How to connect the two plotters and one PC of USB ports on the Cutting Master 4

1. Adding the plotter setup to the Cutting Master 4

- (1) Connect the 1st plotter to the USB ports of PC.
- (2) Turn on the power for the plotter to detect the plotters by the PC.
- (3) When the Cut/Plot is launched the Cut/Plot menu and the Cutting Master 4 menus are displayed. Add the plotter from the following setup menu.

Cutting Mas File Edit Se	iter 4 tup Help										x
Job 🗸	Send	(CO) Abort	Delete	Performance Help ▼	_	_	_	_	_		
)	_								•	•
All	Lower										•
Job Name	Status		Copies	rile type	Color						

(4) Select the Add Setup.

🐯 Cutting Ma	ister 4					
File Edit S	etup Help					
	Add Setup	Ctrl+N				
	Setup Properties	Ctrl+K				
Job 🔻	Change Device Por	t	Help 🔻			
	Default Job Proper	ties			 	
	Make Active		-		 	
All	Test Cut					
Job Name	Status	Copies	File type	Color		



(5) The following menu is displayed.

Choo	se a device			
Wh	it is the brand name of your viny	l cutter?		
	Graphtec GPGL		-	
Wh	it is the model name of your Gra	phtec GPGL?		
	CE6000-60		•	

(6) Select the model of plotter from the pull down menu.In this menu, the CE6000-60 is selecting.

Add Setup		×
- Choose What	e a device i is the brand name of your vinyl outter?	
	Graphtec GPGL	•
What	t is the model name of your Graphteo GPGL?	
	CE5000-120	•
	CE5000-40-CRP CE5000-40-CRP CE5000-120 CE5000-120Plus CE5000-40Plus	
	CE6000-60 CE6000-60 CE6000-60 Disc	
	C 20240-140 // C 20240-140 // F C 2250-40 F C 2250-40 F C 4500-50/F C 4450-50 F C 4450-60 F C 4500-10 F C 5000-10 F C 5000-10 F C 5000-10 F C 5000-75 F C 5600-10 F C 5600-10 F C 5600-10 F C 5600-10 F C 5600-10 F C 5600-75 F C 7600-75 F C 7600-75	Cancel
	FCX2000-120 FCX2000-180 FCX2000-60	

(7) Click the NEXT Button after the plotter was selected, and then the following menu is displayed.





(8) Select the USB port from pull down menu.

The "USB_Printer_0" is displyed. (The USB_Printer _1 will be displayed when the two plotters are connecting.

Select the "USB_Printer_0" port. for the 1st plotter.



(9) The following menu is displayed after the "USB_Printer_0" port was selected.

Add Setup	X
What do you want to call your new setup?	
CE6000-60(#0) Set Unit ID	
How is your CE6000-60 connected to your computer?	
USB_Printer_0	
Back Finish Can	cel

(10) Click the Finish button, and then the following menu is displayed.In this menu the name of plotter setting menu is showing the "USB_Printer_0".

job ▼ s					
Job 🔻 S			?		
	Send Abort	Delete	Help 🔻		
🥳 🍖 All	🍠 🔻 Graphtec GP	GL CE6000-60	@USB_Printer_0		4 +
+ All CE6000	0-60(#0) 🔻				4 >
Job Name	Status	Copies	File type	Color	

- (11) Connect the 2nd plotter to the USB ports of PC.
- (12) Turn on the power for the plotter to detect the plotters by the PC.
- (13) Add the plotter for the 2nd plotter as same procedure of 1st plotter. Select the Add Setup.

	Add Setup	Ctrl+N			
	Setup Properties.	Ctrl+K			
Job N	Change Device P	ort	Help V		
	Default Job Prope	erties			
	Make Active				
AIL	Test Cut				
Name				1 Shideling	
	Status	Copies	File type	Color	
	Status	Copies	File type	Color	
	Status	Copies	File type	Color	
	Status	Copies	File type	Color	
	Status	Copies	File type	Color	
	Status	Copies	File type	Color	
	Status	Copies	File type	Color	
	Status	Copies	File type	Color	

(14) The following menu is displayed.

Choose a	device			
What is	the brand name of yo	our vinyl cutter?		
	Graphtac GPGI			
What is	the model name of a	our Graphtec GPGL?	•	
	CE6000-120		•	

(15) Select the model of plotter from the pull down menu.In this menu, the CE6000-120 is selecting.

Choose	a device	
What	is the brand name of your vinyl cutter?	
	Graphtec GPGL	•
What	is the model name of your Graphtec GPGL?	
	CE5000-120	-
	CE5000-120 CE5000-40-CRP CE5000-60	
	0E6000-120	
	CESSION-40"703 CESSION-40"703 CESSION-40PFus CESSION-60PFus FC2250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC250-120 FC2500-120 F	
	FC2600-100 FC2600-130 FC2600-160 FC2600-76 FC2600-75 FCX2000-120	Cancel

(16) Click the NEXT Button after the plotter was selected, and then the following menu is displayed.

Add Setup	X
What do you want to call your new setup?	
CE6000-120(#0) Set Unit ID	
How is your OE6000-120 connected to your computer?	
Graphteo USB	
Back Finish Can	cel

(17) Select the USB port from pull down menu.

And then, select the "USB_Printer_1" port. for the 2nd of plotter (CE6000-120).

(The USB_Printer 1 will not be displayed when the 1st and the 2nd plotters are not connecting to the PC.)

Setup	
What do you want to call your new setup?	
CE6000-120(#0)	Set Unit ID
How is your CE6000-120 connected to your co	Browse
Graphtec USB	
USB001	
USB002	
USB Printer 0	
USB_Printer_1	
COMI 0:	
COM11:	
COM13:	
COM1 4:	
COM20:	
COM21: COM22:	
COM1:	
COM2:	
COM3:	
COM4.	
COM7:	
LPT1:	
LPT2:	Finish Can
I P13:	

(18) The following menu is displayed after the "USB_Printer_1" port was selected.

Add Setup				×
What do yo	u want to call your new setup?			
	CE6000-120(#0)		Set Unit ID	
How is you	r CE6000-120 connected to your	computer?		
	USB_Printer_1	•	Browse	
		C Reals C r	inish Con	
		Dack	Can Can	cei

(19) Click the Set Unit ID Button, and then the following menu is displayed.

What do yo	ı want to call your nev	/ setup?		
	CE6000-120_1 (#0)		Set Unit ID	
How is your	CE6000-120 connec	ted to your computer?		
	G		wse	
	Unit ID Numbe	er: 🔟		
		ОК	Cancel	

(20) Input the Unit ID to "1" to set Unit ID for the CE6000-120 to 1, and then click the OK button. This Unit ID number will be able to identify which plotter is connecting to which USB_Printrer port when the same model of plotters were connected.

Add Setup		2
What do yo	u want to call your new setup?	
	CE6000-120_1 (#1) Set Unit ID	
How is your	OE6000-120 connected to your computer?	
	Linit ID Number:	
	OK Cancel	
	Back Finish Cano	cel

(21) The following menu is displayed, and then press the Finish Button.

Add Setup				X
What do you	want to call your new setup?			
	CE6000-120(#1)		Set Unit ID	
How is your	CE6000-120 connected to yo	ur computer?		
	USB_Printer_1		Browse	
		Back	Finish Can	cel

(22) After the 2nd plotter was setup, the two plotter of tabs are displayed as shown in the picture below. In this menu the 1st plotter is setting to "USB_Printer_0" port and the 2nd plotter is setting to "USB_ Printer_1" port.

And the 1st plotter of Unit ID is 0 and the 2nd plotter of Unit ID is 1.

Cutting Master 4		×
File Edit Setup Help	_	
📂 💩 📅 🕐		
Job ▼ Send Abort Delete Help ▼		
Graphtec GPGL CE6000-60@USB_Printer_0	-	•
+ AII CE6000-60 #0) V CE6000-120 #1) V	•	+
Job Name Status Coptes File type Color		
Unit ID number		
RAM Free: 1.24 GB VM Free: 1.74 GB C. Free: 124.0 GB C. Total: 23.8 GB C. Total: 23.8 GB		

2. Outputting data to the plotter from the Cutting Master 4

Select the output plotter after more than two setup of plotters are made in menu of the Cutting Master 4.
 Select the outputting plotter in the Cut/Plot menu as shown in the picture below.

6000-120(#1)9USB_Printe ▼ 6000-60(#0)9USB_Printer_0 6000-120(#1)9USB_Printer_1	Job	Status
Image: Second	Select output	plotter from this pull down menu.
Job size ↔ 63.044mm 🗇 😼 ‡ 83.155mm 🔶 19 Fit to media	100.000%	
Position + 0.000mm * Copies	0.000mm	- 009 ⁻ 009 ⁻
E 1 Sepest Job	2540mm	200 , 200 , 300 ,
Sendjob 1 📩 times	Hold in list	