XINJE

HMI&PLC
connection manual

CATALOG

1 Serial port of HMI

This chapter will introduce the serial port of HMI.

1.1 Download port

The HMI of XINJE TP and TH series are configured PLC port and download port. Next, it will introduce the port and function. The following diagram is the port of TP460-L.

PLC PORT   Download PORT   +24V 0V
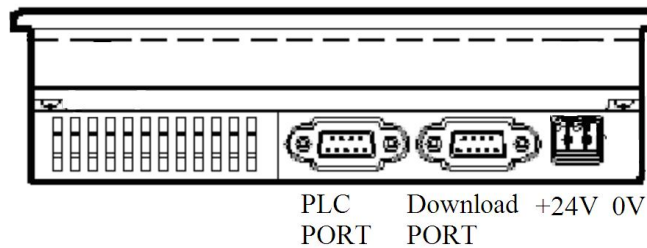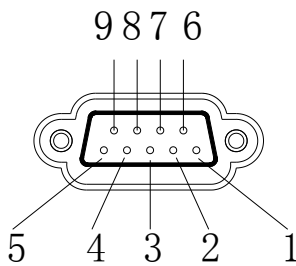
Download port:

Pin	Name	Explanation
1	NC	Vacant
2	RXD	RS232 receive
3	TXD	RS232 send
4	A	RS485 +
5	GND	Ground
6	NC	Vacant
7	B	RS485 -
8	NC	Vacant
9	NC	Vacant

1. Choose the device to communicate with download port

(a) Build a new project in Touchwin software, choose download port device

Please select Download port Device:

- None device linked
- Thinget XC Series
- Thinget FC Series
- Mitsubishi FX Series
- Mitsubishi FX3U/G Series
- Mitsubishi Q Series
- Mitsubishi FX BD(232/485)
- Siemens S7-200 Series
- Siemens S7-300/400
- Omron CPM/CQM Series
- Omron CP/CJ/CS Series
- Modbus RTU (Panel is Master)
- Modbus ASCII (Panel is Master)
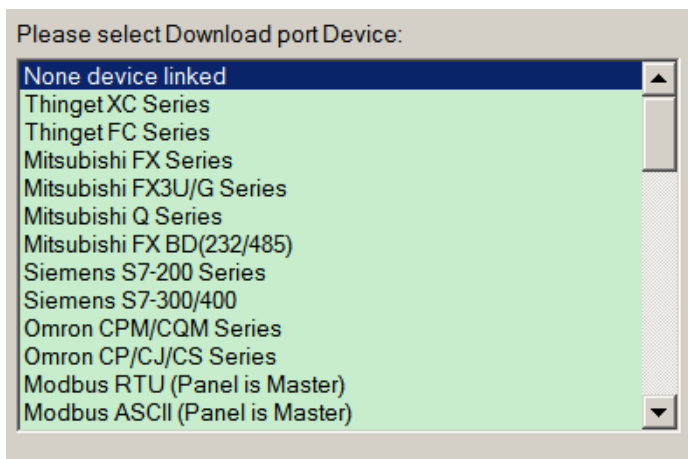
(b) For current project, please set it in the Touchwin software:

TouchWin Edit Tool - Proj

File	Edit	View	Part	Tool
New	Ctrl+N			
Open...	Ctrl+O			
Close	Ctrl+Q			
Save	Ctrl+S			
Save As...	Ctrl+A			
Download	Ctrl+D			
Export Project...				
RunOnLine(B)	Ctrl+B			
RunOffLine(M)	Ctrl+M			
PFW Set(P)	Ctrl+P			
Setting...	Ctrl+T			
Build SCADA				

Project Set

Para | Alternation | Clock | Panel | Device | Font | Project

○ Single   ○ Host Net   ○ Slave Net

PLC Port
- Model: Thinget XC Series
- Param: 19200, 8, Even, 1 ...

Download Port
- Model: None device linked

2. Mode switching for download port

The default mode of TH series download port is communication. But it is download mode for TP series. If the download port of TP series needs to switch to communication mode, two pins of the download port must be shorted. Please see the following diagram.

(1) Cut off the power of TP series HMI, connect pin5 and pin6 of TP download port.

(2) Power on the HMI, take away the connection cable, the download port will be in communication mode.

pin	name
1	NC
2	RXD
3	TXD
4	A
5	GND
6	BUSY
7	B
8	NC
9	NC

Note: if the HMI needs to download program, please restart the HMI.

1.2 PLC port

PLC port:
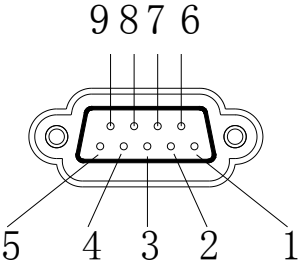
Pin	Name	Explanation
1	TD+	RS422 send -
2	RXD	RS232 receive
3	TXD	RS232 send
4	A	RS485 +
5	GND	Ground
6	TD-	RS422 send -
7	B	RS485 -
8	RDD-	RS422 receive -
9	RDD+	RS422 receive +

For real application, pelase refer to chapter 2 for cable making. Refer to chapter 1.1 for download port settings.

2 The connection of PLC and HMI

This chapter will introduce the connection between PLC and HMI.

Please don't pull out or plug the cable when power on, the serial port may be damaged.

2.1 XINJE FC series PLC

2.1.1Model

Series	CPU	Connected module	Port	Cable making	Device
FC	XC32V2-CPU030427-R5	CPU direct connection	**RS232**	Fig1	Xinje FC series
			RS485	Fig2	

2.1.2 Parameters

HMI parameters:

Parameters	Settings	Choices for settings	Item
PLC type	FC series		
Port	RS232	RS232or RS485	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Odd parity	Odd/even/no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station No.	0	0~255	

The default communication parameters of FC: 9600, 8, 1, odd parity, station No.0.

2.1.3 Cable making

(a) Connect to FC series CPU (RS232 port)
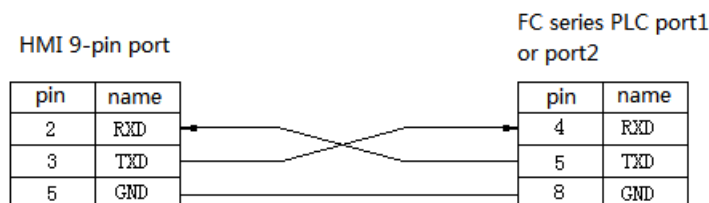
Fig1

(b) Connect to FC series PLC CPU (RS485 port)
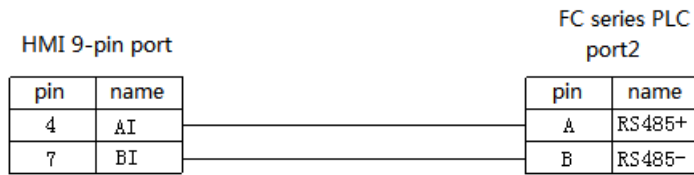
Fig2

2.1.4 Device address

PLC address	Range	Data type	Explanation
X	0~337	Bit	External input coil
Y	0~337	Bit	External output coil
M	0~383	Bit	Internal coil
SM	0~96	Bit	Special coil
T	0~128	Bit	Timer
C	0~128	Bit	Counter
W	0~2047	Word/DWord	Data register
FW	0~191	Word/DWord	FlashROM register
TW	0~127	Word/	Timer register
CW	0~127	Word/	Counter register
SW	0~111	Word//DWord	Special register
WX	0~13	Word//DWord	Input coil register
WY	0~13	Word//DWord	Output coil register
WM	0~23	Word//DWord	Interla coil register

2.2 XINJE XC series PLC

2.2.1 Model

Series	CPU	Connected module	Port	Cable making	Device
XC	XC1\XC2\ XC3\XC5	CPU direct connection	**RS232**	Fig1	Xinje XC series
			RS485	Fig 2	
		XC-RS485-BD (communication extension board)	**RS232**	Fig 3	
			RS485	Fig 4	

2.2.2 Parameters

HMI parameters:

Parameter	Recommend settings	Choices of settings	Item
PLC type	XC series	FC/XC series	
Port	RS232	RS232 or RS485	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	19200	4800/38400/9600/115200/19200/187500	
Station No.	1	0~255	

The default communication parameters of XC: 19200, 8, 1, even, station No.1.

PLC settings:

Open XCPpro software:
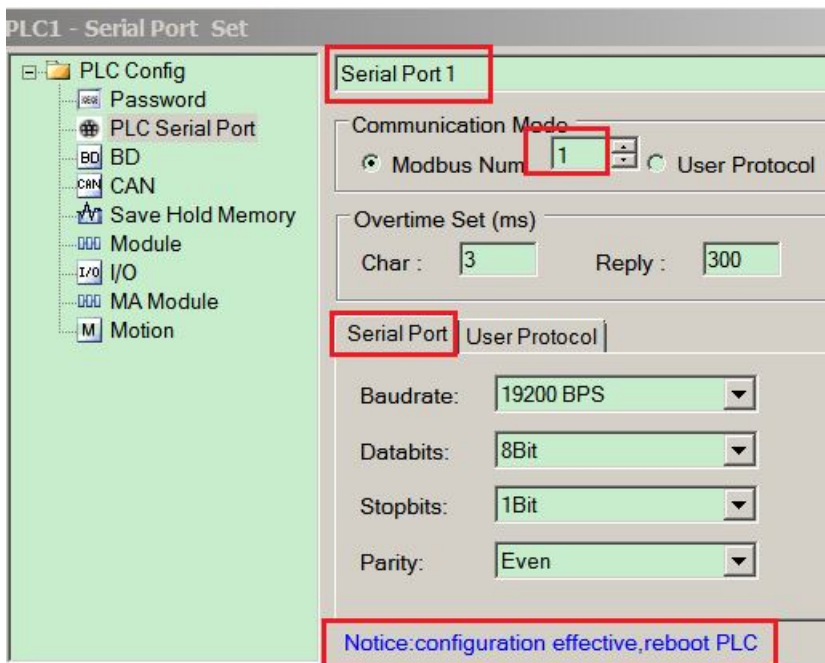
2.2.3 Cable making

(a) Connect to XC series PLC CPU (RS232 port)
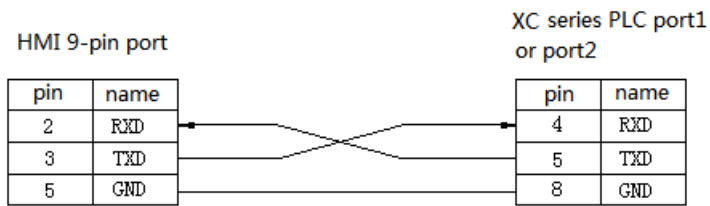
Fig1

(b) Connect to XC series PLC CPU (RS485 port)
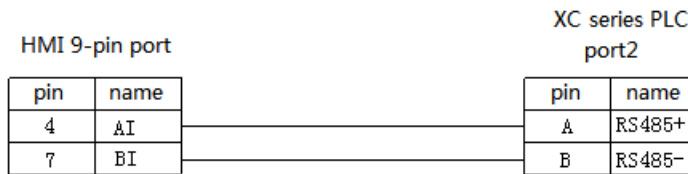
Fig2

(c) Connect via XC-RS485-BD (RS232)
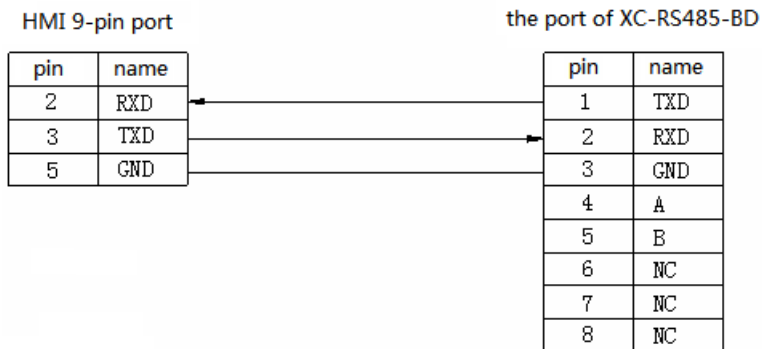
Fig3

(d) Connect via XC-RS485-BD (RS485)
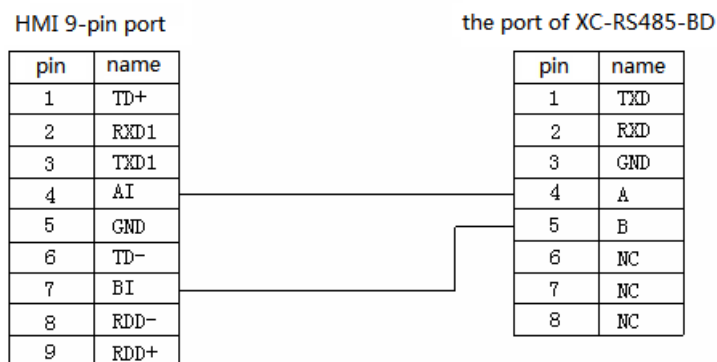
Fig4

2.2.4 Device address

PLC address	Range	Data type	Explanation
X	0~543	Bit	External input coil
Y	0~543	Bit	External input coil
M	0~7999	Bit	Internal coil
S	0~1023	Bit	Internal coil
M8XXX	0~511	Bit	Internal special register
T	0~639	Bit	Timer
C	0~639	Bit	Counter
D	0~7999	Word//DWord	Data register
TD	0~639	Word//DWord	Timer register
CD	0~639	Word//DWord	Counter register
D8XXX	0~511	Word//DWord	Special register
FD	0~1535	Word//DWord	FlashROM register
FD8XXX	0~511	Word//DWord	Output register
ED	0~36862	Word//DWord	Extend register
DM	7984	Word	Data register
DX	0~52	Word	Data register
DY	0~52	Word	Data register
DS	0~1008	Word	Data register
DM8XXX	0~496	Word	Data register
DT	0~603	Word	Data register
DC	0~619	Word	Data register
ID	0~9999	Word//DWord	Analog input
QD	0~9999	Word//DWord	Analog output

2.3 Mitsubishi FXseries PLC

2.3.1Model

Series	CPU	Connected module	Port	Cable making	Device
FX	FX0N FX1N FX2N FX1S FX3U	CPU direct connection	**RS422**	Fig1	Mitsubishi FX series PLC
		RS232-BD	**RS232**	Fig 2	Mitsubishi FXBD(232\485)
		RS485\422-BD	**RS485**	Fig 3	
			RS422		
	FX3G FX0 FX1	CPU direct connection	**RS422**	Fig 1	Mitsubishi FX series PLC
	FX2	CPU direct connection	**RS422**	Fig 4	Mitsubishi FX series PLC

2.3.2 Parameters

HMI settings:

Parameter	Recommend settings	Choices of settings	Item
PLC type	FX series		
Dat bit	7	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	9600	4800/9600/19200/38400/56000/57600/115200 /187500	
Station No.	0	0~255	

The default parameters of Mitsubishi FX series PLC: 9600, 7, 1, even, station No.0.

PLC settings:
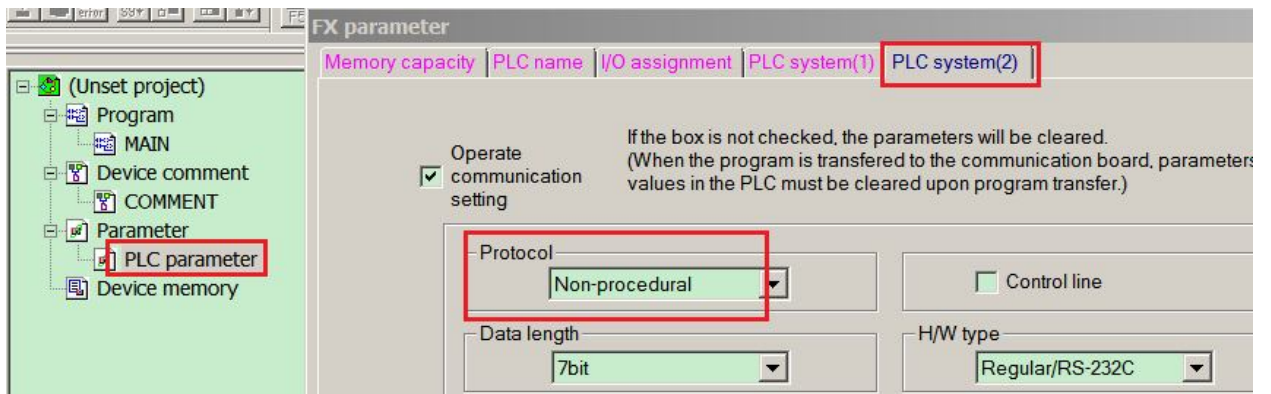
2.3.3 Cable making

(a) FX1N\2N\3U\3G\1S series PLC, RS422 port:
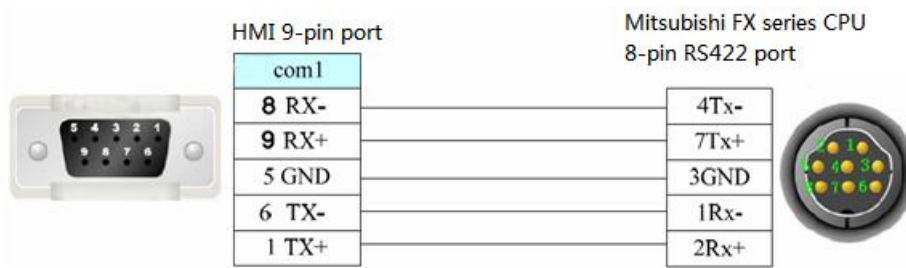
Fig1

(b) FX series PLC uses RS232-BD:
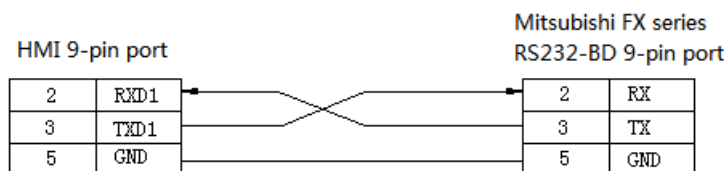
Fig2

(c) FX series PLC uses RS485BD:
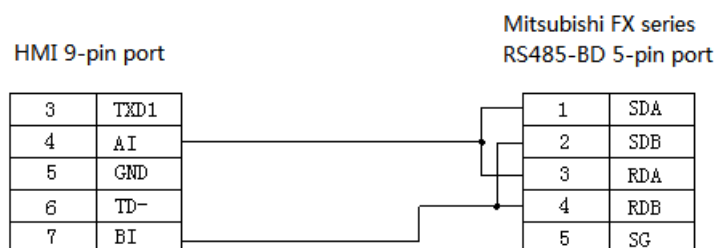
Fig3

(d) FX2 series PLC:

Fig4

2.3.4 Device address

PLC address	Range	Data type	Explanation
X	0~177	Bit	External input coil
Y	0~177	Bit	External output coil
M	0~8255	Bit	Internal coil
S	0~999	Bit	Stepper coil
T	0~255	Bit	Timer
C	0~255	Bit	Counter
C16	0~199	Word/DWord	16-bit counter
C32	200~255	DWord	32-bit counter
D	0~8255	Word/DWord	Data register
T	0~255	Word/DWord	Current value
X	0~177	Word/DWord	Data register
Y	0~177	Word/DWord	Data register
M	0~8255	Word/DWord	Data register
S	0~999	Word/DWord	Data register

2.4 Mitsubishi FX3U/G series PLC

2.4 .1 Model

Series	CPU	Connected module	Port	Cable	Choose PLC type in Touchwin software
FX	FX3U FX3G	CPU	**RS422**	Fig 1	Mitsubishi FX3U/G

2.4 .2 Parameters

HMI settings:

Parameter	Recommended settings	Choices of settings	Notes
PLC type	Mitsubishi FX3U/G series		
Data bit	7		
Stop bit	1		
Parity	Even parity		
Baud rate	9600	4800/9600/19200/38400/56000/57600/115200/187500	
Station no.	0		

The default parameters of Mitsubishi FX3U/G series PLC: 9600, 7, 1, even parity, station no.0

PLC settings:
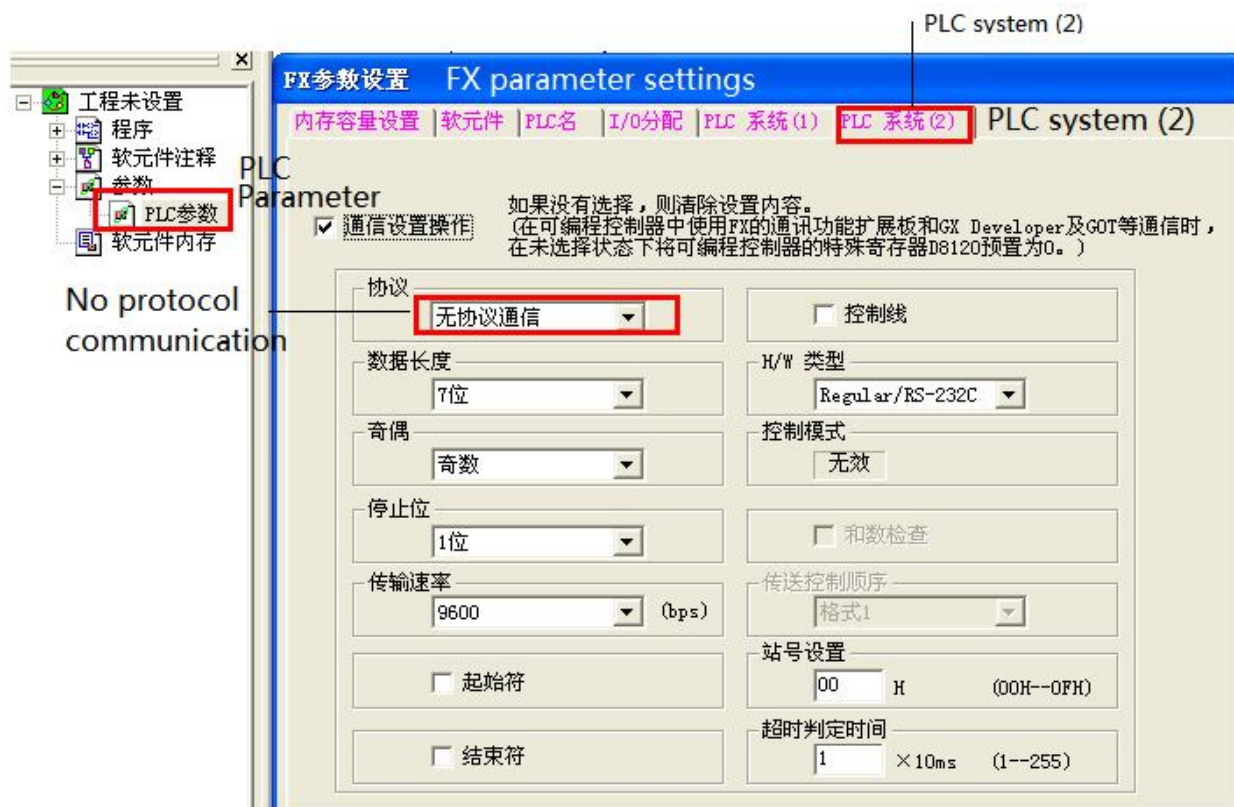
2.4 .3 Cable making

(a) FX3U\3G series PLC RS422:
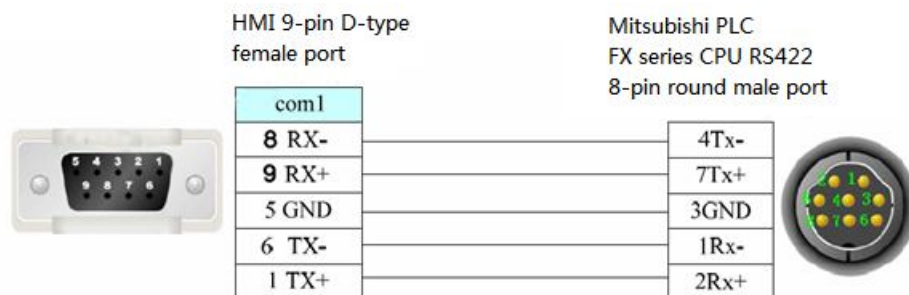
2.4 .4 Device address

PLC address	Range	Type	Explanation
X	0~177	Bit	External input terminal
Y	0~177	Bit	External output terminal

M	0~8255	Bit	Internal auxiliary coil
S	0~999	Bit	Stepper coil
T	0~255	Bit	Timer
C	0~255	Bit	Counter
C16	0~199	Word/DWord	16-bit counter
C32	200~255	DWord	32-bit counter
D	0~8255	Word/DWord	Data register
T	0~255	Word/DWord	Timer current value
X	0~177	Word/DWord	Used as data register
Y	0~177	Word/DWord	Used as data register
M	0~8255	Word/DWord	Used as data register
S	0~999	Word/DWord	Used as data register

2.5 Mitsubishi FX BD series PLC (RS232/485)

2.5.1 Device type

Series	CPU	Connected module	Port	Cable	PLC type in Touchwin software
FX	FX0N/1N/2N FX1S FX3U/3G	232-BD	**RS232**	Fig1	Mitsubishi FX BD(232\485)
		485-BD	**RS485**	Fig2	

Note:
1. Do not hot plug the device!
2. The driver of 485-BD supports multi-station.

2.5.2 Parameters

HMI settings:

Parameters	Recommend settings	Choices of settings	Notes
PLC type	Mitsubishi FX BD(232\485)		
Data bit	7		
Stop bit	1		
Parity	Even parity		
Baud rate	9600	9600/19200/38400/56000/57600/	

		115200/187500	
Station no.	0	0~255	

The default paramreters of Mitsubishi FX BD (232/485): 9600, 7, 1, even parity, station no.0

PLC settings:

Note:
1. Please choose RS232 as H/W type when using 232-BD.
2. Please re-power on the PLC after changing the parameters.

2.5.3 Cable making

(a) FX series PLC RS232-BD:
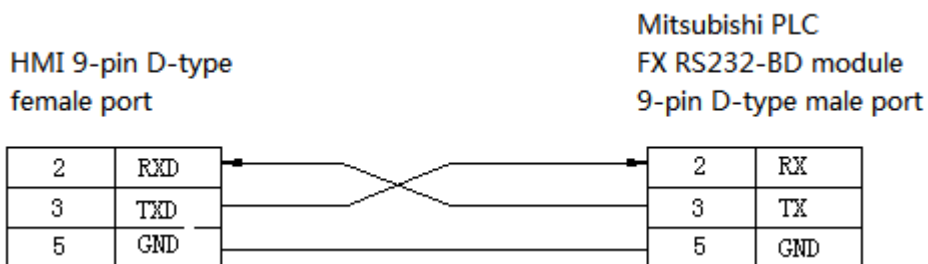
Fig1

(b) FX series PLC RS485-BD:

HMI 9-pin D-type female port

3	TXD
4	AI
5	GND
6	TD-
7	BI

Mitsubishi PLC FX series RS485-BD RS485 5-wire port

1	SDA
2	SDB
3	RDA
4	RDB
5	SG
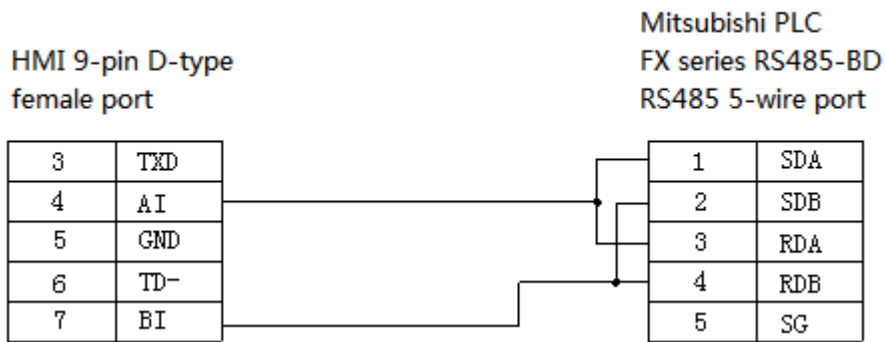
Fig2

2.5.3 Device address

PLC address	Range	Data type	Explanation
X	0~177	Bit	External input terminal
Y	0~177	Bit	External output terminal
M	0~8255	Bit	Internal auxiliary coil
S	0~999	Bi	Stepper coil
T	0~255	Bit	Timer
C	0~255	Bit	Counter
C16	0~199	Word/DWord	16-bit counter
C32	200~255	DWord	32-bit counter
D	0~8255	Word/DWord	Data register
T	0~255	Word/DWord	Current value
X	0~177	Word/DWord	Used as data register
Y	0~177	Word/DWord	Used as data register
M	0~8255	Word/DWord	Used as data register
S	0~999	Word/DWord	Used as data register

2.6 Mitsubishi Q series PLC

2.6 .1 Model

MELSEC-Q series include the CPU unit of Q00, Q01, Q00U and so on. They can connect to the HMI via programmable port or communication module (QJ71C24N).

Series	CPU	Connected module	Port	Cable making	Device
Q	Q00 Q01 Q00U	CPU direct connection	**RS232**	Fig 1	Mitsubishi Q series
	Q00J，Q00，Q01，Q02H，Q06H，Q12H，Q25H，Q12PH，Q25PH	Serial communication module QJ71C24	**RS232**	Fig 2	Mitsubishi Q series
			RS422	Fig 3	

2.6.2 Parameters

HMI settings:

Parameter	Recommend setting	Choices of settings	Item
PLC type	Q series		
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Odd parity	Even/odd/no parity	
Baud rate	19200	4800/9600/19200/38400/56000/57600/115200/187500	
Station No.	0	0~255	

The default parameter of Q series PLC: 19200, 8, 1, odd parity, station No.0.

PLC settings:

1. **Q01\Q00 PLC:**
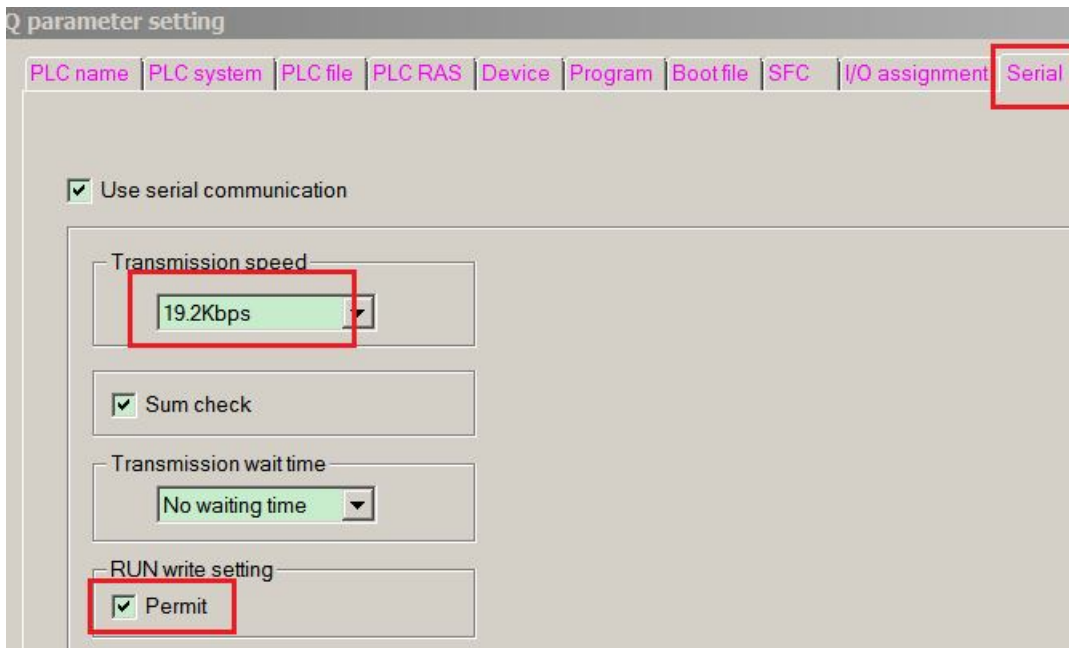
2．QJ71C24N serial port module

QJ71C24N can connect to CPU and communicate with other devices. Such as Q02CPU, the settings are as the following:

PLC software version v8.26

(a) Double click PLC parameter, choose I/O assignment:
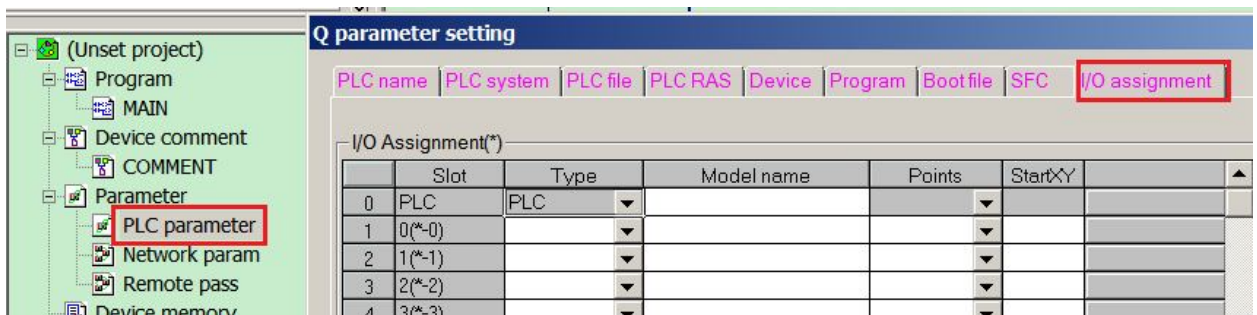
(b) Change the type of item1 to intelli.
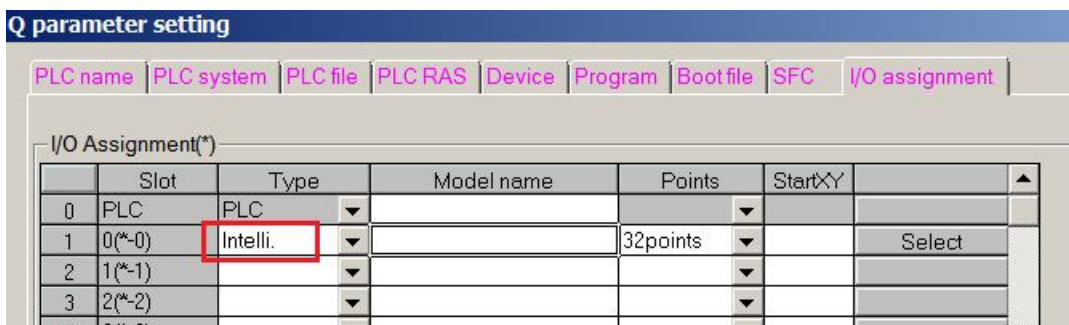
(c) Click "switch setting" :

18
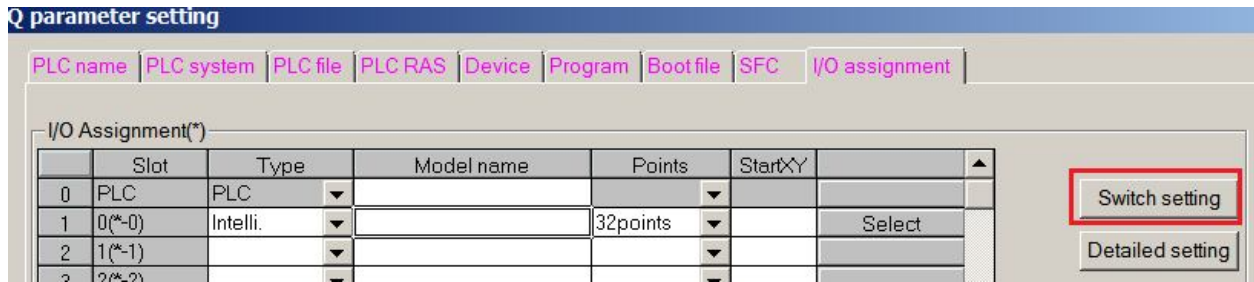
(d) Set the parameter as the following window:
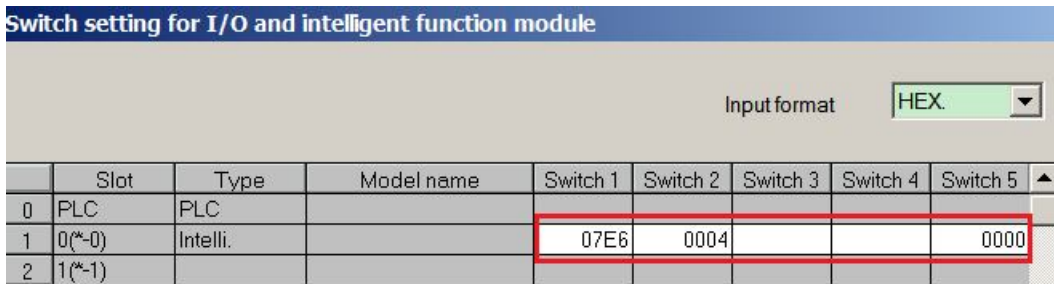
(e) Click End button to finish the settings, then repower on the PLC.

PLC software version v8.8:

For QJ71C24 module RS232, please set the parameter of CH1:
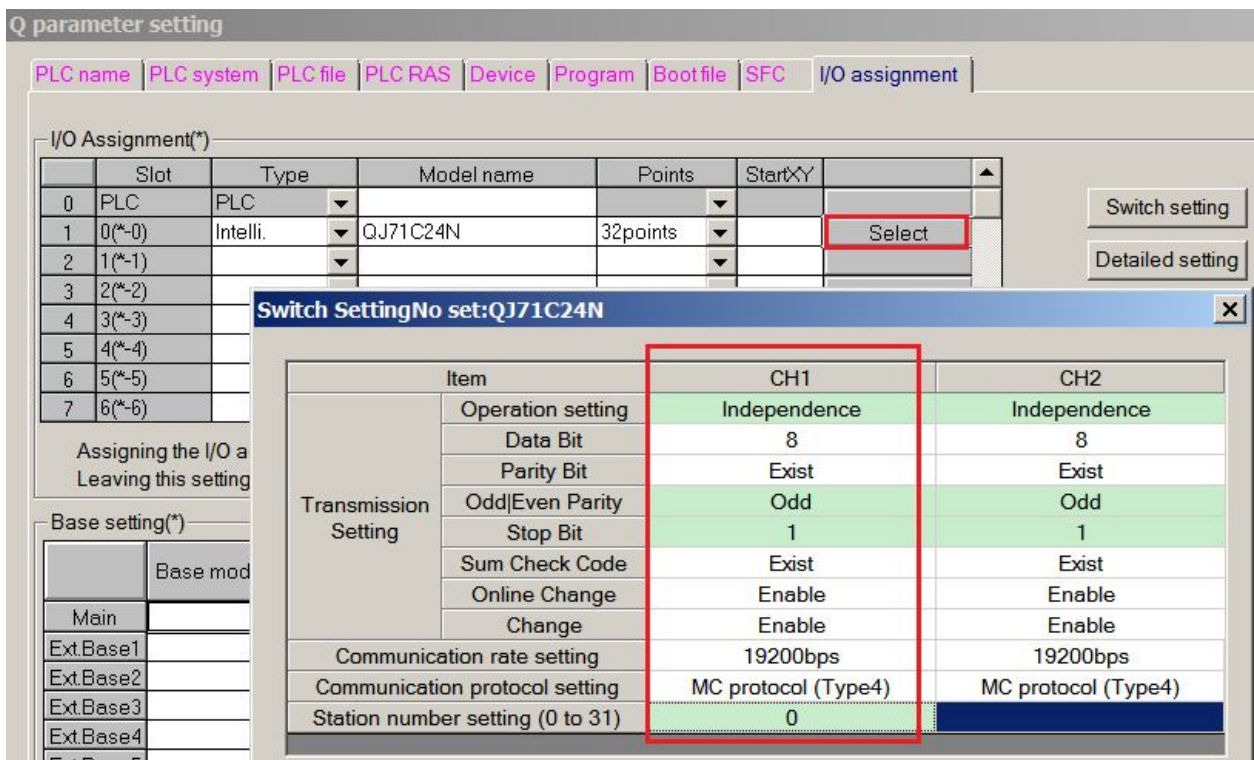
For QJ71C24 module RS422, please set the parameter of CH2:

2.6.3 Cable making

(a) Q series PLC CPU unit, RS232 port:
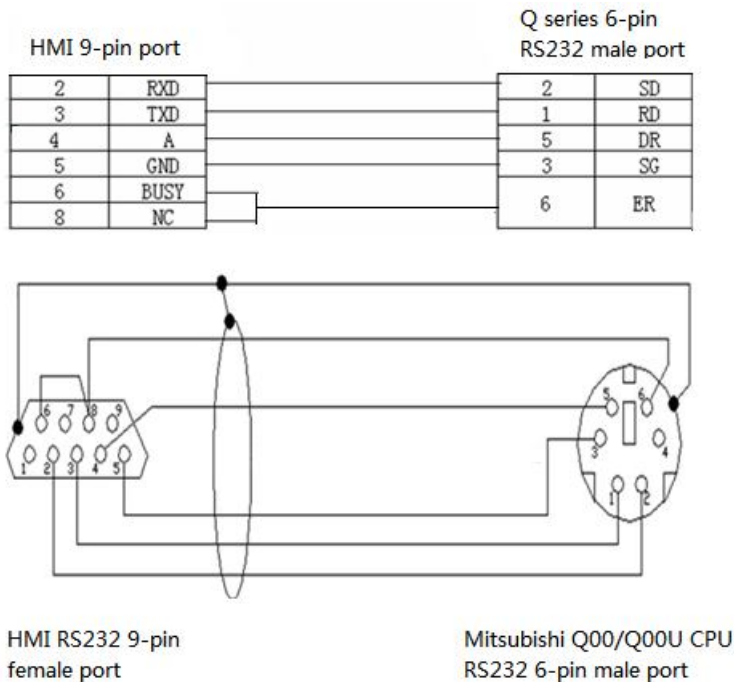
Fig1

(b) Q series PLC uses QJ71C24N module RS232:
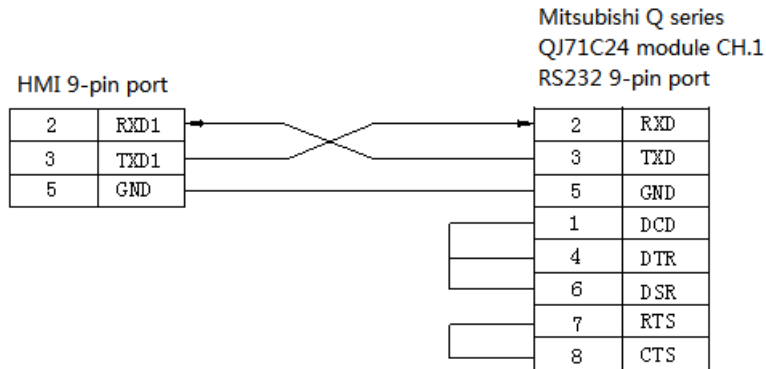
Fig2

(c) Q series PLC uses QJ71C24 module RS422:

Fig3

2.6.4 Device address

PLC address	Range	Data type	Explanation
X	0~177	Bit	External input coil
Y	0~177	Bit	External output coil
M	0~8255	Bit	Internal coil
S	0~999	Bit	Stepper coil
T	0~255	Bit	Timer
C	0~255	Bit	Counter
C16	0~199	Word/DWord	16-bit counter
C32	200~255	DWord	32-bit counter
D	0~8255	Word/DWord	Data register
T	0~255	Word/DWord	Current value

X	0~177	Word/DWord	Data register
Y	0~177	Word/DWord	Data register
M	0~8255	Word/DWord	Data register
S	0~999	Word/DWord	Data register

2.7   Siemens S7-200 series PLC

2.7.1 Model

Seris	CPU	Connected module	Port	Cable	Device
S7-200	CPU212，CPU221，CPU222，CPU224，CPU226	Connect CPU RS485 port directly	**RS485**	Fig 1	Siemens S7-200

2.7.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Item
PLC type	S7-200		
Port	RS485	RS485	
Data bit	8	7 or 8	
Stop	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	2		Must use recommend settings

The default communication parameters of Siemens S7-200 series PLC: 9600, 8, even parity, station No.2.

PLC settings:

Notes:

1. Siemens PLC has 3 kinds of registers: 8-bitVB, 16-bit VW and 32-bit VD.
2. The space of registers are overlapped, the address of VW must be even numbers, for example: VW0，VW2…., the address of VD must be the multiple of 4, such as VD0，VD4，VD8…..
3．Please use registers copy function to send PSW data to VW (single word).

4．Please use register copy function to send PSW data(single word) to VD(double words).

2.7.3 Cable making

HMI connects to S7-200 via RS485:

HMI 9-pin female port			Siemens S7-200 PPI 9-pin male port	
4	AI		3	A
5	GND		8	B
7	BI		5	GND
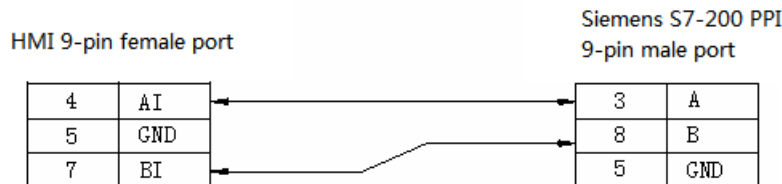
Fig1

2.7.4 Device address

SIMATIC S7-200 series

PLC address	Range	Data type	Explanation
VB	0~4095	Byte	variable byte data register
VW	0~4095	Word	variable word data register
VD	0~4095	DWord	variable double word data register
IB	0~15	Byte	External input byte reflection register
IW	0~15	Word	External input word reflection register
ID	0~15	DWord	External input double words reflection register
QB	0~15	Byte	External output byte reflection register
QW	0~15	Word	External output word reflection register
QD	0~15	DWord	External output double words reflection register
MB	0~31	Byte	Internal auxiliary byte register
MW	0~31	Word	Internal auxiliary word register
MD	0~31	DWord	Internal auxiliary double words register
SMB	0~299	Byte	Internal special auxiliary byte register
SMW	0~299	Word	Internal special auxiliary word register
SMD	0~299	DWord	Internal special auxiliary double words register
SB	0~31	Byte	Special auxiliary byte register
SW	0~31	Word	Special auxiliary word register
SD	0~31	DWord	Special auxiliary double words register
T	0~255	Word	Register
C	0~255	Word	Register
M	0~31	Bit	Bit register
V	0~4095	Bit	Variable register
I	0~15	Bit	External input coil

Q	0~15	Bit	External output coil
SM	0~299	Bit	Special relay
S	0~31	Bit	Sequence relay
T	0~255	Bit	Timer
C	0~255	Bit	Counter

2.8 Siemens S7-300/400 series PLC

2.8.1 Model

SIMATIC S7-300/400 PLC (connect to CPU directly)

Series	CPU	Connected module	Port	Cable	Device
S7-300	CPU312，CPU314，CPU315	RS485 port of CPU	**RS485**	fig 1	Siemens SIMATIC S7-300/400 PLC
S7-400	CPU412-1，CPU412-2，CPU414-2，				

2.8.2 Parameters

HMI settings:

Parameter	Recommend settings	Choice of settings	Note
PLC type	S7-300/400		
Port	RS485		
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	19200	4800/38400/9600/115200/19200/187500	
Station no.	2		Please use recommend settings

The default parameters of Siemens S7-300\400: 19200, 8, even parity, station No.2.

PLC settings:
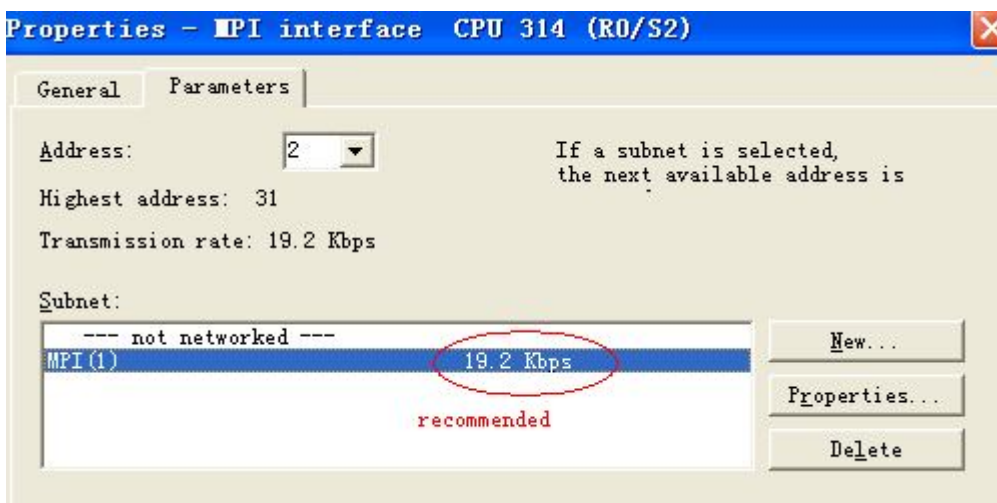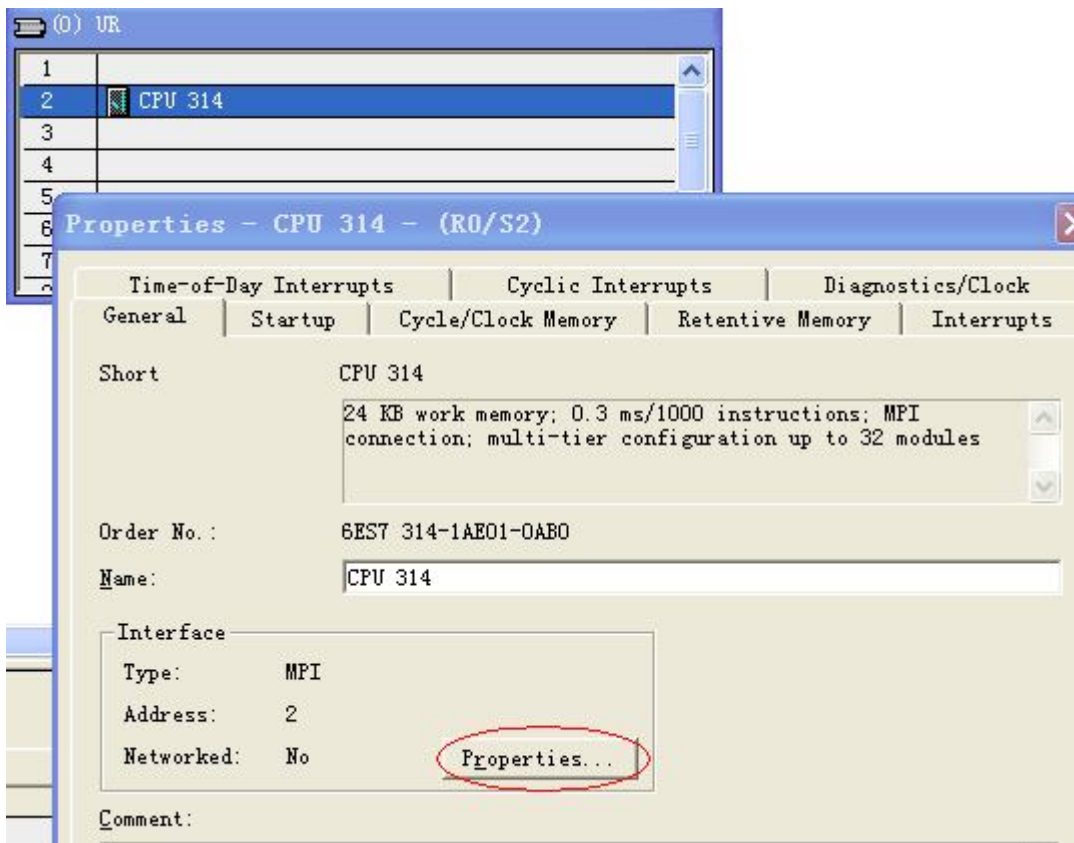
Communication notes for S7-300:

1. Siemens baud rate must set to 19200 kbps；don't set the parameters of PG/PC adapter.

2. Don't modify the "panel station no." in the Touchwin software.

Please select PLC port Device:

Thinget XC Series
Thinget FC Series
Mitsubishi FX Series
Mitsubishi FX3U/G Series
Mitsubishi Q Series
Mitsubishi FX BD(232/485)
Siemens S7-200 Series
Siemens S7-300/400
Omron CPM/CQM Series
Omron CP/CJ/CS Series
Modbus RTU (Panel is Master)
Modbus ASCII (Panel is Master)
Modbus Slave (Panel is Slave)

Com Para: 19200, 8, Even, 1

[Setting...]   Panel Station No.   [0]

3. Cable: no need PG/PC adapter；

4. Please define the DB register in the PLC when testing the communication.

5. Please note that the port will be operated in PLC program by accident.

6. The default station No. of S7-300 is 2, please don't modify it.

Example: MPI port of S7-300 connects to HMI, the PLC connects to SCADA software via Ethernet module, PLC station no. is 8, module station no. is 3, HMI station no. is 0. The result is that communication between SCADA and PLC will be cut off. Because the HMI cannot find other devices and modules cannot be inserted in. please change the PLC station no. to 2. These devices can form a loop:
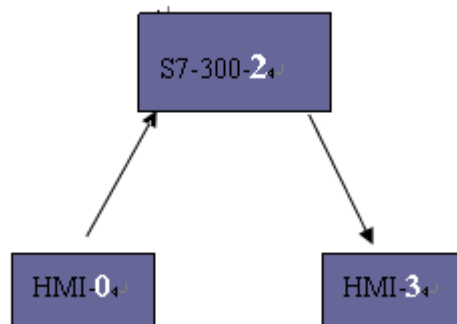
2.8.3 Cable making

HMI connects to S7-300/400 via RS485:
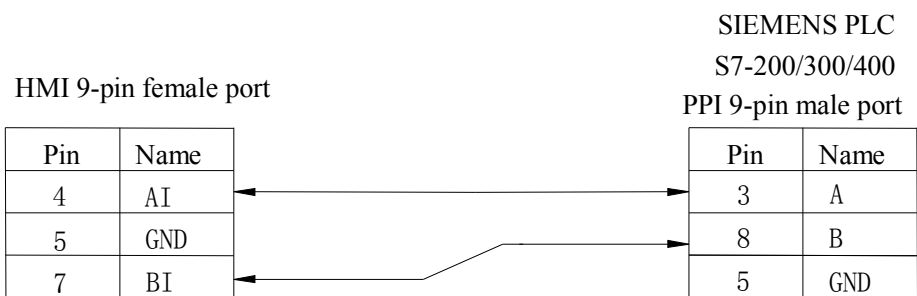
Fig1

2.8.4 Device address

SIMATIC S7-300/400

PLC type	Range	Data type	Explanation
I	0~9999	Byte/Word/DWord	External input register
Q	0~9999	Byte/Word/DWord	External output register
M	0~9999	Byte/Word/DWord	Internal auxiliary register
DB0~DB20	0~9999	Byte/Word/DWord	Data register
I	0~9999	Bit	External input coil
Q	0~9999	Bit	External output coil
M	0~9999	Bit	Internal auxiliary relay
DB0~DB20	0~9999	Bit	Internal auxiliary relay

2.9   OMRON SYSMAC series PLC

OMRON CPM1A, CQM1-CPU series CPU cannot support RS232. It can connect to the Touchwin HMI via CPM1-CIF01 adapter and modules including C500-LK203, C120-LK201-V1, C500-LK201-V1. The PLC uses Hostlink protocol when communicating. Please change the PLC startup choice to MONITOR RUN.

2.9.1 Device model

Series	CPU	Connected module	Port	Cable	Device
CP	CP1E-30N CP1H CP1L	Connect to CPU RS232 port directly	**RS232**	Fig1	OMRON CP/CJ/CS series
		Module CP1W-CIF11	**RS485**	Fig2	
		Module CP1W-CIF11	**RS422**	Fig3	
CJ	CJ1G-CPU44 CJ1G-CPU45	Connect to CPU RS232 directly	**RS232**	Fig1	
CS1	CS1H-CPU63/64/65/66/67 CS1G-CPU42/43/44/45 CS1G-CPU42H CS1G-CPU43H CS1G-CPU44H CS1G-CPU45H CS1H-CPU63H CS1H-CPU64H CS1H-CPU65H CS1H-CPU66H CS1H-CPU67H	Connect to CPU RS232 port directly	**RS232**	Fig1	
C200	C200HE C200HX	Connect to CPU RS232 port directly	**RS232**	Fig1	
CPM	CPM2A CPM2AE CPM2AH-40CDR-A	Connect to CPU RS232 port directly	**RS232**	Fig1	OMRON CPM/CQM series
CQM1	CQM1-CPU42				
	CPM1A	OMRON CIF01（RS232） communication adapter			
	CQM1-CPU11				
	C1000HF	C500-LK203 （communication module）	**RS232**	Fig1	OMRON CP/CJ/CS series
	C2000	C120-LK201-V1 （communication module）			

		C500-LK201-V1（communication module）			
		C500-LK203（communication module）			

2.9.2 Parameters

HMI:

The default parameters of OMRON CP/CJ/CS series PLC: 9600, 7, 2, even parity, station no.0.

The default parameters of OMRON CPM/CQM series PLC: 9600, 7, 2, even parity, station no.0.

Parameter	Recommended settings	Choices of settings	Notes
PLC type	OMRON CPM/CQM series	OMRON CP/CJ/CS series OMRON CPM/CQM series	
Port	RS232	RS232	
Data bit	7	7 or 8	
Stop bit	2	1 or 2	
Parity	Even parity	Even/odd/ no parity	
Baud rate	9600	4800/38400/9600/115200 /19200/187500	
Station no.	0	0~255	

2.9.3 Cable making

(a) CPU RS232 port:

OMROM PLC
CPU CPM1-CIF01/C500-LK203
C120-LK201-V1/C500-LK203

HMI 9-pin female port   RS232 9-pin male port

Pin	Name
2	RXD1
3	TXD1
5	GND

Pin	Name
3	RD
2	SD
9	GND
4	RTS
5	CTS
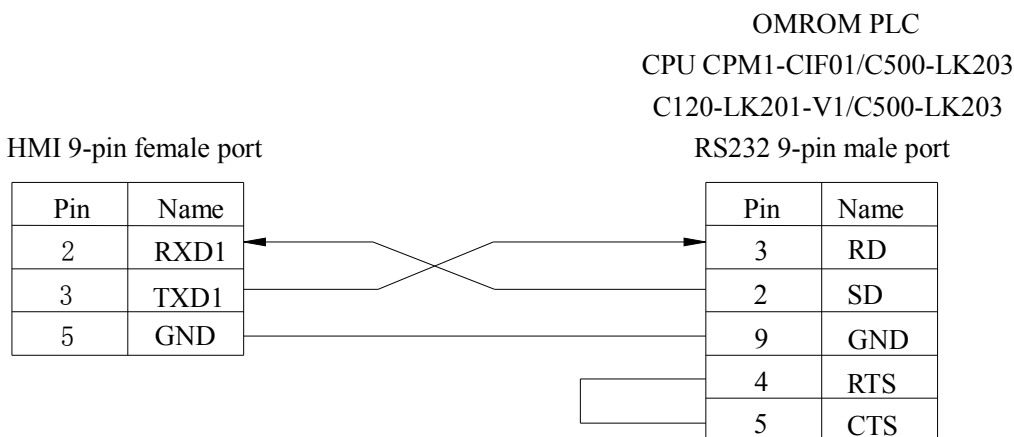
Fig1

(b) Through module CP1W-CIF11 RS485:
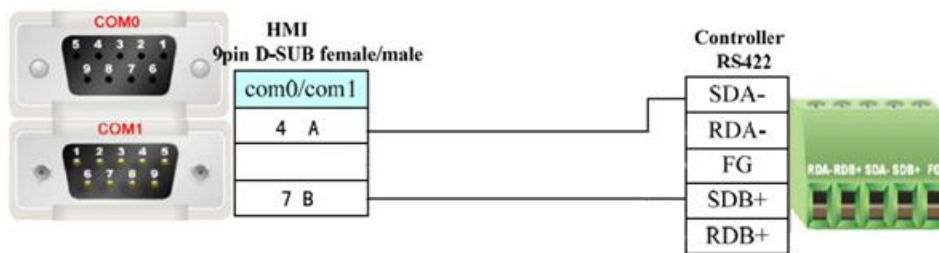
Fig2

Note: If OMRON RS485 module CPIW-CIF11 uses 485-2 connection mode, turn OFF the SW1 switch on the module, turn ON SW2, 3, 5, 6. SW4 is selectable.

(c) Through the module CP1W-CIF11 RS422:
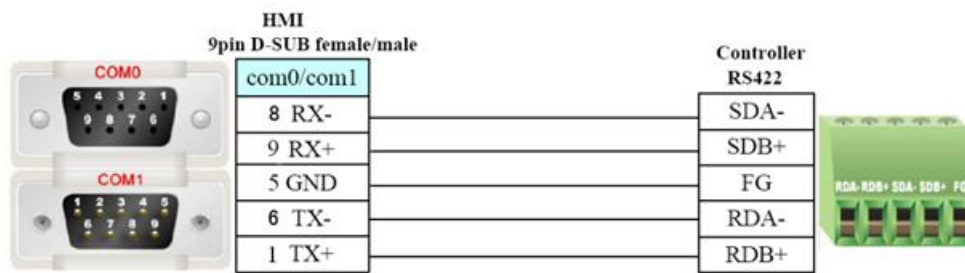
Fig3

Note: If OMRON RS485 module CP1W-CIF11 uses RS422 connection mode, turn OFF the SW1~6 on the module.

2.9.4 Device address

(a) SYSMAC CPM/CQM series

PLC address	Range	Data type	Explanation
IR	0~65535	Bit	I/O and internal relay
SR	244~65535	Bit	Relay
HR	0~65535	Bit	Holding relay
AR	0~65535	Bit	Auxiliary relay
LR	0~65535	Bit	Link relay
PV	0~65535	Bit	Current value of timer and counter
TC	0~65535	Bit	Timer and counter
IR	0~65535	Word/DWord	Register
SR	244~65535	Word/DWord	Register
HR	0~65535	Word/DWord	Register
AR	0~65535	Word/DWord	Register

LR	0~65535	Word/DWord	Register
PV	0~65535	Word/DWord	Register
TC	0~65535	Word/DWord	Register
DM	0~65535	Word/DWord	Data register (single/double words)

(b) SYSMAC CP/CJ/CS series

PLC address	Range	Data type	Explanation
CIO	0~9999	Bit	
D	0~99999	Bit	
H	0~9999	Bit	
W	0~9999	Bit	
A	0~9999	Bit	
T	0~9999	Bit	Timer
C	0~9999	Bit	Counter
CIO	0~9999	Word/DWord	Register
D	0~99999	Word/DWord	Register
H	0~9999	Word/DWord	Register
W	0~9999	Word/DWord	Register
A	0~9999	Word/DWord	Register
T	0~9999	Word/DWord	Register
C	0~9999	Word/DWord	Register

2.10 Koyo S series PLC

Koyo KOSTA-S and Direct-Logic series PLC

2.10.1 Device model

(a) Kostac S series SH\SM\SN PLC (direct connect to the CPU module)

Series	CPU	Connected module	Port	Cable	Device
SH series	SH-48RS	CPU	RS232	Fig1	Koyo S series
SM series	SM24-T				
SN series					
SU-6		CPU	RS232	Fig1	
SU-6B			RS232	Fig1	
			RS422	Fig3	

Note: Koyo SH-48RS doesn't have Run, Stop switch, but only have one AMP port.

(b) Koyo Kostac S series SG-8, SU-5, SU-6, SR-21, SR-22… PLC (use communication module)

CPU	Connected module	Port	Cable	Device
SG-8	G01-DM communication unit	RS232	Fig 1	Koyo S series
		RS422	Fig 3	
SU-5	U01-DM communication unit	RS232	Fig 1	
SU-6	U01-DM communication unit			
SR-21	E-02DM-R1 communication unit	RS422	Fig 3	
SR-22				

(c) Koyo Direct Logic series DL05, DL250…PLC (connect to CPU directly)

Series	CPU	Connected module	Port	Cable	Device
Direct Logic	DL05 DL105 DL230 DL240 DL250 DL350 DL450	Connect to RJ-11port(RS232) of CPU	RS232	Fig 2	Koyo S series
	DL250	Connect to the port of CPU	RS422	Fig 3	

	DL430	Connect to the port of CPU			
	DL440		RS232	Fig 2	
	DL450				
	DL350				

Note: port2 of DL250CPU has RS232 and RS422; please indentify them when making the cable.

2.10.2 Parameters

HMI:

Parameter	Recommend settings	Choices of settings	Notes
PLC	Koyo S series PLC		
Port	RS232	RS232 or RS422	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Odd parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	0	0~255	

The default communication parameters of Koyo S series PLC: 9600, 8, 1, odd parity, station no.0.

PLC:

serial port: COM1
baud rate: 9600
odd parity

PLC: SH/SH1
K protocol
station no.1

Note: 1. Koyo K protocol cannot modify station no., the station no. is 0 in the HMI.

2.　The register address starts from R2000.

2.10.3 Cable making

(a) RS232 25-pin port on CPU or communication unit:
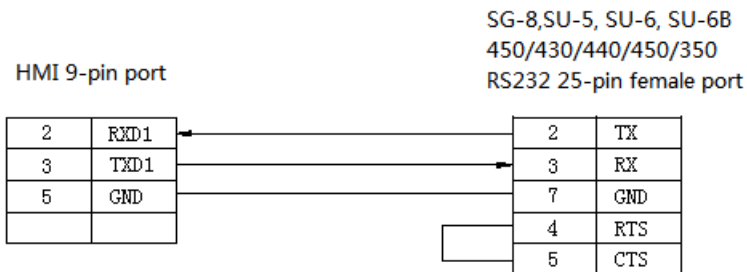
Fig1

(b)　RJ-11 6-pin RS232 female port on the CPU:
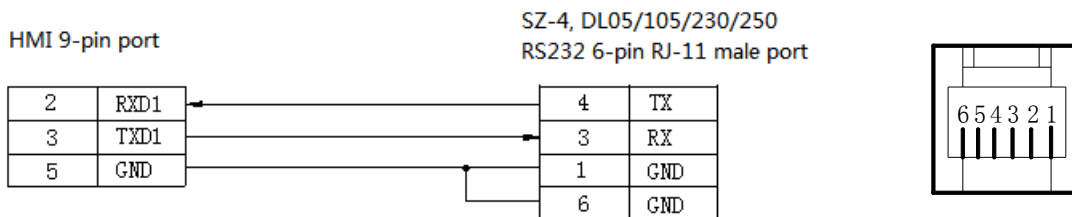
Fig2

(c) RS422 connection:
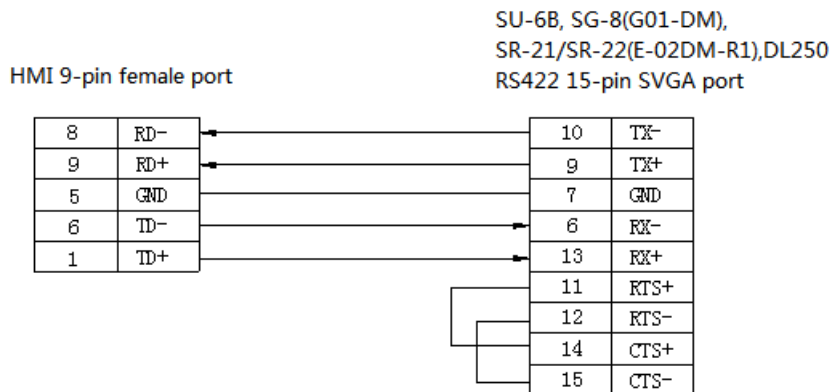
Fig3

2.10.4 Device address

PLC address	Range	Data type	Explanation
M	0~777	Bit	Internal auxiliary coil
I	0~777	Bit	External input coil
Q	0~777	Bit	External output coil
SP	0~777	Bit	Internal auxiliary coil
T	0~777	Bit	Timer
C	0~777	Bit	Counter
S	0~777	Bit	Stepper coil
R	0~41200	Word/DWord	Data register

2.11 Koyo DL series PLC

2.11.1 Device type

Koyo Direct Logic series DL05, DL250 PLC (direct connect to CPU)

Series	CPU	Connected module	Port	Cable	Choose PLC type in Touchwin software
Direct Logic	DL05 DL105 DL230 DL240 DL250	Connect to CPU RJ-11 port	RS232	Fig 1	Koyo DL series
	DL350 DL430 DL440 DL450	Connect to CPU com port	RS422	Fig 2	

Note: the port2 of DL250 has RS232 and RS422, please indentify the cable connection for them.

2.11.2 Parameters

HMI settings:

Parameters	Recommend settings	Choices of settings	Note
PLC type	Koyo DL series		
Port	RS232	RS232/RS422	
Data bit	8	7/8	
Stop bit	1	1/2	
Parity	Odd parity	Even /odd /no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	0	0-255	

2.11.3 Cable making

RS232 Connection:
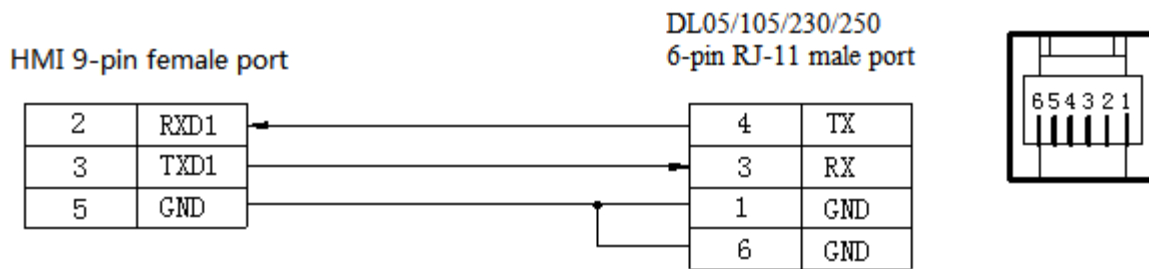
Fig1

RS422 connection:
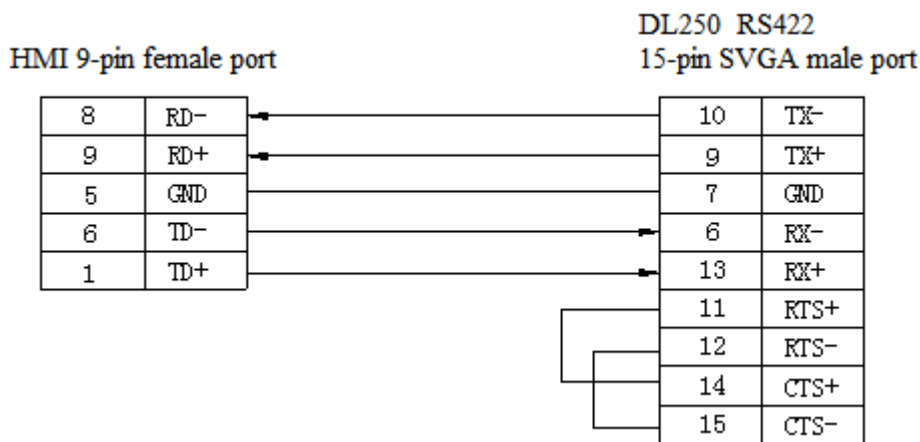
Fig2

2.11.4 Device address

Device address	Range	Data type	Explanation
V	0～41200	Word/DWord	Data register
C	0～777	Bit	Counter
X	0～777	Bit	Input
Y	0～777	Bit	Output
SP	0～777	Bit	Auxiliary relay
T	0～777	Bit	Timer
CT	0～777	Bit	Counter
S	0～777	Bit	Auxiliary relay
V	0.0～41200.15	Bit	Auxiliary relay

2.12 Delta DVP series PLC

2.12.1Model

Delta DVP series	CPU	Connected module	Port	Cable	Deivce
ES\EH\EX		Direct connect to the CPU	RS232	Fig 1	Delta DVP series
			RS485	Fig 2	
SS\SA\SC\SX			RS232	Fig 1	
			RS485	Fig 2	

2.12.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Notes
PLC type	Delta DVP series		
Port	RS232	RS232 or RS485	
Data bit	7	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

The default communication parameters of Delta DVP series PLC: 9600, 7, 1, even parity, station no.1.

2.12.3 Cable making

(a) **The RS232 port on CPU:**

HMI 9-pin female port   Delta DVP RS232 8-pin port

2	RXD1		2	RXD1
3	TXD1		3	TXD1
5	GND		5	GND
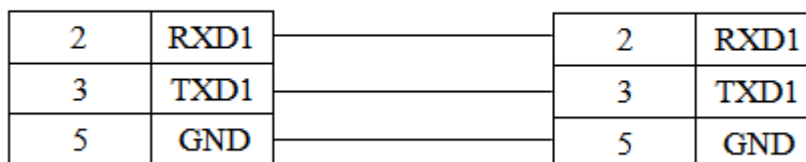
Fig1

(b) **RS485 port on the CPU:**

Fig2

2.12.4 Device address

PLC address	Range	Data type	Explanation
X	0~377	Bit	External input coil
Y	0~377	Bit	External output coil
M	0~1279	Bit	Internal auxiliary relay
S	0~1023	Bit	Stepper coil
T	0~255	Bit	Timer
C	0~255	Bit	Counter
D	0~1279	Word/DWord	Data register
TD	0~255	Word/DWord	Current value of timer
CD	0~255	Word/DWord	Current value of counter
S	0~1023	Word/DWord	Data register
X	0~377	Word/DWord	Data register
Y	0~377	Word/DWord	Data register
M	0~127	Word/DWord	Data register

2.13 LG Master-K(CPU Direct) series PLC

LG Master-K series PLC support CPU(RS232) and Cnet module communication mode. This chapter will introduce CPU mode.

2.13.1 Device model

Series	Connected module	Port	Cable	Device
K80 K120	CPU	**RS232**	Fig 1	LG Master-K80/120 series

Note: before communicating, please write "END" instruction to the PLC. Otherwise, the PLC will report an error and the ERR LED will light.
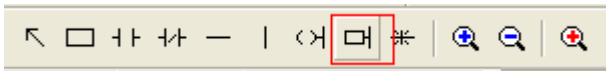
2.13.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Notes
PLC type	LG Master-K80/120 series PLC		
Port	RS232	RS232	
Dat bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	No parity	Even/odd/no parity	
Baud rate	38400	4800/38400/9600/115200/19200/187500	
Station no.	0	0~255	

The default communication parameters of LG Master K: 38400, 8, 1, no parity, station no.0.

PLC:

2.13.3 Cable making

Master-K 80\120 RS232:

HMI 9-pin female port

LG Master K80/K120 series
RS232 9-pin male port

2	RXD1
3	TXD1
5	GND

2	RXD
3	TXD
5	GND
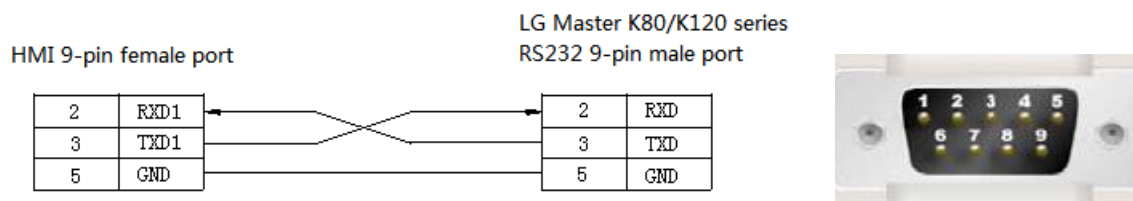
Fig1

2.13.4 Device address

LGMaster-K80/120 series PLC

PLC address	Range	Data type	Explanation
M	0~9999F	Bit	Internal auxiliary relay
L	0~9999F	Bit	Link relay
K	0~9999F	Bit	Holding relay
T	0~9999	Bit	Timer
C	0~9999	Bit	Counter
P	0~9999F	Bit	I/O coil
D	0~9999	Word/DWord	Data register
TD	0~9999	Word/DWord	Current value of timer
CD	0~9999	Word/DWord	Current value of counter
S	0~9999	Word/DWord	Used as register
K	0~9999	Word/DWord	Used as register
M	0~9999	Word/DWord	Used as register
L	0~9999	Word/DWord	Used as register
F	0~9999	Word/DWord	Used as register
P	0~9999	Word/DWord	Used as register

2.14 LG Master-K(Cnet) series PLC

**LG Master-K80/120 series PLC Cnet communication module**

LG Master-K series PLC support CPU(RS232) and Cnet expansion port communication mode. This chapter will introduce Cnet mode.

2.14.1 Device model

Series	Connected module	Port	Cable	Device
K80	Cnet communication module	**RS232**	Fig 1	LG Master-K80/120（Cnet） series
K120		**RS485**	Fig 2	

Note:

1. For Master K-cnet communication, turn ON DIP switch 2, turn OFF DIP switch 1. For LG Master KxxxS communication, keep the DIP switch to default settings.

2. LG Master KxxxS CPU only supports RS232 connection. Cnet communication module supports RS232 and RS485 connection.

2.14.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Notes
PLC type	LG Master-K80/120 (Cnet） series PLC		
Port	RS232	RS232	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200 /19200/187500	
Station no.	1	0~255	

The default parameters of LG Master K-cnet : 9600, 8, 1, even parity, station no.1.

PLC:

Notes:

1. Turn on the switch BUILT-IN CNET on the PLC.

2. Choose the correct channel, protocol and mode.

0-RS232 communication:

Communication0 / Parameter / Dedicated: slave

1-RS485 communication:

Communication1 / Parameter / Communication channel: RS485 / Dedicated: slave

2.14.3 Cable making

(a) Master K-cnet protocol RS232:
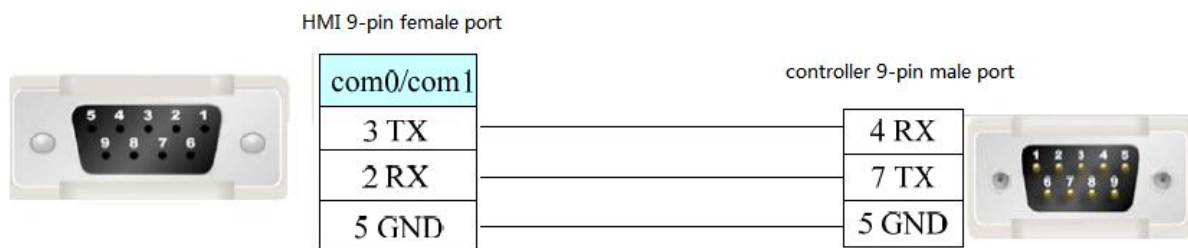
Fig 1

(b) Master K-cnet protocol RS485-2:
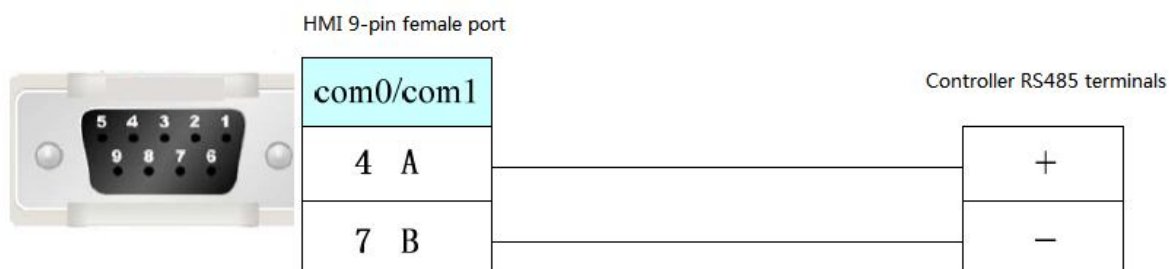
Fig 2

2.14.4 Device address

LGMaster-K80/120（Cnet） series PLC

PLC address	Range	Data type	Explanation
M	0~9999F	Bit	Internal auxiliary relay
L	0~9999F	Bit	Link relay
K	0~9999F	Bit	Holding relay
T	0~9999	Bit	Timer
C	0~9999	Bit	Counter
P	0~9999F	Bit	I/O coil
D	0~9999	Word/DWord	Data register
TD	0~9999	Word/DWord	Current value of timer
CD	0~9999	Word/DWord	Current value of counter
S	0~9999	Word/DWord	Used as register
K	0~9999	Word/DWord	Used as register
M	0~9999	Word/DWord	Used as register
L	0~9999	Word/DWord	Used as register
F	0~9999	Word/DWord	Used as register
P	0~9999	Word/DWord	Used as register

2.15 LG Glofa(Cnet) series PLC

2.15.1 Device model

Series	CPU	Connected module	Port	Cable	Device
Glofa	G7M-DR20A	CPU RS232	**RS232**	Fig 1	LG Glofa（Cnet）series

Note: please turn on DIP switch2 and turn off switch1 for LG Glofa -cnet communication.

2.15.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	LG **Glofa (cnet)**		
Port	RS232	RS232	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	No parity	Even/odd/no parity	
Baud rate	19200	4800/38400/9600/115200/19200/187500	
Station no.	0	0~255	

The default parameters of LG Glofa –Cnet: 19200, 8, 1, no parity, station no.0

PLC:

Note:

1. **Turn on the switch BUILT-IN CNET on the PLC.**
2. **"Dedicated-slave" must be choosed in the PLC programming software.**
3. **The communication area of M must be set in the PLC programming software.**

M area size:
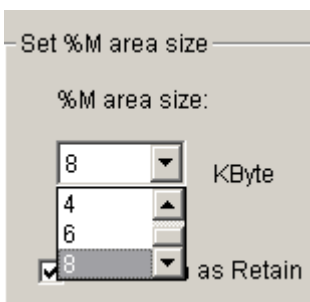
Protocol and mode settings:
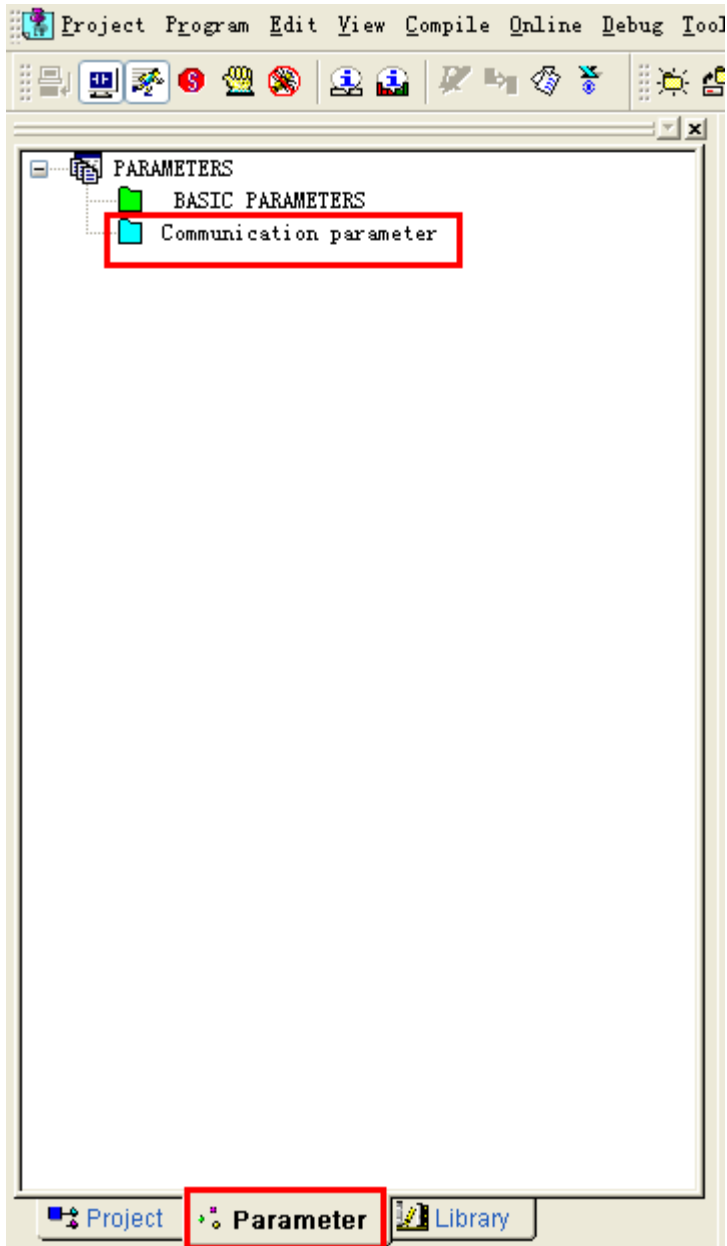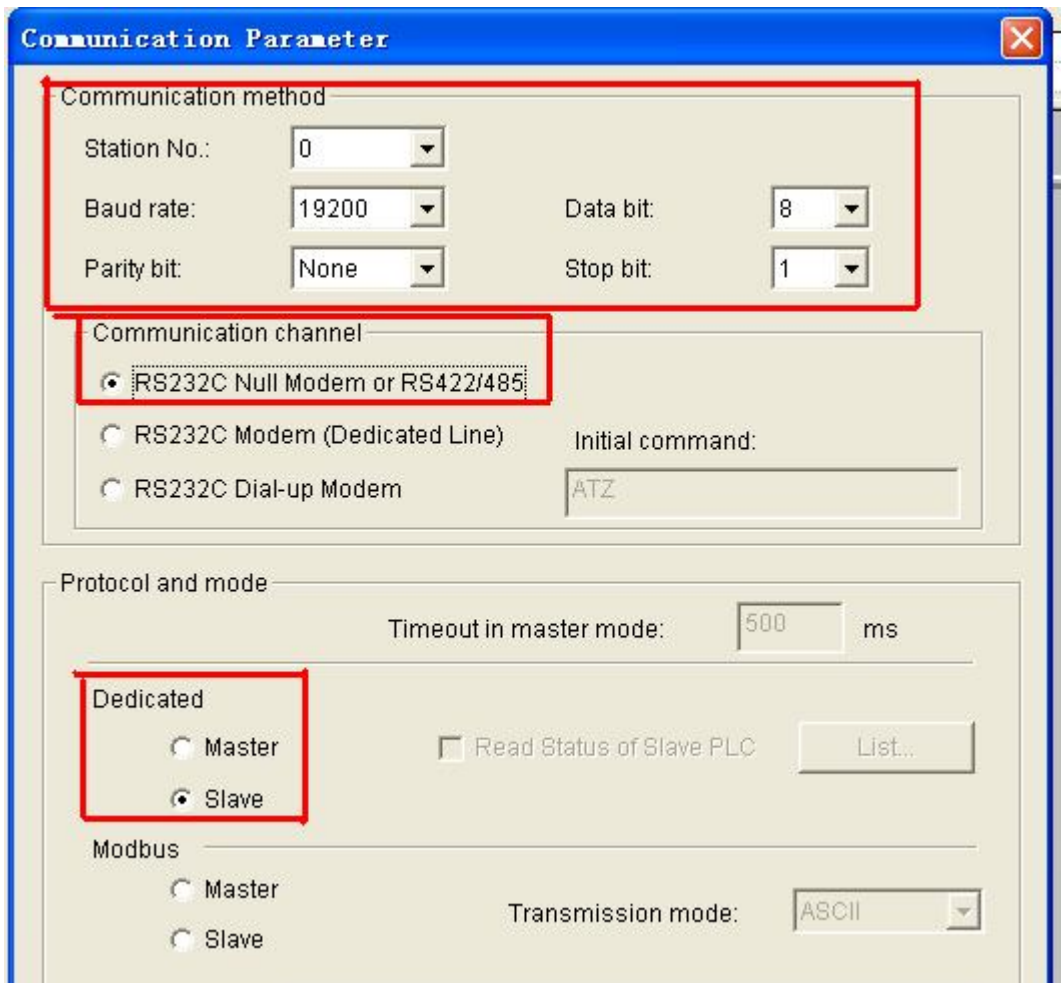
2.15.3 Cable making

LG Glofa –Cnet RS232:

HMI 9-pin female port

Controller 9-pin male port

com0/com1		
3 TX	——	4 RX
2 RX	——	7 TX
5 GND	——	5 GND
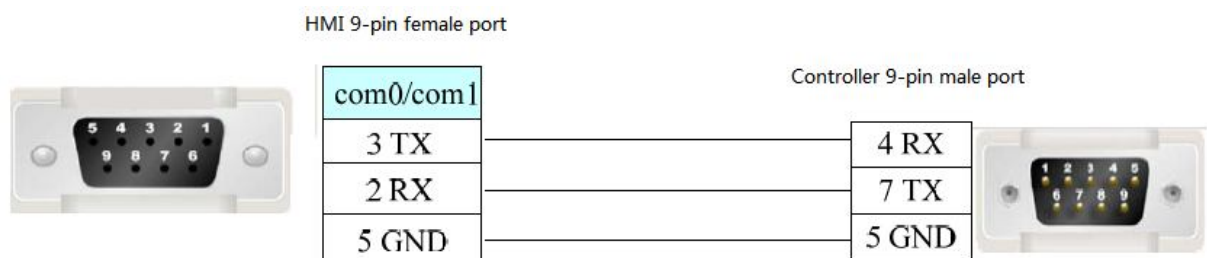
Fig 1

2.15.4 Device address

PLC type	Range	Data type	Explanation
M	0~16383	Bit	Internal auxiliary relay
IX	0.0.0-.0.0.11	Bit	External input coil
	0.0.12~0.0.63	Bit	Internal auxiliary input coil
	0.1.0~0.1.63	Bit	Internal auxiliary input coil
	0.2.0~0.2.63	Bit	Internal auxiliary input coil
	0.3.0~0.3.63	Bit	Internal auxiliary input coil
	0.4.0~0.4.63	Bit	Internal auxiliary input coil
	0.5.0~0.5.63	Bit	Internal auxiliary input coil
	0.6.0~0.6.63	Bit	Internal auxiliary input coil
	0.7.0~0.7.63	Bit	Internal auxiliary input coil
QX	0.0.0~0.0.11	Bit	External output coil
	0.0.12~0.0.63	Bit	Internal auxiliary output coil
	0.1.0~0.1.63	Bit	Internal auxiliary output coil
	0.2.0~0.2.63	Bit	Internal auxiliary output coil
	0.3.0~0.3.63	Bit	Internal auxiliary output coil
	0.4.0~0.4.63	Bit	Internal auxiliary output coil
	0.5.0~0.5.63	Bit	Internal auxiliary output coil
	0.6.0~0.6.63	Bit	Internal auxiliary output coil
	0.7.0~0.7.63	Bit	Internal auxiliary output coil
IW	0.0.0~0.0.3	Word/DWord	Data register
	0.1.0~0.1.3	Word/DWord	Data register
	0.2.0~0.2.3	Word/DWord	Data register
	0.3.0~0.3.3	Word/DWord	Data register
	0.4.0~0.4.3	Word/DWord	Data register
	0.5.0~0.5.3	Word/DWord	Data register
	0.6.0~0.6.3	Word/DWord	Data register
	0.7.0~0.7.3	Word/DWord	Data register
QW	0.0.0~0.0.3	Word/DWord	Data register
	0.1.0~0.1.3	Word/DWord	Data register
	0.2.0~0.2.3	Word/DWord	Data register
	0.3.0~0.3.3	Word/DWord	Data register
	0.4.0~0.4.3	Word/DWord	Data register
	0.5.0~0.5.3	Word/DWord	Data register
	0.6.0~0.6.3	Word/DWord	Data register
	0.7.0~0.7.3	Word/DWord	Data register
MW	0~4095	Word	Data register
	0~4095	Regs	Data register
MD	0~2047	DWord	Data register

	0~2038	Regs	Data register

2.16 LG XGT(CPU Direct) series PLC

2.16.1 Device model

Series	CPU	Connected module	Port	Cable	Device
XGT		CPU RS232	**RS232**	Fig 1	LG XGT series（CPU Direct）

2.16.2 Parameters

HMI:

Parameter	Recommend settings	Choices of settings	Note
PLC type	LG XGT series（CPU Direct）		
Port	RS232	RS232	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	No parity	Even/odd/no parity	
Baud rate	115200	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

The default parameters of LG XGT series PLC（CPU Direct）: 115200, 8, 1, no parity, station no.1

Note: XGT series（CPU Direct）only supports the baud rate 115200 and cannot modify the station no.

2.16.3 Cable making

HMI 9-pin female port

Controller 9-pin male port

com0/com1
3 TX
2 RX
5 GND

2 RX
3 TX
5 GND
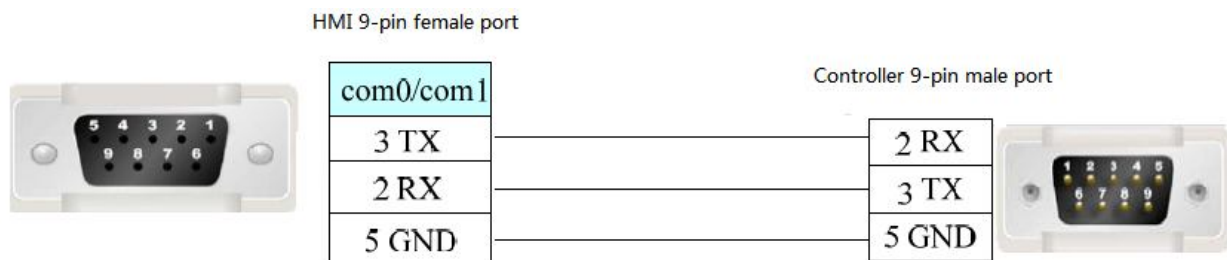
Fig1

2.16.4 Device address

PLC address	Range	Data type	Explanation
P	0.0~65535.F	Bit	External I/O coil
	65535	Word/DWord	Data register
M	0.0~65535.F	Bit	Internal auxiliary output coil
	65535	Word/DWord	Data register
L	0.0~65535.F	Bit	External output coil
	65535	Word/DWord	Data register
F	0.0~65535.F	Bit	Data register
	65535	Word/DWord	Data register
T	65535	Word/DWord	Data register
	65535	Bit	Counter
C	65535	Word/DWord	Data register
	65535	Bit	Counter
D	65535	Word/DWord	Data register
	0.0~65535.F	Bit	Relay
S	65535	Bit	Relay
K	65535	Word/DWord	Data register
	0.0~65535.F	Bit	Relay
Z	65535	Word/DWord	Data register
	0.0~65535.F	Bit	Relay
N	65535	Word/DWord	Data register
	0.0~65535.F	Bit	Relay
R	65535	Word/DWord	Data register
	0.0~65535.F	Bit	Relay
ZR	65535	Word/DWord	Data register
	0.0~65535.F	Bit	Relay
TS	65535	Word	Data register
CS	65535	DWord	Data register

2.17 Matsushita MEWNET FP series PLC

2.17.1 Device model

Matsushita- Mewnet FP series PLC include FP0, FP1, FP3, FP2SF, FP10SH and so on. They can communicate with Xinje HMI via the programming port or communication port on the CPU.
FP0-CXXCXX only supports RS232 connection.

Series	CPU	Connected module	Port	Cable	Device
FP	FP0	Direct connect to the CPU	RS232	Fig 1	Matsushita FP0/FP1 series
	FP－M	Direct connect to the CPU	RS232	Fig 1	
	FP－X	Direct connect to the CPU	RS232	Fig 1	
	FPΣ	Direct connect to the CPU	RS232	Fig 1	
	FP2	Direct connect to the CPU	RS232	Fig 1	
		CPU RS232 com port	RS232	Fig 2	
	FP2SH	Direct connect to the CPU	RS232	Fig 1	
		CPU RS232 com port	RS232	Fig 2	
	FP1	CPU RS232 com port	RS232	Fig 2	
		CPU RS232 programming port	RS422	Fig 3	
	FP3	CPU RS422 programming port	RS422	Fig 4	
	FP10SH FP10S	CPU RS232 com port	RS232	Fig 2	
	FP-E	Direct connect to the CPU	RS232	Fig 1	

2.17.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	matsushita FP series PLC		
Port	RS232		
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Odd parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

The default parameters of Matsushita FP series PLC: 9600, 8, 1, odd parity, station no.1

PLC:

PLC register settings

Programming port settings

No. 410 station no.1
No. 412 communication mode:
PC connection
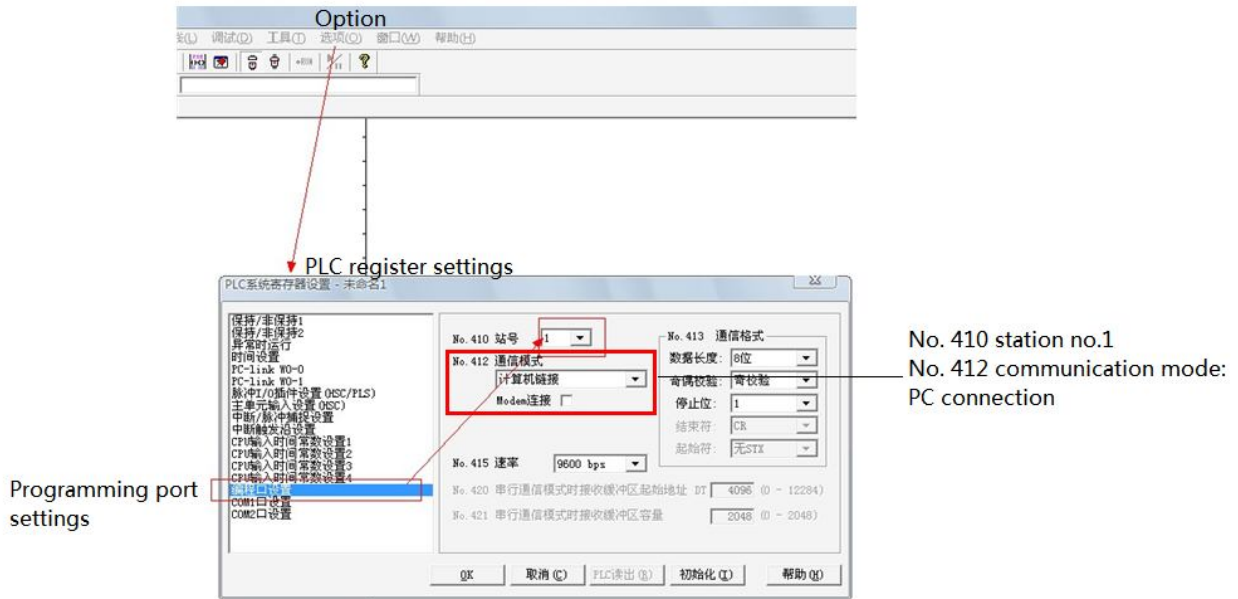
Note:

1．**PLC soft component input example:**

LC	HMI
R45	
Y1	

2．**When making the PLC program, set the switch to PPOG; set the switch to RUN when communicating.**

3．**Do not choose <Common communication mode>, otherwise, the communication will be error.**

4．**FP series PLC default station no. is 1, please note FP3 series PLC station no. must set to 0.**

2.17.3 Cable making

(a) CPU 5-pin DIN port:

Tool port:

Fig1

(b) CPU 9-pin port:

Fig2

(c) CPU 8-pin port:
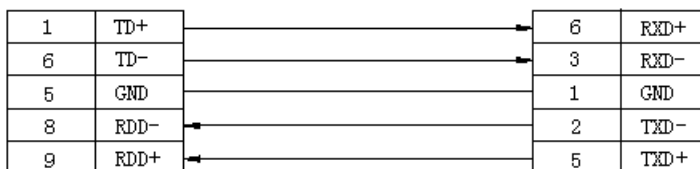
Fig3

(d) CPU 15-pin port:
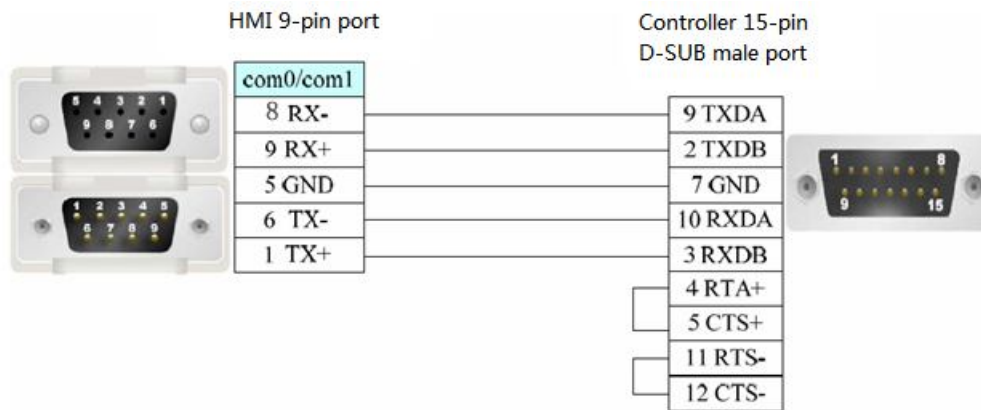
Fig4

2.17.4 Device address

PLC address	Range	Data type	Explanation
X	0~12（0~F）	Bit	External input coil (bit)
WX	0~12	Word/DWord	Single/double words register
Y	0~12（0~F）	Bit	External output coil (bit)
WY	0~12	Word/DWord	Single/double words register
R	0~62，90~903	Bit	Internal auxiliary coil (bit)
WR	0~65535	Word/DWord	Single/double words register
T	0~99	Bit	Timer
L	65535F	Bit	Link coil
C	100~143	Bit	Counter
SV	0~143	Word/DWord	Setting register
EV	0~143	Word/DWord	Real value of counter or timer
DT	0~65535	Word/DWord	Single/double words data register

2.18 Schneider PLC

2.18.1Device model

Series	CPU	Connected module	Port	Cable	Device
Micro	TSX 37-05 TSX 37-08 TSX 37-10 TSX 37-21/22	Direct connect to CPU	RS485	Fig 1	Schneider Micro/ NEZA/Twido Series PLC
Twido	Twido series CPU	Direct connect to CPU	RS485	Fig 1	
M	M218 M238 M258	Direct connect to CPU	RS485	Fig 2	
NEZA	TSX07 series CPU	Direct connect to CPU	RS485	Fig 1	

2.18.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	Schneider Micro/NEZA /Twido series PLC		
Port	RS485		
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	19200	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

The default parameters of Schneider Micro/NEZA/ Twido series PLC: 19200, 8, 1, even parity, station no.1

PLC:
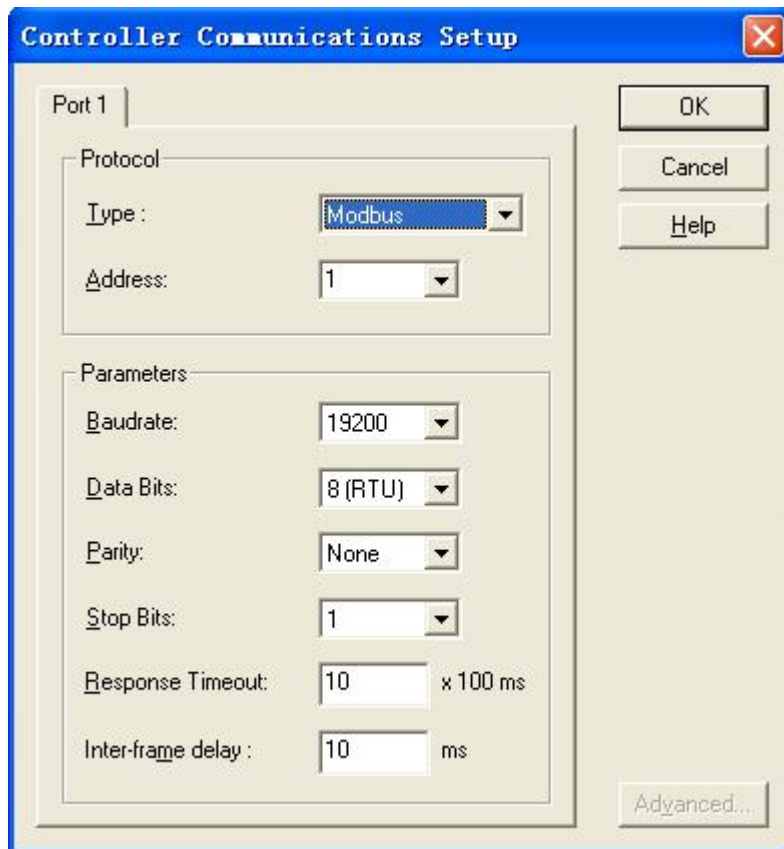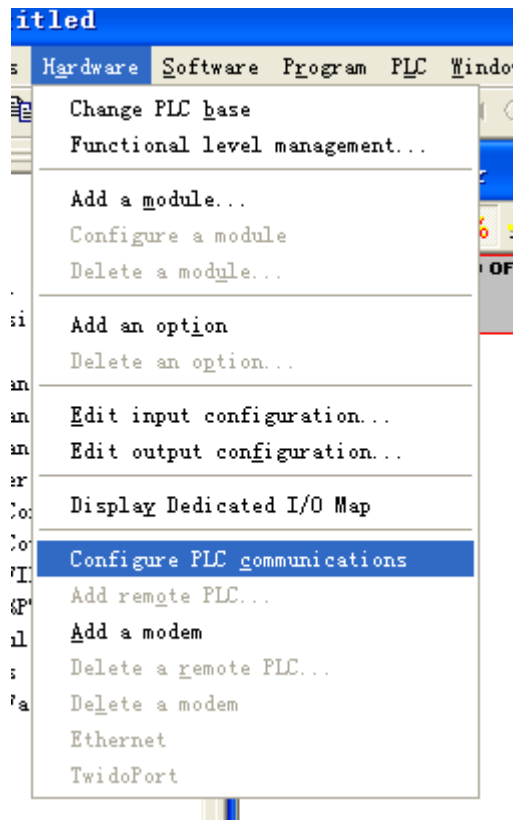
Note:

The object address of Twido PLC is dynamic and can be enlarged in the PLC programming software. Please release the max coil address in the program. For example: the max coil address is M127, please output M127 in the program.

2.18.3 Cable making

(a) Direct connect to CPU:

Fig1

(b) M238 RJ-45 RS485:

Fig2

2.18.4 Device address

PLC address	Range	Data type	Explanation
M	0~2047	Bit	Internal coil
MW	0.00~65535.15	Bit	Internal coil
MW	0~2047	Word/DWord	Register

2.19 Fatek FB series PLC

2.19.1 Device model

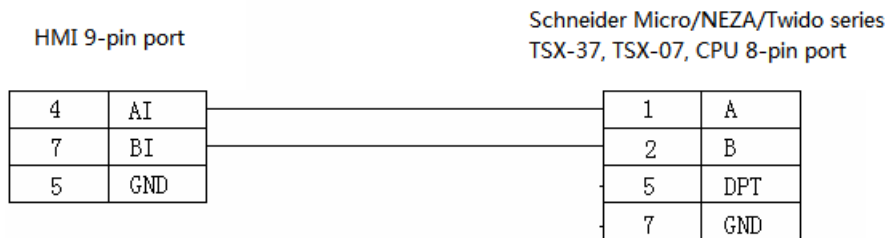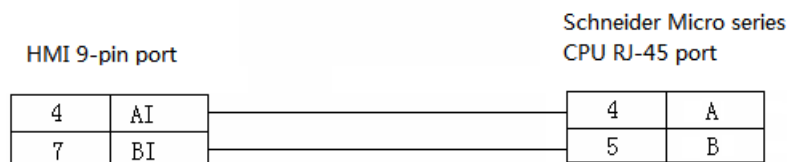| Series	CPU	Connected module	Port	Cable	Device
FBs	FBs -20MN FBs -32MN FBs -44MN	Direct connect to CPU	RS232	Fig 1	Fatek MU /MA series
			RS485	Fig 2	
FB -MC	20MC 28MC 40MC 19MCT 26MCT 36MCT		RS232	Fig 1	
			RS485	Fig 2	
FB -MA	20MA 28MA 40MA	FB-DTBR/DTBR-E module	RS232	Fig 3	
			RS232	Fig 4	
			RS485	Fig 5	

Note: MA series PLC needs to configure FB-DTBR or FB-DTBR-E module, uses RS232 or RS485 connection.

2.19.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	Fatek MC/MA/MU series PLC		
Port	RS232	RS232 or RS485	
Data bit	7	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200 /19200/187500	
Station no.	1	0~255	

The default parameters of Fatek MC/MA/MU series PLC: 9600, 7, 1, even parity, station no.1

2.19.3 Cable making

(a) FBs Port0 RS232:

HMI 9-pin port   Fatek 4P Mini-Din port

3	TX		4	RX
2	RX		3	TX
5	GND		2	GND

TX□ □RX
PORT0
4P Mini-Din
Female

CPU port:

HMI 9-pin port

20MC, 28MC, 40MC, 19MCT,
26MCT, 36MCT series CPU
RS232 15-pin port

2	RXD		2	TXD
3	TXD		1	RXD
5	GND		6	GND
			3	RTS
			4	CTS

Fig1

(b) CPU RS485:

HMI 9-pin port

20MC, 28MC, 40MC, 19MCT,
26MCT, 36MCT series CPU
RS485 15-pin port

4	AI		7	D—
7	BI		5	D+

Fig2

(c) FB-DTBR/DTBR-E module RS232:

HMI 9-pin port

20MA, 28MA, 40MA series
FB-DTBR/DTBR-E module
RS232 15-pin port

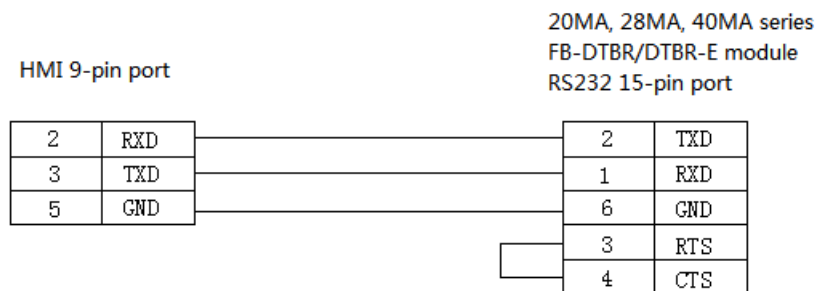| 2	RXD		2	TXD
3	TXD		1	RXD
5	GND		6	GND
			3	RTS
			4	CTS
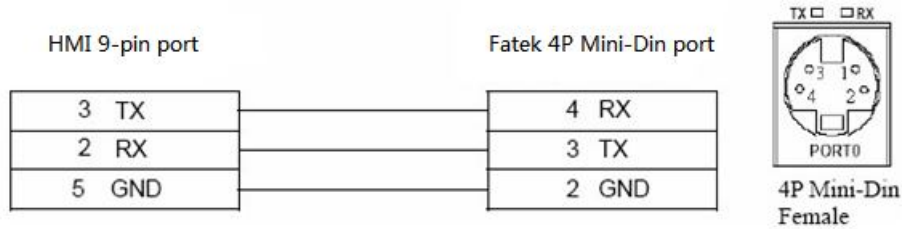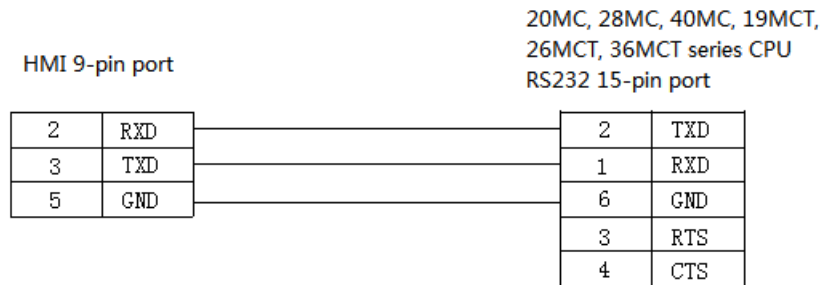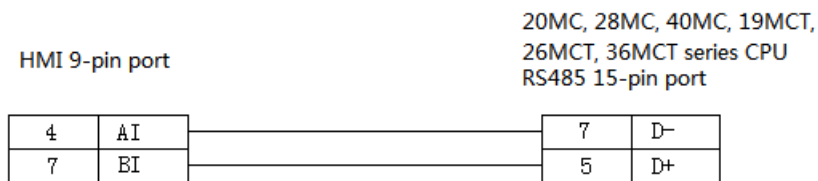
Fig3

(d)FB-DTBR/DTBR-E module RS232:
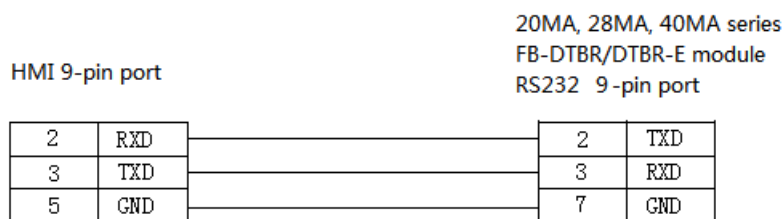
Fig4

(e) FB-DTBR/DTBR-E module RS485:
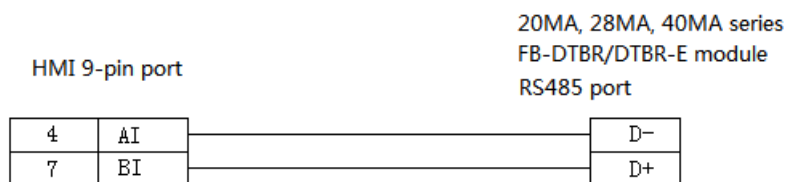
Fig5

2.19.4 Device address

FATEK-FB series PLC

PLC address	Range	Data type	Explanation
M	0~2001	Bit	Internal auxiliary coil
X	0~255	Bit	External input coil
Y	0~255	Bit	External output coil
S	0~999	Bit	Sequence control coil
T	0~255	Bit	Timer
C	0~255	Bit	Counter
R	0~9000	Word/Dword	Register
X	0~255	Word/Dword	Used as register
Y	0~255	Word/Dword	Used as register
M	0~2001	Word/Dword	Used as register
S	0~999	Word/Dword	Used as register
D	0~3071	Word/Dword	Used as register
TD	0~255	Word/Dword	Used as register
C16	0~199	Word/Dword	16-bit counter
C32	200~255	Word/Dword	32-bit counter
T	0~255	Word/Dword	Timer state

2.20 Vigor VIGOR PLC

2.20.1 Device model

Series	CPU	Connected module	Port	Cable	Device
VB	VB0-14M VB0-20M VB0-28M	Direct connect to the CPU	RS232	Fig 1	Vigor VB Series PLC
	VB0-32M VB1-14MT-D VB1-24MT-D VB1-32MTMT-D VB2-16M VB2-32M	Connect to the extension card	RS232	Fig 2	
			RS422	Fig 3	
			RS485	Fig 4	
VH	VH -14MR	Direct connect to the CPU	RS232	Fig 1	

2.20.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	Vigor VB series PLC		
Port	RS232	RS232/RS485/RS422	
Data bit	7	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	19200	4800/38400/9600/115200/19200/187500	
Station no.	0	0~255	

The default parameters of Vigor VB series PLC: 19200, 7, 1, even parity, station no.0

2.20.3 Cable making
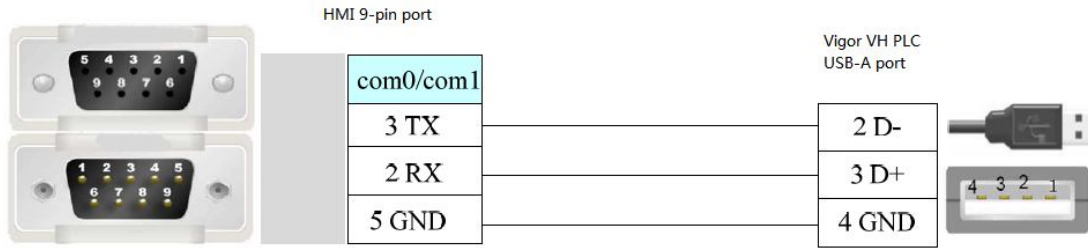
(a) CPU RS232 USB-A:

Fig1

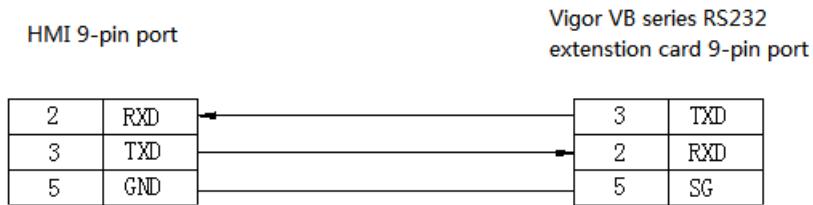**(b) CPU direct connection or RS232 extenstion card:**

Fig2

(c) CPU direct connection or RS485 extenstion card:

1. RS422 connection
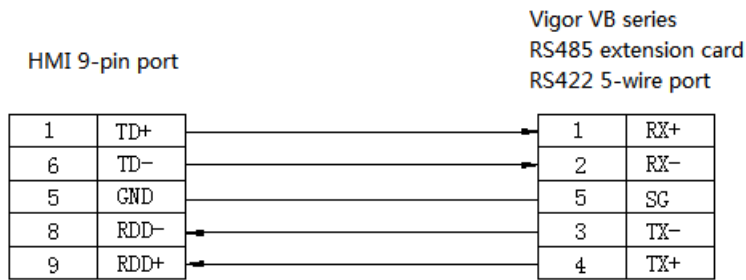
Fig3

2. RS485 connection
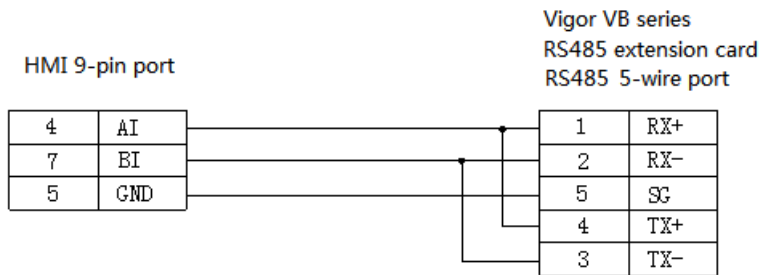
Fi4

2.20.4 Device address

PLC address	Range	Data type	Explanation
X	0~777	Bit	External input coil
Y	0~777	Bit	External output coil
M	0~9255	Bit	Internal auxiliary coil
S	0~999	Bit	Special auxiliary coil
TSTATUS	0~255	Bit	Status of timer
CSTATUS	0~255	Bit	Status of counter
TCOIL	0~255	Bit	Timer coil
CCOIL	0~255	Bit	Counter coil
C16	0~199	Word	16-bit counter
C32	200~255	DWord	32-bit counter
D	0~9255	Word/ DWord	Data register
TW	0~255	Word/ DWord	Current timer value
X	0~777	Word/ DWord	Used as register
Y	0~777	Word/ DWord	Used as register
M	0~9255	Word/ DWord	Used as register
S	0~999	Word/ DWord	Used as register

2.21 Fuji SPB series PLC

2.21.1 Device model

Fuji MICREX-SX SPB series PLC

Series	CPU	Connected module	Port	Cable	Device
SPB	NW0P20 NW0P30 NW0P40	Communication adapter NW0LA-RS2	RS232	Fig 1	Fuji SPB series PLC
				Fig 3	
		Communication adapter NW0LA-RS4	RS485	Fig 2	
				Fig 3	

2.21.2 Parameters

HMI:

Parameter	Recommend settings	Choices of settings	Note
PLC type	Fuji SPB series PLC		
Port	RS232	RS232/RS485	
Data bit	8	7 / 8	
Stop bit	1	1 / 2	
Parity	Odd parity	Even/odd/no parity	
Baud rate	19200	4800/38400/9600/115200/19200/187500	
Station no.	0	0~255	

2.21.3 Cable making

(a) NW0LA-RS2 module RS232:

HMI 9-pin port

MICREX-SX-SPB VB series
NWOP20, NWOP30, NWOP40...series CPU
NWOLA-RS232 communication adapter
9-pin port

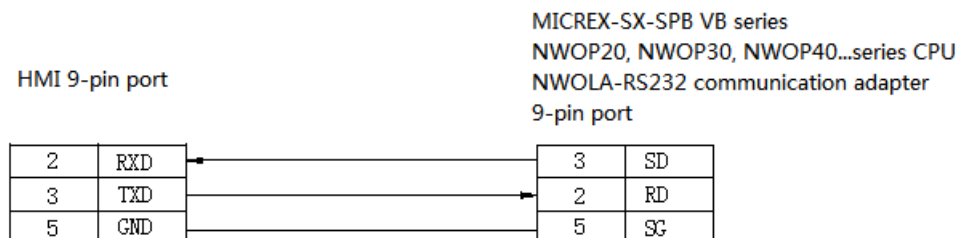| 2 | RXD |
| 3 | TXD |
| 5 | GND |

3	SD
2	RD
5	SG

Fig1

(b) NW0LA-RS4 module RS485:
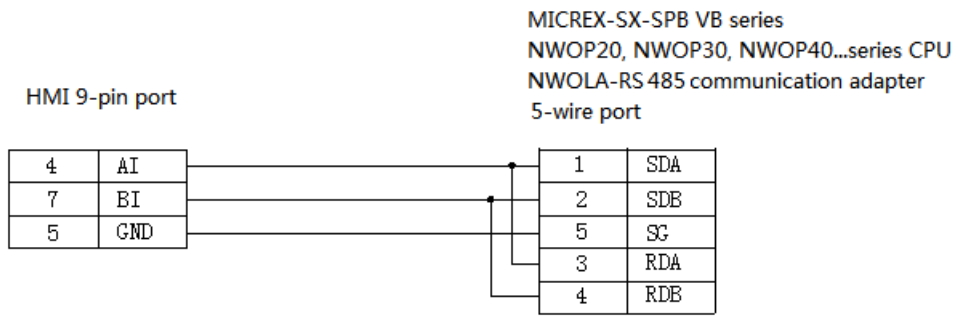
Fig2

(c) RJ-45 RS422:
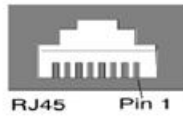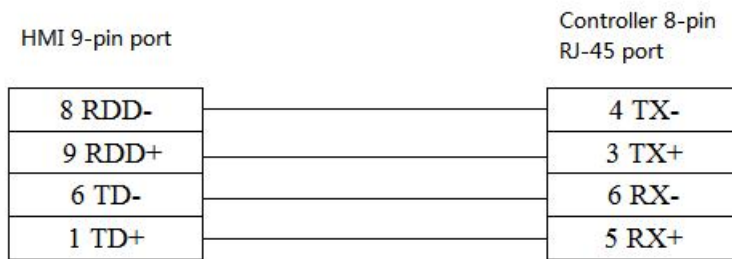
Fig3

2.21.4 Device address

PLC address	Range	Data type	Explanation
X	0~15	Bit	External input coil
Y	0~15	Bit	External output coil
M	0~15	Bit	Internal auxiliary coil
L	0~15	Bit	Special auxiliary coil
T	0~511	Bit	Timer
C	0~255	Bit	Counter
SM	0~15	Bit	Special auxiliary coil
WX	0~63	Word/DWord	Used as register
WY	0~63	Word/DWord	Used as register
WM	0~63	Word/DWord	Used as register
WL	0~255	Word/DWord	Used as register
WSM	32768~33023	Word/DWord	Used as register

D	0~8191	Word/DWord	Data register
TW	0~511	Word/DWord	Used as register
CW	0~255	Word/DWord	Used as register
LD	0~10000	Word/DWord	Used as register
SD	32768~33023	Word/DWord	Used as register

2.22 Keyence KV series PLC

2.22.1Device model

CPU	Connected module	Port	Cable	Device
KV-10DR KV-24 KV-16 KV-40	Direct connect to the CPU	RS232	Fig 1	Keyence KV series
KZ-300	Serial port module KZ-L2	RS232	Fig 2, fig 3	
		RS422	Fig 4	
KV-700	Serial port module KZ-L20	RS232	Fig 5, fig 6	
		RS422	Fig 7	

2.22.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	keyence KV series		
Port	RS232 port	RS232/RS422	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

The default parameters of Keyence KV series PLC: 9600, 8, 1, even parity, station no.1
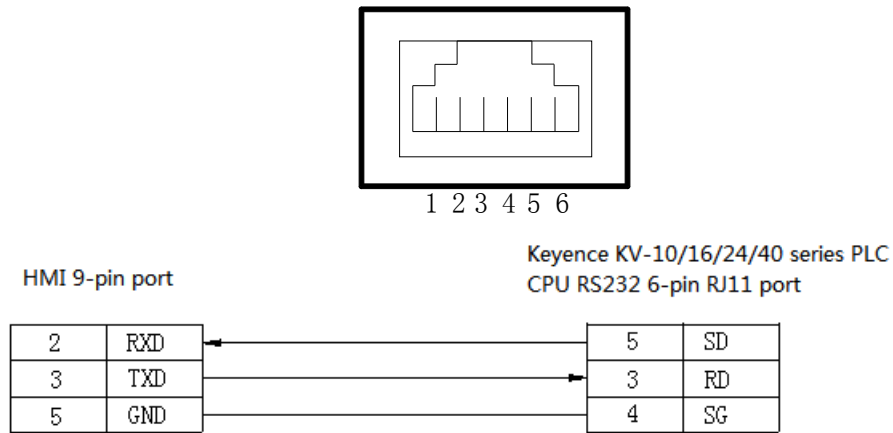
2.22.3 Cable making

(a) CPU RS232 RJ-11:

1 2 3 4 5 6

HMI 9-pin port

Keyence KV-10/16/24/40 series PLC
CPU RS232 6-pin RJ11 port

2	RXD
3	TXD
5	GND

5	SD
3	RD
4	SG

Fig1

(b) Serial port module KZ-L2（Port1, RS232）connects to Keyence KZ-300 PLC:

HMI 9-pin port

Keyence KZ-300 PLC
serial port module KZ-L2 (port1)
RS232 25-pin port

2	RXD
3	TXD
5	GND

2	SD
3	RD
4	RS
5	CS
7	SG

Fig2

(c) Serial port module KZ-L2（Port2, RS232）connects to Keyence KZ-300 PLC:

Keyence KZ-300 PLC
serial port module KZ-L2 (port2)
RS232 port

HMI 9-pin port

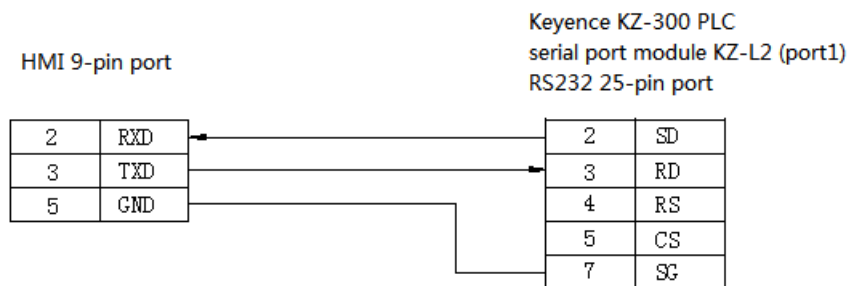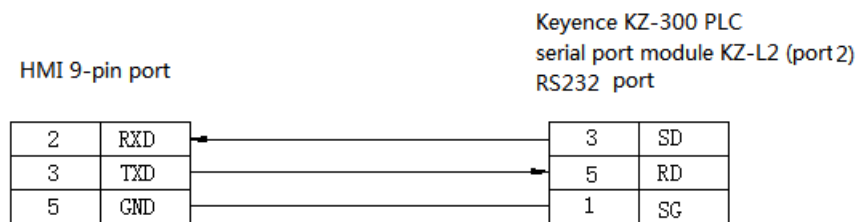| 2	RXD
3	TXD
5	GND

3	SD
5	RD
1	SG

Fig3

(d) Serial port module KZ-L2（Port2, RS422）connects to Keyence KZ-300 PLC:
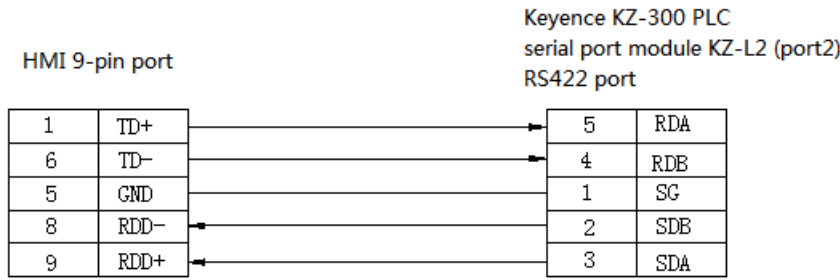
Fig4

(e) Serial port module KV-L20（Port1, RS232）connects to Keyence KV-700 PLC:
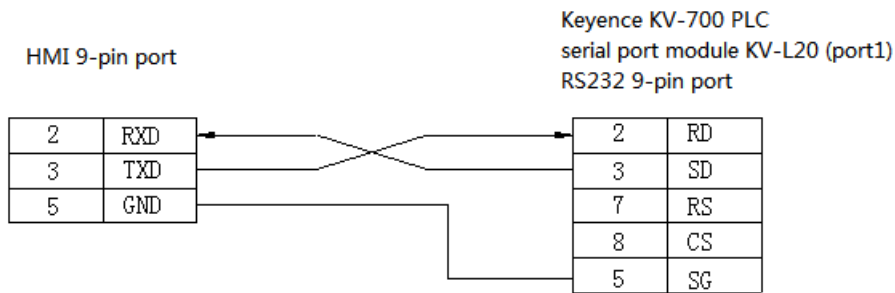

Fig5

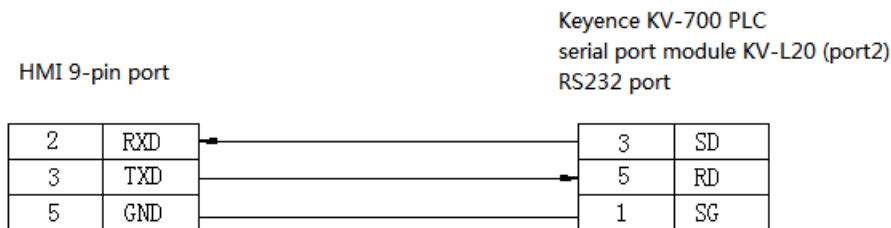**(f) Serial port module KV-L20（Port2, RS232）connects to Keyence KV-700 PLC:**

Fig6

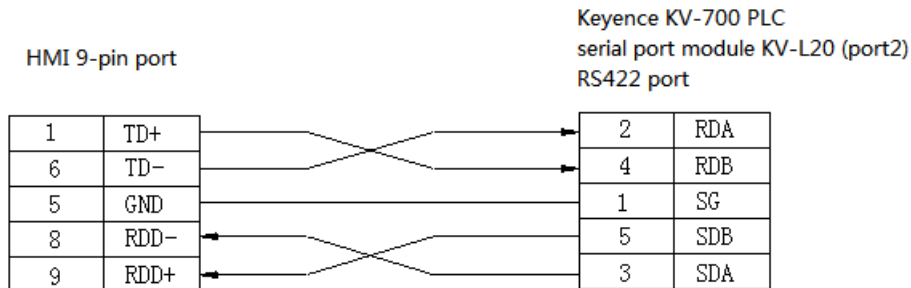**(g) Serial port module KV-L20（Port2, RS422）connects to Keyence KV-700 PLC:**

Fig7

2.22.4 Device address

PLC address	Range	Data type	Explanation
R	0~999	Bit	Coil
DM	0~8000	word	Data register

2.23 Emerson EC20 series PLC

2.23.1 Device model

Series	CPU	Connected module	Port	Cable	Device
EC20	EC20	COM0 port	RS232	Fig 1	Emerson EC20 Series PLC
		COM1 port	RS485	Fig 2	
			RS232	Fig 3	

2.23.2 Parameters

HMI:

Parameters	recommend settings	Choices of settings	Note
PLC type	Emerson EC20 series PLC		
Port	RS232	RS232/RS485	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	19200	4800/38400/9600/115200 /19200/187500	
Station no.	1	0~255	

The default parameters of Emerson EC20 series PLC: 19200, 8, 1, even parity, station no.1

2.23.3 Cable making

(a) Emerson EC20 PLC COM0 (RS232):
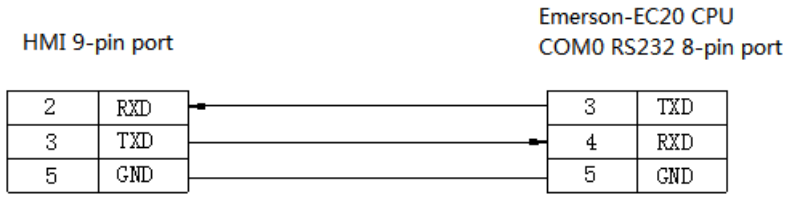
Fig1

(b) Emerson EC20 PLC COM1 (RS232):
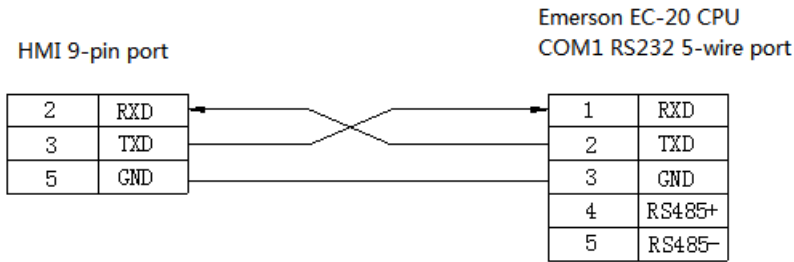
Fig2

(c) Emerson EC20 PLC COM1 (RS485):
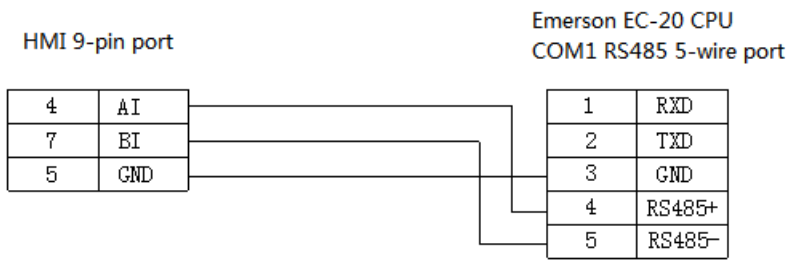
Fig3

Note: Emerson EC20 PLC COM1 supports RS232 and RS485.

2.23.4 Device address

PLC address	Range	Data type	Explanation
X	0~377	Bit	External input coil
Y	0~377	Bit	External output coil
M	0~2047	Bit	Internal auxiliary coil
S	0~1023	Bit	Special auxiliary coil
T	0~255	Bit	Timer
C	0~255	Bit	Counter
SM	0~9999	Bit	Special internal auxiliary coil
D	0~7999	Word/DWord	Data register
SD	0~255	Word/DWord	Used as register

Z	0~15	Word/DWord	Used as register
T	0~255	Word/DWord	Used as register
C16	0~199	Word/DWord	16-bit counter
C32	200~255	Word/DWord	32-bit counter

2.24 OEMax NX7 series PLC

2.24.1 Device model

Series	CPU	Connected module	Port	Cable	Device
NX7	NX7	COM0 port	RS232	Fig 1	OEMax NX7 Series PLC
			RS232	Fig 2	
		COM1 port	RS485	Fig 3	
			RS232	Fig 4	

2.24.2 Device address

HMI:

Parameter	Recommend settings	Choices of settings	Note
PLC type	OEMax NX70 series PLC		
Port	RS232	RS232/RS485	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	No parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200 /19200/187500	
Staion no.	1	0~255	

The default parameterso f OEMax NX7 PLC: 9600, 8, 1, no parity, station no.1

2.24.3 Cable making

(a) OEMax NX7 PLC COM1 (RS232):

Fig1

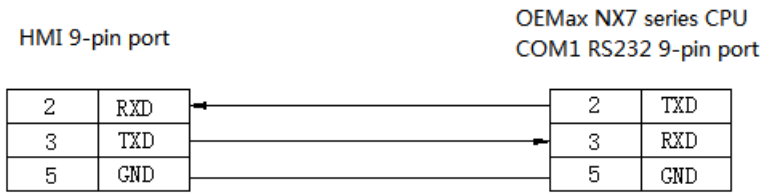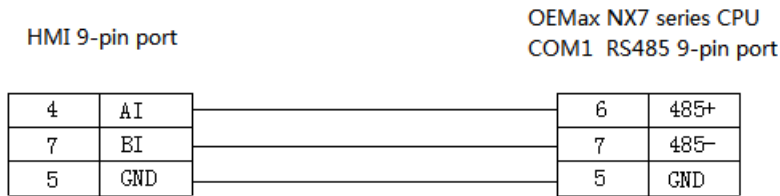**(b) OEMax NX7 PLC COM1 (RS485):**
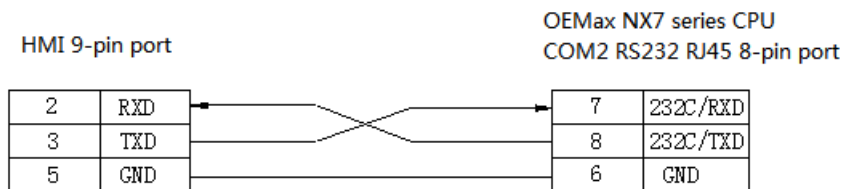

Fig2

(c) OEMax NX7 PLC COM2 RJ-45 (RS232):

8 7 6 5 4 3 2 1
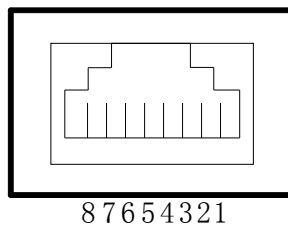
Fig3

(d) OEMax NX7 PLC COM2 is RJ-45 8-pin port, short pin1 and 3 means RS485+; short pin2 and 4 means RS485- :

Fig4

OR
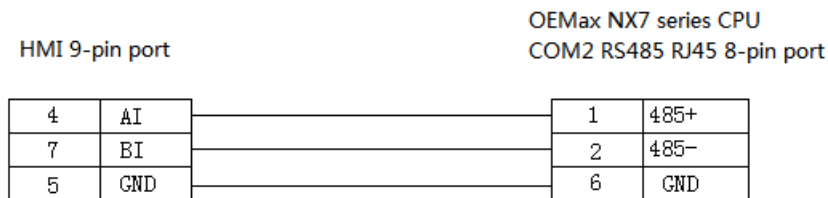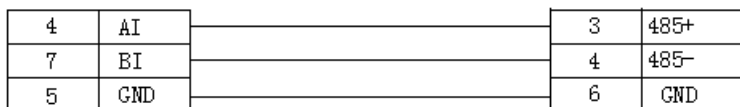
Fig5

2.24.4 Device address

PLC address	Range	Data type	Explanation
R	R000.00~R31.15	Bit	External I/O coil
	R32.00~R127.15	Bit	Special coil
L	L000.00~L063.15	Bit	Internal coil
M	M000.00~M127.15	Bit	Internal auxiliary coil
K	K000.00~K127.15	Bit	Internal holding coil
F	F000.00~F015.15	Bit	Special coil
TC	TC0~TC255	Bit	Timer /counter coil
W	0~6000	Word/DWord	Data register
R	0~127	Word/DWord	Used as register
L	0~63	Word/DWord	Used as register
M	0~127	Word/DWord	Used as register
K	0~127	Word/DWord	Used as register
F	0~15	Word/DWord	Used as register
SV	0~255	Word/DWord	Timer/counter settings
PV	0~255	Word/DWord	Timer/counter current value
SR	0~511	Word/DWord	Special register

2.25 Bosch Rexroth IndraControl L40 series PLC

2.25.1 Device model

Bosch Rexroth IndraControl L40 series PLC can communicate with Xinje HMI via COM0 and COM1.

CPU	Connected module	Port	Cable	Device
IndraControl L40	Direct connect to CPU	RS232	Fig 1	Bosch Rexroth IndraControlL40 Series PLC

2.25.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	IndraControl L40 series PLC		
Port	RS232	RS232	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200 /19200/187500	
Station no.	1	0~255	

The default parameters of **IndraControl L40** series PLC: 9600, 8, 1, even parity, station no.1
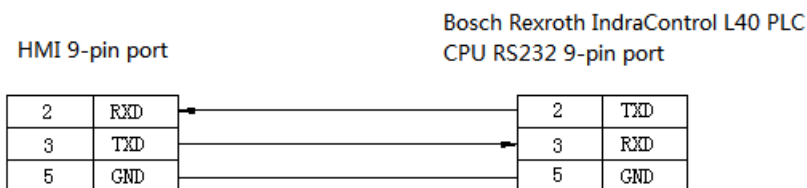
2.25.3 Cable making

IndraControl L40 PLC RS232:

Fig1

2.25.4 Device address

IndraControl L40 series PLC

PLC address	Range	Data type	Explanation
X	0~9999	Bit	External I/O coil
B	0~9999	Byte	Used as register
W	0~9999	Word	Used as register
D	0~9999	DWord	Used as register
R	0~9999	DWord	Used as register
SB	0~9999	Byte	Used as register
SW	0~9999	Word	Used as register
SD	0~9999	DWord	Used as register

2.26 OPTO 22 SNAP series PLC

2.26.1 Device model

Series	CPU	Connected module	Port	Cable	Device
OPTO 22	SNAP	Direct connect to CPU	RS232	Fig 1, fig 2	OPTO 22 series
			RS485	Fig 3	

2.26.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	OPTO 22 series PLC		
Port	RS232	RS232/RS485	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	No parity	Even/odd/no parity	
Baud rate	115200	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

The default parameters of OPTO 22 series PLC: 115200, 8, 1, no parity, station no.1

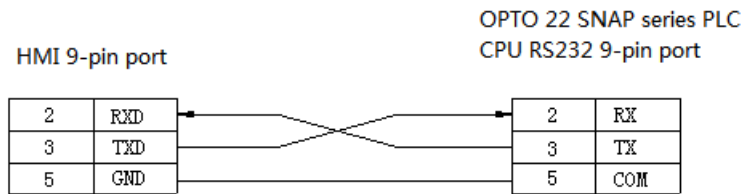## 2.26.3 Cable making
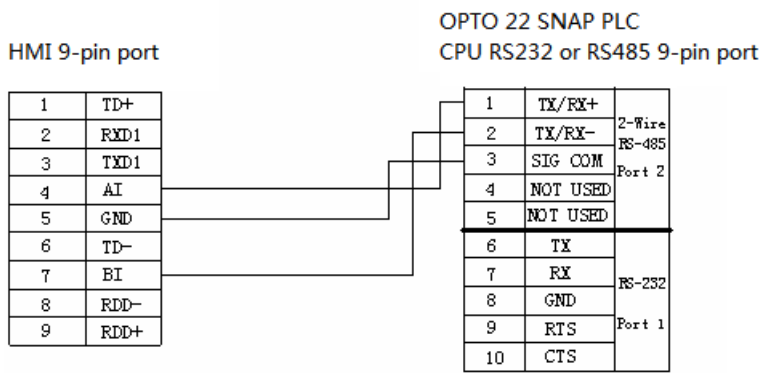
(a) RS232 connection:

Fig1

(b) RS485 connection:

Fig2

(c) RS232 connection:
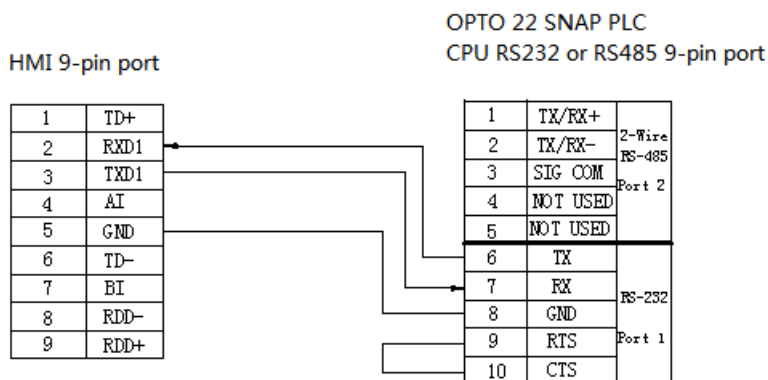
Fig3

2.26.4 Device address

PLC address	Range	Data type	Explanation
DI	0~9999	Bit	External input coil
DO	0~9999	Bit	External output coil
PID000~PID031	0~6	Bit	
I	0~9999	DWord	Used as register
F	0~9999	DWord	Used as register
AI	0~9999	DWord	Used as register
AO	0~9999	DWord	Used as register

2.27 SAIA-Burgess PCD series PLC

2.27.1 Device model

SAIA—Burgess PCD series PLC communicates with Xinje HMI via socket A or socket B port.

(a) Direct connect to CPU

CPU	Connected module	Port	Cable	Device
PCD1.M110 PCD1.M125 PCD1.M135	CPU PORT #0	RS232	Fig 1	**SAIA—Burgess PCD** series
PCD2.M120 PCD2.M150 PCD2.M170	CPU PORT #0	RS485	Fig 2	
PCD2.M480	CPU PORT #6			

(b) Through serial port

CPU	Connected module	Port	Cable	Device
PCD1.M125 PCD1.M135 PCD1.M110 PCD1.M120	PCD7.F110	RS485	Fig 4	**SAIA—Burgess PCD** series
		RS422	Fig 5	

PCD2.M480 PCD2.M170 PCD2.M150 Socket A		PCD7.F120	RS232	Fig 3	
PCD2.M170	Socket B1	PCD2.F520 PCD7.F772/F802	RS232	Fig 6	
			RS485	Fig 7	
			RS422	Fig 10	
	Socket B2	PCD2.F520/F530	RS232	Fig 6	
			RS485	Fig 7	
		PCD7.F772/F802	RS485	Fig 8	
PCD2.M480	Socket A	PCD2.F520/F522	RS232	Fig 9 or fig 11	
	Socket B		RS422	Fig 10	

2.27.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	SAIA—Burgess PCD Series PLC		
Port	RS232	RS232/RS485	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	No parity	Even/odd/no parity	
Baud rate	19200	4800/38400/9600/115200/19200/187500	
Station no.	0	0~255	

SAIA—Burgess PCD series PLC: 19200, 8, 1, no parity, station no.0

2.27.3 Cable making

(a) Direct connect to PGU RS232:
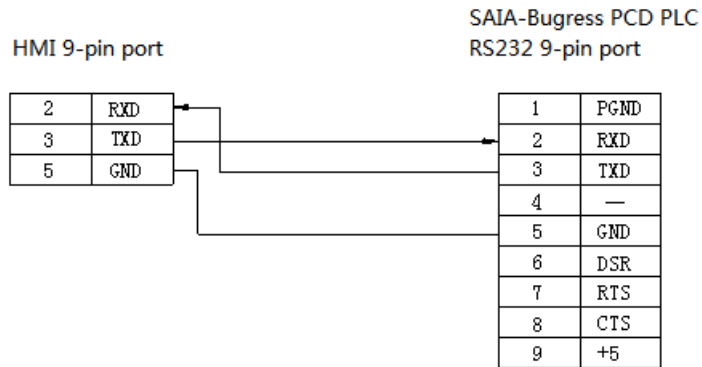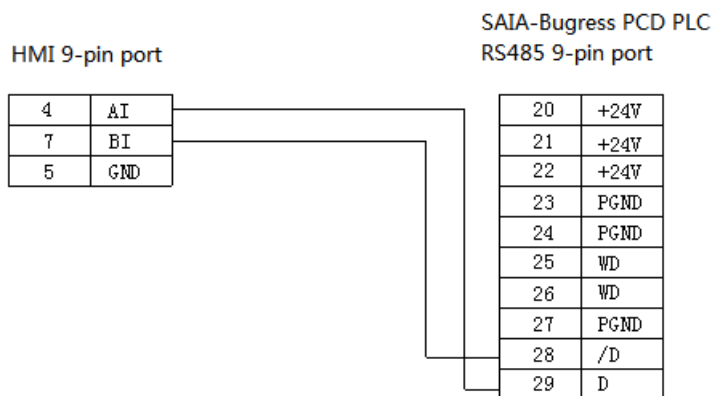

Fig1

(b) Direct PGU RS485:

Fig2

(c) Socket A port (PCD7.F120):
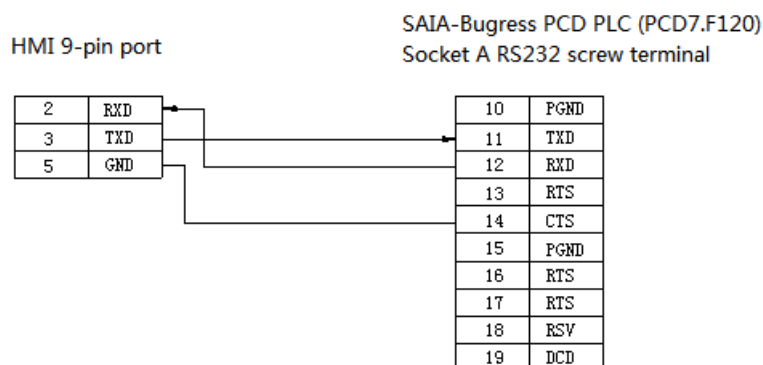
Fig3

(d) Through Socket A port (PCD7.F110):

HMI 9-pin port

SAIA-Bugress PCD PLC（PCD7.F110)
Socket A RS485 screw terminal

4	AI		10	PGND
7	BI		11	RX-TX
5	GND		12	/RX-/TX

Fig4

(e) Socket A port (PCD7.F110):

HMI 9-pin port

SAIA-Bugress PCD PLC (PCD7.F110)
Socket A RS422 screw terminal

1	TD+		13	RX
6	TD-		14	/RX
5	GND		10	PGND
8	RDD-		11	TX
9	RDD+		12	/TX
			15	PGND
			16	DTR
			17	DSR
			18	RSV
			19	DCD

Fig5

(f) Socket B/B1 and B2 port (PCD2.F520/F530):

SAIA-Bugress PCD PLC (PCD2.F520/F530)
Socket B/B1 and B2 RS232 screw terminal

HMI 9-pin port

2	RXD
3	TXD
5	GND

B/B1	B2	name
30	40	PGND
31	41	TXD
32	42	RXD
33	43	RTS
34	44	CTS
35	45	PGND
36	46	RX-TX
37	47	/RX-/TX
38	48	
39	49	

Fig6

(g) Socket B/B1 and B2 port (PCD2.F520/F530):

SAIA-Bugress PCD PLC (PCD2.F520/F530)
Socket B/B1 and B2 RS485 screw terminals

HMI 9-pin port

4	AI
7	BI
5	GND

B/B1	B2	name
30	40	PGND
31	41	TXD
32	42	RXD
33	43	RTS
34	44	CTS
35	45	PGND
36	46	RX-TX
37	47	/RX-/TX
38	48	
39	49	

Fig7

(h) Socket B/B1&B2 port (PCD7.F772/F802):

SAIA-Bugress PCD PLC (PCD7.F772/F802)
Socket B/B1&B2 RS485 screw terminals

HMI 9-pin port

4	AI
7	BI
5	GND

B/B1	B2	name
31	41	RX-TX
32	42	/RX-/TX
30	40	PGND

Fig8

(i) Socket B/B1&B2 port (PCD2.520/F530):

SAIA-Bugress PCD PLC (PCD2.F520/F530)
Socket B/B1&B2 RS232 screw terminals

HMI 9-pin port

2	RXD
3	TXD
5	GND

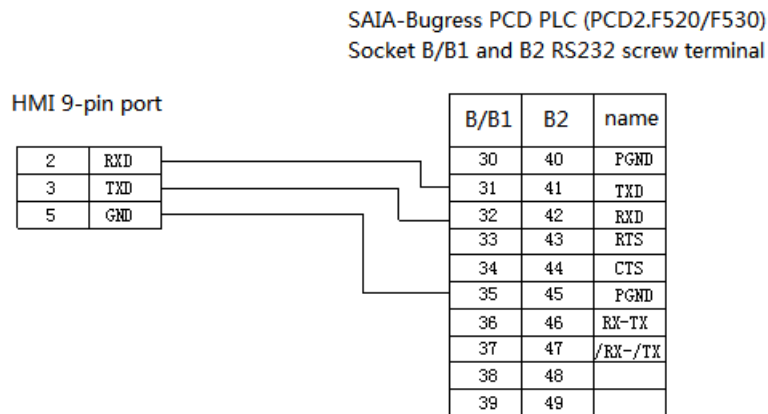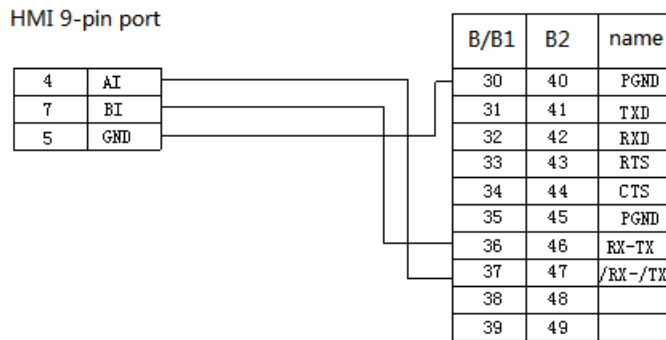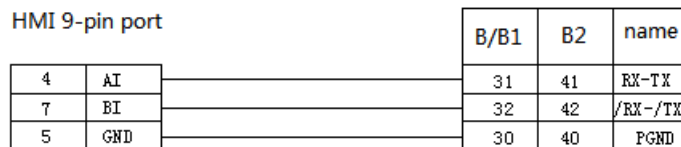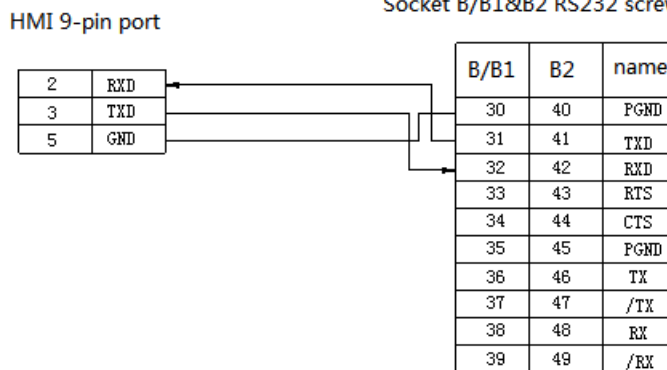| B/B1	B2	name
30	40	PGND
31	41	TXD
32	42	RXD
33	43	RTS
34	44	CTS
35	45	PGND
36	46	TX
37	47	/TX
38	48	RX
39	49	/RX

Fig9

(j) Socket B/B1&B2 port (PCD2.F520/F530):
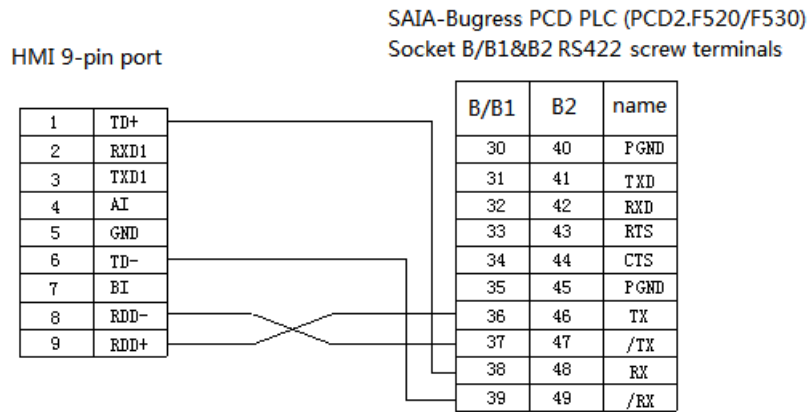
Fig10

(k) Socket B/B1&B2 port (PCD2.F520/F530):
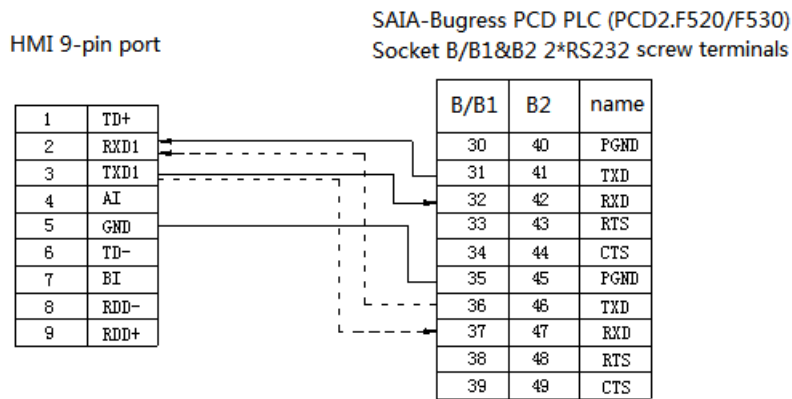
Fig11

2.27.4 Device address

PLC address	Range	Data type	Explanation
R	0~4095	DWord	Used as register
T	0~1599	DWord	Used as register
C	0~1599	DWord	Used as register
F	0~8000	Bit	Auxiliary coil
I	0~1023	Bit	External input coil
O	0~1023	Bit	External output coil

2.28 Allen-Bradley series PLC

2.28.1 Device model

Series	CPU	Connected module	Port	Cable	Device
Micrologix	Micrologix1000 Micrologix1200 Micrologix1500 (1762-L40BWA) (1764-LSP,1764-LRP)	CPU RS232	RS232	Fig 1	AB Mircrologix, SLC series (DF1 Full duplex protocol)
	Micrologix1400 (1766-L32BWAA)				
	Micrologix1500 (1764-LRP)				
SLC 500	SLC5/03 SLC5/04 SLC5/05	CPU RS232	RS232	Fig 2	

2.28.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	AB Mircrologix, SLC series (DF1 full-duplex)		
Port	RS232	RS232	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	No parity	Even/odd/parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

The default parameters of AB Mircrologix SLC series (DF1 full-duplex): 9600, 8, 1, no parity, station no.1
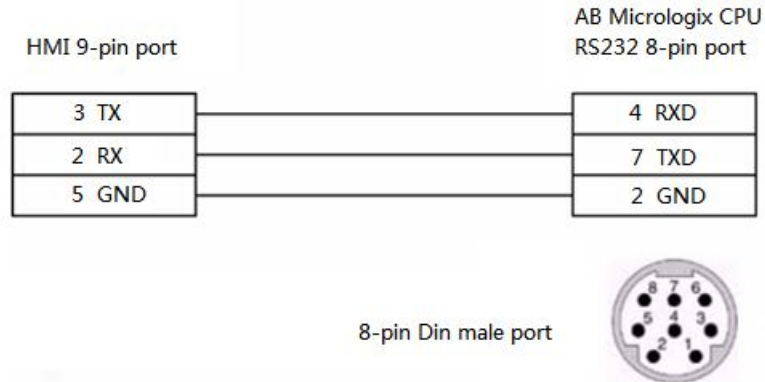
2.28.3 Cable making

(a) AB Mircrologix series RS232:

Fig1

(b) SLC500 RJ8 modular plug:
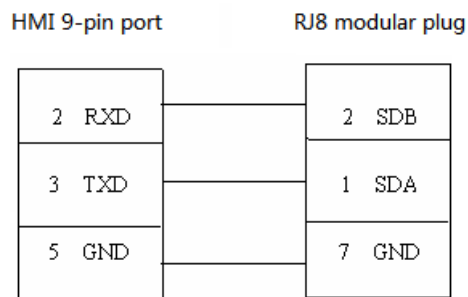
Fig2

2.28.4 Device address

Address	Range	Data type
T4DN	0~999	Bit
C5DN	0~999	Bit
O	0~999	Bit
I	0~999	Bit
S	0~999	Bit
B3	0~999	Bit
R6	0~999	Bit
O	0~999	Word/Dword
I	0~999	Word/Dword
S	0~999	Word/Dword
B3	0~999	Word/Dword

T4PRE	0~999	Word/Dword
T4ACC	0~999	Word/Dword
C5PRE	0~999	Word/Dword
C5ACC	0~999	Word/Dword
N6	0~999	Word/Dword
N7	0~999	Word/Dword
R6LEN	0~999	Word/Dword
P6POS	0~999	Word/Dword

2.29 Xinje V5 series inverter

2.29.1 Device model

Series	Connected module	Port	Cable	Device
V5	CPU RS485 port	RS485	Fig 1	Thinget V5 series inverter

2.29.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	Thinget V5 series inverter		
Port	RS485	RS485	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	19200	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

Note: please set the communication wait time if the connection is error.
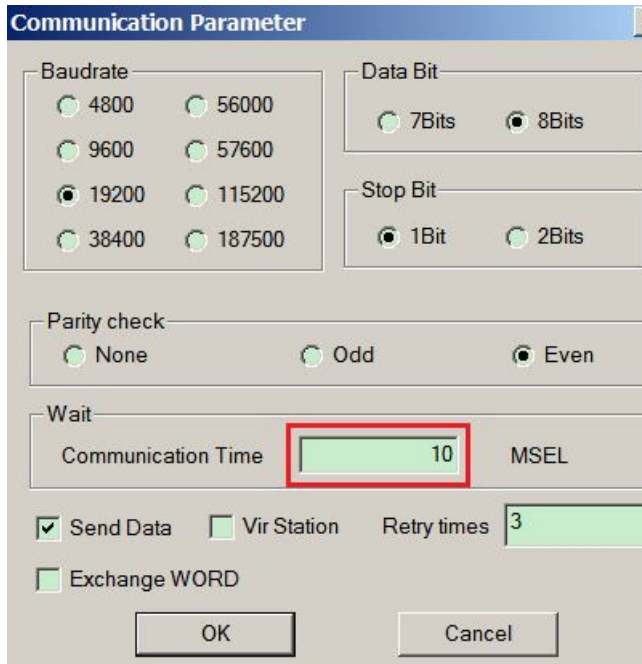
Inverter:

Function code	Name	Range	Meaning
P0.01	Frequency setting channel	4	Serial port setting
P0.03	Run command channel	2	Run via serial port
P3.09	Communication settings	054	The unit:19200 Decade: 1-8-1, even parity Hundred: no definition

2.29.3 Cable making

RS485:
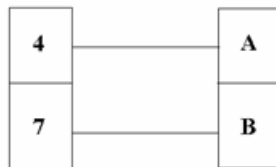
Fig1

2.30 SHIMADEN

2.30.1 Device model

Series	Connected module	Port	Cable	Device
SRS10(SRS11/SRS13/SRS14) Digital adjustor	RS485 on the cpu unit	RS485	Fig 1	Modbus RTU (panel is Master)

Note: all the devices support Modbus protocol can communicate with Touchwin HMI.

2.30.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	Modbus RTU (panel is Master)		
Port	RS485	RS485	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

Note:

1. The parameters of device and HMI must be same.

2. Some devices need to add terminal resistor (sucha as SRS10 digital adjustor)

3. Meter parameter 018C must set to 1 (COM LED is ON), please use the "function filed"(the button in the Touchwin software) to set the value of 018C(4x396=1).
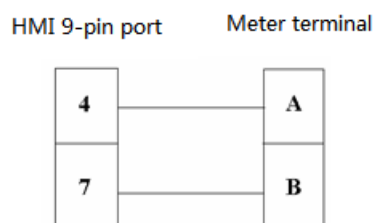
2.30.3 Cable making

RS485 connection:

Fig1

2.30.4 Device address

PLC address (Hex)	Parameters	Read/write	Meaning
0100	PV	Read	Measured value
0101	SV	Read	Setting value
0102	OUT1	Read	Output 1
0103	OUT2	Read	Output 2
0104	EXE_FLG	Read	Status sign
0105	EV_FLG	Read	event output sign
0300	FIX SV1	Read/write	Fixed value 1
0301	FIX SV2	Read/write	Fixed value 2
0302	FIX SV3	Read/write	Fixed value 3
030A	SV_L	Read/write	Lower limit of settings
030B	SV_H	Read/write	Upper limit of settings

2.31 Modbus RTU (panel is Master)

2.31.1 Device model

Series	Port	Cable	Device
Devices support Modbus RTU protocol	RS485	Fig 1	Modbus RTU (panel is Master)
	RS232	Fig 2	
	RS422	Fig 3	

2.31.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	Modbus RTU (panel is Master)		
Port	RS485	RS485/RS232/RS422	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

Note:

1. Modbus RTU protocol supports broadcast function, station no is 0.

2. How to use the broadcast function in the HMI?

The broadcast function only sends command but not receives. It sends command by "function field", "function button" or "function block" in Touchwin software. The operand must has no feedback command, such as "set on coil", "setting data", "reset coil".

PLC:

Please choose Modbus RTU (Slave) in the software.
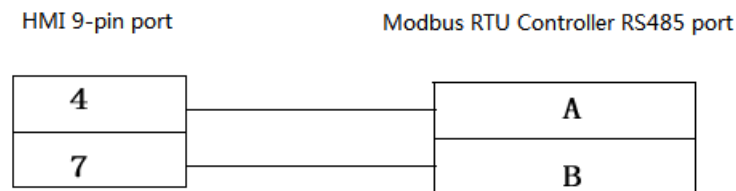

2.31.3 Cable making
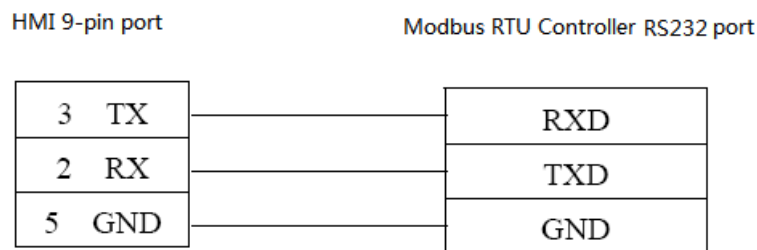
(a) Modbus RS485:

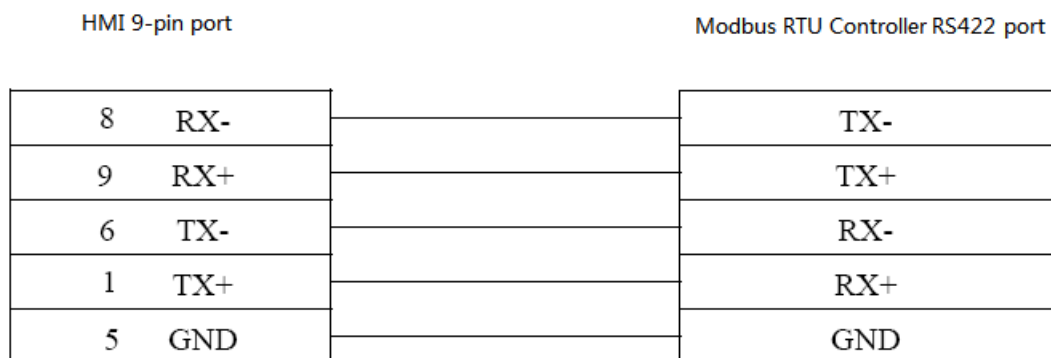
Fig1

(b) Modbus RS232:

Fig2

(c) Modbus RS422:

Fig3

2.31.4 Device address

Device address	Range	Data type	Feature	Explanation
0x	0~65535	Bit	R/W	External I/O /internal coil
1x	0~65535	Bit	R	External I/O /internal coil
4x	0~65535(0~15)	Bit	R/W	External I/O /internal coil
4x	0~65535	Word/Dword	R/W	Used as data register
3x	0~65535	Word/Dword	R	Used as data register

2.32 Modbus ASCII (Panel is Master)

2.32.1 Device model

Series	Port	Cable	Device
The device support	RS485	Fig 1	Modbus ASCII (panel is Master)
Modbus ASCII	RS232	Fig 2	
protocol	RS422	Fig 3	

2.32.2 Parameters

HMI

Parameters	Recommend settings	Choices of settings	Note
PLC type	Modbus ASCII (panel is Master)		
Port	RS485	RS485/RS232/RS422	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

PLC:

Please choose Modbus ASCII (Slave) protocol in the software.
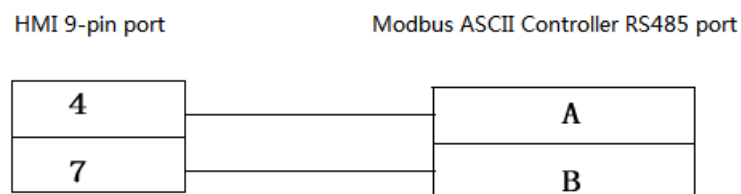
2.32.3 Cable making
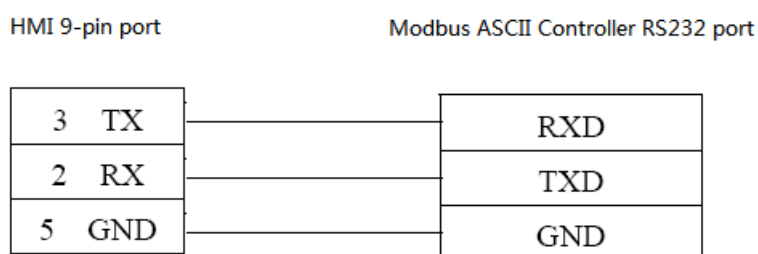
Modbus RS485:

Fig1

Modbus RS232:

Fig2

Modbus RS422:
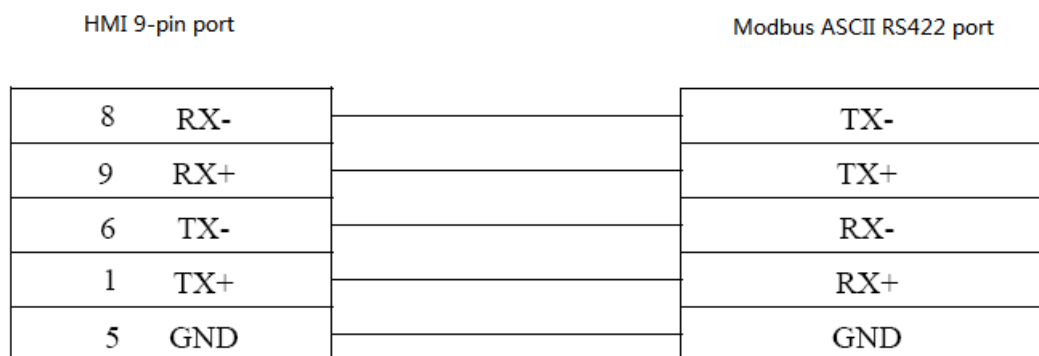
Fig3

2.32.4 Device address

Device address	Range	Data type	Explanation
0x	0~65535	Bit	External I/O/internal coil
1x	0~65535	Bit	External I/O/internal coil
4x	0~65535	Word/Dword	Used as data register
3x	0~65535	Word/Dword	Used as data register

2.33 Modbus slave (panel is Slave)

2.33.1 Device model

Series	Port	Cable	Device
The device support Modbus protocol	RS485	Fig 1	Modbus slave (panel is Slave)
	RS232	Fig 2	
	RS422	Fig 3	

2.33.2 Parameters

HMI:

Parameters	Recommend settings	Choices of settings	Note
PLC type	Modbus slave (panel is slave)		
Port	RS485	RS485/RS232/RS422	
Data bit	8	7 / 8	
Stop bit	1	1 / 2	
Parity	Parity	Even/odd/no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

2.33.3 Cable making

Modbus RS485:

Fig1

Modbus RS232:

HMI 9-pin port   Controller RS232 port

3	TX		RXD
2	RX		TXD
5	GND		GND

Fig2

Modbus RS422:

HMI 9-pin port   Controller RS422 port

8	RX-		TX-
9	RX+		TX+
6	TX-		RX-
1	TX+		RX+
5	GND		GND
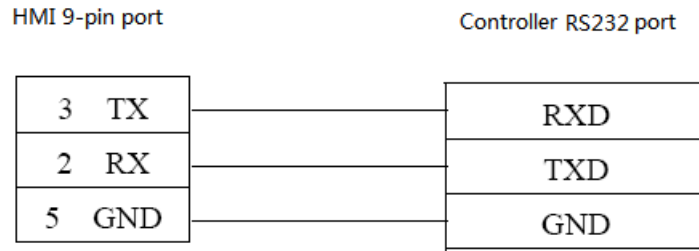
Fig3

2.33.4 Device address

Device address	Range	Data type	Features	Explanation
0x	0~65535	Bit	R/W	External I/O/internal coil
1x	0~65535	Bit	R	External I/O/internal coil
4x	0~65535	Word/Dword	R/W	Used as data register
3x	0~65535	Word/Dword	R	Used as data register

2.34 ABB PLC

2.34.1 Device model

ABB PLC can communicate with Touchwin HMI by Modbus protocol.

Series	Port	Cable	Device
AC500	PM564-T-ETH	Fig 1	ABB （AC500）

2.34.2 Parameters

HMI:

| Parameters	Recommend settings	Choices of settings	Note
PLC type	ABB AC500		
Port	RS485	RS485	
Data bit	8	7 or 8	
Stop bit	1	1 or 2	
Parity	Even parity	Even/odd/no parity	
Baud rate	19200	4800/38400/9600/115200/19200/187500	
Station no.	1	0~255	

PLC:
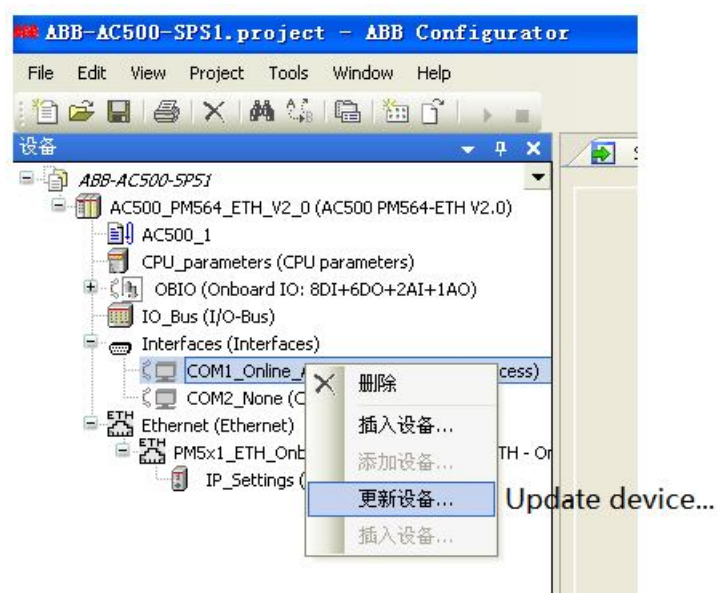
1. Choose Modbus in ABB AC500 PLC serial port:
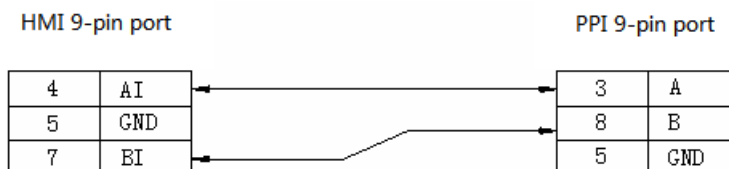
2. Choose COM1 MODBUS, then set the operation mode to slave. Other parameters should be the same to HMI.
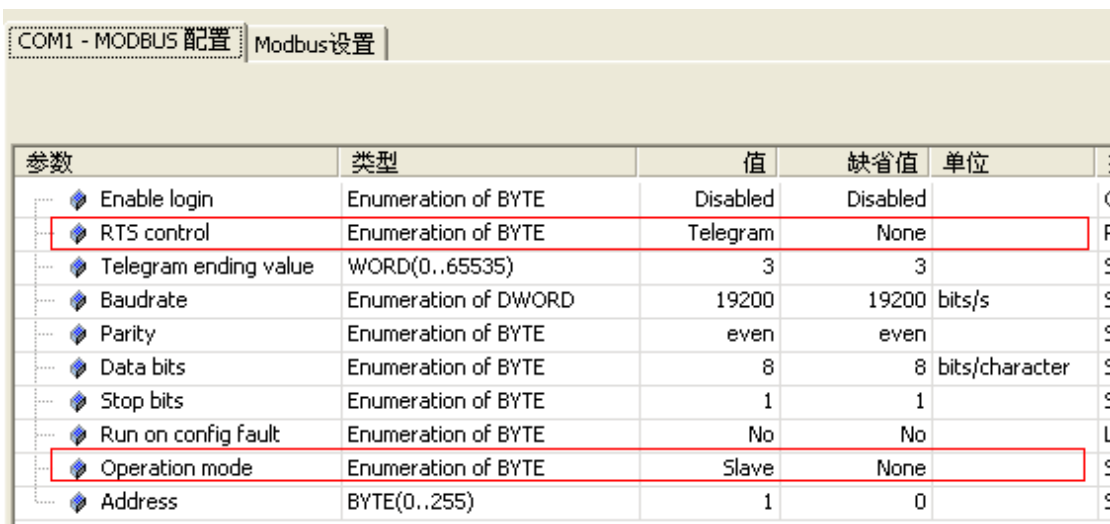
2.34.3 Cable making

ABB COM1 (RS-485):

2.34.4 Device address

PLC address	Range	Data type	Explanation
MX0	0.0.0~0.65535.7	Bit	External I/O/internal coil
MX1	0.0.0~0.65535.7	Bit	External I/O/internal coil
MW0	0~32767	Word//DWord	Data register
MW1	0~32767	Word//DWord	Data register
MD0	0~32767	Word//DWord	Data register
MD1	0~32767	Word//DWord	Data register

2.35 IDEC

2.35.1 Device type

Series	Connected module	Port	Cable	Choose PLC type in Touchwin software
MicroSmart	RS232 on the cpu unit	RS485	Fig 1	IDEC MicroSmart

2.35.2 Parameters

HMI settings:

Parameters	Recommend settings	Choices of settings	Note
PLC type	IDEC MicroSmart		
Port	RS232	RS232	
Data bit	7	7/8	
Stop bit	1	1/2	
Parity	Even parity	Even /odd /no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	0		

2.35.3 Cable making

RS232 connection:

HMI 9-pin female port

3	TX
2	RX
5	GND

IDEC PLC
Micro3C series CPU
RS232 8-pin port

4	RXD
3	TXD
6	SG
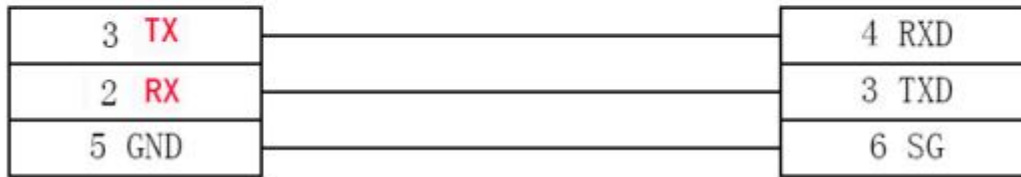
2.35.4 Device address

Device address	Range	Data type	Explanation
D	0～8199	Word/DWord	Data register
W	0～6	Word	Data register
T	0～99	Word	Timer
t	0～99	Word	Timer
C	0～99	Word	Counter
c	0～99	Word	Counter
R	0～127	Word	Data register
x	0.0～30.7	Bit	Input
y	0.0～30.7	Bit	Output
m	0.0～807.7	Bit	Auxiliary relay
r	127	Bit	Auxiliary relay

2.36 TAIAN

2.36.1 Device type

Series	CPU	Connected module	Port	Cable	Choose PLC type in Touchwin software
TAIAN	TP03-20HR-A	RS232 on the CPU Unit	RS232	Fig 1	TAIAN TP03 series
	TP03-30HR-A	RS485 on the CPU Unit	RS485	Fig 2	

2.36.2 Parameters

HMI settings:

Parameters	Recommend settings	Choices of settings	Note
PLC type	TAIAN TP03 series		
Port	RS232	RS232/RS485	
Data bit	8	7/8	
Stop bit	2	1/2	
Parity	No parity	Even /odd /no parity	
Baud rate	19200	4800/38400/9600/115200/19200/187500	
Station no.	1	0-255	

2.36.3 Cable making

RS232 connection:

Fig1

RS485 connection:

Fig2

2.36.4 Device address

Device address	Range	Data type	Explanation
D	0～8511	Word/DWord	Data register
T	0～511	Word/DWord	Timer
C	0～255	Word/DWord	Counter
X	0～377	Bit	Input
Y	0～377	Bit	Output
M	0～1535	Bit	Auxiliary relay
S	0～1023	Bit	Auxiliary relay
T	0～511	Bit	Timer
M8xxx	0～511	Bit	Auxiliary relay
C	0～255	Bit	Counter
S expansion	1024～4095	Bit	Auxiliary relay
M expansion	1536～7679	Bit	Auxiliary relay

2.37 YuDian AI

2.37.1 Device address

Series	Connected module	Port	Cable	Choose PLC type in Touchwin software
AI	RS485 on the cpu unit	RS485	Fig 1	AI series instrument

2.37.2 Parameters

HMI settings:

Parameters	Recommend settings	Choices of settings	Note
PLC type	AI series instrument		
Port	RS485	RS485	
Data bit	8	7/8	
Stop bit	1	1/2	
Parity	No parity	Even /odd /no parity	
Baud rate	9600	4800/38400/9600/115200/19200/187500	
Station no.	129		

Note:

1. The parameters of HMI and meter must be the same.
2. How to set the station no. of meters?
   HMI→129   meter→ 1+80H
   HMI→130   meter→ 2+80H

2.37.3 Cable making

RS485 connection:

HMI 9-pin D-type female port   meter terminal

2.37.4 Device address

Device address	Range	Data type	Explanation
PV	0～100	Read	Measure value
SV	0	read\write	Set value
MV	0	Read	Output value
Flow meter MV	0	Read	Output value of flow meter
S	0/1	Read	Status bit