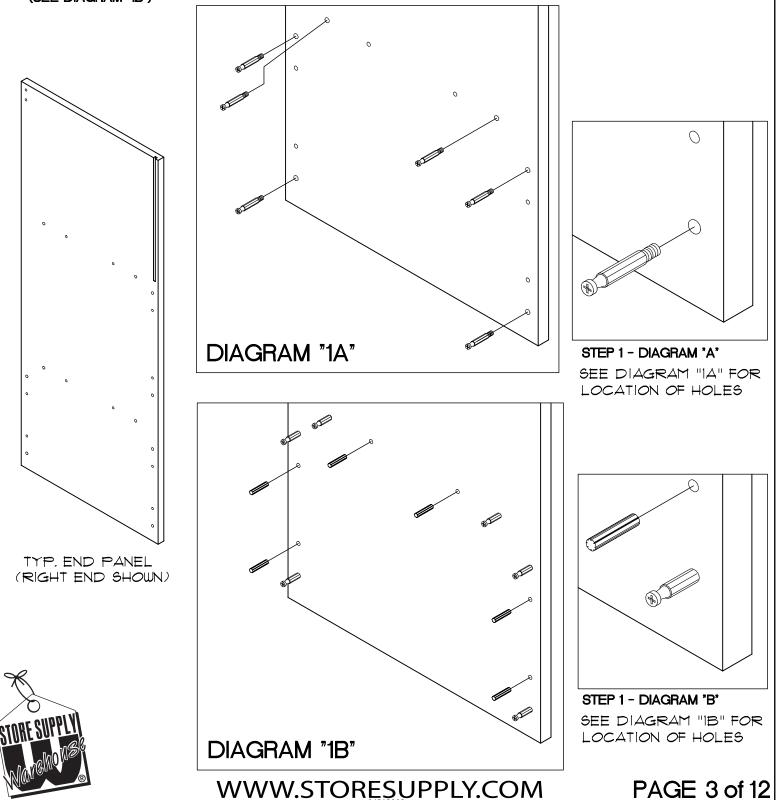


JEWELRY SHOCASE ASSEMBLY INSTRUCTION MANUAL ASSEMBLY TIME APPROXIMATELY 1 1/2 HOURS WITH A HELPER

STEP 1:

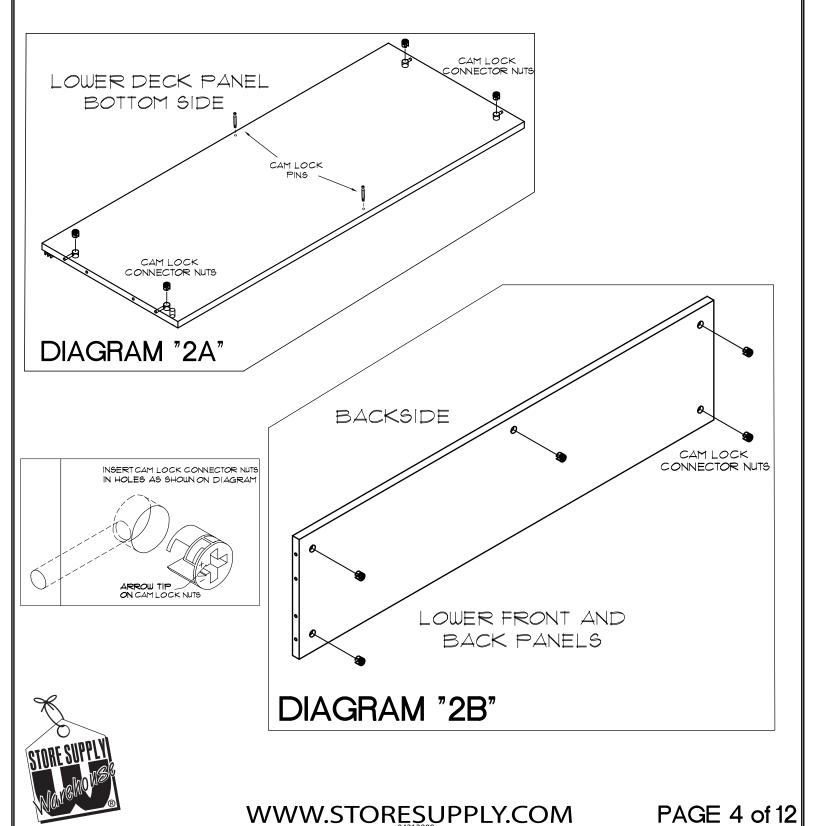
SCREW ONE 1 3/4" CAM LOCK PIN INTO EACH OF TEN HOLES AS INDICATED IN EACH OF THE END PANELS. (SEE DIAGRAM '1A')

SCREW ONE WOODEN DOWEL INTO EACH OF THE TEN HOLES AS INDICATED IN EACH OF THE END PANELS. (SEE DIAGRAM "IB")



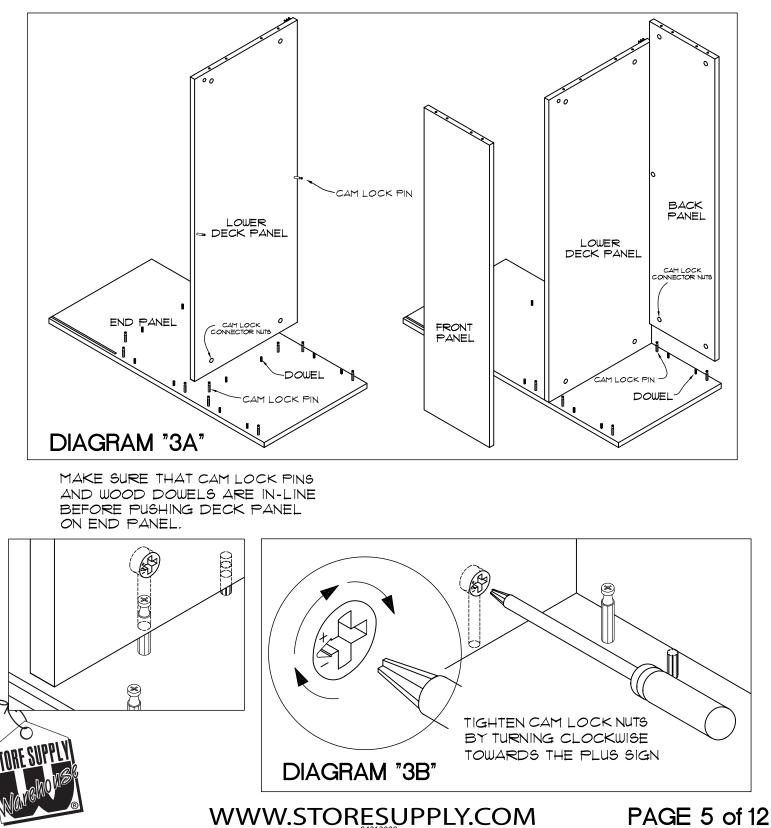
STEP 2 :

INSERT IN ONE 3/4" CAM LOCK CONNECTOR NUT INTO EACH OF THE FOUR HOLES ON THE LOWER DECK PANEL, THE LOWER FRONT PANEL, AND THE LOWER BACK PANEL MAKING SURE THAT THE ARROWS FACE OUTWARD. SCREW ONE CAM LOCK CONNECTOR PIN INTO EACH OF THE TWO HOLES INDICATED ON THE BOTTOM OF THE LOWER DECK PANEL. (SEE DIAGRAM "2A")

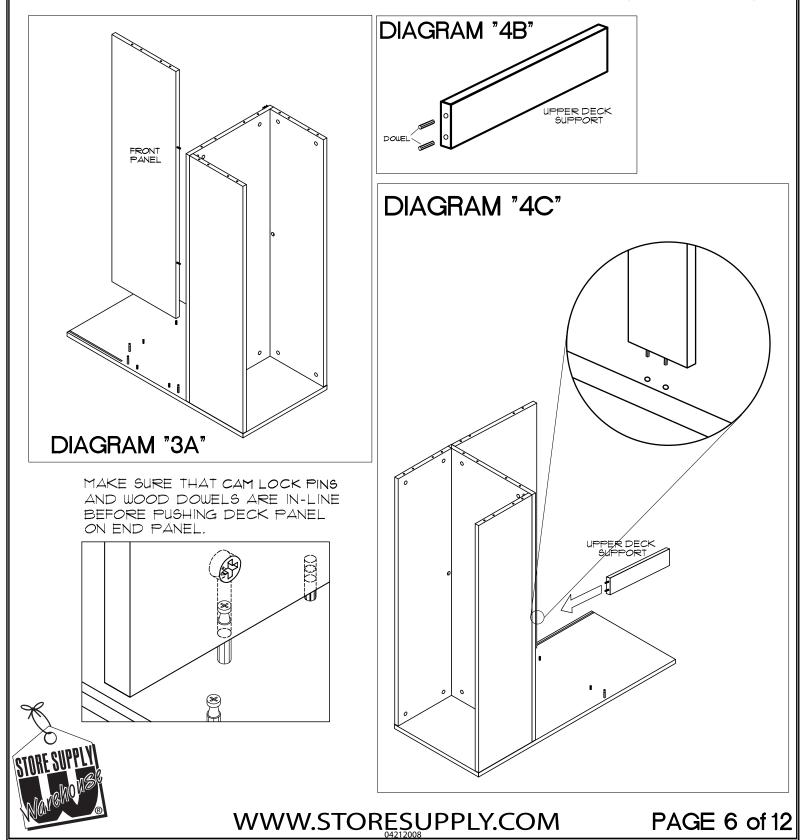


LAY ONE END PANEL ON THE GROUND WITH THE DOWELS AND CAM LOCK PINS FACING UP. NOW INSERT THE LOWER DECK PANEL OVER THE END PANEL LINED UP WITH THE CAM LOCK PINS AND WOOD DOWELS IN THE END PANEL.**(SEE DIAGRAM "3A")** TIGHTEN DOWN THE CAM LOCK CONNECTOR NUTS.

ATTACH THE LOWER FRONT AND BACK PANELS IN THE SAME WAY.

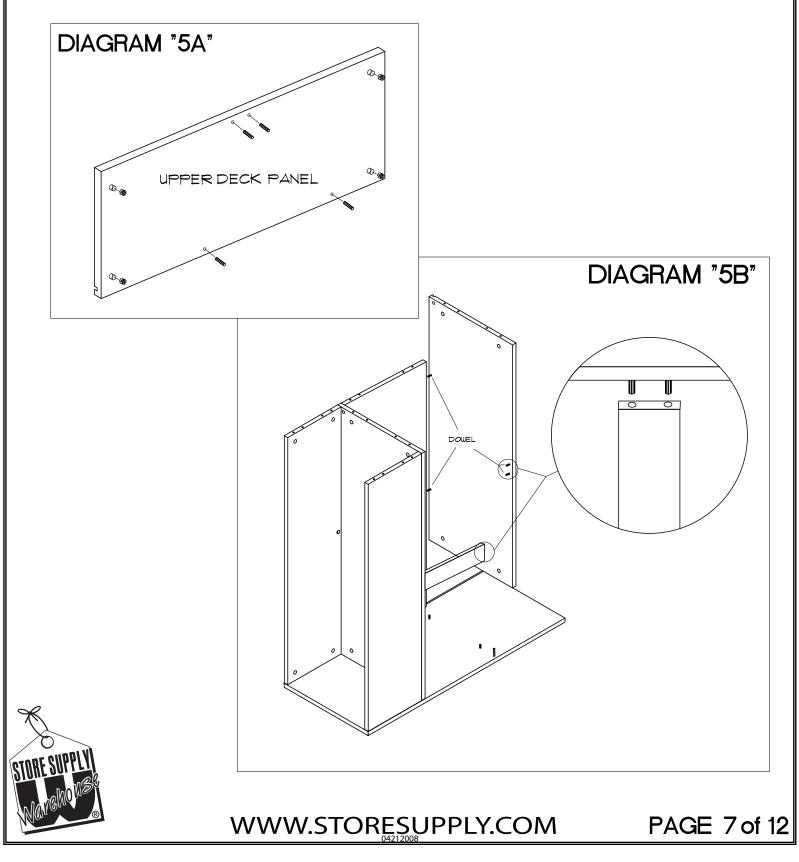


INSERT ONE 3/4" CAM LOCK CONNECTOR NUT INTO EACH OF THE FOUR HOLES ON THE BACK OF THE FRONT PANEL AND TWO WOODEN DOWELS INTO THE HOLES ON THE BOTTOM OF THE FRONT PANEL. LOWER THE FRONT PANEL INTO PLACE AS INDICATED IN **DIAGRAM "4A"** MAKING SURE TO LINE UP THE CAM LOCK PINS AND DOWELS ON ALL SIDES. TIGHTEN THE CAM LOCK NUTS TO SECURE. INSERT TWO WOODEN DOWELS INTO THE UPPER DECK SUPPORT. GENTLY TAP THE UPPER DECK SUPPORT INTO THE TWO HOLES IN THE LOWER DECK PANEL. **(SEE DIAGRAM "4C")**



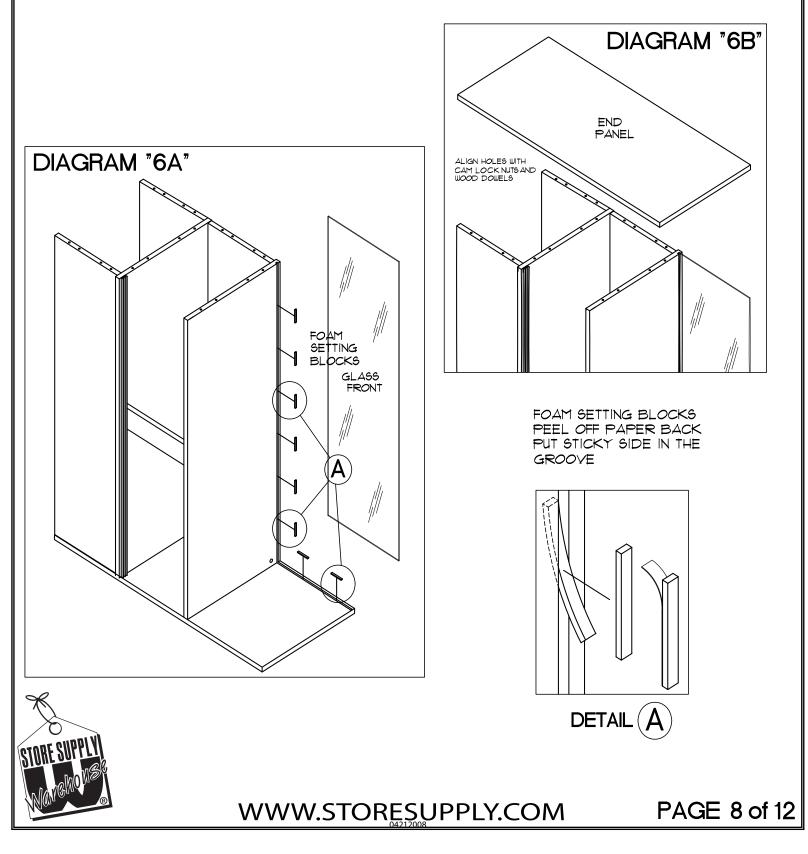
STEP 5 :

INSERT FOUR 3/4" CAM LOCK CONNECTOR NUTS AND GENTLY TAP FOUR WOODEN DOWELS INTO EACH OF THE HOLES INDICATED IN DIAGRAM "5A". LOWER THE UPPER DECK PANEL INTO PLACE MAKING SURE TO LINE UP ALL CONNECTOR PINS AND WOODEN DOWELS. TAP THE UPPER DECK PANEL FLUSH WITH THE UPPER DECK SUPPORT AND TIGHTEN THE CAM LOCK CONNECTOR NUTS TO SECURE.



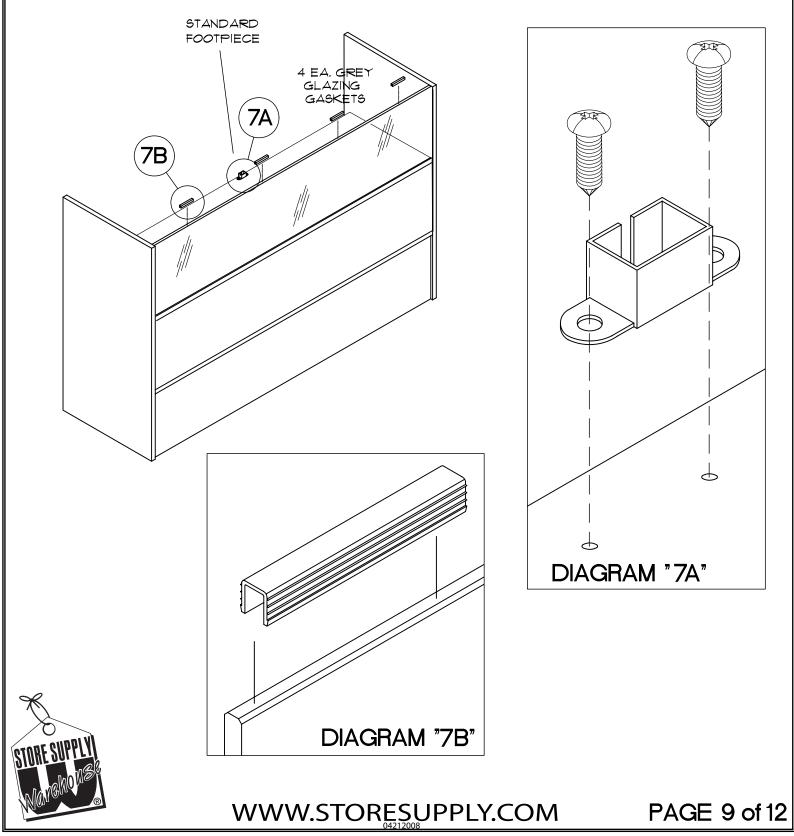
STEP 6 :

PLACE 6 BLACK FOAM SETTING BLOCKS INTO THE ROUTED GROOVE ON THE UPPER DECK PANEL (EVENLY SPACED) AND 2 FOAM SETTING BLOCKS INTO THE GROOVES IN THE ASSEMBLED END PANEL. **(REMOVE PAPER BACK ON FOAM SETTING BLOCK AND PLACE STICKY SIDE INTO GROOVE)** PLACE GLASS FRONT PANEL INTO GROOVES ON THE DECK AND END PANELS.. **(SEE DIAGRAM "6A")** NOW POSTION THE OTHER END PANEL ON TOP BY ALIGNING THE CAM LOCK PINS AND WOODEN DOWELS. **(SEE DIAGRAM "6B")** TIGHTEN THE CAM LOCK NUTS TO SECURE THE END PANEL.



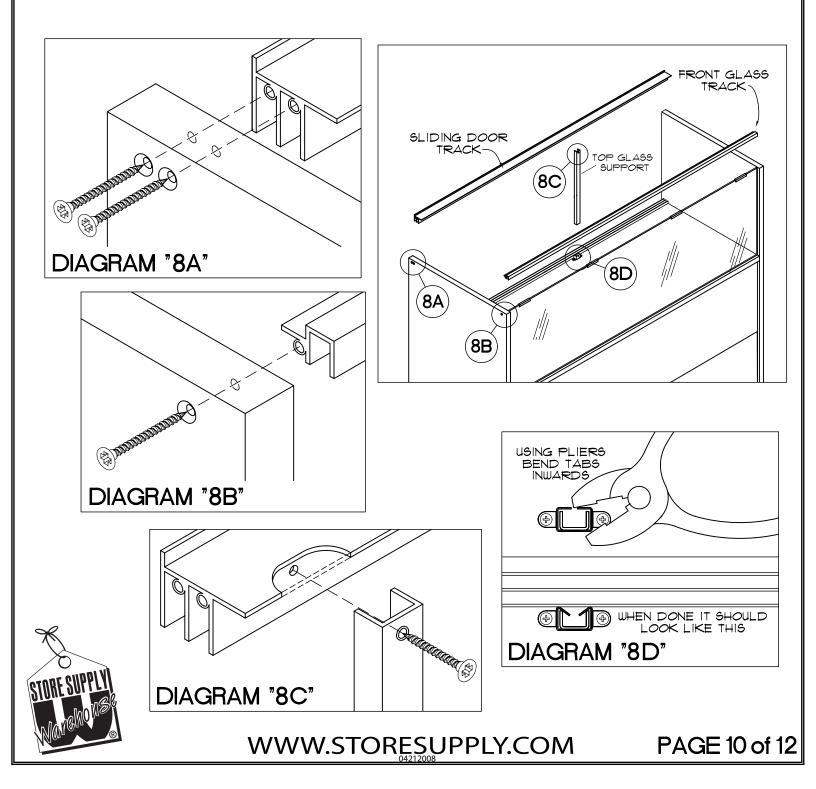
STEP 7:

CAREFULLY TURN THE UNIT UPRIGHT (THIS MAY REQUIRE TWO PEOPLE). LINE UP THE STANDARD FOOTPIECE WITH THE PRE-DRILLED HOLES IN THE UPPER DECK AND ATTACH IT TO THE DECK USING THE 5/8" PAN HEAD SCREWS. **(SEE DIAGRAM "7A")** AFFIX THE GLAZING GASKETS SPACED EVENLY ACROSS THE TOP OF THE FRONT GLASS PANEL. **(SEE DIAGRAM "7B")**



STEP 8 :

LINE UP THE UPPER SLIDING DOOR TRACK WITH THE SCREW HOLES IN THE END PANELS. ATTACH TRACK USING 1 1/4" STEEL FLAT HEAD SCREWS FROM THE OUTSIDE FACE OF THE END PANEL. (SEE DIAGRAM "8A") PLACE THE UPPER FRONT GLASS TRACK ON TOP OF THE GLAZNG GASKETS AND FRONT GLASS PANEL. LINE UP WITH THE HOLE ON THE END PANEL AND ATTACH WITH 1/14" STEEL FLAT HEAD SCREWS FROM THE OUTSIDE. (SEE DIAGRAM "8B") PLACE THE TOP GLASS SUPPORT INTO THE FOOTPIECE AND ATTACH THE SUPPORT TO THE SLIDING DOOR TRACK WITH THE 1" STEEL FLAT HEAD SCREW. (SEE DIAGRAM "8C"). BEND BACK THE TABS OF THE FOOTPIECE INWARD USING PLIERS TO HELP HOLD THE SUPPORT INPLACE. (SEE DIAGRAM "8D")



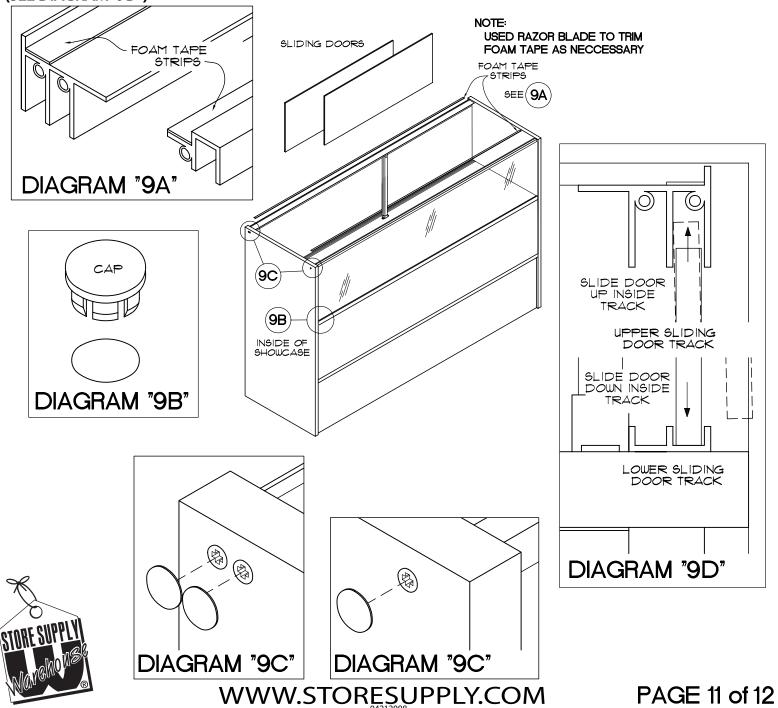
STEP 9:

ATTACH THE FOAM TAPE STRIPS TO THE TOP OF THE UPPER FRONT GLASS TRACK AND UPPER SLIDING DOOR TRACK NEXT TO THE LIPPED EDGE. **(SEE DIAGRAM "9A")**

COVER THE DONWTUBE HOLE WITH PLASTIC CAP. (SEE DIAGRAM "9B")

AFFIX THE COLORED STICKERS OVER SCREWS ON THE OUTSIDE FACE AND END PANELS (SEE DIAGRAM "9C")

INSTALL SLIDING DOOR PANELS BY LIFTING DOOR UP INTO TOP TRACK, THEN DROPPONG DOWN INTO THE BOTTOM TRACK. (MAKE SURE THAT THE DOOR WITH THE PULL GOES ON THE LEFT GOES ON THE LEFT AND THE RIGHT GOES TO THE RIGHT. ALSO MAKE SURE EACH DOOR IS IN A SEPERATE TRACK GROOVE.) (SEE DIAGRAM "9D")



STEP 10 :

CAREFULLY LOWER THE TOP GLASS AND PRESS FIRMLY INTO PLACE. YOUR UNIT IS NOW COMPLETE.

