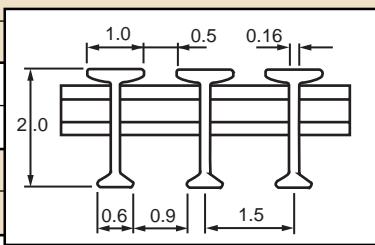


DURAGRID® T-1800 1" T Bearing Bars Spaced 2" On Center

OTHER COMMON SERIES AND SPACING (X):														1" T BEARING BARS: VALUES FOR 6 BARS PER FT OF WIDTH									
SPAN INCHES		SERIES		(X)		(M)*		A = 2.850 IN ³ /FT OF WIDTH S _b = 0.903 IN ³ /FT OF WIDTH I = 0.306 IN ⁴ /FT OF WIDTH S _b = 0.464 IN ³ /FT OF WIDTH										SAFE LOAD 2:1					
		T-0000		1.625"		1.23		WEIGHT/FOOT = .373 LBS/FT OF BAR										MAXIMUM LOAD		SAFETY FACTOR Ex10 ⁶ PSI			
		OR MULTIPLES OF ABOVE												WEIGHT/FOOT = .186 LBS/FT OF CROSS ROD									
12	u	200	400	600	800	1000	1500	2000	2500	3000	4000	5000	6000	7000	8000	9000	10000	21,360	10,680	10,680	.327		
	Δu	.005	.009	.014	.018	.023	.034	.045	.056	.068	.090	.113	.135	.158	.180	.203	.225	.482	.482	.482	.192		
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	10,680	5,340	5,340	.192		
18	u	133	267	400	533	667	1000	1333	1667	2000	2667	3333	4000	4667				9,493	4,746	4,746	.459		
	Δu	.014	.028	.041	.055	.069	.103	.138	.172	.207	.276	.345	.414	.483				.983	.491	.491	.459		
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500				7,120	3,560	3,560	.392		
24	u	100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500				5,340	2,670	2,670	.486		
	Δu	.031	.062	.093	.124	.155	.232	.309	.387	.464	.618	.773						5,340	2,670	2,670	.486		
	c	100	200	300	400	500	750	1000	1250	1500	2000	2500						5,340	2,670	2,670	.486		
30	u	80	160	240	320	400	600	800	1000	1200								3,386	1,693	1,693	.400		
	Δu	.057	.115	.172	.229	.289	.430	.573	.716	.859								2,424	1,212	1,212	.400		
	c	100	200	300	400	500	750	1000	1250	1500								4,233	2,116	2,116	.400		
36	u	67	133	2																			

DURAGRID® T-3300 2" T Bearing Bars Spaced 1-1/2" On Center

SPAN INCHES	OTHER COMMON SERIES AND SPACING (X): SERIES (X) (M)*											2" T BEARING BARS: VALUES FOR 8 BARS PER FT OF WIDTH A = 4.338 IN ³ /FT OF WIDTH S _t = 2.541 IN ³ /FT OF WIDTH I = 2.234 IN ⁴ /FT OF WIDTH S _b = 1.994 IN ³ /FT OF WIDTH											SAFE LOAD 2:1					
	T-1700 1.200" 1.25 OR MULTIPLES OF ABOVE											WEIGHT/FOOT = .446 LBS/FT OF BAR WEIGHT/FOOT = .186 LBS/FT OF CROSS ROD											MAXIMUM LOAD	SAFETY FACTOR	Ex10 ⁶ PSI			
	24	u 100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000	15,110	7,555	.606	.303					
24	Δu .004	.008	.012	.016	.020	.030	.041	.050	.060	.080	.101	.161	.140	.161	.181	.200	.221	.241					4.01					
	c 100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000	15,110	7,555	.606	.303						
30	Δc .003	.007	.010	.013	.016	.024	.032	.040	.048	.064	.080	.097	.112	.128	.145	.160	.176	.193	.243					4.10				
	u 80	160	240	320	400	600	800	1000	1200	1600	2000	2800	3200	3600	4000	4400	4800	9,670	4,835	.926	.463							
36	Δu .008	.015	.023	.031	.038	.058	.077	.096	.115	.153	.192	.230	.269	.307	.345	.383	.422	.460					4.18					
	c 100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000	12,089	6,045	.742	.371						
42	Δc .006	.012	.019	.025	.031	.046	.061	.077	.092	.122	.154	.184	.215	.245	.276	.307	.337	.368					4.25					
	u 67	133	200	267	333	500	667	833	1000	1333	1667	2000	2333	2667	3000	3333						6,716	3,358					
48	Δu .013	.026	.039	.052	.065	.098	.130	.163	.195	.260	.325	.390	.455	.520	.585	.650						1,309	654			4.34		
	c 100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500	4000	4500	5000						10,074	5,037	.1,047	.524			
54	Δc .010	.021	.031	.041	.052	.078	.104	.130	.156	.208	.260	.312	.364	.416	.468	.520										4.41		
	u 57	114	171	229	286	429	571	714	857	1143	1428	1714	2000										4,934	2,467	.1,751	.875		
60	Δu .020	.041	.061	.081	.101	.152	.203	.254	.304	.405	.506	.608	.710											8,634	4,317	.1,401	.700	4.47
	c 100	200	300	400	500	750	1000	1250	1500	2000	2500	3000	3500															
66	Δc .016	.032	.049	.065	.081	.122	.162	.203	.243	.324	.405	.486	.568														4.52	
	u 50	100	150	200	250	375	500	625	750	1000	1250												3,777	1,888	.2,242	.1,121		
72	Δu .030	.059	.089	.119	.149	.223	.297	.371	.445	.593	.742															7,556	3,778	
	c 100	200	300	400	500	750	1000	1250	1500	2000	2500																4.58	
78	Δc .024	.047	.071	.095	.119	.178	.238	.296	.356	.475	.593																4.61	
	u 44	89	133	178	222	333	444	556	667																			
84	Δu .041	.083	.125	.167	.208	.311	.415	.520	.623																			4.65
	c 100	200	300	400	500	750	1000	1250	1500																			



*(M) - Multiplier for load table loads

DURAGRID® ECONOMY 5000 1" T Bearing Bars Spaced 2" On Center

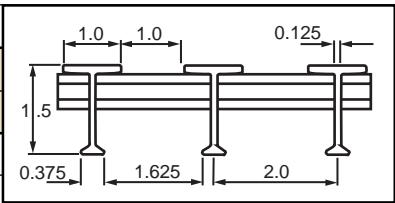
SPAN INCHES	OTHER COMMON SERIES AND SPACING (X): SERIES (X) (M)*											1" T BEARING BAR: VALUES FOR 6 BARS PER FT OF WIDTH A = 1.596 IN ³ /FT OF WIDTH S _t = 0.530 IN ³ /FT OF WIDTH I = 0.197 IN ⁴ /FT OF WIDTH S _b = 0.314 IN ³ /FT OF WIDTH											SAFE LOAD 2:1		
	ECONOMY 3300 1.500" 1.25 OR MULTIPLES OF ABOVE											WEIGHT/FOOT = .207 LBS/FT OF BAR WEIGHT/FOOT = .186 LBS/FT OF CROSS ROD											MAXIMUM LOAD	SAFETY FACTOR	Ex10 ⁶ PSI
	12	u 200	400	600	800	1000	1500	2000	2500	3000	4000									9,532	4,766	.364	.182	2.99	
18	Δu .025	.050	.075	.100	.125	.187	.249	.312												4,288	2,144	.802	.401	3.09	
	c 100	200	300	400	500	750	1000	1250												3,217	1,608	.642	.321		
24	Δc .020	.040	.060	.080	.100	.150	.200	.249												2,442	1,221	.1,397	.698	3.20	
	u 100	200	300	400	500	750	1000													2,442	1,221	.1,117	.558		
30	Δu .108	.216	.325	.433	.541	811														1,582	.791	.2,140	.1,070	3.30	
	c 100	200	300	400	500	750														1,977	.988	.1,712	.856		
36	Δc .087	.173	.260	.346	.433	.649														1,112	.556	.3,024	.1,512	3.40	
	u 67	133	200	267	333															1,667	.833	.2,419	.1,209		
42	Δu .279	.557	.836																	826	.413	.4,038	.2,019	3.51	
	c 100	200	300																	1,446	.723	.3,230	.1,615		
48	Δc .223	.446	.669																	640	.320	.5,184	.2,592	3.61	
	u 50	100																		1,280	.640	.4,147	.2,074		

*(M) - Multiplier for load table loads

DURAGRID® ECONOMY 5000 1-1/2" T Bearing Bars Spaced 2" On Center

SPAN INCHES	OTHER COMMON SERIES AND SPACING (X): SERIES (X) (M)*										1-1/2" T BEARING BAR: VALUES FOR 6 BARS PER FT OF WIDTH A = 1.968 IN ² /FT OF WIDTH S _t = 0.950 IN ³ /FT OF WIDTH I = 0.557 IN ⁴ /FT OF WIDTH S _b = 0.609 IN ³ /FT OF WIDTH			SAFE LOAD 2:1 MAXIMUM LOAD SAFETY FACTOR Ex10 ⁶ PSI		
	ECONOMY 3300 1.500" 1.25 OR MULTIPLES OF ABOVE										WEIGHT/FOOT = .250 LBS/FT OF BAR WEIGHT/FOOT = .186 LBS./FT OF CROSS ROD					
	u 200 400 600 800 1000 1500 2000 2500 3000 4000 5000	Δu .003 .006 .008 .011 .014 .021 .028 .035 .041 .055 .069	c 100 200 300 400 500 750 1000 1250 1500 2000 2500	Δc .002 .004 .007 .009 .011 .017 .022 .028 .033 .044 .055	u 133 267 400 533 667 1000 1333 1667 2000	Δu .009 .018 .027 .036 .046 .068 .091 .114 .136	c 100 200 300 400 500 750 1000 1250 1500	Δc .007 .015 .022 .029 .036 .055 .073 .091 .109	u 100 200 300 400 500 750 1000 1250	Δu .021 .042 .063 .084 .106 .158 .211 .264	c 100 200 300 400 500 750 1000 1250	Δc .017 .034 .051 .068 .084 .127 .169 .211	u 80 160 240 320 400 600	Δu .040 .081 .121 .161 .202 .303	c 100 200 300 400 500 750	Δc .032 .065 .097 .129 .161 .242
12	u 200 400 600 800 1000 1500 2000 2500 3000 4000 5000	Δu .003 .006 .008 .011 .014 .021 .028 .035 .041 .055 .069	c 100 200 300 400 500 750 1000 1250 1500 2000 2500	Δc .002 .004 .007 .009 .011 .017 .022 .028 .033 .044 .055	u 133 267 400 533 667 1000 1333 1667 2000	Δu .009 .018 .027 .036 .046 .068 .091 .114 .136	c 100 200 300 400 500 750 1000 1250 1500	Δc .007 .015 .022 .029 .036 .055 .073 .091 .109	u 100 200 300 400 500 750 1000 1250	Δu .021 .042 .063 .084 .106 .158 .211 .264	c 100 200 300 400 500 750 1000 1250	Δc .017 .034 .051 .068 .084 .127 .169 .211	u 80 160 240 320 400 600	Δu .040 .081 .121 .161 .202 .303	c 100 200 300 400 500 750	Δc .032 .065 .097 .129 .161 .242
18	u 133 267 400 533 667 1000 1333 1667 2000	Δu .009 .018 .027 .036 .046 .068 .091 .114 .136	c 100 200 300 400 500 750 1000 1250 1500	Δc .007 .015 .022 .029 .036 .055 .073 .091 .109	u 100 200 300 400 500 750 1000 1250	Δu .021 .042 .063 .084 .106 .158 .211 .264	c 100 200 300 400 500 750 1000 1250	Δc .017 .034 .051 .068 .084 .127 .169 .211	u 80 160 240 320 400 600	Δu .040 .081 .121 .161 .202 .303	c 100 200 300 400 500 750	Δc .032 .065 .097 .129 .161 .242	u 67 133 200 267 333	Δu .069 .136 .205 .273 .341	c 100 200 300 400 500	Δc .055 .109 .164 .219 .273
24	u 100 200 300 400 500 750 1000 1250	Δu .021 .042 .063 .084 .106 .158 .211 .264	c 100 200 300 400 500 750 1000 1250	Δc .017 .034 .051 .068 .084 .127 .169 .211	u 75 144 217 229	Δu .106 .211 .317 .415	c 100 200 300 400	Δc .085 .169 .254 .332	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372	u 57 114 171 229	Δu .106 .211 .317 .415	c 100 200 300 400	Δc .085 .169 .254 .332
30	u 100 200 300 400 500 750 1000 1250	Δu .021 .042 .063 .084 .106 .158 .211 .264	c 100 200 300 400 500 750	Δc .017 .034 .051 .068 .084 .127 .169 .211	u 67 133 200 267 333	Δu .069 .136 .205 .273 .341	c 100 200 300 400 500	Δc .055 .109 .164 .219 .273	u 67 133 200 267 333	Δu .069 .136 .205 .273 .341	c 100 200 300 400 500	Δc .055 .109 .164 .219 .273	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372
36	u 100 200 300 400 500 750 1000 1250	Δu .021 .042 .063 .084 .106 .158 .211 .264	c 100 200 300 400 500 750 1000 1250	Δc .017 .034 .051 .068 .084 .127 .169 .211	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372
42	u 100 200 300 400 500 750 1000 1250	Δu .021 .042 .063 .084 .106 .158 .211 .264	c 100 200 300 400 500 750 1000 1250	Δc .017 .034 .051 .068 .084 .127 .169 .211	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372
48	u 100 200 300 400 500 750 1000 1250	Δu .021 .042 .063 .084 .106 .158 .211 .264	c 100 200 300 400 500 750 1000 1250	Δc .017 .034 .051 .068 .084 .127 .169 .211	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372	u 50 100 150	Δu .155 .310 .464	c 100 200 300	Δc .124 .248 .372

*(M) - Multiplier for load table loads



DURAGRID® Heavy Duty Grating

The following load tables are for the solid bar heavy duty grating designed to take heavy wheel traffic such as forklifts, tow motors and truck traffic. Due to the variety of wheel types and loading, it is recommended that you contact Strongwell's engineering department to determine the series of heavy duty grating needed for your application.

Ultimate Coupon Properties for Heavy Duty Grating Load Tables		
Properties	Test Method	Value
Flexural Strength	ASTM D-790	100 ksi
Flexural Modulus	ASTM D-790	5,200 ksi
Short Beam Shear	ASTM D-2344	7.5 ksi

All load table values meet the flexural properties with a factor of safety of 2.5 and meet the shear properties with a factor of safety of 3.0.

Span Inches	Loads — Lbs.											
	u/c 100	200	300	500	1000	2000	3000	4000	5000	6000	7000	8000
12	Δu .001	.002	.003	.004	.010	.021	.032	.042	.053	.063	.074	.084
	Δc .001	.003	.005	.008	.017	.033	.051	.067	.084	.101	.118	.135
18	Δu .005	.010	.015	.025	.051	.101	.152	.203	.253	.304	.354	
	Δc .005	.010	.016	.027	.054	.108	.162	.216	.270	.324	.378	
24	Δu .015	.031	.047	.078	.156	.312	.469					
	Δc .012	.025	.038	.062	.125	.250	.375	.500				
36	Δu .077	.154	.231	.384	.770							
	Δc .004	.082	.123	.205	.410							
48	Δu .241	.481	.722									
	Δc .096	.192	.289	.481	.963							
60	Δu .582	.1.16										
	Δc .186	.372	.558	.931								

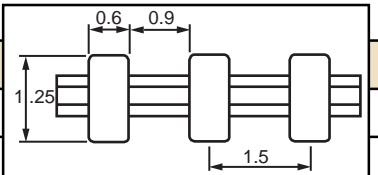
Multippliers for Series Other Than HD-6000

HD 5000 - Multiply Load Table Deflection by 0.80
HD 4000 - Multiply Load Table Deflection by 0.67

DURAGRID® HD-6000 1-1/4" Bearing Bar

$A = 6.0 \text{ in}^2$ $I = 0.781 \text{ in}^4$ $S = 1.24 \text{ in}^3$

Span Inches	u/c	Loads — Lbs.											
		100	200	300	500	1000	2000	3000	4000	5000	6000	7000	8000
12	Δu	.001	.002	.003	.006	.012	.018	.024	.030	.035	.041	.047	
	Δc	.001	.002	.003	.005	.009	.019	.028	.038	.047	.057	.066	.076
18	Δu	.003	.005	.008	.013	.026	.052	.079	.105	.131	.158	.184	.210
	Δc	.003	.006	.008	.014	.028	.056	.084	.112	.140	.168	.196	.224
24	Δu	.008	.016	.024	.040	.080	.161	.242	.322	.403	.484		
	Δc	.066	.013	.019	.0322	.064	.129	.193	.258	.322	.387	.451	
36	Δu	.040	.080	.121	.201	.402							
	Δc	.021	.043	.065	.107	.214	.429	.644					
48	Δu	.125	.251	.376	.627								
	Δc	.050	.100	.151	.251	.502	1.00						
60	Δu	.302	.604	.906									
	Δc	.100	.193	.290	.483	.967							



Series	Bar Width	Open Space	% Open Area	Approx Wt.	I-in ⁴ /ft. of Width	S-in ³ /ft. of Width
HD 6000	.60	.90	60	5.9	.781	1.25
HD 5000	.60	.60	50	7.2	.977	1.56
HD 4000	.60	.40	40	8.5	1.172	1.88

Multipliers for Series Other Than HD-6000

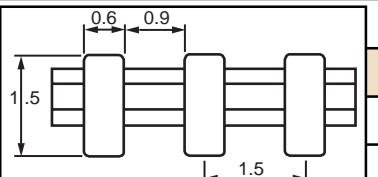
HD 5000 - Multiply Load Table Deflection by 0.80

HD 4000 - Multiply Load Table Deflection by 0.67

DURAGRID® HD-6000 1-1/2" Bearing Bar

$A = 7.2 \text{ in}^2$ $I = 1.35 \text{ in}^4$ $S = 1.80 \text{ in}^3$

Span Inches	u/c	Loads — Lbs.											
		100	200	300	500	1000	2000	3000	4000	5000	6000	7000	8000
12	Δu	.001	.001	.001	.004	.008	.011	.015	.019	.023	.027	.030	
	Δc	.001	.002	.003	.006	.012	.018	.024	.030	.036	.043	.049	
18	Δu	.002	.003	.005	.008	.016	.031	.047	.003	.078	.094	.110	.126
	Δc	.002	.003	.005	.008	.017	.034	.050	.067	.084	.100	.117	.134
24	Δu	.005	.009	.014	.023	.047	.094	.142	.189	.236	.283	.330	.378
	Δc	.004	.008	.011	.019	.038	.076	.113	.151	.189	.226	.264	.302
36	Δu	.023	.046	.070	.116	.232	.465	.697					
	Δc	.012	.025	.037	.062	.124	.247	.372	.496				
48	Δu	.072	.145	.217	.363	.725							
	Δc	.029	.058	.087	.145	.290	.580						
60	Δu	.175	.350	.525	.875								
	Δc	.056	.112	.168	.280	.560	1.12						



Series	Bar Width	Open Space	% Open Area	Approx Wt.	I-in ⁴ /ft. of Width	S-in ³ /ft. of Width
HD 6000	.60	.90	60	7.0	1.35	1.80
HD 5000	.60	.60	50	8.5	1.69	2.25
HD 4000	.60	.40	40	10.1	2.02	2.70

Multipliers for Series Other Than HD-6000

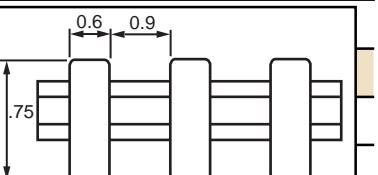
HD 5000 - Multiply Load Table Deflection by 0.80

HD 4000 - Multiply Load Table Deflection by 0.67

DURAGRID® HD-6000 1-3/4" Bearing Bar

$A = 8.4 \text{ in}^2$ $I = 2.14 \text{ in}^4$ $S = 2.45 \text{ in}^3$

Span Inches	u/c	Loads — Lbs.											
		100	200	300	500	1000	2000	3000	4000	5000	6000	7000	8000
18	Δu	.001	.002	.003	.005	.011	.021	.032	.043	.053	.064	.075	.085
	Δc	.001	.002	.003	.006	.011	.023	.034	.046	.057	.068	.080	.091
24	Δu	.003	.006	.010	.016	.032	.064	.096	.128	.160	.192	.224	.256
	Δc	.002	.005	.008	.013	.026	.051	.077	.103	.128	.154	.179	.205
36	Δu	.015	.030	.045	.075	.151	.302	.453	.604	.755			
	Δc	.008	.016	.024	.040	.08	.161	.241	.322	.402	.483	.564	
48	Δu	.046	.093	.139	.232	.465	.930						
	Δc	.018	.037	.056	.093	.186	.372	.557					
60	Δu	.111	.222	.333	.555	1.11							
	Δc	.035	.070	.105	.176	.352	.704	1.06					
72	Δu	.226	.454	.683	1.10								
	Δc	.061	.120	.180	.301	.602	1.20						



Series	Bar Width	Open Space	% Open Area	Approx Wt.	I-in ⁴ /ft. of Width	S-in ³ /ft. of Width
HD 6000	.60	.90	60	8.0	2.14	2.45
HD 5000	.60	.60	50	9.8	2.68	3.06
HD 4000	.60	.40	40	11.6	3.22	3.68

Multipliers for Series Other Than HD-6000

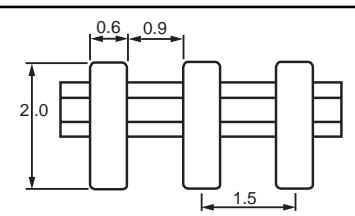
HD 5000 - Multiply Load Table Deflection by 0.80

HD 4000 - Multiply Load Table Deflection by 0.67

DURAGRID® HD-6000 2" Bearing Bar

$A = 9.6 \text{ in}^2$ $I = 3.20 \text{ in}^4$ $S = 3.20 \text{ in}^3$

Span Inches	u/c	Loads — Lbs.											
		100	200	300	500	1000	2000	3000	4000	5000	6000	7000	8000
18	Δu	.001	.002	.002	.004	.008	.015	.023	.030	.038	.046	.053	.061
	Δc	.001	.002	.002	.004	.008	.016	.024	.032	.041	.049	.057	.065
24	Δu	.002	.004	.006	.011	.022	.044	.066	.088	.109	.131	.153	.175
	Δc	.002	.004	.005	.009	.018	.035	.052	.070	.088	.105	.122	.140
36	Δu	.010	.020	.030	.050	.101	.202	.302	.403	.504	.605	.706	
	Δc	.005	.010	.016	.027	.054	.108	.161	.215	.269	.322	.376	
48	Δu	.032	.063	.094	.158	.315	.630	.945					
	Δc	.013	.025	.038	.063	.126	.252	.378	.504				
60	Δu	.077	.153	.230	.383	.767							
	Δc	.024	.049	.074	.123	.245	.491						
72	Δu	.158	.316	.474	.790								
	Δc	.042	.084	.126	.210	.421	.842						



Series	Bar Width	Open Space	% Open Area	Approx Wt.	I-in³/ft. of Width	S-in³/ft. of Width
HD 6000	.60	.90	60	9.0	3.20	3.20
HD 5000	.60	.60	50	11.1	4.00	4.00
HD 4000	.60	.40	40	14.4	4.80	4.80

Multipliers for Series Other Than HD-6000

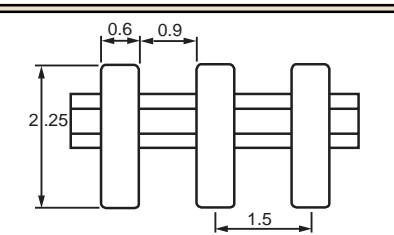
HD 5000 - Multiply Load Table Deflection by 0.80

HD 4000 - Multiply Load Table Deflection by 0.67

DURAGRID® HD-6000 2-1/4" Bearing Bar

$A = 10.8 \text{ in}^2$ $I = 4.56 \text{ in}^4$ $S = 4.05 \text{ in}^3$

Span Inches	u/c	Loads — Lbs.											
		100	200	300	500	1000	2000	3000	4000	5000	6000	7000	8000
18	Δu	.001	.002	.003	.006	.012	.017	.023	.029	.035	.041	.046	
	Δc	.001	.002	.003	.006	.012	.018	.025	.031	.037	.049	.050	
24	Δu	.002	.003	.005	.008	.015	.032	.048	.064	.080	.096	.112	.128
	Δc	.001	.002	.004	.006	.013	.026	.038	.051	.064	.077	.089	.102
36	Δu	.007	.014	.021	.036	.714	.143	.214	.285	.357	.428	.500	
	Δc	.004	.008	.011	.019	.038	.076	.114	.152	.190	.228	.266	.304
48	Δu	.022	.044	.066	.110	.220	.440	.660	.880				
	Δc	.009	.017	.026	.044	.088	.176	.264	.352	.440	.528		
60	Δu	.054	.107	.160	.267	.535	1.07						
	Δc	.017	.034	.051	.085	.171	.341	.512					
72	Δu	.110	.219	.329	.548	1.10							
	Δc	.029	.058	.088	.146	.292	.585	.877					



Series	Bar Width	Open Space	% Open Area	Approx Wt.	I-in³/ft. of Width	S-in³/ft. of Width
HD 6000	.60	.90	60	10.1	4.56	4.05
HD 5000	.60	.60	50	12.4	5.70	5.06
HD 4000	.60	.40	40	14.7	6.83	6.07

Multipliers for Series Other Than HD-6000

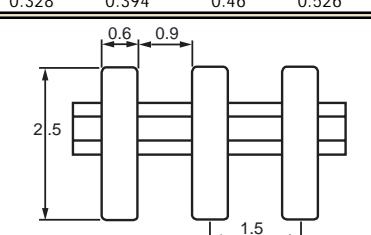
HD 5000 - Multiply Load Table Deflection by 0.80

HD 4000 - Multiply Load Table Deflection by 0.67

DURAGRID® HD-6000 2-1/2" Bearing Bar

$A = 12.0 \text{ in}^2$ $I = 6.25 \text{ in}^4$ $S = 5.00 \text{ in}^3$

Span Inches	u/c	Loads — Lbs.											
		100	200	300	500	1000	2000	3000	4000	5000	6000	7000	8000
18	Δu	0.001	0.001	0.002	0.005	0.009	0.014	0.019	0.023	0.028	0.033	0.037	
	Δc	0.001	0.001	0.002	0.005	0.01	0.014	0.02	0.025	0.03	0.035	0.04	
24	Δu	0.001	0.002	0.004	0.006	0.013	0.025	0.038	0.051	0.063	0.076	0.089	0.101
	Δc	0.002	0.003	0.005	0.01	0.02	0.03	0.041	0.051	0.061	0.071	0.081	
36	Δu	0.005	0.011	0.016	0.027	0.054	0.108	0.162	0.216	0.27	0.324	0.378	
	Δc	0.003	0.006	0.009	0.014	0.029	0.058	0.086	0.115	0.144	0.173	0.202	0.23
48	Δu	0.016	0.033	0.043	0.082	0.164	0.329	0.493	0.657	0.821			
	Δc	0.008	0.013	0.02	0.033	0.066	0.131	0.197	0.263	0.328	0.394	0.46	0.526
60	Δu	0.04	0.079	0.119	0.198	0.397	0.794	1.19					
	Δc	0.013	0.025	0.038	0.063	0.127	0.254	0.381	0.508				
72	Δu	0.082	0.163	0.245	0.408	0.816							
	Δc	0.022	0.043	0.065	0.108	0.218	0.435	0.652					



Series	Bar Width	Open Space	% Open Area	Approx Wt.	I-in³/ft. of Width	S-in³/ft. of Width
HD 6000	.60	.90	60	11.1	6.25	5.00
HD 5000	.60	.60	50	13.7	7.81	6.25
HD 4000	.60	.40	40	16.3	9.38	7.50

Multipliers for Series Other Than HD-6000

HD 5000 - Multiply Load Table Deflection by 0.80

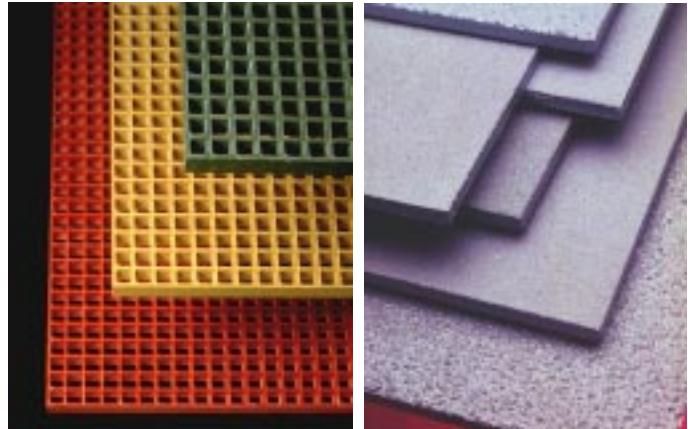
HD 4000 - Multiply Load Table Deflection by 0.67

Options

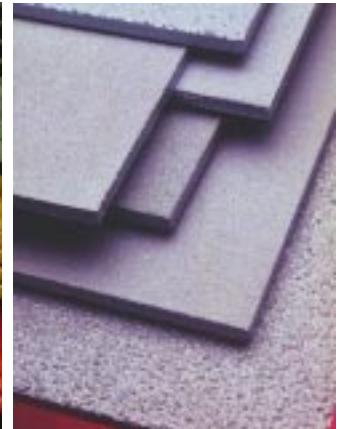
Strongwell offers a broad range of fiberglass decking and flooring materials. A brief description of the other available flooring products in the Strongwell industrial product line is shown here. Full-color brochures are available for each individual product.

DURAGRATE®

DURAGRATE® is Strongwell's line of molded grating. Molded grating has equal strength in both directions and is made with square or rectangular grid patterns. The solid panel allows efficient on-site cutting to minimize grating waste. Load bearing bars in both directions allow for use without continuous side support. It is molded in one piece with a plain concave non-slip walking surface. A grit surface is optional.



DURAGRATE® molded grating has a concave profile on the upper surface for skid resistance. Grit tops are optional.



SAFPATE®, a solid anti-skid flooring, helps reduce worker slips and falls in both wet and dry applications.

SAFPATE®

SAFPATE® fiberglass gritted plate is a tough, corrosion and slip-resistant floor plate comprised of EXTREN® fiberglass plate with an epoxied coated anti-skid grit surface. Designed for use where open floor grating is not suitable, SAFPLATE® is a longlasting, maintenance-free alternative to steel plate for solid surfaces. SAFPLATE® is available either as plate or bonded to DURADEK®/DURAGRID® grating.

SAFPLANK™

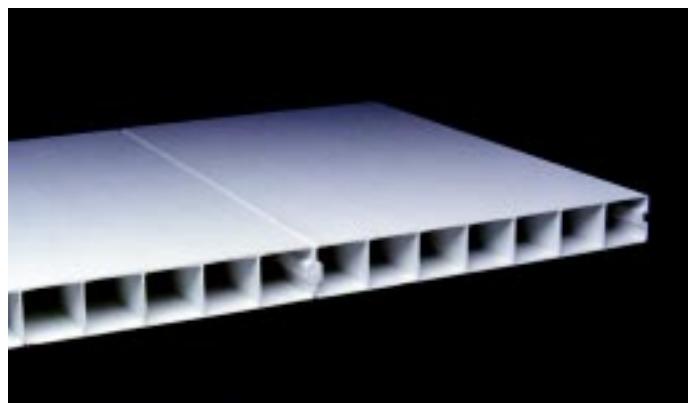
SAFPLANK™ is a system of fiberglass panels designed to interlock for a continuous solid surface. SAFPLANK™ provides safe, long lasting walkways, scaffolding, temporary flooring, covers, and decking in environments where chemical and water corrosion could create costly maintenance or unsafe conditions with other materials.



SAFPLANK™, a system of interlocking planks, provides easy installation and superior corrosion resistance for applications requiring a solid deck or floor.

COMPOSOLITE®

COMPOSOLITE® is an advanced composites building panel system for structural applications. Interlocking components make it possible to design fiberglass structures at significantly lower costs for a broad range of construction applications. Typical applications include FRP buildings, bridge decks and enclosure systems, platforms and walkways, tank covers, and cellular enclosures.



COMPOSOLITE® building panels are suitable for major load bearing structural applications and are particularly well-suited to outdoor use and corrosive environments.

Specifications

How to Specify DURADEX® and DURAGRID®

Fiberglass grating shall be (select one):

DURADEX® Series (I-6000 1") (I-6000 1-1/2") (T-5000 2") as manufactured by Strongwell–Chatfield Division, Chatfield, Minnesota

DURAGRID® as manufactured by Strongwell–Chatfield Division, Chatfield, Minnesota. Grating panels shall be made of (1") (1-1/4") (1-1/2") (2") deep pultruded (T) (I) bars.

DURAGRID® Heavy Duty as manufactured by Strongwell–Chatfield Division, Chatfield, Minnesota. Grating panels shall be made of (1") (1-1/4") (1-1/2") (1-3/4") (2") (2-1/4") (2-1/2") deep pultruded (HD) bars.

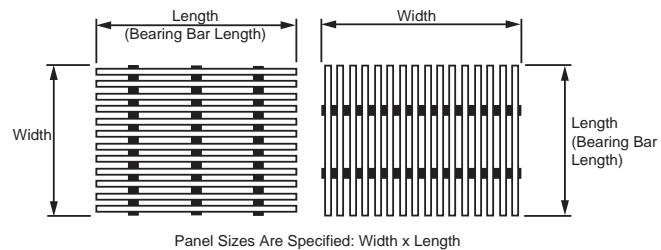
The bearing bars shall be spaced at _____ inches on center. Resin shall be fire retardant vinyl ester meeting the requirements of Class 1 rating of 25 or less per ASTM E-84 and meets the self extinguishing requirements of ASTM D-635. Color shall be (gray) (yellow). Resin shall be UV inhibited and the composite shall include a veil on all exposed surfaces. Panels shall be assembled into the sizes ordered using a 3-piece pultruded cross rod system.

The cross rods shall consist of a center core wedge and 2 spacer bars that are notched at each bearing bar so that each bearing bar is both mechanically locked and bonded to the web of each bearing bar. The spacer bars shall be continually bonded to the center core wedge. The cross rods shall be spaced a maximum of (6") (12") in the panel. The top of the panels (shall) (shall not) be covered with a bonded grit anti-skid surface.

NOTE: If special options are required that are not stated in the above specification, fill in your special requirement in the appropriate section.

How to Order

When ordering DURADEX® or DURAGRID®, make sure the bearing bars in the panel are oriented in the correct direction for the application. Bearing bars should traverse from support to support. Cross rods are not intended to be applied in the span direction. The adjacent drawing will help you specify the width and length of panels. NOTE: Width is the measurement from end to end of the cross rods. Length is always the bearing bar length.



BRISTOL DIVISION

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CHATFIELD DIVISION*

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