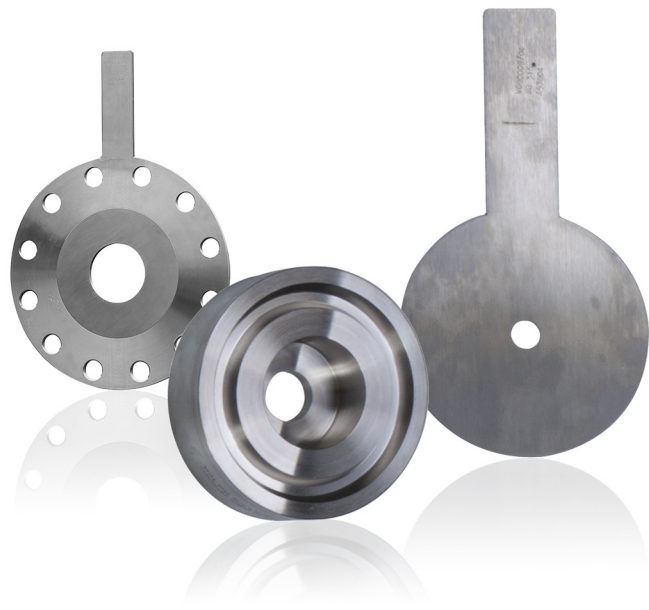


FPD190

Differential pressure – restriction orifice plates

Limits the flowrate or reduces the pressure of liquids, gases and steam

Measurement made easy



Orifice plate for flow restriction or pressure drop

- installs direct between flanges
- available as single concentric plate, single multi-hole plate or a multi-stage assembly

Engineered and manufactured to latest standards

- to R W Miller as standard
- noise calculations to IEC 60534-8-3; IEC 60534-8-4

Range of flange drillings / ratings available

- raised, flat or RTJ-profile

FPD190

Differential pressure – restriction orifice plates

Restriction orifice plates

The overall pressure loss generated by the plate is calculated at a pair of theoretical tapping points. The high pressure (inlet or upstream) tapping is considered to be located 2.5 D (pipe diameters) in front of the plate and the low pressure (outlet or downstream) tapping is considered to be 8D downstream of the plate.

Orifice plate bore profiles

ABB offers a variety of orifice plate bore profiles for restriction plates and these can be classified as follows:

- circular bore, single square-edged hole, concentric with the pipe
- circular bore, multiple square-edged holes across the plate face
- circular bore, multiple profiled-inlet holes across the plate face

Multiple-stage fabricated assemblies are also available, designed specifically for an application.

ABB restriction orifice plates are usually supplied with a data tab welded to the circumference. This tab can be engraved with orifice plate details (such as tag number and bore size) that are visible without removing the plate from the line.

Applications

Restriction orifice plates are an incredibly versatile technology and can be used wherever a specific pressure drop is required or where the flowrate is to be limited to a certain value, irrespective of changes in the downstream pressure.

Comprehensive documentation

ABB offers unsurpassed quality in its DP devices and we also provide the full testing and documentation that your application needs. Whether the requirement is a single orifice plate with a simple certificate of conformity or a project requiring full material inspection, traceability, third-party verification and comprehensive data dossiers – the ABB facility at Workington satisfies all of the requirements.

Standards and services

These are just some of the standards we follow and the services we can provide:

Quality systems

BS EN ISO 9001:2000 Q 05907
ISO TN 29001:2010

Environmental impact

ISO 14001
EMS 40882

EU Pressure Equipment Directive

97/23/EC

Design

R W Miller

Materials and Traceability

BS EN 10204 3.1 B,C
NACE MR-01-75

Product testing services

Magnetic particle inspection
Dye-penetrant Inspection
PMI (Texas Nuclear)
Customer inspection
Independent third party Inspection

Base metal testing

Charpy impact testing
Hardness survey
HIC testing
Intercrystalline corrosion testing etc.

Certification / Documentation to your requirements

Bore calculations
Noise calculations
Material certificates to BS EN 10204 3.1 B,C
NACE MR-01-75 conformity certificate
Welding qualifications to ASME IX, EN BS 288/287
GA drawings
Certificates of conformity
Weight certificates
NDT certificates and procedures
Quality plans
Full data dossiers
Installation and operating manuals etc.

FPD190

Differential pressure – restriction orifice plates

Specification

Materials

Plates:	Standard – 316/316L stainless steel
Other plate materials:	304 St Stl; 310 St Stl; 321 St Stl; CrMo steel (ASTM A182 F11, F5 and F22); 22Cr duplex St Stl; 25Cr super duplex St Stl; Alloy 400; Alloy 625; Alloy 800; Alloy 825; Alloy C276; Titanium;
Gaskets:	For RTJ flanges *: 22 % Cr duplex (UNS S31803); 25 % Cr super duplex St Steel (S32750, S32760); Soft iron; 316 / 316L stainless steel; 304 / 304L stainless steel (S32750, S32760); 6 % Mo SS (UNS S31254); Alloy 400 (UNS N04400); Alloy 625 (UNS N06625); Alloy 800 (UNS N08800); Alloy 825 (UNS N08825)

* For FPD190.P2, the gasket material is the orifice plate holder material.

For FPD190.P3, the plate and RTJ gasket are manufactured in a single piece and therefore the gasket must be specified to be the same material as the orifice plate.

Maximum working pressure

Limited by the application flange rating.

Maximum working temperature

Dependent on the material selection and application.

Pipeline size range (typical)

DN15 to 900 ($\frac{1}{2}$ to 36 in.). Other sizes may be possible.

Plate thickness

ABB Standard:	3; 6; 10 mm
Others available:	1.5; 2; 4; 8; 12; 15; 16 mm $\frac{1}{2}$; $\frac{3}{4}$ in.

The thickness of the orifice plate depends significantly on the application and design conditions.

Calculation standards

R W Miller

Design standards

Plate:	Preferred – ABB
Others:	Saudi Aramco; Shell

Pipeline installation

Facing:	Raised face; flat face; RTJ (octagonal or oval profile)
Facing standards:	ASME 150; 300; 400; 600; 900; 1500; 2500 lb.

Plates to fit between other flange standards can be supplied.

Ordering information

		Main code										Optional code									
FPD190 restriction orifice plates		FPD190	XX	XX	XX	XXX	XX	XX	XX	XXX	XX	XX	XXX	XX	XX	XXX	XX	XXX	XXX	XXX	
Product design																					
Restriction plate only			R1																		
Restriction RTJ F integral carrier – counter bore			R2																		
Restriction RTJ F integral carrier – solid			R3																		
Restriction – multi stage			R4																		
Restriction – single stage multi hole			R5																		
Customer-specific design																					
ABB standard			A1																		
Aramco standard			A2																		
Shell standard			S1																		
Orifice design																					
Restriction plate – no tapings																					Y0
Line nominal bore																					
DN 15 (1/2 in.)																					015
DN 20 (3/4 in.)																					020
DN 25 (1 in.)																					025
DN 32 (1 1/4 in.)																					032
DN 40 (1 1/2 in.)																					040
DN 50 (2 in.)																					050
DN 65 (2 1/2 in.)																					065
DN 80 (3 in.)																					080
DN 90 (3 1/2 in.)																					090
DN 100 (4 in.)																					100
DN 125 (5 in.)																					125
DN 150 (6 in.)																					150
DN 200 (8 in.)																					200
DN 250 (10 in.)																					250
DN 300 (12 in.)																					300
DN 350 (14 in.)																					350
DN 400 (16 in.)																					400
DN 450 (18 in.)																					450
DN 500 (20 in.)																					500
DN 550 (22 in.)																					550
DN 600 (24 in.)																					600
DN 650 (26 in.)																					650
DN 700 (28 in.)																					700
DN 750 (30 in.)																					750
DN 800 (32 in.)																					800
DN 850 (34 in.)																					850
DN 900 (36 in.)																					900
DN 950 (38 in.)																					950
DN 1000 (40 in.)																					001
DN 1050 (42 in.)																					051
Others																					999

See pages 8, 9 and 10

Continued on next page ...

FPD190

Differential pressure – restriction orifice plates

FPD190 restriction orifice plates	Main code										Optional code											
	FPD190	XX	XX	XX	XXX	XX	XX	XX	XXX	XX	XX	XXX	XXX	XXX	XXX	XX	XX	XXX	XX	XXX	XXX	
	See page 5										See pages 8, 9 and 10											
Pipe schedule																						
Schedule 5S																						S1
Schedule 5																						S2
Schedule 10S																						S3
Schedule 10																						S4
Schedule 20																						S5
Schedule 30																						S6
Schedule 40S																						S7
Schedule 40																						S8
Schedule STD																						S9
Schedule 60																						T1
Schedule 80S																						T2
Schedule 80																						T3
Schedule XS																						T4
Schedule 100																						T5
Schedule 120																						T6
Schedule 140																						T7
Schedule 160																						T8
Schedule XXS																						T9
Others																						Z9
Pipe material																						
316 / 316L stainless steel																						S6
304 / 304L stainless steel																						S4
310 stainless steel																						S3
321 stainless steel																						S2
317 / 317L stainless steel																						S8
22 % Cr duplex (UNS S31803)																						D1
25 % Cr super duplex (UNS S32750)																						D2
25 % Cr super duplex (UNS S32760)																						D3
6 % Mo SS (UNS S31254)																						M1
Alloy 400 (UNS N04400)																						M4
Alloy 625 (UNS N06625)																						N2
Alloy 800 (UNS N08800)																						U4
Alloy 825 (UNS N08825)																						U5
Alloy C276 (UNS N10276)																						U7
Others																						Z9

Continued on next page ...

FPD190 restriction orifice plates

Main code										
FPD190	XX	XX	XX	XXX	XX	XX	XX	XXX	XX	XX
	See page 5			page 6						

Optional code									
XXX	XXX	XXX	XXX	XX	XX	XXX	XX	XXX	XXX
See pages 8, 9 and 10									

Element material	
316 / 316L stainless steel	S6
304 / 304L stainless steel	S4
310 stainless steel	S3
321 stainless steel	S2
317 / 317L stainless steel	S8
22% Cr duplex (UNS S31803)	D1
25% Cr super duplex (UNS S32750)	D2
25% Cr super duplex (UNS S32760)	D3
6% Mo SS (UNS S31254)	M1
Alloy 400 (UNS N04400)	M4
Alloy 625 (UNS N06625)	N2
Alloy 800 (UNS N08800)	U4
Alloy 825 (UNS N08825)	U5
Alloy C276 (UNS N10276)	U7
Others	Z9
Orifice plate thickness	
3 mm	S03
4 mm	S04
6 mm	S05
8 mm	S06
10 mm	S07
12 mm	S08
15 mm	S09
16 mm	S10
Others	Z99
Flange type	
Raised face flange	R1
Oval RTJ	J1
Octagonal RTJ	J3
Flat face flange (within bolt circle)	F1
Flat face flange (full face diameter plate with bolt holes)	F2
Others	Z9

Continued on next page ...

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Differential pressure – restriction orifice plates

FPD190 restriction orifice plates	Main code										Optional code												
	FPD190	XX	XX	XX	XXX	XX	XX	XX	XXX	XX	XX	XXX	XXX	XXX	XXX	XX	XX	XXX	XX	XXX	XXX		
		See page 5				page 6			See page 7														
Flange rating																							
ASME Class 150																							A1
ASME Class 300																							A3
ASME Class 400																							A4
ASME Class 600																							A6
ASME Class 900																							A7
ASME Class 1500																							A8
ASME Class 2500																							A9
DIN PN 6																							D0
DIN PN 10																							D1
DIN PN 16																							D2
DIN PN 25																							D3
DIN PN 40																							D4
DIN PN 63																							D5
DIN PN 100																							D6
DIN PN 160																							D7
Others																							Z9
Gasket material																							
316 / 316L stainless steel																							GS6
304 / 304L stainless steel																							GS4
22 % Cr duplex (UNS S31803)																							GD1
25 % Cr super duplex (UNS S32750)																							GD2
25 % Cr super duplex (UNS S32760)																							GD3
6 % Mo SS (UNS S31254)																							GM1
Alloy 20 (UNS N08020)																							GU1
Alloy 400 (UNS N04400)																							GM4
Alloy 600 (UNS N06600)																							GU3
Alloy 625 (UNS N06625)																							GN2
Alloy 800 (UNS N08800)																							GU4
Alloy 825 (UNS N08825)																							GU5
Alloy C276 (UNS N10276)																							GU7
Others																							GZ9
Orifice sealing face																							
Scrolled (3.2 to 6.3 µm)																							SF6
Drain / Vent hole																							
Drain hole (gas applications)																							HT1
Vent hole (liquid applications)																							HT2

Continued on next page ...

FPD190 restriction orifice plates	Main code										Optional code										
	FPD190	XX	XX	XX	XXX	XX	XX	XX	XXX	XX	XX	XXX	XXX	XXX	XX	XX	XXX	XX	XXX	XXX	
		See page 5			page 6	See page 7			See page 8												
Drain / vent hole size																					
1 mm																				HA1	
1.5 mm																					HA2
2 mm																					HA3
3 mm																					HA4
4 mm																					HA5
5 mm																					HA6
5.5 mm																					HA7
6 mm																					HA8
6.5 mm																					HA9
7.5 mm																					HB1
8 mm																					HB2
10 mm																					HB3
3/32 in.																					HB4
1/8 in.																					HB5
5/32 in.																					HB6
3/16 in.																					HB7
7/32 in.																					HB8
1/4 in.																					HB9
9/32 in.																					HC1
5/16 in.																					HC2
11/32 in.																					HC3
3/8 in.																					HC4
13/32 in.																					HC5
7/16 in.																					HC6
15/32 in.																					HC7
1/2 in.																					HC8
Others																					HZ9
Surface Treatment																					
Oxygen cleaning																					P1
Others																					Z9
Certification																					
Material certificates to BS EN 10204 3.1 B																					C2
Material certificates to BS EN 10204 3.1 C																					C3
Material NACE MR0175																					CN
Material NACE MR0103																					CM
Positive material identification (NITRON XRF)																					CA
100% dimensional check																					C6
Others																					Z9

Continued on next page ...

FPD190

Differential pressure – restriction orifice plates

FPD190 restriction orifice plates	Main code										Optional code											
	FPD190	XX	XX	XX	XXX	XX	XX	XX	XXX	XX	XX	XXX	XXX	XXX	XXX	XX	XX	XXX	XX	XXX	XXX	
		See page 5			page 6	See page 7				See page 8			See page 9									
Testing																						
Impact testing @ -46 °C (-50.8 °F)																					CH1	
Impact testing @ -196 °C (-320.8 °F)																						CH2
Hardness survey																						CH3
Documentation language (default = English)																						
German																						M1
Italian																						M2
Spanish																						M3
French																						M4
Chinese																						M6
Added requirements																						
Manufactured to customer drawing																						GD9
Special device																						STZ
Material source limitations apply																						MS1
Others																						MZ9
Tab handle																						
No tab handle																						TH0

Notes

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