## CtopCon



INSTRUCTION MANUAL ELECTRONIC TOTAL STATION
GTS-600 series
GTS-601
GTS-601AF
GTS-602
GTS-602AF
GTS-603
GTS-603AF
GTS-605
GTS-605AF

## FOREWORD

Thank you for purchasing the TOPCON Electronic Total Station, GTS-600 series. For the best performance of the instruments, please carefully read these instructions and keep them in a convenient location for future reference.

## General Handling Precautions

## Before starting work or operation, be sure to check that the instrument is functioning correctly with normal performance.

## Do not aim the instrument directly into the sun.

Aiming the instrument directly into the sun can result in serious damage to the eyes. Damage to the instrument could also result from exposing the instrumentÅfs objective lens to direct sunlight. The use of a solar filter is suggested to alleviate this problem.

## Setting the instrument on a tripod

When mounting the instrument on a tripod, use a wooden tripod when possible. The vibrations that may occur when using a metallic tripod can effect the measuring precision.

## Installing the tribrach

If the tribrach is installed incorrectly , the measuring precision could be effected.
Occasionally check the adjusting screws on the tribrach. Make sure the base fixing lever is locked and the base fixing screws are tightened.

## Guarding the instrument against shocks

When transporting the instrument, provide some protection to minimize risk of shocks.
Heavy shocks may cause the measurement to be faulty.

## Carrying the instrument

Always carry the instrument by its handgrip.

## Exposing the instrument to extreme heat.

Do not leave the instrument in extreme heat for longer than necessary. It could adversely affect its performance.

## Sudden changes of temperature

Any sudden change of temperature to the instrument or prism may result in a reduction of measuring distance range, i.e when taking the instrument out from a heated vehicle. Let instrument acclimate itself to ambient temperature.

## Battery level check

Confirm battery level remaining before operating.

## Memory back up

The instrument has a built in battery for memory back up. If the battery power is low,
ÅgBack up battery empty Åh will display. Contact your dealer, to replace the battery.

## Taking the battery out

It is recommended not to take the battery out during the power is on. All the data stored is possible gone at that time. So please do your assembling or taking the battery out after the power is off.

## No responsibility

TOPCON Corporation has no responsibility for loss of data stored in the memory in case unexpected accidents.

## Display for Safe Use

In order to encourage the safe use of products and prevent any danger to the operator and others or damage to properties, important warnings are put on the products and inserted in the instruction manuals.
We suggest that everyone understand the meaning of the following displays and icons before reading the "Safety Cautions" and text.

| Display | Meaning |
| :---: | :--- |
| $\lfloor$ WARNING | Ignoring or disregard of this display may lead to the danger of death or <br> serious injury. |
| $\lfloor$ CAUTION | Ignoring or disregard of this display may lead to personal injury or phys- <br> ical damage. |

- Injury refers to hurt, burn, electric shock, etc.
-Physical damage refers to extensive damage to buildings or equipment and furniture.


## Safety Cautions

| •There is a risk of fire, electric shock or physical harm if you attempt to disassemble or |
| :--- |
| repair the instrument yourself. <br> This is only to be carried out by TOPCON or an authorized dealer, only! |
| •Cause eye injury or blindness. <br> Do not look at the sun through a telescope. |
| •Laser beams can be dangerous, and can cause eye injury's if used incorrectly. <br> Never attempt to repair the instrument yourself. (Only for Laser plummet type) |
| •Cause eye injury or blindness. <br> Do not stare into beam. (Only for Laser plummet type) |
| •High temperature may cause fire. <br> Do not cover the charger while it is charging. |
| •Risk of fire or electric shock. <br> Do not use damaged power cable, plug and socket. |
| •Risk of fire or electric shock. <br> Do not use a wet battery or charger. |
| •May ignite explosively. <br> Never use an instrument near flammable gas, liquid matter, and do not use in a coal mine. |
| •Battery can cause explosion or injury. <br> Do not dispose in fire or heat. |
| •Risk of fire or electric shock. <br> Do not use any power voltage except the one given on manufacturers instructions. |
| •Battery can cause outbreak of fire. <br> Do not use any other type of charger other than the one specified. |
| •Risk of fire. <br> Do not use any other power cable other than the one specified. |
| •The short circuit of a battery can cause a fire. <br> Do not short circuit battery when storing it. |

## CAUTION

-Use of controls or adjustment or performance of procedures other than those specified herein may result in hazardous radiation exposure. (Only for Laser plummet type)
-Do not connect or disconnect equipment with wet hands, you are at risk of electric shocks if you do!
-Risk of injury by overturn the carrying case.
Do not stand or sit on the carrying cases.
-Please note that the tips of tripod can be hazardous, be aware of this when setting up or carrying the tripod.
-Risk of injury by falling down the instrument or case.
Do not use a carrying case with a damaged which belts, grips or latches .
-Do not allow skin or clothing to come into contact with acid from the batteries, if this does occur then wash off with copious amounts of water and seek medical advice.
-A plumb bob can cause an injury to a person if used incorrectly.
-It could be dangerous if the instrument falls over, please ensure you attach a handle battery to the instrument securely.
-Ensure that you mount the Tribrach correctly, failing to do so may result in injury if the tribrach were to fall over.
-It could be dangerous if the instrument falls over, please check that you fix the instrument to the tripod correctly.
-Risk of injury by falling down a tripod and an instrument.
Always check that the screws of tripod are tightened.

## User

1)This product is for professional use only!

The user is required to be a qualified surveyor or have a good knowledge of surveying, in order to understand the user and safety instructions, before operating, inspecting or adjusting.
2)Wear the required protectors (safety shoes, helmet, etc.) when operating.

## Exceptions from Responsibility

1)The user of this product is expected to follow all operating instructions and make periodic checks of the product's performance.
2)The manufacturer, or its representatives, assumes no responsibility for results of a faulty or intentional usage or misuse including any direct, indirect, consequential damage, and loss of profits.
3)The manufacturer, or its representatives, assumes no responsibility for consequential damage, and loss of profits by any disaster, (an earthquake, storms, floods etc.).
A fire, accident, or an act of a third party and/or a usage any other usual conditions.
4)The manufacturer, or its representatives, assumes no responsibility for any damage, and loss of profits due to a change of data, loss of data, an interruption of business etc., caused by using the product or an unusable product.
5)The manufacturer, or its representatives, assumes no responsibility for any damage, and loss of profits caused by usage except for explained in the user manual.
6)The manufacturer, or its representatives, assumes no responsibility for damage caused by wrong movement, or action due to connecting with other products.

## Safety Standard for Laser Beam

GTS-600 series Laser plummet type use a visible laser beam to perform the plumb laser function. The GTS-600 series Laser plummet type products are manufactured and sold in accordance with "Radiation Safety of Laser Products, Equipment Classification, Requirements and User`s Guide" (IEC Publication 825) or "Performance Standards for Light-Emitting Products" (FDA/BRH 21 CFR 1040) regarding the safety standard for laser products.
As per these standards, the GTS-600 series Laser plummet type is classified as "Class II (2) Laser Products".
Since Laser radiation is emitted from the GTS-600 series Laser plummet type instruments, please refer to the "Laser Safety" bulletin which accompanies the instrument in the United States as well as the "Safety Standard for Users" that is mentioned in the instruction manual.
In the case of any technical failure, do not disassemble the instrument. Contact either TOPCON or your authorized TOPCON dealer.Labels

## Caution:

Use of controls or adjustments or performance of procedure than those specified in this manual may result in hazardous radiation exposure.

## Labels

The following labels are found on the instruments which describe the GTS-600 series Laser plummet type:Precautions and safety information about the laser beam.
If, at any time, any of these labels are damaged and become illegible, please replace these important labels. Please the new labels in exactly the same position as the original labels.
Replacement labels can be obtained from Topcon or your authorized Topcon dealer.
GTS-600 series Laser Plummet type


Depending on the country where the instrument is sold, either of these labels may be found on the GTS-600 series laser plummet type.

Depending on the country where the instrument is sold, either of these labels may be found on the GTS-600 series plumb laser type.
Contents
FOREWORD ..... 1
General Handling Precautions ..... 1
Display for Safe Use .....  2
Safety Cautions ..... 2
User .....  3
Exceptions from Responsibility .....  3
Safety Standard for Laser Beam ..... 4
Contents .....  5
Standard Set Composition .....
1 NOMENCLATURE AND FUNCTIONS ..... 1-1
1.1 Nomenclature ..... 1-1
1.2 Display ..... 1-4
1.3 Operating Key ..... 1-5
1.4 Function Key (Soft Key) ..... 1-5
1.5 Star key (H key) mode ..... 1-7
1.6 Auto Power Off ..... 1-10
1.7 Automatic Focusing (For GTS-601AF/602AF/603AF/605AF) ..... 1-11
2 PREPARATION FOR MEASUREMENT ..... 2-1
2.1 Power Connection ..... 2-1
2.2 Setting Instrument Up For Measurement ..... 2-2
2.3 Power Switch Key ON ..... 2-3
2.4 Battery Power Remaining Display ..... 2-4
2.5 Main Menu Contains ..... 2-5
2.6 Vertical and Horizontal Angle Tilt Correction ..... 2-6
2.7 Compensation of Systematic Error of Instrument ..... 2-7
2.8 Resume Mode ON/OFF ..... 2-8
2.9 How to Enter Numerals and Alphabet Letters ..... 2-8
3 STANDARD MEASUREMENT MODE ..... 3-1
3.1 Angle Measurement ..... 3-1
3.1.1 Measuring Horizontal Angle Right and Vertical Angle ..... 3-1
3.1.2 Switching Horizontal Angle Right/Left ..... 3-2
3.1.3 Measuring from the Required Horizontal Angle ..... 3-2
3.1.4 Vertical Angle Percent Grade(\%) Mode ..... 3-3
3.2 Distance Measurement ..... 3-4
3.2.1 Setting of the Atmospheric Correction ..... 3-4
3.2.2 Setting of the Correction for Prism Constant ..... 3-4
3.2.3 Distance Measurement (Continuous Measurement) ..... 3-4
3.2.4 Distance Measurement (Single/N-times Measurement) ..... 3-5
3.2.5 Fine/ Tracking / Coarse Measuring Mode ..... 3-7
3.2.6 Stake Out (S-O) ..... 3-8
3.3 COORDINATE MEASUREMENT ..... 3-9
3.3.1 Setting Coordinate Values of Occupied Point ..... 3-9
3.3.2 Setting of the Instrument Height / Prism Height ..... 3-11
3.3.3 Execution of Coordinate Measuring ..... 3-12
3.4 DATA OUTPUT ..... 3-14
3.5 DATA Output by soft key (REC) ..... 3-15
4 PROGRAM MODE ..... 4-1
4.1 Setting a Direction Angle for Backsight Orientation ..... 4-2
4.2 Retaining a Coordinate (STORE- NEZ) ..... 4-3
4.3 Remote Elevation measurement (REM) ..... 4-5
4.4 Missing Line Measurement (MLM) ..... 4-8
4.5 Repetition Angle Measurement (REP) ..... 4-10
4.6 Layout ..... 4-12
4.6.1 Options ..... 4-13
4.6.2 Coordinate Data. ..... 4-22
4.6.3 Search Data and View Jobs ..... 4-24
4.6.4 New Point ..... 4-26
4.6.5 Grid Factor ..... 4-31
4.6.6 Setting a Direction Angle and Layout a Point ..... 4-33
4.6.7 Guidance Feature ..... 4-37
4.7 Line Measurement (LINE) ..... 4-39
4.8 LOADER option ..... 4-42
5 MEMORY MANAGE MODE ..... 5-1
5.1 View Internal Memory Status ..... 5-1
5.2 Protect a File. ..... 5-2
5.3 Rename a File Name ..... 5-3
5.4 Deleting a File. ..... 5-4
5.5 Initializing Memory ..... 5-4
6 COMMUNICATION MODE ..... 6-1
6.1 Setting of PROTOCOL ..... 6-1
6.2 Data file in ..... 6-2
6.3 Data file out. ..... 6-3
7 PARAMETERS SETTING MODE ..... 7-1
7.1 Parameter Setting Options ..... 7-1
7.1.1 Parameters for Measurement and Display ..... 7-1
7.1.2 Parameters for communication ..... 7-3
7.2 Setting Parameters ..... 7-4
7.2.1 Parameters for Measurement and Display ..... 7-4
7.2.2 Parameters for communication ..... 7-5
7.2.3 Password option ..... 7-6
8 CHECK AND ADJUSTMENT ..... 8-1
8.1 Checking and adjusting of instrument constant ..... 8-1
8.2 Checking the Optical Axis ..... 8-2
8.3 Checking/Adjusting the Theodolite Functions. ..... 8-3
8.3.1 Checking /Adjusting the Plate Level ..... 8-4
8.3.2 Checking /Adjusting the Circular Level ..... 8-4
8.3.3 Adjustment of the Vertical Cross-hair ..... 8-5
8.3.4 Collimation of the Instrument ..... 8-6
8.3.5 Checking / Adjusting the Optical Plummet Telescope ..... 8-7
8.3.6 Checking / Adjusting the Laser Plummet (For Laser Plummet type) ..... 8-8
8.4 Adjustment of Compensation Systematic Error of Instrument ..... 8-9
8.5 Showing Constant List and Switch ON/OFF Compensation Systematic Error of Instrument ..... 8-11
8.6 How to adjust the date and time ..... 8-12
8.7 How to Set the Instrument Constant Value ..... 8-13
8.8 Reference Frequency Checking Mode ..... 8-14
9 SETTING THE PRISM CONSTANT VALUE. ..... 9-1
10 SETTING ATMOSPHERIC CORRECTION ..... 10-1
10.1 Calculation of Atmospheric Correction ..... 10-1
10.2 Setting of Atmospheric Correction Value ..... 10-1
11 CORRECTION FOR REFRACTION AND EARTH CURVATURE ..... 11-1
11.1 Distance Calculation Formula. ..... 11-1
12 POWER SOURCE AND CHARGING ..... 12-1
12.1 On-board Battery BT-52QA ..... 12-1
13 DETACH/ATTACH OF TRIBRACH. ..... 13-1
14 SPECIAL ACCESSORIES ..... 14-1
15 BATTERY SYSTEM ..... 15-1
16 PRISM SYSTEM ..... 16-1
17 PRECAUTIONS ..... 17-1
18 ERROR DISPLAYS ..... 18-1
19 SPECIFICATIONS ..... 19-1
APPENDIX APPENDIX-1
Dual Axis Compensation ..... APPENDIX-1
Precaution when Charging or Storing Batteries. ..... APPENDIX-3

## Standard Set Composition

1) GTS-600/600AF series (with lens cap) 1 each
2) Battery BT-50Q . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 1 each
3) Battery charger BC-27BR or BC-27CR . . . . . . . . . . . . . . . . . . . . . . . . . 1 each
4) Tool kit with case [ rod pins, screwdriver, cleaning brush ] . . . . . . . . . . 1 set
5) Plastic carrying case . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 1 each
6) Sun shade . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 1 each
7) Plastic rain cover . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 1 each
8) Silicon cloth . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 1 each
9) Instruction manual . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 1 each
(Make sure that all of the above items are with the instrument when purchased.)
Remarks:
10) Battery charger BC-27CR is for $A C 230 \mathrm{~V}$ use and $B C-27 B R$ is for $A C 120 \mathrm{~V}$ use.
11) Plumb bob set and plumb bob hook are supplied for certain markets.

## 1 NOMENCLATURE AND FUNCTIONS

### 1.1 Nomenclature


*1) The position of vertical motion clamp and tangent screw will differ depend on the markets.
${ }^{* 2}$ ) The speed of vertical tangent screw will differ depend on the markets.

## GTS-601/602/603/605


*1) The position of vertical motion clamp and tangent screw will differ depend on the markets.
$\left.{ }^{*} 2\right)$ The speed of vertical tangent screw and horizontal tangent screw will differ depend on the markets.

## GTS-601AF/602AF/603AF/605AF


*1) The position of vertical motion clamp and tangent screw will differ depend on the markets.
${ }^{*}$ ) The speed of vertical tangent screw and horizontal tangent screw will differ depend on the markets.

### 1.2 Display

- Display

In general upper fore lines display the measuring data, and the bottom line displays the soft key function which is changed by the measuring mode.

- Contrast

The contrast and illumination of display window are adjusted by star ( $\star$ ) key.

- Heater (Automatic)

The built-in automatic heater functions when the temperature is below $0^{\circ} \mathrm{C}$. This keeps the display's speed up at temperatures lower than $0^{\circ} \mathrm{C}$. To set the heater ON/OFF, see Chapter 7

## "PARAMETERS SETTING MODE"

- Example

Angle measurement mode

V-angle : 87 ${ }^{\circ} 55^{\prime} 20^{\prime \prime}$
H-angle : $180^{\circ} 44^{\prime} 12^{\prime \prime}$

| V : | $87055^{\prime} 40^{\prime \prime}$ |  |  |  |
| :--- | :---: | :---: | :---: | :---: |
| HR: | $180^{\circ} 4^{\prime} 12 "$ | PSM | 0.0 |  |
| SD: | 12.345 | PPM | 0.0 |  |
|  |  | (m) | *F.R |  |
| MEAS | MODE | VH | HD | NEZ |
|  |  | P1 $\downarrow$ |  |  |

Distance measurement mode
Horizontal-angle : 87º $5^{\prime}$ '40"
Horizontal distance : $180^{\circ} 44^{\prime} 12^{\prime \prime}$
Relative elevation : 12.345 m

- Display marks

| Display | Contents | Display | Content |
| :---: | :---: | :---: | :---: |
| V | V-angle | (m) | Meter unit |
| V\% | Percent grade | (f) | Feet unit |
| HR | H -angle right | F | Fine mode |
| HL | H -angle left | C | Coarse mode |
| HD | Horizontal distance | T | Tracking mode |
| VD | Relative elevation | R | Repeat measurement |
| SD | Slope distance | S | Single measurement |
| N | N coordinate | N | N -times measurement |
| E | E coordinate | ppm | Atmospheric correction value |
| Z | Z coordinate | psm | Prism constant value |
| * | EDM working |  |  |

### 1.3 Operating Key



| Keys | Name of Key | Function |
| :---: | :---: | :--- |
| F1~F6 | Soft key | Functions are according to the displayed message. |
| $0 \sim 9$ | Numeric key | Entering numerals. |
| A $\sim$ | Alpha key | Entering Alphabets. |
| ESC | Escape key | Returning to the previous mode or display. |
| $\star$ | Star key | Star key mode is used for each presetting or displaying. |
| ENT | Enter key | Press at the end of inputting values. |
| POWER | Power key | ON/OFF of power source. <br> (Power key is located on the side of the instrument.) |

### 1.4 Function Key (Soft Key)

The Soft Key message is displayed at the bottom line of display. The functions are according to the displayed message.



Angle measuring


Horizontal distance measuring


Slope distance measuring


Coordinate measuring

| Page | Display | Soft key | Function |
| :---: | :---: | :---: | :---: |
| Angle measuring | SD | F1 | To be slope distance measuring mode. |
|  | HD | F2 | To be horizontal distance measuring mode. |
|  | NEZ | F3 | To be coordinate distance measuring mode. |
|  | OSET | F4 | Angle of horizontal is set to $000{ }^{\prime} 00^{\prime \prime}$. |
|  | HOLD | F5 | Hold the horizontal angle. |
|  | REC | F1 | To be measurement data record mode. |
|  | HSET | F2 | Sets the horizontal angle by input value. |
|  | R/L | F3 | Switches R/L rotation of horizontal angle. |
|  | V/\% | F4 | Switches the vertical angle and percent grade. |
|  | TILT | F5 | Sets the tilt function, ON/OFF. If ON , the display shows tilt correction value. |
| Slope distance measuring | MEAS | F1 | Slope distance measuring starts. Switches Continuous/ N-times (Single) measurement mode. |
|  | MODE | F2 | Set to the mode for Tracking, Coarse or Fine. |
|  | VH | F3 | To be angle measurement mode. |
|  | HD | F4 | To be horizontal distance measurement mode. |
|  | NEZ | F5 | To be coordinate measurement mode. |
|  | REC | F1 | To be measurement data record mode. |
|  | SO | F2 | To be stake out measurement mode. |
|  | MEAN | F3 | Sets the number of N -time measurement. |
|  | m/ft | F4 | Switches meter or feet unit. |
| Horizontal distance measuring | MEAS | F1 | Horizontal distance measuring starts. Switches Continuous/ N -times (Single) measurement mode. |
|  | MODE | F2 | Set to the mode for Tracking, Coarse or Fine. |
|  | VH | F3 | To be angle measurement mode. |
|  | SD | F4 | To be slope distance measurement mode. |
|  | NEZ | F5 | To be coordinate measurement mode. |
|  | REC | F1 | To be measurement data record mode. |
|  | SO | F2 | To be stake out measurement mode. |
|  | MEAN | F3 | Sets the number of N -time measurement. |
|  | $\mathrm{m} / \mathrm{ft}$ | F4 | Switches meter or feet unit. |
| Coordinate measuring | MEAS | F1 | Coordinate measuring starts. Switches Continuous/ N-times (Single) measurement mode. |
|  | MODE | F2 | Set to the mode for Tracking, Coarse or Fine. |
|  | VH | F3 | To be angle measurement mode. |
|  | SD | F4 | To be slope distance measurement mode. |
|  | HD | F5 | To be horizontal distance measurement mode. |
|  | REC | F1 | To be measurement data record mode. |
|  | HT | F2 | Sets an Instrument Height / Prism Height by input values. |
|  | MEAN | F3 | Sets the number of N -time measurement. |
|  | $\mathrm{m} / \mathrm{ft}$ | F4 | Switches meter or feet unit. |
|  | SET | F5 | Sets an instrument coordinate point by input values. |

### 1.5 Star key ( $\star$ key) mode

Press the $(\star)$ key to view the instrument options. Since there are two screens of options, press [F6] ( $1 \downarrow$ ) soft key to view the next screen.
The following instrument options can be selected from the ( $\star$ ):

## - Screen One

1.View Date \& Time
2.Adjustment the contrast of the display [F1 \& F2]
3.Turn the backlight of the display ON/OFF [F3]
4.Reticle illumination--ON(1to9 steps) / OFF [F4]
5.View free memory for internal memory [F5]

- Screen Two
6.Electric circular graphic display[F1]
7.The light acceptance quantity level (signal level) is displayed.[F2]
8.Set the Temperature, Pressure, Atmospheric Correction Value (PPM), and Prism Constant Value (PSM) [F3]
9.Turn the Point Guide option ON/OFF [F4](Only for point guide type)

- Screen one


## 1.View Date \& Time

The date and time can be viewed on both screens. To change the displayed order of the date, (Date/Month/Year), (Month/Date/Year) or (Year/Month/Date), see Chapter 7 "PARAMETERS SETTING MODE" .
To set the date and time, see Chapter 8 "CHECK AND ADJUSTMENT" .

## 2.Adjustment the contrast of the display

This enable you to adjust the contrast of the display.
Press the [F1] or [ F2] key to brighten or dim the display.

## 3.Turn the display back light ON/OFF

When the back light is OFF, the light bulb icon is dark.
To turn the back light ON, press the [F3] key. Press [F3] again to turn the back light OFF.


## 4.Reticle illumination ON (1 to 9 ) / OFF

Press the [F4] key to turn the reticle illumination ON. Select the brightness by pressing numeric key To turn the illumination OFF, press [F4] key again.


## 5.View free memory

The amount of free memory for the internal memory can be displayed.
Press the [F5] key to view free memory.
The icon shows the size of the amount of free internal memory.
Internal Memory


See Chapter 5 "MEMORY MANAGE MODE", for further options and instructions.

## - Screen two

## 6.Electric circular level graphic display

Electric circular level can be displayed by graphic. This function is good for level the instrument when the circular level is difficult to see directly.
Press the [F6] key to get to Screen 2 on the display.
Press the [F1] key to display the graphic.
In the displays of reverse side, the graphic bubble moves in reverse.


Rotate the leveling screws while observing the display.
After leveling, press [F1]. The display changes to the previous mode.

## 7.Set audio mode

The light acceptance quantity level (Signal level) is displayed in this mode.
When reflected light from the prism is received, a buzzer sounds. This function is good for easy collimation when the target is difficult to find.
Press the [F6] key to get to Screen 2 on the display then press the [F2] key on screen 2.
The received return signal level is displayed with bar graph as follows.


No light acceptance


Minimum quantity level


Maximum quantity level
(1) To stop the buzzer, refer to Chapter 7 "PARAMETERS SETTING MODE".
(2) Also, it is possible to display the signal level in Distance Measuring Mode.

## 8.Setting Temperature, Pressure, Atmospheric correction value (PPM), Prism constant value (PSM)

Press the [F6] key to get to Screen 2 on the display then press the [F3] key on screen 2.
The temperature, pressure, PPM, and PSM can be viewed.
Refer to Chapter 9 "SETTING THE PRISM CONSTANT VALUE" and Chapter 10 "SETTING ATMOSPHERIC CORRECTION", for further instructions.

## 9.Point guide ( Only for Point guide type)

This feature is most useful when doing stake out work. The Point Guide's red LEDs on the GTS-600 Series telescope assist the rod person in getting on-line. The Point Guide feature is fast and simple to use.

- Operating Instructions

Press the [F6] key to get to Screen 2 on the display then press the [F4] key to turn ON the Point Guide LEDs. The Point guide icon on the display will become bright when turned ON. Looking the objective lens of the telescope, the right LED will blink and the left LED will stay lit.


The Point Guide should be used within a distance of 100 meters ( 328 ft .). The quality of its results will depend on the weather conditions and the user's eyesight.
The goal of the rod person is to look at both LEDs on the instrument and move the prism on-line until both LEDs become equally bright. If the solid LED is brighter, move to the right. If the blinking LED is brighter, move to the left.


## 10.Laser Plummet ( Only for Laser Plummet type)

Laser plummet option will help you to center the instrument easily onto the measurement point. Press the $(*)$ key to view the instrument options. Since there are two screens of options, press [F6](1 $\downarrow)$ soft key to view the next screen.
Press the [F5]key to turn on/off of laser plummet option.
Laser plummet icon will change as follows.


## Symbol mark while the laser is emitting.

The following symbol mark will indicate that the laser is emitting.


## Laser Plummet auto-cut off function

The laser plummet will be turned off automatically after 1 to 99 minutes (Default:3 minutes). It is also possible to stop the auto-cut off function.
Refer to the next page and Chapter 7 "PARAMETERS SETTING MODE" to change the time or to invalidate the function.

### 1.6 Auto Power Off

If no key operation is given for the setting time( 1 to 99 minutes), the power turns off automatically. To set the Auto Power Off function OFF/ON(1 to 99 minutes), refer to Chapter 7 "PARAMETERS SETTING MODE".
To set the time of auto power off in parameters setting mode, after selecting [ON], input the time by numeric key.

### 1.7 Automatic Focusing (For GTS-601AF/602AF/603AF/605AF)

The automatic focusing is useful for rapid surveying.
Press the automatic focusing key after sighting a target by using with the sighting collimator. The automatic focusing will start with a "bip" sound.
The automatic function will be completed with two "bip" sounds. If the automatic focusing is not accomplished, a beep will be heard.


## Note:

1) The focusing knob will turn automatically when the instrument is powered on or the automatic focusing is working. Do not touch the knob while it turns.
2) EDM, the reticle illumination and the point guide are turned off automatically while the automatic focusing is working.
3) The auto focusing may be completed roughly when the contrast with the target and its circumference is low. In this case, focus the target manually by turning the focusing knob.
4) If there is an object that has higher contrast than a prism or a target near the horizontal hair line in the field of view, the instrument may focus to that object.
5) If a strong light comes into the eyepiece, the auto focusing may not be completed.
6) Before operating, the diopter adjustment should be done by turning the diopter ring so that the cross hairs are clearly observed.
7) If parallax is created between the cross hairs and the target, focusing is incorrect. This adversely affects precision in surveying. Eliminate the parallax by turning the focusing knob or using the diopter adjustment.
8) The automatic focusing adjustment can be set up by software. See next section to adjust the focus.

## Adjustment of automatic focusing

If the automatic focusing is incorrect though the diopter adjustment is complete, adjust the automatic focusing.
The automatic focus position adjustment can be easily set up by software as follows.

| Operating procedure | Option | Display |
| :---: | :---: | :---: |
| 1 Press the [F5](Adj) key from the main menu icons. | [F5] | Frog Std Mem Com Adj Para <br> Prand <br> Adjustment <br> F1 Vo/Axis (Measurement) <br> F2 Vo/Axis (Constant list) <br> F3 Date Time <br> F4 Auto Focus |
| 2 Press the [F4](Auto Focus) key. | [F4] | Adj. Auto Focus (1/2) <br> Adjust diopter <br> And press [AF] key |
| 3 Adjustment the diopter by turning the diopter ring so that the cross hairs are clearly observed. | Adjust diopter |  |
| 4 Press the [F6](AF) key. Auto focusing will start. <br> 5 Look into the telescope and confirm whether the focusing is completely done or not. If not, focus the target with the focusing knob manually. <br> 6 Press the [F6](SET) key to finish the adjustment. <br> The screen will return to the main menu icons. | [F6] <br> Focus manually [F6] | Adj. Auto Focus (2/2) <br> Focus with the manual knob if out of focus. <br> Then press [SET] key <br> EXIT BACK <br> SET |
| Press the [F2](BACK) key to return to previous screen (Step three). |  |  |

## 2 PREPARATION FOR MEASUREMENT

### 2.1 Power Connection

(unnecessary if on-board Ni-MH battery BT-50Q is used)

See below for connecting the external battery pack.

- Battery pack BT-3Q

Power cord , PC-5 is used.

- Large capacity battery pack BT-3L

Power cord PC-6 is used.


### 2.2 Setting Instrument Up For Measurement

Mount the instrument to the tripod. Level and center the instrument precisely to insure the best performance. Use tripods with a tripod screw of $5 / 8$ in. diameter and 11 threads per inch, such as the Type E TOPCON wide- frame wooden tripod.

## Reference: Leveling and Centering the Instrument

## 1. Setting up the Tripod

First, extend the extension legs to suitable lengths and tighten the screws on their midsections.
2. Attaching the Instrument on the Tripod Head
Place the instrument carefully on the tripod head and slide the instrument by loosening the tripod screw. If the plumb bob is positioned right over the center of the point, slightly tighten the tripod screw.
3. Roughly Leveling the Instrument by Using the Circular Level
1 Turn the leveling screws $A$ and $B$ to move the bubble in the circular level. The bubble is now located on a line perpendicular to a line running through the centers of the two leveling screws being adjusted.

Leveling screw C


Leveling
screw A
Leveling screw $B$

2 Turn the leveling screw $C$ to bring the bubble to the center of the circular level.
4. Centering by Using the Plate Level

1 Rotate the instrument horizontally by using the Horizontal motion/clamp screw and place the plate level parallel with the line connecting leveling screws $A$ and $B$, and then bring the bubble to the center of the plate level by turning leveling screws $A$ and $B$.


2 Rotate the instrument $90^{\circ}(100 \mathrm{~g})$ around its vertical axis and turn the remaining leveling screw or C to center the bubble once more.


3 Repeat the procedures 1 and 2 for each $90^{\circ}$ ( 100 g ) rotation of the instrument and check whether the bubble is correctly centered for all four points.

## 5. Centering by Using the Optical Plummet Telescope

Adjust the eyepiece of the optical plummet telescope to your eyesight.
Slide the instrument by loosening the tripod screw, place the point on the center mark, and then tighten the tripod screw. Sliding the instrument carefully not to rotate that allows you to get the least dislocation of the bubble.

6. Completely Leveling the Instrument

Leveling the instrument precisely in a similar way to 4. Rotate the instrument and check to see that the bubble is in the center of the plate level regardless of telescope direction, then tighten the tripod screw hard.

### 2.3 Power Switch Key ON

1 Confirm the instrument is leveled.
2 Turn the power switch ON.


- Confirm the battery power remaining on the display. Replace with charged battery or charge when battery level is low. see Section 2.4"Battery Power Remaining Display".


### 2.4 Battery Power Remaining Display

Battery power remaining display indicates the power condition.


* Battery power remaining display is omitted in this manual.


## Note:

1) The battery operating time will vary depending on the environmental conditions such as ambient temperature, charging time, the number of times of charging and discharging etc. It is recommended for safety to charge the battery beforehand or to prepare spare full charged batteries.
2) For general usage of the battery, see Chapter 12 "POWER SOURCE AND CHARGING" .
3) The battery power remaining display shows the power level regarding to the measurement mode now operating. The safety condition indicated by the battery power remaining display in the angle measurement mode does not necessarily assure the battery's ability to be used in the distance measurement mode.
It may happen that the mode change from the angle mode to the distance mode will stop the operation because of insufficient battery power for the distance mode which consumes more power than angle mode.
Note that the EDM unit is working when the pictogram for zero set and the battery power remaining display shown at the power ON, which shows as an easy battery check before use.
4) When the measurement mode is changed, it rarely may happen that the Battery Power Remaining Display will decrease or increase two steps momentarily because of the accuracy of the battery checking system is rough. It is not trouble with the instrument.

### 2.5 Main Menu Contains

The main menu contains as following items.
Select the menu by pressing soft keys ([F1]~[F6]).


PARAMETERS SETTING MODE The PARAMETERS SETTING MODE settled is memorized even power is off. (see Chapter 7 "PARAMETERS SETTING MODE".)

## ADJUSTMENT MODE

This mode is used for checking and adjustment.

- Adjustment of compensation systematic errors of instrument
- Showing compensation values of systematic errors of instrument
- Setting Date \& Time
- Setting instrument constant value
(see Chapter 8 "CHECK AND ADJUSTMENT".)


## COMMUNICATION MODE

This mode is used for follows

- Setting of PROTOCOL
- Data file in/out
(see Chapter 6 "COMMUNICATION MODE" .)


## MEMORY MANAGE MODE

This mode is used for follows

- Displaying file memory status
- Protecting/Erasing/Renaming
- Initializing a file.
(see Chapter 5 "MEMORY MANAGE MODE" .)


## STANDARD MEASUREMENT MODE

This mode is used for follows

- Angle measurement
- Distance measurement
- Coordinate measurement
(see Chapter 3 "STANDARD MEASUREMENT MODE" .)


## PROGRAM MODE ( APPLICATION MEASUREMENT)

This mode is used for follows.

1. Setting a direction angle for horizontal orientation (BS)
2. Retaining a Coordinate (STORE-NEZ)
3. Remote elevation measurement (REM)
4. Missing line measurement (MLM)
5. Repetition angle measurement (REP)
6. Layout (LAYOUT)
7. Line measurement (LINE)
8. Application software Loader option.(LOADER)
(see Chapter 4 "PROGRAM MODE" .)

### 2.6 Vertical and Horizontal Angle Tilt Correction

When the tilt sensors are activated, automatic correction of vertical and horizontal angle for mislevelment is displayed.
To ensure a precise angle measurement, tilt sensors must be turned on. The display can also be used to fine level the instrument. If the (TILT OVER) display appears the instrument is out of automatic compensation range and must be leveled manually.


- GTS-600 compensates both the vertical angle and the horizontal angle readings due to inclination of the standing axis in the X and Y directions .
- For more information about dual axis compensation, see Chapter "APPENDIX".

When the instrument tilted over correction range.

Rotate the leveling screws and level the instrument.
After leveling, the display returns to the previous mode.


- The display of Vertical or Horizontal angle is unstable when instrument is on an unstable stage or a windy day. You can turn off the auto tilt correction function of V/H angle in this case. To set TILT correction mode ON/OFF, refer to next page or Chapter 7 "PARAMETERS SETTING MODE".
- Setting Tilt Correction by Soft Key

Enable you to select tilt ON/OFF function on page 2.
The setting performed here will be memorized after powering OFF.
[Example] Setting X,Y Tilt ON

| Operating procedure | Option | Display |
| :---: | :---: | :---: |
| 1 Press [F6] key to get the function page 2. | [F6] |  |
| 2 Press [F5](TILT) key. Current setting is displayed. *1 | [F5] | TILT ON (V) $\text { ON-1 ON-2 OFF } \quad \text { ESC }$ |
| 3 Press [F2](ON-2) key. <br> The display shows tilt correction value. | [F2] |  |
| 4 Press [F1] key. <br> The display returns previous mode. | [F1] |  |
| *1) Pressing [F6](ESC) key, the display returns previous mode. <br> - The setting performed here will be interlocked with setting in Chapter 7 "PARAMETERS SETTING MODE". |  |  |

### 2.7 Compensation of Systematic Error of Instrument

1) Error of vertical axis ( $X, Y$ tilt sensor offset)
2) Collimation error
3) Error of vertical angle 0 datum
4) Error of horizontal axis

The above mentioned errors can be compensated by software, which calculated internally according to each compensation value.
Also these errors can be compensated by software collimating one side of the telescope that is carried out to delete the error by turning in normal and reverse both sides of telescope so far.

- To adjust or reset the above compensation value, see Chapter 8 "CHECK AND ADJUSTMENT"
- Enable you to stop this function, see Chapter 7 "PARAMETERS SETTING MODE" or Chapter 8 "CHECK AND ADJUSTMENT".


### 2.8 Resume Mode ON/OFF

(Memorizing the measurement mode when power is off.)
The Resume Mode will memorize the last display or mode when the power is turned OFF. When the power is turned back ON, the last display or mode will be shown. This option saves time and keystrokes in the field.

[F1] [F2] Pressing [F1](OFF) key or [F2](ON) key, select the resume mode.

## Note:

If [F2](ON) key is selected, the instrument must be leveled before power is ON. If it is not leveled, the tilt over display will appear. In this case, rotate the leveling screw and level the instrument.

### 2.9 How to Enter Numerals and Alphabet Letters

This enables you to enter numerals or alphabet letters such as the file name. [Example] Enter "HIL_104" to rename the file name.


## 3 STANDARD MEASUREMENT MODE


[Press [F2] key.]

- STANDARD MEASUREMENT MODE

Angle measurement, Distance measurement, Coordinate measurement .

### 3.1 Angle Measurement

### 3.1.1 Measuring Horizontal Angle Right and Vertical Angle

Make sure the mode is in Angle measurement.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Collimate the 1st target (A). | $\underset{\mathrm{A}}{\text { Collimate }}$ | V: $87^{\circ} 55^{\prime} 45^{\prime \prime}$ HR: $180^{\circ} 44^{\prime} 12^{\prime \prime}$ SD HD NEZ OSET HOLD P1 $\downarrow$ |
| 2 Set horizontal angle of target $A$ at $000^{\prime} 00^{\prime \prime}$. Press [F4](0 set)key and [F6](SET) key. | [F4] | H-0SET  <br> HR: $00^{\circ} 00$ '00"  <br>   <br> ESC  <br> SET  |
|  | [F6] | V : $87^{\circ} 55^{\prime} 45 "$   <br> HR: $00^{\circ} 00^{\prime} 00 "$   <br>     <br> SD HD   <br> NEZ OSET HOLD P1 $\downarrow$  |
| 3 Collimate the 2nd target (B). <br> The required $\mathrm{H} / \mathrm{V}$ angle to target B will be displayed. | $\begin{gathered} \text { Collimate } \\ \text { B } \end{gathered}$ | V: $87^{\circ} 55^{\prime} 45$ HR: $123^{\circ} 45^{\prime} 50$ SD HD NEZ OSET |

## Reference : How to Collimate

1 Point the telescope toward the light. Turn the diopter ring and adjust the diopter so that the cross hairs are clearly observed.
(Turn the diopter ring toward you first and then backward to focus.)
2 Aim the target at the peak of the triangle mark of the sighting collimator. Allow a certain space between the sighting collimator and yourself for collimating.
3 Focus the target with the focusing knob.
*If parallax is created between the cross hairs and the target when viewing vertically or horizontally while looking into the telescope, focusing is incorrect or
diopter adjustment is poor. This adversely
affects precision in measurement or survey
Eliminate the parallax by carefully focusing
 and using diopter adjustment.

### 3.1.2 Switching Horizontal Angle Right/Left

Make sure the mode is Angle measurement.

| Operating procedure | Operation | Display |  |
| :---: | :---: | :---: | :---: |
| 1 Press [F6]((%5Cdownarrow))key to get the function as on page 2. | [F6] | $\begin{aligned} & \text { V : } 87^{\circ} 55^{\prime} 45^{\prime \prime} \\ & \text { HR: } 120^{\circ} 30^{\prime} 40^{\prime \prime} \\ & \\ & \text { SD HD NEZ OSET HOLD P1 } \downarrow \end{aligned}$ |  |
| 2 Press [F3](R/L) key. <br> The mode Horizontal angle Right (HR) switches to (HL) mode. | [F3] | ```V : 87`55'45" HL: 239'29'15" REC HSET R/L V/% TILT P2\downarrow``` |  |
| 3 Measure the target in the same manner as HR mode. |  |  |  |
| Every time pressing [F3](R/L) key is pressed, HR/HL mode switches. <br> Note: It is possible that the R/L switching is prohibited (R/L Rock). To set the R/L rock, see Chapter 7 "PARAMETERS SETTING MODE". |  |  |  |

### 3.1.3 Measuring from the Required Horizontal Angle

1) Setting by Holding the Angle

Make sure the mode is angle measurement..

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Set the required horizontal angle, using Horizontal tangent screw | Display angle | $\mathrm{V}:$ $90^{\circ} 10^{\prime} 20^{\prime \prime}$  <br> HR: $70^{\circ} 20^{\prime} 30^{\prime \prime}$   <br>    <br> SD HD NEZ OSET HOLD P1 $\downarrow$   |
| 2 Press [F5](HOLD) key. | [F5] | ```Holding HR: 7020'30" ESC REL``` |
| 3 Collimate the target. ${ }^{*}$ 1) <br> 4 Press [F6](REL) key to finish holding the horizontal angle. The display turns back to normal angle measurement mode. | Collimate [F6] | $\mathrm{V}:$ $90^{\circ} 10^{\prime} 20^{\prime \prime}$  <br> HR: $70^{\circ} 20^{\prime} 30^{\prime \prime}$   <br>    <br> SD HD NEZ OSET HOLD P1 $\downarrow$   |
| *1)To return to the previous mode, press [F1](ESC) key. |  |  |

## 2) Setting a Horizontal Angle from the Keys

Make sure the mode is Angle measurement.

*1)To revise wrong value, move cursor with [F6](BS) key, or input from the beginning by [F1](EXIT) key to correct value.
${ }^{*} 2$ )With wrong input value(for example $70^{\prime}$ ), setting will not be completed. Input again from step 3.

### 3.1.4 Vertical Angle Percent Grade(\%) Mode

Make sure the mode is Angle measurement.


[^0]
### 3.2 Distance Measurement

### 3.2.1 Setting of the Atmospheric Correction

When setting the atmospheric correction, obtain the correction value by measuring the temperature and pressure.
Setting the atmospheric correction is in the STAR key ( $\star$ ) mode, see Chapter 10 "SETTING ATMOSPHERIC CORRECTION" .

### 3.2.2 Setting of the Correction for Prism Constant

Topcon's prism constant value is 0 . Set correction for prism at 0 . If the prism is of another manufacture, the appropriate constant shall be set beforehand.
Setting the prism constant value is in the STAR key ( $\star$ ) mode, see Chapter 9 "SETTING THE PRISM CONSTANT VALUE" .

### 3.2.3 Distance Measurement (Continuous Measurement)

Make sure the mode displays angle measurement.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Collimate the center of prism. | [F2] |  |
| 2 Press [F1](SD) key or [F2](HD)key. *1), 2) [Example] Horizontal distance mode |  |  |
|  |  | $\downarrow$ |
| The result are shown*3) ~ *6) |  |  |

*1)The following characters will be shown on the 4th line right hand corner of the display to represent measurement mode.
F=Fine; $\mathrm{C}=$ Coarse; $\mathrm{T}=$ Tracking; $\mathrm{R}=$ Continuous (Repeat); $\mathrm{S}=$ Single; $\mathrm{N}=\mathrm{N}$ time
*2)When EDM is working, the " *" mark appears in the display.
*3)The result is shown with buzzer sound.
*4)Measurement may repeat automatically if the result is affected by shimmer etc..
*5) To change single measuring, press [F1](MEAS) key.
*6)To return to the angle measurement mode, press [F3](VH) key.

### 3.2.4 Distance Measurement (Single/N-times Measurement)

When presetting the number of times, the instrument measures the distance as the setting times and the average distance will be displayed.
When presetting the number of times as 1 , it does not display the average distance, because of single measurement. It has been set at single measurement at factory.

## 1)Setting the number of times

Confirm the angle measurement mode.


## 2)Measuring Method

Confirm the angle measurement mode.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Collimate the center of the prism. | Collimate | $\mathrm{v}:$ $90^{\circ} 10^{\prime} 20^{\prime \prime}$  <br> HR: $120^{\circ} 30^{\prime} 40^{\prime \prime}$  <br>    <br> SD $\quad$ HD   <br> NEZ OSET HOLD P1 $\downarrow$ |
| 2 Select the measurement mode by pressing [F1](SD) or [F2](HD) key. Example:Horizontal distance N -times measurement starts. | [F2] | V : $90^{\circ} 10^{\prime} 20 "$     <br> HR: $10^{\circ} 0^{\circ} 30^{\prime} 40 "$  PSM 0.0  <br> HD:   PPM 0.0  <br> VD:   (m) F.N  <br> MEAS MODE VH SD NEZ P1 $\downarrow$ |

The average value is displayed following with buzzer sound and "*" mark disappears.


Press [F1](MEAS) key for re-measuring after the measurement in held.
To return to the continuous measuring, press [F1](MEAS) key twice.
To return to the angle measuring mode , press [F3](VH) key.

### 3.2.5 Fine/ Tracking / Coarse Measuring Mode

-Fine mode : This is a normal distance measuring mode.
Measurement time 0.2 mm mode: approx. 2.8 seconds
1 mm mode : approx. 1.2 seconds
The unit to be displayed is 0.2 mm or 1 mm . ( 0.001 ft or 0.005 ft )
-Tracking mode : This mode measures in shorter time than in fine mode.
Use this mode for stake out measurement. It is very useful when tailing the moving object or carrying out stake-out work.
Measurement time : approx. 0.4 seconds
The unit to be displayed is 10 mm . $(0.02 \mathrm{ft})$
-Coarse mode: This mode measures in shorter time than in fine mode.
Use this mode for the objects which may be slightly unstable.
Measurement time : approx. 0.7 seconds
The unit to be displayed is 1 mm . $(0.005 \mathrm{ft})$

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Collimate the center of prism. | Collimate | V: $90^{\circ} 10^{\prime} 20^{\prime \prime}$ <br> HR: $120^{\circ} 30^{\prime} 40^{\prime \prime}$ <br>  <br> SD HD NEZ OSET HOLD P1 $\downarrow$ |
| 2 Select the measurement mode by pressing [F1](SD) or [F2](HD) key. <br> Example:Horizontal distance <br> Measuring starts. | [F2] | $\mathrm{V}:$ $90^{\circ} 10^{\prime} 20^{\prime \prime}$    <br> HR: $120^{\circ} 30^{\prime} 40^{\prime \prime}$ PSM 0.0  <br> HD:  $<$ PPM 0.0 <br> VD:   (m) *F.R <br> MEAS MODE VH SD NEZ |
| 3 Press [F2](MODE) key, the mode changes to Coarse mode. <br> Press [F2](MODE) key again, the mode changes to Tracking mode. *1) | $\begin{aligned} & \text { [F2] } \\ & \text { [F2] } \end{aligned}$ | $\mathrm{V}:$ $90^{\circ} 10^{\prime} 20^{\prime \prime}$    <br> HR: $120^{\circ} 30^{\prime} 40^{\prime \prime}$ PSM 0.0  <br> HD:   PPM 0.0 <br> VD:  (m) T.R  <br> MEAS MODE VH SD NEZ <br> P1 $\downarrow$     |
| *1) Every time pressing [F2](MODE) key, the mode will be changed in procedure 3 |  |  |

### 3.2.6 Stake Out (S-O)

The difference between the measured distance and the distance preset is displayed.
The displayed value = Measured distance - Standard (Preset) distance

- Stake out operation can be performed for horizontal distance (HD), relative elevation (VD) or slope distance (SD)
[Example: Relative elevation]

- To return to normal distance measurement mode, reset the standard distance to " 0 " or turn the power switch off (Resume mode:OFF) once.


### 3.3 COORDINATE MEASUREMENT

### 3.3.1 Setting Coordinate Values of Occupied Point

Set the coordinates of instrument (occupied point) according to coordinate origin, and the instrument automatically converts and displays the unknown point (prism point) coordinates following the origine. It is possible to retain the coordinates of the occupied point after turning the power off (Resume mode :OFF). Refer to Chapter 7 "PARAMETERS SETTING MODE" .


Confirm the angle measurement mode.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press [F3](NEZ) key. <br> 2 press [F6](%E0%B8%9F) key to get the function as on page 2. | [F3] | V : $90^{\circ} 10^{\prime} 20^{\prime \prime}$ HR: $120^{\circ} 30^{\prime} 40^{\prime \prime}$ SD HD NEZ OSET HOLD P1 $\downarrow$ |
|  |  |  |
|  |  | $\begin{array}{lllllll}\text { REC } & \text { HT } & \text { MEAN } & \text { m/ft } & \text { SET } & \text { P2 } \downarrow\end{array}$ |
| 3 Press [F5](SET) key. <br> The previous data will be shown. | [F5] | Setting  occ. point <br> N : 12345.6700  <br> E : 12.3400  <br> Z : 10.2300  <br> EXIT  BS |



### 3.3.2 Setting of the Instrument Height / Prism Height

Measure the coordinates by entering the instrument height / prism height, coordinates of unknown point will be measured directly.
Confirm the angle measurement mode.


### 3.3.3 Execution of Coordinate Measuring

Measure the coordinates by entering the instrument height and prism height, coordinates of unknown point will be measured directly.

- When setting coordinate values of occupied point, see Section 3.3.1"Setting Coordinate Values of Occupied Point".
- When setting the instrument height and prism height, see Section 3.3.2"Setting of the Instrument Height / Prism Height" .
- The coordinates of the unknown point are calculated as shown below and displayed:

$$
\begin{aligned}
& \text { Coordinates of occupied point : }\left(\mathrm{N}_{0}, \mathrm{E}_{0}, \mathrm{Z}_{0}\right) \\
& \text { Instrument height }: \text { Inst.h } \\
& \text { Prism height } \quad: \text { R.h } \\
& \text { Vertical distance(Relative elevation) }: \mathrm{z} \\
& \text { Coordinates of the center of the prism, } \\
& \text { originated from the center point of the instrument }:(\mathrm{n}, \mathrm{e}, \mathrm{z}) \\
& \text { Coordinates of unknown point : }\left(\mathrm{N}_{1}, \mathrm{E}_{1}, \mathrm{Z}_{1}\right) \\
& \mathrm{N}_{1}=\mathrm{N}_{0}+\mathrm{n} \\
& \mathrm{E}_{1}=\mathrm{E}_{0}+\mathrm{e} \\
& \mathrm{Z}_{1}=\mathrm{Z}_{0}+\text { Inst.h+z - P.h }
\end{aligned}
$$

Coordinates of the center of the prism, originated from the center point of the instrument ( $n, e, z$ )


Confirm the angle measurement mode.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Set coordinates values of occupied point and instrument/prism height. *1) <br> 2 Set the direction angle of known point A. *2) | Set direction angle | ```v : 90'10'20" HR: 120'30'40" SD HD NEZ OSET HOLD P1\downarrow``` |
| 3 Collimate target B. <br> 4 Press [F3](NEZ) key.*3) <br> Measuring starts. | Collimate [F3] | N :   $<$   <br> E :    PSM 0.0 <br> Z :    PPM 0.0 <br>     (m) *F.R <br> MEAS MODE VH SD HD P1 $\downarrow$ |

The result will be shown.

*1) In case the coordinate of instrument point is not entered, $(0,0,0)$ will be used as the default for the instrument point.
The instrument height will be calculated as 0 when the instrument height is not entered.
The prism height will be calculated as 0 when the prism height is not set.
*2) Refer to Section 3.1.3"Measuring from the Required Horizontal Angle" or Section 4.1 "Setting a Direction Angle for Backsight Orientation".
*3) Pressing [F1](MEAS) key, the measurement mode (Continuous measuring/ N-time measuring) changes.
Pressing [F2](MODE) key, the measurement mode (FINE/ COARSE/TRACKING) changes.

- To return to the normal angle or distance measuring mode, press [F6] $\left(P_{\downarrow}\right)$ key to return to the function as on page 1 and press [F3](VH),[F4](SD) or [F5](HD) key.


### 3.4 DATA OUTPUT

Result of measurement is transferred from the GTS-600 series to Data Collector.
[Example: Distance measurement mode]
Confirm the distance measurement mode.

| Operating procedure | Display |
| :---: | :---: |
| 1 Operate the data collector to measure the distance. Measurement will be started. |  |
| 2 The result will be shown and transferred to the Data Collector. |  |
| 3 The mode will automatically return to the distance measurement mode. | $\mathrm{V}:$ $90^{\circ} 10^{\prime} 20 "$    <br> HR: $10^{\circ} 30^{\prime} 40 "$  PSM 0.0 <br> HD: 10.1234 PPM 0.0  <br> VD: 1.234 (m) *F.R  <br> MEAS MODE VH SD NEZ <br> P1 $\downarrow$     |

The following data will be output at each mode.

| Mode | Output |
| :--- | :--- |
| Angle mode ( V,HR or HL) (V in percent) | V, HR (or HL) |
| Horizontal distance mode (V,HR, HD, VD) | V, HR, HD, VD |
| Slope distance mode (V, HR,SD) | V, HR, SD,HD |
| Coordinate mode | N, E, Z, HR |

- The display and the output at the coarse mode are the same as the contents above.
- Output at the tracking mode is displayed as distance data only (HD,VD or SD).


### 3.5 DATA Output by soft key (REC)

It is also possible to output the result of measurement by pressing the soft key (REC). [Example: Slope Distance measurement mode]
Confirm the slope distance measurement mode.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press [F6]((%5Cdownarrow)) key to get the function page as | [F6] |  |
| 2 Press [F1](REC) key. Measuring will continue at this time. | [F1] |  |
| 3 Press [F5](YES) key. The measurement will start. | [F5] |  |
| After the measurement, the result will be hold then recorded. |  |  |
| The screen will return to previous display. |  |  |

## 4 PROGRAM MODE



PROGRAM MODE ( APPLICATION MEASUREMENT)
1.Setting a direction anglefor backsight orientation (BS)
2.Retaining a coordinate ( STORE-NEZ)
3.Remote elevation measurement (REM)
4.Missing line measurement (MLM)
5.Repetition angle measurement (REP)
6.Layout (LAYOUT)
7.Line measurement mode (LINE)
8.Application software Loader (LOADER)

- The loaded measuring programs are added on this menu.

[F6](MORE) key


### 4.1 Setting a Direction Angle for Backsight Orientation

## (Entering the instrument abd backsight coordinate values)

This program uses the input coordinate values of the occupied point, (instrument), and backsight point to compute the backsight orientation direction angle.

The occupied coordinate input display appears as (BS:M-POINT). The backsight input display appears as (BS:T-POINT). After the coordinate values are entered for both points, the instrument computes the backsight direction angle for orientation. Only the occupied coordinate values are stored in memory if the option is selected to (ON) in the Parameter Modes option. See Chapter 7 "PARAMETERS SETTING MODE". The program does not store the backsight coordinate values in memory.


Example: Backsight point A : N coordinate $54.321 \mathrm{~m}, \mathrm{E}$ coordinate 12.345 m

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
|  |  | Programs   <br> F1 BS P |
| 1 Press [F1](BS) key. <br> Current data will be displayed. *1) | [F1] | Setting Direction Angle  <br> BS:M-POINT   <br> N : 1234.567 m  <br> E : 2345.678 m  <br> INP  OK |
| 2 Press [F6](OK) key. <br> 3 Input N and E coordinate of backsight point A . <br> Example : N coordinate; 54.321 m <br> : E coordinate;12.345m | [F6] <br> N data <br> [ENT] <br> E data <br> [ENT] | Setting   <br> Direction Angle   <br> BS:T-POINT   <br> N: 54.321 m  <br> E : 12.345 m  <br> EXIT  BS |
| 4 Sight backsight point A. |  | ```Setting Direction Angle BS HR : 320^10'20" > Set OK? EXIT YES NO``` |
| 5 Press [F5](YES) key. |  |  |
| The display returns to main menu. |  | Complete |

*1)If you need to change the occupied point data, press [F1](INP) key and input new data.

### 4.2 Retaining a Coordinate (STORE- NEZ)

In this program the coordinates for the next point are stored in memory after the measurement is complete and accepted. This feature allows the user to occupy the next move up point and use the previous occupied point for the backsight orientation.
When occupying the next point and backsighting the original occupied point, the instrument will display the reciprocal angle for backsight orientation. If the occupied coordinates are not preset, zero $(0,0,0)$ or the previous preset coordinates will be used for this program.


- Set the the coordinate value of instrument point Po and set the direction angle from instrument point P0 toward known point A

| Operating procedure | Operation | Display |  |
| :---: | :---: | :---: | :---: |
| 1 Press [F2](STORE) key. | [F2] | Programs   <br> F1 BS P <br> F2 STORE p <br> F3 REM P <br> F4 MLM p | $4 / 8$ <br> MORE |
|  |  | Retaining Coordinate <br> 1.Store NEZ <br> 2.Recall NEZ |  |
| 2 Press [F1](Store NEZ) key. *1) | [F1] | Store NEZ  <br> HR : 120030'40"  <br> HD :  <br>   <br> MEAS  <br>   <br>   | SET |
| 3 Collimate target P1 prism which the instrument moves. | Collimate P1 |  |  |
| 4 Press [F1](MEAS) key. Measuring will start. | [F1] | ```Store NEZ HR : 100`10'20" HD * < m MEAS``` | SET |
|  |  | $\downarrow$ |  |
| Horizontal distance and horizontal angle are shown. |  | Store NEZ HR : $100 \circ 10$ '20" HD * $\quad 123.456 \mathrm{~m}$ MEAS | SET |

5 Press [F6](SET) key.
Coordinate of P1 will be displayed.

6 Press [F5](YES) key. Coordinate of P 1 will be decided.

The display return to main menu.

Turn power off and move instrument to P1 ( Prism P1 move to P0).

7 After the instrument is set up at P1, turn power on and be measurement possible.

8 Press [F2](STORE) key.

9 Press [F2](Recall NEZ) key.

10 Collimate P 0 , the former instrument point.
11 Press [F5](YES) key.

The coordinates at P1 and direction angle toward P 0 are set.

The display return to main menu.
12 Repeat the procedure $1 \sim 11$ as much as you wish.
[F6]
Store NEZ

> SET OK? YES
No
[F5]

Power off
Move to
P1
[F2]

Po
[F5]

| Power on Select program | Programs |  |  |
| :---: | :---: | :---: | :---: |
|  | F1 BS | P | 4/8 |
|  | F2 Store | p |  |
|  | F3 REM | p |  |
|  | F4 MLM | P | MORE |

Retaining a Coordinate
1.Store NEZ
2.Recall NEZ

Recall NEZ

HR: 300ㅇ́ $20^{\prime \prime}$
$>$ Set OK?
YES NO
Complete

MORE

*1)To reset the instrument height or prism height, press [F5](HT) key.

### 4.3 Remote Elevation measurement (REM)

The Remote Elevation program calculates the vertical distance (height) of a remote object relative to a prism and it's height from a ground point, (without a prism height). When using a prism height, the remote elevation measurement will start from the prism (reference point). If no prism height is used, the remote elevation will start from any reference point in which the vertical angle is established. In both procedures, the reference point should be perpendicular to the remote object.


1) With prism height (h) input (Example :h=1.5m)

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
|  |  | Programs   <br> F1 BS p <br> F2 STORE p <br> F3 REM p |
| 1 Press [F3](REM) key. | [F3] | REM <br> Prism height <br> 1.YES <br> 2.NO |
| 2 Press [F1](YES) key. | [F1] | REM <br> $\begin{array}{lll}\text { (1) Prism Height } & & \\ \text { P.h : m } \\ & \\ \text { EXIT } & & \\ \end{array}$ |
| 3 Enter prism height, press [ENT] key. | $\begin{aligned} & \text { Enter } \\ & \text { P.HT } \\ & \text { [ENT] } \end{aligned}$ | REM <br> (2) Horizontal Distance <br> HD : <br> m |
| 4 Collimate prism | Collimate P |  |
| 5 Press [F1](MEAS) key. Measuring starts. | [F1] | REM <br> (2) Horizontal Distance HD * < m |

Horizontal distance (HD) between the instrument and prism will be shown.

6 Press [F6](SET) key.
The prism position will be decided. *1)

7 Collimate target K.
Vertical distance (VD) will be shown. *2)
*2)

REM
(2) Horizontal Distance

HD : 123.456 m

MEAS
SET
[F6]
REM

VD : 0.234 m

EXIT P.h HD

## SET

Collimate
K

REM
VD : $\quad 1.456 \mathrm{~m}$

EXIT P.h HD
*1)To return to procedure 3, press [F2](P.h) key.
To return to procedure 4, press [F3](HD) key.
*2)To return to main menu, press [F1](EXIT) key.

## 2)Without prism height input.




### 4.4 Missing Line Measurement (MLM)

The Missing Line Measurement program calculates the horizontal distance (dHD), slope distance (dSD) and elevation (dVD) between two target prisms.
The instruemtn can accomplish this in two ways:
1.(A-B, A-C): Measurement is $A-B, A-C, A-D$,
2. (A-B, B-C): Measurement is $A-B, B-C, C-D$,
$\qquad$

[Example] 1. (A-B, A-C)

- Procedure of 2. (A-B, B-C) mode is completely same as MLM-1 mode.


4 Press [F6](SET) key.

5 Collimate prism B and press [F1](MEAS) key.

Horizontal distance (HD) between the instrument and prism $B$ will be shown.

6 Press [F6](SET) key.
The horizontal distance (dHD) relative elevation (dVD) and slope distance between prism $A$ and $B$.

7 To measure the distance between points $A$ and C, press [F2](HD) key. *1)

8 Collimate point C (Prism C) and press [F1](MEAS) key.
Horizontal distance (HD) between the instrument and prism $C$ will be shown.

9 Press [F6](SET) key.
The horizontal distance (dHD) relative elevation (dVD) and slope distance between prism $A$ and $C$.

10 To measure the distance between points $A$ and $D$, repeat procedure $7 \sim 9 .{ }^{*} 1$ )

MLM 1
Horizontal Distance 2
HD :
m

MEAS
SET
Collimate
[F1]
MEAS SET
MLM 1
Horizontal Distance 2
HD * < m


MLM 1
Horizontal Distance 2
HD * 246.912 m

MEAS
MLM 1
dHD : $\quad 123.456 \mathrm{~m}$
dVD : $\quad 12.345 \mathrm{~m}$
dSD : $\quad 12.456 \mathrm{~m}$
EXIT HD
[F2]
MLM 1
Horizontal Distance 2
HD :
m

MEAS
Collimate
C
[F1]
MLM 1
Horizontal Distance 2


MEAS

[F6]

MLM 1
dHD : $\quad 123.456 \mathrm{~m}$
dVD : $\quad 12.345 \mathrm{~m}$
dSD : 12.456 m
EXIT HD
*1)To return to main menu , press[F1](EXIT) and [F5](YES) key.

### 4.5 Repetition Angle Measurement (REP)

Repetitionn Angle Measurement program accumulates horizontal angles and shows the total angle ( Ht ) and the mean ( Hm ) of all the angles measured. The progam also keeps track of the amount of complete sets of horizontal angles measured.

| Operating procedure |  |
| :---: | :---: |
|  |  |
| 1Press [F6](MORE) key from programs menu <br> to get to the next page of programs. |  |

2 Press [F1](REP) key.

3 Collimate the first target A.

4 Press [F2](OSET) and [F5](YES).

5 Collimate the second target $B$ using the horizontal motion clamp and the horizontal tangent screw.

6 Press [F6](HOLD) key.

7 Recollimte the first target A using the horizontal motion clamp and the horizontal tangent screw.
8 Press [F5](REL) key.

| Operation | Display |
| :---: | :---: |
|  |  |
| [F6] | $\left.\begin{array}{\|lll\|}\hline \text { Programs } & & \\ \hline \text { F1 } & \text { REP } & \text { P }\end{array}\right]$ 8/8 |
| [F1] | Repetition Angle CNT[ 0]   <br> Ht: $160^{\circ} 30^{\prime} 40 "$   <br> Hm:    <br> EXIT OSET REL HOLD |
| Collimate A | Repetition Angle CNT [ 0]   <br> Ht: $189 \circ 45^{\prime} 10 "$   <br> Hm:    <br> EXIT OSET REL HOLD |
| $\begin{aligned} & {[\mathrm{F} 2]} \\ & {[\mathrm{F} 5]} \end{aligned}$ | Repetition Angle    <br> Ht: $0 \times 00^{\prime} 00 "$   <br> Hm:    <br> EXIT OSET REL HoLd |
| $\underset{\mathrm{B}}{\text { Collimate }}$ | Repetition Angle CNT [ 1]   <br> Ht: $120^{\circ} 30^{\prime} 40^{\prime \prime}$    <br> Hm: $120^{\circ} 0^{\prime} 40^{\prime \prime}$    <br> EXIT OSET REL HOLD |
| [F6] | Repetition Angle CNT[ 1]  <br> Ht: $120^{\circ} 30^{\prime} 40^{\prime \prime}$   <br> $\mathrm{Hm}: 120^{\circ} 30^{\prime} 40^{\prime \prime}$   <br>    <br> EXIT OSET REL |
| Recollimate A [F5] | Repetition Angle CNT[ 1]  <br> Ht: $120^{\circ} 30^{\prime} 40^{\prime \prime}$   <br> Hm: $120^{\circ} 30^{\prime} 40^{\prime \prime}$   <br>    <br> EXIT OSET REL |

9 Recollimte the second target B using the horizontal motion clamp and the horizontal tangent screw.

10 Press [F6](HOLD) key.
The total of angle (Ht) and the average of angle $(\mathrm{Hm})$ are shown.
11 Repeat 7 to 10 to measure the desired number of repetitions.

Recollimate B

```
Repetition Angle CNT[ 2]
    Ht: 260050'40"
    Hm: 130%25'20"
EXIT OSET REL HOLD
```

Doubled angle

Repetition Angle CNT[ 4]

Hm: 130²5'20"

EXIT OSET REL HOLD

Quadrupled angle.

- Horizontal angle can be accumulated up to ( $3600^{\circ} 00^{\prime} 00^{\prime \prime}$ - minimum reading)(horizontal angle right) or -( $3600^{\circ} 00^{\prime} 00^{\prime \prime}$ - minimum reading)(horizontal angle left). In case of 5 second reading, horizontal angle can be accumulated up to $\pm 3599^{\circ} 59^{\prime} 55^{\prime \prime}$.
- To stop the repetition angle measurement mode, press [F1](EXIT) and [F5](YES) key.


### 4.6 Layout

The layout program will assist the user to stakeout point numbers with coordinate values (NEZ) on the job site. The coordinate points can be transferred to and from the internal memory of the GTS-600 series using a PC. The communication parameters are selectable on the GTS-600 series for Baud rate, parity, stop bit, and protocol.
Coordinate data consist of a point number with north, east and elevation coordinates. The coordinate data is stored in job names. A Job name can be up to 10 characters long. A maximum of 1000 coordinate points can be stored in memory. A total of $\underline{\mathbf{1 0}}$ jobs having $\underline{\mathbf{1 0 0}}$ coordinate points or $\underline{\mathbf{2}}$ jobs having $\mathbf{5 0 0}$ points each can be stored in the instrument. Job names can be alpha and numeric. Job can be renamed within the Job Manager option. If point numbers are not found in a job during the layout setup procedures, the software will prompt the user for the coordinate values. When using duplicate point number's in a job, the last duplicate point number stored in memory will be used. All other points having the same number will be ignored.
A job name must be created or selected to store coordinate values for the side shot or resection routine. If a job name is not created when doing the side shot or resection routine, the GTS-600 series will automatically create a default job identifies as (???1). The default job consists of three question marks followed by a numeric value starting with (1) for the first default job. When there are multiple jobs in the GTS-600 memory, the current job or the last job selected is where the coordinates are stored. The software provides two options to delete coordinate points within a job, Erase a Black of Points or Erase One Point.
Two programs, Side shot and Resection, are available under the New Point option that will calculate coordinates and store them in the current job. The side shot program calculate the coordinates (NEZ) from the angle and distance measured. Instrument height and rod height are used to calculate the ( $Z$ ) coordinate.
In the Resection program the angle and distance measured to two know points, stored in the job, are used to measure and calculate the coordinate values for the new occupied point number. After measuring the known points, the residual error for the horizontal distance and elevation are shown on the display. There is an option to record the new occupied point in the job.


Origin point $(0,0,0)$

### 4.6.1 Options

The option routines provide features for selecting jobs, job maintenance and transferring jobs to and from the GTS-600. In the (Create or Select a job) routine, the user can scroll through memory to select a job by pressing the soft key assigned to the job.
In the Job Manager option. the user can View Jobs in Memory, Erase Points in a Job, Create Jobs, Transfer Jobs, Delete and Rename Jobs.
Examples are provided below for all the routines for the Options.

## Create or Select a Job

In the Create or Select a Job option, all the jobs in memory are shown on the display. If there are more than four jobs in memory, pressing the (MORE) [F6] key will page down to view other jobs. Once a job is highlighted, press the soft key for that job to become the current job.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
|  |  | LAYOUT <br> F1 Setting Direction Angle <br> F2 Setting Layout Point <br> F3 Coordinate data <br> F4 Options |
| 1 From the Main Menu Icons, press the [F4] (Options) key. | [F4] | ```Options F1 Create or Select a Job F2 Job Manager``` |
| 2 In the Options menu select [F1] (Create or Selection a Job). | [F1] | Select a Job    <br> F1 TACb, \# of Pts)  <br> F2 TOPCON 25 $4 / 6$ <br> F3 TAC2 10  <br> F4 NEW 10 MORE |
| 3 The jobs that are in memory will show on the screen. If there are more then four jobs in memory, the [F6] (MORE) will scroll to the other pages. | [F6] | Select a Job    (Job, \# <br> F1 TAC1 Pts)   <br> F2 TOPCON 25 $4 / 6$  <br> F3 TAC2 10   <br> F4 NEW 10 MORE  |
| 4 To select a job, press the soft key that represents the job. EXAMPLE; To select the job, TAC2, press the [F3] key. | [F3] | LAYOUT   <br>  Job Name TAC2 <br> F2 \# of Pts 10 <br> F3 Grid Factor 1.000000 <br> F4 Options  |
| 5 The LAYOUT screen appears in the back ground with the current job information in front. |  | LAYOUT <br> F1 Setting Direction Angle <br> F2 Setting Layout Point <br> F3 Coordinate data <br> F4 Options |
| 6 Once the job information disappears from the display, the layout menu appears on the display and that job becomes the current job. |  |  |

## Job Manager (Page 1)

In the Job Manager option there are two pages of routines for managing jobs. The first page of routines allows the user to View Memory, Erase a Block of Data, Erase One Point, and Create Another Job. The view memory shows all jobs in memory and allows the user to select another job if necessary. The erase a block of points and erase one point requests the record number in order to delete points in the job. If a new job is to be created, the last routine on page one allows the user to create the job. In order for the job to be created, the first point number and coordinates must be entered before you exit the routine.
Below are examples for the Options routines.

## View Memory

The view memory routine shows all the jobs stored in memory. This routine also allows the user to select another job in memory. There can be multiple pages of jobs. The [F6] (MORE) key scrolls to each page.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
|  |  | ```LAYOUT \\ F1 Setting Direction Angle \\ F2 Setting Layout Point \\ F3 Coordinate data F4 Options``` |
| 1 At the Layout display, press [F4] Options. | [F4] | Options <br> F1 Create or Select a Job <br> F2 Job Manager |
| 2 Press [F2] Job Manager. | [F2] | Job Manager (Pg 1/2) <br> F1 View Memory <br> F2 Erase a Block of Point <br> F3 Erase One Point <br> F4 Create Another Job |
| 3 Press [F1] View Memory. | [F1] | Select a Job    <br> F1 TAC1 25 \# <br> F2 TOPCON 20  <br> F3 TAC2 10  <br> F4 NEW 10 MORE |
| 4 The display shows all the jobs in memory on the first page. The current job is highlighted. The job name and number of points in the job are also shown on the display. To view more jobs on the second page, press [F6]. To exit from this screen, press the (ESC) key. |  |  |

## Erase a Block of Points or Erase One Point

A block of point numbers can be erased within a job. To erase a block of points, the record numbers representing the points are entered. After typing in the block of record numbers, press the (ENT) key. The software will prompt the user to answer the question (YES) or (NO) to erase the record number. If (YES) is selected, the block of record numbers (points) will be erased. If (NO) is selected, the message (Cancel) will appear on the display for a few seconds and the Job Manager menu will appear.
Another option in Job Manager is to erase one point This routine works the same as erasing a block of points, but only one record is erased at a time.
Follow the examples below to erase a block of points and to erase one point.

Erase a Block of points

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 At the Job Manager menu press [F2] Erase One Points. <br> 2 The next screen allows the user to type in the record number. Press (ENT) after typing the record number. If a wrong number is typed in, press [F6] to back space.To Exit, Press [F1]. | [F2] | Job Manager (Pg 1/2)  <br> F1 View Memory <br> F2 Erase a Block of Point <br> F3 Erase One Point <br> F4 Create Another Job |
|  |  | Erase a Block of Point REC \# $-\square$ |
|  |  | EXIT BS |
|  | [ENT] [F6] OR [F1] | Erase a Block of PointREC \# [001-009]Erase OK?YES NO |
| 3 The next screen allows the user to continue erasing the record or to cancel the routine without erasing the record. Press [F5] to erase the record or [F6] not to erase the record. Pressing [F6] will cancel the routine and return back to the Job Manager menu. | [F5] <br> OR <br> [F6] |  |

Erase One Point

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 At the Job Manager menu press [F3] Erase One Points. | [F3] | Job Manager (Pg 1/2) <br> F1 View Memory <br> F2 Erase a Block of Point <br> F3 Erase One Point <br> F4 Create Another Job $\downarrow$ |
| 2 The next screen allows the input the of record numbers to erase. Press (ENT) after typing each record number. If a wrong number is typed in, press [F6] to back space.To exit this routine, Press [F1]. | $\begin{gathered} {[\mathrm{ENT}]} \\ {[\mathrm{F} 6]} \\ \mathrm{OR} \end{gathered}$ | Erase One Point  <br> REC \#  <br>   <br> EXIT  <br>   |
| 3 The next screen allows the user to continue erasing the block of records or to cancel the routine without erasing. Press [F5] to erase the record or [F6] not to erase the record. Pressing [F6] will cancel the routine and return back to the Job Manager menu. | [F5] <br> OR <br> [F6] | Erase One Point <br> REC \# [001] <br> Erase OK? <br> YES NO |

## Create Another Job

This option creates a new job and store the job memory. The job name can be alpha / numeric. If a job name is not typed in, a default job name is used that has three question marks (???1) followed by a numeric value. After typing in the job name, press the (ENT) key to accept the name. The coordinate input prompt appears to type in the first point number. After entering in the point number, the next screen appears to type in the coordinates. Once the coordinates are entered, the job is stored in memory. If you exit the point number or coordinate input screen, the job name will not be created and stored in memory.

The example below shows how to create a job name.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
|  |  | Job Manager (Pg 1/2)  <br> F1 View Memory <br> F2 Erase a Block of Point <br> F3 Erase One Point <br> F4 Create Another Job |
| 1 At the Job Manager menu press [F4] Create Another Job. | [F4] | $\begin{aligned} & \text { Job Name } \\ & \text { ???1 } \end{aligned}$ |
|  | [ENT] | Alpha SPC <- -> |
| 2 The prompt screen appears to type in a job name. Type in the job name which can be alpha or numeric and press (ENT) to accept the name. (Refer to section 2.9 for Alpha and Numeric input). | Select Number |  |
| 3 The next prompt screen is to input the point number. The record number is shown in the upper left corner of the display. If you escape from this screen, the job name will not be created or stored in memory. You must complete this screen and continue to the coordinate input screen to create the job. If you don't want to create and store the job, press the (ESC) key. |  |  |
| 4 Input the coordinates and press (ENT) after each value is typed in. If you escape from this screen before entering the coordinates, the job will not be created or stored in memory. After the first point is stored, you may escape. The (BS) key allows the cursor to move from right to left to edit the input data. Press [F1] or the (ESC) to exit. | [ENT] | $\begin{aligned} \hline 1 \text { PT\# } 1 \\ \mathrm{~N}: \\ \mathrm{E}: \\ \mathrm{z}: \\ \mathrm{z}: \\ \text { EXIT } \end{aligned}$ <br> BS |
| 5 The point number input prompt screen appears and the record number and point number increments +1 . You may continue or | [ENT] |  |
|  |  | Alpha SPC <- -> $\uparrow \downarrow$ |

## Job Manager (Page 2)

Page two of the Job Manager menu provides the options to Transfer Jobs, Rename a Job, Delete a Job, or Delete All Jobs.

The transfer data option sends and receives coordinates to and from the computer. The communications parameters are set by the user for Protocol, Baud rate, Parity, and Stop bits. Topcon's interface cable from the GTS-600 to the computer is used for the data transfer.

Job names can be renamed by using the Rename a Job option. When the rename option is selected, the current job will be renamed unless you select a different job using the View Memory option.

There are two options to delete jobs in memory, Delete a Job and Delete All Jobs. The Delete a Job option will delete one job from memory. The current job is erased unless another job is selected using the View Memory option. The Delete All Jobs option will erase all the jobs in memory.

## Transfer Jobs

The protocol default parameters are highlighted on the GTS-600 series.

```
Protocol: ACK/NAK
Baud rate:9600
Parity :8/None
Stop bits:1
```

The Transfer Jobs option will send and receive jobs to and from the PC. In the receive option, the software in the instrument will not allow the new job from the PC to overwrite the current job. A warning "Coordinate data file already exists" will appear when receiving the job from the PC. If you select (YES), the current job is erased and the job received from the PC is added to memory. If you select (NO), a message appears to receive another job without erasing the current job. This will add the new job to memory and the received job becomes the current job.

The send option will transfer jobs from the instrument to the PC. The current job will be sent to the PC unless you select another job.

## COMM Protocol

Before sending and receiving jobs to the instrument, the protocol parameters on the instrument should be checked. Make sure the protocol parameters match the PC software.

Fallow the example below to select the protocol parameters.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 From the Job Manager menu, page 1, press [F6] to select page 2. <br> 2 Press [F1] Transfer Jobs |  | Job Manager (Pg 1/2) <br> F1 View Memory <br> F2 Erase a Block of Point <br> F3 Erase One Point <br> F4 Create Another Job |
| 3 To select the protocol parameters, press [F3] Comm Protocol. | [F6] | Job Manager (Pg 2/2) <br> F1 Transfer Jobs <br> F2 Rename Jobs <br> F3 Delete a Job <br> F4 Delete All Job |
| 4 To change a parameter, the cursor must be blinking on the parameter. To move the cursor up or down to each parameter, press [F5] ( $\uparrow$ ) or [F6] ( $\downarrow$ ). To move the cursor from left to right or vice-versa, press the [F4] (->) or [F3] (<-). The default parameters are highlighted. | [F1] | Transfer Coordinate data  <br> F1 Receive Coords. <br> F2 Send Coords. <br> F3 Comm Protocol |
| To return back to the Transfer Coordinate data menu, press [F2]. | [F3] | Protocol $:$ ACK/NAK    <br> Baud Rate $: 9600$    <br> C./P. : ODD8/NONE    <br> Stop Bits :    <br> SET EXIT <-  $\uparrow$ $\downarrow$ |
| 5 To change the Baud rate, press [F6] ( $\downarrow$ ). The cursor will move down to the default Baud rate and continues to blink. | [F6] | Protocol : ACK/NAK    <br> Baud Rate $: 9600$    <br> C./P. :ODD8/NONE    <br> Stop Bits : 1    <br> SET EXIT $<-\quad \rightarrow \quad \uparrow$ $\downarrow$   |
| 6 To select a new Baud rate, press [F3] or [F4] to move the cursor over the new Baud rate. If no other parameters are to be changed, press [F1] (SET) to store the new Baud rate. If you |  |  |
| would like to change other parameters, you may do so before pressing [F1] (SET). Once you are satisfied with the protocol parameters, press [F1] to store the new parameters. If you forget to press [F1] to set the new parameter, the selection you have made will not be stored and the previous setting will remain as the default. | [F1] | Protocol : ACK/NAK    <br> Baud Rate $: 2400$    <br> C./P. :ODD8/NONE    <br> Stop Bits $: 1$    <br> SET EXIT $<-\quad \rightarrow \quad \uparrow$ $\downarrow$   |
| 7 When [F1] (SET) is pressed, the screen to set the new parameters will appear. To set the parameters press [F5] (YES). If you do not want to set the changed parameters, press [F6] (NO) and the message (Cancel) will appear for a few seconds and return back to the Transfer Coordinate data menu. | [F1] | ```Transfer Coordinate data Comm Protocol >Set OK? YES NO``` |
| 8 After pressing [F5] (YES), the message (Complete) appears for a few seconds then the Transfer Coordinate data menu appears. | [F5] | Complete |

## Receive Coordinates

The receive coordinate option receives jobs from the PC to the GTS-600. Before receiving any jobs, make sure that the communication parameters in the instrument match the software parameters on the PC software.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
|  |  | Job Manager (Pg 1/2) <br> F1 View Memory <br> F2 Erase a Block of Point <br> F3 Erase One Point <br> F4 Create Another Job |

1 From the Job Manager menu, page 1, press
 [F6] key to select page 2.

2 Press [F1] Transfer Jobs

3 To receive a job press [F1].
Job Manager (Pg 2/2)
F1 Transfer Jobs
F2 Rename Job
F3 Delete a Job
F4 Delete All Jobs $\uparrow$
Transfer Coordinate data
F1 Receive Coords.
F2 Send Coords.
F3 Comm Protocol
4 Press [F5] (YES). Pressing [F6] (NO) returns to the Job Manager menu.

5 A warning message will appear if a job exists
in memory. If you select [F5] (YES) to overwrite the job, the current job will be erased. If you do not want to overwrite the current job, press [F6] (NO). If there are no jobs in memory the receiving coordinate data screen will appear as in step 7. For the example press [F6] (NO).

6 The next screen continues with the receive job option and allows for another job to be received. Pressing [F5] (YES) will add the job received from the PC to memory without erasing the current file. Pressing [F6] will abort the receive option and return back to page two of the Job Manager menu. For this example press [F5] (YES). On the PC execute the send option.
7 On the receiving screen, the asterisk (*)

 appears with the cursor blinking over the


## Send Coordinates

The send coordinate option will transfer a job from the instrument to a PC. If the current job is not the job you want to send, change the current job by going to the View Memory option on page 1 of the Job Manager Menu. Refer to the View Memory option for instructions on selecting a job.
After confirming the job you want to send, check the communication parameters on the instrument and the PC software to make sure they match. Stepup the PC first to receive the job. When the PC is ready, choose the (Send Coords.) option on the Transfer Coordinate data menu.
The example below shows how to send a job to the PC.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
|  |  | Job  Manager (Pg 1/2) <br> F1 View Memory  <br> F2 Erase a Block of Point  <br> F3 Erase One Point  <br> F4 Create Another Job $\quad \downarrow$  |
| 1 From the Job Manager menu, page 1, press [F6] key to select page 2. | [F6] | Job Manager (Pg 2/2) <br> F1 Transfer Job <br> F2 Rename Jobs <br> F3 Delete a Job <br> F4 Delete All Jobs |
| 2 Press [F1] Transfer Jobs | [F1] | Transfer Coordinate data  <br> F1 Receive Coords. <br> F2 Send Coords. <br> F3 Comm Protocol |
| 3 To send a job press [F2]. | [F2] | Transfer Coordinate <br> Send Coords. <br> $>$ Ready   <br>  YES no |
| 4 Get the PC software ready to receive the job. When the PC is ready, press [F5] (YES) to send the job. If you press [F6] (NO), the software will return back to page 2 of the Job Manager menu. Press [F5] (YES) to send the job. | [F5] | Transfer Coordinate data Send Coords. <br> >Waiting <br> STOP |
| 5 The next screen waits for the PC to start sending the job. To abort the send job option press [F6]. | [F6] | Job   Manager (Pg 2/2) <br> F1 Transfer Jobs   <br> F2 Rename Job   <br> F3 Delete a Job   <br> F4 Delete All Jobs   |
| 6 Once the job is sent the screen shows the message "Complete" and returns back to page 2 of the Job Manager menu. |  |  |

## Rename a Job

This option renames the current job. If the current job is not the job you wish to rename, refer to the View Memory option to select another job.
The following example shows the rename option.

| Operating procedure | Operation | Display |
| :--- | :---: | :--- | :--- |

## Delete a Job

The Delete Job option will erase the current job or the selected job from memory. Be sure to select the job you want to erase before you access the delete option.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 At the Job Manager page 2 menus, press [F3] Delete a Job. Make sure the correct job to delete is the current job. |  | Job Manager (Pg 2/2) <br> F1 Transfer Jobs <br> F2 Rename Job <br> F3 Delete a Job <br> F4 Delete All Jobs |
| 2 The current job is shown on the display. To delete the job press [F5] (YES). If you decide not to delete the job, press [F6] (NO). | [F3] | ```Delete a Job [TAC ] Delete OK ?``` YES NO |
| 3 Once the job is erased from memory, the message "Delete coordinate data" appears and page 2 of the Job Manager menu appears. | (ENT) | Delete coordinate data |

### 4.6.2 Coordinate Data

There are 4 routines in the Coordinate data option, Input Coordinate data, Search and View Jobs, New Point, and Grid Factor.

## Input Coordinate Data

The input coordinate data routine is used to manually type in point numbers with coordinate values. If there are no job names found in memory, the software will ask to create one. If there is a job in memory the coordinates will be stored in the current job or another job name can be selected. Select a job name before choosing the Input Coordinate Data option. A job name can be a total of 10 characters, alpha and numeric. The job name is not created or stored in memory until you have stored the first point number with coordinates.

The first prompt screen is to input the point number. The (REC\#) in the upper left corner of the display, represents the record number for the point number and it's coordinates.once the point number entered, the next prompt screen allows the user to input the north, east and elevation. The [F6] key is the backspace key to move the cursor from right or left and the [F1] key is to exit back to the Coordinate data main menu. Press the [ENT] key to store each field of data. After entering the elevation data, the point number prompt display appears and increments the last point number (+1). Press the [ESC] key to cancel the coordinate data input option.

The instructions below show hoe to create a job name from the Coordinate data input option and manually type in a point number with coordinate values. (Assume that there are no job names memory for this example).

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press [F3] for the Coordinate data option. <br> 2 Press [F1] for Input Coordinate data. | [F3] | LAYOUT <br> F1 Setting Direction Angle <br> F2 Setting Layout Point <br> F3 Coordinate data <br> F4 Options |
|  |  | Coordinate Data <br> F1 Input Coordinate data <br> F2 Search Data \& View Jobs <br> F3 New Point <br> F4 Grid Factor |
| 3 The default name is (???1). Type in a job name. The name can be alpha or numeric. To type in a alpha character, press the [F1] key so the abbreviation (Num) appears. | [F1] | Job Name ???1 |
|  | Job <br> Name | Alpha SPC <- $\quad$-> $\uparrow$ |
| 4 After typing in the job name, press [ENT] key | [ENT] | Job Name <br> TAC1 |
|  |  | Num SPC <- $\quad$-> $\quad$ ¢ $\downarrow$ |
| 5 The cursor will blink in the rectangle box. Type in a point number and press the [ENT] key. | [ENT] | $\begin{array}{\|ll\|} \hline \text { REC\# } \\ 1 & \\ \hline \end{array}$ |
|  |  | Alpha SPC <- -> $\quad \downarrow$ |

6 The next screen is to type in the coordinates and press the [ENT] key after each entry. After entering in the elevation $(Z)$ and pressing the [ENT] key, the job name, point number and coordinates are stored in memory..
7 The point number display appears and the point increments to PT\#:2.


### 4.6.3 Search Data and View Jobs

The Search Data and View Jobs option can find point numbers with coordinate values and show all jobs in memory. The options for the search feature are [F1] search first point number, [F2] last point number, or [F3] by any point number. Point numbers and coordinate values can not be edited in any search feature.
Another option in the Search Data and View Jobs is a feature that allows the user to view the job stored in memory by pressing the [F4] key. Also provided is the ability to select another job in memory.
When searching for the side shot point number in a job, a line under the record number will be displayed, (3PT\#:3). The resection point number stored in a job will show the record number in a box, (5 PT\# 5)
Follow the instruction below for the Search Data \& View Jobs option.

| Operating procedure | Operation | Display |
| :--- | :--- | :--- | :--- |



View Jobs

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press [F4] to view jobs stored in memory. | [F4] | Search Data \& View Jobs  <br> F1 First <br> F2 Last <br> F3 PT\# <br> F4 View Memory |
| 2 The jobs in memory are shown on the display. The job located at (F1) is highlighted, indicating the current job. If you would like to select another job, press keys [F2] thorough [F4]. To view more jobs in memory, press the [F6] key. After each job name is the number of records (points) in job. The $1 / 2$ is defined as page of 2 Pages. |  | View    <br> F1 TAC1 (Job, \# of Pts)  <br> F2 TOPCON 25 $4 / 6$ <br> F3 TAC2 10  <br> F4 NEW 10 MORE |

### 4.6.4 New Point

In the New Point option there are two features available to collect coordinates, Side Shot and Resection. When collecting a side shot point, the point number, north, east, and elevation are stored under a job name. The feature to set the back sight direction, Setting a Direction Angle, is optional when collecting a side shot point. The software provides the user with the option to set the direction angle or to skip this option.NOTE: If the direction angle to the back sight was established during the layout feature, and you haven't turned off the instrument, you can skip the Setting a Direction Angle feature in side shot collection. But, we recommend that you check the direction to the backsight before collecting side shot points.

Once the direction to the back sight is complete, the side shot point number and rod height are typed in and the instrument can be sighted on to the prism to collect the point coordinates.

Follow the instruction below to collect a side shot point.

| Operating procedure |
| :---: |
| 1 Press [F3] for the New Point option. |

2 Press [F1] to collect side shot.

| Operation | Display |
| :---: | :---: |
|  | Coordinate Data <br> F1 Input Coordinate data <br> F2 Search Data \& View Jobs <br> F3 New Point <br> F4 Grid Factor |
| [F3] | New Point <br> F1 Side Shot <br> F2 Resection-H,HD |
| [F1] | ```New Point (Side Shot) Setting Direction Angle >Skip ?``` |
|  | Setting Occupied Station PT\#: $\square$ 2 and Inst. Ht |
|  | Alpha SPC <- -> $\uparrow$ |
| [F6] | Setting Direction Angle BS:M-POINT |
| Type | $\mathrm{N}: 1000.000$ |
| Point | E: 1000.000 |
| Number | INP OK |

Setting Direction Angle BS:M-POINT

N: $\quad 1000.000$
1000.000

If the point number is not stored in the job, this screen appears. Press [F6] to accept coordinate values.
Press [F1] to input new coordinates.

5 The next screen appears to type in the backsight point number. If the point number is not stored in the job, an input screen appears to type in the coordinates. If the point number with coordinates are stored in the job the next screen appears, step 6 , with the backsight direction.

6 If the backsight direction is correct, sight the instrument on the backsight point and press [F5] (YES) to set the direction. Press [F6] (NO) returns back to the "Setting Backsight Point" prompt on Step 5.

7 The next screen is to input the instrument height. Type in the instrument height and press the (ENT) key.

8 This screen is to input the side shot point number. Type in the point number and press the (ENT) key.

9 Type in the prism height and press the (ENT) key.

10 Type in the side shot point number. Sight the instrument on the side shot point and when ready, press [F5] (YES) to measure and collect the data. If you press [F6] NO, the software will return back to the screen to input the side shot point number.

11 After pressing the [F5] key, the instrument will measure the side shot point.

Type Backsight

Point Number


Setting Direction Angle
BS-T-POINT:


If the point number is not stored in the job, this screen appears. Type in the coordinate values.

Setting Direction Angle
BS
H(B) : 225 ${ }^{\circ} 00^{\prime} 00^{\prime \prime}$
>Set OK?

Type
Inst.
Height
(ENT)

Type
Prism
Height
(ENT)
Type
Shot Point Number
[F5]

12 When the measurement is complete, the next screen shows the coordinates and allows the user to store the or not to store the data.

After the data is stored, the screen to type in another side shot point number appears, (step \#8). Point number increments (+1).

Note:
Note: In the Search feature, a line is under the record number, (3 PT\#:3) to identify the side shot from other points in the job.

## Resection

The resection program calculates the new point (occupied point) coordinates from two known point numbers with coordinates that are stored in a job. The angle and distance is measured to each known point and the residual error for the horizontal distance and vertical distance are shown on the display. If the software can not calculate the new point, the massage (Calc Error) appears. Once the residual error is accepted, the next display shows the coordinates for the new point. When the coordinates are viewed in the job, the record number is shown in a box, ( 10 PT\#: 12).
The example below shows how to compute the resection point.


8 The instrument will measure and show the horizontal angle, horizontal distance, and vertical distance.

9 Enter the second point number to measure and press the (ENT) key.

10 Enter the prism height for the second point and press the (ENT) key.

11 Sight the instrument on the second point. Once the instrument is locked, press [F5] (YES) to measure the angle and distance. The [F6] key will return back to step.

12 The instrument will measure and show the horizontal angle, horizontal distance, and vertical distance.

13 After the instrument is complete measuring, the screen showing the residual error appears. Press [F5] to continue with the resection routine or [F6] to start the resection procedure, step 3).

14 After pressing [F5] (YES), the screen showing the new coordinates appears. Pressing [F5] stores the coordinates in the job and [F6] returns back to step 3).

15 The word (REC) on the display and returns back to the Coordinate Data menu.


### 4.6.5 Grid Factor

A grid factor can be set when doing Layout, Resection or Side Shot. The formula below shows how the grid factor is calculated for the distance.

## Calculation Formula

1) Elevation Factor

$$
\text { Elevation Factor }=\begin{array}{ccl}
R & R & : \text { The average radius of the earth } \\
R+E L E V . & E L E V . & : \text { The elevation above mean sea level }
\end{array}
$$

2) Scale Factor

Scale Factor : Scale Factor at the surveying station
3) Grid Factor

Grid Factor $=$ Elevation Factor $\times$ Scale Factor

## Distance Calculation

1) Grid Distance

$$
\begin{array}{ll}
H D g=H D \times \text { Grid Factor } \quad H D g: \text { Grid distance } \\
H D: \text { Ground distanc }
\end{array}
$$

2) Ground Distance

$$
H D=\frac{H D g}{\text { Grid Factor }}
$$

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
|  |  | Coordinate Data <br> F1 Input Coordinate data <br> F2 Search Data \& View Jobs <br> F3 New Point <br> F4 Grid Factor |
| 1 Press [F4] for Grid Factor. | [F4] | Grid Factor $1.000000$ <br> >Modify <br> YES NO |
| 2 To modify the grid factor, press [F5]. If you select [F6] NO, the program returns to the Coordinate data menu. | [F5] <br> Type Elevation | Grid Factor  <br> ELEV. : $\quad+0000$  <br> SCALE : 1.000000  <br>   <br> EXIT  |
| 3 Type in the elevation and press (ENT). | (ENT) |  |
| 4 Next type in the scale factor and press (ENT). | Type Scale Factor | Grid Factor   <br> ELEV. : +0000  <br>    <br> SCALE : 1.00000  <br> EXIT   <br>    |


| 5 | If the Grid factor acceptable, press the (ESC) <br> key or [F6] (NO). | (ENT) | Grid Factor |
| :--- | :--- | :--- | :--- |
| >Modify |  |  |  |

### 4.6.6 Setting a Direction Angle and Layout a Point

The direction angle option computes the backsight angle orientation using the occupied and backsight point coordinates. Once the backsight angle is set, you can safely layout points.


Origin point $(0,0,0)$

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 From the Main Menu Icons, press the [F2] (Prog) Key. | [F2] | Programs    <br> F1 BS p $4 / 8$ <br> F2 STORE p  <br> F3 REM p  <br> F4 MLM p MORE |
| 2 Press the [F6] key to advance to the next screen. | [F6] | Programs    <br> F1 REP p  <br> F2 LAYOUT p  <br> F3 LINE p  <br> F4 LOADER p  |
| 3 Press the [F2] (LAYOUT) key. <br> The version number will appear on this screen for a few seconds. | [F2] | LAYOUT <br> Version $\mathbf{x . x x}$ |
| If a Job was created, the information screen |  | LAYOUT   <br> F Job Name TAC2 <br> F \# of Pts 10 <br> F Grid Factor 1.000000 <br> F4   |

4 Press the [F1] key for the Setting Direction Angle option.

5 a
Type in the occupied point number. The point number can be alpha or numeric characters. If the point number begins with an alpha character, press the [F1] (ALPHA) key to (NUM) prefix must appear on the display to type in alpha characters. See Section 2.9 How to Enter Alpha and Numeric.
b
If the occupied point number is not stored in memory, the display prompts for the coordinate values.
Press the [F1] (INP) key to input the occupied coordinates.
If zero is the desired value, press [F6] (OK). If coordinate values other than zero are desired, type the coordinates and press the (ENT) ley to accept each value.
NOTE: The point number and coordinates are not stored in memory after input.
6 a
The next display will prompt for the backsight point number. The point number can be alpha or numeric.
If the point number and its coordinates are stored in memory, the display will advance to step 7.
If the point number and coordinates are not in memory, follow step $\mathbf{6} \mathbf{b}$.

## b

If the backsight point number is not stored in memory, the display prompts for the coordinate values. Type the coordinates and press (ENT) to accept each value.

The program will continue to step 7.
NOTE: To escape from this step, press [F1]
(EXIT) to return to step 4.

The [F6] (BS) key moves the cursor to the left to edit the previous character.

```
LAYOUT
    F1 Setting Direction Angle
    F2 Setting Layout Point
    F3 Coordinate data
    F4 Options
```



Setting Backsight Point РT\#:


Setting Direction Angle
BS:T-Point
N:
E:
EXIT
BS

7 The next display shows the backsight angle. If the angle correct, sight and lock the instrument on the backsight point. Press [F5] (YES) to accept the backsight orientation. If you are not satisfied with the backsight angle, press [F6] (NO) to return to step 6 a.

NOTE: Be sure you are sighted on the correct backsight point and answer (YES), the layout points will be incorrectly set.
8 Type in the instrument height and press (ENT).

9 a
Type in the point number to layout. If the point number and its coordinates are stored in memory, the display will advance to step 10.
If the point number and coordinates are not in memory, follow step 9 b.
b
Type in the coordinates for the layout point.
Press (ENT) after each values. The program will continue to step 10.

10 Type in the prism height for the layout point.

11 The angle and distance to the layout point is shown on the display.
From the backsight point, the instrument must be turned $50^{\circ} 10^{\prime} 16 "$ to be online with the layout point. The horizontal distance of 20.234 m is the distance from the instrument to the layout point.

Setting Direction Angle BS:

H(B): $0^{\circ} 00^{\prime} 00^{\prime \prime}$ >Set OK?

Setting Layout Point
Inst.ht: 0.000
EXIT
BS
Inst.


Type Prism Height

Setting Layout Point
R.HT: $\quad 0.00$

EXIT
BS
$\mathrm{dHR}=52^{\circ} 1^{\prime} \mathrm{A}^{\prime \prime}$
$\mathrm{dHD}=\quad 20.234 \mathrm{~m}$
ANG DIST F/C NEZ GUIDE NEXT
[F1] [F2] [F3] [F4] [F5] [F6]

## Explanation of options [F1] to [F6]

[F1] (ANG) - - This option will display the actual horizontal angle (HR) and the layout horizontal angle (dHR). When turning the instrument towards the layout point, the (HR) will count up to the layout angle and the (dHR) will count down to zero ( $00^{\prime} 0 \prime$ ).

HD* $=0000^{\prime \prime} 00$
dHD $=-52^{\circ} 10^{\prime} 15^{\prime \prime}$
ANG DISt f/C NEZ GUIDE NEXT
[F1] [F2] [F3] [F4] [F5] [F6]

The angle option can be selected from any option [F2] [F5].
[F2] (DIST) - - Once the rod person is online with the instrument, the distance to set the layout point can be accomplished. The (HD) is the actual measured distance. The (dHD) is the amount of distance the rod person must move to be on the point. The distance measurement default is in the fine repeat mode.
[F3] (F/C) - - The [F3] key allows the instrument person to change the distance measurement mode from the coarse repeat mode to the fine repeat mode. Pressing the key once will change the mode. The vertical distance is only shown on the display in the fine repeat mode. Pressing [F3] a second time will change the distance measurement mode back to coarse repeat mode.
[F4] (NEZ) - - This option allows the instrument person to measure the coordinates after laying out the point.
[F5] (GUIDE) - - The guide option has distance features for the instrument person, to pass along instructions to the rod person, to layout the point. One option shows the distance to either move (BACK) towards the instrument or (GO) away from the instrument and (RIGHT) or (LEFT) distance to move onto the layout point in case the rod person might have strayed offline.

The cut or fill information is also shown on the display. This allows the instrument person to see the amount of dirt to cut or fill using the previous rod height. Refer to the Guide Option of this chapter for detailed instructions. [F6] (NEXT) - - The (NEXT) option allows the instrument person to continue to layout another point.
(Coarse Repeat Screen)


| HD* | $<m$ |
| :---: | :---: |
| dHD : | $m$ |
| $d z:$ | $m$ |
| ANG DIST | F/C |
|  | NEZ |
|  |  |

[F1] [F2] [F3] [F4] [F5] [F6]


| $\rightarrow$ RIGHT | 1.448 m |  |
| :--- | ---: | :--- |
| $\uparrow$ GO | 0.923 m |  |
| $\uparrow$ UP | 1.234 m |  |
| ANG | DIST | F/C |
|  | NEZ | GUIDE |
|  |  |  |

[F1] [F2] [F3] [F4] [F5] [F6]

[F1] [F2] [F3] [F4] [F5] [F6]

### 4.6.7 Guidance Feature

The Guide feature can serve two purposes in the field for layout.

- One use for the Guide feature is to help get the rod person on the layout point faster and more accurately. This is accomplished by showing the instrument person distance instructions which are then passed on to the rod person. The distance instructions are to move (BACK), towards the instrument, (GO) away from the instrument, and to move (RIGHT) or (LEFT) to get back online with the layout point. The (RIGHT) and (LEFT) instructions are helpful when the rod person is very close to the layout point. Please refer to the diagram and instructions below.
- Another feature that layout accomplishes is the cut or fill information. Using the last rod height previously entered, the Total Station will display the cut (DOWN) or fill (UP) information to the instrument person.


## Layout with Guide Feature

Refer to the previous section 4.6.2- Setting a Direction Angle and Layout a Point (step 1-11). At the layout screen, the example below will pick up at the Guide feature.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 From the angle and distance layout screen, press [F5] (GUIDE). |  | $\begin{aligned} \mathrm{dHR} & =52 \circ 10^{\prime} 16^{\prime} \\ \mathrm{dHD} & =20.234 \mathrm{~m} \end{aligned}$ <br> ANG DIST F/C NEZ GUIDE NEXT |
| 2 The next screen will display the distance to move right or left to the layout point and to move back toward the instrument or away from the instrument. The cut (DOWN) or fill (UP), on the last line of information, is calculated using the rod height previously entered. | [F5] | $\rightarrow$ RIGHT 1.448 m  <br> $\uparrow$ GO 0.923 m  <br> $\uparrow$ UP 1.234 m  <br> ANG DIST F/C NEZ |
| 3 When the measuring point is within $\pm 5 \mathrm{~mm}$ from standard layout point, the word "KEEP" and (+) or (-) signs are displayed. |  | $\leftrightarrow$ KEEP 0.003 m <br> $\hat{\imath}$ KEEP -0.002 m <br> $\hat{\imath}$ KEEP 0.001 m <br> ANG DIST F/C NEZ GUIDE NEXT  |

## Function of GUIDANCE

Using the function of guidance, it is possible to guide a person of prism side as shown below. This function is useful when it is difficult to collimate the layout point ( P 1 ) directly during executing a layout mode.


### 4.7 Line Measurement (LINE)

The Line Measurement program allows the user to measure the height of an inaccessible object above a point. Both the inaccessible object and the point are located along an established base line. Two prisms, $A$ and $B$, are set up apart from each other below the object to established the base line. The horizontal distance is measured and set in the instrument for both prism $A$ and $B$. The screen then shows the vertical distance from prism $A$ and $B$, the horizontal distance from the instrument to prism $B$, and the distance along the base line and the screen will display the vertical distance from prism $A$ to that point, the horizontal distance from that point. Additionally, the vertical distance between two points on the base line, Points $G$ and $L$ in the diagram, can be measured.

[Example:Input of prism height]

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
|  |  | Programs    <br> F1 BS p $4 / 8$ <br> F2 STORE p  <br> F3 REM p  <br> F4 MLM p MORE |
| 1 Press [F6](MORE) key from programs menu to get the next page of programs. | [F6] | Programs    <br> F1 REP p $8 / 8$ <br> F2 LAYOUT p  <br> F3 LINE p  <br> F4 LOADER p MORE |
| 2 Press [F2](LINE) key. | [F2] | LINE <br> Prism height <br> 1 YES <br> 2 NO |
| 3 Press [F1](YES) key. | [F1] | LINE   <br> Prism height   <br> P.h: m  <br>    <br> EXIT  BS |

4 Input the prism height and press [ENT] key.

5 Collimate prism A and press [F1](MEAS) key. The distance measurement will start.

Horizontal distance is displayed.

6 Press [F6] (SET) key, and horizontal distance will be recorded.

7 Collimate prism B and press [F1](MEAS) key. The distance measurement will start.

Horizontal distance is displayed.

8 Press [F6] (SET) key, and horizontal distance will be recorded.

9 Sight line point L.
Measured data to the line point $L$ is displayed.
VD:Vertical distance.
HD:Horizontal distance from the instrument to L.

Off :Horizontal distance from A to L.


Sight L

10 Press [F2](LH) key.
This function is used when measuring the line height from the ground. The procedure is as follows:

- Sight the point on the line before pressing this key.
- Don't move the horizontal tangent screw by setting ground point $G$.
11 Rotate the vertical tangent screw, and sight ground point $G$.

12 Press [F6] (SET) key, line height (LH) and horizontal distance (Off) are displayed.
[F2]

## LINE <br> G-POINT

v : 30020'10"

EXIT
SET

Sight G
LINE
G-POINT
V : 9040'20"

EXIT
SET
[F6]

LINE

$$
\text { LH: } \quad 33.765 \mathrm{~m}
$$

$$
\text { Off: } \quad 27.521 \mathrm{~m}
$$

EXIT VD
NEXT

- To finish the measurement, press the [F1](EXIT) or [ESC] key.
- To return to operation procedure 9, press the [F2](VD) key.
- To return to operation procedure 11, press the [F6](NEXT) key.

The NEXT key is used when the ground point $G$ is not clear and you would like to check another ground point $G$ on the same vertical line.

### 4.8 LOADER option

The loader option can load Application programs from a PC to the GTS-600 series. Before loading any application programs, make sure the communication parameters in the instrument match the parameters on the PC software. For further information about the parameters, refer to the application software manual.

| Operating procedure | Operation |  | Display |
| :--- | :--- | :--- | :--- | :--- | :--- |

## 5 MEMORY MANAGE MODE



The following items are available in this mode.
1.Display File Memory Status
2.Protecting a File
3.Erasing a File
4.Renaming a File Name
5. Initializing Memory.

### 5.1 View Internal Memory Status

The GTS-600 series will display the memory size, the amount of free memory and the expiration date for the internal lithium battery.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| The memory capacity and the remaining memory capacity are shown by pressing [F3](Mem) from Main Menu Icons. |  | Memory size 314 KByte <br> Memory free 236 KByte <br> Battery expire $2004-11$ <br> Init. File |
| 1 Press [F6](File) key. <br> Each File status (File name, File name extension, Used memory capacity, Date) are shown. | [F6] | JIS . DAT 1597 $12-25$ <br> TOPCON .DAT 1089 $10-05$ <br> FC7 . TXT 2450 $09-11$ <br> HILL . DAT 31777 $08-19$ <br> Pro Ren Del $\uparrow$ |

### 5.2 Protect a File

Protecting one or more files can be accomplished with the file protection mode. When a file is protected, an asterisk appears after the file name extension. If a file is protected, you can not delete the file unless you remove the file protection.
Note:All the files stored will be erased by initializing the memory, even if the files are protected.

| Operating procedure | Operation | Display |  |  |
| :---: | :---: | :---: | :---: | :---: |
| The memory capacity and the remaining memory capacity are shown by pressing [F3](Mem) from Main Menu Icons. | Select a file [F1] | JIS . DAT <br> TOPCON . DAT <br> FC7 .TXT <br> HILL . DAT <br> Pro Ren | 1597 1089 2450 31777 | $12-25$ <br> $10-05$ <br> $09-11$ <br> $08-19$ <br> $\uparrow \quad \downarrow$ |
| 1 Select a file using [F5]((%5Cuparrow)) key or [F6]((%5Cdownarrow)) key. |  |  |  |  |
| 2 Press [F1](Pro) key. |  | Protect [TOPCON .DAT] <br> ON OFF |  |  |
|  |  |  |  |  |
| 3 Press [F5](ON) key. *1) <br> The file is protected and display will return to file name. *2) | [F5] |  |  |  |
| *1) When you cancel the protection, repeat the procedure above mentioned and select [F6](OFF) key. <br> *2) If the file is protected, "*" is shown next to the file name. |  |  |  |  |

### 5.3 Rename a File Name

Files can be renamed in internal memory. When renaming a file, the old file name appears above the input line for the new file name. When typing in the new name, you do not have to input the file extension.


### 5.4 Deleting a File

The delete mode erases a file from internal memory. If a file is protected, the file can not be erased. File protection must be removed before you can delete a file. Only one file can be erased at a time.

| Operating procedure | Operation | Display |  |  |
| :---: | :---: | :---: | :---: | :---: |
| The memory capacity and the remaining memory capacity are shown by pressing [F3](Mem) from Main Menu Icons. | Select a file [F3] | $\begin{array}{lr}\text { JIS } & \text {. DAT } \\ \text { TOPCON } & \text {. DAT } \\ \text { FC7 } & \text {.TXT } \\ \text { HILL } & \text {. DAT } \\ \text { Pro } & \text { Ren }\end{array}$ | 1597 1089 2450 31777 | $12-25$ $10-05$ $9-11$ $8-19$ $\downarrow$ |
| 1 Select a file using [F5]((%5Cuparrow)) key or [F6]((%5Cdownarrow)) key. |  |  |  |  |
| 2 Press [F3](Del) key. |  | Delete [TOPCON | T] |  |
|  |  | YES NO |  |  |
| 3 Confirm the file name, and press [F5](YES) key. | [F5] |  |  |  |
| - If the file is protected, the file can not be erased. Erase the file after canceling the protection. |  |  |  |  |

### 5.5 Initializing Memory

The initialize memory option will erase ALL FILES in the internal memory and files cannot be retrieved.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| The memory capacity and the remaining memory capacity are shown by pressing [F3](Mem) from Main Menu Icons. <br> 1 Press [F2] key to select card memory. | [F2] | Memory size 314KByte <br> Memory free 236 KByte <br> Battery expire $2004-11$ <br> Init. File |
| 2 Press [F1](Init) key. | [F1] | Internal memory format <br> YES NO |
| 3 Confirm the display, and press [F5](YES) key. Initializing will be executed. <br> The display will return to main menu. | [F5] |  |

## 6 COMMUNICATION MODE



The communication modes are used for setting the Baud rate (Protocol), receiving a file (Data file in) and sending a file (Data file out). A data transfer program on your PC that supports (YMODEM) will be necessary to send or receive data files.

```
Communication
F1 Protocol
F2 Data file in
F3 Data file out
```


### 6.1 Setting of PROTOCOL

To transfer data files to and from the GTS-600 Series and a PC, the Baud rates must be the same. The Baud rate selections are 600, 1200, 2400, 4800, 9600, and 19200.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press [F1](Protocol) key to set protocol. | [F1] | Communication <br> F1 Protocol <br> F2 Data file in <br> F3 Data file out |
|  |  | Communication      <br> Speed 600 1200 2400   <br>  4800 9600 19200   |
|  |  | <- -> $\quad$ ¢ |
| 2 To select the Baud rate, use the arrow key`s [F3-F6] to highlight your choice. When the correct Baud rate is highlighted, press the [ENT] key. | [F3] to[F6] [ENT] | Communication <br> F1 Protocol <br> F2 Data file in <br> F3 Data file out |

### 6.2 Data file in

You can transfer data files from a PC to the GTS-600 Series.
The file can be received into a sub-directory.
[Example] Transferring a file into [XYZ] sub-directory

*1) To return to the main directory, select the ". ." directory and press the [ENT] key.

- To make a sub-directory, press the [F4] (MkDir) key and enter new sub-directory name. Maximum eight letters can be input.
See Section 2.9"How to Enter Numerals and Alphabet Letters".

- Maximum 128 sub-directories can be generated.


### 6.3 Data file out

Transferring a file from the GTS-600 internal memory to a PC is also possible.
You can select two or more files in internal memory and send them to a PC at the same time.
[Example] Sending two files (JIS.DAT and TOPCON. DAT)

| Operating procedu |
| :--- |
| Make sure the PC is ready and |
| the GTS-600 sends the file. |
| 1 Press [F3](Data file out) key. |

2 Select a file by pressing [F5]((%5Cuparrow)) or [F6]((%5Cdownarrow)) key and press the $[F 4]$ (SEL) key. The mark " $>$ " will appear on the left of the selected file. *1),2)

3 Press the [ENT] key to start transferring. *3) File name, amount of sent data(Byte) / Capacity of the file (Byte) and percentage of proceeding will be displayed.

Each file selected will be transferred in order.

When the transfer is complete, the display will returns to the file menu.

| >JIS | .DAT | 1597 | $12-25$ |
| :--- | :--- | ---: | :--- |
| $>$ POPCON | .DAT | 1089 | $10-05$ |
| FC7 | . TXT | 2450 | $09-11$ |
| HILL | .DAT | 31777 | $08-19$ |
|  |  | ALL | SEL |
|  | $\uparrow$ | $\downarrow$ |  |


| Data file out |  |  |
| ---: | ---: | ---: |
| [JIS | .DAT] |  |
| $0 /$ | 1557 | (0\%) |
| [TOPCON | .DAT] |  |
| $0 /$ | 1089 | (0\%) |
| Data file out |  |  |

*1) To release the selection, press the [F4](SEL) key again.
${ }^{*}$ 2) To select all files, press the [F3](ALL) key. To release the selection, press the [F3](ALL) key again.
*3) Press the [ENT] key when no file is selected, hilight file will be transferred.

## $7 \quad$ PARAMETERS SETTING MODE


[Press [F6] key.]

In this mode, setting of parameters regard with measuring, displaying and communications will be done.
When a parameter is changed and set, the new value is stored into memory.Press [F6] key from the main menu icons, the following display will be shown.
The parameter modes is classified in Measurement and Communication.

```
Parameters
F1 Measurement
F2 Communication
F3 Password
```


### 7.1 Parameter Setting Options

### 7.1.1 Parameters for Measurement and Display

| Menu | Selecting Item | Contents |
| :---: | :---: | :---: |
| 1.Ang. Unit | deg / gon / mil | Select degree $\left(360^{\circ}\right)$, gon( 400 G ) or mil ( 6400 M ) for the measuring angle unit to be shown on the display . |
| 2.Min.Angle | OFF / ON | Select the minimum display angle reading ON or OFF. <br> GTS-601/601AF[ OFF:1"/ ON:0.5"] (0.5mgon/0.1mgon) GTS-602/602AF[ OFF:1"/ ON:0.5"] (0.5mgon/0.1mgon) GTS-603/603AF[ OFF:5"/ ON:1"] (1mgon/0.2mgon) GTS-605/605AF[ OFF:5"/ ON:1"] (1mgon/0.2mgon) |
| 3.Tilt | OFF / 1axis / 2axis | Select the tilt sensor option for OFF, (1axis) vertical only or (2axis) vertical and horizontal. |
| 4.Err. corr. | OFF / ON | Select the error correction ON or OFF for collimation and error adjustment. <br> Note: Perform this item after complete section 8.4 . For more information, refer to Section 8.4"Adjustment of Compensation Systematic Error of Instrument" and Section 8.5"Showing Constant List and Switch ON/ OFF Compensation Systematic Error of Instrument" |
| 5.V -0 | Zenith / Level | Select the vertical angle reading for Zenith 0 or Horizontal 0 . |
| 6.HAmem | OFF / MEM.ON | It is able to retain presetting angle after turning power off.(MEM.ON ) <br> Note: After changing this parameter, turn the power switch off once. |
| 7.Light | OFF / ON | Select the option to turn on the backlight when the power is turned on. <br> Note: Resume Mode ON/OFF option is given priority to regardless of the setting of this item. |


| 8.Dist. Unit | meter/feet | Select the distance measuring unit Meter or Feet shown on the display. |
| :---: | :---: | :---: |
| 9.C.F. m/ft | Us.f /Intl.f | Select the meter / feet conversion factor. US survey feet $1 \mathrm{~m}=3.28083333333333 \mathrm{ft}$. <br> International feet $1 \mathrm{~m}=3.280839895013123 \mathrm{ft}$. |
| 10.Min. Dist. | OFF / ON | Select OFF or ON for the minimum distance in fine mode. OFF:1mm :ON: 0.2 mm |
| 11.S/A buzz. | OFF / ON | Select the Audio tone OFF or ON for the Set Audio Mode. |
| 12.W-corr. | OFF/ 0.14 / 0.20 | Select the coefficient correction for refraction and earth curvature. Selections for the refraction coefficient are; OFF (No correction), $\mathrm{K}=0.14$ or $\mathrm{K}=0.20$. |
| 13.N/E/Z mem | OFF / MEM.ON | Select the option to store the coordinates (NEZ) for the occupied point when power is turned off.. |
| 14.N/E- ord. | NEZ / ENZ | Select the display format in the coordinate measurement mode for NEZ or ENZ. |
| 15.Temp. Unit | ${ }^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{F}$ | Select the temperature unit for the atmospheric correction. |
| 16.Pres. Unit | $\mathrm{mmHg} / \mathrm{inHg} / \mathrm{hPa}$ | Select the air pressure unit for the atmospheric correction. |
| 17.R/L Lock | OFF / ON | Prohibit switching angle right or left by soft key in angle measurement mode <br> OFF : Switching is possibleON : Prohibition |
| 18.m/ft Lock | OFF / ON | Prohibit switching meter unit or feet unit. OFF: Switching is possible ON:Prohibition |
| 19.Date | m/d/y d/m/y y/m/d | Select the date format shown on the display. (Month/Date/ Year), (Date/ Month/ Year) or (Year / Month / Date) |
| 20.A. P. OFF | OFF / ON (01 to 99) | The auto power off function can be turned OFF or set ON. OFF: not use ON :1 to 99 minutes (numeric key) |
| 21.Heater | OFF / ON | The heater option for both display units can be turned OFF or ON. |
| 22.EDM wait | OFF / ON (01 to 99) | EDM cut off time after distance measurement is completed can be changed. <br> OFF : EDM is cut off immediately after measuring ON : EDM is cut off after 1 to 99 minutes. |
| 23.L.P.OFF | manual / <br> auto 01 to 99 | Laser Plummet function can be turned OFF automatically. manual ON/OFF by pressing soft key. <br> auto 01~99: Laser Plummet function is cut off after 1~99 minutes. |

### 7.1.2 Parameters for communication

Factory default settings are indicated with underlines.

| Menu | Selecting Item | Contents |
| :--- | :--- | :--- |
| 1.B. Rate | $\frac{\mathbf{1 2 0 0} / 2400 / 4800 /}{} 9600$ | Select the baud rate. |
| 2.Data. L | $\underline{\mathbf{7} / 8}$ | Select the data length seven digits or eight digits. |
| 3.Parity | none / odd / even | Select the parity bit. |
| 4.Stop Bit | $\underline{\mathbf{1} / 2}$ | Select the stop bit. |
| 5.Delimit | $\underline{\text { ETX / CRLF }}$ | Select the option OFF or ON for carriage return and line feed <br> when collecting measurement data with a computer. |
| 6.REC-A/B | $\underline{\mathbf{A} / \text { B }}$ | Select the option to record the data. <br> REC-A : The measurement is started and new data is output. <br> REC-B : The data being displayed is output. |
| 7.Protocol | OFF / ON | When communicating to an external device, the protocol for <br> handshaking can omit the [ACK] coming from the external <br> device so data is not sent again. <br> OFF : Omit the [ACK] <br> ON : Standard |
| 8.NEZ-REC | $\underline{\text { Std / Exp }}$ | Record coordinates in standard or Data with slope distance <br> and horizontal angle data. |

### 7.2 Setting Parameters

### 7.2.1 Parameters for Measurement and Display

[Example setting] S/A BUZZER: OFF , Atmospheric pressure: hPa


### 7.2.2 Parameters for communication

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 From the main menu icons, press [F6](Para) to access the parameters option menu. | [F6] | Parameters <br> F1 Measurement <br> F2 Communication <br> F3 Password |
| 2 Press the [F2] (Communication) key. | [F2] |  |
| 3 The next steps are same as Section 7.2.1"Parameters for Measurement and Display", refer to the section 7.2.1. *1) |  |  |
| *1) Press the [F2](I.GTS) key to reset to the factory default settings (Topcon total station current fixed protocol). <br> Factory default settings are indicated with underlines in Section 7.1.2"Parameters for communication" |  |  |

### 7.2.3 Password option

## Establishing a Password

A password can be set in the GTS-600 series to secure the use of the instrument. Once a password is established the user can disable the option or change the password. Once a password established and the option is turned off, the password will always remain in memory. When turning on the instrument after a password-input screen appears before the self-testmode. Type in your password and press the [ENTER] to continue.
A maximum of 10 numeric digits can be entered for a password. All zeros ( 0000000000 ) or 9`s (9999999999) are invalid passwords. If 10 unsuccessful attempts are made to input a password, the instrument will shut off automatically.

## Establishing a Password for the first time.

The instructions below show how to establish a password for the first time.


## Turning OFF the Password

After a password is established, you can disable the password option. Once you disable the option, the password-input screen will not appear every time you power on the instrument.

Turning OFF the Password Option

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 From the main menu icons, press [F6](Para) to access the parameters option menu. Press [F3](Password) to access the password option. | [F6] | Parameters  <br> F1 Measurement <br> F2 Communication <br> F3 Password |
|  | [F3] | Password   <br> $\left.\begin{array}{llll}\text { Input a password } \\ \\ \text { [ } & & & \\ & & & \\ \text { EXIT } & & & \\ & & & \end{array}\right]$   |
| 2 Type in your password and press [ENT]. | Type password [ENT] |  |
| 3 The password option screen will appear. The indicator on the upper left side of the screen will show [ON]. |  |  |
| 4 To turn off the password option, press [F6](OFF). The [ON] indication changes to [OFF] and the screen automatically changes back to the main menu icons. | [F6] | Password <br> [OFF]  <br>   <br> EXit Change on off |

## Changing a Password

Once a password is established, you can change the original password. The new password takes the place of the original password in memory.

Changing the Password

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 From the main menu icons, press [F6](Para) to access the parameters option menu. Press [F3](Password) to access the password option. | [F6] | Parameters <br> F1 |
|  | [F3] | Password   <br> $\left.\begin{array}{llll}\text { Input a password } \\ \text { [ } & & & \\ & & & \\ \text { EXIT } & & & \\ & & & \text { BS }\end{array}\right]$   |
| 2 Type in your password at the blinking cursor and press [ENT]. | Type password [ENT] |  |
| 3 The password option screen will appear. Press the [F2](Change) to change the current password. |  | Password  <br> [ON]  <br> EXIt Change ON OFF |
|  | [F2] | Password    <br> Input a password    <br> [    <br> EXIt     |
| 4 The password-input screen will appear. At the blinking cursor type in the new password and press the [ENT] key. <br> IMPORTANT: <br> DON'T FORGET YOUR PASSWORD. | Type password [ENT] | Password  <br> Input again (confirmation) <br> [ $]$ <br> EXIT  |
| 5 The confirmation screen will appear to confirm your new password. <br> Type in the new password once again and press [ENT]. | Type password [ENT] | Password <br> [ON]  <br>   <br> EXIT Change ON OFF |
| 6 The password option screen will appear once again. <br> Press the [F1](EXIT) to return back to the main menu icons. | [F1] |  |

## 8 CHECK AND ADJUSTMENT

### 8.1 Checking and adjusting of instrument constant

Normally, the instrument constant does not have discrepancy. It is recommended you measure and compare with an accurately measured distance at a location where the precision is specifically monitored on a consistent basis. If such a location is not available, establish your own base line over 20 m (when purchasing the instrument) and compare the data measured with the newly purchased instrument.
In both cases note that the setup displacement of the instrument position over the point, the prism, baseline precision, poor collimation, atmospheric correction, and correction for refraction and earth curvature determine the inspection precision. Please keep in mind these points.
Also, when providing a base line in a building, please note that differences in temperature greatly affect the length measured.
If a difference of 5 mm or over is the result from the comparative measurement, the following procedure as shown below could be used to change the instrument constant.

1) Provide point $C$ on a straight line, connecting straight line $A B$ which is almost level and about 100 m long. Measure straight lines $A B, A C$ and $B C$.

2) Obtain the instrument constant by repeating 1) above several times. Instrument constant=AC+BC-AB
3) When there is error between written instrument constant value and calculated value, review the Section 8.7-How to Set the Instrument Constant Value procedure.
4) Once again, measure at a calibrated baseline and compare with the instrument base line the length.
5) If using above procedure and no difference is found from the instrument constant at the factory or a difference of over 5 mm is found, contact TOPCON or your TOPCON dealer.

Note: To check and adjust of Auto-Focus (For GTS-601AF/602AF/603AF/605AF), see Chapter one "NOMENCLUTURE AND FUNCTIONS" on page 1-12.

### 8.2 Checking the Optical Axis

To check if the optical axis of EDM and theodolite are matched, follow the procedure below. It is especially important to check after adjustment of the eyepiece reticle is carried out.

1) Position the Instrument and prism with about 2 m apart and face them at each other. (At this time, the power is ON .)

2) Sight through the eyepiece and focus to the prism. Then center the prism on the cross hairs.

3) Set to the measure mode to distance measurement or set audio.
4) Sight through the eyepiece and focus the (blinking) red light spot by turning the focusing knob in the direction of infinity (clockwise). If displacement of the reticle cross hairs is within one-fifth of the diameter of the round red light spot both vertically and horizontally, adjustment will not be required.

Note: If displacement is more than one-fifth in the above case, and still remains so after rechecking the original line of sight, the instrument must be adjusted by competent technicians. Please contact TOPCON or your TOPCON dealer to adjust the instrument.


Red light spot

Note: For checking the optical axis of GTS-600AF series, please contact Topcon or your Topcon dealer.

### 8.3 Checking/Adjusting the Theodolite Functions

- Pointers on the Adjustment

1) Adjust the eyepiece of the telescope properly prior to any checking operation which involves sighting through the telescope.
Remember to focus properly, with parallax completely eliminated.
2) Carry out the adjustments in the order of item numbers, as the adjustments are dependent one upon another. Adjustments carried out in the wrong sequence may even nullify previous adjustment.
3) Always conclude adjustments by tightening the adjustment screws securely (but do not tighten them more than necessary, as you may strip the threads, twist off the screw or place undue stress on the parts).
Furthermore, always tighten by revolving in the direction of tightening tension.
4) The attachment screws must also be tightened sufficiently, upon completion of adjustments.
5) Always repeat checking operations after adjustments are made, in order to confirm results.

- Notes on the Tribrach

Note that the angle measuring precision may be effected directly if the tribrach has not been installed firmly.

1) If any leveling screw becomes loose and slack or if collimation is unstable due to the looseness of leveling screws, adjust by tightening the adjusting screws (in 2 places) installed over each leveling screw with a screwdriver
2) If there is any slack between the leveling screws and the base, loosen the set screw of the holding ring and tighten the holding ring with adjusting pin, until it is properly adjusted. Re-tighten the set screw on completing the adjustment.


### 8.3.1 Checking /Adjusting the Plate Level

Adjustment is required if the axis of the plate level is not perpendicular to the vertical axis.

## - Check

1) Place the plate level parallel to a line running through the centers of two leveling screws, say, A and B. Use these two leveling screws only and place the bubble in the center of the plate level.
2) Rotate the instrument $180^{\circ}$ or 200 g around the vertical axis and check bubble movement of the plate level. If the bubble has been displaced, then proceed with the following adjustment.


## - Adjustment

1) Adjust the level adjustment capstan screw, with the accessory adjusting pin and return the bubble towards the center of the plate level. Correct only one-half of the displacement by this method.
2) Correct the remaining amount of the bubble displacement with the leveling screws.
3) Rotate the instrument $180^{\circ}$ or 200 g around the vertical axis once more and check bubble movement. If the bubble is still displaced, then repeat the adjustment.


### 8.3.2 Checking /Adjusting the Circular Level

Adjustment is required if the axis of the circular level is also not perpendicular to the vertical axis.

- Check

1) Carefully level the instrument with the plate level only. If the bubble of the circular level is centered properly, adjustment is not required. Otherwise, proceed with the following adjustment.

- Adjustment

1) Shift the bubble to the center of the circular level, by adjusting three capstan adjustment screws on the bottom surface of the circular level, with the accessory adjusting pin.

Capstan adjustment screws


### 8.3.3 Adjustment of the Vertical Cross-hair

Adjustment is required if the vertical cross-hair is not in a place perpendicular to the horizontal axis of the telescope ( since it must be possible to use any point on the hair for measuring horizontal angles or running lines).

- Check

1) Set the instrument up the tripod and carefully level it.
2) Sight the cross-hairs on a well defined Point $A$ at a distance of, at least, 50 meters (160ft.) and clamp horizontal motion.
3) Next swing the telescope vertically using the vertical tangent screw, and check whether the point travels along the length of the vertical cross-hair.
4) If the point appears to move continuously on the hair, the vertical cross-hair lies in a plane perpendicular to the horizontal axis ( and adjustment is not required).
5) However, if the point appears to be displaced from the vertical cross-hair, as the telescope is swung vertically, then proceed with the following adjustment.


## Adjustment

1) Unscrew the cross-hair adjustment section cover, by revolving it in the counterclockwise direction, and take it off. This will expose four eyepiece section attachment screws.

2) Loosen all four attachment screws slightly with the accessory screw-drive (while taking note of the number of revolutions).
Then revolve the eyepiece section so that the vertical cross-hair coincides to Point A'.
Finally, re-tighten the four screws by the amount that they were loosened.
3) Check once more and if the point travels the entire length of the vertical cross-hair, further adjustment is not required.

Note: Perform following adjustment after completing the above adjustment . Chapter 8.3.4 "Collimation of the Instrument", Chapter 8.4 "Adjustment of Compensation Systematic Error of Instrument" .

### 8.3.4 Collimation of the Instrument

Collimation is required to make the line of sight of the telescope perpendicular to the horizontal axis of the instrument, otherwise, it will not be possible to extend a straight line by direct means.

## - Check

1) Set the instrument up with clear sights of about 50 to 60 meters ( 160 to 200 ft .) on both sides of the instrument.
2) Level the instrument properly with the plate level.
3) Sight Point A at approximately 50 meters ( 160 ft .) distance.
4) Loosen the vertical motion clamp only, and rotate the telescope $180^{\circ}$ or 200 g around the horizontal axis, so that the telescope is pointed in the opposite direction.
5) Sight Point $B$, at equal distance as Point A and tighten the vertical motion clamp.
6) Loosen the horizontal motion clamp and rotate the instrument $180^{\circ}$ or 200 g around the vertical axis. Fix a sight on Point A once more and tighten the horizontal motion clamp.
7) Loosen the vertical motion clamp only and rotate the telescope $180^{\circ}$ or 200 g around the horizontal axis once more and fix a sight on Point C, which should coincide with previous Point B.
8) If Points B and C do not coincide, adjust in the following manner.


## - Adjustment

1) Unscrew the cross-hair adjustment section cover.
2) Find Point $D$ at a point between Points $C$ and $B$, which should be equal to $1 / 4$ th the distance between Points B and C and measured from Point C . This is because the apparent error between Points B and C is four times the actual error since the telescope has been reversed twice during the checking operation.

3)Shift the vertical cross-hair line and coincide it with Point D, by revolving the left and right capstan adjustment screws with the adjusting pin.Upon
 screws If Points B and C coincide, further adjustment is not required. Otherwise, repeat the adjustment.

Note: 1 First, loosen the capstan adjustment screw on the side to which the vertical cross-hair line must be moved. Then tighten the adjustment screw on the opposite side by an equal amount which will leave the tension of the adjustment screws unchanged.
Revolve in the counterclockwise direction to loosen and in the clockwise direction to tighten, but revolve as little as possible.
2 Perform following adjustment after complete above adjustment . Chapter 8.4
"Adjustment of Compensation Systematic Error of Instrument", Chapter 8.2 "Checking the Optical Axis".

### 8.3.5 Checking / Adjusting the Optical Plummet Telescope

Adjustment is required to make the line of sight of the optical plummet telescope coincide with the vertical axis ( otherwise the vertical axis will not be in the true vertical when the instrument is optically plumbed).

- Check

1) Coincide the center mark and the point. (See Chapter 2 "PREPARATION FOR MEASUREMENT".)
2) Rotate the instrument $180^{\circ}$ or 200 g around the vertical axis and check the center mark.

If the point is properly centered in the center mark, adjustment is not required. Otherwise, adjust in the following manner.

## - Adjustment

1) Take off the adjustment section cover of the optical plummet telescope eyepiece. This will expose four capstan adjustment screws which should be adjusted with the accessory adjusting pin to shift the center mark to the point. However, correct only one-half of the displacement in this manner.

Capstan adjustment screws


Plummet telescope

2) Use the leveling screws and coincide the point and center mark.
3) Rotate the instrument $180^{\circ}$ or 200 g around the vertical axis once more and check the center mark. If it is coincided to the point, then further adjustment is not required. Otherwise, repeat the adjustment.

Note: First, loosen the capstan adjustment screw on the side to which the center mark must be moved. Then tighten the adjustment screw on the opposite side by an equal amount which will leave the tension of the adjustment screws unchanged.
Revolve in the counterclockwise direction to loosen and in the clockwise direction to tighten, but revolve as little as possible.

### 8.3.6 Checking / Adjusting the Laser Plummet (For Laser Plummet type)

## - Check

1) Turn on the laser plummet and coincide the center of the laser with a measuring point.
2) Rotate the instrument $180^{\circ}$ or 200 g around the vertical axis and check the measuring point. If the laser is properly centered in the measuring point, adjustment is not required. Otherwise, adjust in the following manner.

## - Adjustment

1) Turn the cap located on the left side cornerof the instrument counterclockwise and remove it. This will expose four adjustment screws which should be adjusted with the accessory hexagonal wrench.
2) Shift the laser to the measuring point. However, correct only one-half of the displacement in this manner.


Adjustment screws

3) Use the leveling screws and coincide the center of the laser and the point.
4) Rotate the instrument $180^{\circ}$ or 200 g around the vertical axis once more and check the point and the laser. If the laser is coincided to the measuring point, then further adjustment is not required.
Otherwise, repeat the adjustment.
Note: First, loosen the adjustment screw to move the laser. Then tighten the adjustment screw on the opposite side by an equal amount which will leave the tension of the adjustment screws unchanged.
Revolve in the counterclockwise direction to loosen and in the clockwise direction to tighten, but revolve as little as possible.

## Reference

The laser can be moved by turning the adjustment screws clockwise as follows.


Adjustment screws


Top of view of the measuring point

### 8.4 Adjustment of Compensation Systematic Error of Instrument

1) Error of vertical axis ( $X, Y$ tilt sensor offset)
2) Collimation error
3) Error of vertical angle Odatum
4) Error of horizontal axis

The above mentioned errors will be compensated by software, which calculated internally according to each compensation value.
Also these errors can be compensated by software collimating one side of the telescope that is carried out to delete the error by turning in normal and reverse both sides of telescope so far.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Level the instrument properly with the plate level. <br> 2 Press [F5] key from the main menu. | [F5] | Adjustment <br> F1 <br> F0 0 Axis (Measurement) <br> F2 <br> V0/Axis (Constant list) <br> F4 <br> Fate Time <br> Instrument constant |
| 3 Press [F1] key. | [F1] | [v0/Axis Adjustments] <br> ERROR CORRECTION <br> (A) Tilt, Vo init, Collimation <br> (B) H Axis <br> (A) COLIIMATION |
| 4 Collimate target A (around $0^{\circ}$ in horizontal within $\pm 3^{\circ}$ ) in normal telescope setting (FACE(1)). | Collimate A (Normal) |  |
| 5 Press [F6](SET)key. *1) <br> The sample display shows that the measurement is made 5 times in FACE 1. | [F6] | LEVEL $\pm 0$ FACE 1  <br> V: 89055'50"   <br> SKIP   <br>   SET |
| 6 Turn the telescope in reverse telescope setting (FACE(2)). | Turn telescope |  |

7 Collimate target A.

8 Press [F6](SET)key.
Repeat the procedures in step 7 and 8 so that the count of measured times matches to the one in FACE(1).

* 2),3),4)

The title display will be shown automatically.

9 Collimate target B (more than $\pm 10^{\circ}$ from the level ) in reverse telescope setting (FACE(2)). *5)

10 Press [F6](SET)key. *1)
elescope in normal telescope setting(FACE(1)).

12 Collimate target B.

13 Press [F6](SET) key. Repeat the procedures in step 12 and 13 so that the count of measured times matches to the one in FACE(2).
Then the display returns to main menu.

*1) It is able to get the average value from 1 to 10 measurements. To get the average, repeat the procedures in steps $\mathbf{4 , 5}$ or $\mathbf{9 , 1 0}$. The measured times is counted in the second line of display.
*2) The compensation values of 1) Error of vertical axis ( $X, Y$ tilt sensor offset),
2) Collimation error, and 3) Error of vertical angle Odatum will be set and memorized internally.
*3) The operating procedure steps to set compensation value of 4) Error of horizontal axis.
*4) Pressing [F1](SKIP) key enables to set next step without changing the last compensated value.
*5) Pressing [F1](SKIP) key makes end of setting without changing compensation value.

### 8.5 Showing Constant List and Switch ON/OFF Compensation Systematic Error of Instrument

[Example setting: Switch OFF the compensation]

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press [F5] key from the main menu. | [F5] | Adjustment <br> F1 V0/Axis (Measurement) <br> F2 V0/Axis (Constant list) <br> F3 Date Time <br> F4 Instrument constant |
| 2 Press [F2] key. Correction values are displayed. | [F2] | VCO: $-1057 ' 12 "$   <br> HCO: $-0^{\circ} 00^{\prime} 20^{\prime \prime}$   <br> HAx: $-0^{\circ} 00^{\prime} 20^{\prime \prime}$   <br>   ON OFF  |
| 3 Press [F6](OFF) key. | [F6] | $\begin{array}{llll}\text { VCO: } & -1057 \text { '12" } & & \\ \text { HCO: } & - & \\ \text { HAx: } & - & \\ & & \\ \text { EXIT } & & \text { ON OFF }\end{array}$ |
| 4 Press [F1](EXIT) key. <br> The display returns to main menu. | [F1] |  |

### 8.6 How to adjust the date and time

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press [F5] key from the main menu. | [F5] | Adjustment <br> F1 V0/Axis (Measurement) <br> F2 vo/Axis (Constant list) <br> F3 Date Time <br> F4 Instrument constant $\downarrow$ |
| 2 Press [F3] key. | [F3] | Current date is 11-25-01 <br> Enter new date (mm-dd-yy) <br> Modify YES NO |
| 3 Press [F5] (YES) key | [F5] | Current date is 11-25-01 <br> Enter new date (mm-dd-yy) <br> EXIT |
| 4 Input new date and press [ENT] key. [Example:01-29-95] | $\begin{aligned} & {[0][1]} \\ & {[2][9]} \\ & {[9][5]} \\ & {[\mathrm{ENT}]} \end{aligned}$ | Current time is 14:55:28 <br> Enter new time (hh-mm-ss) <br> Modify <br> YES NO |
| 5 Press [F5] (YES) key. | [F5] | Current time is 14:55:28 <br> Enter new time ( $\mathrm{hh}-\mathrm{mm}-\mathrm{ss}$ ) <br> EXIT <br> BS |
| 6 Input new time and press [ENT] key. [Example:13:20:50] <br> The display returns to main menu. | $\begin{aligned} & {[0][1]} \\ & {[2][9]} \\ & {[9][5]} \\ & {[\mathrm{ENT}]} \end{aligned}$ |  |
| - Enables you to change the order of date, refer to Chapter 7 - PARAMETERS SETTING MODE. |  |  |

### 8.7 How to Set the Instrument Constant Value

To set the Instrument constant which is obtained in section 8.1-Checking and Adjusting of Instrument Constant, follow as below.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press the [F5] key from the main menu. | [F5] | Adjustment <br> F1 V0/Axis (Measurement) <br> F2 V0/Axis (Constant list) <br> F3Date Time <br> F4 <br> Instrument constant$\quad \downarrow$ |
| 2 Press [F4] (Instrument constant) key. (GTS-600AF series needs to get to next page by pressing the [F6]((%5Cdownarrow)) key. | [F4] |  |
| 3 Press [F5] (YES) key | [F5] |  |
| 4 Input value and press [ENT] key. | Input value [ENT] | Instrument Constant EDM OFFSET (mm) 1.2 OK CANCEL |
| 5 Press [F5](OK) key. <br> The display returns to main menu. | [F5] | Complete |

### 8.8 Reference Frequency Checking Mode

The beam modulated by the reference frequency of EDM is emitted continuously.
This mode is used for frequency test mainly.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press the [F5] key from the main menu. | [F5] | Adjustment <br> F1 V0/Axis (Measurement) <br> F2 V0/Axis (Constant list) <br> F3 Date Time <br> F4 Instrument constant $\quad \downarrow$ |
| 2 Press the $[F 6](\downarrow)$ key to get to next page on the display. | [F6] | Adjustment |
| 3 Press the [F1] key. The beam will be emitted. | [F1] | FRQ Check During the signal output.. EXIT |
| 4 To return to the main menu icons, press the [F1] (EXIT) key. | [F1] |  |

## 9 SETTING THE PRISM CONSTANT VALUE

The prism constant value of Topcon is set to zero. When using prism other than Topcon's, it is necessary to set the prism constant correction value of that specific prism.
Once you set the correction value for prism constant, it is retained after power is OFF.

- Setting the prism constant value is in the STAR key ( $\star$ ) mode.
- Setting example : The prism constant value :-14mm

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press STAR ( $\star$ ) key. | [*] |  |
| 2 Press [F6] ( $\downarrow$ )key to get the function as in page 2. | [F6] |  |
| 3 Press [F3] key. Current setting value is displayed. | [F3] | $2 \rightarrow 20.0^{\circ} \mathrm{C}$ O-6 5.1 ppm <br> A 1012.0 hPa -1 0.0 mm <br> Prism constant correction icon   |
| 4 Move the cursor (>) to the prism constant correction icon by pressing [F5] $(\rightarrow, \leftarrow)$ key or [F6]( $\downarrow, \uparrow)$ key. | Move cursor |  |
| 5 Input the Prism constant correction value. *1) | Enter value |  |
| The display returns STAR key menu. | [ENT] |  |
| *1) Input range : -99.9 mm to $+99.9 \mathrm{~mm}, 0.1 \mathrm{~mm}$ ste |  |  |

## 10 SETTING ATMOSPHERIC CORRECTION

The velocity of light through air is not constant and depends on the atmospheric temperature and pressure. The atmospheric correction system of this instrument corrects automatically when the correction value is set. $15^{\circ} \mathrm{C} / 59^{\circ} \mathrm{F}$, and $1013.25 \mathrm{hPa} / 760 \mathrm{mmHg} / 29.9 \mathrm{inHg}$ is as a standard value for Oppm in this instrument. The values are kept in the memory even after power is OFF.

- Setting the atmospheric correction value is in the STAR key ( $\star$ ) mode.


### 10.1 Calculation of Atmospheric Correction

The followings are the correction formulas.
Unit; meter

$$
K a=\left\{279.67-\frac{79.535 \times P}{273.15+t}\right\} \times 10^{-6}
$$

Ka: Atmospheric correction value
$P:$ Ambient atmospheric pressure (hPa)
$t$ : Ambient Atmospheric temperature $\left({ }^{\circ} \mathrm{C}\right)$
The distance $L(m)$ after atmospheric correction is obtained as follow.
$L=I(1+K a) \quad I: M e a s u r e d$ distance when atmospheric correction is not set.

Example : In case Temperature $+20^{\circ} \mathrm{C}$, Air pressure $847 \mathrm{hPa}, \mathrm{I}=1000 \mathrm{~m}$

$$
\begin{aligned}
K a & =\left\{279.67-\frac{79.535 \times 847}{273.15+20}\right\} \times 10^{-6} \\
& \fallingdotseq+50 \times 10^{-6}(50 \mathrm{ppm}) \\
L & =1000\left(1+50 \times 10^{-6}\right)=1000.050 \mathrm{~m}
\end{aligned}
$$

### 10.2 Setting of Atmospheric Correction Value

- How to Set Temperature and Pressure Value Directly

Measure the temperature and air pressure surrounding the instrument beforehand.

- Example : Temperature: $+26^{\circ} \mathrm{C}$, Pressure: 1020 hPa

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press STAR ( $\star$ ) key. | [ $\star$ ] |  |
| 2 Press [F6] ( $\downarrow$ )key to get the function as in page 2. | [F6] [F3] |  |
| 3 Press [F3] key. Current setting value is displayed. | [F3] <br> Enter <br> Temp. <br> [ENT] |  |
| 4 Input Temp.value and press [ENT]key. [Example] Temp. : $+26.0^{\circ} \mathrm{C}$ <br> The cursor moves to Pressure setting automatically |  |  |

5 Input Pressure value, and press [ENT]. [Example] Pres. :1020.0hPa. The display returns previous mode.
*1) *2)

Enter
Pres.
[ENT]


Pressure setting
*1) Range : Temp. $\quad-30.0^{\circ} \mathrm{C} \sim+60.0^{\circ} \mathrm{C}\left(0.1^{\circ} \mathrm{C}\right.$ step $)$

$$
\begin{aligned}
& \text { Pres. } \quad 315.0 \sim 1066.0 \mathrm{hPa}(0.1 \mathrm{hPa} \text { step }), 420.0 \sim 800.0 \mathrm{mmHg}(0.1 \mathrm{mmHg} \text { step }) \\
& \\
& \\
& 16.5 \sim 31.5 \mathrm{inHg}(0.1 \mathrm{inHg} \text { step })
\end{aligned}
$$

*2) When the atmospheric correction value, which is calculated from the input temperature and pressure values, exceeds the range $\pm 999.9 \mathrm{ppm}$, the operating procedure returns to step $\mathbf{3}$ automatically. Input values again.

## - How to Set the Atmospheric Correction Value Directly

Measure the temperature and air pressure to find atmospheric correction value(PPM) from the chart or correction formula.

| Operating procedure | Operation | Display |
| :---: | :---: | :---: |
| 1 Press STAR ( $\star$ ) key. | [ $\star$ ] |  |
| 2 Press [F6] ( $\downarrow$ )key to get the function as in page 2. | [F6] | 2001-07-10 14:30:40     <br> 40 (G)    |
| 3 Press [F3] key. <br> Current setting value is displayed. | [F3] |  |
| 4 Move the cursor (>) to PPM setting by pressing [F5] $(\rightarrow)$ key. | Move cursor |  |
| 5 Enter atmospheric correction value and press [ENT] key. *1) | Enter PPM [ENT] |  |
| The display returns previous mode. |  |  |
| *1) Input range : -999.9mm ~ +999.9mm, 0.1 mm step |  |  |

## Atmospheric Correction Chart (For your reference)

The atmospheric correction value is obtained easily with the atmospheric correction chart. Find the measured temperature in horizontal, and pressure in vertical on the chart.
Read the value from the diagonal line, which represents the required atmospheric correction value.

## Example:

The measured temperature is $+26^{\circ} \mathrm{C}$
The measured pressure is 1013 hPa
There fore,
The correction value is +10 ppm




## 11 CORRECTION FOR REFRACTION AND EARTH CURVATURE

The instrument measures distance, taking into account correction for refraction and earth curvature.

### 11.1 Distance Calculation Formula

Distance Calculation Formula; with correction for refraction and earth curvature taken into account. Follow the Formula below for converting horizontal and vertical distances.

Horizontal distance $D=A C(\alpha)$ or $B E(\beta)$
Vertical distance $Z=B C(\alpha)$ or $E A(\beta)$
$D=L\{\cos \alpha-(2 \theta-\gamma) \sin \alpha\}$
$Z=L\{\sin \alpha+(\theta-\gamma) \cos \alpha\}$
$\theta=\mathrm{L} . \cos \alpha / 2 R \ldots . . . . . .$. Earth curvature correcting item
$\gamma=\mathrm{K} \cdot \mathrm{L} \cos \alpha / 2 \mathrm{R} . . . . . . \quad$ Atmospheric refraction correcting item
$\mathrm{K}=0.14$ or $0.2 \ldots \ldots \ldots$. Coefficient of refraction
R $=6372 \mathrm{~km} . . . . . . . . . . .$. Radius of earth
$\alpha$ ( or $\beta$ )................... Altitude angle
L .............................. Slope distance


- The conversion formula for horizontal and vertical distances is as follows when correction for refraction and earth curvature is not applied.
$D=L \cdot \cos \alpha$
$Z=L \cdot \sin \alpha$

Note: The coefficient of the instrument has been set at 0.14 before shipment ( $\mathrm{K}=0.14$ ). if the "K" value is to be changed, refer to 7 "PARAMETERS SETTING MODE".

## 12 POWER SOURCE AND CHARGING

### 12.1 On-board Battery BT-52QA

## - To remove

Remove the battery while pulling both battery fixing levers.


- To charge

1 Plug the charger into the outlet.
2 Connect the charger connector to the battery, then charging will start.
Preparatory charging will start. (The red lamp of the charger will blink.)
When the preparatory charging is completed, the charging status will be switched to quick charging automatically. (The red lamp of the charger will light.)
3 Charging will take approximately 1.8 hours. (The green lamp will illuminate.)
4 After charging, remove the battery from the charger.
Remove the charger from the outlet.

- To refresh

Press the refresh switch after starting charging above steps (1, 2 ), then discharging will start. Confirm the yellow lamp illuminates.
After discharging is finished, charging will start automatically.
Time discharging battery charged fully is approximately 8 hours.

- For refreshing

Rechargeable battery can be used repeatedly by charging. If charging is repeated by the state that capacity of the battery still left, operating time of the battery may shorten. In this case, the voltage of the battery will be recovered by refreshing and operating time can be improved.

## About Preparatory charging

Before quick charging, the battery is charged using small amount current to measure its temperature and voltage.
When the temperature and voltage is within a range, the charging status will change to quick charging.
The lamp of charger
Red blinking : Preparatory charging /Waiting until internal temperature falls
Red ON : Charging
Red lamp will illuminate during charging.
Green ON : Charging completed Green lamp will illuminate after completely charging.
Yellow ON : Discharging
Yellow lamp will illuminate and discharging will start by pressing the refresh (discharge) switch.
Red quick flashing: Abnormal outbreaks
Red lamp will flash when the battery life is over or the battery is broken down. Replace the battery to new one.

## - To install

1 Place the battery to the instrument.
2 Gentry push the battery and clicks into position.

- Do not charge or discharge continuously, otherwise the battery and the charger may be deteriorated. If charging or discharging is necessary, use the charger after stopping charge for approximately 30 minutes.
- Do not charge the battery or discharge the battery in right after the battery is charged, it causes deterioration of the battery in rare cases.
- The charger may develop heat while charging, there is no problem of it.

Note: 1 Recharging should take place in a room with an ambient temperature range of $10^{\circ} \mathrm{C}$ to $40^{\circ} \mathrm{C}\left(50^{\circ} \mathrm{F}\right.$ to $\left.104^{\circ} \mathrm{F}\right)$.
2 If charging is done at high temperature, charging time of the battery may take longer.
3 Exceeding the specified charging time may shorten the life of the battery and should be avoided if possible.
4 The battery source will discharge when stored and should be checked before using with instrument.
5 Be sure to charge as stored battery source every 3 or 4 months and store in a place at $30^{\circ} \mathrm{C}$ and below when it will not used for a long period.
If you allow the battery to be completely discharged, it will have an effect on the overall performance for proper charging in the future.
Keep batteries charged at all times.
6 For further information, see APPENDIX 2 "Precaution when Charging or Storing Batteries".

## 13 DETACH/ATTACH OF TRIBRACH

The instrument is easily detached or attached to the tribrach, with a tribrach locking lever loosened or tightened for this purpose.

## - Detachment

1) Loosen the tribrach locking lever, by revolving it $180^{\circ}$ or 200 g in the counterclockwise direction (which will point the triangle mark upwards).
2) Grip the carrying handle firmly with one hand while holding the tribrach with the other. Then lift the instrument straight upwards and off.

- Attachment

1) Hold the instrument by the carrying handle, with one hand, and carefully lower it on top of the tribrach while, at the same time, coinciding the alignment piece with the tribrach alignment groove on the instrument and tribrach respectively.
2) When fully seated, revolve the tribrach locking lever $180^{\circ}$ or 200 g clockwise ( which will point the triangle mark downwards again).


## Locking the Tribrach Locking Lever

The tribrach locking lever can be locked, to prevent it be accidentally removed, especially if the upper instrument section is not being detached very often. Simply tighten the securing screw on the locking lever with the accessory screwdriver, found in the case.


Quick battery charger BC-5 (for BT-3Q)

- Input voltage:100, 120, 220, 240V $A C: \pm 10 \% 50 / 60 \mathrm{~Hz}$
- Power consumption: 40VA approx.
- Charging time: approx. 1 hour ( $+20^{\circ} \mathrm{C}$ ) to charge BT-3Q
- Operation temperature range:
$+10^{\circ} \mathrm{C}$ to $+40^{\circ} \mathrm{C}\left(+50\right.$ to $\left.+104^{\circ} \mathrm{F}\right)$
- External dimensions:
$181(\mathrm{~L}) \times 97(\mathrm{~W}) \times 78(\mathrm{H}) \mathrm{mm}$
- Weight:1.5kg


Large capacity battery pack BT-3L

- Output voltage : DC 8.4 V
- Capacity: 6AH
- Service life per charging: Approx. 24 hour
- External dimensions:
$190(\mathrm{~L}) \times 106(\mathrm{~W}) \times 74(\mathrm{H}) \mathrm{mm}$
- Weight:2.8kg



## Battery pack BT-3Q

- Output voltage :DC 8.4 V
- Capacity: 1.8 AH
- Service life per charging: Approx. 7 hour
- External dimensions: $225(\mathrm{~L}) \times 62(\mathrm{~W}) \times 33(\mathrm{H}) \mathrm{mm}$
- Weight:0.7kg


Battery charger BC-6 (for BT-3L)

- Input voltage:100, 120, 220, 240V

$$
\mathrm{AC}: \pm 10 \% 50 / 60 \mathrm{~Hz}
$$

- Power consumption: 15VA approx.
- Charging time: approx. 15 hour $\left(+20^{\circ} \mathrm{C}\right)$ to charge BT-3L
- Operation temperature range: $+10^{\circ} \mathrm{C}$ to $+40^{\circ} \mathrm{C}\left(+50\right.$ to $\left.+104^{\circ} \mathrm{F}\right)$
- External dimensions: $142(\mathrm{~L}) \times 96(\mathrm{~W}) \times 64(\mathrm{H}) \mathrm{mm}$
- Weight:1.0kg



## Power cord PC-5

(For BT-3Q and TOPCON FC series Data collector)

- L-shape plug provided
- Cord length: $2 m$ approx.



## Power cord PC-6 (For BT-3L)

- L-shape plug provided
- Cord length: 2 m approx.



## Auto converter AC-5

- Input voltage:12V DC
- Output voltage :DC 8.4 V
- Cable length:3m approx.
- External dimensions: $100(\mathrm{~L}) \times 53(\mathrm{~W}) \times 47(\mathrm{H}) \mathrm{mm}$
- Weight:0.3kg


Cigarette battery charger BC-9 (for BT-3Q)

- Input voltage:13.8V to 16 V
- Power consumption: 40VA approx.
- Charging time: approx. 2 hour $(+200 C)$ to charge BT-3Q
- Operation temperature range:
$+10^{\circ} \mathrm{C}$ to $+40^{\circ} \mathrm{C}\left(+50\right.$ to $\left.+104^{\circ} \mathrm{F}\right)$
- External dimensions:
$116(\mathrm{~L}) \times 60(\mathrm{~W}) \times 50(\mathrm{H}) \mathrm{mm}$
- Weight:0.3kg



## Trough compass, Model 6

Shock proof construction. No clamp is necessary when carrying the instrument.
When using this compass, use the handle battery BT24QW.


## Solar filter, Model 6

A filter designed exclusively for direct collimation of the sun.
Solar filter of flap-up type.


## Power cord PC-3 (For AC-5)

- L-shape plug provided
- Cord length: 2 m approx.



## Diagonal eyepiece, Model 10

## - Observation in an easy posture will be provided

 up to the zenith position

## Solar reticle, Model 6

A reticle designed for collimation of the sun. Can be used together with Solar Filter.


## Optical plummet tribrach

This is detachable tribrach having built-in optical plummet telescope.
(Compatible with Wild)

## Prism sets

See the description on Chapter 16 "PRISM SYSTEM"


## Mini prism

The mini prism ( 25.4 mm ) is made from precision ground glass and mounted in high impact plastic housings. The mini has the unique capability of being positioned either at a " 0 " or " -30 " with the same prism


## Gadget case, Model 1

A case to store and carry accessories.

- External dimensions:

$$
300(\mathrm{~L}) \times 145(\mathrm{~W}) \times 220(\mathrm{H}) \mathrm{mm}
$$

- Weight:1.4kg



## Back pack, Model 2

Convenient for use in mountainous terrain.


## Prism unit case, Model 6

Fixed 9 prisms unit or tilting 3 prisms unit can be stored in this case. Especially, this is a very easy case to carry. Soft material is used.

- External dimensions:
$250(\mathrm{~L}) \times 120(\mathrm{~W}) \times 400(\mathrm{H}) \mathrm{mm}$
- Weight: 0.5 kg


## Prism unit case, Model 5

1 prisms unit or fixed 3 prisms unit can be stored in this case. Especially, this is a very easy case to carry. Soft material is used.

- External dimensions:
$200(\mathrm{~L}) \times 200(\mathrm{~W}) \times 350(\mathrm{H}) \mathrm{mm}$
- Weight:0.5kg



## Prism unit case, Model 3

This is the plastic case to store and carry various sets of prisms.
The case covers one of the following prism sets:

- Tilt single prism set
- Tilt single prism set with a target plate
- Fixed triple prism unit
- Fixed triple prism unit with a target plate
- External dimensions:
$427(\mathrm{~L}) \times 254(\mathrm{~W}) \times 242(\mathrm{H}) \mathrm{mm}$
- Weight: 3.1 kg



## Aluminum extension leg tripod, Type E

- Flat head $5 / 8^{\prime \prime} \times 11$ threads with adjustable legs.


Wide-frame extension leg tripod, Type $E$ (Wood)

- Flat head $5 / 8^{\prime \prime} \times 11$ threads with adjustable legs.


## 15 BATTERY SYSTEM

In case of On-board battery


GTS-600 series

In case of External battery Pack


Charging
Charging time


Quick
BC-27BR for AC 120V use BC-27CR for AC 230V use

BT-50Q


Normal
BC-10B for AC 120V use BC-10C for AC 230V use

Quick
for AC 100V / 120V / 220V / 240V use

Quick
for DC 13.8 to 16 V use


Normal
for AC $100 \mathrm{~V} / 120 \mathrm{~V} / 220 \mathrm{~V}$
/ 240V use

## 16 PRISM SYSTEM

Arrangement according to your needs is possible.


It is possible to change the combination according purpose.


Use the above prisms after setting them at the same height as the instruments. To adjust the height of prism set, change the position of 4 fixing screws.

## 17 PRECAUTIONS

1) For transportation, hold by the handle or yoke of the instrument. Never hold by the lens barrel as it can affect the fixing bracket inside and reduce the accuracy of the instrument.
2) Never expose the instrument without a filter to direct sunlight. It may damage the components inside the instrument.
3) Never leave the instrument unprotected in high temperature. The temperature inside instrument may easily reach up to $70^{\circ} \mathrm{C}$ or above and will reduce the service life.
4) When a high degree of precision is required for measurement, provide shade against direct sunlight for the instrument and tripod.
5) Any sudden change of temperature to the instrument or prism may result in a reduction of measuring distance range, i.e. when taking the instrument out from a heated vehicle.
6) When opening the carrying case and taking out the instrument, place the case horizontally, then open the case.
7) When returning the instrument to its case, be sure to match the white positioning marks provided with the case and place the instrument with the eyepiece upward.
8) For transportation, provide dampening or a cushion appropriately to avoid sudden shock or vibration.
9) For cleaning the instrument after use, remove dust using a cleaning brush, then wipe off with a cloth.
10) For cleaning the lens surface, use a cleaning brush to remove the dust, then use a clean lintless cotton cloth. Moisten it with alcohol ( or mixture with ether ) to wipe gently in a rotational motion from the center out.
11) Even if any abnormality occurs, never attempt to disassemble or lubricate the instrument yourself. Always consult with TOPCON or your dealer.
12) To remove the dust on the case, never use thinner or benzine. Use a clean cloth moistened with neutral detergent.
13) Check each part of the tripod after extended use. Parts (screws or clamps) may work themselves free.

## 18 ERROR DISPLAYS

| Error code | Description | Countermeasures |
| :---: | :---: | :---: |
| Backup battery empty | Displayed when built in battery for memory back up is empty. | Contact your dealer or Topcon. |
| AF Range Over | Displayed when the contrast with the target and its circumference is too low or too high to focus the target automatically. <br> (Only for GTS-600AF series) | Focus the target manually by using the focusing knob. |
| Focus Error | Displayed when the auto focus is not accomplished for some reasons. (Only for GTS-600AF series) | Retry the auto focus by pressing the auto focus key. |
| W/C OVER | Displayed when measurement carried out within $\pm 9^{\circ}$ from zenith or nadir at the Earth curvature and refraction correction mode is ON. | Set correction for refraction and earth curvature mode OFF or measure out of $\pm 9^{\circ}$ from the zenith or Nadir. |
| $\begin{aligned} & \text { H angle } \\ & \text { measuring } \\ & \text { error } \end{aligned}$ | Displayed when the instrument rotated too fast or any abnormality occurs in angle measuring system . | The instrument will return to previous mode automatically. |
| $\underset{\substack{\mathrm{V} \text { angle } \\ \text { erruring }}}{\substack{\text { and }}}$ | Displayed when the telescope rotated too fast or any abnormality occurs in angle measuring system. | The instrument will return to previous mode automatically. |
| E31 | Displayed when the unit of the angle at the recall mode is different from the unit stored in setting mode. | Make the unit in same unit system. |
| E35 | Displayed when REM measurement carried out to the range from zenith or nadir $\pm 6^{\circ}$. | Operate in the range out of $\pm 6^{\circ}$ from the zenith or nadir. |
| E36 | Displayed when the N.E coordinates are set same as the instrument coordinate in setting direction angle or lay out mode. | Set except the instrument coordinate value. |
| E60's | Any abnormality occurs with EDM (distance measuring system). | Repair is required. |
| E71 | Displayed when vertical angle 0 position is set with incorrect procedure. | Confirm the procedure and readjust. |
| E72 | Displayed when Vertical angle -position is adjusted in wrong position. | Confirm the procedure and readjust |
| E73 | The instrument was not leveled when Vertical angle 0 -position is adjusted. | Level the instrument then carry the adjustment work. |
| $\begin{aligned} & \text { E81 } \\ & \text { E82 } \end{aligned}$ | Mainly at the time data transmission between GTS-600/600AF series and external instrument. | Press [F1](EXIT) key, and confirm the connection cables are correct. |


| Other <br> E80's | Data transmission error between internal <br> P.C.B.'s. | Restart and confirm the operation procedure <br> is correct. |
| :--- | :--- | :--- |
| E90‘s | Abnormality in internal memory system. | Repair is required. |
| E400‘s | Abnormality in auto focusing system. (Only for <br> GTS-600AF series) | Retry the auto focus by pressing the auto <br> focus key. |
| E600's | Abnormality in angle measuring system. | If this error code continues to display, repair is <br> required. |
| E700‘s | Abnormality in angle measuring system. | If this error code continues to display, repair is <br> required. |

- If error still persist after attempting to clear them, contact your local Topcon dealer or Topcon head office.


## 19 SPECIFICATIONS

## Telescope

Length
: 150 mm
Objective lens
45mm (EDM 50mm)
Magnification
30x
Image
Erect
Field of view
$1^{\circ} 30^{\prime}$
Resolving power
2.5"

Minimum focus
1.3 m 1.4 m (AF type)

Reticle illumination
: Provided
Distance measurement
Measurement range

| Model | Prism | Angular acceleration |  |
| :---: | :---: | :---: | :---: |
|  |  | Condition 1 | Condition 2 |
| GTS-601/601AF GTS-602/602AF GTS-603/603AF | Mini prism | 1,000m ( 3,300ft) | ---- |
|  | 1 prism | 3,000m ( 9,900ft) | 3,500m (11,500ft) |
|  | 3 prisms | 4,000m (13,200ft) | 4,700m (15,400ft) |
|  | 9 prisms | 5,000m (16,400ft) | 5,800m (19,000ft) |
| GTS-605/605AF | Mini prism | 900m (3,000ft) | ---- |
|  | 1 prism | 2,000m (6,600ft) | 2,300m ( 7,600ft) |
|  | 3 prisms | 2,700m (8,900ft) | 3,100m (10,200ft) |
|  | 9 prisms | 3,400m (11,200ft) | 4,000m (13,200ft) |

Condition 1: Sight haze with visibility about 20km (12.5miles) moderate sunlight with light heat shimmer.
Condition 2: No haze with visibility about 40 km (25 miles), overcast with no heat shimmer.

Measurement accuracy
Least Count in Measurement
Fine measurement mode Coarse measurement mode
Tracking measurement mode
Measurement Display
Measurement Time
Fine measurement mode
Tracking measurement mode
Coarse measurement mode
Atmospheric Correction Range
Prism Constant Correction Range Coefficient Factor
: $\pm(2 m m+2 p p m \times D)$ m.s.e.
D: Measuring distance (mm)
$: 1 \mathrm{~mm}(0.005 \mathrm{ft}.) / 0.2 \mathrm{~mm}(0.001 \mathrm{ft}$.)
: 1 mm (0.005ft.)
: 10 mm (0.02ft.)
: 11 digits : max. display 9999999.9999m
: 1 mm : 1.2 sec . (Initial 4 sec .) 0.2 mm : 2.8 sec . (Initial 5 sec .)
: 0.4sec. (Initial 3 sec .)
: 0.7sec. (Initial 3 sec .)
(The initial time will be different by a condition )
: -999.9 ppm to +999.9 ppm , in 0.1 ppm increments
: -99.9 mm to +99.9 mm , in 0.1 mm increments
: Meter / Feet
International feet 1 meter $=3.2808398501 \mathrm{ft}$.
US SURVEY feet 1 meter $=3.2808333333 \mathrm{ft}$.

| Electronic Angle Measurement |  |
| :---: | :---: |
| Method | : Absolute reading |
| Detecting system: |  |
| Horizontal | : 2 sides |
| Vertical | : 2 side |
| Minimum reading |  |
| GTS-601/601AF | : 1"/0.5" (0.5mgon/0.1mgon, $5 \mathrm{mmil} / 2 \mathrm{mmil})$ reading |
| GTS-602/602AF | : 1"/0.5" (0.5mgon/0.1mgon, $5 \mathrm{mmil} / 2 \mathrm{mmil})$ reading |
| GTS-603/603AF | : 5"/1" (1mgon/0.2mgon, $20 \mathrm{mmil} / 5 \mathrm{mmil})$ reading |
| GTS-605/605AF | : 5"/1" (1mgon/0.2mgon, 20mmil/ 5mmil) reading |
| Accuracy(Standard deviation based on DIN 18723 ) |  |
| GTS-601/601AF | : 1"(0.3mgon ) |
| GTS-602/602AF | : 2"(0.6mgon ) |
| GTS-603/603AF | : 3"(1.0mgon) |
| GTS-605/605AF | : 5 "(1.5mgon ) |
| Diameter of circle | : 71 mm |
| Tilt Correction |  |
| Type | : Automatic vertical and Horizontal index |
| Method | : Liquid type |
| Compensating Range | : $\pm 4^{\prime}$ |
| Correction unit | : 1"(0.1mgon) |
| Computer unit |  |
| OS | : MS-DOS Ver.3.22 |
| Internal Memory |  |
| System memory | : FEEPROM 512KB |
| Main memory | : RAM 640 KB |
| Data memory | : RAM 320 KB |
| Program memory | : FEEPROM 512KB |
| Application program memory | : FEEPROM 2MB |
| Calender Clock | : Provided |
| Automatic Focusing (Only for GTS-600AF series) |  |
| Method | : Detecting a peak of contrast |
| Auto focusing range | : 2 m to $\infty$ |
| Auto focusing time | : 4 to 5.2 sec . (Brightness more than 1000 luxes) |
| Others |  |
| Instrument height | 182 mm (7.2in) Base unit detachable (Height from the tribrach dish to the center of telescope) |
| Level sensitivity |  |
| Circular level | : 10'/2mm |
| Plate level | : $30 / 12 \mathrm{~mm}$ |
| Optical Plummet Telescope |  |
| Magnification | : 3x |
| Focusing range | : 0.5 m to infinity |
| Image | : Erect |
| Field of view | : $4^{\circ}$ |
| Laser Plummet (only for Laser plummet type) |  |
| Light source | : LD (Visible laser) |
| Wave length | : 633nm |
| Out put | : 1mW maximum |
| Laser class | : CLASS 2 (II) laser product |

Weight
Instrument (with battery)
GTS-600 series : 5.8 kg ( 12.8 lbs )
GTS-600AF series $\quad: 5.9 \mathrm{~kg}$ ( 13.0 lbs )
Plastic carrying case $: 3.7 \mathrm{~kg}$ ( 8.2 lbs )
Durability Protection against water and dust : IP65 (Based on the standard IEC60529) Ambient Temperature Range $-20^{\circ} \mathrm{C}$ to $+50^{\circ} \mathrm{C}\left(-4^{\circ} \mathrm{F}\right.$ to $\left.+122^{\circ} \mathrm{F}\right)$

Rechargeable Battery BT-50Q (This battery does not contain mercury.)
Out put voltage
7.2 V

Capacity
. 2.7 AH (Ni-MH)
Maximum operating time (when fully recharged) at $+20^{\circ} \mathrm{C}\left(+68^{\circ} \mathrm{F}\right)$
GTS-600 series
Including distance measurement : 6.5hours
Angle measurement only : 14hours
Normal use : 11hours
(Caluculated in the ratio of 1 (distance measurement) : 3 (angle measurement)
GTS-600AF series (The automatic focusing is used once in every 30 seconds.)
Including distance measurement : 5hours
Angle measurement only : 9hours
Normal use : 7hours
(Caluculated in the ratio of 1 (distance measurement) : 3 ( angle measurement)
Weight

$$
\text { : 0.3kg ( } 0.7 \mathrm{lbs} \text { ) }
$$

## Battery Charger BC-27BR / BC-27CR

Input voltage : AC 120V(BC-27BR), AC 230V(BC-27CR)
Frequency 50/60Hz
Recharging time (at $+20^{\circ} \mathrm{C} /+68^{\circ} \mathrm{F}$ )
Battery BT-52QA : 1.8 hours
Discharging time (at $+20^{\circ} \mathrm{C} /+68^{\circ} \mathrm{F}$ )
Battery BT-52QA : 8 hours (in case of full charge)
Operating temperature $:+10^{\circ} \mathrm{C}$ to $+40^{\circ} \mathrm{C}\left(+50^{\circ} \mathrm{F}\right.$ to $\left.104^{\circ} \mathrm{F}\right)$
Charging signal : Red lamp illumination
Refreshing signal : Yellow lamp illumination
Finishing signal : Green lamp illumination
Weight : 0.5kg (1.1 lbs)

- Battery using time will vary depending on environmental conditions and operations done with GTS-

600 series.

## APPENDIX

## 1 Dual Axis Compensation

Inclination of the vertical axis with respect to true vertical will result in incorrectly measured horizontal angles. The extent of the error in horizontal angle measurement due to axis tilt depends on three factors:

- the amount of the tilt of axis
- the elevation of the target
- the horizontal angle between the direction of till of the vertical axis and the target.

These factors are related by the following formula :
$\mathrm{Hz}_{\text {err }}=\mathrm{V} \cdot \sin \alpha \cdot \tanh$
where
$v=$ tilt of axis in arcseconds
$\alpha=$ azimuth angle between vert. axis direction and target
$\mathrm{h}=$ elevation of target
$\mathrm{Hz}_{\text {err }}=$ error in horizontal angle
Example: When the vertical axis is tilted by 30 arcseconds, the target is $10^{\circ}$ above the horizon and rotated 90 in azimuth from the direction of the vertical axis error.

$$
\begin{aligned}
& \mathrm{Hz} \mathrm{z}_{\text {err }}=30 " \cdot \sin \alpha \cdot \tan 10^{\circ} \\
& \mathrm{Hz} \mathrm{e}_{\text {err }}=30^{\prime \prime} \cdot 1 \cdot 0.176326=5.29 "
\end{aligned}
$$

From the above example it can be seen that horizontal angle errors will increase with steeper vertical sights (tangent will increase as vertical angle increases) and will be at a maximum when the target is at right angles $\left(\sin 90^{\circ}=1\right)$ to the direction of the vertical axis error. Errors will be at a minimum when the sights are nearly horizontal ( $\mathrm{h}=0, \tan 0=0$ ) and in the same direction as the vertical axis error ( $\alpha=0$, $\sin 0=0$ ). Please refer to the table below to see the relationship between axis tilt ( v ) and elevation ( h ) and the error in horizontal angles which results from these factors.

| V | h $0^{\circ}$ | $1^{\circ}$ | $5^{\circ}$ | $10^{\circ}$ | $30^{\circ}$ | $45^{\circ}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $0{ }^{\prime \prime}$ | 0 " | 0 " | $0 "$ | $0 "$ | $0 "$ | $0 "$ |
| 5" | 0 " | 0.09" | 0.44" | 0.88" | 2.89" | $5 "$ |
| 10" | $0 "$ | 0.17" | 0.87" | 1.76" | 5.77" | 10" |
| 15 | $0 "$ | 0.26" | 1.31" | $2.64 "$ | 8.66" | $15 "$ |
| $30 "$ | $0 "$ | 0.52" | 2.62 " | 5.29" | 17.32" | $30 "$ |
| $1^{\prime}$ | $0 "$ | 1.05" | $5.25 "$ | 10.58" | $34.64 "$ | $1 '$ |

It is clear from the table that dual axis compensation has the most benefit when the elevation of the target is greater then $30^{\circ}$ and the axis is tilted more than $10{ }^{\prime \prime}$. The entries indicated in bold in the table show, in fact, that for many common surveying applications i.e. target elevation $<30^{\circ}$ and axis error $<10^{\prime \prime}$, virtually no correction would be required. Dual axis compensation is especially suited then for applications where the sights are very steep.

Even though the compensators can correct horizontal angles for vertical axis errors, it is still important to use care in setting up the instrument.
Centering error, for instance, cannot be corrected by the compensators. If the vertical axis is tilted by 1' with the instrument 1.4 meters above the ground, a centering error of approx. 0.4 mm will result. The maximum effect of this error at 10 m is about 8 " of horizontal angle error.

In order to maintain the increased accuracy possible through dual axis compensation, it is necessary to keep the compensators in proper adjustment.The compensators must agree with the actual level condition of the instrument. Through various environmental stresses, the agreement between the level condition sensed by the compensators and the true level condition of the instrument may be disturbed. In order to reestablish the correct relationship between the compensator and the true level condition of the instrument, it is necessary to carry out the vertical indexing procedure listed on chapter 14.3.6 "Adjustment of vertical Angle 0 Datum". This adjustment will both reset the vertical index (cause a direct + indirect zenith reading to the same elevation to equal $360^{\circ}$ ) and zero the level reference for the horizontal compensator. While correct vertical angles can be obtained by averaging direct and indirect reading even when the index is improperly adjusted, the same is not true for horizontal angles. Since the vertical axis error is fixed for a given setup, its effect cannot be removed by averaging two readings. For this reason, it is extremely important to maintain the vertical indexing adjustment to insure proper correction of the horizontal angles.

## 2 Precaution when Charging or Storing Batteries

The capacity of battery will be affected and its service life shortened in any of the following cases while it is recharged, dischrged or stored.

1) Recharging

Fig. 1 shows how ambient temperature at recharging is related to charging efficiency or as affecting discharge capacity. As seen from the figure, charging at normal temperature is best, and the efficiency decreases as the temperature rises. It is best, therefore, to always recharge the battery at normal temperature to obtain full use of battery capacity and enjoy maximum operation per charge. And the service life of your battery will be shortened if it is frequently overcharged or recharged at high temperature.

Note: 0.1 C charge means that the battery is recharged with 0.1 -time current as against its capacity.

## 2) Discharge

Fig. 2 shows discharge temperature characteristics. Discharge characteristics at high temperature are the same as those at normal temperatures. The battery is likely to have reduced discharge capacity as well as lower discharged voltage when discharged at low temperature. And the service life of your battery will be shortened if it is greatly overcharged.

Note: 1C discharge means one with 1 -time current over battery capacity.

## 3) Storage

See Fig. 3 for how storing period at different temperature levels is related to the remaining capacity. The battery will lose its capacity as storage temperature rises and the storage period increases.
This does not mean, however, that the battery performance is damaged when the battery is stored. The battery, reduced in capacity, will be restored once it is recharged. Always recharge your battery before use. And recharge and discharge the battery 3 or 4 times to restore its capacity if it has been stored for a long period or at high temperature. Storing at high temperature can adversely affect the service life of your battery.
Your battery has been fully charged before leaving the factory, but its capacity may be affected considerably when it takes several months to reach you, if it is stored at high temperature area or passes through a high-temperature region. Then, the battery must be recharged and discharged $3 \sim 4$ times to fully restore its capacity.
And the battery should always be stored at normal temperature or lower if it will not be used for any long period. This helps your battery have a longer service life.


Fig. 1 Recharging


Fig. 2 Discharge


Fig. 3 Storage

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[^0]:    *1) Every time pressing the $[\mathrm{F} 4](\mathrm{V} / \%)$ key, the display mode switches.

