



ASSET ADVISORS

For Sale By Order of the
US Bankruptcy Court

HIGH TOLERANCE CUSTOM PARTS MFR.



5966 Morgan Mill Rd.
Carson City, NV 89701

DATE: Online Auction
Bidding Closes
Tuesday, March 9th
at 10:00 A.M. PST
INSPECTION: Monday,
March 8th from
9:00 A.M. - 4:00 P.M.
or by Appointment

HIGHLIGHTS: (30) CNC Machines Including

- Horizontal & Vertical CNC Machining Centers
- CNC Turning Centers
- CNC Lathes
- CNC Swiss Style Screw Machines
- Conventional Machine Tools
- Inspection, Test & Measurement Equipment
- Material Handling Equipment
- Shop Support Equipment
- Trucks & Rolling Stock



HAAS ST-30SS SUPER SPEED CNC LATHE



OKUMA LT200 EX CNC LATHE

Massive Selection of CNC Tool Holders, Machine Tool Accessories, Perishable Tooling, Tool Cabinets & Stock Racking, Plant & Office FF&E, and Much More!

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Bill Firestone, President



HAAS VF-1 4-AXIS CNC VERTICAL MACHINING CENTER



HAAS VF-2SS CNC VERTICAL MACHINING CENTER



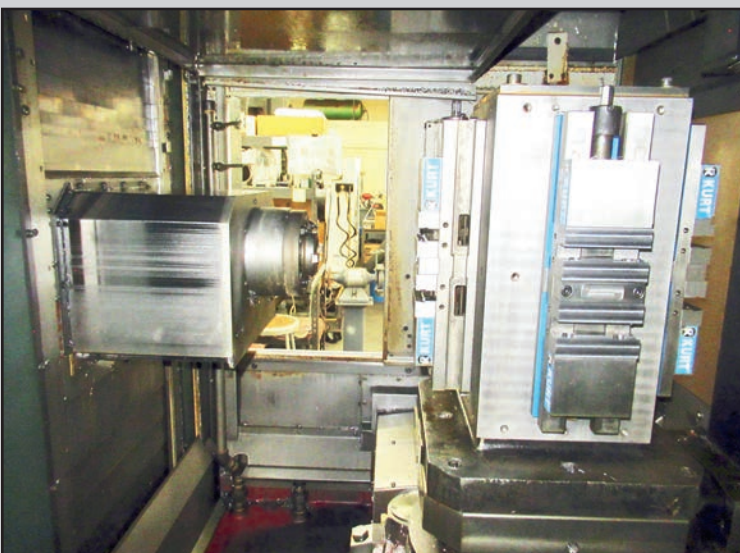
DAEWOO DMV 3016 CNC VERTICAL MACHINING CENTER



MORI SEIKI MV5000A/40 3-AXIS CNC VERTICAL MACHINING CENTER



ENSHU CNC HORIZONTAL MACHINING CENTER



ENSHU CNC HORIZONTAL MACHINING CENTER (INSIDE VIEW)

VERTICAL MACHINING CENTERS

(2) HAAS VF-2SS Super Speed 3-Axis CNC Vertical Machining Centers, travels: X-30", Y-16", Z-20", 40-taper spindle, 30 HP main spindle drive, 12,000 RPM max. spindle speed, inline direct drive, high speed 24+1 side mount tool changer, 1,400 IPM rapid traverse, chip conveyors, Haas, CNC controls.

MORI SEIKI Mdl. NV5000A/40 3-Axis CNC Vertical Machining Center, 23.6" x 43.3" table, travels: X-31.5", Y-20.1", Z-20.1", 14,000 RPM max. spindle speed, 40-taper spindle, 30-position automatic tool changer, coolant system, chip removal, Mori Seiki Mdl. MSG-501 CNC control.

HAAS Mdl. VF-1 3-Axis CNC Vertical Machining Center, travels: X-20", Y-16", Z-20", 20 HP vector drive, 20-position automatic tool changer, 40-taper spindle, 7,500 RPM max. spindle speed, Haas CNC control.

DAEWOO Mdl. DMV 3016 3-Axis CNC Vertical Machining Center, 17-1/2" x 39" table, travels: X-30", Y-16.1", Z-20.1", 40 spindle taper, 8,000 RPM max. spindle speed, 15 HP max. spindle drive, 20-position automatic tool changer, Fanuc I Series CNC control.

HORIZONTAL MACHINING CENTER

ENSHU Mdl. JE-50S CNC Horizontal Machining Center, 400mm x 400mm pallet, 40-taper spindle, travels: X-19.7", Y-19.7", Z-19.7", 880-lb. pallet capacity, 12,000 RPM max. spindle speed, 20 HP spindle drive, 40-position automatic tool changer, Fanuc 18i-MB CNC control, high pressure coolant thru spindle, chip conveyor, with Contrax 1/2-ton x 6' 360° jib crane.

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BidSpotter.com

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TSUGAMI BS20-II CNC SWISS STYLE SCREW MACHINE



(1 OF 2) MIYANO BJ-42SY 5-AXIS TWIN TURRET CNC TURNING CENTERS



(1 OF 2) MORI SEIKI ZL-153SMC TWIN TURRET CNC TURNING CENTERS

TURNING CENTERS

(2) MIYANO Mdl. BNJ-42SY 5-Axis Twin Turret CNC Turning Centers, 1-5/8" collet capacity, 3.9" max. work length, 5" max. turning diameter left spindle, 4" max. turning diameter right spindle, 22.4" turret swing, 5,000 RPM spindle speed, 15 HP spindle drive, 7.5 HP sub-spindle drive, 12-position turret, 6-position back working tool turret, parts catching conveyor, Fanuc Mdl. 18i-TB CNC control, Iemca Mdl. VIP 80 IIE automatic bar feed, 12" chip conveyor.

MIYANO Mdl. BNJ-51SY2 5-Axis Twin Turret CNC Turret Lathe (D11), 51mm left spindle bar capacity, 42mm right spindle bar capacity, 100mm max. turning length, 5,000 RPM left spindle speed, 7,000 RPM right spindle speed, 7.5 kW left spindle drive, 3.7 kW right spindle drive, 12-position left turret, 6-position right turret, 6" left spindle chuck capacity, 5" right spindle chuck capacity, Fanuc Series 32i CNC control, 12" chip conveyor.

(2) MORI SEIKI Mdl. ZL-153SMC Twin Turret CNC Turning Centers, 6" max. chuck capacity, 18.5" max. turning length, 1.625" max. bar capacity, 6,000 RPM max. spindle speed, (12) tooling positions each turret, live tooling, Mori Seiki Mdl. MSG-501 CNC control, Iemca Mdl. Prodigy 547/21 automatic bar feed, Tsubakimoto Mayfran Mdl. MT10 10" chip conveyor.

MORI SEIKI Mdl. ZL-253 Twin Turret CNC Turning Center, 15.3" max. turning diameter, 16.2" max. turning length, (2) 8-position turrets, live tooling, Mori Seiki Mdl. MSG-501 CNC control, Iemca Mdl. VIP 80E Automatic bar feed, Tsubakimoto Mayfran Mdl. M10 10" chip conveyor.

DOOSAN DAEWOO Mdl. Puma TT1500SY Multi-Axis Twin Turret CNC Turning Center, 750mm distance between spindle ends, 230mm upper turret max. turning diameter, 230mm lower turret max. turning diameter, 120mm max. turning length, 51mm bar working diameter, 6,000 RPM upper max. spindle speed, 6,000 RPM lower max. spindle speed, live tooling, Y-axis 100mm, 12-position upper and lower turrets, 32mm boring bar diameter, Fanuc 18i-TB CNC control, Edge Technologies Mdl. Rebel 102 servo automatic bar feed, Turbo Systems Mdl. 4475-8144 10" chip conveyor, mist buster, mist collector.

CITIZEN Mdl. FL-42 Twin Turret CNC Turning Center, 1.65" max. turning diameter, 3.15" max. machining length, 1.82" hole thru spindle, 6,000 RPM max. spindle speed, live tooling, 15 HP main spindle drive, 12-position turret, Citizen CNC control, with Iemca Mdl. Prodigy 547/21 automatic bar feed, mist buster, mist collector, Citizen Type F25 6" chip conveyor.

SWISS STYLE SCREW MACHINES

TSUGAMI Mdl. BS32B-II CNC Swiss Type Automatic Screw Machines, 1.25" max. bar capacity, 9.75" Z-axis, 7.5 HP main spindle drive, 7,000 RPM max. main spindle speed, 1.25" max. sub spindle diameter, .472" max. sub spindle drill capacity, .393" max. sub spindle tap capacity, 6,000 RPM max. spindle speed, (5) OD tool stations, (5) ID tool stations, (3) ID/OD tool stations, with Fanuc Mdl. LH1 CNC control, Edge Tech Mdl. FNB Turbo 3-36/3800A automatic bar feed.

TSUGAMI Mdl. BS20-II CNC Swiss Type Automatic Screw Machine, .787" max. machining range, 8.268" max. machining length, .3937" max. drilling diameter, .788" max. bar capacity, 8,000 RPM main spindle speed, 7,000 RPM sub spindle speed, 5,000 RPM rotary tool speeds, 5 HP main spindle drive, 3 HP sub spindle drive, 1.5 HP rotary motor, (17) mounted tools, with Iemca Mdl. Mini Boss 325 CNC/37 automatic bar feed, Fanuc CNC control.

TSUGAMI Mdl. BS18B-II CNC Swiss Type Automatic Screw Machine, 18mm max. machining range, 8,000 RPM max. spindle speed, 15-position spindle indexing, (7) OD tool stations, (3) front ID tool stations, (3) Back ID tool stations, 2-axis sub spindle, Iemca Mdl. Mini Boss 325 CNC/37 automatic bar feed, Royal filter master mist collector, Fanuc Mdl. LH1 CNC control.



MIYANO BNJ-51SY2 5-AXIS TWIN TURRET CNC LATHE



HAAS ST-10Y CNC LATHE

TAKISAWA Mdl. EX106 CNC Turning Center, 1.63" max. bar capacity, 9.5" max. turning diameter, 17.91" max. machining length, 13.75" max. swing, 6" chuck, 5,000 RPM max. spindle speed, 10 HP spindle drive, Fanuc 2i-T CNC control.

CNC LATHES

2017 HAAS ST-30 SS Super Speed CNC Lathe, 10" chuck, 21" max. swing, 13.75" max. cutting diameter, 3" bar capacity, 30 HP spindle drive, 12 station turret, Haas CNC control, bar feed and chip conveyor.

2017 HAAS ST-10Y CNC Lathe, 25.5" swing over bed, 16" swing over cross slide, 14" max. turning diameter, 1.75" bar capacity, (4) axis with Y-axis live tooling, automatic tool presetter, 6" chuck.

OKUMA Mdl. LT2000EX CNC Lathe, 15.75" max. swing over bed, 8.27" x 5.12" swing over saddle, 37.80" distance between noses, 6,000 RPM max. right spindle speed, 5,000 RPM max. left spindle speed, 16-position turret, 15.3 HP left spindle drive, 10 HP right spindle drive, Okuma Mdl. OSP-P200LA CNC control, LNS Mdl. QLS90 automatic bar feed, Okuma 12" chip conveyor.

(2) TATUNG OKUMA Mdl. Genos L250 CNC Lathes, 450mm swing over bed, 280mm swing over cross slide, 290mm max. working length, travels: X-160mm, Z-330mm, 3,000 RPM spindle, 8-position turret, 7.5 kW main spindle drive, Mdl. OSP-P300L-R CNC control, 12" chip conveyor.

DAEWOO Mdl. LYNX 200B CNC Lathe, 8" diameter chuck, 2" max. bar capacity, 11" max. turning diameter, 18.11" max. swing, 11" max. turning length, 5,000 RPM max. spindle speed, 12 HP max. spindle drive, Fanuc 21i-T CNC control, SMW Mdl. Safesaver automatic bar feed, 12" chip conveyor.

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CONVENTIONAL MACHINE TOOLS

(2) AMADA HA250W Automatic Horizontal Band Saws, 11" x 10" capacity (rectangular) 10" capacity (round bar) hydraulic clamping and feed, variable speed 5 HP drive.

HYD-MECH H14 Automatic Horizontal Band Saw, 14" x 14" capacity (rectangular), 14" capacity (round bar) hydraulic clamping and feed, 0-24" multi-indexing, 8.8 HP VFD drive.

BRIDGEPORT 2 HP 3-Phase Vertical Milling Machine, 9" x 42" servo power feed T-slot table with Newall DRO.

WEBB Vertical Milling Machine, 9" x 42" power feed T-slot table, Mitutoyo DRO.

JAKOBSEN SJ-24 Automatic Hydraulic Surface Grinder, 8" x 18" chuck, auto incremental down feed, coolant system, over wheel dresser.

SINTEK STP612 6" x 12" Surface Grinder.

JF BERNS Mdl. 76-JB-3 Bar Chamfering Machine, 2 HP, 360 RPM, 10" 3-jaw chuck, 3" round capacity, 41" max. bar height.

MAX TURN 800 Geared Head Engine Lathe, 16" swing x 32" BC, 1.5 hole through spindle, 8" 3 jaw chuck, inch-metric threading.

HARDINGE Mdl. HC Toolroom Dovetail Bed Lathe, 9" swing over bed, 1" hole through spindle, 125-3,000 RPM Spindle, with collet closer.

VICTOR 1660G Geared Head Engine Lathe, 16" swing x 60" BC, 1" hole through spindle, 8" 3-jaw chuck, inch-metric threading.

JONES & LAMSON No. 5 Ram Type Universal Turret Lathe, 20" x 48", 6-position turret, 12" 3-jaw chuck, 3.25" hole through spindle, with steady rest.

PROFESSIONAL FINISHING SYSTEMS 300 WT 36" x 13" Vibratory Finisher.

BRANSON Mdl. B452R Ultrasonic Vapor Degreaser, 10" x 12" x 8" working dimensions, 9.2-gallons solvent capacity, 2,000-watt immersion heat, 400-watt ultrasonic heat, stainless steel tank, PLC controls.

TWISTER Speed Lathe Variable Speed Deburring Machine.

Extensive Selection of DE Pedestal Grinders, Drill Presses, Tool and Cutter Grinders, Drill Point Grinders, Pneumatic and Power Hand Tools, Welders, Machine Tool Accessories, and All Related.



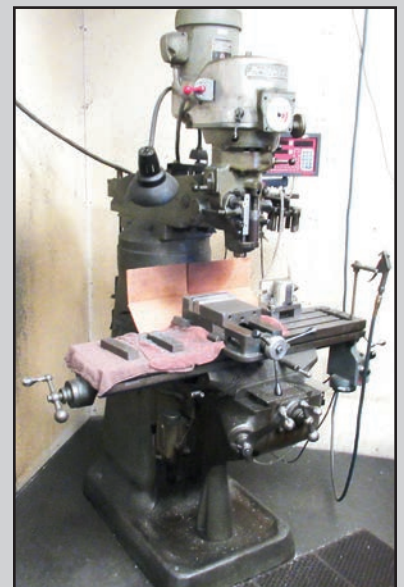
(1 OF 2) AMADA HA250W AUTOMATIC HORIZONTAL BAND SAWS



JAKOBSEN SJ-24 AUTOMATIC HYDRAULIC SURFACE GRINDER



HARDINGE HC TOOLROOM LATHE



BRIDGEPORT VERTICAL MILLING MACHINE



BRANSON ULTRASONIC VAPORIZING DEGREASER



TWISTER SPEED LATHE

DATE: Online Only Bidding Closes Tuesday, March 9th at 10:00 A.M. PST

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HELMEL PHOENIX CMM



VERTEX 251 UC VIDEO INSPECTION SYSTEM



ROCKWELL HARDNESS TESTER



SAMPLE GAUGES



HYSTER SOLID TIRE LP FORKLIFT



CHEVROLET C3500 STAKE BODY TRUCK WITH LIFT GATE



INGERSOLL RAND ROTARY SCREW AIR COMPRESSOR

BID ONLINE AT  BidSpotter.com



TERMS OF SALE: To be sold in accordance with CRG and Rabin Worldwide Terms of Sale as published on our websites and in the auction catalog. A buyer's premium will apply. All Covid-19 safety protocols, including mandatory masking and social distancing will be enforced.

INSPECTION, TEST & MEASUREMENT EQUIPMENT

HELMEL PHOENIX Extreme Duty CMM, 12" x 12" x 10", dual beam bridge, Renishaw probe head, joystick and touch screen controls.

MICRO-VU M302 Vector Series Video Measurement System, with 9050A computerized video reticle, table dimension: X-15.75", Y-17.75", 6" camera with assorted accessories.

VERTEX 251 UC Video Inspection System, high resolution, high sensitivity digital camera, 36:1, zoom range = 15x-540x, measurement capacity = 250mm x 160mm x 540mm.

Complete Assortment of Height Gauges, Depth Gauges, Pin and Block Gauge Sets, Thread and Thickness Gauges, Hardness Testers, Caliper Sets, Micrometers, and All Related Measurement Equipment.

SHOP SUPPORT EQUIPMENT

INGERSOLL RAND Mdl. UP6-40-125W/D, 40 HP rotary screw air compressor, 460 v., 3-phase, 125 PSI.

INGERSOLL RAND Mdl. SSR-UP-25-125, 25 HP rotary screw air compressor, 125 PSI, with Speedaire refrigerated air dryer.

(75) Sections 7'H. Double Side Cantilever Rack, with 4' x 8' uprights, 3' x 2' arms.

Assorted Up-Flow Exhaust Benches.

Good Quantity of Stock and Parts Racking, Tool Boxes and Work Benches, LISTA Style Multi-Drawer Parts Cabinets, Flammables and Hazmat Cabinets, Related Shop Support Equipment.

MATERIAL HANDLING & ROLLING STOCK

HYSTER H50XM Solid Tire LP Forklift, 5,000-lb. capacity, 189" 3-stage mast with side shift.

CHEVROLET 1500 8' Flat Bed Stake Body Truck.

CHEVROLET C3500 10' Stake Body Truck, with headache rack, hydraulic lift gate.



CHEVROLET 8' STAKE BODY TRUCK



PLANT OVERVIEW

