



HEALTHY
LIVING
HOT TUBS®



HL 628L

You can feel the stress melt away as you relax in this hot tub featuring a full lounge seat and 28 targeted jets. Easy to install and maintain, this Healthy Living Hot Tub is an ideal way to bring all the benefits of hydrotherapy home.

Dimensions:	66"x 78"x 32" (168 cm x 199 cm x 82 cm)
Weight (Dry/Full):	600 lbs (272 kg) / 2,575 lbs (1 168 kg)
Gallons:	170 (644 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	3
Stainless Steel Jets:	28
Pumps:	1
Water Features:	1
Filtration:	EcoPur® Charge
LED Lighting:	Colorscape Light
Exclusive Feature:	Master Force™ Bio-Magnetic Therapy System
Premium Options:	QuietFlo Water Care System™ Fusion Air Sound System Dream Lighting
Listing Number:	1410

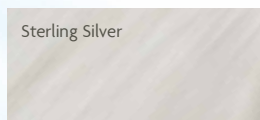


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SHELL OPTIONS

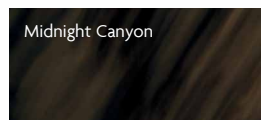
STANDARD SHELL COLORS



Sterling Silver

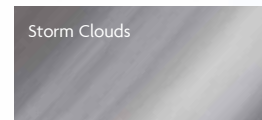


Tuscan Sun

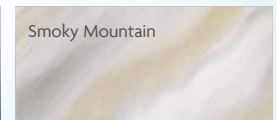


Midnight Canyon

OPTIONAL SHELL COLORS



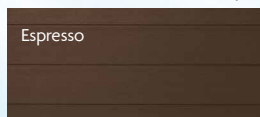
Storm Clouds



Smoky Mountain

SKIRTING OPTIONS

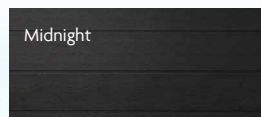
DURAMASTER PREMIUM™ (standard)



Espresso

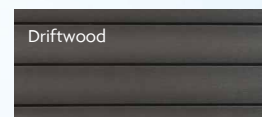


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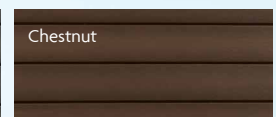


Midnight

MASTERTECH™ DELUXE (optional)



Driftwood



Chestnut



HEALTHY
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HL 630L

Make the most of our smaller-sized hot tubs with this relaxing choice that features 30 powerful jets and seating for four, including an ergonomic lounger.

Dimensions	78" x 78" x 32" (199 cm x 199 cm x 82 cm)
Weight (Dry/Full):	720 lbs (327 kg) / 3,465 lbs (1 572 kg)
Gallons:	240 (908 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	4
Stainless Steel Jets:	30
Pumps:	1
Water Features:	3
Filtration:	EcoPur® Charge
LED Lighting:	Colorscape Light
Exclusive Feature:	Master Force™ Bio-Magnetic Therapy System
Premium Options:	QuietFlo Water Care System™ Fusion Air Sound System Dream Lighting
Listing Number:	1340

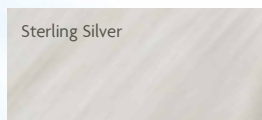


MADE IN THE USA



SHELL OPTIONS

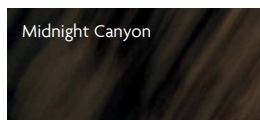
STANDARD SHELL COLORS



Sterling Silver

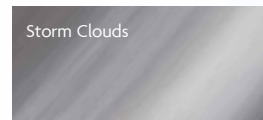


Tuscan Sun



Midnight Canyon

OPTIONAL SHELL COLORS



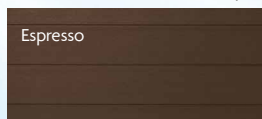
Storm Clouds



Smoky Mountain

SKIRTING OPTIONS

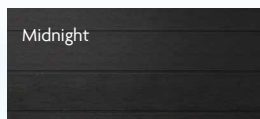
DURAMASTER PREMIUM™ (standard)



Espresso



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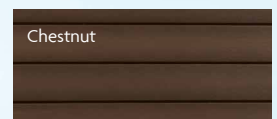


Midnight

MASTERTECH™ DELUXE (optional)



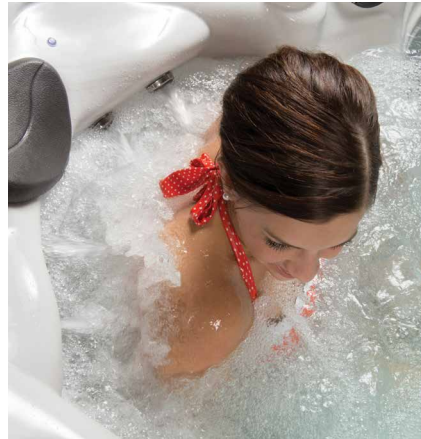
Driftwood



Chestnut



HEALTHY
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HL 7

Lose yourself in relaxation as 46 adjustable jets deliver targeted hydrotherapy to the areas you need most. The StressRelief Neck and Shoulder Seat helps relieve the tension of the day, while the comfortable lounge seat rejuvenates tired or sore legs.

Dimensions:	84" x 84" x 36" (214 cm x 214 cm x 92 cm)
Weight (Dry/Full):	900 lbs (408 kg) / 4,370 lbs (1 982 kg)
Gallons:	305 (1 155 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	5
Stainless Steel Jets:	46
Pumps:	2
Water Features:	3
Filtration:	EcoPur® Charge
LED Lighting:	Orion Light System™
Exclusive Features:	StressRelief Neck and Shoulder Seat™ Master Force™ Bio-Magnetic Therapy System
Premium Options:	QuietFlo Water Care System™ Fusion Air Sound System Vac-Formed ABS Pan Bottom Dream Lighting

Listing Number: 1160

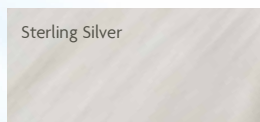


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SHELL OPTIONS

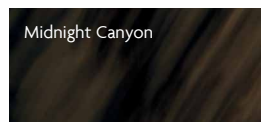
STANDARD SHELL COLORS



Sterling Silver

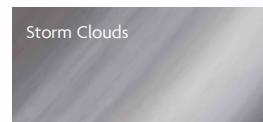


Tuscan Sun

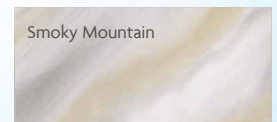


Midnight Canyon

OPTIONAL SHELL COLORS



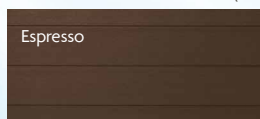
Storm Clouds



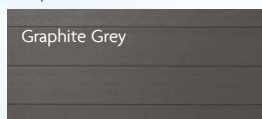
Smoky Mountain

SKIRTING OPTIONS

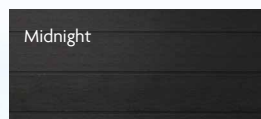
DURAMASTER PREMIUM™ (standard)



Espresso



Graphite Grey

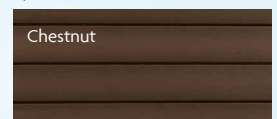


Midnight

MASTERTECH™ DELUXE (optional)



Driftwood



Chestnut



HEALTHY
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HL 7.5

An inclusive seating arrangement for seven lets you share all the benefits of Healthy Living. Two pumps deliver powerful hydrotherapy through 47 individual jets, while soothing water features and colorful lighting set the stage for total relaxation.

Dimensions:	84" x 84" x 36" (214 cm x 214 cm x 92 cm)
Weight (Dry/Full):	860 lbs (390 kg) / 4,870 lbs (2 209 kg)
Gallons:	325 (1 230 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	7
Stainless Steel Jets:	47
Pumps:	2
Water Features:	3
Filtration:	EcoPur® Charge
LED Lighting:	Orion Light System™
Exclusive Features:	StressRelief Neck and Shoulder Seat™ Master Force™ Bio-Magnetic Therapy System
Premium Options:	QuietFlo Water Care System™ Fusion Air Sound System Vac-Formed ABS Pan Bottom Dream Lighting

Listing Number: 1170

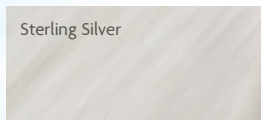


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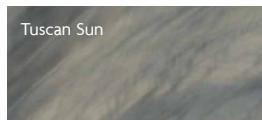


SHELL OPTIONS

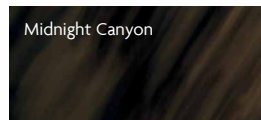
STANDARD SHELL COLORS



Sterling Silver

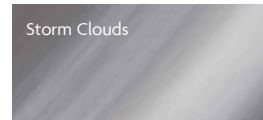


Tuscan Sun



Midnight Canyon

OPTIONAL SHELL COLORS



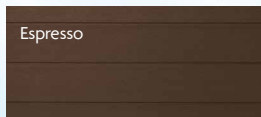
Storm Clouds



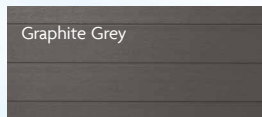
Smoky Mountain

SKIRTING OPTIONS

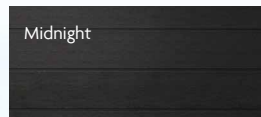
DURAMASTER PREMIUM™ (standard)



Espresso



Graphite Grey

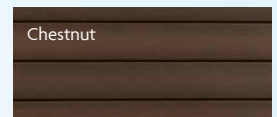


Midnight

MASTERTECH™ DELUXE (optional)



Driftwood



Chestnut



HEALTHY
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HL 8

Featuring an ergonomic lounge seat and 54 jets, this model delivers targeted relief to all areas of your body. Add the optional sound system to the standard water features and colorful lighting for a totally relaxing spa experience.

Dimensions:	94"x 94"x 36" (239 cm x 239 cm x 92 cm)
Weight (Dry/Full):	1,040 lbs (472 kg) / 5,240 lbs (2 377 kg)
Gallons:	370 (1 401 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	6
Stainless Steel Jets:	54
Pumps:	2
Water Features:	3
Filtration:	EcoPur® Charge
LED Lighting:	Orion Light System™
Exclusive Features:	StressRelief Neck and Shoulder Seat™ Master Force™ Bio-Magnetic Therapy System
Premium Options:	QuietFlo Water Care System™ Fusion Air Sound System Vac-Formed ABS Pan Bottom Dream Lighting
Listing Number:	1180

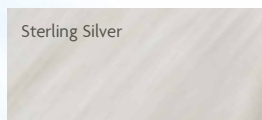


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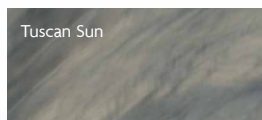


SHELL OPTIONS

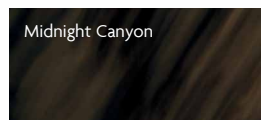
STANDARD SHELL COLORS



Sterling Silver

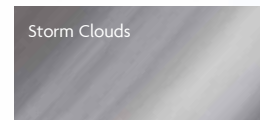


Tuscan Sun

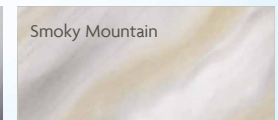


Midnight Canyon

OPTIONAL SHELL COLORS



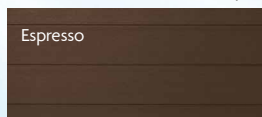
Storm Clouds



Smoky Mountain

SKIRTING OPTIONS

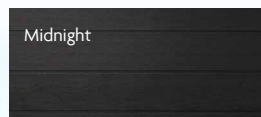
DURAMASTER PREMIUM™ (standard)



Espresso

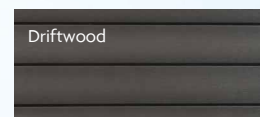


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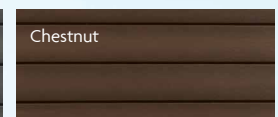


Midnight

MASTERTECH™ DELUXE (optional)



Driftwood



Chestnut



HEALTHY
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HL 8.5

The HL 8.5 is spacious and comfortable. Its open seating plan has room for seven. And, with 54 jets, everyone can enjoy all the benefits of hydrotherapy. Add the optional sound system to the standard water features and colorful lighting for a totally relaxing spa experience.

Dimensions:	94"x 94"x 36" (239 cm x 239 cm x 92 cm)
Weight (Dry/Full):	1,020 lbs (463 kg) / 5,485 lbs (2 488 kg)
Gallons:	380 (1 438 L)
Power Requirement:	240 V / 50 Amp
Seating Capacity:	7
Stainless Steel Jets:	54
Pumps:	2
Water Features:	3
Filtration:	EcoPur® Charge
LED Lighting:	Orion Light System™
Exclusive Features:	StressRelief Neck and Shoulder Seat™ Master Force™ Bio-Magnetic Therapy System
Premium Options:	QuietFlo Water Care System™ Fusion Air Sound System Vac-Formed ABS Pan Bottom Dream Lighting
Listing Number:	1190

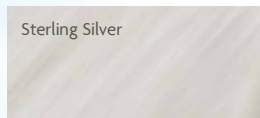


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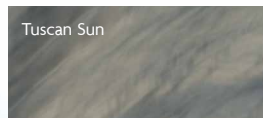


SHELL OPTIONS

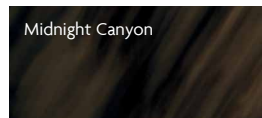
STANDARD SHELL COLORS



Sterling Silver

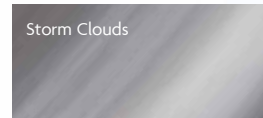


Tuscan Sun



Midnight Canyon

OPTIONAL SHELL COLORS



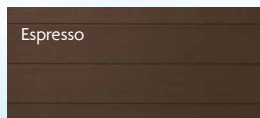
Storm Clouds



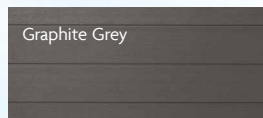
Smoky Mountain

SKIRTING OPTIONS

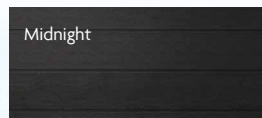
DURAMASTER PREMIUM™ (standard)



Espresso



Graphite Grey

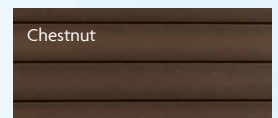


Midnight

MASTERTECH™ DELUXE (optional)



Driftwood



Chestnut



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