



USER GUIDE  
USER GUIDE

INCLUDED FONTS  
UNCODED FONTS

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## INCLUDED FONTS WITH HATCH 2

This page lists all fonts that are standard with Hatch 2 embroidery software. For best results when stitching, do not exceed the recommended maximum or minimum sizes. Recommended maximum and minimum heights refer to UPPER CASE letters. Some lower case letters – e.g. a and c – are about 70% the height of a capital letter. Thus you may need to make these characters larger than the recommended minimum.

You can create special characters in each font by holding down the Alt key on your keyboard and typing 0 (zero), its code, using the numbers on the keypad. For example, to type ê with the code 234, type <Alt> + <0234>. The accented letter will appear when you release the <Alt> key. Note that not all characters are available in all fonts. See also Special lettering.

Small, narrow letters may not require automatic underlay depending on size and fabric. If applied, the underlay may show outside the stitched columns. See also Stitch reinforcement.

Add-on fonts can be purchased with Personalizer (previously called Monogrammer), Composer, and Digitizer. (No fonts are included with Organizer level.) Font packs can be purchased from the Hatch website.

### Join method

The lettering join method is preset to give the best results for each font. Options include:

Join		Purpose
Bottom join	BJ	Letters are joined along the baseline. Use it when stitching on towelling – joins are hidden in the pile.
Closest join	CJ	Letters are joined at the closest point. Use it to minimize trims.
As digitized	AD	Letters are joined as they were digitized. Use it with fonts combining different fill stitch types or special effects.

If you break apart a lettering object, the join method is lost as the object is no longer a lettering object. For further details about join methods, see User Guide.

## ROMAN FONTS

### 3D Puffy Foam

If you want to add 3D embroidery lettering, all you need is some puffy foam and 3D embroidery fonts to get started. The fonts in this collection are specially digitized for use with puffy foam.

Font	Sample	Min	Max	JM	
		in	mm	in	mm
3D Block2	* <b>ABCDEF abcdef</b> <b>0123456789</b>	0.6	15	1.2	30 AD
3D Brush Script	* <i>ABCDEF abcdef</i> <i>0123456789</i>	0.8	20	1.6	40 AD
3D Foam Impact	^ <b>ABCDEF abcdef</b> <b>0123456789</b>	0.8	20	2.0	50 CJ
3D Monoglyceride	* <b>ABCDEF abcdef</b> <b>0123456789</b>	0.8	20	1.2	30 AD

\* Font Pack only ^ Available only with Digitizer

### Appliqué fonts

Font	Sample	Min	Max	JM	
		in	mm	in	mm
College Applique	<b>ABCDEFGHIJK</b> <b>0123456789</b>	1.0	25	3.2	80 AD

Font	Sample	Min	Max	JM
Glory Appliqué *	<b>A B C D E F G</b> <b>0 2 3 4 5 6 7 8 9</b>	1.2	30	4.0 100 AD

\* Font Pack only ^ Available only with Digitizer

## Block fonts

Block fonts are among the easiest fonts to read in embroidery. They work almost anywhere. Included in the collection are traditional block, modern block and outline. Try using different stitch types, including embossed fills, to give your block lettering a different look.

Font	Sample	Min	Max	JM
		in	mm	in mm
Advent *	<b>A B C D E F G H I J K</b> <b>0 1 2 3 4 5 6 7 8 9</b>	0.4	10	2.0 50 CJ
Arial Rounded *	<b>A B C D E F a b c d e f</b> <b>0 1 2 3 4 5 6 7 8 9</b>	0.32	8	2.0 50 CJ
Art Block	<b>A B C D E F a b c d e f</b> <b>0 1 2 3 4 5 6 7 8 9</b>	0.4	10	3.0 75 CJ
Avant Garde ^	<b>A B C D E F a b c d e f</b> <b>0 1 2 3 4 5 6 7 8 9</b>	0.2	5	2.4 60 CJ
Blacklight	<b>A B C D E F a b c d e f</b> <b>0 1 2 3 4 5 6 7 8 9</b>	0.25	6	2.4 60 CJ
Block1	<b>A B C D E F a b c d e f</b> <b>0 1 2 3 4 5 6 7 8 9</b>	0.25	6	2.4 60 CJ











Font	Sample	Min	Max	JM
Block2	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.25	6 2.0	60 CJ
Block2-Auto	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.2	5 2.2	55 CJ
Castle	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.25	6 2.0	50 CJ
Folio Condensed	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.3	7 2.0	50 CJ
Futura	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.25	6 2.4	60 CJ
Kabel	* <b>ABCDEF abcdef</b> <b>0123456789</b>	0.25	6 2.4	60 CJ
Microgramma	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.25	6 2.4	60 CJ
Narrow Block	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.6	15 4.0	100 CJ

Font	Sample	Min	Max	JM
Slim Block	ABCDEFGHIJK 0123456789	0.8	20 8.0	200 CJ
Square Block	<sup>^</sup> ABCDEF abcdef 0123456789	0.4	10 2.7	70 CJ
Swiss	<sup>^</sup> ABCDEF abcdef 0123456789	0.4	10 2.0	50 CJ
Tahoma	<sup>^</sup> ABCDEF abcdef 0123456789	0.25	6 1.6	40 CJ
Text Block	<sup>^</sup> ABCDEF abcdef 0123456789	0.3	7 1.8	45 CJ
Utility Block	<sup>*</sup> ABCDEF abcdef 0123456789	0.3	7 4.0	100 CJ
Veranda	<sup>^</sup> ABCDEF abcdef 0123456789	0.25	6 1.7	44 CJ

\* Font Pack only <sup>^</sup> Available only with Digitizer









## Fancy fonts

Anything that is not 'blocky' can be used in a decorative way, depending on the style of logo.

Font	Sample	Min		Max		JM
		in	mm	in	mm	
Architect	* 	0.4	10	2.0	50	CJ
Anaconda	^ 	0.3	8	2.0	50	CJ
Angle Block	 	0.4	10	4.0	100	CJ
Cayman	 	0.4	10	2.0	50	CJ
Chancery	 	0.4	10	2.0	50	CJ
Charcuterie	 	0.75	20	2.5	65	CJ
Comics	 	0.4	10	2.0	50	CJ
Curly	 	0.6	15	2.9	75	CJ



Font	Sample	Min	Max	JM
Enviro	^ ABCDEF abcdef 0123456789	0.5	13	3.0 75 CJ
Flares	* ABCDEF abcdef 0123456789	0.3	7	1.6 40 CJ
Flash	ABCDEF abcdef 0123456789	0.25	6	2.4 60 CJ
Flourish Light	^ ABCDEF abcdef 0123456789	0.6	15	2.0 50 AD
Handicraft	ABCDEF abcdef 0123456789	0.3	8	2.5 65 CJ
Hana	ABCDEF abcdef 0123456789	1.5	13	2.0 50 CJ
Hobo	^ ABCDEF abcdef 0123456789	0.25	6	1.6 40 CJ
Kids	^ ABCDEF abcdef 0123456789	0.5	12	1.2 30 CJ

Font	Sample	Min	Max	JM		
Kindergarten Block		0.4	10	3.6	90	CJ
Locker	* 	0.6	15	1.6	40	CJ
Lublik	^ 	0.4	10	3.0	75	CJ
Lydian	* 	0.3	8	2.0	50	CJ
Mandarin		0.3	8	2.0	50	CJ
Microscan	* 	0.3	7	1.6	40	CJ
Orient Express	^ 	0.4	10	3.0	75	CJ
Pacific North West		0.3	8	2.4	60	CJ

Font	Sample	Min	Max	JM
Racer	^ <i>A B C D E F a b c d e f</i> <i>0 1 2 3 4 5 6 7 8 9</i>	0.3	8	1.4 35 CJ
Speedy	^ <i>A B C D E F a b c d e f</i> <i>0 1 2 3 4 5 6 7 8 9</i>	0.3	8	1.2 30 CJ
Urbane	^ <i>A B C D E F a b c d e f</i> <i>0 1 2 3 4 5 6 7 8 9</i>	0.25	6	1.6 40 CJ
Victorian	* <i>A B C D E F a b c d e f</i> <i>0 1 2 3 4 5 6 7 8 9</i>	0.3	7	1.0 25 CJ
Western Serif	* <i>A B C D E F G H I J K</i> <i>0 1 2 3 4 5 6 7 8 9</i>	0.3	7	1.8 45 CJ
Woodstock	<i>A B C D E F a b c d e f</i> <i>0 1 2 3 4 5 6 7 8 9</i>	0.3	8	2.0 50 CJ

\* Font Pack only ^ Available only with Digitizer

### Monogram fonts

Specially designed for monogramming purposes – commonly used for creating initials popular with gifts such as towels and linen.

Font	Sample	Min	Max	JM
		in mm	in mm	
Fancy Monogram	<i>A B C D E</i> <i>F G H I J</i> <i>K L M N O</i> <i>P Q R S T</i> <i>U V W X Y Z</i>	1.0	25 4.0 100	CJ



Font	Sample	Min	Max	JM
Octagon Monogram		0.7	18	4.0 100 CJ
Point Monogram ^		0.7	18	4.0 100 CJ
Seal Monogram		0.7	18	4.0 100 CJ

\* Font Pack only ^ Available only with Digitizer

### Outline fonts

Commonly used for sports wear, on back of jackets, as they work best on a larger scale.



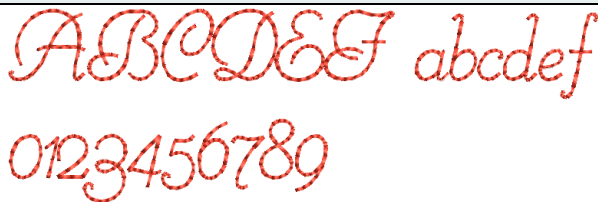
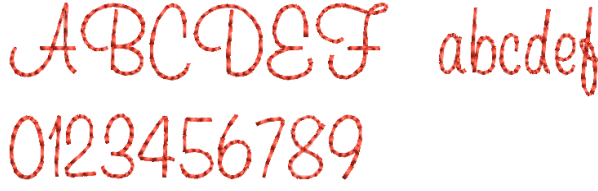
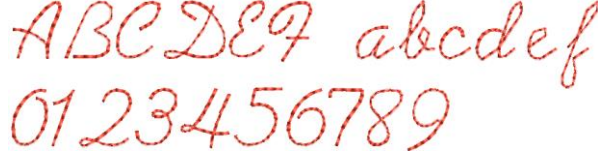
Font	Sample	Min		Max		JM
		in	mm	in	mm	
Detex Normal		0.6	15	2.1	55	CJ
News Outline	<sup>^</sup>	1.2	30	3.0	75	CJ
Swiss Run Hollow	<sup>*</sup>	0.6	15	4.0	100	AD

\* Font Pack only ^ Available only with Digitizer

### Run stitch fonts





Commonly used for small lettering, anything under 5mm and where satin column are not suitable.

Font	Sample	Min		Max		JM
		in	mm	in	mm	
Quilting Text	<sup>^</sup>	0.2	5	1.0	25	AD
Run Block		0.2	5	0.25	6	AD
Run Freehand		0.2	5	0.5	12	AD

Font	Sample	Min	Max	JM	
Run Liberty	<sup>^</sup> 	0.2	5	0.5	12 AD
Run Murray Hill		0.2	5	0.5	12 AD
Run Script		0.2	5	0.25	6 AD
* Font Pack only ^ Available only with Digitizer					

## Script fonts

Script fonts can give the look of handwriting to your embroidery designs. This is one of the hardest font types to digitize well. Stay within the recommended sizes for best results.

Font	Sample	Min	Max	JM	
		in	mm	in	mm
Ballantines Script		0.5	12	2.0	50 CJ
Book Script		1.0	25	2.2	55 CJ
City Script	<sup>*</sup> 	0.3	7	2.4	60 CJ
Edwardian Script		0.6	15	3.0	75 CJ

Font	Sample	Min	Max	JM	
Eliza	* <i>A B C D E F abcdef</i> <i>0123456789</i>	0.3	20	1.0 80	CJ
Empress	* <i>A B C D E F abcdef</i> <i>0123456789</i>	0.5	13	2.4 60	CJ
Formal Script	^ <i>A B C D E F abcdef</i> <i>0123456789</i>	0.3	7	1.4 35	CJ
Handy Script	* <i>A B C D E F abcdef</i> <i>0123456789</i>	0.5	13	3.0 75	CJ
Italian Script	<i>A B C D E F abcdef</i> <i>0123456789</i>	0.4	10	4.0 100	CJ
Memo Script	* <i>A B C D E F abcdef</i> <i>0123456789</i>	0.4	10	2.0 50	CJ
Poetic Script	^ <i>A B C D E F abcdef</i> <i>0123456789</i>	0.6	15	3.1 80	CJ
Pomander	^ <i>A B C D E F abcdef</i> <i>0123456789</i>	0.3	8	2.4 60	CJ
Script1	<i>A B C D E F abcdef</i> <i>0123456789</i>	0.5	12	3.0 75	CJ

Font	Sample	Min	Max	JM
Script2	<i>ABCDEF abcdef</i> <i>0123456789</i>	0.3	8 2.0	50 CJ
Script3	<sup>^</sup> <i>ABCDEF abcdef</i> <i>0123456789</i>	0.3	8 2.0	50 CJ
Script4	<i>ABCDEF abcdef</i> <i>0123456789</i>	0.8	20 3.2	80 CJ
Staccato	<sup>^</sup> <i>ABCDEF abcdef</i> <i>0123456789</i>	0.4	10 0.6	15 CJ
Upright Script	<i>ABCDEF abcdef</i> <i>0123456789</i>	0.5	13 2.0	50 CJ

\* Font Pack only ^ Available only with Digitizer

## Serif fonts

Serif lettering began in Roman times with words carved into stone. Serifs were probably used to neaten letters and make them more legible. Serif fonts are still considered by some to be easier to read in printed documents. For embroidery, it is really a matter of preference and style.

Font	Sample	Min	Max	JM
		in	mm	in mm
Algerian	<b>ABCDEFGHIJK</b> <b>0123456789</b>	0.3	8 1.2	30 CJ
Arnold	<sup>^</sup> <b>ABCDEF abcdef</b> <b>0123456789</b>	0.4	10 2	50 CJ



Font	Sample	Min	Max	JM
Athletica	<p>ABCDEFGHIJK</p> <p>0123456789</p>	0.4	10 3.0	75 CJ
Bodoni	<p>ABCDEF abcdef</p> <p>0123456789</p>	0.3	7 2.0	50 CJ
Casual Serif	<p>ABCDEF abcdef</p> <p>0123456789</p>	0.5	13 2.2	55 CJ
City Medium	<p>ABCDEF abcdef</p> <p>0123456789</p>	0.25	6 3.0	75 CJ
College	<p>ABCDEFGHIJK</p> <p>0123456789</p>	0.25	6 1.4	35 CJ
Copperplate	<p>ABCDEFGHIJK</p> <p>0123456789</p>	0.25	6 1.6	40 CJ
Dauphin	<p>* ABCDEF abcdef</p> <p>0123456789</p>	0.32	8 2.0	50 CJ
Felt Tip	<p>ABCDEFGHIJK abcdef</p> <p>0123456789</p>	0.4	10 2.0	50 CJ
Garamond	<p>ABCDEF abcdef</p> <p>0123456789</p>	0.3	7 2.0	50 CJ

Font	Sample	Min	Max	JM
Old English	<b>A B C D E F</b> abcdef <b>0 1 2 3 4 5 6 7 8 9</b>	0.3	8 2.0	50 CJ
Schoolbook	<sup>^</sup> <b>A B C D E F</b> abcdef <b>0 1 2 3 4 5 6 7 8 9</b>	0.3	8 2.0	50 CJ
Serif1	<b>A B C D E F</b> abcdef <b>0 1 2 3 4 5 6 7 8 9</b>	0.25	6 1.2	30 CJ
Serif2	<sup>^</sup> <b>A B C D E F</b> abcdef <b>0 1 2 3 4 5 6 7 8 9</b>	0.3	8 1.2	30 CJ
Serif3	<sup>^</sup> <b>A B C D E F</b> abcdef <b>0 1 2 3 4 5 6 7 8 9</b>	0.25	6 2.4	60 CJ
Stencil Block	<b>A B C D E F G H I J K</b> <b>0 1 2 3 4 5 6 7 8 9</b>	0.4	10 3.0	75 CJ
Times Roman	<sup>^</sup> <b>A B C D E F</b> abcdef <b>0 1 2 3 4 5 6 7 8 9</b>	0.25	6 1.6	40 CJ
Typewriter	<b>A B C D E F</b> abcdef <b>0 1 2 3 4 5 6 7 8 9</b>	0.5	13 2.0	50 CJ

\* Font Pack only ^ Available only with Digitizer

**Small fonts**



Font	Sample	Min	Max	JM
		in mm	in mm	

Font	Sample	Min	Max	JM	
Helvetica Small	* <b>ABCDEF abcdef</b> <b>0123456789</b>	0.2	4	1.0 25	CJ
Miniature Block	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.2	5	0.25 6	CJ
Roman-Small	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.2	5	0.25 6	CJ
Small Block1	^ <b>ABCDEF abcdef</b> <b>0123456789</b>	0.2	5	0.25 6	CJ
Small Block2	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.2	5	0.25 6	CJ
Sm HighTower	^ <b>ABCDEF abcdef</b> <b>0123456789</b>	0.2	5	0.25 6	CJ
Sm Script	<i><b>ABCDEF abcdef</b></i> <i><b>0123456789</b></i>	0.2	5	0.25 6	CJ
Small Serif 1	^ <b>ABCDEF abcdef</b> <b>0123456789</b>	0.2	5	0.25 6	CJ
Times Small	<b>ABCDEF abcdef</b> <b>0123456789</b>	0.2	5	0.25 6	CJ

\* Font Pack only ^ Available only with Digitizer



Special fonts

Font	Sample	Min	Max	JM		
		in mm	in mm			
2 Col Arial Shadow	<p>ABCDEF abcdef</p> <p>0123456789</p>	0.5	13	2.0	50	AD
Antique Rose	<p>A B C D E G</p> <p>H I J K L M N</p>	1.2	30	4.0	100	AD
Border Block 2	<p>* ABCDEFGHIJK</p> <p>0123456789</p>	0.5	13	1.5	38	AD
Flair Script	<p>ABCDE abcde</p> <p>01234567890,</p> 	0.4	10	3.2	80	CJ
Engraved Serif	<p>^ ABCDEGHIJK</p> <p>0123456789</p>	1.0	25	4.0	100	AD
Henriksson	<p>* </p> <p></p>	0.3	8	2.4	60	AD
Invitation	<p>^ ABCDEFGHIJK</p> <p>0123456789</p>	1.0	25	4.0	100	AD



Font	Sample	Min	Max	JM
Shadow Street	^ <b>ABCDEF abcdef</b> <b>0123456789</b>	0.6	15	4.0 100 AD

\* Font Pack only ^ Available only with Digitizer

## NON-ROMAN FONTS

Font	Sample	Min	Max	JM	
		in	mm	in	mm
Greek	^ ΑΒΧΔΕΦ αβχδεφ 0123456789	0.3	8	2.0	50 CJ
Heisei Maru Gothic	平成丸ゴシック あいうえおアイウエオ	0.3	8	2.7	70 CJ

\* Font Pack only ^ Available only with Digitizer

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