

Food Chemistry

H.-D. Belitz · W. Grosch · P. Schieberle

Food Chemistry

4th revised and extended ed.

With 481 Figures, 923 Formulas and 634 Tables



Professor Dr. Hans-Dieter Belitz †

Professor em. Dr. Werner Grosch
Ehem. apl. Professor für Lebensmittelchemie
an der Technischen Universität München
Ehem. stellvertr. Direktor der Deutschen Forschungsanstalt
für Lebensmittelchemie München
Lichtenbergstraße
85748 Garching

Professor Dr. Peter Schieberle
Ordinarius für Lebensmittelchemie
an der Technischen Universität München
Leiter des Instituts für Lebensmittelchemie
an der Technischen Universität München
Direktor der Deutschen Forschungsanstalt
für Lebensmittelchemie München
Lichtenbergstraße
85748 Garching

ISBN 978-3-540-69933-0 e-ISBN 978-3-540-69934-7

DOI 10.1007/978-3-540-69934-7

Library of Congress Control Number: 2008931197

© Springer-Verlag Berlin Heidelberg 2009

This work is subject to copyright. All rights are reserved, whether the whole or part of the material is concerned, specifically the rights of translation, reprinting, reuse of illustrations, recitation, broadcasting, reproduction on microfilm or in any other way, and storage in data banks. Duplication of this publication or parts thereof is permitted only under the provisions of the German Copyright Law of September 9, 1965, in its current version, and permission for use must always be obtained from Springer. Violations are liable to prosecution under the German Copyright Law.

The use of general descriptive names, registered names, trademarks, etc. in this publication does not imply, even in the absence of a specific statement, that such names are exempt from the relevant protective laws and regulations and therefore free for general use.

Production: le-tex publishing services oHG, Leipzig

Typesetting: le-tex publishing services oHG, Leipzig

Cover design: KünkelLopka GmbH, Heidelberg, Germany

Printed on acid-free paper

9 8 7 6 5 4 3 2 1

springer.com

Preface

Preface to the First German Edition

The very rapid development of food chemistry and technology over the last two decades, which is due to a remarkable increase in the analytical and manufacturing possibilities, makes the complete lack of a comprehensive, teaching or reference text particularly noticeable. It is hoped that this textbook of food chemistry will help to fill this gap. In writing this volume we were able to draw on our experience from the lectures which we have given, covering various scientific subjects, over the past fifteen years at the Technical University of Munich.

Since a separate treatment of the important food constituents (proteins, lipids, carbohydrates, flavor compounds, etc.) and of the important food groups (milk, meat, eggs, cereals, fruits, vegetables, etc.) has proved successful in our lectures, the subject matter is also organized in the same way in this book.

Compounds which are found only in particular foods are discussed where they play a distinctive role while food additives and contaminants are treated in their own chapters. The physical and chemical properties of the important constituents of foods are discussed in detail where these form the basis for understanding either the reactions which occur, or can be expected to occur, during the production, processing, storage and handling of foods or the methods used in analyzing them. An attempt has also been made to clarify the relationship between the structure and properties at the level of individual food constituents and at the level of the whole food system.

The book focuses on the chemistry of foodstuffs and does not consider national or international food regulations. We have also omitted a broader discussion of aspects related to the nutritional value, the processing and the toxicology of foods. All of these are an essential part of the training of a food chemist but, because of the extent of the subject matter and the consequent specialization, must today be the subject of separate books. Nevertheless, for all important foods we have included brief discussions of manufacturing processes and their parameters since these are closely related to the chemical reactions occurring in foods.

Commodity and production data of importance to food chemists are mainly given in tabular form. Each chapter includes some references which are not intended to form an exhaustive list. No preference or judgement should be inferred from the choice of references; they are given simply to encourage further reading. Additional literature of a more general nature is given at the end of the book.

This book is primarily aimed both at students of food and general chemistry but also at those students of other disciplines who are required or choose to study food chemistry as a supplementary subject. We also hope that this comprehensive text

will prove useful to both food chemists and chemists who have completed their formal education.

We thank sincerely Mrs. A. Mödl (food chemist), Mrs. R. Berger, Mrs. I. Hofmeier, Mrs. E. Hortig, Mrs. F. Lynen and Mrs. K. Wüst for their help during the preparation of the manuscript and its proofreading. We are very grateful to Springer Verlag for their consideration of our wishes and for the agreeable cooperation.

Garching,
July 1982

*H.-D. Belitz
W. Grosch*

Preface to the Fourth English Edition

The fourth edition of the “Food Chemistry” textbook is a translation of the sixth German edition of this textbook. It follows a general concept as detailed in the preface to the first edition given below. All chapters have been carefully checked and updated with respect to the latest developments, if required. Comprehensive changes have been made in Chapters 9 (Contaminants), 18 (Phenolic Compounds), 20 (Alcoholic Beverages) and 21 (Tea, Cocoa). The following topics were newly added:

- the detection of BSE and D-amino acids,
- the formation and occurrence of acrylamide and furan,
- compounds having a cooling effect,
- technologically important milk enzymes,
- the lipoproteins of egg yolk,
- the structure of the muscle and meat aging,
- food allergies,
- the baking process,
- the reactivity of oxygen species in foods,
- phytosterols,
- glycemic index,
- the composition of aromas was extended: odorants (pineapple, raw and cooked mutton, black tea, cocoa powder, whisky) and taste compounds (black tea, roasted cocoa, coffee drink).

The production data for the year 2006 were taken from the FAO via Internet. The volume of the book was not changed during the revision as some existing chapters were shortened.

We are very grateful to Dr. Margaret Burghagen for translating the manuscript. It was our pleasure to collaborate with her.

We would also like to thank Prof. Dr. Jürgen Weder and Dr. Rolf Kieffer for several valuable recommendations. We are also grateful to Sabine Bijewitz and Rita Jauker for assistance in completing the manuscript, and Christel Hoffmann for help with the literature and the index.

Garching,
Mai 2008

*W. Grosch
P. Schieberle*

Contents

0	Water	1
0.1	Foreword	1
0.2	Structure	1
0.2.1	Water Molecule	1
0.2.2	Liquid Water and Ice	2
0.3	Effect on Storage Life	3
0.3.1	Water Activity	3
0.3.2	Water Activity as an Indicator	5
0.3.3	Phase Transition of Foods Containing Water	5
0.3.4	WLF Equation	6
0.3.5	Conclusion	7
0.4	References	7
1	Amino Acids, Peptides, Proteins	8
1.1	Foreword	8
1.2	Amino Acids	8
1.2.1	General Remarks	8
1.2.2	Classification, Discovery and Occurrence	9
1.2.2.1	Classification	9
1.2.2.2	Discovery and Occurrence	9
1.2.3	Physical Properties	12
1.2.3.1	Dissociation	12
1.2.3.2	Configuration and Optical Activity	13
1.2.3.3	Solubility	14
1.2.3.4	UV-Absorption	15
1.2.4	Chemical Reactions	16
1.2.4.1	Esterification of Carboxyl Groups	16
1.2.4.2	Reactions of Amino Groups	16
1.2.4.2.1	Acylation	16
1.2.4.2.2	Alkylation and Arylation	18
1.2.4.2.3	Carbamoyl and Thiocarbamoyl Derivatives	20
1.2.4.2.4	Reactions with Carbonyl Compounds	21
1.2.4.3	Reactions Involving Other Functional Groups	22
1.2.4.3.1	Lysine	23
1.2.4.3.2	Arginine	23
1.2.4.3.3	Aspartic and Glutamic Acids	23
1.2.4.3.4	Serine and Threonine	24
1.2.4.3.5	Cysteine and Cystine	24
1.2.4.3.6	Methionine	24
1.2.4.3.7	Tyrosine	24

1.2.4.4	Reactions of Amino Acids at Higher Temperatures	25
1.2.4.4.1	Acrylamide	25
1.2.4.4.2	Mutagenic Heterocyclic Compounds	26
1.2.5	Synthetic Amino Acids Utilized for Increasing the Biological Value of Food (Food Fortification)	29
1.2.5.1	Glutamic Acid	32
1.2.5.2	Aspartic Acid	32
1.2.5.3	Lysine	32
1.2.5.4	Methionine	33
1.2.5.5	Phenylalanine	33
1.2.5.6	Threonine	33
1.2.5.7	Tryptophan	33
1.2.6	Sensory Properties	34
1.3	Peptides	34
1.3.1	General Remarks, Nomenclature	34
1.3.2	Physical Properties	36
1.3.2.1	Dissociation	36
1.3.3	Sensory Properties	36
1.3.4	Individual Peptides	38
1.3.4.1	Glutathione	38
1.3.4.2	Carnosine, Anserine and Balenine	39
1.3.4.3	Nisin	39
1.3.4.4	Lysine Peptides	40
1.3.4.5	Other Peptides	40
1.4	Proteins	40
1.4.1	Amino Acid Sequence	41
1.4.1.1	Amino Acid Composition, Subunits	41
1.4.1.2	Terminal Groups	42
1.4.1.3	Partial Hydrolysis	43
1.4.1.4	Sequence Analysis	44
1.4.1.5	Derivation of Amino Acid Sequence from the Nucleotide Sequence of the Coding Gene	46
1.4.2	Conformation	48
1.4.2.1	Extended Peptide Chains	48
1.4.2.2	Secondary Structure (Regular Structural Elements)	49
1.4.2.2.1	β -Sheet	50
1.4.2.2.2	Helical Structures	51
1.4.2.2.3	Reverse Turns	52
1.4.2.2.4	Super-Secondary Structures	52
1.4.2.3	Tertiary and Quaternary Structures	53
1.4.2.3.1	Fibrous Proteins	53
1.4.2.3.2	Globular Proteins	53
1.4.2.3.3	BSE	55
1.4.2.3.4	Quaternary Structures	56
1.4.2.4	Denaturation	56
1.4.3	Physical Properties	58
1.4.3.1	Dissociation	58
1.4.3.2	Optical Activity	60
1.4.3.3	Solubility, Hydration and Swelling Power	60
1.4.3.4	Foam Formation and Foam Stabilization	62
1.4.3.5	Gel Formation	62

1.4.3.6	Emulsifying Effect	63
1.4.4	Chemical Reactions	64
1.4.4.1	Lysine Residue	64
1.4.4.1.1	Reactions Which Retain the Positive Charge	64
1.4.4.1.2	Reactions Resulting in a Loss of Positive Charge	65
1.4.4.1.3	Reactions Resulting in a Negative Charge	65
1.4.4.1.4	Reversible Reactions	66
1.4.4.2	Arginine Residue	66
1.4.4.3	Glutamic and Aspartic Acid Residues	67
1.4.4.4	Cystine Residue (cf. also Section 1.2.4.3.5)	67
1.4.4.5	Cysteine Residue (cf. also Section 1.2.4.3.5)	68
1.4.4.6	Methionine Residue	69
1.4.4.7	Histidine Residue	69
1.4.4.8	Tryptophan Residue	70
1.4.4.9	Tyrosine Residue	70
1.4.4.10	Bifunctional Reagents	70
1.4.4.11	Reactions Involved in Food Processing	70
1.4.5	Enzyme-Catalyzed Reactions	74
1.4.5.1	Foreword	74
1.4.5.2	Proteolytic Enzymes	74
1.4.5.2.1	Serine Endopeptidases	74
1.4.5.2.2	Cysteine Endopeptidases	76
1.4.5.2.3	Metallo Peptidases	76
1.4.5.2.4	Aspartic Endopeptidases	76
1.4.6	Chemical and Enzymatic Reactions of Interest to Food Processing	79
1.4.6.1	Foreword	79
1.4.6.2	Chemical Modification	80
1.4.6.2.1	Acylation	80
1.4.6.2.2	Alkylation	82
1.4.6.2.3	Redox Reactions Involving Cysteine and Cystine	82
1.4.6.3	Enzymatic Modification	83
1.4.6.3.1	Dephosphorylation	83
1.4.6.3.2	Plastein Reaction	83
1.4.6.3.3	Cross-Linking	86
1.4.7	Texturized Proteins	87
1.4.7.1	Foreword	87
1.4.7.2	Starting Material	88
1.4.7.3	Texturization	88
1.4.7.3.1	Spin Process	88
1.4.7.3.2	Extrusion Process	89
1.5	References	89
2	Enzymes	93
2.1	Foreword	93
2.2	General Remarks, Isolation and Nomenclature	93
2.2.1	Catalysis	93
2.2.2	Specificity	94
2.2.2.1	Substrate Specificity	94
2.2.2.2	Reaction Specificity	95
2.2.3	Structure	95

2.2.4	Isolation and Purification	96
2.2.5	Multiple Forms of Enzymes	97
2.2.6	Nomenclature	97
2.2.7	Activity Units	98
2.3	Enzyme Cofactors	98
2.3.1	Cosubstrates	99
2.3.1.1	Nicotinamide Adenine Dinucleotide	99
2.3.1.2	Adenosine Triphosphate	102
2.3.2	Prosthetic Groups	102
2.3.2.1	Flavins	102
2.3.2.2	Hemin	103
2.3.2.3	Pyridoxal Phosphate	103
2.3.3	Metal Ions	104
2.3.3.1	Magnesium, Calcium and Zinc	104
2.3.3.2	Iron, Copper and Molybdenum	105
2.4	Theory of Enzyme Catalysis	106
2.4.1	Active Site	106
2.4.1.1	Active Site Localization	107
2.4.1.2	Substrate Binding	108
2.4.1.2.1	Stereospecificity	108
2.4.1.2.2	“Lock and Key” Hypothesis	109
2.4.1.2.3	Induced-fit Model	109
2.4.2	Reasons for Catalytic Activity	110
2.4.2.1	Steric Effects – Orientation Effects	111
2.4.2.2	Structural Complementarity to Transition State	112
2.4.2.3	Entropy Effect	112
2.4.2.4	General Acid–Base Catalysis	113
2.4.2.5	Covalent Catalysis	114
2.4.3	Closing Remarks	117
2.5	Kinetics of Enzyme-Catalyzed Reactions	117
2.5.1	Effect of Substrate Concentration	117
2.5.1.1	Single-Substrate Reactions	117
2.5.1.1.1	Michaelis–Menten Equation	117
2.5.1.1.2	Determination of K_m and V	120
2.5.1.2	Two-Substrate Reactions	121
2.5.1.2.1	Order of Substrate Binding	121
2.5.1.2.2	Rate Equations for a Two-Substrate Reaction	122
2.5.1.3	Allosteric Enzymes	123
2.5.2	Effect of Inhibitors	125
2.5.2.1	Irreversible Inhibition	126
2.5.2.2	Reversible Inhibition	126
2.5.2.2.1	Competitive Inhibition	126
2.5.2.2.2	Non-Competitive Inhibition	127
2.5.2.2.3	Uncompetitive Inhibition	128
2.5.3	Effect of pH on Enzyme Activity	128
2.5.4	Influence of Temperature	130
2.5.4.1	Time Dependence of Effects	131
2.5.4.2	Temperature Dependence of Effects	131
2.5.4.3	Temperature Optimum	133
2.5.4.4	Thermal Stability	134
2.5.5	Influence of Pressure	136

2.5.6	Influence of Water	137
2.6	Enzymatic Analysis	137
2.6.1	Substrate Determination	138
2.6.1.1	Principles	138
2.6.1.2	End-Point Method	138
2.6.1.3	Kinetic Method	140
2.6.2	Determination of Enzyme Activity	140
2.6.3	Enzyme Immunoassay	141
2.6.4	Polymerase Chain Reaction	142
2.6.4.1	Principle of PCR	143
2.6.4.2	Examples	144
2.6.4.2.1	Addition of Soybean	144
2.6.4.2.2	Genetically Modified Soybeans	144
2.6.4.2.3	Genetically Modified Tomatoes	144
2.6.4.2.4	Species Differentiation	144
2.7	Enzyme Utilization in the Food Industry	144
2.7.1	Technical Enzyme Preparations	145
2.7.1.1	Production	145
2.7.1.2	Immobilized Enzymes	145
2.7.1.2.1	Bound Enzymes	145
2.7.1.2.2	Enzyme Entrapment	145
2.7.1.2.3	Cross-Linked Enzymes	148
2.7.1.2.4	Properties	148
2.7.2	Individual Enzymes	149
2.7.2.1	Oxidoreductases	149
2.7.2.1.1	Glucose Oxidase	149
2.7.2.1.2	Catalase	149
2.7.2.1.3	Lipoxygenase	149
2.7.2.1.4	Aldehyde Dehydrogenase	149
2.7.2.1.5	Butanediol Dehydrogenase	149
2.7.2.2	Hydrolases	150
2.7.2.2.1	Peptidases	150
2.7.2.2.2	α - and β -Amylases	150
2.7.2.2.3	Glucan-1,4- α -D-Glucosidase (Glucoamylase)	151
2.7.2.2.4	Pullulanase (Isoamylase)	152
2.7.2.2.5	Endo-1,3(4)- β -D-Glucanase	152
2.7.2.2.6	α -D-Galactosidase	152
2.7.2.2.7	β -D-Galactosidase (Lactase)	152
2.7.2.2.8	β -D-Fructofuranosidase (Invertase)	152
2.7.2.2.9	α -L-Rhamnosidase	153
2.7.2.2.10	Cellulases and Hemicellulases	153
2.7.2.2.11	Lysozyme	153
2.7.2.2.12	Thioglucosidase	153
2.7.2.2.13	Pectolytic Enzymes	153
2.7.2.2.14	Lipases	154
2.7.2.2.15	Tannases	154
2.7.2.2.16	Glutaminase	154
2.7.2.3	Isomerasases	154
2.7.2.4	Transferases	154
2.8	References	155

3	Lipids	158
3.1	Foreword	158
3.2	Fatty Acids	159
3.2.1	Nomenclature and Classification	159
3.2.1.1	Saturated Fatty Acids	159
3.2.1.2	Unsaturated Fatty Acids	162
3.2.1.3	Substituted Fatty Acids	164
3.2.2	Physical Properties	165
3.2.2.1	Carboxyl Group	165
3.2.2.2	Crystalline Structure, Melting Points	165
3.2.2.3	Urea Adducts	166
3.2.2.4	Solubility	167
3.2.2.5	UV-Absorption	167
3.2.3	Chemical Properties	167
3.2.3.1	Methylation of Carboxyl Groups	167
3.2.3.2	Reactions of Unsaturated Fatty Acids	168
3.2.3.2.1	Halogen Addition Reactions	168
3.2.3.2.2	Transformation of Isolene-Type Fatty Acids to Conjugated Fatty Acids	168
3.2.3.2.3	Formation of a π -Complex with Ag^+ Ions	168
3.2.3.2.4	Hydrogenation	169
3.2.4	Biosynthesis of Unsaturated Fatty Acids	169
3.3	Acylglycerols	169
3.3.1	Triacylglycerols (TG)	170
3.3.1.1	Nomenclature, Classification, Calorific Value	170
3.3.1.2	Melting Properties	171
3.3.1.3	Chemical Properties	172
3.3.1.4	Structural Determination	173
3.3.1.5	Biosynthesis	177
3.3.2	Mono- and Diacylglycerols (MG, DG)	177
3.3.2.1	Occurrence, Production	177
3.3.2.2	Physical Properties	178
3.4	Phospho- and Glycolipids	178
3.4.1	Classes	178
3.4.1.1	Phosphatidyl Derivatives	178
3.4.1.2	Glyceroglycolipids	180
3.4.1.3	Sphingolipids	181
3.4.2	Analysis	182
3.4.2.1	Extraction, Removal of Nonlipids	182
3.4.2.2	Separation and Identification of Classes of Components	182
3.4.2.3	Analysis of Lipid Components	183
3.5	Lipoproteins, Membranes	183
3.5.1	Lipoproteins	183
3.5.1.1	Definition	183
3.5.1.2	Classification	184
3.5.2	Involvement of Lipids in the Formation of Biological Membranes	185
3.6	Diol Lipids, Higher Alcohols, Waxes and Cutin	186
3.6.1	Diol Lipids	186
3.6.2	Higher Alcohols and Derivatives	186
3.6.2.1	Waxes	186

3.6.2.2	Alkoxy Lipids	187
3.6.3	Cutin	187
3.7	Changes in Acyl Lipids of Food	187
3.7.1	Enzymatic Hydrolysis	187
3.7.1.1	Triacylglycerol Hydrolases (Lipases)	188
3.7.1.2	Polar-Lipid Hydrolases	190
3.7.1.2.1	Phospholipases	190
3.7.1.2.2	Glycolipid Hydrolases	190
3.7.2	Peroxidation of Unsaturated Acyl Lipids	191
3.7.2.1	Autoxidation	191
3.7.2.1.1	Fundamental Steps of Autoxidation	192
3.7.2.1.2	Monohydroperoxides	193
3.7.2.1.3	Hydroperoxide-Epidioxides	195
3.7.2.1.4	Initiation of a Radical Chain Reaction	196
3.7.2.1.5	Photooxidation	196
3.7.2.1.6	Heavy Metal Ions	198
3.7.2.1.7	Heme(in) Catalysis	200
3.7.2.1.8	Activated Oxygen	201
3.7.2.1.9	Secondary Products	203
3.7.2.2	Lipoxygenase: Occurrence and Properties	207
3.7.2.3	Enzymatic Degradation of Hydroperoxides	209
3.7.2.4	Hydroperoxide–Protein Interactions	211
3.7.2.4.1	Products Formed from Hydroperoxides	211
3.7.2.4.2	Lipid–Protein Complexes	212
3.7.2.4.3	Protein Changes	213
3.7.2.4.4	Decomposition of Amino Acids	214
3.7.3	Inhibition of Lipid Peroxidation	214
3.7.3.1	Antioxidant Activity	215
3.7.3.2	Antioxidants in Food	215
3.7.3.2.1	Natural Antioxidants	215
3.7.3.2.2	Synthetic Antioxidants	218
3.7.3.2.3	Synergists	219
3.7.3.2.4	Prooxidative Effect	220
3.7.4	Fat or Oil Heating (Deep Frying)	220
3.7.4.1	Autoxidation of Saturated Acyl Lipids	221
3.7.4.2	Polymerization	223
3.7.5	Radiolysis	224
3.7.6	Microbial Degradation of Acyl Lipids to Methyl Ketones	225
3.8	Unsaponifiable Constituents	225
3.8.1	Hydrocarbons	227
3.8.2	Steroids	227
3.8.2.1	Structure, Nomenclature	227
3.8.2.2	Steroids of Animal Food	227
3.8.2.2.1	Cholesterol	227
3.8.2.2.2	Vitamin D	229
3.8.2.3	Plant Steroids (Phytosterols)	229
3.8.2.3.1	Desmethylsterols	229
3.8.2.3.2	Methyl- and Dimethylsterols	231
3.8.2.4	Analysis	232
3.8.3	Tocopherols and Tocotrienols	233
3.8.3.1	Structure, Importance	233

3.8.3.2	Analysis	234
3.8.4	Carotenoids	234
3.8.4.1	Chemical Structure, Occurrence	235
3.8.4.1.1	Carotenes	236
3.8.4.1.2	Xanthophylls	237
3.8.4.2	Physical Properties	240
3.8.4.3	Chemical Properties	241
3.8.4.4	Precursors of Aroma Compounds	241
3.8.4.5	Use of Carotenoids in Food Processing	244
3.8.4.5.1	Plant Extracts	244
3.8.4.5.2	Individual Compounds	244
3.8.4.6	Analysis	244
3.9	References	245
4	Carbohydrates	248
4.1	Foreword	248
4.2	Monosaccharides	248
4.2.1	Structure and Nomenclature	248
4.2.1.1	Nomenclature	248
4.2.1.2	Configuration	249
4.2.1.3	Conformation	254
4.2.2	Physical Properties	256
4.2.2.1	Hygroscopicity and Solubility	256
4.2.2.2	Optical Rotation, Mutarotation	257
4.2.3	Sensory Properties	258
4.2.4	Chemical Reactions and Derivatives	261
4.2.4.1	Reduction to Sugar Alcohols	261
4.2.4.2	Oxidation to Aldonic, Dicarboxylic and Uronic Acids	262
4.2.4.3	Reactions in the Presence of Acids and Alkalies	263
4.2.4.3.1	Reactions in Strongly Acidic Media	263
4.2.4.3.2	Reactions in Strongly Alkaline Solution	266
4.2.4.3.3	Caramelization	270
4.2.4.4	Reactions with Amino Compounds (<i>Maillard</i> Reaction)	270
4.2.4.4.1	Initial Phase of the Maillard Reaction	271
4.2.4.4.2	Formation of Deoxyosones	272
4.2.4.4.3	Secondary Products of 3-Deoxyosones	274
4.2.4.4.4	Secondary Products of 1-Deoxyosones	276
4.2.4.4.5	Secondary Products of 4-Deoxyosones	280
4.2.4.4.6	Redox Reactions	282
4.2.4.4.7	<i>Strecker</i> Reaction	282
4.2.4.4.8	Formation of Colored Compounds	284
4.2.4.4.9	Protein Modifications	285
4.2.4.4.10	Inhibition of the Maillard Reaction	289
4.2.4.5	Reactions with Hydroxy Compounds (O-Glycosides)	289
4.2.4.6	Esters	290
4.2.4.7	Ethers	291
4.2.4.8	Cleavage of Glycols	292
4.3	Oligosaccharides	292
4.3.1	Structure and Nomenclature	292
4.3.2	Properties and Reactions	294
4.4	Polysaccharides	296

4.4.1	Classification, Structure	296
4.4.2	Conformation	296
4.4.2.1	Extended or Stretched, Ribbon-Type Conformation	296
4.4.2.2	Hollow Helix-Type Conformation	297
4.4.2.3	Crumpled-Type Conformation	298
4.4.2.4	Loosely-Jointed Conformation	298
4.4.2.5	Conformations of Heteroglycans	298
4.4.2.6	Interchain Interactions	298
4.4.3	Properties	300
4.4.3.1	General Remarks	300
4.4.3.2	Perfectly Linear Polysaccharides	300
4.4.3.3	Branched Polysaccharides	300
4.4.3.4	Linearly Branched Polysaccharides	301
4.4.3.5	Polysaccharides with Carboxyl Groups	301
4.4.3.6	Polysaccharides with Strongly Acidic Groups	302
4.4.3.7	Modified Polysaccharides	302
4.4.3.7.1	Derivatization with Neutral Substituents	302
4.4.3.7.2	Derivatization with Acidic Substituents	302
4.4.4	Individual Polysaccharides	302
4.4.4.1	Agar	302
4.4.4.1.1	Occurrence, Isolation	302
4.4.4.1.2	Structure, Properties	302
4.4.4.1.3	Utilization	303
4.4.4.2	Alginates	303
4.4.4.2.1	Occurrence, Isolation	303
4.4.4.2.2	Structure, Properties	303
4.4.4.2.3	Derivatives	304
4.4.4.2.4	Utilization	304
4.4.4.3	Carrageenans	304
4.4.4.3.1	Occurrence, Isolation	304
4.4.4.3.2	Structure, Properties	305
4.4.4.3.3	Utilization	306
4.4.4.4	Furcellaran	306
4.4.4.4.1	Occurrence, Isolation	306
4.4.4.4.2	Structure, Properties	307
4.4.4.4.3	Utilization	307
4.4.4.5	Gum Arabic	307
4.4.4.5.1	Occurrence, Isolation	307
4.4.4.5.2	Structure, Properties	307
4.4.4.5.3	Utilization	309
4.4.4.6	Gum Ghatti	309
4.4.4.6.1	Occurrence	309
4.4.4.6.2	Structure, Properties	309
4.4.4.6.3	Utilization	309
4.4.4.7	Gum Tragacanth	310
4.4.4.7.1	Occurrence	310
4.4.4.7.2	Structure, Properties	310
4.4.4.7.3	Utilization	310
4.4.4.8	Karaya Gum	310
4.4.4.8.1	Occurrence	310
4.4.4.8.2	Structure, Properties	310

4.4.4.8.3	Utilization	311
4.4.4.9	Guaran Gum	311
4.4.4.9.1	Occurrence, Isolation	311
4.4.4.9.2	Structure, Properties	311
4.4.4.9.3	Utilization	312
4.4.4.10	Locust Bean Gum	312
4.4.4.10.1	Occurrence, Isolation	312
4.4.4.10.2	Structure, Properties	312
4.4.4.10.3	Utilization	312
4.4.4.11	Tamarind Flour	312
4.4.4.11.1	Occurrence, Isolation	312
4.4.4.11.2	Structure, Properties	312
4.4.4.11.3	Utilization	313
4.4.4.12	Arabinogalactan from Larch	313
4.4.4.12.1	Occurrence, Isolation	313
4.4.4.12.2	Structure, Properties	313
4.4.4.12.3	Utilization	313
4.4.4.13	Pectin	314
4.4.4.13.1	Occurrence, Isolation	314
4.4.4.13.2	Structure, Properties	314
4.4.4.13.3	Utilization	315
4.4.4.14	Starch	315
4.4.4.14.1	Occurrence, Isolation	315
4.4.4.14.2	Structure and Properties of Starch Granules	316
4.4.4.14.3	Structure and Properties of Amylose	321
4.4.4.14.4	Structure and Properties of Amylopectin	323
4.4.4.14.5	Utilization	324
4.4.4.14.6	Resistant Starch	325
4.4.4.15	Modified Starches	325
4.4.4.15.1	Mechanically Damaged Starches	325
4.4.4.15.2	Extruded Starches	325
4.4.4.15.3	Dextrins	326
4.4.4.15.4	Pregelatinized Starch	326
4.4.4.15.5	Thin-Boiling Starch	326
4.4.4.15.6	Starch Ethers	326
4.4.4.15.7	Starch Esters	326
4.4.4.15.8	Cross-Linked Starches	327
4.4.4.15.9	Oxidized Starches	327
4.4.4.16	Cellulose	327
4.4.4.16.1	Occurrence, Isolation	327
4.4.4.16.2	Structure, Properties	328
4.4.4.16.3	Utilization	328
4.4.4.17	Cellulose Derivatives	328
4.4.4.17.1	Alkyl Cellulose, Hydroxyalkyl Cellulose	329
4.4.4.17.2	Carboxymethyl Cellulose	329
4.4.4.18	Hemicelluloses	330
4.4.4.19	Xanthan Gum	331
4.4.4.19.1	Occurrence, Isolation	331
4.4.4.19.2	Structure, Properties	331
4.4.4.19.3	Utilization	331
4.4.4.20	Scleroglucan	331

4.4.4.20.1	Occurrence, Isolation	331
4.4.4.20.2	Structure, Properties	331
4.4.4.20.3	Utilization	332
4.4.4.21	Dextran	332
4.4.4.21.1	Occurrence	332
4.4.4.21.2	Structure, Properties	332
4.4.4.21.3	Utilization	332
4.4.4.22	Inulin and Oligofructose	332
4.4.4.22.1	Occurrence	332
4.4.4.22.2	Structure	332
4.4.4.22.3	Utilization	332
4.4.4.23	Polyvinyl Pyrrolidone (PVP)	333
4.4.4.23.1	Structure, Properties	333
4.4.4.23.2	Utilization	333
4.4.5	Enzymatic Degradation of Polysaccharides	333
4.4.5.1	Amylases	333
4.4.5.1.1	α -Amylase	333
4.4.5.1.2	β -Amylase	333
4.4.5.1.3	Glucan-1,4- α -D-glucosidase (Glucoamylase)	333
4.4.5.1.4	α -Dextrin Endo-1,6- α -glucosidase (Pullulanase)	334
4.4.5.2	Pectinolytic Enzymes	334
4.4.5.3	Cellulases	335
4.4.5.4	Endo-1,3(4)- β -glucanase	335
4.4.5.5	Hemicellulases	335
4.4.6	Analysis of Polysaccharides	335
4.4.6.1	Thickening Agents	335
4.4.6.2	Dietary Fibers	336
4.5	References	337
5	Aroma Compounds	340
5.1	Foreword	340
5.1.1	Concept Delineation	340
5.1.2	Impact Compounds of Natural Aromas	340
5.1.3	Threshold Value	341
5.1.4	Aroma Value	342
5.1.5	Off-Flavors, Food Taints	343
5.2	Aroma Analysis	345
5.2.1	Aroma Isolation	345
5.2.1.1	Distillation, Extraction	346
5.2.1.2	Gas Extraction	348
5.2.1.3	Headspace Analysis	348
5.2.2	Sensory Relevance	349
5.2.2.1	Aroma Extract Dilution Analysis (AEDA)	350
5.2.2.2	Headspace GC Olfactometry	350
5.2.3	Enrichment	351
5.2.4	Chemical Structure	353
5.2.5	Enantioselective Analysis	353
5.2.6	Quantitative Analysis, Aroma Values	356
5.2.6.1	Isotopic Dilution Analysis (IDA)	356
5.2.6.2	Aroma Values (AV)	356
5.2.7	Aroma Model, Omission Experiments	357

5.3	Individual Aroma Compounds	359
5.3.1	Nonenzymatic Reactions	360
5.3.1.1	Carbonyl Compounds	361
5.3.1.2	Pyranones	361
5.3.1.3	Furanones	361
5.3.1.4	Thiols, Thioethers, Di- and Trisulfides	363
5.3.1.5	Thiazoles	367
5.3.1.6	Pyrroles, Pyridines	367
5.3.1.7	Pyrazines	371
5.3.1.8	Amines	373
5.3.1.9	Phenols	374
5.3.2	Enzymatic Reactions	374
5.3.2.1	Carbonyl Compounds, Alcohols	376
5.3.2.2	Hydrocarbons, Esters	379
5.3.2.3	Lactones	380
5.3.2.4	Terpenes	382
5.3.2.5	Volatile Sulfur Compounds	387
5.3.2.6	Pyrazines	388
5.3.2.7	Skatole, p-Cresol	388
5.4	Interactions with Other Food Constituents	389
5.4.1	Lipids	390
5.4.2	Proteins, Polysaccharides	391
5.5	Natural and Synthetic Flavorings	393
5.5.1	Raw Materials for Essences	393
5.5.1.1	Essential Oils	394
5.5.1.2	Extracts, Absolues	394
5.5.1.3	Distillates	394
5.5.1.4	Microbial Aromas	394
5.5.1.5	Synthetic Natural Aroma Compounds	395
5.5.1.6	Synthetic Aroma Compounds	395
5.5.2	Essences	396
5.5.3	Aromas from Precursors	397
5.5.4	Stability of Aromas	397
5.5.5	Encapsulation of Aromas	398
5.6	Relationships Between Structure and Odor	398
5.6.1	General Aspects	398
5.6.2	Carbonyl Compounds	398
5.6.3	Alkyl Pyrazines	399
5.7	References	400
6	Vitamins	403
6.1	Foreword	403
6.2	Fat-Soluble Vitamins	404
6.2.1	Retinol (Vitamin A)	404
6.2.1.1	Biological Role	404
6.2.1.2	Requirement, Occurrence	404
6.2.1.3	Stability, Degradation	406
6.2.2	Calciferol (Vitamin D)	406
6.2.2.1	Biological Role	406
6.2.2.2	Requirement, Occurrence	406
6.2.2.3	Stability, Degradation	407

6.2.3	α -Tocopherol (Vitamin E)	407
6.2.3.1	Biological Role	407
6.2.3.2	Requirement, Occurrence	407
6.2.3.3	Stability, Degradation	408
6.2.4	Phytomenadione (Vitamin K ₁ Phylloquinone)	408
6.2.4.1	Biological Role	408
6.2.4.2	Requirement, Occurrence	408
6.2.4.3	Stability, Degradation	408
6.3	Water-Soluble Vitamins	411
6.3.1	Thiamine (Vitamin B ₁)	411
6.3.1.1	Biological Role	411
6.3.1.2	Requirement, Occurrence	411
6.3.1.3	Stability, Degradation	412
6.3.2	Riboflavin (Vitamin B ₂)	413
6.3.2.1	Biological Role	413
6.3.2.2	Requirement, Occurrence	413
6.3.2.3	Stability, Degradation	413
6.3.3	Pyridoxine (Pyridoxal, Vitamin B ₆)	413
6.3.3.1	Biological Role	413
6.3.3.2	Requirement, Occurrence	414
6.3.3.3	Stability, Degradation	414
6.3.4	Nicotinamide (Niacin)	414
6.3.4.1	Biological Role	414
6.3.4.2	Requirement, Occurrence	414
6.3.4.3	Stability, Degradation	415
6.3.5	Pantothenic Acid	415
6.3.5.1	Biological Role	415
6.3.5.2	Requirement, Occurrence	415
6.3.5.3	Stability, Degradation	415
6.3.6	Biotin	415
6.3.6.1	Biological Role	415
6.3.6.2	Requirement, Occurrence	415
6.3.6.3	Stability, Degradation	415
6.3.7	Folic Acid	415
6.3.7.1	Biological Role	415
6.3.7.2	Requirement, Occurrence	416
6.3.7.3	Stability, Degradation	416
6.3.8	Cyanocobalamin (Vitamin B ₁₂)	416
6.3.8.1	Biological Role	416
6.3.8.2	Requirement, Occurrence	417
6.3.8.3	Stability, Degradation	417
6.3.9	L-Ascorbic Acid (Vitamin C)	417
6.3.9.1	Biological Role	417
6.3.9.2	Requirement, Occurrence	417
6.3.9.3	Stability, Degradation	418
6.4	References	420
7	Minerals	421
7.1	Foreword	421
7.2	Main Elements	421
7.2.1	Sodium	421

7.2.2	Potassium	423
7.2.3	Magnesium	424
7.2.4	Calcium	424
7.2.5	Chloride	424
7.2.6	Phosphorus	424
7.3	Trace Elements	424
7.3.1	General Remarks	424
7.3.2	Individual Trace Elements	424
7.3.2.1	Iron	424
7.3.2.2	Copper	425
7.3.2.3	Zinc	425
7.3.2.4	Manganese	425
7.3.2.5	Cobalt	426
7.3.2.6	Chromium	426
7.3.2.7	Selenium	426
7.3.2.8	Molybdenum	426
7.3.2.9	Nickel	426
7.3.2.10	Fluorine	426
7.3.2.11	Iodine	427
7.3.3	Ultra-trace Elements	427
7.3.3.1	Tin	427
7.3.3.2	Aluminum	427
7.3.3.3	Boron	427
7.3.3.4	Silicon	428
7.3.3.5	Arsenic	428
7.4	Minerals in Food Processing	428
7.5	References	428
8	Food Additives	429
8.1	Foreword	429
8.2	Vitamins	430
8.3	Amino Acids	430
8.4	Minerals	430
8.5	Aroma Substances	430
8.6	Flavor Enhancers	430
8.6.1	Monosodium Glutamate (MSG)	430
8.6.2	5'-Nucleotides	431
8.6.3	Maltol	431
8.6.4	Compounds with a Cooling Effect	431
8.7	Sugar Substitutes	432
8.8	Sweeteners	432
8.8.1	Sweet Taste: Structural Requirements	432
8.8.1.1	Structure–Activity Relationships in Sweet Compounds	432
8.8.1.2	Synergism	433
8.8.2	Saccharin	433
8.8.3	Cyclamate	434
8.8.4	Monellin	436
8.8.5	Thaumatin	437
8.8.6	Curculin and Miraculin	438
8.8.7	<i>Gymnema sylvestre</i> Extract	438
8.8.8	Stevioside	438

8.8.9	Phyllodulcin	439
8.8.10	Glycyrrhizin	439
8.8.11	Dihydrochalcones	439
8.8.12	Ureas and Guanidines	439
8.8.12.1	Suosan	439
8.8.12.2	Guanidines	440
8.8.13	Oximes	440
8.8.14	Oxathiazinone Dioxides	440
8.8.15	Dipeptide Esters and Amides	441
8.8.15.1	Aspartame	441
8.8.15.2	Superaspartame	442
8.8.15.3	Alitame	442
8.8.16	Hernandulcin	442
8.9	Food Colors	443
8.10	Acids	443
8.10.1	Acetic Acid and Other Fatty Acids	443
8.10.2	Succinic Acid	443
8.10.3	Succinic Acid Anhydride	447
8.10.4	Adipic Acid	447
8.10.5	Fumaric Acid	447
8.10.6	Lactic Acid	448
8.10.7	Malic Acid	448
8.10.8	Tartaric Acid	448
8.10.9	Citric Acid	448
8.10.10	Phosphoric Acid	449
8.10.11	Hydrochloric and Sulfuric Acids	449
8.10.12	Gluconic Acid and Glucono- δ -lactone	449
8.11	Bases	449
8.12	Antimicrobial Agents	449
8.12.1	Benzoic Acid	449
8.12.2	PHB-Esters	450
8.12.3	Sorbic Acid	451
8.12.4	Propionic Acid	452
8.12.5	Acetic Acid	452
8.12.6	SO ₂ and Sulfite	452
8.12.7	Diethyl (Dimethyl) Pyrocarbonate	453
8.12.8	Ethylene Oxide, Propylene Oxide	453
8.12.9	Nitrite, Nitrate	454
8.12.10	Antibiotics	454
8.12.11	Diphenyl	454
8.12.12	o-Phenylphenol	454
8.12.13	Thiabendazole, 2-(4-Thiazolyl)benzimidazole	454
8.13	Antioxidants	455
8.14	Chelating Agents (Sequestrants)	455
8.15	Surface-Active Agents	456
8.15.1	Emulsions	456
8.15.2	Emulsifier Action	457
8.15.2.1	Structure and Activity	457
8.15.2.2	Critical Micelle Concentration (CMC), Lyotropic Mesomorphism	458
8.15.2.3	HLB-Value	459

8.15.3	Synthetic Emulsifiers	460
8.15.3.1	Mono-, Diacylglycerides and Derivatives.....	460
8.15.3.2	Sugar Esters	462
8.15.3.3	Sorbitan Fatty Acid Esters	462
8.15.3.4	Polyoxyethylene Sorbitan Esters	462
8.15.3.5	Polyglycerol – Polyricinoleate (PGPR)	462
8.15.3.6	Stearyl-2-Lactylate	463
8.16	Substitutes for Fat	463
8.16.1	Fat Mimetics	463
8.16.1.1	Microparticulated Proteins	463
8.16.1.2	Carbohydrates	463
8.16.2	Synthetic Fat Substitutes	463
8.16.2.1	Carbohydrate Polyester	464
8.16.2.2	Retrofats	464
8.17	Thickening Agents, Gel Builders, Stabilizers	464
8.18	Humectants	464
8.19	Anticaking Agents	464
8.20	Bleaching Agents	464
8.21	Clarifying Agents	464
8.22	Propellants, Protective Gases	465
8.23	References	465
9	Food Contamination	467
9.1	General Remarks	467
9.2	Toxic Trace Elements	468
9.2.1	Arsenic	468
9.2.2	Mercury	468
9.2.3	Lead	468
9.2.4	Cadmium	469
9.2.5	Radionuclides	470
9.3	Toxic Compounds of Microbial Origin	470
9.3.1	Food Poisoning by Bacterial Toxins	470
9.3.2	Mycotoxins	472
9.4	Plant-Protective Agents (PPA)	475
9.4.1	General Remarks	475
9.4.2	Active Agents	476
9.4.2.1	Insecticides	476
9.4.2.2	Fungicides	476
9.4.2.3	Herbicides	483
9.4.3	Analysis	483
9.4.4	PPA Residues, Risk Assessment	485
9.4.4.1	Exceeding the Maximum Permissible Quantity	485
9.4.4.2	Risk Assessment	485
9.4.4.3	Natural Pesticides	486
9.5	Veterinary Medicines and Feed Additives	486
9.5.1	Foreword	486
9.5.2	Antibiotics	487
9.5.3	Anthelmintics	487
9.5.4	Coccidiostats	487
9.5.5	Analysis	487
9.6	Polychlorinated Biphenyls (PCBs)	489

9.7	Harmful Substances from Thermal Processes	490
9.7.1	Polycyclic Aromatic Hydrocarbons (PAHs).....	490
9.7.2	Furan	490
9.7.3	Acrylamide	490
9.8	Nitrate, Nitrite, Nitrosamines.....	492
9.8.1	Nitrate, Nitrite	492
9.8.2	Nitrosamines, Nitrosamides	492
9.9	Cleansing Agents and Disinfectants	495
9.10	Polychlorinated Dibenzodioxins (PCDD) and Dibenzofurans (PCDF)	496
9.11	References	497
10	Milk and Dairy Products	498
10.1	Milk	498
10.1.1	Physical and Physico-Chemical.....	498
10.1.2	Composition	501
10.1.2.1	Proteins	501
10.1.2.1.1	Casein Fractions	502
10.1.2.1.2	Micelle Formation	508
10.1.2.1.3	Gel Formation	509
10.1.2.1.4	Whey Proteins	511
10.1.2.2	Carbohydrates	512
10.1.2.3	Lipids	513
10.1.2.4	Organic Acids	515
10.1.2.5	Minerals	515
10.1.2.6	Vitamins	515
10.1.2.7	Enzymes.....	516
10.1.2.7.1	Plasmin.....	516
10.1.2.7.2	Lactoperoxidase	517
10.1.3	Processing of Milk	517
10.1.3.1	Purification	518
10.1.3.2	Creaming	518
10.1.3.3	Heat Treatment	518
10.1.3.4	Homogenization	518
10.1.3.5	Reactions During Heating	519
10.1.4	Types of Milk	520
10.2	Dairy Products.....	521
10.2.1	Fermented Milk Products	521
10.2.1.1	Sour Milk	523
10.2.1.2	Yoghurt.....	523
10.2.1.3	Kefir and Kumiss	523
10.2.1.4	Taette Milk	524
10.2.2	Cream	524
10.2.3	Butter	524
10.2.3.1	Cream Separation and Treatment	525
10.2.3.2	Churning	525
10.2.3.3	Packaging	526
10.2.3.4	Products Derived from Butter	526
10.2.4	Condensed Milk	526
10.2.5	Dehydrated Milk Products	527
10.2.6	Coffee Whitener	528

10.2.7	Ice Cream	528
10.2.8	Cheese	529
10.2.8.1	Curd Formation	529
10.2.8.2	Unripened Cheese	530
10.2.8.3	Ripening	532
10.2.8.4	Processed Cheese	536
10.2.8.5	Imitation Cheese	536
10.2.9	Casein, Caseinates, Coprecipitate	536
10.2.10	Whey Products	537
10.2.10.1	Whey Powder	537
10.2.10.2	Demineralized Whey Powder	538
10.2.10.3	Partially Desugared Whey Protein Concentrates	538
10.2.10.4	Hydrolyzed Whey Syrups	539
10.2.11	Lactose	539
10.2.12	Cholesterol-Reduced Milk and Milk Products	539
10.3	Aroma of Milk and Dairy Products	539
10.3.1	Milk, Cream	539
10.3.2	Condensed Milk, Dried Milk Products	539
10.3.3	Sour Milk Products, Yoghurt	540
10.3.4	Butter	540
10.3.5	Cheese	541
10.3.6	Aroma Defects	543
10.4	References	544
11	Eggs	546
11.1	Foreword	546
11.2	Structure, Physical Properties and Composition	546
11.2.1	General Outline	546
11.2.2	Shell	547
11.2.3	Albumen (Egg White)	548
11.2.3.1	Proteins	548
11.2.3.1.1	Ovalbumin	548
11.2.3.1.2	Conalbumin (Ovotransferrin)	550
11.2.3.1.3	Ovomucoid	550
11.2.3.1.4	Lysozyme (Ovoglobulin G1)	550
11.2.3.1.5	Ovoglobulins G2 and G3	551
11.2.3.1.6	Ovomucin	551
11.2.3.1.7	Flavoprotein	551
11.2.3.1.8	Ovoinhibitor	551
11.2.3.1.9	Avidin	551
11.2.3.1.10	Cystatin (Ficin Inhibitor)	551
11.2.3.2	Other Constituents	551
11.2.3.2.1	Lipids	551
11.2.3.2.2	Carbohydrates	552
11.2.3.2.3	Minerals	552
11.2.3.2.4	Vitamins	552
11.2.4	Egg Yolk	553
11.2.4.1	Proteins of Granules	554
11.2.4.1.1	Lipoproteins	554
11.2.4.1.2	Phosvitin	554
11.2.4.2	Plasma Proteins	555

11.2.4.2.1	Lipovitellenin	555
11.2.4.2.2	Livetin	555
11.2.4.3	Lipids	555
11.2.4.4	Other Constituents	556
11.2.4.4.1	Carbohydrates	556
11.2.4.4.2	Minerals	556
11.2.4.4.3	Vitamins	556
11.2.4.4.4	Aroma Substances	557
11.2.4.4.5	Colorants	557
11.3	Storage of Eggs	557
11.4	Egg Products	557
11.4.1	General Outline	557
11.4.2	Technically-Important Properties	558
11.4.2.1	Thermal Coagulation	558
11.4.2.2	Foaming Ability	558
11.4.2.2.1	Egg White	558
11.4.2.2.2	Egg Yolk	559
11.4.2.3	Emulsifying Effect	559
11.4.3	Dried Products	559
11.4.4	Frozen Egg Products	560
11.4.5	Liquid Egg Products	561
11.5	References	561
12	Meat	563
12.1	Foreword	563
12.2	Structure of Muscle Tissue	564
12.2.1	Skeletal Muscle	564
12.2.2	Heart Muscle	567
12.2.3	Smooth Muscle	567
12.3	Muscle Tissue: Composition and Function	568
12.3.1	Overview	568
12.3.2	Proteins	568
12.3.2.1	Proteins of the Contractile Apparatus and Their Functions	568
12.3.2.1.1	Myosin	568
12.3.2.1.2	Titin	569
12.3.2.1.3	Actin	570
12.3.2.1.4	Tropomyosin and Troponin	571
12.3.2.1.5	Other Myofibrillar Proteins	571
12.3.2.1.6	Contraction and Relaxation	572
12.3.2.1.7	Actomyosin	573
12.3.2.2	Soluble Proteins	573
12.3.2.2.1	Enzymes	573
12.3.2.2.2	Myoglobin	573
12.3.2.2.3	Color of Meat	575
12.3.2.2.4	Curing, Reddening	576
12.3.2.3	Insoluble Proteins	577
12.3.2.3.1	Collagen	577
12.3.2.3.2	Elastin	584
12.3.3	Free Amino Acids	584
12.3.4	Peptides	584
12.3.5	Amines	584

12.3.6	Guanidine Compounds	585
12.3.7	Quaternary Ammonium Compounds	585
12.3.8	Purines and Pyrimidines	586
12.3.9	Organic Acids	586
12.3.10	Carbohydrates	586
12.3.11	Vitamins	586
12.3.12	Minerals	587
12.4	Post Mortem Changes in Muscle	587
12.4.1	Rigor Mortis	587
12.4.2	Defects (PSE and DFD Meat)	588
12.4.3	Aging of Meat	589
12.5	Water Holding Capacity of Meat	590
12.6	Kinds of Meat, Storage, Processing	592
12.6.1	Kinds of Meat, By-Products	592
12.6.1.1	Beef	592
12.6.1.2	Veal	592
12.6.1.3	Mutton and Lamb	593
12.6.1.4	Goat Meat	593
12.6.1.5	Pork	593
12.6.1.6	Horse Meat	593
12.6.1.7	Poultry	593
12.6.1.8	Game	593
12.6.1.9	Variety Meats	593
12.6.1.10	Blood	594
12.6.1.11	Glandular Products	595
12.6.2	Storage and Preservation Processes	595
12.6.2.1	Cooling	595
12.6.2.2	Freezing	595
12.6.2.3	Drying	597
12.6.2.4	Salt and Pickle Curing	597
12.6.2.5	Smoking	597
12.6.2.6	Heating	597
12.6.2.7	Tenderizing	598
12.7	Meat Products	598
12.7.1	Canned Meat	598
12.7.2	Ham, Sausages, Pastes	598
12.7.2.1	Ham, Bacon	598
12.7.2.1.1	Raw Smoked Hams	598
12.7.2.1.2	Cooked Ham	598
12.7.2.1.3	Bacon	599
12.7.2.2	Sausages	599
12.7.2.2.1	Raw Sausages	600
12.7.2.2.2	Cooked Sausages	600
12.7.2.2.3	Boiling Sausages	601
12.7.2.3	Meat Paste (Pâté)	601
12.7.2.3.1	Pastes	601
12.7.2.3.2	Pains	601
12.7.3	Meat Extracts and Related Products	601
12.7.3.1	Beef Extract	601
12.7.3.2	Whale Meat Extract	602
12.7.3.3	Poultry Meat Extract	602

12.7.3.4	Yeast Extract	602
12.7.3.5	Hydrolyzed Vegetable Proteins	602
12.8	Dry Soups and Dry Sauces	603
12.8.1	Main Components	603
12.8.2	Production	604
12.9	Meat Aroma	605
12.9.1	Taste compounds	605
12.9.2	Odorants	605
12.9.3	Process Flavors	607
12.9.4	Aroma Defects	608
12.10	Meat Analysis	608
12.10.1	Meat	608
12.10.1.1	Animal Origin	608
12.10.1.1.1	Electrophoresis	608
12.10.1.1.2	Sexual Origin of Beef	610
12.10.1.2	Differentiation of Fresh and Frozen Meat	610
12.10.1.3	Pigments	611
12.10.1.4	Treatment with Proteinase Preparations	611
12.10.1.5	Anabolic Steroids	612
12.10.1.6	Antibiotics	612
12.10.2	Processed Meats	612
12.10.2.1	Main Ingredients	613
12.10.2.2	Added Water	613
12.10.2.3	Lean Meat Free of Connective Tissue	613
12.10.2.3.1	Connective Tissue Protein	613
12.10.2.3.2	Added Protein	613
12.10.2.4	Nitrosamines	614
12.11	References	614
13	Fish, Whales, Crustaceans, Mollusks	617
13.1	Fish	617
13.1.1	Foreword	617
13.1.2	Food Fish	618
13.1.2.1	Sea Fish	618
13.1.2.1.1	Sharks	618
13.1.2.1.2	Herring	618
13.1.2.1.3	Cod Fish	621
13.1.2.1.4	Scorpaenidae	622
13.1.2.1.5	Perch-like Fish	622
13.1.2.1.6	Flat Fish	622
13.1.2.2	Freshwater Fish	623
13.1.2.2.1	Eels	623
13.1.2.2.2	Salmon	623
13.1.3	Skin and Muscle Tissue Structure	623
13.1.4	Composition	624
13.1.4.1	Overview	624
13.1.4.2	Proteins	624
13.1.4.2.1	Sarcoplasma Proteins	625
13.1.4.2.2	Contractile Proteins	625
13.1.4.2.3	Connective Tissue Protein	625
13.1.4.2.4	Serum Proteins	626

13.1.4.3	Other N-Compounds	626
13.1.4.3.1	Free Amino Acids, Peptides	626
13.1.4.3.2	Amines, Amine Oxides	626
13.1.4.3.3	Guanidine Compounds	626
13.1.4.3.4	Quaternary Ammonium Compounds	626
13.1.4.3.5	Purines	627
13.1.4.3.6	Urea	627
13.1.4.4	Carbohydrates	627
13.1.4.5	Lipids	627
13.1.4.6	Vitamins	628
13.1.4.7	Minerals	628
13.1.4.8	Aroma Substances	628
13.1.4.9	Other Constituents	629
13.1.5	Post mortem Changes	629
13.1.6	Storage and Processing of Fish and Fish Products	630
13.1.6.1	General Remarks	630
13.1.6.2	Cooling and Freezing	631
13.1.6.3	Drying	632
13.1.6.4	Salting	633
13.1.6.5	Smoking	633
13.1.6.6	Marinated, Fried and Cooked Fish Products	634
13.1.6.7	Saithe	635
13.1.6.8	Anchoosen	635
13.1.6.9	Pasteurized Fish Products	635
13.1.6.10	Fish Products with an Extended Shelf Life	635
13.1.6.11	Surimi, Kamboko	635
13.1.6.12	Fish Eggs and Sperm	635
13.1.6.12.1	Caviar	635
13.1.6.12.2	Caviar Substitutes	636
13.1.6.12.3	Fish Sperm	636
13.1.6.13	Some Other Fish Products	636
13.2	Whales	636
13.3	Crustaceans	636
13.3.1	Shrimps	636
13.3.2	Crabs	637
13.3.3	Lobsters	637
13.3.4	Crayfish, Crawfish	637
13.4	Mollusks (<i>Mollusca</i>)	638
13.4.1	Mollusks (<i>Bivalvia</i>)	638
13.4.2	Snails	638
13.4.3	Octopus, Sepia, Squid	639
13.5	Turtles	639
13.6	Frogdrums	639
13.7	References	639
14	Edible Fats and Oils	640
14.1	Foreword	640
14.2	Data on Production and Consumption	640
14.3	Origin of Individual Fats and Oils	640
14.3.1	Animal Fats	640
14.3.1.1	Land Animal Fats	640

14.3.1.1.1	Edible Beef Fat	642
14.3.1.1.2	Sheep Tallow	643
14.3.1.1.3	Hog Fat (Lard)	643
14.3.1.1.4	Goose Fat	644
14.3.1.2	Marine Oils	644
14.3.1.2.1	Whale Oil	644
14.3.1.2.2	Seal Oil	644
14.3.1.2.3	Herring Oil	644
14.3.2	Oils of Plant Origin	644
14.3.2.1	Fruit Pulp Oils	645
14.3.2.1.1	Olive Oil	645
14.3.2.1.2	Palm Oil	646
14.3.2.2	Seed Oils	647
14.3.2.2.1	Production	647
14.3.2.2.2	Oils Rich in Lauric and Myristic Acids	647
14.3.2.2.3	Oils Rich in Palmitic and Stearic Acids	648
14.3.2.2.4	Oils Rich in Palmitic Acid	649
14.3.2.2.5	Oils Low in Palmitic Acid and Rich in Oleic and Linoleic Acids	650
14.4	Processing of Fats and Oils	653
14.4.1	Refining	653
14.4.1.1	Removal of Lecithin	654
14.4.1.2	Degumming	654
14.4.1.3	Removal of Free Fatty Acids (Deacidification)	654
14.4.1.4	Bleaching	655
14.4.1.5	Deodorization	655
14.4.1.6	Product Quality Control	656
14.4.2	Hydrogenation	656
14.4.2.1	General Remarks	656
14.4.2.2	Catalysts	657
14.4.2.3	The Process	658
14.4.3	Interestesterification	658
14.4.4	Fractionation	659
14.4.5	Margarine – Manufacturing and Properties	660
14.4.5.1	Composition	660
14.4.5.2	Manufacturing	661
14.4.5.3	Varieties of Margarine	661
14.4.6	Mayonnaise	661
14.4.7	Fat Powder	661
14.4.8	Deep-Frying Fats	661
14.5	Analysis	662
14.5.0	Scope	662
14.5.1	Determination of Fat in Food	662
14.5.2	Identification of Fat	663
14.5.2.1	Characteristic Values	663
14.5.2.2	Color Reactions	664
14.5.2.3	Composition of Fatty Acids and Triacylglycerides	664
14.5.2.4	Minor Constituents	665
14.5.2.5	Melting Points	666
14.5.2.6	Chemometry	666
14.5.3	Detection of Changes During Processing and Storage	667

14.5.3.1	Lipolysis	667
14.5.3.2	Oxidative Deterioration	667
14.5.3.2.1	Oxidation State	667
14.5.3.2.2	Shelf Life Prediction Test.....	668
14.5.3.3	Heat Stability	668
14.5.3.4	Refining	669
14.6	References	669
15	Cereals and Cereal Products.....	670
15.1	Foreword	670
15.1.1	Introduction	670
15.1.2	Origin	670
15.1.3	Production	671
15.1.4	Anatomy – Chemical Composition, a Review	671
15.1.5	Special Role of Wheat–Gluten Formation	673
15.1.6	Celiac Disease	674
15.2	Individual Constituents.....	674
15.2.1	Proteins	674
15.2.1.1	Differences in Amino Acid Composition	674
15.2.1.2	A Review of the Osborne Fractions of Cereals	675
15.2.1.3	Protein Components of Wheat Gluten	680
15.2.1.3.1	High-Molecular Group (HMW Subunits of Glutenin)	681
15.2.1.3.2	Intermediate Molecular Weight Group (ω 5-Gliadins, ω 1,2-Gliadins)	684
15.2.1.3.3	Low-Molecular Group (α -Gliadins, γ -Gliadins, LMW Subunits of Glutenin)	685
15.2.1.4	Structure of Wheat Gluten	691
15.2.1.4.1	Disulfide Bonds	691
15.2.1.4.2	Contribution of Gluten Proteins to the Baking Quality	692
15.2.1.5	Puroindolins.....	695
15.2.2	Enzymes.....	695
15.2.2.1	Amylases	695
15.2.2.2	Proteinases	696
15.2.2.3	Lipases	696
15.2.2.4	Phytase	696
15.2.2.5	Lipoxygenases	697
15.2.2.6	Peroxidase, Catalase	698
15.2.2.7	Glutathione Dehydrogenase	698
15.2.2.8	Polyphenoloxidases	698
15.2.2.9	Ascorbic Acid Oxidase	698
15.2.2.10	Arabinoxylan Hydrolases	698
15.2.3	Other Nitrogen Compounds	699
15.2.4	Carbohydrates	701
15.2.4.1	Starch	701
15.2.4.2	Polysaccharides Other than Starch	702
15.2.4.2.1	Pentosans	702
15.2.4.2.2	β -Glucan	703
15.2.4.2.3	Glucofructans	703
15.2.4.2.4	Cellulose	703
15.2.4.3	Sugars.....	703
15.2.5	Lipids	703

15.3	Cereals – Milling	706
15.3.1	Wheat and Rye	706
15.3.1.1	Storage	707
15.3.1.2	Milling	707
15.3.1.3	Milling Products	708
15.3.2	Other Cereals	710
15.3.2.1	Corn	710
15.3.2.2	Hull Cereals	710
15.3.2.2.1	Rice	710
15.3.2.2.2	Oats	710
15.3.2.2.3	Barley	711
15.4	Baked Products	711
15.4.1	Raw Materials	711
15.4.1.1	Wheat Flour	711
15.4.1.1.1	Chemical Assays	711
15.4.1.1.2	Physical Assays	713
15.4.1.1.3	Baking Tests	714
15.4.1.2	Rye Flour	715
15.4.1.3	Storage	716
15.4.1.4	Influence of Additives/Minor Ingredients on Baking Properties of Wheat Flour	716
15.4.1.4.1	Ascorbic Acid	716
15.4.1.4.2	Bromate, Azodicarbonamide	719
15.4.1.4.3	Lipoxygenase	719
15.4.1.4.4	Cysteine	719
15.4.1.4.5	Proteinases (Peptidases)	720
15.4.1.4.6	Salt	721
15.4.1.4.7	Emulsifiers, Shortenings	721
15.4.1.4.8	α -Amylase	721
15.4.1.4.9	Milk and Soy Products	722
15.4.1.5	Influence of Additives on Baking Properties of Rye Flour	722
15.4.1.5.1	Pregelatinized Flour	722
15.4.1.5.2	Acids	722
15.4.1.6	Dough Leavening Agents	722
15.4.1.6.1	Yeast	723
15.4.1.6.2	Chemical Leavening Agents	723
15.4.2	Dough Preparation	723
15.4.2.1	Addition of Yeast to Wheat Dough	723
15.4.2.1.1	Direct Addition	723
15.4.2.1.2	Indirect Addition	723
15.4.2.2	Sour Dough Making	724
15.4.2.3	Kneading	725
15.4.2.4	Fermentation	726
15.4.2.5	Events Involved in Dough Making and Dough Strengthening	726
15.4.2.5.1	Dough Making	726
15.4.2.5.2	Dough Strengthening	730
15.4.3	Baking Process	731
15.4.3.1	Conditions	731
15.4.3.2	Chemical and Physical Changes – Formation of Crumb	731
15.4.3.3	Aroma	734
15.4.3.3.1	White Bread Crust	734

15.4.3.3.2	White Bread Crumb	736
15.4.3.3.3	Rye Bread Crust	737
15.4.4	Changes During Storage	739
15.4.5	Bread Types	740
15.4.6	Fine Bakery Products	741
15.5	Pasta Products	741
15.5.1	Raw Materials	741
15.5.2	Additives	742
15.5.3	Production	742
15.6	References	742
16	Legumes	746
16.1	Foreword	746
16.2	Individual Constituents	746
16.2.1	Proteins	746
16.2.1.1	Glubulines	746
16.2.1.2	Allergens	751
16.2.2	Enzymes	753
16.2.3	Proteinase and Amylase Inhibitors	754
16.2.3.1	Occurrence and Properties	754
16.2.3.2	Structure	755
16.2.3.3	Physiological Function	756
16.2.3.4	Action on Human Enzymes	757
16.2.3.5	Inactivation	757
16.2.3.6	Amylase Inhibitors	757
16.2.3.7	Conclusions	758
16.2.4	Lectins	759
16.2.5	Carbohydrates	759
16.2.6	Cyanogenic Glycosides	760
16.2.7	Lipids	761
16.2.8	Vitamins and Minerals	762
16.2.9	Phytoestrogens	762
16.2.10	Saponins	763
16.2.11	Other Constituents	764
16.3	Processing	764
16.3.1	Soybeans and Peanuts	764
16.3.1.1	Aroma Defects	764
16.3.1.2	Individual Products	765
16.3.1.2.1	Soy Proteins	765
16.3.1.2.2	Soy Milk	766
16.3.1.2.3	Tofu	766
16.3.1.2.4	Soy Sauce (Shoyu)	766
16.3.1.2.5	Miso	767
16.3.1.2.6	Natto	767
16.3.1.2.7	Sufu	767
16.3.2	Peas and Beans	768
16.4	References	768
17	Vegetables and Vegetable Products	770
17.1	Vegetables	770
17.1.1	Foreword	770

17.1.2	Composition	770
17.1.2.1	Nitrogen Compounds	770
17.1.2.1.1	Proteins	770
17.1.2.1.2	Free Amino Acids	770
17.1.2.1.3	Amines	786
17.1.2.2	Carbohydrates	786
17.1.2.2.1	Mono- and Oligosaccharides, Sugar Alcohols	786
17.1.2.2.2	Polysaccharides	786
17.1.2.3	Lipids	787
17.1.2.4	Organic Acids	787
17.1.2.5	Phenolic Compounds	788
17.1.2.6	Aroma Substances	788
17.1.2.6.1	Mushrooms	788
17.1.2.6.2	Potatoes	788
17.1.2.6.3	Celery Tubers	788
17.1.2.6.4	Radishes	789
17.1.2.6.5	Red Beets (28).....	790
17.1.2.6.6	Garlic and Onions	790
17.1.2.6.7	Watercress	791
17.1.2.6.8	White Cabbage, Red Cabage and Brussels Sprouts	792
17.1.2.6.9	Spinach.....	792
17.1.2.6.10	Artichoke	792
17.1.2.6.11	Cauliflower, Broccoli	792
17.1.2.6.12	Green Peas	793
17.1.2.6.13	Cucumbers	793
17.1.2.6.14	Tomatoes	793
17.1.2.7	Vitamins	793
17.1.2.8	Minerals	793
17.1.2.9	Other Constituents	793
17.1.2.9.1	Chlorophyll	793
17.1.2.9.2	Betalains	796
17.1.2.9.3	Goitrogenic Substances	798
17.1.2.9.4	Steroid Alkaloids	798
17.1.3	Storage	799
17.2	Vegetable Products	799
17.2.1	Dehydrated Vegetables	799
17.2.2	Canned Vegetables	800
17.2.3	Frozen Vegetables	801
17.2.4	Pickled Vegetables	802
17.2.4.1	Pickled Cucumbers (Salt and Dill Pickles).....	802
17.2.4.2	Other Vegetables	802
17.2.4.3	Sauerkraut	802
17.2.4.4	Eating Olives	803
17.2.4.5	Faulty Processing of Pickles	804
17.2.5	Vinegar-Pickled Vegetables	804
17.2.6	Stock Brining of Vegetables	804
17.2.7	Vegetable Juices	805
17.2.8	Vegetable Paste	805
17.2.9	Vegetable Powders	805
17.3	References	805

18	Fruits and Fruit Products	807
18.1	Fruits	807
18.1.1	Foreword	807
18.1.2	Composition	807
18.1.2.1	N-Containing Compounds	807
18.1.2.1.1	Proteins, Enzymes	807
18.1.2.1.2	Free Amino Acids	809
18.1.2.1.3	Amines	812
18.1.2.2	Carbohydrates	817
18.1.2.2.1	Monosaccharides	817
18.1.2.2.2	Oligosaccharides	817
18.1.2.2.3	Sugar Alcohols	817
18.1.2.2.4	Polysaccharides	818
18.1.2.3	Lipids	818
18.1.2.3.1	Fruit Flesh Lipids (Other than Carotenoids and Triterpenoids)	818
18.1.2.3.2	Carotenoids	818
18.1.2.3.3	Triterpenoids	819
18.1.2.3.4	Fruit Waxes	820
18.1.2.4	Organic Acids	820
18.1.2.5	Phenolic Compounds	822
18.1.2.5.1	Hydroxycinnamic Acids, Hydroxycoumarins and Hydroxybenzoic Acids	823
18.1.2.5.2	Flavan-3-ols (Catechins), Flavan-3,4-diols, and Proanthocyanidins (Condensed Tanning Agents)	827
18.1.2.5.3	Anthocyanidins	829
18.1.2.5.4	Flavanones	832
18.1.2.5.5	Flavones, Flavonols	834
18.1.2.5.6	Lignans	835
18.1.2.5.7	Flavonoid Biosynthesis	835
18.1.2.5.8	Technological Importance of Phenolic Compounds	835
18.1.2.6	Aroma Compounds	837
18.1.2.6.1	Bananas	837
18.1.2.6.2	Grapes	837
18.1.2.6.3	Citrus Fruits	837
18.1.2.6.4	Apples, Pears	839
18.1.2.6.5	Raspberries	839
18.1.2.6.6	Apricots	839
18.1.2.6.7	Peaches	840
18.1.2.6.8	Passion Fruit	840
18.1.2.6.9	Strawberries	841
18.1.2.6.10	Pineapples	841
18.1.2.6.11	Cherries, Plums	841
18.1.2.6.12	Litchi	842
18.1.2.7	Vitamins	842
18.1.2.8	Minerals	843
18.1.3	Chemical Changes During Ripening of Fruit	843
18.1.3.1	Changes in Respiration Rate	843
18.1.3.2	Changes in Metabolic Pathways	844
18.1.3.3	Changes in Individual Constituents	845
18.1.3.3.1	Carbohydrates	845
18.1.3.3.2	Proteins, Enzymes	846

18.1.3.3.3	Lipids	846
18.1.3.3.4	Acids	846
18.1.3.3.5	Pigments	846
18.1.3.3.6	Aroma Compounds	846
18.1.4	Ripening as Influenced by Chemical Agents	847
18.1.4.1	Ethylene	847
18.1.4.2	Anti-Senescence Agents	848
18.1.4.2.1	Polyamines	848
18.1.4.2.2	1-Methylcyclopropene (MCP)	848
18.1.5	Storage of Fruits	848
18.1.5.1	Cold Storage	848
18.1.5.2	Storage in a Controlled (Modified) Atmosphere	848
18.2	Fruit Products	849
18.2.1	Dried Fruits	849
18.2.2	Canned Fruits	850
18.2.3	Deep-Frozen Fruits	850
18.2.4	Rum Fruits, Fruits in Sugar Syrup, etc.	851
18.2.5	Fruit Pulps and Slurries	851
18.2.6	Marmalades, Jams and Jellies	851
18.2.6.1	Marmalades	851
18.2.6.2	Jams	852
18.2.6.3	Jellies	852
18.2.7	Plum Sauce (Damson Cheese)	852
18.2.8	Fruit Juices	852
18.2.8.1	Preparation of the Fruit	853
18.2.8.2	Juice Extraction	853
18.2.8.3	Juice Treatment	853
18.2.8.4	Preservation	854
18.2.8.5	Side Products	854
18.2.9	Fruit Nectars	854
18.2.10	Fruit Juice Concentrates	854
18.2.10.1	Evaporation	855
18.2.10.2	Freeze Concentration	855
18.2.10.3	Membrane Filtration	855
18.2.11	Fruit Syrups	855
18.2.12	Fruit Powders	856
18.3	Alcohol-Free Beverages	856
18.3.1	Fruit Juice Beverages	856
18.3.2	Lemonades, Cold and Hot Beverages	856
18.3.3	Caffeine-Containing Beverages	856
18.3.4	Other Pop Beverages	856
18.4	Analysis	856
18.4.1	Various Constituents	857
18.4.2	Species-Specific Constituents	858
18.4.3	Abundance Ratios of Isotopes	858
18.5	References	859
19	Sugars, Sugar Alcohols and Honey	862
19.1	Sugars, Sugar Alcohols and Sugar Products	862
19.1.1	Foreword	862
19.1.2	Processing Properties	862

19.1.3	Nutritional/Physiological Properties	866
19.1.3.1	Metabolism	866
19.1.3.2	Glycemic Index	867
19.1.3.3	Functional Food	867
19.1.4	Individual Sugars and Sugar Alcohols	867
19.1.4.1	Sucrose (Beet Sugar, Cane Sugar)	867
19.1.4.1.1	General Outline	867
19.1.4.1.2	Production of Beet Sugar	869
19.1.4.1.3	Production of Cane Sugar	872
19.1.4.1.4	Other Sources for Sucrose Production	873
19.1.4.1.5	Packaging and Storage	873
19.1.4.1.6	Types of Sugar	873
19.1.4.1.7	Composition of some Sugar Types	873
19.1.4.1.8	Molasses	874
19.1.4.2	Sugars Produced from Sucrose	874
19.1.4.3	Starch Degradation Products	875
19.1.4.3.1	General Outline	875
19.1.4.3.2	Starch Syrup (Glucose or Maltose Syrup)	875
19.1.4.3.3	Dried Starch Syrup (Dried Glucose Syrup)	876
19.1.4.3.4	Glucose (Dextrose)	876
19.1.4.3.5	Glucose-Fructose Syrup (High Fructose Corn Syrup, HFCS)	877
19.1.4.3.6	Starch Syrup Derivatives	877
19.1.4.3.7	Polydextrose	877
19.1.4.4	Milk Sugar (Lactose) and Derived Products	877
19.1.4.4.1	Milk Sugar	877
19.1.4.4.2	Products from Lactose	877
19.1.4.5	Fruit Sugar (Fructose)	878
19.1.4.6	L-Sorbose and Other L-Sugars	878
19.1.4.7	Sugar Alcohols (Polyalcohols)	878
19.1.4.7.1	Isomaltol (Palatinit)	878
19.1.4.7.2	Sorbitol	879
19.1.4.7.3	Xylitol	879
19.1.4.7.4	Mannitol	879
19.1.5	Candies	879
19.1.5.1	General Outline	879
19.1.5.2	Hard Caramel (Bonbons)	879
19.1.5.3	Soft Caramel (Toffees)	880
19.1.5.4	Fondant	880
19.1.5.5	Foamy Candies	880
19.1.5.6	Jellies, Gum and Gelatine Candies	881
19.1.5.7	Tablets	881
19.1.5.8	Dragées	881
19.1.5.9	Marzipan	881
19.1.5.10	Persipan	881
19.1.5.11	Other Raw Candy Fillers	881
19.1.5.12	Nougat Fillers	881
19.1.5.13	Croquant	882
19.1.5.14	Licorice and its Products	882
19.1.5.15	Chewing Gum	882
19.1.5.16	Effervescent Lemonade Powders	882
19.2	Honey and Artificial Honey	883

19.2.1	Honey	883
19.2.1.1	Foreword	883
19.2.1.2	Production and Types	884
19.2.1.3	Processing	884
19.2.1.4	Physical Properties	885
19.2.1.5	Composition	885
19.2.1.5.1	Water	885
19.2.1.5.2	Carbohydrates	885
19.2.1.5.3	Enzymes	886
19.2.1.5.4	Proteins	888
19.2.1.5.5	Amino Acids	888
19.2.1.5.6	Acids	888
19.2.1.5.7	Aroma Substances	889
19.2.1.5.8	Pigments	889
19.2.1.5.9	Toxic Constituents	889
19.2.1.6	Storage	889
19.2.1.7	Utilization	890
19.2.2	Artificial Honey	890
19.2.2.1	Foreword	890
19.2.2.2	Production	890
19.2.2.3	Composition	890
19.2.2.4	Utilization	890
19.3	References	891
20	Alcoholic Beverages	892
20.1	Beer	892
20.1.1	Foreword	892
20.1.2	Raw Materials	892
20.1.2.1	Barley	892
20.1.2.2	Other Starch- and Sugar-Containing Raw Materials	892
20.1.2.2.1	Wheat Malt	892
20.1.2.2.2	Adjuncts	892
20.1.2.2.3	Syrups, Extract Powders	894
20.1.2.2.4	Malt Extracts, Wort Concentrates	894
20.1.2.2.5	Brewing Sugars	894
20.1.2.3	Hops	894
20.1.2.3.1	General Outline	894
20.1.2.3.2	Composition	895
20.1.2.3.3	Processing	896
20.1.2.4	Brewing Water	897
20.1.2.5	Brewing Yeasts	897
20.1.3	Malt Preparation	898
20.1.3.1	Steeping	898
20.1.3.2	Germination	898
20.1.3.3	Kilning	898
20.1.3.4	Continuous Processes	898
20.1.3.5	Special Malts	899
20.1.4	Wort Preparation	899
20.1.4.1	Ground Malt	899
20.1.4.2	Mashing	899
20.1.4.3	Lautering	900

20.1.4.4	Wort Boiling and Hopping	900
20.1.4.5	Continuous Processes	900
20.1.5	Fermentation	900
20.1.5.1	Bottom Fermentation	900
20.1.5.2	Top Fermentation	901
20.1.5.3	Continuous Processes, Rapid Methods	901
20.1.6	Bottling	901
20.1.7	Composition	901
20.1.7.1	Ethanol	901
20.1.7.2	Extract	901
20.1.7.3	Acids	902
20.1.7.4	Nitrogen Compounds	902
20.1.7.5	Carbohydrates	902
20.1.7.6	Minerals	902
20.1.7.7	Vitamins	902
20.1.7.8	Aroma Substances	902
20.1.7.9	Foam Builders	902
20.1.8	Kinds of Beer	903
20.1.8.1	Top Fermented Beers	903
20.1.8.2	Bottom Fermented Beers	904
20.1.8.3	Diet Beers	904
20.1.8.4	Alcohol-Free Beers	904
20.1.8.5	Export Beers	904
20.1.9	Beer Flavor and Beer Defects	904
20.2	Wine	906
20.2.1	Foreword	906
20.2.2	Grape Cultivars	907
20.2.3	Grape Must	911
20.2.3.1	Growth and Harvest	911
20.2.3.2	Must Production and Treatment	913
20.2.3.3	Must Composition	914
20.2.3.3.1	Carbohydrates	915
20.2.3.3.2	Acids	915
20.2.3.3.3	Nitrogen Compounds	915
20.2.3.3.4	Lipids	915
20.2.3.3.5	Phenolic Compounds	915
20.2.3.3.6	Minerals	916
20.2.3.3.7	Aroma Substances	916
20.2.4	Fermentation	916
20.2.5	Cellar Operations After Fermentation; Storage	917
20.2.5.1	Racking, Storing and Aging	917
20.2.5.2	Sulfur Treatment	917
20.2.5.3	Clarification and Stabilization	918
20.2.5.4	Amelioration	918
20.2.6	Composition	919
20.2.6.1	Extract	919
20.2.6.2	Carbohydrates	919
20.2.6.3	Ethanol	919
20.2.6.4	Other Alcohols	920
20.2.6.5	Acids	920
20.2.6.6	Phenolic Compounds	920

20.2.6.7	Nitrogen Compounds	921
20.2.6.8	Minerals	921
20.2.6.9	Aroma Substances	921
20.2.7	Spoilage	924
20.2.8	Liqueur Wines	926
20.2.9	Sparkling Wine	926
20.2.9.1	Bottle Fermentation (“ <i>Méthode Champenoise</i> ”)	927
20.2.9.2	Tank Fermentation Process (“ <i>Produit en Cuve Close</i> ”)	927
20.2.9.3	Carbonation Process	928
20.2.9.4	Various Types of Sparkling Wines	928
20.2.10	Wine-Like Beverages	928
20.2.10.1	Fruit Wines	928
20.2.10.2	Malt Wine; Mead	929
20.2.10.3	Other Products	929
20.2.11	Wine-Containing Beverages	929
20.2.11.1	Vermouth	929
20.2.11.2	Aromatic Wines	929
20.3	Spirits	929
20.3.1	Foreword	929
20.3.2	Liquor	929
20.3.2.1	Production	929
20.3.2.2	Alcohol Production	930
20.3.2.3	Liquor from Wine, Fruit, Cereals and Sugar Cane	931
20.3.2.3.1	Wine Liquor (Brandy)	931
20.3.2.3.2	Fruit Liquor (Fruit Brandy)	931
20.3.2.3.3	Gentian Liquor (“ <i>Enzian</i> ”)	932
20.3.2.3.4	Juniper Liquor (<i>Brandy</i>) and Gin	932
20.3.2.3.5	Rum	932
20.3.2.3.6	Arrack	933
20.3.2.3.7	Liquors from Cereals	933
20.3.2.4	Miscellaneous Alcoholic Beverages	935
20.3.3	Liqueurs (Cordials)	935
20.3.3.1	Fruit Sap Liqueurs	935
20.3.3.2	Fruit Aroma Liqueurs	935
20.3.3.3	Other Liqueurs	935
20.3.4	Punch Extracts	936
20.3.5	Mixed Drinks	936
20.4	References	936
21	Coffee, Tea, Cocoa	938
21.1	Coffee and Coffee Substitutes	938
21.1.1	Foreword	938
21.1.2	Green Coffee	939
21.1.2.1	Harvesting and Processing	939
21.1.2.2	Green Coffee Varieties	939
21.1.2.3	Composition of Green Coffee	940
21.1.3	Roasted Coffee	940
21.1.3.1	Roasting	940
21.1.3.2	Storing and Packaging	941
21.1.3.3	Composition of Roasted Coffee	942
21.1.3.3.1	Proteins	942

21.1.3.3.2	Carbohydrates	942
21.1.3.3.3	Lipids	942
21.1.3.3.4	Acids	943
21.1.3.3.5	Caffeine	943
21.1.3.3.6	Trigonelline, Nicotinic Acid	944
21.1.3.3.7	Aroma Substances	944
21.1.3.3.8	Minerals	946
21.1.3.3.9	Other Constituents	946
21.1.3.4	Coffee Beverages	946
21.1.4	Coffee Products	948
21.1.4.1	Instant Coffee	948
21.1.4.2	Decaffeinated Coffee	949
21.1.4.3	Treated Coffee	949
21.1.5	Coffee Substitutes and Adjuncts	949
21.1.5.1	Introduction	949
21.1.5.2	Processing of Raw Materials	949
21.1.5.3	Individual Products	950
21.1.5.3.1	Barley Coffee	950
21.1.5.3.2	Malt Coffee	950
21.1.5.3.3	Chicory Coffee	950
21.1.5.3.4	Fig Coffee	950
21.1.5.3.5	Acorn Coffee	950
21.1.5.3.6	Other Products	950
21.2	Tea and Tea-Like Products	951
21.2.1	Foreword	951
21.2.2	Black Tea	951
21.2.3	Green Tea	952
21.2.4	Grades of Tea	952
21.2.5	Composition	952
21.2.5.1	Phenolic Compounds	953
21.2.5.2	Enzymes	953
21.2.5.3	Amino Acids	954
21.2.5.4	Caffeine	954
21.2.5.5	Carbohydrates	954
21.2.5.6	Lipids	955
21.2.5.7	Pigments (Chlorophyll and Carotenoids)	955
21.2.5.8	Aroma Substances	955
21.2.5.9	Minerals	956
21.2.6	Reactions Involved in the Processing of Tea	956
21.2.7	Packaging, Storage, Brewing	958
21.2.8	Maté (Paraguayan Tea)	958
21.2.9	Products from Cola Nut	958
21.3	Cocoa and Chocolate	959
21.3.1	Introduction	959
21.3.2	Cacao	959
21.3.2.1	General Information	959
21.3.2.2	Harvesting and Processing	960
21.3.2.3	Composition	961
21.3.2.3.1	Proteins and Amino Acids	961
21.3.2.3.2	Theobromine and Caffeine	962
21.3.2.3.3	Lipids	962

21.3.2.3.4	Carbohydrates	962
21.3.2.3.5	Phenolic Compounds	962
21.3.2.3.6	Organic Acids	963
21.3.2.3.7	Volatile Compounds and Flavor Substances	964
21.3.2.4	Reactions During Fermentation and Drying	964
21.3.2.5	Production of Cocoa Liquor	965
21.3.2.6	Production of Cocoa Liquor with Improved Dispersability	965
21.3.2.7	Production of Cocoa Powder by Cocoa Mass Pressing	966
21.3.3	Chocolate	966
21.3.3.1	Introduction	966
21.3.3.2	Chocolate Production	966
21.3.3.2.1	Mixing	966
21.3.3.2.2	Refining	966
21.3.3.2.3	Conching	966
21.3.3.2.4	Tempering and Molding	967
21.3.3.3	Kinds of Chocolate	967
21.3.4	Storage of Cocoa Products	969
21.4	References	969
22	Spices, Salt and Vinegar	971
22.1	Spices	971
22.1.1	Composition	971
22.1.1.1	Components of Essential Oils	971
22.1.1.2	Aroma Substances	974
22.1.1.2.1	Pepper	975
22.1.1.2.2	Vanilla	976
22.1.1.2.3	Dill	976
22.1.1.2.4	Fenugreek	976
22.1.1.2.5	Saffron	977
22.1.1.2.6	Mustard, Horseradish	977
22.1.1.2.7	Ginger	977
22.1.1.2.8	Basil	977
22.1.1.2.9	Parsley	978
22.1.1.3	Substances with Pungent Taste	979
22.1.1.4	Pigments	981
22.1.1.5	Antioxidants	981
22.1.2	Products	981
22.1.2.1	Spice Powders	981
22.1.2.2	Spice Extracts or Concentrates (Oleoresins)	982
22.1.2.3	Blended Spices	982
22.1.2.4	Spice Preparations	982
22.1.2.4.1	Curry Powder	982
22.1.2.4.2	Mustard Paste	982
22.1.2.4.3	Sambal	982
22.2	Salt (Cooking Salt)	982
22.2.1	Composition	982
22.2.2	Occurrence	983
22.2.3	Production	983
22.2.4	Special Salt	983
22.2.5	Salt Substitutes	983
22.3	Vinegar	983

22.3.1	Production	984
22.3.1.1	Microbiological Production	984
22.3.1.2	Chemical Synthesis	984
22.3.2	Composition	984
22.4	References	985
23	Drinking Water, Mineral and Table Water	986
23.1	Drinking Water	986
23.1.1	Treatment	986
23.1.2	Hardness	986
23.1.3	Analysis	987
23.2	Mineral Water	988
23.3	Table Water	988
23.4	References	988
Index	989

Introduction

Foods are materials which, in their naturally occurring, processed or cooked forms, are consumed by humans as nourishment and for enjoyment.

The terms “nourishment” and “enjoyment” introduce two important properties of foods: the nutritional value and the hedonic value. The former is relatively easy to quantify since all the important nutrients are known and their effects are defined. Furthermore, there are only a limited number of nutrients. Defining the hedonic value of a food is more difficult because such a definition must take into account all those properties of a food, such as visual appeal, smell, taste and texture, which interact with the senses. These properties can be influenced by a large number of compounds which in part have not even been identified. Besides their nutritional and hedonic values, foods are increasingly being judged according to properties which determine their handling. Thus, the term “convenience foods”. An obvious additional requirement of a food is that it be free from toxic materials.

Food chemistry is involved not only in elucidating the composition of the raw materials and end-products, but also with the changes which occur in food during its production, processing, storage and cooking. The highly complex nature of food results in a multitude of desired and undesired reactions which are controlled by a variety of parameters. To gain a meaningful insight into these reactions, it is necessary to break up the food into model systems. Thus, starting from compositional analyses (detection, isolation and structural characterization of food constituents), the reactions of a single constituent or of a simple mixture can be followed. Subsequently, an investigation of a food in which an individual reaction dominates can be made. Inherently, such a study starts with a given compound and is thus not restricted to any one food or group of foods. Such general studies of reactions involving food constituents are supplemented by special investigations which focus on chemical processes in individual foods. Research of this kind is from the very beginning closely associated with economic and technological aspects and contributes, by understanding the basics of the chemical processes occurring in foods, both to resolving specific technical problems and to process optimization.

A comprehensive evaluation of foods requires that analytical techniques keep pace with the available technology. As a result a major objective in food chemistry is concerned with the application and continual development of analytical methods. This aspect is particularly important when following possible contamination of foods with substances which may involve a health risk. Thus, there are close links with environmental problems.

Food chemistry research is aimed at establishing objective standards by which the criteria mentioned above – nutritional value, hedonic value, absence of toxic compounds and convenience – can be evaluated. These are a prerequisite for the industrial production of high quality food in bulk amounts.

This brief outline thus indicates that food chemistry, unlike other branches of chemistry which are concerned either with particular classes of compounds or with particular methods, is a subject which, both in terms of the actual chemistry and the methods involved, has a very broad field to cover.