

GRACO® XTREME® 45:1 AIRLESS SPRAY PUMPS



Company Profile

Since 1944, Marco has developed a strong tradition of providing innovative and reliable products and services to the surface preparation and protective coatings industries. We are the world's premier provider of Abrasives, Blasting Equipment, Coating Equipment, Engineered Systems, Rental Equipment, Safety Equipment, Service, and Repair.

Through innovative designs and a total commitment to quality, Marco manufactures products that increase production rates, create a safer workplace, and reduce maintenance costs. Marco's industry experience, manufacturing capabilities, legendary customer service, product availability, logistics services, and technology leadership is your assurance that we deliver high quality products and services, providing the best value to you, our customer.

The Marco Difference

- Industry Experience With Marco on your team, you have access to expertise which can only come from decades of industry leadership. We have organized our engineering department, production specialists, customer operations, and safety support into a "Center of Competence." As a Marco customer, you have access to hundreds of years of cumulative experience related to your operations.
- Manufacturing Excellence Marco is a U.S. based, ISO 9001:2008 certified manufacturer of equipment for the Surface Preparation and Protective Coatings industries. Marco's engineers benchmark the industry to ensure that we design and manufacture superior products that set the "Gold Standard" for performance, safety, and quality.
- Legendary Customer Service Marco's legendary customer service team is staffed by friendly, highly-trained individuals who are focused on providing the highest level of product support, order accuracy, and customer satisfaction.
- Product Availability We stock over 10,000 SKU's and have over 45 shipping locations to serve North American
 and International markets for all major brands of blasting and painting equipment. As the largest provider of surface
 preparation and protective coatings equipment in the world, our inventory levels and product availability are
 unmatched.
- Logistics Services Marco's in-house logistics team is dedicated to moving your shipment anywhere in the world. We move over 14,000 truckloads every year, allowing you to save on freight costs by leveraging our buying power. Lower your process costs with a single invoice, which includes product and freight.
- Technology Leadership Our website provides: Operator's Manuals, Part Numbers and Schematics Guides, MSDS information, and Features and Specifications Guides, providing access to information 24/7. Our Extranet application allows you to receive quotes and place orders online. Our Intranet maintains a complete record of your purchase history to assist with ongoing support of your existing equipment and future purchasing decisions.

Vision Statement

Marco is the world's premier provider of Abrasives, Blasting Equipment, Coating Equipment, Engineered Systems, Rental Equipment, Safety Equipment, Service, and Repair.

Mission Statement

Marco provides strong leadership and innovation to the surface preparation and protective coatings industries We dedicate our efforts to the continuous improvement of our products, services, processes, people, and most importantly, the quality of our customer's experience.

Quality Policy

Marco is committed to providing superior quality in the design, manufacturing, distribution, rental, service, and repair of our products. Our ISO 9001:2008 certification extends throughout all operations in all locations. Continuous improvement of our processes and supply chain Integration comprise the core of our business strategy for delivering exceptional quality and value in all Marco products and services.

Management Philosophy

We are a company dedicated to the success of every customer and associate. We discuss, debate, challenge, measure, and test our ideas. We will be boundless and limitless in our passion to improve. Through sound leadership and dedicated associates, we will ensure a long term, profitable future for Marco, our associates, customers, and suppliers.

TABLE OF CONTENTS

| Company Profile | 2 |
|--|-------|
| Table of Contents | 3 |
| Graco® Xtreme® 45:1 Airless Spray Pumps | 4-18 |
| Graco® Xtreme® 45:1 Airless Spray Pumps | 4-5 |
| Xtreme® Airless Sprayers | 6-7 |
| NXT® Model 6500 Air Motor and Exhaust | 8-9 |
| 290cc Lower Displacement Pump Repair Parts | 10-11 |
| Xtreme® Seals Repair Kits | 12-13 |
| Tuff-Stack™ Repair Kits | 14-15 |
| X-Tuff® Repair Kits | 16-17 |
| Filter Cap Series Key | 18 |
| Optional Accessories | 19-21 |
| Suction Tubes and Accessories | 19 |
| High Pressure Ball Valves | 19 |
| Xtreme® Airless Sprayer Stainless Steel Hopper | 20-21 |
| Maintenance Notes | 22-23 |

| | GRACO® XTREME® 45:1 AIRLESS SPRAYERS | | | | | | | | |
|-----------------|--------------------------------------|-------------------|------------|-----------------|-----------|-----------------|-----------------------------|---|--|
| | | MOUNT | | | | | | НО | SES |
| Part Numbers | Heavy-Duty Cart | Light-Weight Cart | Wall Mount | Built-In Filter | DataTrak™ | Hopper Included | XTR™ 5 Airless Spray Gun | 50 Feet x 3/8" I.D. Airless Spray Hose | 6 Feet x 1/4" I.D. Airless Spray Hose |
| 20GX45DH4 | Χ | | | X | | | | | |
| 20GX45DH2 | X | | | X | X | | | | |
| 20GX45DH3 | Χ | | | X | | | X | X | Χ |
| 20GX45DH6 | Х | | | Х | | X | Х | Χ | X |
| 20GX45DH1 | Χ | | | X | Χ | | Х | Х | Χ |
| 20GX45DH5 | Χ | | | Х | Χ | X | Х | Χ | Χ |
| 20GX45DH7 | Χ | | | | | | Χ | Χ | Χ |
| 20GX45DL4 | | Χ | | X | | | | | |
| 20GX45DL2 | | X | | X | Χ | | | | |
| 20GX45DL6 | | Χ | | Χ | | Χ | Χ | Χ | Χ |
| 20GX45DL3 | | Х | | X | | | Х | Χ | Χ |
| 20GX45DL1 | | Х | | Х | Х | | Х | Х | Х |
| 20GX45DL5 | | Х | | X | Х | Х | Х | Х | Χ |
| 20GX45DW4 | | | Х | Х | | | | | |
| 20GX45DW2 | | | Х | Х | Х | | | | |

| GRACO® XTREME® 45:1 AIRLESS SPRAYER – SPECIFICATIONS | | |
|--|------------|--|
| Output Per Cycle | 4,550 psi | |
| Pump Lower Output per Cycle | 290cc | |
| Motor | NXT 6500cc | |
| De-Icing Motor | Yes | |
| Xtreme® Seal and Leather Packing | Yes | |



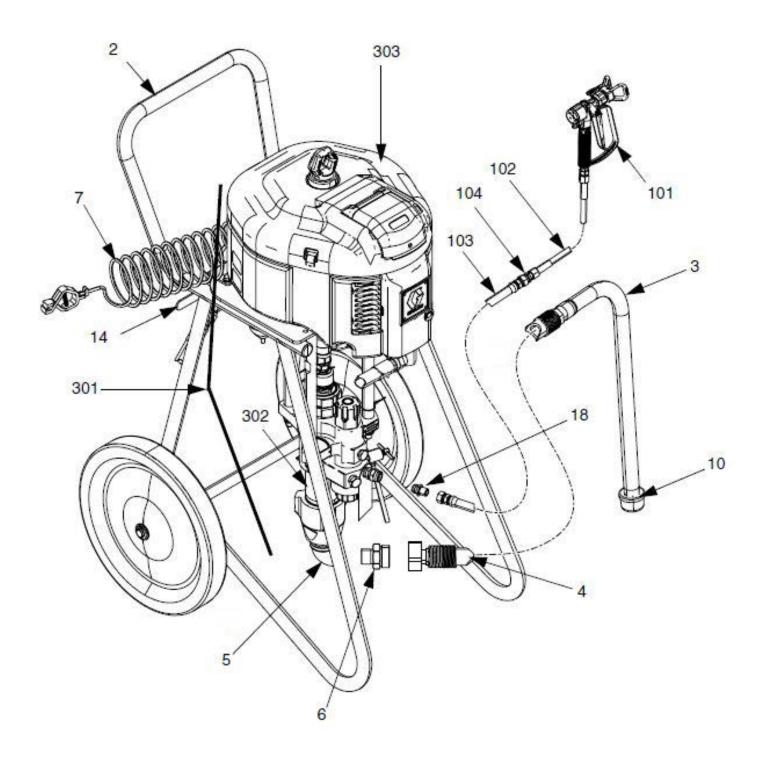
*20GX45DH4 Shown

Graco® Xtreme® 45:1 Airless Spray Pumps

| Item# | Part# | Description |
|---------|------------------------|--|
| Fig. 1 | | |
| 2 | 20G287884 20G287919 | Heavy-Duty Cart Lightweight Cart |
| 3 | 20G197682 | 1" Suction Tube |
| 4 | 20G247301 20G288687 | 1" NPT x Quick Connect, 6 ft. Suction Hose 1" NPT x Quick Connect, 10 ft. Suction Hose <i>(Wall-Mount Units)</i> |
| 5 | 20G116401 | Elbow Adapter |
| 6 | 20G116402 | Quick Connect Adapter |
| 7 | 20G244524 | Ground Assembly Wire with Clamp |
| 10 | 20G181072 | Strainer Inlet |
| 11 | 20G100101 | Hex Head Cap Mounting Screw |
| 12 | 20G100133 | Lock Washer |
| 13 — | 20G247312 | Adapter Kit Plate (Includes Lock Nut and Adapter Plate) |
| 14 | 20G24E013 | Air Control (Heavy Duty Cart) |
| 18 | 20G162505 | 1/2" F x 3/8" M Swivel Union Fitting |
| 101 | 20GXTR504 | XTR™ 5 Spray Gun for 25:1 – 50:1 ratio only (Not included with all models, see page 4) |
| 102 | 20GH52506* | Fluid Hose (Nylon, 1/4" I.D. x 1/4" NPS (M), 6 ft.), 6100 psi |
| 103 | 20GH53850* | Fluid Hose (Nylon, 3/8" I.D. x 3/8" NPS (M), 50 ft.), 5800 psi |
| 104 | 20G164856 | 3/8" x 1/4" NPT Reducing Nipple Fitting |
| 301 | _ | Spray Pump (See page 4) |
| 302 | _ | Pump Lower (See pages 10-17) |
| 303 | _ | NXT® Air Motor (See pages 8-9) |
| _ | 206M358 | Part Numbers and Schematics Guide – Graco® Xtreme® 45:1 Airless Spray Pumps |
| _ | 206M508 | Part Numbers and Schematics Guide – Graco® XTR™ 5 Airless Spray Gun |
| _ | 209V508 | Operator's Manual – Graco® Xtreme® Pump Packages |

^{*}Not included with all models, see page 4

Figure 1: Graco® Xtreme® 45:1 Airless Spray Pumps

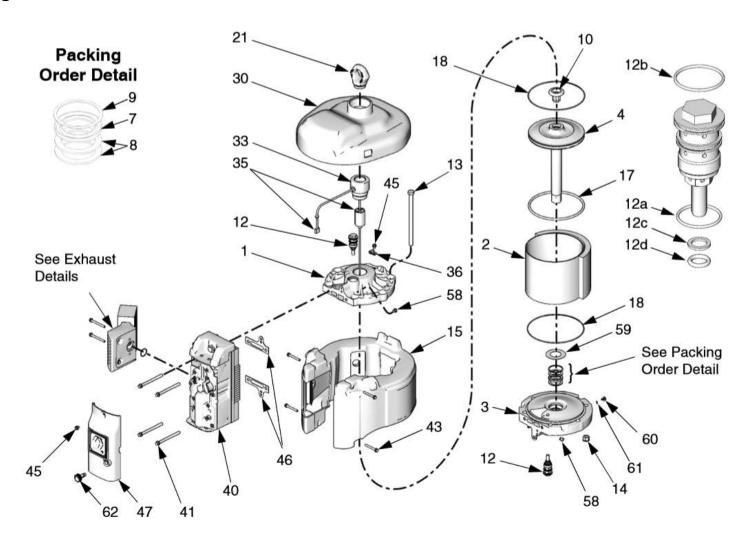


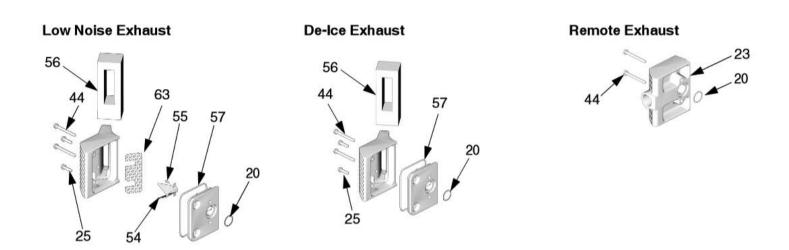
NXT® Model 6500 Air Motor and Exhaust

| Item# | Part# | Description |
|--------|-----------|---|
| Fig. 2 | | |
| _ | 20GN65DN0 | NXT® Model 6500 De-Icing Air Motor |
| _ | 20GN65DH0 | NXT® Model 6500 De-Icing Air Motor with Sensor |
| _ | 20GN65LN0 | NXT® Model 6500 Low Noise Motor |
| 1 | 20G15F953 | Top Cover |
| 2 | 20GNXT604 | Cylinder |
| 3 | 20GNXT602 | Bottom Cover |
| 4 | 20GNXT601 | Piston Assembly |
| 7 | 20G161562 | Packing, V-block; Nitrile |
| 8 | 20G15H610 | Packing, Backup; Leather |
| 9 | 20G16A026 | Retaining Ring |
| 10 | 20GNXT106 | Piston Bumper, includes Magnet |
| 12 | 20GNXT100 | Poppet (Includes Item #'s: 12a-12d) |
| 12a | _ | O-Ring, buna-N |
| 12b | 20GNXT101 | O-Ring, buna-N |
| 12c | 20GNXT101 | O-Ring, Backup, buna-N |
| 12d | _ | O-Ring, buna-N |
| 13 | 20G119050 | 1/2-13 x 8" Hex Head Bolt, (203 mm) |
| 14 | 20G15F639 | 1/2-13 Nut with Lock Washer |
| 15 | 20GNXT603 | Muffler |
| 17 | 20G122675 | Piston O-Ring, Nitrile |
| 18 | 20G15F448 | End Cap O-Ring, Nitrile |
| 20 | 20G119990 | O-Ring, buna-N |
| 21 | 20G15F931 | Lift Ring |
| 22 | 20GNXT110 | De-Ice Exhaust Kit (Includes Item #'s: 20, 25, 44, 56, and 57) |
| 23 | 20GNXT105 | Remote Exhaust Kit (Includes items 20, 44) |
| 24 | 20GNXT104 | Low Noise Exhaust Kit (Includes item #'s: 20, 22, 25, 44, 54, 55, 56, and 57) |
| 25 | 20G120730 | 1/4-20 x 1" Machine Screw, Hex Head, (25 mm) |
| 41 | 20G120088 | 3/8-16 x 4" Screw (101 mm) |

| Item# | Part# | Description |
|-------|-----------|--|
| 43 | 20G120091 | 1/4-20 x 2" Screw, Thread |
| | | Forming, (51 mm) |
| 44 | 20G120092 | 1/4-20 x 2-1/2" Thread |
| | | Forming Screw, (63 mm) |
| 46 | 20G253476 | Gasket |
| 47 | 20G287844 | Valve Cover, Outer |
| 51 | 20G15F674 | Safety Label |
| 52 | 20G15F973 | Safety Label |
| 54 | 20G15H179 | Deflector |
| 55 | 20G107257 | 1/4-20 x 1/2" Thread |
| | | Forming Screw, (13 mm) |
| 56 | 20G15H190 | Exhaust Seal |
| 57 | 20G15K345 | Gasket, buna-N |
| 58 | 20G120206 | Poppet Muffler |
| 59 | 20G277366 | Bumper |
| 60 | 20G116343 | Ground Screw, M5 x 0.8 |
| 61 | 20G111307 | Lock Washer, 5 mm |
| 62 | 20GNXT112 | De-Ice Knob |
| 63 | 20G15G689 | Exhaust Diffuser |
| _ | 20GNXT600 | Repair Kit NXT 6500 Air Motor (<i>Includes Item #'s: 7,</i> <i>8, 9, 17, 18, and 46</i>) |
| | 209V509 | • |
| _ | 2097309 | Operator's Manual – Graco® NXT® Air Motor |

Figure 2: NXT® Model 6500 Air Motor and Exhaust

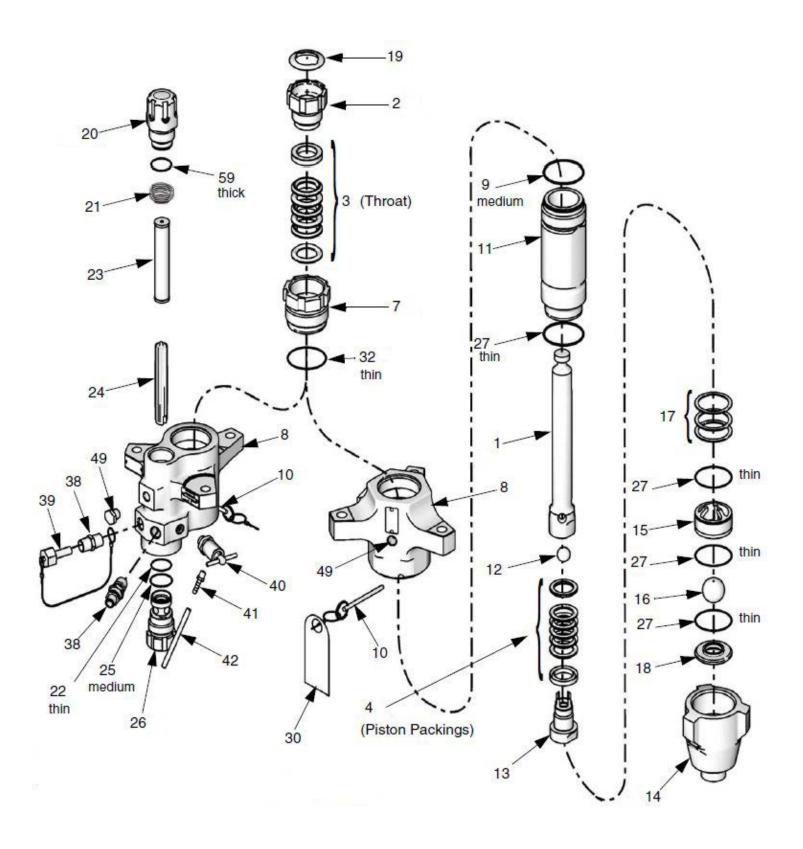




290cc Xtreme® Sprayer Lower Displacement Pump

| | 20GL290C1 20GL290C3 | 2001 20002 | |
|--------|------------------------|--------------------------------|---|
| Item# | (No Built-In Filter) | 20GL290C2 (Built-In Filter) | Description |
| Fig. 3 | | , | · . |
| 1 | 20G24B825 | 20G24B825 | Displacement Rod |
| 2 | 20G15K031 | 20G15K031 | Packing Nut |
| 3 | _ | _ | Stack Packings, Throat |
| 4 | _ | _ | Stack Packings, Piston |
| 7 | 20G197327 | 20G197327 | Packing Cartridge, Throat |
| 8 | 20G197335 | 20G197337 | Housing Outlet |
| 9 | 20G244893 | 20G244893 | O-Ring, Top Cylinder, PTFE Medium (Quantity of 10) |
| 10 | 20G244826 | 20G244826 | Self-Locking Pin |
| 11 | 20G197319 | 20G197319 | Lower Cylinder |
| 12 | 20G244899 | 20G244899 | Ball Piston (Quantity of Three) |
| 13 | 20G24B830 | 20G24B830 | Piston Valve |
| 14 | 20G197304 | 20G197304 | Inlet Housing |
| 15 | 20G198647 | 20G198647 | Inlet Ball Guide |
| 16 | 20G253030 | 20G253030 | Inlet Ball (Quantity of Three) |
| 17 | 20G244856 | 20G244856 | Inlet Shim Ball Guide (Quantity of Nine) |
| 18 | 20G197344 | 20G197344 | Inlet Seat |
| 19 | 20G247395 | 20G247395 | Throat Seal Plug (Quantity of 10) |
| 20 | _ | 20G16M461 | Top Filler Cap |
| 21 | _ | 20G171941 | Compression Spring |
| 22 | _ | 20G244895 | Thin Filter O-Ring, PTFE (Quantity of 10) |
| 23 | _ | 20G224459 | Strainer, 60 mesh screen |
| 24 | _ | 20G186075 | Filter Support |
| 25 | _ | 20G262484 | Filter O-Ring, Medium, PTFE (Quantity of 10) |
| 26 | _ | 20G16M462 | Lower Filter Cap |
| 27 | 20G244894 | 20G244894 | Foot Valve and Cylinder Bottom O-Ring, PTFE thin (Quantity of 10) |
| 30 | 20G172479 | 20G172479 | Warning Tag |
| 32 | 20G244891 | 20G244891 | Throat Cartridge O-Ring, PTFE thin (Quantity of 10) |
| 38 | _ | 20G158491 | Nipple Fitting, Outlet, 1/2 in |
| 39 | _ | 20G24N518 | Packless Plug, 1/2 in |
| 40 | _ | 20G245143 | Pressure Dump Valve |
| 41 | _ | 20G116746 | Barbed Fitting, Plated |
| 42 | _ | 20G116750 | Nylon Tube |
| 49 | 20G101754 | 20G198292 | Pipe Plug |
| 59 | _ | 20G262483 | Filter O-Ring, PTFE thick (Quantity of 10) |

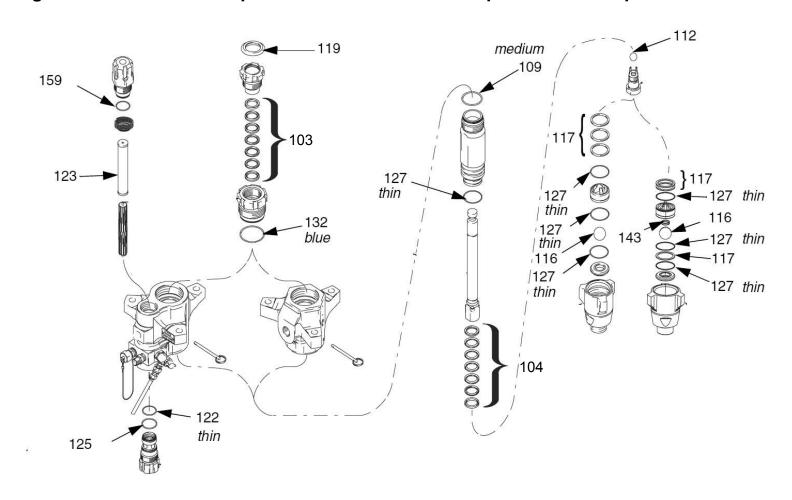
Figure 3: 290cc Xtreme® Sprayer Lower Displacement Pump



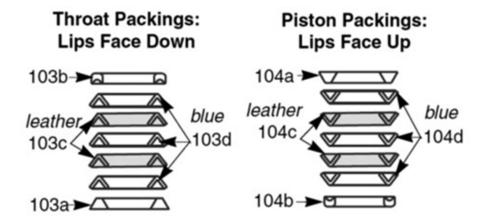
Xtreme® Seal Repair Kit for 290cc Lower Displacement Pump

| Item# | Part# | Description |
|--------|-----------|--|
| Fig. 4 | | |
| _ | 20G24F963 | Xtreme® Seal Repair Kit (Includes Item #'s: 1 (Quantity of Two); 2 (Quantity of Two); 3 (Quantity of Four); 4 (Quantity of Six); 5 (Quantity of Four); 6 (Quantity of Two); 7, 8, 9, 10 (Quantity of Three); and 11) |
| 103 | _ | Throat Packings |
| 103a | 20G244885 | Male Gland (Quantity of Four) |
| 103b | 20G244879 | Female Gland (Quantity of Four) |
| 103c | 20G244873 | V-Packing, Leather (Quantity of 10) |
| 103d | 20G244867 | V-Packing, UHMWPE (Quantity of 10) |
| 104 | _ | Piston Packings |
| 104a | 20G244886 | Male Gland (Quantity of Four) |
| 104b | 20G244880 | Female Gland (Quantity of Four) |
| 104c | 20G244874 | V-Packing, Leather (Quantity of 10) |
| 104d | 20G244868 | V-Packing, UHMWPE (Quantity of 10) |
| 109 | 20G244893 | PTFE O-Ring, Top Cylinder Medium (Quantity of 10) |
| 112 | 20G244899 | Ball Piston, 1 in (25 mm) (Quantity of Three) |
| 116 | 20G253030 | Ball Inlet, 1-1/2 in (38 mm) (Quantity of Three) |
| 117 | 20G244856 | Shim Inlet, Ball Guide (Quantity of Nine) |
| 119 | 20G244999 | Throat Seal Plug, 1-3/4 in (Quantity of 10) |
| _ | 20G247395 | Throat Seal Plug, 2-1/2 in (Quantity of 10) |
| 122 | 20G244895 | Filter O-Ring, Thin, PTFE (Quantity of 10) |
| 123 | 20G238436 | Strainer, 30 mesh screen, 5.65 in (Quantity of 25) |
| _ | 20G224458 | Strainer, 30 mesh, 5.65 in (Quantity of Two) |
| _ | 20G238438 | Strainer, 60 mesh, 5.65 in (Quantity of 25) |
| _ | 20G224459 | Strainer, 60 mesh, 5.65 in (Quantity of Two) |
| 125 | 20G262484 | Filter O-Ring, Medium, PTFE (Quantity of 10) |
| _ | 20G244896 | Filter O-Ring For Series A Pumps (Quantity of 10) |
| 127 | 20G244894 | O-Ring, PTFE, Thin <i>(Quantity of 10)</i> |
| 143 | 20G116802 | Foot Valve Spring (20G262795 only) |
| 159 | 20G262483 | Top Cap O-Ring, PTFE (Quantity of 10) |
| | 20G244895 | Top Cap O-Ring For Series A Pumps (Quantity of 10) |
| _ | 209V021 | Operator's Manual – Graco® Xtreme® Pump Lowers |

Figure 4: Xtreme® Seal Repair Kit for 290cc Lower Displacement Pump



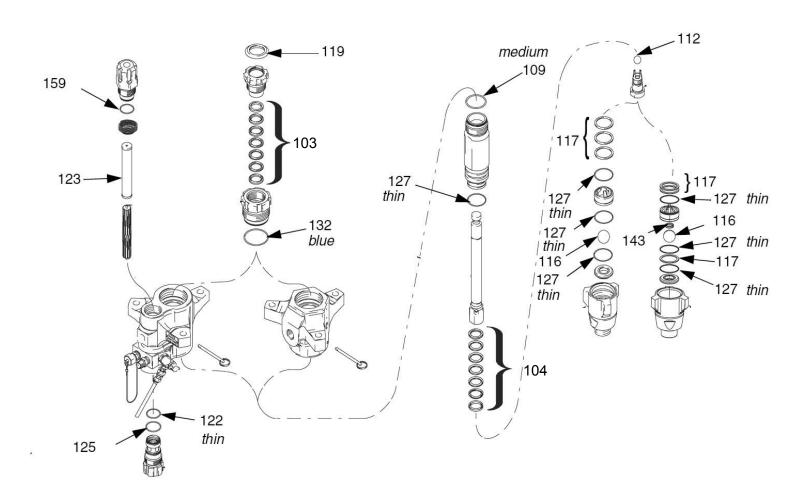
Xtreme® Seal Repair Kit 24F963



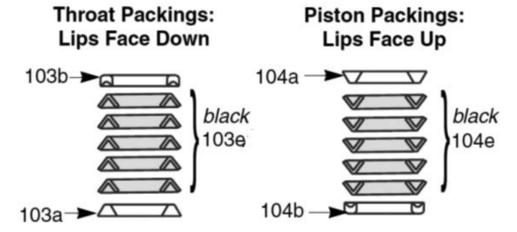
Tuff-Stack™ Repair Kit for 290cc Lower Displacement Pump

| Item# | Part# | Description |
|-----------------------------|------------------------|--|
| Fig. 5 | | |
| _ | 20G24F964 | Tuff-Stack™ Repair Kit (Includes Item #'s: 1 (Quantity of Two); 2 (Quantity of Two); 3 (Quantity of Four); 4 (Quantity of 10); 5 (Quantity of Two); 6 (Quantity of Four); 7, 8, 9 (Quantity of Three); and 10) |
| 103 103a 103b 103e | | Throat Packings Male Gland (Quantity of Four) Female Gland (Quantity of Four) V-Packing Carbon-Filled, PTFE/UHMWPE, Blue (Quantity of 10) |
| 104 104a 104b 104e | | Piston Packings Male Gland (Quantity of Four) Female Gland (Quantity of Four) V-Packing Carbon-Filled, PTFE/UHMWPE, Blue (Quantity of 10) |
| 109 112 | 20G244893 20G244898 | PTFE O-Ring, Top Cylinder Medium (Quantity of 10) Ball Piston, 7/8 in (22 mm) (Quantity of Three) |
| 116 | 20G253030 | Ball Inlet, 1.5 in (38 mm) (Quantity of Three) |
| 117 119 | 20G244856 20G244999 | Shim Inlet, Ball Guide (Quantity of Nine) Throat Seal Plug, 1-3/4 in (Quantity of 10) |
| <u> </u> | 20G247395 20G244895 | Throat Seal Plug, 2-1/2 in <i>(Quantity of 10)</i> Filter O-Ring, Thin, PTFE <i>(Quantity of 10)</i> |
| 123 | 20G238436 | Strainer, 30 mesh screen, 5.65 in (Quantity of 25) |
| _ | 20G224458 20G238438 | Strainer, 30 mesh, 5.65 in <i>(Quantity of Two)</i> Strainer, 60 mesh, 5.65 in <i>(Quantity of 25)</i> |
| <u> </u> | 20G224459 20G262484 | Strainer, 60 mesh, 5.65 in (Quantity of Two) Filter O-Ring, Medium, PTFE (Quantity of 10) |
| — | 20G244896 | Filter O-Ring For Series A Pumps (Quantity of 10) |
| 127 143 | 20G244894 20G116802 | O-Ring, PTFE, Thin <i>(Quantity of 10)</i> Foot Valve Spring (20G262795 only) |
| 159 | 20G116602 20G262483 | Top Cap O-Ring, PTFE(Quantity of 10) |
| _ | 20G244895 | Filter O-Ring For Series A Pumps (Quantity of 10) |
| _ | 209V021 | Operator's Manual – Graco® Xtreme® Pump Lowers |

Figure 5: Tuff-Stack™ Repair Kit for 290cc Lower Displacement Pump



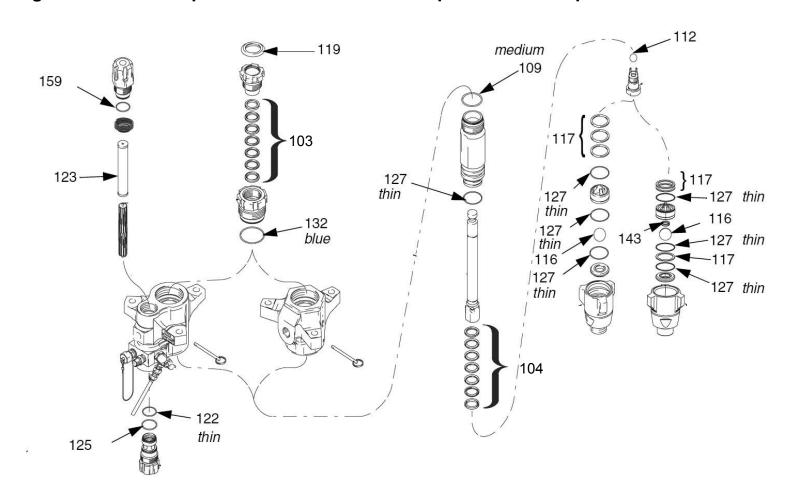
Tuff-Stack[™] Seal Repair Kit 24F964



X-Tuff™ Repair Kit for 290cc Lower Displacement Pump

| Item# | Part# | Description |
|-------------------------------------|---|---|
| Fig. 6 | | |
| _ | 20G262795 | X-Tuff™ Repair Kit (Includes Item #'s: 1 (Quantity of Two); 2 (Quantity of Two); 3 (Quantity of Four); 4 (Quantity of Six); 5 (Quantity of Four); 6 (Quantity of Two); 7, 8, 9, 10 (Quantity of Three); and 11) |
| 103 103a 103b 103c 103d | — 20G244885 20G244879 20G244861 20G244867 | Throat Packings Male Gland (Quantity of Four) Female Gland (Quantity of Four) V-Packing Carbon-Filled, PTFE/UHMWPE, Blue (Quantity of 10) V-Packing, UHMWPE, Black (Quantity of 10) |
| 104 104a 104b 104c 104d | | Piston Packings Male Gland (Quantity of Four) Female Gland (Quantity of Four) V-Packing Carbon-Filled, PTFE/UHMWPE, Blue (Quantity of 10) V-Packing, UHMWPE, Black (Quantity of 10) |
| 109 112 | 20G244893 20G244898 | PTFE O-Ring, Top Cylinder Medium (Quantity of 10) Ball Piston, 7/8 in (22 mm) (Quantity of Three) |
| 116 117 119 | 20G253030 20G244856 20G244999 | Ball Inlet, 1.5 in (38 mm) (Quantity of Three) Shim Inlet, Ball Guide (Quantity of Nine) Throat Seal Plug, 1-3/4 in (Quantity of 10) |
| 122 | 20G247395 20G244895 | Throat Seal Plug, 2-1/2 in (Quantity of 10) Filter O-Ring, Thin, PTFE (Quantity of 10) |
| 123 — | 20G238436 20G224458 20G238438 | Strainer, 30 mesh screen, 5.65 in (Quantity of 25) Strainer, 30 mesh, 5.65 in (Quantity of Two) Strainer, 60 mesh, 5.65 in (Quantity of 35) |
| 125 | 20G238438 20G224459 20G262484 | Strainer, 60 mesh, 5.65 in (Quantity of 25) Strainer, 60 mesh, 5.65 in (Quantity of Two) Filter O-Ring, Medium, PTFE (Quantity of 10) |
| — 127 | 20G244896 20G244894 | Filter O-Ring For Series A Pumps (Quantity of 10) O-Ring, PTFE, Thin (Quantity of 10) |
| 143 159 | 20G116802 20G262483 20G244895 | Foot Valve Spring (20G262795 only) Top Cap O-Ring, PTFE(Quantity of 10) Filter O-Ring For Series A Pumps (Quantity of 10) |
| _ | 209V021 | Operator's Manual – Graco® Xtreme® Pump Lowers |

Figure 6: X-Tuff™ Repair Kit for 290cc Lower Displacement Pump



X-Tuff[™] Seal Repair Kit 262795

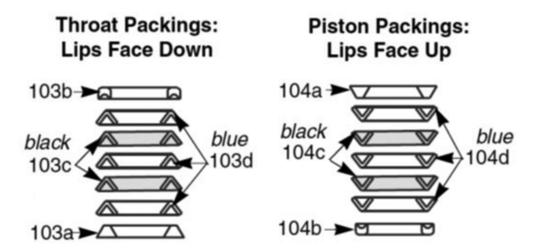
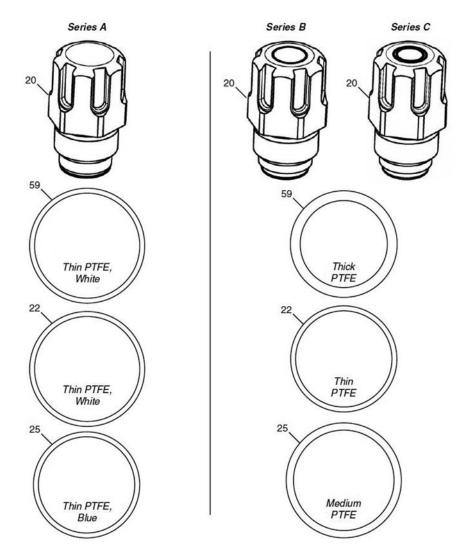


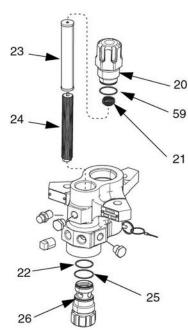
Figure 7: Filter Cap Series Key



Filter Cap Conversion Kits for Graco® Xtreme® Lowers

Converts Series A Lowers to Series B Lowers

| Item# | Part# | Description |
|------------|------------------------|--|
| Fig. 7 | | |
| _ | 20G24F975 | Filter Cap Conversion Kit – Complete |
| 20 | 20G16M461 | Tip Filter Cap |
| 21 | 20G171941 | Filter Spring |
| 22 | 20G244895 | O-Ring PTFE Thin (Quantity of 10) |
| 23A 23B | 20G224458 20G224459 | Strainer, 30 Mesh Strainer, 60 Mesh |
| 24 | 20G186075 | Support |
| 25 | 20G262484 | O-Ring PTFE Medium (Quantity of 10) |
| 26 | 20G16M462 | Сар |
| 59 | 20G262483 | O-Ring PTFE Thick (Quantity of 10) |



OPTIONAL ACCESSORIES

| Part Numbers | SUCTION TUBE AND ACCESSORIES Description |
|-----------------|--|
| 20G197682 | Suction Tube |
| 20G247301 | 1" I.D. x 6' Suction Hose with Couplings |
| 20G247302 | 1" I.D. x 10' Suction Hose with Couplings |
| 20G245136 | 55 Gallon Suction Tube Extension Kit Includes Suction Tube and Couplings |
| 20G181072 | 60 Mesh Strainer for 1" Suction Tube |

| | | HIGH PRESSURE BALL VALVES | | |
|---|-----------------|---------------------------|------------------|---------------------|
| | Part Numbers | Thread Size | Seal Material | Working Pressure |
| | 20G210657B | 1/4" Male x 1/4" Male | Viton | 5,000 psi |
| | 20G210658B | 3/8" Male x 3/8" Male | Viton | 5,000 psi |
| | 20G210659B | 1/4" Male x 3/8" Male | Viton | 5,000 psi |
| | 20G214037 | 1/4" Male x 1/4" Male | Teflon | 5,000 psi |
| | 20G223959B | 3/8" Male x 1/4" Male | Teflon | 5,000 psi |
| | 20G210658B | 3/8" Male x 3/8" Male | Teflon | 5,000 psi |
| 3 | 20DQVAE2AO14 | 1/4" Female x Female | Nitrile | 7,000 psi |
| | 20DQVAE2AO38 | 3/8" Female x Female | Nitrile | 7,000 psi |
| | 20DQVAE2AO12 | 1/2" Female x Female | Nitrile | 7,000 psi |

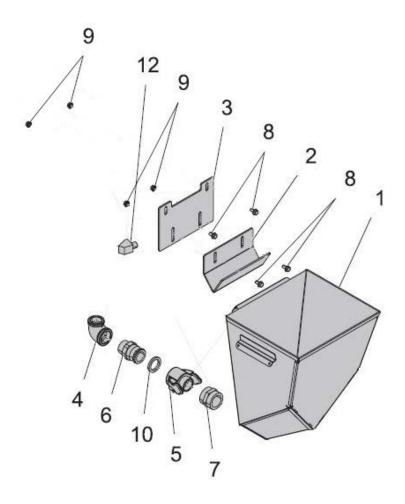
OPTIONAL ACCESSORIES

Graco® Xtreme® Airless Spray Pumps – Stainless Steel Hopper Kit

| Item# | Part# | Description |
|--------|------------------------|---|
| Fig. 8 | | |
| _ | 20G24X570 20G24Y402 | Xtreme [®] Sprayer Stainless Steel Hopper Kit – Heavy-Duty Cart Xtreme [®] Sprayer Stainless Steel Hopper Kit – Lightweight Cart |
| 1 | 20G17E114 | Hopper |
| 2 | 20G17C474 | Bracket |
| 3 | 20G17D554 | Upper Bracket |
| 4 | 20G126939 | 90° Elbow |
| 5 | 20G128095 | Cam/Groove |
| 6 | 20G17C692 | Cam/Groove Fitting, 1.5m, 1-1/2" NPT |
| 7 | 20G128094 | Bushing |
| 8 | 20G112395 | Flanges Cap Screw – HD (Quantity of Four) |
| 9 | 20G112958 | Nut (Quantity of Four) |
| 10 | 20G17C453 | Gasket |
| 12 | 20G15M987 | 1/2" NPT (M) x 1/2" NPT (F) 60° Elbow |
| _ | 20G110110 | 6 ml Stainless Steel Pipe Sealant |
| _ | 20G16U537 | Lid |

OPTIONAL ACCESSORIES

Figure 8: Graco® Xtreme® Airless Spray Pumps – Stainless Steel Hopper Kit



MAINTENANCE NOTES

| DATE | TYPE OF SERVICE | PART NUMBER |
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