

Hydrogen Energy Supply Chain from Australia to Japan

International CCS Value Chain Developments Panel

2019 Carbon Capture, Utilization, Storage, and Oil & Gas Technologies Integrated Review Meeting

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Powering your potential

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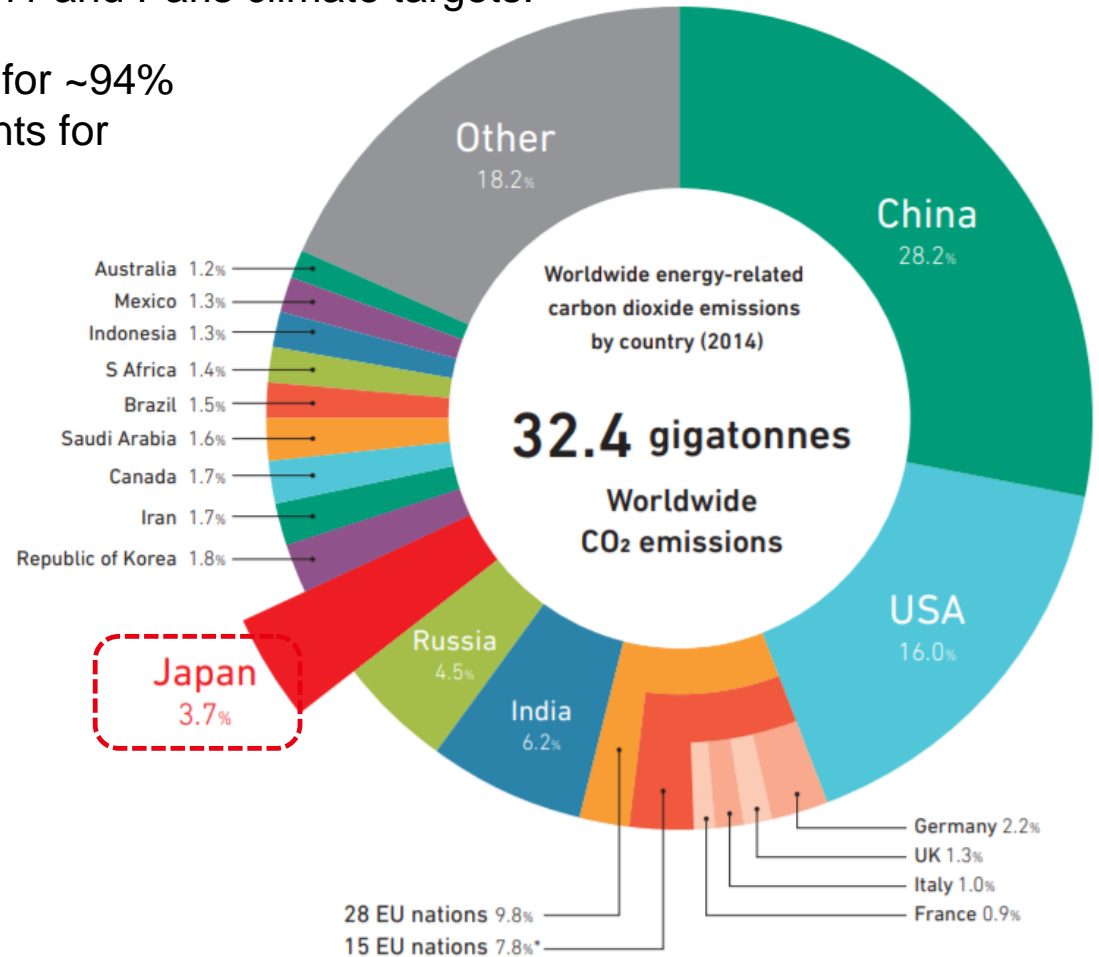
- 1. Japan's Basic Hydrogen Strategy**
2. KHI's Hydrogen Capabilities
3. Hydrogen Energy Supply Chain (HESC) Project
4. The HESC Project and Carbon Capture and Storage (CCS)
5. KHI's CCS Capabilities
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Rationale for a Japanese hydrogen strategy

- Japan is facing real challenges regarding energy security and emissions reductions, subsequent to the Fukushima nuclear accident in 2011 and Paris climate targets.
- Japan depends on overseas fossil fuels for ~94% of its primary energy supply¹ and accounts for ~3.7% of worldwide CO2 emissions².

6-7% *Japan's energy self-sufficiency rate (2nd lowest among OECD countries)¹*

94% *Japan's dependence on overseas fossil fuels for its primary energy supply¹*



¹ Basic Hydrogen Strategy, Ministry of Economy, Trade and Industry (METI)

² Annual report on the environment in Japan 2017 – Ministry of the Environment, Japan

Source: Annual report on the environment in Japan 2017 – Ministry of the Environment, Japan

Japan's Strategic Road Map for Hydrogen 2019

		Goals in the Basic Hydrogen Strategy	Set of targets to achieve		Approach to achieving target
Use	Mobility	FCV 200k/2025 800k/2030	2025	<ul style="list-style-type: none"> Price difference between FCV and HV (¥3m → ¥0.7m) Cost of main FCV system (FC ¥20k/kW → ¥5k/kW, Hydrogen Storage ¥0.7m → ¥0.3m) 	<ul style="list-style-type: none"> Regulatory reform and developing technology Consideration for creating nation wide network of HRS Extending hours of operation Increasing HRS for FC bus
		HRS 320/2025 900/2030	2025	<ul style="list-style-type: none"> Construction and operating costs (Construction cost ¥350m → ¥200m, Operating cost ¥34m → ¥15m) Costs of components for HRS (Compressor ¥90m → ¥50m, Accumulator ¥50m → ¥10m) 	
		Bus 1,200/2030	Early 2020s	<ul style="list-style-type: none"> Vehicle cost of FC bus (¥105m → ¥52.5m) 	
<p>※In addition, promote development of guidelines and technology development for expansion of hydrogen use in the field of FC trucks, ships and trains.</p>					
	Power	Commercialize by 2030	2020	<ul style="list-style-type: none"> Efficiency of hydrogen power generation (26% → 27%) ※1MW scale 	<ul style="list-style-type: none"> Developing of high efficiency combustor etc.
	FC	Early realization of grid parity	2025	<ul style="list-style-type: none"> Realization of grid parity in commercial and industrial use 	<ul style="list-style-type: none"> Developing FC cell/stack technology
Supply	Fossil Fuel +CCS	Hydrogen Cost ¥30/Nm3 by 2030 ¥20/Nm3 in future	Early 2020s	<ul style="list-style-type: none"> Production: Production cost from brown coal gasification (¥several hundred/Nm3 → ¥12/Nm3) Storage/Transport : Scale-up of Liquefied hydrogen tank (thousands m³ → 50km³) Higher efficiency of Liquefaction (13.6kWh/kg → 6kWh/kg) 	<ul style="list-style-type: none"> Scaling-up and improving efficiency of brown coal gasifier Scaling-up and improving thermal insulation properties
	Green H2	System cost of water electrolysis ¥50,000/kW in future	2030	<ul style="list-style-type: none"> Cost of electrolyzer (¥200,000m/kW → ¥50,000/kW) Efficiency of water electrolysis (5kWh/Nm3 → 4.3kWh/Nm3) 	<ul style="list-style-type: none"> Demonstration in model regions for social deployment utilizing the achievement in the demonstration of Namie, Fukushima Development of electrolyzer with higher efficiency and durability

Source: The Strategic Road Map for Hydrogen and Fuel Cells Ministry of Economy, Trade and Industry (METI), 2019

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Global leader in hydrogen technology

Join Us on the Hydrogen Road

Kawasaki Technology Paving the Way for the Hydrogen Road.

Hydrogen Production
Producing clean, low-cost hydrogen from various resources.

Hydrogen Transportation & Storage
Transportation/storage technology to help disseminate hydrogen energy.

Hydrogen Use
Sustainable future realised by hydrogen energy.

We are building the foundations of a hydrogen market

Global leader in hydrogen technology



**Fertilizer Plant
(Hydrogen production)**



**H-II rocket fuel
hydrogen storage tank**



**Liquid hydrogen
storage tank**



Liquid hydrogen container



High pressure hydrogen gas trailer



H2 Gas Turbine

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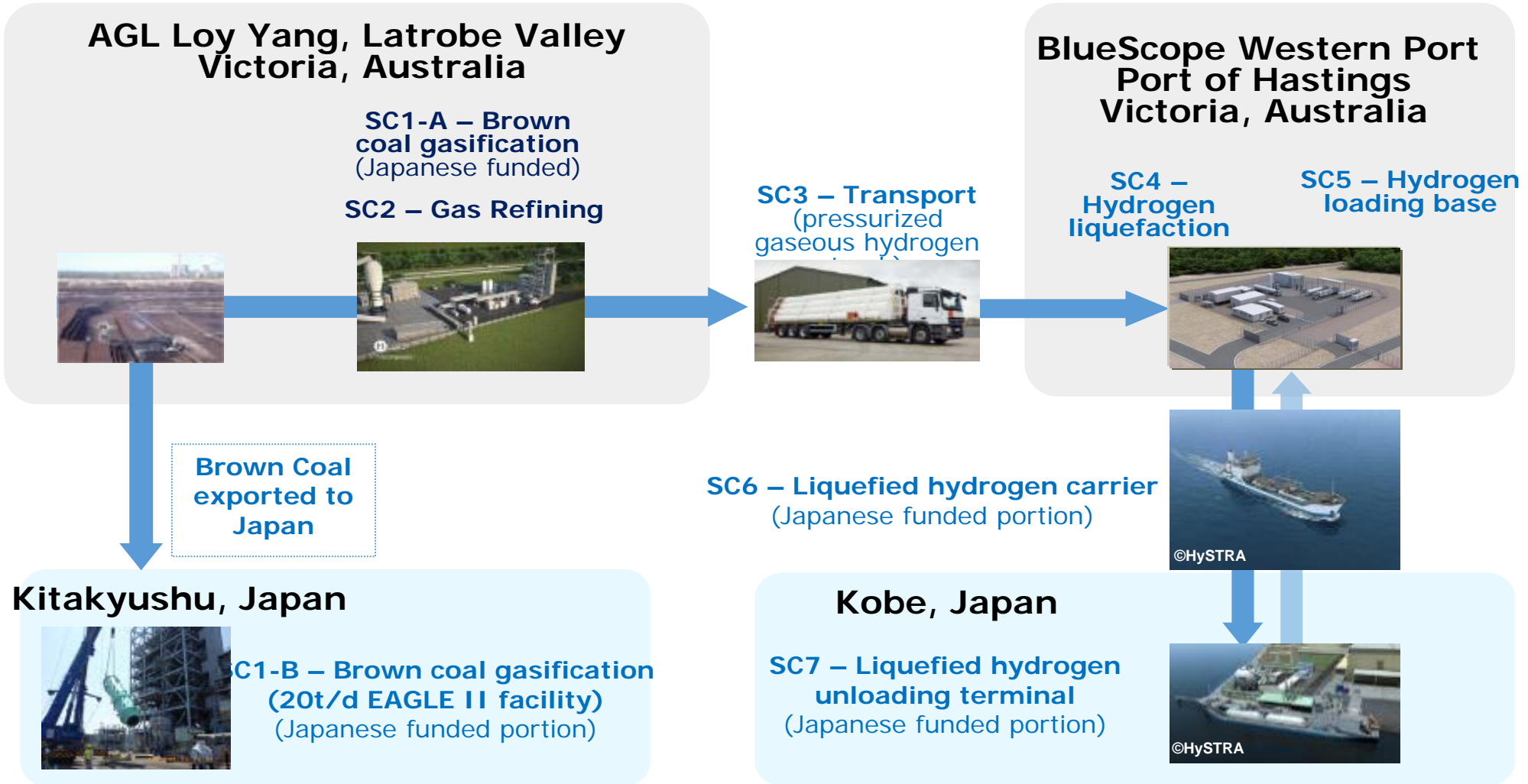
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HESC Project - Overview

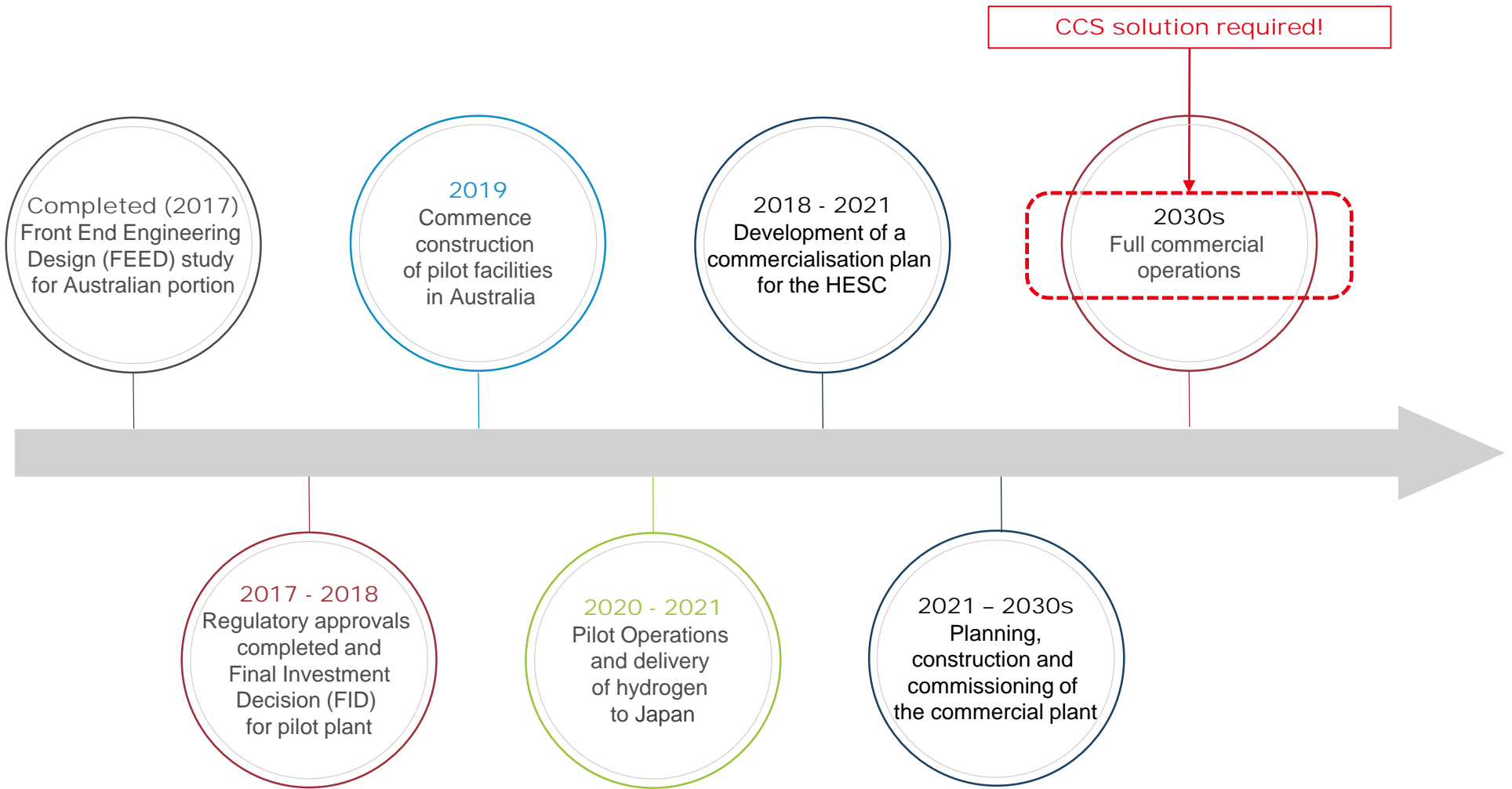
- The HESC Project is a world-first initiative to establish an integrated supply chain for sustainable hydrogen, produced from Victorian brown coal in the Latrobe Valley, Victoria, to be exported to Japan.
- The HESC Project will be developed in two phases:
 - **Pilot Phase:** The **pilot phase** will demonstrate a fully integrated supply chain between Australia and Japan by 2021.
 - **Commercial Phase:** The **commercial phase** will be operational targeted in the 2030s.



Pilot Phase

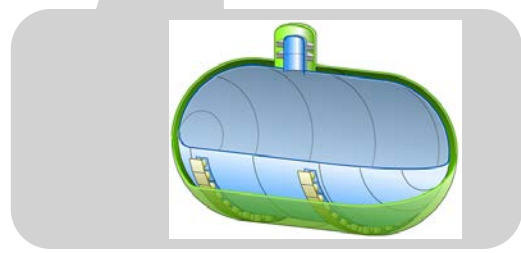
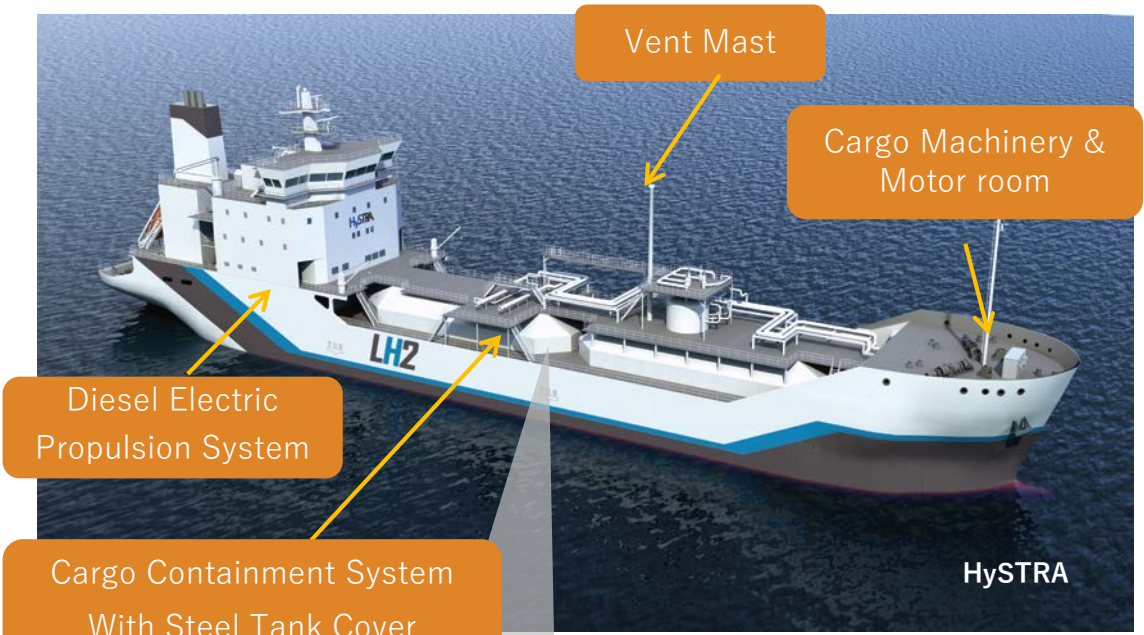


Project Timeline



Indicative timeline and milestones

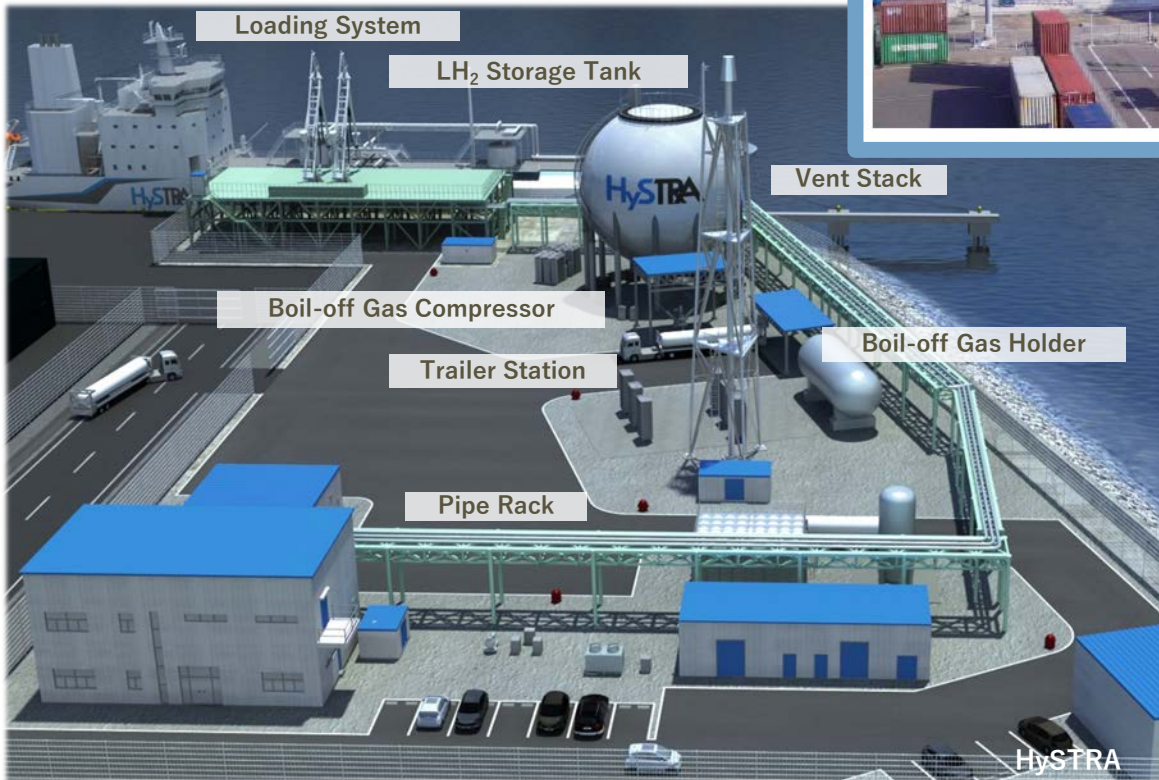
Liquefied Hydrogen Carrier Ship



LH2 Loading Terminal in Hastings



LH2 Unloading Terminal in Kobe



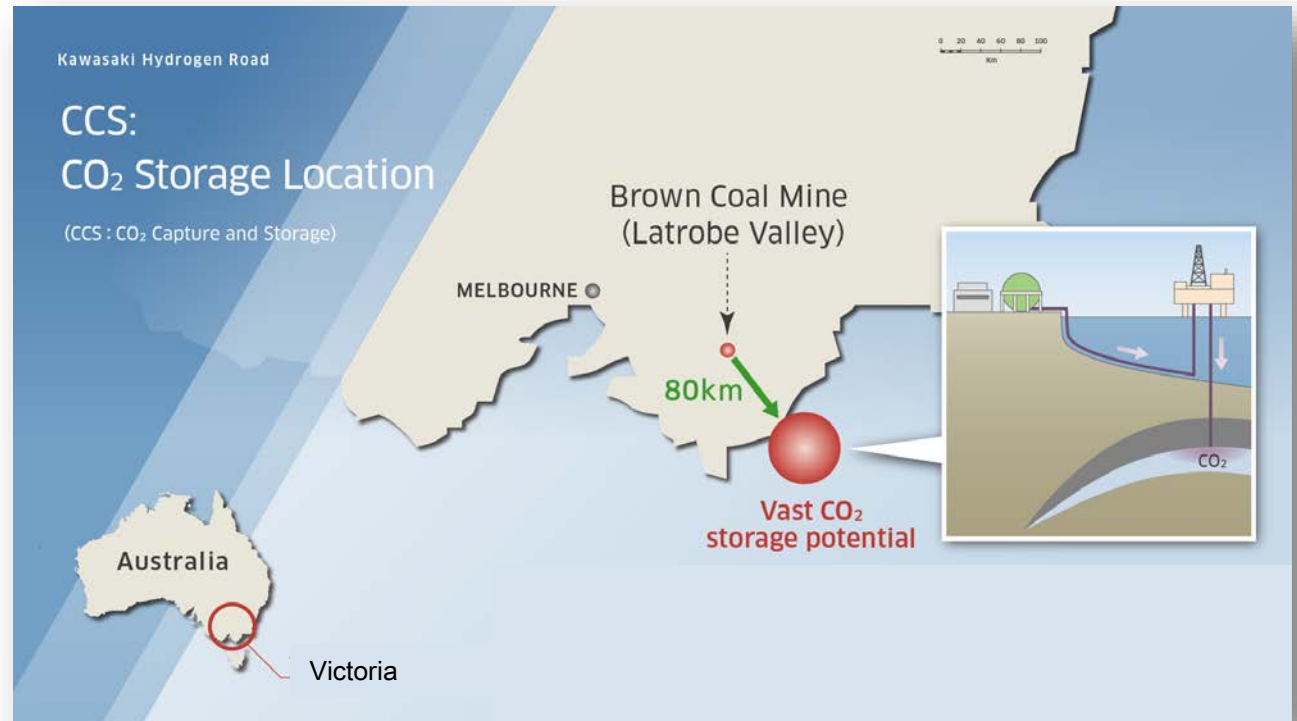
as of July 2019

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The HESC Project will require a CCS solution

- The HESC Project concept was developed by linking the two strategic advantages of Victoria – abundant brown coal resources and suitable geological formations for CCS.
- CCS is critical to the ability of the HESC Project to supply low-emissions hydrogen.
- The Australian and Victorian Governments' CarbonNet Project presents a prospective CCS solution for the HESC Project.



Issues for CCS and solution

- One of the key issues preventing the wide scale adoption of CCS is the limited number of suitable locations.
- The key characteristics of sites suitable for CCS include:
 - Existence of cap rock
 - No geologic fault
 - Proximity between CO₂ source and CO₂ sequestration site



HESC + CCS (CarbonNet)

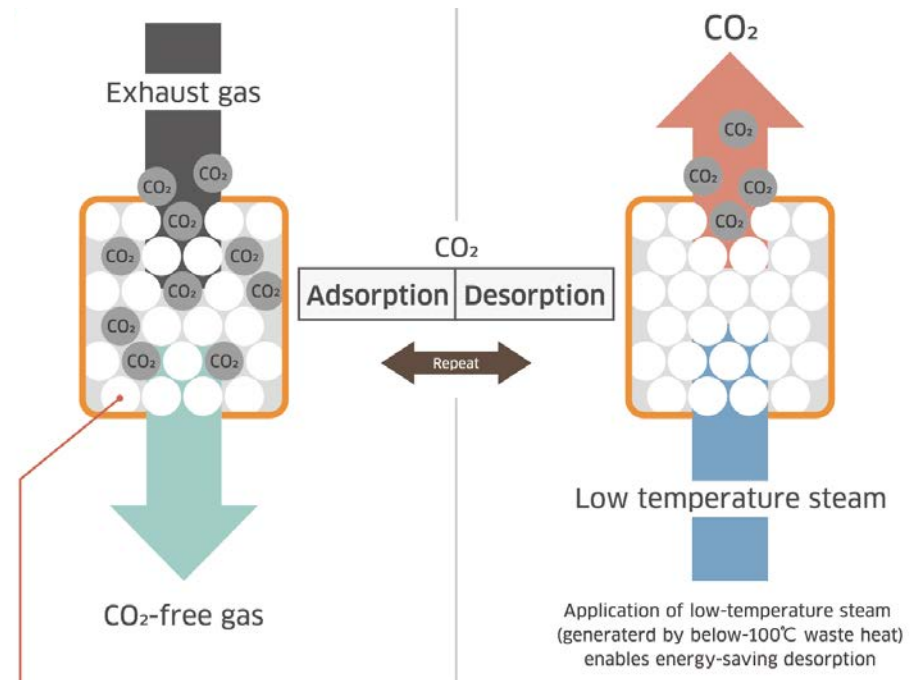
Some of the relevant characteristics of the HESC Project that make it suitable to be combined with CCS include:

- Hydrogen will be produced from fossil fuels in close proximity to a suitable location for CCS sequestration
- CO₂ generated from hydrogen production can be sequestered at low cost (through minimization of CO₂ transportation costs)
- Clean hydrogen produced in mass quantities can be transported to consumers

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CO₂ capture with low energy consumption



Solid sorbent
A CO₂-capture material with high purity

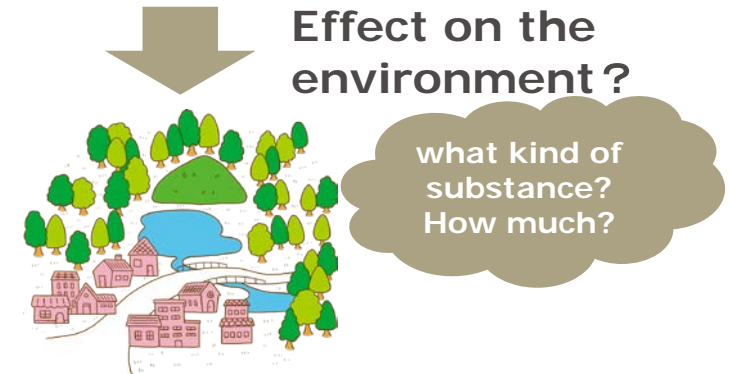
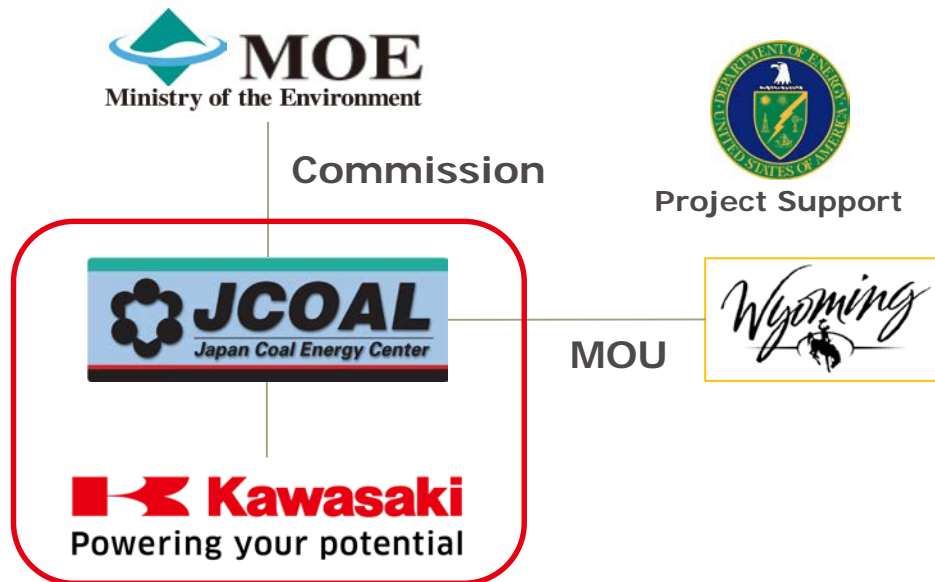
The surface of porous support is covered by amine*

*Amine
A substance to absorb CO₂ chemically

Japan – USA Collaboration Project on CCS

- Collaboration project between Japan (KHI and Japan Coal Energy Center) and USA (the State of Wyoming) is on going
- Feasibility Study for environmental impact assessment of amine solid sorbent have been conducted from FY 2018

Implementation Structure



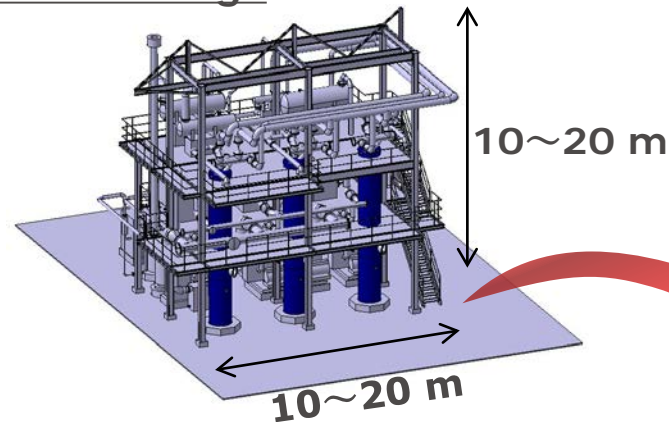
Acknowledgments

This Feasibility Study is supported by Ministry of the Environment, Japan.

Demonstration Test Plan at ITC

The ITC (Integrated Test Center) in Dry Fork Station in the state of Wyoming provides space for KHI to conduct environmental impact assessment test

Test Plant Image



Dry Fork Station
(Coal Fired Power Generation)
Electricity Generated : 400 MW



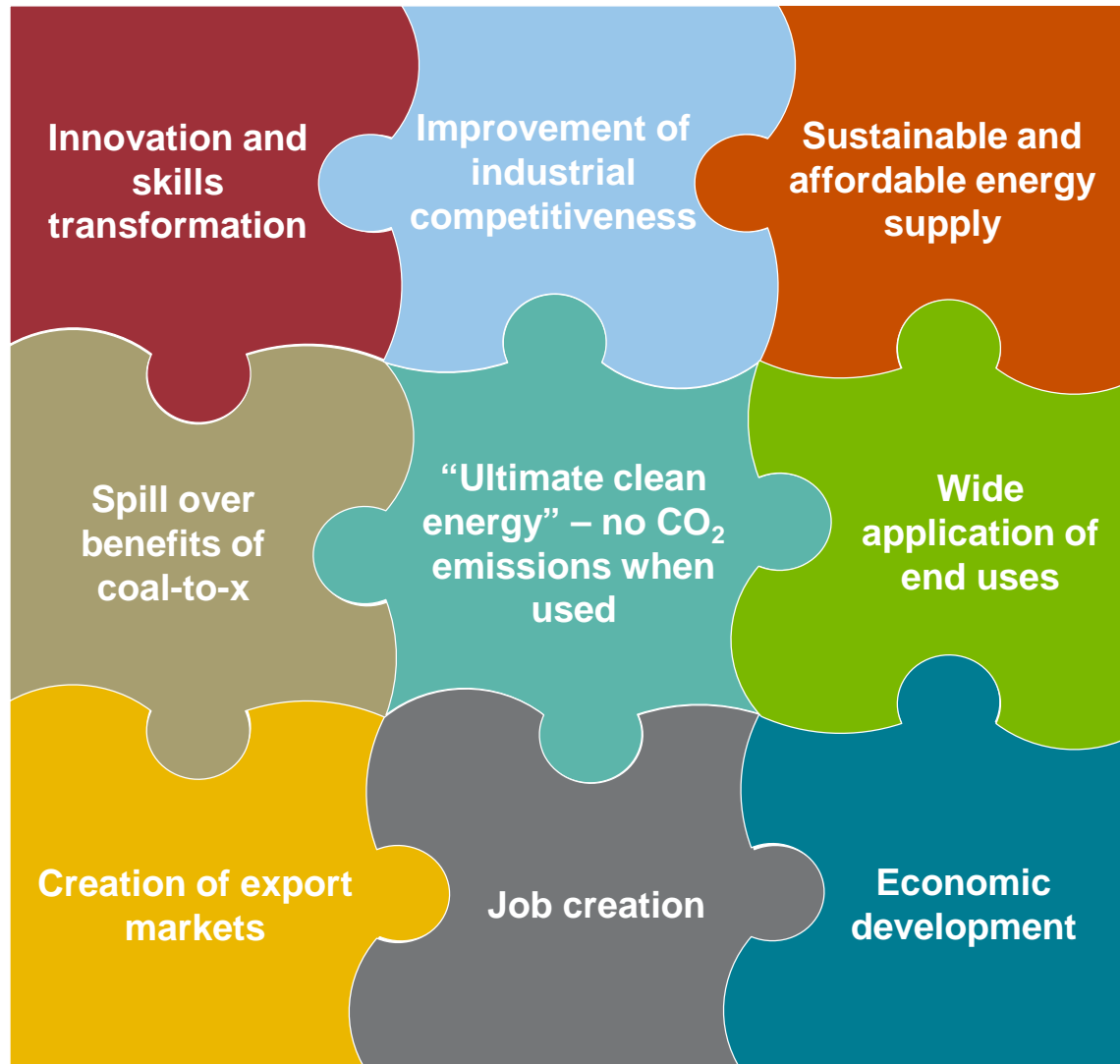
Schedule (Plan)

FY2018: Feasibility Study (Done)
FY2019~20: Design of Test Plant
FY2021~22: Construction and
Demonstration Test

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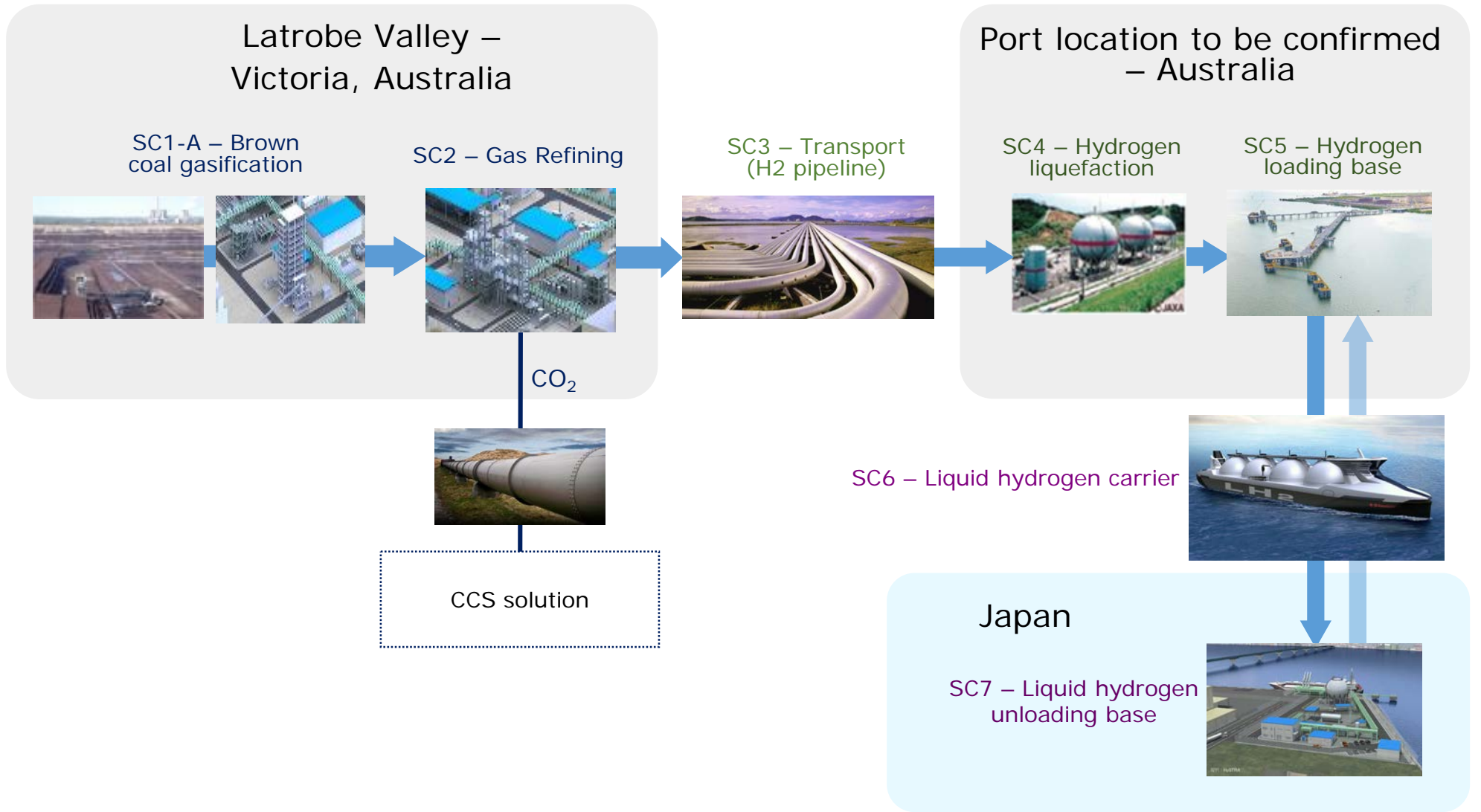
Advantages of Low Emissions Hydrogen Supply Chains



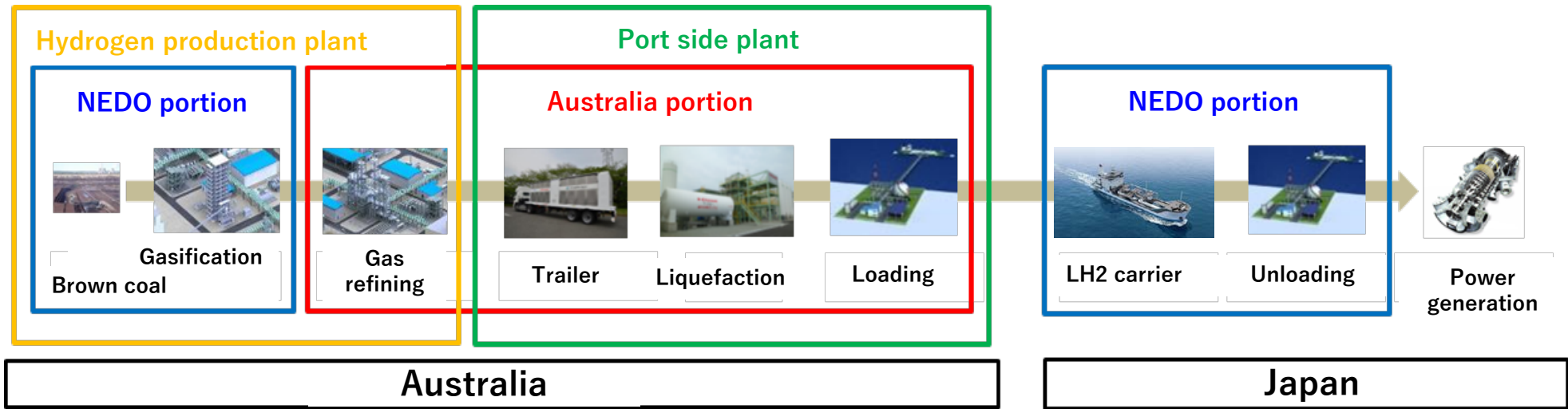
Thank you for listening
Kawasaki, working as one for
the good of the planet
“Global Kawasaki”

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Commercial Phase



Project Structure



NEDO portion: gasification in Australia, H2 carrier and unloading terminal in Japan supported by NEDO, performed by HySTRA

Australia portion: gas refining and loading terminal in Australia supported by Australian Governments

Hydrogen Production Plant: gasification and gas refining in Latrobe Valley

Port side plant: trailer, liquefaction and loading terminal in Hastings