

SIEGENIA-AUBI

SIEGENIA-AUBI sets new standards for advanced system solutions and communication concepts.

Our goal is clear: to operate as a market driven company working closely with our customers, developing sustainable and innovative products of the future.

In 1998 SIEGENIA-FRANK, a fourth generation family run business, took over AUBI Hardware GmbH. Since 2003 SIEGE-NIA-AUBI has stood for customer bespoke product development and service, as well as high quality standards and an excellent process management system.

An example of this level of quality is the TITAN iP hardware system, which allows for more efficient fabrication thanks to a new kind of hardware assembly.

To get the best efficiency and cost-effectiveness from our products and services we have based our communication strategy on innovative ideas and exceptional marketing campaigns.

KFV Karl Fliether GmbH & Co KG became part of the group on 1 August 2006, completing the product range with door locks.

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TITAN iP

Innovative hardware system for pre-assembly fabrication

TITAN iP is an innovative hardware system that assures the highest quality and efficiency in fabrication thanks to the latest technology. It was the first system on the market to make pre-assembly fabrication possible. This allows for more flexible window production because hardware assembly is no longer restricted to one production area.

This leads in practice to the harmonisation of work cycle timings and increases productivity. This translates into lower costs below the line, more competitiveness and finally better profits. SIEGENIA-AUBI are going one step further and accepting responsibility in the market place.

- Optimised coupling position for quick and secure assembly
- Window operates smoothly thanks to the 3-D roller cam
- No tools required durable, secure assembly of the stay hinge coupling as well as secure operation of the mishandling device
- Flexible tilt control
- High quality hinge with high load bearing, minimal wear as well as an integrated anti-slam device and stop attenuation



TITAN AF

Innovative hardware system for installation on the assembled sash

TITAN AF, the newest member of the TITAN range, combines the modern technology of the TITAN iP with the traditional hardware system on the assembled sash. With its numerous innovative features, this hardware offers benefits to end users as well as for manufacturers and distributors. And all this at the highest level of quality. The unique comfort mushroom bolt automatically adjusts production-related discrepancies, enables smooth locking and closes the window with next to no wear, guaranteeing lasting performance and longevity with the highest available quality. The new striker plates set standards in both design and function. This clever system allows you to enhance the basic security of your windows up to Resistance Class 2 for all window sizes with only six different additional components. Assembly is easy thanks to the patented click coupling point. This allows SIEGENIA-AUBI to continue to build upon the success of the TITAN iP, complete the TITAN range and make its innovations available to all.

- Click coupling point for an even more convenient assembly
- A more uniform system design to reduce the number of components
- Anti-intruder resistance easy to install
- Smooth operation and security thanks to unique comfort mushroom bolts
- Innovative striker plate concept with optimum design
- Optimum stay technology as in the TITAN iP
- Can be combined with the new VV hinge side
- High-quality surface with Nanotechnology



FAVORIT

Modular Security Hardware

The Favorit range sets the benchmark for form and function. It can be combined with timber, timber/aluminium, PVCu and aluminium window profiles, making sure your customers can enjoy the latest in technology, appealing aesthetics and of course SIEGENIA-AUBI's exceptionally high quality. This means that high expectations on design, longevity and ease of use are ideally met.

- More multi-level security with FAVORIT Si-line S-ES

 a new generation in hardware
- Slim sight lines thanks to the "V" hinge side with its concealed hinges
- Bespoke solutions possible due to the extensive range of accessories
- Sash lift roller
- Extra high corrosion protection with the optional E-Look surface finish

A300

Turn first hardware with 3-D roller cam

The A300 hardware range focuses on a classic-modern look and has a significant amount of intelligent and technically detailed solutions.

Thus, fabricators and end users alike can enjoy the many advantages which can be seen in day-to-day operation.

- Horizontally and vertically adjustable 3-D roller cams to offset tolerances as well as to regulate contact pressure
- Patented sash lifter guarantees a lifetime free from wear
- Spring clamp for positive connection between the hardware component and hardware groove
- Auto-claw with clamping plate for automated hardware assembly
- Optional extras: concealed hinges as well as patented anti-intruder locking system A300 Safety PLUS!



Accessories

Energy saving stay

The energy saving stay is one of many products in SIEGENIA-AUBI's extensive range of accessories. It can be retrofitted easily and enables the tilt opening position to adapt to the outside temperature and the amount of air required. In the winter position, the sash isn't opened as far – this reduces external noise from outside and loss of warm air, thereby cutting energy costs.

Working with the integrated anti-slam device, it's possible to reliably prevent a window in its tilted position from slamming shut e.g. in a draught.

- Summer ventilation: A width of approximately 150 mm is possible in the normal tilted position. This allows sufficient air exchange for a pleasant room environment.
- Winter ventilation: A 40 mm tilt position is achieved using a simple lever adjustable without tools. Heat loss and thereby energy costs are lowered by reducing the opening

TRIDENT



Designed for casement windows

SIEGENIA-AUBI has especially designed a security mechanism to meet the needs of the UK market. What's new: An S-ES cam und hook engage in opposite directions into the same striker plate. The system offers an optional restrictor mechanism for child safety. The restrictor limits the opening of the window to a maximum of 100 mm. The handle enables easy operation of the locking mechanism. Adults are able to disengage the restrictor to fully open the window. The restrictor then automatically re-engages and locks into place on closing.

- Revolutionary locking mechanism
- Exceeds the requirements of the British Security Standard BS7950
- Single piece mechanism makes assembly and warehousing easier
- Mechanism resistant to wear and tear
- Restrictor can be retrofitted



Hardware for aluminium windows and doors

Dedicated technology at the highest level of quality

SIEGENIA-AUBI has a wide range of experience in the development and manufacturing of hardware systems for aluminium windows and doors. Our focus is on technology, ease of use, quality, design and the best in manufacturing. The wide product range offers solutions for literally every use – from various opening options (e.g. Turn first or Tilt before Turn) through to different window designs (e.g. rectangle or rounded) and applications (e.g. commercial facades or privately owned homes).



- LM 4200: Clampable hardware system for rectangular windows up to 130 kg sash weight – efficient hardware assembly thanks to pre-fitted components
- LM 2200: Clampable hardware system for rectangular windows up to 80 kg sash weight – low cost, pre-assembled parts and sleek design
- LM RB/SF: Hardware system for special window designs such as rounded, arched or angular, with plenty of adjustment opportunities
- Axxent: Concealed clampable hardware system for rectangular windows, carries up to 100 kg weight suited for modern architecture
- PORTAL: for windows/doors with large glass area:
 Tilt and slide hardware (pages 16-17)
 Parallel lift and tilt door hardware (pages 18-19)
 Fold and slide door hardware (page 21)



Aluminium window and door accessories

Extra possibilities and functions

The entire aluminium hardware and product selection is accompanied by an extensive range of accessories that not only fulfill normal hardware functions but also offer a multitude of additional uses.

These range from restriction devices for the tilt and turn operation using mechanical and electronic security components to motorised drive gears.



- Anti-intruder security hardware that meets various levels of resistance as per DIN V ENV 1627-1630
- Extra night vent operation for energy saving ventilation with Turn and Tilt and Turn windows
- Electronic monitoring systems cable or radio controlled (pages 22-25)
- Motorised drives for skylights, Tilt and Turn and Turn windows, tilt sashes and Lift and Slide doors (pages 26-29)



HS-PORTAL

Lift and slide door hardware

The HS-PORTAL hardware range was specifically designed for large Lift and Slide solutions. Thanks to the extensive experience in product development within SIEGENIA-AUBI, the system can bear sash weights up to 400 kg effortlessly, whilst remaining easy to operate. In addition, accessible opening widths of up to 12 metres are possible in timber, PVCu, aluminium and glass doors.

- The new thermally broken threshold easily exceeds energy saving regulation requirements
- The new threshold is suitable for wheelchair use as per DIN 18025
- Secure and easy to use even with a sash weight of 400 kg
- Handle-driven night vent as standard
- Anti-intruder resistance included in basic hardware. This can be modularly upgraded to Resistance Class 2



PSK-PORTAL 200-Z PLUS

Parallel Tilt and Slide hardware with handle driven gearing

With large surface areas and heavy sliding units everything depends upon ease of use. Even sash weights of up to 200 kg can be easily operated by hand.

Just a simple turn of the handle automatically puts the window into the tilt position.

Another turn downwards and the window returns to its original position and will easily slide to the side. With covers and handles available in various colours, your design options are unlimited.

PSK-PORTAL 160 PLUS

Parallel Tilt and Slide hardware

Specifically designed for medium-sized sashes, the PSK 160^{PLUS} is easy to operate thanks to well engineered technology. You can tilt the sash manually with a 90 degree turn of the ergonomically designed handle. Another turn puts the sash into a slide position.

Outer frame to sash clearance 122 mm

Safe, simple height adjustment

Handle fitted with integrated safety catch to avoid being locked out

Security cams fitted on all corner drives

200 kg load capacity

Requires 35 mm for running rails

Outer frame to sash clearance 122 mm

Safe, simple height adjustment

Locking positions can be sequenced in any order

Security cams fitted on every corner drive

160 kg load capacity

Requires 35 mm for running rails



CS-PORTAL

Hardware for sliding doors

Simple sliding doors and windows can be upgraded to a higher quality with SIEGENIA-AUBI hardware. With handles available in various design and colour options, CS-Portal meets all the operational requirements for a sliding door. A load capacity of up to 150 kg can be carried effortlessly on the height adjustable ball-bearing bogie wheels.

FS-PORTAL

Hardware for folding-sliding doors

FS Portal for folding-sliding doors in timber, PVCu and aluminium combines diversity with the highest level of functionality. Extremely wide openings give the impression of spaciousness.

- Special steel hook lock
- Up to four locking points on the locking side
- Integrated anti-lift device
- Stainless steel bogie wheels
- 150 kg load capacity
- Suitable for PVCu, aluminium and timber

- System allows up to seven folding sliding doors with a load capacity of 80 kg per sash
- Special PVCu ball-bearing rollers ensure quiet and easy operation
- Thermally broken threshold allows step free passage in and out
- Also suitable for outward opening elements



AEROCONTROL

Window operating monitoring system

AEROCONTROL is a modern High-Tech system that registers the current window position at any one time via a central monitoring device. This means that windows aren't left open accidentally and it's also possible to get a complete overview at any time. The result – increased security.

For example the alarm can be raised at an appointed security firm, if the home-owner is away on holiday and a window is opened. In addition, AEROCONTROL helps save money because when windows are opened the radiator valve switches off automatically, reducing cost and the impact on the environment.

- AEROCONTROL keeps you informed around the clock about the status of your window openings
- Universally applicable for many types of windows
- Tested to VdS and depending on the type of switch licensed up the highest monitoring VdS Class C



- Reduced heating costs thanks to the radiator valve automatically closing when a window is opened
- BUS- compatible for building control technology
- Tamper and sabotage proof with magnetic switch monitor
- Extensive range of accessories for glass sensors and for duct

VdS= association of home property insurers



FUNKSENSORIK

Wireless window and door monitoring system

Funksensorik is a wireless system that provides information on the status of your windows and doors. Just one look is enough to know which windows and doors are open, tilted or closed when leaving the house or during a thunderstorm.

This prevents the house or apartment from being left unsecured unintentionally and leaving you free to think about more important things. As the system is completely cablefree, is quick, clean and easy to install and can be retrofitted. Thanks to simple programming, the system is easy to use.

- Keeps you informed at any time about open, tilted or closed windows and doors
- Simple to program, extremely easy to use
- Reliable radio frequency of 868 MHz
- Perfect complement to anti-intruder hardware with mushroom cams
- Can be used with smoke, gas and broken glass detectors as well as door transmitters, alarms and automatic telephone dialing device
- Emergency alarm and battery monitor
- Saves energy by preventing windows from being left open accidentally
- ■■■ Wireless and easy to retrofit



System locking for chain drives

SI-Motion®

With the SI-Motion system lock, you can automatically open, closed and simultaneously lock windows with a single chain drive. It controls motorised sky-light windows easily and efficiently, offering an excellent alternative to manual systems.

- Ideal for narrow, high or wide windows and sky-lights
- Can be combined with the FAVORIT, A300, LM and TITAN system series
- For tilt sash and side-hung windows of all materials
- System connection ensures tight sealing and increased intruder resistance
- Can be combined with the SI-Motion chain drives of the VCD and ACI series

Chain driven windows

SI-Motion®

Remotely-controlled chain drives for hard to reach windows, improve the quality of a room. Opening and closing windows can be controlled centrally or by the push of a button, giving you the utmost convenience – ventilation using a chain driven motor requires less effort.

- Suitable for many types of windows: Turn first, side hung, fan lights, tilt sashes, roof windows, dome lights
- Universal installation with slimline design and dimensions: no moving bars can be seen
- Compact construction suits every type of architecture: the concealed drive package axxent-motion
- Can be easily integrated into building control systems and it's also possible to combine with hardware locking systems
- Can be used with ventilation and smoke and heat extraction
- Available with radio remote control



Motor driven handle MH10

SI-Motion®



Window open, window closed – just by the push of a button. Motor drive handle MH10 makes opening and closing windows so very easy.

Whether by remote control or switch, the motor drives the window/fanlight open or closed quickly, quietly and reliably. This applies above all to remote windows.

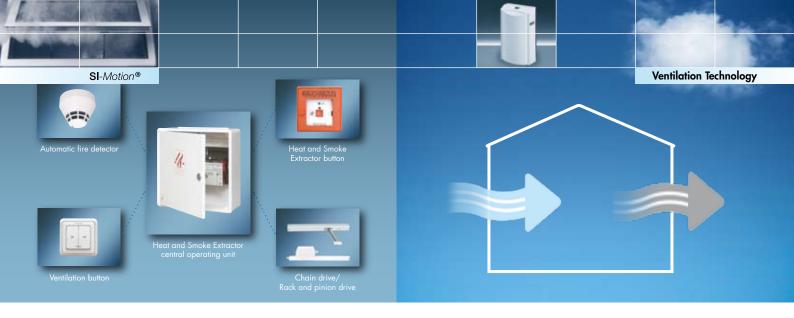
- Perfect for remote windows and fanlights
- Emergency manual operation in the event of power failure
- Flexible: 10 minutes of automatic ventilation
- Can be retrofitted: simple installation with no requirement for modifications to window
- Network compatible: easy integration into building control systems
- Optional weather sensor closes and locks window if it rains, gets cold or windy
- Meets DIN 18030 (accessible construction)

MHS400 Lift and Slide System

SI-Motion®

Automatic Lift and Slide components with architectural appeal, increasing the quality of living. The motorised drive system for Opening Schemes A and C also increases room comfort. The window locking system can be opened and closed by remote control with the door moving to the desired position.

- Simple retrofit up to 400 kg sash weight
- Can be used with non SIEGENIA-AUBI hardware time consuming milling or changing over hardware is not necessary
- Reliability comes as standard with manual operation possible in case of power loss and protection against the window jamming
- Fitted with secure night vent, programmable opening widths and automatic timer
- Ideal for accessible living: wheelchair suitability possible to DIN 18025 und DIN 18030 when combined with a low threshold



Smoke and Heat Extractor (RWA)

SI-Motion®

SI-Motion Smoke and Heat extractor is the latest in modern technology that can save lives. Windows in the highest part of the building open automatically as soon as the fire alarm is activated. Heat, smoke and poisonous gases are then dispersed controllably. So the Smoke and Heat extractor gives a time advantage which is decisive in saving lives.

- Integrated monitoring and emergency supply for guaranteed operation
- Convenient ventilation facility at no extra cost
- Quick and automatic activation by smoke detector
- Constant monitoring of operational status
- Can be integrated virtually unseen making it ideal for building control systems

AERONET

Flexible and targeted room ventilation

AERONET – the clever home ventilation system for flats and apartments, connecting electrical ventilation components such as air inflow devices, extractor ventilators or other individual components (window actuators etc.) with each other via an existing mains supply. No further installations (control cabling, ventilation pipes etc.) are required besides the normal network connection. This means the system is excellent as a retrofit installation option.

- Modular fresh air supply available on request with integrated fire protection
- Suitable for homes, flats and apartments, offices, residential care for the elderly ...
- Uses existing power supply network for intelligent connection of appliances
- Flexible, easy to use and simple to install
- Air inflow device available either as window or wall ventilator wall ventilator with optional fixing connection
- Can be upgraded with building technology components



Wall ventilators

Small and compact – a breath of fresh air

When you combine modern windows with SIEGENIA-AUBI's ventilation systems you create the perfect living environment. Fresh air comes in – noise, dust and pollen stay outside. These systems are particularly suitable for retrofitting because they are easy to install. Different features are available depending on the configuration such as sound proofing, dehumidification, heat transfer, interval connections etc.

Window ventilation

Creating shared solutions for home and office

SIEGENIA-AUBI offers a wide range of innovative ventilation devices that can be built into the window or window surrounds. Bespoke configurations are possible to suit your needs.

Specification includes active ventilators using inflow components with sound insulation, more complex options with heating elements and heat exchangers.

- Individually adjustable
- Can be installed by a specialist in around 45 minutes
- 80 125 mm external wall bore diameter weather protected external cover
- Filter offering protection against air impurities such as dust, pollen and odours
- Suitable for bedroom installation depending on configuration

- Design flexibility
- From simple through the wall ventilatiors to more complex devices
- Individually adjustable
- Possible to integrate devices into replacement windows
- Project management support for bespoke ventilation solutions



Conservatory Ventilation

A breath of fresh air for your conservatory

SIEGENIA-AUBI has the total solution for conservatory ventilation and control all figured out. The complete range of ventilation systems and control units ensure you can provide full control of your windows and blinds even when you are away from home.

The correct choice of glass, shading and ventilation make your conservatory the perfect place to be.

- AEROMAT 150.Z inflow unit for manual or automatic use
- AEROJET extractor unit with high level of air output
- AEROTRONIC: electronic Hygrostat und Thermostat: temperature and humidity control
- Easy connection to SIEGENIA-AUBI conservatory bus-system

AEROLIGHT product line

Lots of air, even in the smallest spaces

The AEROLIGHT product line provides a continuous base level of ventilation with closed windows and ensures a well-balanced exchange of outside and inside air. No draft and no matter the weather. Allowing you to save energy – and that's good for the environment, as well as your wallet.

The AEROLIGHT product line consists of the following components: AEROMAT mini, AEROMAT 90, AEROMAT 90.K, AEROMAT 90.Z, AEROMAT 45, AEROSLOT, AEROSLIM.

- Simple operation and subtle design
- Flexible system for simple retrofitting
- Quick and easy integration with different window designs with PVCu, timber or aluminium elements
- Saves energy in comparison with standard window ventilation systems
- Protects against wind, water and insects
- Safe ventilation even when you are not there
 - Ensures fresh air and better living hygiene in all rooms



Retrofitting Security Range

Giving burglars the boot

Break-ins occur too frequently – the chance that you might become the victim of crime is growing year by year. As a result of this development there is a growing need for security amongst the population – householders want to protect themselves against uninvited guests by retrofitting a security system. From experience, every second break-in attempt is abandoned after three minutes, should a robust system prevent it whilst it is happening.

SIEGENIA-AUBI has embraced the massive potential demand in this market segment with high quality, anti-intruder hardware that can be easily retrofitted to windows and doors.

There's the chance to tap into additional turnover potential by entering the lucrative window and door upgrading business.

A300 Safety PLUS! and FAVORIT Si-line S-ES

SIEGENIA-AUBI makes the grade with their internal hardware system A300 Safety PLUS! and FAVORIT Si-line S-ES for timber or PVCu windows and doors. Both systems, with their roller mushroom head locking mechanism, are **tested and certified** by the test institute in Rosenheim as **per DIN 18104 Part 2** and are recommended by the police.

The **SIEGENIA-AUBI Security-Service GmBH** can deliver the appropriate upgrade system for both hardware systems. As a recognised LKA Bavaria training provider, SIEGENIA-AUBI is able to offer construction companies the basic and second level training as recommended by the police. The training can be carried out on request several times throughout the year.









Security and Convenience at the touch of a button

Electronic Locking System for first-fit and upgrade

KFV offer homes and businesses the highest level in security and comfort with the electromechanical "GENIUS" locking system. The system combines the security features of a mechanical multi-point locking system with the convenience of the latest inventions of modern technology.

Doors open at the push of a button and lock automatically as required when closed. There are many places you can use "GENIUS". When it comes to accessibility, "GENIUS" has enormous appeal.

Benefit from an upgrade:

The electromechanical locking "Fliethomatic" can be integrated into the existing locking systems.

Application and Benefits:

1. At home:

- Extra security and more convenience thanks to automatic locking
- Simply open a door at the touch of a button

2. Commercially:

- highest level of security due to controlled access rights
- countless 'add on' possibilities (biometric entrance control, alarm systems etc.)

3. All around accessibility

- individual solutions for the disabled or elderly offering more security and convenience
- minimum effort required to open doors





Perfect for fire protection, emergency exit and panic doors

Locks and multi-point locking systems meeting DIN4102-5, EN 179 and EN 1125.

KFV range includes locks, multi-point locking systems as well as complete hardware furniture for fire protection, emergency exit and panic doors. The door furniture is made up of KFV products alternatively combined with certified hardware. Just a quarter turn of the key and the new KFV panic locks are secure thus excluding any malfunctions. Put your trust in KFV and secure solutions for you and your customers.

- Locks and multi-point locking systems meeting
 EN 179 and EN 1125
 - EN 179 for emergency exits
 - EN 1125 for panic exits, with either Push or Touchbar
 - fire resistant to DIN 4102-5
 - impervious to smoke to DIN 18095
 - complete, certified door furniture
- New emergency exit locking systems which lock with just a quarter turn of the key
- Non handed for left/right application
- Adjustable escape direction
- Nearly all current cylinders with fixed or free-rotating cam can be installed





KFV makes multi-locks simple

Different versions of key and lever operated multi locking systems

Locking system specifications depend greatly on how they are used. Amount of use, security requirements as well as individual preferences call for a high level of flexibility. KFV meets these demands, not only in Germany but world wide. Keys for lever-key operated multi-point locking systems are also part of the range. Locking systems for double sash external doors have also been tested and certified.

Key and lever-key operated multi-point locking systems with

- Pinbolts
- Hookbolts
- Pin and hookbolt combination
- Self-closing

Profile cylinders

Complete security product line

From double or half cylinders to thumb or box lock solutions – KFV cylinders with different key profiles offer the solution for every application. This also applies for more complex locking systems, which are available for the different systems. For the purpose of quality assurance, profile cylinders and locking systems are inspected for compliance with numerous standards. Depending on the design, they have passed an external RAL, VdS, DIN or SKG test and are certified.

- Can be equipped with either anti drill or anti drill and pull-out protection as desired
- Integrated safety pins and plates are adjusted to the desired resistance
- Additional protection against intruders manipulating the cylinder with lockpicking





Core solutions for timber and metal and PVCu doors

KFV have locks for any application.

Whether at home or for a commercial project KFV locks stand out because of their many small but precise differences. With solid construction and high quality manufacturing you are guaranteed a long lasting product. Special features ensure a high level of reliability.

Why not find out more about the versatile range of KFV locks?

■ Timber and PVCu and metal door locks

- for internal apartment and house doors
- for anti-intruder doors
- for glass doors, doors with locking bars, swing doors and latch only
- for sliding doors

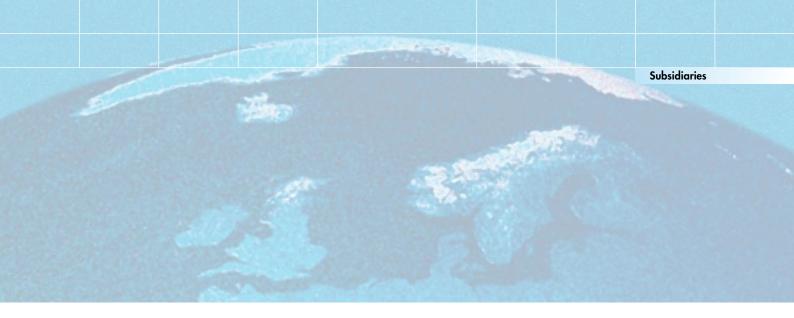
Special locks

- for doors in moisture prone areas
- for steel doors
- for fire protection, emergency exit and panic doors

Striker plates

- for apartment and internal door locks
- for house door locks





■ Benelux:

SIEGENIA-AUBI KG B-Sint-Denijs-Westrem

China:

SIEGENIA-AUBI Ltd. Beijing

France:

SIEGENIA-AUBI SAS Sausheim

Great Britian:

SIEGENIA-AUBI Ltd. Coventry

■ Italy:

SIEGENIA-AUBI Srl. Lainate MI

Kazakhstan:

SIEGENIA-AUBI KG Almaty

Austria:

SIEGENIA-AUBI GES.M.B.H. Eugendorf Poland:

SIEGENIA-AUBI Sp. z o.o. Kluczbork

Russia:

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Switzerland:

SIEGENIA-AUBI AG Uetendorf/BE

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SIEGENIA-AUBI Co., Ltd. Seoul

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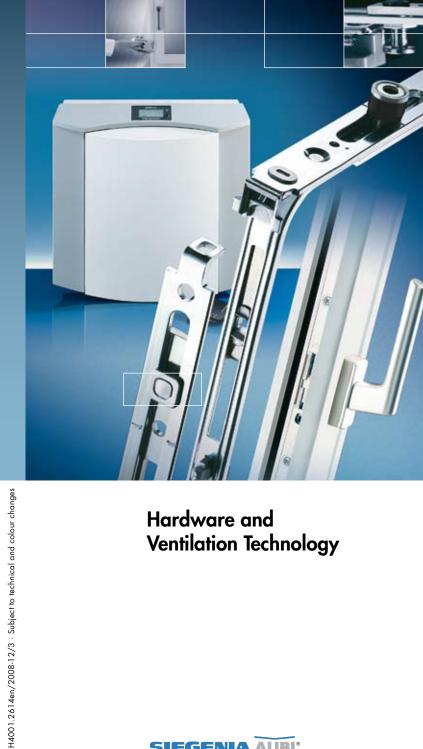
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Hardware and **Ventilation Technology**

