FORD INSTRUCTIONS FAIRLANE FRONT COIL OVER CONVERSION SYSTEM



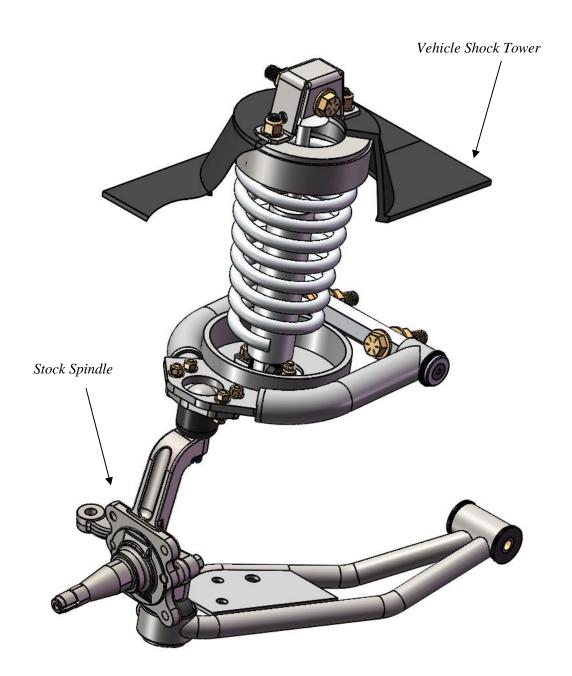


1962-1965 FAIRLANE



Revised: 10-2016







Installation Instructions

Upper & Lower Control Arms Coil Over Conversion Kit 1963 – 1965 Ford Fairlane

CO-2330 Small Block / CO-2335 Big Block

Tubular control arm kit contents

- Assembled control arms
- Grade 8 hardware
- Instruction sheet

Coil Over Kit

- Two (2) Viking Double Adjustable Coil Over Shocks
- Two (2) Conical High Tensile Springs
- Two (2) Spring Isolators
- Two (2) Upper Spring Retainers
- Two (2) Shock Tower Replacements
- All Grade 8 Hardware

Torque Specifications

- Control Arms to Frame 50-60 Pounds
- Bushing to cross-shaft30 Pounds
- Ball Joint Bolts
 Pounds
 35

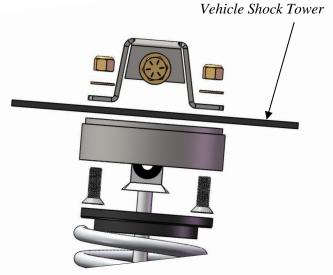
Thank you for purchasing performance tubular control arms from Control Freak Suspensions[©], manufactured in Winter Springs, Florida. We believe these arms are the best available at any price. Please note that while installation is relatively easy for those with mechanical skills and modest experience, novices should employ a professional for installation. Also, fit is guaranteed on vehicles that are unmolested...that is cars that have not suffered any front end damage. Such damage can bend or alter the unibody chassis, making installation and alignment more difficult.

Installation Of Tubular Upper Control Arms

- 1. Measure your vehicle ride height before you begin. Take the measurements with the car at rest on a level surface, measuring the ride height from the front of the rocker panels to the ground and from the rear of the rocker panels to the ground. Write these measurements down as they will be needed later on.
- 2. The first step is to remove the stock control arms. Please consult a shop manual specific to your vehicle in order to properly dismantle and remove the necessary suspension components. Chilton's, Mitchell or others may be appropriate for your vehicle. A spring compressor is needed to remove and install the front coil springs. A COIL SPRING COMPRESSOR COMPRESSES THE SPRING. A COMPRESSED SPRING IS EXTREMELY DANGEROUS AND SHOULD BE DONE WITH EXTREME CARE.



- 3. Upon removing the upper control arms, make note of the location of any alignment shims, as they will be reinstalled exactly as they were removed. Once you have removed the front shocks, springs and upper control arms, the front spindles will still be attached to the lower control arms. If lower control arms are also being installed, the stock lower control arm must be removed and the spindle carefully set aside. It is not necessary to remove the lower control arms or spindle if only upper control arms are being replaced.
- 4. Fasten the bolts on both upper and lower control arms. Attach snugly but do not torque them down yet. Make certain you reinstall any alignment shims exactly as they were removed when dismantling the front suspension. This is a good starting point for alignment with the new control arms installed. Since the ball joints are already installed for you, no additional assembly is required for ball joints.
- 5. If you are installing our coil over conversion kit now is the time to install the coil over parts which include a pair of new shock tower brackets, two (2) circular upper spring retainers and a pair of spring isolators. If you do not have the coil-over kit, skip to step 13.
- 6. Remove the stock shock tower mounting bracket on each shock tower. Remove the stamped spring retainer on the underside of each fender. Each shock mounting bracket and spring retainer is attached with two (2) bolts. Install a new bracket on each side with the new flat head bolts. The brackets will only fit one way. Feed the bolts through the spring retainer on the underside of the fender and capture the shock mount on top of the fender. Tighten the bolts using the supplied Nylock nuts and add blue thread locker to each bolt..
- 7. The coil over shocks have been prepared for you. Remove each shock body from its package. Screw the spring retaining nut onto the shock body. Apply some anti-seize lubricant on the bottom 1" of threads. Once the nut is all the way down you are ready to proceed and the coil over shocks are ready for installation.









- 8. Slide the spring (narrow side down) over the coil over body. Place the new spring isolator over the top of the spring. Attach the lower coil over shock body to the upper control arm spring pocket with the supplied Grade 8 Hardware. Make it snug but do not torque it. With the shock mounted to the upper control arm, slip the top of the coil over shock through the spring retainer and into the shock tower bracket. Install the ½" supplied bolts with washers and Nylock nuts and torque to 40 ft/pounds.
- 9. Tighten the lower coil over T-Bar to the upper control arm and torque to 34-38 ft/pounds.
- 10. Go back to the spindle nuts and the ball joint nuts and tighten everything down to the supplied specifications.
- 11. You should screw the coil over body nut until about 1" of threads are showing. This is a good starting point to set your ride height.

NOTE: COIL OVER SHOCKS WILL SETTLE UP TO 3/4" AFTER DRIVING ABOUT TEN TO FIFTEEN MILES. Set your starting ride height accordingly.

- 12. You are now ready to measure the ride height again. Take the vehicle of the jack stands and roll it a full car length back and forth two times to allow the suspension to settle correctly. Take the same measurements you took in Step 1, from the rocker panels to the ground, both at the front and the rear of the rocker panels. Please remember that tubular control arms will lower your car's front end ride height by about one inch from the stock ride height. If your rear springs are tired or worn, the front end may ride higher.
- 13. When the correct ride height is reached, have the vehicle aligned by a professional. Once the car is aligned. Torque the bolts holding the control arms to the chassis to 50-60 ft/pounds.



Recommended Alignment Specifications

For street vehicles, adjust to the following recommended alignment settings:

Caster Left: +1 Degrees Caster Right: +1.5 Degrees

Camber Left & Right: 0 to 1/4 Degrees Negative

Toe In Left & Right: 0 to 1/16"

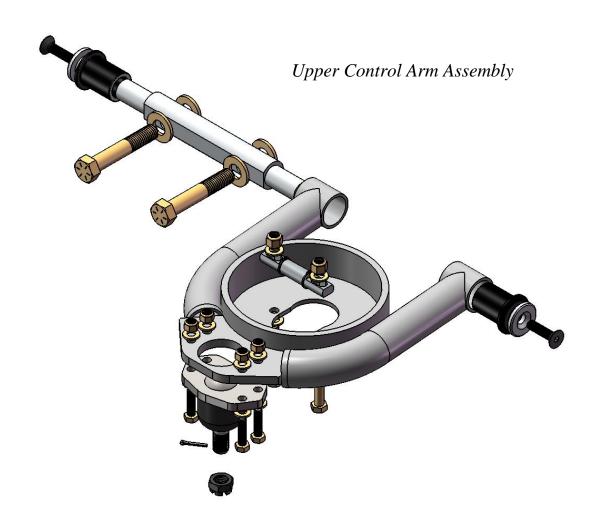
For racing, adjust to the following recommended alignment settings:

Caster Left: +2 Degrees Caster Right: +2.5 Degrees

Camber Left & Right: 1 to 2 Degrees Negative

Toe In Left & Right: 1/32" to 1/8"

Note: Race settings vary upon the type of racing done





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Some items may not be street legal in some countries. Such items may be legal for racing vehicles only which may not be used upon a highway







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