



Product Selection Guide

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Bookmarks are also included in this PDF document and are available as an additional navigation option.

**Supporting documents for this product:**

Test Reports:

[https://media.pella.com/professional/adm/CertificationReports/Test\\_Reports\\_IMP.pdf](https://media.pella.com/professional/adm/CertificationReports/Test_Reports_IMP.pdf)

CSI Specs (readable using Microsoft Word or other text editing application):

[https://media.pella.com/professional/adm/Fiberglass-CSI\\_Specs/08572\\_FW.rtf](https://media.pella.com/professional/adm/Fiberglass-CSI_Specs/08572_FW.rtf)

AIA Masterspec (readable using Microsoft Word or other text editing application):

[https://media.pella.com/professional/adm/Fiberglass-CSI\\_Specs/085413\\_fl.doc](https://media.pella.com/professional/adm/Fiberglass-CSI_Specs/085413_fl.doc)

Detailed Product Description (readable using Microsoft Word or other text editing application):

<https://media.pella.com/professional/adm/Fiberglass/F2-FW.rtf>

Size Tables (requires appropriate CAD software to read and use):

[http://media.pella.com/professional/adm/Fiberglass/IMP-FW-Elev\\_D.dwg](http://media.pella.com/professional/adm/Fiberglass/IMP-FW-Elev_D.dwg)

CAD cross sections (requires appropriate CAD software to read and use):

[https://media.pella.com/professional/adm/Fiberglass/IMP-FW-Details\\_D.dwg](https://media.pella.com/professional/adm/Fiberglass/IMP-FW-Details_D.dwg)

3D & BIM (requires appropriate software to read and use):

[https://media.pella.com/professional/adm/RevitFiles/Imp-Revit/Pella\\_Impervia-Fixed\\_Window.zip](https://media.pella.com/professional/adm/RevitFiles/Imp-Revit/Pella_Impervia-Fixed_Window.zip)

Combination Recommendations:

[https://media.pella.com/professional/adm/Fiberglass/F2\\_Combinations.pdf](https://media.pella.com/professional/adm/Fiberglass/F2_Combinations.pdf)

Installation Details:

[https://media.pella.com/professional/adm/Fiberglass/Pella-Impervia\\_InstallationDetails.pdf](https://media.pella.com/professional/adm/Fiberglass/Pella-Impervia_InstallationDetails.pdf)

The information published in this document is believed to be accurate at the time of publication. However, because we are constantly working to improve our products, specifications are subject to change without notice. Consult your local Pella representative for up-to-date product information.

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	Block Frame	Integral Nailing Fin	Flange Frame
<b>Sizes</b>			
Standard	●	●	●
Special sizes available	●	●	●
<b>Performance<sup>1</sup></b>			
Meets or Exceeds AAMA/WDMA Ratings	F-CW30 – F-CW50 Hallmark Certified	F-CW30 – F-CW50 Hallmark Certified	F-CW30 – F-CW50 Hallmark Certified
Air Infiltration (cfm/ft <sup>2</sup> of frame @ 1.57 psf wind pressure)	0.01	0.01	0.01
Water Resistance	7.5 psf	7.5 psf	7.5 psf
Design Pressure	30 - 50 psf	30 - 50 psf	30 - 50 psf
<b>Other Performance Criteria</b>			
Forced Entry Resistance Level (Minimum Security Grade) <sup>2</sup>	40	40	40

**Sound Transmission Class and Outdoor-Indoor Transmission Class**

Frame Size Tested <sup>3</sup>	Glazing System			STC Rating	OITC Rating
	Overall Glazing Thickness	Exterior Glass Thickness	Interior Glass Thickness		
<b>Fixed Window</b>					
47-1/2" x 59-1/2"	11/16"	3mm	3mm	27	23
47-1/2" x 59-1/2"	11/16"	3mm	5mm	32	27
47-1/2" x 59-1/2"	11/16"	3mm	6mm Laminated	33	28
47-1/2" x 59-1/2"	11/16"	4mm	7mm Laminated	33	28

(1) Composite units are not AAMA/WDMA performance certified. Pella Impervia composites are engineered to meet performance class and grade shown in the design data tables.

(2) The higher the level, the greater the product's ability to resist forced entry.

(3) ASTM E 1425 defines standard sizes for acoustical testing. Ratings achieved at that size are representative of all sizes of the same configuration.

Open frame no sash available for PTAC (Packaged Terminal Air Conditioner) applications.



	Block Frame	Integral Nailing Fin	Flange Frame
<b>Glazing</b>			
<b>Glazing Type</b>			
Dual-pane Insulating Glass	S	S	S
<b>Insulated Glass Options / Low-E Types</b>			
Clear Insulating Glass (no Low-E coating)	S	S	S
Advanced Low-E Insulating Glass	O	O	O
SunDefense™ Low-E Insulating Glass	O	O	O
AdvancedComfort Low-E Insulating Glass	O	O	O
NaturalSun Low-E Insulating Glass	O	O	O
<b>Additional Glass Options</b>			
Annealed Glass	S	S	S
Tempered Glass <sup>1</sup>	O	O	O
Noise reduction glass (3/5mm, 4/6mm combinations)	O	O	O
Noise reduction laminated glass (non-impact)	O	O	O
Tinted glass (Bronze, Gray, Green) Advanced Low-E	O	O	O
Obscure Glass <sup>2</sup>	O	O	O
<b>Gas Fill / High Altitude</b>			
Argon	S	S	S
High Altitude	O	O	O
High Altitude with argon	O	O	O
<b>Exterior / Interior</b>			
Powder-coat White	S	S	S
Powder-coat Brown or Black	O	O	O
Dual-color, Brown or Black with White interior	O	–	O
<b>Grilles</b>			
<b>Grilles-Between-the-Glass</b>			
Traditional, Prairie, Top Row and Special	O	O	O

S = Standard; O = Optional; (–) = Not Applicable

(1) Tempered glass not available on 6-0/5-6 or 6-0/6-0 fixed.

(2) Contact your local Pella sales representative for current offering.



# Impervia® Fixed Windows

## Glazing Performance - Total Unit

Glazing Thickness	Type of Glazing	NFRC Certified Product #	Glass (mm)		Gap Fill	Performance Values <sup>1</sup>				Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown						
			Ext.	Int.		U-Factor	SHGC	VLT	CR	U. S.				Canada <sup>2</sup>		
										Zone				ER	Zone	
Fixed										N	NC	SC	S	CA		
11/16"	Clear IG	PEL-N-104-00674-00001	2.5	2.5	air	0.47	0.62	0.64	44							
	with grilles-between-the-glass	PEL-N-104-00674-00002				0.47	0.55	0.57	44							
11/16"	Clear IG	PEL-N-104-00674-00003	3	3	air	0.47	0.62	0.64	44							
	with grilles-between-the-glass	PEL-N-104-00674-00004				0.47	0.55	0.57	44							
11/16"	Clear IG	PEL-N-104-00679-00001	5	5	air	0.49	0.59	0.63	42							
	with grilles-between-the-glass	PEL-N-104-00684-00001				0.50	0.53	0.56	42							
11/16"	Advanced Low-E IG	PEL-N-104-00721-00001	2.5	2.5	argon	0.29	0.30	0.55	60		NC					
	with grilles-between-the-glass	PEL-N-104-00721-00002				0.29	0.27	0.49	60		NC					
11/16"	Advanced Low-E IG	PEL-N-104-00721-00003	3	3	argon	0.29	0.30	0.55	60		NC					
	with grilles-between-the-glass	PEL-N-104-00721-00004				0.29	0.27	0.49	60		NC					
11/16"	Advanced Low-E IG	PEL-N-104-00726-00001	5	5	argon	0.32	0.29	0.54	55							
	with grilles-between-the-glass	PEL-N-104-00731-00001				0.33	0.27	0.48	55							
11/16"	SunDefense™ IG	PEL-N-104-00743-00001	2.5	2.5	argon	0.29	0.22	0.51	60		NC	SC	S			
	with grilles-between-the-glass	PEL-N-104-00743-00002				0.29	0.20	0.45	60		NC	SC	S			
11/16"	SunDefense™ IG	PEL-N-104-00743-00003	3	3	argon	0.29	0.22	0.51	60		NC	SC	S			
	with grilles-between-the-glass	PEL-N-104-00743-00004				0.29	0.20	0.45	60		NC	SC	S			
11/16"	SunDefense™ IG	PEL-N-104-00748-00001	5	5	argon	0.31	0.23	0.50	56				S			
	with grilles-between-the-glass	PEL-N-104-00753-00001				0.33	0.21	0.44	56				S			
11/16"	AdvancedComfort Low-E IG	PEL-N-104-00761-00001	2.5	2.5	argon	0.25	0.29	0.54	47	N	NC					
	with grilles-between-the-glass	PEL-N-104-00761-00002				0.25	0.26	0.48	47	N	NC					
11/16"	AdvancedComfort Low-E IG	PEL-N-104-00761-00003	3	3	argon	0.25	0.29	0.54	47	N	NC					
	with grilles-between-the-glass	PEL-N-104-00761-00004				0.25	0.26	0.48	47	N	NC					
11/16"	AdvancedComfort Low-E IG	PEL-N-104-00764-00001	5	5	argon	0.28	0.28	0.52	42		NC					
	with grilles-between-the-glass	PEL-N-104-00767-00001				0.29	0.26	0.47	42		NC					
11/16"	NaturalSun Low-E IG	PEL-N-104-00703-00001	2.5	2.5	argon	0.30	0.54	0.62	59	N						
	with grilles-between-the-glass	PEL-N-104-00703-00002				0.30	0.49	0.55	59	N						
11/16"	NaturalSun Low-E IG	PEL-N-104-00703-00003	3	3	argon	0.30	0.54	0.62	59	N						
	with grilles-between-the-glass	PEL-N-104-00703-00004				0.30	0.49	0.55	59	N						
11/16"	NaturalSun Low-E IG	PEL-N-104-00706-00001	5	5	argon	0.33	0.52	0.61	55							
	with grilles-between-the-glass	PEL-N-104-00709-00001				0.34	0.47	0.54	55							
<b>Fixed – with Foam Insulation</b>																
11/16"	Advanced Low-E IG	PEL-N-104-00839-00001	2.5	2.5	argon	0.26	0.30	0.55	60	N	NC					
	with grilles-between-the-glass	PEL-N-104-00839-00002				0.26	0.27	0.49	60	N	NC					
11/16"	Advanced Low-E IG	PEL-N-104-00839-00003	3	3	argon	0.26	0.30	0.55	60	N	NC					
	with grilles-between-the-glass	PEL-N-104-00839-00004				0.26	0.27	0.49	60	N	NC					
11/16"	Advanced Low-E IG	PEL-N-104-00844-00001	5	5	argon	0.29	0.29	0.54	56		NC					
	with grilles-between-the-glass	PEL-N-104-00849-00001				0.31	0.27	0.48	56							
11/16"	SunDefense IG	PEL-N-104-00861-00001	2.5	2.5	argon	0.26	0.22	0.51	61	N	NC	SC	S			
	with grilles-between-the-glass	PEL-N-104-00861-00002				0.26	0.20	0.45	61	N	NC	SC	S			
11/16"	SunDefense IG	PEL-N-104-00861-00003	3	3	argon	0.26	0.22	0.51	61	N	NC	SC	S			
	with grilles-between-the-glass	PEL-N-104-00861-00004				0.26	0.20	0.45	61	N	NC	SC	S			
11/16"	SunDefense IG	PEL-N-104-00866-00001	5	5	argon	0.29	0.23	0.50	56		NC	SC	S			
	with grilles-between-the-glass	PEL-N-104-00871-00001				0.30	0.21	0.44	56		NC	SC	S			
11/16"	AdvancedComfort Low-E IG	PEL-N-104-00879-00001	2.5	2.5	argon	0.22	0.29	0.54	47	N	NC					
	with grilles-between-the-glass	PEL-N-104-00879-00002				0.22	0.26	0.48	47	N	NC					
11/16"	AdvancedComfort Low-E IG	PEL-N-104-00879-00003	3	3	argon	0.22	0.29	0.54	47	N	NC					
	with grilles-between-the-glass	PEL-N-104-00879-00004				0.22	0.26	0.48	47	N	NC					
11/16"	AdvancedComfort Low-E IG	PEL-N-104-00882-00001	5	5	argon	0.25	0.28	0.52	43	N	NC					
	with grilles-between-the-glass	PEL-N-104-00885-00001				0.26	0.26	0.47	43	N	NC					
11/16"	NaturalSun Low-E IG	PEL-N-104-00821-00001	2.5	2.5	argon	0.27	0.54	0.62	60	N				36	CA	
	with grilles-between-the-glass	PEL-N-104-00821-00002				0.27	0.49	0.55	60	N						
11/16"	NaturalSun Low-E IG	PEL-N-104-00821-00003	3	3	argon	0.27	0.54	0.62	60	N				36	CA	
	with grilles-between-the-glass	PEL-N-104-00821-00004				0.27	0.49	0.55	60	N						
11/16"	NaturalSun Low-E IG	PEL-N-104-00824-00001	5	5	argon	0.30	0.52	0.61	55	N						
	with grilles-between-the-glass	PEL-N-104-00827-00001				0.32	0.47	0.54	55							

R-Value = 1/U-Factor  
 SHGC = Solar Heat Gain Coefficient  
 VLT % = Visible Light Transmission  
 CR = Condensation Resistance  
 ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2016 (Version 6) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

For center-glass values, see the Product Performance section.

See the Product Performance section for more detailed information or visit [www.energystar.gov](http://www.energystar.gov) for Energy Star guidelines.



Glazing Thickness	Type of Glazing	NFRC Certified Product #	Glass (mm)		Gap Fill	Performance Values <sup>1</sup>				Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown						
			Ext.	Int.		U-Factor	SHGC	VLT	CR	U. S.		Canada <sup>2</sup>				
										Zone		ER	Zone			
Fixed with High Altitude Glazing										N	NC	SC	S	CA		
11/16"	(HA) Advanced Low-E IG	PEL-N-104-00710-00001	2.5	2.5	air	0.33	0.30	0.55	56							
	with grilles-between-the-glass	PEL-N-104-00710-00002				0.33	0.27	0.49	56							
11/16"	(HA) Advanced Low-E IG	PEL-N-104-00710-00003	3	3	air	0.33	0.30	0.55	56							
	with grilles-between-the-glass	PEL-N-104-00710-00004				0.33	0.27	0.49	56							
11/16"	(HA) Advanced Low-E IG	PEL-N-104-00715-00001	5	5	air	0.37	0.30	0.54	51							
	with grilles-between-the-glass	PEL-N-104-00720-00001				0.39	0.27	0.48	51							
11/16"	(HA) SunDefense IG	PEL-N-104-00732-00001	2.5	2.5	air	0.33	0.23	0.51	56					S		
	with grilles-between-the-glass	PEL-N-104-00732-00002				0.33	0.20	0.45	56					S		
11/16"	(HA) SunDefense IG	PEL-N-104-00732-00003	3	3	air	0.33	0.23	0.51	56					S		
	with grilles-between-the-glass	PEL-N-104-00732-00004				0.33	0.20	0.45	56					S		
11/16"	(HA) SunDefense IG	PEL-N-104-00737-00001	5	5	air	0.36	0.23	0.50	51					S		
	with grilles-between-the-glass	PEL-N-104-00742-00001				0.38	0.21	0.44	51					S		
11/16"	(HA) AdvancedComfort Low-E IG	PEL-N-104-00754-00001	2.5	2.5	air	0.28	0.29	0.54	43		NC					
	with grilles-between-the-glass	PEL-N-104-00754-00002				0.28	0.26	0.48	43		NC					
11/16"	(HA) AdvancedComfort Low-E IG	PEL-N-104-00754-00003	3	3	air	0.28	0.29	0.54	43		NC					
	with grilles-between-the-glass	PEL-N-104-00754-00004				0.28	0.26	0.48	43		NC					
11/16"	(HA) AdvancedComfort Low-E IG	PEL-N-104-00757-00001	5	5	air	0.31	0.29	0.52	38							
	with grilles-between-the-glass	PEL-N-104-00760-00001				0.32	0.26	0.47	38							
11/16"	(HA) NaturalSun Low-E IG	PEL-N-104-00696-00001	2.5	2.5	air	0.34	0.54	0.62	55							
	with grilles-between-the-glass	PEL-N-104-00696-00002				0.34	0.49	0.55	55							
11/16"	(HA) NaturalSun Low-E IG	PEL-N-104-00696-00003	3	3	air	0.34	0.54	0.62	55							
	with grilles-between-the-glass	PEL-N-104-00696-00004				0.34	0.49	0.55	55							
11/16"	(HA) NaturalSun Low-E IG	PEL-N-104-00699-00001	5	5	air	0.38	0.52	0.61	51							
	with grilles-between-the-glass	PEL-N-104-00702-00001				0.39	0.47	0.54	51							
Fixed with High Altitude Glazing and Foam Insulation																
11/16"	(HA) Advanced Low-E IG	PEL-N-104-00828-00001	2.5	2.5	air	0.30	0.30	0.55	56		NC					
	with grilles-between-the-glass	PEL-N-104-00828-00002				0.30	0.27	0.49	56		NC					
11/16"	(HA) Advanced Low-E IG	PEL-N-104-00828-00003	3	3	air	0.30	0.30	0.55	56		NC					
	with grilles-between-the-glass	PEL-N-104-00828-00004				0.30	0.27	0.49	56		NC					
11/16"	(HA) Advanced Low-E IG	PEL-N-104-00833-00001	5	5	air	0.34	0.30	0.54	52							
	with grilles-between-the-glass	PEL-N-104-00838-00001				0.36	0.27	0.48	52							
11/16"	(HA) SunDefense IG	PEL-N-104-00850-00001	2.5	2.5	air	0.30	0.23	0.51	57		NC	SC	S			
	with grilles-between-the-glass	PEL-N-104-00850-00002				0.30	0.20	0.45	57		NC	SC	S			
11/16"	(HA) SunDefense IG	PEL-N-104-00850-00003	3	3	air	0.30	0.23	0.51	57		NC	SC	S			
	with grilles-between-the-glass	PEL-N-104-00850-00004				0.30	0.20	0.45	57		NC	SC	S			
11/16"	(HA) SunDefense IG	PEL-N-104-00855-00001	5	5	air	0.34	0.23	0.50	52					S		
	with grilles-between-the-glass	PEL-N-104-00860-00001				0.36	0.21	0.44	52					S		
11/16"	(HA) AdvancedComfort Low-E IG	PEL-N-104-00872-00001	2.5	2.5	air	0.25	0.29	0.54	43	N	NC					
	with grilles-between-the-glass	PEL-N-104-00872-00002				0.25	0.26	0.48	43	N	NC					
11/16"	(HA) AdvancedComfort Low-E IG	PEL-N-104-00872-00003	3	3	air	0.25	0.29	0.54	43	N	NC					
	with grilles-between-the-glass	PEL-N-104-00872-00004				0.25	0.26	0.48	43	N	NC					
11/16"	(HA) AdvancedComfort Low-E IG	PEL-N-104-00875-00001	5	5	air	0.28	0.29	0.52	39		NC					
	with grilles-between-the-glass	PEL-N-104-00878-00001				0.30	0.26	0.47	39		NC					
11/16"	(HA) NaturalSun Low-E IG	PEL-N-104-00814-00001	2.5	2.5	air	0.31	0.54	0.62	56							
	with grilles-between-the-glass	PEL-N-104-00814-00002				0.31	0.49	0.55	56							
11/16"	(HA) NaturalSun Low-E IG	PEL-N-104-00814-00003	3	3	air	0.31	0.54	0.62	56							
	with grilles-between-the-glass	PEL-N-104-00814-00004				0.31	0.49	0.55	56							
11/16"	(HA) NaturalSun Low-E IG	PEL-N-104-00817-00001	5	5	air	0.35	0.52	0.61	51							
	with grilles-between-the-glass	PEL-N-104-00820-00001				0.37	0.47	0.54	51							

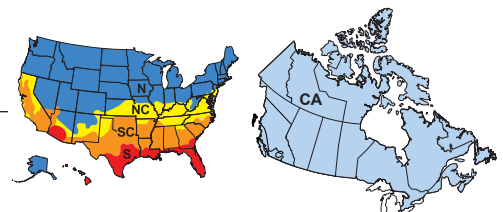
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Glazing Thickness	Type of Glazing	NFRC Certified Product #	Glass (mm)		Gap Fill	Performance Values <sup>1</sup>				Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown				
			Ext.	Int.		U-Factor	SHGC	VLT	CR	U. S.		Canada <sup>2</sup>		
										Zone	ER	Zone		
<b>Fixed 3mm / 5mm Glazing</b>										N	NC	SC	S	CA
11/16"	Clear IG	PEL-N-104-00675-00001	3	5	air	0.48	0.61	0.64	43					
	with grilles-between-the-glass	PEL-N-104-00680-00001				0.49	0.55	0.57	43					
11/16"	Advanced Low-E IG	PEL-N-104-00722-00001	3	5	argon	0.30	0.30	0.54	57		NC			
	with grilles-between-the-glass	PEL-N-104-00727-00001				0.31	0.27	0.49	57					
11/16"	SunDefense™ IG	PEL-N-104-00744-00001	3	5	argon	0.30	0.22	0.50	57		NC	SC	S	
	with grilles-between-the-glass	PEL-N-104-00749-00001				0.31	0.20	0.45	57				S	
11/16"	AdvancedComfort Low-E IG	PEL-N-104-00762-00001	3	5	argon	0.26	0.29	0.53	44	N	NC			
	with grilles-between-the-glass	PEL-N-104-00765-00001				0.27	0.26	0.47	44	N	NC			
11/16"	NaturalSun Low-E IG	PEL-N-104-00704-00001	3	5	argon	0.31	0.54	0.61	56					
	with grilles-between-the-glass	PEL-N-104-00707-00001				0.32	0.48	0.55	56					
<b>Fixed 3mm / 5mm Glazing with Foam Insulation</b>														
11/16"	Advanced Low-E IG	PEL-N-104-00840-00001	3	5	argon	0.27	0.30	0.54	58	N	NC			
	with grilles-between-the-glass	PEL-N-104-00845-00001				0.28	0.27	0.49	58		NC			
11/16"	SunDefense IG	PEL-N-104-00862-00001	3	5	argon	0.27	0.22	0.50	58	N	NC	SC	S	
	with grilles-between-the-glass	PEL-N-104-00867-00001				0.28	0.20	0.45	58		NC	SC	S	
11/16"	AdvancedComfort Low-E IG	PEL-N-104-00880-00001	3	5	argon	0.23	0.29	0.53	45	N	NC			
	with grilles-between-the-glass	PEL-N-104-00883-00001				0.24	0.26	0.47	45	N	NC			
11/16"	NaturalSun Low-E IG	PEL-N-104-00822-00001	3	5	argon	0.28	0.54	0.61	57	N				35 CA
	with grilles-between-the-glass	PEL-N-104-00825-00001				0.29	0.48	0.55	57	N				
<b>Fixed 3mm / 5mm High Altitude Glazing</b>														
11/16"	(HA) Advanced Low-E IG	PEL-N-104-00711-00001	3	5	air	0.34	0.30	0.54	53					
	with grilles-between-the-glass	PEL-N-104-00716-00001				0.36	0.27	0.49	53					
11/16"	(HA) SunDefense IG	PEL-N-104-00733-00001	3	5	air	0.34	0.23	0.50	54				S	
	with grilles-between-the-glass	PEL-N-104-00738-00001				0.35	0.21	0.45	54				S	
11/16"	(HA) AdvancedComfort Low-E IG	PEL-N-104-00755-00001	3	5	air	0.29	0.29	0.53	40		NC			
	with grilles-between-the-glass	PEL-N-104-00758-00001				0.30	0.26	0.47	40		NC			
11/16"	(HA) NaturalSun Low-E IG	PEL-N-104-00697-00001	3	5	air	0.35	0.54	0.61	53					
	with grilles-between-the-glass	PEL-N-104-00700-00001				0.37	0.48	0.55	53					
<b>Fixed 3mm / 5mm High Altitude Glazing with Foam Insulation</b>														
11/16"	(HA) Advanced Low-E IG	PEL-N-104-00829-00001	3	5	air	0.32	0.30	0.54	54					
	with grilles-between-the-glass	PEL-N-104-00834-00001				0.33	0.27	0.49	54					
11/16"	(HA) SunDefense IG	PEL-N-104-00851-00001	3	5	air	0.31	0.23	0.50	54				S	
	with grilles-between-the-glass	PEL-N-104-00856-00001				0.33	0.21	0.45	54				S	
11/16"	(HA) AdvancedComfort Low-E IG	PEL-N-104-00873-00001	3	5	air	0.26	0.29	0.53	41	N	NC			
	with grilles-between-the-glass	PEL-N-104-00876-00001				0.27	0.26	0.47	41	N	NC			
11/16"	(HA) NaturalSun Low-E IG	PEL-N-104-00815-00001	3	5	air	0.33	0.54	0.61	53					
	with grilles-between-the-glass	PEL-N-104-00818-00001				0.34	0.48	0.55	53					

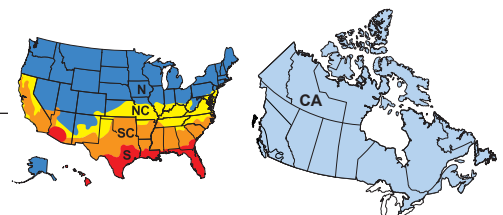
R-Value = 1/U-Factor  
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 ER = Canadian Energy Rating

(1) Glazing performance values are calculated based on NFRC 100, NFRC 200 and NFRC 500. ENERGY STAR® values are updated to 2016 (Version 6) criteria.

(2) The values shown are based on Canada's updated ENERGY STAR® 2020 initiative.

For center-glass values, see the Product Performance section.

See the Product Performance section for more detailed information or visit [www.energystar.gov](http://www.energystar.gov) for Energy Star guidelines.





Glazing Thickness	Type of Glazing	NFRC Certified Product #	Glass (mm)		Gap Fill	Performance Values <sup>1</sup>				Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown					
			Ext.	Int.		U-Factor	SHGC	VLT	CR	U. S.		Canada <sup>2</sup>			
										Zone		ER	Zone		
<b>Fixed with Tinted Glazing</b>										N	NC	SC	S	CA	
11/16"	Bronze Advanced Low-E IG	PEL-N-104-00780-00001	5	3	argon	0.30	0.26	0.35	59		NC				
	with grilles-between-the-glass	PEL-N-104-00781-00001				0.31	0.24	0.32	59				S		
11/16"	Gray Advanced Low-E IG	PEL-N-104-00784-00001	5	3	argon	0.30	0.24	0.30	59		NC	SC	S		
	with grilles-between-the-glass	PEL-N-104-00785-00001				0.31	0.22	0.27	59				S		
11/16"	Green Advanced Low-E IG	PEL-N-104-00788-00001	5	3	argon	0.30	0.30	0.48	59		NC				
	with grilles-between-the-glass	PEL-N-104-00789-00001				0.31	0.27	0.43	59						
<b>Fixed Tinted Glazing with Foam Insulation</b>										N	NC	SC	S	CA	
11/16"	Bronze Advanced Low-E IG	PEL-N-104-00898-00001	5	3	argon	0.27	0.26	0.35	59	N	NC				
	with grilles-between-the-glass	PEL-N-104-00899-00001				0.28	0.24	0.32	59		NC	SC	S		
11/16"	Gray Advanced Low-E IG	PEL-N-104-00902-00001	5	3	argon	0.27	0.24	0.30	59	N	NC	SC	S		
	with grilles-between-the-glass	PEL-N-104-00903-00001				0.28	0.22	0.27	59		NC	SC	S		
11/16"	Green Advanced Low-E IG	PEL-N-104-00906-00001	5	3	argon	0.27	0.30	0.48	59	N	NC				
	with grilles-between-the-glass	PEL-N-104-00907-00001				0.28	0.27	0.43	59		NC				
<b>Fixed Tinted High Altitude Glazing</b>															
11/16"	Bronze Advanced Low-E IG	PEL-N-104-00768-00001	5	3	air	0.34	0.27	0.35	55						
	with grilles-between-the-glass	PEL-N-104-00769-00001				0.35	0.24	0.32	55				S		
11/16"	Gray Advanced Low-E IG	PEL-N-104-00772-00001	5	3	air	0.34	0.25	0.30	55				S		
	with grilles-between-the-glass	PEL-N-104-00773-00001				0.36	0.23	0.27	55				S		
11/16"	Green Advanced Low-E IG	PEL-N-104-00776-00001	5	3	air	0.34	0.30	0.48	55						
	with grilles-between-the-glass	PEL-N-104-00777-00001				0.36	0.27	0.43	55						
<b>Fixed Tinted High Altitude Glazing with Foam Insulation</b>															
11/16"	Bronze Advanced Low-E IG	PEL-N-104-00886-00001	5	3	air	0.32	0.27	0.35	55						
	with grilles-between-the-glass	PEL-N-104-00887-00001				0.33	0.24	0.32	55				S		
11/16"	Gray Advanced Low-E IG	PEL-N-104-00890-00001	5	3	air	0.32	0.25	0.30	55				S		
	with grilles-between-the-glass	PEL-N-104-00891-00001				0.33	0.23	0.27	55				S		
11/16"	Green Advanced Low-E IG	PEL-N-104-00894-00001	5	3	air	0.32	0.30	0.48	55						
	with grilles-between-the-glass	PEL-N-104-00895-00001				0.33	0.27	0.43	55						

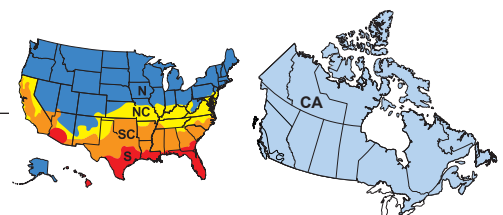
R-Value = 1/U-Factor  
 SHGC = Solar Heat Gain Coefficient  
 VLT % = Visible Light Transmission  
 CR = Condensation Resistance  
 ER = Canadian Energy Rating

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For center-glass values, see the Product Performance section.

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# Impervia® Fixed Windows

## Glazing Performance - Total Unit

Glazing Thickness	Type of Glazing	NFRC Certified Product #	Glass (mm)		Gap Fill	Performance Values <sup>1</sup>				Shaded Areas Meet ENERGY STAR® Performance Criteria in Zones Shown				
			Ext.	Int.		U-Factor	SHGC	VLT	CR	U. S.				Canada <sup>2</sup>
										Zone				ER
<b>Fixed with Laminated Glazing</b>										N	NC	SC	S	CA
11/16"	Advanced Low-E IG	PEL-N-104-00723-00001	3	6	argon	0.32	0.29	0.54	56					
	with grilles-between-the-glass	PEL-N-104-00728-00001				0.34	0.27	0.48	56					
11/16"	SunDefense™ IG	PEL-N-104-00745-00001	3	6	argon	0.31	0.22	0.50	57				S	
	with grilles-between-the-glass	PEL-N-104-00750-00001				0.33	0.20	0.44	57				S	
<b>Fixed Laminated Glazing with Foam Insulation</b>											NC			
11/16"	Advanced Low-E IG	PEL-N-104-00841-00001	3	6	argon	0.29	0.29	0.54	57		NC			
	with grilles-between-the-glass	PEL-N-104-00846-00001				0.31	0.27	0.48	57					
11/16"	SunDefense™ IG	PEL-N-104-00863-00001	3	6	argon	0.29	0.22	0.50	57		NC	SC	S	
	with grilles-between-the-glass	PEL-N-104-00868-00001				0.30	0.20	0.44	57				S	
<b>Fixed Laminated High Altitude Glazing</b>														
11/16"	Advanced Low-E IG	PEL-N-104-00712-00001	3	6	air	0.37	0.30	0.54	52					
	with grilles-between-the-glass	PEL-N-104-00717-00001				0.39	0.27	0.48	52					
11/16"	SunDefense IG	PEL-N-104-00734-00001	3	6	air	0.36	0.23	0.50	52				S	
	with grilles-between-the-glass	PEL-N-104-00739-00001				0.38	0.21	0.44	52				S	
<b>Fixed Laminated High Altitude Glazing with Foam Insulation</b>														
11/16"	Advanced Low-E IG	PEL-N-104-00830-00001	3	6	air	0.34	0.30	0.54	52					
	with grilles-between-the-glass	PEL-N-104-00835-00001				0.36	0.27	0.48	52					
11/16"	SunDefense IG	PEL-N-104-00852-00001	3	6	air	0.34	0.23	0.50	53				S	
	with grilles-between-the-glass	PEL-N-104-00857-00001				0.36	0.21	0.44	53				S	

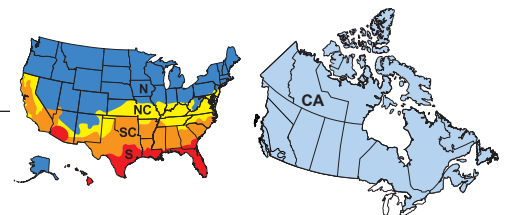
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For center-glass values, see the Product Performance section.

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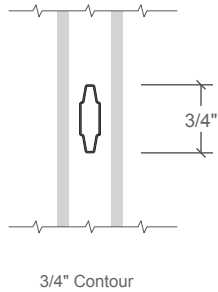






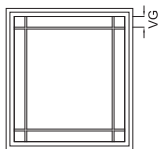
### Grille Profiles

#### Grilles-Between-the-Glass



### Grille Patterns

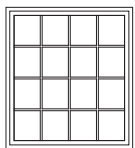
#### Prairie Lite Patterns



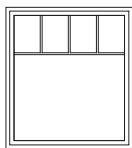
9-Lite Prairie

Standard corner lite dimension for Prairie patterns = 4" visible glass (VG).  
 Pattern availability may vary depending on size of unit.

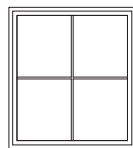
#### Other Available Patterns



Traditional



Top Row <sup>(1)</sup>



Special

Pattern availability may vary depending on size of unit.

(1) Standard visible glass to center line of separator bar = 14" or half of total visible glass height, whichever is smaller. Multiple rows are available up to 50% glass size.



Size Tables

Fixed Units

	(356) (343)	(457) (445)	(610) (597)	(711) (699)	(762) (749)	(813) (800)	(914) (902)	(1 067) (1 054)
Opening	1' 2"	1' 6"	2' 0"	2' 4"	2' 6"	2' 8"	3' 0"	3' 6"
Frame	1' 1 1/2"	1' 5 1/2"	1' 11 1/2"	2' 3 1/2"	2' 5 1/2"	2' 7 1/2"	2' 11 1/2"	3' 5 1/2"
(356) (343)	1-6/1-2	2-0/1-2	2-4/1-2	2-6/1-2	2-8/1-2	3-0/1-2	3-6/1-2	
(457) (446)	1-6/1-6	2-0/1-6	2-4/1-6	2-6/1-6	2-8/1-6	3-0/1-6	3-6/1-6	
(610) (597)	1-6/2-0	2-0/2-0	2-4/2-0	2-6/2-0	2-8/2-0	3-0/2-0	3-6/2-0	
(762) (749)						3-0/2-6	3-6/2-6	
(914) (902)	1-2/3-0					3-0/3-0	3-6/3-0	
(1 067) (1 054)	1-2/3-6					3-0/3-6	3-6/3-6	
(1 219) (1 207)	1-2/4-0					3-0/4-0	3-6/4-0	
(1 372) (1 359)	1-2/4-6					3-0/4-6	3-6/4-6	
(1 524) (1 511)	1-2/5-0					3-0/5-0	3-6/5-0	
(1 676) (1 664)						3-0/5-6	3-6/5-6	
(1 829) (1 816)						3-0/6-0	3-6/6-0	

Not to scale.

Special size units are available in 1/8" increments.



Size Tables

Fixed Units		(1 219) (1 207)	(1 372) (1 359)	(1 524) (1 511)	(1 829) (1 816)
Opening	Frame	4' 0"	4' 6"	5' 0"	6' 0"
1' 2"	3' 11 1/2"	4-0/1-2	4-6/1-2	5-0/1-2	6-0/1-2
1' 6"	3' 11 1/2"	4-0/1-6	4-6/1-6	5-0/1-6	6-0/1-6
2' 0"	3' 11 1/2"	4-0/2-0	4-6/2-0	5-0/2-0	6-0/2-0
2' 6"	3' 11 1/2"	4-0/2-6	4-6/2-6	5-0/2-6	6-0/2-6
3' 0"	3' 11 1/2"	4-0/3-0	4-6/3-0	5-0/3-0	6-0/3-0
3' 6"	3' 11 1/2"	4-0/3-6	4-6/3-6	5-0/3-6	6-0/3-6
4' 0"	3' 11 1/2"	4-0/4-0	4-6/4-0	5-0/4-0	6-0/4-0
4' 6"	3' 11 1/2"	4-0/4-6	4-6/4-6	5-0/4-6	6-0/4-6
5' 0"	3' 11 1/2"	4-0/5-0	4-6/5-0	5-0/5-0	6-0/5-0
5' 6"	3' 11 1/2"	4-0/5-6	4-6/5-6	5-0/5-6	6-0/5-6 (1)
6' 0"	3' 11 1/2"	4-0/6-0	4-6/6-0	5-0/6-0	6-0/6-0 (1)

Not to scale.

Special size units are available in 1/8" increments.

(1) Tempered glass is not available.



Size Tables - Two-Wide Composites

Fixed Units		(711) (699)	(914) (902)	(1 219) (1 207)	(1 422) (1 410)	(1 524) (1 511)	(1 626) (1 613)
Opening		2' 4"	3' 0"	4' 0"	4' 8"	5' 0"	5' 4"
	Frame	2' 3 1/2"	2' 11 1/2"	3' 11 1/2"	4' 7 1/2"	4' 11 1/2"	5' 3 1/2"
(356) (343)	1' 2"		3-0/1-2	4-0/1-2	4-8/1-2	5-0/1-2	5-4/1-2
(457) (446)	1' 6"		3-0/1-6	4-0/1-6	4-8/1-6	5-0/1-6	5-4/1-6
(610) (597)	2' 0"		3-0/2-0	4-0/2-0	4-8/2-0	5-0/2-0	5-4/2-0
(762) (749)	2' 6"						
(914) (902)	3' 0"		2-4/3-0				
(1 067) (1 054)	3' 6"		2-4/3-6				
(1 219) (1 207)	4' 0"		2-4/4-0				
(1 372) (1 359)	4' 6"		2-4/4-6				
(1 524) (1 511)	5' 0"		2-4/5-0				
(1 676) (1 664)	5' 6"						
(1 829) (1 816)	6' 0"						

Not to scale.

Special size units are available in 1/8" increments.

(1) Tempered glass is not available.



Size Tables - Two-Wide Composites

Fixed Units

	Opening		Frame	
	6' 0"	7' 0"	7' 11 1/2"	8' 11 1/2"
(1 829) (1 816)	6' 0"	7' 0"	7' 11 1/2"	8' 11 1/2"
(1 829) (1 816)	6' 0"	7' 0"	7' 11 1/2"	8' 11 1/2"
(1 676) (1 664)	5' 6"	6' 6"	7' 6"	8' 6"
(1 524) (1 511)	5' 0"	6' 0"	7' 0"	8' 0"
(1 372) (1 359)	4' 6"	5' 6"	6' 6"	7' 6"
(1 219) (1 207)	4' 0"	5' 0"	6' 0"	7' 0"
(1 067) (1 054)	3' 6"	4' 6"	5' 6"	6' 6"
(914) (902)	3' 0"	4' 0"	5' 0"	6' 0"
(762) (749)	2' 6"	3' 6"	4' 6"	5' 6"
(610) (597)	2' 0"	3' 0"	4' 0"	5' 0"
(457) (446)	1' 6"	2' 6"	3' 6"	4' 6"
(356) (343)	1' 2"	2' 2"	3' 2"	4' 2"

Not to scale.

Special size units are available in 1/8" increments.

(1) Tempered glass is not available.



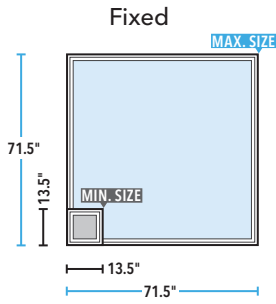
Fixed Units

	(1 067) (1 054)	(1 372) (1 359)	(1 829) (1 816)	(2 134) (2 121)	(2 286) (2 273)	(2 438) (2 426)	(2 743) (2 731)
Opening	3' 6"	4' 6"	6' 0"	7' 0"	7' 6"	8' 0"	9' 0"
Frame	3' 5 1/2"	4' 5 1/2"	5' 11 1/2"	6' 11 1/2"	7' 5 1/2"	7' 11 1/2"	8' 11 1/2"
1' 2"		4-6/1-2	6-0/1-2	7-0/1-2	7-6/1-2	8-0/1-2	9-0/1-2
1' 6"		4-6/1-6	6-0/1-6	7-0/1-6	7-6/1-6	8-0/1-6	9-0/1-6
2' 0"		4-6/2-0	6-0/2-0	7-0/2-0	7-6/2-0	8-0/2-0	9-0/2-0
2' 6"						9-0/2-6	
3' 0"		3-6/3-0				9-0/3-0	
3' 6"		3-6/3-6				9-0/3-6	
4' 0"		3-6/4-0				9-0/4-0	
4' 6"		3-6/4-6				9-0/4-6	
5' 0"		3-6/5-0				9-0/5-0	
5' 6"						9-0/5-6	
6' 0"						9-0/6-0	

Not to scale.

Special size units are available in 1/8" increments.

(1) Tempered glass is not available.



### Composites

A composite is a window or door consisting of two or more sashes or panels within a single frame utilizing an integral mullion.

Single unit	2-Wide Composite with Integral Mullion	3-Wide Composite with Integral Mullion
<p><b>MINIMUM</b> 1' 1-1/2" W x 1' 1-1/2" H (13-1/2" x 13-1/2") (343 x 343)</p> <p><b>MAXIMUM</b> 5' 11-1/2" W x 5' 11-1/2" H (71-1/2" x 71-1/2") (1 816 x 1 816)</p>	<p><b>MINIMUM</b> 2' 3-1/2" W x 1' 1-1/2" H (27-1/2" x 13-1/2") (698 x 343)</p> <p><b>MAXIMUM</b> 8' 11-1/2" W x 5' 11-1/2" H (107-1/2" x 71-1/2") (2 743 x 1 816)</p>	<p><b>MINIMUM</b> 3' 5-1/2" W x 1' 1-1/2" H (41-1/2" x 13-1/2") (1 067 x 343)</p> <p><b>MAXIMUM</b> 8' 11-1/2" W x 5' 11-1/2" H (107-1/2" x 71-1/2") (2 743 x 1 816)</p>

#### General Notes:

- To convert areas to square meters (m<sup>2</sup>), multiply square feet by 0.0929.
- Rough Opening–Frame Dimension + 1/2".
- Keep frame dimensions to the nearest 1/8" increment
- Tempered glass must measure > 18-1/2" diagonally.

### Miscellaneous Formulas

	Formula
Visible Glass	Width = Frame - 6-1/16" Height = Frame - 6-1/16"
Actual Glass	Width = Frame - 5-1/8" Height = Frame - 5-1/8"

(-) = Not Applicable

Keep frame dimensions to nearest 1/8" increments.

Composite units are not AAMA/WDMA performance certified. Pella Impervia composites are engineered to meet the performance class and grade shown in the Design Data tables.

Check Design Data tables to determine design pressure limitation of integral mullion for desired frame sizes. See the Installation and Performance sections at Pella.com for structural limitations.

When ordering and sizing composites, use overall frame/rough opening dimension.



Single Rectangle Units

Call Out	Frame (Inches)		Visible Glass Ft <sup>2</sup>	Standard Glass Thickness (mm)		Performance Class & Grade <sup>1</sup>
	Width	Height		Annealed	Tempered	
1-2/3-6	13-1/2	37-1/2	1.8	3	3	CW50
1-2/4-0	13-1/2	47-1/2	2.1	-	3	CW50
1-2/4-6	13-1/2	53-1/2	2.5	-	3	CW50
1-2/5-0	13-1/2	59-1/2	2.8	-	3	CW50
1-6/1-2	17-1/2	13-1/2	0.6	3	3	CW50
1-6/1-6	17-1/2	17-1/2	0.9	2.5	3	CW50
1-6/2-0	17-1/2	23-1/2	1.4	2.5	3	CW50
2-0/1-2	23-1/2	13-1/2	0.9	3	3	CW50
2-0/1-6	23-1/2	17-1/2	1.4	2.5	3	CW50
2-0/2-0	23-1/2	23-1/2	2.1	2.5	3	CW50
2-4/1-2	27-1/2	13-1/2	1.1	3	3	CW50
2-4/1-6	27-1/2	17-1/2	1.7	2.5	3	CW50
2-4/2-0	27-1/2	23-1/2	2.6	2.5	3	CW50
2-6/1-2	29-1/2	13-1/2	1.2	3	3	CW50
2-6/1-6	29-1/2	17-1/2	1.9	2.5	3	CW50
2-6/2-0	29-1/2	23-1/2	2.8	2.5	3	CW50
2-8/1-2	31-1/2	13-1/2	1.3	3	3	CW50
2-8/1-6	31-1/2	17-1/2	2.0	2.5	3	CW50
2-8/2-0	31-1/2	23-1/2	3.1	2.5	3	CW50
3-0/1-2	35-1/2	13-1/2	1.5	3	3	CW50
3-0/1-6	35-1/2	17-1/2	2.3	2.5	3	CW50
3-0/2-0	35-1/2	23-1/2	3.6	3	3	CW50
3-0/2-6	35-1/2	29-1/2	4.8	3	3	CW50
3-0/3-0	35-1/2	35-1/2	6.0	3	3	CW50
3-0/3-6	35-1/2	41-1/2	7.2	3	3	CW50
3-0/4-0	35-1/2	47-1/2	8.5	3	3	CW50
3-0/4-6	35-1/2	53-1/2	9.7	2.5	3	CW45
3-0/5-0	35-1/2	59-1/2	10.9	3	3	CW45
3-0/5-6	35-1/2	65-1/2	12.2	3	3	CW45
3-0/6-0	35-1/2	71-1/2	13.4	3	3	CW40
3-6/1-2	41-1/2	13-1/2	1.8	3	3	CW50
3-6/1-6	41-1/2	17-1/2	2.8	2.5	3	CW50
3-6/2-0	41-1/2	23-1/2	4.3	2.5	3	CW50
3-6/2-6	41-1/2	29-1/2	5.8	2.5	3	CW50
3-6/3-0	41-1/2	35-1/2	7.2	2.5	3	CW50
3-6/3-6	41-1/2	41-1/2	8.7	2.5	3	CW45
3-6/4-0	41-1/2	47-1/2	10.2	3	3	CW45
3-6/4-6	41-1/2	53-1/2	11.7	3	3	CW40
3-6/5-0	41-1/2	59-1/2	13.2	3	3	CW40
3-6/5-6	41-1/2	65-1/2	14.6	3	3	CW40
3-6/6-0	41-1/2	71-1/2	16.1	3	3	CW40

Single Rectangle Units

Call Out	Frame (Inches)		Visible Glass Ft <sup>2</sup>	Standard Glass Thickness (mm)		Performance Class & Grade <sup>1</sup>
	Width	Height		Annealed	Tempered	
4-0/1-6	47-1/2	17-1/2	3.3	2.5	3	CW50
4-0/2-0	47-1/2	23-1/2	5.0	2.5	3	CW50
4-0/2-6	47-1/2	29-1/2	6.7	2.5	3	CW50
4-0/3-0	47-1/2	35-1/2	8.5	2.5	3	CW50
4-0/3-6	47-1/2	41-1/2	10.2	3	5	CW45
4-0/4-0	47-1/2	47-1/2	11.9	3	5	CW40
4-0/4-6	47-1/2	53-1/2	13.7	3	5	CW40
4-0/5-0	47-1/2	59-1/2	15.4	3	5	CW40
4-0/5-6	47-1/2	65-1/2	17.1	3	5	CW35
4-0/6-0	47-1/2	71-1/2	18.8	5	5	CW35
4-6/1-2	53-1/2	13-1/2	2.5	-	3	CW50
4-6/1-6	53-1/2	17-1/2	3.8	2.5	3	CW50
4-6/2-0	53-1/2	23-1/2	5.7	2.5	3	CW50
4-6/2-6	53-1/2	29-1/2	7.7	2.5	3	CW50
4-6/3-0	53-1/2	35-1/2	9.7	2.5	3	CW45
4-6/3-6	53-1/2	41-1/2	11.7	3	5	CW40
4-6/4-0	53-1/2	47-1/2	13.7	3	5	CW40
4-6/4-6	53-1/2	53-1/2	15.6	3	5	CW35
4-6/5-0	53-1/2	59-1/2	17.6	5	5	CW35
4-6/5-6	53-1/2	65-1/2	19.6	5	5	CW35
4-6/6-0	53-1/2	71-1/2	21.6	5	5	CW35
5-0/1-2	59-1/2	13-1/2	2.8	-	3	CW50
5-0/1-6	59-1/2	17-1/2	4.2	2.5	3	CW50
5-0/2-0	59-1/2	23-1/2	6.5	2.5	3	CW45/CW50
5-0/2-6	59-1/2	29-1/2	8.7	2.5	3	CW45/CW50
5-0/3-0	59-1/2	35-1/2	10.9	3	3	CW45
5-0/3-6	59-1/2	41-1/2	13.2	3	5	CW40
5-0/4-0	59-1/2	47-1/2	15.4	3	5	CW40
5-0/4-6	59-1/2	53-1/2	17.6	5	5	CW35
5-0/5-0	59-1/2	59-1/2	19.8	5	5	CW35
5-0/5-6	59-1/2	65-1/2	22.1	5	5	CW30
5-0/6-0	59-1/2	71-1/2	24.3	5	5	CW30
6-0/1-2	71-1/2	13-1/2	3.4	-	3	CW50
6-0/1-6	71-1/2	17-1/2	5.2	-	3	CW50
6-0/2-0	71-1/2	23-1/2	7.9	2.5	3	CW35/CW50
6-0/2-6	71-1/2	29-1/2	10.7	3	3	CW45/CW50
6-0/3-0	71-1/2	35-1/2	13.4	3	3	CW45
6-0/3-6	71-1/2	41-1/2	16.1	3	5	CW40
6-0/4-0	71-1/2	47-1/2	18.8	5	5	CW35
6-0/4-6	71-1/2	53-1/2	21.6	5	5	CW35
6-0/5-0	71-1/2	59-1/2	24.3	5	5	CW30
6-0/5-6	71-1/2	65-1/2	27.0	5	-	CW30
6-0/6-0	71-1/2	71-1/2	29.7	5	-	CW30

(1) Maximum performance when glazed with the appropriate glass thickness. Second value, where shown, requires tempered glass.

To convert areas to square meters (m<sup>2</sup>), multiply square feet by 0.0929.





**Two-Wide Fixed Window Composite**

Call Out	Frame (Inches)		Visible Glass Ft <sup>2</sup>	Standard Glass Thickness (mm)		Performance Class & Grade <sup>1</sup>
	Width	Height		Annealed	Tempered	
2-4/3-6	27-1/2	37-1/2	3.7	2.5	3	LC30
2-4/4-0	27-1/2	47-1/2	4.3	3	3	LC30
2-4/4-6	27-1/2	53-1/2	4.9	3	3	LC30
2-4/5-0	27-1/2	59-1/2	5.5	3	3	LC30
3-0/1-2	34-1/2	13-1/2	1.2	2.5	3	LC30
3-0/1-6	34-1/2	17-1/2	1.8	2.5	3	LC30
3-0/2-0	34-1/2	23-1/2	2.8	2.5	3	LC30
4-0/1-2	47-1/2	13-1/2	1.8	2.5	3	LC30
4-0/1-6	47-1/2	17-1/2	2.8	2.5	3	LC30
4-0/2-0	47-1/2	23-1/2	4.2	2.5	3	LC30
4-8/1-2	55-1/2	13-1/2	2.2	2.5	3	LC30
4-8/1-6	55-1/2	17-1/2	3.4	2.5	3	LC30
4-8/2-0	55-1/2	23-1/2	5.2	2.5	3	LC30
5-0/1-2	59-1/2	13-1/2	2.4	2.5	3	LC30
5-0/1-6	59-1/2	17-1/2	3.7	2.5	3	LC30
5-0/2-0	59-1/2	23-1/2	5.7	2.5	3	LC30
5-4/1-2	63-1/2	13-1/2	2.6	2.5	3	LC30
5-4/1-6	63-1/2	17-1/2	4.0	2.5	3	LC30
5-4/2-0	63-1/2	23-1/2	6.2	2.5	3	LC30
6-0/1-2	71-1/2	13-1/2	3.0	2.5	3	LC30
6-0/1-6	71-1/2	17-1/2	4.7	2.5	3	LC30
6-0/2-0	71-1/2	23-1/2	7.1	2.5	3	LC30
6-0/2-6	71-1/2	31-1/2	9.6	2.5	3	LC30
6-0/3-0	71-1/2	35-1/2	12.0	2.5	3	LC30
6-0/3-6	71-1/2	41-1/2	14.5	2.5	3	LC30
6-0/4-0	71-1/2	47-1/2	16.9	2.5	3	LC30
6-0/4-6	71-1/2	53-1/2	19.4	2.5	3	LC30
6-0/5-0	71-1/2	59-1/2	21.8	3	3	LC30
6-0/5-6	71-1/2	65-1/2	24.3	3	3	LC30
6-0/6-0	71-1/2	71-1/2	26.8	3	3	LC30
7-0/1-2	83-1/2	13-1/2	3.7	2.5	3	LC30
7-0/1-6	83-1/2	17-1/2	5.6	2.5	3	LC30
7-0/2-0	83-1/2	23-1/2	8.6	2.5	3	LC30
7-0/2-6	83-1/2	31-1/2	11.5	2.5	3	LC30
7-0/3-0	83-1/2	35-1/2	14.5	2.5	3	LC30
7-0/3-6	83-1/2	41-1/2	17.4	3	3	LC30
7-0/4-0	83-1/2	47-1/2	20.4	3	3	LC30
7-0/4-6	83-1/2	53-1/2	23.3	3	3	LC30
7-0/5-0	83-1/2	59-1/2	26.3	3	3	LC30
7-0/5-6	83-1/2	65-1/2	29.3	3	3	LC30
7-0/6-0	83-1/2	71-1/2	32.2	3	3	LC25

**Two-Wide Fixed Window Composite**

Call Out	Frame (Inches)		Visible Glass Ft <sup>2</sup>	Standard Glass Thickness (mm)		Performance Class & Grade <sup>1</sup>
	Width	Height		Annealed	Tempered	
8-0/1-6	95-1/2	17-1/2	6.6	2.5	3	LC30
8-0/2-0	95-1/2	23-1/2	10.0	2.5	3	LC30
8-0/2-6	95-1/2	31-1/2	13.5	2.5	3	LC30
8-0/3-0	95-1/2	35-1/2	16.9	2.5	3	LC30
8-0/3-6	95-1/2	41-1/2	20.4	3	3	LC30
8-0/4-0	95-1/2	47-1/2	23.8	3	3	LC30
8-0/4-6	95-1/2	53-1/2	27.3	3	3	LC30
8-0/5-0	95-1/2	59-1/2	30.8	3	3	LC30
8-0/5-6	95-1/2	65-1/2	34.2	3	3	R25
8-0/6-0	95-1/2	71-1/2	37.7	5	5	R20
9-0/1-2	107-1/2	13-1/2	4.9	3	3	LC30
9-0/1-6	107-1/2	17-1/2	7.5	2.5	3	LC30
9-0/2-0	107-1/2	23-1/2	11.5	2.5	3	LC30
9-0/2-6	107-1/2	31-1/2	15.4	2.5	3	LC30
9-0/3-0	107-1/2	35-1/2	19.4	2.5	3	LC30
9-0/3-6	107-1/2	41-1/2	23.3	3	3	LC30
9-0/4-0	107-1/2	47-1/2	27.3	3	3	LC30
9-0/4-6	107-1/2	53-1/2	31.3	3	3	LC30
9-0/5-0	107-1/2	59-1/2	35.2	5	5	LC30
9-0/5-6	107-1/2	65-1/2	39.2	5	5	R25
9-0/6-0	107-1/2	71-1/2	43.1	5	5	R20

(1) Maximum performance when glazed with the appropriate glass thickness.

Composite units are not AAMA/WDMA performance certified. Pella Impervia composites are engineered to meet the performance class and grade shown.

To convert areas to square meters (m<sup>2</sup>), multiply square feet by 0.0929.



Three-Wide Fixed Window Composite						
Call Out	Frame (Inches)		Visible Glass Ft <sup>2</sup>	Standard Glass Thickness (mm)		Performance Class & Grade <sup>1</sup>
	Width	Height		Annealed	Tempered	
3-6/3-0	41-1/2	35-1/2	4.6	2.5	3	LC30
3-6/3-6	41-1/2	37-1/2	5.5	2.5	3	LC30
3-6/4-0	41-1/2	47-1/2	6.4	3	3	LC30
3-6/4-6	41-1/2	53-1/2	7.4	3	3	LC30
3-6/5-0	41-1/2	59-1/2	8.3	3	3	LC30
4-6/1-2	53-1/2	13-1/2	1.8	2.5	3	LC30
4-6/1-6	53-1/2	17-1/2	2.7	2.5	3	LC30
4-6/2-0	53-1/2	23-1/2	4.2	2.5	3	LC30
6-0/1-2	71-1/2	13-1/2	2.7	2.5	3	LC30
6-0/1-6	71-1/2	17-1/2	4.2	2.5	3	LC30
6-0/2-0	71-1/2	23-1/2	6.3	2.5	3	LC30
7-0/1-2	83-1/2	13-1/2	3.3	2.5	3	LC30
7-0/1-6	83-1/2	17-1/2	5.1	2.5	3	LC30
7-0/2-0	83-1/2	23-1/2	7.8	2.5	3	LC30
7-6/1-2	89-1/2	13-1/2	3.6	2.5	3	LC30
7-6/1-6	89-1/2	17-1/2	5.6	2.5	3	LC30
7-6/2-0	89-1/2	23-1/2	8.5	2.5	3	LC30
8-0/1-2	95-1/2	13-1/2	3.9	2.5	3	LC30
8-0/1-6	95-1/2	17-1/2	6.1	2.5	3	LC30
8-0/2-0	95-1/2	23-1/2	9.2	2.5	3	LC30
9-0/1-2	107-1/2	13-1/2	4.6	2.5	3	LC30
9-0/1-6	107-1/2	17-1/2	7.0	2.5	3	LC30
9-0/2-0	107-1/2	23-1/2	10.7	2.5	3	LC30
9-0/2-6	107-1/2	31-1/2	14.4	2.5	3	LC30
9-0/3-0	107-1/2	35-1/2	18.1	2.5	3	LC30
9-0/3-6	107-1/2	41-1/2	21.7	2.5	3	LC30
9-0/4-0	107-1/2	47-1/2	25.4	2.5	3	LC30
9-0/4-6	107-1/2	53-1/2	29.1	2.5	3	LC30
9-0/5-0	107-1/2	59-1/2	32.8	3	3	LC30
9-0/5-6	107-1/2	65-1/2	36.5	3	3	LC30
9-0/6-0	107-1/2	71-1/2	40.1	3	3	LC30

(1) Maximum performance when glazed with the appropriate glass thickness.

Composite units are not AAMA/WDMA performance certified. Pella Impervia composites are engineered to meet the performance class and grade shown.

To convert areas to square meters (m<sup>2</sup>), multiply square feet by 0.0929.



**Frame**

- Frame is Duracast® fiberglass composite – five-layer pultruded fiberglass material [with optional foam insulation<sup>1</sup>] reinforced with a Pella patented interlocking mat.
- Overall frame depth is 3".
- Nominal wall thickness of Duracast fiberglass composite members is .050" to .070" thick.
- Frame corners are mitered, joined and bonded with corner lock and mechanically fastened with injected polyurethane adhesive.
- Sill is fitted with weep valve assemblies.
- Jambs contain factory drilled (counter-bored) installation screw holes. Block Frame and Flush Flange only.

**Sash**

- Sash is Duracast fiberglass composite – five-layer pultruded fiberglass material [with optional foam insulation<sup>1</sup>] reinforced with a Pella patented interlocking mat.
- All sash members have mitered corners bonded with corner lock and sealed with injected polyurethane adhesive.

**Exterior / Interior**

- Duracast fiberglass composite surfaces with powder-coat paint finish.
  - Color is [White] [Brown] [Black].
  - or -
  - Dual-color option [Brown] [Black] exterior with White interior<sup>2</sup>.

**Glazing System**

- Quality float glass complying with ASTM C 1036.
- 11/16" insulating glass [[annealed] [tempered]] [obscure<sup>3</sup>] [clear] [[Advanced] [SunDefense™] [AdvancedComfort] [NaturalSun] Low-E coated, [with argon]] [[bronze] [gray] [green] Advanced Low-E [with Argon]] sealed and bonded to sash.
- High altitude glazing available.
- Open glazing available for PTAC applications - frame only no sash.

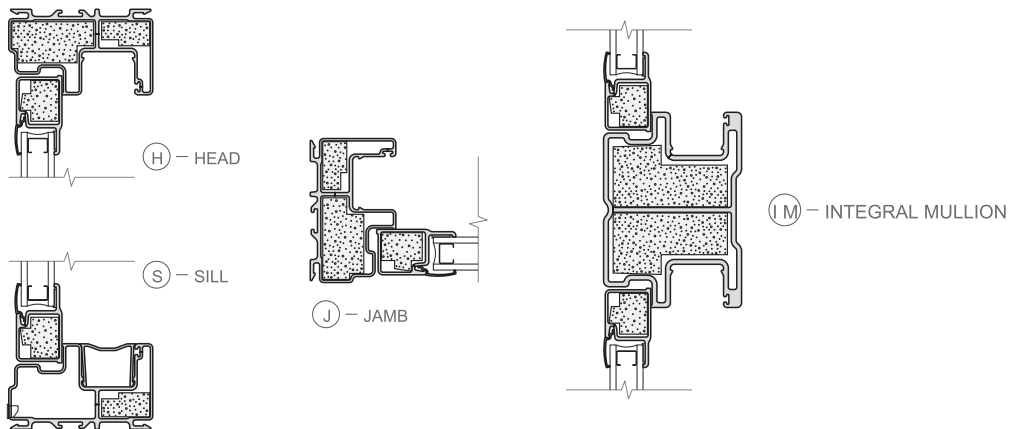
**Optional Products**

**Grilles**

- Grilles-Between-the-Glass
  - Insulating glass contains 3/4" contoured aluminum grille bars permanently installed between two panes of glass.
  - Grilles are factory prefinished [White] [Brown] [Black] to match interior and exterior finish.

**Foam Insulation Inserts<sup>1</sup>**

Fixed Window

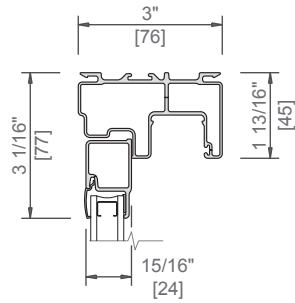


(1) Foam insulation inserts are not available with clear glazing.  
 (2) Dual-color finish is not available on products with integral nailing fin.  
 (3) Obscure glazing is not available when AdvancedComfort Low-E coated IG is specified.

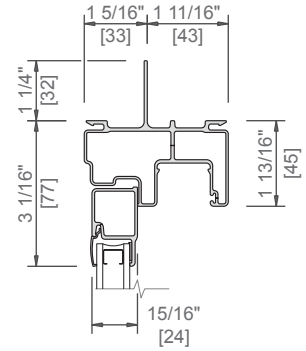


Frame Types

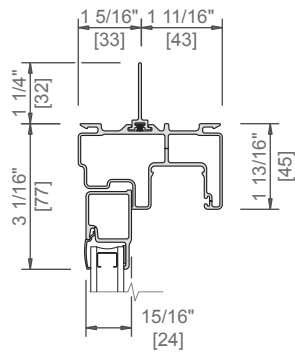
STANDARD  
BLOCK FRAME



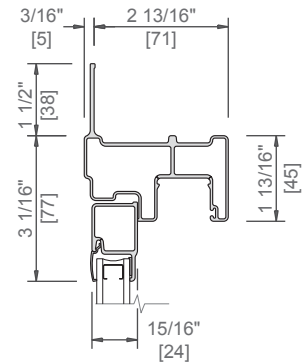
INTEGRAL NAILING FIN



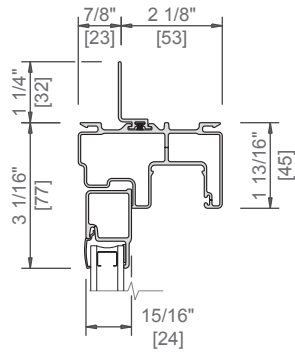
BLOCK FRAME  
STANDARD FIN



FLUSH FLANGE



BLOCK FRAME  
OFFSET FIN



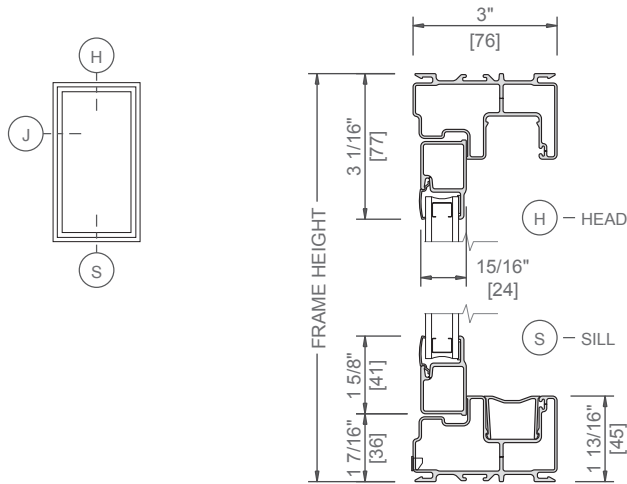
Scale 3" = 1' 0"

All dimensions are approximate.

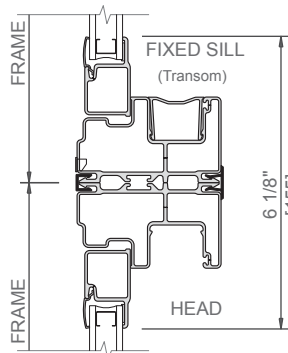
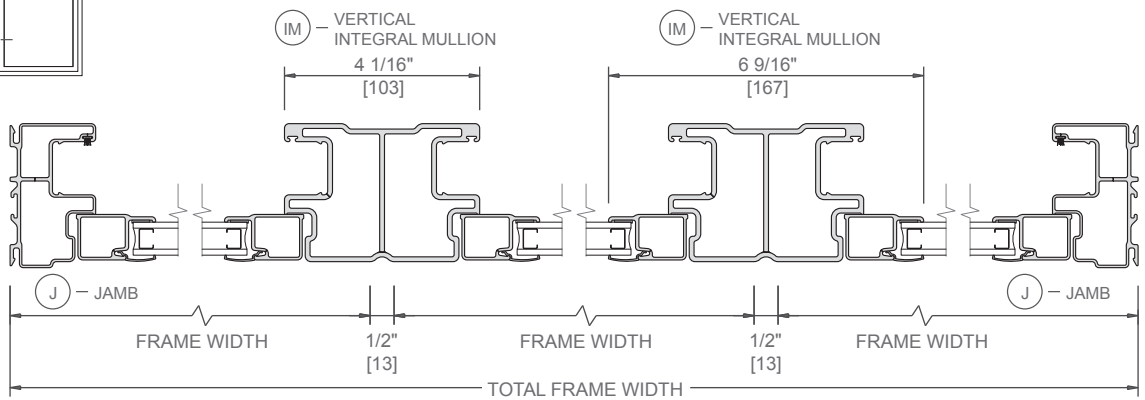
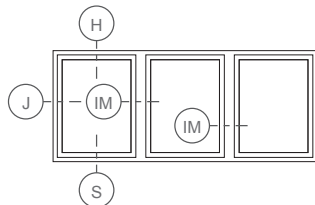
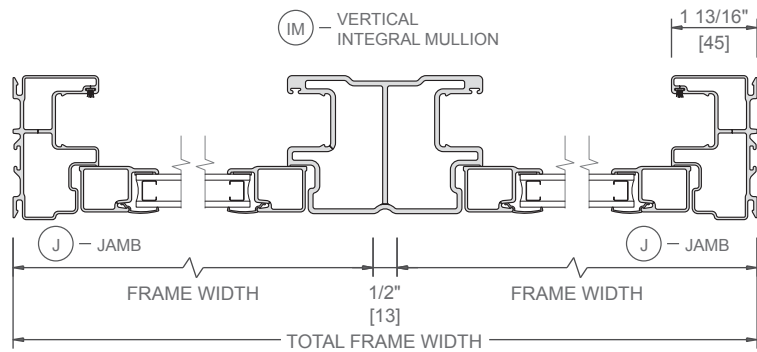
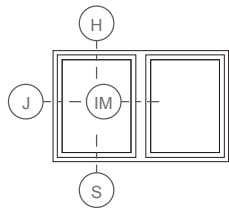
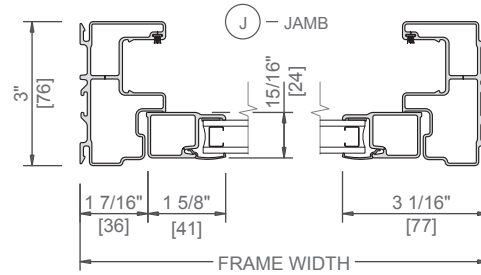


# Impervia® Fixed Windows

## Unit Sections



BLOCK FRAME

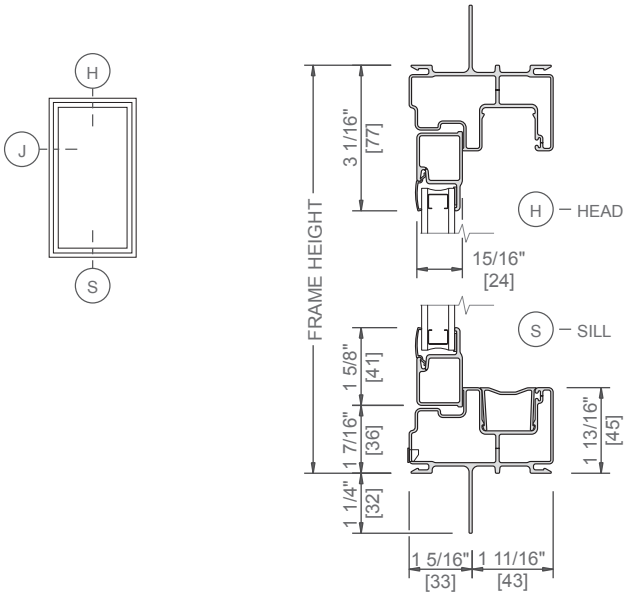


COMBINATION JOINING MULLION (Horizontal or Vertical, Horizontal Shown)

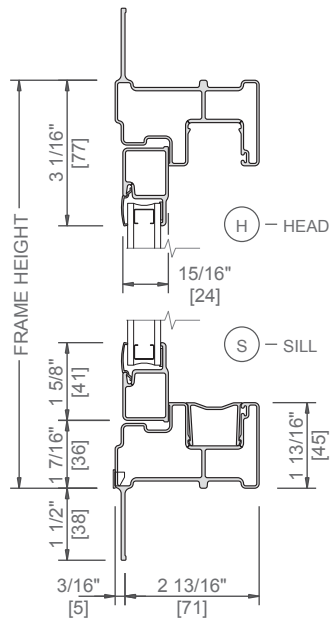
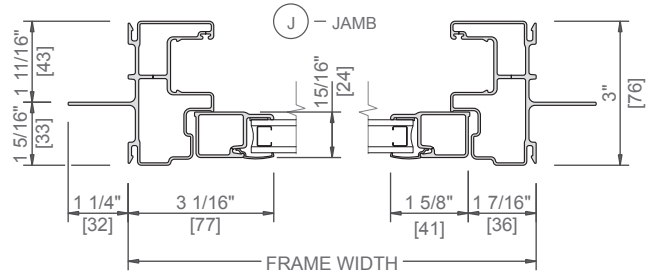
Scale 3" = 1' 0"

All dimensions are approximate.

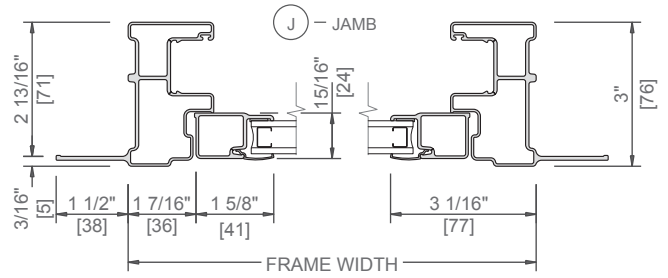
See Composite and Combination section for mullion applications and structural limitations.



INTEGRAL NAILING FIN



FLUSH FLANGE



Scale 3" = 1' 0"  
All dimensions are approximate.