

Hot Rolled Sheet - 106" Mill

Drawing Steel

SAE 1006/1008

Grades: ASTM A1011 DS Type A, B SAE J403 1006, 1008 ASTM A1018 DS Type A,B		
Standard Widths		Nominal Gauge
in (mm)	min in (mm)	max in (mm)
32 (800)	0.074 (1.9)	0.500 (12.7)
36 (915)	0.074 (1.9)	0.500 (12.7)
48 (1220)	0.076 (1.93)	0.500 (12.7)
60 (1524)	0.095 (2.4)	0.500 (12.7)
72 (1830)	0.114 (2.9)	0.500 (12.7)
84 (2134)	0.133 (3.4)	0.500 (12.7)
96 (2440)	0.152 (3.8)	0.500 (12.7)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.074 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental



Notes: ** ASTM A568 and/or A635
 ** Available on processed coil with 180 NT minimum order quantity.
 *** 1/2 ASTM Supplemental Tolerance, but not less than +0.007/-0.000

Commercial Steel

SAE 1006/1008

Grades: ASTM A1011 CS Type A, B, C, SAE J403 1006, 1008 ASTM A1018 CS Type A, B SAE J2329 HR1		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.059 (1.5)	0.500 (12.7)
36 (915)	0.059 (1.5)	0.500 (12.7)
48 (1220)	0.059 (1.5)	0.500 (12.7)
60 (1524)	0.074 (1.9)	0.500 (12.7)
72 (1830)	0.089 (2.3)	0.500 (12.7)
84 (2134)	0.104 (2.6)	0.500 (12.7)
96 (2440)	0.118 (3.0)	0.500 (12.7)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.059 - 0.75	3/4 ASTM Supplemental Tolerance *	+0.007 / -0.00
0.076 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental

Notes: ** ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.007/-0.000

SAE 1010/1017

Grades: SAE J403 1010, 1012, 1015, 1016, 1017 ASTM A1018 GR 1010, 1012, 1015, 1016, 1017		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.070 (1.8)	0.500 (12.7)
36 (915)	0.070 (1.8)	0.500 (12.7)
48 (1220)	0.070 (1.8)	0.500 (12.7)
60 (1524)	0.075 (1.9)	0.500 (12.7)
72 (1830)	0.090 (2.3)	0.500 (12.7)
84 (2134)	0.105 (2.7)	0.500 (12.7)
96 (2440)	0.120 (3.0)	0.500 (12.7)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.070 - 0.75	3/4 ASTM Supplemental Tolerance *	+0.007 / -0.00
0.076 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.007/-0.000

Commercial Steel

SAE 1018/1022

Grades: SAE J403 1018, 1020, 1021, 1022		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.075 (1.9)	0.500 (12.7)
36 (915)	0.075 (1.9)	0.500 (12.7)
48 (1220)	0.077 (2.0)	0.500 (12.7)
60 (1524)	0.097 (2.5)	0.500 (12.7)
72 (1830)	0.116 (2.9)	0.375 (9.5)
84 (2134)	0.147 (3.73)	0.375 (9.5)
96 (2440)	0.168 (4.27)	0.375 (9.5)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.070 - 0.120	3/4 ASTM Supplemental Tolerance *	+0.008 / -0.00
0.121 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.009/-0.000

SAE 1025/1035

Grades: SAE J403 1025, 1026, 1030, 1035		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.075 (1.9)	0.400 (10.2)
36 (915)	0.075 (1.9)	0.400 (10.2)
48 (1220)	0.087 (2.2)	0.400 (10.2)
60 (1524)	0.109 (2.8)	0.400 (10.2)
72 (1830)	0.131 (3.3)	0.313 (8.0)
84 (2134)	0.165 (4.2)	0.313 (8.0)
96 (2440)	0.188 (4.8)	0.313 (8.0)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.075 - 0.120	3/4 ASTM Supplemental Tolerance *	+0.009 / -0.00
0.121 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.010/-0.000

Structural Quality Steel

30-40 Ksi (210-280 MPa)

Grades: CSA G40.21 38W ASTM A1011 SS Grade 36 Type 2, Grade 40 ASTM A1018 SS Grade 36 Type 2		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.075 (1.9)	0.500 (12.7)
36 (915)	0.075 (1.9)	0.500 (12.7)
48 (1220)	0.077 (2.0)	0.500 (12.7)
60 (1524)	0.097 (2.5)	0.500 (12.7)
72 (1830)	0.116 (2.9)	0.500 (12.7)
84 (2134)	0.147 (3.73)	0.500 (12.7)
96 (2440)	0.168 (4.27)	0.500 (12.7)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.075 - 0.120	3/4 ASTM Supplemental Tolerance *	+0.008 / -0.00
0.121 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.009/-0.000

45-50 Ksi (315-350 MPa)

Grades: ASTM A1011 HSLAS Grade 50 Class 1, Grade 45 Class 1 SAE J1392 050YHK ASTM A1018 HSLAS Grade 50 Class 1 CSA G40.21 44W, 50W		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.075 (1.9)	0.500 (12.7)
36 (915)	0.075 (1.9)	0.500 (12.7)
48 (1220)	0.087 (2.2)	0.500 (12.7)
60 (1524)	0.109 (2.8)	0.500 (12.7)
72 (1830)	0.131 (3.3)	0.500 (12.7)
84 (2134)	0.163 (4.14)	0.500 (12.7)
96 (2440)	0.186 (4.72)	0.500 (12.7)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.075 - 0.120	3/4 ASTM Supplemental Tolerance *	+0.009 / -0.00
0.121 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ▲

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.010/-0.000

▲ 1/2 ASTM Supplemental Tolerance, but not less than +0.011/-0.000

Structural Quality Steel

55-60 Ksi (385-420 MPa)

Grades: ASTM A1011 HSLAS Grade 55 Class 1		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.090 (2.3)	0.220 (5.6)
36 (915)	0.090 (2.3)	0.220 (5.6)
48 (1220)	0.096 (2.4)	0.220 (5.6)
60 (1524)	0.120 (3.0)	0.220 (5.6)
72 (1830)	0.144 (3.6)	0.220 (5.6)
84 (2134)	0.173 (3.6)	0.220 (5.6)
96 (2440)	0.198 (3.6)	0.220 (5.6)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.090 - 0.120	3/4 ASTM Supplemental Tolerance *	+0.008 / -0.00
0.121 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ▲

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.011/-0.00

▲ 1/2 ASTM Supplemental Tolerance, but not less than +0.011/-0.000

HSLA Formable Steel

40 Ksi (280 MPa)

Grades: SAE J1392 040XLK, 040XLF Algoform 35, 40		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.075 (1.9)	0.250 (6.3)
36 (915)	0.075 (1.9)	0.250 (6.3)
48 (1220)	0.077 (2.0)	0.250 (6.3)
60 (1524)	0.097 (2.4)	0.250 (6.3)
72 (1830)	0.116 (2.9)	0.250 (6.3)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.075 - 0.120	3/4 ASTM Supplemental Tolerance *	+0.008 / -0.00
0.121 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental

Notes: * ASTM A568 and/or A635

* Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.009/-0.000

45 - 50 Ksi (315 - 350 MPa)

Grades: ASTM A1011 HSLAS-F Grade 50 SAE J1392 045XLK, 050XLK, 050XLF ASTM A1018 HSLAS-F Grade 50 Algoform 45, 50 ASTM A1011 HSLAS Grade 50 Class 2		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.075 (1.9)	0.250 (6.3)
36 (915)	0.075 (1.9)	0.250 (6.3)
48 (1220)	0.087 (2.21)	0.250 (6.3)
60 (1524)	0.109 (2.8)	0.250 (6.3)
72 (1830)	0.136 (3.4)	0.250 (6.3)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.075 - 0.120	3/4 ASTM Supplemental Tolerance *	+0.009 / -0.00
0.121 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental***

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

60 Ksi (420 MPa)

Grades: ASTM A1011 HSLAS-F Grade 60 SAE J1392 060XLK, 060XLF Algoform 55, 60 ASTM A1011 Gr 55 Class 2		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.100 (2.5)	0.230 (5.8)
36 (915)	0.100 (2.5)	0.230 (5.8)
48 (1220)	0.100 (2.5)	0.230 (5.8)
60 (1524)	0.125 (3.2)	0.230 (5.8)
72 (1830)	0.150 (3.8)	0.230 (5.8)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.100 - 0.120	3/4 ASTM Supplemental Tolerance *	+0.010 / -0.00
0.121 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental***

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.011/-0.000

*For 70 Ksi and 80 Ksi see Hot Rolled – DSPC grades

Pressure Vessel Quality Steel

Grade A

Grades: ASTM A414 Grade A ASME SA414 Grade A		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.059 (1.5)	0.230 (5.84)
36 (915)	0.059 (1.5)	0.230 (5.84)
48 (1220)	0.059 (1.5)	0.230 (5.84)
60 (1524)	0.074 (1.9)	0.230 (5.84)
72 (1830)	0.089 (2.3)	0.230 (5.84)
84 (2134)	0.104 (2.6)	0.230 (5.84)
96 (2440)	0.118 (3.0)	0.230 (5.84)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.059 - 0.075	3/4 ASTM Supplemental Tolerance *	+0.007 / -0.00
0.076 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental

Notes: * ASTM A568 and/or A635

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.007/-0.000

** Available on processed coil with 180 NT minimum order quantity.

Grade C

Grades: ASTM A414 Grade C ASME SA414 Grade C		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.070 (1.8)	0.230 (5.84)
36 (915)	0.070 (1.8)	0.230 (5.84)
48 (1220)	0.070 (1.8)	0.230 (5.84)
60 (1524)	0.075 (1.9)	0.230 (5.84)
72 (1830)	0.090 (2.3)	0.230 (5.84)
84 (2134)	0.105 (2.7)	0.230 (5.84)
96 (2440)	0.120 (3.0)	0.230 (5.84)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.070 - 0.075	3/4 ASTM Supplemental Tolerance *	+0.007 / -0.00
0.076 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental

Notes: * ASTM A568 and/or A635

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.007/-0.000

** Available on processed coil with 180 NT minimum order quantity.

Grade G

Grades: ASTM A414 Grade G ASME SA414 Grade G		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.075 (1.9)	0.250 (6.35)
36 (915)	0.075 (1.9)	0.250 (6.35)
48 (1220)	0.087 (2.2)	0.250 (6.35)
60 (1524)	0.100 (2.8)	0.250 (6.35)
72 (1830)	0.131 (3.3)	0.250 (6.35)
84 (2134)	0.165 (4.2)	0.250 (6.35)
96 (2440)	0.188 (4.8)	0.250 (6.35)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.075 - 0.120	3/4 ASTM Supplemental Tolerance *	+0.009 / -0.00
0.121 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***

Notes: * ASTM A568 and/or A635

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.010/-0.000

** Available on processed coil with 180 NT minimum order quantity.

Weathering Steel

Alloy Steel

Grades: ASTM A606 Type 4 ASTM A242 ASTM A588 Grade B CSA G40.21 50A		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.075 (1.9)	0.250 (6.3)
36 (915)	0.075 (1.9)	0.250 (6.3)
48 (1220)	0.090 (2.3)	0.250 (6.3)
60 (1524)	0.112 (2.9)	0.250 (6.3)
72 (1830)	0.135 (3.4)	0.250 (6.3)
84 (2134)	0.168 (4.3)	0.250 (6.3)
96 (2440)	0.192 (4.9)	0.250 (6.3)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.075 - 0.120	3/4 ASTM Supplemental Tolerance *	+0.010 / -0.00
0.121 - 0.200	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.200	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***

Notes: * Lesser 1/2 Supplemental ASTM (A568/A635) or stated tolerance.

** Available on processed coil with 100 NT minimum order quantity.

*** 1/2 ASTM Standard Tolerance, but not less than +0.011/-0.000

Euronorm

EN10025-2 • S235JR

Grades: EN10025-2 S235JR		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.070 (1.8)	0.236 (6.0)
36 (915)	0.070 (1.8)	0.236 (6.0)
48 (1220)	0.070 (1.8)	0.236 (6.0)
60 (1524)	0.075 (1.9)	0.236 (6.0)
72 (1830)	0.090 (2.3)	0.236 (6.0)
84 (2134)	0.105 (2.7)	0.236 (6.0)
96 (2440)	0.120 (3.0)	0.236 (6.0)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.070 - 0.075	3/4 ASTM Supplemental Tolerance *	+0.009 / -0.00
0.075 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Standard Tolerance, but not less than +0.007/-0.000

EN10025-2 • S275JR

Grades: EN10025-2 S275JR		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.248 (6.3)	0.500 (12.7)
36 (915)	0.248 (6.3)	0.500 (12.7)
48 (1220)	0.248 (6.3)	0.500 (12.7)
60 (1524)	0.248 (6.3)	0.500 (12.7)
72 (1830)	0.248 (6.3)	0.500 (12.7)
84 (2134)	0.248 (6.3)	0.500 (12.7)
96 (2440)	0.248 (6.3)	0.500 (12.7)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

EN10025-2 • S355JR - Class 1 & Class 2

Grades: EN10025-2 S355JR - Class 1 & Class 2		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.169 (4.3)	0.232 (5.9)
36 (915)	0.169 (4.3)	0.232 (5.9)
48 (1220)	0.169 (4.3)	0.232 (5.9)
60 (1524)	0.169 (4.3)	0.232 (5.9)
72 (1830)	0.169 (4.3)	0.232 (5.9)
84 (2134)	0.169 (4.3)	0.232 (5.9)
96 (2440)	0.169 (4.3)	0.232 (5.9)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.169-0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental *** ▲

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Standard Tolerance, but not less than +0.010/-0.000

▲ 1/2 ASTM Standard Tolerance, but not less than +0.011/-0.000

Euronorm

Contact Us

EN100111 • DD11 & DD12

Grades: EN100111 DD11 & DD12		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.060 (1.5)	0.315 (8.0)
36 (915)	0.060 (1.5)	0.315 (8.0)
48 (1220)	0.060 (1.5)	0.315 (8.0)
60 (1524)	0.074 (1.9)	0.315 (8.0)
72 (1830)	0.088 (2.2)	0.315 (8.0)
84 (2134)	0.103 (2.6)	0.315 (8.0)
96 (2440)	0.118 (3.0)	0.315 (8.0)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.060 - 0.075	3/4 ASTM Supplemental Tolerance *	+0.007 / -0.00
0.075 - 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***

Notes: * ASTM A568 and/or A635

** Available on processed coil with 180 NT minimum order quantity.

*** 1/2 ASTM Standard Tolerance, but not less than +0.007/-0.000

Steelworks

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Sales

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5515 North Service Road
Burlington, ON L7L 6G4

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F: 905.331.3408

EN10149-2 • S355MC

Grades: EN10149-2 S355MC		
Standard Widths	Nominal Gauge	
in (mm)	min in (mm)	max in (mm)
32 (800)	0.118 (3.0)	0.250 (6.35)
36 (915)	0.118 (3.0)	0.250 (6.35)
48 (1220)	0.118 (3.0)	0.250 (6.35)
60 (1524)	0.118 (3.0)	0.250 (6.35)
72 (1830)	0.135 (3.4)	0.250 (6.35)
84 (2134)	0.158 (4.0)	0.250 (6.35)
96 (2440)	0.181 (4.6)	0.250 (6.35)
Gauge Range (min) in	Standard Tolerance*	Available Tolerance**
0.118-0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***
> 0.220	3/4 ASTM Supplemental Tolerance *	1/2 ASTM Supplemental ***

Notes: * ASTM A568 and/or A635

** Available on process coil with 180 NT minimum order quantity.

*** 1/2 ASTM Supplemental Tolerance, but not less than +0.010/-0.000

Regional Sales

Calgary 403.263.4105

Montreal..... 514.694.9558

Vancouver..... 778.887.1560

Chicago 847.855.2766

Detroit..... 248.566.3400

Minneapolis 651.964.1577

Pittsburgh 724.941.8059

*For EN10149-2 S400MC and EN10149-2 S500MC see Hot Rolled – DSPC grades