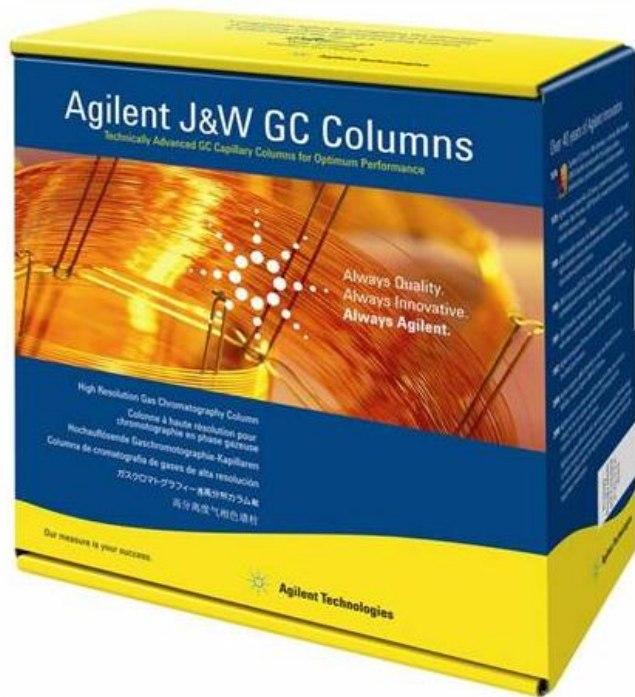


# Improving GC Resolution and Dealing with Peak Tailing



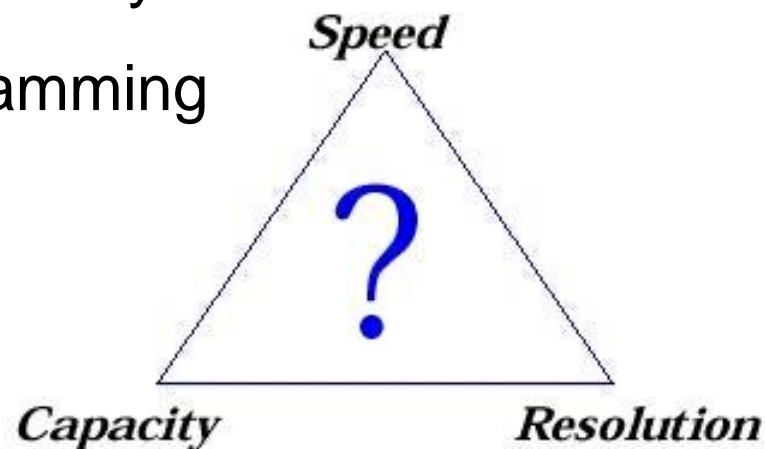
Column Dimensions and Carrier Gas Optimization



Inert Flow Path

# Variables for Maximizing Resolution

- Optimized Stationary Phase
- Longer Column Length
- Decrease Internal Diameter
- Carrier Gas: type and linear velocity
- Optimized Temperature Programming



# Resolution

$$R_s = \frac{\sqrt{N}}{4} \left( \frac{k}{k+1} \right) \left( \frac{\alpha-1}{\alpha} \right)$$

Efficiency	$N = f$ (gas, L, $r_c$ )	L = Length
Retention	$k = f$ (T, $d_f$ , $r_c$ )	$r_c$ = column radius $d_f$ = film thickness
Selectivity	$\alpha = f$ (T, <b>phase</b> )	T = temperature

# WCOT Column Types

Agilent J&W has over 50 different stationary phase offerings

Non Polarity									Mid
DB-1	DB-5	DB-XLB	DB-35	HP-Chiral 10 $\beta$	DB-17	DB-TPH	DB-502.2	DB-VRX	DB-1301
HP-1	HP-5		DB-35ms	HP-Chiral 20 $\beta$	DB-17ms		HP-VOC		DB-624
DB-1ms	DB-5ms		HP-35		DB-608				HP-Fast Residual Solvent
HP-1ms	HP-5ms				HP-50+				
DB-2887	HP-5ms Semivol				DB-17ht				
DB-Petro	DB-5.625								
DB-PONA	DB-5ht								
DB-HT Sim Dis	Ultra 2								
DB-1ht	HP-PASS								
Ultra 1	DB-EVDX								

Polarity	High Polarity								
DB-1701	DB-ALC2	DB-225	DB-ALC1	DB-Dioxin	DB-200	DB-210	DB-23	HP-88	DB-WAX
DB-1701P		DB-225 ms							DB-WAXetr
CycloSil- $\beta$		HP Blood							HP-INNOWax
Cyclodex- $\beta$		Alcohol							DB-FFAP
									HP-FFAP
									DB-WaxFF

# And Now FactorFour™ Phases

VF-1ms, VF-5ms, VF-5ht, VF-5ht UltiMetal™

VF-17ms, VF-17ms for PAH, VF-35ms,

VF-200ms, VF-Xms, VF-23ms, VF-624ms,

VF-DA, VF-1301ms, VF-Pesticides,

VF-1701ms, VF-WAXms

# 20+ Different “Specialty Phases”

“Specialty phases” are columns that are optimized to perform a specialized GC analysis.

## Column

DB-624

DB-VRX

HP-VOC

DB-502.2

DB-5.625

DB-608

DB-1701P

DB-MTBE

HP-PONA

DB-HT SimDis

DB-ALC1 & ALC2

HP-88

## Typical Application

EPA and USP volatiles

volatiles analysis

volatiles analysis

EPA Method 502.2

EPA semi-volatiles analysis

EPA Method 608

EPA pesticides analysis

total petroleum hydrocarbon (TPH)

petroleum hydrocarbon analysis

hi-temp simulated distillation

blood alcohol analysis

fatty acid methyl ester (FAME)

# And Select™ Columns

## Environmental applications

CP-Sil 88 for dioxins, Select mineral oil, CP-Select 624 CB

## Chiral applications

CP-Chirasil Val, CP-Chirasil-DEX CB

## Chemical applications

CP-Volamine, CP-Select CB for MTBE, CP-PONA C8, CP-Propox,  
Select Silanes, CP-SimDist UltiMetal™, CP-Lowox™

## Food and Beverage applications

CB-Carbowax 400, Select FAME, CP-Sil 88 for FAME, CP-FFAP CB

# Optimizing Selectivity

Match analyte polarity to stationary phase polarity

-like dissolves like (oil and water don't mix)

Take advantage of unique interactions between analyte and stationary phase functional groups





# Stationary Phase Selection

Existing Information

Critical Separations

Selectivity/Polarity

Temperature Limits

Application Designed

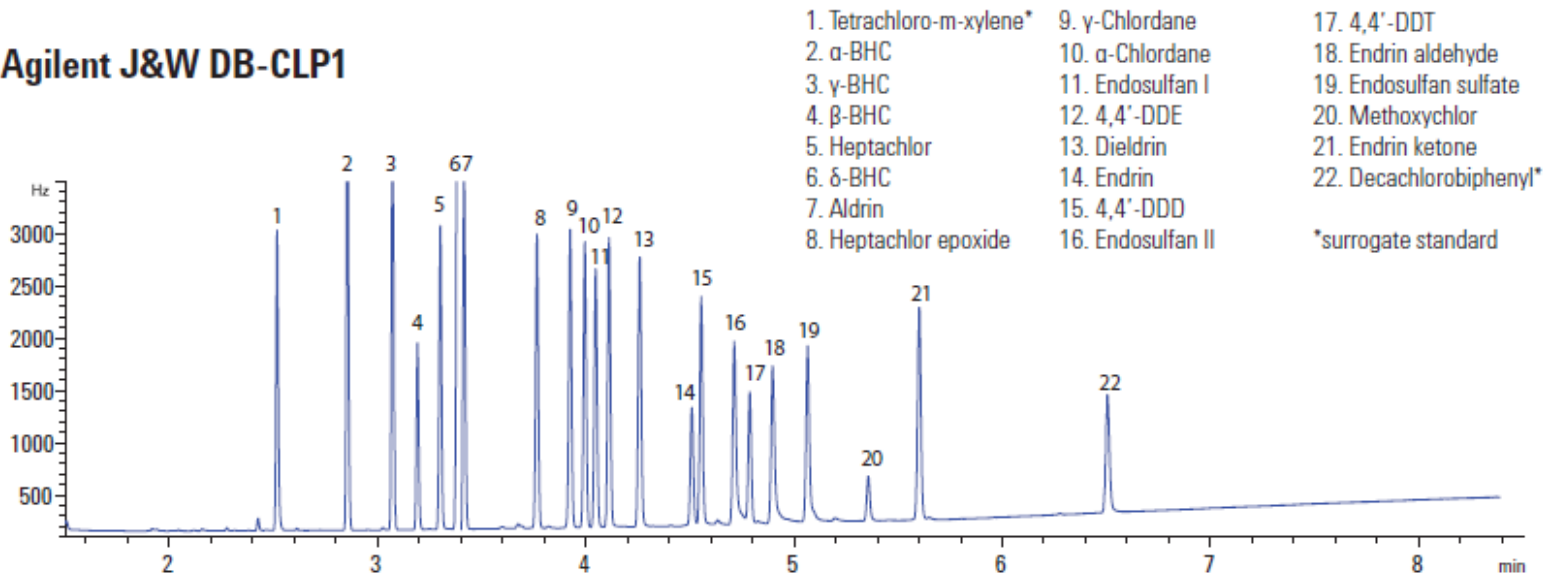
Examples: DB-CLP1, DB-CLP2, DB-UI 8270D, DB-624UI, DB-Select 624UI<467>, DB-VRX, HP-VOC, DB-MTBE, Lowox, DB-TPH, DB-HTSimDis, DB-2887, DB-HT SimDis, CP-Volamines, DB-ALC1, DB-ALC2, Select Phases, etc.

Choose the column phase that gives the best separation but not at the cost of robustness or ruggedness.

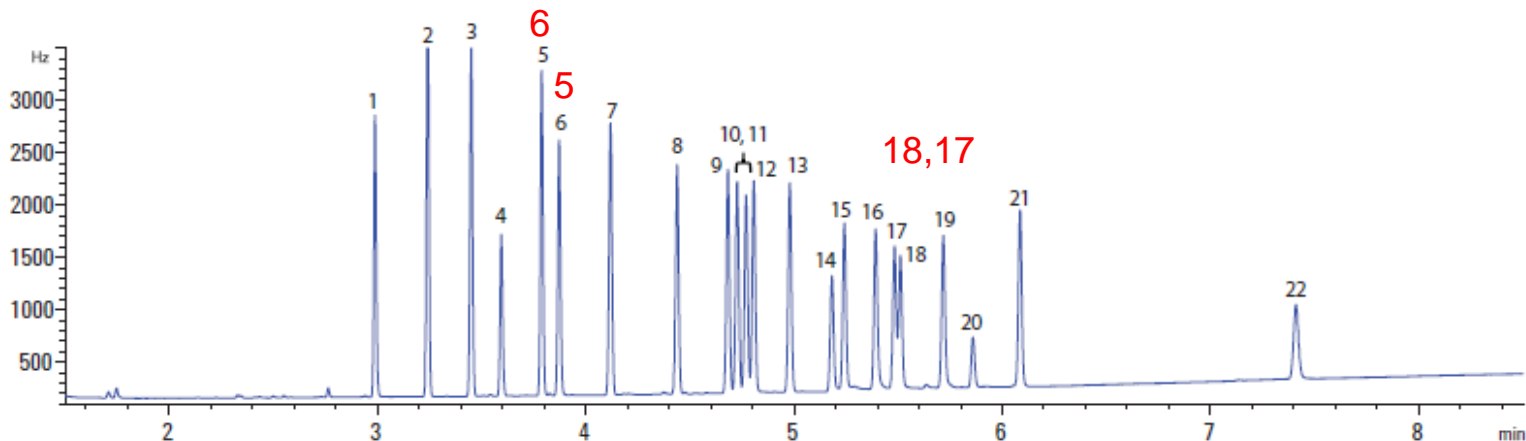
# Complete Resolution & Fast CLP Pesticide Analysis

10 ng/mL standard

## Agilent J&W DB-CLP1



## Agilent J&W DB-CLP2



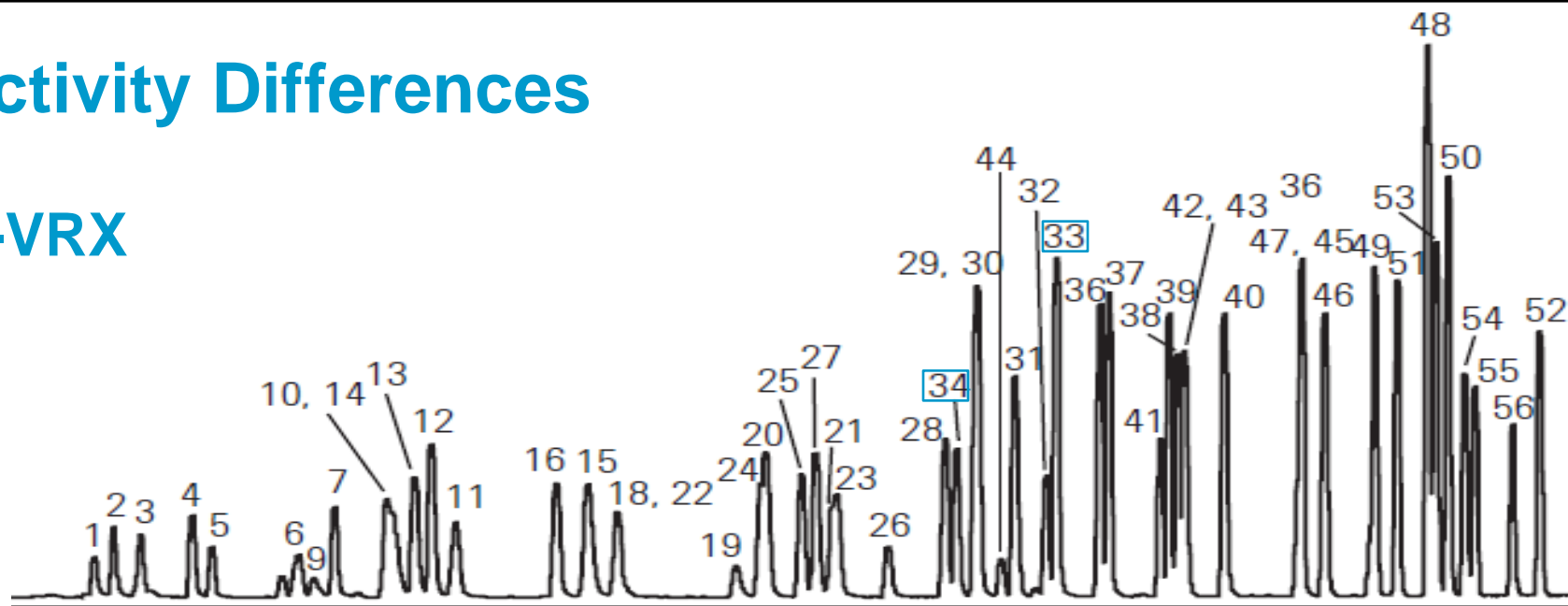
# Agilent J&W DB-CLP1 and DB-CLP2

**For 9 EPA Methods+ (More than any other CLP column pair!)**

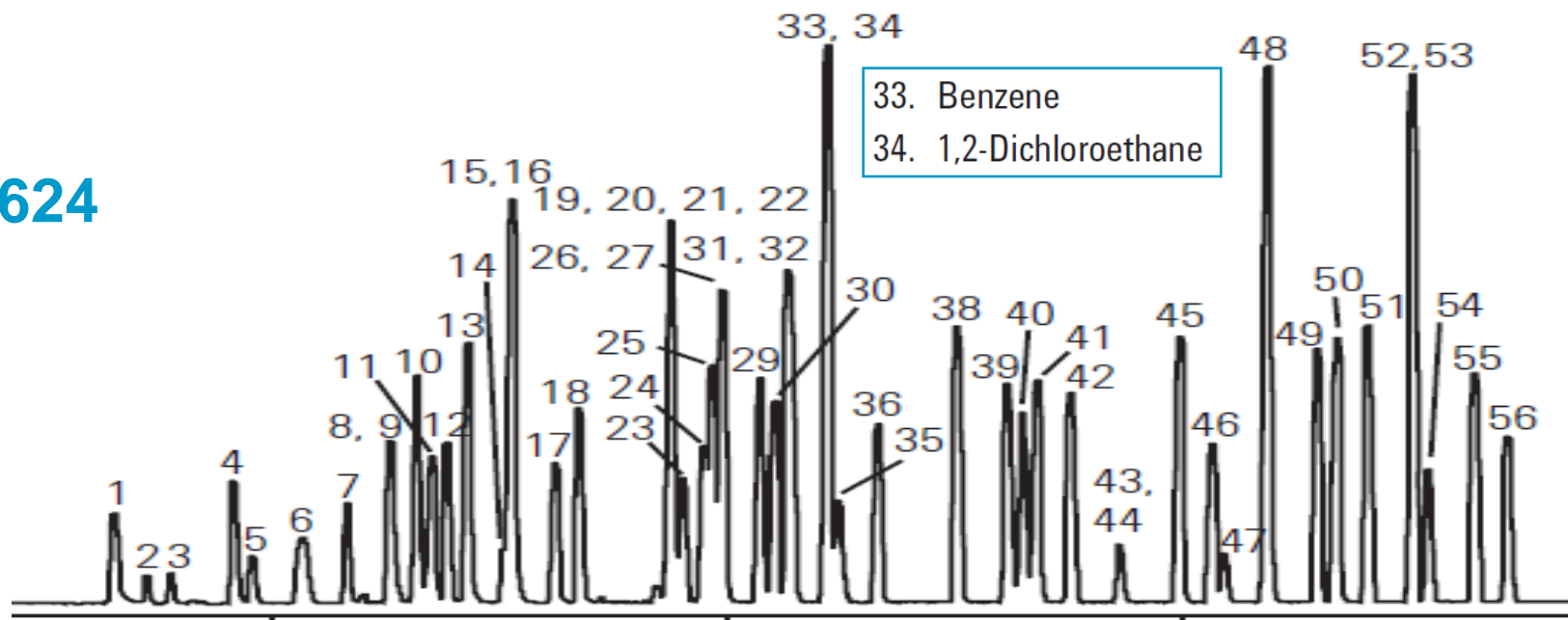
<b>EPA Contract Lab Program Pesticides</b>	Organochlorine pesticides
<b>EPA Method 504.1</b>	Halogenated pesticides
<b>EPA Method 505</b>	Organohalide pesticides
<b>EPA Method 508.1</b>	Organochlorine pesticides and herbicides
<b>EPA Method 551</b>	Chlorinated solvents, trihalomethanes & disinfectant by-products
<b>EPA Method 552.3</b>	Haloacetic acids and dalapon
<b>EPA Method 8081B</b>	Organochlorine pesticides
<b>EPA Method 8082A</b>	PCBs and arachlors
<b>EPA Method 8151A</b>	Chlorophenoxy acid herbicides

# Selectivity Differences

## DB-VRX



## DB-624



# Benzene and 1,2-Dichloroethane Separation

**DB-624**

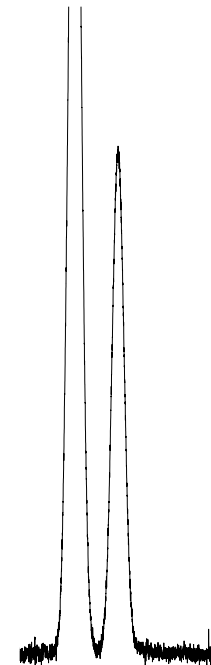
Co-elution



**DB-Select 624UI<467>**



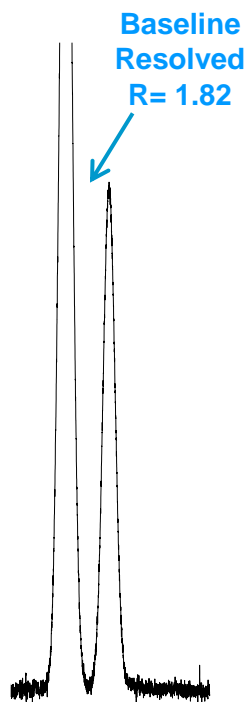
30m x 0.53mm



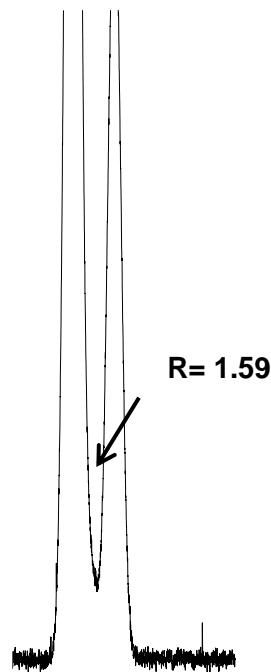
30m x 0.32mm

# Benzene and 1,2-Dichloroethane Separation

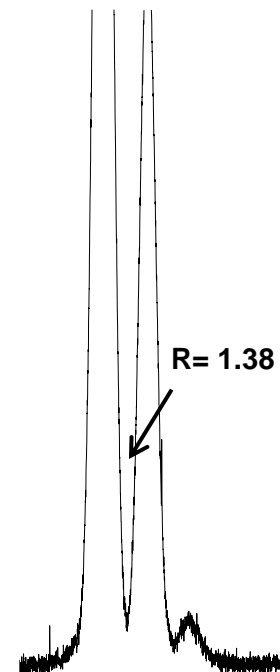
**DB-Select 624UI<467>**



Vendor R  
G43



Vendor P  
G43



All 30m x 0.32mm

# Resolution

$$R_s = \frac{\sqrt{N}}{4} \left( \frac{k}{k+1} \right) \left( \frac{\alpha-1}{\alpha} \right)$$

Efficiency	$N = f$ (gas, L, $r_c$ )	L = Length
Retention	$k = f$ (T, $d_f$ , $r_c$ )	$r_c$ = column radius $d_f$ = film thickness
Selectivity	$\alpha = f$ (T, phase)	T = temperature

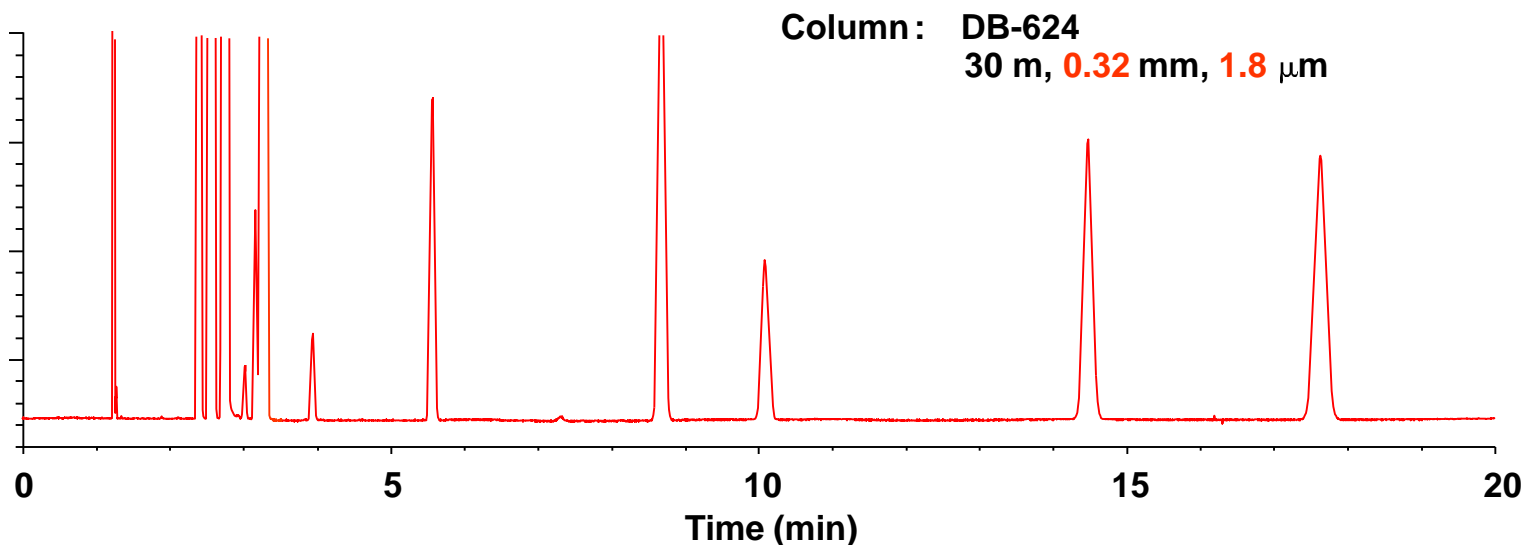
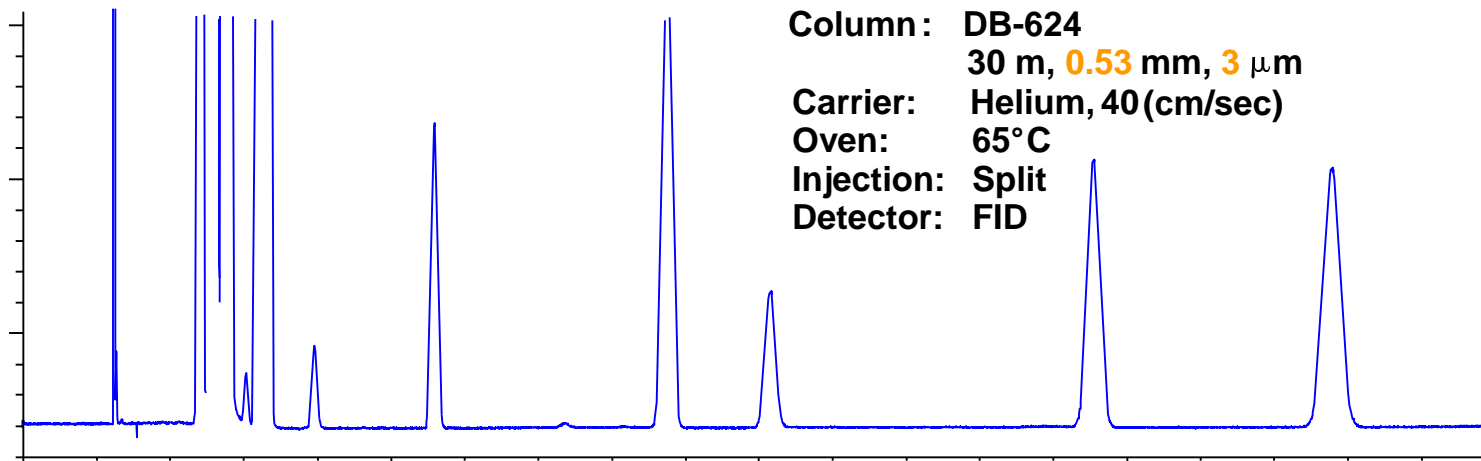
# Column Diameter - Theoretical Efficiency

I.D. (mm)	n/m
0.05	23,160
0.10	11,980
0.18	6,660
0.20	5830
0.25	4630
0.32	3760
0.45	2840
0.53	2060

$k = 5$



# Different Column I. D. Equal Phase Ratios



# Phase Ratio ( $\beta$ )

## Film Thickness

### Column Dimensions

30 m x .53 mm x 3.0  $\mu\text{m}$

30 m x .32 mm x 1.8  $\mu\text{m}$

### Phase Ratio $\beta$

44

44

$$K_C = k \beta$$

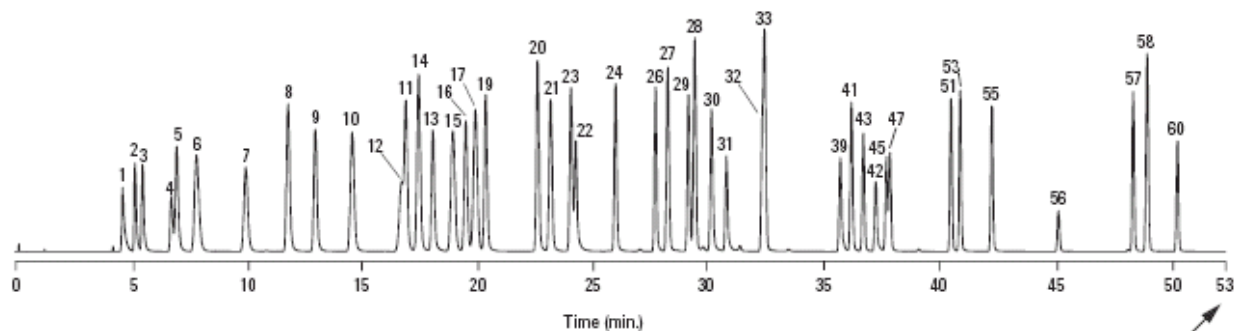
$$\beta = \frac{r}{2d_f}$$

# High Resolution Megabore

## Same Resolution - Faster Analysis!

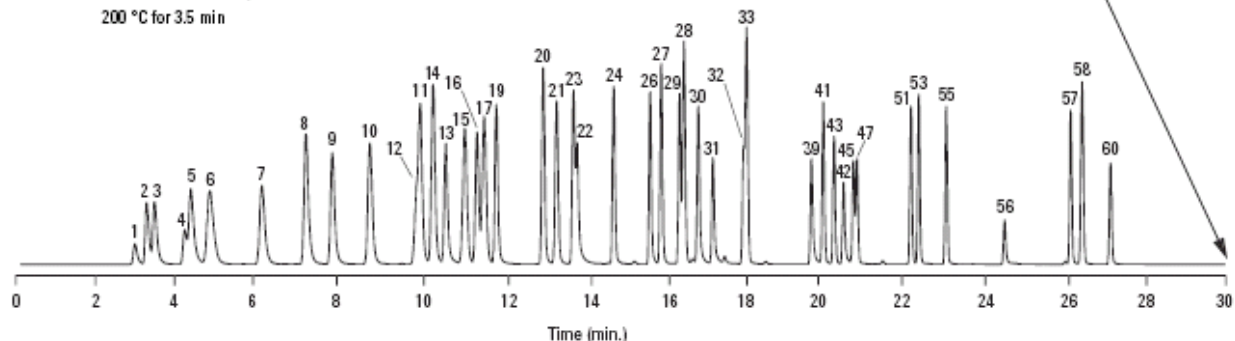
**Conditions**  
**Column:** DB-502.2, 105 m x 0.53-mm ID, 3.0 µm  
**Part no.:** 125-14A4  
**Carrier:** Helium at 10 mL/min, measured at 35 °C  
**Oven:** 35 °C for 10 min  
 35 °C - 200 °C at 4 °C/min  
 200 °C for 5 min

**Injector:** Purge and trap (OIA 4560)  
 40 ppb per component in 5 mL water  
**Trap:** Tenax™/Silica gel/Charcoal  
**Detector:** Electrolytic conductivity detector (ELCD)  
 (OIA 4420) with NiCat™  
 reaction tube in the halogen mode



**Conditions**  
**Column:** DB-502.2, 75 m x 0.45-mm ID, 2.55 µm  
**Part no.:** 124-1474  
**Carrier:** Helium at 9 mL/min, measured at 35 °C  
**Oven:** 35 °C for 6 min  
 35 °C - 200 °C at 8 °C/min  
 200 °C for 3.5 min

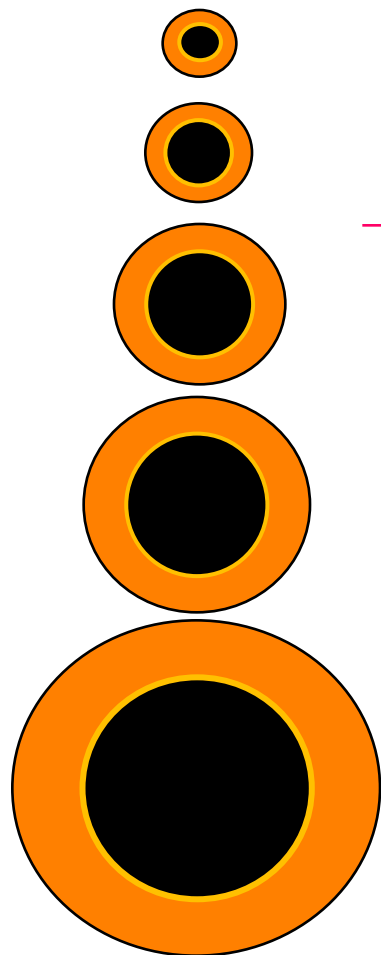
**Injector:** Purge and trap (OIA 4560)  
 40 ppb per component in 5 mL water  
**Trap:** Tenax™/Silica gel/Charcoal  
**Detector:** ELCD (OIA 4420) with NiCat™  
 reaction tube in the halogen mode



High-Speed Megabore  
 saves 23 minutes!

“Increasing Sample Throughput  
 With High-Speed Megabore”  
 Application note 5988-5271EN

# Column Diameter and Capacity



I.D. (mm)	Capacity (ng)
-----------	---------------

0.05	1-2
------	-----

1-2
-----

0.10	6-13
------	------

6-13
------

0.18	25-55
------	-------

25-55
-------

0.20	35-70
------	-------

35-70
-------

0.25	80-160
------	--------

80-160
--------

0.32	110-220
------	---------

110-220
---------

0.45	600-800
------	---------

600-800
---------

0.53	1000-2000
------	-----------

1000-2000
-----------

Like Polarity  
Phase/Solute  
0.25  $\mu\text{m}$  film thickness

# Column Length and Efficiency (Theoretical Plates)

Length (m)	N
------------	---

15	69,450
----	--------

30	138,900
----	---------

60	277,800
----	---------

0.25 mm ID  
 $n/m = 4630$  (for  $k = 5$ )

**More Meters = More Plates = More Resolution**

# Column Length and Resolution

$$R \propto \sqrt{N} \propto \sqrt{L}$$

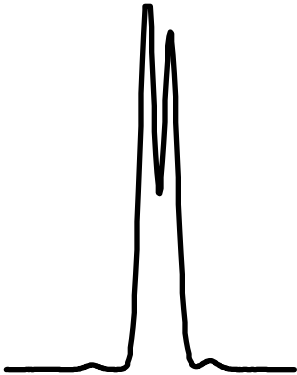
Length X 4 = Resolution X 2

$$t \propto L$$

Upside = Cut a bunch off during routine inlet maintenance and not lose a lot of Resolution

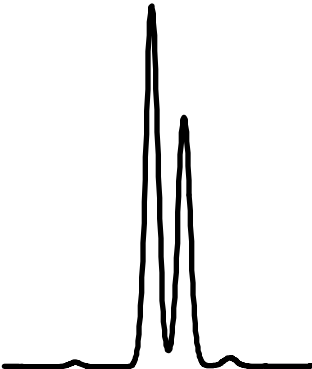
# Column Length vs. Resolution and Retention: Isothermal

R=0.84  
2.29 min



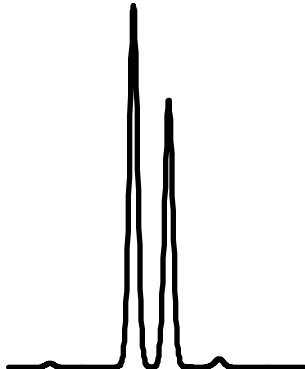
15 m

R=1.16  
4.82 min



30 m

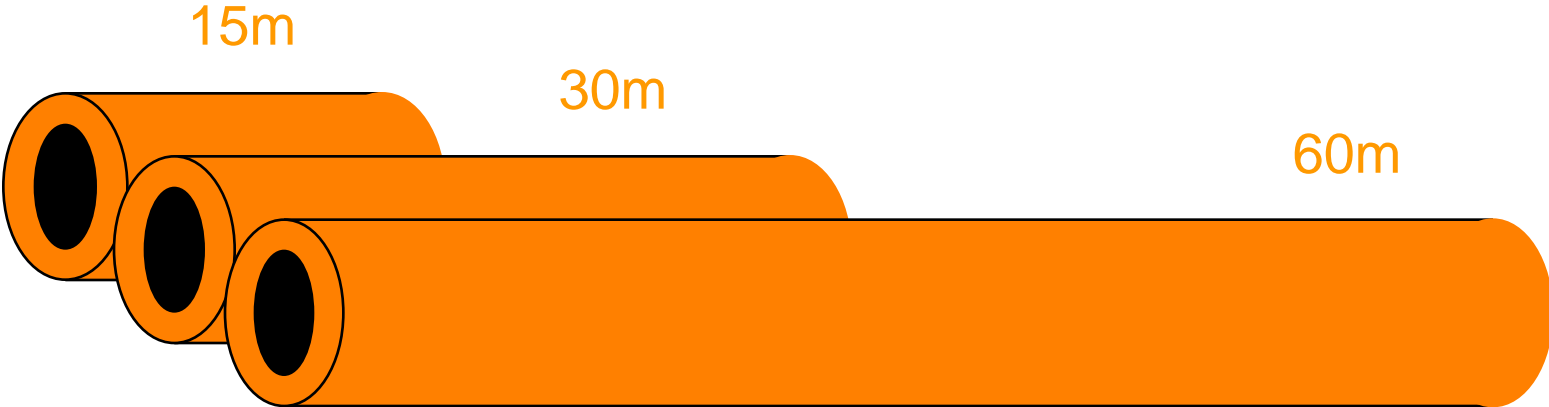
R=1.68  
8.73 min



60 m

Double the plates, double the time  
but not double the the resolution

# Column Length and Cost





# Resolution

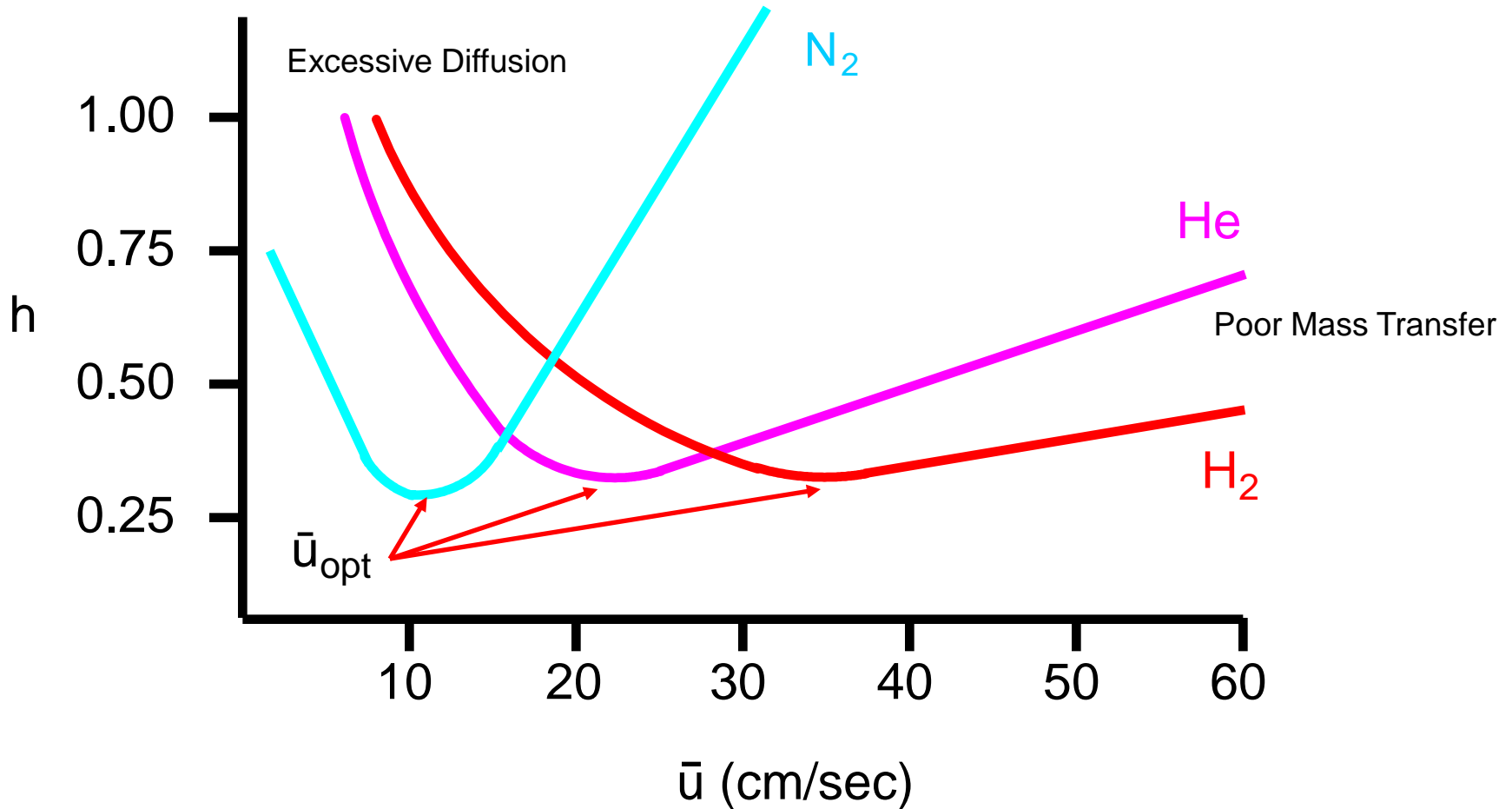
$$R_s = \frac{\sqrt{N}}{4} \left( \frac{k}{k+1} \right) \left( \frac{\alpha-1}{\alpha} \right)$$

Efficiency	$N = f(\text{gas}, L, r_c)$	L = Length
Retention	$k = f(T, d_f, r_c)$	$r_c$ = column radius $d_f$ = film thickness
Selectivity	$\alpha = f(T, \text{phase})$	T = temperature

# Carrier Gas

Maximum Resolution = Optimum Velocity = Slowest Velocity

## Van Deemter Curves



# Carrier Gas

Type	Velocity Range ( $u_{opt}$ – OPGV)
Nitrogen	10-17 cm/sec
Helium	22-40 cm/sec
Hydrogen	35-55 cm/sec

# Changes in Column Dimensions, Gas Type or Velocity Require Changes in Temp Program Rates

GC Method Translation

Criterion:  Translate Only  Best Efficiency  Fast Analysis  None **Speed gain: 1.66552**

	Original Method	Translated Method																																																
<b>Column</b>																																																		
Length, m	30	<input checked="" type="checkbox"/> 30																																																
Internal Diameter, $\mu\text{m}$	250.0	<input checked="" type="checkbox"/> 250.0																																																
<b>Film</b>																																																		
Thickness, $\mu\text{m}$	0.25	<input type="radio"/> Unlock																																																
Phase Ratio	250.0	<input type="radio"/> 0.25																																																
		<input type="radio"/> 250.0																																																
<b>Carrier Gas</b>	Helium	<input type="checkbox"/> Hydrogen																																																
<b>Enter one Setpoint</b>																																																		
Head Pressure, psi	9.023	3.106																																																
Flow Rate, mLn/min	1.2	1.5000																																																
Outlet Velocity, cm/sec	Very large	Very large																																																
Average Velocity, cm/sec	39.29	65.44																																																
Hold-up Time, min	1.27249	0.764023																																																
Outlet Pressure (absolute), psi	0	<input checked="" type="checkbox"/> 0																																																
Ambient Pressure (absolute), psi	14.696	<input type="checkbox"/> 14.696																																																
<b>Oven Temperature</b> 3-ramp Program																																																		
	<table border="1"> <thead> <tr> <th>Ramp Rate</th> <th>Final Temp.</th> <th>Final Time</th> </tr> <tr> <th><math>^{\circ}\text{C}/\text{min}</math></th> <th><math>^{\circ}\text{C}</math></th> <th>min</th> </tr> </thead> <tbody> <tr> <td>Initial</td> <td></td> <td></td> </tr> <tr> <td>Ramp 1</td> <td>35.00</td> <td>3.000</td> </tr> <tr> <td>Ramp 2</td> <td>10.000</td> <td>45.00</td> </tr> <tr> <td>Ramp 3</td> <td>1.000</td> <td>60.00</td> </tr> <tr> <td></td> <td>15.000</td> <td></td> </tr> <tr> <td></td> <td>220.00</td> <td>5.000</td> </tr> </tbody> </table>	Ramp Rate	Final Temp.	Final Time	$^{\circ}\text{C}/\text{min}$	$^{\circ}\text{C}$	min	Initial			Ramp 1	35.00	3.000	Ramp 2	10.000	45.00	Ramp 3	1.000	60.00		15.000			220.00	5.000	<table border="1"> <thead> <tr> <th>Ramp Rate</th> <th>Final Temp.</th> <th>Final Time</th> </tr> <tr> <th><math>^{\circ}\text{C}/\text{min}</math></th> <th><math>^{\circ}\text{C}</math></th> <th>min</th> </tr> </thead> <tbody> <tr> <td>Initial</td> <td></td> <td></td> </tr> <tr> <td>Ramp 1</td> <td>35.00</td> <td>1.801</td> </tr> <tr> <td>Ramp 2</td> <td>16.655</td> <td>45.00</td> </tr> <tr> <td>Ramp 3</td> <td>1.666</td> <td>60.00</td> </tr> <tr> <td></td> <td>9.006</td> <td></td> </tr> <tr> <td></td> <td>220.00</td> <td>3.002</td> </tr> </tbody> </table>	Ramp Rate	Final Temp.	Final Time	$^{\circ}\text{C}/\text{min}$	$^{\circ}\text{C}$	min	Initial			Ramp 1	35.00	1.801	Ramp 2	16.655	45.00	Ramp 3	1.666	60.00		9.006			220.00	3.002
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Sample Information	None																																																	

GC Method Translation

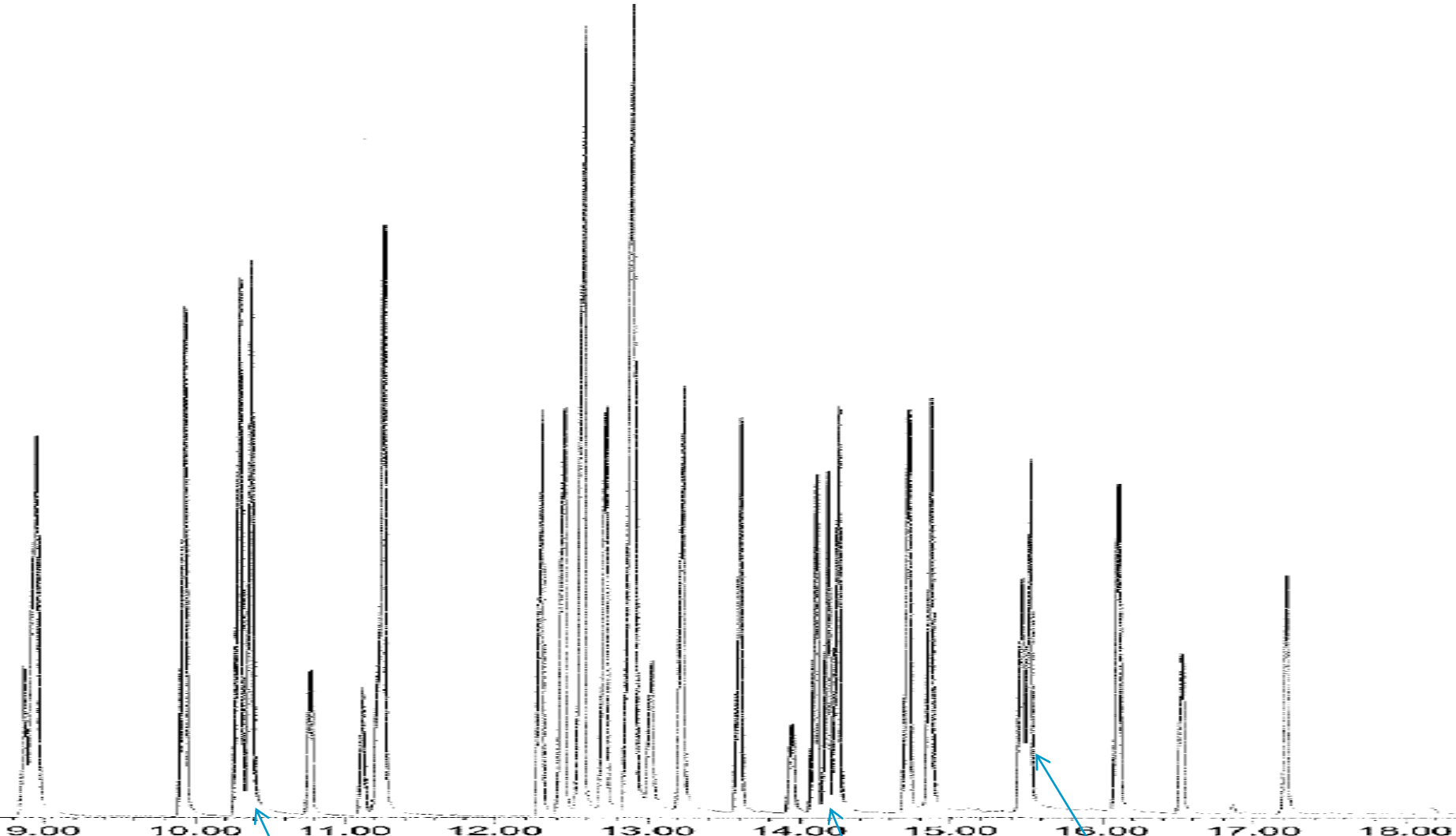
Criterion:  Translate Only  Best Efficiency  Fast Analysis  None **Speed gain: 1.92318**

	Original Method	Translated Method																																																
<b>Column</b>																																																		
Length, m	30	<input checked="" type="checkbox"/> 30																																																
Internal Diameter, $\mu\text{m}$	250.0	<input checked="" type="checkbox"/> 250.0																																																
<b>Film</b>																																																		
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		<input type="radio"/> 250.0																																																
<b>Carrier Gas</b>	Helium	<input type="checkbox"/> Hydrogen																																																
<b>Enter one Setpoint</b>																																																		
Head Pressure, psi	9.023	<input type="radio"/> 5.860																																																
Flow Rate, mLn/min	1.2	<input checked="" type="radio"/> 2.0																																																
Outlet Velocity, cm/sec	Very large	Very large																																																
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Sample Information	None																																																	

*Method Translation Software to the Rescue!*



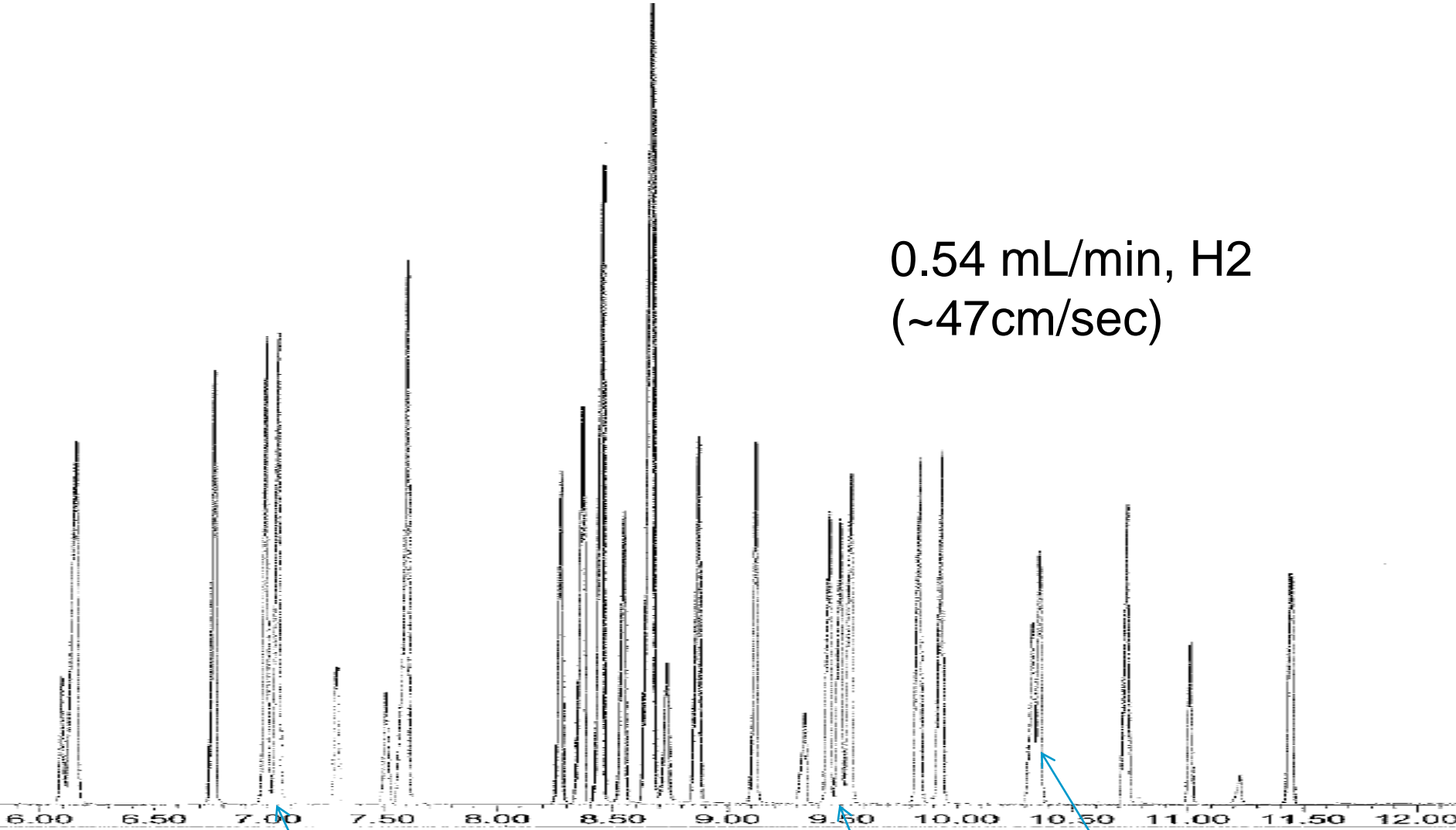
# Phenol's – 30m x 0.25mm ID, 0.25µm, DB-5ms



Check Valleys

# Phenol's – 20m x 0.18mm ID, 0.18µm, DB-5ms

0.54 mL/min, H2  
(~47cm/sec)



# Slower than Best Efficiency? – must go faster!

GC Method Translation

Criterion: **Translate Only** Best Efficiency Fast Analysis None Speed gain: 1.70268

	Original Method	Translated Method
Column Length, m	35	<input type="checkbox"/> 22
Column Internal Diameter, $\mu\text{m}$	250	<input type="checkbox"/> 180
Film Thickness, $\mu\text{m}$	0.25	<input type="radio"/> 0.180
Film Phase Ratio	250.0	<input checked="" type="radio"/> 250.0
Carrier Gas	Hydrogen	<input type="checkbox"/> Hydrogen
Enter one Setpoint		
Head Pressure, psi	0.563	5.106
Flow Rate, mL/min	0.75	<b>0.5400</b>
Outlet Velocity, cm/sec	Very large	Very large
Average Velocity, cm/sec	43.75	46.82
Hold-up Time, min	1.33338	0.783106
Outlet Pressure (absolute), psi	0	<input checked="" type="checkbox"/> 0
Ambient Pressure (absolute), psi	14.696	<input type="checkbox"/> 14.696

GC Method Translation

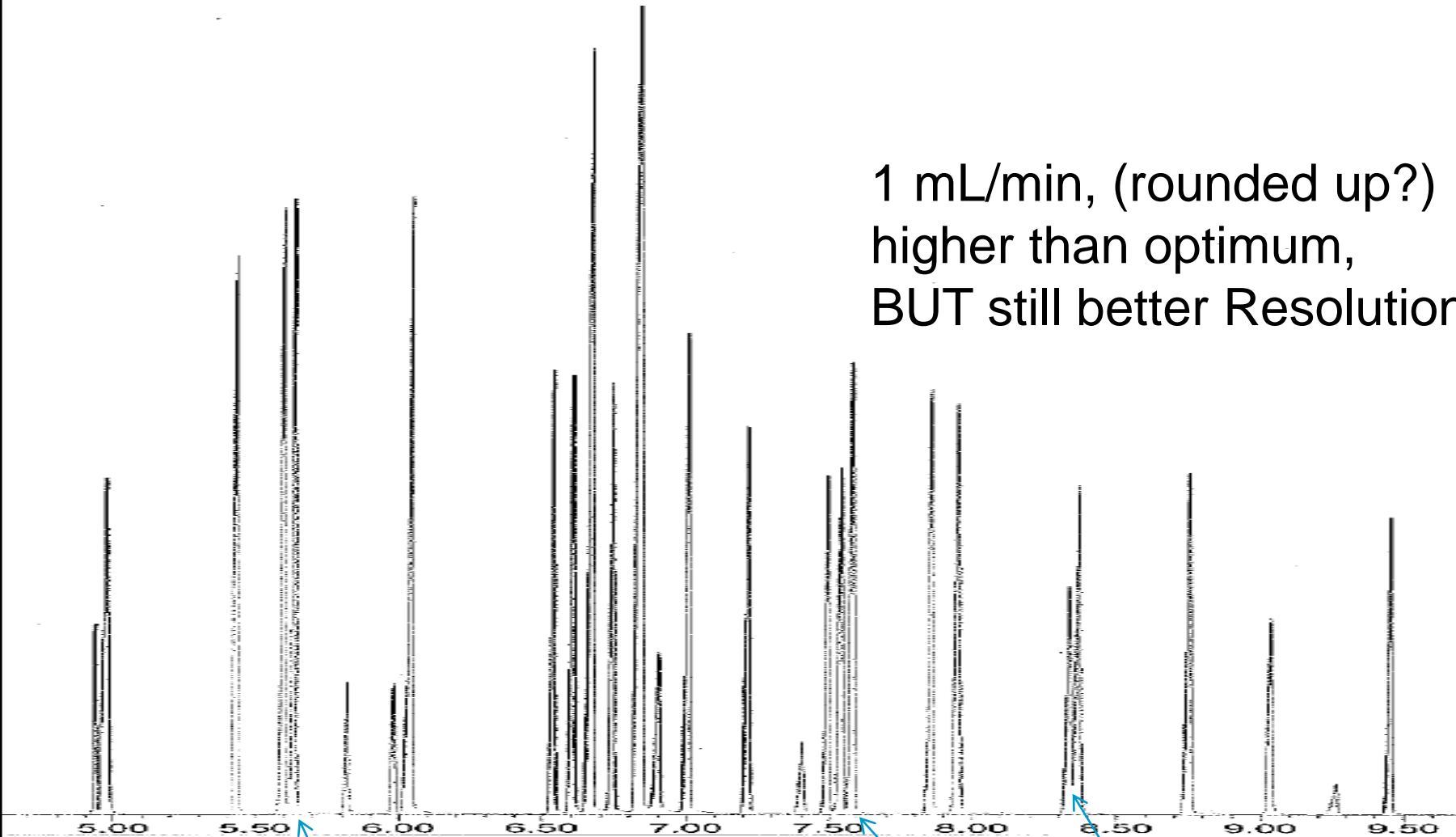
Criterion: Translate Only **Best Efficiency** Fast Analysis None Speed gain: 2.19816

	Original Method	Translated Method
Column Length, m	35	<input type="checkbox"/> 22
Column Internal Diameter, $\mu\text{m}$	250	<input type="checkbox"/> 180
Film Thickness, $\mu\text{m}$	0.25	<input type="radio"/> 0.180
Film Phase Ratio	250.0	<input checked="" type="radio"/> 250.0
Carrier Gas	Hydrogen	<input type="checkbox"/> Hydrogen
Enter one Setpoint		
Head Pressure, psi	0.563	10.868
Flow Rate, mL/min	0.75	<b>0.9000</b>
Outlet Velocity, cm/sec	Very large	Very large
Average Velocity, cm/sec	43.75	60.45
Hold-up Time, min	1.33338	0.606591
Outlet Pressure (absolute), psi	0	<input checked="" type="checkbox"/> 0
Ambient Pressure (absolute), psi	14.696	<input type="checkbox"/> 14.696

*(Sorry customer doesn't want temperature program revealed)*

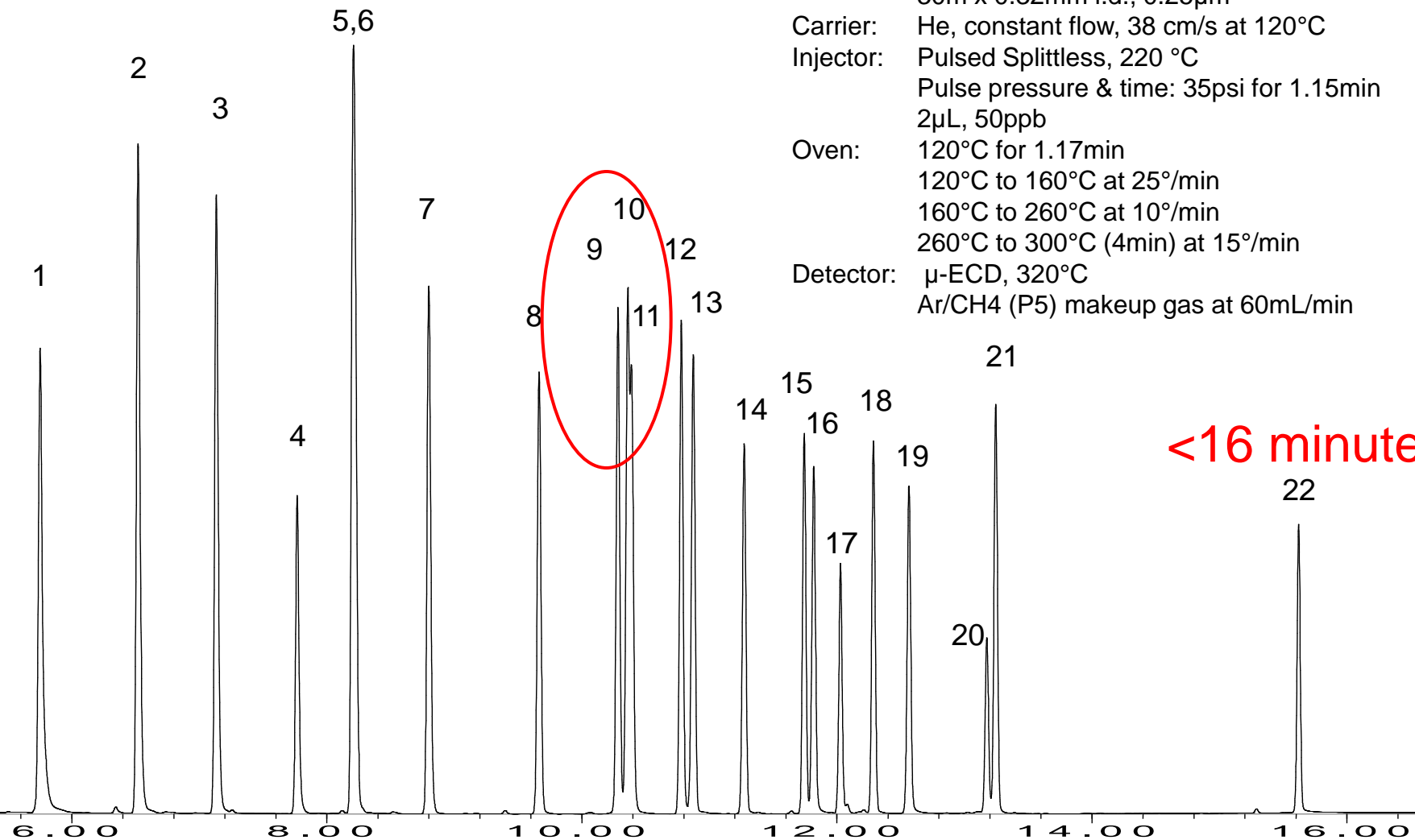
# Phenol's – 20m x 0.18mm ID, 0.18 $\mu$ m, DB-5ms

1 mL/min, (rounded up?)  
higher than optimum,  
BUT still better Resolution!





# Original Method



Column: DB-XLB  
30m x 0.32mm i.d., 0.25 $\mu$ m  
Carrier: He, constant flow, 38 cm/s at 120 $^{\circ}$ C  
Injector: Pulsed Splittless, 220  $^{\circ}$ C  
Pulse pressure & time: 35psi for 1.15min  
2 $\mu$ L, 50ppb  
Oven: 120 $^{\circ}$ C for 1.17min  
120 $^{\circ}$ C to 160 $^{\circ}$ C at 25 $^{\circ}$ /min  
160 $^{\circ}$ C to 260 $^{\circ}$ C at 10 $^{\circ}$ /min  
260 $^{\circ}$ C to 300 $^{\circ}$ C (4min) at 15 $^{\circ}$ /min  
Detector:  $\mu$ -ECD, 320 $^{\circ}$ C  
Ar/CH4 (P5) makeup gas at 60mL/min

<16 minutes

# Best Efficiency

GC Method Translation

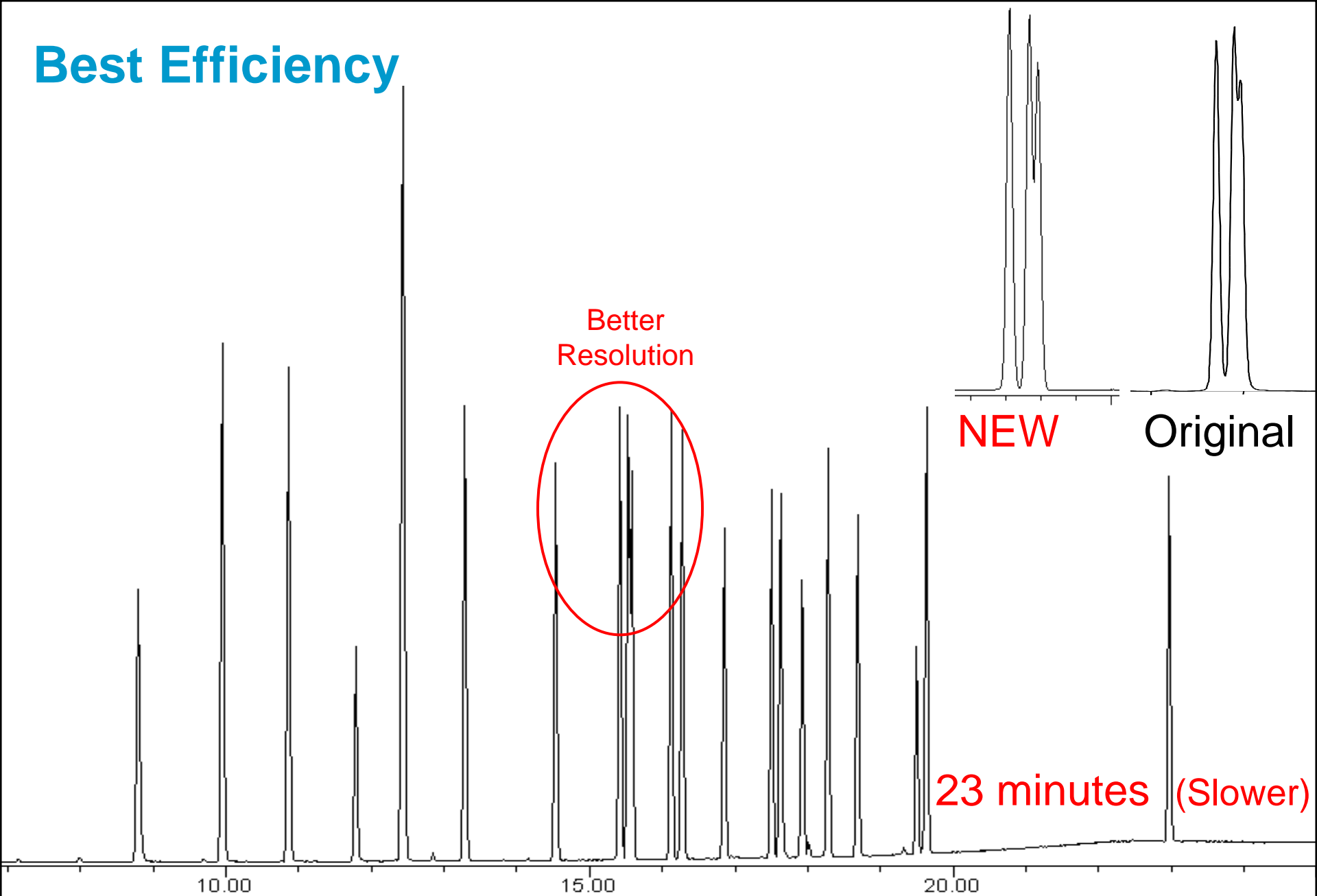
Criterion:  Translate Only  Best Efficiency  Fast Analysis  None **Speed gain: 0.69798**

	Original Method	Translated Method																																				
<b>Column</b>																																						
Length, m	30	<input checked="" type="checkbox"/> 30																																				
Internal Diameter, $\mu\text{m}$	320	<input checked="" type="checkbox"/> 320																																				
<b>Film</b>																																						
Thickness, $\mu\text{m}$	.25	<input checked="" type="radio"/> .25																																				
Phase Ratio	320.0	<input type="radio"/> 320.0																																				
<b>Carrier Gas</b>	Helium	<input type="checkbox"/> Helium																																				
<b>Enter one Setpoint</b>																																						
Head Pressure, psi	12.786	8.813																																				
Flow Rate, mLn/min	2.0502	1.2800																																				
Outlet Velocity, cm/sec	56.20	35.09																																				
Average Velocity, cm/sec	38	26.52																																				
Hold-up Time, min	1.31579	1.88513																																				
Outlet Pressure (absolute), psi	14.696	<input type="checkbox"/> 14.696																																				
Ambient Pressure (absolute), psi	14.696	<input type="checkbox"/> 14.696																																				
<b>Oven Temperature</b> 3-ramp Program																																						
	<table border="1"> <thead> <tr> <th>Ramp Rate</th> <th>Final Temp.</th> <th>Final Time</th> </tr> <tr> <th><math>^{\circ}\text{C}/\text{min}</math></th> <th><math>^{\circ}\text{C}</math></th> <th>min</th> </tr> </thead> <tbody> <tr> <td></td> <td>120</td> <td>1.17</td> </tr> <tr> <td>Ramp 1</td> <td>25</td> <td>160</td> </tr> <tr> <td>Ramp 2</td> <td>10</td> <td>260</td> </tr> <tr> <td>Ramp 3</td> <td>15</td> <td>300</td> </tr> </tbody> </table>	Ramp Rate	Final Temp.	Final Time	$^{\circ}\text{C}/\text{min}$	$^{\circ}\text{C}$	min		120	1.17	Ramp 1	25	160	Ramp 2	10	260	Ramp 3	15	300	<table border="1"> <thead> <tr> <th>Ramp Rate</th> <th>Final Temp.</th> <th>Final Time</th> </tr> <tr> <th><math>^{\circ}\text{C}/\text{min}</math></th> <th><math>^{\circ}\text{C}</math></th> <th>min</th> </tr> </thead> <tbody> <tr> <td></td> <td>120</td> <td>1.676</td> </tr> <tr> <td>Ramp 1</td> <td>17.450</td> <td>160</td> </tr> <tr> <td>Ramp 2</td> <td>6.980</td> <td>260</td> </tr> <tr> <td>Ramp 3</td> <td>10.470</td> <td>300</td> </tr> </tbody> </table>	Ramp Rate	Final Temp.	Final Time	$^{\circ}\text{C}/\text{min}$	$^{\circ}\text{C}$	min		120	1.676	Ramp 1	17.450	160	Ramp 2	6.980	260	Ramp 3	10.470	300
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Ramp 3	10.470	300																																				
Sample Information	None																																					

New Velocity  
(SLOWER)

New Temp.  
Program  
(SLOWER)

# Best Efficiency



# Resolution

$$R_s = \frac{\sqrt{N}}{4} \left( \frac{k}{k+1} \right) \left( \frac{\alpha-1}{\alpha} \right)$$

Efficiency	$N = f$ (gas, L, $r_c$ )	L = Length
Retention	$k = f$ (T, $d_f$ , $r_c$ )	$r_c$ = column radius $d_f$ = film thickness
Selectivity	$\alpha = f$ (T, phase)	T = temperature

Temperature, the TRUMP card

# Column Temperature

## Optimizing Temperature Programs

Most powerful variable

Changes Selectivity and Retention

Natural log (ln) relationship between retention and temperature

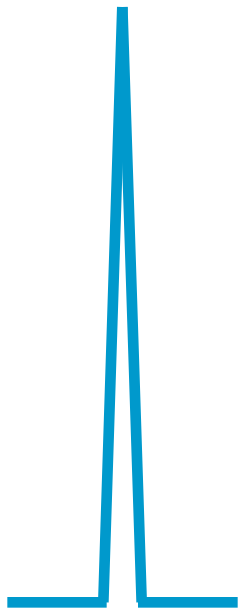
Most difficult to predict and develop

Often involves trial and error (Sorry)

# Peak Tailing

- High Resolution is worth nothing if the peaks start tailing and/or disappearing!

# Peak Tailing – Why does it Happen

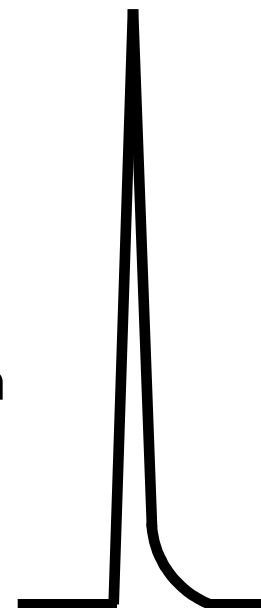


## Turbulent Flow Problem

- Dead volume, obstruction, poor installation, or severe column contamination

## Active Sites in Injector, Column, and/or Flow Path

- Reversible adsorption of active compounds (-OH, -NH, -SH)



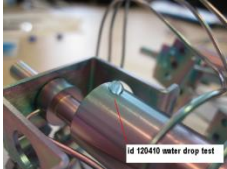
# Agilent Inert Flow Path Solution



Ultra Inert Inlet Liner

Ultimetmetal Plus Inlet Weldments, Shell and Transfer Lines

Ultimetmetal Plus- FPD



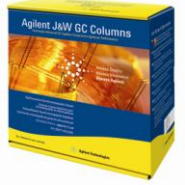
Flexible Metal Ferrules



Ultimetmetal Capillary Flow Technology Devices



Ultra Inert Gold Seal



Ultra Inert GC Column



# Top 5 Inertness Tips

1. Use Good Gas Purifiers
2. Regular Inlet Maintenance
3. Use Inert Liners, Seals, Ferrules, etc. in Inlet



3. Select an Ultra Inert Column



4. Maintain an Inert Detector



# Agilent Ultra Inert Inlet Liners

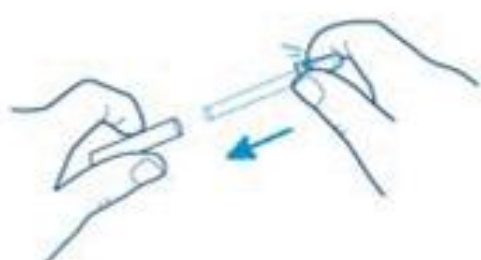
## Touchless Packaging


Easy installation of new, clean liner without risk of contamination from touching.


Includes non-stick plasma treated o-ring



### Instructions for Use

- 

**1** Squeeze cap sides tightly to hold liner as you remove plastic tube.
- 

**2** Align liner with inlet and gently release.
- 

**3** Use cap edge to press liner all the way down.

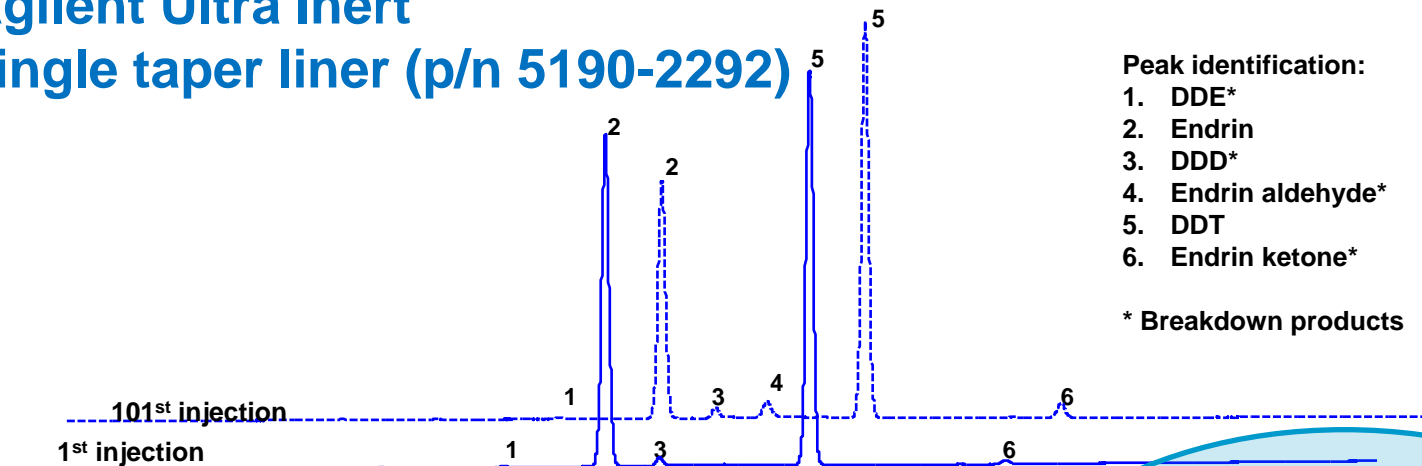
# Endrin Decomposition Test : Robustness

Agilent Ultra Inert  
single taper liner (p/n 5190-2292)

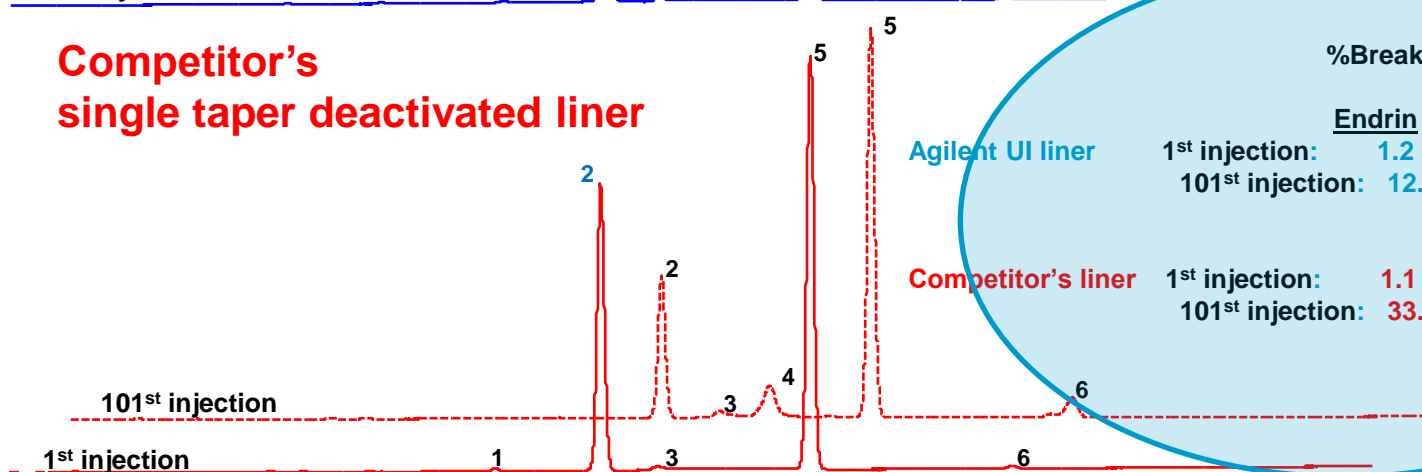
Peak identification:

- 1. DDE\*
- 2. Endrin
- 3. DDD\*
- 4. Endrin aldehyde\*
- 5. DDT
- 6. Endrin ketone\*

\* Breakdown products



Competitor's  
single taper deactivated liner



Agilent UI liner

Competitor's liner

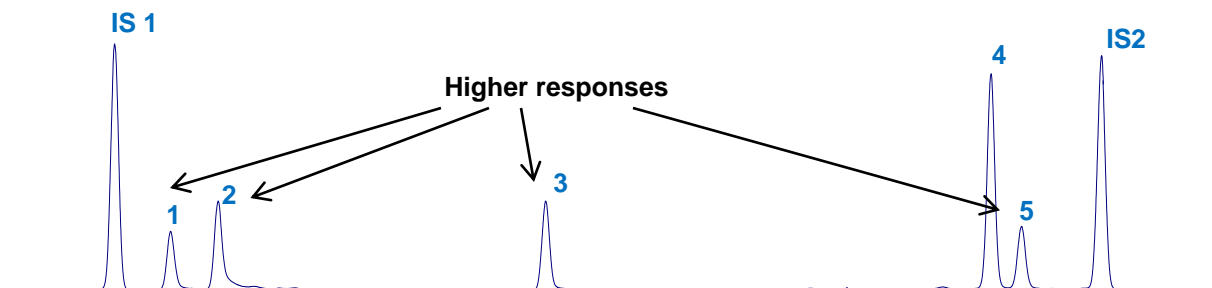
%Breakdown

	<u>Endrin</u>	<u>DDT</u>
1 <sup>st</sup> injection:	1.2	2.5
101 <sup>st</sup> injection:	12.2	3.0
1 <sup>st</sup> injection:	1.1	1.7
101 <sup>st</sup> injection:	33.8	2.2

Ultra Inert deactivation passes Endrin/DDT decomposition test after 100 injections

# Semi-Volatiles Suitability

Agilent Ultra Inert single taper liner with wool (p/n 5190-2293)



- Peaks:
1. 2,4-Dinitrophenol
  2. 4-Nitrophenol
  3. 4,6-Dinitro-2-methylphenol
  4. 4-Aminobiphenyl
  5. Pentachlorophenol
- IS1. Acenaphthene-d10  
IS2. Phenanthrene-d10



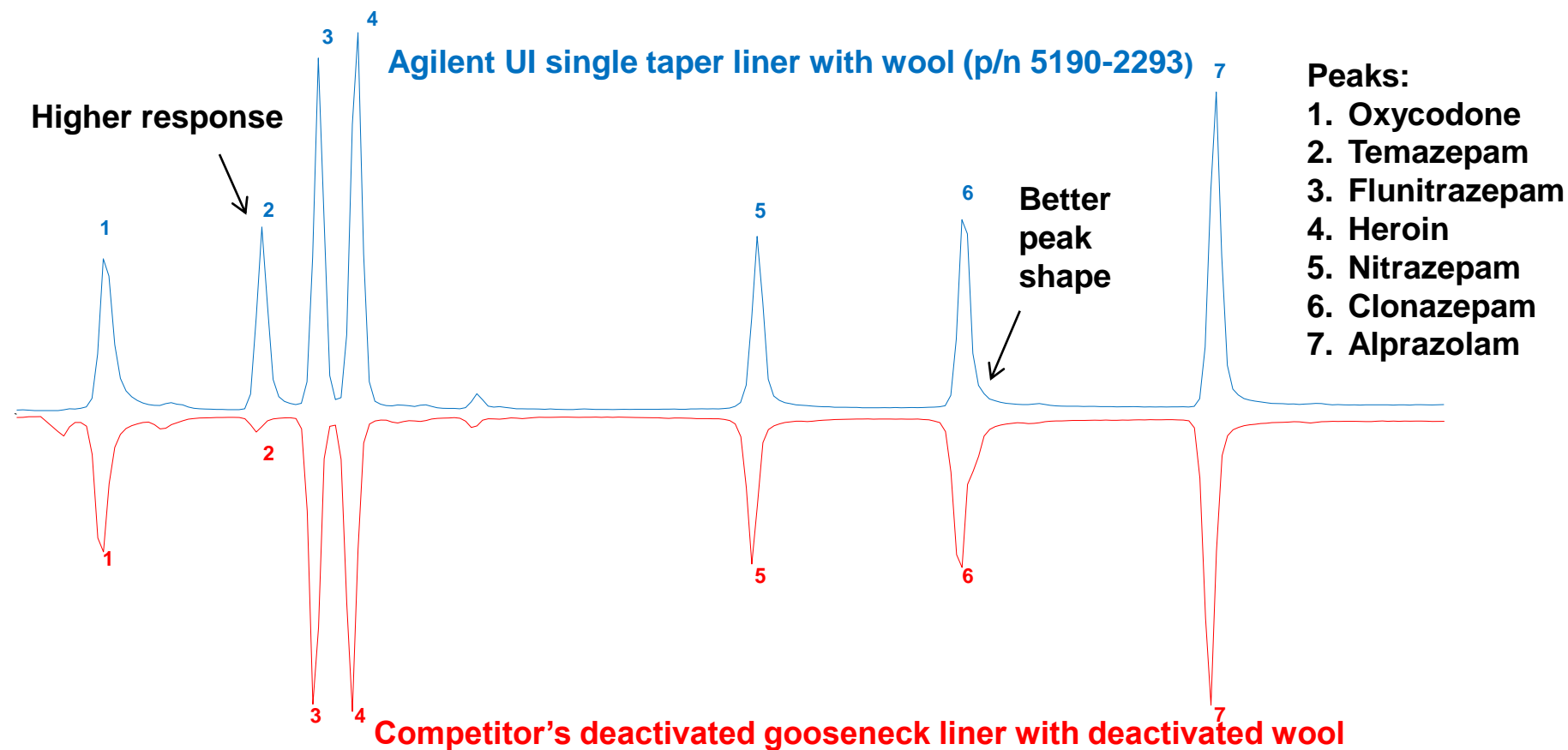
**Competitor's deactivated gooseneck liner with deactivated wool**

**Even with glass wool**

Ultra Inert liners provide high responses for sensitive semivolatile acidic compounds.

# Basic Drug Suitability

Agilent UI single taper liner with wool (p/n 5190-2293)



Drug of abuse are shown on GC/MS SIM chromatograms 5 ng of checkout standards on column

# DB-5ms Ultra Inert vs. Competitors

## Ultra Inert Test Mix

1. 1-Propionic acid

2. 1-Octene

3. n-Octane

4. 4-Picoline

5. n-Nonane

6. Trimethyl phosphate

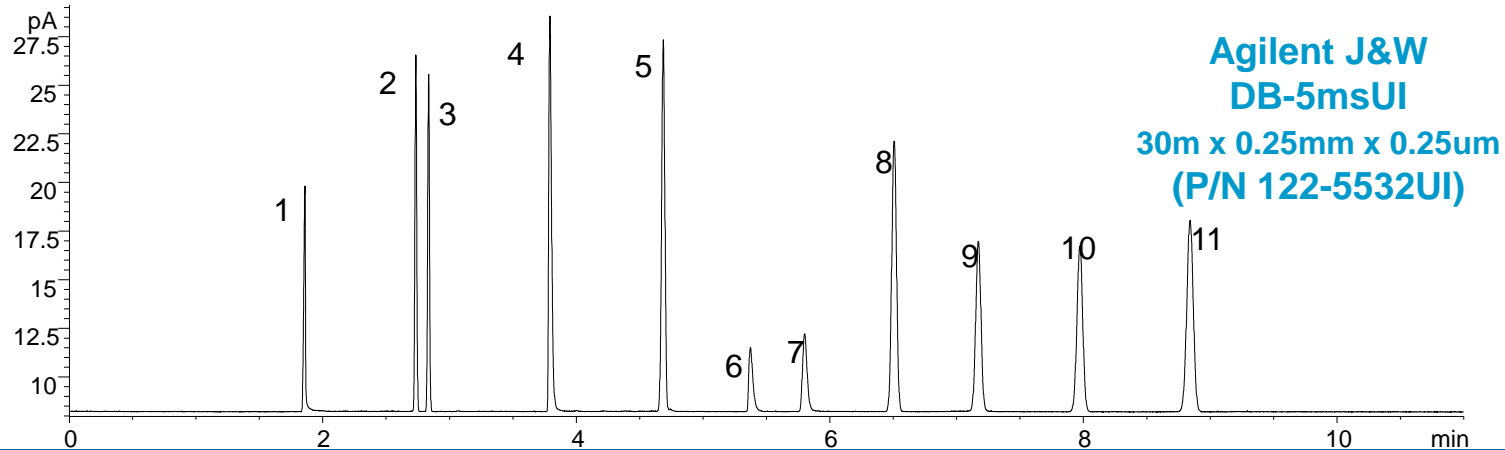
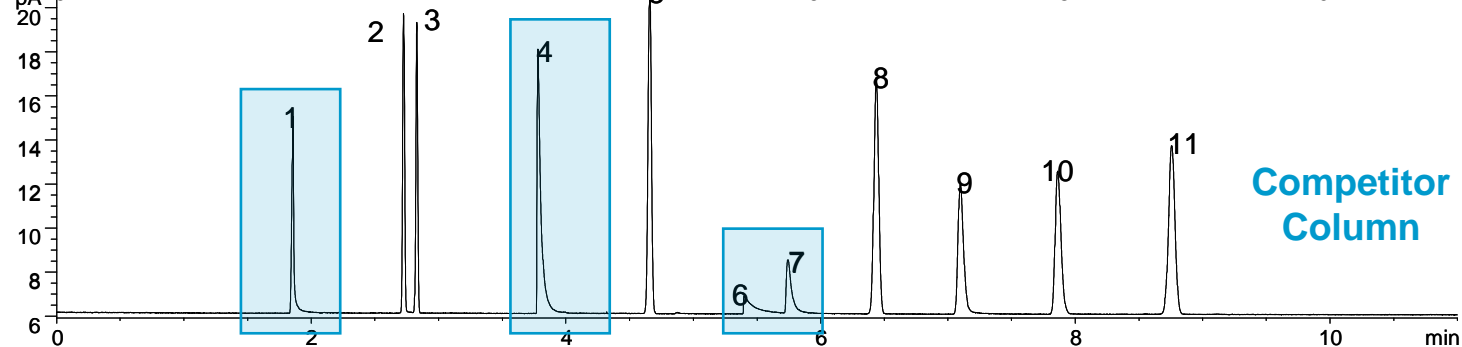
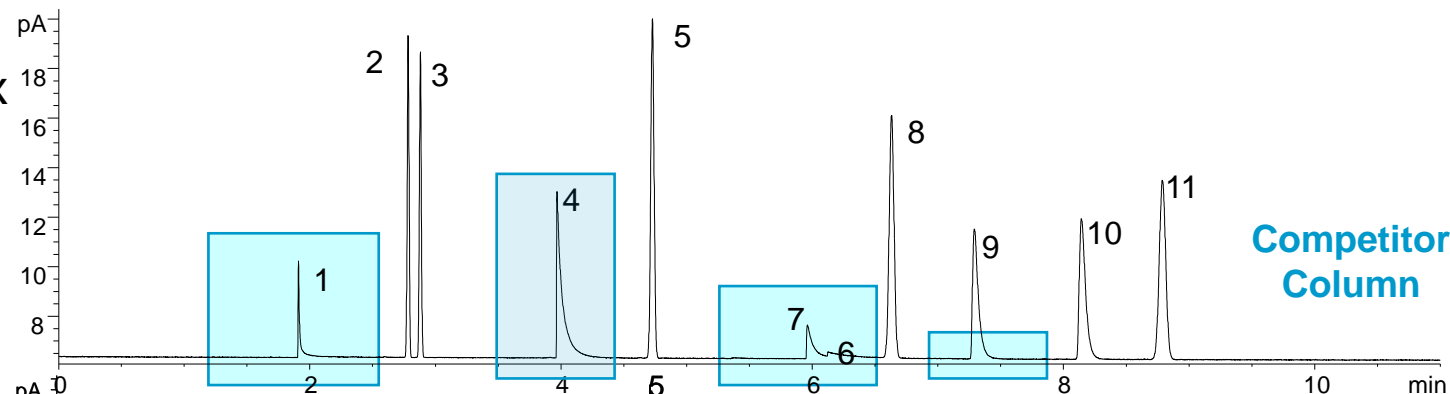
7. 1,2-Pentanediol

8. n-Propylbenzene

9. 1-Heptanol

10. 3-Octanone

11. n-Decane



# Semivolatiles Prone to Peak Tailing (App. Note 5990-3416EN)

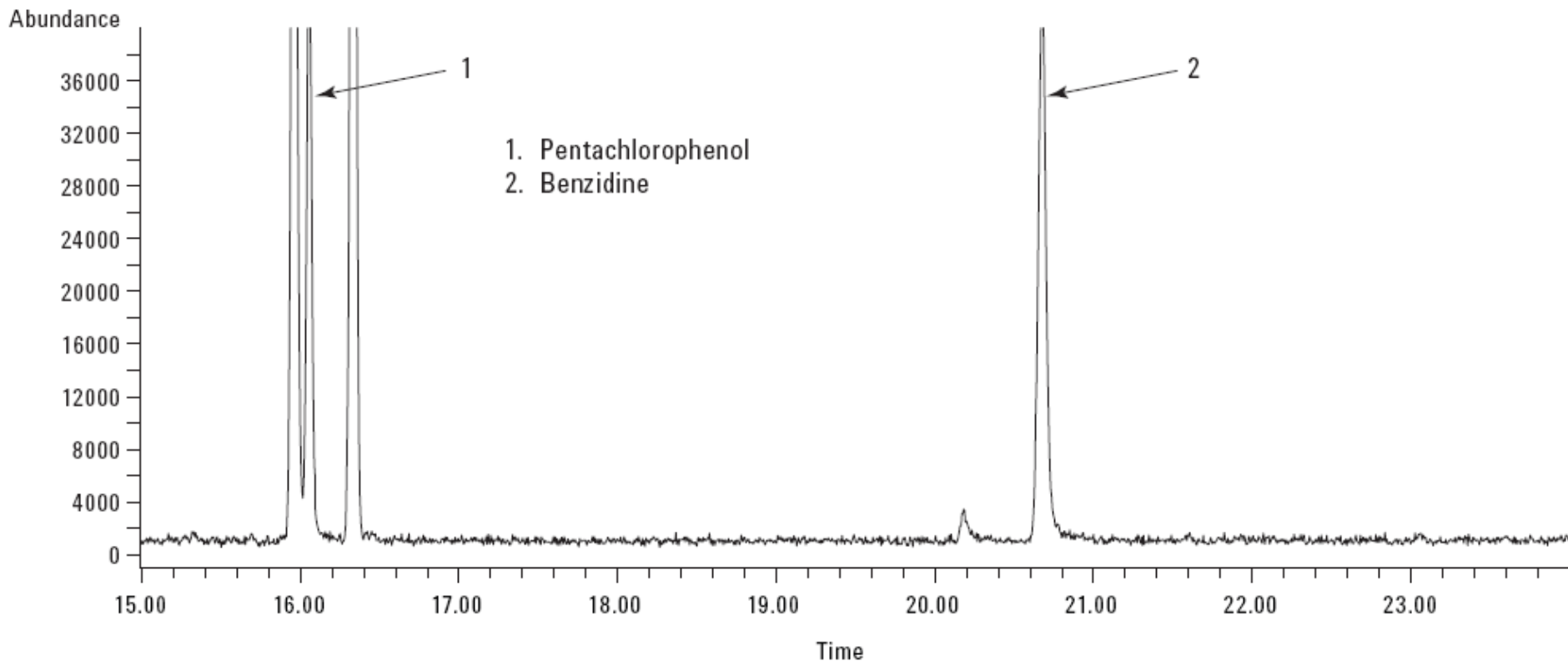


Figure 2. Enlarged section of the total ion chromatogram for a 1- $\mu$ L injection of 1.0  $\mu$ g/mL EPA 8270 short mix standard. The peaks of interest noted in the figure are two semivolatiles that are prone to peak tailing. Chromatographic conditions are listed in Table 1.

# Semivolatiles Prone to Peak Tailing (App. Note 5990-3416EN)

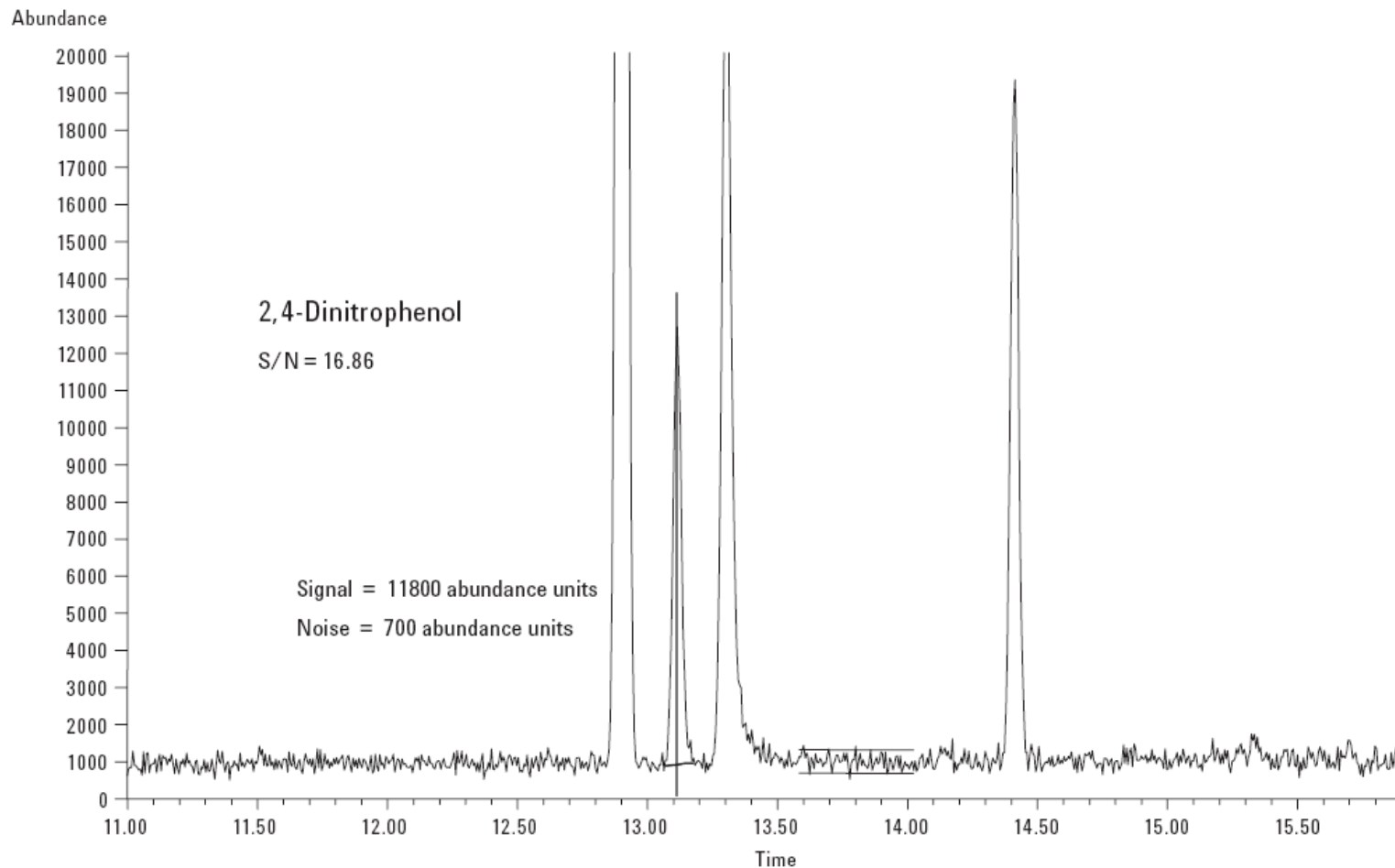
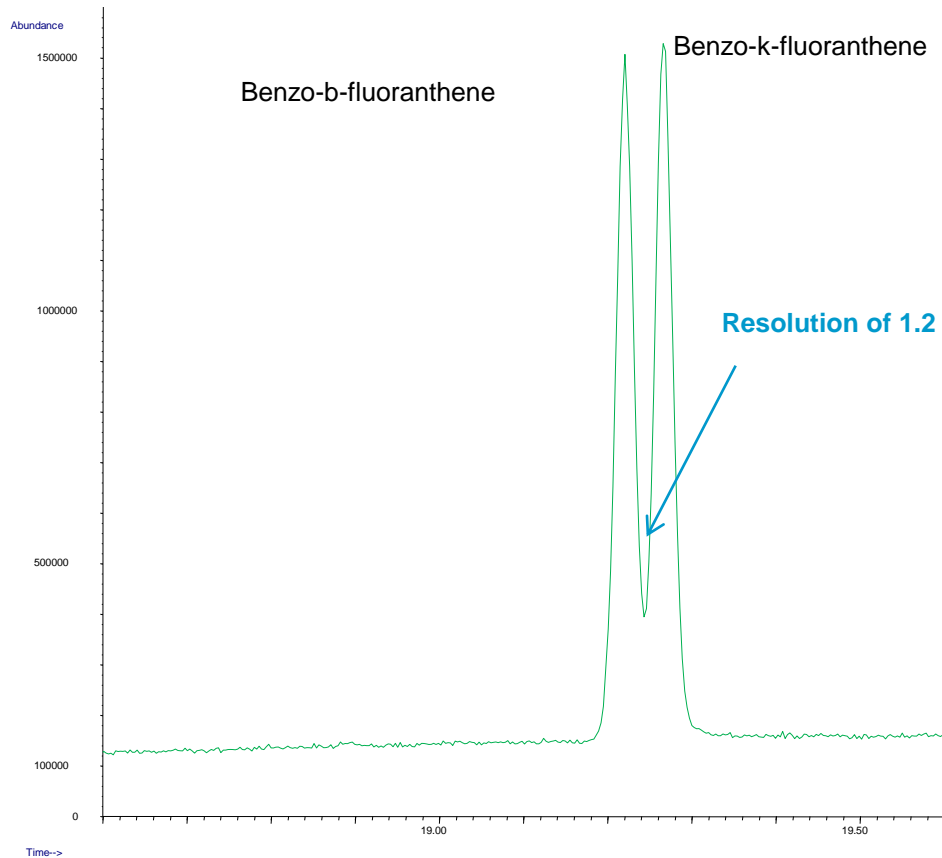


Figure 4. Enlarged section of the total ion chromatogram (scan mode) for a 1- $\mu$ L injection of 1  $\mu$ g/mL EPA Method 8270 short mix standard on an Agilent J&W HP-5ms Ultra Inert 30 m  $\times$  0.25 mm  $\times$  0.25  $\mu$ m capillary GC column (p/n 19091S-433UI). The peak in the figure is 2,4-dinitrophenol, one of the more demanding semivolatiles. This injection represents an on-column loading of 1 ng per component. Chromatographic conditions are listed in Table 1.



# Resolution of benzo-b & k fluoranthene isomers



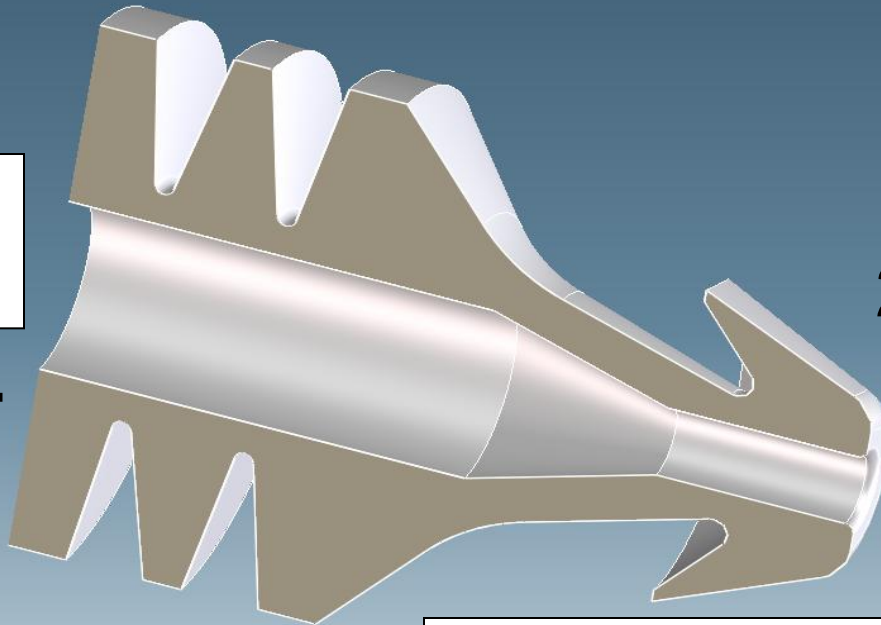
As good as it gets...it only gets worse!

# New Flexible Metal Ferrule - Design Features

**1** Grooves reduce bulk stiffness during compression and improves ID constriction.

Wider opening allows for easier column insertion

**4**



**2**

Tighter ferrule ID specification and tolerances (30%)

**3**

Angle eliminates wall frictional contact to allow the material to flow into the ID area for larger range of constriction.

# Current vs. New Agilent Flexi-Metal Ferrule

## Current Ferrule

Stiff- prone to cause damage

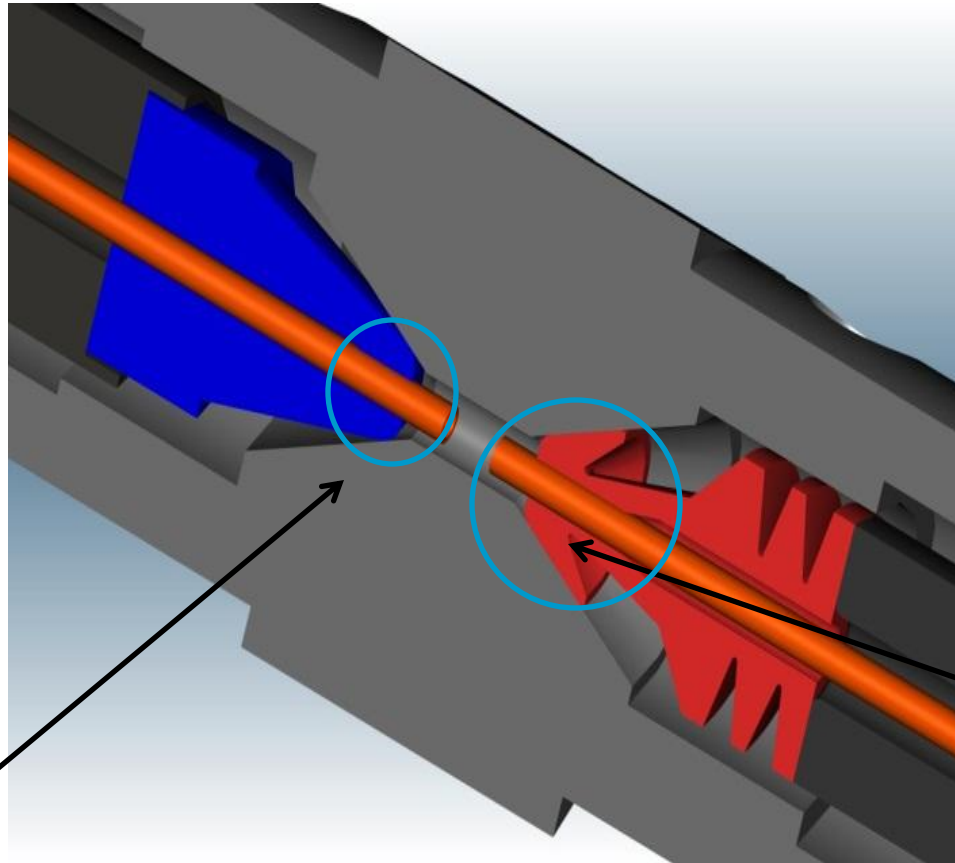
Poor installation

Can lead to:

- column crushing
- leakage
- Tread damage

Small ID compression  
(40 to 60um)  
seals at tip

**Tight pinch point**



## Agilent Flexi-Metal Ferrule

More forgiving

Easier to use

Large ID compression  
(100 to 120um)

Broad lamp shade  
sealing surface

**Forgiving pinch point**

# New Touchless Dial Packaging

**Easy column insertion**

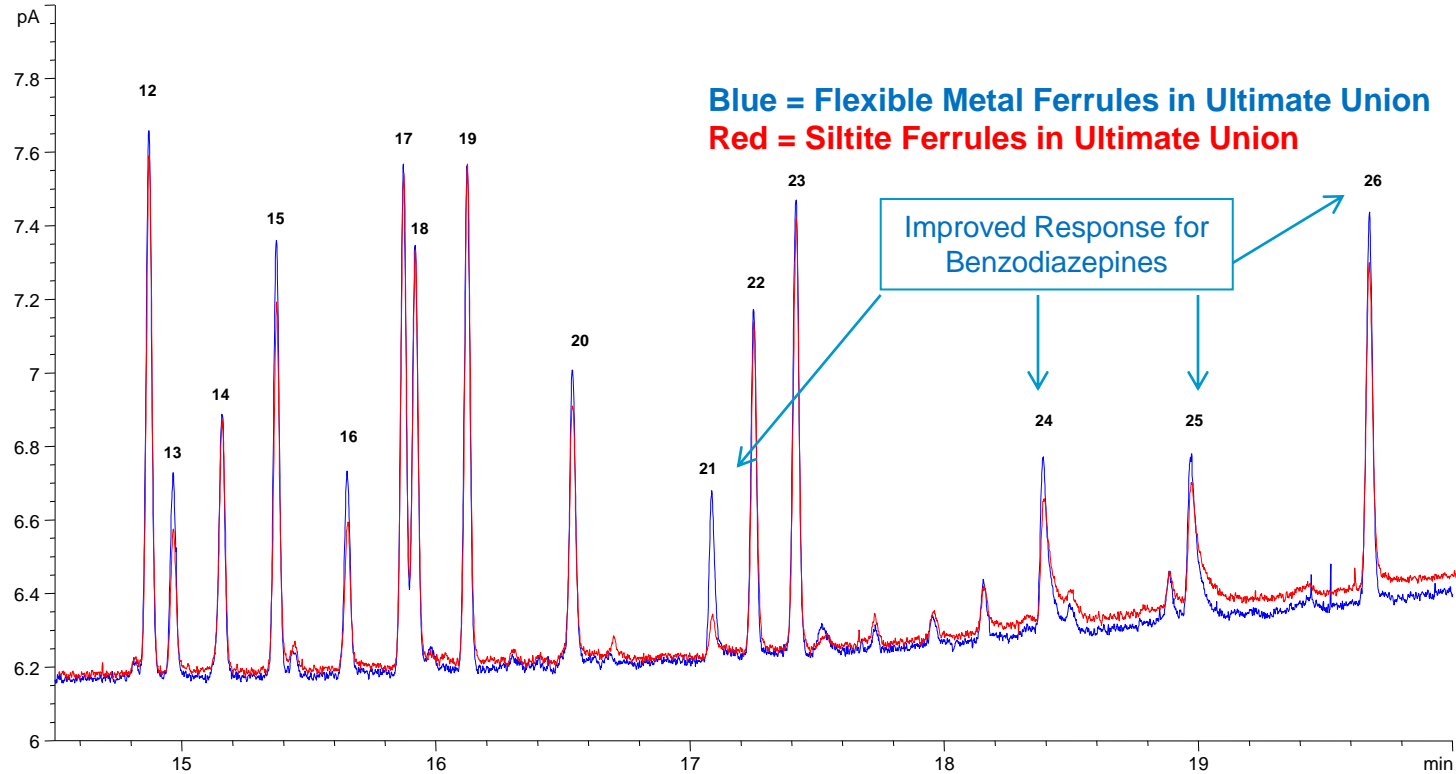
**No lost ferrules**

**No contamination risks**



# 1 ng on Column Forensic/Toxicology Check Out Mix

## Flexible metal Ferrules vs. Siltite installed post column

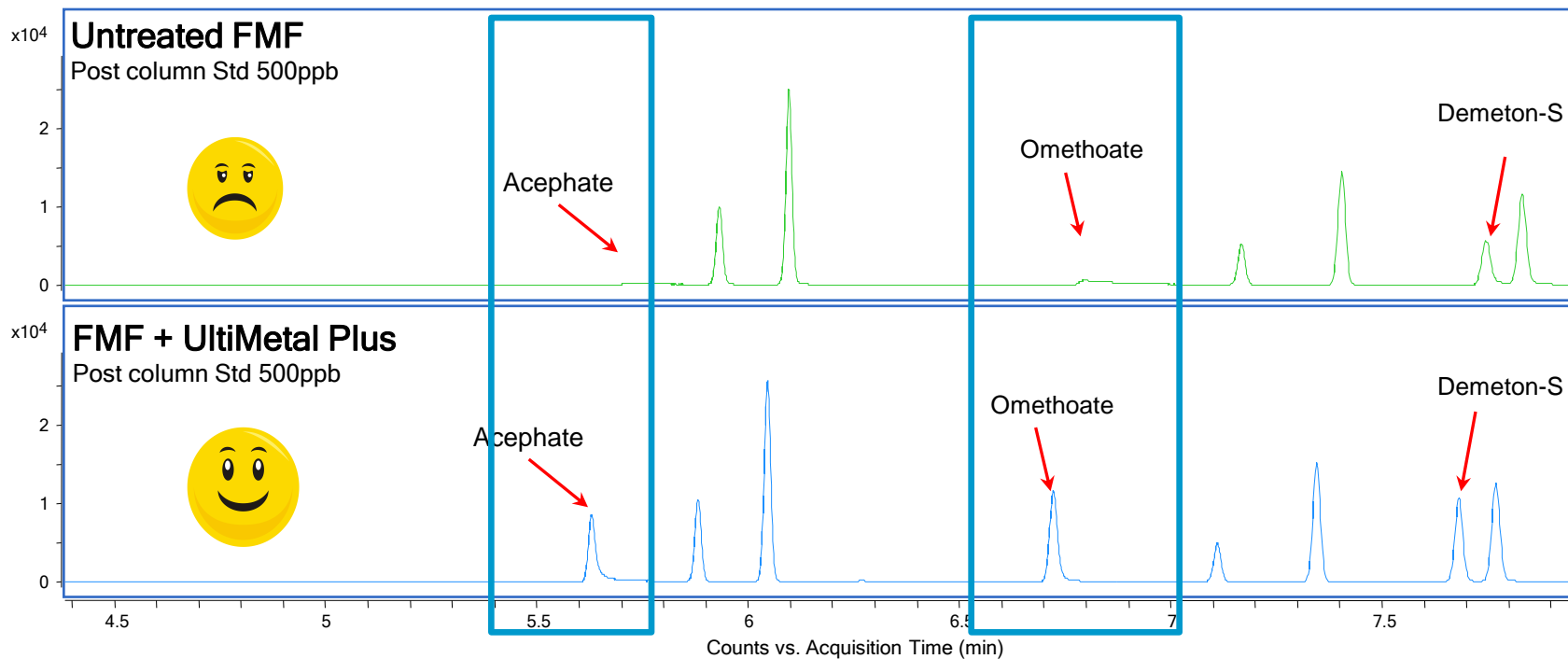


- 12 SKF-525a, proadifen
- 13 Oxazepam
- 14 triphenyl phosphate
- 15 Codeine
- 16 Lorazepam
- 17 Diazepam
- 18 Hydrocodone
- 19 Dronabinol
- 20 Oxycodone
- 21 Temazepam
- 22 Flunitrazepam
- 23 Diacetylmorphine
- 24 Nitrazepam
- 25 Clonazepam
- 26 Alprazolam

# UltiMetal Plus on Flexible Metal Ferrule

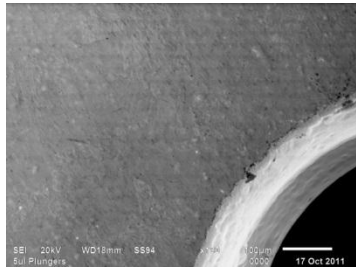
## Is deactivation needed for such small surface?

Enlarged chromatograms for sensitive pesticides

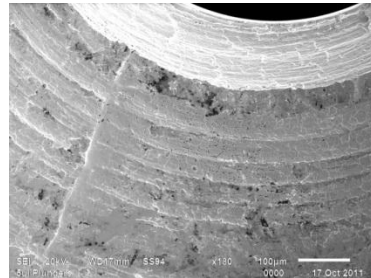


# Agilent UI Gold Seal: Deactivated Gold Surface

- Soft gold plating is essential for proper sealing
- Ultra Inert chemistry blocks active sites  
(gold is **NOT** inert)
- Smooth surface doesn't leak



Agilent MIM seal



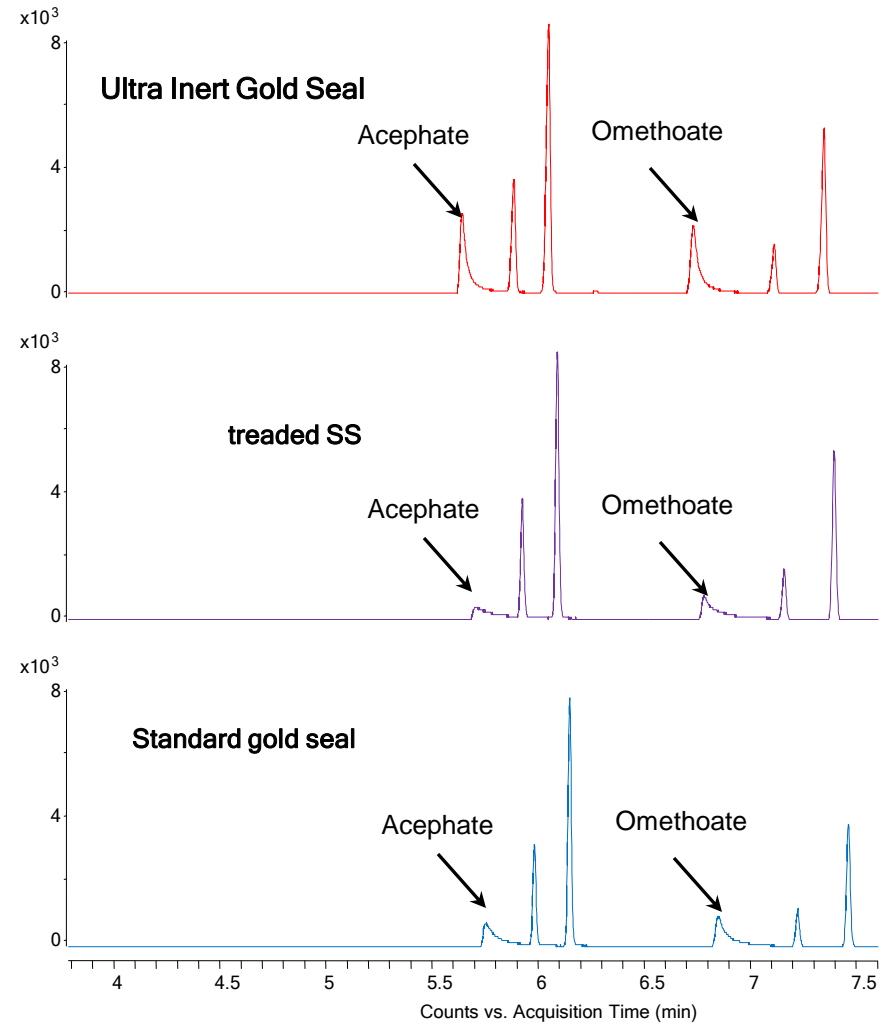
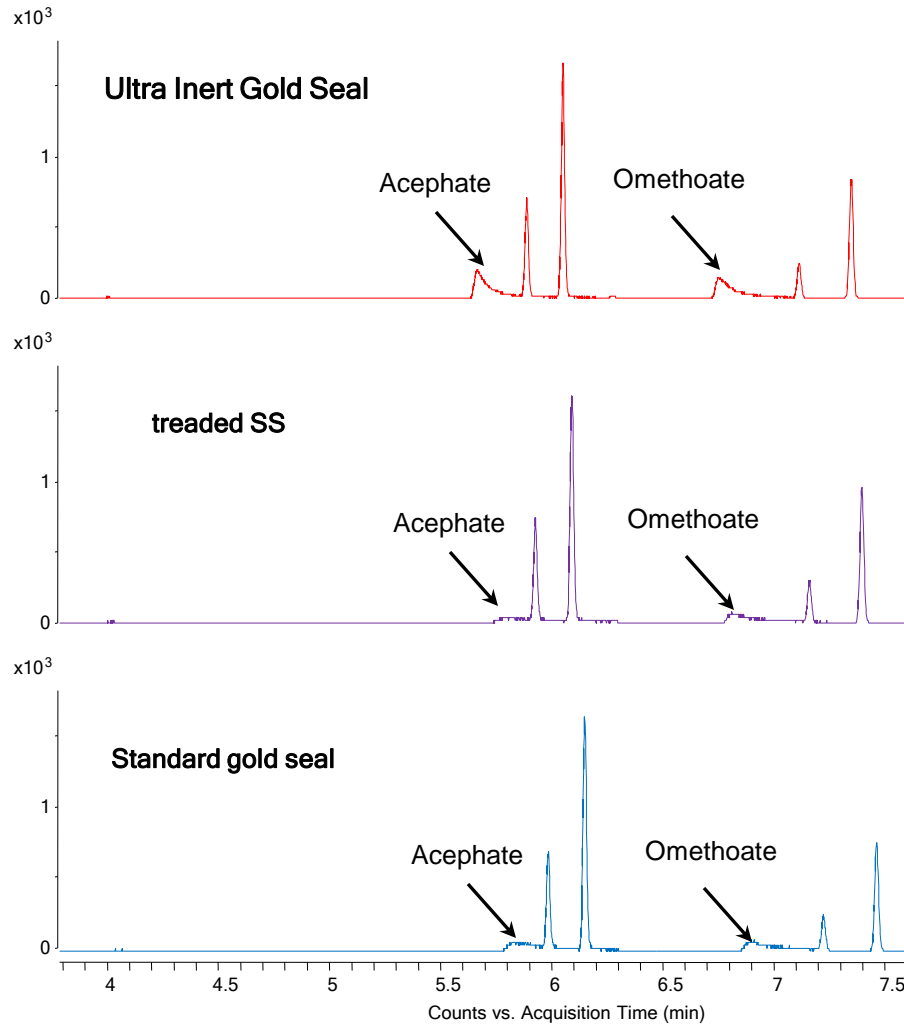
Alternative vendor  
machined seal

*Reliable ppb and ppt  
measurements require  
attention to the little things!*

# Response Comparison for Sensitive Pesticides

100 ppb STD

500 ppb STD





# New Product: Agilent Inert Inlet

***UltiMetal Plus*** treatment for  
inert surface 7890 inlet shell & top weldments

- Limits adsorption/degradation of active analytes
- GC/MS and GC-ECD pesticide analysis  
or Any Active Analyte Analyses



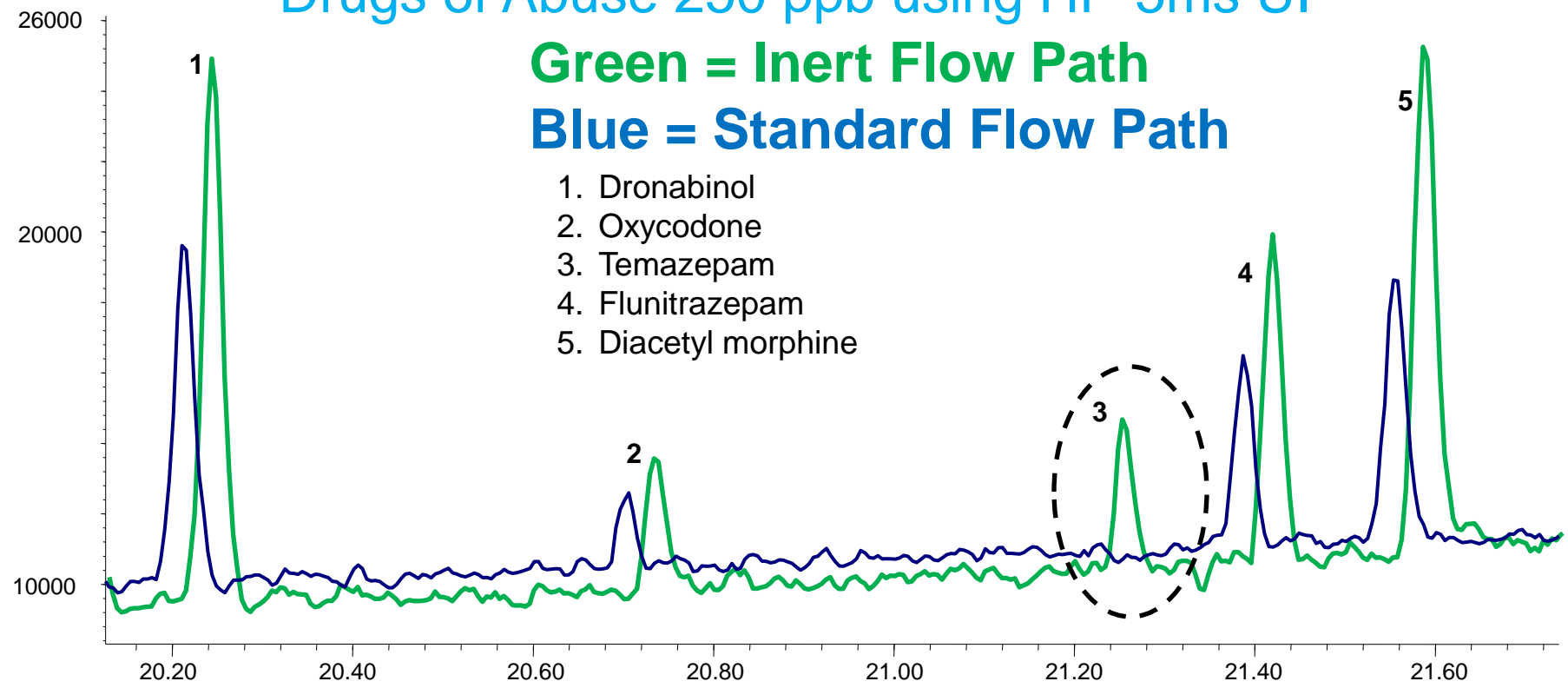
***Agilent's proven  
proprietary UltiMetal  
Plus surface  
treatment***

# Putting It All Together – Inert Flow Path vs. Standard Flow Path

## Drugs of Abuse 250 ppb using HP-5ms UI

**Green = Inert Flow Path**  
**Blue = Standard Flow Path**

- 1. Dronabinol
- 2. Oxycodone
- 3. Temazepam
- 4. Flunitrazepam
- 5. Diacetyl morphine



Column: Agilent J&W HP-5ms UI 30 m x 0.25 mm x 0.25  $\mu$ m  
Oven: 100°C 4 min hold, 10°/min to 280°C, 6 °/min to 300°C (4.67 min hold),  
Carrier : Helium 52.7 cm/s (2 mL/min) set at 100°C, EPC-Constant Flow  
Inlet: Pulsed Splitless 35 PSI pulse until 0.73 min, 0.75 min purge 50 ml/min, gas saver 20, ml/min at 2 min  
Inlet liner: Ultra Inert with wool / Standard single taper liner with wool (p/n 5190-3165)  
Gold Seal: UI Gold Seal / Standard gold seal  
Detector: MSD Scan mode 40 to 450 m/z, 230 °C source temp, 150 °C Quad temp, 310 °C transfer line

# So Remember...

1. Use Good Gas Purifiers
2. Do Regular Inlet Maintenance
3. Use Inert Liners, Seals, Ferrules, etc. in Inlet



3. Select an Ultra Inert Column



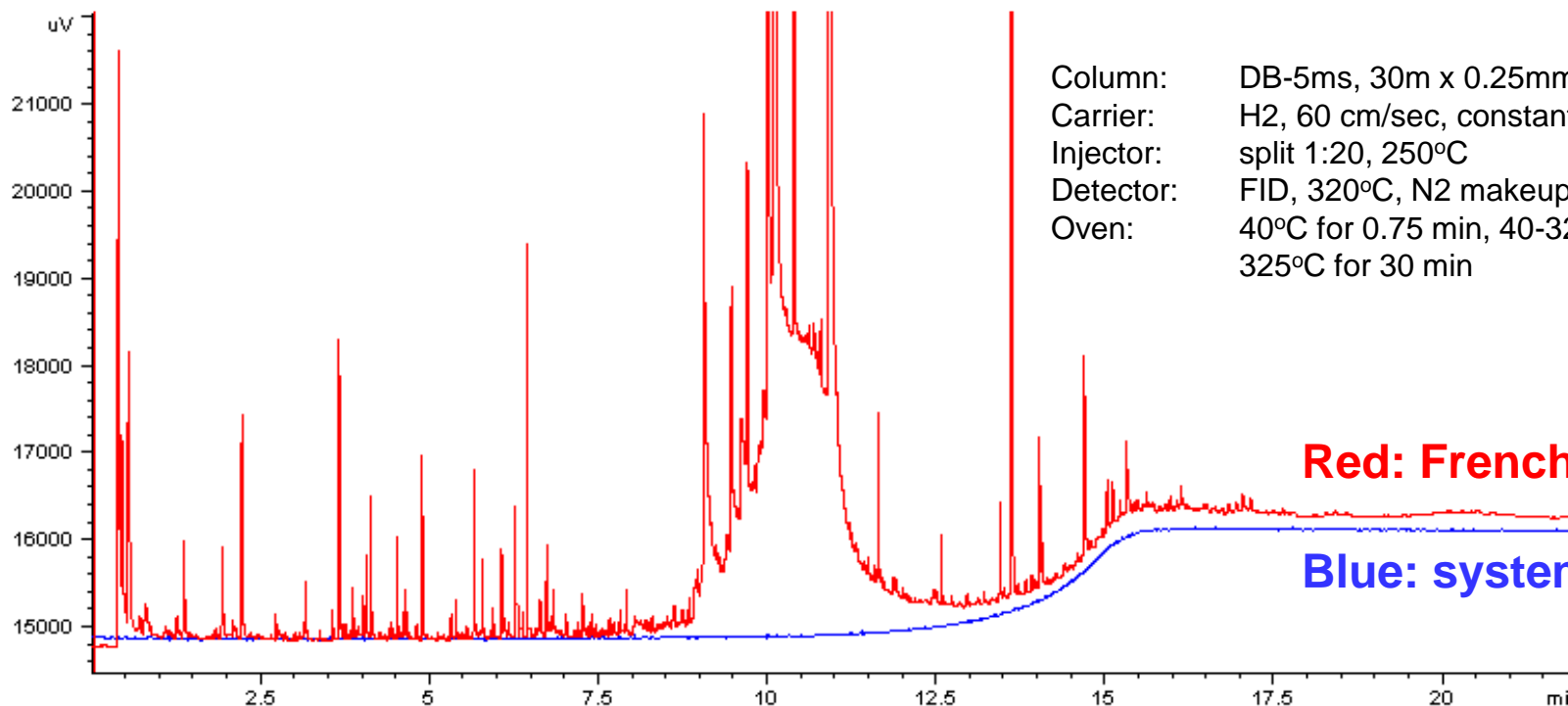
4. Maintain an Inert Detector



# AND Don't Touch Anything!!!

ADC1 B, ADC1 CHANNEL B (C:\JASON\BLANKC.D)

ADC1 B, ADC1 CHANNEL B (C:\JASON\GREASE.D)



Column: DB-5ms, 30m x 0.25mm, 0.25um  
Carrier: H2, 60 cm/sec, constant flow  
Injector: split 1:20, 250°C  
Detector: FID, 320°C, N2 makeup gas  
Oven: 40°C for 0.75 min, 40-325°C at 20°C/min, 325°C for 30 min

**Red: French Fry**

**Blue: system blank**

## Procedure:

- (1) Held French fry for 5 seconds.
- (2) Fingertip was wiped with paper towel to remove as much of the offending material as possible.
- (3) Lightly touched the part of the column sticking up above the ferrule.
- (4) Installed column into injector.
- (5) Set oven temperature to 40°C.
- (6) Started oven temperature program as soon as oven reached 40°C.

# Conclusions for Improving GC Resolution

- **Application Specific Stationary Phase** - tuned for max R
- **Smaller Diameter** - loss in capacity, so small changes
- **Longer Columns, More Plates** - big changes needed since it has a small effect and it increases analysis times
- **Optimum Carrier Gas Velocity** - slowest carrier gas velocity
- **Inert Flow Path for Active Peaks** - tailing loses resolution
- **Inlet Maintenance** - dirtier the sample, higher the frequency

# ANY QUESTIONS?

**Technical Support**  
**1-800-227-9770, 3**

**E-mail: [gc\\_column\\_support@Agilent.com](mailto:gc_column_support@Agilent.com)**

