

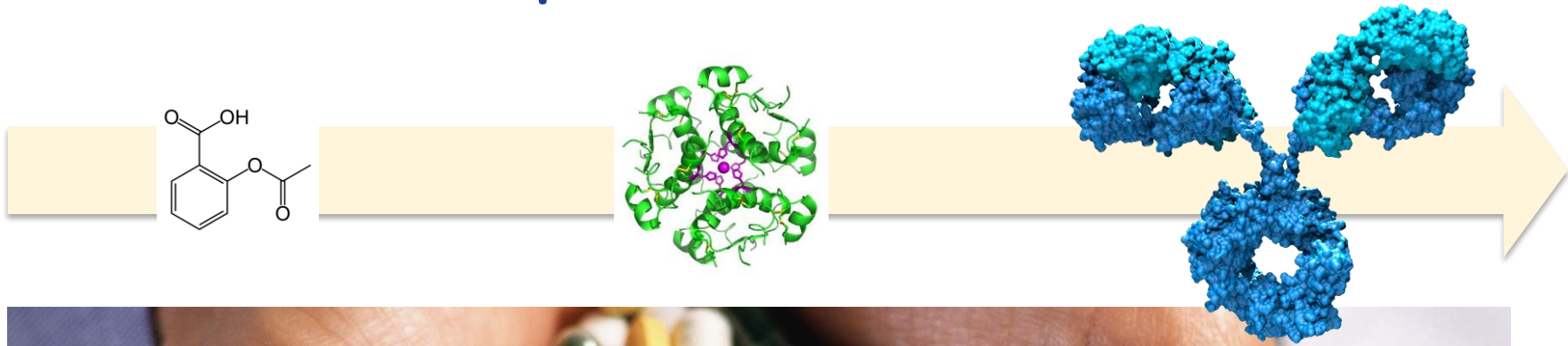
Introduction to purification strategy and purification optimization

Andy Chuang
Product Manager
andychuang@mail.level.com.tw



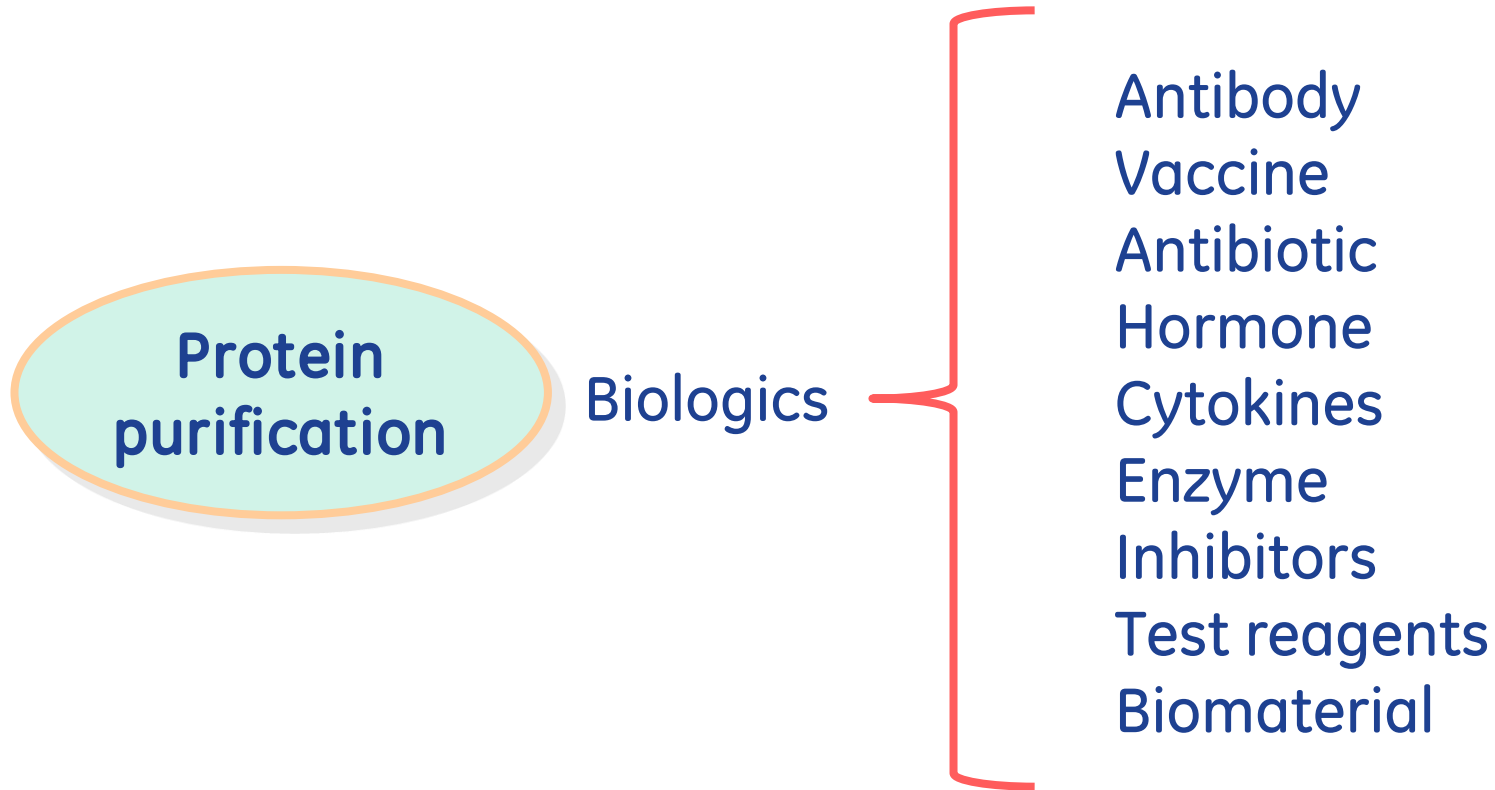
Level Biotechnology Inc.
進階生物科技股份有限公司

The trend of Biopharmaceutical?



In 2013, there were over 300 approved biopharmaceutical drugs on the market. A quarter of these drugs were related to monoclonal antibodies (MAbs).

Why purify proteins?



Content

Introduction to protein purification

purification strategy

Application examples: Antibody purification

How to choose media and column

Purification tools ÄKTA™ System

Purification optimization for ÄKTA™ System

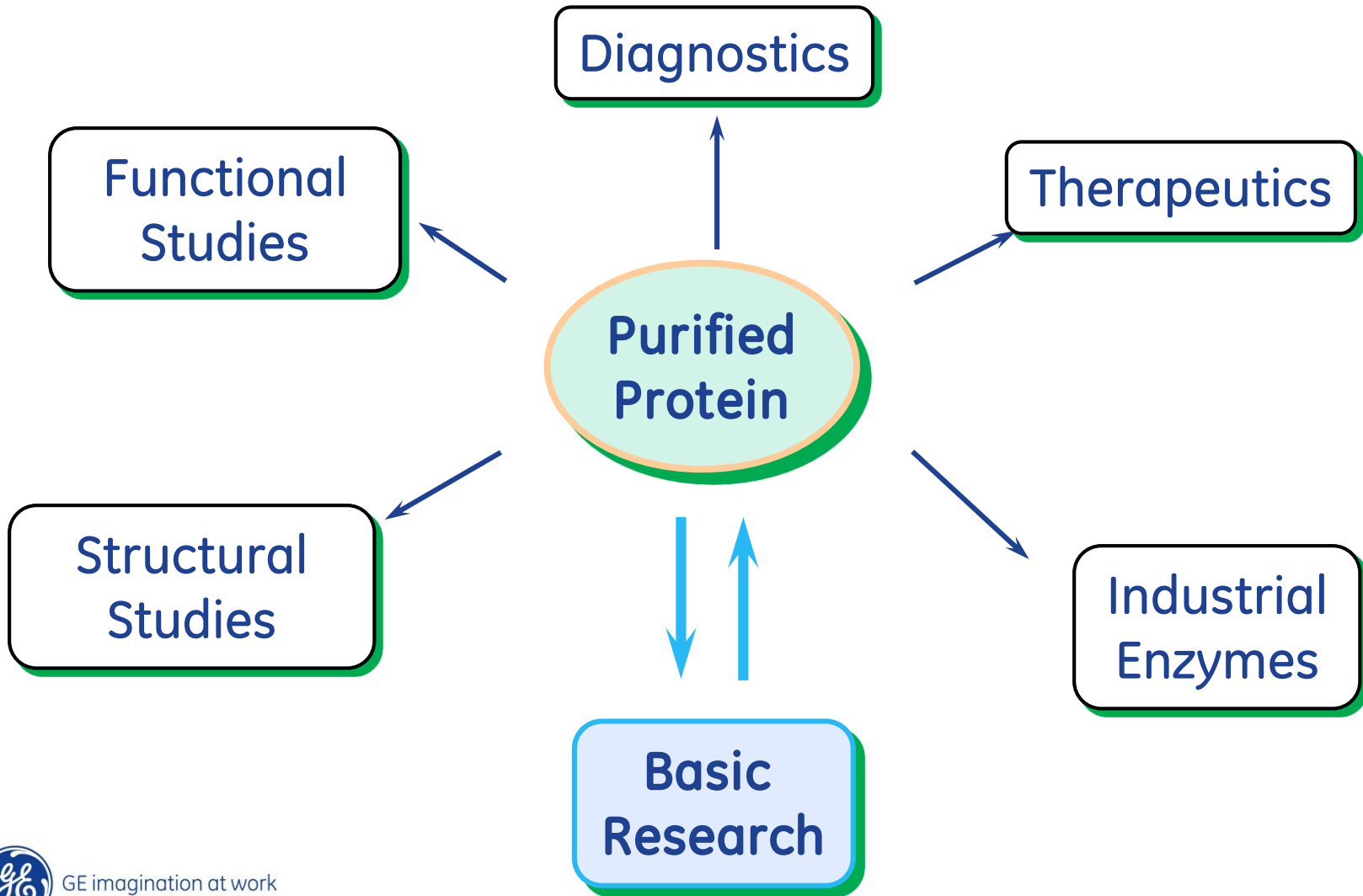
Summary



Introduction to protein purification



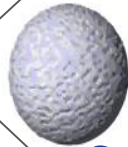
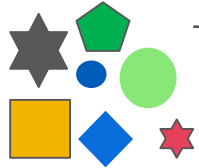
Why purify proteins?



Chromatography

Crude sample

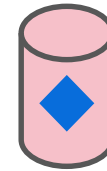
Buffer



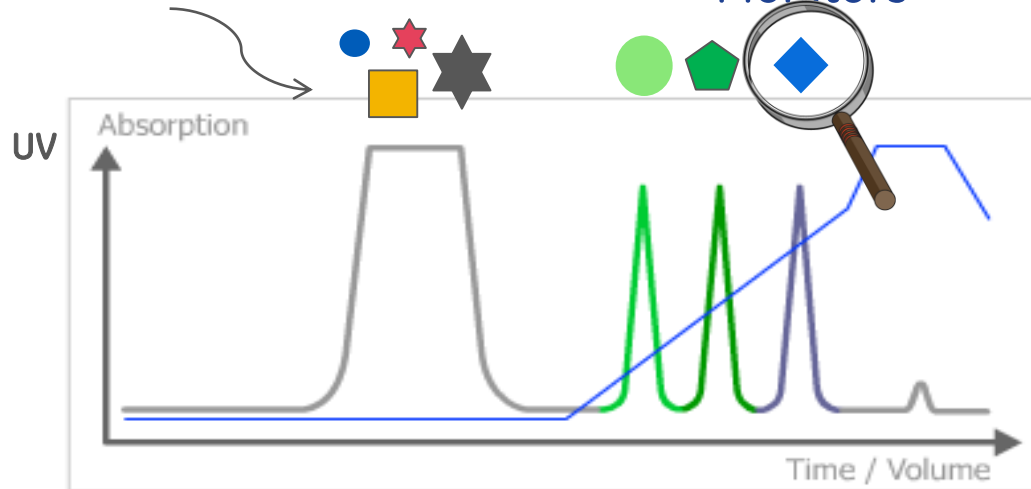
Column

Gel media

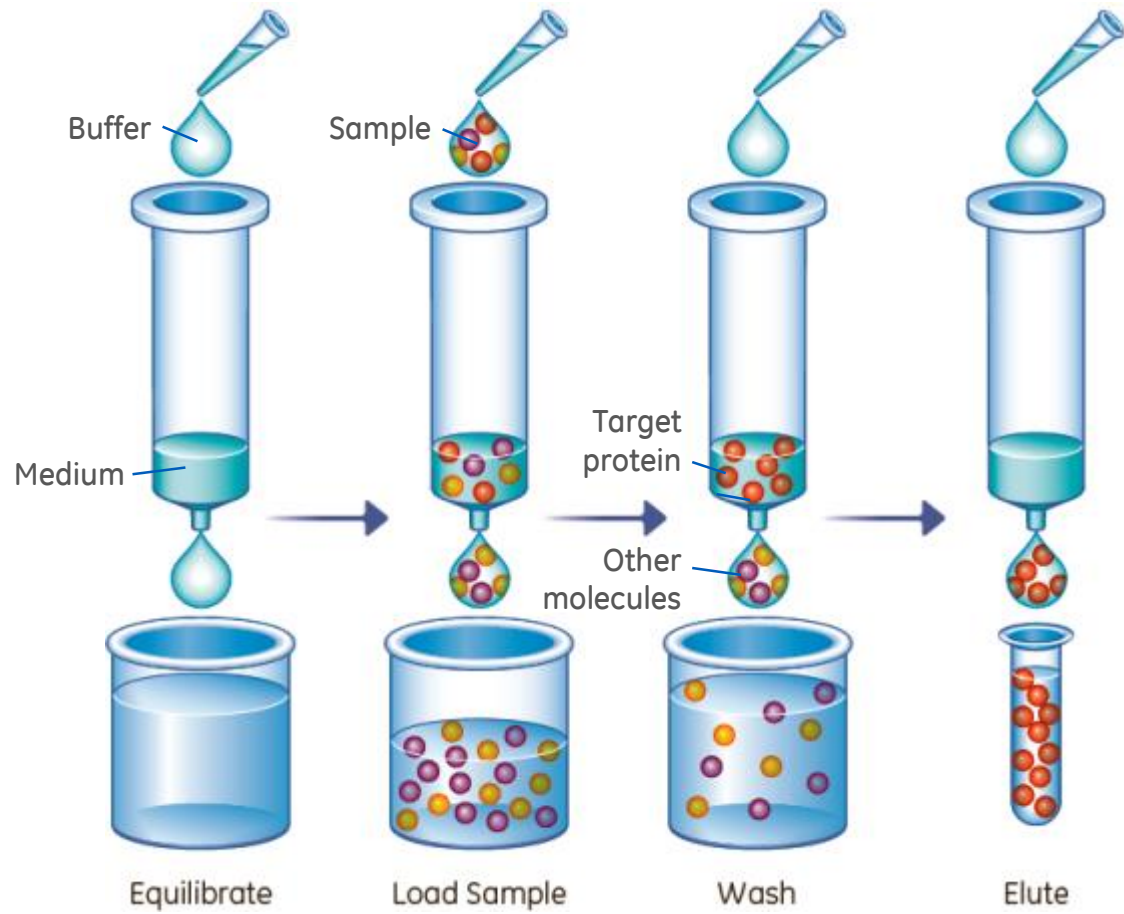
Collection



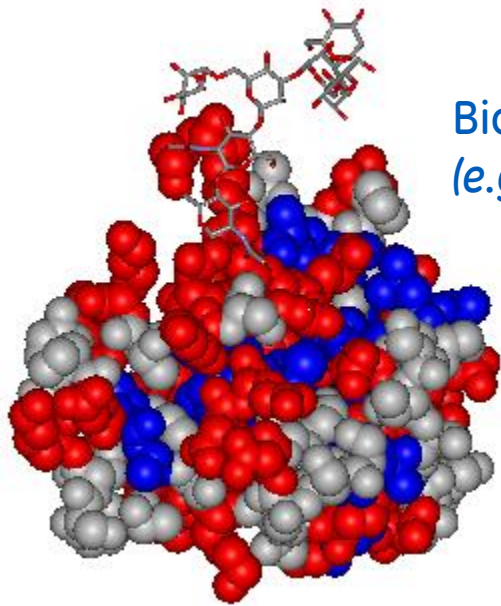
Monitors



Chromatography principle



Protein properties that matter for protein purification



Biospecific affinity - - - - Affinity chromatography (AC)
(e.g., a tag)

Net charge - - - - - Ion exchange chromatography (IEX)

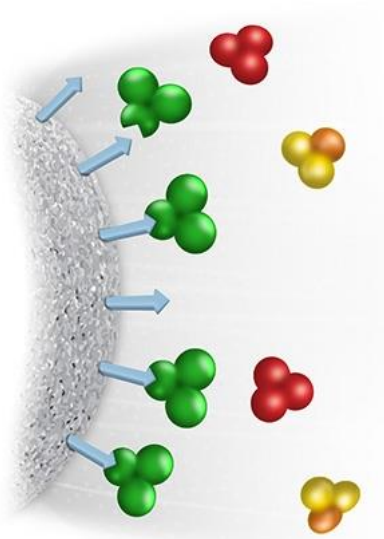
Hydrophobicity - - - Hydrophobic interaction
chromatography (HIC)

Size - - - - - Size exclusion chromatography (SEC)
or gel filtration



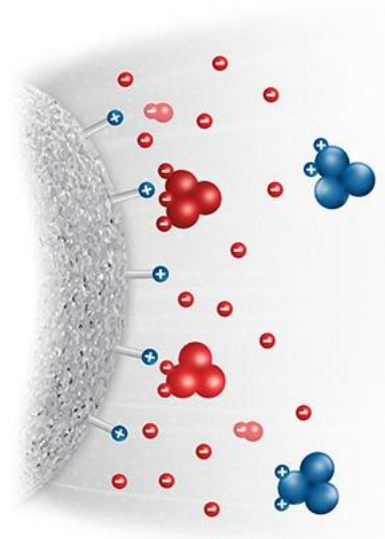
Schematics of common chromatography techniques

AC



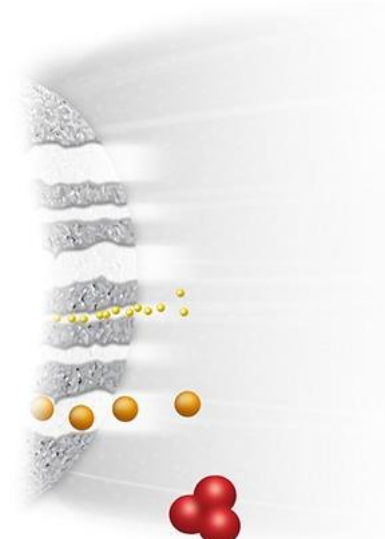
[Watch AC principle video](#)

IEX



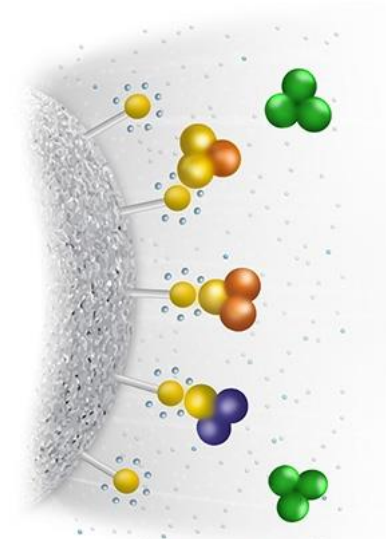
[Watch IEX principle video](#)

SEC



[Watch SEC \(or GF\) principle video](#)

HIC

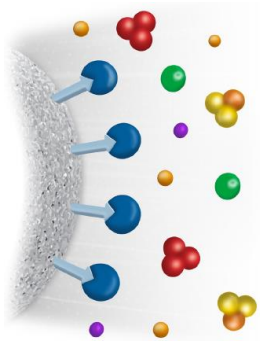


[Watch HIC principle video](#)

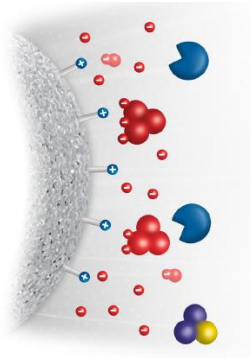


The principles of chromatography techniques

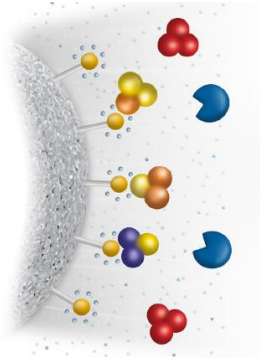
Affinity
Chromatography
(AC)



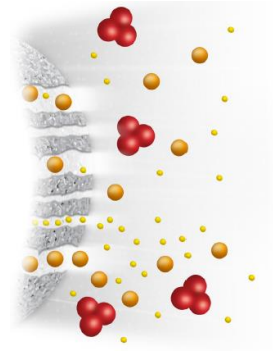
Ion exchange
Chromatography
(IEX)



Hydrophobic
interaction
Chromatography
(HIC)



Size exclusion
Chromatography
(SEC)



- Bind – elute principle
- Requires specific elution conditions
- Concentrating effect

- Diffusion – no binding
- Any elution conditions
- Diluting effect



purification strategy



Purification strategy - key elements for success

1. Define the purification objectives
2. Build a purification scheme with different purification steps
Capture, intermediate purification and polishing
3. Combine techniques
Maximize separation power and minimize sample treatment
4. Use relevant analytical assays
Protein ID, purity, quantity (activity, homogeneity)



Goals: successful protein purification

- Maintained biological activity
- Sufficient purity and quantity
- Good economy



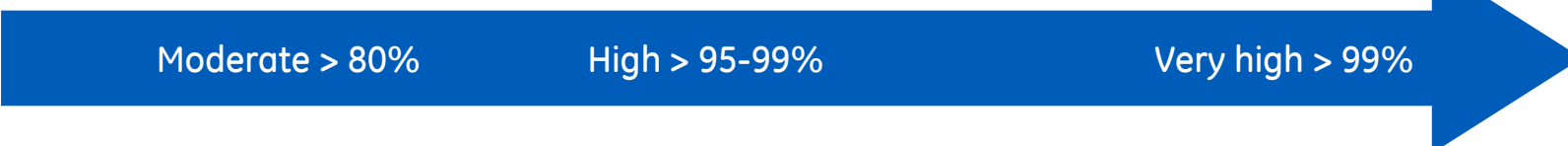
Defining the purification objectives



Amount



Purity



Activity



Homogeneity



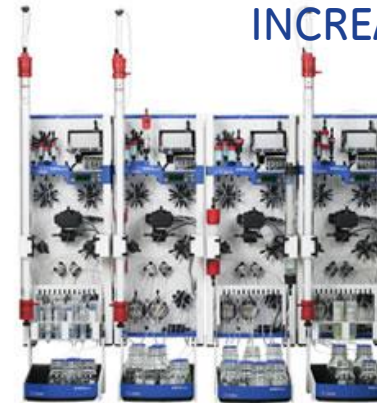
Different Scales, Various equipments

BIOPROCESS SCALE



ÄKTApurify™

INCREASED THROUGHPUT
LAB SCALE



ÄKTExpress™



ÄKTApilot™



ÄKTastart™



ÄKTaprime™ plus



ÄKTApure™

LAB SCALE

SIMPLE PURIFICATION

LOW THROUGHPUT
ADVANCED PURIFICATION



imagination at work

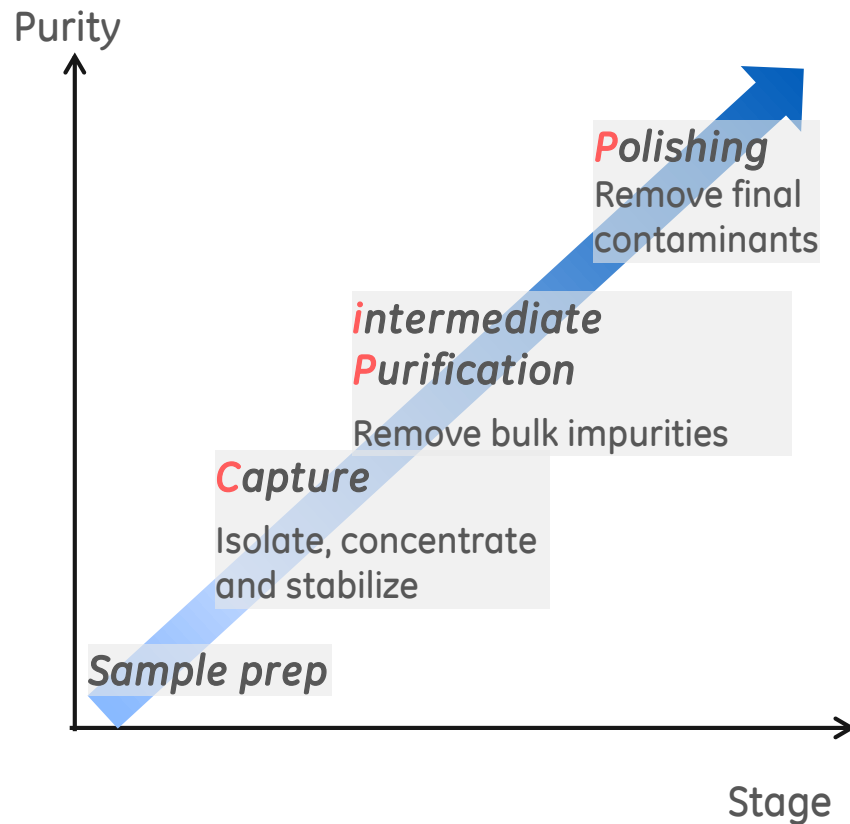
Purification strategy - key elements for success

1. Define the purification objectives
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Protein ID, purity, quantity (activity, homogeneity)

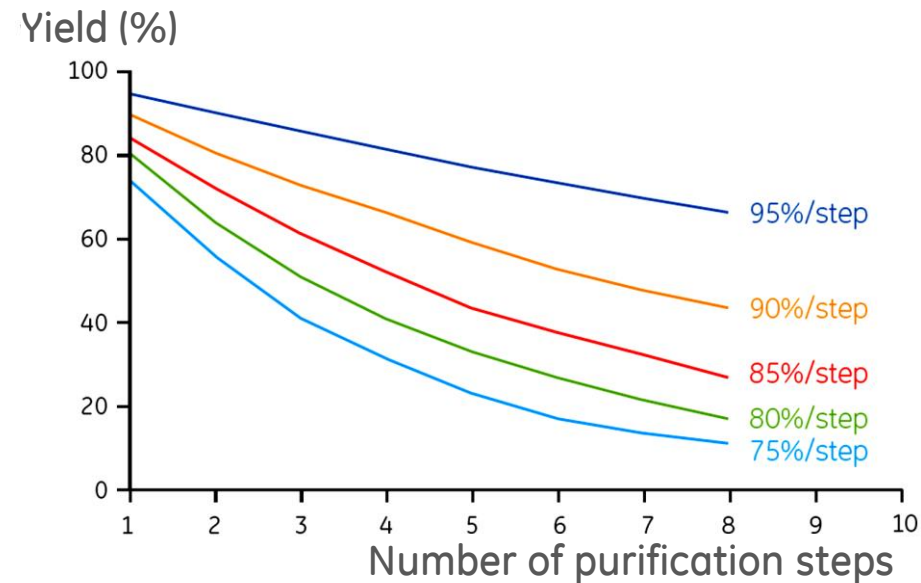


Introduction to CiPP purification strategy

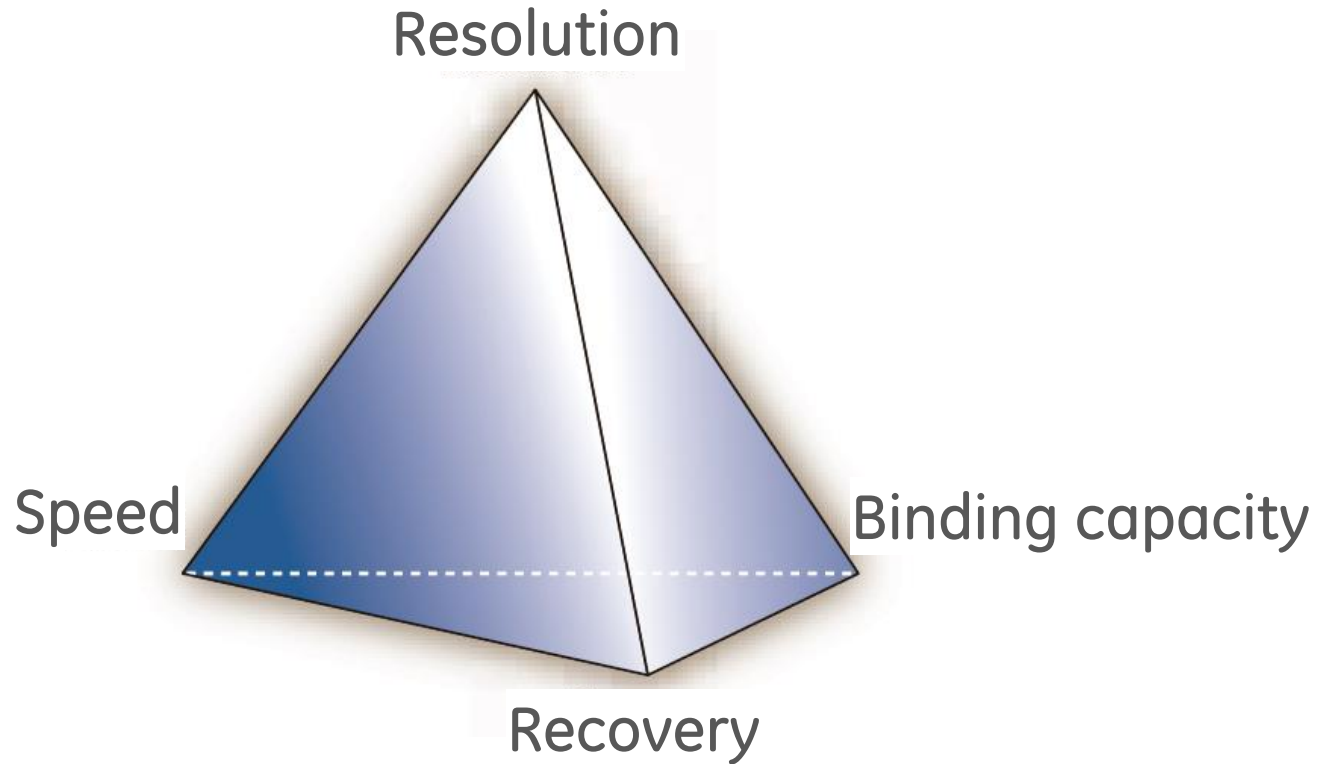
Purification strategy combining multiple steps



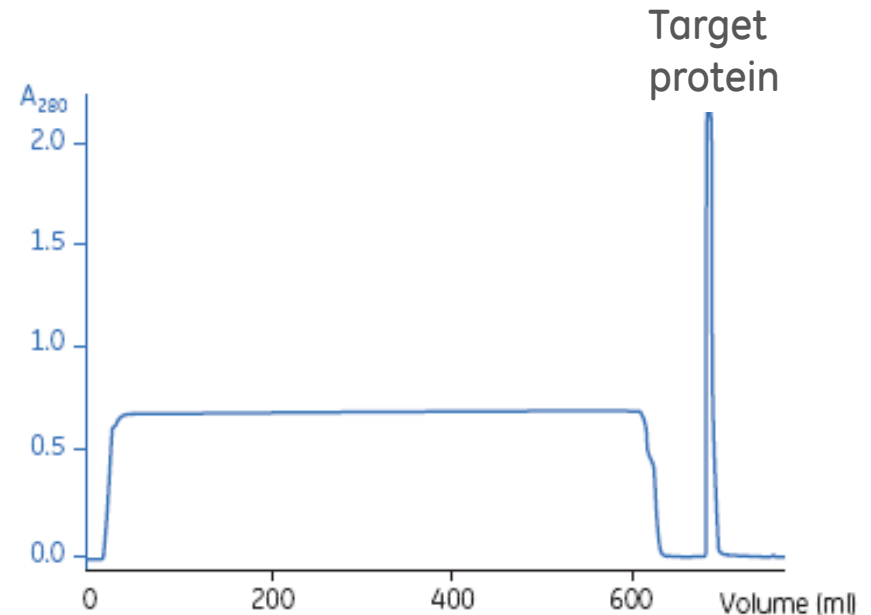
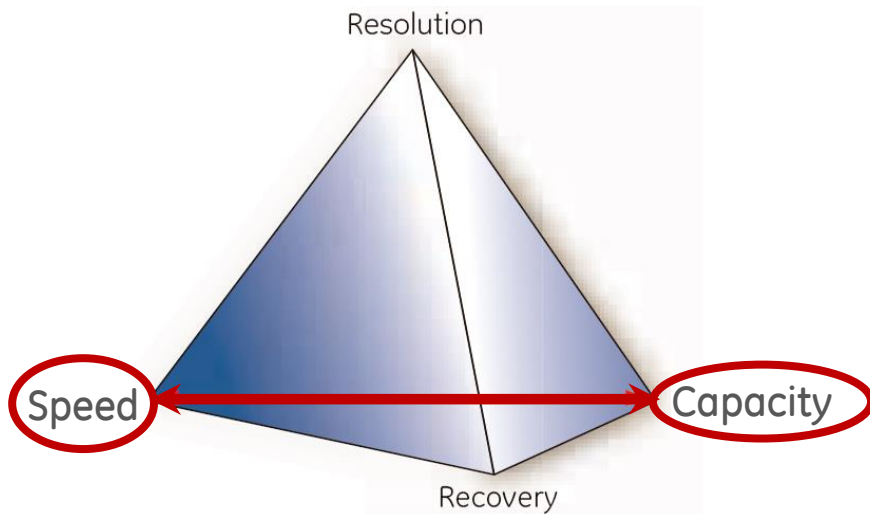
Protein recovery plotted against the number of purification steps



Important performance factors



CiPP: Capture



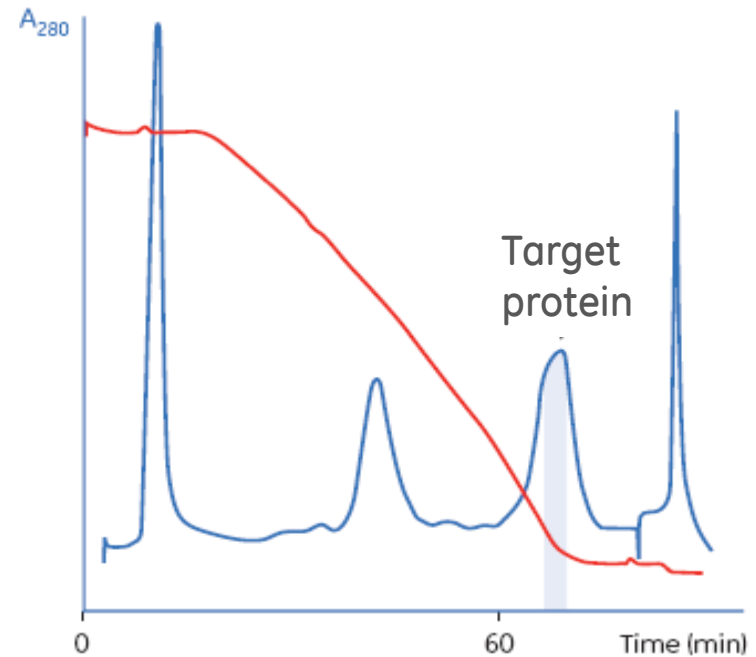
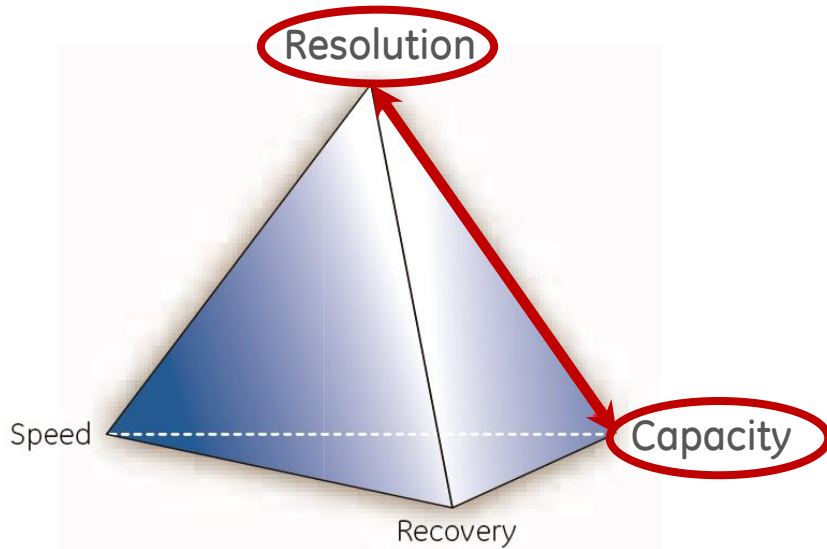
Technique: Affinity chromatography

Column: rProtein A Sepharose™ FF, XK16/20 (9.6 ml)

Sample: 88 mg of IgG2 in 600 ml clarified cell culture



CiPP: Intermediate purification



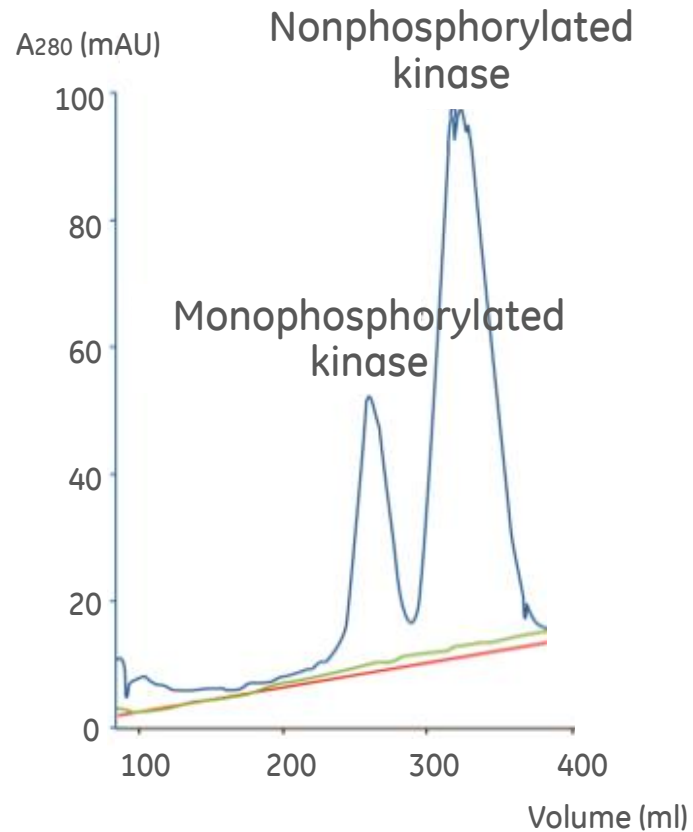
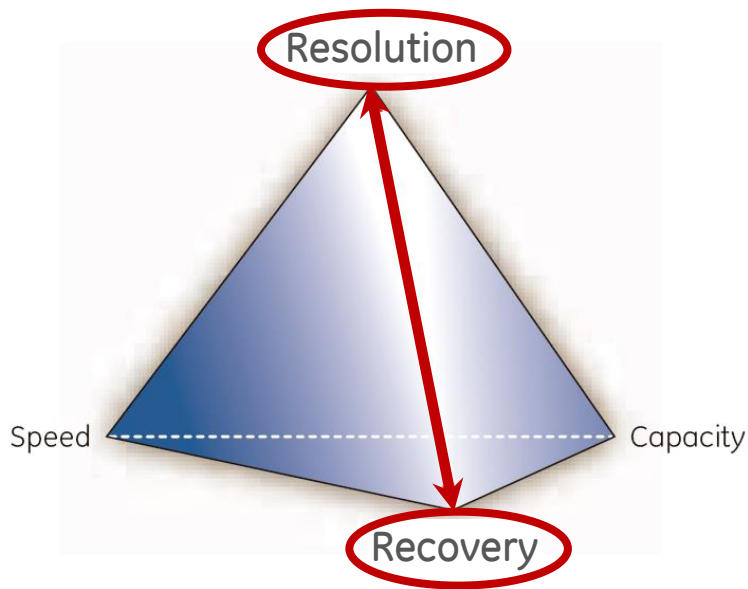
Technique: Hydrophobic interaction chromatography

Column: Butyl Sepharose™ 4 FF, XK16/20

Sample: 5 ml partially purified rec. annexin



CiPP: Polishing



Technique: Ion exchange chromatography
Column: Mono S™ (8 ml column)
Sample: Zap-70 kinase



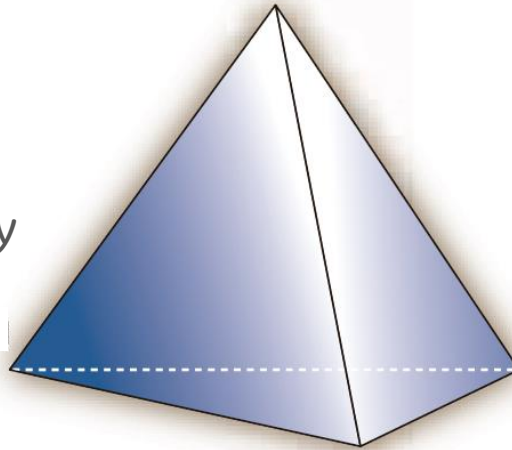
Which type of chromatography resin provides the desired performance?

Objective: High resolution

Small, uniformly sized beads (e.g., 8-40 μm bead diameter).

Objective: Speed

Large, rigid and uniformly sized beads provide the highest speed (e.g., 50-100 μm , highly cross-linked agarose).



Objective: High binding capacity

Porous beads with high ligand density and directed ligand coupling.

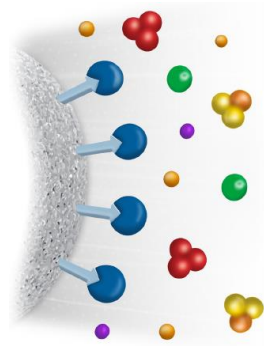
Objective: High recovery

Recovery is mostly dependent on buffer conditions and on how peaks are cut.

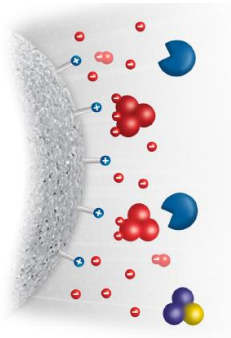


Recommendations: techniques in each CiPP step

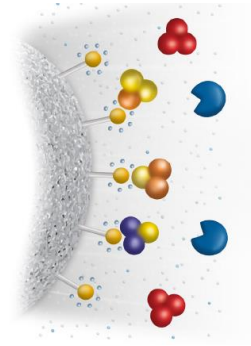
Affinity chromatography



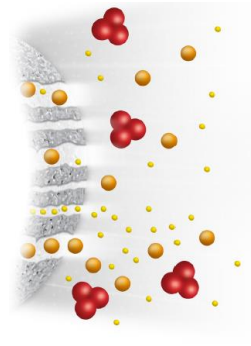
Ion exchange chromatography



Hydrophobic interaction chromatography



Size exclusion chromatography



Capture



Intermediate Purification

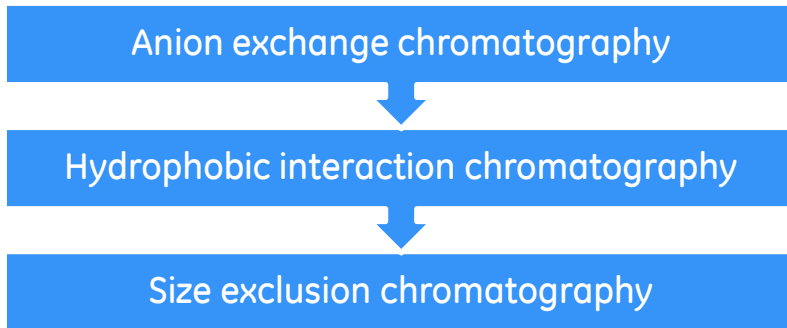


Polishing



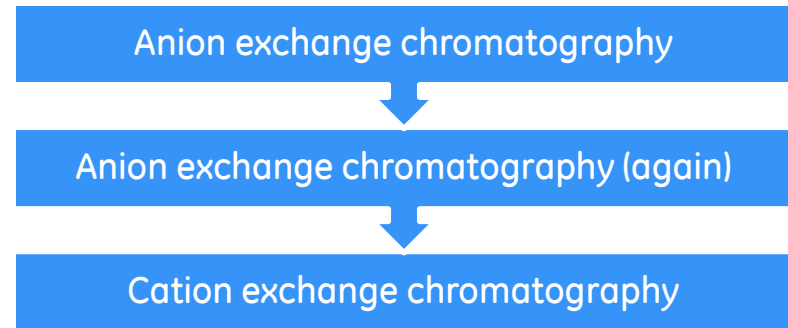
How to combine purification techniques

A good separation scheme



- Uses three different separation principles: charge, hydrophobicity and size.
- Requires little sample handling between steps.

A poor separation scheme



- Uses only one separation principle.
- Requires extensive sample handling between steps: dialysis or buffer exchange.

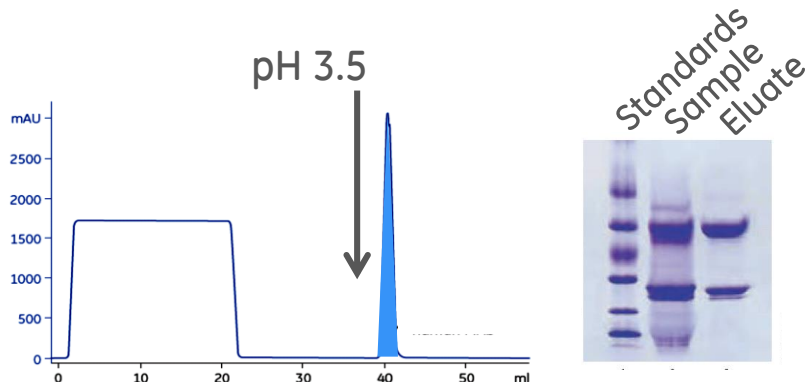


Application examples



A single capture step is sometimes sufficient

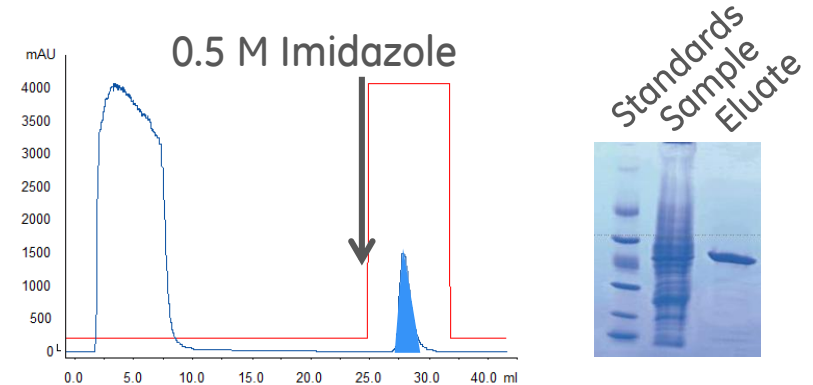
Monoclonal antibody purification



Column: HiTrap™ protein A 1 ml



His-tagged protein purification

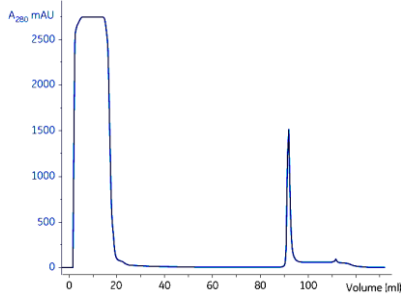


Column: HisTrap™ FF 1 ml



Example: Purification of a tagged protein*

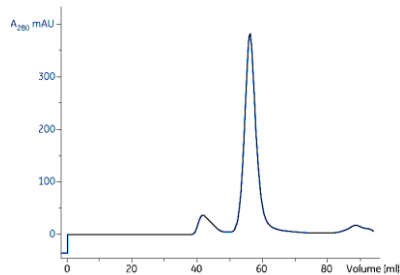
1. Capture: Affinity chromatography



Column: MBPTrap™ HP 5 ml

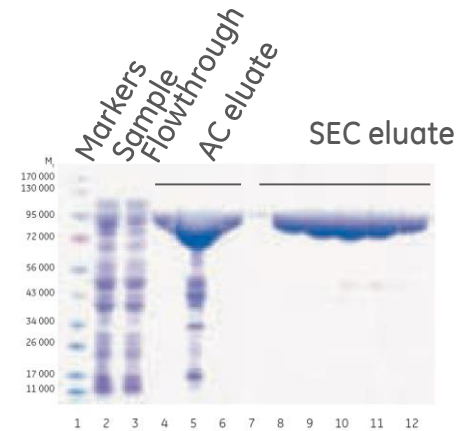
Sample: 15 ml MBP-MCAD in *E. coli* lysate, M_r ~85 500

2. Polishing: Size exclusion chromatography



Column: HiLoad™ 16/60 Superdex 200 pg

Sample: 2 ml eluted fraction from AC



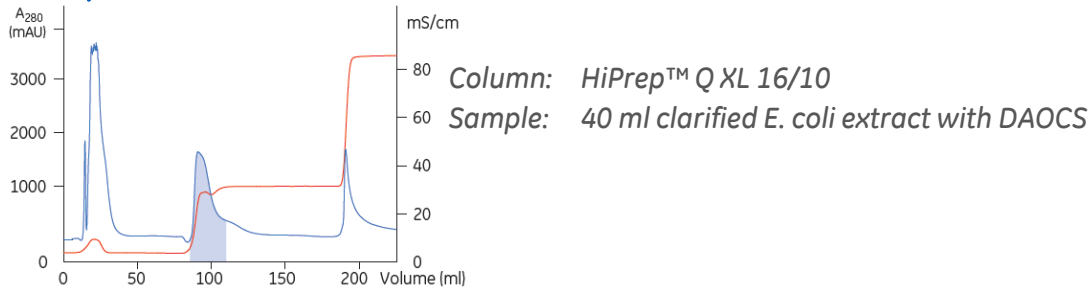
Purity check (SDS-PAGE)

* On all application examples shared in this presentation, different ÄKTA™ systems from GE Healthcare have been used for purification.

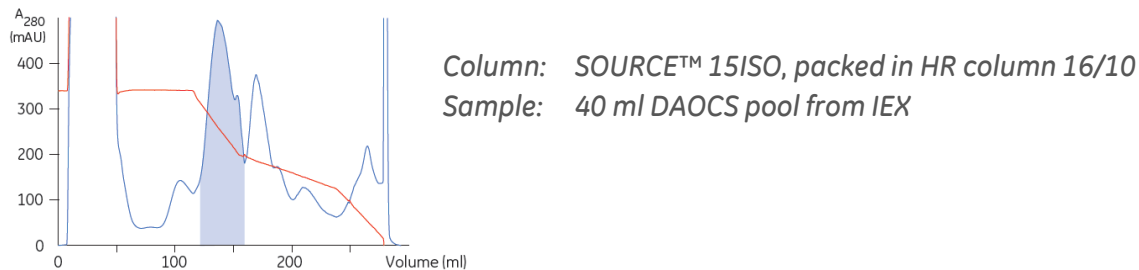


Example: Purification of an untagged protein

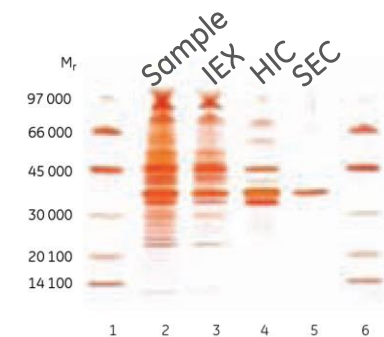
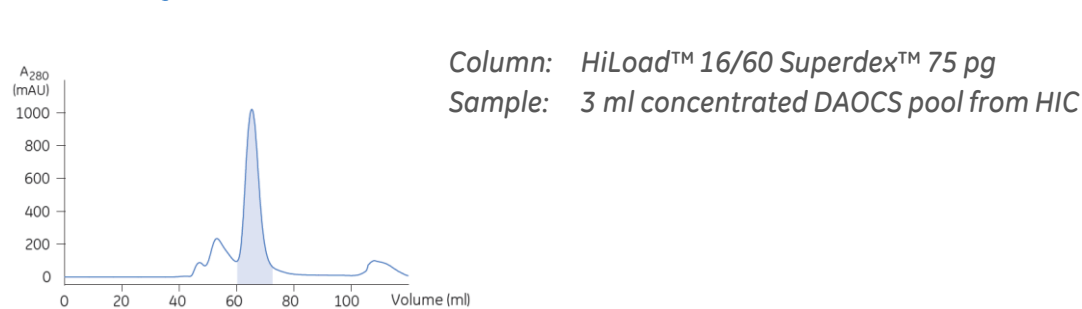
1. Capture: IEX



2. Intermediate purification: HIC



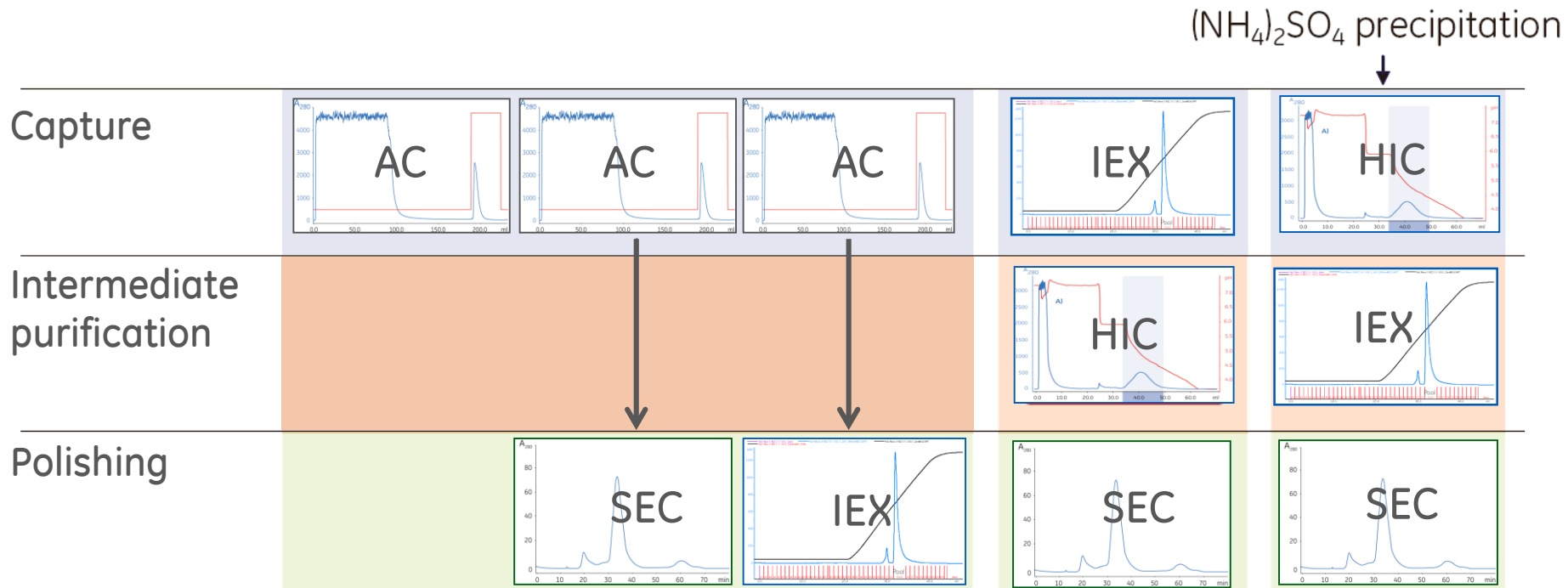
3. Polishing: SEC



Purity check (SDS-PAGE)



How to combine purification techniques



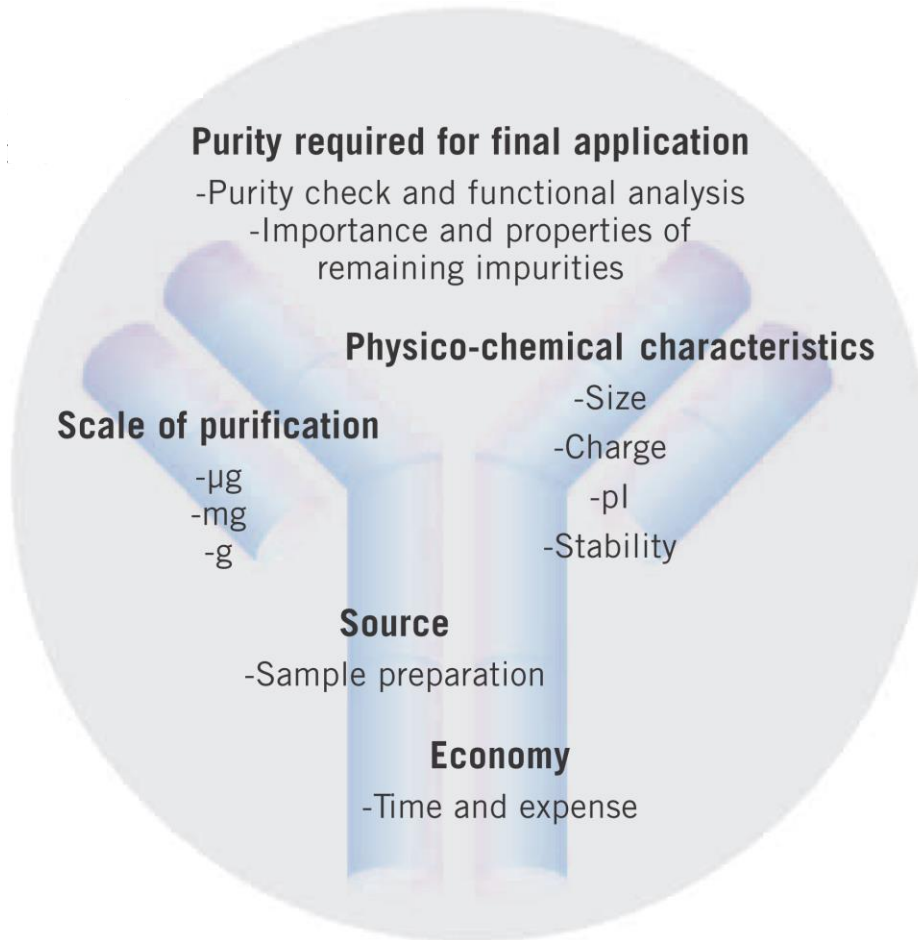
Use orthogonal techniques and minimize sample handling



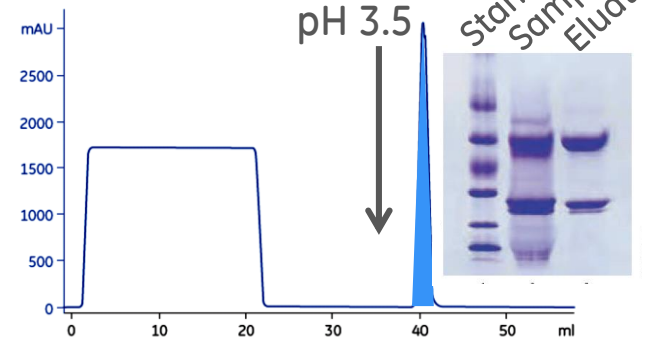
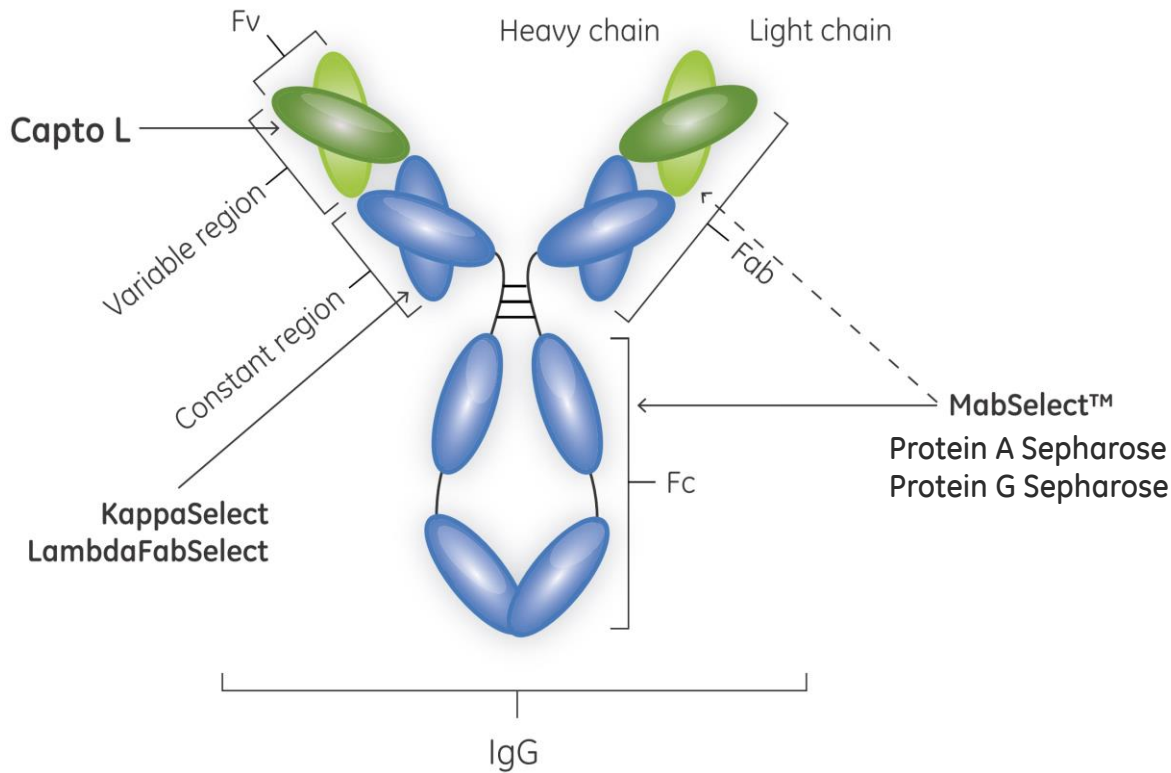
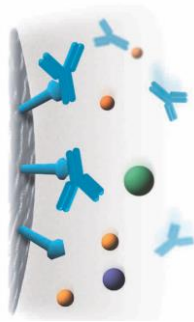
Application examples: Antibody purification



What is the goal of the purification?



A platform approach for the purification of antibody or antibody fragments (Fabs)



Column: HiTrap™ protein A 1 ml



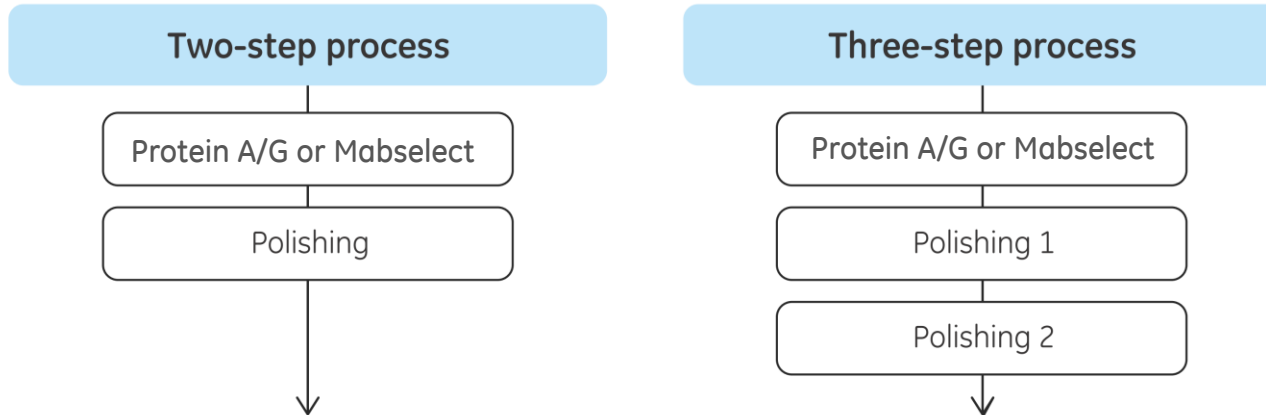
Sample preparation

Sources and their associated contaminants

	Molecular types	Significant contaminants	Quantity
Source: native			
Human serum	Polyclonal IgG, IgM, IgA, IgD, IgE	albumin, transferrin, α_2 -macroglobulin, other serum proteins	IgG 8–16 mg/ml IgM 0.5–2 mg/ml IgA 1–4 mg/ml IgE 10–400 ng/ml IgD up to 0.4 mg/ml
Hybridoma: cell culture supernatant with 10% foetal calf serum	Monoclonal	Phenol red, water, albumin, transferrin, bovine IgG, α_2 -macroglobulin, other serum proteins, viruses	Up to 1 mg/ml
Hybridoma: cell culture supernatant serum free	Monoclonal	Albumin, transferrin (often added as supplements)	Up to 0.05 mg/ml
Ascites fluid	Monoclonal	Lipids, albumin, transferrin, lipoproteins, endogenous IgG, other host proteins	1–15 mg/ml
Egg yolk	IgY	Lipids, lipoproteins and vitellin	IgY 3–4 mg/ml
Source: recombinant			
Extracellular protein expressed into supernatant	Tagged antibodies, antibody fusion proteins, Fab or F(ab') ₂ fragments	Proteins from the host, e.g. <i>E. coli</i> . General low level of contamination	Depends upon expression system
Intracellular protein expression		Proteins from the host, e.g. <i>E. coli</i> , phage	Depends upon expression system



What is your associated contaminants?



Common contaminants after initial purification are **albumin, transferrin, DNA, immunoglobulins, antibody aggregates** and **leached protein A**.

- Protein purity – defined by *Resolution*
- Amount of target protein – defined by *recovery*
- Ability to purify more protein if needed – defined by *reproducibility*



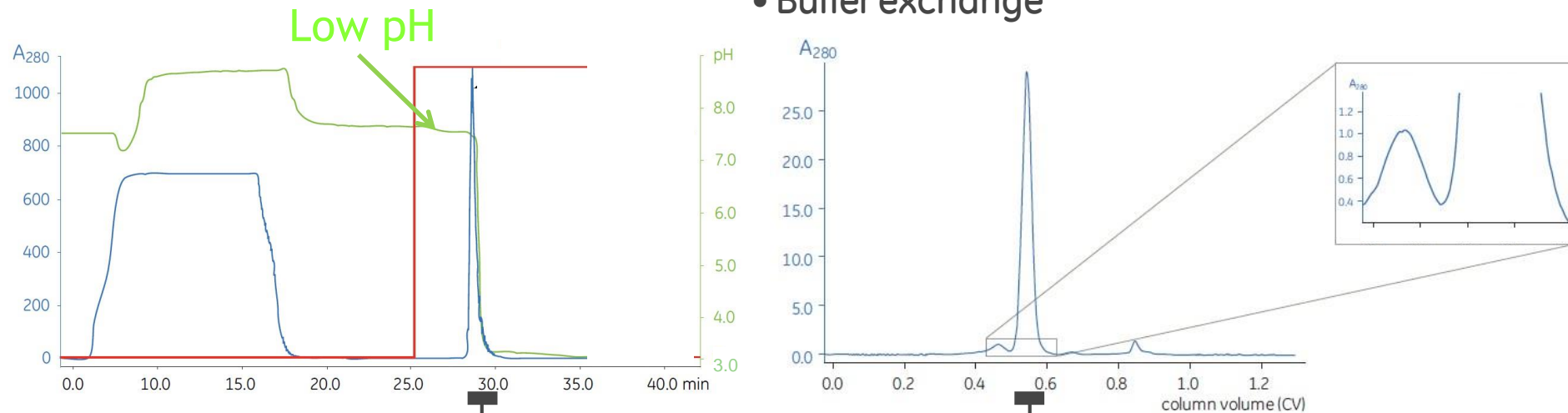
Example: Aggregate removal using size exclusion

Mouse IgG₁ Purification

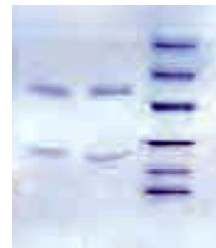
Affinity chromatography
HiTrap™ Protein G HP 1 ml

Size exclusion chromatography
HiLoad™ 16/60 Superdex™ 200 pg

- Removal of dimers and aggregates
- Buffer exchange



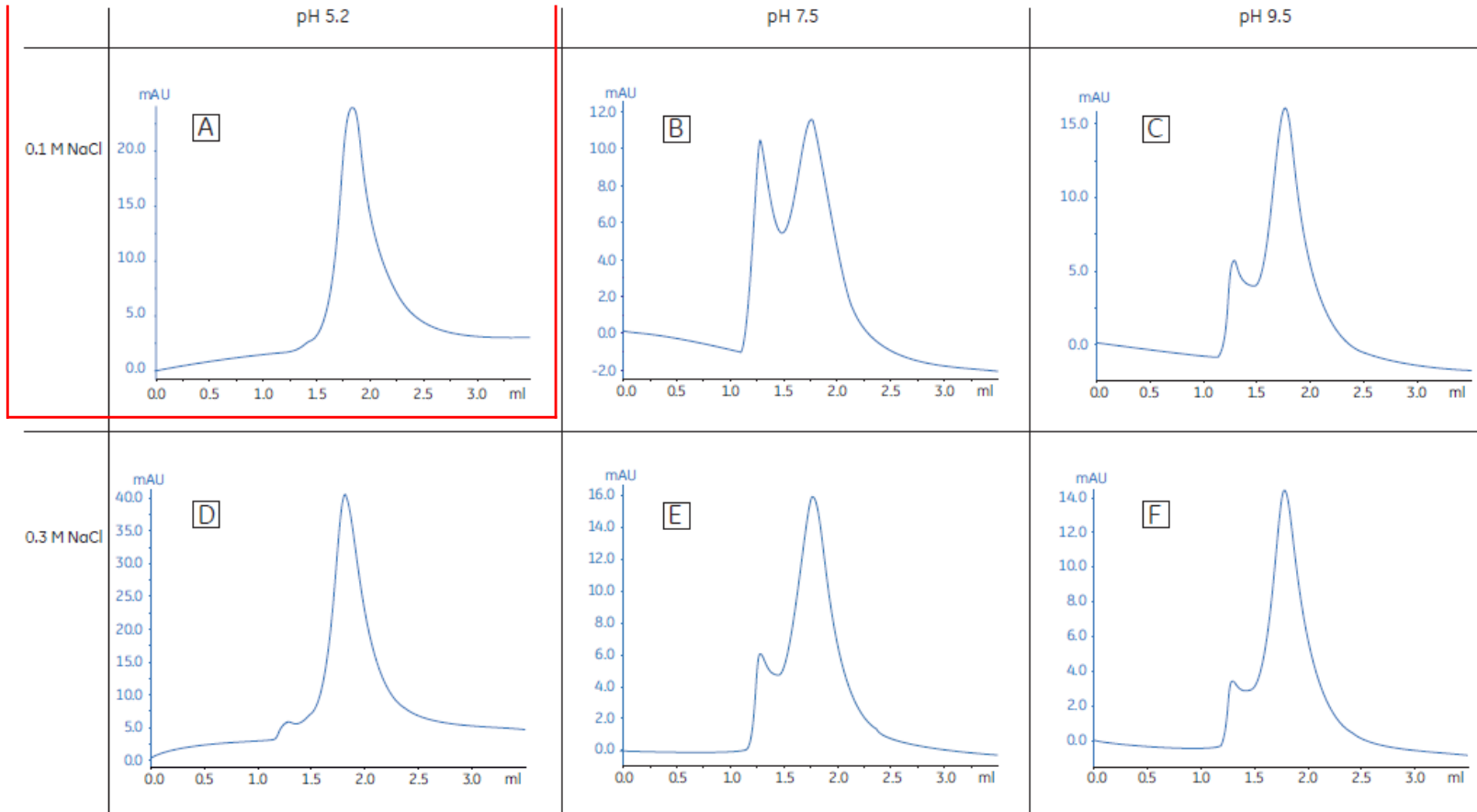
H chain
L chain



Remember: aggregates are invisible in reduced SDS-PAGE. The aggregates are found in the small peak that appears immediately before the main peak.



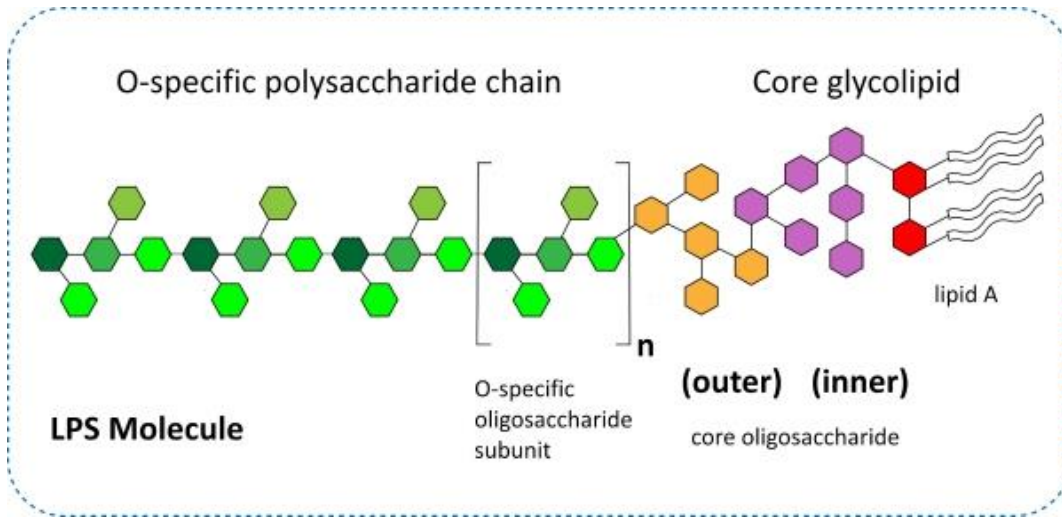
Example: Application: structure homogeneity



Screening of pH and ion strength conditions for optimal homogeneity and stability of a detergent-protein complex. Chromatogram A-F represent the results from the different screening conditions.



Example: Application: Endotoxins, DNA Cleaning



10~20 KD ~ 4 × 10⁵ KD
< 0.25EU/ml



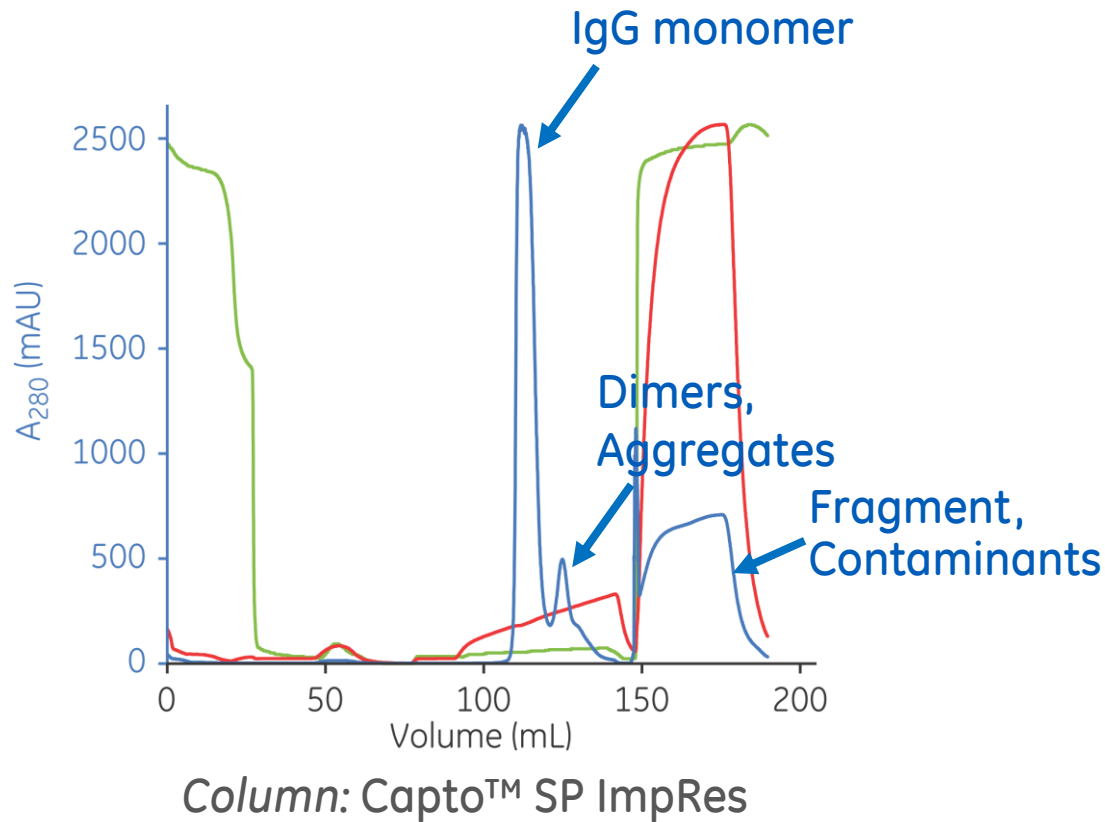
HiPrep DEAE FF 16/10



HiScreen™ Capto Q



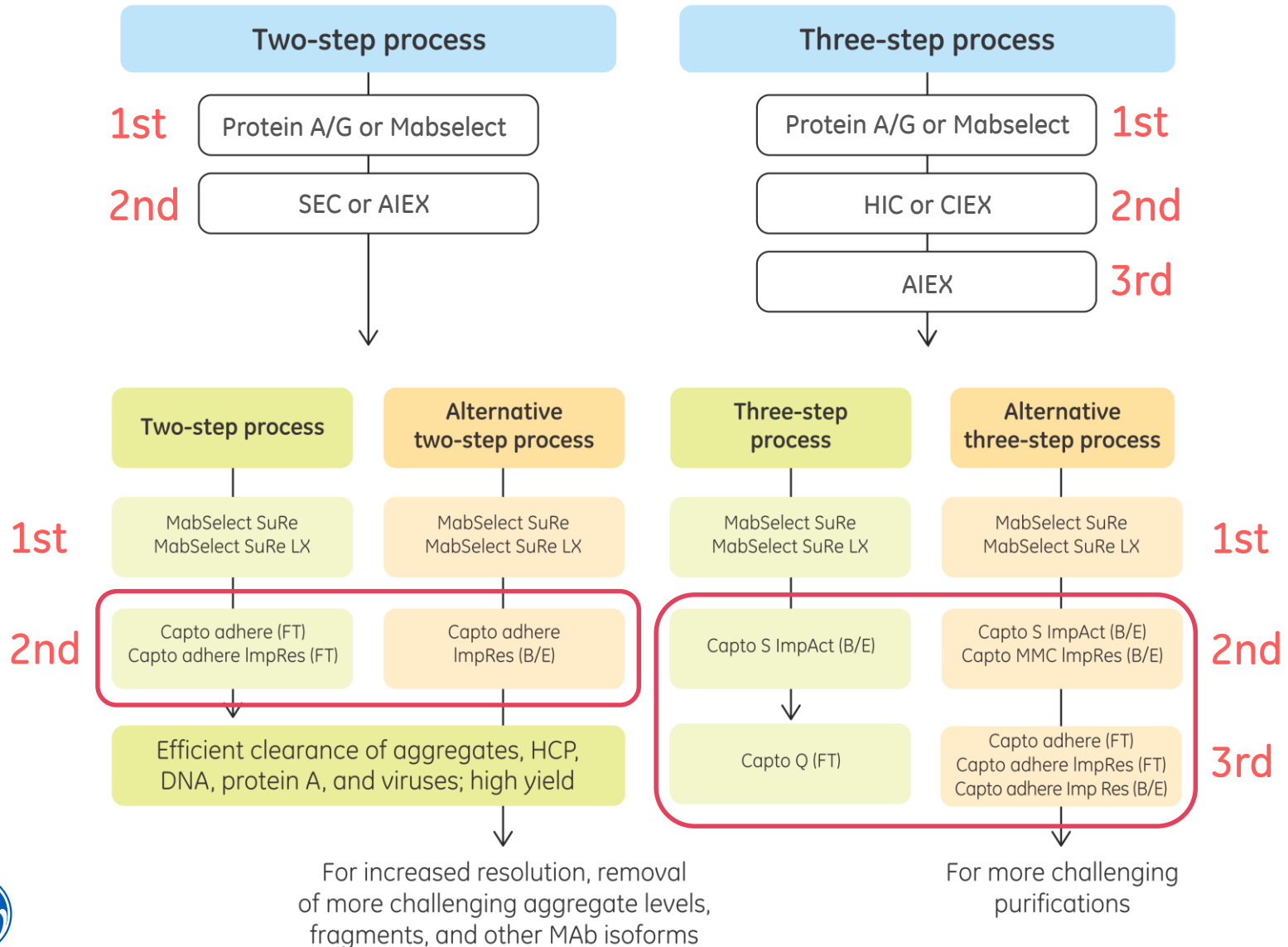
Example: Application: Aggregates and Truncated fragment



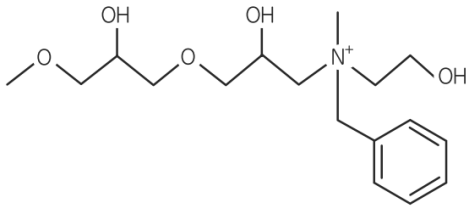
HiScreen™ Capto™ S
HiScreen™ Capto™ SP ImpRes
HiScreen™ family



Remove associated contaminants



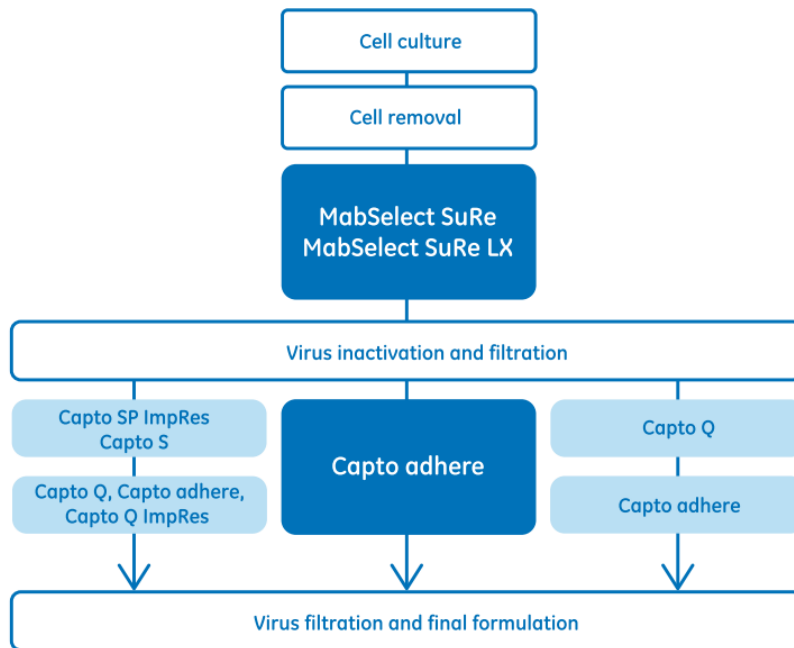
Example: Multimodal functionality gel



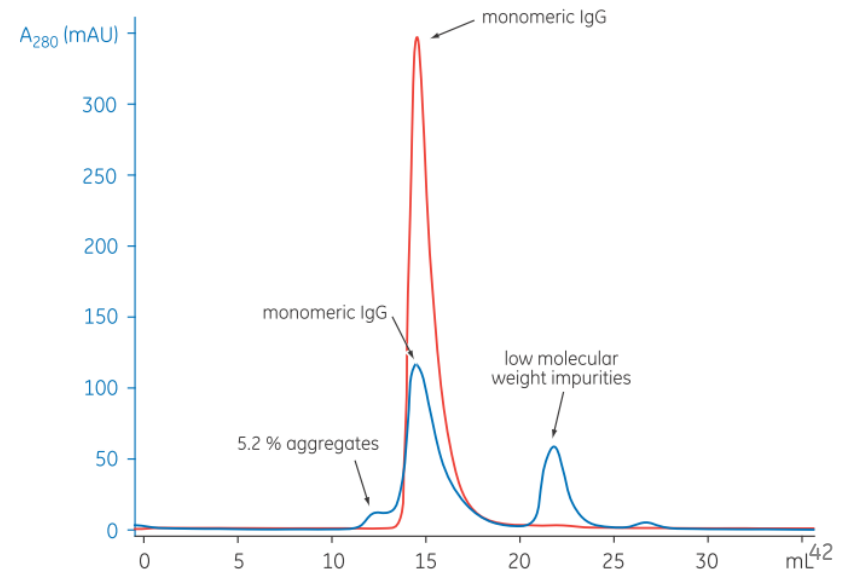
- aggregates
- DNA, viruses
- HCP
- endotoxin



Capto adhere



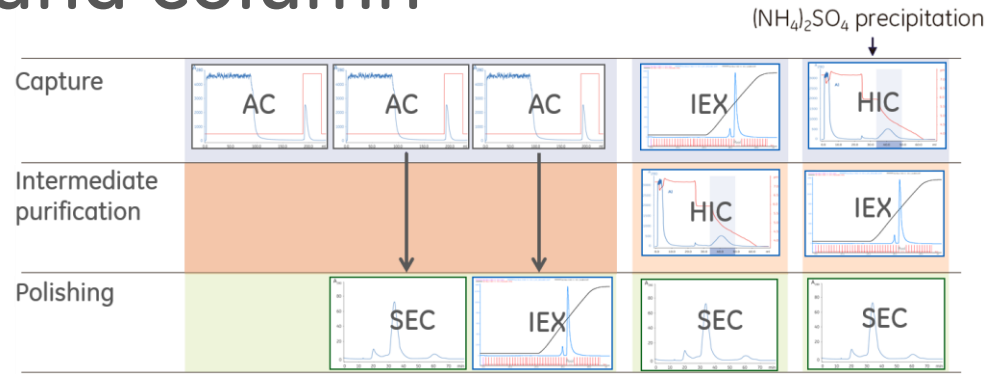
Column: Superdex 200 10/300
Sample: Flowthrough fraction (red) and eluate (blue) from the Capto adhere step
Sample load: 50 μ L each
Loading buffer: 0.01 M sodium phosphate, 2.7 mM potassium phosphate, 137 mM sodium chloride, pH 7.4
Flow rate: 0.5 mL/min
System: ÄKTA chromatography system



How to choose media and column



How to choose media and column



To produce large quantities of the protein of interest



How to choose media and column - AF

Advantages

- Simple
- Increase solubility/folding
- Increase yield (expression/stability)
- Easy to detection

Disadvantages

- Tag may interfere with structure/function

	GST	MBP	<i>Strep-tag</i> TM II	His	<i>Strep-tag</i> II-His
Size	26 kDa	40 kDa	8 aa	6 aa	14 aa
Capacity	30 mg/ml	10 mg/ml	6 mg/ml	40 mg/ml	NA
Purity	★★	★★	★★★★	★	★★★★
Solubility	★★	★★	★	★	★

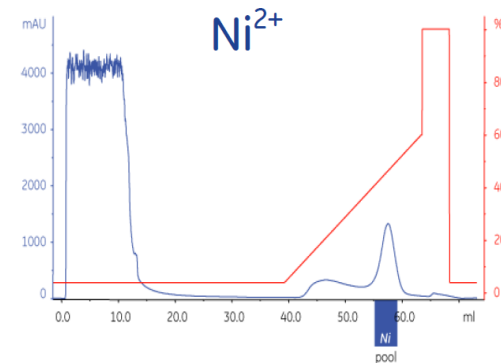
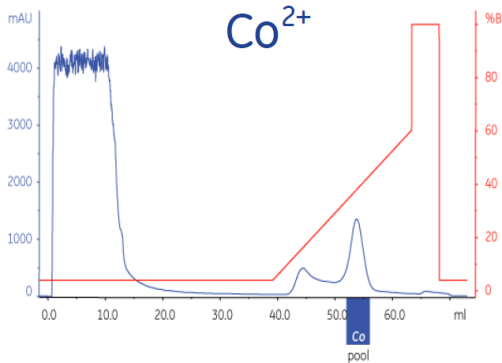
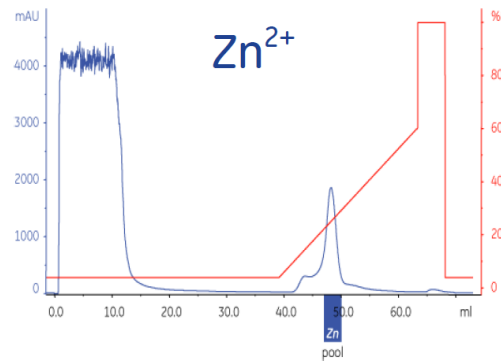
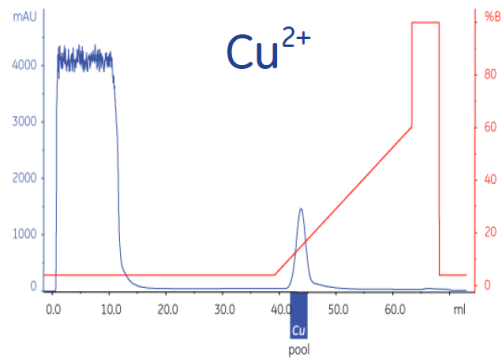
★ = Low

★★★★ = Highest



How to choose media and column - AF

Column: HiTrap™ IMAC FF
(prepacked with un-charged IMAC Sepharose™)



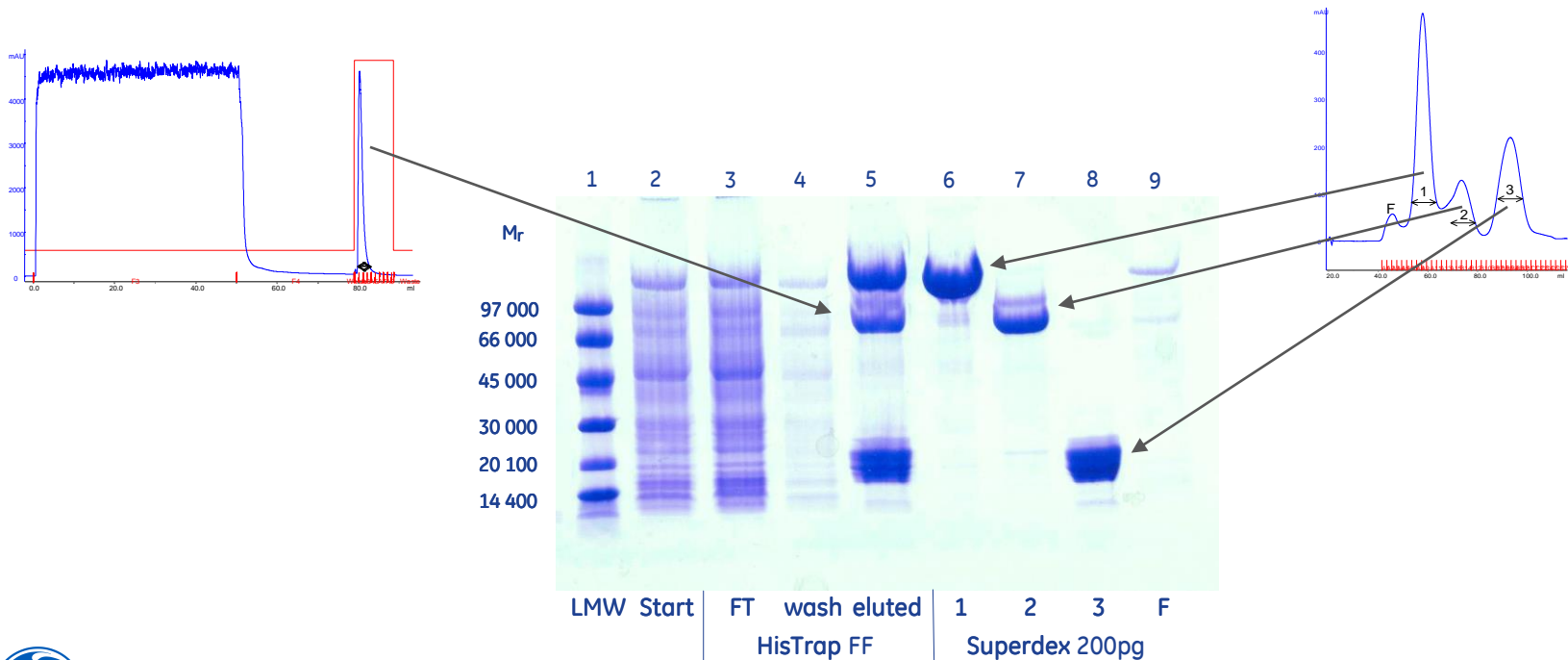
SEC: Two step purification

1. Affinity step

Column: HisTrap™ FF 1 ml
Sample: 50 ml (His)₁₀-Trx-P 450 in *E. coli* lysate
System: ÄKTAexplorer™

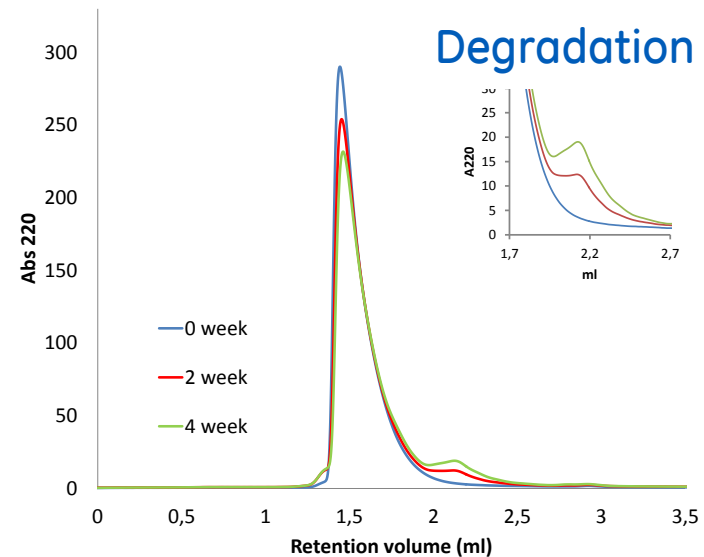
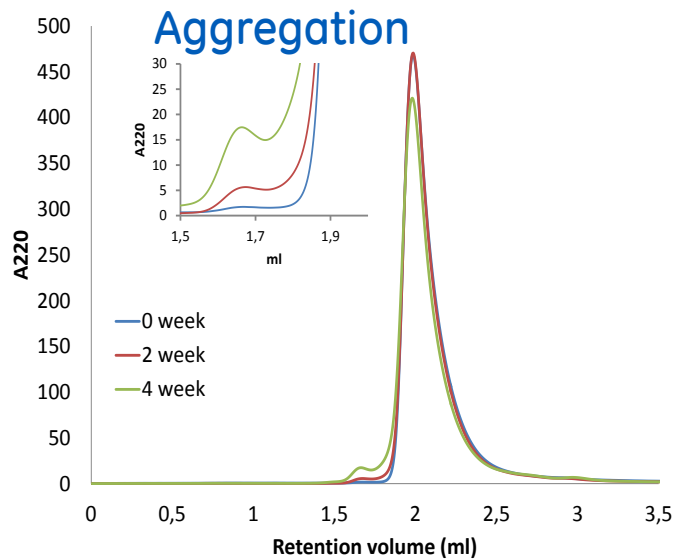
2. Gel filtration

Column: HiLoad™ 16/60 Superdex™ 200 pg
Sample: 5.2 ml eluted pool from HisTrap
System: ÄKTAexplorer

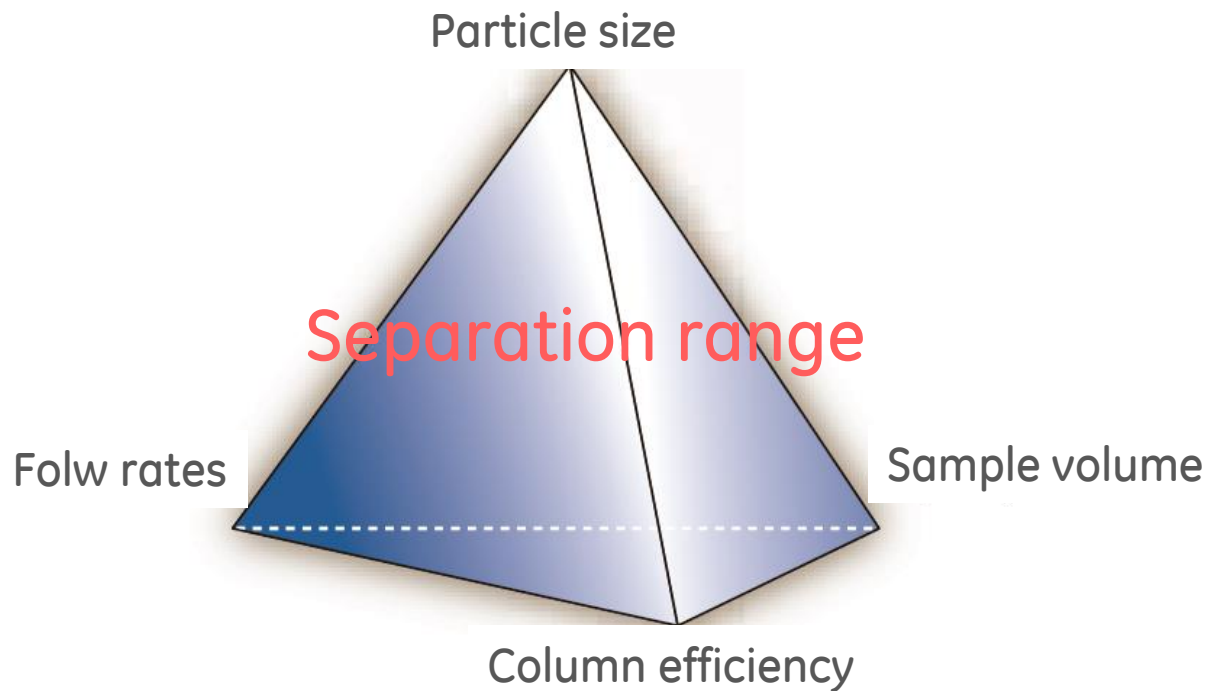


SEC: Product-related impurities

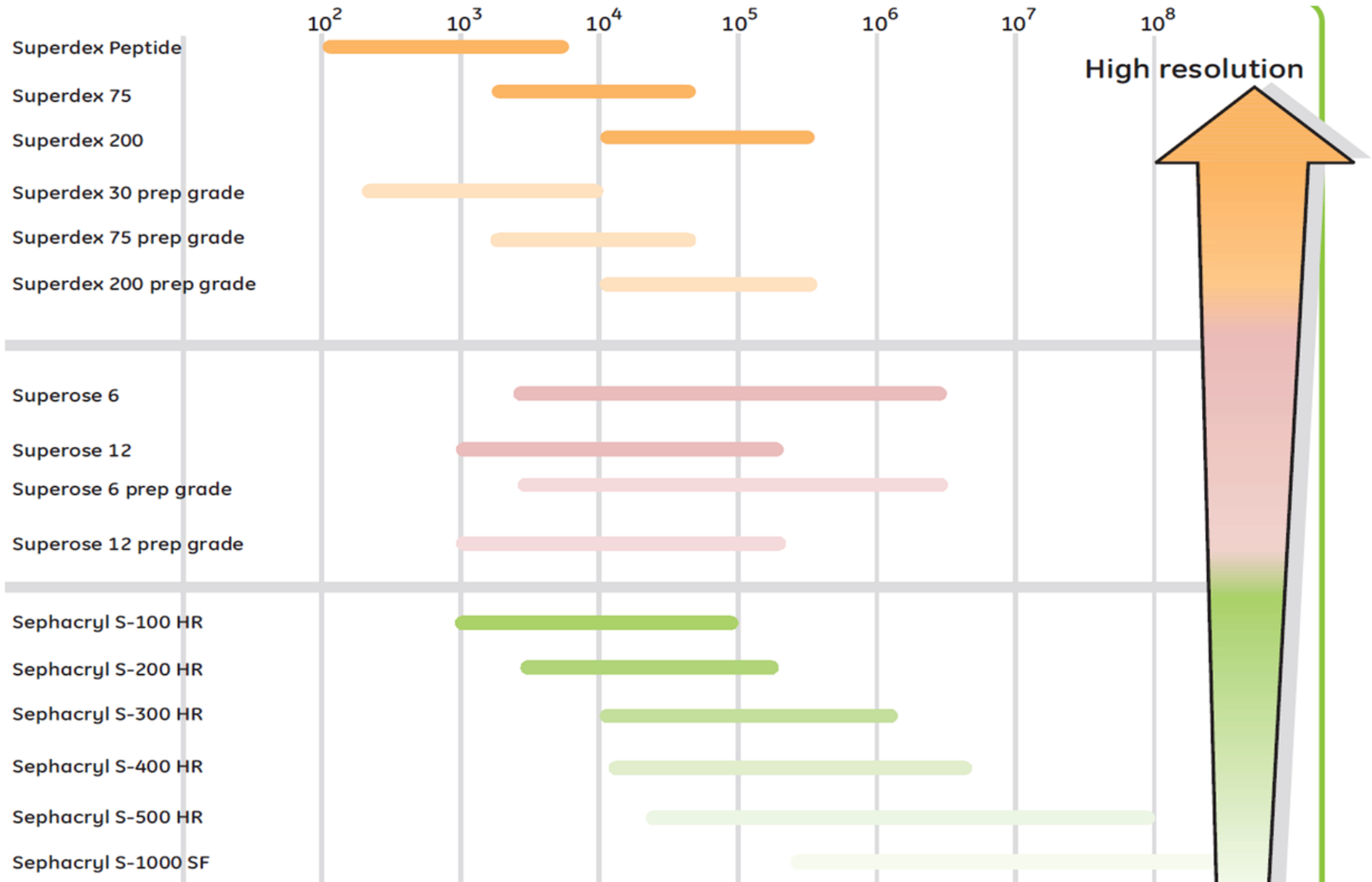
Column: Superdex™ 75 Increase 5/150
Sample volume: 10 μ L, Flow rate: 0.5 mL/min
System: Agilent 1100



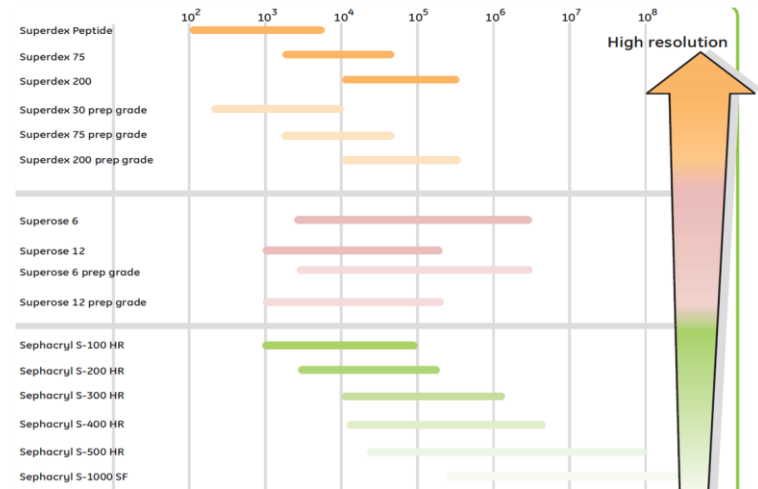
SEC: Important performance factors



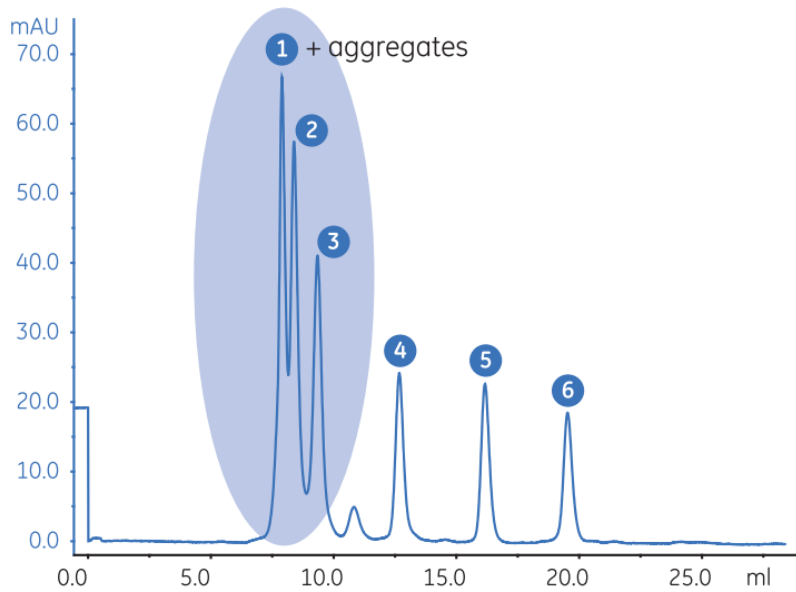
How to choose media and column - GF



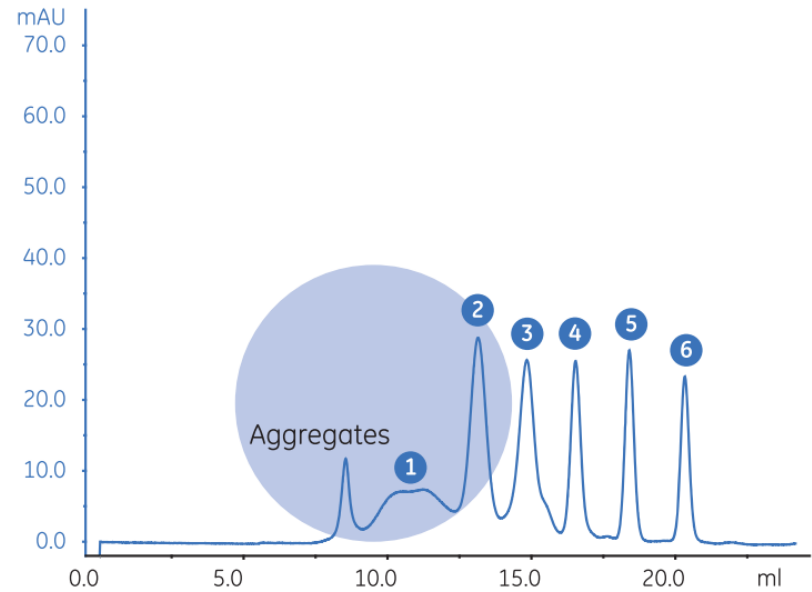
Sample:	M_r
1 IgM	970,000
2 Thyroglobulin	669,000
3 Ferritin	440,000
4 BSA	66,000
5 Myoglobin	17,600
6 Vitamin B	1,300



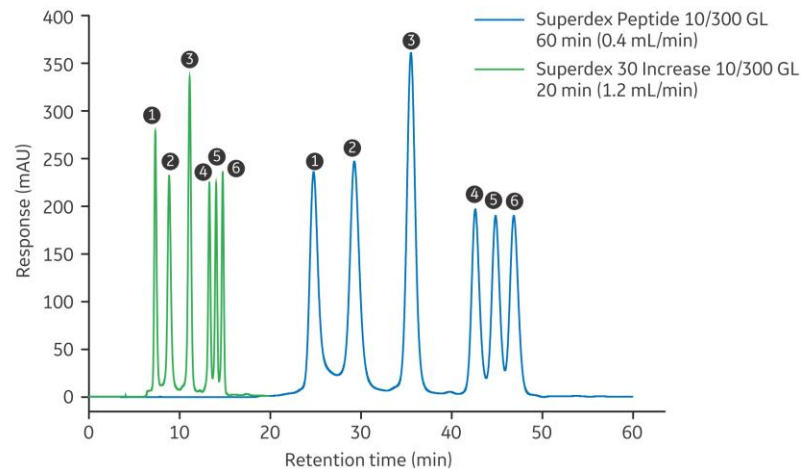
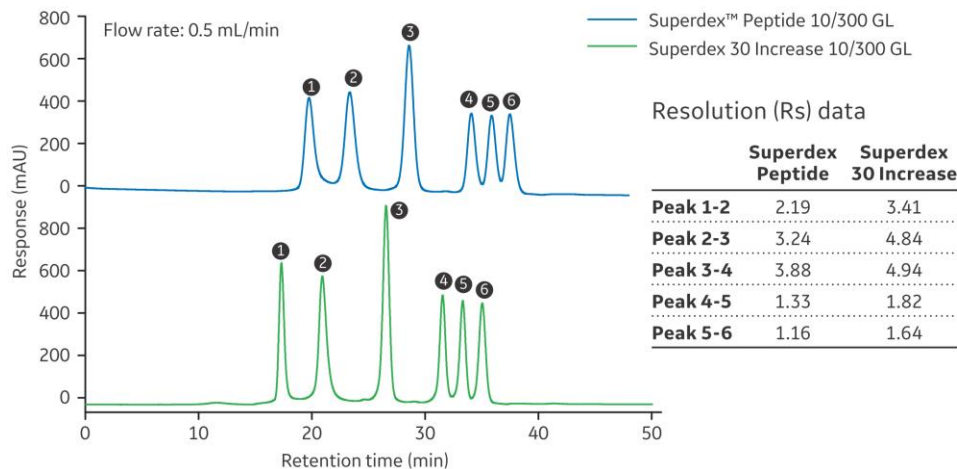
Superdex 200 Increase 10/300 GL



Superose 6 Increase 10/300 GL

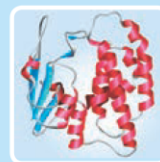


New generation Size Exclusion Chromatography (SEC) columns - Increase



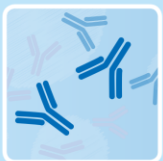
Superdex 30 Increase

Peptides and other small biomolecules
Fractionation range $M_r \sim 100$ to 7000



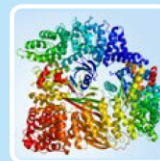
Superdex 75 Increase

Recombinant tagged proteins
Fractionation range $M_r \sim 3000$ to 70 000



Superdex 200 Increase

mAb and other antibodies
Fractionation range $M_r \sim 10000$ to 600 000



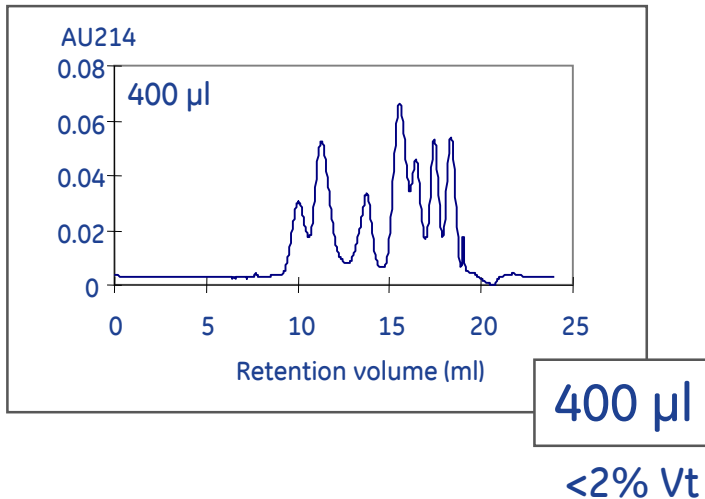
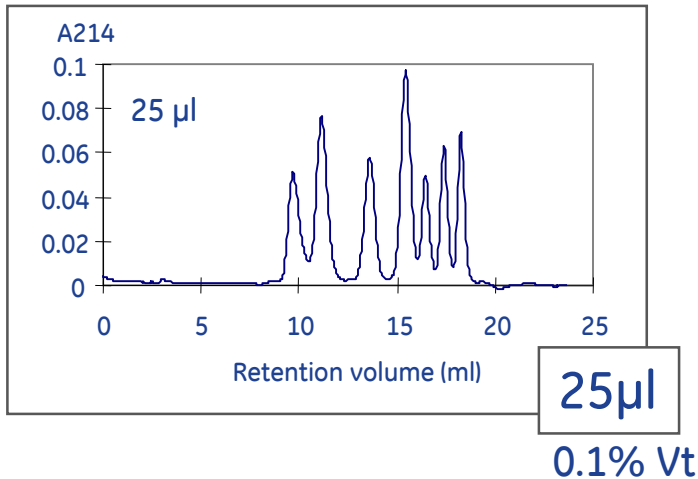
Superose™ 6 Increase

Larger proteins and protein complexes†
Fractionation range $M_r \sim 5000$ to 5 000 000



How to choose media and column - GF

Superdex™ Peptide column: 10/30_24ml



Desalting and buff exchange 25% CV
PD-10 (gravity) loading capacity 2.5 ml
HiTrap™ 5 ml loading capacity 1.5 ml
HiPrep™ 53 ml loading capacity 15 ml

Polishing–Fractionation 0.5% ~ 5% CV
µl – analytical column 1% CV
- 10/300 loading capacity 250 µl
- 5/150 loading capacity 50 µl

ml – preparative column 5% CV
- 16/60 loading capacity 5 ml
- 26/60 loading capacity 13 ml



How to choose media and column - column

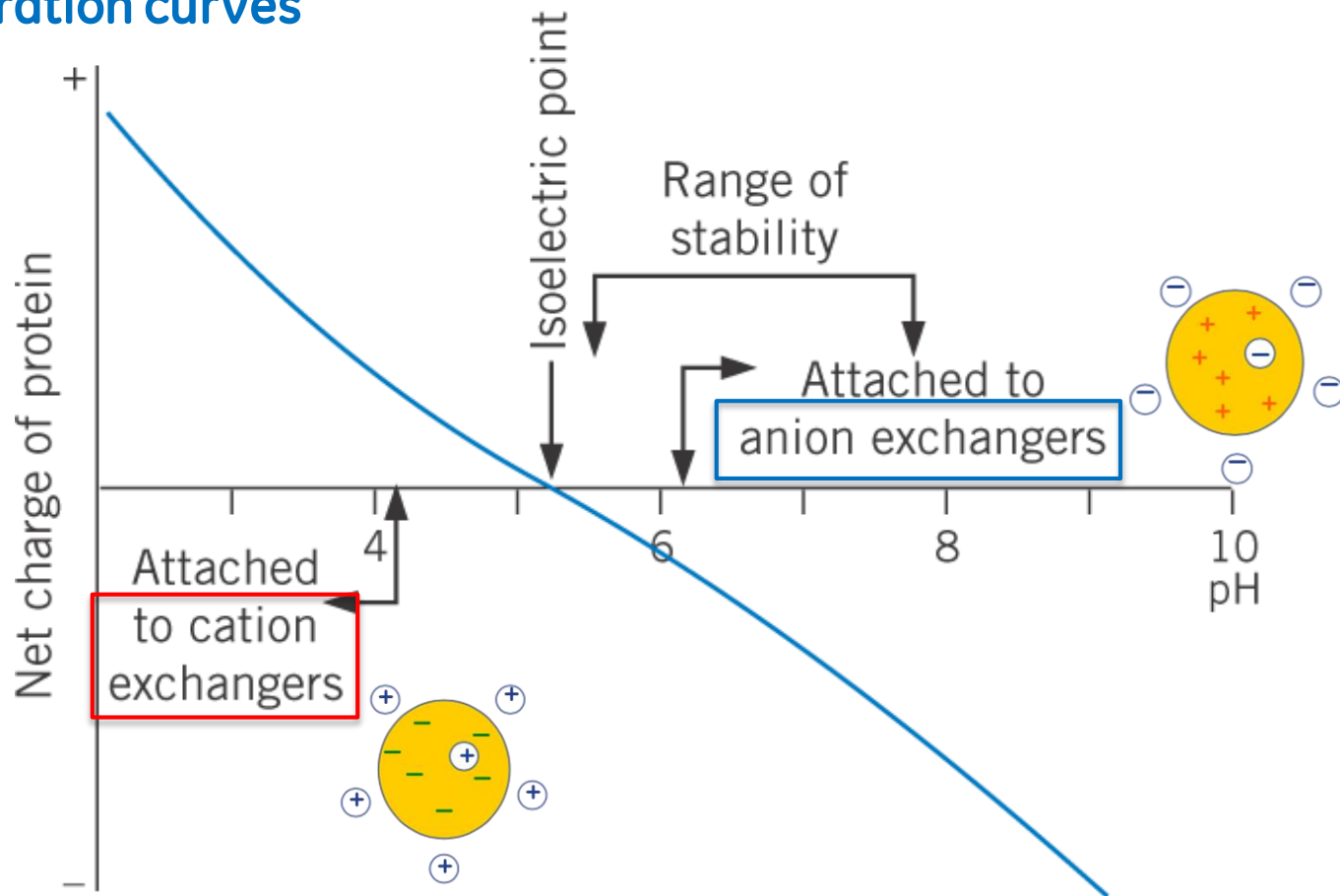


Description	Fractionation Range (kD)	Bed volume (ml)	Particle size	Sample volume
Superdex Peptide 10/300 GL	0.1~7	24	13	25~250 ul
Superdex 75 10/300 GL	3~70		13	25~250 ul
Superdex 200 10/300 GL	10~600		13	25~250 ul
HiLoad 16/60 Superdex 30 pg	up to 10	120	34	≤ 5 ml
HiLoad 16/60 Superdex 75 pg	3~70		34	≤ 5 ml
HiLoad 16/60 Superdex 200 pg	10~600		34	≤ 5 ml
HiLoad 26/60 Superdex 30 pg	up to 10	240	34	≤ 13 ml
HiLoad 26/60 Superdex 75 pg	3~70		34	≤ 13 ml
HiLoad 26/60 Superdex 200 pg	10~600		34	≤ 13 ml
HiPrep 16/60 Sephacryl 100	1~100	120	50	≤ 5 ml
HiPrep 16/60 Sephacryl 200	5~250		50	≤ 5 ml
HiPrep 16/60 Sephacryl 300	10~1500		50	≤ 5 ml
HiPrep 26/60 Sephacryl 100	1~100	240	50	≤ 13 ml
HiPrep 26/60 Sephacryl 200	5~250		50	≤ 13 ml
HiPrep 26/60 Sephacryl 300	10~1500		50	≤ 13 ml

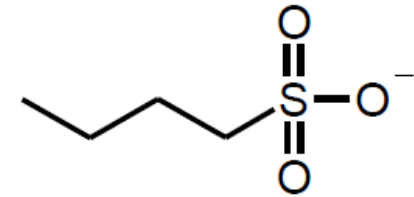
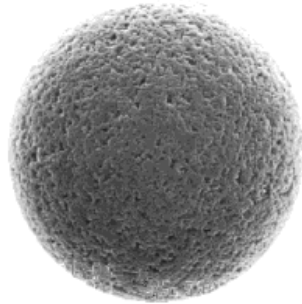


How to choose media and column - IEX

Titration curves



How to choose media and column - IEX



Matrix (particle size)

MiniBeads (3)
MonoBeads (10)
Source 15 (15)
Source 30 (30)
Sephacrose High Performance (34)
Capto™ ImpRes (40)
Capto™ ImpAct (40)
Sephacrose Fast Flow (90)
Capto (90)

Anion exchanger

Q (strong)
ANX (weak)
DEAE (weak)

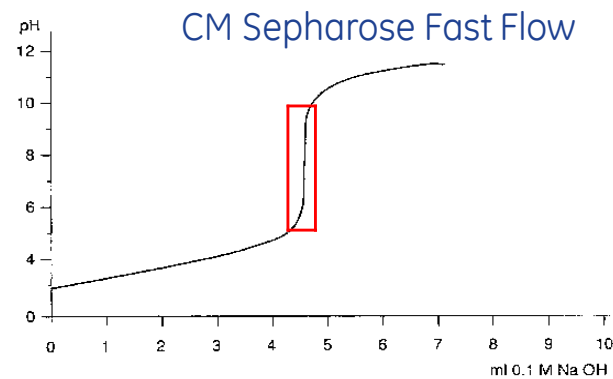
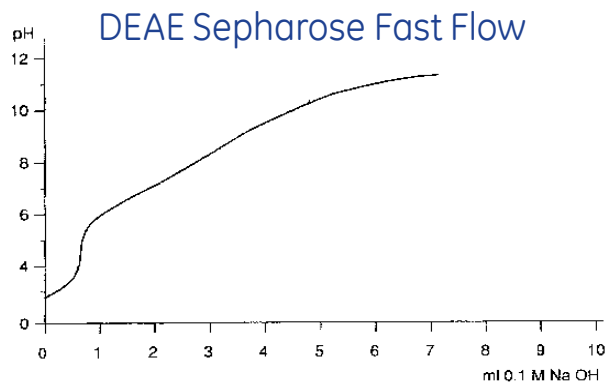
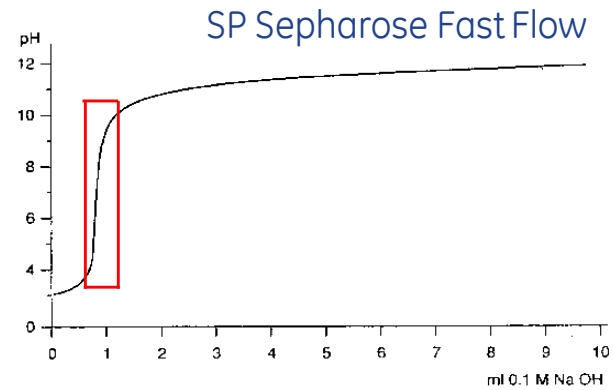
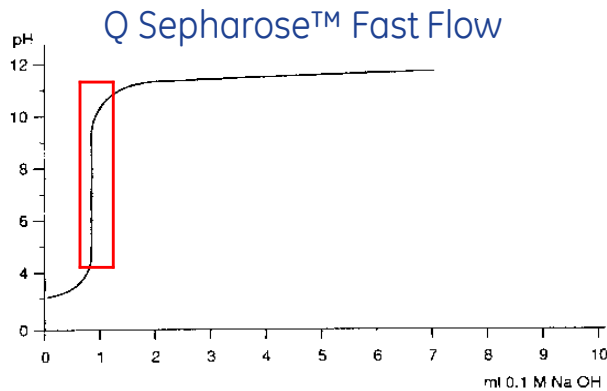
Cation exchanger

SP (strong)
CM (weak)



How to choose media and column - IEX

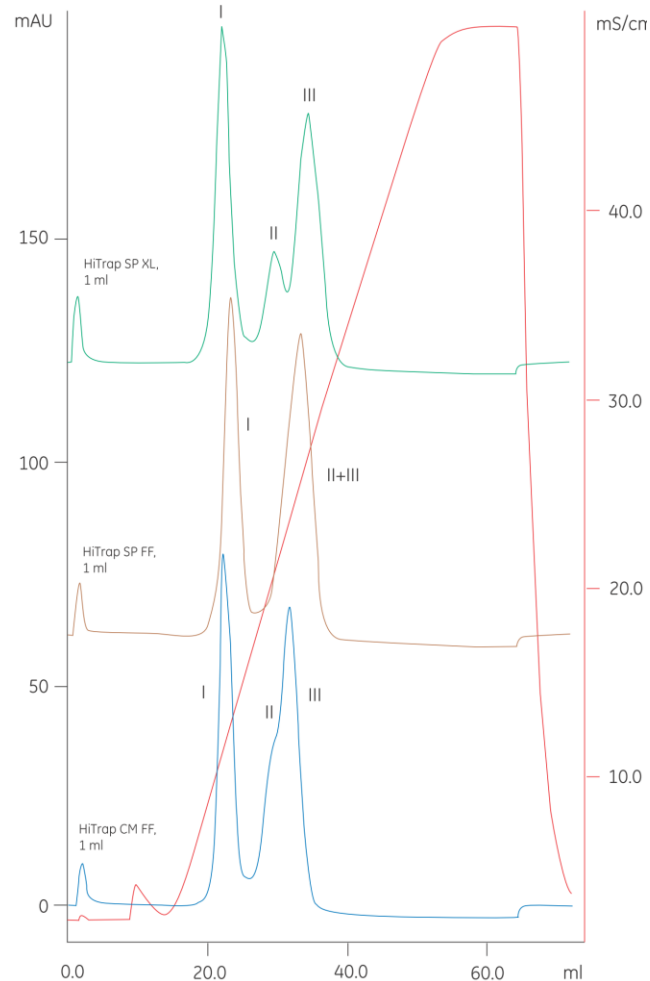
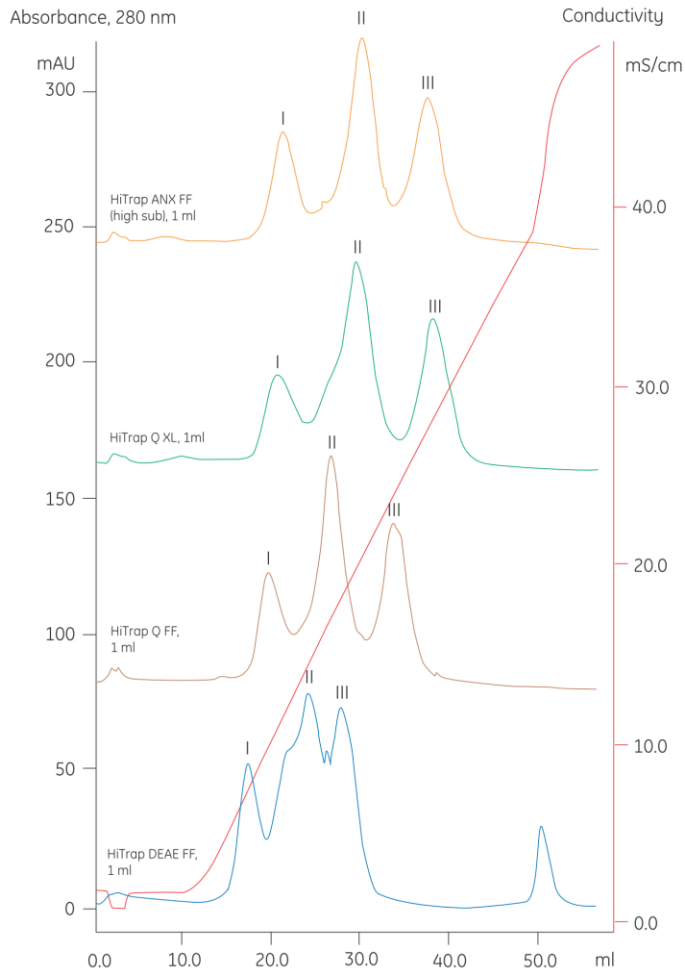
strong ion exchangers: capacity is constant over a wide range of pH



weak ion exchangers: capacity varies with pH



Use HiTrap selection kit to Quick screening



HiTrap IEX selection kit 7 x 1 ml



HiTrap Capto IEX selection kit 5 x 1 ml



HiTrap HIC selection kit 7 x 1 ml



Purification tools ÄKTA™ System



Comparison: manual vs LC system purification

Manual purification

Little training or start-up time required.

Easy to do parallel runs for increased throughput.

LC system purification

e.g. ÄKTA™ instruments

Automation – convenience

Gradient elution – high resolution

Reproducibility

Documentation



Select chromatography system based on the research application that matters to you

Standardization



Automation

Documentation

ÄKTA pure

Free uptime

Purification efficiency

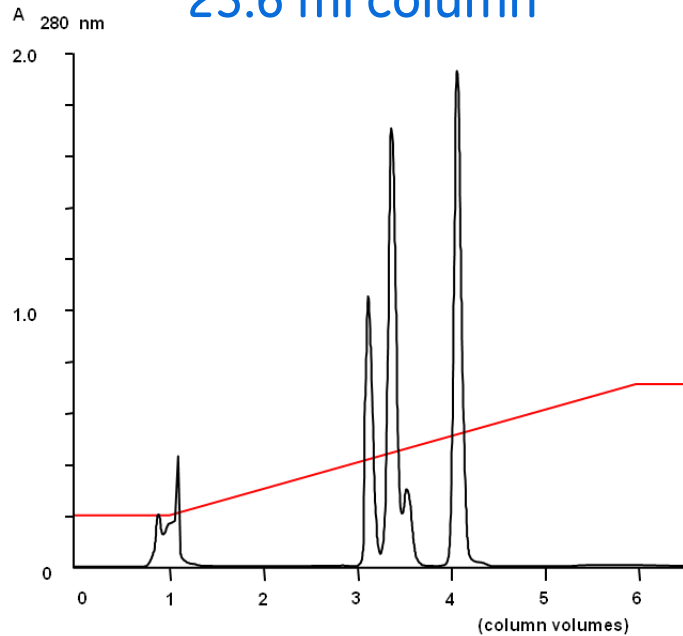
Minimize human error

And more.....



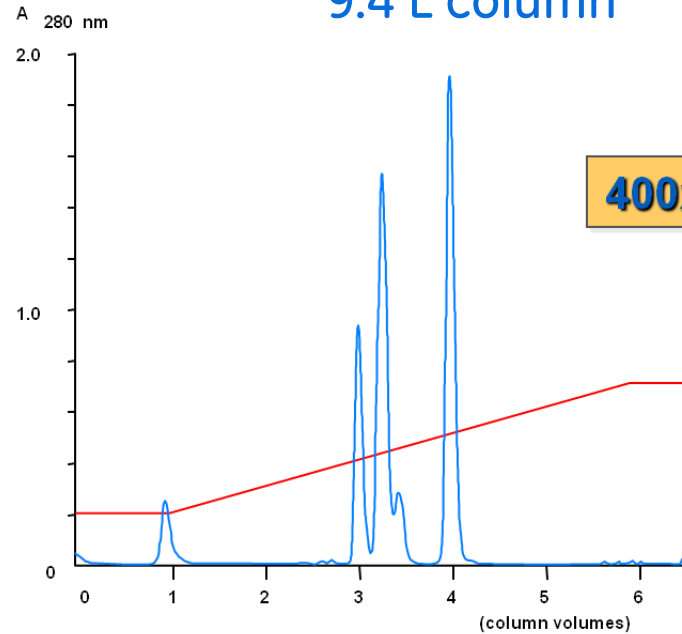
ÄKTA system purification

ÄKTA™ AKTApure 25
23.6 ml column



10 mm column diameter

ÄKTA™ process
9.4 L column

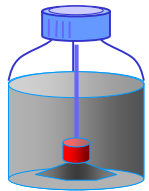


200 mm column diameter

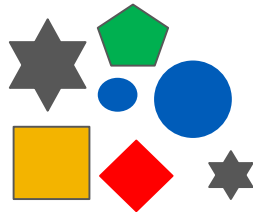
Linear scale-up in the same AKTA platform



Basic Liquid Chromatography System



Buffer



sample



Frac-920 fraction collector



COLUMNS



Proven technology

Continues ÄKTA™ tradition

- Incorporates over 50 years of experience in protein research
- Backed by 30 years of experience in developing protein purification systems
- ÄKTA systems are used by 100,000 researchers globally



1959—Sephadex™, the world's first gel filtration medium



1982—FPLC™ system released, predecessor to ÄKTA systems



2012—ÄKTA pure: protein purification your way



1997 - ÄKTApurifier™ · single platform for all chromatography techniques



New Generation of ÄKTA pure

New System



ÄKTA™ pure

Functions & Price

Classic System



ÄKTApri™ plus



ÄKTApurifier™ UPC



ÄKTAFLC™



ÄKTApurifier™



ÄKTAexplorer™



New Generation of ÄKTA pure

Flexible

Intuitive

Reliable

Triple- or single-wavelength UV monitors

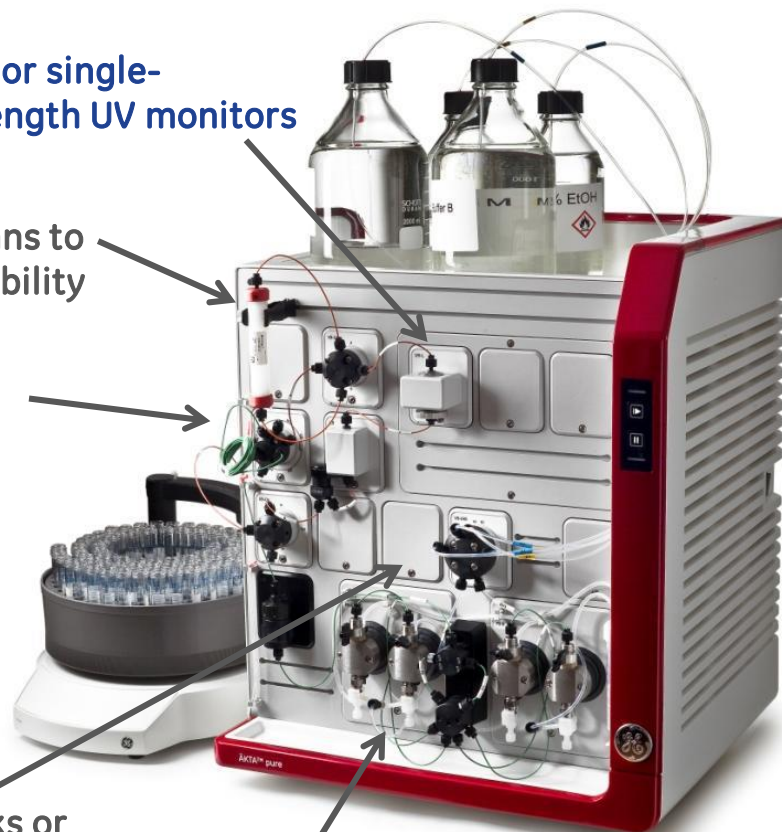
• High-quality, prepacked columns to ensure reproducibility

Modular design

Valve options to simplify basic tasks or automate extensively

Choose your scale: High precision pumps that go to 25 ml/min or 150 ml/min

Intuitive viewing and new interactive process picture



Protein purification your way

Two versions for different needs



	ÄKTA pure 25	ÄKTA pure 150
Flow Rate	0.001~25ml/min	0.01~150ml/min
column packing flow	50ml/min Max.	300ml/min Max.
Operating Pressure Max.	20Mpa	5Mpa
Flow rate of sample pump	0.001~50ml/min	0.01~150ml/min
Operating Pressure [Sample Pump] Max.	10Mpa	5Mpa
Column	26~50mm	70~100mm
Productivity	ug~g of protein	10g of protein



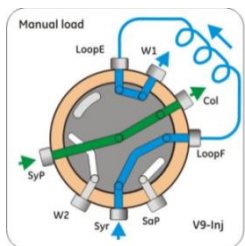
Core modules



System pumps P9 A, P9 B

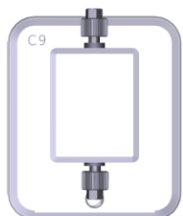
- 0.1-25 ml/min, 0-20 MPa
- Automatic pressure control

System pressure monitor R9



Injection valve V9-Inj

- No need to re-plumb when changing sample application technique



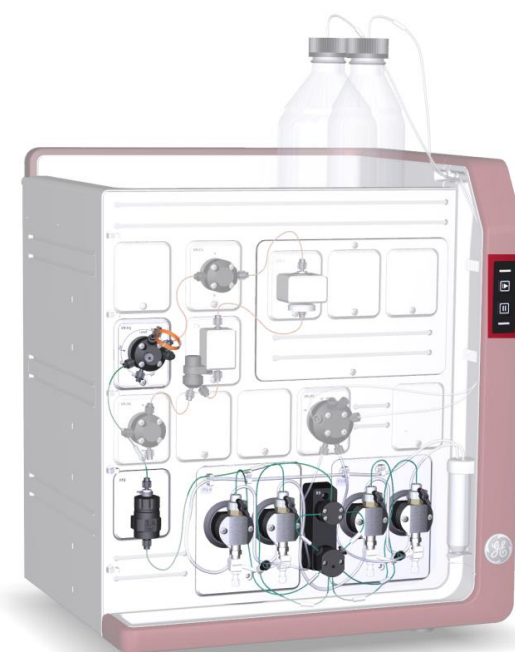
Conductivity monitor C9

- Up to 999.99 mS/cm
- Flow cell volume 22 μ l
- Mixer size stored in result file



Mixer M9

- Chambers 0.6, 1.4, 5 ml
- Integrated in-line filter
- Mixer size stored in result file
- Gradient composition accuracy: $\pm 0.6\%$



Instrument control panel B9

- Status lamps (power, run, pause, alarm/error)
- Pause / continue buttons



Module options

Core modules

- System pump P9 A
- System pump P9 B
- System pressure monitor R9
- Mixer M9
- Injection valve V9-Inj
- (ICU I9n – internal module)
- (ICP B9 – internal module)

Core modules = mandatory

Module naming

V9-X

Optional sub-type

"9" = New ÄKTA™ platform
("900" = classic ÄKTA)

Letter to identify module type

Optional modules

- Inlet valve V9-IAB
- Inlet valve V9-IA
- Inlet valve V9-IB
- Inlet valve X1
- Inlet valve X2
- Mixer valve V9-M
- Column valve V9-Cs
- Column valve V9-C
- pH valve V9-pH
- Outlet valve V9-Os
- Outlet valve V9-O
- Versatile valve V9-V
- Versatile valve V9-V, 2nd
- UV monitor U9-M
- UV monitor U9-L
- UV monitor U9-L, 2nd
- Cond. monitor C9n

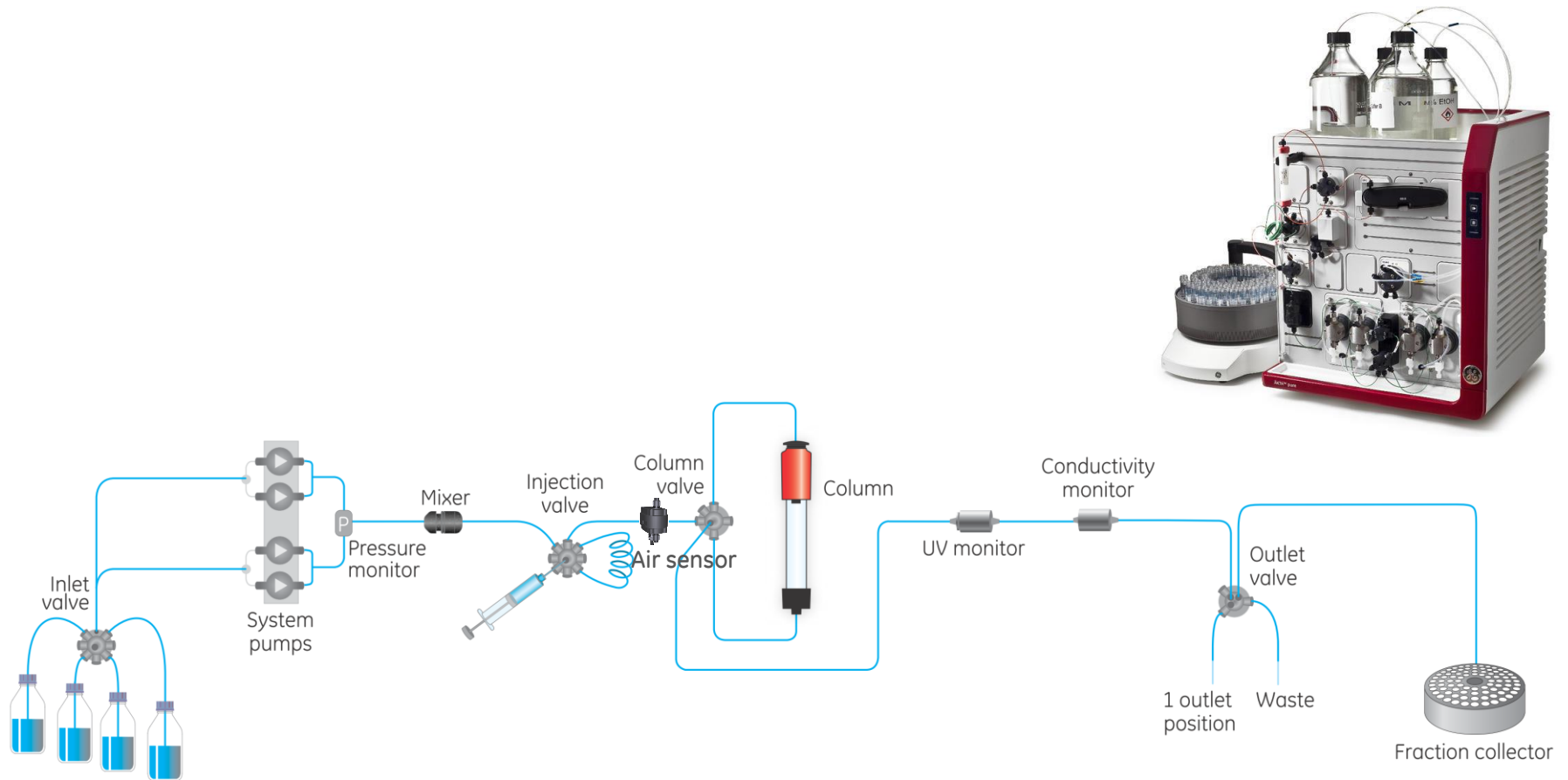
Improved vs ÄKTApurifier™

Optional modules (external)

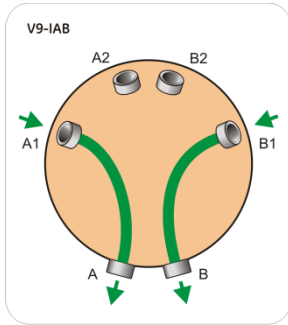
- Air sensor L9, 1
- Air sensor L9, 2
- Air sensor L9, 3
- Air sensor L9, 4
- I/O-box E9
- I/O-box E9, 2nd
- Fraction collector F9-R
- Fraction collector F9-R, 2nd



Flexibility to match your applications

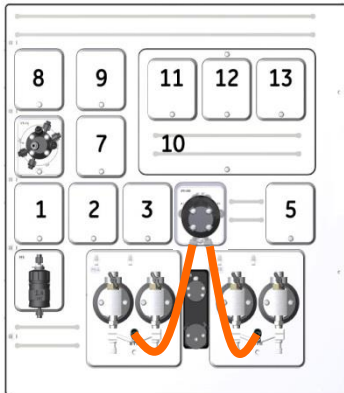
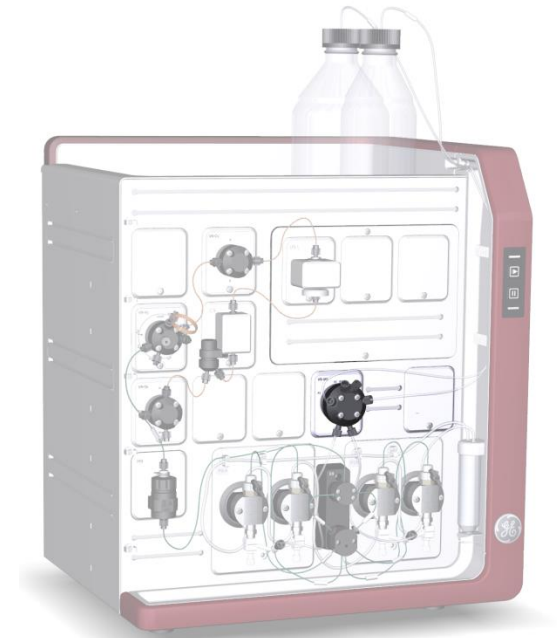


Buffer Inlet valve



Inlet valve V9-IAB

- One valve for both A and B inlets
- 4 inlet positions (2A and 2B)



Benefits:

- Buffer scouting
- Large sample volume loading
- CIP solution and storage solution operation (NaOH & 20% EtOH)

System pump P9 A/P9 B

ÄKTA pure25:

Flow rate: 0.001-25 ml/min

Max. flow rate: 50ml/min

Pressure: 0-20 MPa

ÄKTA pure150:

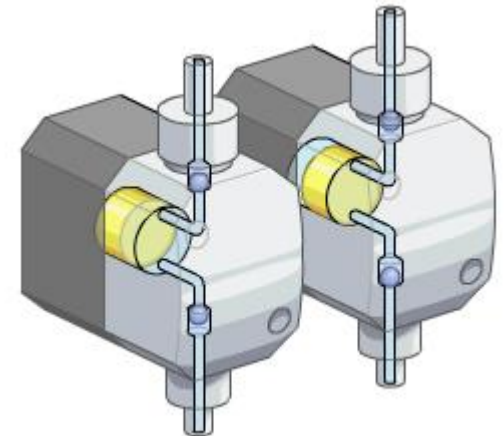
Flow rate: 0.01-150 ml/min

Max. flow rate: 300ml/min

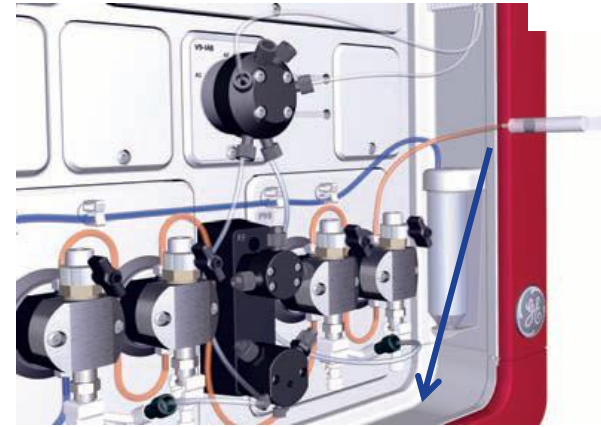
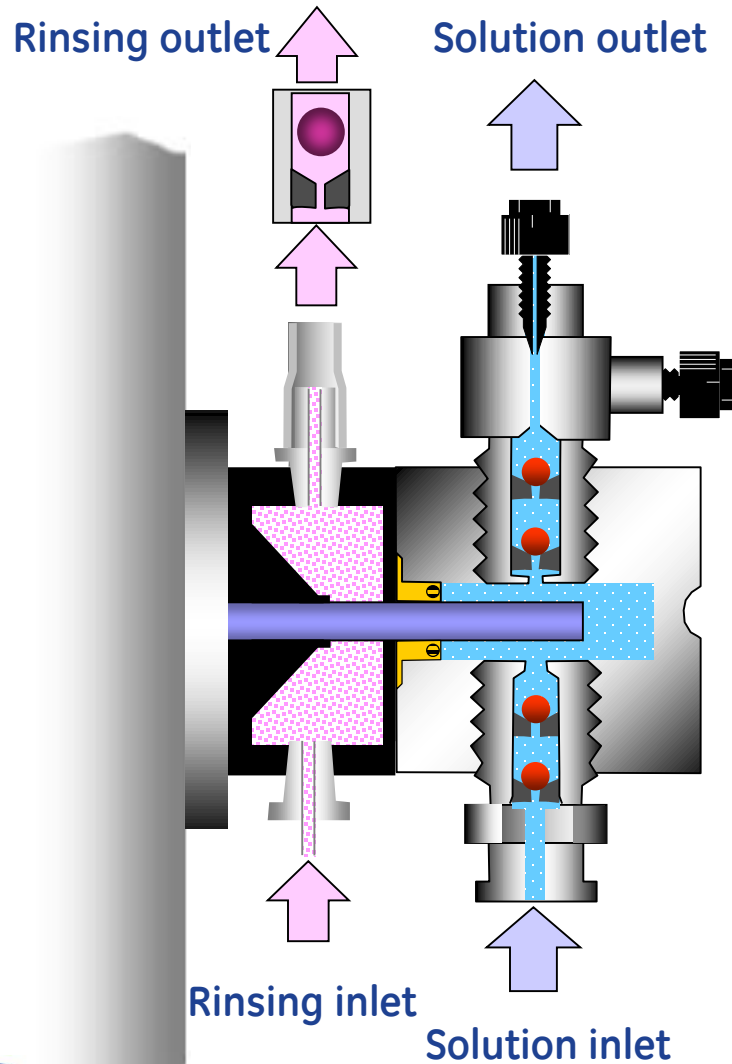
Pressure: 0-5 MPa



- Fulfill any purification method ◦
- Compatible for any bio-molecules
- Generate isocratic or gradient elution
- Two pump heads that work alternately to give a continuous, low pulsation, liquid delivery.
- Automatic pressure control



System Pump Design



Pump head rinsing system

Function:

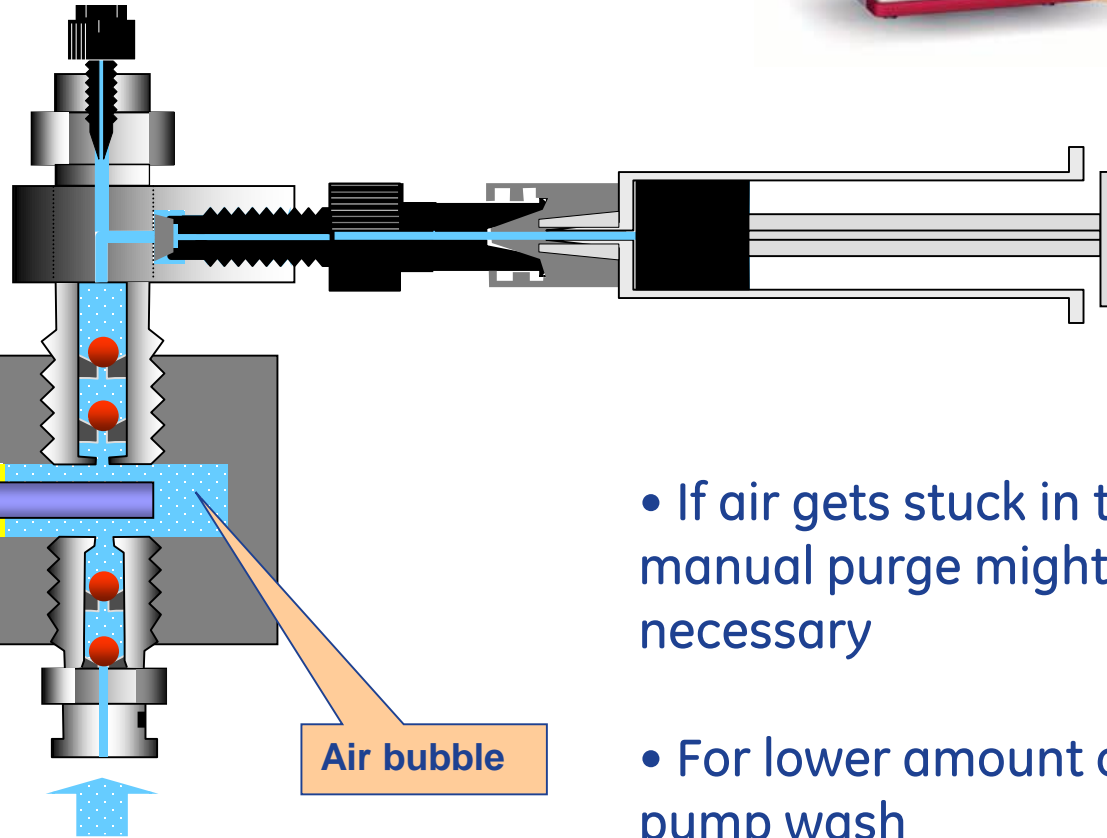
- Rinse piston;
- Rinse out buffer salt;

Maintenance: 20% EtOH

(change rinsing solution every week)

Air in Pump

Buffer outlet



- If air gets stuck in the pump, manual purge might be necessary
- For lower amount of air, use pump wash

Mixer M9

dynamic mixer for high-performance gradients

- Mixed to give a homogenous buffer composition
- **Integrated in-line filter (pore size 10 μm)**
- Four mixer chamber size



Mixer chamber size	Flow rate two pump gradient
0.6 ml	0.1 - 5 ml/min
1.4 ml	0.5 - 10 ml/min
5 ml	5 - 25 ml/min
15ml	25~150ml/min



In-line filter

Injection Valve V9-Inj

enables usage of a number of different sample application techniques.

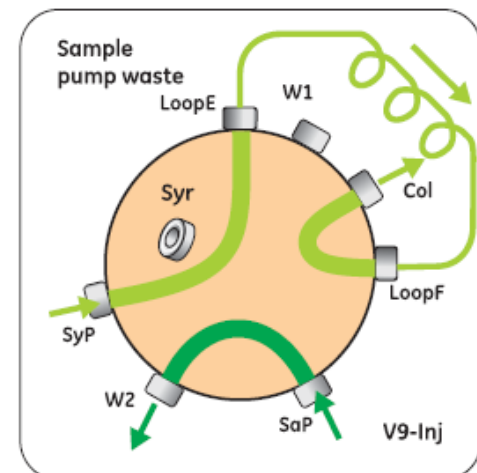
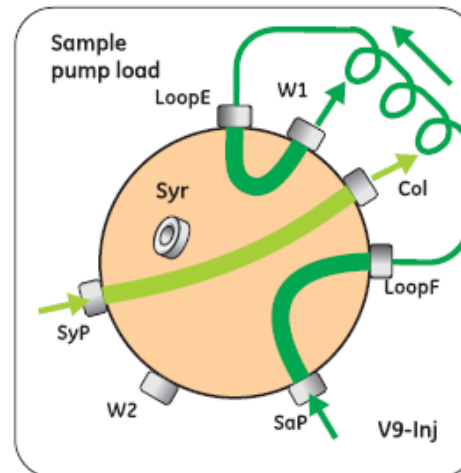
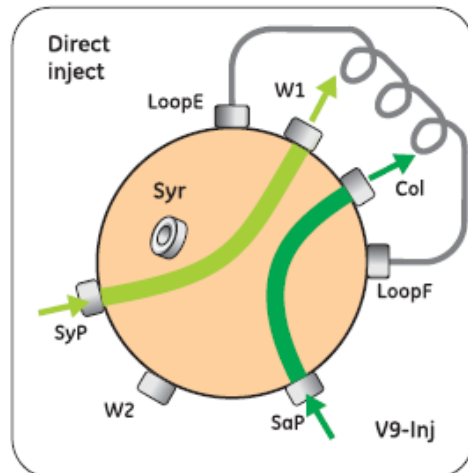
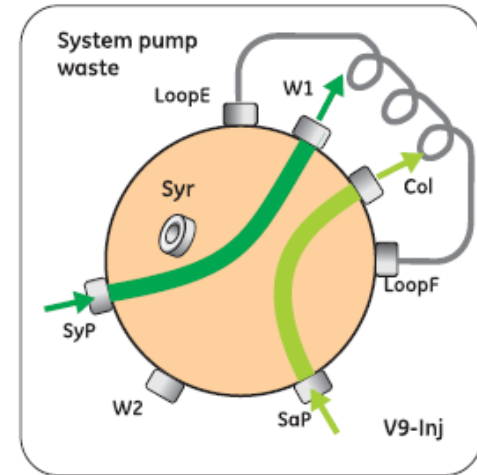
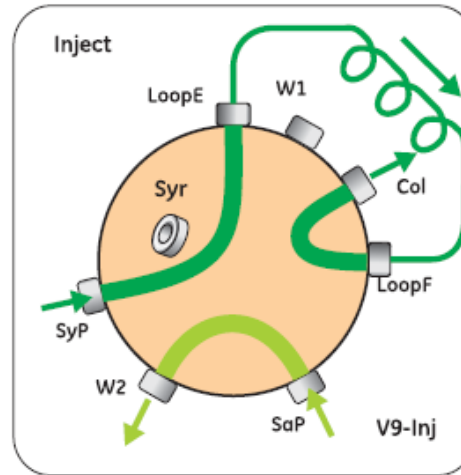
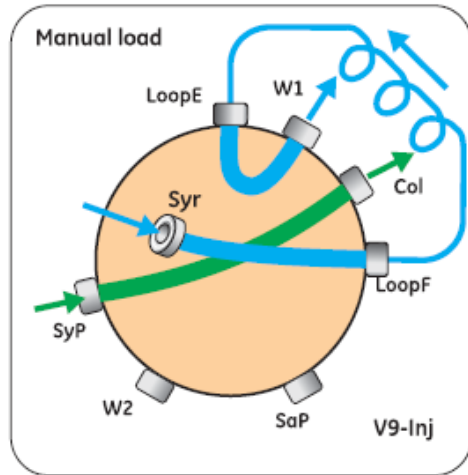
sample application techniques :

- Fill sample loop manually using a syringe
- Fill superloop (10ml, 50ml, 150ml) automatically using a syringe
- Sample injected directly onto the column using a system pump
- Work with mixer valve V9-M for by-pass of mixer/in-line filter



Ports and flow paths of the Injection valve

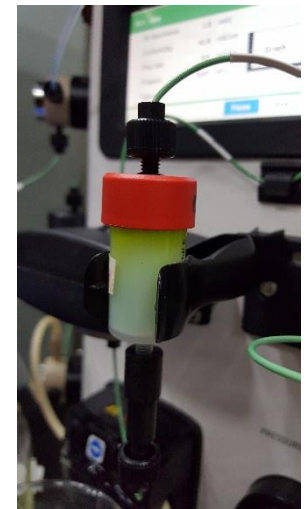
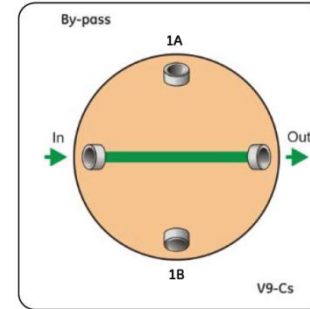
- Method progressing flow
- Secondary flow
- Sample injected manually with syringe
- No flow



Column valve V9-Cs, V9-C

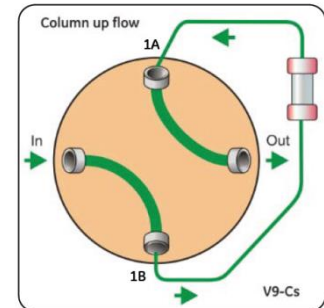
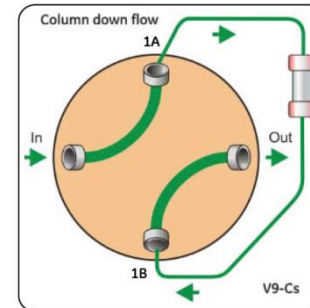
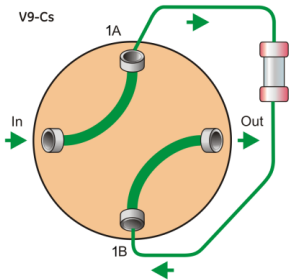
No column valve

- One column position, no by-pass



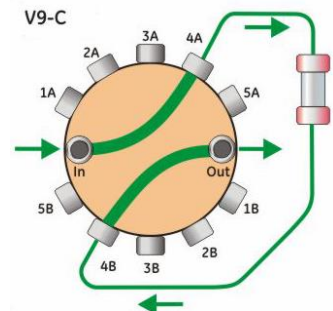
Column valve V9-Cs

- One column position
- Built-in by-pass position
- Reversed flow



Column valve V9-C

- 5 column positions
- Integrated pressure sensors
- Built-in by-pass position
- Reversed flow

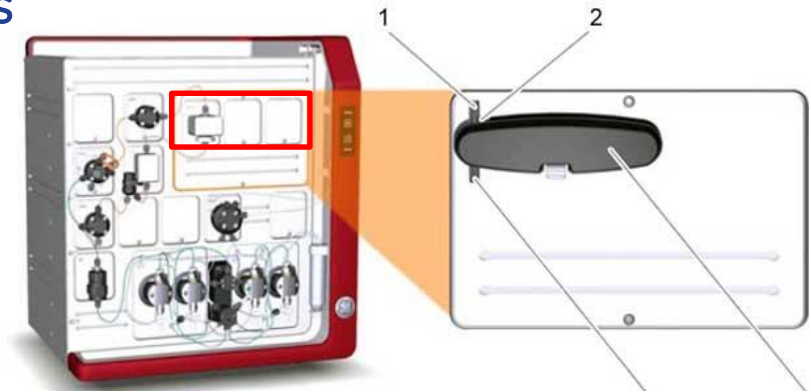


Benefits :

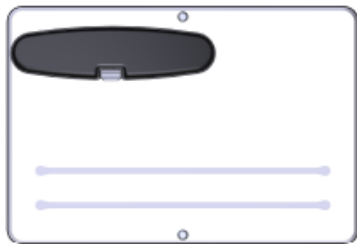
- By-pass position : enables system wash only
- Downflow or upflow enables column operation and cleaning

Basic configuration - UV monitor options

Triple- or single-wavelength UV monitors

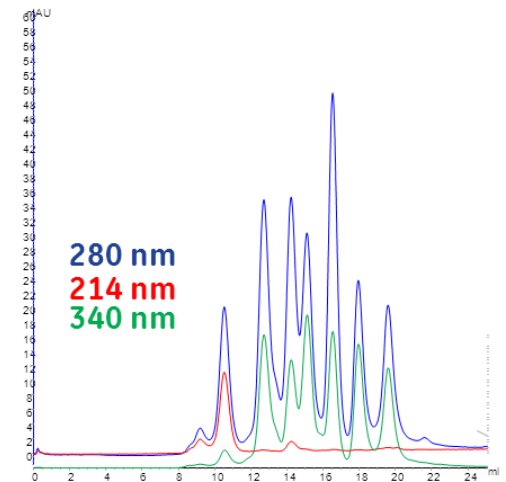


190-700 nm



Flash lamp and fibre optics

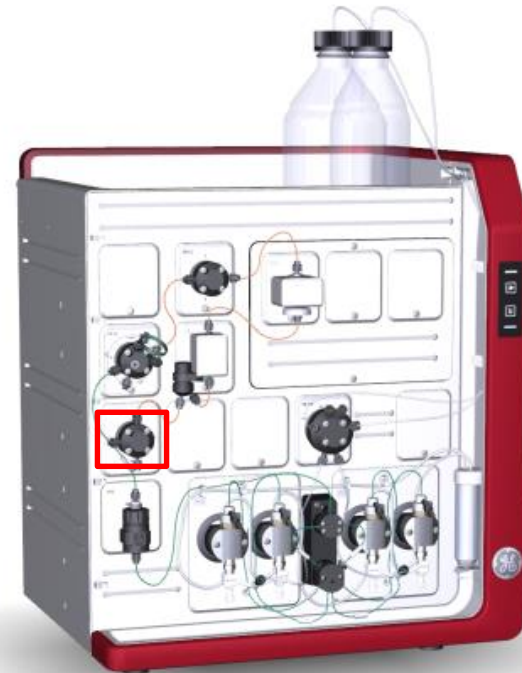
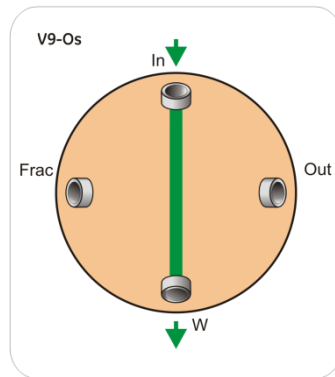
- no warm up time
- no sample warming
- long life time



Outlet Valve V9-Os, V9-O

Outlet valve V9-Os

- Waste
- Frac
- 1 outlet position (Support for the second fraction collectors)



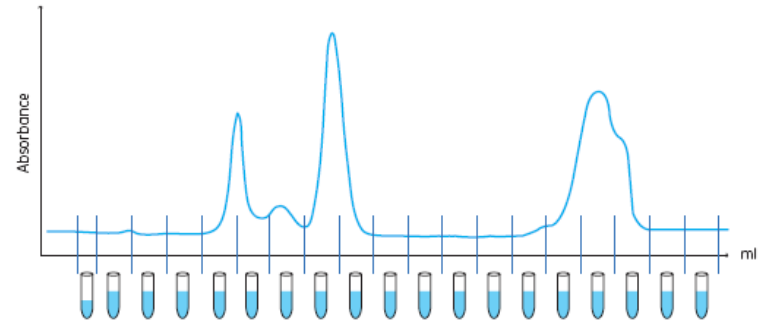
Fraction collector F9-R

Automatic collection of sample fraction

- Fixed volume fractionation
- Peak fractionation
- Combined fixed volume fractionation and peak fractionation
- 3, 5, 8, 15, 50 ml tubes



A) Straight/fixed fractionation



B) Peak fractionation

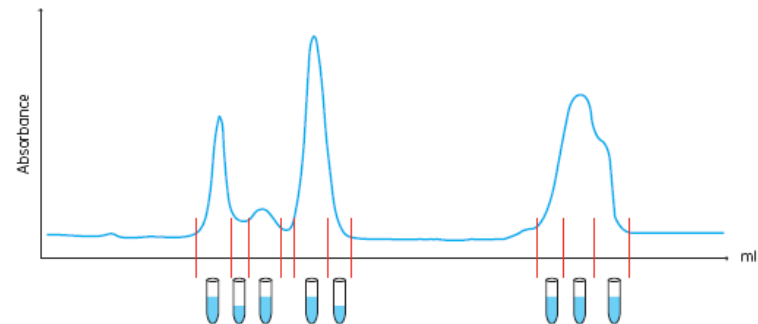


Fig 9.1. Straight fractionation (A), Peak fractionation (B).

Introduction to UNICORN™ 7 software



Fast method setup

Predefined methods



✓ Drag-and-drop programming

Phase Properties | Text Instructions | IT

System CIP

This phase uses one solution

Solution note: 1M NaOH

Pause to manually move all inlets to the selected solution

Flow rate: 10.000 ml/min [0.000 - 25.000]

Volume per position: 20.00 ml

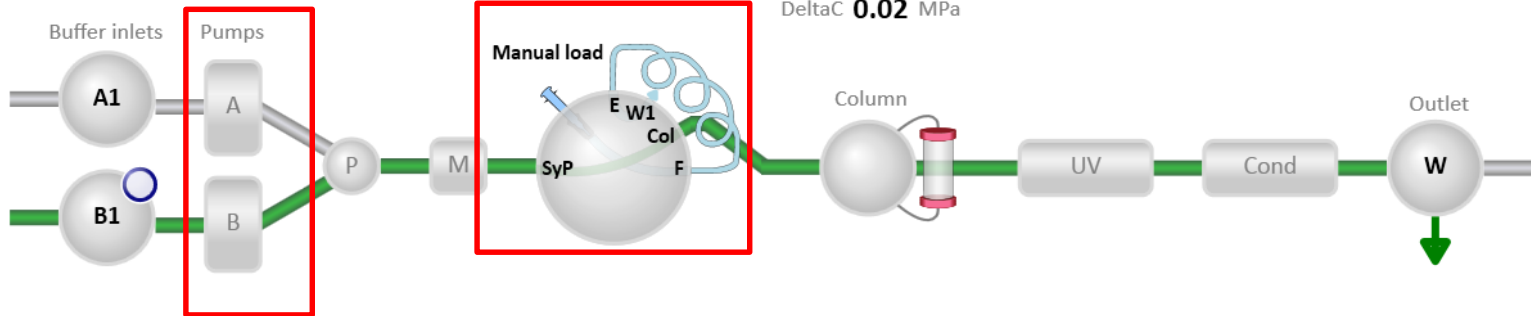
A inlets	B inlets	Column Position	Outlets	Others
<input type="checkbox"/> A1	<input type="checkbox"/> Pump B			<input type="checkbox"/> Injection valve with capillary loop Loop cleaning volume: 10.00 ml
<input checked="" type="checkbox"/> A2				Number of loops: 1
<input type="checkbox"/> A3				For complete cleaning: - select Sample flow path - clean the manual injection port using a syringe
<input type="checkbox"/> A4				<input type="checkbox"/> Sample flow path
<input type="checkbox"/> A5				<input type="checkbox"/> Fraction collector
<input type="checkbox"/> A6				<input type="checkbox"/> Second fraction collector
<input type="checkbox"/> A7				
<input type="checkbox"/> All	<input type="checkbox"/> All	<input type="checkbox"/> All	<input type="checkbox"/> All	



2.000 ml/min 100.0 %B

PreC 0.24 MPa 174.456 mAU 0.00 mS/cm

DeltaC 0.02 MPa



Sliders Numerical input

Pop-up window

Drop-down lists

Radio buttons

Execute buttons

Direct selection buttons

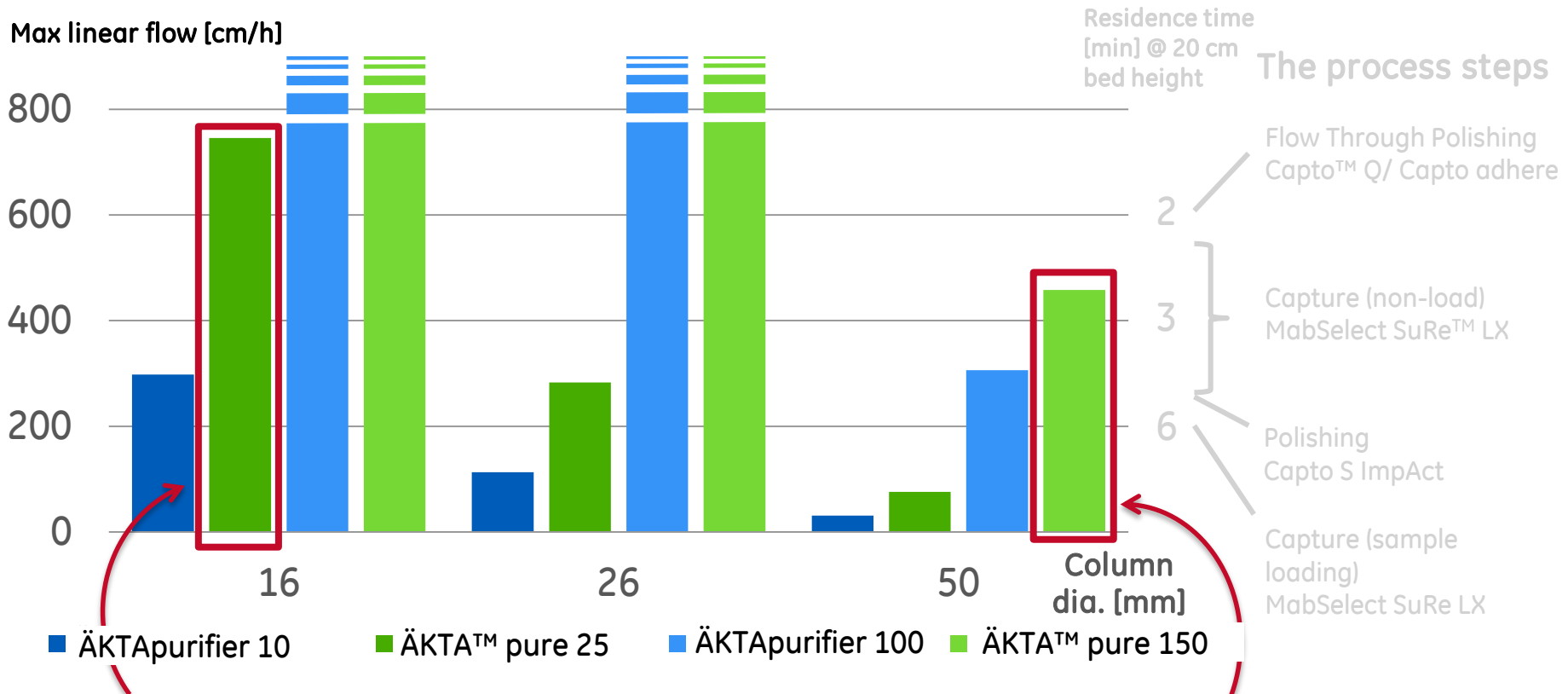
Detailed valve pictures



Purification optimization for ÄKTA™ System



MAb purification example

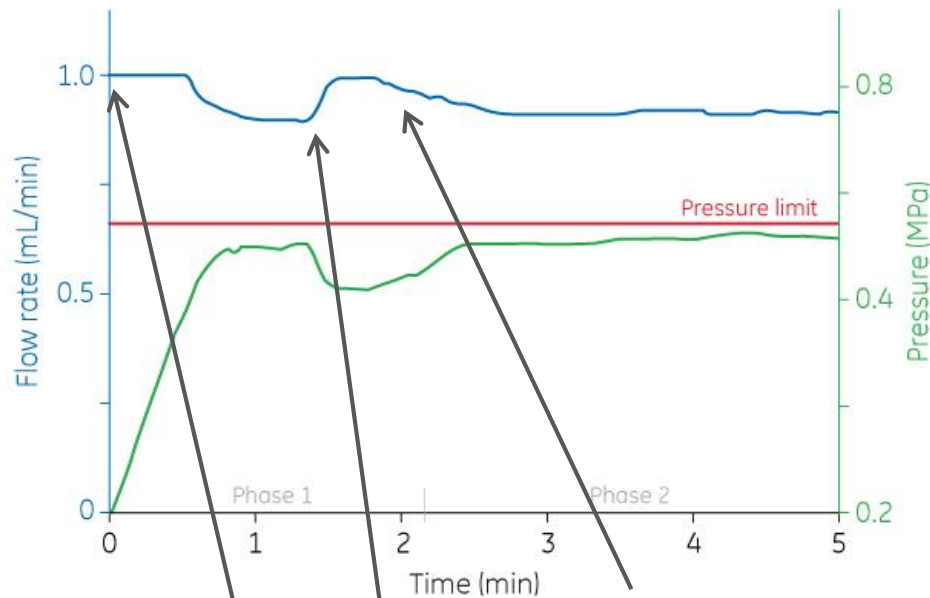


All process steps supported in 16 mm columns on ÄKTA pure 25

Capture, polishing and capture non-load steps supported in 50 mm columns on ÄKTA pure 150



Maximize flow rates and protect your columns



Flow rate always as high as possible

Continuous flow control over phases

Flow rate automatically adjusts to pressure changes

Save time on your runs

Pressure sensors within the column valve

Flow control based on precolumn and delta pressure

Advanced continuous control algorithm

Connect up to 5* columns

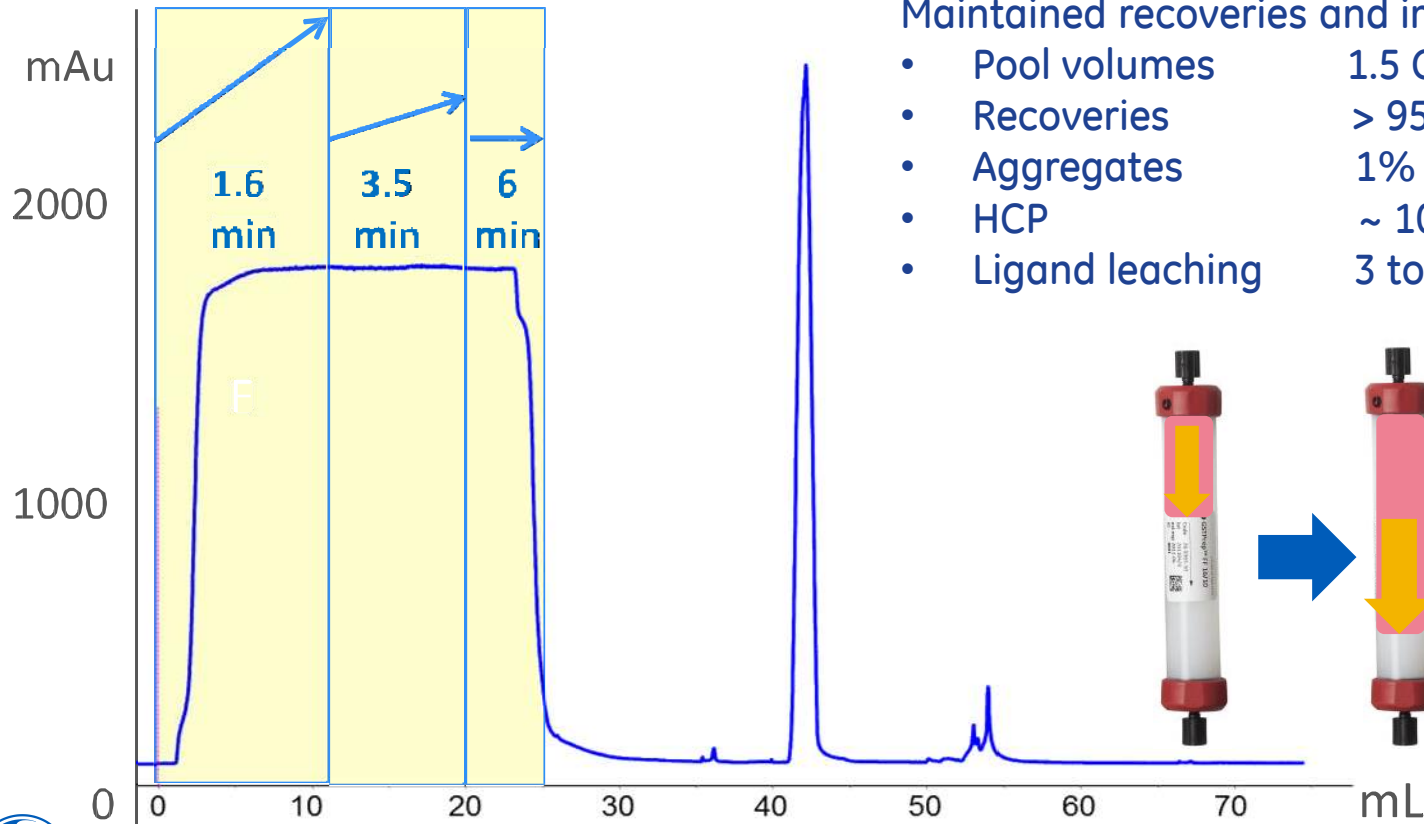
* Installing optional extra column valves enables simultaneous use of up to 10 columns.

PID control



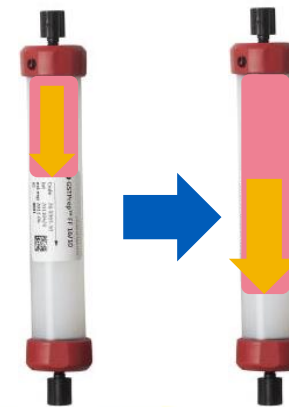
Cycle time variable loading - Improving productivity

80% of QB10 was loaded for each residence time on MabSelect SuRe™ LX
DoE study performed to optimize each residence time

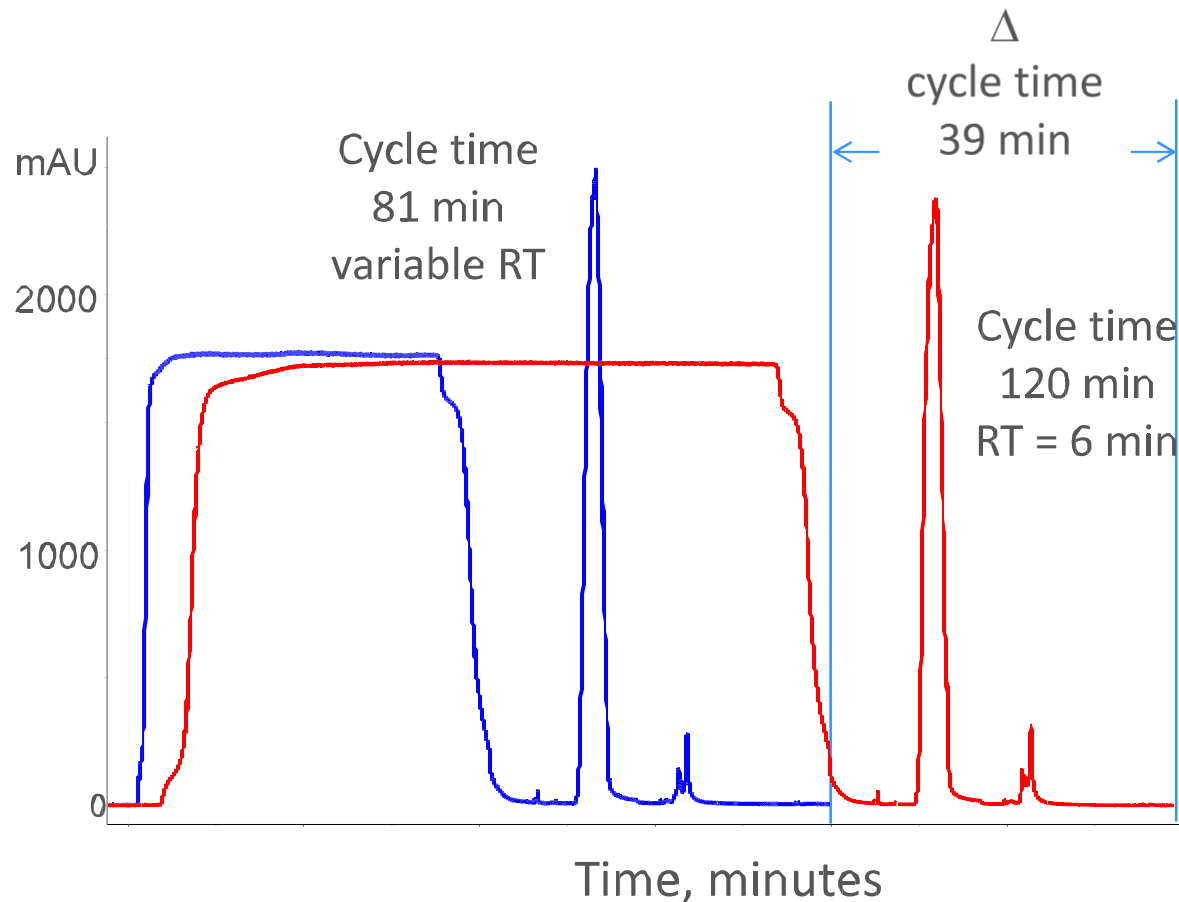


Maintained recoveries and impurity profile

- Pool volumes 1.5 CV
- Recoveries > 95%
- Aggregates 1%
- HCP ~ 1000ppm
- Ligand leaching 3 to 7 ppm



Cycle time normal loading Vs variable loading strategy

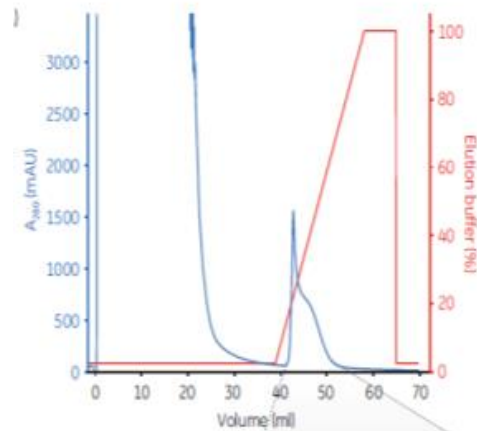


40% productivity increase.
Maintained capacity and
performance.

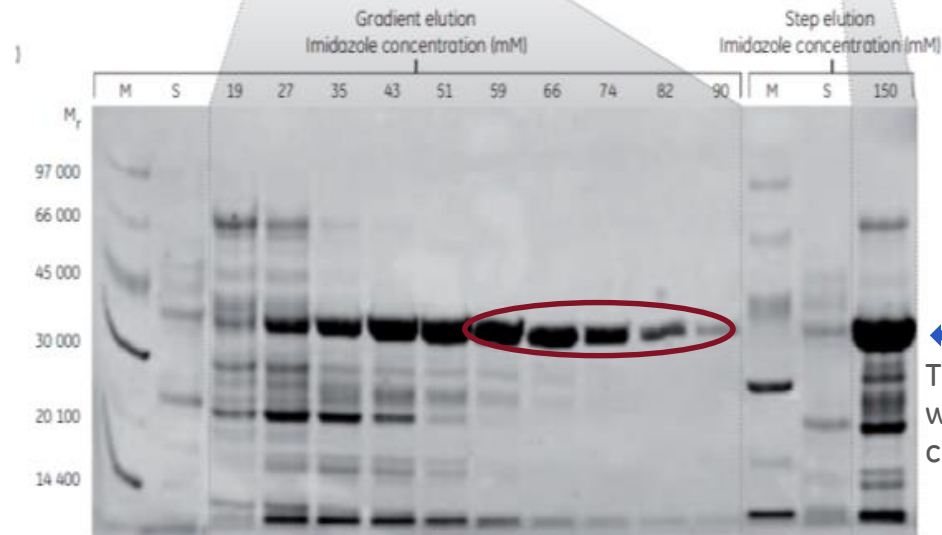
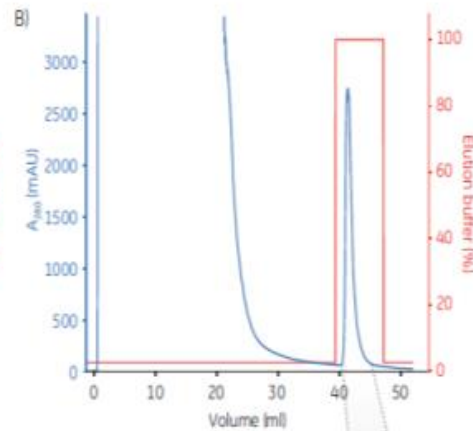


ÄKTA system: Linear gradient elution is an efficient approach for obtaining high purity

Gradient elution



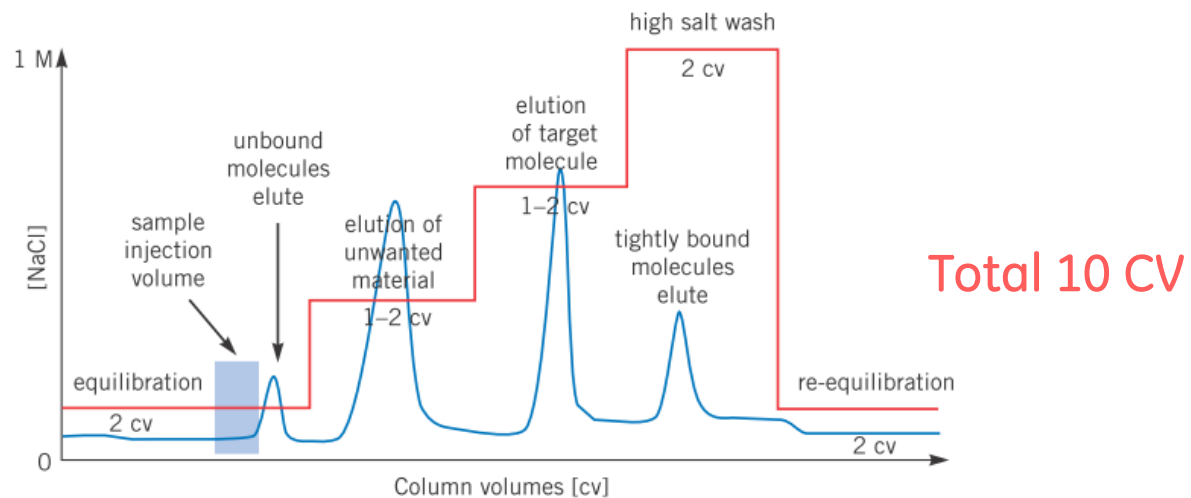
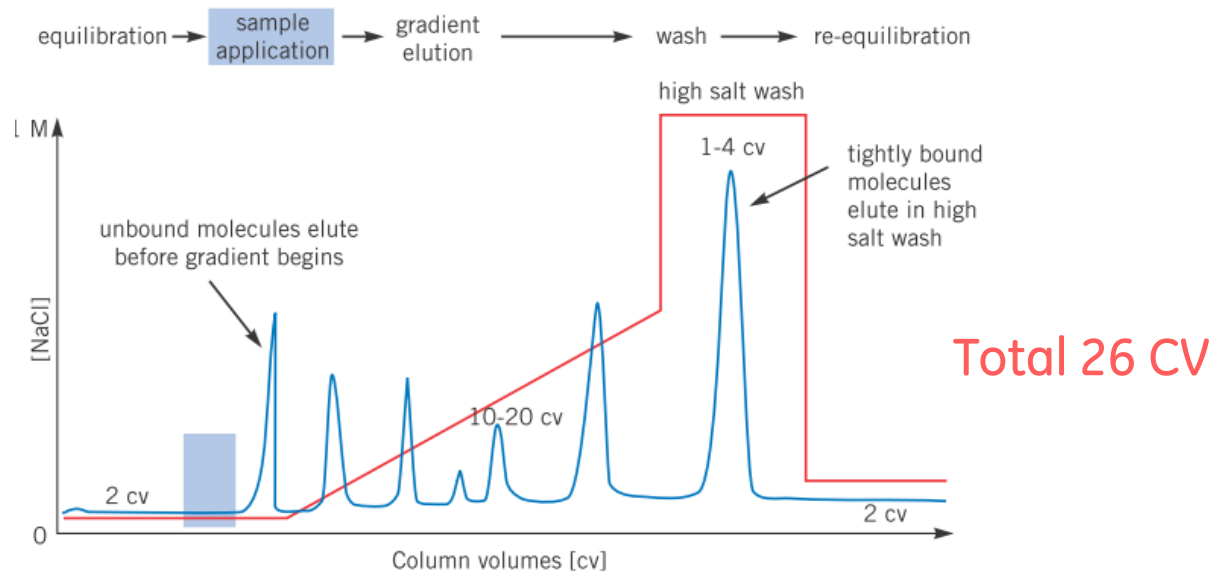
Step elution



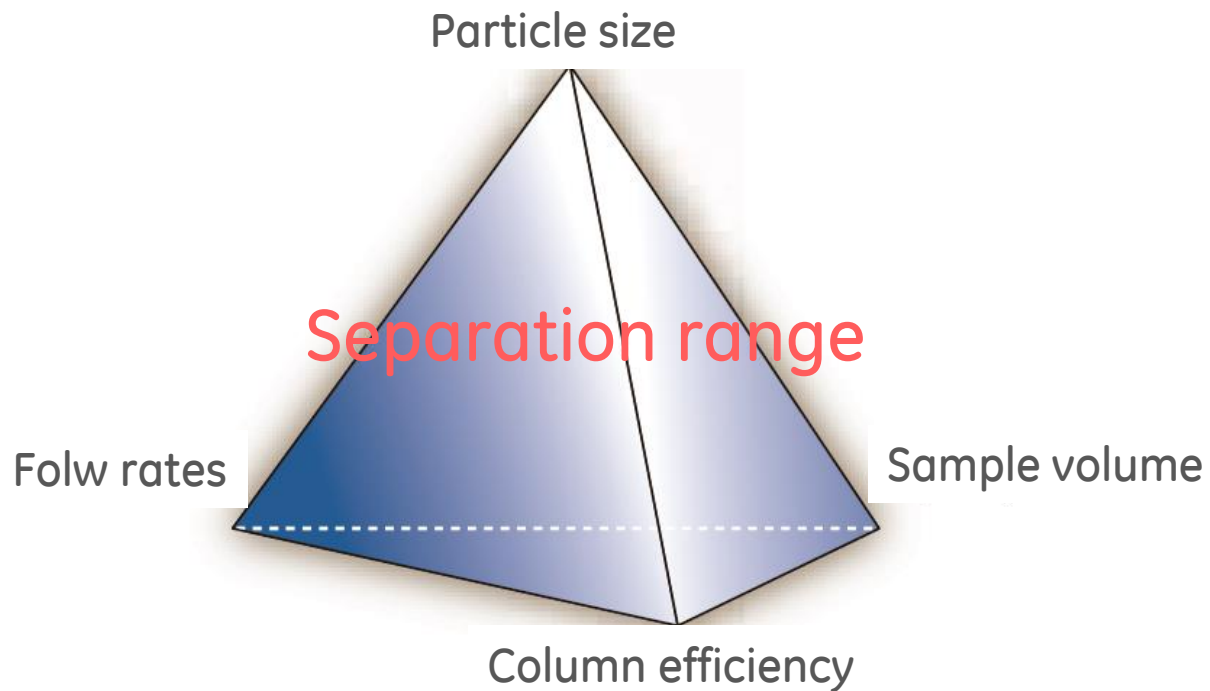
The linear gradient in this example was easily created by using an ÄKTA™ chromatography system



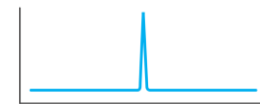
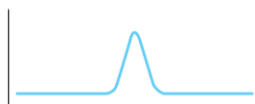
ÄKTA system: Different elution conditions can be used



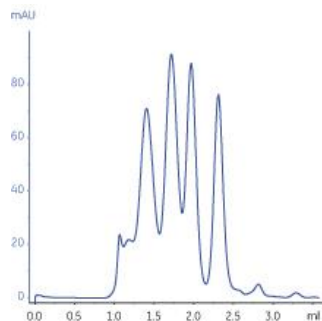
SEC: Important performance factors



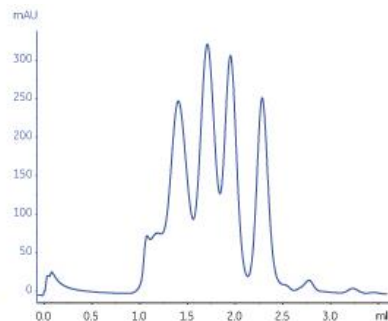
SEC: Narrow system tubing and slow flow rate improves resolution



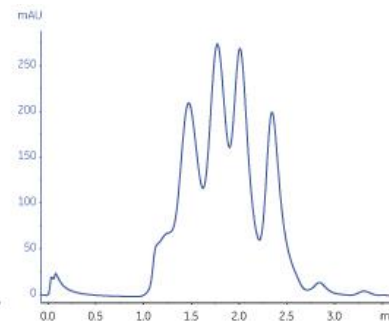
Tubing diameter 0.15 mm



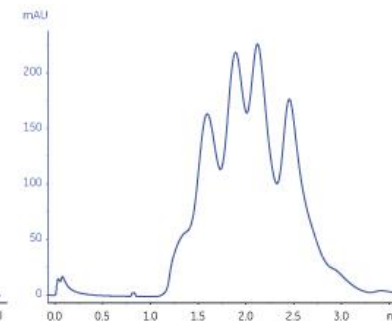
0.25 mm



0.50 mm



0.75 mm

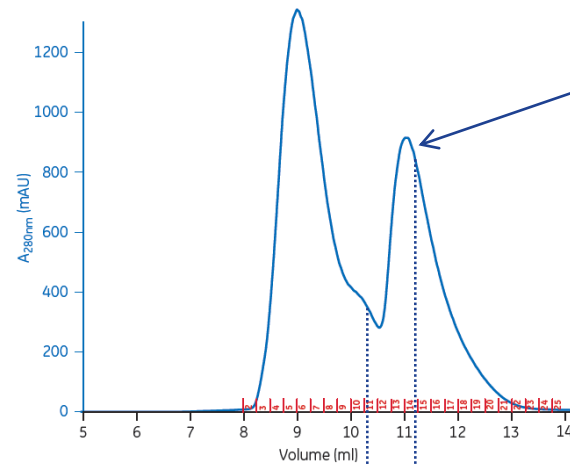


Column: Superdex™ 200 5/150 GL
System: ÄKTA pure 25

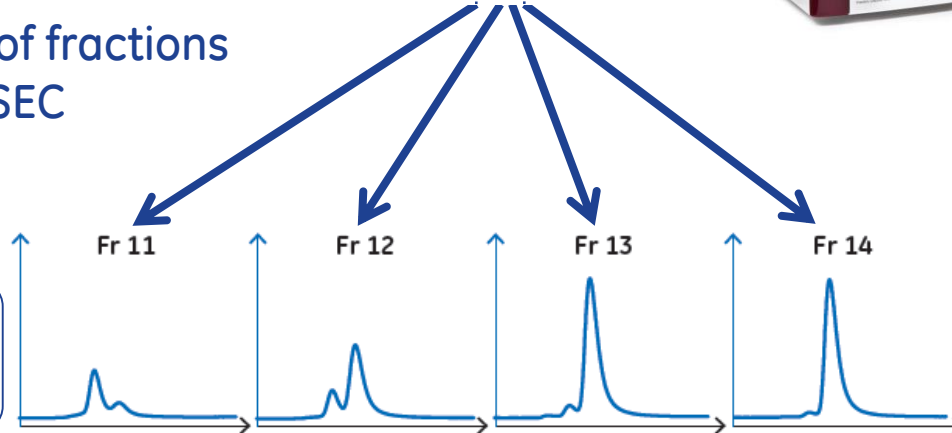


SEC: Analysis for pooling decisions

Step 1: Purification step
(preparative SEC)



Step 2: Identification of fractions
to pool using SEC



Column:
Superdex™ 75 Increase 5/150 GL
System: ÄKTA™ pure

Summary



Summary

- The purification objectives & the target protein properties *define the purity requirements and the selection of tools and methods*
- The strategy Capture, intermediate Purification and Polishing (CiPP) *provides a proven framework for developing the purification scheme*
- Tools *Manual purification, LC system purification, analytical*
- Keep it simple!



Do you want to know more?

Handbooks from GE Healthcare



For guidance on choosing the right chromatography column, download the Purify App – www.gelifesciences.com/Purify



What is ÄKTA™ club?



ÄKTA club is an online platform for ÄKTA system users

It delivers:

Easy and quick access to information about **ÄKTA systems and protein purification**

Exclusive forum for ÄKTA system users

Customized My accounts page

<https://proteins.gelifsciences.com/discussion-forum/akta-club/>



ÄKTA accessories



GE Purify

Thank you



