



Bobcat®

GENUINE PARTS

RUBBER TRACKS



THREE DIFFERENT TYPES OF TRACKS ARE AVAILABLE FOR BOBCAT MACHINES

Severe Duty - Bobcat Bridgestone

- Exceptional high quality for severe duty applications for Bobcat excavators and Bobcat tracked loaders
- Premium track, factory installed, on most of the Bobcat excavators and track loaders
- Latest up to date technology for E26 model: Pro Edge™ & Spiral Cord Technology which reinforces durability and avoids premature abrasive wear of the tracks
- Engineering approved



Heavy Duty - Bobcat

- Good quality for heavy duty applications
- Less vibration
- Bobcat Aftermarket approved

Heavy Duty - Doosan (for E60 and E80)

- Increased rubber thickness
- More durable steel cord to reduce flexing
- Engineering approved

Standard Duty - Bobcat

- Reliable quality at the lowest possible prices for Bobcat excavators
- Advanced rubber compounding helps ensure proper rubber bonding with the links to prevent link ejection
- Lighter forged S45C (JIS G4051) heat-treated carbon steel links without compromising the strength of critical stress points
- Use of short-pitch technology to double sprocket life and reduced vibration
- Manufactured under strict quality ISO 9001:2008 guidelines certified by SGS SA, Switzerland



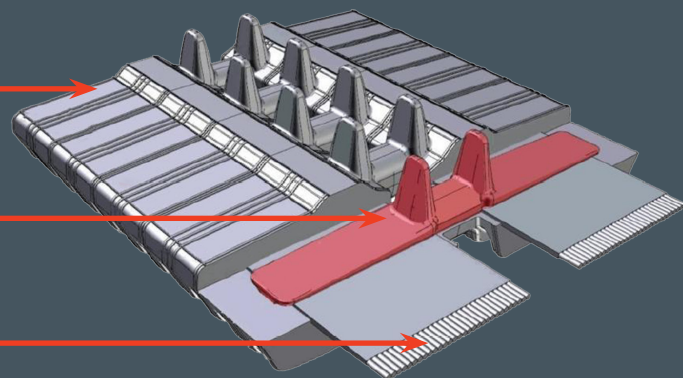
FEATURES AND BENEFITS

3 main components in tracks :

Rubber compounds

Steel imbeds/links

Steel cables



Rubber compounds

- Product and application specific
- Highest quality natural rubber available
- Environmentally greener production
- Certified ISO 9001:2008

Structure

- Proprietary patented belting technology
- Proprietary rubber compound formula
- Forged, heat-treated steel links

Tread pattern

More traction with less wear. Development, testing and mixing of rubber is strictly controlled. Proprietary rubber compound formula is used for each specific application.

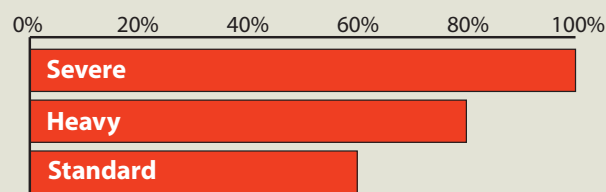
Multiple tread patterns are available for select compact excavators and loader tracks.

Please refer to the tables to identify the tread pattern.



Lifetime

Lifetime expectancy compared to the Severe Duty tracks



Short pitch technology

The use of twice as many links:

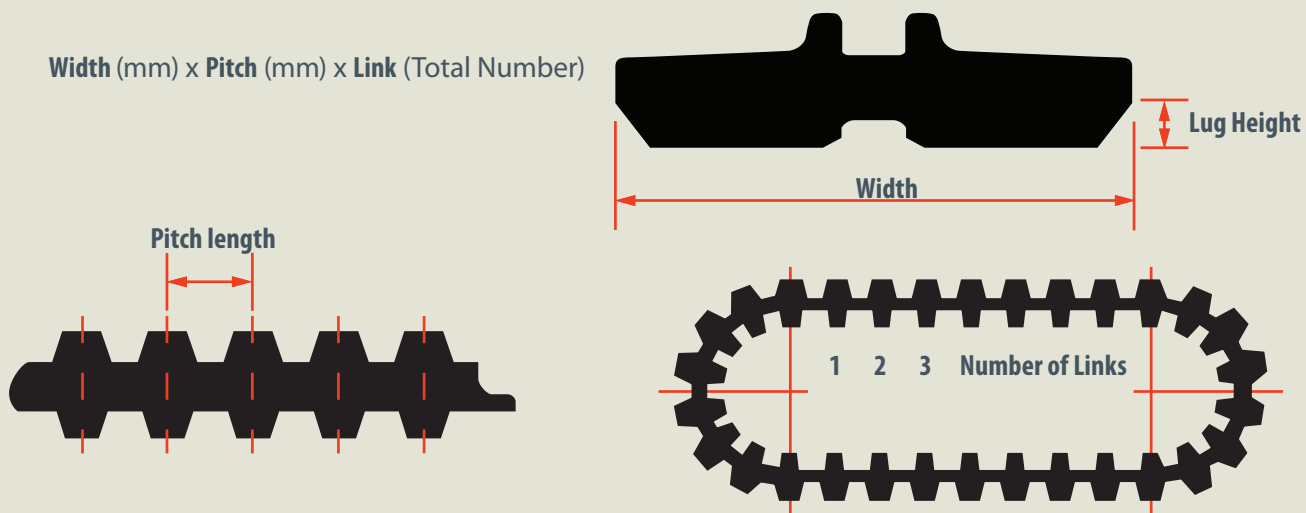
- Reduces vibration
- Extends sprocket life

Please refer to the tables to identify the pitch.

INTERCHANGEABLE TYPE		CONVENTIONAL TYPE
Long Pitch	Short Pitch	Full Pitch
Light and flexible	Less vibration Reduces de-tracking More comfort for the driver Less undercarriage component wear: <ul style="list-style-type: none"> • Sprocket engages every hole (less sprocket wear) • Bearings • Idler wheels 	Light and flexible

Track dimensions

Width (mm) x Pitch (mm) x Link (Total Number)



Accessories for rubber tracks

- Track lubricator: 6655752

RUBBER TRACKS FOR EXCAVATORS

Rubber tracks offered by Bobcat Parts are specially designed to meet the operational and performance requirements of Bobcat compact excavators.

Not only do Bobcat tracks withstand tough operating conditions; their design also provides a smooth ride by distributing weight over a larger surface area without sacrificing performance.

While compact excavator tracks are commonly used at lower speeds, and for less aggressive applications than a compact tracked loader, they also can be subjected to the same working conditions as other tracked machines.

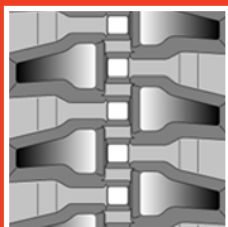


Excavator tread patterns

Bobcat-Bridgestone



B



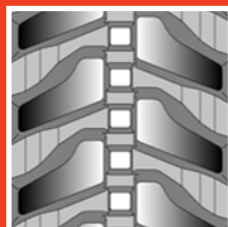
K



F-1



F-2



F-3

Bobcat



T



K4



T7

Doosan



Z-IV

EXCAVATORS

MODEL	P/N	PITCH TYPE	BRANDING	TREAD PATTERN	WIDTH (MM)	PITCH (MM)	LINKS
STANDARD DUTY TRACKS							
320, 321, 322, 323, E16	7030464	Short	Bobcat	T	230	48	66
E14	7030466	Full	Bobcat	K4	180	72	41
E35	7030467	Short	Bobcat	T	300	52.5N	84
231, 331, 334, E32, E26, 425, 428, 329	7030468	Short	Bobcat	T	300	52.5N	80
225, 325, 328	7030471	Short	Bobcat	T	300	52.5N	74
HEAVY DUTY TRACKS							
X119, X120, X122	6987744	Full	Bobcat	K4	230	72	43
316	6987741	Full	Bobcat	K4	180	72	38
320, 322, 323, E16	6987732	Short	Bobcat	T	230	48	66
X220, 320, 322	6987733	Full	Bobcat	K4	230	72	45
X225, 325, 328	6987734	Short	Bobcat	T	300	52.5N	74
X231, 331, 334, E32, E26, 425, 428, 329	6987735	Short	Bobcat	T	300	52.5N	80
335, 430	6987736	Short	Bobcat	T7	320	55	88
337, 341, 435	6987737	Short	Bobcat	T	400	72.5W	74
E45, E50, E55	6987770	Short	Bobcat	T	400	73	74
E60	6692960		Bobcat		400	73	74
E60	7031374	Short	Bobcat	T	400	73	76
E60	7003972		Doosan	Z-IV	400	72.5	76
442	6987746	Short	Bobcat	T	450	71	86
E80	7006332		Doosan	Z-IV	450	81	76
E80	6987771	Short	Bobcat	T	450	81	76
444	6987763	Full	Bobcat		500	78	92
SEVERE DUTY TRACKS							
E08, E10	7153420	Full	Bobcat-Bridgestone	F-1	180	72	39
319, E14	6685210	Full	Bobcat-Bridgestone	F-2	200	72	41
320, 321, 322, 323, E16	6673949	Long	Bobcat-Bridgestone	B	230	96	33
X220, 320, 322	6652044	Full	Bobcat-Bridgestone		250	72	45
X225	6663953	Full	Bobcat-Bridgestone		320	100	40
X225, 325, 328	6672773	Short	Bobcat-Bridgestone	K	320	52.5	74
329, 331, 334, 425, 428, E32	6692958	Short	Bobcat-Bridgestone	F-3	320	52.5	80
X231, 329, 331, 334, 425, 428, E32	6672774	Short	Bobcat-Bridgestone	K	320	52.5	80
E26	7165834	Short	Bobcat-Bridgestone	K	300	52.5N	80
335, 430	6687124	Short	Bobcat-Bridgestone	F-3	320	55	88
335, 430	6693201	Short	Bobcat-Bridgestone	F-3	350	55	88
E35	6692957	Short	Bobcat-Bridgestone	F-3	320	52.5	84
337, 341, 435, E45, E50, E55	6678826	Short	Bobcat-Bridgestone	F-3	400	73	74
442	5722010013	Full	Bobcat-Bridgestone		450	71	86
444	5722010019	Full	Bobcat-Bridgestone		500	78	92

RUBBER TRACKS FOR COMPACT TRACKED LOADERS

HEAVY DUTY



Cut-resistant rubber tracks for peak performance

Reduced vibration for a smoother ride

With a greater number of tread lugs per unit length, this lug pattern provides a smooth ride, increased longevity of the undercarriage, and decreased driver fatigue. It makes this an ideal track for aggressive applications.

Multiple layers for dynamic track functions

The outer layers of the track are comprised of a hard, severe rubber compound that is designed to provide excellent traction and resistance to cuts in the toughest terrain. Inside track layers are made of a softer durometer that helps maintain track flexibility. This prevents cracking and weather damage.

Enhanced strength

The continuous and uniformly-wound cables significantly increase the flexible strength of the tracks. Using the same length of cable eliminates the tighter loops that can gouge and tear into the rubber track.

Main advantages

Reduced vibration

- Smoother ride and increased operator's comfort
- Increased undercarriage longevity

Multiple rubber layers

- Dynamic Track Functions
- Cut-resistance

Steel cables (wrapped in nylon fiber net)

- Prevents steel imbeds and cables from rusting

SEVERE DUTY



Anti-cut/anti-gouge, abrasion resistant rubber compound

Pro-Edge™

Optimum Sidewall Protection Technology - utilizes forged iron and stress-reducing winged embed design.

No-wave cable

- High strength for maximum durability
- Superior flexibility for improved efficiency
- Compression and stretch resistant
- Anti-corrosive braining technology

Spiral technology

- No-wave cable
- Essential for high speed, high power applications
- Even tension distribution
- No pitch variance
- Accurate circumferential length
- Even traction distribution

Main advantages

C-Pattern offset lugs

- Optimum flotation
- Reduced vibration

Special rubber compound

- Reduces fatigue and cracking

Internal continuous steel cables and imbeds

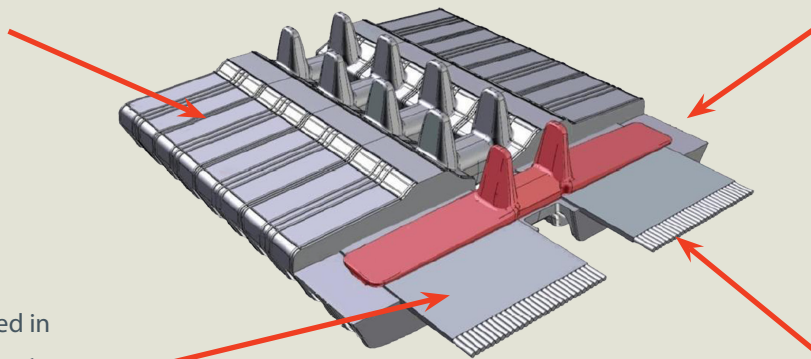
- Flexibility
- Strength

INTERNAL STRUCTURE

Multi-Bar lug

Multiple layers of quality rubber compounds

Steel cables wrapped in nylon fiber net protect the steel links.



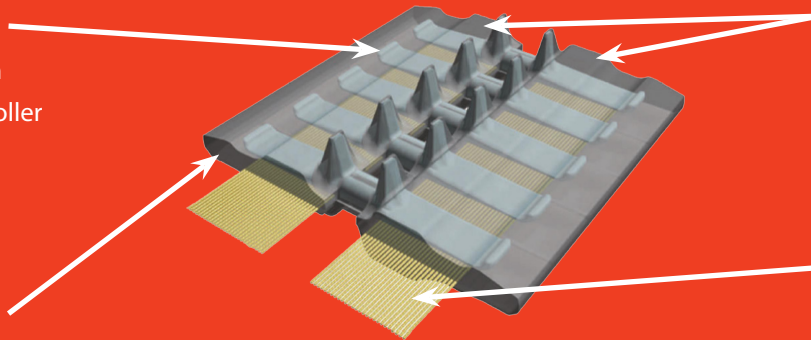
Wide heat-treated steel imbeds increase track stability and strength.

Uniformly wound cables provide optimum strength.

C-Pattern

Angled steel imbeds provide excellent sidewall protection and reinforce the roller path.

Long-lasting, cut-resistant and anti-gouge rubber compound.



Durable roller pathway extends track life.

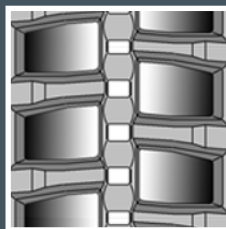
Specialized internal steel cables provide a strong base for equal tension and track distribution.

Tread patterns for compact tracked and mini-tracked loaders

Bobcat-Bridgestone



C



K

Bobcat



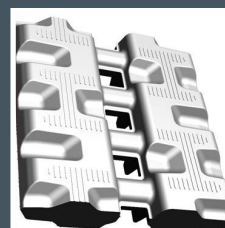
Multi-Bar Lug



H



K4



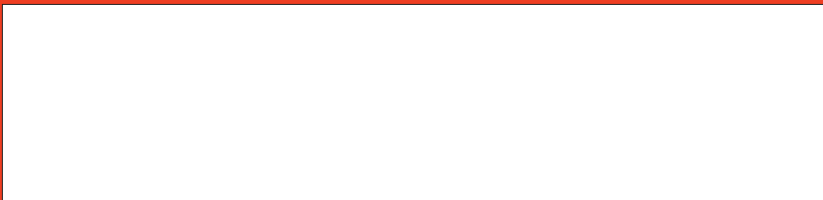
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COMPACT TRACKED LOADERS

MODEL	P/N	PITCH TYPE	BRANDING	TREAD PATTERN	WIDTH (MM)	PITCH (MM)	LINKS
HEAVY DUTY TRACKS							
T140	6987675	Full	Bobcat	Multi-Bar Lug	320	84	46
T180, T190	6988318	Full	Bobcat	Multi-Bar Lug	320	84	50
T180, T190	6987743	Full	Bobcat	H	320	84	50
864, T200, T650	6987738	Full	Bobcat	H	450	84	53
864, T200, T650	6987739	Full	Bobcat	H	320	84	53
T250, T300, T320	7031375	Full	Bobcat	H3	450	84	56
864, T200, T650	6988320	Full	Bobcat	Multi-Bar Lug	450	84	53
T250, T300, T320, T770	6988316	Full	Bobcat	Multi-Bar Lug	450	84	56
SEVERE DUTY TRACKS							
T110	6688373	Full	Bobcat-Bridgestone	C	250	72	52
T140	6682177	Full	Bobcat-Bridgestone	C	300	84	46
T180, T190	6685650	Full	Bobcat-Bridgestone	C	400	86	49
T180, T190	6680161	Full	Bobcat-Bridgestone	C	320	86	49
864, T200, T650	6680150	Full	Bobcat-Bridgestone	C	450	86	52
864, T200, T650	6680149	Full	Bobcat-Bridgestone	C	320	86	52
T250, T300, T320, T770	6678748	Full	Bobcat-Bridgestone	C	320	86	55
T250, T300, T320, T770	6678749	Full	Bobcat-Bridgestone	C	450	86	55
T870	6691568	Full	Bobcat-Bridgestone	K	450	86	58

MINI TRACKED LOADERS

MODEL	P/N	PITCH TYPE	BRANDING	TREAD PATTERN	WIDTH (MM)	PITCH (MM)	LINKS
HEAVY DUTY TRACKS							
MT50, MT52	6987742	Full	Bobcat	K4	180	72	39
SEVERE DUTY TRACKS							
MT50, MT52	6678661	Full	Bobcat-Bridgestone	C	180	72	39
MT50, MT52, MT55	7009964	Full	Bobcat-Bridgestone	C	180	72	39
MT55	7009965	Full	Bobcat-Bridgestone	C	250	72	39



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Specifications and design are subject to change without notice. Pictures of Bobcat products may show other than standard equipment.