

*Hustler® Raptor® Flip-Up
Parts Manual*



HUSTLER®

ENGINEERING PERFORMANCE™

200 South Ridge Road
Hesston, Kansas
67062

WARNING

The engine exhaust from this product contains chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

NOTICE OF REQUIREMENT OF SPARK ARRESTER MUFFLER

This equipment may create sparks that can start fires around dry vegetation. California Public Resources Code Section 4442.6 provides that it is unlawful to use or operate an internal combustion engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester maintained in effective working order. A spark arrester is a device constructed of nonflammable materials specifically for the purpose of removing and retaining carbon and other flammable particles over 0.0232 of an inch in size from the exhaust flow of an internal combustion engine that uses hydrocarbon fuels or which is qualified and rated by the United States Forest Service. Other states or federal areas may have similar laws. The Operator Should Contact Local Fire Agencies For Laws or Regulations Relating to Fire Prevention Requirements. **THIS EQUIPMENT DOES NOT HAVE A SPARK ARRESTER AND YOU SHOULD CONTACT YOUR AUTHORIZED DEALER FOR THE PURCHASE OF A SPARK ARRESTER.**

Inspect spark arrester daily; replace every 500 hours or as needed.

The Engine Owner's Manual provides information regarding the U.S. Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance and warranty.

Keep Engine Owner's Manual with your unit. Should the Engine Owner's Manual become damaged or illegible, replace immediately. Replacements may be ordered per the information found in the Product Information section of the owner's manual.

Federal law and California State law prohibit the following acts or the causing thereof:

1. The removal or rendering inoperative by any person other than for purposes of maintenance, repair, replacement, of any device or element of design incorporated into any equipment for the purposes of emissions control prior to or after its sales or delivery to the ultimate purchaser or while it is in use, or
2. The use of the equipment after such device or element of design has been removed or rendered inoperative by any person.

Table of Contents

General Information

Service Literature	1-1
Options Available From Your Dealer	1-1
Using This Manual	1-1
Standard Torques	1-2

Section 2

Frame	2-2
Engine Guard	2-4

Section 3

Hydraulic System	3-2
Transmission Service Parts	3-6
Steering & Brake—S/N 16042182 & Higher	3-8
Steering & Brake—S/N Prior to 16042182	3-16
Steering Box Assembly	3-24

Section 4

Wheel & Tire	4-2
Front Tire Breakdown	4-4
Drive Wheel Breakdown	4-6

Section 5

Engine—Without Carbon Canister	5-2
Engine—With Carbon Canister	5-6
Engine Service Parts—Ring Air Filter	5-10
Engine Service Parts—Canister Air Filter	5-11
Fuel System—Without Carbon Canister	5-12
Fuel System—With Carbon Canister	5-14

Section 6

Battery	6-2
Fenders & Instrument Panel	6-4

Section 7

48" Service Deck	7-2
48" Deck Pulleys & Spindles	7-4
48" Deck	7-6
54" Service Deck	7-8
54" Deck Pulleys & Spindles	7-10
54" Deck	7-12
Deck Carrier	7-14

Section 8

Seat	8-2
Seat Service Parts	8-4

General Information

This manual covers Hustler® Raptor® Flip-Up models: **933614, 933622, 933846US, 933853US, 934745, 935940, 935957 & 935965.**

Service Literature

PART NO.	DESCRIPTION
605686	OPERATOR'S MANUAL
121539	WARRANTY STATEMENT
121535	GENERAL SERVICE MANUAL

Options Available From Your Dealer

PART NO.	DESCRIPTION
933804	2 BAG CATCHER
119101	MULCH KIT (48")
119060	MULCH KIT (54")
121472	STRIPE KIT
121505	LIGHT KIT
121696	ENGINE GUARD KIT
123913	SEAT SPRING KIT
333724	STEERING LEVER EXTENSION KIT
605677	FLEX FORKS KIT

Note: When ordering parts, you must use the part number as shown for each part, not the index number. Always give the model and serial number to your parts and service representative.

Note: Items sold in bulk such as seals and hoses are sold by the foot.

Using This Manual

This manual is part of a service package for the Hustler® mowers. Use of this manual in conjunction with other Hustler® mower and component manuals will provide the information necessary to service and maintain Hustler® mowers.

This Parts Manual provides a complete parts listing for the unit. Use this manual when ordering parts. Illustrations used were current at the time of printing, but subsequent production changes may cause your machine to vary slightly in detail. Excel Industries, Inc. reserves the right to redesign and change the machine as deemed necessary, without notification. If a change has been made to your machine which is not reflected in this parts manual, see your authorized dealer for current information and parts.

The Service Manual is a service guide for use by Service Technicians. It provides the necessary information needed to perform normal maintenance requirements on these units.

The Operator's Manual provides fundamental operational information and operational safety that is needed when operating the mower.

The component manuals are furnished by the various manufacturers to be used for the troubleshooting and servicing of their products.

Hardware Description Codes & Abbreviations

The following codes are used throughout this parts manual. Refer to this list when ordering parts.

ABBREVIATION	DESCRIPTION	ABBREVIATION	DESCRIPTION
CB	CARRIAGE BOLT	MB	MACHINE BUSHING
CE	CLEVIS PIN	MS	MACHINE SCREW
CN	CLIP NUT	NT	NUT
CP	COTTER PIN	SC	SELF TAPPING CAP SCREW
CS	CAP SCREW	SH	SOCKET HEAD
CW	CUP WASHER	SB	SHOULDER BOLT
FDRW	FENDER WASHER	SS	SET SCREW
FW	FLAT WASHER	OD	OUTSIDE DIAMETER
HX	HEX HEAD	ID	INSIDE DIAMETER
LW	LOCK WASHER	WN	WELD NUT

Standard Torques

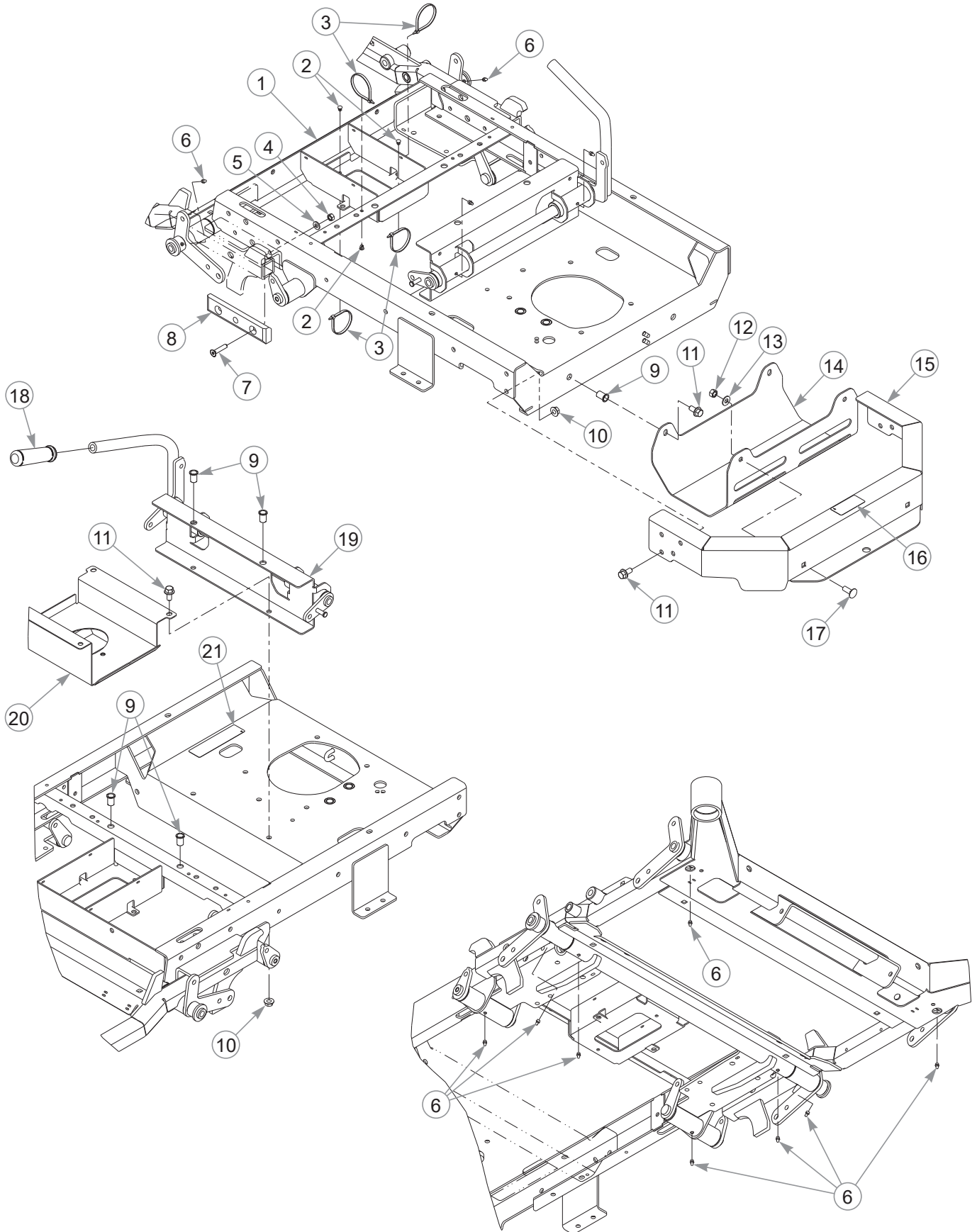
The following chart lists the standard torque values for the threaded fasteners found in this manual. Torque all cap screws, nuts and set screws to these values unless a different torque is shown in the Notes section next to the fastener.

SIZE	FT-LBS	N•M	SIZE	FT-LBS	N•M
.250	8.2	11.1	M3	1	1.3
.312	17	23	M4	2.2	3
.375	30	40	M5	4.5	6.1
.438	48	65	M6	7.7	10.4
.500	73	99	M8	18.5	25
.562	105	143	M10	37	50
.625	145	200	M12	64	87
.750	260	350	M14	80	108.5
.875	420	565	M16	160	215
1.00	625	850	M20	320	435
			M24	555	750

Section 2

Frame	2-2
Engine Guard.....	2-4

Frame

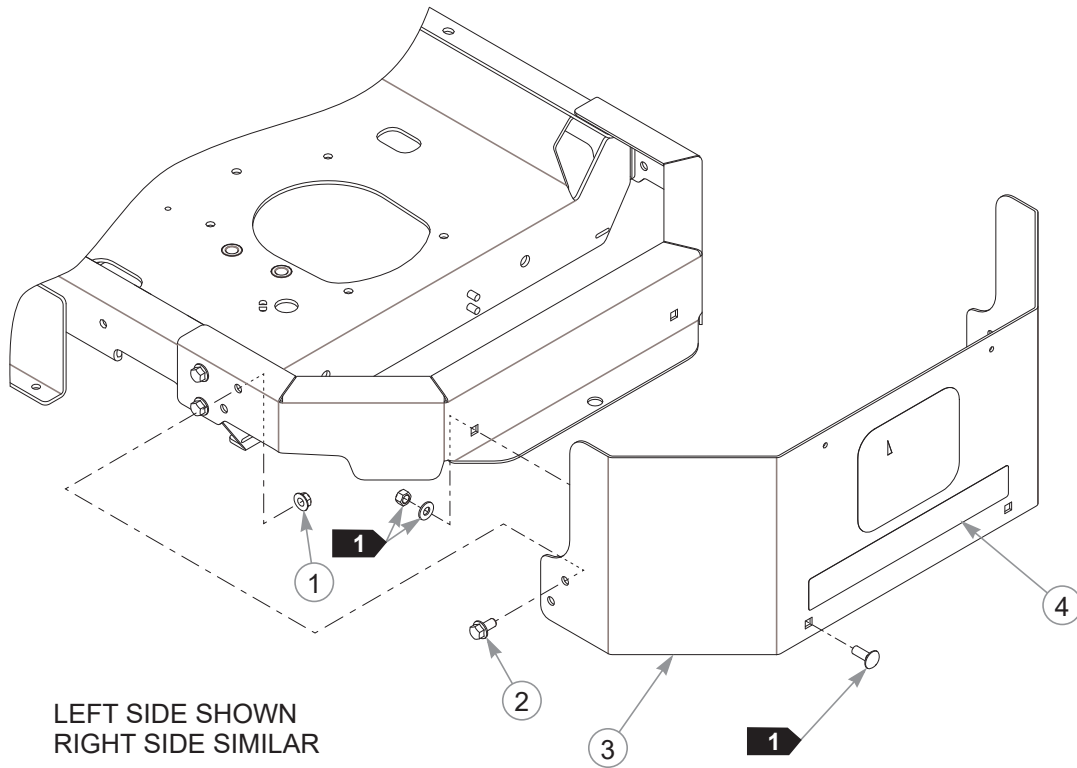


Frame

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	552930	1	FRAME (WITH DECAL)
2	604307	3	PUSH BUTTON MOUNT
3	000331	4	WIRE TIE
4	034272	4	NT .312-18 HX G5
5	768523	4	FW .343 X .687 X .051/.080H
6	015495	10	GREASE FITTING STRAIGHT
7	797910	4	CS .312-18 X 1.50 FLT SH ZY
8	604888	2	CARRIER GUIDE BLOCK
9	808493	6	3/8-16 THREAD RIVET NUT
10	016899	6	NT .375-16 HX G5 FLK
11	029629	8	CS .375-16 X .75 HX FLK
12	054502	2	NT .375-16 HX G5 ZNY
13	767954	2	FW .379 X .813 X .063
14	121430	1	MUFFLER SHIELD
15	552922	1	BUMPER (WITH DECAL)
16	602041	1	HOT DECAL
17	025395	2	CB .375-16 X 1.00 G5 ZNY
18	605299	1	HAND GRIP
19	120370	1	FRAME LATCH
20	121108	1	FUEL TANK SUPPORT
21	605650	1	TIP OVER DANGER DECAL
22	605917	1	WIRE HARNESS (NOT SHOWN)
23	602725	1	WIRE TIE (NOT SHOWN)

NOTES:

Engine Guard



INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	016899	4	NT .375-16 FLK G5
2	029629	4	CS .375-16 X 0.75 FLK
3	552968	1	ENGINE GUARD
4	604745	1	H LOGO DECAL

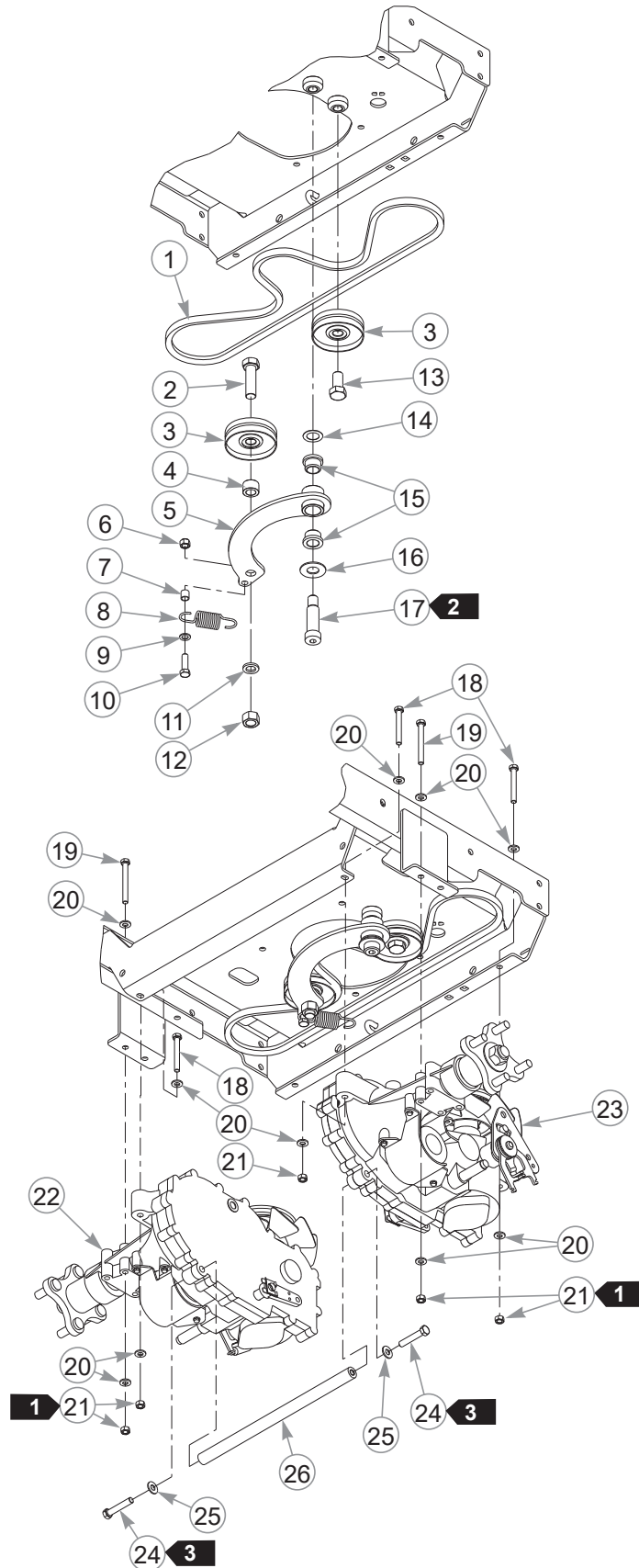
NOTES:

1. Part of the Frame Assembly.

Section 3

Hydraulic System	3-2
Transmission Service Parts	3-6
Steering & Brake—S/N 16042182 & Higher	3-8
Steering & Brake—S/N Prior to 16042182	3-16
Steering Box Assembly	3-24

Hydraulic System



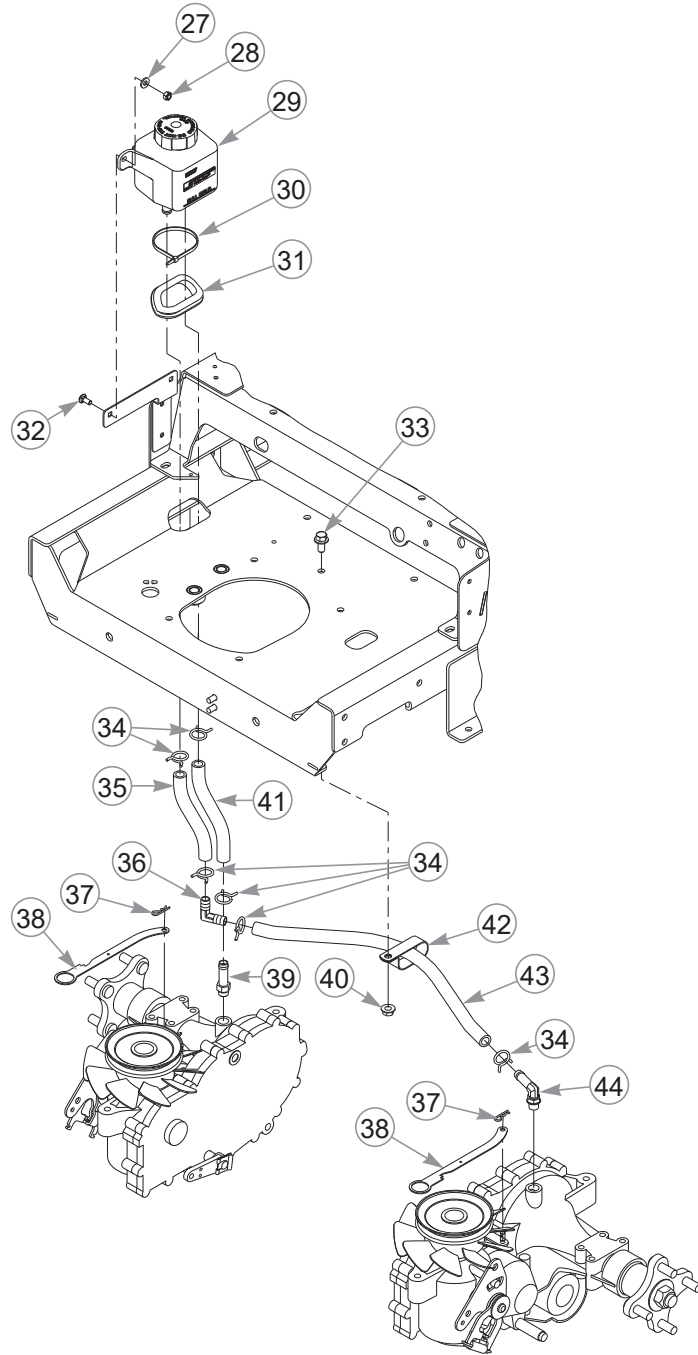
Hydraulic System

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	786533	1	BELT, A 57.880" EL
2	601983	1	CS .625-11 X 2.25 HX G5 ZY
3	606949	2	IDLER PULLEY
4	121319	1	IDLER SPACER
5	121728	1	TENSION ARM
6	086660	1	NT .375-16 G8 NL
7	605481	1	BUSHING
8	605655	1	PUMP IDLER SPRING
9	704718	1	FW .406 X .688 X .060 ZNYC
10	052860	1	CS .375-16 X 1.25 HX G5
11	028118	1	FW .625 X 1.00 X .134
12	016972	1	NT .625-11 HX G5 ZNYC
13	781872	1	CS .625-11 X 1.25 HX G5
14	704791	1	FW .781 X 1.25 X .024 ZN
15	781153	2	BUSHING
16	025296	1	FW .760 X 1.625 X .08
17	601084	1	SB .750 X 2.00 SH .625-11
18	710087	4	CS .312-18 X 2.50 HX G5
19	043067	4	CS .312-18 X 3.00 HX G5 Z
20	768523	16	FW .343 X .687 X .051/.080H
21	034272	8	NT .312-18 HX G5
22	604708	1	RS TRANSMISSION, ZT2800
23	604709	1	LS TRANSMISSION, ZT2800
24	016410	2	CS .375-16 X 2.00 HX G5
25	767954	2	FW .379 X .813 X .063
26	605539	1	SPACER TUBE

NOTES:

1. Torque to 17 ft-lbs.
2. Torque to 100 ft-lbs.
3. Torque to 30 ft-lbs.

Hydraulic System

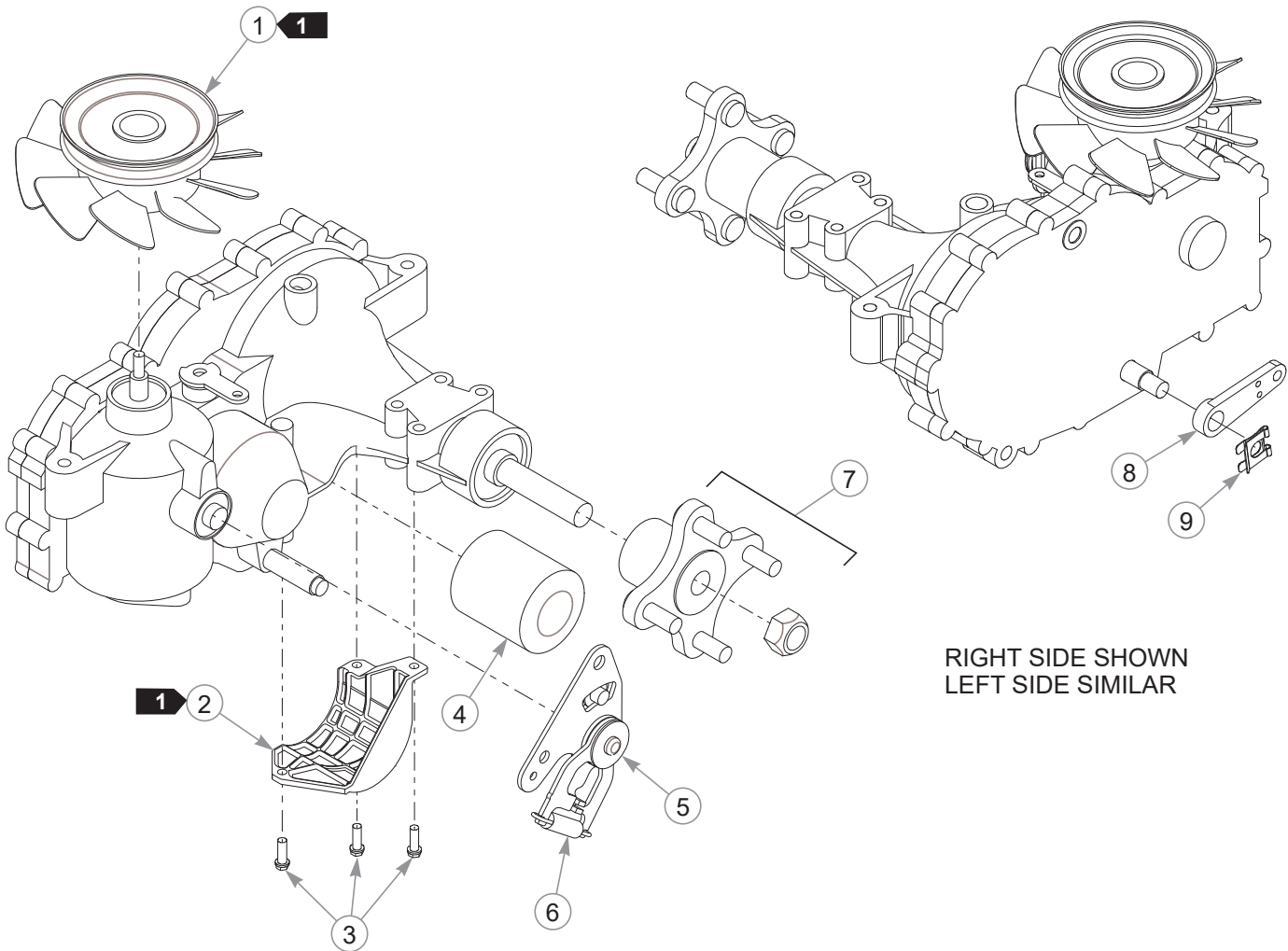


Hydraulic System

INDEX NO.	PART NO.	QTY.	DESCRIPTION
27	768515	2	FW .281 X .625 X .066
28	068551	2	NT .250-20 HX ZY NL
29	601996	1	OVERFLOW TANK (WITH CAP)
	600767	1	OVERFLOW TANK CAP
30	000331	1	WIRE TIE
31	603289	1	GROMMET 2.25"
32	601503	2	CB .250-20 X .625 ZNYC
33	029629	1	CS .375-16 X .75 HX FLK
34	601001	6	SPRING CLAMP
35	605744	1	OVERFLOW HOSE, 6"
36	605562	1	FTG, -8MBT/-8MBT, 90
37	706549	2	HP .080D X 1.19
38	118310	2	TOW VALVE LINK
39	605730	1	FTG, -6MORB/-8MBT STR
40	016899	1	NT .375-16 HX G5 FLK
41	605745	1	OVERFLOW HOSE, 7"
42	045088	1	HOSE CLAMP
43	605746	1	OVERFLOW HOSE, 19"
44	601219	1	FITTING, 90 - 9/16 SAE

NOTES:

Transmission Service Parts



RIGHT SIDE SHOWN
LEFT SIDE SIMILAR

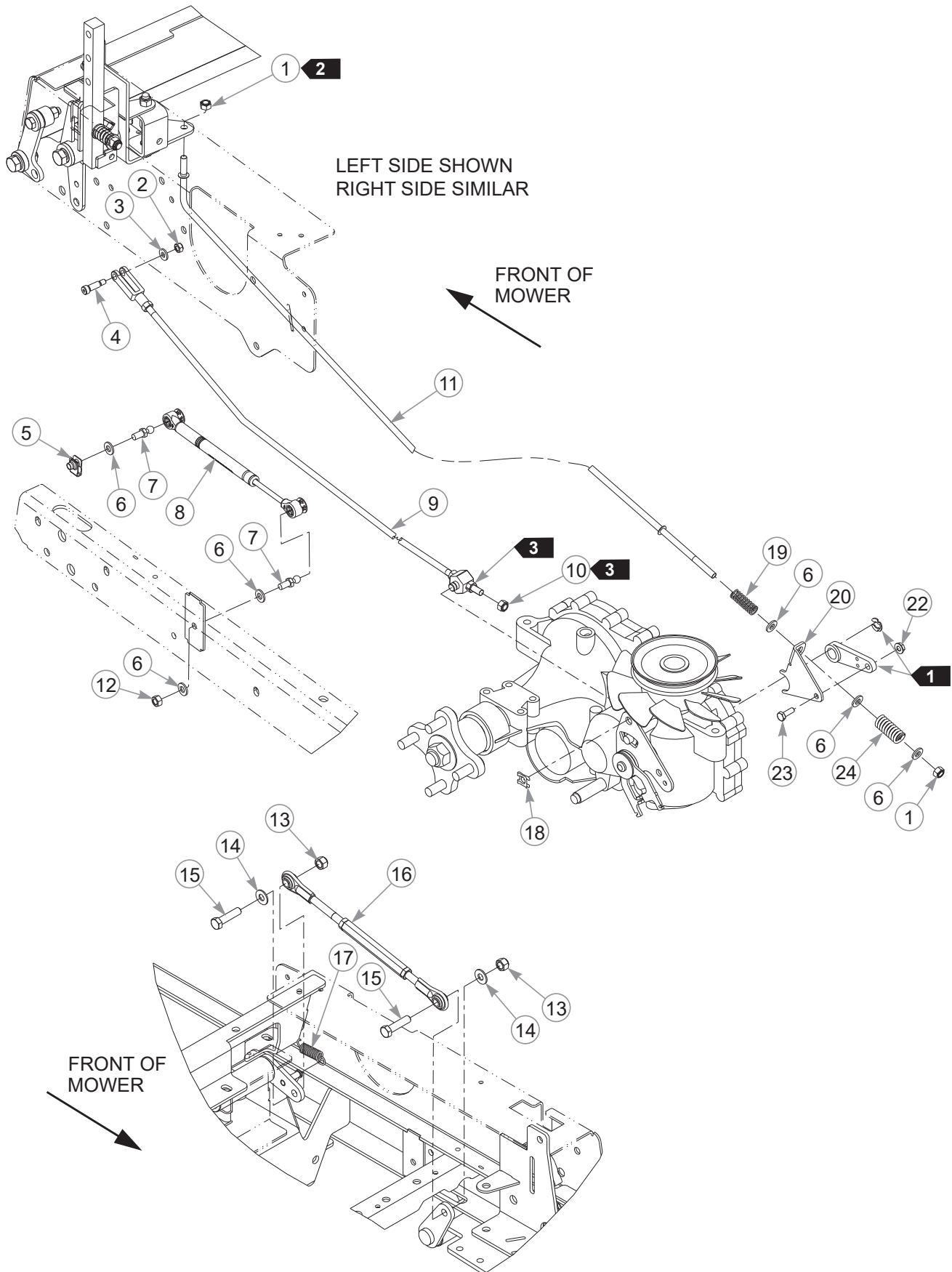
INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	602094	1	FAN/PULLEY KIT
2	600975	1	FILTER GUARD
	600974	1	FILTER GUARD (NOT SHOWN)
3	604324	3	CS .25-20 X .75 HX FLG
4	600976	1	OIL FILTER
5	604901	1	RTN
	604902	1	RTN (NOT SHOWN)
6	604903	1	HG RTN SPRING
7	600970	1	4-BOLT HUB KIT (INCLUDES NUT)
8	601221	1	BRAKE ARM
9	600972	1	RETAINING CLIP

NOTES:

- 600975 and 604901 are used on transmission 604708.
600974 and 604902 are used on transmission 604709.

This page intentionally left blank.

Steering & Brake—S/N 16042182 & Higher



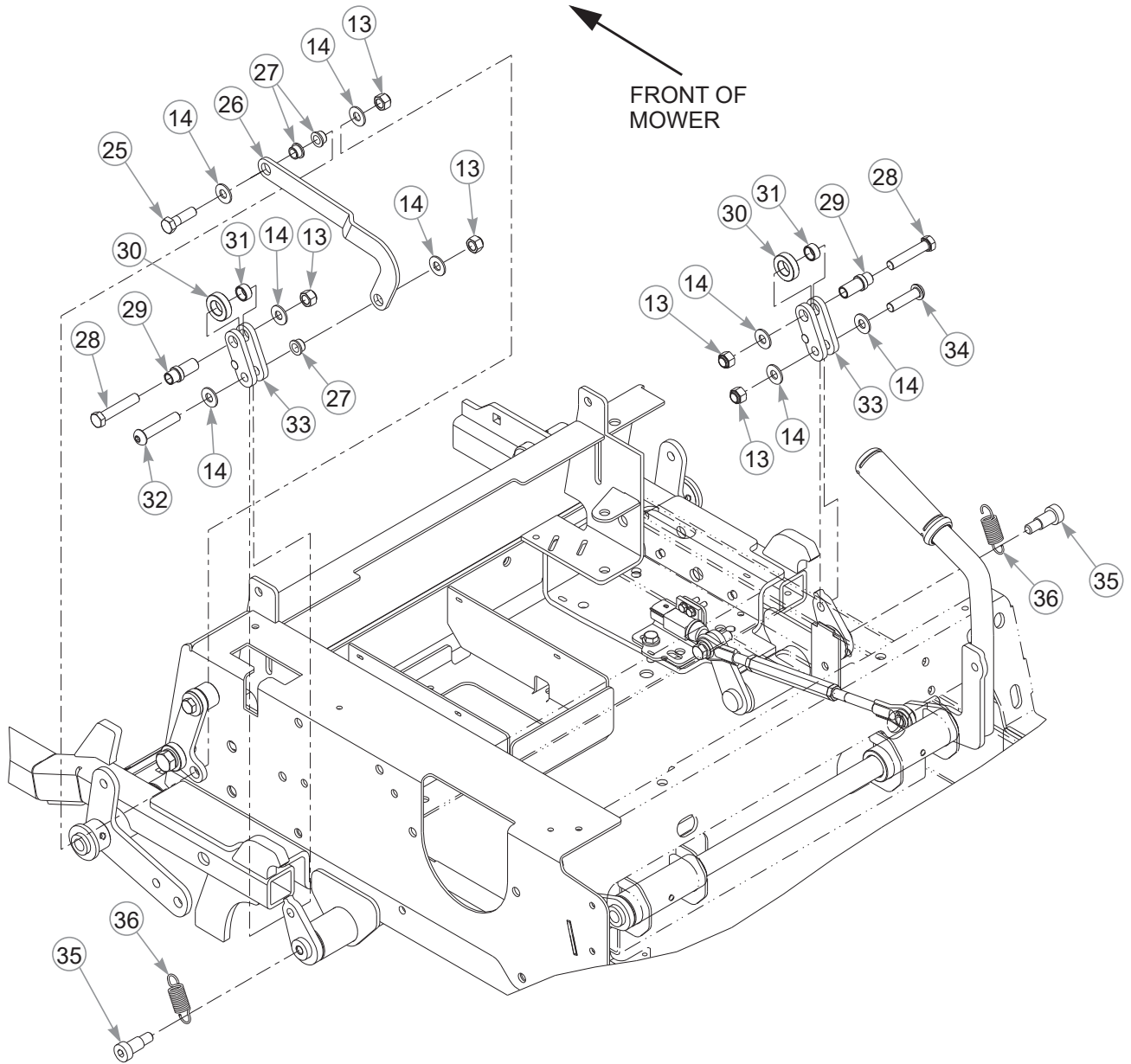
Steering & Brake—S/N 16042182 & Higher

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	058776	8	NT .312-18 HX G5 ZY NL
2	068551	2	NT .250-20 HX ZY NL
3	768515	2	FW .281 X .625 X .066
4	772483	2	SB .312 X .75 SH .250-20
5	601069	2	CN .312-18 X .20 MAX THK
6	768523	18	FW .343 X .687 X .051/.080H
7	781922	4	BALL STUD
8	603983	2	DAMPER
9	605273	2	STEERING ROD
10	023655	2	NT .312-24 NL G5
11	605622	2	BRAKE ROD
12	034272	2	NT .312-18 HX G5
13	086660	9	NT .375-16 HX G5 NL
14	767954	16	FW .379 X .813 X .063
15	080655	4	CS .375-16 X 1.50 HX G5
16	605297	2	FRAME LATCH TURNBUCKLE
17	034652	1	SPRING 2.5
18	606575	2	CLIP
19	601131	2	SPRING
20	109203	1	LS BRAKE SPRING LINK
21	109202	1	RS BRAKE SPRING LINK (NOT SHOWN)
22	016816	2	NT .250-20 HX FL LK ZNY
23	055939	2	CS .250-20 X .75 HX G5
24	601051	2	OVERTRAVEL SPRING

NOTES:

1. Part of the transmission.
2. The nut must be flush with the end of the brake rod.
3. Torque to 14 ft-lbs.

Steering & Brake—S/N 16042182 & Higher

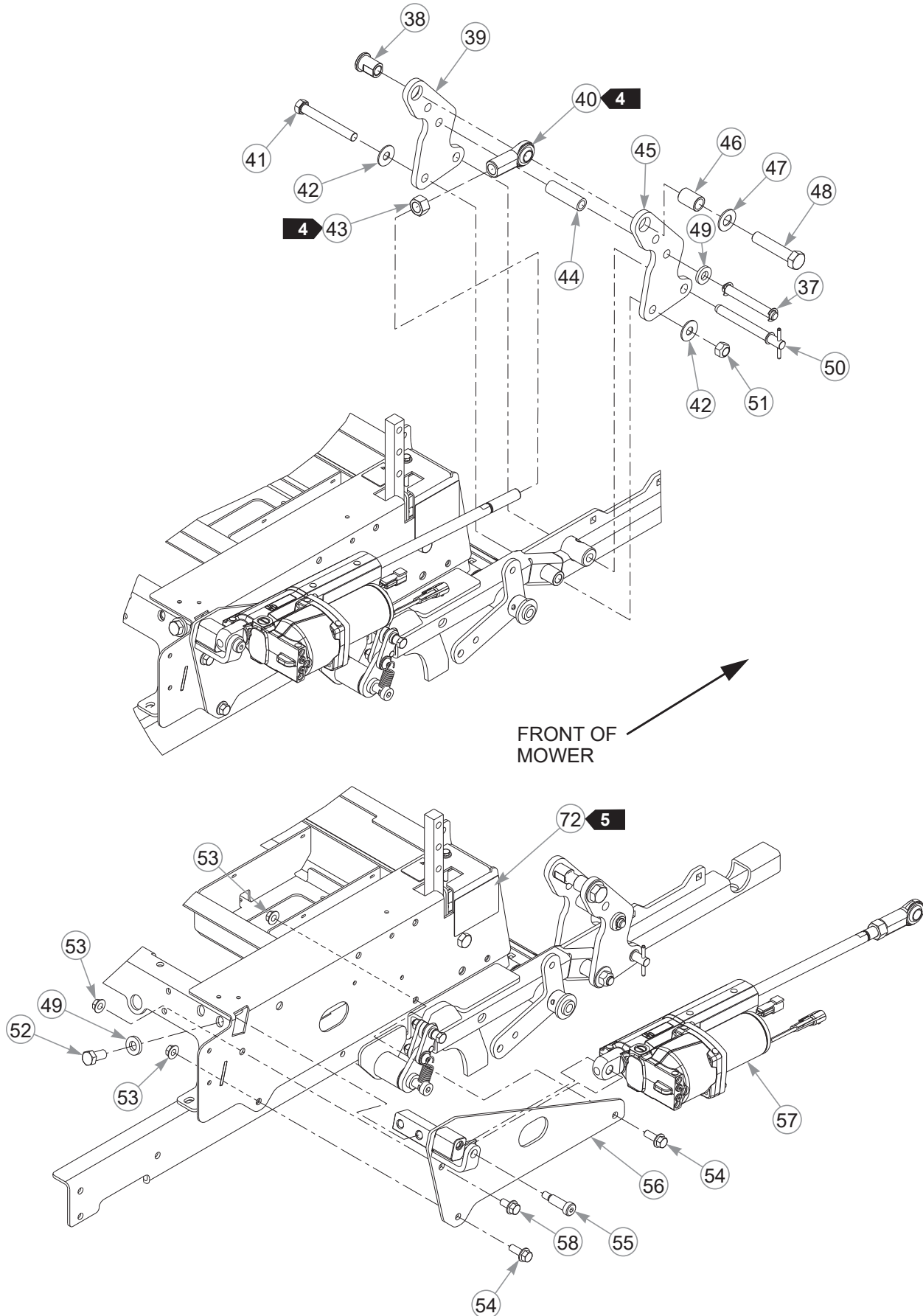


Steering & Brake—S/N 16042182 & Higher

INDEX NO.	PART NO.	QTY.	DESCRIPTION
25	052860	1	CS .375-16 X 1.25 HX G5
26	119303	1	LATCH ARM
27	765339	3	BUSHING
28	016410	2	CS .375-16 X 2.00 HX G5
29	120131	2	CAM FOLLOWER SPACER
30	605618	2	LATCH BEARING BUSHING
31	605619	2	BUSHING .500 X .625
32	605680	1	CS .375-16 X 2.00 BH BO
33	118882	2	CARRIER LATCH
34	604816	1	CS .375-16 X 1.50 BH BO
35	728550	2	SB .50 X .75SH .375-16TD
36	605243	2	SPRING

NOTES:

Steering & Brake—S/N 16042182 & Higher



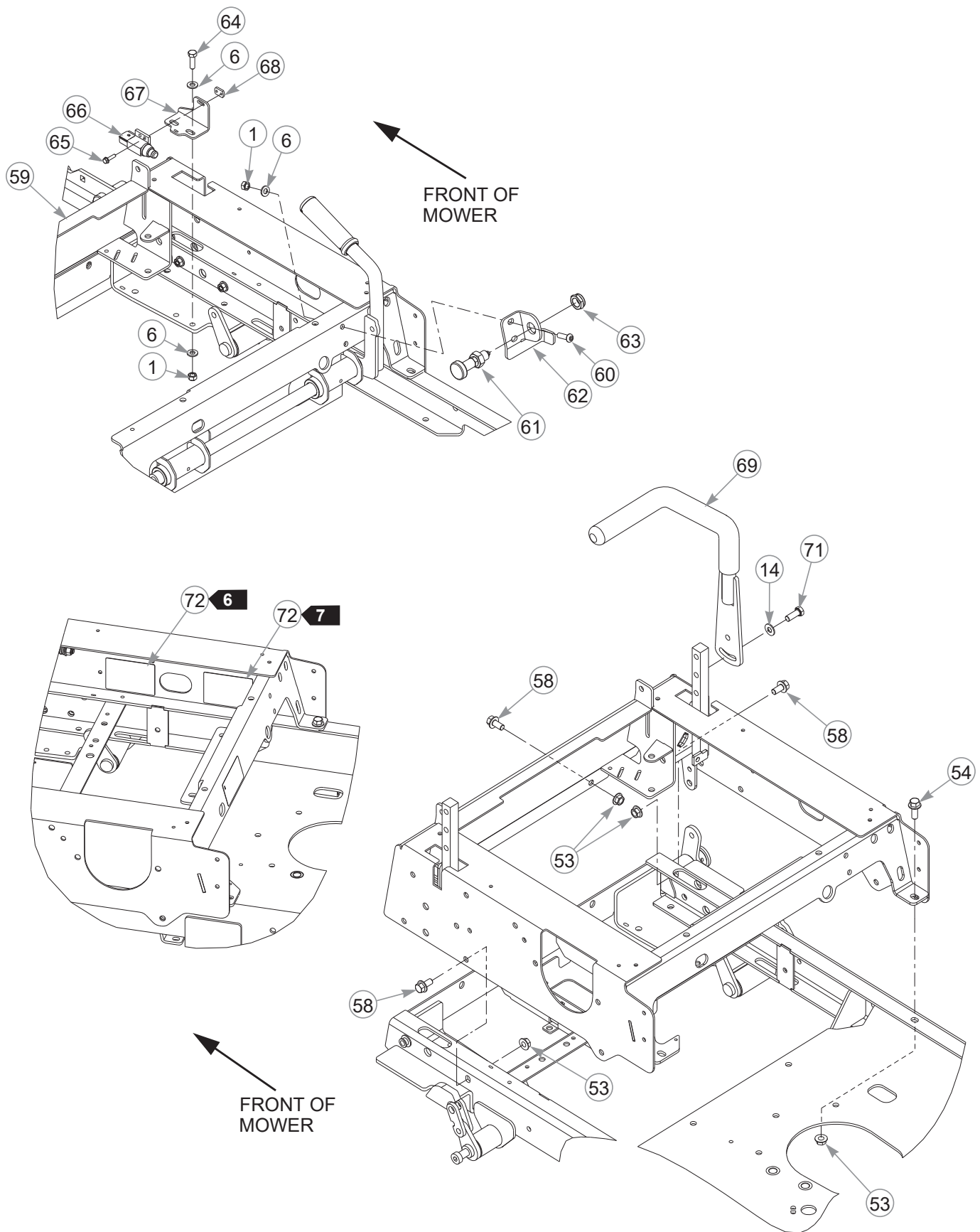
Steering & Brake—S/N 16042182 & Higher

INDEX NO.	PART NO.	QTY.	DESCRIPTION
37	605241	1	CE .500 X 4.00 X 3.50 HD LS
38	118890	1	INNER ACTUATOR SPACER
39	118889	1	LIFT PIVOT PLATE LS
40	605488	1	ROD END
41	089938	1	CS .500-13 X 4.00 HX G5 Z
42	704759	2	FW .500 X 1.25 X .075 ZNY
43	605489	1	NT .625-18 HX G5 ZK
44	605630	1	LIFT PIVOT SPACER
45	118888	1	LIFT PIVOT PLATE RS
46	118891	1	OUTER ACTUATOR SPACER
47	728030	1	FW .656 X 1.312 X .090 ZNY
48	029934	1	CS .625-11 X 3.00 HX G5
49	767962	3	FW .531 X 1.063 X .175
50	605240	1	LYNCH PIN .500 DIA
51	023317	1	NT .500-13 UNT LK G8
52	016527	2	CS .500-13 X 1.00 HX G5 ZN
53	016899	11	NT .375-16 HX G5 FLK
54	029751	4	CS .375-16 X 1.00 HX FLK
55	760330	1	SB .500 X 1.250 SH .375
56	118859	1	ACTUATOR MOUNT
57	606159	1	ACTUATOR ASSEMBLY
58	029629	7	CS .375-16 X .75 HX FLK

NOTES:

4. Part of the actuator assembly, 606159.
5. Serial number decal. In the event the serial number decal becomes damaged or illegible, please contact your dealer to order a replacement.

Steering & Brake—S/N 16042182 & Higher



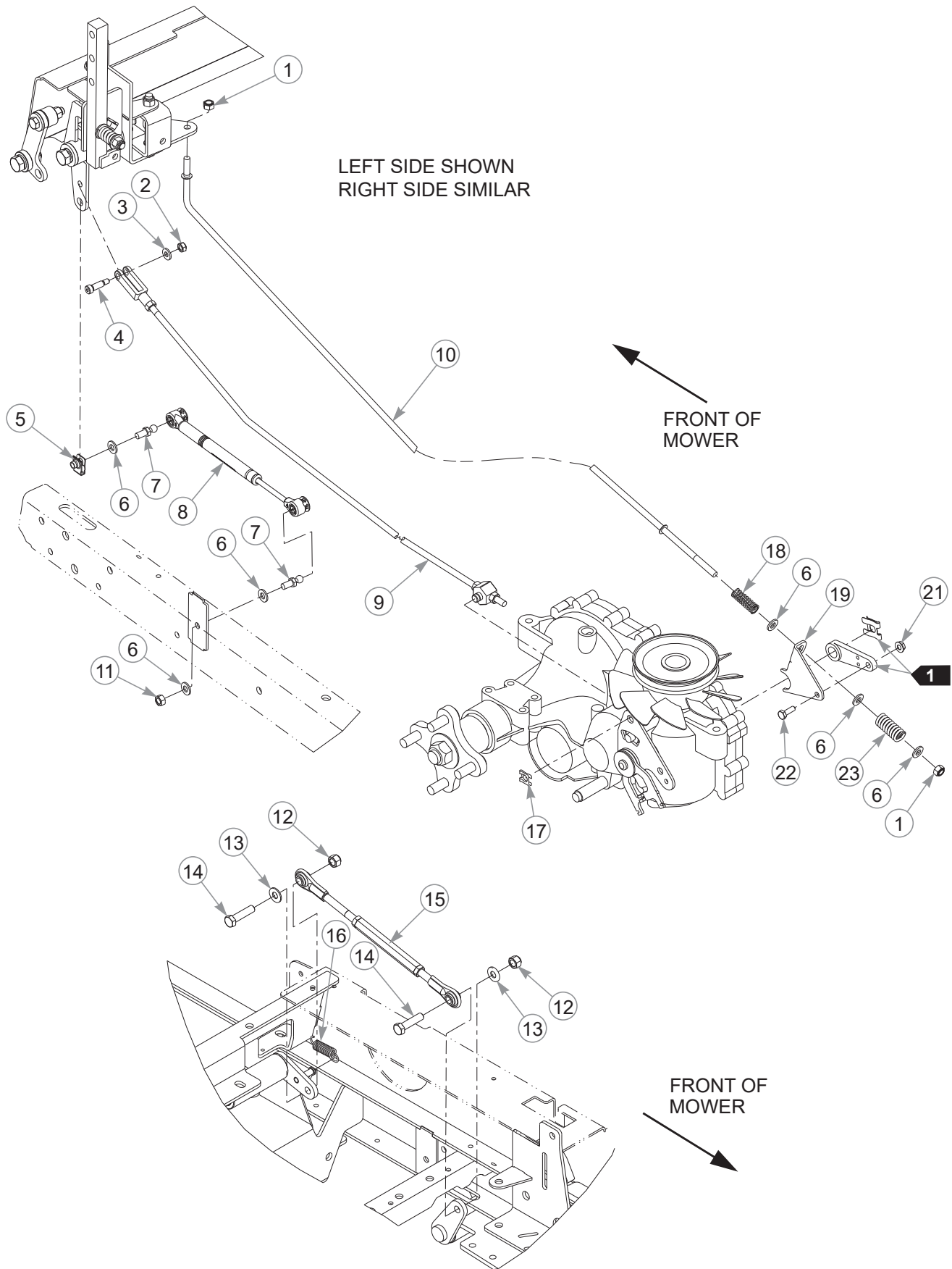
Steering & Brake—S/N 16042182 & Higher

INDEX NO.	PART NO.	QTY.	DESCRIPTION
59	N/A	1	STEERING BOX SUB-ASSEMBLY
60	602231	2	CS .312-18 X 1.00 BTNHD ZN
61	604872	1	LOCKING SPRING PLUNGER
62	118837	1	PLUNGER BRACKET
63	602728	1	NT .625-11 HXZY NL THIN
64	036236	2	CS .312-18 X 1.00 HX G5
65	063198	2	CS 10-24 X .75 HX FLK ZN
66	602538	1	PLUNGER SWITCH
67	120430	1	SWITCH BRACKET
68	601822	1	NUT PLATE .420 CENTERS
69	605383	1	RS STEERING HANDLE (WITH GRIP)
70	605380	1	RS STEERING HANDLE (WITH GRIP) (NOT SHOWN)
71	036244	4	CS .375-16 X 1.00 HX G5
72	N/A	3	SERIAL NO. / SPEC DECAL

NOTES:

6. EPA compliance decal.
7. Patent numbers decal.

Steering & Brake—S/N Prior to 16042182



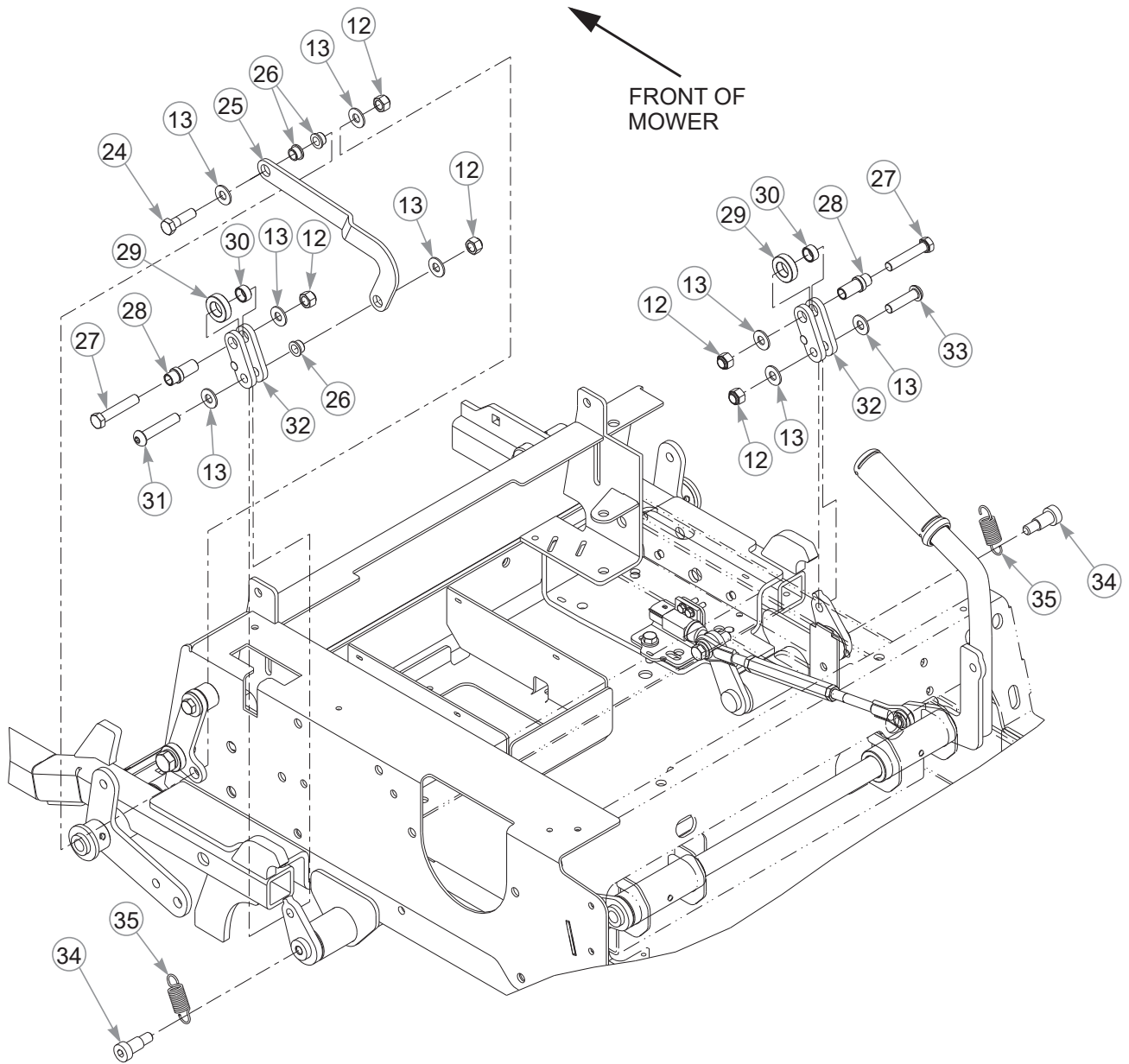
Steering & Brake—S/N Prior to 16042182

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	058776	8	NT .312-18 HX G5 ZY NL
2	068551	2	NT .250-20 HX ZY NL
3	768515	2	FW .281 X .625 X .066
4	772483	2	SB .312 X .75 SH .250-20
5	601069	2	CN .312-18 X .20 MAX THK
6	768523	18	FW .343 X .687 X .051/.080H
7	781922	4	BALL STUD
8	603983	2	DAMPER
9	605273	2	STEERING ROD
10	605622	2	BRAKE ROD
11	034272	2	NT .312-18 HX G5
12	086660	9	NT .375-16 HX G5 NL
13	767954	16	FW .379 X .813 X .063
14	080655	4	CS .375-16 X 1.50 HX G5
15	605297	2	FRAME LATCH TURNBUCKLE
16	034652	1	SPRING 2.5
17	606575	2	CLIP
18	601131	2	SPRING
19	109203	1	LS BRAKE SPRING LINK
20	109202	1	RS BRAKE SPRING LINK (NOT SHOWN)
21	016816	2	NT .250-20 HX FL LK ZNY
22	055939	2	CS .250-20 X .75 HX G5
23	601051	2	OVERTRAVEL SPRING

NOTES:

1. Part of the transmission.

Steering & Brake—S/N Prior to 16042182

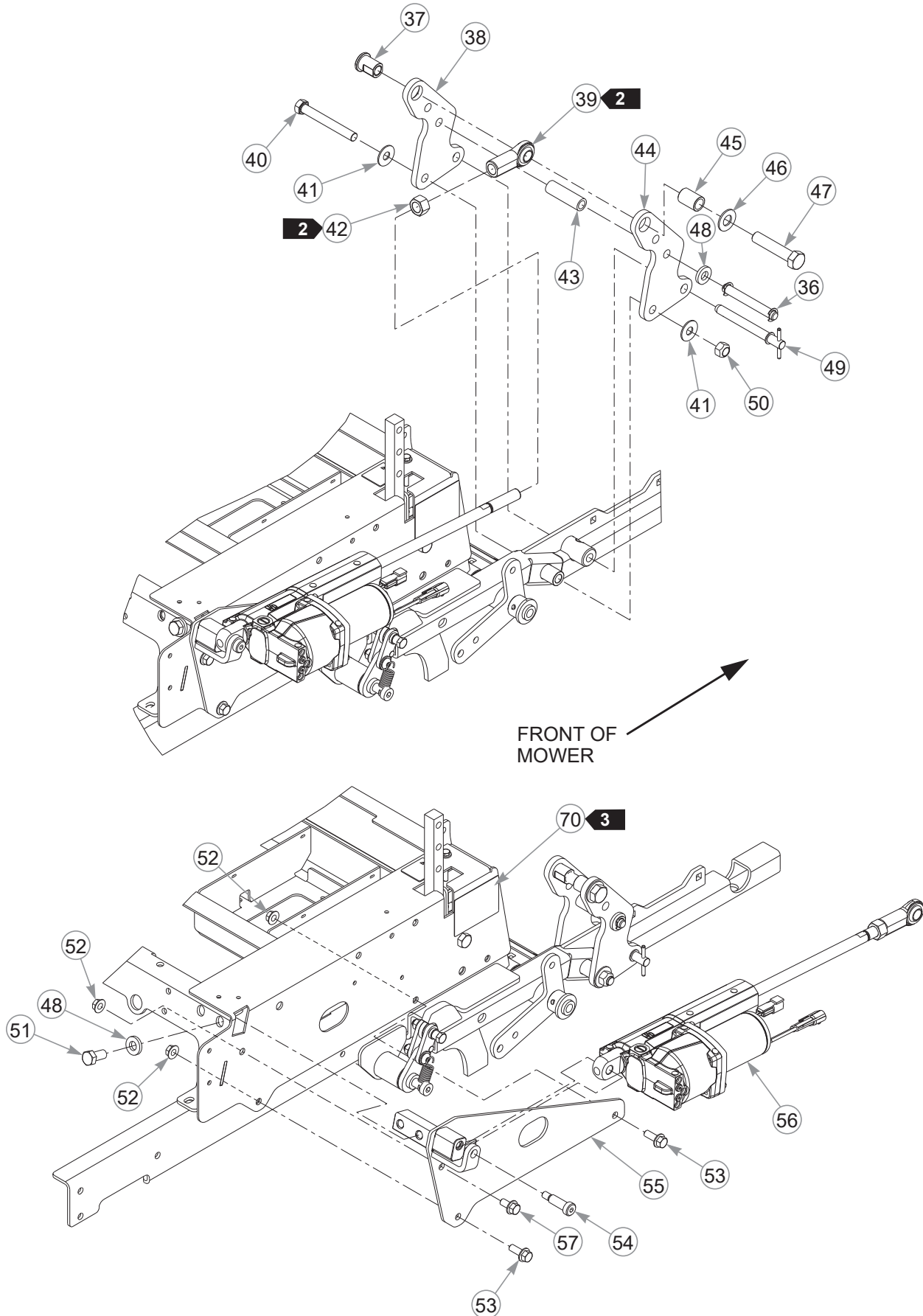


Steering & Brake—S/N Prior to 16042182

INDEX NO.	PART NO.	QTY.	DESCRIPTION
24	052860	1	CS .375-16 X 1.25 HX G5
25	119303	1	LATCH ARM
26	765339	3	BUSHING
27	016410	2	CS .375-16 X 2.00 HX G5
28	120131	2	CAM FOLLOWER SPACER
29	605618	2	LATCH BEARING BUSHING
30	605619	2	BUSHING .500 X .625
31	605680	1	CS .375-16 X 2.00 BH BO
32	118882	2	CARRIER LATCH
33	604816	1	CS .375-16 X 1.50 BH BO
34	728550	2	SB .50 X .75SH .375-16TD
35	605243	2	SPRING

NOTES:

Steering & Brake—S/N Prior to 16042182



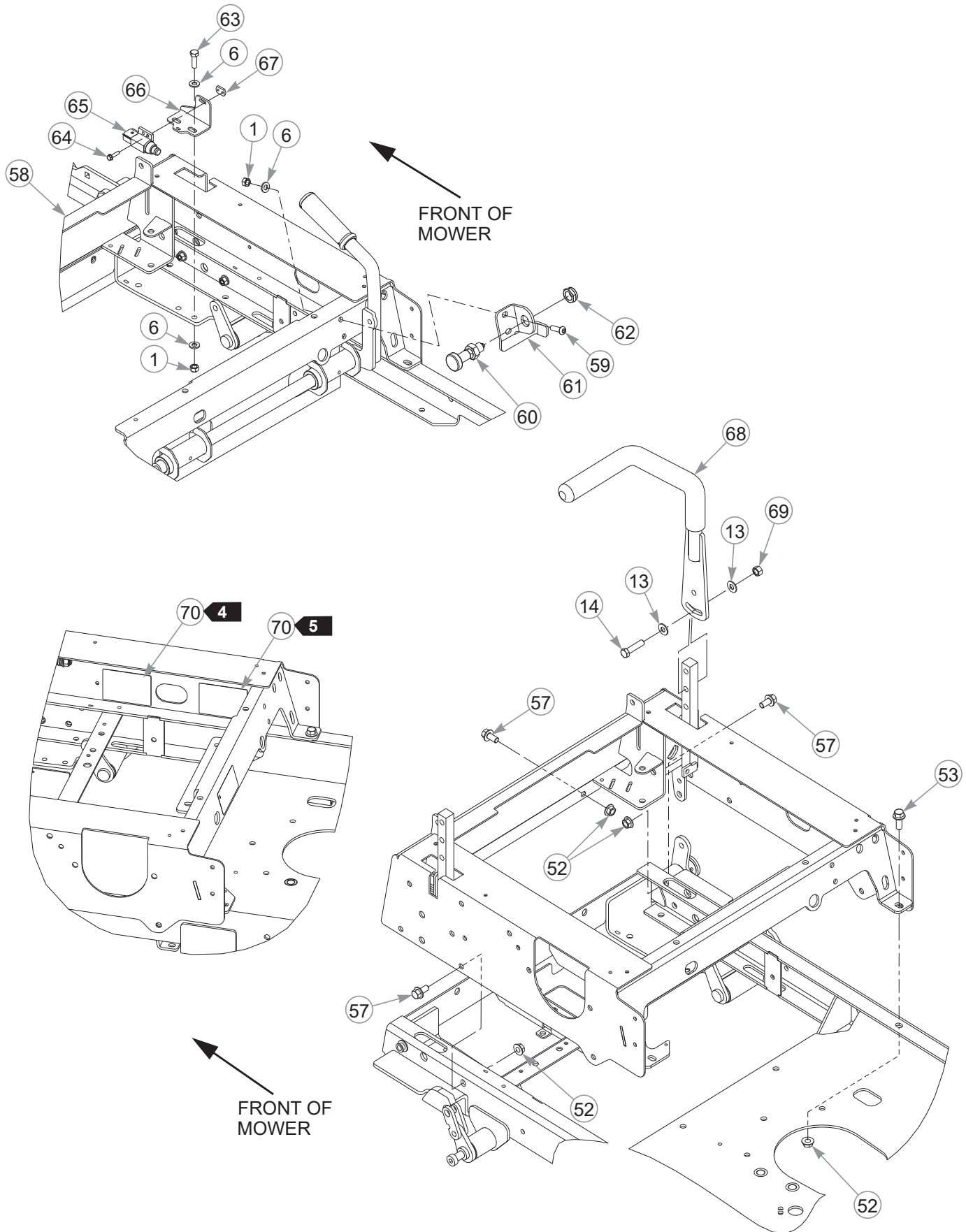
Steering & Brake—S/N Prior to 16042182

INDEX NO.	PART NO.	QTY.	DESCRIPTION
36	605241	1	CE .500 X 4.00 X 3.50 HD LS
37	118890	1	INNER ACTUATOR SPACER
38	118889	1	LIFT PIVOT PLATE LS
39	605488	1	ROD END
40	089938	1	CS .500-13 X 4.00 HX G5 Z
41	704759	2	FW .500 X 1.25 X .075 ZNY
42	605489	1	NT .625-18 HX G5 ZK
43	605630	1	LIFT PIVOT SPACER
44	118888	1	LIFT PIVOT PLATE RS
45	118891	1	OUTER ACTUATOR SPACER
46	728030	1	FW .656 X 1.312 X .090 ZNY
47	029934	1	CS .625-11 X 3.00 HX G5
48	767962	3	FW .531 X 1.063 X .175
49	605240	1	LYNCH PIN .500 DIA
50	023317	1	NT .500-13 UNT LK G8
51	016527	2	CS .500-13 X 1.00 HX G5 ZN
52	016899	11	NT .375-16 HX G5 FLK
53	029751	4	CS .375-16 X 1.00 HX FLK
54	760330	1	SB .500 X 1.250 SH .375
55	118859	1	ACTUATOR MOUNT
56	606159	1	ACTUATOR ASSEMBLY
57	029629	7	CS .375-16 X .75 HX FLK

NOTES:

2. Part of the actuator assembly, 606159.
3. Serial number decal. In the event the serial number decal becomes damaged or illegible, please contact your dealer to order a replacement.

Steering & Brake—S/N Prior to 16042182



Steering & Brake—S/N Prior to 16042182

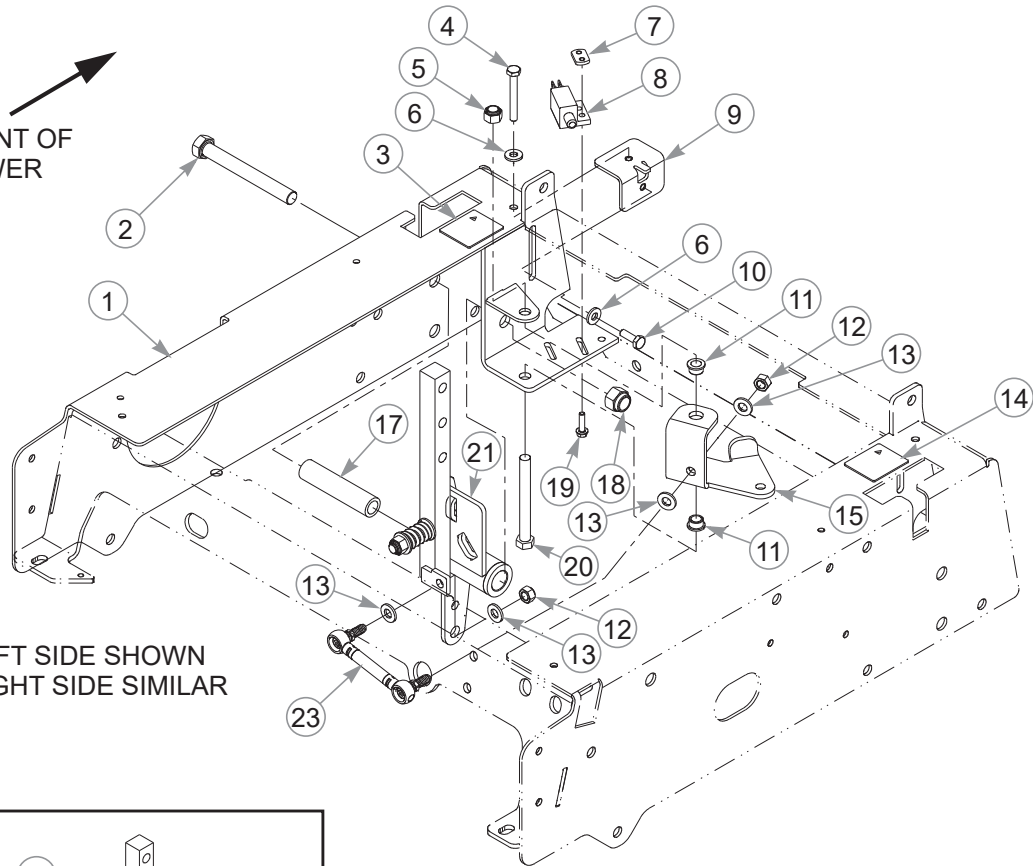
INDEX NO.	PART NO.	QTY.	DESCRIPTION
58	N/A	1	STEERING BOX SUB-ASSEMBLY
59	602231	2	CS .312-18 X 1.00 BTNHD ZN
60	604872	1	LOCKING SPRING PLUNGER
61	118837	1	PLUNGER BRACKET
62	602728	1	NT .625-11 HXZY NL THIN
63	036236	2	CS .312-18 X 1.00 HX G5
64	063198	2	CS 10-24 X .75 HX FLK ZN
65	602538	1	PLUNGER SWITCH
66	120430	1	SWITCH BRACKET
67	601822	1	NUT PLATE .420 CENTERS
68	360487	2	STEERING HANDLE (WITH GRIP)
	781260	1	GRIP
69	054502	4	NT .375-16 HX G5 ZNY
70	N/A	3	SERIAL NO. / SPEC DECAL

NOTES:

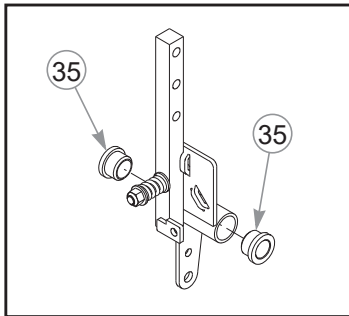
4. EPA compliance decal.
5. Patent numbers decal.

Steering Box Assembly

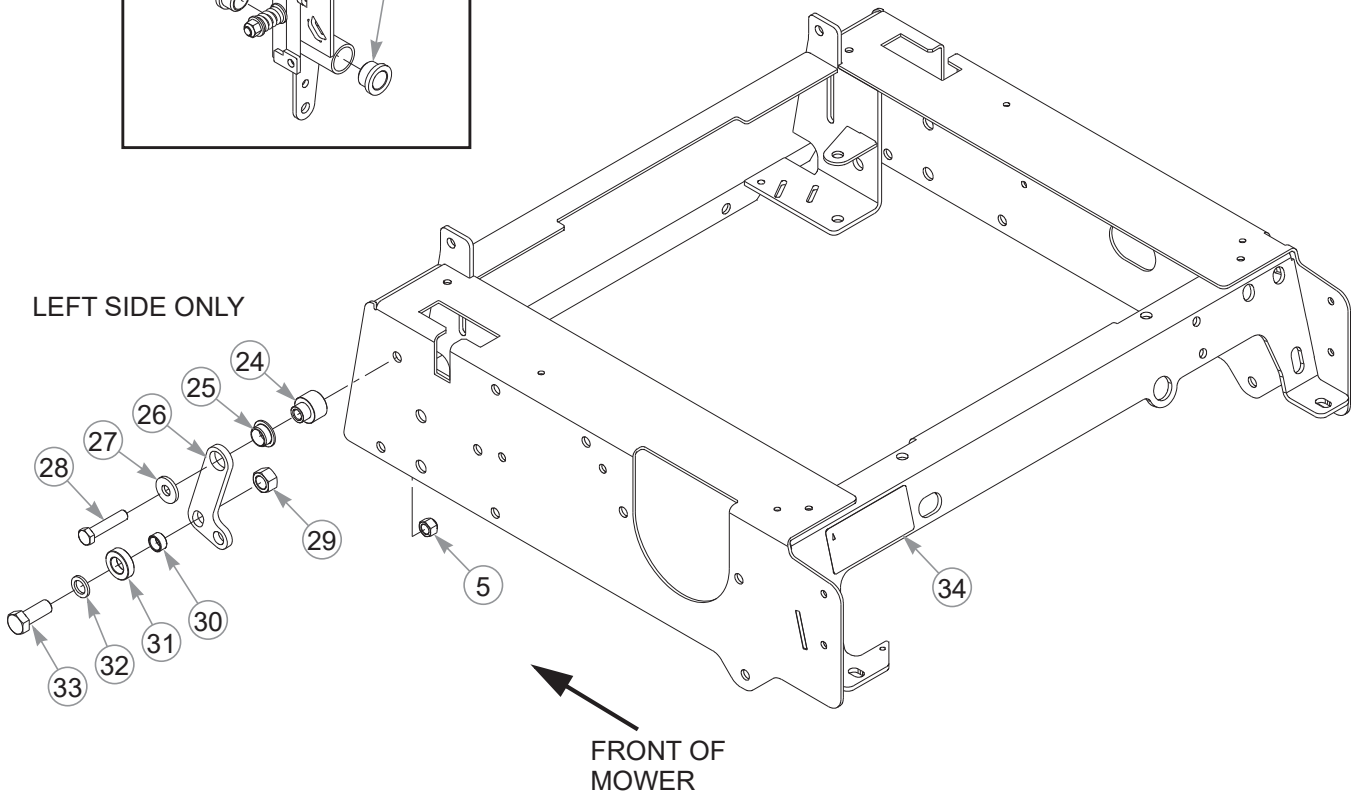
FRONT OF MOWER



LEFT SIDE SHOWN
RIGHT SIDE SIMILAR



LEFT SIDE ONLY



FRONT OF MOWER

Steering Box Assembly

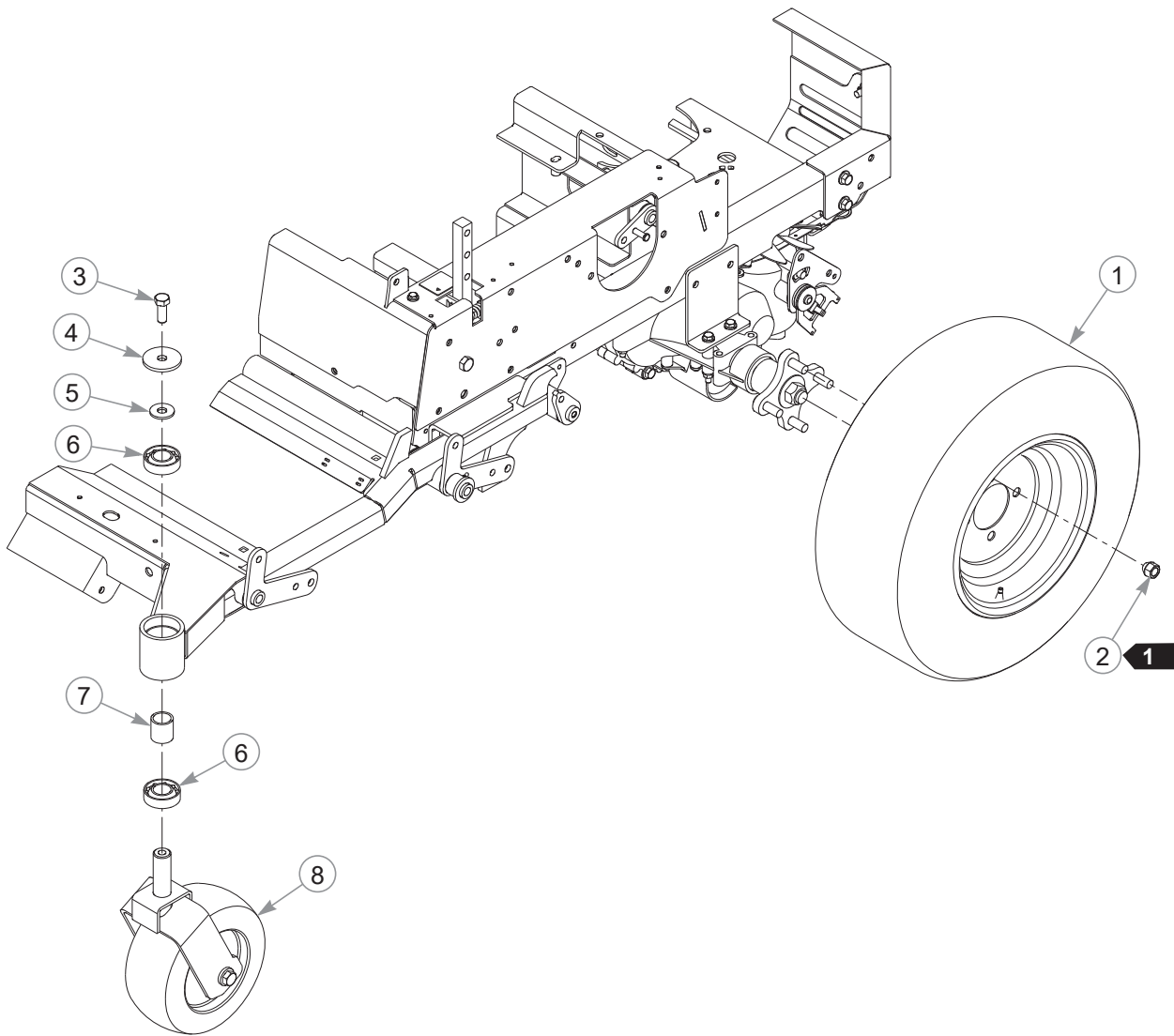
INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	552923	1	STEERING COVER (WITH DECALS)
2	781708	2	CS .500-13 X 4.25 HX G5
3	785139	1	LS STEERING DECAL
4	604452	2	CS .250-20 X 2.00 HX FLTHD
5	086660	3	NT .375-16 G5 NL
6	768515	4	FW .281 X .625 X .066
7	601822	2	NUT PLATE .420 CENTERS
8	781211	2	PUSH BUTTON SWITCH
9	605529	2	STEERING STOP
10	055939	2	CS .250-20 X .75 HX G5
11	765339	4	BUSHING
12	058776	4	NT .312-18 HX G5 ZY NL
13	768523	8	FW .343 X .687 X .051/.080H
14	785220	1	RS STEERING DECAL
15	116142	1	LS BRAKE BELLCRANK
16	116141	1	RS BRAKE BELLCRANK (NOT SHOWN)
17	604288	2	STEERING SPACER
18	781567	2	NT .500-13 NL
19	063198	4	CS 10-24 X .75 HX FLK ZN
20	005108	2	CS .375-16 X 3.50 HX G5 Z
21	606106	1	LS STEERING BOX (S/N 16042182 & HIGHER)
	604300	1	LS STEERING BOX (S/N PRIOR TO 16042182)
22	606105	1	RS STEERING BOX (NOT SHOWN) (S/N 16042182 & HIGHER)
	604299	1	RS STEERING BOX (NOT SHOWN) (S/N PRIOR TO 16042182)
23	604179	2	BRAKE ROD
24	119304	1	LATCH SPACER
25	602539	1	BUSHING .625 I.D.
26	119302	1	FRAME LATCH
27	712919	1	FW .406 X 1.00 X .12 HRD Z
28	705178	1	CS .375-16 X 1.75 HX G5
29	008193	1	NT .500-13 HX G5 ZNYC
30	605619	1	BUSHING .500 X .625
31	605618	1	LATCH BEARING BUSHING
32	604486	1	FW .531 X .812 X .089 HD
33	705954	1	CS .500-13 X 1.25 HX G5
34	601967	1	ENGINE COMPARTMENT DECAL
35	781153	4	BUSHING

NOTES:

Section 4

Wheel & Tire	4-2
Front Tire Breakdown	4-4
Drive Wheel Breakdown	4-6

Wheel & Tire



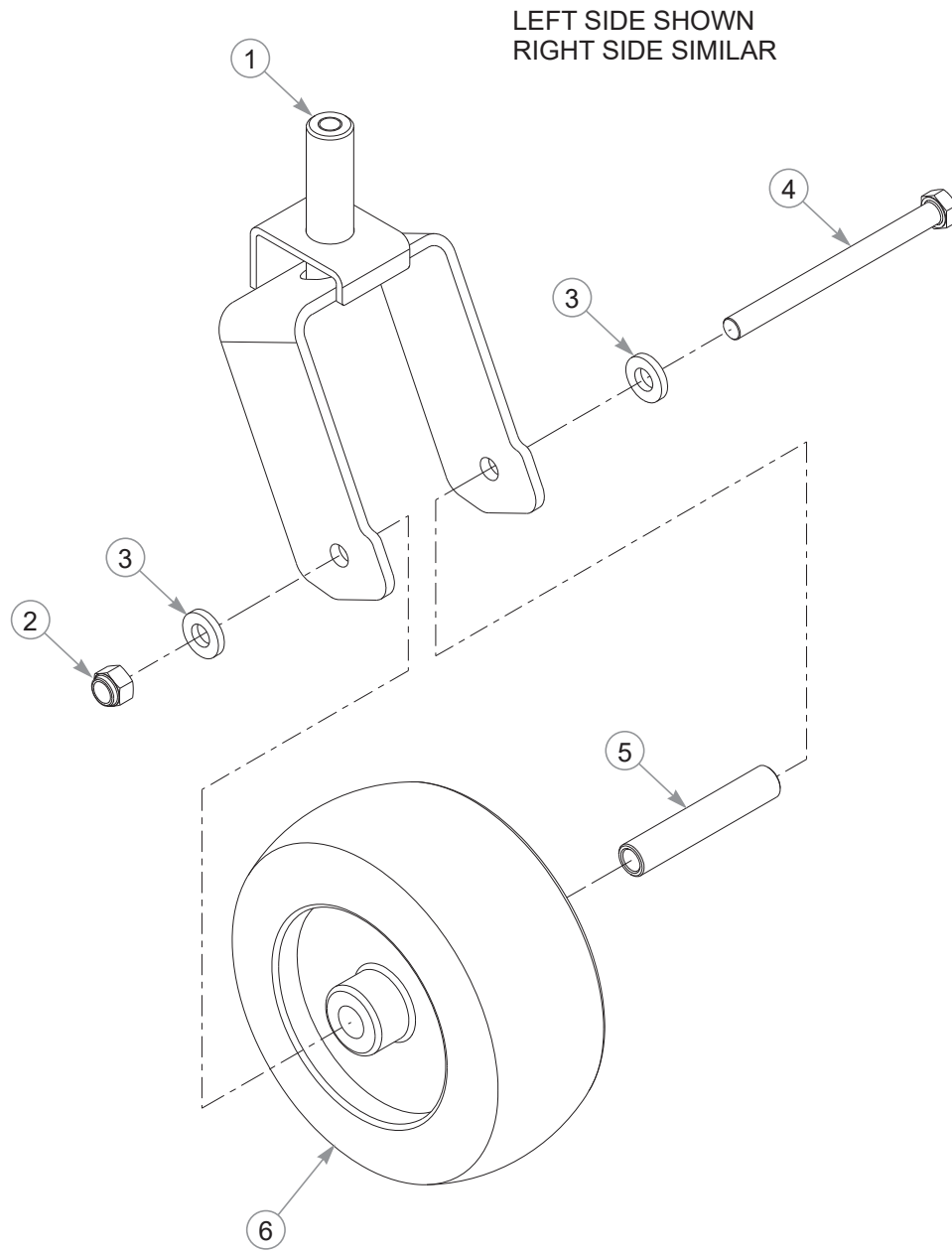
Wheel & Tire

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	600676	2	TIRE/WHEEL ASSEMBLY 20 X 8-10 (48" MOWER)
	600668	2	TIRE/WHEEL ASSEMBLY 20 X 10-10 (54" MOWER)
2	061077	8	WHEEL NUT
3	705954	2	CS .500-13 X 1.25 HX G5
4	344267	2	FW .510 X 2.15 X .187 SPL
5	712976	2	FW .531 X 1.375 X .125 ZNY
6	784223	4	BEARING
7	784603	2	SPACER
8	N/A	1	FRONT TIRE ASSEMBLY

NOTES:

1. Torque to 65–75 ft-lbs.

Front Tire Breakdown

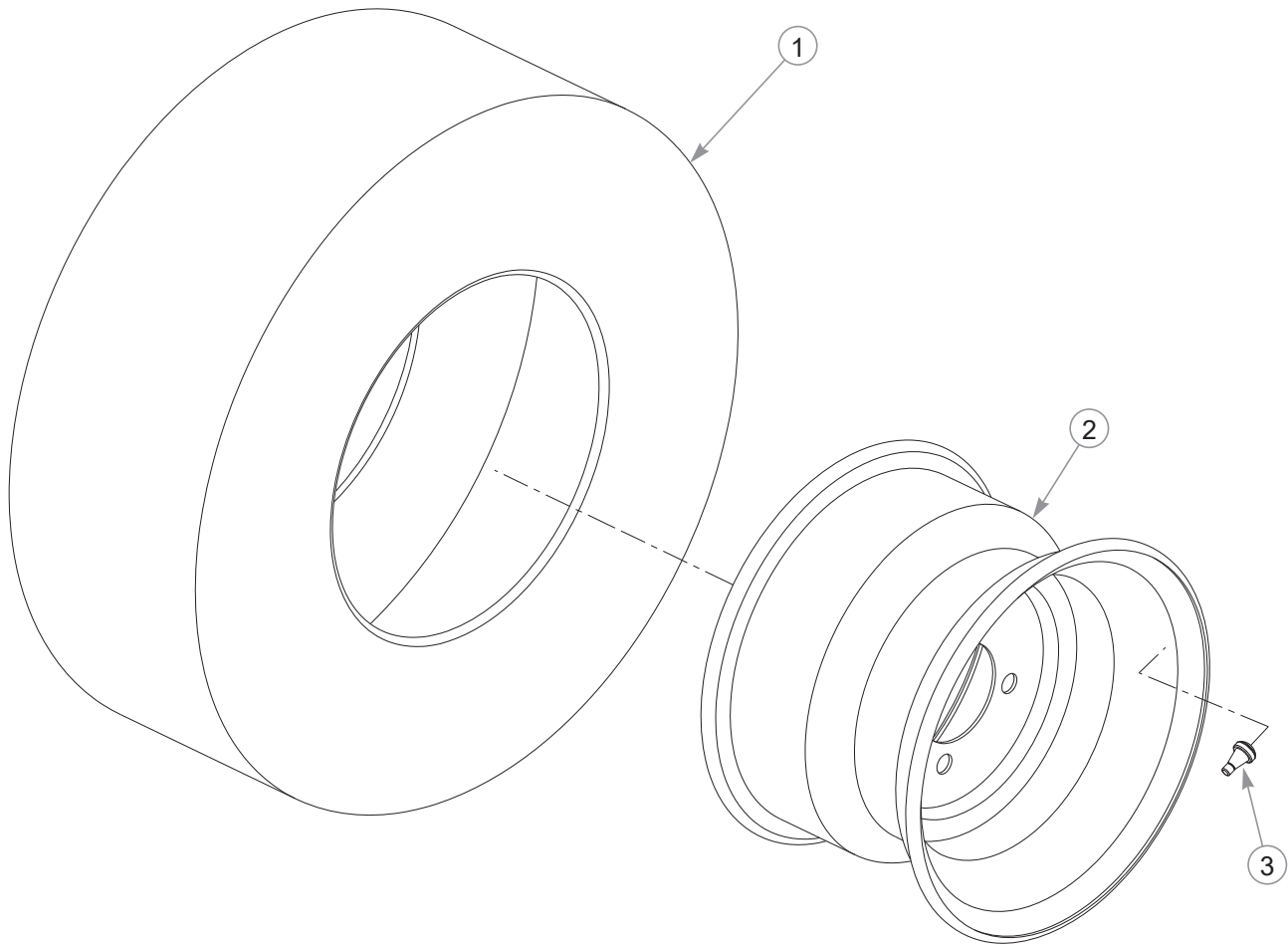


Front Tire Breakdown

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	120440	1	FORK
2	707398	1	NT .500-13 JAM NY LK
3	767962	2	FW .531 X 1.063 X .175
4	766154	1	CS .500-13 X 5.50 G5 Z
5	604089	1	GAUGE WHEEL SPACER
6	604087	1	WHEEL, 9.0 X 3.5 X 4.0 HUB

NOTES:

Drive Wheel Breakdown



600676 TIRE & WHEEL ASSEMBLY (48" MOWERS)

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	600692	1	TIRE 20 X 8-10
2	600718	1	WHEEL 10 X 7
3	019521	1	TIRE VALVE

600668 TIRE & WHEEL ASSEMBLY (54" MOWERS)

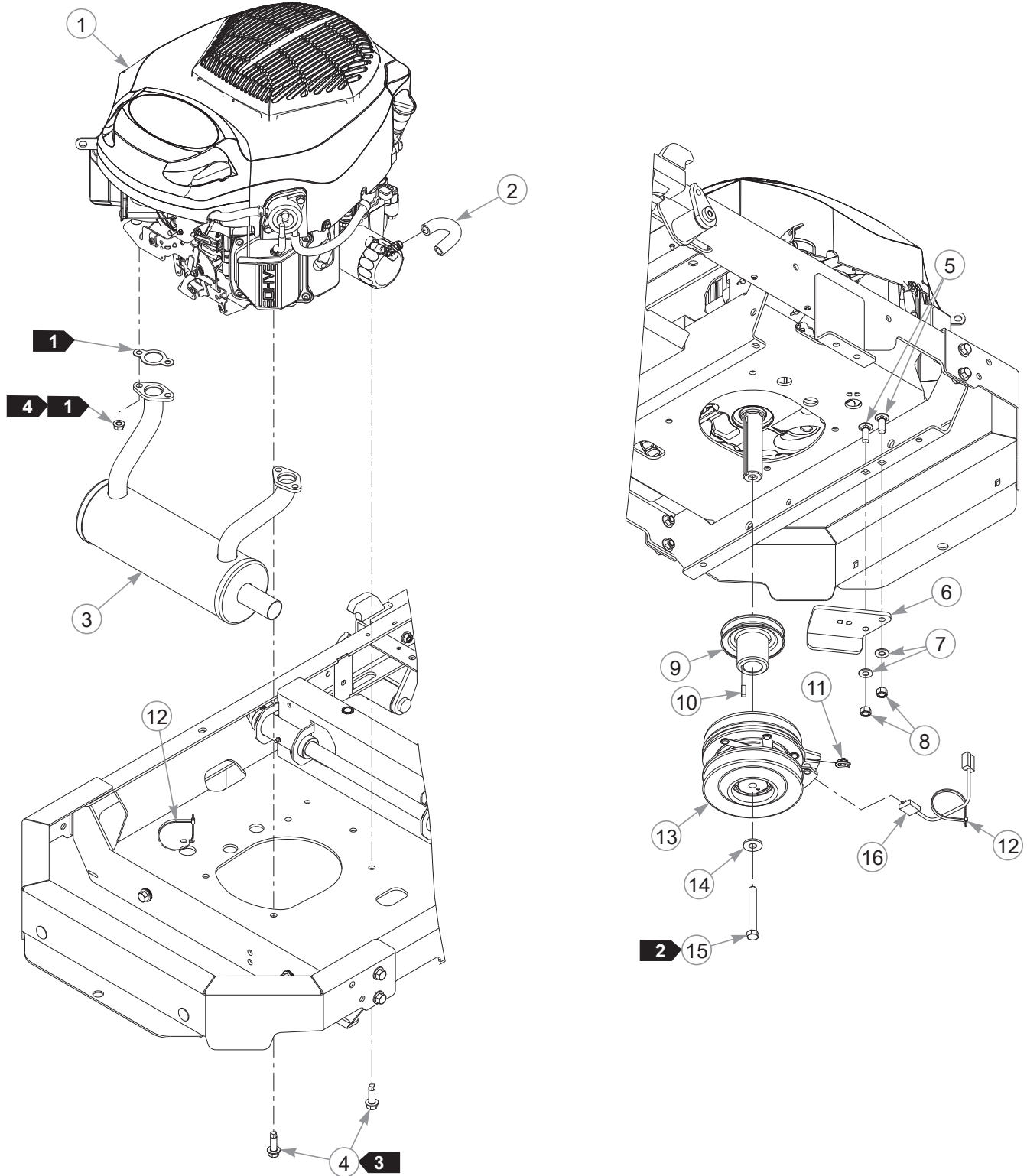
INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	600684	1	TIRE 20 X 10-10
2	600700	1	WHEEL 10 X 7
3	019521	1	TIRE VALVE

NOTES:

Section 5

Engine—Without Carbon Canister	5-2
Engine—With Carbon Canister	5-6
Engine Service Parts—Ring Air Filter	5-10
Engine Service Parts—Canister Air Filter	5-11
Fuel System—Without Carbon Canister	5-12
Fuel System—With Carbon Canister	5-14

Engine—Without Carbon Canister



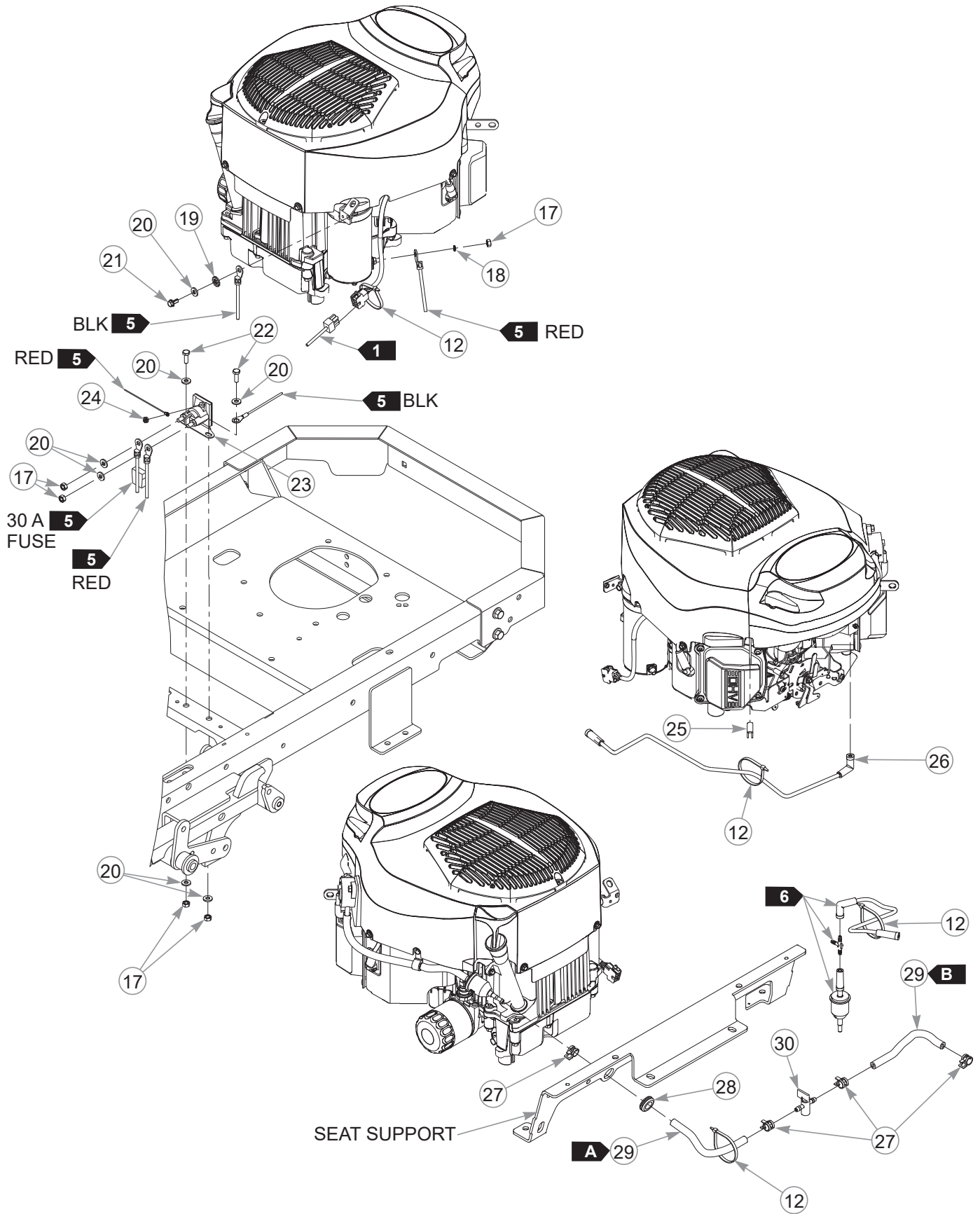
Engine—Without Carbon Canister

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	N/A	1	ENGINE, KOHLER KT740
2	605317	1	OIL DRAIN HOSE
3	605793	1	MUFFLER
4	605814	4	SC .375-16 X 1.25 FLG
5	025395	2	CB .375-16 X 1.00 G5 ZNY
6	121402	1	CLUTCH ANCHOR
7	767954	2	FW .379 X .813 X .063
8	054502	2	NT .375-16 HX G5
9	605574	1	PULLEY
10	712372	1	KEY 1/4 SQ X .66 LG
11	605595	1	CLUTCH BUSHING
12	000331	6	WIRE TIE
13	605576K	1	CLUTCH KIT
14	602680	1	FW .453 X 1.12 X .119 HRD
15	601834	1	CS .437-20 X 3.25 HX G5 P85
16	791251	1	CLUTCH HARNESS PIGTAIL

NOTES:

1. Supplied with the engine.
2. Torque to 45–48 ft-lbs. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.
3. Torque to 30 ft-lbs. Use only hand tools to install these fasteners.
4. Torque to 22 ft-lbs.

Engine—Without Carbon Canister



Engine—Without Carbon Canister

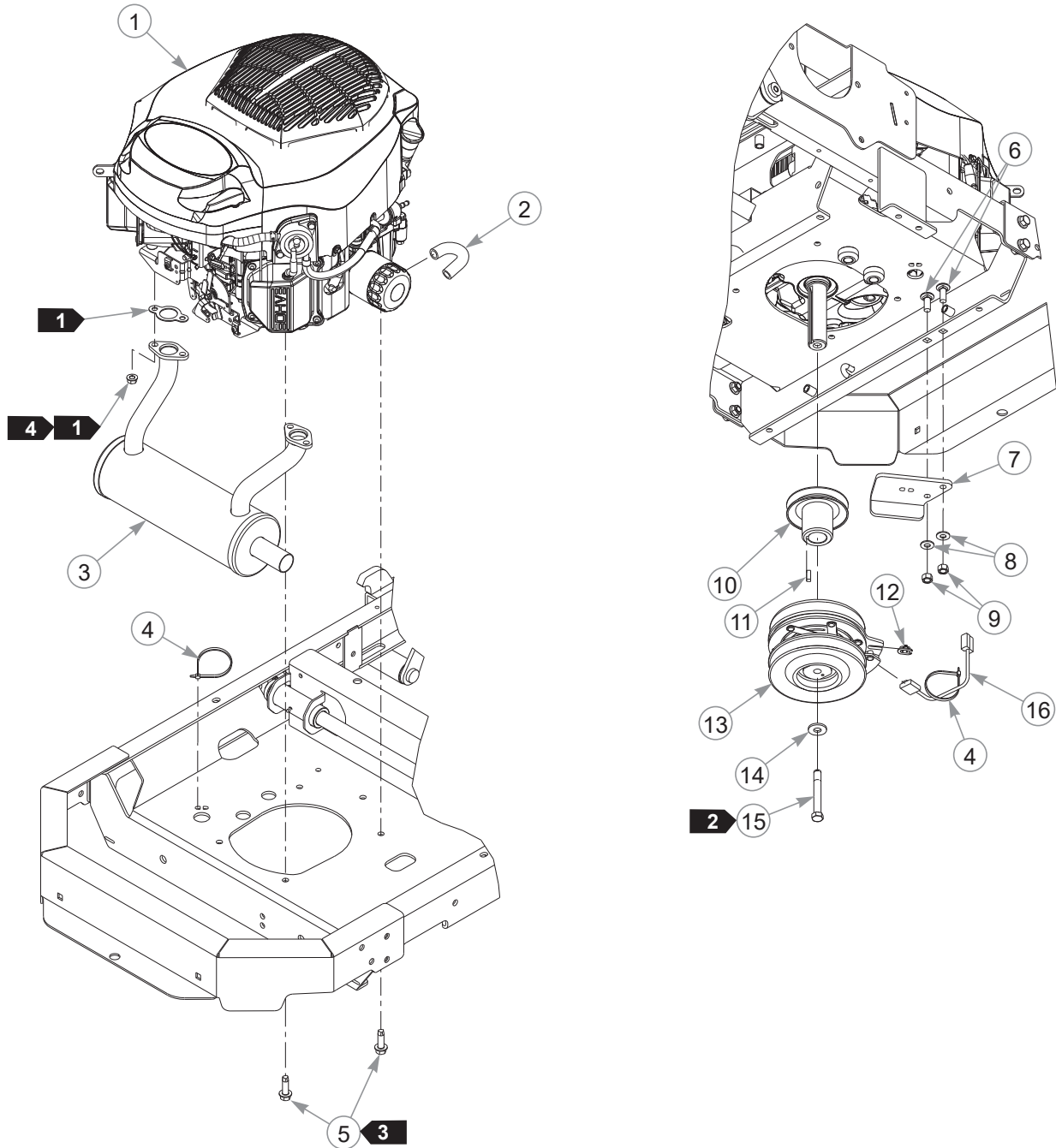
INDEX NO.	PART NO.	QTY.	DESCRIPTION
17	024927	5	NT .250-20 HX G5
18	017038	1	LW .250 MED SPRING ZNYC
19	029868	1	LW .250 INT-EXT TOOTH Z
20	768515	7	FW .281 X .625 X .066
21	603617	1	SC .250-20 X .50 HX FL STP
22	055939	2	CS .250-20 X .75 HX G5
23	030817	1	STARTER SOLENOID
24	044255	1	NT #10-32 HX ZN
25	604966	1	TRIM LOCK 1.13"
26	605947	1	FORMED VAPOR LINE
27	000323	4	HOSE CLAMP
28	601400	1	GM .63 X 1.13 X .88 X .13
29	015818	15"	1/4" FUEL LINE
30	605601	1	FUEL SHUT-OFF VALVE

NOTES:

FUEL LINE LENGTH		
A →	8.5"	VALVE TO ENGINE
B →	6.5"	TANK TO VALVE

5. Part of the wire harness.
6. Part of the fuel system.

Engine—With Carbon Canister



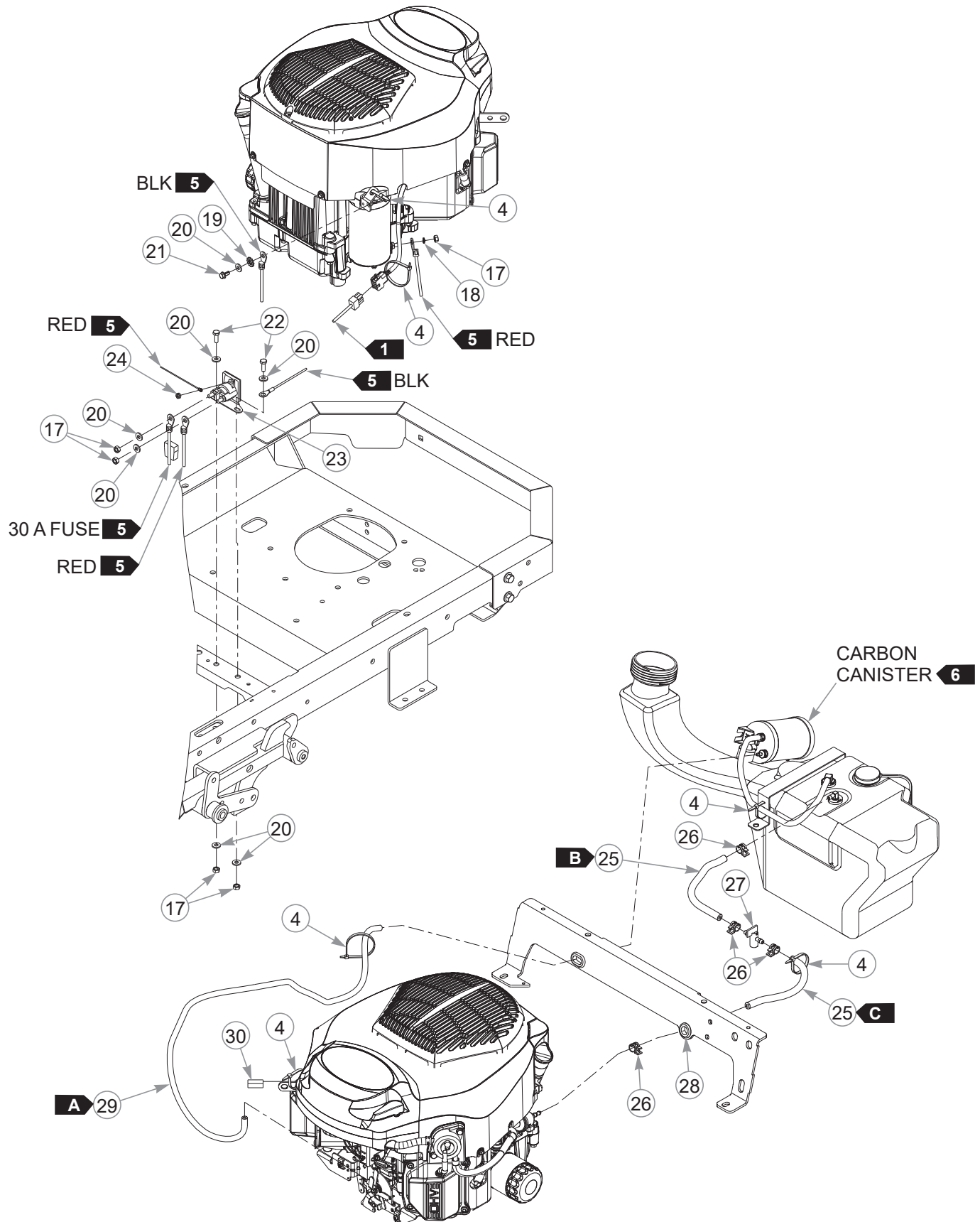
Engine—With Carbon Canister

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	N/A	1	ENGINE, KOHLER KT740
2	605317	1	OIL DRAIN HOSE
3	605793	1	MUFFLER
4	000331	8	WIRE TIE
5	605814	4	SC .375-16 X 1.25 FLG
6	025395	2	CB .375-16 X 1.00 G5 ZNY
7	121402	1	CLUTCH ANCHOR
8	767954	2	FW .379 X .813 X .063
9	054502	2	NT .375-16 HX G5
10	605574	1	PULLEY
11	712372	1	KEY 1/4 SQ X .66 LG
12	605595	1	CLUTCH BUSHING
13	605576K	1	CLUTCH KIT
14	602680	1	FW .453 X 1.12 X .119 HRD
15	601834	1	CS .437-20 X 3.25 HX G5 P85
16	791251	1	CLUTCH HARNESS PIGTAIL

NOTES:

1. Supplied with the engine.
2. Torque to 45–48 ft-lbs. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.
3. Torque to 30 ft-lbs. Use only hand tools to install these fasteners.
4. Torque to 22 ft-lbs.

Engine—With Carbon Canister



Engine—With Carbon Canister

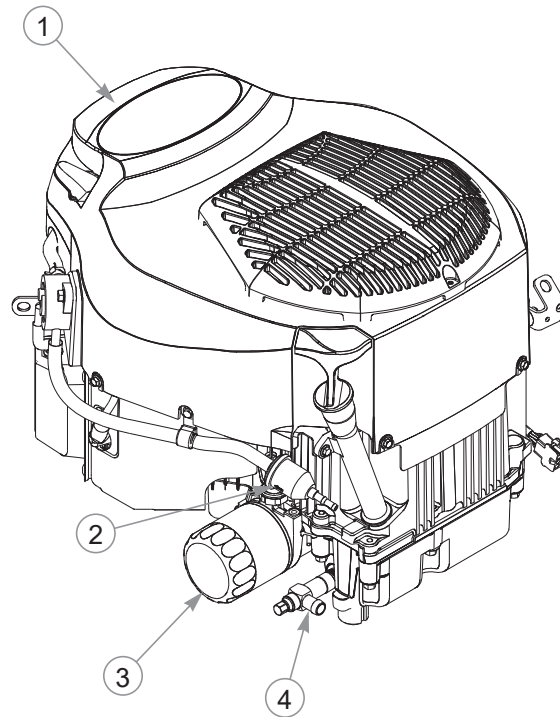
INDEX NO.	PART NO.	QTY.	DESCRIPTION
17	024927	5	NT .250-20 HX G5
18	017038	1	LW .250 MED SPRING ZNYC
19	029868	1	LW .250 INT-EXT TOOTH Z
20	768515	7	FW .281 X .625 X .066
21	603617	1	SC .250-20 X .50 HX FL STP
22	055939	2	CS .250-20 X .75 HX G5
23	030817	1	STARTER SOLENOID
24	044255	1	NT #10-32 HX ZN
25	015818	15"	1/4" FUEL LINE
26	000323	4	HOSE CLAMP
27	605601	1	INLINE FUEL SHUTOFF VALVE
28	601400	1	GM .63 X 1.13 X .88 X .13
29	603326	42.5"	3/16" VAPOR LINE
30	604966	1	TRIM LOCK 1.13"

NOTES:

FUEL & VAPOR LINE LENGTHS		
A	42.5"	CARBON CANISTER TO ENGINE (VAPOR)
B	6.5"	VALVE TO TANK (FUEL)
C	8.5"	VALVE TO ENGINE (FUEL)

5. Part of the wire harness.
6. Part of the fuel system.

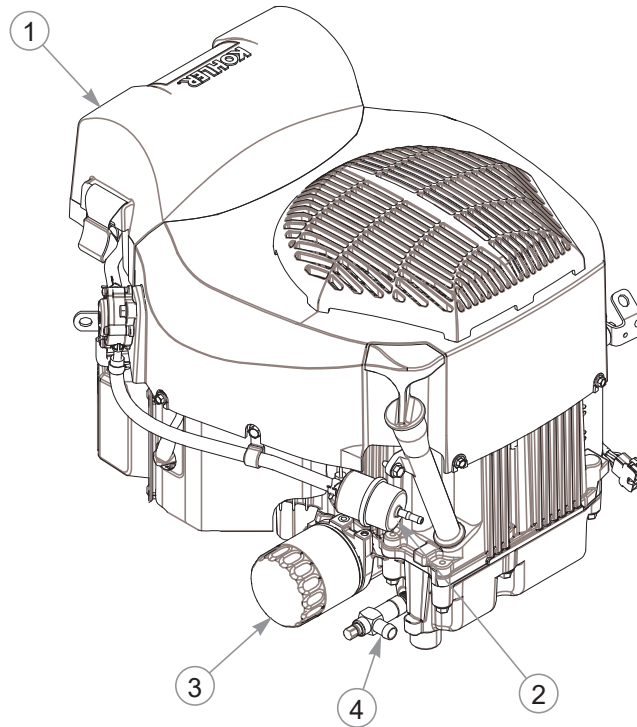
Engine Service Parts—Ring Air Filter



INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	605990	1	AIR FILTER
2	068478	1	IN-LINE FUEL FILTER
3	606095	1	OIL FILTER
4	606020	1	OIL DRAIN VALVE

NOTES:

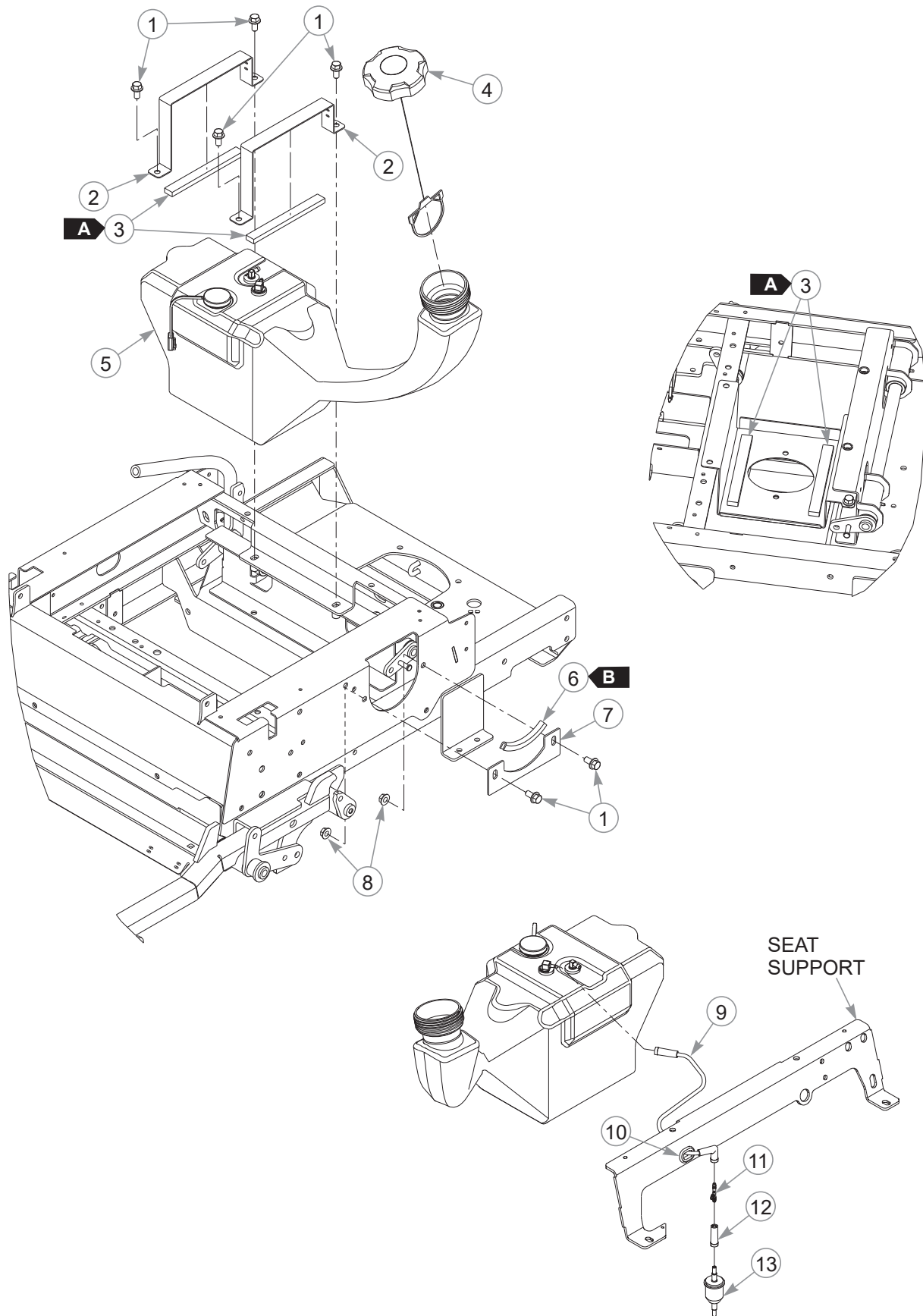
Engine Service Parts—Canister Air Filter



INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	606475	1	AIR FILTER
2	068478	1	IN-LINE FUEL FILTER
3	606095	1	OIL FILTER
4	606020	1	OIL DRAIN VALVE

NOTES:



Fuel System—Without Carbon Canister



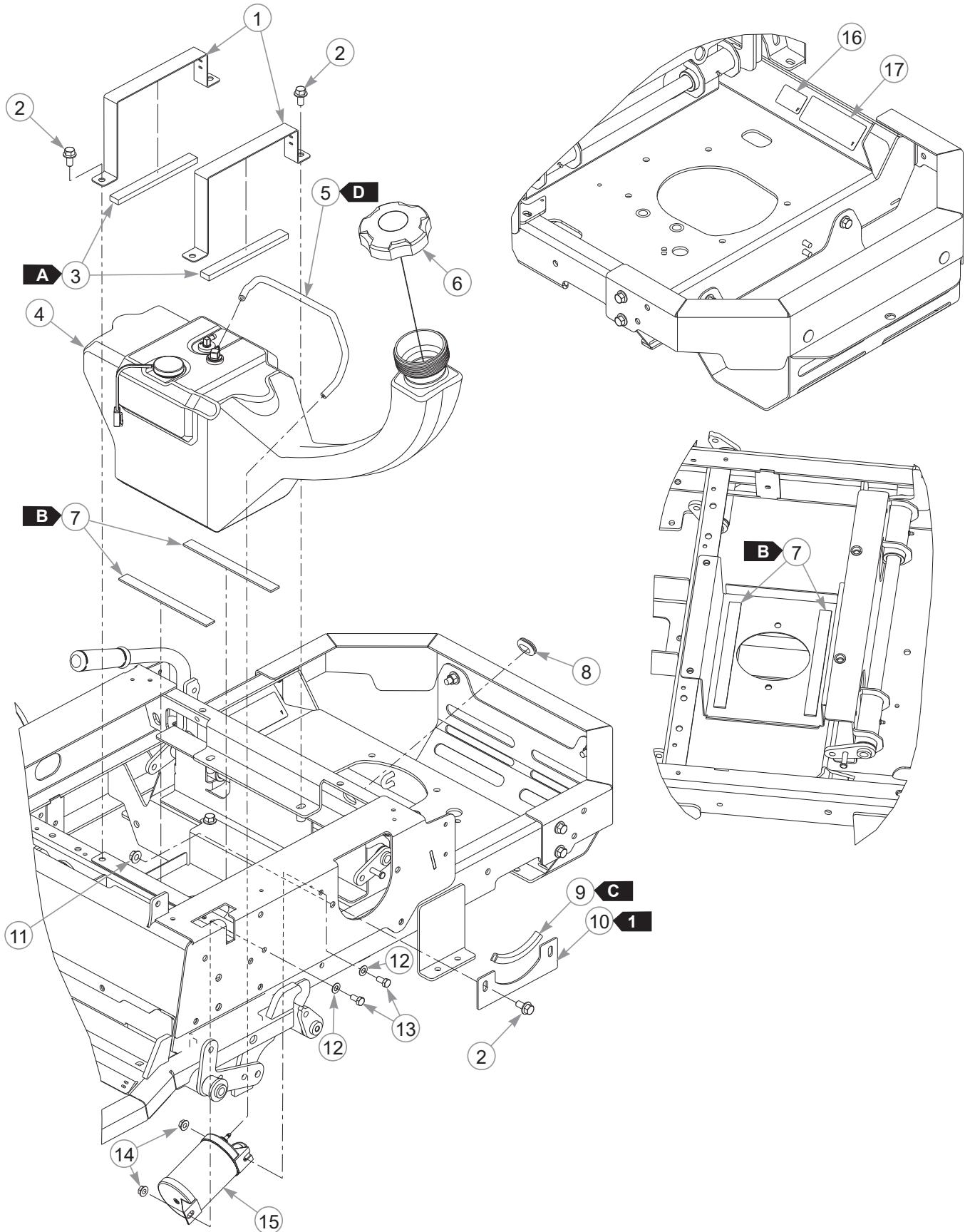
Fuel System—Without Carbon Canister

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	029629	6	CS .375-16 X .75 HX FLK
2	118878	2	FUEL TANK STRAP
3	713198	28"	SEAL 3/8 X 3/4
4	603807	1	RATCHETING GAS CAP, 3.5"
5	605245	1	FUEL TANK
6	033001	4"	TRIM
7	121234	1	FUEL NECK DOUBLER
8	016899	2	NT .375-16 HX FLK G5
9	605610	1	VAPOR LINE 3/16 FORMED
10	047456	1	GM .750 X .188 X 1.00 X .12
11	605690	1	TEE, 3/16" PLASTIC
12	605564	1	3/16" TO 3/16" STRAIGHT BOOT
13	604323	1	VAPOR SYSTEM FILTER

NOTES:

WEATHERSTRIP & TRIM LENGTHS	
	7"
	4"




Fuel System—With Carbon Canister




Fuel System—With Carbon Canister

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	118878	2	FUEL TANK STRAP
2	029629	6	CS .375-16 X .75 HX FLK
3	713198	14"	SEAL 3/8 X 3/4
4	605245	1	FUEL TANK
5	603326	17.75"	3/16" VAPOR LINE
6	603807	1	RATCHETING GAS CAP, 3.5"
7	033035	15.5"	WEATHERSTRIP
8	047456	1	GM .750 X .188 X 1.00 X .12
9	033001	4"	TRIM
10	121234	1	FUEL NECK DOUBLER
11	016899	2	NT .375-16 HX G5 FLK
12	604252	2	FW .340 X .675 X .035 ZN
13	064006	2	CS .312-18 X .625 HX G5
14	016832	2	NT .312-18 HX FLK
15	605609	1	CARBON CANISTER
16	603363	1	ANSI COMPLIANCE DECAL
17	601908	1	SPARK ARRESTER DECAL

NOTES:

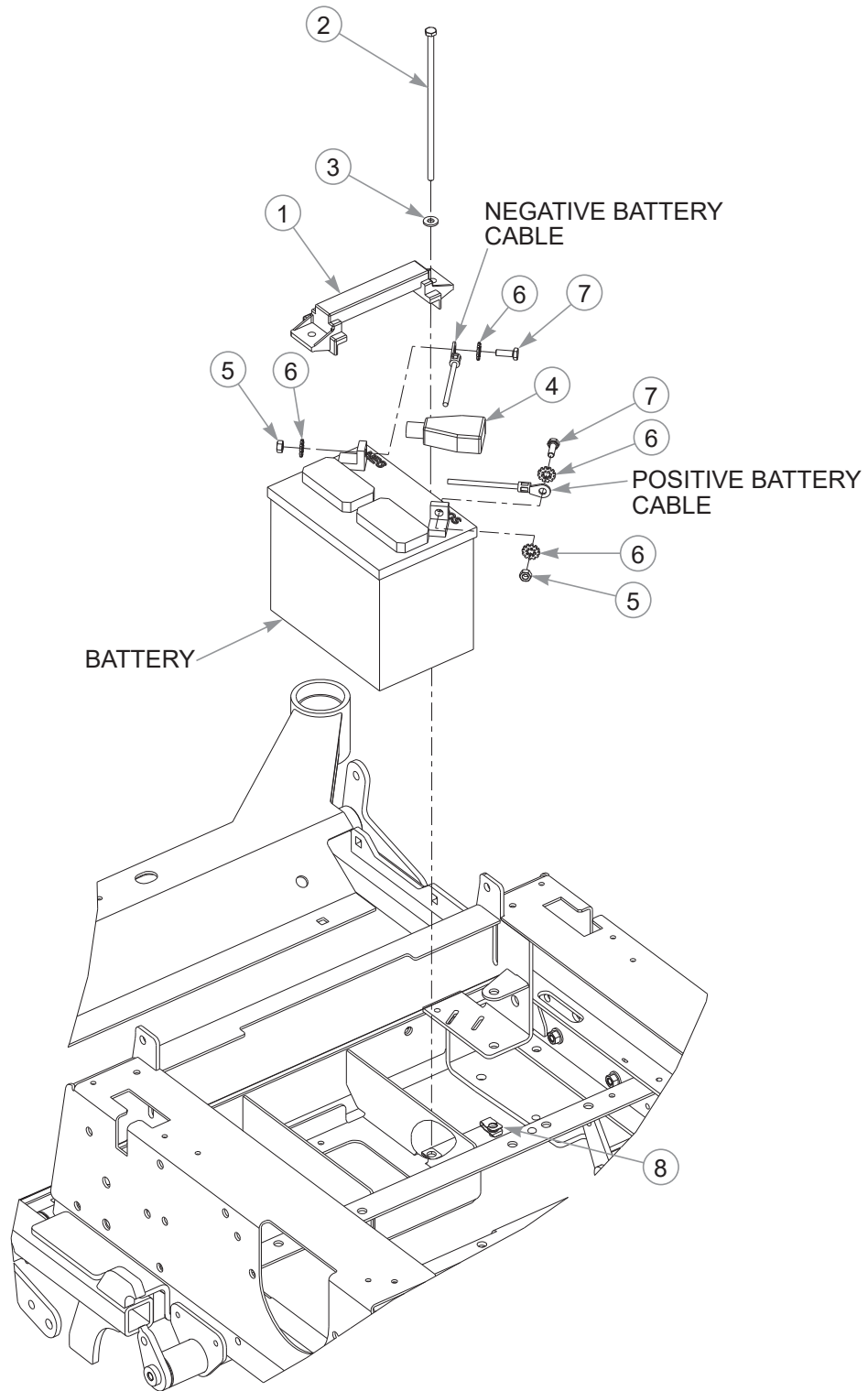
SEAL/TRIM LENGTHS	
	7.0"
	7.75"
	4.0"

VAPOR LINE LENGTH	
	17.75"

Section 6

Battery	6-2
Fenders & Instrument Panel	6-4

Battery



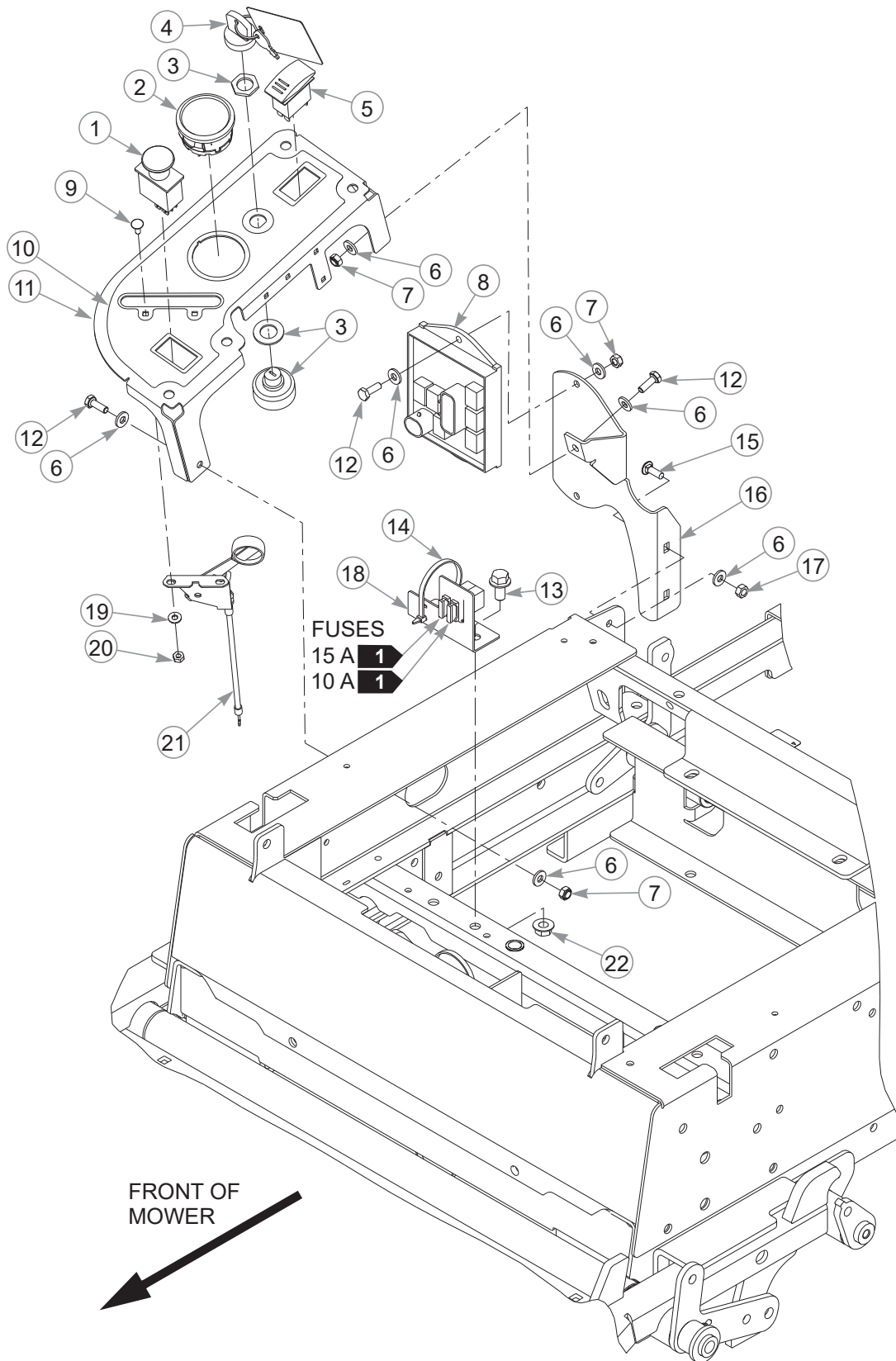
Battery

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	604178	1	TIE DOWN STRAP
2	604465	2	CS .250-20 X 7.50 HX G5
3	768515	2	FW .281 X .625 X .066
4	771428	1	RED BATTERY CABLE BOOT
5	024927	2	NT .250-20 HX G5
6	029868	4	LW .250 INT-EXT TOOTH Z
7	055939	2	CS .250-20 X .75 HX G5
8	601982	2	CN .250-20 X .15 MAX THK
9	000331	2	WIRE TIE (NOT SHOWN)

NOTES:

1. When performing service on the mower, disconnect the negative battery cable (black) and do not reconnect it to the battery until ready to start the engine.

Fenders & Instrument Panel



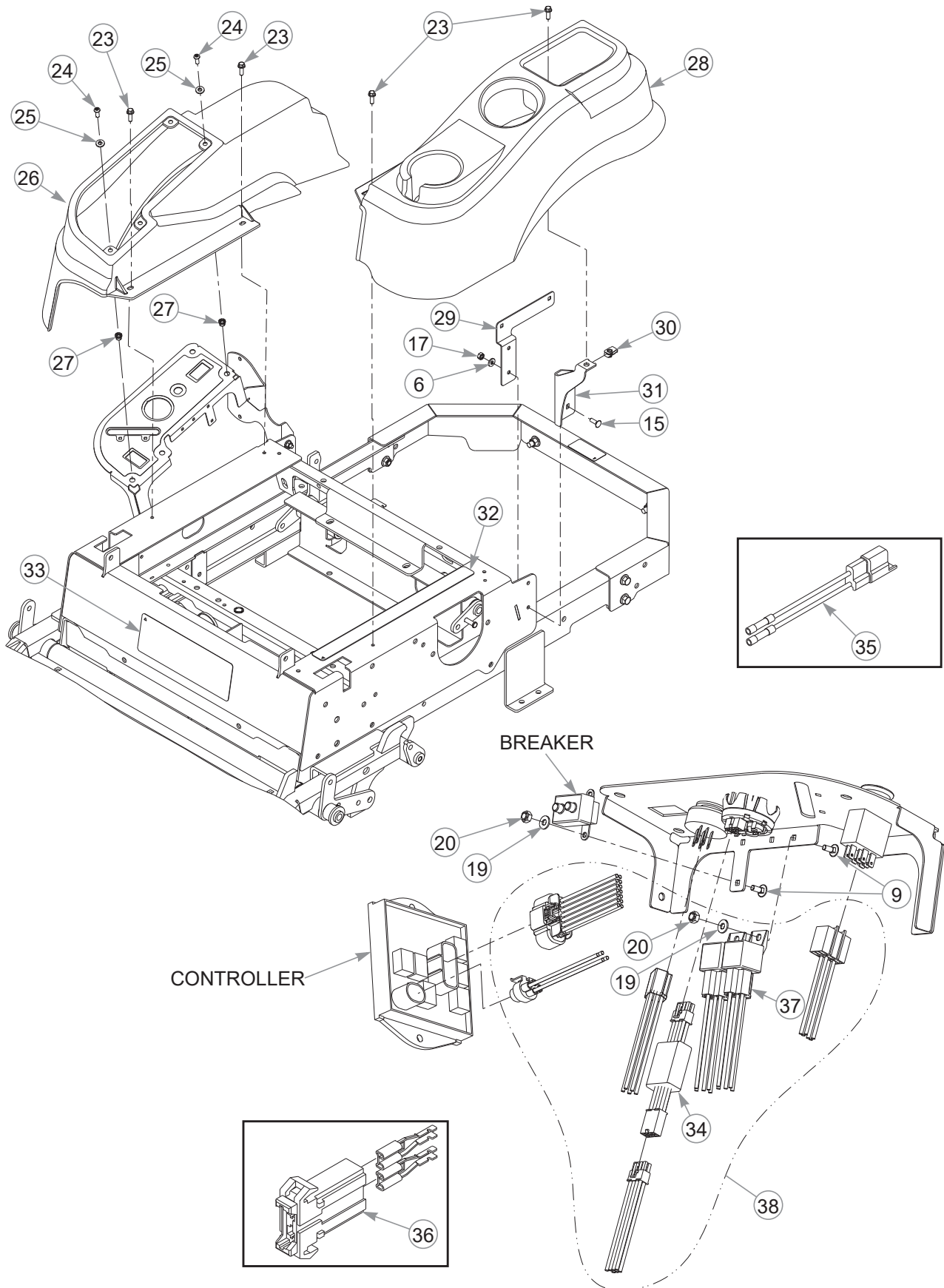
Fenders & Instrument Panel

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	776476	1	PTO SWITCH
2	605483	1	FUEL GAUGE/HOUR METER
3	045898	1	IGNITION SWITCH
4	785808	1	KEY ASSEMBLY
5	797308	1	ROCKER SWITCH
6	768515	12	FW .281 X .625 X .066
7	068551	4	NT .250-20 HX ZY NL
8	605553	1	CONTROLLER
9	601098	6	CB 10-24 X .500 ZYNC
10	605644	1	INSTRUMENT PANEL DECAL
11	552925	1	INSTRUMENT PANEL (WITH DECAL)
12	055939	4	CS .250-20 X .75 HX G5
13	029629	2	CS .375-16 X .75 HX FLK
14	000331	2	WIRE TIE
15	794784	4	CB .250-20 X .75 FUL ZN
16	120673	1	RS FENDER BRACKET
17	024927	4	NT .250-20 HX G5
18	121258	1	FUSE BRACKET
19	704932	6	FW .219 X .500 X .048
20	059832	6	NT #10-24 HX NL ZN
21	601096	1	THROTTLE CABLE
22	016899	2	NT .375-16 HX FLK G5

NOTES:

1. Part of the wire harness.

Fenders & Instrument Panel



Fenders & Instrument Panel

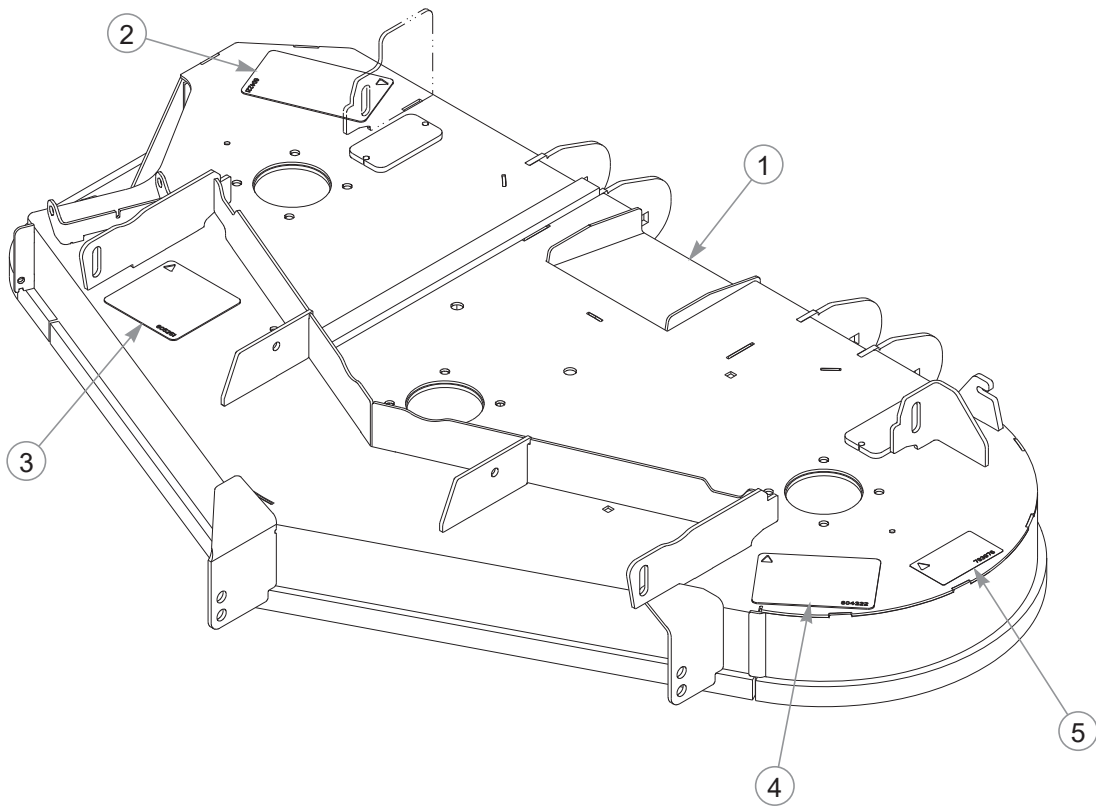
INDEX NO.	PART NO.	QTY.	DESCRIPTION
23	604324	5	CS .250-20 X .75 HX FLG
24	605473	4	CS .25-20 BH TX BZ
25	605628	4	FW .281 X .625 X .066
26	605525	1	RS FENDER
27	808477	4	1/4-20 THREAD RIVET NUT
28	605526	1	LS FENDER
29	120785	1	RESERVOIR MOUNT
30	601982	1	CN .250-20 X .15 MAX THK
31	120674	1	LS FENDER BRACKET
32	601981	1	SAFE OPERATION DECAL
33	605681	1	KICK PAN DECAL
34	605554	1	WIRE HARNESS ADAPTER
35	114052	1	CLUTCH CONNECTOR REPAIR KIT
36	601047	1	FUSE HOLDER
37	601053	2	SEALED RELAY (WITH BRACKET)
38	605917	1	WIRE HARNESS

NOTES:

Section 7

48" Service Deck	7-2
48" Deck Pulleys & Spindles	7-4
48" Deck	7-6
54" Service Deck	7-8
54" Deck Pulleys & Spindles	7-10
54" Deck	7-12
Deck Carrier	7-14

48" Service Deck

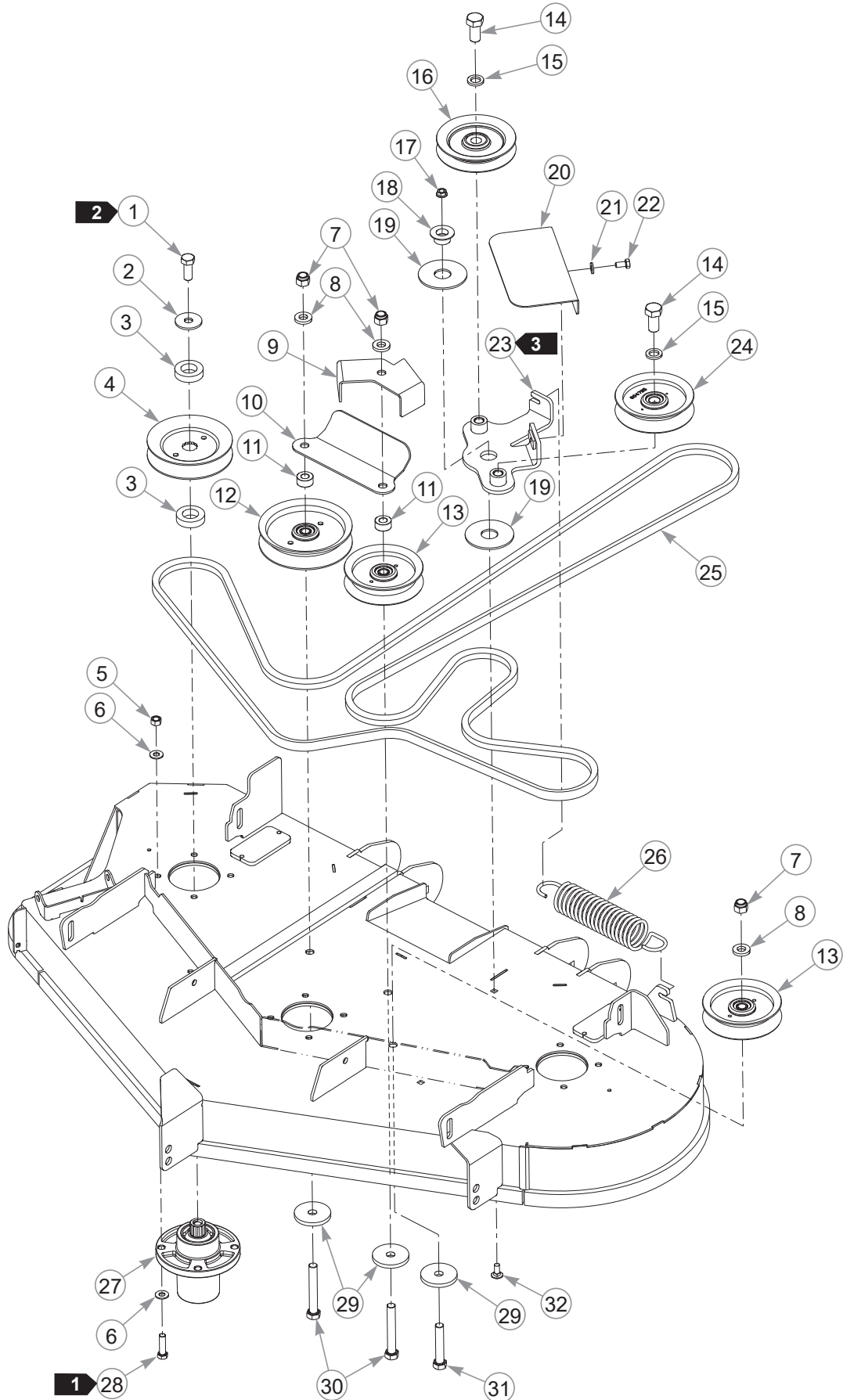


INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	552595	1	48" DECK (WITH DECALS)
2	604221	1	DANGER/CHUTE DECAL
3	605251	1	BELT ROUTING DECAL
4	604222	1	DANGER/OBJECTS DECAL
5	793976	1	48" DECK ID DECAL

NOTES:

This page intentionally left blank.

48" Deck Pulleys & Spindles



48" Deck Pulleys & Spindles

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	705954	3	CS .500-13 X 1.25 HX G5
2	798603	3	FW .515 X 1.65 X .125 HD ZY
3	604661	6	PULLEY SPACER
4	604665	3	DRIVE PULLEY B-SEC
5	054502	12	NT .375-16 HX G5 ZNY
6	767954	24	FW .379 X .813 X .063
7	781567	3	NT .500-13 HX G8 ZY NL
8	767962	3	FW .531 X 1.063 X .175
9	122745	1	BELT GUIDE (KIT)
10	120005	1	BELT GUIDE
11	605285	2	BELT GUIDE SPACER
12	604231	1	IDLER PULLEY, 5.00" O.D.
13	604219	2	IDLER PULLEY, 4.00" FLAT
14	781872	2	CS .625-11 X 1.25 HX G5 Z
15	028118	2	FW .625 X 1.00 X .134
16	603785	1	V IDLER PULLEY
17	016832	1	NT .312-18 HX FLK ZNYC
18	605238	1	IDLER PIVOT BUSHING
19	605505	2	BEARING DISC
20	121120	1	PIVOT IDLER SHIELD
21	768523	1	FW 0.343 SAE
22	064006	1	CS 0.312-18 X 0.625 HX G5
23	120006	1	IDLER ARM DUAL PIVOT
24	604795	1	PULLEY, IDLER FLAT 4.00"
25	602078	1	BELT, B 171.00" EL
26	605497	1	IDLER SPRING
27	601804	3	SPINDLE ASSEMBLY
28	005116	12	CS .375-16 X 1.375 HX G5
29	605516	3	FW .531 X 2.00 X .25
30	061812	2	CS .500-13 X 3.50 HX G5
31	721910	1	CS .500-13 X 2.75 HX G5 Z
32	016253	1	CB .312-18 X .75 FUL ZN

NOTES:

1. Torque to 30 ft-lbs.
2. Torque to 73 ft-lbs.
3. The idler arm must pivot freely.

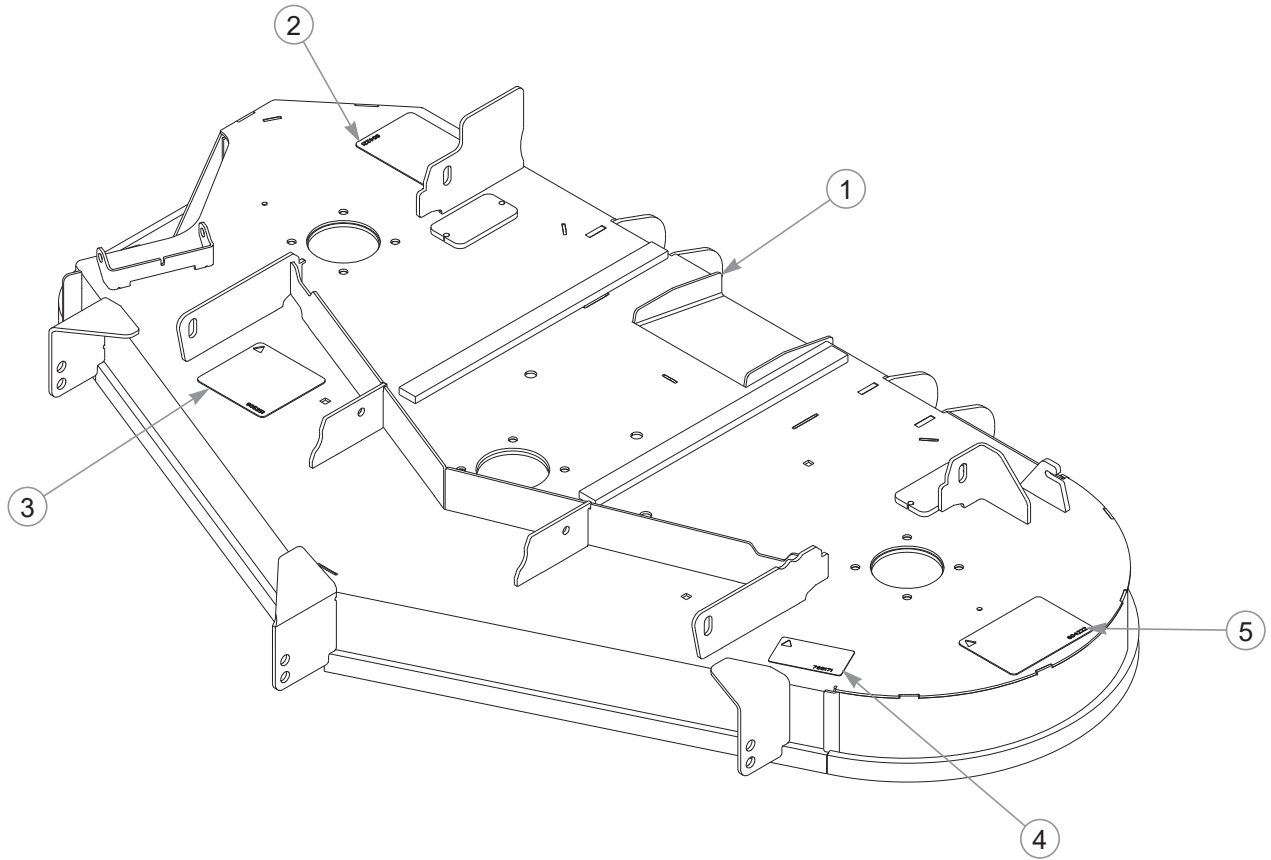
48" Deck

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	605453	2	PULLEY COVER
2	604324	2	CS .250-20 X .75 HX FLG
3	604609	1	DISCHARGE CHUTE
4	604346	1	DISCHARGE CHUTE PIN
5	604331	1	CHUTE SPRING
6	086660	1	NT .375-16 HX G5 ZY NL
7	605532	2	CS .375-16 X 1.375 HX FL G5
8	121446	1	PULLER
9	605659	2	PIVOT SPACER BUSHING
10	604515	2	NT 0.375-16 FL NY GF
11	781567	4	NT .500-13 HX G8 ZY NL
12	767962	6	FW .531 X 1.063 X .175
13	788166	2	PLASTIC WHEEL ASSEMBLY
14	601123	3	BLADE, 16.50"-L-F-CW
	601014	3	BLADE, F16.50"-L-F-CW
	795757	3	BLADE, F16.50"-H-F-CW
	796623	3	BLADE, 16.50"-MUL-F-CW
	796631	3	BLADE, 16.50"-GAT-F-CW
	796649	3	BLADE, 16.50"-CAT-F-CW
15	782474	3	CW .631 X 2.25 X .187 PNT
16	781872	3	CS .625-11 X 1.25 HX G5 Z
17	602339	2	CB .500-13 X 4.50 STD ZN
18	602345	2	SPACER 3.22
19	602263	2	PLASTIC WHEEL
20	781708	1	CS .500-13 X 4.25 HX G5
21	031997	1	PLASTIC WHEEL
22	053199	1	NT .500-13 HX JAM ZNYC

NOTES:

1. Torque to 118 ft-lbs.
2. Torque to 2–5 ft-lbs on these self-tapping screws.
3. Do not torque; the discharge chute must pivot freely.
4. Do not torque; the puller must pivot freely.

54" Service Deck

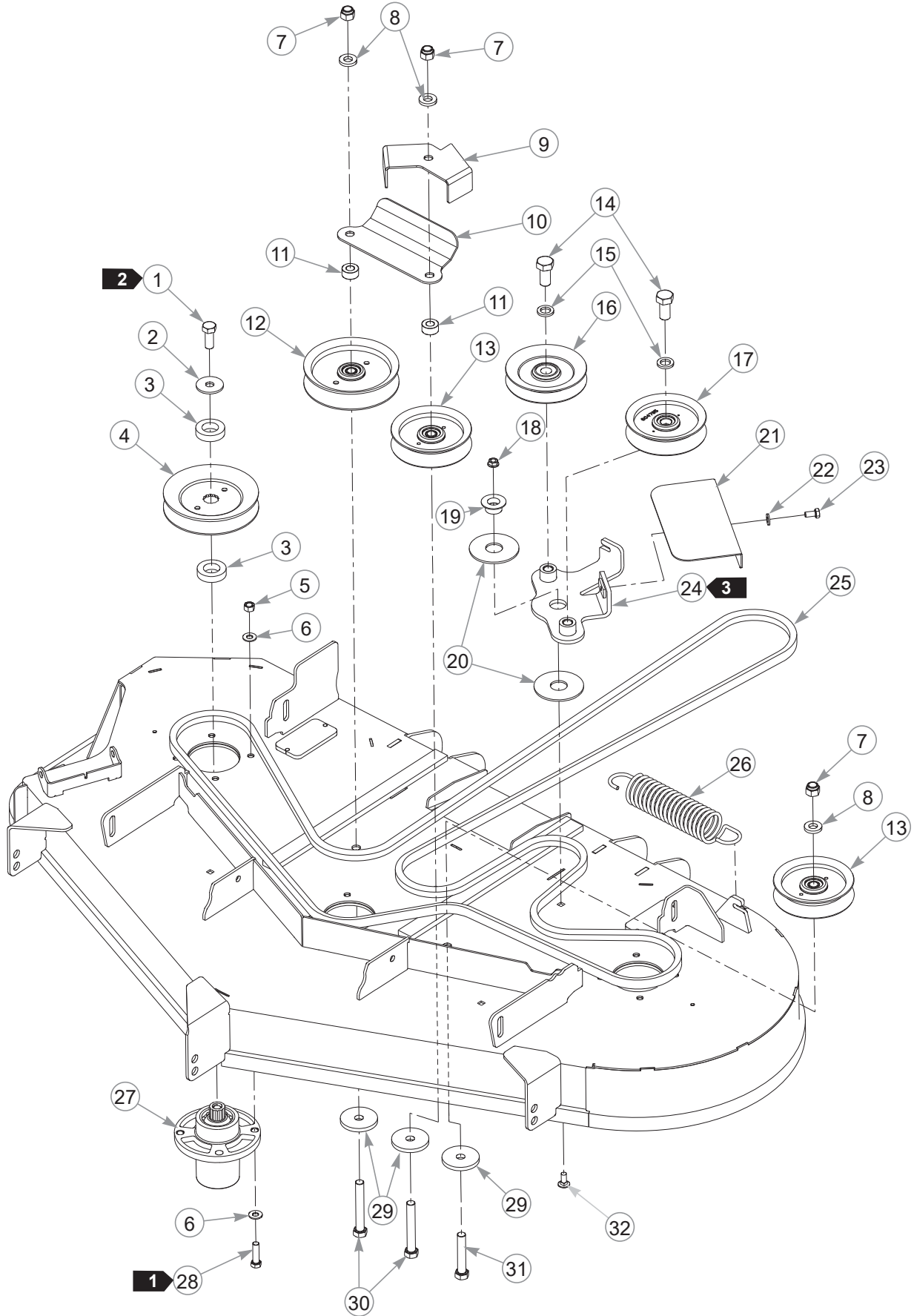


INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	552596	1	54" DECK (WITH DECALS)
2	604221	1	DANGER/CHUTE DECAL
3	605251	1	BELT ROUTING DECAL
4	799171	1	54" DECK ID DECAL
5	604222	1	DANGER/OBJECTS DECAL

NOTES:

This page intentionally left blank.

54" Deck Pulleys & Spindles



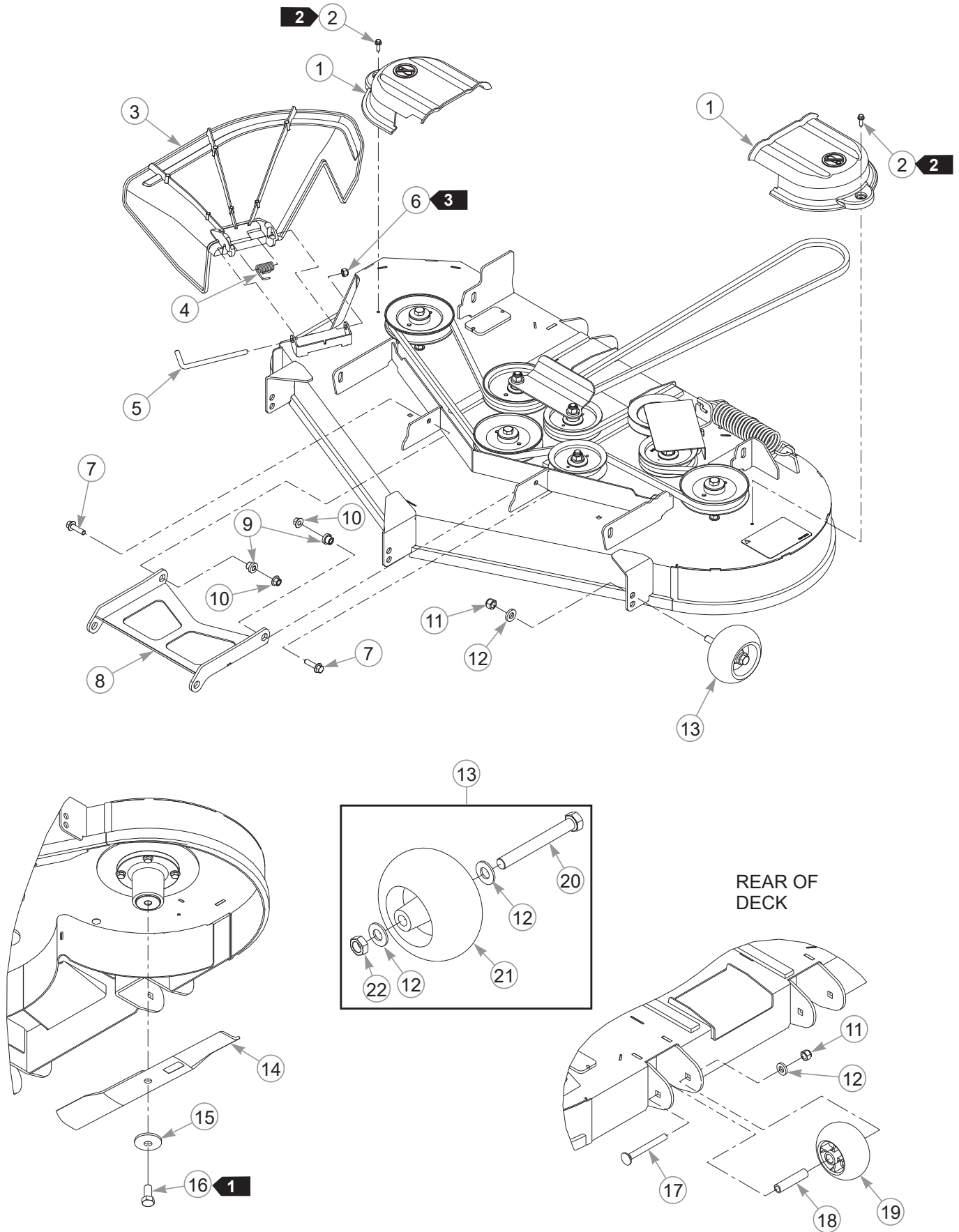
54" Deck Pulleys & Spindles

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	705954	3	CS .500-13 X 1.25 HX G5
2	798603	3	FW .515 X 1.65 X .125 HD ZY
3	604661	6	PULLEY SPACER
4	604664	3	PULLEY, DECK DRIVE B-SEC
5	054502	12	NT .375-16 HX G5 ZNY
6	767954	24	FW .379 X .813 X .063
7	781567	3	NT .500-13 HX G8 ZY NL
8	767962	3	FW .531 X 1.063 X .175
9	122745	1	BELT GUIDE (KIT)
10	120005	1	BELT GUIDE
11	605285	2	BELT GUIDE SPACER
12	604231	1	IDLER PULLEY, 5.00" O.D.
13	604219	2	IDLER PULLEY, 4.00" FLAT
14	781872	2	CS .625-11 X 1.25 HX G5 Z
15	028118	2	FW .625 X 1.00 X .134
16	603785	1	V IDLER PULLEY
17	604795	1	PULLEY, IDLER FLAT 4.00"
18	016832	1	NT .312-18 HX FLK ZNYC
19	605238	1	IDLER PIVOT BUSHING
20	605505	2	BEARING DISC
21	121120	1	PIVOT IDLER SHIELD
22	768523	1	FW .343 X .687 X .051/.080H
23	064006	1	CS .312-18 X .625 HX G5
24	120006	1	IDLER ARM DUAL PIVOT
25	797720	1	BELT, B 176.79" EL
26	605497	1	IDLER SPRING
27	601804	3	SPINDLE ASSEMBLY
28	005116	12	CS .375-16 X 1.375 HX G5
29	605516	3	FW .531 X 2.00 X .25
30	061812	2	CS .500-13 X 3.50 HX G5
31	721910	1	CS .500-13 X 2.75 HX G5 Z
32	016253	1	CB .312-18 X .75 FUL ZN

NOTES:

1. Torque to 30 ft-lbs.
2. Torque to 73 ft-lbs.
3. Make sure the idler arm pivots freely.

54" Deck



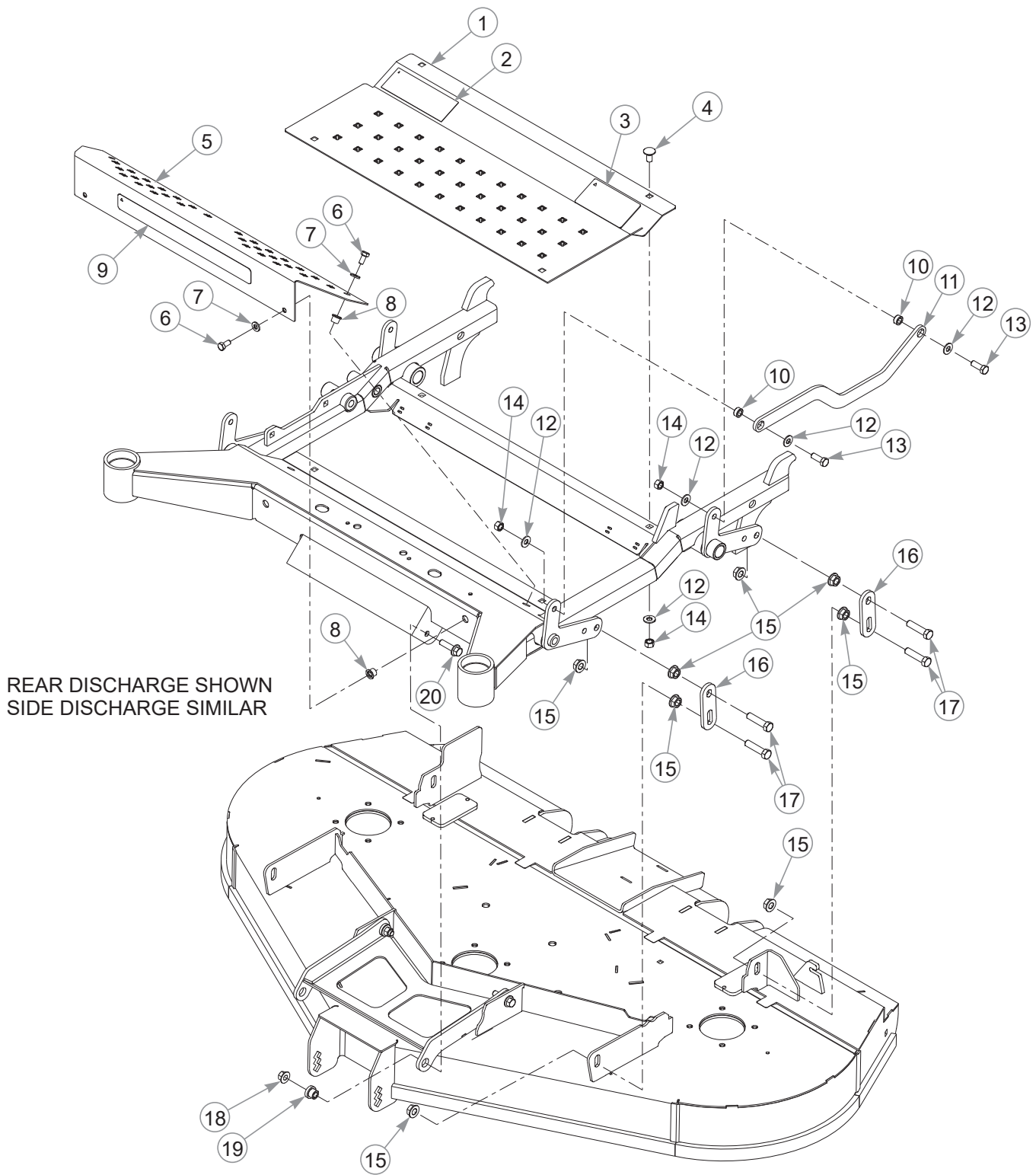
54" Deck

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	605452	2	54" DECK PULLEY COVER
2	604324	2	CS .250-20 X .75 HX FLG
3	604609	1	DISCHARGE CHUTE
4	604331	1	CHUTE SPRING
5	604346	1	DISCHARGE CHUTE PIN
6	086660	1	NT .375-16 HX G5 ZY NL
7	605532	2	CS .375-16 X 1.375 HX FL G5
8	121446	1	PULLER
9	605659	2	PIVOT SPACER BUSHING
10	604515	2	NT .375-16 FL NY GF
11	781567	5	NT .500-13 HX G8 ZY NL
12	767962	7	FW .531 X 1.063 X .175
13	788166	3	PLASTIC WHEEL ASSEMBLY
14	601124	3	BLADE, 18.50"-L-F-CW
	601012	3	BLADE, F18.50"-L-F-CW
	797696	3	BLADE, F18.50"-H-F-CW
	797704	3	BLADE, 18.50"-MUL-F-CW
	797712	3	BLADE, 18.50"-GAT-F-CW
15	782474	3	CW .631 X 2.25 X .187 PNT
16	781872	3	CS .625-11 X 1.25 HX G5 Z
17	602339	2	CB .500-13 X 4.50 STD ZN
18	602345	2	SPACER 3.22
19	602263	2	PLASTIC WHEEL
20	781708	1	CS .500-13 X 4.25 HX G5
21	031997	1	PLASTIC WHEEL
22	053199	1	NT .500-13 HX JAM ZNYC

NOTES:

1. Torque to 118 ft-lbs.
2. Torque to 2–5 ft-lbs on these self-tapping screws.
3. Do not torque; the discharge chute must pivot freely.

Deck Carrier



Deck Carrier

INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	553005	1	FLOOR PAN (WITH DECALS)
2	606128	1	QUICKFLIP DECAL
3	600899	1	PUMP BELT WARNING DECAL
4	011320	4	CB .375-16 X .75 STD ZN
5	552926	1	FOOTREST (WITH DECAL)
6	064014	4	CS .312-18 X .875 HX G5
7	768523	4	FW .343 X .687 X .051/.080H
8	808485	4	5/16-18 THREAD RIVET NUT
9	602407	1	ID DECAL
10	118900	4	DECK LIFT LINK SPACER
11	118896	1	DECK LIFT LINK
12	767954	12	FW .379 X .813 X .063
13	036244	4	CS .375-16 X 1.00 HX G5
14	054502	8	NT .375-16 HX G5
15	704643	16	NT .437-14 HX FLG ZN
16	110880	4	DECK LIFT LINK
17	055749	8	CS .437-14 X 1.75 HX G5
18	604515	2	NT .375-16 FL NY GF
19	605659	2	PIVOT SPACER BUSHING
20	605532	2	CS .375-16 X 1.375 HX FL G5

NOTES:

Deck Carrier

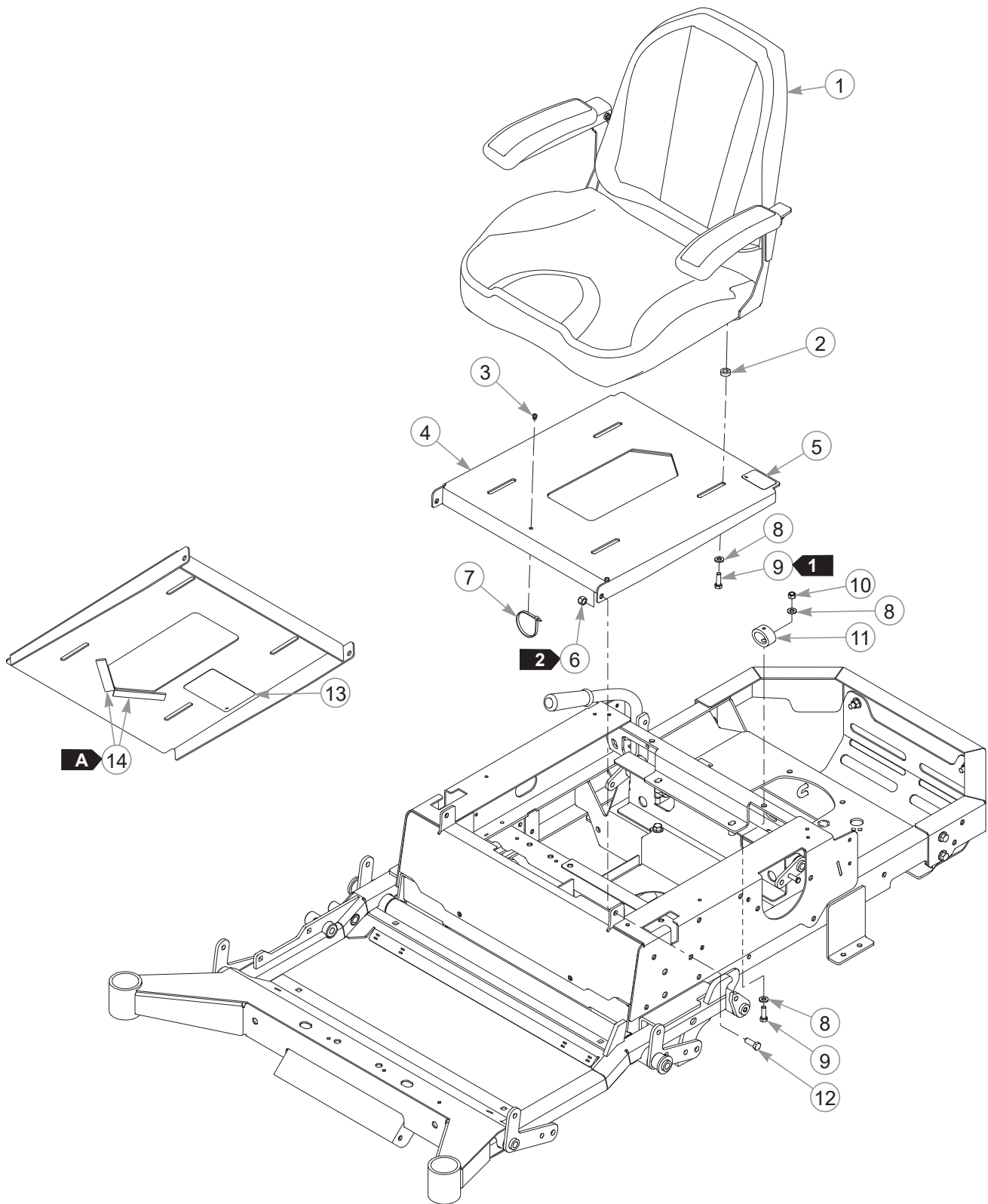
INDEX NO.	PART NO.	QTY.	DESCRIPTION
21	118893	1	CUT HEIGHT INDICATOR
22	552927	1	OUTER CUTTING HEIGHT BRACKET (WITH DECAL)
23	601963	1	DECK HEIGHT STOP PIN
24	605685	1	DECK HEIGHT DECAL
25	016899	2	NT .375-16 HX G5 FLK
26	118897	1	INNER CUTTING HEIGHT BRACKET
27	025395	2	CB .375-16 X 1.00 G5 ZNY
28	605239	1	SEALED BALL SWITCH
29	000331	4	WIRE TIE (NOT SHOWN)

NOTES:

Section 8

Seat	8-2
Seat Service Parts	8-4

Seat



Seat

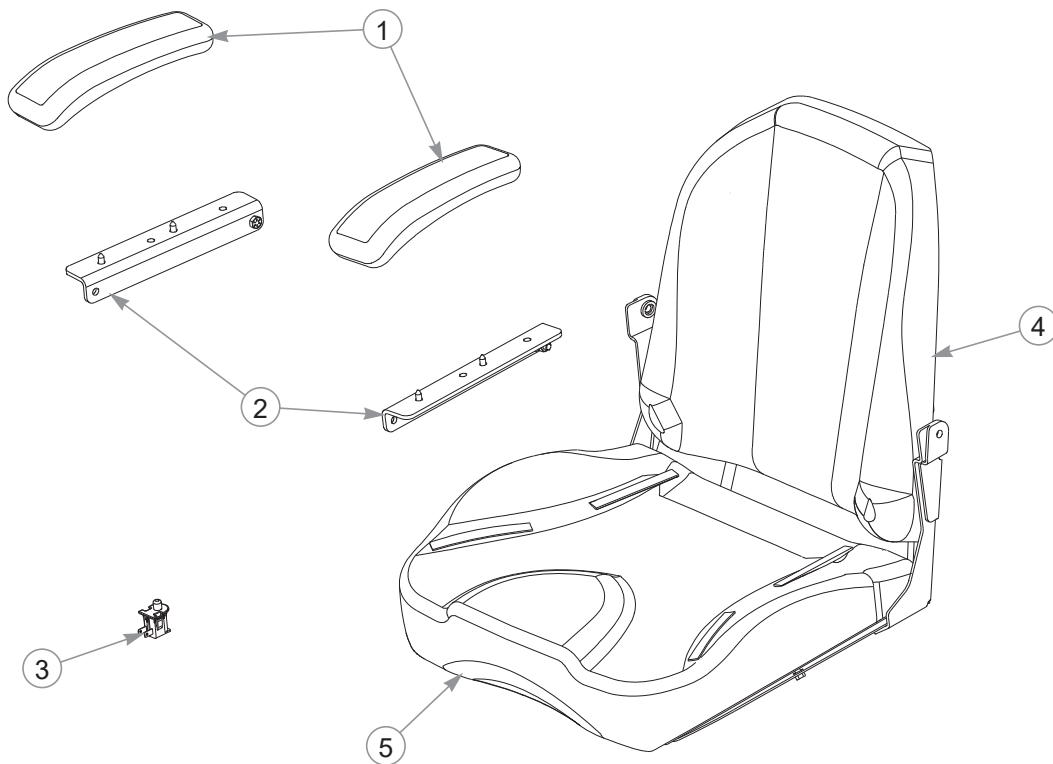
INDEX NO.	PART NO.	QTY	DESCRIPTION
1	606077	1	STANDARD SEAT
2	073858	4	FW .406 X .75 X .25 ZNYC
3	604307	1	PUSH BUTTON MOUNT
4	552924	1	SEAT PAN (WITH DECALS)
5	605782	1	LEVEL FUEL FILL DECAL
6	086660	2	NT .375-16 HX G5 ZY NL
7	000331	1	WIRE TIE
8	768523	8	FW .343 X .687 X .051/.080H
9	036236	6	CS .312-18 X 1.00 HX G5
10	058776	2	NT .312-18 HX G5 ZY NL
11	605663	2	SEAT BUMPER
12	036244	2	CS .375-16 X 1.00 HX G5
13	601815	1	BATTERY WARNINGS DECAL
14	033035	8"	WEATHERSTRIP

NOTES:

WEATHERSTRIP LENGTH	
	4.0"

1. Torque to 9–14 ft-lbs.
2. Do not torque; the seat pan must pivot freely.

Seat Service Parts



INDEX NO.	PART NO.	QTY.	DESCRIPTION
1	606081	2	ARM PAD
2	606085	1	ARM BRACKET KIT (INCLUDES RS & LS)
3	606082	1	SEAT SWITCH
4	606083	1	BACK CUSHION
5	606084	1	SEAT CUSHION

NOTES: