

Crown[®]
Heritage



FOR A BEAUTIFUL STAIR



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GEARScan is a patent pending sales tool by Crown Heritage. For more information contact your local Crown Heritage Representation.

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2102 & 2121 Balusters
4814 Newel

STAIRS

FOR A BEAUTIFUL STAIR

Make your stair the focal point of your beautiful home. Crown Heritage has beautifully designed wood and handcrafted iron collections that will accent any home design. From the beauty of the design to the unsurpassed craftsmanship, the exceptional stair products found within the pages of this book are where your beautiful stair can be found today.

HOME

FOR A BEAUTIFUL HOME



3404 & 3700 Balusters
4097 Box Newel
6310 Handrail

HANDCRAFTED IRON BALUSTERS



*Pictured here with balusters
1000, 1001 and 1002.*

HANDCRAFTED IRON BALUSTERS

Available in nominal sizes of 12mm = 1/2", 14mm = 9/16", 19mm = 3/4" and 30mm = 3/16"

Satin Black



Antique Nickel



Copper Vein



Rubbed Copper



Silver Vein



Oil Rubbed Bronze



Ash Gray

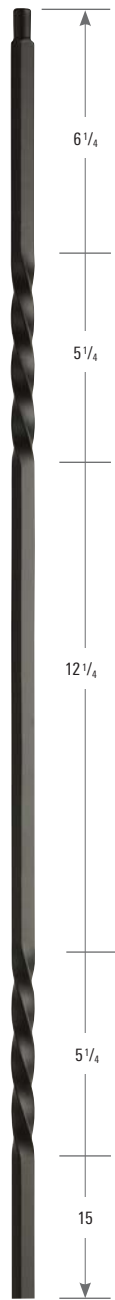


AVAILABLE IN
SEVEN COLOR FINISHES

PALERMO COLLECTION



1101 (Solid)
3101 (Hollow)
12mm



1102 (Solid)
3102 (Hollow)
12mm



1103 (Solid)
12mm



1113 (Solid)
12mm



Satin Black



Antique Nickel



Rubbed Copper



Silver Vein



Copper Vein



Oil Rubbed Bronze



Ash Gray

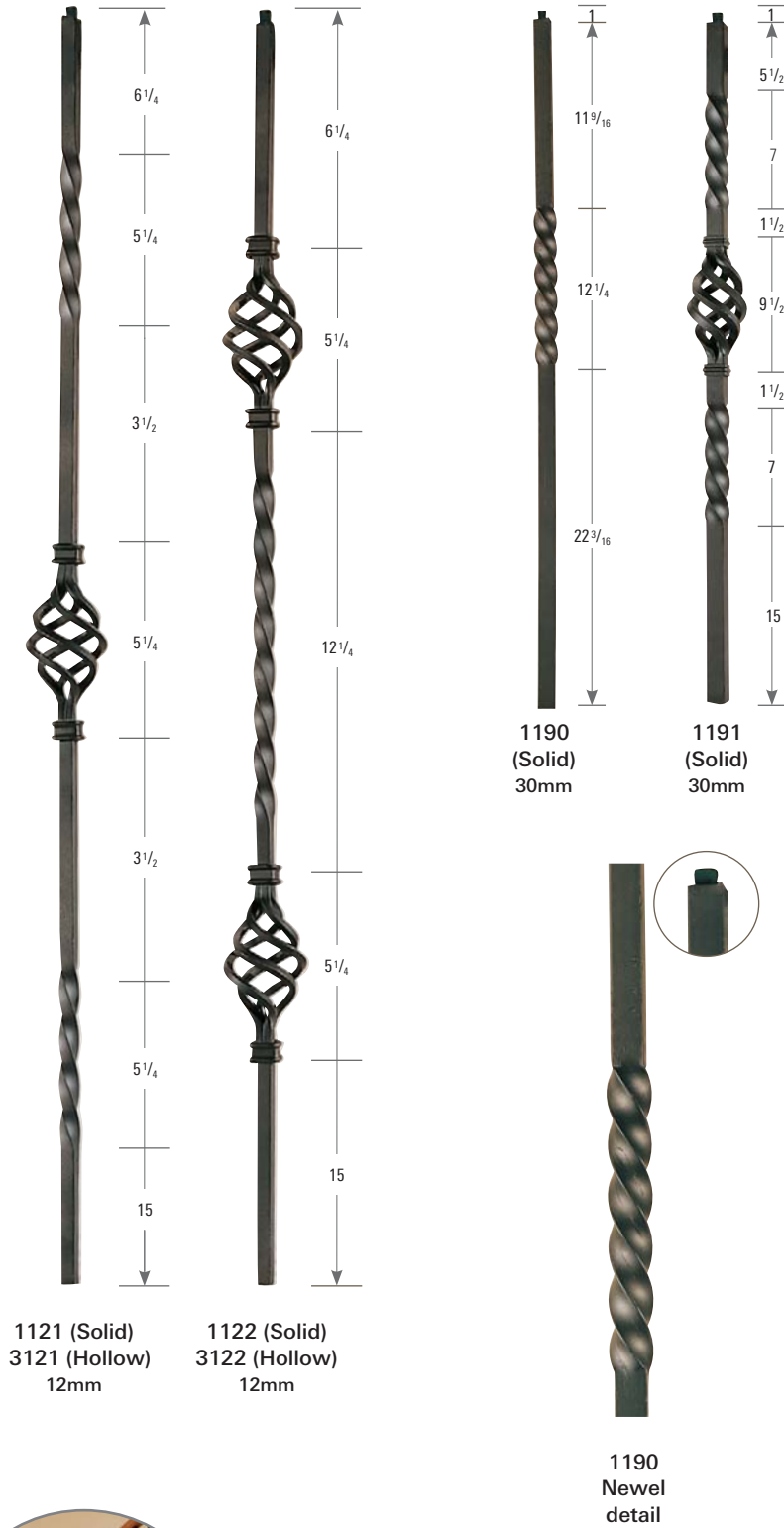
Item Number	Satin Black	Antique Nickel	Rubbed Copper	Silver Vein	Copper Vein	Oil Rubbed Bronze	Ash Gray
1101	•	•	•	•	•	•	•
3101	•	•	•	•	•	•	•
1102	•	•	•	•	•	•	•
3102	•	•	•	•	•	•	•
1103	•	•	•	•	•	•	•
1113	•	•	•	•	•	•	•
1121	•	•	•	•	•	•	•
3121	•	•	•	•	•	•	•
1122	•	•	•	•	•	•	•
3122	•	•	•	•	•	•	•
1190	•	•	•	•	•	•	•
1191	•	•	•	•	•	•	•

PALERMO COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

NEWELS

3/4" is included in the overall height for the pin tops on the balusters.



Pictured here with 1101 & 1113 balusters and 1190 newel.



36" Iron Balusters

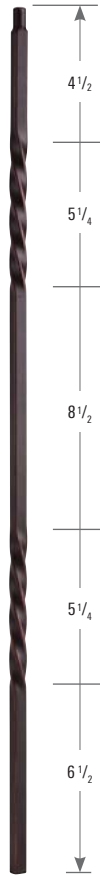
For your convenience 3101, 3102, 3121, 3122 and 3700 profiles are also available in 36" lengths. Ideal for balconies... just unwrap, install and go! Available in Satin Black.



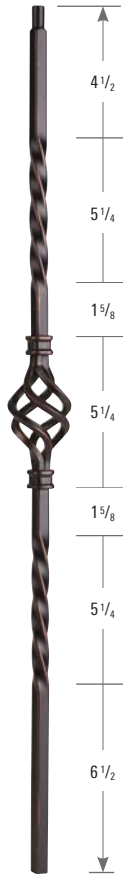
KNEE WALL BALUSTERS



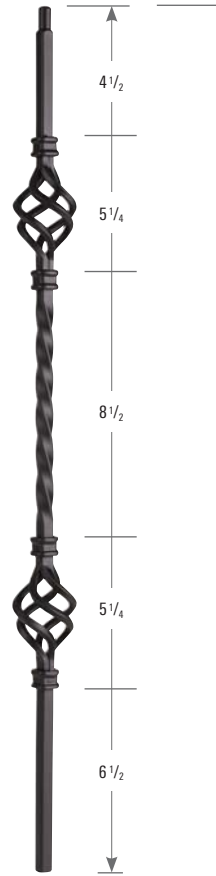
3101-30 (Hollow)
12mm



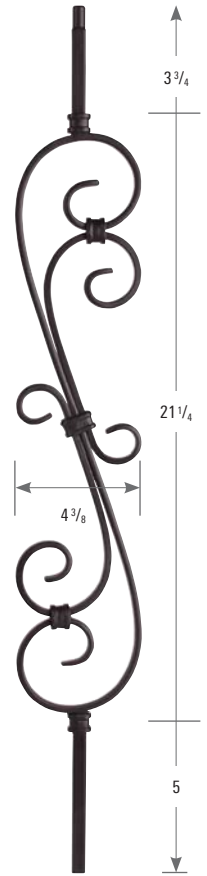
3102-30 (Hollow)
12mm



3121-30 (Hollow)
12mm









3122-30 (Hollow)
12mm



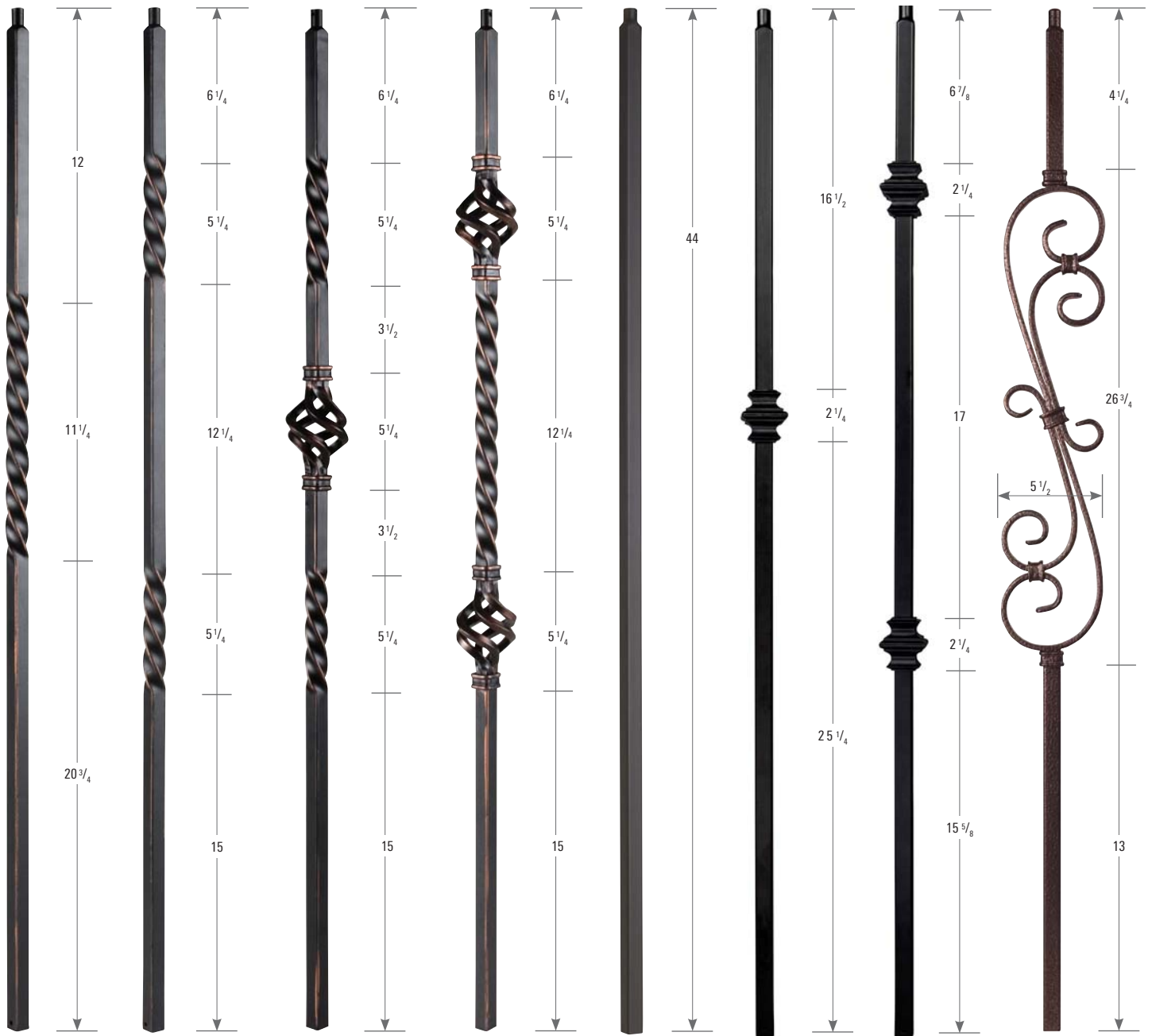
3708-30 (Hollow)
12mm

30" balusters are designed with tighter dimensions *specifically* for knee walls.

30" balusters are perfect for creating great visual style and alignment in a knee wall installation, while 44" balusters complement traditional landing heights.

Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
3101	•		•			
3102	•		•			
3121	•		•			
3122	•		•			
3708	•		•			

EXTRA LARGE HOLLOW BALUSTERS

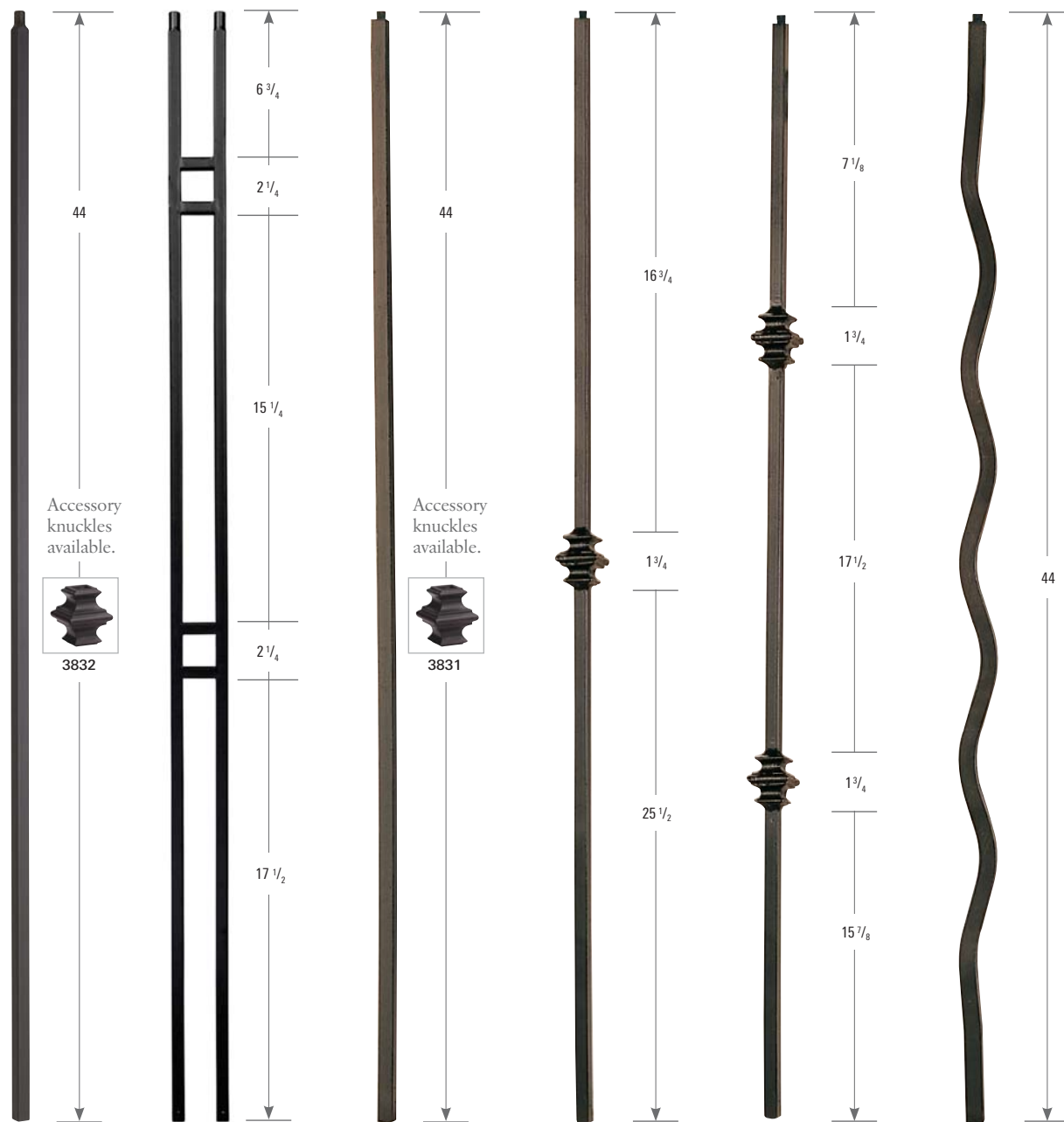


2101 (Hollow) 19mm 2102 (Hollow) 19mm 2121 (Hollow) 19mm 2122 (Hollow) 19mm 2700 (Hollow) 19mm 2701 (Hollow) 19mm 2702 (Hollow) 19mm 2708 (Hollow) 19mm








Item Number	Satin Black	Antique Nickel	Rubbed Copper	Silver Vein	Copper Vein	Oil Rubbed Bronze
2101	•		•			
2102	•		•			
2121	•		•			
2122	•		•			
2700	•		•			
2701	•		•			
2702	•		•			
2708	•		•			



SICILY COLLECTION



4700 (Hollow) 14mm 3404 (Hollow) 12mm 1700 (Solid) 3700 (Hollow) 12mm 1701 (Solid) 3701 (Hollow) 12mm 1702 (Solid) 3702 (Hollow) 12mm 1707 (Solid) 14mm

Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze	 Ash Gray
4700	•		•				
3404	•		•				
1700	•	•	•	•	•		
3700	•		•			•	•
1701	•	•	•				
3701	•		•			•	•
1702	•	•	•				
3702	•		•			•	•
1707	•						

SICILY COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.









1708 (Solid)
12mm

3708 (Hollow)
12mm

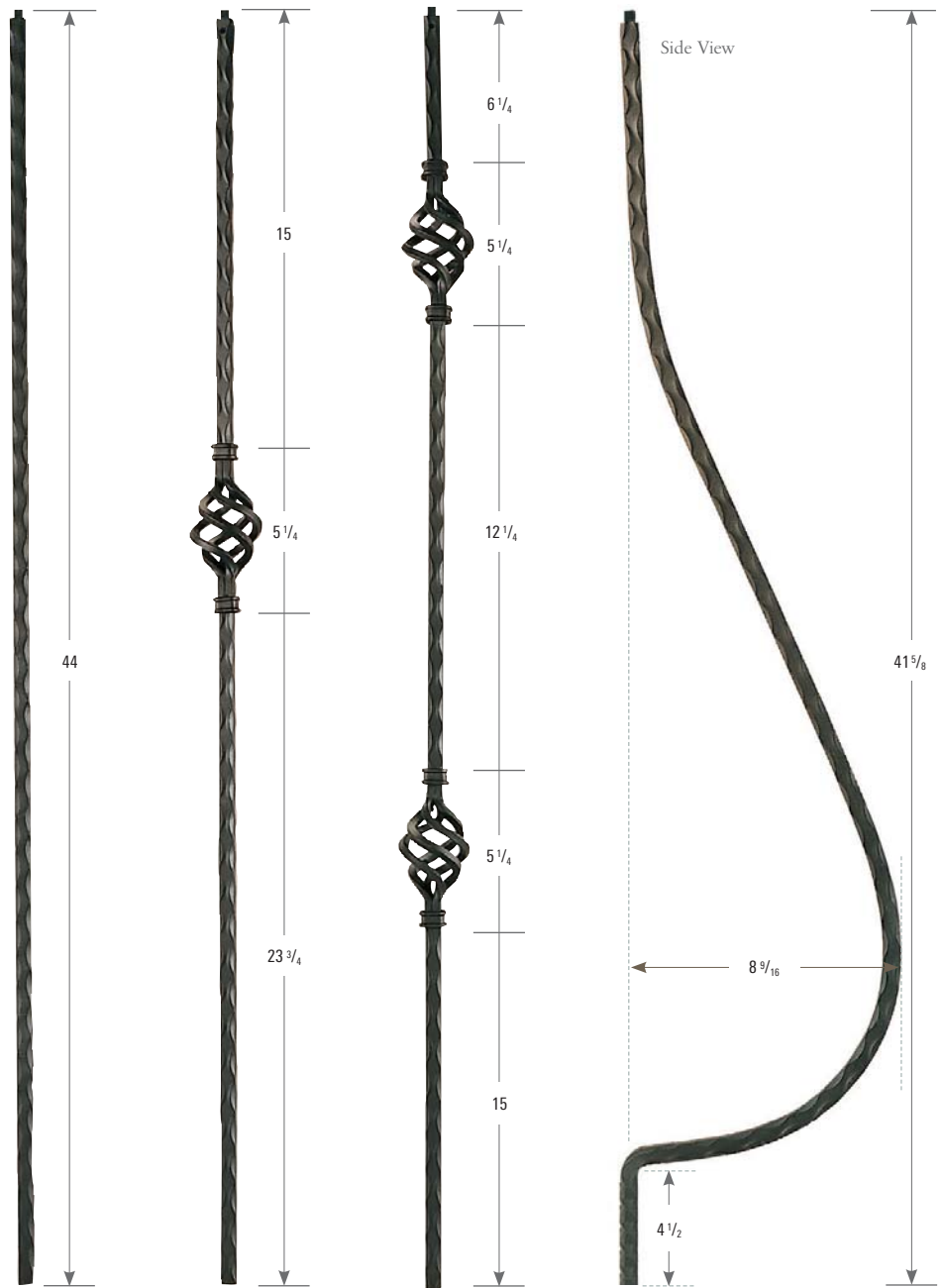
1750 (Solid)
12mm



Pictured here with
3701 & 3702 balusters.

Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1708	•		•			
3708	•		•			•
1750	•		•			

MILAN COLLECTION









1000 (Solid)
14mm

1001 (Solid)
14mm

1002 (Solid)
14mm

1050 (Solid)
14mm

Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1000	•		•			
1001	•		•			
1002	•		•			
1050	•		•			
1051	•					
1053	•					
1090	•		•			
1091	•		•			

MILAN COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.

NEWELS



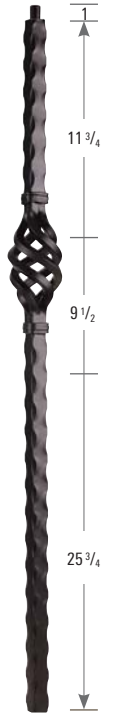
1051 (Solid)
14mm



1053 (Solid)
14mm



1090 (Solid)
30mm



1091 (Solid)
30mm



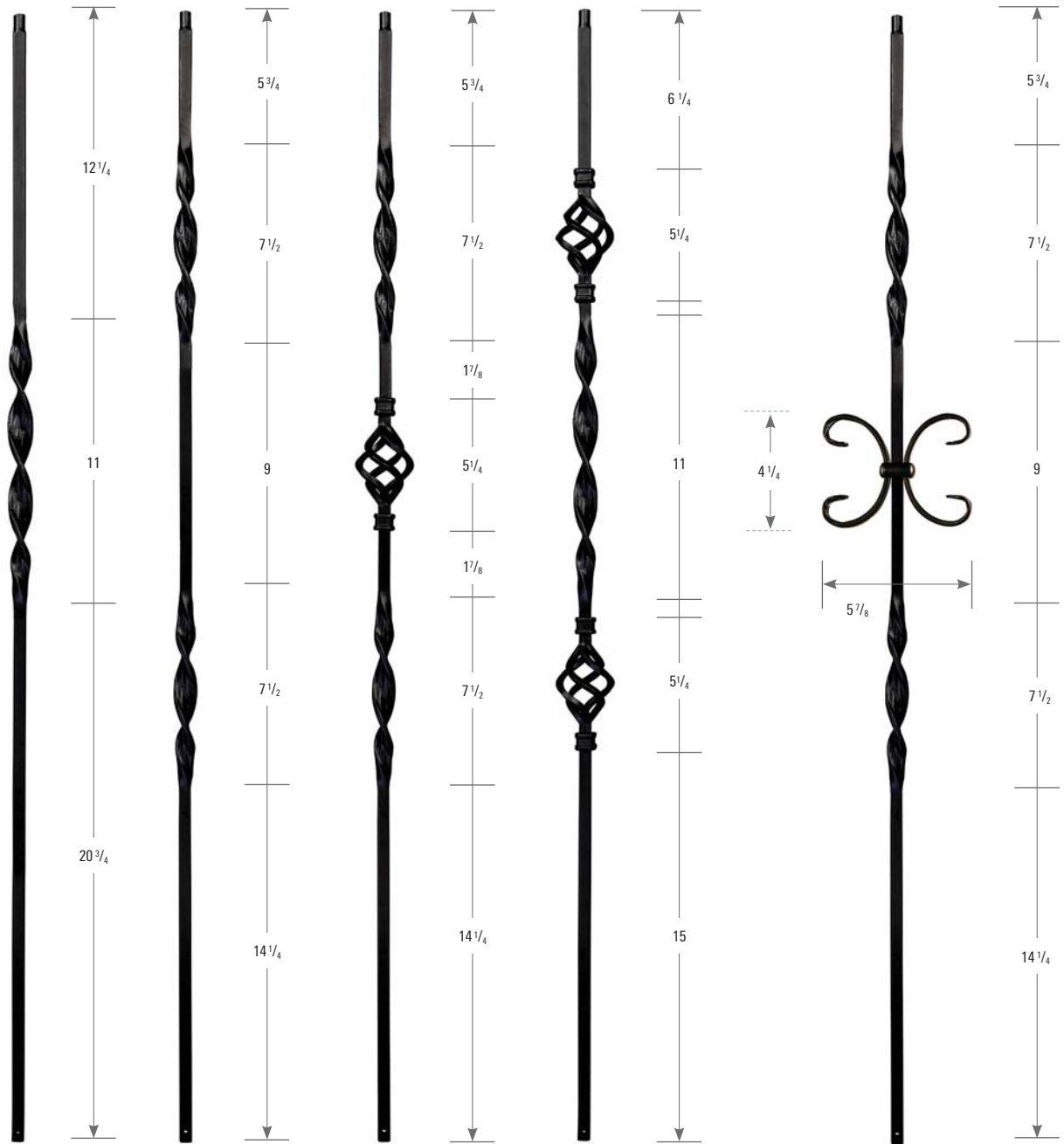
1090
Newel



1091
Newel



VICENZA COLLECTION









1301 (Solid)
3301 (Hollow)
12mm

1302 (Solid)
3302 (Hollow)
12mm

3321 (Hollow)
12mm

3322 (Hollow)
12mm

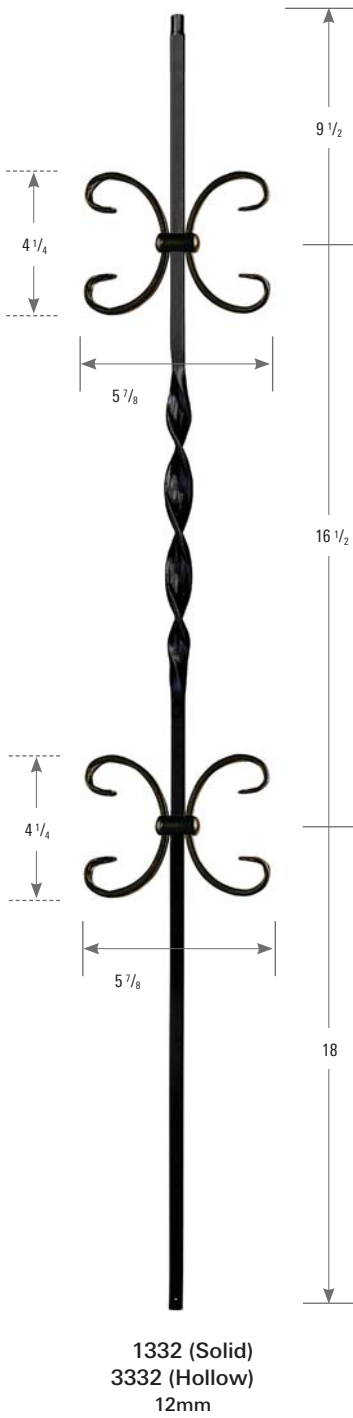
1331 (Solid)
3331 (Hollow)
12mm

Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1301	•		•			
3301	•		•			
1302	•		•			
3302	•		•			
3321	•		•			
3322	•		•			
1331	•		•			
3331	•		•			
1332	•		•			
3332	•		•			
1391	•					

VICENZA COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.



NEWEL



1391
Newel

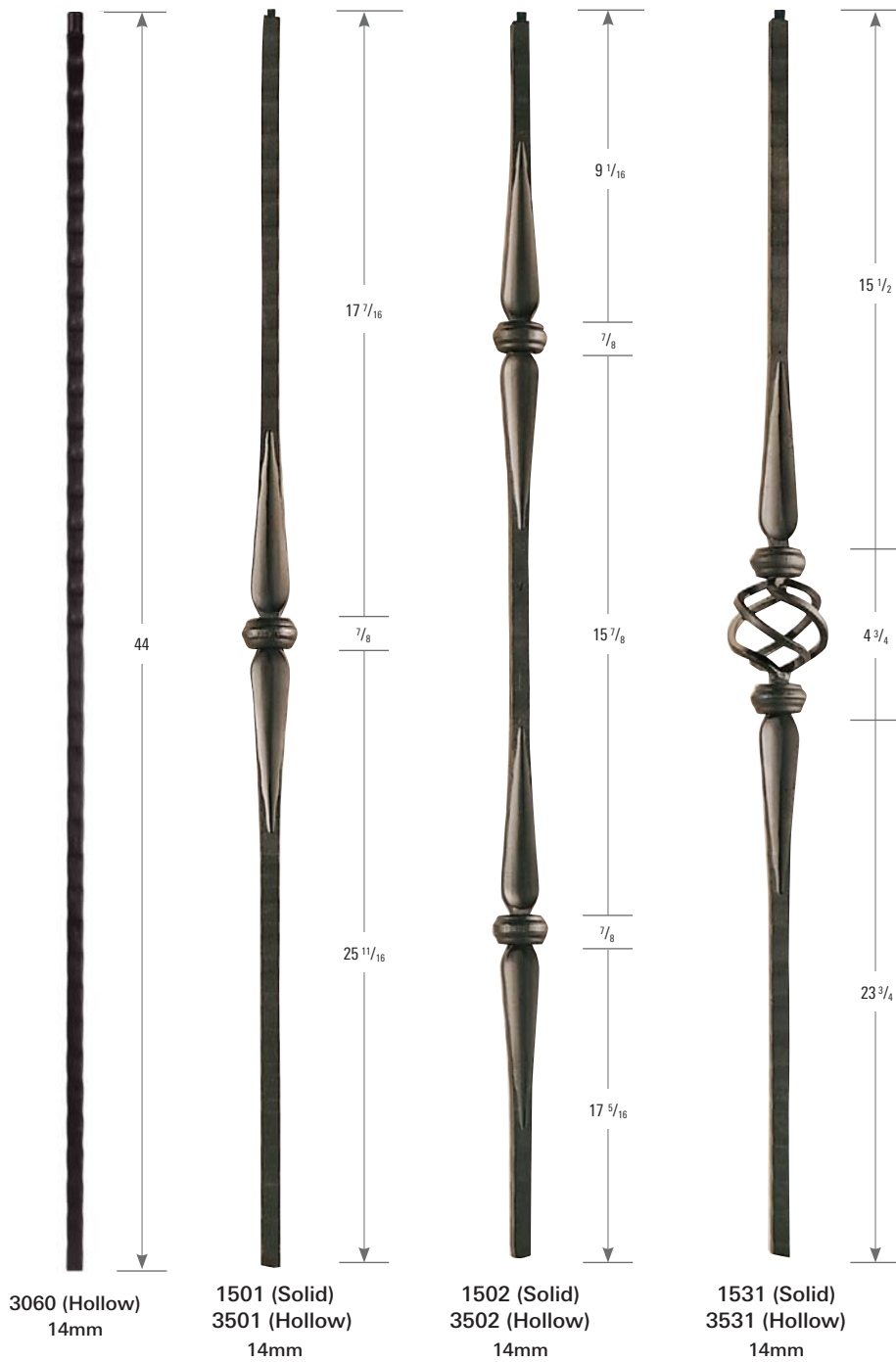








Pictured here with 1301 & 1302 balusters and 3821 & 3811 shoes.

3/4" is included in the overall height for the pin tops on the balusters.



MARSALA COLLECTION

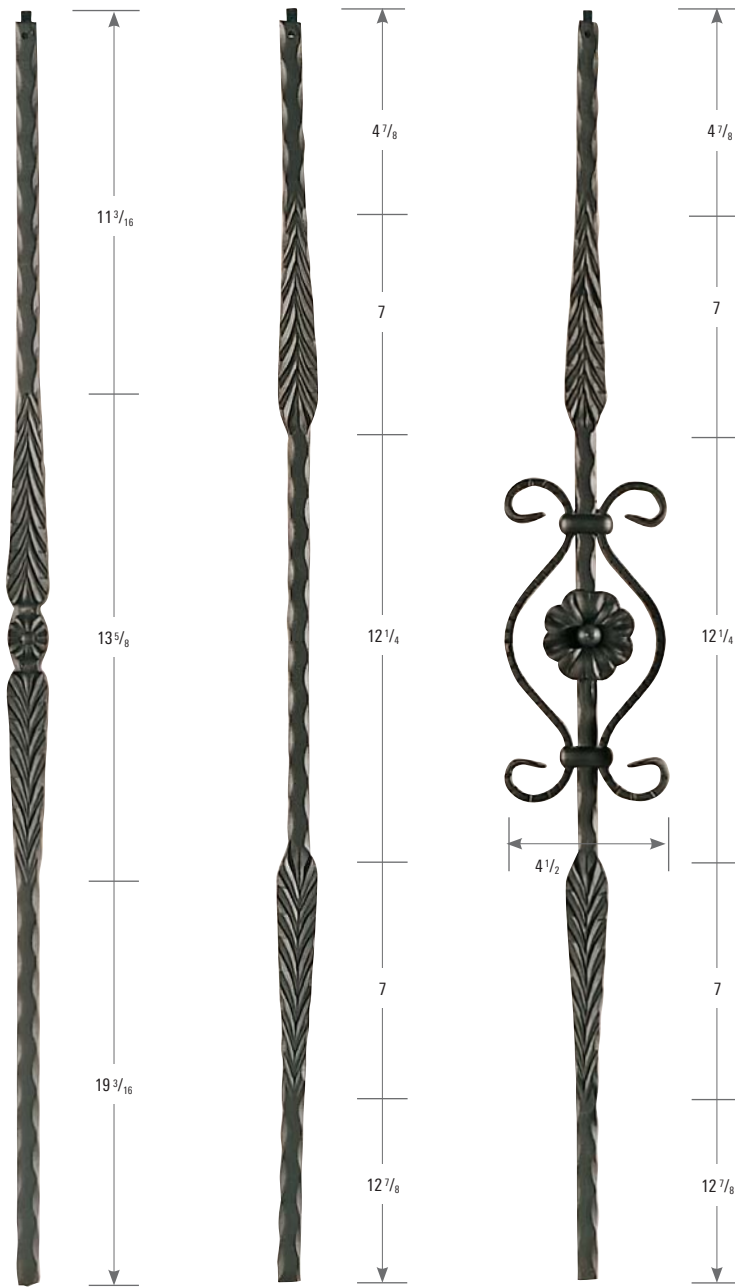


Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
3060	•		•			•
1501	•	•	•			
3501	•		•			•
1502	•	•	•			
3502	•		•			•
1531	•	•	•			
3531	•		•			•

ROMA COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.



1201 (Solid)
3201 (Hollow)
14mm







1202 (Solid)
3202 (Hollow)
14mm

1212 (Solid)
3212 (Hollow)
14mm

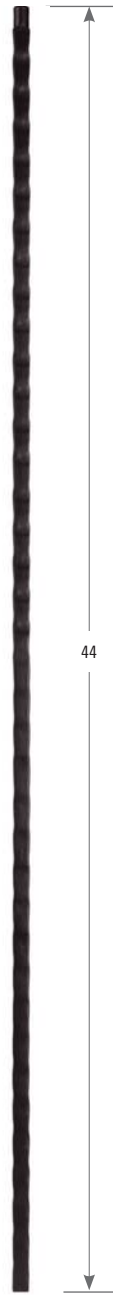


Pictured here with 3201, 3202 & 3212 balusters and 6210 handrail.



Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1201	•		•			
3201	•		•			•
1202	•		•			
3202	•		•			•
1212	•		•			
3212	•		•			•

FLORENCE COLLECTION



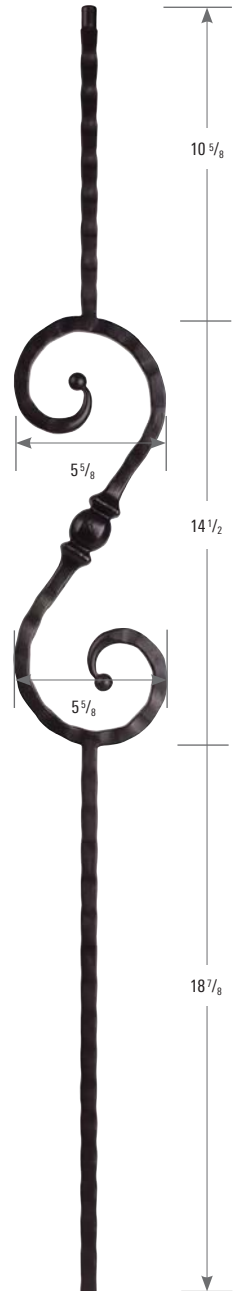
1060 (Solid)
14mm









1061 (Solid)
14mm



1062 (Solid)
14mm



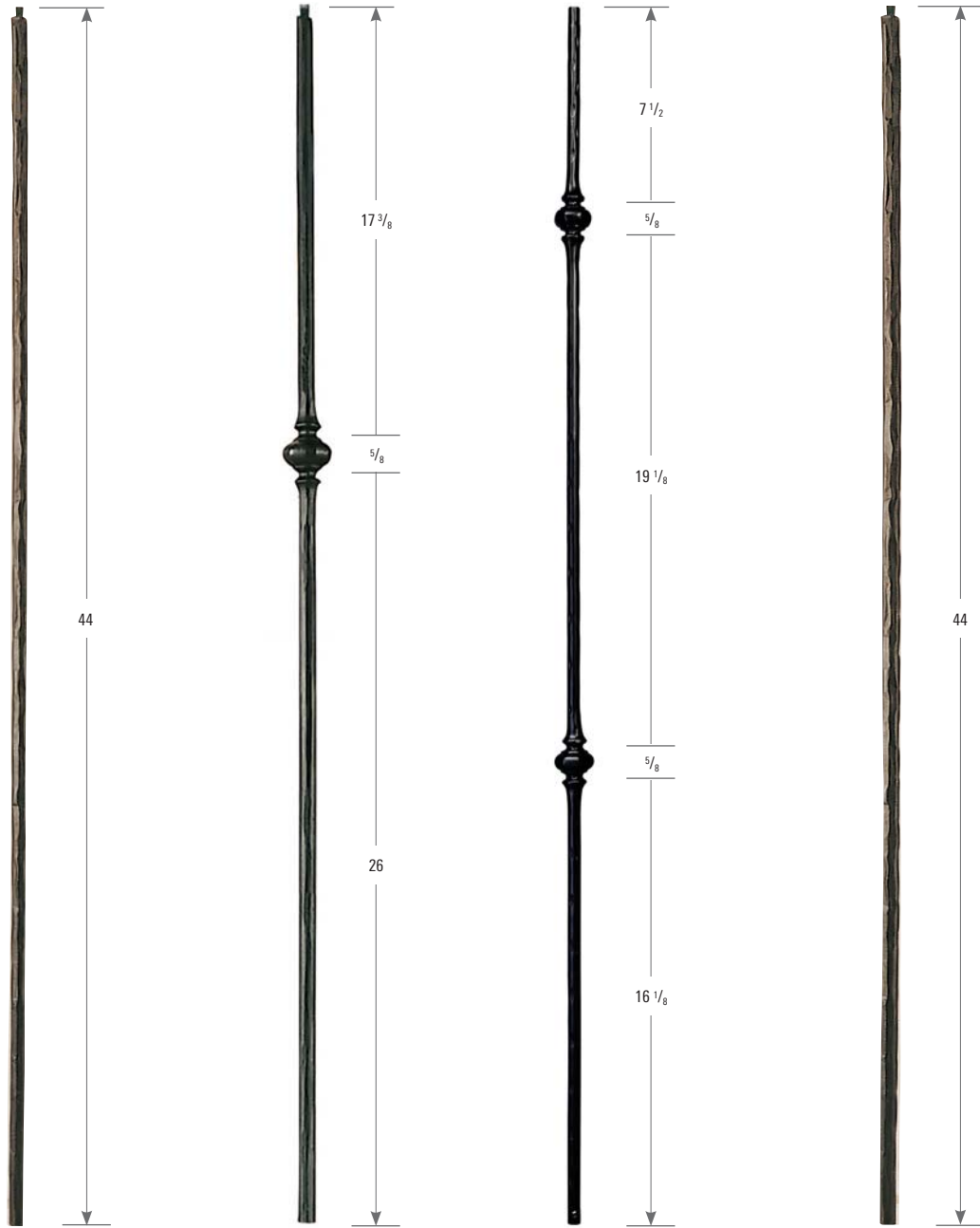
1068 (Solid)
14mm

Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
1060	•		•			
1061	•		•			
1062	•		•			
1068	•		•			
1070	•					
1071	•					
1072	•					
1074	•		•			

FLORENCE COLLECTION

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.



1070 (Solid)
12mm

1071 (Solid)
12mm

1072 (Solid)
12mm

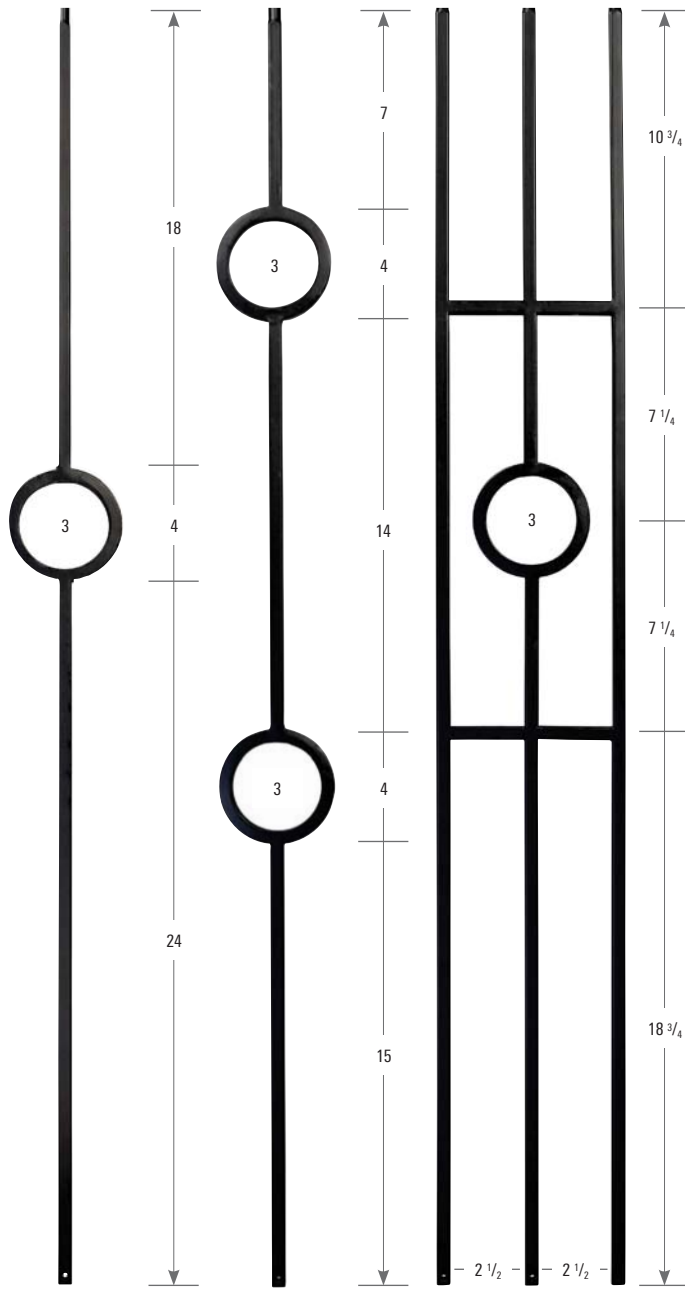
1074 (Solid)
16mm

Hammered Round Balusters

NOTE: 1070, 1071, 1072 and 1074 are hammered round therefore square shoes are not required. Any round iron baluster can be installed in round drilled holes and secured with Crown Heritage Epoxy.



FORMA COLLECTION









3401 (Hollow)
12mm

3402 (Hollow)
12mm

3403 (Hollow)
12mm

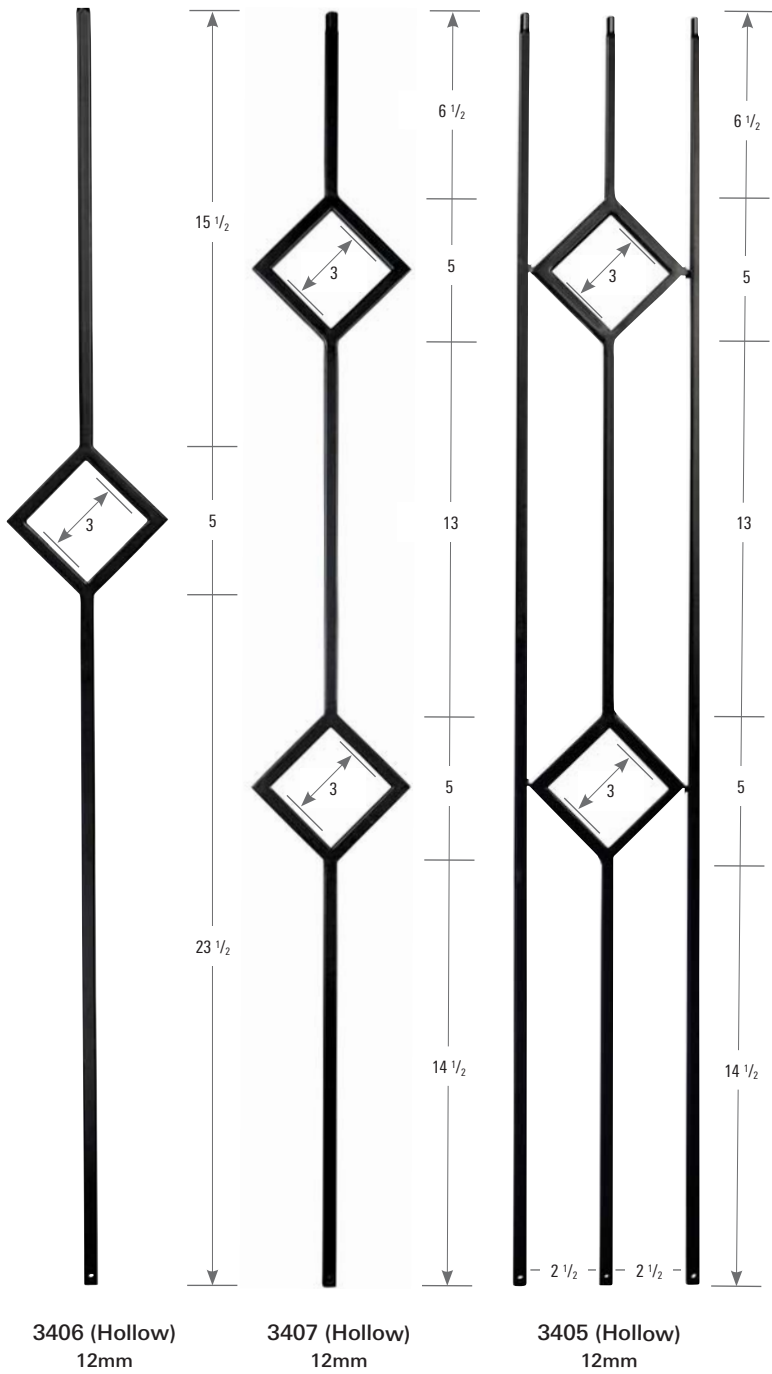


Pictured here with 3700 & 3402 balusters.

Item Number	 Satin Black	 Antique Nickel	 Rubbed Copper	 Silver Vein	 Copper Vein	 Oil Rubbed Bronze
3401	•		•			
3402	•		•			
3403	•		•			
3406	•		•			
3407	•		•			
3405	•		•			

Note: Not all images are to scale. | All dimensions in inches unless specified.

3/4" is included in the overall height for the pin tops on the balusters.



Pictured here with 3407 & 3701 balusters.

ACCESSORY IRON

ADD ACCESSORY IRON TO STRAIGHT BARS

DESIGN YOUR OWN IRON STAIRCASE

ACCESSORY IRON NOT SHOWN TO SCALE

Note: Accessory Iron available in Satin and Rubbed Copper only.



1866
12mm
14mm
19mm



1865
12mm
14mm
19mm



1864
12mm
14mm
19mm

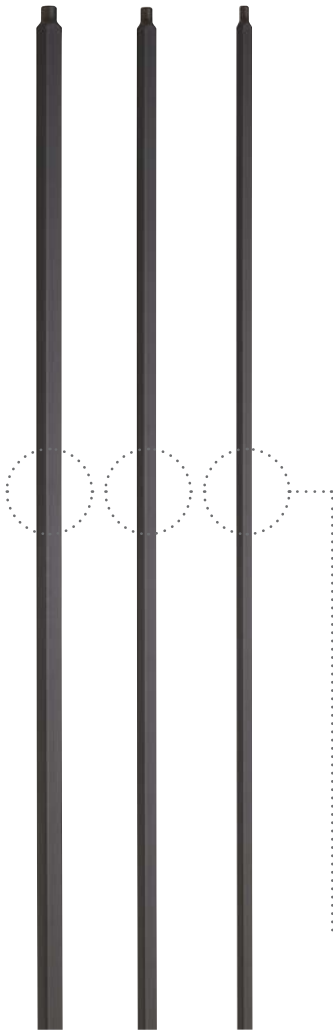


1863
12mm
14mm
19mm



1861
12mm
14mm
19mm

We offer several accessory iron designs that add design elements to your straight bar balusters. Shown here with the 1861 scroll accessory .



2700-44 (Hollow) 19mm 4700-44 (Hollow) 14mm 3700-44 (Hollow) 12mm



1863/2700



1864/2700



1865/2700



1866/2700



IRON IRON COMPONENTS

SHOES



3811 (12mm)

3812 (14mm)

2811 (19mm)



3816 (12mm)

FB/RC/RB

3817 (14mm)

FB/RC/RB



3821 (12mm)

3822 (14mm)

2821 (19mm)

KNUCKLES



3831 (12mm)

FB/RC/AG/RB

3832 (14mm)

FB/RC

NEWEL HARDWARE



1842 (30mm)



1843
Newel
installation
hardware.



1844 (30mm)
Use with
1843

HARDWARE

3037
2-Pack Epoxy
tips for 3039



3039
Epoxy Refill
Used with 3038 gun
(Includes 1 tip)



3038
Epoxy Gun



3137
6-Pack Epoxy Tips
Use with 3139



3139
15 Minute Epoxy
Works in standard
caulking gun
(Tips not included)



*Pictured here with
with 1061 & 1062 balusters.*

CABLE RAILINGS

CABLE SYSTEMS

PRESENTED BY CROWN HERITAGE

Open up your view! Cable railing is attractive, strong, and virtually maintenance free. Better yet, cable doesn't obstruct your view. The fittings are made of marine grade stainless steel so they can be used for exterior decks or interior stairs. Our fittings are designed especially for railings. So, unlike other cable fittings you may see, our fittings are sleek with no bulky clamps, rough edges or exposed cable ends.



Pictured here with Series 500 Cable, 4000 newel post and 6210 handrail.

CABLE KITS

102 SERIES

Outside to outside post mount. Budget friendly and can be used on level runs or stairs.



262 / 224 SERIES

Outside to outside post mount. Can be used on level runs or stairs. Simple tensioning and low-profile end caps. Use Series 224 with our aluminum posts



500 SERIES

Inside to inside post mount. Use on stairs.



300 SERIES

Inside to inside post mount. Use on level runs.





*Series 300 and 102 Cable with
4000 newel post and 6002 handrail.*

CABLE ACCESSORIES



Cable Braces Use a brace every 48". Measures 3/4" x 3/4" x 42".
 Level runs (Part#4213) Pre-drilled 3-1/8" on center.
 Stair runs (Part#4200) Undrilled, includes angle bracket.
 (Available in both Anodized or Black)
 Note: Brace can also be an extra post or baluster.

Cable Release (Part#3066)
 Releases cable from locking fitting before tensioning.



Cable Cutter (Part#3068)
 For burr-free cutting of cable.



Cut-off Wheel (Part#3069) Cut cable flush with the ends of fittings. Ideal for the 102 and 262 kits



Cleaner (Part#3067) Cleans and protects from extreme conditions.

Post Protector (Part#3061)
 Stainless Steel insert. Protects the post at areas where cable enters/exits on an angle.
 (Sold 4 per pack.)



Stainless End Caps (Part#3063)
 Use with the 102. Caps for stud end.
 (Sold in packs of 10.)

CABLE SWAGELESS

Simply cut the cable and insert into the fitting. Each system requires one tensioning end. Sold individually or in packs of 10. Cable available in 100 and 500 ft. spools.



Stair Tensioning End (Part#3056)

Stair Non-Tensioning End (Part#3057)



Level Tensioning End (Part#3058)



Level Non-Tensioning End (Part#3059)

Note:
 The 3057 and 3059 can also be paired with the 102 Series when you do not have access to the back side of the termination post.

ALUMINUM RAILING

Our posts are designed specifically for the 224 Series cable. The posts measure 2-3/8" and are available pre-drilled or undrilled. Pre-drilled posts are drilled with 10 holes at 3-3/16" on center to achieve a 36" rail height. All post kits include necessary bolt caps and washers. All drilled post kits include internal post reinforcements.

BLACK



Pictured using intermediate post fitting (Item #0412) and post cap (Item #0410).

ANODIZED



POST KITS

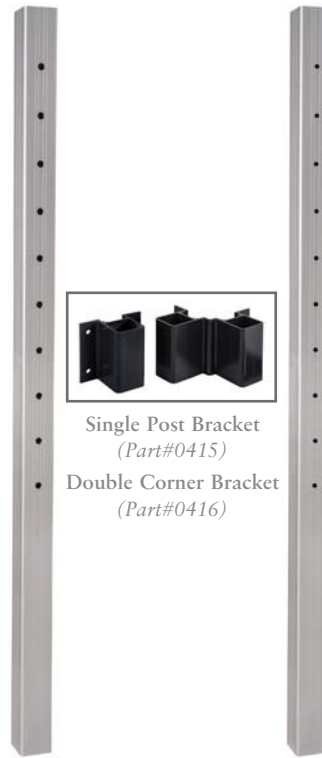
Surface Mount Posts



**Surface Mount Post Kit
Predrilled End Post**
Includes 5" base plate
(Part#362SE)
for 200/400 Series rail
(Part#366SE)
for 600 Series rail

**Surface Mount Post Kit
Predrilled Intermediate Post**
Includes 5" base plate
(Part#362SI)
for 200/400 Series rail
(Part#366SI)
for 600 Series rail

Fascia Mount Posts



Single Post Bracket
(Part#0415)
Double Corner Bracket
(Part#0416)

**Fascia Mount Post Kit
Predrilled End Post**
(Part#362FE)
for 200/400 Series rail
(Part#366FE)
for 600 Series rail

**Fascia Mount Post Kit
Predrilled Intermediate Post**
(Part#362FI)
for 200/400 Series rail
(Part#366FI)
for 600 Series rail

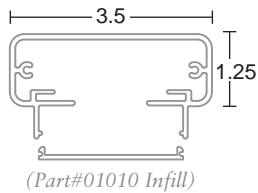
Undrilled Post



**Post Kit
Undrilled**
(Part#426UN)
for use on stairs or
applications where rail
height is greater than 36".

RAIL PROFILES

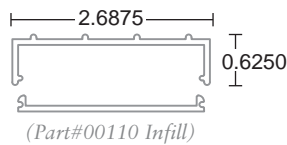
Series 200



200 Series Rail Splices
Straight (Part#0115)
90 degree (Part#0116)
Stair (Part#0117)

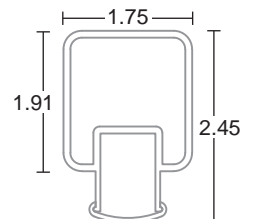
(Part#01010 Infill)

Series 400



(Part#00110 Infill)

Series 600



(Part#00111 Infill)

Sold Separately: End caps and infills.

SPIRAL STAIRWAYS

Crown Heritage Spirals are designed to your specifications and completely assembled at the factory with a custom formed handrail, then re-packaged for easy assembly at the job site. Crown Heritage Spiral Stairs provide an easier installation and a more appealing look than typical kit stairs. Choose from 20 models. See all models and options at www.crownheritage.com.



Model D100



Model D105



Model D154

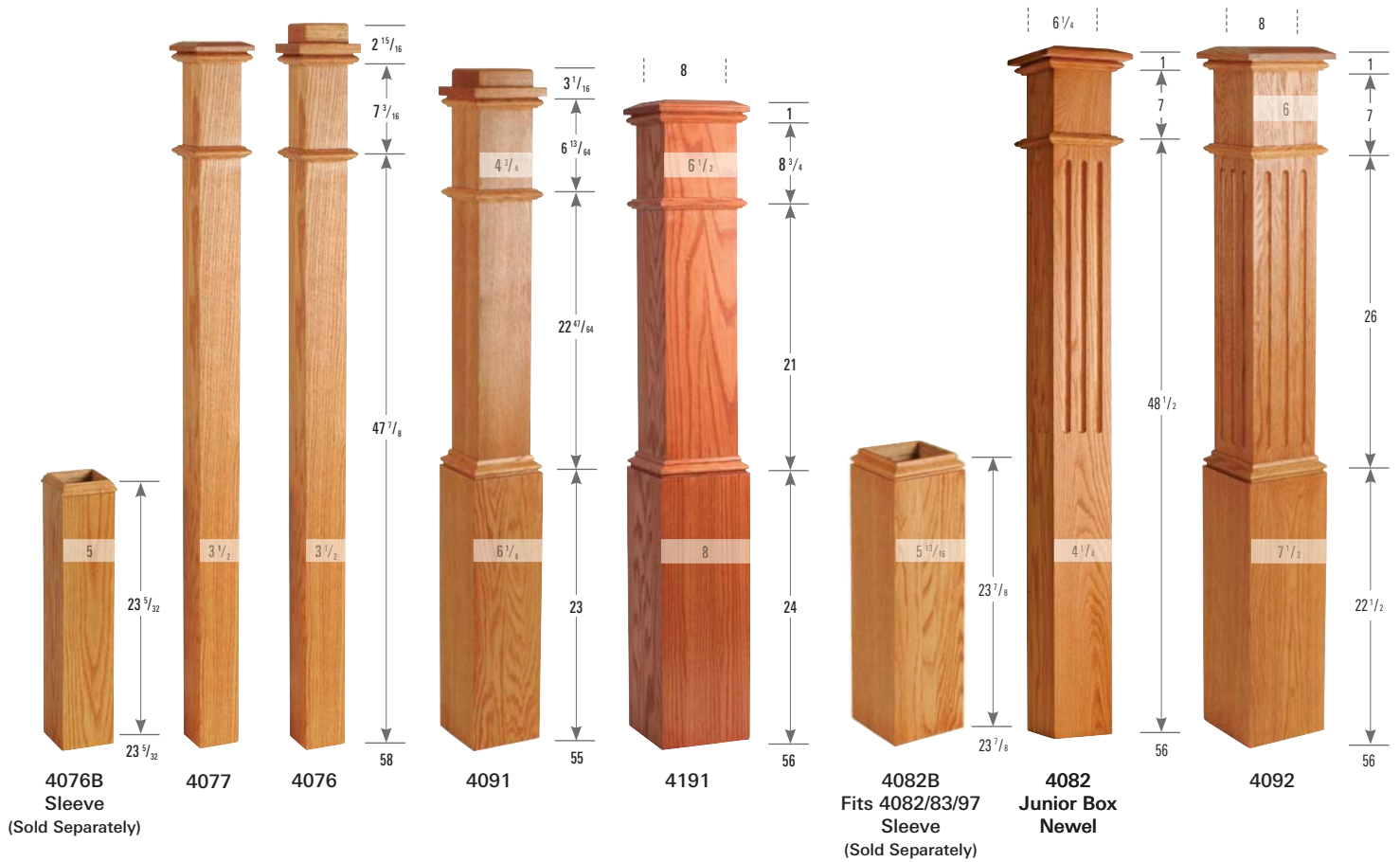
WOOD COLLECTIONS

Nothing compares to the natural beauty and timeless appeal of a wood balustrade. From traditional turned newel designs to handcrafted box newels, Crown Heritage offers what you need for your beautiful stair.



*Pictured here with 5200 baluster
and 4270 newel*

STAIN GRADE BOX NEWELS



PRIMED BOX NEWELS

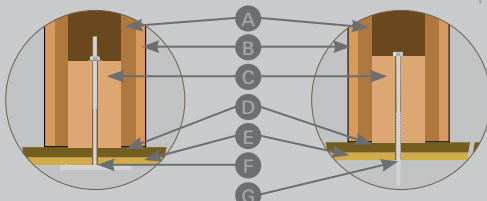




3094 assembly is required when a floor is hollow and no joist is available.

3074 is required for joist installations. This 12" lag screw ensures a stronger bond with the joist.

Warning: Standard 10" lag screws are not long enough to provide as secure a bond with the floor joist.



A = Hollow Bottom Box Newel
 B = Sleeve
 C = Installation Block
 D = Finish Floor
 E = Sub-floor
 F = Starting Newel Attachment Kit
 G = 12" Lag Screw

INTERCHANGEABLE NEWEL CAP SYSTEM

Most box newels come with two interchangeable caps.



Bevel Cap



Square Cap

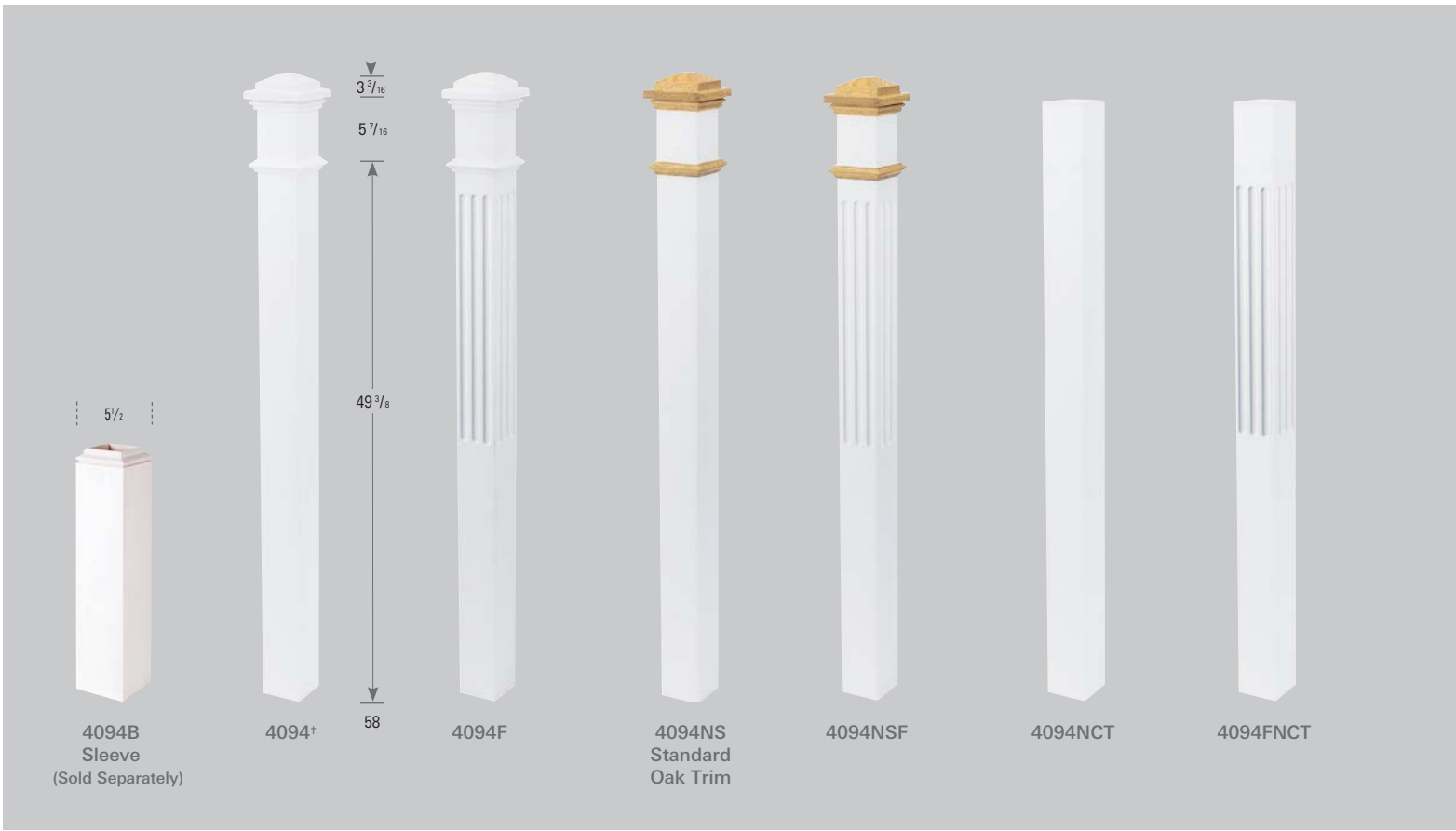
Box Newel Details

Hollow Bottom Newels	Installation Blocks	Sleeve	Two caps
Product #			
4082	Included	Order Separate	Included
4083	Included	Order Separate	Included
4091	Included	Included	Included
4092	Included	Included	Included
4093	Included	Included	Included
4096	Included	Included	Included
4097	Included	Order Separate	Included
4098	Included	Included	Included
4191	Included	Included	Included



PRIMED BOX NEWELS

4" PRIMED BOX NEWELS



**Patent: US D465,584 S 1Patent: US D472,650 S

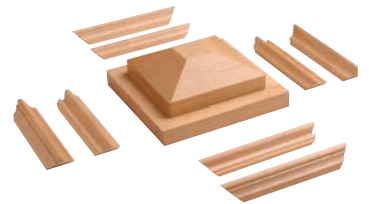
ALL 4094 / 4095 NEWELS HAVE SOLID BOTTOMS



Pictured with 2701, 2702 balusters and 6210 handrail.

TRIM KITS

4094 / 4095 trim kit species options
To be used with NCT newels



- 4094CT Maple
- 4095CT Maple
- 4094CT White Oak
- 4095CT White Oak
- 4094CT Beech
- 4095CT Beech

5" PRIMED BOX NEWELS



Pictured with 5360 balusters and 6310 handrail.

CROWN SYSTEM

CROWN SYSTEM[®]

The ingenious Crown System from Crown Heritage provides the ability to line up the rings or square top balusters along the rake of the rail while, at the same time, keeping the bottom squares of the balusters parallel with the tread. Only the Crown System is architecturally correct to ensure true, proper installation alignment resulting in visual perfection and style.

Easier installation, perfect start-to-finish baluster alignment, reduced labor costs, and increased efficiency –what more could you ask for?



1805 Balusters

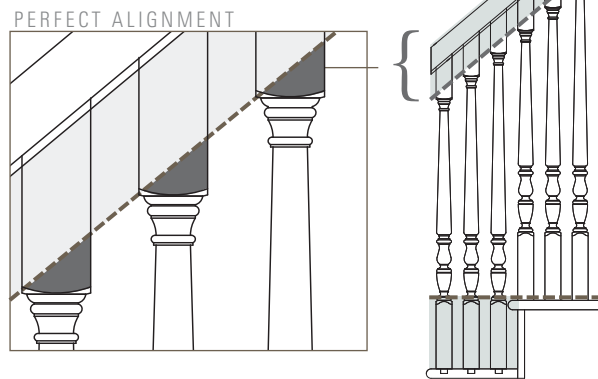
ONLY THE CROWN SYSTEM HAS PERFECT ALIGNMENT

Designed to meet building codes, the Crown System is an industry-first, stair system that visually aligns standard balusters with the rake of the rail and the tread—something no other traditional stair system has been able to achieve in a 34" traditional rake rail height. From complying with the building codes to easier installation and reduced labor costs, the Crown System offers a smooth start, perfect finish, and industry-leading technology of perfect alignment.

CROWN SYSTEM

The Crown System visually aligns balusters with the rake of the rail and the tread.

- *Creates visually perfect alignment*
- *Provides ease of installation*
- *Reduces labor costs*

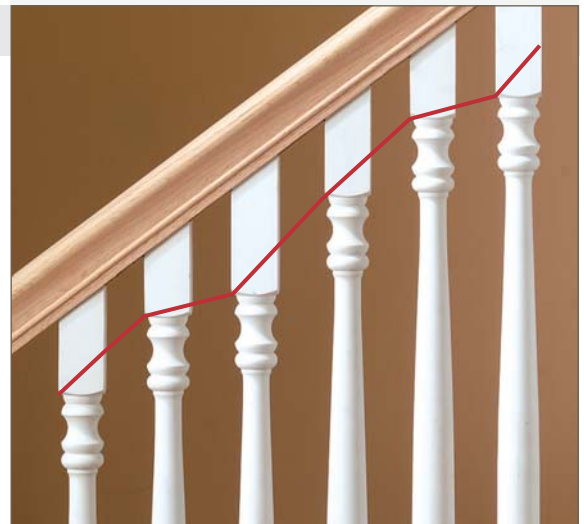
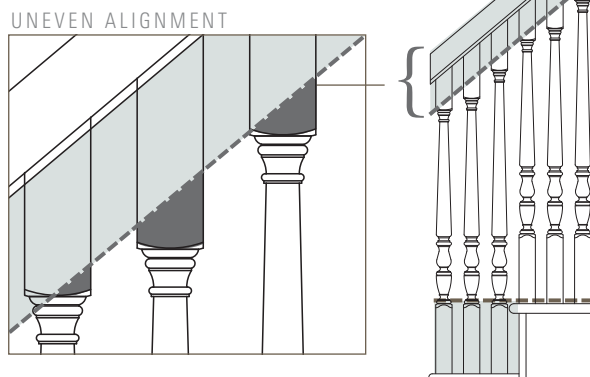


Perfect alignment no other manufacturer can provide.

COMPETITOR'S SYSTEM

Competitor's system cannot provide perfect alignment of balusters with the rake of the rail and the tread.

- *Uneven alignment*
- *Blocks are different lengths*
- *Installation challenges*
- *No cost savings*



The competition's uneven alignment

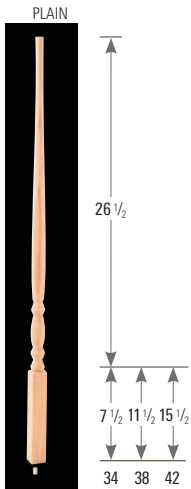
WOOD SIERRA COLLECTION

HANDRAILS-NOT PLOWED

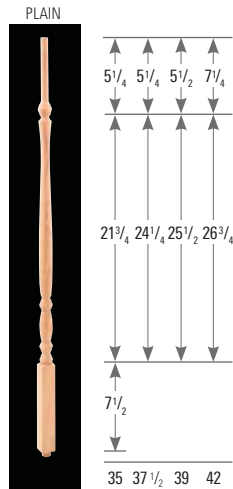


PIN TOP BALUSTERS

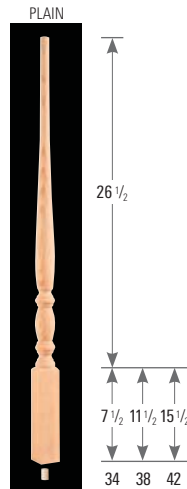
2011 3-length System 1 1/4"



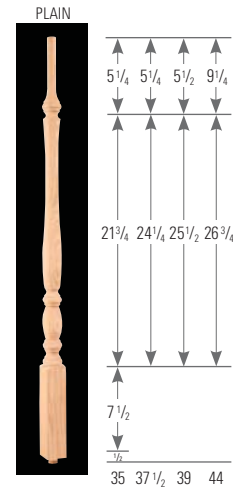
2013 Crown System* 1 1/4"



2111 3-length System 1 3/4"



2115 Crown System 1 3/4"

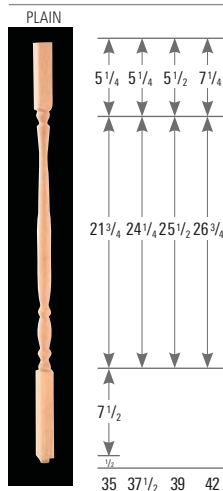


HANDRAILS-PLOWED

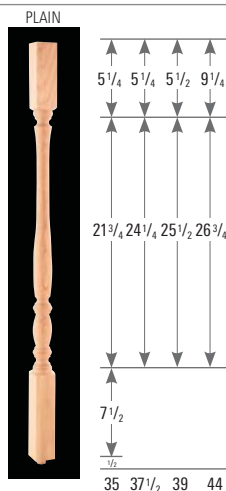


SQUARE TOP BALUSTERS

2025 Crown System 1 1/4"



2105 Crown System 1 3/4"

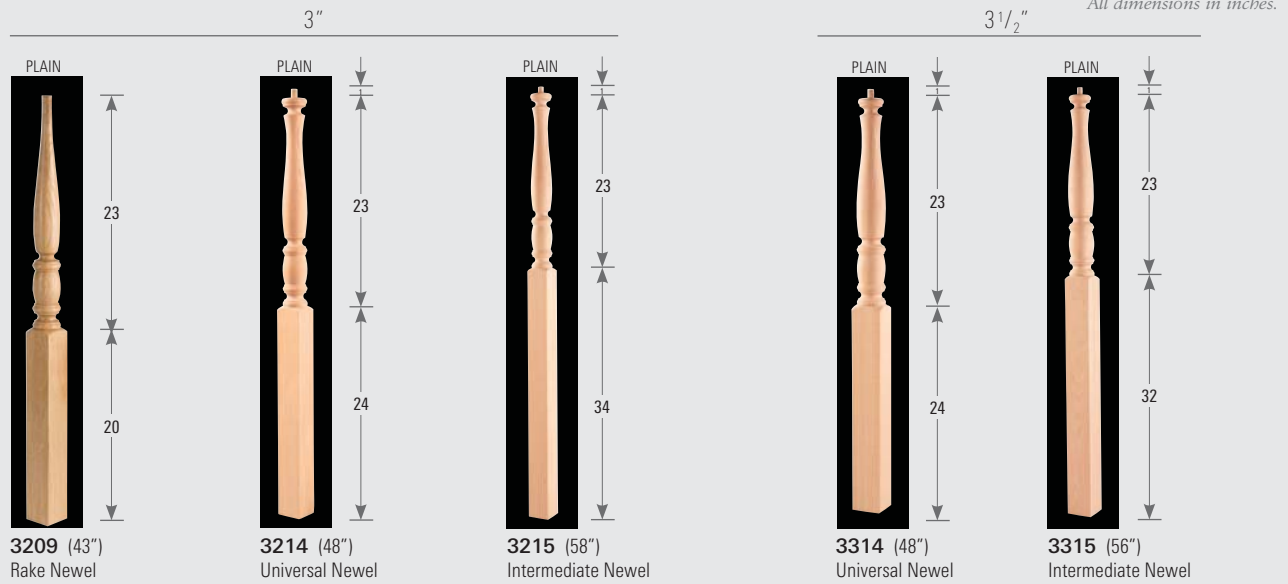


Note: Use 35", 37 1/2" and 44" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.

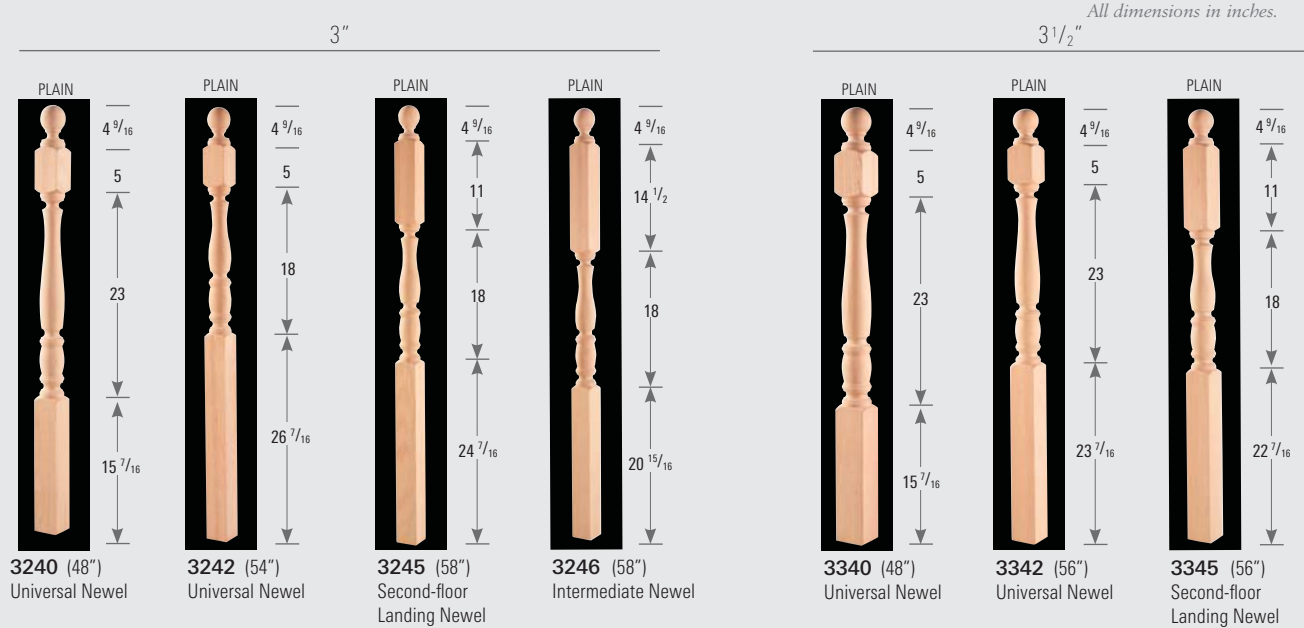


2025 Balusters

OVER-THE-POST NEWELS - WITH PIN TOP

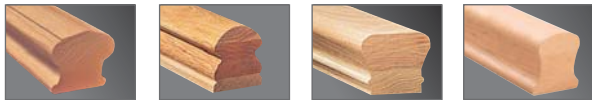


POST-TO-POST NEWELS - WITH BALL TOP



WILLIAMSBURG COLLECTION

HANDRAILS-NOT PLOWED



6310 6519 6210 6100

HANDRAILS-PLOWED



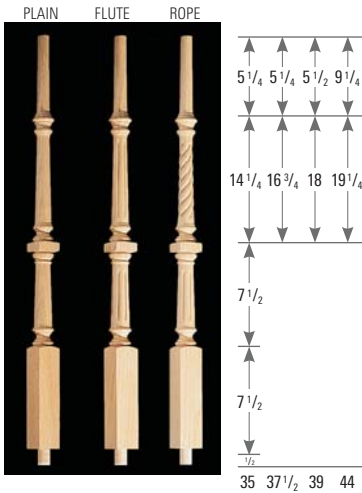
6310P 6519P 6210P 6005P

All dimensions in inches.

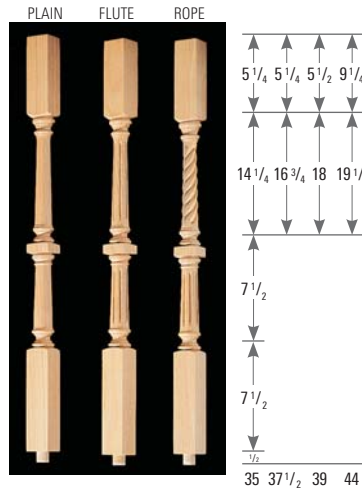
PIN TOP BALUSTERS - 1 3/4"

SQUARE TOP BALUSTERS - 1 3/4"

9015 Crown System*



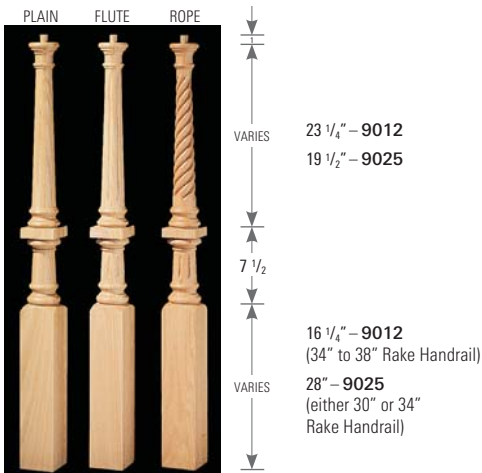
9005 Crown System



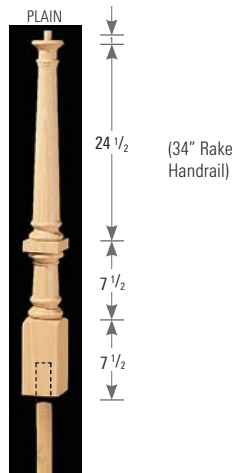
9005F Balusters

All dimensions in inches.

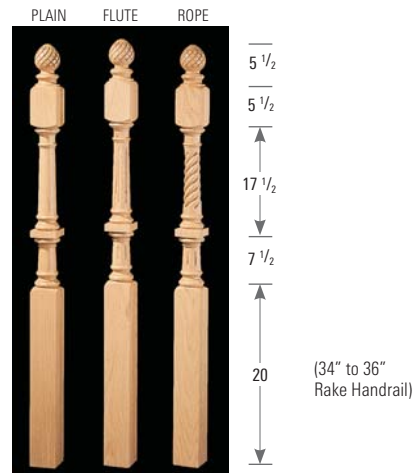
OVER-THE-POST NEWELS - 3 1/2" WITH PIN TOP POST-TO-POST NEWELS - 3 1/2" WITH PINEAPPLE TOP



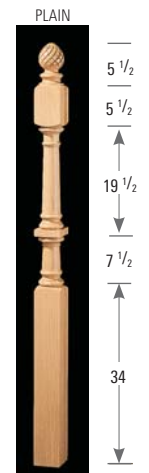
9012 (48") Universal Newel
9025 (56") Intermediate Newel



9013 (40 1/2") Volute Newel
Dowel is removable.



9043 (56") Universal Newel



9048 (72") Intermediate & Second-floor Landing Newel

JEFFERSON COLLECTION

HANDRAILS - NOT PLOWED



6310



6519



6210

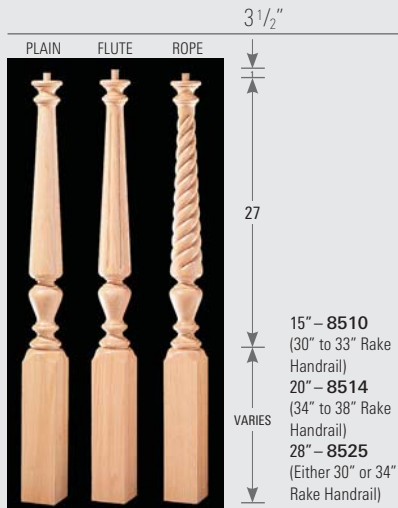
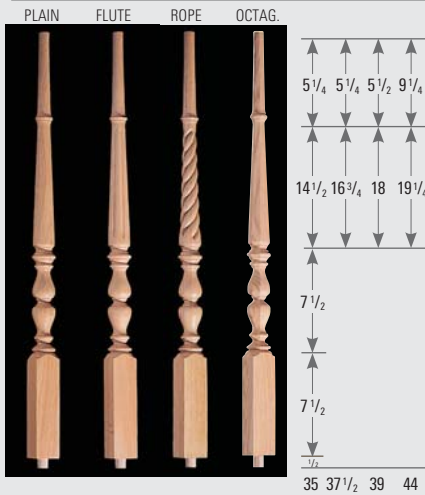


6100

PIN TOP BALUSTERS - 1 3/4"

OVER-THE-POST NEWELS - WITH PIN TOP

8515 Crown System*



8510 (43") Universal Newel
8514 (48") Universal Newel
8525 (56") Intermediate Newel

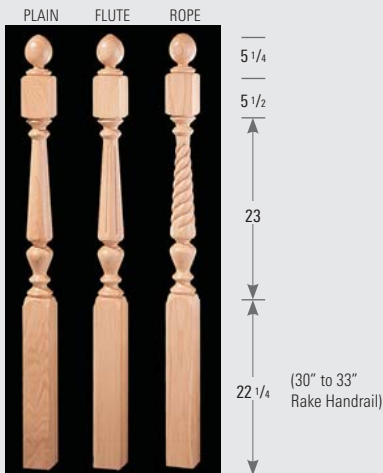


8513 (41") Volute Newel
Dowel is removable.



8512 (43") Rake Newel

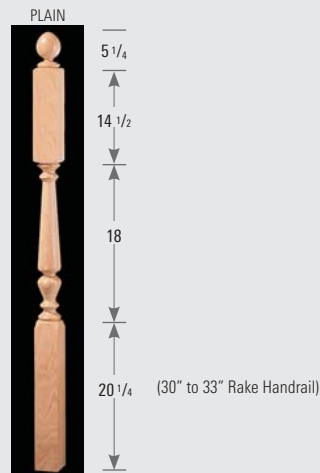
POST-TO-POST NEWELS - 3 1/2" WITH SPADE TOP



8542 (56") Universal Newel



8545 (56")
 Second-floor
 Landing Newel



8547 (58") Intermediate Newel



8515 Balusters & 8542 Newel

Jefferson Post-to-Post

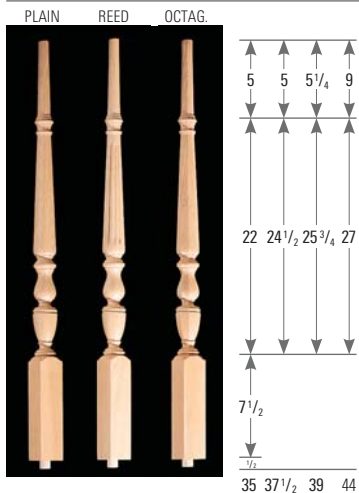
1800s COLLECTION

HANDRAILS-NOT PLOWED

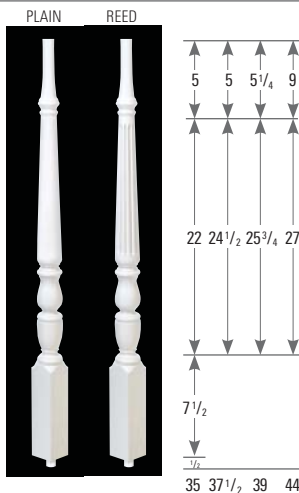


PIN TOP BALUSTERS

1815 Crown System* 1 3/4"



1825 Crown System 2 1/4"



1815D Balusters & 4810D Newel

1800s Over-the-Post

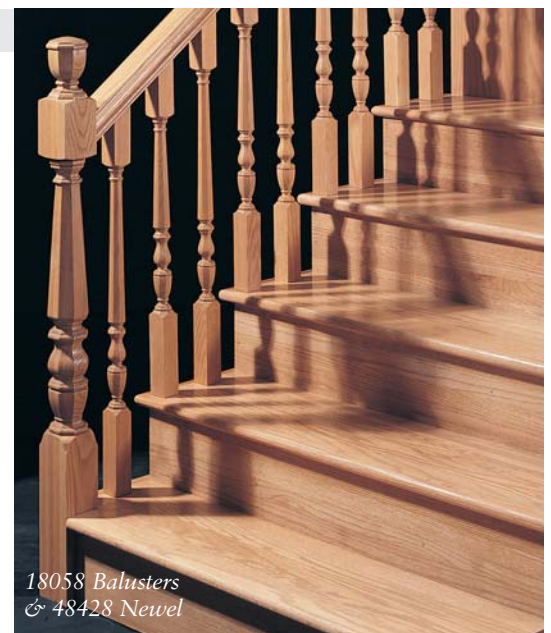
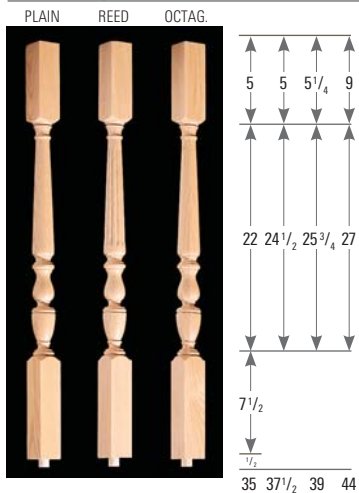
Note: Use 35", 37 1/2" and 44" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.

HANDRAILS-PLOWED



SQUARE TOP BALUSTERS - 1 3/4"

1805 Crown System




18058 Balusters & 48428 Newel

1800s Post-to-Post

OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.

3 1/2"




27

VARIES
15" - 4810
20" - 4814
28" - 4825

4810 (43") Universal Newel
4814 (48") Universal Newel
4825 (56") Intermediate Newel

PLAIN²




33 (34" Rake Handrail)

6 1/2

4813 (40 1/2") Volute Newel
Dowel is removable.

3"

PLAIN ONLY



27


16

4812 (43") Rake Newel

POST-TO-POST NEWELS - 3 1/2" WITH URN TOP

All dimensions in inches.

PLAIN REED OCTAG.



5


5

23

23 (30" to 36" Rake Handrail)

4842 (56") Universal Newel

PLAIN



5


11

18

22

4845 (56")
Second-floor
Landing Newel

PLAIN



5

14 1/2

18

20 1/2

4866 (58")
Intermediate Newel

CAROLINA COLLECTION

HANDRAILS-NOT PLOWED



PIN TOP BALUSTERS - 1 3/4"

2015 3-length System

PLAIN FLUTE TWIST OCTAG.



2016 Crown System*

PLAIN FLUTE TWIST



HANDRAILS-PLOWED



SQUARE TOP BALUSTERS - 1 3/4"

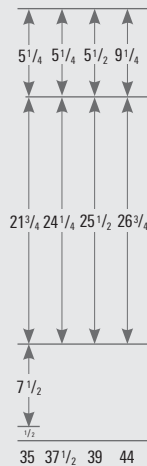
2005 3-length System

PLAIN FLUTE TWIST OCTAG.



2006 Crown System

PLAIN FLUTE TWIST



2016 Fluted Balusters

Note: Use 35", 37 1/2" and 44" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.

OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.

$3\frac{1}{2}$ "

PLAIN FLUTE TWIST OCTAG.

27

VARIES

15" - 3010
20" - 3014
28" - 3015
44" - 3018

3010 (43") Universal Newel
3014 (48") Universal Newel
3015 (56") Intermediate Newel
3018 (72") Winder Newel

PLAIN

32 (34" Rake Handrail)

8

3013 (41") Volute Newel
Dowel is removable.

PLAIN ONLY

27

16

3012 (43") Rake Newel

POST-TO-POST NEWELS - $3\frac{1}{2}$ " WITH ACORN TOP

All dimensions in inches.

PLAIN FLUTE TWIST OCTAG.

5

5

23

VARIES

15" - 3040 (30" to 33" Rake Handrail)
23" - 3042 (34" to 38" Rake Handrail)
39" - 3055 (Either 30" or 34" Rake Handrail)

3040 (48") Universal Newel
3042 (56") Universal Newel
3055 (72") Winder Newel

PLAIN

5

11

18

24

3045 (58")
Second-floor
Landing Newel

PLAIN

5

14 1/2

18

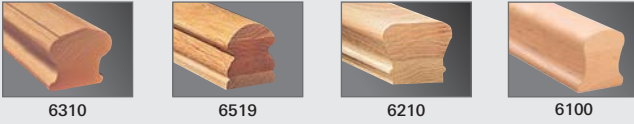
VARIES

34 1/2" - 3046
20 1/2" - 3047

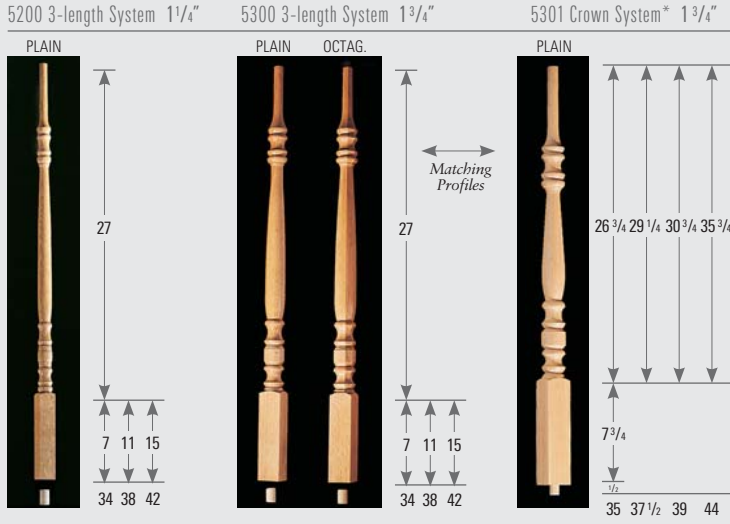
3046 (72") Winder Newel
3047 (58") Intermediate Newel

HAMPTON COLLECTION

HANDRAILS—NOT PLOWED



PIN TOP BALUSTERS

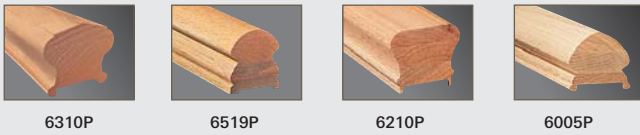


5200 Balusters &
4270 Newel

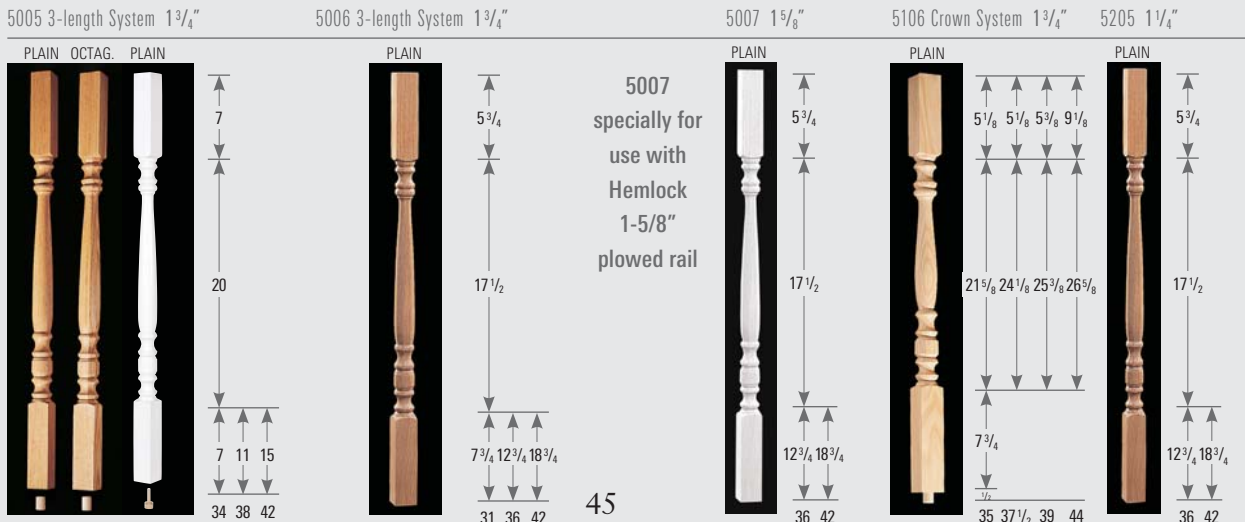
Hampton Over-the-Post

Note: Use 35", 37 1/2" and 44" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.

HANDRAILS—PLOWED



SQUARE TOP BALUSTERS



OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.

$3\frac{1}{2}''$

PLAIN OCTAG.

27

VARIES

15" - 4270
20" - 4274
28" - 4275
44" - 4278

4270 (43") Universal Newel
4274 (48") Universal Newel
4275 (56") Intermediate Newel
4278 (72") Winder Newel

$3\frac{1}{2}''$

PLAIN

32 (34" Rake Handrail)

8

4272 (41") Volute Newel
Dowel is removable.

3"

PLAIN ONLY

27

16

4212 (43") Rake Newel

POST-TO-POST NEWELS - WITH BALL TOP

All dimensions in inches.

$3\frac{1}{2}''$

PLAIN OCTAG.

23" - 4500
17 1/2" - 4500

VARIES

3 1/2" - 4500, 4502
5 1/2" - 4664, 4665
5" - 4500, 4664, 4665
6 1/2" - 4502

16 1/2" - 4500 (30" to 33" Rake Handrail)
28 1/2" - 4502 (34" to 38" Rake Handrail)
20" - 4664 (30" to 38" Rake Handrail)
28" - 4665 (30" to 38" Rake Handrail)

4500 (48") Universal Newel
4502 (56") Universal Newel
4664 (48") Universal Newel (4 1/2" square)
4665 (56") Universal Newel (4 1/2" square)

4664 and 4665 are available in PLAIN only.

$3\frac{1}{2}''$

PLAIN

17 1/2

VARIES

11" - 4503, 4507
14 1/2" - 4505, 4508

3 1/2

VARIES

24" - 4503 (30" to 38" Rake Handrail)
36 1/2" - 4505 (30" to 38" Rake Handrail)
16" - 4507 (30" to 38" Rake Handrail)
22 1/2" - 4508 (30" to 38" Rake Handrail)

4503 (56") Second-floor Landing Newel
4505 (72") Intermediate Newel
4507 (48") Second-floor Landing Newel
4508 (58") Intermediate Newel

PLAIN

27 1/2

VARIES

Ball Top Spade Top

45 1/2" - 4004 (30" to 33" Rake Handrail)
53 1/2" - 4005 (30" to 38" Rake Handrail)
69 1/2" - 4006 (30" to 38" Rake Handrail)

4004 (48") Universal Newel
4005 (56") Intermediate Newel
4006 (72") Winder Newel

4004, 4005 and 4006 are available in Mushroom, Ball and Spade Top.

COLONIAL COLLECTION

HANDRAILS-NOT PLOWED



6310



6210



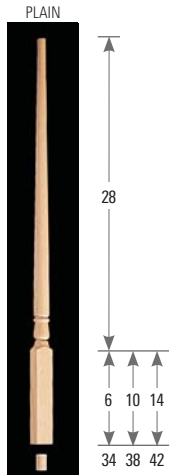
6010



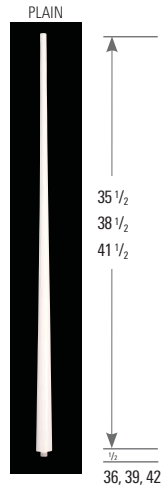
6100

PIN TOP BALUSTERS - 1 1/4"

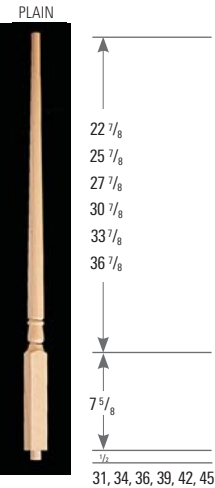
5015⁴
3-length System



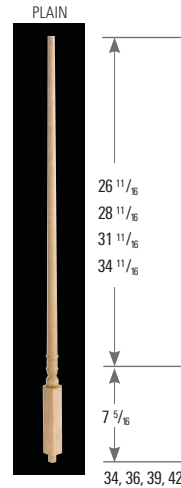
5010
1 1/2" Baluster



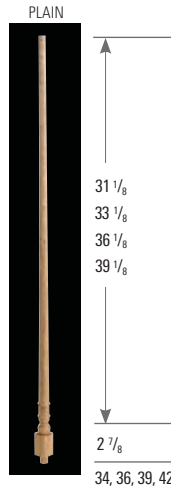
5016⁴
1 1/4" Baluster



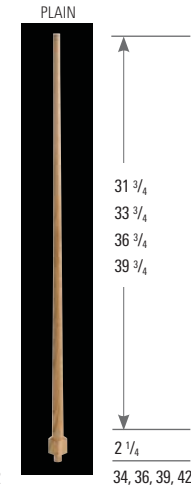
5891
1 1/4" Baluster



5892
1 1/4" Baluster



5894
1 1/4" Baluster



HANDRAILS-PLOWED

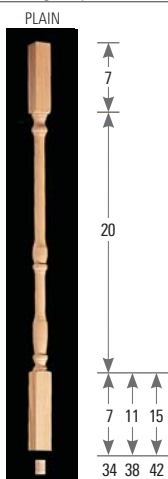


6010P

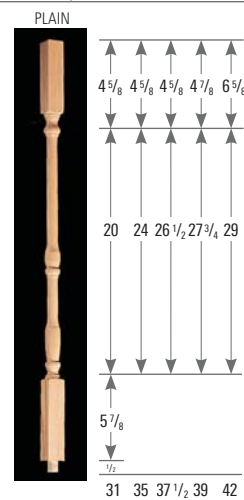
Note: Use 35", 37 1/2" and 42" lengths when using three balusters on a tread. Use 35" and 39" when using two balusters on a tread.

SQUARE TOP BALUSTERS - 1 1/4"

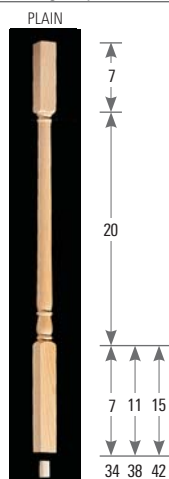
5067⁵
3-length System



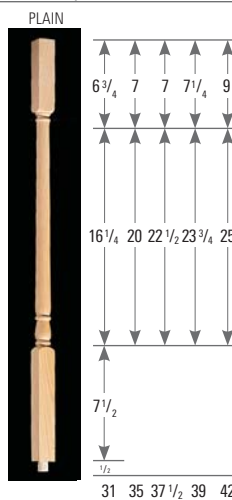
5068⁵
Crown System*



5141⁶
3-length System



5142⁶
Crown System



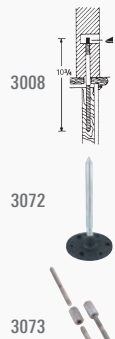
5142 Balusters & 4040 Newel







Colonial Post-to-Post

⁴5015 and 5016 have matching profiles.
⁵5067 and 5068 have matching profiles.
⁶5141 and 5142 have matching profiles.

OVER-THE-POST NEWELS - WITH PIN TOP

All dimensions in inches.


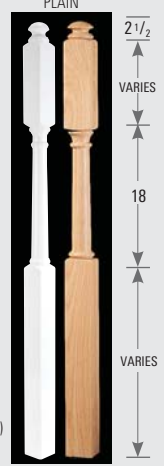
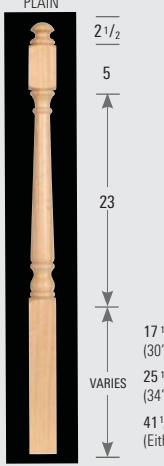
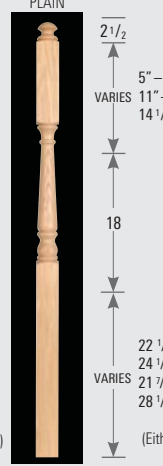
Use with 4010:

 See pages 63, 64

 4010 (43") Universal Newel <i>Pre-Bored for hardware.</i>	 4014 (48") Universal Newel 4015 (58") Intermediate Newel 4018 (72") Winder Newel	 4011 (43") Volute or Turnout Newel <i>Dowel is removable.</i>	 4013 (43") Rake Newel <i>Dowel is removable.</i>	 4050 (43") Universal Newel Round Bottom <i>Dowel is removable.</i>	 4060 (43") Universal Newel Round Bottom <i>Dowel is removable.</i>
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POST-TO-POST NEWELS

*Note: Mushroom top newels standard on Colonial Collection.

All dimensions in inches.

 4040 (48") Universal Newels 4042 (54") Universal Newels 4055 (72") Universal Newels	 4041 (48") Second-floor Landing Newel 4045 (58") Universal Newels 4046 (72") Intermediate Newels 4047 (54") Intermediate Newels	 4180 (48") Universal Newel 4182 (56") Intermediate Newel 4195 (72") Winder Newel	 4181 (48") Universal Newel 4185 (56") Second-floor Landing Newel 4186 (58") Intermediate Newel
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CRAFTSMAN COLLECTION

HANDRAILS—NOT PLOWED



6002



6602

HANDRAILS—PLOWED



6000P
1 1/4"



6001P
1 3/4"

SHOERAILS AND FILLETS



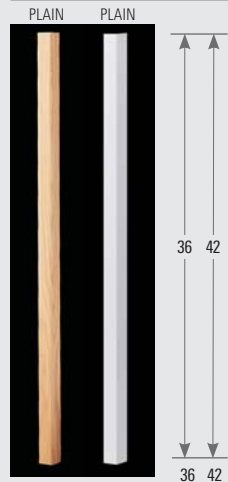
6004 Fillet
6008 Shoerail



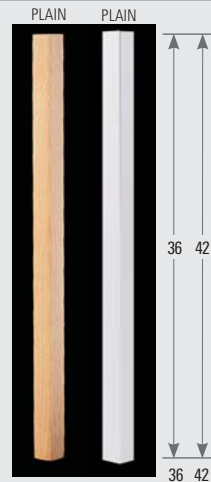
6450 Fillet
6009 Shoerail

BALUSTERS

5060
1 1/4" Baluster



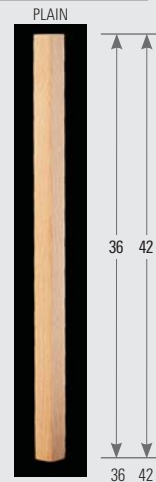
5360
1 3/4" Baluster



5061—Eased Edge
1 1/4" Baluster

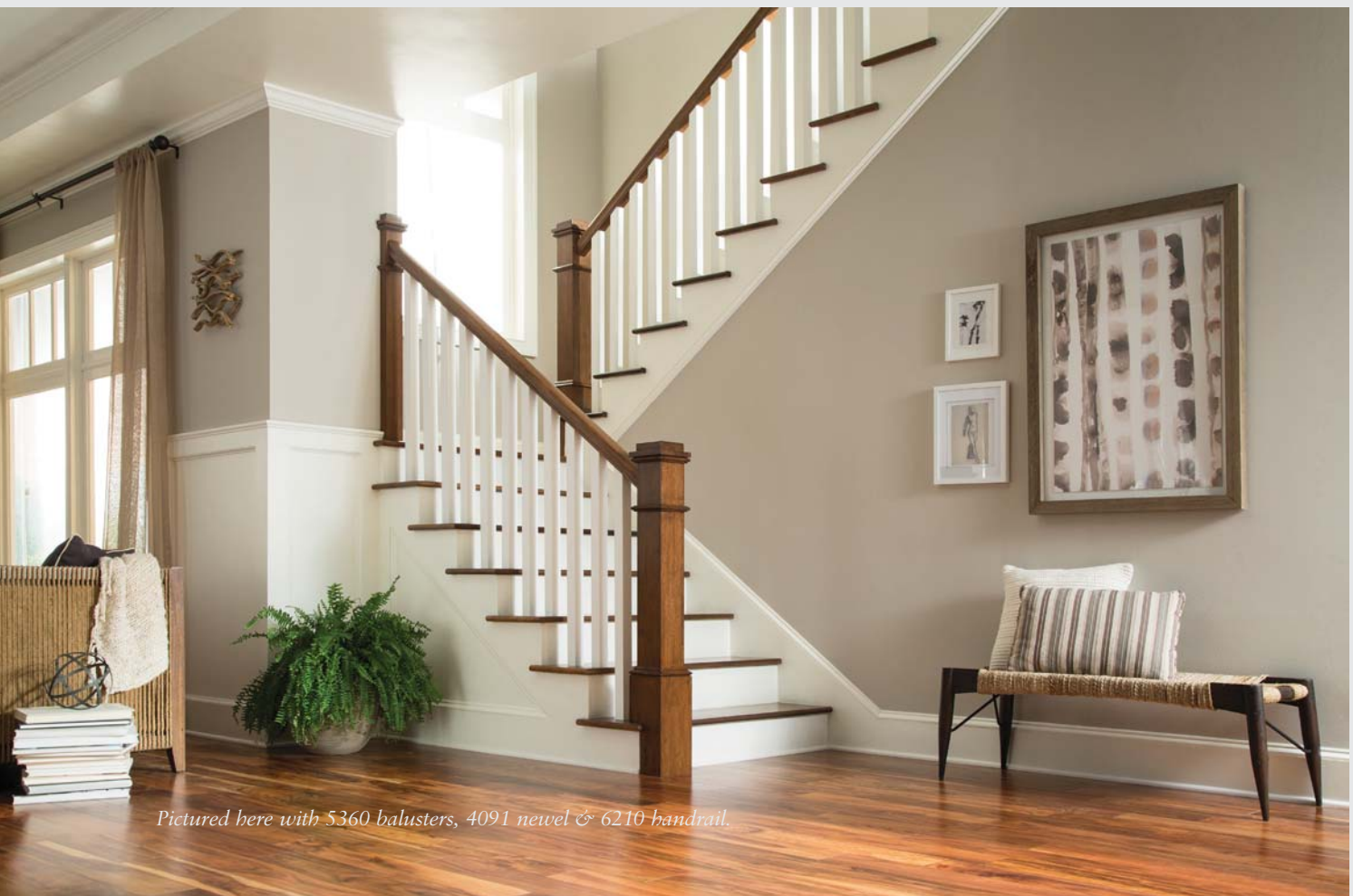


5361—Eased Edge
1 3/4" Baluster



Detail of eased edge
baluster bottom

Note: Pre-Bored for either 3076 Dowel Screws or 2027 Dowel Pins



Pictured here with 5360 balusters, 4091 newel & 6210 handrail.

PLAIN NEWELS

3" Newels

PLAIN

VARIABLES:
 43" - 4300
 48" - 4301
 58" - 4302

4300 (43") Universal
 4301 (48") Intermediate
 4302 (58") Intermediate

3 1/2" Newels

PLAIN

VARIABLES:
 48" - 4000
 56" - 4001

4000 (48") Universal
 4001 (56") Intermediate

4" Newels

PLAIN

VARIABLES:
 48" - 4002
 56" - 4003

4002 (48") Universal
 4003 (56") Intermediate



Series 500 Cable with 4000 post and 6002 handrail.

PROFILED NEWELS

3" Newels

4086 (43")
 4087 (59.5")
 4088 (67")

3 1/2" Newels

VARIABLES:
 48" - 4100
 56" - 4101

4100 (48") Universal
 4101 (56") Intermediate

VARIABLES:
 48" - 4102
 56" - 4103

4102 (48") Universal
 4103 (56") Intermediate

4 1/2" Newels

4085 (48")
 4090 (58.5")

Detail of flutes

Bottom cap is included with newel



CRAFTSMAN WORKSHOP



CUSTOM STAIRPARTS

Alder



American Cherry



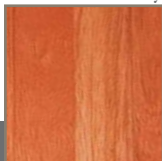
Beech



Black Walnut



Brazilian Cherry



Hemlock



Hickory



Mahogany





TURNINGS

Whether it is a historical part or your own unique design, Crown Heritage can manufacture newels and balusters to your specifications with our Locatelli Copy Lathe.



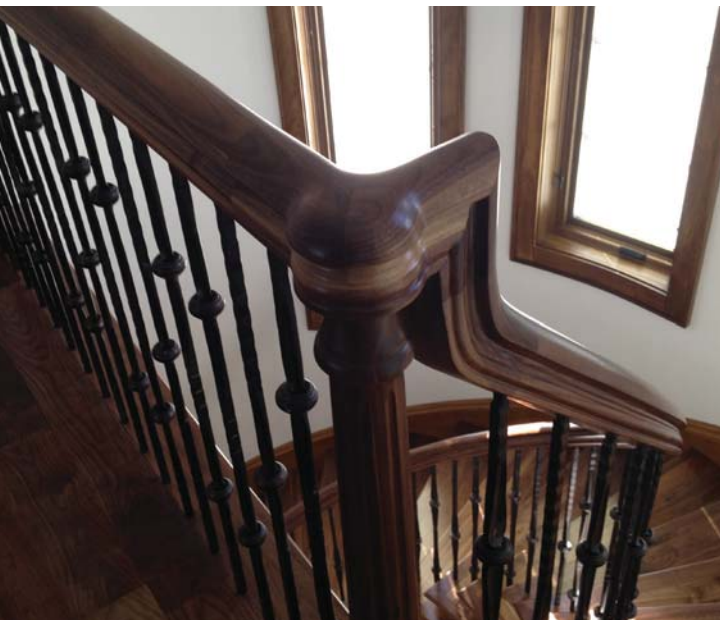
BOX NEWELS

Small or large, short or tall - it's your design! Custom caps, panels or flutes.



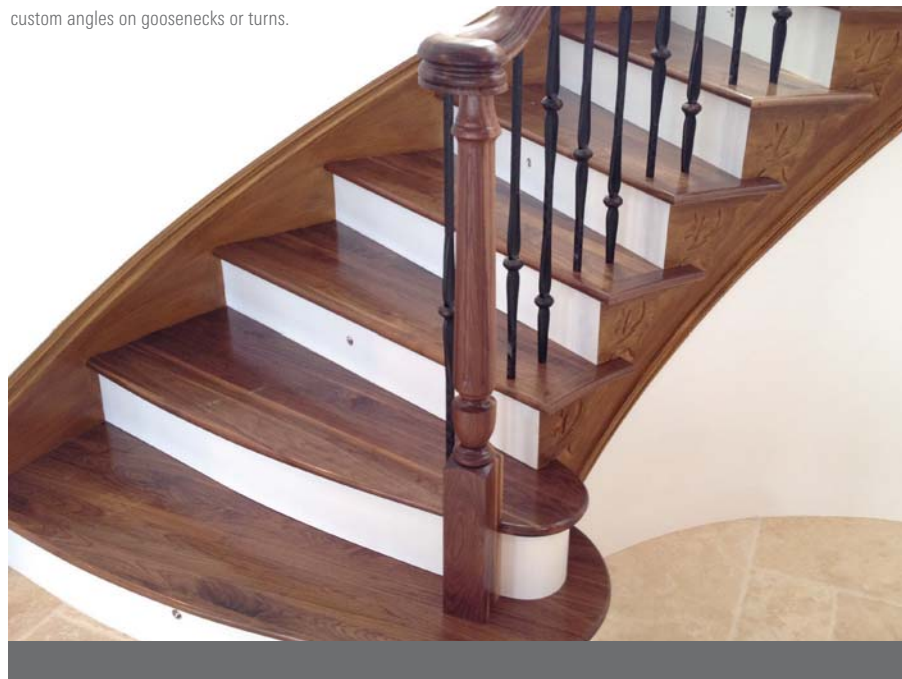
CURVED BALCONY RAIL AND LANDING TREAD

Provide us a detailed template or drawings showing your desired radius.



FITTINGS

Custom volute or turnout sizes and custom angles on goosenecks or turns.



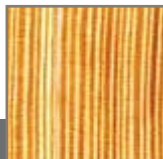
TREADS AND STEPS

Double or single return treads, curved, radius end, and pie treads. Custom double or single end steps, custom radius or stacked steps.

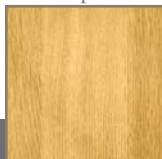
Maple



New Heart Pine



Poplar



Red Oak



White Oak



Yellow Birch



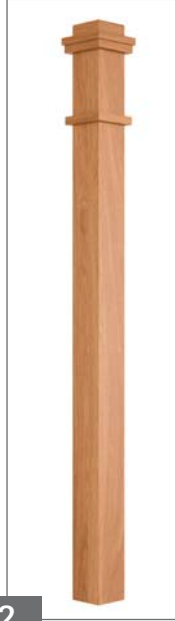
Yellow Pine



CONCEPT GALLERY

Get inspired by one of these unique designs! Choose one of these custom designs or create your own. Custom design may require a short lead time.

CRAFTSMAN STYLE



TURNED NEWELS



BALUSTERS



FITTINGS

FITTINGS & COMPONENTS

CAPS & EASINGS



7008
7208
4" Coped End

7009/7109
7209/7309
7509
4" Returned End

7010/7110
7210/7310
7510
Starting Easing

7011/7111
7211/7311
7511
90° Level
Quarter Turn

7011S-LH
7111S-LH
7211S-LH
7311S-LH
4 3/4" Offset Rail

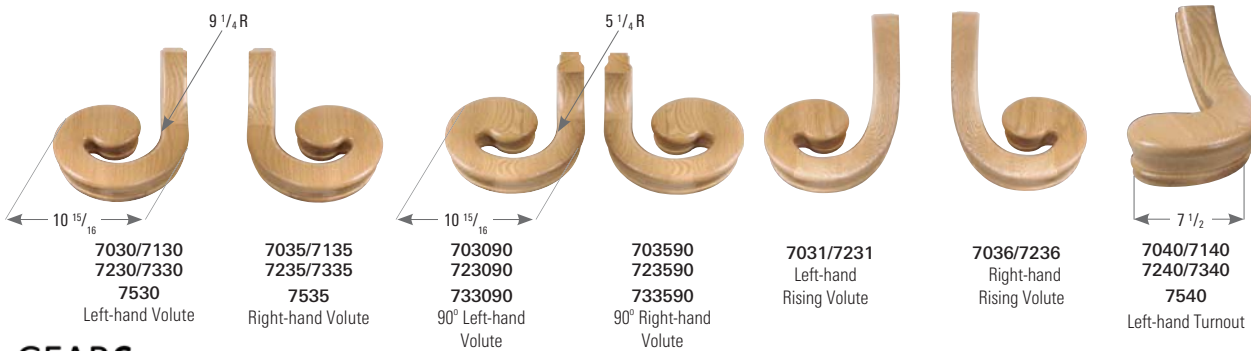
7011S-RH
7111S-RH
7211S-RH
7311S-RH
4 3/4" Offset Rail

7012/7112
7212/7312
7512
60° Up Easing

7013/7113
7213/7313
7513
Over Easing



VOLUTES & TURNOUTS



7030/7130
7230/7330
7530
Left-hand Volute

7035/7135
7235/7335
7535
Right-hand Volute

703090
723090
733090
90° Left-hand
Volute

703590
723590
733590
90° Right-hand
Volute

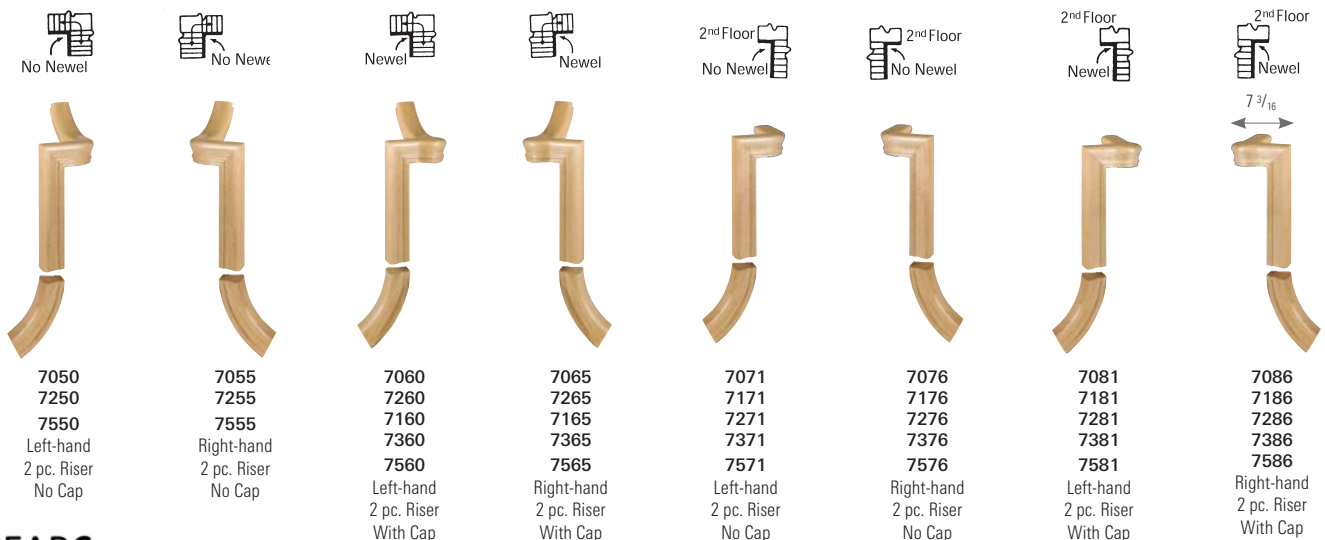
7031/7231
Left-hand
Rising Volute

7036/7236
Right-hand
Rising Volute

7040/7140
7240/7340
7540
Left-hand Turnout



GOOSENECKS



No Newel

No Newel

Newel

Newel

2nd Floor
No Newel

2nd Floor
No Newel

2nd Floor
Newel

2nd Floor
Newel

7050
7250
7550
Left-hand
2 pc. Riser
No Cap

7055
7255
7555
Right-hand
2 pc. Riser
No Cap

7060
7260
7160
7360
7560
Left-hand
2 pc. Riser
With Cap

7065
7265
7165
7365
7565
Right-hand
2 pc. Riser
With Cap

7071
7171
7271
7371
7571
Left-hand
2 pc. Riser
No Cap

7076
7176
7276
7376
7576
Right-hand
2 pc. Riser
No Cap

7081
7181
7281
7381
7581
Left-hand
2 pc. Riser
With Cap

7086
7186
7286
7386
7586
Right-hand
2 pc. Riser
With Cap



FITTINGS

All dimensions in inches.



7014/7114
7214/7314
7514
90° Up Easing



7015
7215/7315
7515
Starting Easing
Returned End



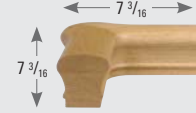
7016
7216/7316
7516
Over Easing
Returned End



7019/7119
7219/7319
7519
Opening Cap



7020/7120
7220/7320
7520
Tandem Cap



7021/7121
7221/7321
7521
90° Level
Quarter Turn Cap



702135
712135
722135
732135
135° Level Cap



7022
Straight Coped End

HOW TO MATCH FITTINGS AND RAIL STYLES



7045/7145
7245/7345
7545
Right-hand Turnout



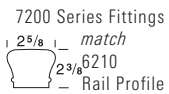
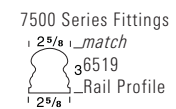
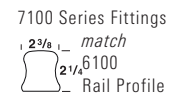
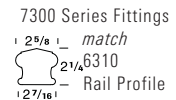
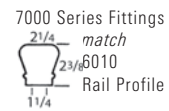
7041/7141
7241/7341
7541
Left-hand Turnout



7046/7146
7246/7346
7546
Right-hand Turnout



7032
Vertical Volute



7089
7189
7289
7389
7589
2 pc. Riser
With Cap



70902
71902
72902
73902
75902
Left-hand
2 pc. Riser
5 1/2" Offset
To Center of Rail



70952
71952
72952
73952
75952
Right-hand
2 pc. Riser
5 1/2" Offset
To Center of Rail



70912
71912
73912
75912
Left-hand
2 pc. Riser
With Cap
5 1/2" Offset
To Center of Rail



70922
72922
73922
75922
Right-hand
2 pc. Riser
With Cap
5 1/2" Offset
To Center of Rail



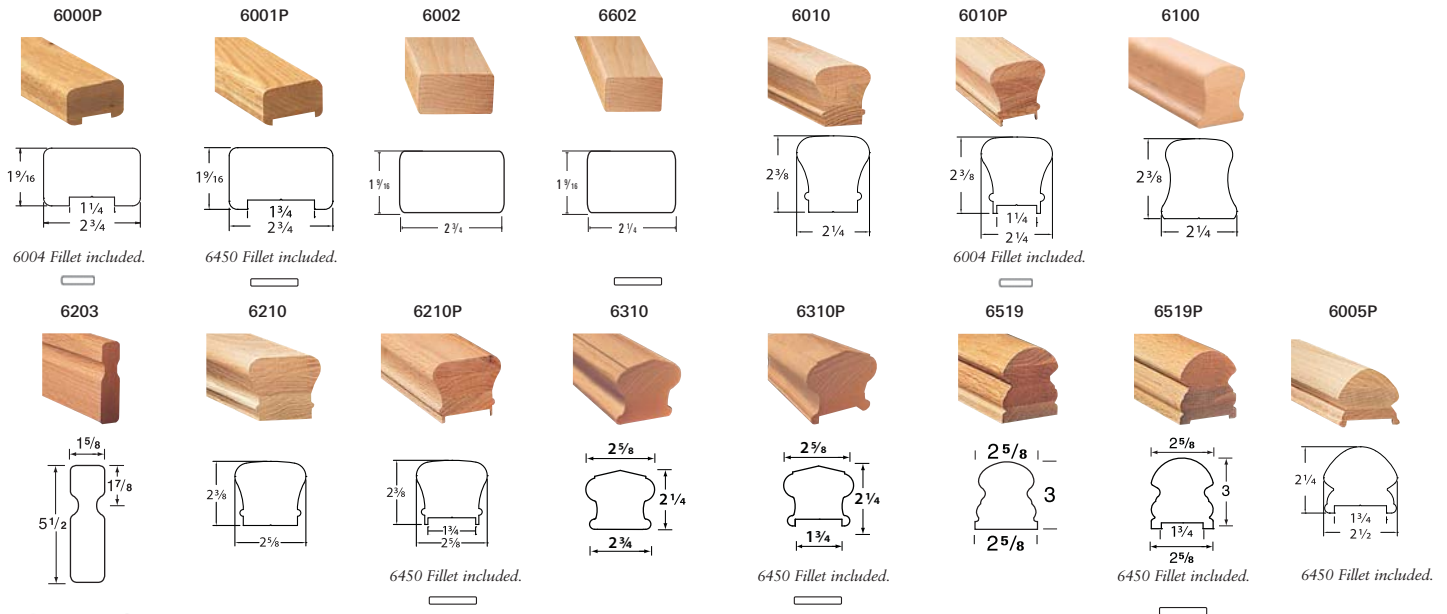
7097
7197
7297
7397
7597
2 pc. Riser
With Cap



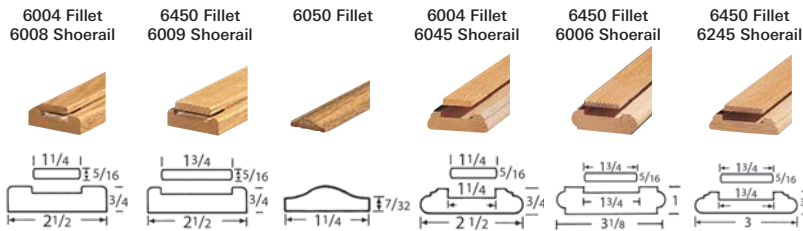
7099
7199
7299
7399
7599
2 pc. Riser
No Cap

HANDRAILS

All dimensions in inches.



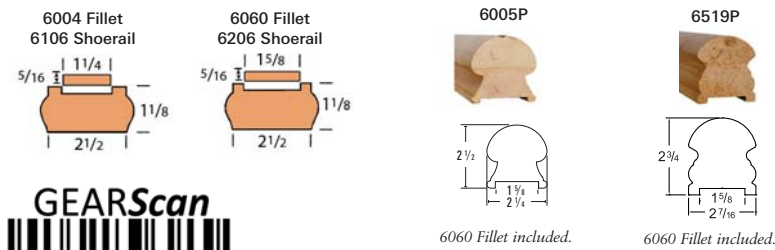
SHOERAILS & FILLETS



HOW TO MATCH WALL RAILS AND FITTINGS

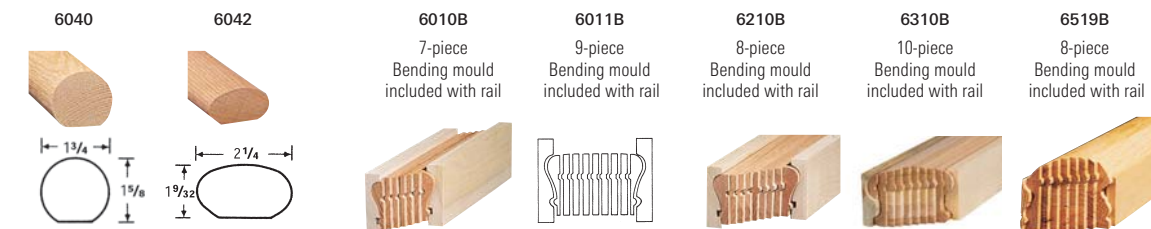
Wall Rail	Fittings		
6040	7023 Quarter Turn	7024 Starting Easing	7025 Over Easing
6042	7005 Quarter Turn	7006 Starting Easing	7007 Over Easing

HEMLOCK RAIL



WALL RAILS

BENDING RAILS & MOULDS



Starting steps are shipped with cove and shoe moulding. Single Bullnose Starting Steps are reversible and can be cut for shorter lengths.

Tread Thickness / Riser Codes

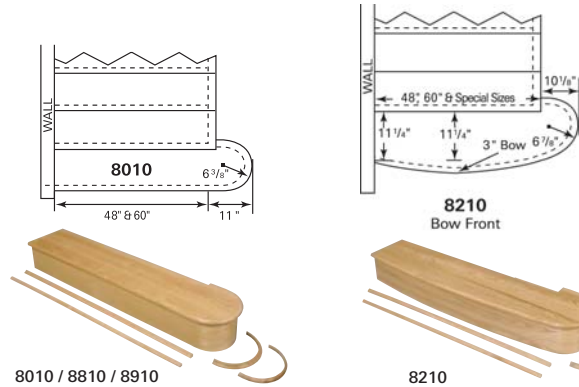
80XX = 1-1/32" Stain grade Tread / 7" Stain grade Riser

88XX = 1-1/32" Stain grade Tread / 8" Paint grade Riser

89XX = 13/16" Stain grade Tread / 8" Paint grade Riser

Use With Volute and Turnouts

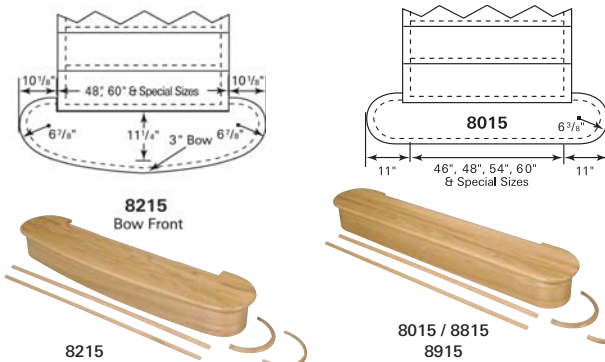
8210 and 8215 should be used only with an Over-the-Post system. Any volute or turnout may be used.



8010 / 8810 / 8910

8210

Use 8010 and 8015 with 6010, 6100 and 6210 turnouts or volutes.



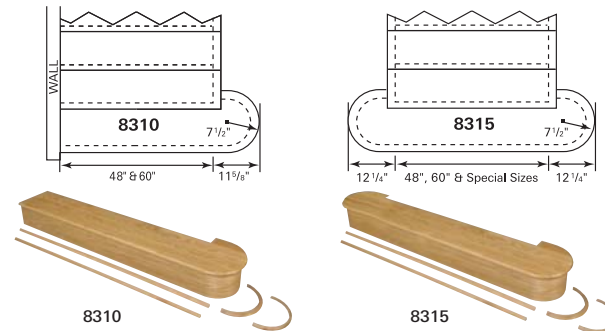
8215
Bow Front

8015 / 8815 / 8915

Variable Starting Step:
Allows 2 1/2" to be trimmed
off each end to achieve
49" - 54" opening.

8017 / 8817 / 8917

Use 8310 and 8315 with 6210, 6310 and 6519 turnouts or standard volutes and all climbing volutes.

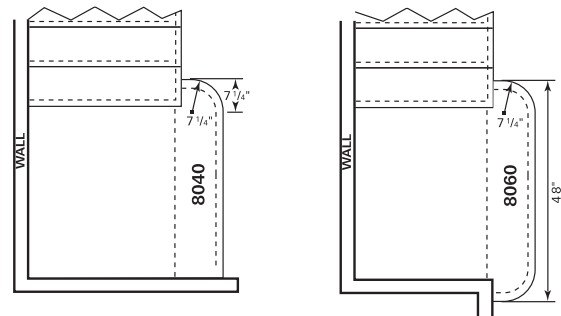


8310

8315

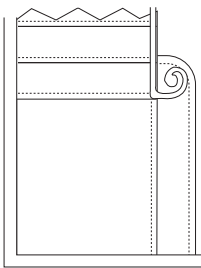
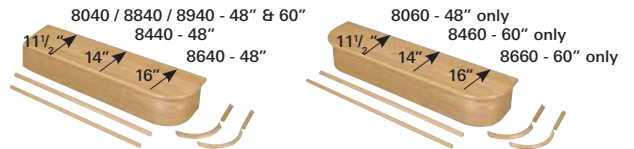
Use With Square Top & Box Newels and 90° Starting Fittings

Use 8040 and 8060 when placing any Post-to-Post starting newel at second riser. Use 8440, 8460, 8640 and 8660 when the starting fitting utilizes a 90° up easing. Use 8440 and 8460 with 6010 and 6210 or 6100 volutes. Use 8640 and 8660 with 6210, 6310 and 6519 turnouts or volutes.

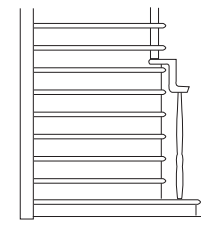


8040

8060

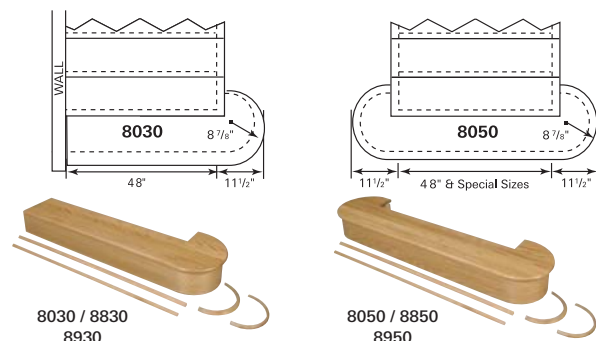


Plan View



Elevation

Use With Box Newels—Use 8030 and 8050 with Box Newels.



8030 / 8830 / 8930

8050 / 8850 / 8950

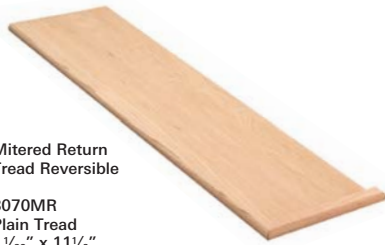
TREADS



8070
Plain Tread
1 1/32" x 11 1/2"

8170
Plain Tread
1 1/32" x 10 1/2"

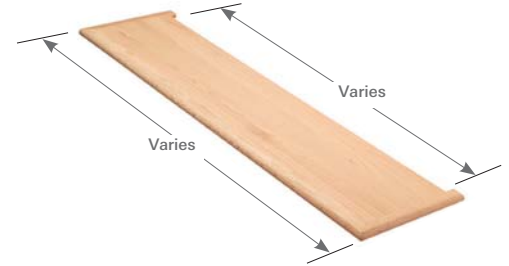
MDF
1 1/8" x 11 1/4"



Mitered Return
Tread Reversible

8070MR
Plain Tread
1 1/32" x 11 1/2"

8170MR
Plain Tread
1 1/32" x 10 1/2"



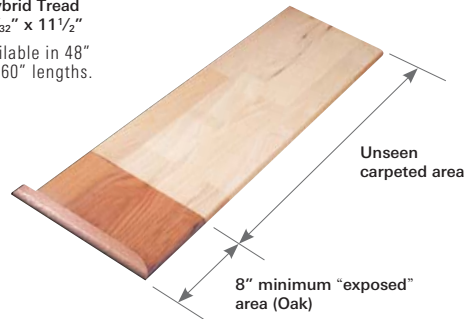
8070DMR
Double Mitered Returned Treads:
Overall width of tread does not include
mitered returns.



8080RTD15
Return Nosing
(Sold Separately)

8070RTD
Retro Tread

8070HMR
Hybrid Tread
1 1/32" x 11 1/2"
Available in 48"
and 60" lengths.



TREAD BLANKS



8070-20
1 1/32" x 20"
Nosed One Edge



8070-26
1 1/32" x 26"
Square Edged



8070-34
1 1/32" x 34"
Nosed Two Edge



8070-48
1 1/32" x 48" x 48"
Square Edged



SKIRTBOARDS



8073
Primed MDF
Profiled
Skirtboard
3/4" x 11 1/4" x 16'



40012
Skirtboard
3/4" x 11 1/4" x 12'

40016
Skirtboard
3/4" x 11 1/4" x 16'

RISERS



8075
Riser
3/4" x 7 1/2"



8075 MDF
Riser
3/4" x 8"

8078
Riser
3/4" x 8"

LANDING TREAD



8090
Landing Tread
3/4" x 3 1/4"



8091
Landing Tread
3/4" x 5 1/4"



8091-38
Landing Tread
3/8" x 5 1/4"

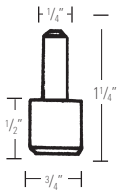


8091B16
Bending Landing Tread
3/4" x 5 1/4" x 16'

Oak Skirtboard—Oak Veneer on one face, solid Oak edge-glued, fingerjointed panel substrate
Maple Skirtboard—Maple Veneer on one face, solid Maple edge-glued, fingerjointed panel substrate
Poplar Skirtboard—Solid Poplar edge-glued, fingerjointed panel
White Oak—Solid White Oak edge-glued, fingerjointed panel
Oak Lineal Riser—Solid Oak edge-glued, fingerjointed panel

Model	Description	Size	Red Oak	Brazilian Cherry	Cherry	Hickory	Maple	MDF	Poplar	White Oak	Yellow Pine
8070-48	Tread Blank	48 x 48									
		48"	X								
8070	Plain	1-1-32" x 11-1/2"									
		36"	X				X				
		42"	X	X	X	X	X	X	X	X	
		48"	X	X	X	X	X	X	X	X	X
		54"	X	X		X					
		60"	X		X		X	X	X	X	X
		72"	X			X					
		96"	X			X					
		144"	X								
		192"	X								
8070-20	Plain 20" Deep										
		48"	X								
		60"	X								
8070DMR	Double Return	1-1-32" x 11-1/2"									
		48"	X								
		54"	X								
8070MR	Single Return	1-1-32" x 11-1/2"									
		42"	X	X		X	X		X	X	
		48"	X	X	X	X	X		X	X	X
		54"	X	X		X					
		60"	X	X	X	X			X	X	X
		72"	X								
8070-26	Tread Blank 26" Deep										
		48"	X								
		60"	X								
		84"	X								
8070-34	Tread Blank 34" Deep										
		42"	X								
		48"	X								
		54"	X								
		60"	X								
8075 Riser		3/4" x 7-1/2"									
		36"	X				X				
		42"	X		X	X	X	X	X	X	
		48"	X	X	X	X	X	X	X	X	
		54"	X		X						
		60"	X	X	X	X	X	X	X	X	
		72"	X								
		96"	X								
		144"	X								
		192"	X								
Skirtboard											
		12'	X				X			X	
		16'	X				X			X	
8070	Solid Pine C & BTR Stepping 1" x 11-1/4"										
		36"									X
		42"									X
		48"									X
		144"									X
		192"									X

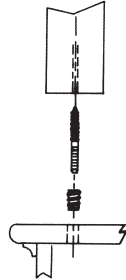
HARDWARE & MOUNTING KITS



2027
Dowel Pin



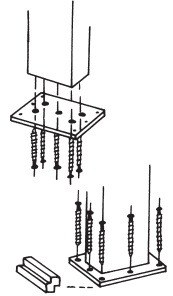
3001
Rail Bolt
Oak and Poplar
Plugs Included



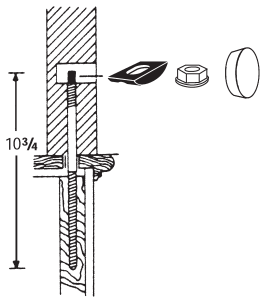
3004
Newel Mounting Kit



3005
Keylock Fasteners

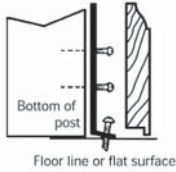


3006
Newel Mounting Plate
(For 3" to 3 1/2" Newels)

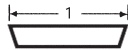


3008
SureTite™
Newel Post Fastener
Oak and Poplar
Plugs Included

*Hemlock 3 1/4" available for the 3009 post anchor.



3009 - 3"
3019 - 3 1/2"
Post Anchor



3000-6
1" Wood Plugs
6-Pack

3025
25-Pack



3024
1/2" Tapered Plugs
25/Pack
For Flush Mount
Installations



3026
Button Plugs
50/Pack



3032
Rail Bolt Driver
Drill attachment for driving
rail bolts into newels, fittings,
walls and handrails.

3088
Dowel Driver
Drives the 3076 dowel screw.

WALL RAIL BRACKETS



3028
Satin Black



3028
Silver Vein



3028
Copper Vein



3028
Rubbed Copper



3028
Antique Nickel



3028
Oil Rubbed
Bronze



3027
Brass



3027
Bronze



3027
Black

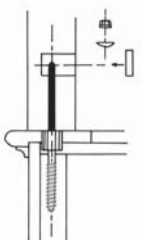


3027
Nickel



3002
Brass Wall
Rail Bracket

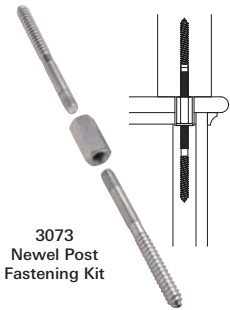




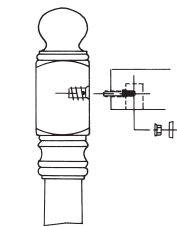
3070
Newel Post
Fastener



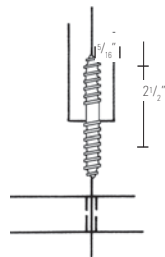
3072
Starting Newel
Attachment Kit*



3073
Newel Post
Fastening Kit

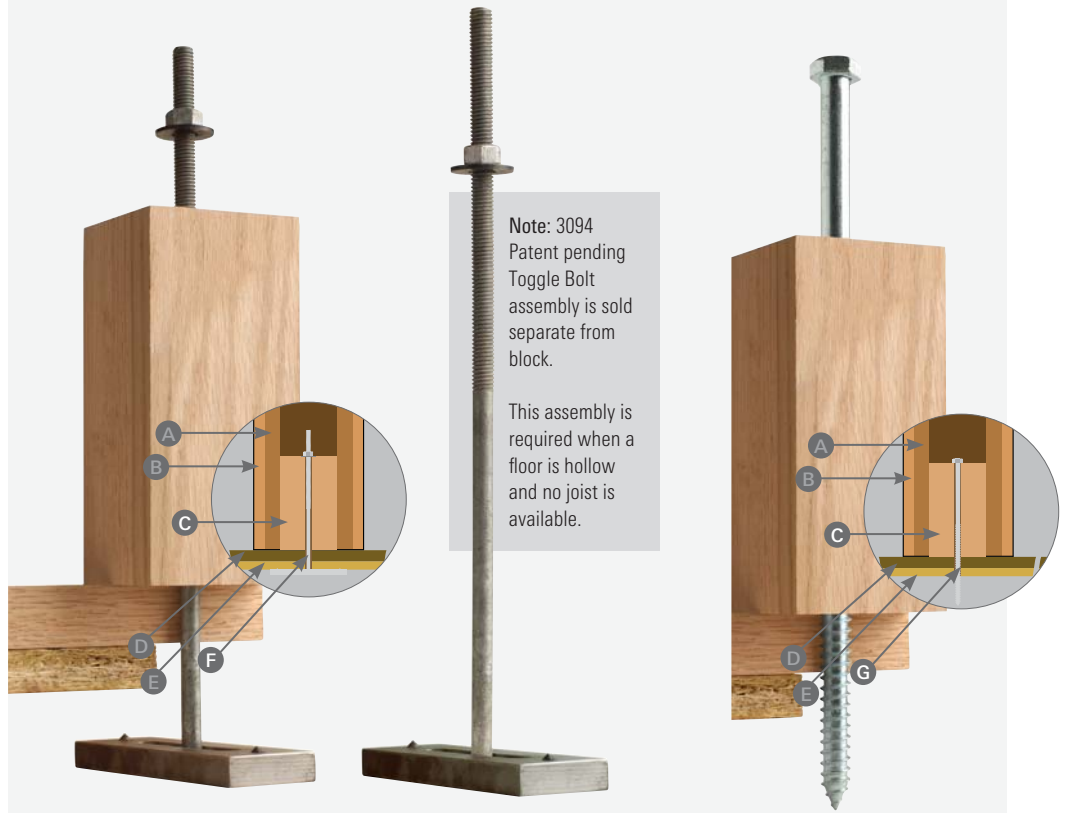


3075
Flush Mount Kit
For flush mounting
handrails to newels.



3076-20/3076-50
Dowel Screws
Fully-threaded dowel screws for
attaching balusters to treads.
Available in packs of 20 or 50.

UNIQUE TO THE INDUSTRY



Note: 3094
Patent pending
Toggle Bolt
assembly is sold
separate from
block.

This assembly is
required when a
floor is hollow
and no joist is
available.

A = Hollow Bottom Box Newel
B = Sleeve
C = Installation Block
D = Finish Floor

E = Sub-floor
F = Starting Newel Attachment Kit
G = 12" Lag Screw

3094
Starting Newel Attachment Kit

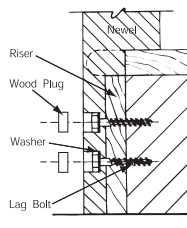
Patent pending hardware allows for sturdier and easier installation with a newel and starting step.

3094 assembly is required when a floor is hollow and no joist is available.

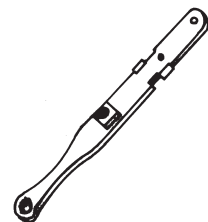
3074
12" Lag Screw

3074 is required for joist installations. This 12" lag screw ensures a stronger bond with the joist.

Warning: Standard 10" lag screws are not long enough to provide as secure a bond with the floor joist.



3078
Rail/Post Fastener
Fastens newels to risers
and handrails to newels.
(1 bolt per package)



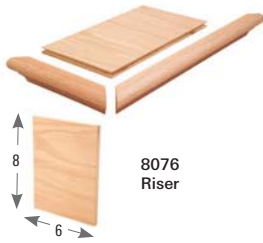
3092
Rail Bolt Wrench
A versatile tool: Locates holes
and pilot holes on handrails
and rail drops, starts and
tightens hex nut on rail bolt,
tightens 1/2" hex nuts, drives
3/16" rail bolts.

ACCESSORIES

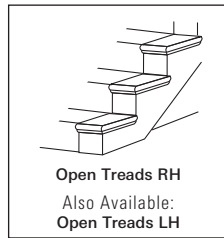
TREAD KITS

All dimensions in inches.

8079 False Tread Kit
For open tread right-hand or left-hand applications.
Also can be used in closed tread applications.



8076 Riser

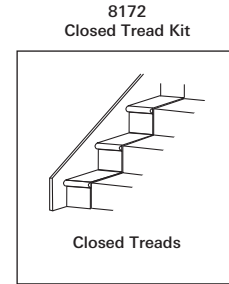


Open Treads RH
Also Available:
Open Treads LH

Tread kits include 8076 Risers which also can be purchased separately.



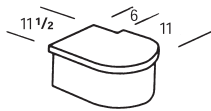
8076 Riser



8172 Closed Tread Kit

Closed Treads

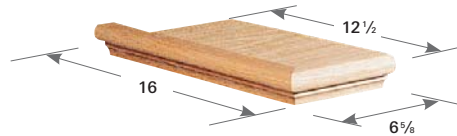
8011
6 1/4" R. False
Small Circle End
Reversible



Note: Product is reversible



8012
Radius Cove
and Shoe Set.
Comes with 8011.



8071
Right-hand and Left-hand False Tread Cap Only
Note: Picture shown is a left-hand

NOSING, MOULDINGS & BRACKETS



8085
Shoe Moulding
1/2" x 3/4"



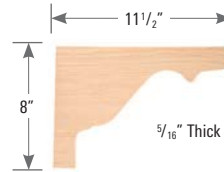
8095
Cove Moulding
5/8" x 1 3/16"



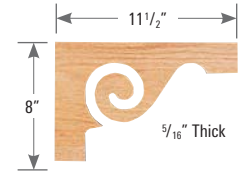
8080
1 1/16" x 1 1/4"
Tread Nosing
13" piece or
lineal available.



8066
1 3/4" x 1 1/16"
Tread Nosing
with Cove



7028
Plain Bracket



7029
Scroll Bracket

ROSETTES



7026
Round Rosette
4 3/4" Diameter



7027
Oval Rosette
4 7/16" x 6 1/2"



7027SQ
Square Corner Rosette
4 7/16" x 6 1/2"



7037
Oval Rosette
4" x 5 1/2"



7201
Recessed
Round Rosette
4" Diameter



7202
Recessed
Oval Rosette
4 9/16" x 5 3/4"

HEMLOCK ROSETTES

NEWEL DROP

4099
Newel Drop
2 3/4" x 1 3/4"



SALES DISPLAYS

SALES DISPLAYS

1. WALL DISPLAY



2. STAND-ALONE DISPLAY



3. CABLE BOARD



4. BOX NEWEL DISPLAY



Put Crown Heritage style on display

1. The wall display shows baluster styles at eye level.
2. Free standing, stair parts display highlights wood and forged iron styles in strategic in-dealer locations.
3. Displays the 4 cable kit options.
4. Box Newel Display is a free standing display that shows plain, fluted, recessed and raised panel designs and profiles.



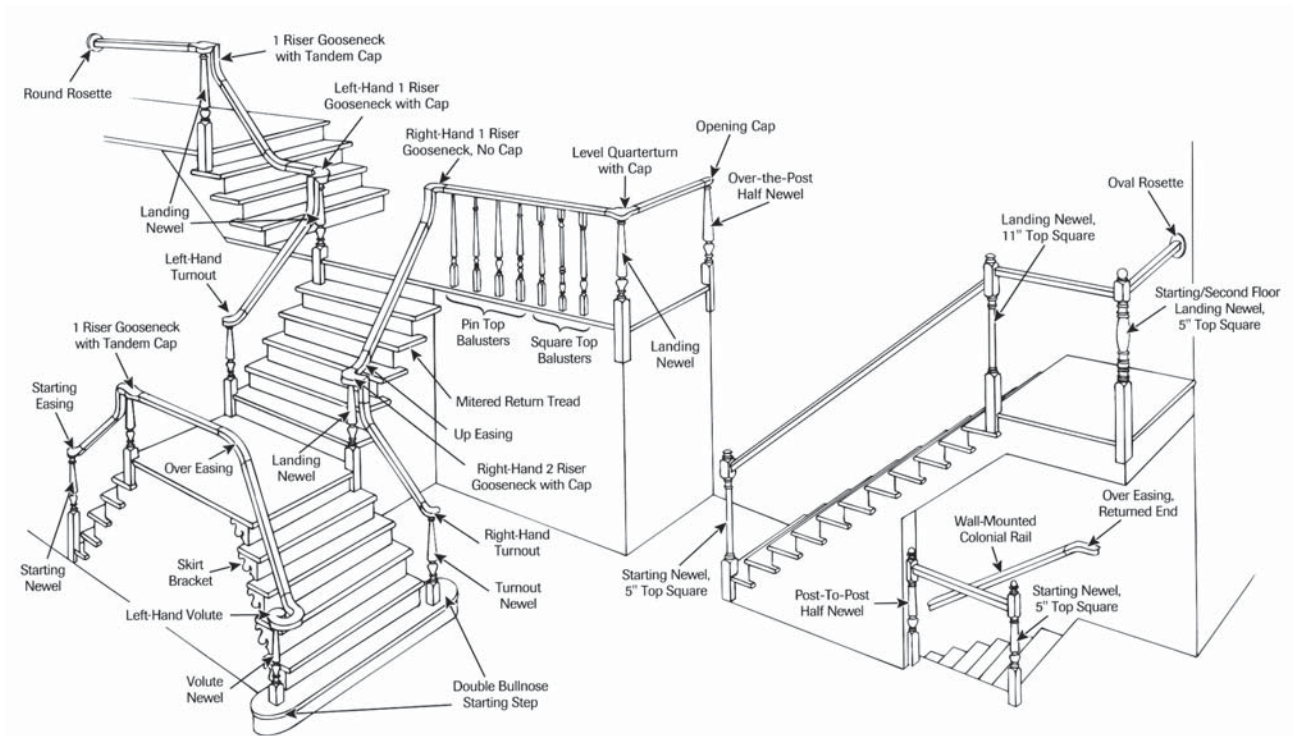
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STAIR PART TERMS

STAIR PART TERMS ILLUSTRATED AND DEFINED



BALUSTERS

The vertical posts which support the railing of the staircase. The term “balustrade” refers to the baluster and rail system.

COVE MOULDING

A decorative strip which, when attached to the underside of the tread nosing, covers the joint between the tread and riser.

FILLET

Strips which fill the plow between balusters on plowed handrail and shoerail.

FITTINGS

The stair parts used to form a smooth transition when the handrail changes height or direction. For example, starting a balustrade (volute, turnout, starting easing), at a landing (gooseneck) and at a balcony.

HANDRAILS

The horizontal or rake member of a balustrade system. It sits on top of the balusters and is supported by newel posts.

NEWELS

The major support posts for the balustrade system. Larger and heavier than the balusters, newels are located at the bottom and top of a staircase and at turns and critical support areas of balcony rails.

NOSING

The portion of a tread or landing tread which protrudes beyond the face of the riser.

RAKE

The slope or angle of the staircase (also referred to as rake angle).

RISERS

The vertical component of a stair which supports the treads.

SHOERAIL

A piece running along the floor which is plowed for the insertion of balusters and fillets.

STARTING STEPS

The first tread and riser at the bottom of the staircase.

TREADS

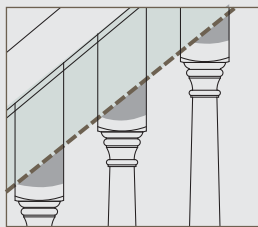
The horizontal portion of the staircase upon which you walk.

CORRECT STAIRS

ARCHITECTURALLY CORRECT STAIRWAYS

CROWN SYSTEM—HOW TO MAKE YOUR STAIRWAY ARCHITECTURALLY CORRECT

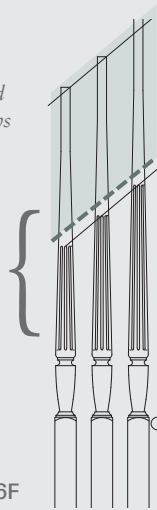
The Crown System is available in standard baluster lengths. For the 1 $\frac{3}{4}$ " balusters, those lengths are 35", 37 $\frac{1}{2}$ ", 39" and 44". For the 1 $\frac{1}{4}$ " balusters, those lengths are 31", 35", 37 $\frac{1}{2}$ ", 39" and 42". In most areas, the building codes require a 34" rake height and a 36" balcony or guardrail height. **Please note** that these balusters are designed to be cut at the top when installed.



Available in standard lengths of 35", 37 $\frac{1}{2}$ ", 39" and 44", but sometimes also offered in 31" and 42" lengths for the 1 $\frac{1}{4}$ " balusters.

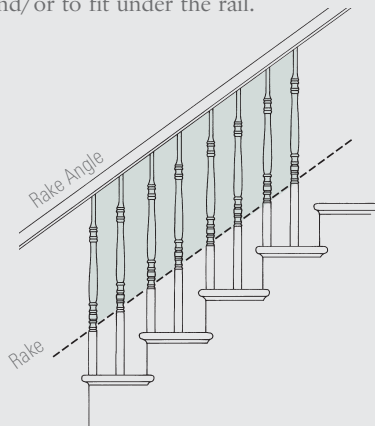
Our flutes, twists, reeds and ropes will line up correctly with the rake rail, offering a leading feature that other manufacturers cannot provide in a traditional stair balustrade.

2016F



For 34" or 35" rake heights: Using two balusters on the tread, choose the 35" baluster as the first baluster and the 39" baluster as the second baluster. **When using three balusters on a tread, choose the 35", 37 $\frac{1}{2}$ " and 44" balusters** (or use the 42" baluster if you are using 1 $\frac{1}{4}$ " balusters). The top of these balusters will need to be trimmed up to 1 $\frac{1}{2}$ " to lower the rake rail to approximately 34" and/or to fit under the rail.

5300



Balcony Balusters

Choose the 35", 37 $\frac{1}{2}$ " or 39" balusters depending upon the height you would like to achieve on the balcony. Remember that a 35" baluster will achieve a balcony height of 36" and is code compliant in most areas.

Starting Fitting Balusters

When using 1 $\frac{1}{4}$ " balusters and for 34" and 35" rake heights, use 42" balusters under volutes and turnouts. When using 1 $\frac{3}{4}$ " balusters and for 34" and 35" rake heights, use the 44" balusters under climbing volutes, regular volutes and turnouts.

3 - LENGTH SYSTEM

Available in 34", 38" and 42" lengths. The 3-length System aligns the bottom baluster squares with the rake of the rail.

For 34" to 38" rake heights and two balusters per tread: For 34" to 35" rake heights, use a 34" first baluster and a 38" second baluster. For 35" to 38" rake heights, use a 38" first baluster and a 42" second baluster.

For 34" to 38" rake heights and three balusters per tread: For 34" to 35" rake heights, use a 34" first baluster, a 38" second baluster and a 42" third baluster. For 35" rake heights, use a 38" first baluster, and 42" second and third balusters. When installing three balusters on a tread and using the 3-length System, at least two of the bottom baluster squares will need to be trimmed for proper alignment. **Warning:** At a 35" to 38" rake height, the 42" baluster may not be long enough to use under gooseneck fittings. Please note that these balusters are designed to be cut at the bottom when installed.

Balcony Baluster

Use 38" balusters for 36" balcony rail heights and 42" balusters for 42" balcony rail heights.

Starting Fitting Baluster

For 34" to 36" rake heights, use 42" balusters under the volute and 42" balusters under turnouts. Climbing volutes require 42" balusters.

OVER-THE-POST NEWELS

Volute Newel with a Dowel Bottom

This starting newel is used on a starting step when the installer of the stair system prefers this method of installation. These newels are available with a removable dowel, allowing the installer to shorten the block on the newel if a shorter rake rail height is desired. The longest volute newel is used for 34" rake rail heights.

Turnout Newel with a Dowel Bottom

Turnout newels are available only in the Colonial Collection. Use this starting newel on a starting step when the installer prefers this method of installation. The newels come with a removable dowel, allowing the installer to lower the rake rail height if desired. The longest turnout newel is used for 34" rake rail heights.

Universal Newel (43" long) Square Bottom

This newel may be used on a starting step under a volute or turnout fitting and when the installer prefers to install Square Bottom newels. This newel also will allow the installer to vary

the installation rake rail height easier than a volute newel. Also, use this newel on level runs or balconies where the installation is flush mounted or a one-rise drape is desired.

Universal Newel (48" long)

Choose this newel for the first floor or starting newel when a starting step is not being used, the rake rail height is 34" and a starting easing is being used. This newel also may be used when a longer drape is desired on a level run balcony.

Intermediate Newel (56" or 58" long)

Choose this newel for the intermediate landing newel and where long drapes are desired on a level run or balcony.

Winder Newel (72" long)

Use this newel on winder treads or pie-shaped treads at the intermediate landing. This newel also may be used at the intermediate landing when a newel drop is being used or a long drape is desired.

POST-TO-POST NEWELS

Universal Newel (48" long with a 5" Top Block)

Choose this newel for a starting newel or first floor newel when your rake rail height is less than 33". This newel also can be used for level run or balcony installations when a 5" top block newel is desired.

Universal Newel (54" or 56" long with a 5" Top Block)

Choose this newel when your rake rail height is 34" or higher. This newel also may be used when fittings are used to gooseneck into the second floor newel or balcony newel. In addition, use this newel at the intermediate landing when a 5" top block newel and a gooseneck fitting are being used and the newel will not be draped over more than one rise. This newel also may be used as a level run or balcony newel when a longer drape is desired.

Winder Newel (5" Top Block)

Choose the longest 5" top block newel when the installation has winder or pie-shaped treads at the intermediate landing. This newel also may be used at the intermediate landing when a newel drop is being used.

Intermediate Landing Newel (14 1/2" Top Block)

Choose the longest 14 1/2" newel for all intermediate landings where fittings will not be used, and more than one rise is being draped. Only one intermediate newel is available in most collections.

Intermediate Landing Newel (14 1/2" Top Block)

Choose the shortest 14 1/2" newel for all intermediate landings where fittings will not be used and the newel will be face mounted to the first rise of the second flight of steps. This newel is not available in all collections.

Second-floor Landing Newel (11" Top Block)

Choose this newel when the installation calls for a newel at the second floor or balcony and fittings will not be used.

The following information will help you begin installation of an Over-the-Post Stair System, which is only for interior use. This list will allow the flexibility to comply with most building codes related to baluster spacing and handrail height. Always consult your local building codes before starting installation.

1. **Starting Step:** To be used with volute and turnout fittings. Length is determined from outside finished wall to outside finished wall. (*see page 58*)
2. **Treads:** Excluding the starting step, choose one tread for each step. Open-sided stairs require mitered return treads. Treads are available mitered on one side or both sides. For open-on-one-side stairs, add 1¹/₈" to the measured length between the finished walls and order the next longest standard length of tread. (*see page 59*)
3. **Risers:** The required number of risers will be one more than the number of treads chosen in No. 2. Do not choose a riser for the starting step. (*see page 60*)
4. **Skirtboards:** Skirtboards are used on both sides of the stairs, regardless of whether they are open or enclosed. Allow 13" per tread and round up to either 12' or 16' length. (Note, Crown Heritage Skirtboards are only available in 12' and 16' lengths) (*see page 60*)
5. **Landing Tread:** Choose enough landing tread for all landings and balconies. 5¹/₄" landing tread is used with 3¹/₂" newels. 3¹/₄" landing tread may be used with 3" newels. (*page 60*)
6. **Cove Moulding:** Choose enough footage to go under all landing tread and tread nosing, including tread returns. (*page 63*)
7. **Starting Fitting:** Choose from volute, turnout or starting easing. (*pages 55-56*)
8. **Starting Newel:** Choose either a volute newel or the shortest universal newel for the first floor. (*pages 31-34, 37-50*)
9. **Intermediate Newel:** Choose the 56" intermediate landing newel for two-rise applications where the newel will drape two rises. Choose the 72" newel if more than two rises are being draped. If the intermediate newel will not be draped, but is face mounted, the 48" newel may be used. (*pages 31-34, 37-50*)
10. **Balcony Newel:** Choose the shortest universal newel for flush mount installations or the 48" length when the newel will be draped or mounted below the floor surface. (*pages 31-34, 37-50*)
11. **Level Run:** A universal newel should be used at least every eight feet of balcony run. At the corner of the balcony, use a quarter-turn cap over each newel. The 43" universal newel may be used for flush mounts. The 48" universal newel should be used if a draped installation is desired. (*pages 31-34, 37-50*)
12. **Half Newel or Rosette:** For the best installation, choose a half newel, which matches the other newels on the job. Alternately, choose a round rosette for all level rail connections and an oval rosette for all angle rail connections. (*page 63*)
13. **Hardware:** For a sturdy installation, choose the patented *Newel Mounting Kit #3072. Choose the appropriate newel mounting hardware for each newel post. (*pages 61-62*)
14. **Balusters for Volutes and Turnouts:** Four or six 1¹/₄" balusters and four or five 1³/₄" balusters are required under the volute. Turnouts require two 1¹/₄" and one 1³/₄" balusters. For 30" rake heights use 38" or 37¹/₂" balusters under the volute and use a 42" or 44" baluster under turnouts. For 34" rake heights, use a 42" baluster under volutes and turnouts. When using 1¹/₄" balusters, choose the 42" baluster. When using 1³/₄" balusters, choose the 44" baluster.
Warning: Rake heights over 35" may result in the balusters not being long enough. (*pages 37-50*)
15. **Balusters for Starting Easing With Cap:** Use one 38" or 39" baluster under a starting easing if your rake height is 30". Use a 42" baluster if your rake rail height is 34". (*pages 37-50*)
16. **Rake Balusters for 34" Rake Heights (3-length System):** When using two balusters per tread, use the 34" baluster as the first baluster and the 38" baluster as the second baluster. When using three balusters on a tread, use the 34" baluster as the first baluster, a 38" second baluster and a 42" third baluster on the tread. The 38" and 42" balusters will require the bottom of the baluster to be trimmed. (*page 37-50*)
17. **Rake Balusters for 34" Rake Heights (the Crown System):** When using two balusters per tread, use the 35" baluster as the first baluster and the 39" baluster as the second baluster. When using 1¹/₄" balusters, choose the 35", 37" and 42" balusters unless you have chosen the 5016—then use the 36", 39" and 42" balusters. When using 1³/₄" balusters, choose the 35", 37" and 44" balusters. The Crown System balusters are designed to be trimmed at the top of the balusters. (*page 37-50*)
18. **Fittings for Landings:** Choose the correct fitting for each newel. Half newels require an opening cap, which will be cut on the job. (*pages 55-56*)
19. **Handrail:** Choose the appropriate lineal footage of handrail. 13" per step is the average length needed. Our handrail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. Please note that the best installation method for attaching a rail to a rail or a rail to a fitting is to use the patent-pending EasAlign system from Crown Heritage. (*page 57*), (*page 59 for handrails*)
20. **Shoerail:** If shoerail is desired, then choose the appropriate lineal footage. 13" per step is the average length needed. Our shoerail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. (*page 57*)
21. **Fillet:** Fillet is shipped tacked into all plowed handrails and shoerails. (*page 57*)
22. **Wood Plug:** A 1" wood plug is needed for each hole bored in the newel. (*page 61*)
23. **Dowel Screw:** Where the screw method of installation is being used, choose one dowel screw for each baluster except for those balusters being used in a shoerail. This is a recommended, but optional, method of installation. (*page 62*)
24. **Bracket:** If desired, choose one bracket for each tread. (*page 63*)

*Patent: US 6,769,221B1

The following information will help you begin installation of a Post-to-Post Stair System, which is only for interior use. This list will allow the flexibility to comply with most building codes related to baluster spacing and handrail height. Always consult your local building codes before starting installation.

1. **Treads:** Excluding the starting step, choose one tread for each step. Open-sided stairs require mitered return treads. Treads are available mitered on one side or both sides. For open-on-one-side stairs, add $1\frac{1}{8}$ " to the measured length between the finished walls and order the next longest standard length of tread. (pages 59)
2. **Risers:** The required number of risers will be one more than the number of treads chosen in No. 2. Do not choose a riser for the starting step. (page 60)
3. **Skirtboards:** Skirtboards are used on both sides of the stairs, regardless of whether they are open or enclosed. Allow 13" per tread and round up to either 12' or 16' length. (Note, Crown Heritage skirtboards are only available in 12' and 16' lengths). (page 60)
4. **Landing Tread:** Choose enough landing tread for all landings and balconies. $5\frac{1}{4}$ " landing tread is used with $3\frac{1}{2}$ " newels. $3\frac{3}{4}$ " landing tread may be used with 3" newels. (page 60)
5. **Cove Moulding:** Choose enough footage to go under all landing tread and tread nosing, including tread returns. (page 63)
6. **Starting Newel:** Choose the 48" universal newel, if available, for 30" rake rail heights and the 54" or 56" lengths for 34" rake rail heights. (pages 31-34, 37-50)
7. **Intermediate Newel:** Choose the appropriate intermediate landing newel with a $14\frac{1}{2}$ " top block when not using a fitting and a 5" top block. (pages 31-34, 37-50)
8. **Second-floor Newel:** Choose the appropriate second-floor landing newel with an 11" top block if fittings are not being used. If fittings are being used, choose a 5" top block universal newel. (pages 31-34, 37-50)
9. **Balcony Newel:** Choose the shortest universal newel for flush mount installations or the 48" length when the newel will be draped or mounted below the floor surface. (pages 31-34, 37-50)
10. **Half Newel or Rosette:** For the best installation, choose a half newel, which matches the other newels on the job. Alternately, choose a round rosette for all level rail connections and an oval rosette for all angle rail connections. (page 63)
11. **Hardware:** Choose the appropriate newel mounting hardware for each newel post. (pages 61-62)
12. **Rake Balusters for 34" Rake Heights (3-length System):** When using two balusters per tread, use the 34" baluster as the first baluster and the 38" baluster as the second baluster. When using three balusters on a tread, use the 34" baluster as the first baluster, a 38" second baluster and a 42" third baluster on the tread. The 38" and 42" balusters will require the bottom of the baluster to be trimmed. (page 37-50)
13. **Rake Balusters for 34" Rake Heights (the Crown System):** When using two balusters per tread, use the 35" baluster as the first baluster and the 39" baluster as the second baluster. When using $1\frac{1}{4}$ " balusters, choose the 35", 37", and 42" balusters unless you have chosen the 5016—then use the 36", 39" and 42" balusters. When using $1\frac{3}{4}$ " balusters, choose the 35", 37" and 44" balusters. The Crown System balusters are designed to be trimmed at the top of the balusters. (page 37-50)
14. **Handrail:** Choose the appropriate lineal footage of handrail. 13" per step is the average length needed. Our handrail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. (page 57)
15. **Shoerail:** If shoerail is desired, then choose the appropriate lineal footage. 13" per step is the average length needed. Our shoerail comes factory shrink-wrapped to ensure the product stays clean and remains undamaged. (page 57)
16. **Fillet:** Fillet is shipped tacked into all plowed handrails and shoerails. (page 57)
17. **Wood Plug:** A 1" wood plug is needed for each hole bored in the newel. (page 61)
18. **Dowel Screw:** Where the screw method of installation is being used, choose one dowel screw for each baluster, except for those balusters being used in a shoerail. This is a recommended, but optional, method of installation. (page 62)
19. **Bracket:** If desired, choose one bracket for each tread. (page 63)
20. **Handrail Hardware:** Choose a #3078 Rail and Post Fastener or a #3075 Flush Mount Kit for each newel. (page 62)



Downloading our CAD drawings is easy.

Please note: Crown Heritage is committed to lead the industry with style. To support this commitment, product line improvements, changes and additions are a regular occurrence. Before making your final purchasing decision, please consult your Crown Heritage sales person or contact a customer service representative at 1-800-745-5931 for up to date information on species, colors and availability.

Iron Balusters & Newels					Satin Black	Nickel	Rubbed Copper	Silver Vein	Copper Vein	Oil Rub Bronze	Asb Gray
pg.	Model	Description	Size								
7	1101	1 Twist Baluster	12 X 44	X	X	X	X	X			
7	3101	Hollow 1 Twist Baluster	12 X 44	X	X				X	X	
7	1102	2 Twist Baluster	12 X 44	X	X	X	X	X			
7	3102	Hollow 2 Twist Baluster	12 X 44	X	X				X	X	
7	1103	1 Twist Baluster	12 X 44	X	X						
7	1113	2 Twist w/Fancy Scroll Baluster	12 X 44	X							
8	1121	Twist 1 Baluster	12 X 44	X	X	X	X	X			
8	3121	Hollow Twist 1 Baluster	12 X 44	X	X				X	X	
8	1122	Twist 2 Baluster	12 X 44	X	X	X	X	X			
8	3122	Hollow Twist 2 Baluster	12 X 44	X	X				X	X	
8	1190	Twist Newel	30 X 48	X	X						
8	1191	Twist w/ 1 Basket Newel	30 X 48	X	X						
9	3101	Hollow Knee Wall Twist Bal	12 X 30	X	X						
9	3102	Hollow Twist Double Twist Bal	12 X 30	X	X						
9	3121	Hollow Knee Wall Twist 1 Bal	12 X 30	X	X						
9	3122	Hollow Knee Wall Twist 2 Bal	12 X 30	X	X						
10	2101	1 Twist Hollow Baluster	19 X 44	X	X						
10	2102	2 Twist Hollow Baluster	19 X 44	X	X						
10	2121	Twist w/ 1 Basket Hollow Baluster	19 X 44	X	X						
10	2122	Twist w/ 2 Baskets Hollow Baluster	19 X 44	X	X						
10	2700	Hollow Plain Baluster	19 X 44	X	X						
10	2701	1 Knuckle Hollow Plain Baluster	19 X 44	X	X						
10	2702	2 Knuckle Hollow Plain Baluster	19 X 44	X	X						
10	2708	Hollow Scroll Baluster	19 X 44	X	X						
11	4700	Hollow Plain Baluster	14 X 44	X	X						
11	3404	Hollow Balusters w/ Double Bars	12 X 44	X	X						
11	1700	Plain Square Baluster	12 X 44	X	X	X	X	X			
11	3700	Hollow Plain Baluster	12 X 44	X	X				X	X	
11	1701	Plain Square 1 Knuckle Baluster	12 X 44	X	X						
11	3701	Hollow Flat Plain w/Knuckle	12 X 44	X	X				X	X	
11	1702	Plain Square 2 Knuckle Baluster	12 X 44	X	X						
11	3702	Hollow Flat Plain w/ Knuckle - Double	12 X 44	X	X				X	X	
11	1707	Plain Squiggle Baluster	14 X 44	X							
12	1708	Plain Large Scroll Baluster	12 X 44	X	X						
12	3708	Hollow Knee Wall Scroll	12 X 30	X	X						
12	3708	Hollow Scroll Baluster	12 X 44	X	X				X		
12	1750*	Plain Belly Baluster	12 X 41	X	X						
13	1000	Hammered Plain Baluster	14 X 44	X	X						
13	1001	Hammered 1 Baluster	14 X 44	X	X						
13	1002	Hammered 2 Baluster	14 X 44	X	X						
13	1050*	Hammered Belly Baluster	14 X 41	X	X						
14	1051*	Hammered 1 Belly Baluster	14 X 41	X							
14	1053*	Hammered Belly w/ Scroll Baluster	14 X 41	X							
14	1090	Hammered Plain Newel	30 X 48	X	X						
14	1091	Hammered 1 Basket Newel	30 X 48	X	X						
15	1301	1 Ribbon Baluster	12 X 44	X	X						
15	3301	Hollow 1 Ribbon Baluster	12 X 44	X	X						
15	1302	2 Ribbon Baluster	12 X 44	X	X						
15	3302	Hollow 2 Ribbon Baluster	12 X 44	X	X						
15	3321	Hollow 2 Ribbon 1 Basket	12 X 44	X	X						
15	3322	Hollow 2 Basket 1 Ribbon	12 X 44	X	X						
15	1331	Ribbon w/Scroll Baluster	12 X 44	X	X						
15	3331	Hollow Ribbon w/Scroll Baluster	12 X 44	X	X						
16	1332	Ribbon w/Scrolls Baluster	12 X 44	X	X						
16	3332	Hollow Ribbon w/ Scrolls Bal	12 X 44	X	X						
16	1391	1 Ribbon Newel	30 X 48	X							
17	3060	Hollow Hammered Plain Baluster	14 X 44	X	X				X		
17	1501	Ham'd Spoon Knuckle Baluster	14 X 44	X	X						
17	3501	Hollow Ham'd Spoon Knuckle Bal	14 X 44	X	X				X		
17	1502	Ham'd Spoon Knuckle Baluster	14 X 44	X	X						
17	3502	Hollow Ham'd Spoon Knuckle Bal	14 X 44	X	X				X		
17	1531	Ham'd Spoon Basket Baluster	14 X 44	X	X						
17	3531	Hollow Ham'd Spoon Basket Bal	14 X 44	X	X				X		
19	1060	Hammered Plain Baluster	14 x 44	X	X						
19	1061	Hammered 1 Baluster	14 X 44	X	X						
19	1062	Hammered 2 Baluster	14 X 44	X	X						
19	1068	Hammered Baluster	14 x 44	X	X						
20	1070	Round Baluster	12 X 44	X							
20	1071	Round 1 Knuckle Baluster	12 X 44	X							
20	1072	Round 2 Knuckle Baluster	12 X 44	X							
20	1074	Large Hammered Bar Baluster	16 X 44	X	X						
21	1201	Feather Baluster	14 X 44	X	X						
21	3201	Hollow Feather Baluster	14 X 44	X	X				X		
21	1202	Split Feather Baluster	14 X 44	X	X						
21	3202	Hollow Split Feather Baluster	14 X 44	X	X				X		
21	1212	Feather w/ Scroll Baluster	14 X 44	X	X						
21	3212	Hollow Feather w/ Scroll Baluster	14 X 44	X	X				X		

Iron Balusters & Newels					Satin Black	Nickel	Rubbed Copper	Silver Vein	Copper Vein	Oil Rub Bronze
pg.	Model	Description	Size							
22	3401	Plain Baluster w/ 1 Ring	12 X 44	X	X					
22	3402	Plain Baluster w/ 2 Rings	12 X 44	X	X					
22	3403	Panel w/ 1 Ring	12 X 44	X	X					
22	3406	Plain Baluster w/ 1 Diamond	12 X 44	X	X					
22	3407	Plain Baluster w/ 2 Diamonds	12 X 44	X	X					
22	3405	Panel w/ 1 Diamond	12 X 44	X	X					

Rails and Fillets					Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Mahogany	White Oak	Hickory	Brazilian Cherry	Yellow Pine
pg.	Model	Description														
57	6000 P	Handrail Fingerjoint Plowed with Fillet 1 1/4"			X			X								
57	6001 P	Handrail Fingerjoint Plowed with Fillet 1 3/4"			X			X								
57	6002	Handrail 1 9/16" x 2 3/4"			X			X						X		
57	6005 STP	Handrail Plowed Solid Top			X				X							
57	6006	Shoerail Plwd w/fillet 1 3/4"			X	X	X	X								
57	6008	Shoerail Plwd w/fillet 1 1/4"			X											
57	6009	Shoerail Plwd w/fillet 1 3/4"			X											
57	6010	Handrail Fingerjoint 2 1/4" x 2 5/8"			X	X	X						X		X	
57	6010 B	Handrail Bending w/Mould 7pc.			X			X								
57	6010 P	Handrail Plowed			X	X	X									X
57	6010 SC	Handrail Solid Cap			X	X	X	X					X			
57	6010 SCP	Handrail Plowed Solid Cap			X			X								
57	6010 ST	Handrail Solid Top						X	X				X	X	X	
57	6010 STP	Handrail Plowed Solid Top						X					X			
57	6011 B	Handrail Bending w/Mould 9pc.			X			X								
57	6040	Waltrail Fingerjoint 1 3/4" x 1 5/8"			X		X									
57	6042	Waltrail Fingerjoint 2 1/4" x 1 9/32"			X		X	X	X							
57	6045	Shoerail Plowed w/fillet 1 1/4"			X	X	X	X								
57	6100 SC	Handrail Solid Cap			X											
57	6106	Shoerail Plwd w/fillet 1 1/4"							X							
57	6203	Handrail Fingerjoint 1 5/8" x 5 1/2"			X											
57	6206	Shoerail Plwd w/fillet 1 5/8"							X							
57	6210	Handrail Fingerjoint 2 5/8" x 2 3/8"			X	X										X
57	6210 B	Handrail Bending w/Bending Mould			X			X								
57	6210 P	Handrail Plwd w/fillet 1 3/4"			X	X										X
57	6210 SC	Handrail Solid Cap			X	X	X	X					X			
57	6210 SCP	Handrail Plw Solid Cap w/fill			X		X	X								
57	6210 ST	Handrail Solid Top							X				X	X	X	
57	6210 STP	Handrail Plowed Solid Top							X				X			
57	6245	Shoerail Plwd w/fillet 1 3/4"			X											
57	6310 B	Handrail Bending w/Bending Mould			X			X								
57	6310	Handrail Fingerjoint			X											
57	6310 S	Handrail Solid			X			X								
57	6310 ST	Handrail Plowed Solid			X			X								
57	6310 STP	Handrail Solid Top											X	X		
57	6310 STP	Handrail Plowed Solid Top											X	X		
57	6519 B	Handrail Bending w/Mould 8pc.			X											
57	6519 ST	Handrail Solid Top			X			X								
57	6519 STP	Handrail Plowed Solid Top			X			X	X							
57	6602	Handrail 1 9/16" x 2 1/4"			X	X		X								

SUFFIXES USED

B	Octagonal
B	Ball Top for Newels
B	Bending for Rail
B	Base
BM	Bending Mold
C	Colonial Ball Top
DMR	Double Miter Return
D	Reed
F	Flute
H	Half
LH	Left Hand
MR	Mitered Return
NCT	No Cap and Trim
P	Plowed
R	Rope
RH	Right Hand
R	Ring Top
S	Spade Top for Newels, 3 Layer Solid for Handrail
SC	Solid Cap Engineered for Rail
ST	Solid Top Rail
T	Twist

Wood Balusters				Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Mahogany
pg.	Model	Description	Size								
43	1805	1800s Square Top Plain	1.75 x 35	X	X				X		X
43	1805	1800s Square Top Plain	1.75 x 37.5	X	X				X		X
43	1805	1800s Square Top Plain	1.75 x 39	X	X				X		X
43	1805	1800s Square Top Plain	1.75 x 44	X	X				X		X
43	1805 8	1800s Square Top Octag.	1.75 x 35	X	X						
43	1805 8	1800s Square Top Octag.	1.75 x 37.5	X	X						
43	1805 8	1800s Square Top Octag.	1.75 x 39	X	X						
43	1805 8	1800s Square Top Octag.	1.75 x 44	X	X						
43	1805 D	1800s Square Top Reed	1.75 x 35	X	X						
43	1805 D	1800s Square Top Reed	1.75 x 37.5	X	X						
43	1805 D	1800s Square Top Reed	1.75 x 39	X	X						
43	1805 D	1800s Square Top Reed	1.75 x 44	X	X						
43	1815	1800s Pin Top Plain	1.75 x 35	X	X			X	X	X	
43	1815	1800s Pin Top Plain	1.75 x 37.5	X	X			X	X	X	
43	1815	1800s Pin Top Plain	1.75 x 39	X	X			X	X	X	
43	1815	1800s Pin Top Plain	1.75 x 44	X	X			X	X	X	
43	1815 8	1800s Pin Top Octag.	1.75 x 35	X	X						
43	1815 8	1800s Pin Top Octag.	1.75 x 37.5	X	X						
43	1815 8	1800s Pin Top Octag.	1.75 x 39	X	X						
43	1815 8	1800s Pin Top Octag.	1.75 x 44	X	X						
43	1815 D	1800s Pin Top Reed	1.75 x 35	X	X					X	
43	1815 D	1800s Pin Top Reed	1.75 x 37.5	X	X					X	
43	1815 D	1800s Pin Top Reed	1.75 x 39	X	X					X	
43	1815 D	1800s Pin Top Reed	1.75 x 44	X	X					X	
43	1825	1800s Pin Top Plain	2.25 x 35						X		
43	1825	1800s Pin Top Plain	2.25 x 37.5						X		
43	1825	1800s Pin Top Plain	2.25 x 39						X		
43	1825	1800s Pin Top Plain	2.25 x 44						X		
43	1825 D	1800s Pin Top Reed	2.25 x 35						X		
43	1825 D	1800s Pin Top Reed	2.25 x 37.5						X		
43	1825 D	1800s Pin Top Reed	2.25 x 39						X		
43	1825 D	1800s Pin Top Reed	2.25 x 44						X		
45	2005	Carolina Square Top Plain	1.75 x 34	X						X	
45	2005	Carolina Square Top Plain	1.75 x 38	X						X	
45	2005	Carolina Square Top Plain	1.75 x 42	X						X	
45	2005 8	Carolina Square Top Octag.	1.75 x 34	X							
45	2005 8	Carolina Square Top Octag.	1.75 x 38	X							
45	2005 8	Carolina Square Top Octag.	1.75 x 42	X							
45	2005 F	Carolina Square Top Flute	1.75 x 34	X						X	
45	2005 F	Carolina Square Top Flute	1.75 x 38	X						X	
45	2005 F	Carolina Square Top Flute	1.75 x 42	X						X	
45	2005 T	Carolina Square Top Twist	1.75 x 34	X							
45	2005 T	Carolina Square Top Twist	1.75 x 38	X							
45	2005 T	Carolina Square Top Twist	1.75 x 42	X							
45	2006	Carolina Square Top Plain	1.75 x 35	X	X		X				
45	2006	Carolina Square Top Plain	1.75 x 37.5	X	X		X				
45	2006	Carolina Square Top Plain	1.75 x 39	X	X		X				
45	2006	Carolina Square Top Plain	1.75 x 44	X	X		X				
45	2006 F	Carolina Square Top Flute	1.75 x 35	X	X		X				
45	2006 F	Carolina Square Top Flute	1.75 x 37.5	X	X		X				
45	2006 F	Carolina Square Top Flute	1.75 x 39	X	X		X				
45	2006 F	Carolina Square Top Flute	1.75 x 44	X	X		X				
45	2006 T	Carolina Square Top Twist	1.75 x 35	X	X						
45	2006 T	Carolina Square Top Twist	1.75 x 37.5	X	X						
45	2006 T	Carolina Square Top Twist	1.75 x 39	X	X						
45	2006 T	Carolina Square Top Twist	1.75 x 44	X	X						
39	2011	Sierra Pin Top	1.25 x 34	X	X		X		X	X	
39	2011	Sierra Pin Top	1.25 x 38	X	X		X		X	X	
39	2011	Sierra Pin Top	1.25 x 42	X	X		X		X	X	
39	2013	Sierra Pin Top	1.25 x 35	X	X		X			X	
39	2013	Sierra Pin Top	1.25 x 37.5	X	X		X			X	
39	2013	Sierra Pin Top	1.25 x 39	X	X		X			X	
39	2013	Sierra Pin Top	1.25 x 42	X	X		X			X	
45	2015	Carolina Pin Top Plain	1.75 x 34	X						X	
45	2015	Carolina Pin Top Plain	1.75 x 38	X						X	
45	2015 8	Carolina Pin Top Octag.	1.75 x 34	X							
45	2015 8	Carolina Pin Top Octag.	1.75 x 38	X							
45	2015 8	Carolina Pin Top Octag.	1.75 x 42	X							
45	2015 F	Carolina Pin Top Flute	1.75 x 34	X						X	
45	2015 F	Carolina Pin Top Flute	1.75 x 38	X						X	
45	2015 F	Carolina Pin Top Flute	1.75 x 42	X						X	
45	2015 T	Carolina Pin Top Twist	1.75 x 34	X	X						
45	2015 T	Carolina Pin Top Twist	1.75 x 38	X	X						
45	2015 T	Carolina Pin Top Twist	1.75 x 42	X	X						
45	2016	Carolina Pin Top Plain	1.75 x 35	X	X		X			X	
45	2016	Carolina Pin Top Plain	1.75 x 37.5	X	X		X			X	
45	2016	Carolina Pin Top Plain	1.75 x 39	X	X		X			X	
45	2016	Carolina Pin Top Plain	1.75 x 44	X	X		X			X	
45	2016 F	Carolina Pin Top Flute	1.75 x 35	X	X		X			X	

Wood Balusters				Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Mahogany
pg.	Model	Description	Size								
45	2016 F	Carolina Pin Top Flute	1.75 x 37.5	X	X		X			X	
45	2016 F	Carolina Pin Top Flute	1.75 x 39	X	X		X			X	
45	2016 F	Carolina Pin Top Flute	1.75 x 44	X	X		X			X	
45	2016 T	Carolina Pin Top Twist	1.75 x 35	X	X		X			X	
45	2016 T	Carolina Pin Top Twist	1.75 x 37.5	X	X		X			X	
45	2016 T	Carolina Pin Top Twist	1.75 x 39	X	X		X			X	
45	2016 T	Carolina Pin Top Twist	1.75 x 44	X	X		X			X	
39	2025	Sierra Square Top	1.25 x 35	X	X		X			X	
39	2025	Sierra Square Top	1.25 x 37.5	X	X		X			X	
39	2025	Sierra Square Top	1.25 x 39	X	X		X			X	
39	2025	Sierra Square Top	1.25 x 42	X	X		X			X	
39	2105	Sierra Square Top	1.75 x 35	X						X	
39	2105	Sierra Square Top	1.75 x 37.5	X						X	
39	2105	Sierra Square Top	1.75 x 39	X						X	
39	2105	Sierra Square Top	1.75 x 44	X						X	
39	2111	Sierra Pin Top	1.75 x 34	X	X		X		X	X	
39	2111	Sierra Pin Top	1.75 x 38	X	X		X		X	X	
39	2111	Sierra Pin Top	1.75 x 42	X	X		X		X	X	
39	2115	Sierra Pin Top	1.75 x 35	X	X		X		X	X	
39	2115	Sierra Pin Top	1.75 x 37.5	X	X		X		X	X	
39	2115	Sierra Pin Top	1.75 x 39	X	X		X		X	X	
39	2115	Sierra Pin Top	1.75 x 44	X	X		X		X	X	
49	5005	Hampton Square Top Plain	1.75 x 34	X						X	
49	5005	Hampton Square Top Plain	1.75 x 38	X						X	
49	5005	Hampton Square Top Plain	1.75 x 42	X						X	
49	5005 8	Hampton Square Top Octag.	1.75 x 34	X							
49	5005 8	Hampton Square Top Octag.	1.75 x 38	X							
49	5005 8	Hampton Square Top Octag.	1.75 x 42	X							
49	5006	Hampton Square Top	1.75 x 31	X	X		X		X	X	
49	5006	Hampton Square Top	1.75 x 36	X	X		X		X	X	
49	5006	Hampton Square Top	1.75 x 42	X	X		X		X	X	
49	5007	Hampton Square Top	1.625 x 36								
49	5007	Hampton Square Top	1.625 x 42								
51	5010	Colonial Pin Top	1.5 x 36	X			X			X	
51	5010	Colonial Pin Top	1.5 x 39	X			X			X	
51	5010	Colonial Pin Top	1.5 x 42	X			X			X	
51	5015	Colonial Pin Top	1.25 x 34	X	X		X			X	
51	5015	Colonial Pin Top	1.25 x 38	X	X		X			X	
51	5015	Colonial Pin Top	1.25 x 42	X	X		X			X	
51	5016	Colonial Pin Top	1.25 x 31	X	X		X		X	X	
51	5016	Colonial Pin Top	1.25 x 34	X	X		X		X	X	
51	5016	Colonial Pin Top	1.25 x 36	X	X		X		X	X	
51	5016	Colonial Pin Top	1.25 x 39	X	X		X		X	X	
51	5016	Colonial Pin Top	1.25 x 42	X	X		X		X	X	
51	5016	Colonial Pin Top	1.25 x 45							X	
53	5060	Craftsman Square	1.25 x 36	X	X		X		X	X	
53	5060	Craftsman Square	1.25 x 42	X	X		X		X	X	
53	5061	Craftsman Square Eased Edge	1.25 x 36	X					X		
53	5061	Craftsman Square Eased Edge	1.25 x 42	X					X		
51	5067	Colonial Square Top	1.25 x 34	X						X	
51	5067	Colonial Square Top	1.25 x 38	X						X	
51	5067	Colonial Square Top	1.25 x 42	X						X	
51	5068	Colonial Square Top	1.25 x 31	X			X				
51	5068	Colonial Square Top	1.25 x 35	X			X				
51	5068	Colonial Square Top	1.25 x 37.5	X			X				
51	5068	Colonial Square Top	1.25 x 39	X			X				
51	5068	Colonial Square Top	1.25 x 42	X			X				
49	5106	Hampton Square Top	1.75 x 35	X			X			X	
49	5106	Hampton Square Top	1.75 x 37.5	X			X			X	
49	5106	Hampton Square Top	1.75 x 39	X			X			X	
49	5106	Hampton Square Top	1.75 x 44	X			X			X	
51	5141	Colonial Square Top	1.25 x 34	X	X		X		X	X	
51	5141	Colonial Square Top	1.25 x 38	X	X		X		X	X	
51	5141	Colonial Square Top	1.25 x 42	X	X		X		X	X	
51	5142	Colonial Square Top	1.25 x 31	X			X			X	
51	5142	Colonial Square Top	1.25 x 35	X			X			X	
51	5142	Colonial Square Top	1.25 x 37.5	X			X			X	
51	5142	Colonial Square Top	1.25 x 39	X			X			X	
49	5200	Hampton Pin Top	1.25 x 34	X						X	
49	5200	Hampton Pin Top	1.25 x 38	X							

Please note: Crown Heritage is committed to lead the industry with style. To support this commitment, product line improvements, changes and additions are a regular occurrence. Before making your final purchasing decision, please consult your Crown Heritage sales person or contact a customer service representative at 1-800-745-5931 for up to date information on species, colors and availability.

Wood Balusters				Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Mahogany
pg.	Model	Description	Size								
45	5301	Hampton Pin Top	1.75 x 35	X	X	X				X	
45	5301	Hampton Pin Top	1.75 x 37.5	X	X	X				X	
45	5301	Hampton Pin Top	1.75 x 39	X	X	X				X	
45	5301	Hampton Pin Top	1.75 x 44	X	X	X				X	
49	5360	Craftsman Square	1.75 x 36	X	X	X	X			X	
49	5360	Craftsman Square	1.75 x 42	X	X	X	X			X	
49	5361	Craftsman Square Eased Edge	1.75 x 36	X		X					
49	5361	Craftsman Square Eased Edge	1.75 x 42	X		X					
47	5891	Colonial Pin Top	1.25 x 34	X	X					X	
47	5891	Colonial Pin Top	1.25 x 36	X	X					X	
47	5891	Colonial Pin Top	1.25 x 39	X	X					X	
47	5891	Colonial Pin Top	1.25 x 42	X	X					X	
47	5892	Colonial Pin Top	1.25 x 34	X	X					X	
47	5892	Colonial Pin Top	1.25 x 36	X	X					X	
47	5892	Colonial Pin Top	1.25 x 39	X	X					X	
47	5892	Colonial Pin Top	1.25 x 42	X	X					X	
47	5894	Colonial Pin Top	1.25 x 34	X	X					X	
47	5894	Colonial Pin Top	1.25 x 36	X	X					X	
47	5894	Colonial Pin Top	1.25 x 39	X	X					X	
47	5894	Colonial Pin Top	1.25 x 42	X	X					X	
40	8515	Jefferson Pin Top Plain	1.75 x 35	X	X						
40	8515	Jefferson Pin Top Plain	1.75 x 37.5	X	X						
40	8515	Jefferson Pin Top Plain	1.75 x 39	X	X						
40	8515	Jefferson Pin Top Plain	1.75 x 44	X	X						
40	8515 F	Jefferson Pin Top Flute	1.75 x 35	X	X						
40	8515 F	Jefferson Pin Top Flute	1.75 x 37.5	X	X						
40	8515 F	Jefferson Pin Top Flute	1.75 x 39	X	X						
40	8515 F	Jefferson Pin Top Flute	1.75 x 44	X	X						
40	8515 R	Jefferson Pin Top Rope	1.75 x 35	X	X						
40	8515 R	Jefferson Pin Top Rope	1.75 x 37.5	X	X						
40	8515 R	Jefferson Pin Top Rope	1.75 x 39	X	X						
40	8515 R	Jefferson Pin Top Rope	1.75 x 44	X	X						
39	9005	W'burg Square Top Plain	1.75 x 35	X	X						
39	9005	W'burg Square Top Plain	1.75 x 37.5	X	X						
39	9005	W'burg Square Top Plain	1.75 x 39	X	X						
39	9005	W'burg Square Top Plain	1.75 x 44	X	X						
39	9005 F	W'burg Square Top Flute	1.75 x 35	X	X						
39	9005 F	W'burg Square Top Flute	1.75 x 37.5	X	X						
39	9005 F	W'burg Square Top Flute	1.75 x 39	X	X						
39	9005 F	W'burg Square Top Flute	1.75 x 44	X	X						
39	9005 R	W'burg Square Top Rope	1.75 x 35	X	X						
39	9005 R	W'burg Square Top Rope	1.75 x 37.5	X	X						
39	9005 R	W'burg Square Top Rope	1.75 x 39	X	X						
39	9005 R	W'burg Square Top Rope	1.75 x 44	X	X						
39	9015	W'burg Pin Top Plain	1.75 x 35	X	X						
39	9015	W'burg Pin Top Plain	1.75 x 37.5	X	X						
39	9015	W'burg Pin Top Plain	1.75 x 39	X	X						
39	9015	W'burg Pin Top Plain	1.75 x 44	X	X						
39	9015 F	W'burg Pin Top Flute	1.75 x 35	X	X						
39	9015 F	W'burg Pin Top Flute	1.75 x 37.5	X	X						
39	9015 F	W'burg Pin Top Flute	1.75 x 39	X	X						
39	9015 F	W'burg Pin Top Flute	1.75 x 44	X	X						
39	9015 R	W'burg Pin Top Rope	1.75 x 35	X	X						
39	9015 R	W'burg Pin Top Rope	1.75 x 37.5	X	X						
39	9015 R	W'burg Pin Top Rope	1.75 x 39	X	X						
39	9015 R	W'burg Pin Top Rope	1.75 x 44	X	X						

Wood Newels				Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Yellow Pine	White Oak	Hickory
pg.	Model	Description	Size										
44	3010	Carolina Univ. OTP Plain	3.5 x 43	X	X	X							
44	3010 8	Carolina Univ. OTP Octag.	3.5 x 43	X									
44	3010 F	Carolina Univ. OTP Flute	3.5 x 43	X	X	X							
44	3010 T	Carolina Univ. OTP Twist	3.5 x 43	X	X	X							
44	3012	Carolina Rake OTP Plain	3 x 43	X	X	X							
44	3013	Carolina Volute OTP Plain	3.5 x 41	X		X							
44	3013 8	Carolina Volute OTP Octag.	3.5 x 41	X									
44	3013 F	Carolina Volute OTP Flute	3.5 x 41	X	X	X							
44	3013 T	Carolina Volute OTP Twist	3.5 x 41	X	X	X							
44	3014	Carolina Univ. OTP Plain	3.5 x 48	X	X	X							
44	3014 8	Carolina Univ. OTP Octag.	3.5 x 48	X									
44	3014 F	Carolina Univ. OTP Flute	3.5 x 48	X	X	X							
44	3014 T	Carolina Univ. OTP Twist	3.5 x 48	X	X	X							
44	3015	Carolina Inter. OTP Plain	3.5 x 56	X	X	X							
44	3015 8	Carolina Inter. OTP Octag.	3.5 x 56	X									
44	3015 F	Carolina Inter. OTP Flute	3.5 x 56	X	X	X							
44	3015 T	Carolina Inter. OTP Twist	3.5 x 56	X	X	X							
44	3018	Carolina Winder OTP Plain	3.5 x 72	X		X							
44	3018 8	Carolina Winder OTP Octag.	3.5 x 72	X									
44	3018 F	Carolina Winder OTP Flute	3.5 x 72	X	X								
44	3018 T	Carolina Winder OTP Twist	3.5 x 72	X	X								
44	3040	Carolina Univ. PTP Plain	3.5 x 48	X	X	X							
44	3040 8	Carolina Univ. PTP Octag.	3.5 x 48	X									
44	3040 F	Carolina Univ. PTP Flute	3.5 x 48	X	X	X							
44	3040 T	Carolina Univ. PTP Twist	3.5 x 48	X	X	X							
44	3042	Carolina Univ. PTP Plain	3.5 x 56	X	X	X							
44	3042 8	Carolina Univ. PTP Octag.	3.5 x 56	X									
44	3042 F	Carolina Univ. PTP Flute	3.5 x 56	X	X	X							
44	3042 T	Carolina Univ. PTP Twist	3.5 x 56	X	X	X							
44	3045	Carolina 2nd-F.L. PTP Plain	3.5 x 58	X	X	X							
44	3045 8	Carolina 2nd-F.L. PTP Octag.	3.5 x 58	X									
44	3045 F	Carolina 2nd-F.L. PTP Flute	3.5 x 58	X	X	X							
44	3045 T	Carolina 2nd-F.L. PTP Twist	3.5 x 58	X	X	X							
44	3046	Carolina Winder PTP Plain	3.5 x 72	X									
44	3046 8	Carolina Winder PTP Octag.	3.5 x 72	X									
44	3046 F	Carolina Winder PTP Flute	3.5 x 72	X	X								
44	3046 T	Carolina Winder PTP Twist	3.5 x 72	X	X								
44	3047	Carolina Inter. PTP Plain	3.5 x 58	X	X	X							
44	3047 8	Carolina Inter. PTP Octag.	3.5 x 58	X									
44	3047 F	Carolina Inter. PTP Flute	3.5 x 58	X	X	X							
44	3047 T	Carolina Inter. PTP Twist	3.5 x 58	X	X	X							
44	3055	Carolina Winder PTP Plain	3.5 x 72	X		X							
44	3055 8	Carolina Winder PTP Octag.	3.5 x 72	X									
44	3055 F	Carolina Winder PTP Flute	3.5 x 72	X	X								
44	3055 T	Carolina Winder PTP Twist	3.5 x 72	X	X								
38	3209	Sierra Rake OTP	3 x 43	X	X	X				X			
38	3214	Sierra Univ. OTP	3 x 48	X	X	X				X			
38	3215	Sierra Inter. OTP	3 x 58	X	X	X				X			
38	3240	Sierra Univ. PTP	3 x 48	X	X	X				X			
38	3242	Sierra Univ. PTP	3 x 54	X	X	X				X			
38	3245	Sierra 2nd-F.L. PTP	3 x 58	X	X	X				X			
38	3246	Sierra Inter. PTP	3 x 58	X	X	X				X			
38	3314	Sierra Univ. OTP	3.5 x 48	X	X	X				X			
38	3315	Sierra Inter. OTP	3.5 x 56	X	X	X				X			
38	3340	Sierra Univ. PTP	3.5 x 48	X	X	X				X			
38	3342	Sierra Univ. PTP	3.5 x 56	X	X	X				X			
38	3345	Sierra 2nd-F.L. PTP	3.5 x 56	X	X	X				X			
50	4000	Craftsman Univ.	3.5 x 48	X	X	X				X			
50	4001	Craftsman Inter.	3.5 x 56	X	X	X				X			
50	4002	Craftsman Univ.	4 x 48	X	X								
50	4003	Craftsman Inter.	4 x 56	X	X								
46	4004	Hampton Univ. Mush PTP	3.5 x 48	X	X	X							
46	4004S	Hampton Univ. Spade PTP	3.5 x 48	X	X	X				X			
46	4004B	Hampton Univ. Ball PTP	3.5 x 48	X	X	X				X			
46	4005	Hampton Inter. Mush PTP	3.5 x 56	X	X	X				X			
46	4005S	Hampton Inter. Spade PTP	3.5 x 56	X	X	X				X			
46	4005B	Hampton Inter. Ball PTP	3.5 x 56	X	X	X				X			
46	4006	Hampton Winder Mush PTP	3.5 x 72	X	X	X							
46	4006S	Hampton Winder Spade PTP	3.5 x 72	X	X	X							
46	4006B	Hampton Winder Ball PTP	3.5 x 72	X	X	X							
48	4010	Colonial Univ. OTP	3 x 43	X	X	X				X			
48	4011	Colonial Volute, Turnout OTP	3 x 43	X	X	X				X			
48	4013	Colonial Rake OTP	3 x 43	X	X	X				X			
48	4014	Colonial Univ. OTP	3 x 48	X	X	X				X			X
48	4015	Colonial Inter. OTP	3 x 58	X	X	X				X			X
48	4018	Colonial Winder OTP	3 x 72	X	X	X				X			X

Wood Newels					Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Yellow Pine	White Oak	Hickory
pg.	Model	Description	Size											
48	4040	Colonial Univ. Mush PTP	3 x 48	X	X	X	X	X	X	X	X	X		
48	4040B	Colonial Univ. Ball PTP	3 x 48	X	X	X	X	X	X	X	X			
48	4041	Colonial 2nd-F.L. PTP	3 x 48	X		X								
48	4042	Colonial Univ. Mush PTP	3 x 54	X	X	X	X	X	X	X				
48	4042B	Colonial Univ. Ball PTP	3 x 54	X	X	X	X	X	X	X				
48	4045	Colonial 2nd-F.L. Mush PTP	3 x 58	X	X	X	X	X	X	X				
48	4045B	Colonial 2nd-F.L. Ball PTP	3 x 58	X	X	X	X	X	X	X				
48	4046	Colonial Inter. Mush PTP	3 x 72	X	X	X	X	X						
48	4046B	Colonial Inter. Ball PTP	3 x 72	X	X	X	X	X						
48	4047	Colonial Inter. Mush PTP	3 x 54	X	X	X	X	X						
48	4047B	Colonial Inter. Ball PTP	3 x 54	X	X	X	X	X						
48	4050	Colonial OTP Plain	2.25 x 43	X	X	X	X	X						
48	4055	Colonial Univ. Mush PTP	3 x 72	X	X	X	X	X						
48	4055B	Colonial Univ. Ball PTP	3 x 72	X	X	X	X	X						
48	4060	Colonial OTP Plain	2.75 x 43	X	X	X	X	X						
31	4076	Box Newel	3.5 x 58	X	X	X	X			X	X	X	X	X
31	4076B	Sleeve	5.03 x 23.15	X	X	X	X			X	X	X		
31	4077	Box Newel	3.5 x 58	X		X							X	
31	4082	Junior Box Newel	4.25 X 56.5	X		X				X				
31	4082B	Sleeve	5.81 X 23.88	X	X	X	X			X				
32	4083	Junior Box Newel	4.25 X 56.5	X		X				X				
50	4085	Craftsman PTP Plain	4.5 x 48	X	X									
50	4086	Craftsman PTP Plain	3 x 43.5	X	X									
50	4087	Craftsman PTP Plain	3 x 60	X	X									
50	4088	Craftsman PTP Plain	3 x 67.5	X	X									
50	4090	Craftsman PTP Plain	4.5 x 60	X	X									
31	4091	Box Newel	6.25 x 55	X	X	X	X	X	X	X	X	X	X	X
31	4092	Box Newel Flute	7.5 x 56	X		X	X	X						
32	4093	Box Newel Panel	7.5 x 56	X		X	X	X						
33	4094	Box Newel	4 x 58		X					X				
33	4094B	Sleeve	5.53 X 23.84		X					X				
33	4094 F	Box Newel Flute	4 x 58							X				
33	4094 NS	Box Newel	4 x 58							X				
33	4094 NSF	Box Newel Flute	4 x 58							X				
33	4094 NCT	Box Newel	4 X 58							X				
33	4094 FNCT	Box Newel Flute	4 X 58							X				
34	4095	Box Newel	5 X 58		X					X				
34	4095B	Sleeve	6.53 X 23.85		X					X				
34	4095 F	Box Newel Flute	5 X 58							X				
34	4095 NS	Box Newel	5 x 58							X				
34	4095 NSF	Box Newel Flute	5 x 58							X				
34	4095 NCT	Box Newel	5 X 58							X				
34	4095 FNCT	Box Newel Flute	5 X 58							X				
32	4096	Mitered Corner Newel	7.5 x 56	X										
32	4097	Panel Newel	4.25 x 56	X	X	X								
32	4098	Panel Newel	7.5 x 56	X	X	X								
50	4100	Craftsman Univ.	3.5 x 48	X	X	X								
50	4101	Craftsman Inter.	3.5 x 56	X		X								
50	4102	Craftsman Univ.	3.5 x 48	X	X	X								
50	4103	Craftsman Inter.	3.5 x 56	X	X	X								
48	4180	Colonial Univ. Mush PTP	3 x 48	X	X	X								
48	4180B	Colonial Univ. Ball PTP	3 x 48	X	X	X	X							
48	4181	Colonial Univ. Mush PTP	3 x 48	X	X	X	X							
48	4181B	Colonial Univ. Ball PTP	3 x 48	X	X	X	X	X						
48	4182	Colonial Inter. Mush PTP	3 x 56	X	X	X	X							
48	4182B	Colonial Inter. Ball PTP	3 x 56	X	X	X	X	X						
48	4185	Colonial 2nd F.L. Mush PTP	3 x 56	X	X	X								
48	4185B	Colonial 2nd F.L. Ball PTP	3 x 56	X	X	X	X							
48	4186	Colonial Inter. Mush PTP	3 x 58	X	X	X								
48	4186B	Colonial Inter. Ball PTP	3 x 58	X	X	X	X							
31	4191	Large Box Newel	8 x 56	X		X								
48	4195	Colonial Winder Mush PTP	3 x 72	X	X	X								
48	4195B	Colonial Winder Ball PTP	3 x 72	X	X	X	X							
46	4212	Hampton Rake OTP Plain	3 x 43	X		X								
46	4270	Hampton Univ. OTP Plain	3.5 x 43	X	X	X								
46	4270 8	Hampton Univ. OTP Octag.	3.5 x 43	X										
46	4272	Hampton Volute OTP Plain	3.5 x 41	X		X								
46	4272 8	Hampton Volute OTP Octag.	3.5 x 41	X										
46	4274	Hampton Univ. OTP Plain	3.5 x 48	X	X	X							X	
46	4274 8	Hampton Univ. OTP Octag.	3.5 x 48	X										
46	4275	Hampton Inter. OTP Plain	3.5 x 56	X	X	X								
46	4275 8	Hampton Inter. OTP Octag.	3.5 x 56	X										
46	4278	Hampton Winder OTP Plain	3.5 x 72	X		X								
46	4278 8	Hampton Winder OTP Octag.	3.5 x 72	X										
50	4300	Craftsman Univ.	3 x 43	X	X	X								
50	4301	Craftsman Inter.	3 x 48	X	X	X								
50	4302	Craftsman Inter.	3 x 58	X	X	X								

Wood Newels					Red Oak	Poplar	Beech	Maple	Hemlock	Cherry	Primed	Mahogany	White Oak	Hickory
pg.	Model	Description	Size											
46	4500	Hampton Univ. PTP Plain	3.5 x 48	X	X	X	X	X						
46	4500 8	Hampton Univ. PTP Octag.	3.5 x 48	X										
46	4502	Hampton Univ. PTP Plain	3.5 x 56	X	X		X	X						
46	4502 8	Hampton Univ. PTP Octag.	3.5 x 56	X										
46	4503	Hampton 2nd-F.L. PTP Plain	3.5 x 56	X	X	X	X	X						
46	4503 8	Hampton 2nd-F.L. PTP Octag.	3.5 x 56	X										
46	4505	Hampton Inter. PTP Plain	3.5 x 72	X			X							
46	4505 8	Hampton Inter. PTP Octag.	3.5 x 72	X										
46	4507	Hampton 2nd-F.L. PTP Plain	3.5 x 48	X			X							
46	4507 8	Hampton 2nd-F.L. PTP Octag.	3.5 x 48	X										
46	4508	Hampton Inter. PTP Plain	3.5 x 58	X	X	X	X							
46	4508 8	Hampton Inter. PTP Octag.	3.5 x 58	X										
46	4664	Hampton Univ. PTP	4.5 x 48	X										
46	4665	Hampton Univ. PTP	4.5 x 56	X										
42	4810	1800s Univ. OTP Plain	3.5 x 43	X						X		X		
42	4810 8	1800s Univ. OTP Octag.	3.5 x 43	X										
42	4810 D	1800s Univ. OTP Reed	3.5 x 43	X						X		X		
42	4812	1800s Rake OTP Plain	3 x 43	X						X				
42	4813	1800s Volute OTP Plain	3.5 x 40.5	X						X		X		
42	4813 8	1800s Volute OTP Octag.	3.5 x 40.5	X										
42	4813 D	1800s Volute OTP Reed	3.5 x 40.5	X						X				
42	4814	1800s Univ. OTP Plain	3.5 x 48	X						X		X		
42	4814 8	1800s Univ. OTP Octag.	3.5 x 48	X										
42	4814 D	1800s Univ. OTP Reed	3.5 x 48	X						X		X		
42	4825	1800s Inter. OTP Plain	3.5 x 56	X						X		X		
42	4825 8	1800s Inter. OTP Octag.	3.5 x 56	X										
42	4825 D	1800s Inter. OTP Reed	3.5 x 56	X						X		X		
42	4842	1800s Univ. PTP Plain	3.5 x 56	X						X		X		
42	4842 8	1800s Univ. PTP Octag.	3.5 x 56	X										
42	4842 D	1800s Univ. PTP Reed	3.5 x 56	X						X				
42	4845	1800s 2nd-F.L. PTP Plain	3.5 x 56	X						X		X		
42	4845 8	1800s 2nd-F.L. PTP Octag.	3.5 x 56	X										
42	4845 D	1800s 2nd-F.L. PTP Reed	3.5 x 56	X										
42	4866	1800s Inter. PTP Plain	3.5 x 58	X						X		X		
42	4866 8	1800s Inter. PTP Octag.	3.5 x 58	X										
42	4866 D	1800s Inter. PTP Reed	3.5 x 58	X										
40	8510	Jefferson Univ. OTP Plain	3.5 x 43	X										
40	8510 F	Jefferson Univ. OTP Flute	3.5 x 43	X										
40	8510 R	Jefferson Univ. OTP Rope	3.5 x 43	X										
40	8512	Jefferson Rake OTP Plain	3 x 43	X										
40	8513	Jefferson Volute OTP Plain	3.5 x 41	X										
40	8513 F	Jefferson Volute OTP Flute	3.5 x 41	X										
40	8513 R	Jefferson Volute OTP Rope	3.5 x 41	X										
40	8514	Jefferson Univ. OTP Plain	3.5 x 48	X										
40	8514 F	Jefferson Univ. OTP Flute	3.5 x 48	X										
40	8514 R	Jefferson Univ. OTP Rope	3.5 x 48	X										
40	8525	Jefferson Inter. OTP Plain	3.5 x 56	X										
40	8542	Jefferson Univ. PTP Plain	3.5 x 56	X										
40	8542 F	Jefferson Univ. PTP Flute	3.5 x 56	X										
40	8542 R	Jefferson Univ. PTP Rope	3.5 x 56	X										
40	8545	Jefferson 2nd-F.L. PTP Plain	3.5 x 56	X										
40	8545 F	Jefferson 2nd-F.L. PTP Flute	3.5 x 56	X										
40	8545 R	Jefferson 2nd												



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