

SIG CLASSIC

sigpro[®]

HAMMERLI[®]

SAUER 

AURORA[®]

L.L.Bean[®]



SIGARMS[®]

KEEPING OUR TRADITIONS AND YOUR AIM TRUE.

KEEPING OUR TRADITIONS AND YOUR AIM TRUE.



People who know firearms — those who stake their lives, their safety and their reputation as hunters and marksmen on their guns — know the SIGARMS name. They place the ultimate trust in the fact that our handguns and long guns will perform when it counts.

This is an awesome responsibility that we shoulder. But we are glad to do it. We are confident in our craft as firearm manufacturers. We listen closely to those who use our products to understand how, when, where and why they will be used.

Then we develop the technologies and inventions that will result in the performance, accuracy and safety our customers seek. Super strong, hammer-forged barrels. Specialized finishes to protect against corrosion. Fiber-reinforced polymers for durability. Added fiberglass for greater resistance to temperature changes. Precision machining to exacting tolerances.

This results in handguns and long guns for every type of shooter. The traditionalist will find our Classic line of handguns, the P210 target pistol, Sauer rifles and Aurora shotguns to their liking. For those interested in the latest technology, the Trailside from Hammerli, the sig pro and Mauser M2 offer all manner of accuracy and safety features.

You may ask why we go to such extremes — why our guns incorporate so many unique safety features, new technologies and design innovations. The answer is obvious. No two shooters are alike. No one gun can satisfy everyone's needs. That is why we offer such a wide variety of products that are accurate and reliable.

You see, we are not concerned with beating our competitors. We have a higher standard to surpass. Your expectations.

Michael Lueke
Chairman, SIGARMS, Inc.



TABLE OF CONTENTS

SIG CLASSIC INTRODUCTION	5
SIG CLASSIC X-RAY	7
P220	9
P226	11
P229	13
P245	15
P239	17
P232	19
SIG PRO INTRODUCTION	21
SIG PRO X-RAY	23
SIG PRO P2009,P2340	25
P210	27
TRAILSIDE	29
MAUSER M2	31
HANDGUN ACCESSORIES	33
LONG GUN INTRODUCTION	35
202 WOOD, SYNTHETIC	37
202 SUPREME, VARMINT, LIGHTWEIGHT	39
SSG 3000	41
MAUSER M98	43
AURORA INTRODUCTION	45
TR20, TR20U, TR40	47
TR30, L.L. BEAN	49
TT25, TT45	51
LONG GUN ACCESSORIES	53



**GIVING SECURITY-MINDED INDIVIDUALS
CONFIDENCE AND CONTROL IN ANY SCENARIO.**

If a situation should arise that can compromise your personal safety, you want a SIG Classic at your side. Why? First of all, the Classic is accurate right out of the box. It fits and feels good in your hand. That's because it comes in a variety sizes and models virtually any shooter can feel comfortable handling.

Do you want something full-size for control, or more compact for concealment? Do you want to tailor the sight to your shooting and skills? We offer contrast, three-dot and SIGLITE® night sights. All the flexibility you'll need. Calibers are interchangeable between .40 S&W and .357 SIG only for the 226, 229 and 239 models.

But flexibility means nothing without safety. SIG Classics are arguably the safest production handgun in the industry. Our unique 4-point safety system exceeds industry standards by providing a patented automatic firing pin block that eliminates the need for an external manual safety.

Classics also feature a decocking lever, safety intercept notch, trigger bar disconnecter, and a slide that must be locked in the rear position in order to disassemble the pistol.

Durability also plays an important role in safety. That's why the aluminum frames on all Classics are given an immersion coating, originally developed for aerospace programs, applied by highly controlled chemical processes to produce a thickened, hard, porous film that aids in corrosion- and abrasion-resistance.

No doubt about it, these pistols are engineered to be reliable. They're engineered to be safe.

SIG CLASSIC.

LOW PROFILE SIGHTS ARE INTERCHANGEABLE AND COME IN A VARIETY OF CONFIGURATIONS

FULL LENGTH GUIDE RAILS FOR STRENGTH AND ACCURACY

ENCLOSED STEEL SLIDE KEEPS OUT FOREIGN MATERIAL

NITRON™-FINISHED STAINLESS STEEL SLIDE PROVIDES DURABILITY AND CORROSION RESISTANCE

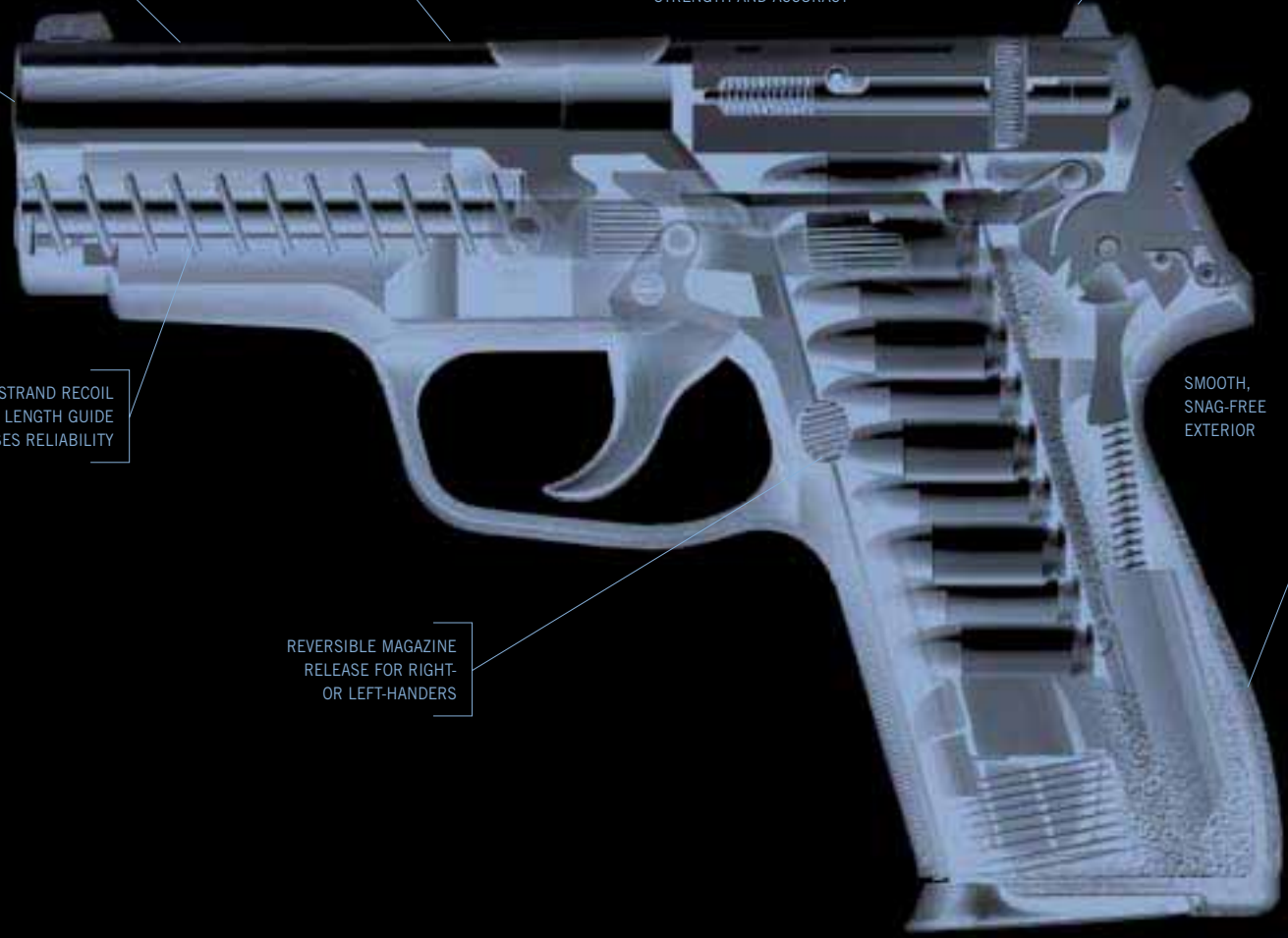
COLD HAMMER-FORGED BARRELS OFFER STRENGTH AND ACCURACY

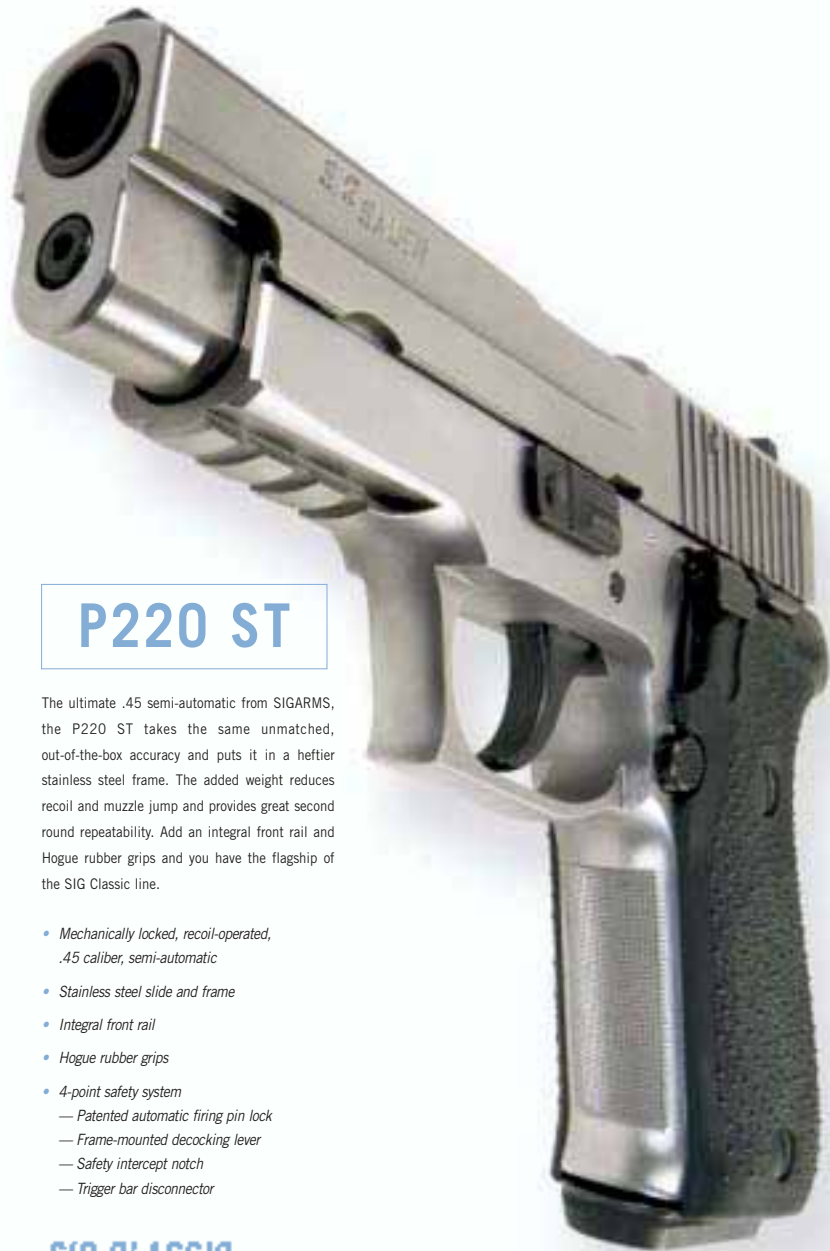
SMOOTH, SNAG-FREE EXTERIOR

COILED MULTI-STRAND RECOIL SPRING AND FULL LENGTH GUIDE INCREASES RELIABILITY

ERGONOMICALLY DESIGNED, NON-SLIP GRIP

REVERSIBLE MAGAZINE RELEASE FOR RIGHT-OR LEFT-HANDERS





P220 ST

The ultimate .45 semi-automatic from SIGARMS, the P220 ST takes the same unmatched, out-of-the-box accuracy and puts it in a heftier stainless steel frame. The added weight reduces recoil and muzzle jump and provides great second round repeatability. Add an integral front rail and Hogue rubber grips and you have the flagship of the SIG Classic line.

- Mechanically locked, recoil-operated, .45 caliber, semi-automatic
- Stainless steel slide and frame
- Integral front rail
- Hogue rubber grips
- 4-point safety system
 - Patented automatic firing pin lock
 - Frame-mounted decocking lever
 - Safety intercept notch
 - Trigger bar disconnect

SIG CLASSIC.

SPECIFICATIONS		
Caliber	.45 ACP	.45 ACP
Length	7.8"	7.8"
Height, overall	5.6"	5.6"
Width, overall	1.4"	1.4"
Barrel length	4.4"	4.4"
Rifling twist	1 in 16"	1 in 16"
Rifling grooves	6	6
Sight radius	6.3"	6.3"
Weight, w/o magazine	27.8 oz.	39.2 oz.
Weight, empty magazine	2.6 oz.	2.6 oz.
Trigger pull weight DA	10 lbs.	10 lbs.
Trigger pull weight SA	4.5 lbs.	4.5 lbs.
Magazine capacity	7 & 8 rds.	8 rds.
Finish available	Blued, Two-tone	Stainless

P220

- Mechanically locked, recoil-operated, .45 caliber, semi-automatic
- Carbon steel slide
- Hard-anodized aluminum frame
- Patented 4-point safety system
 - Automatic firing pin lock
 - Frame-mounted decocking lever
 - Safety intercept notch
 - Trigger bar disconnect
- A variety of sight configurations let you adjust for all kinds of angles and heights
- Optional 8-round magazine
- Available in Blued or Two-tone finish

P220

This is the SIG Classic that started it all, the reliable workhorse that's known for its accuracy. With SIG's patented 4-point safety system and lightweight, 7000 Series aluminum alloy frame, this is the .45 caliber semi-automatic that sets the standard for all others.



P220 TWO-TONE



P220 BLUED



P226

- Mechanically locked, recoil-operated, semi-automatic
- Stainless steel slide
- Hard-anodized aluminum frame
- 4-point safety system
 - Patented automatic firing pin lock
 - Frame-mounted decocking lever
 - Safety intercept notch
 - Trigger bar disconnect
- Available in 9 mm Para, .357 SIG and .40 S&W (calibers are interchangeable between .357 SIG and .40 S&W models only)
- A variety of sight configurations let you adjust for all kinds of angles and heights
- Available in Two-tone or Nitron finish

SIG CLASSIC

SPECIFICATIONS			
Caliber	9 mm Para	.357 SIG	.40 S&W
Length	7.7"	7.7"	7.7"
Height, overall	5.5"	5.5"	5.5"
Width, overall	1.5"	1.5"	1.5"
Barrel length	4.4"	4.4"	4.4"
Rifling twist	1 in 10"	1 in 16"	1 in 15"
Rifling grooves	6	6	6
Sight radius	6.3"	6.3"	6.3"
Weight, w/o magazine	28.3 oz.	30.6 oz.	30.6 oz.
Weight, empty magazine	3.4 oz.	3.4 oz.	3.4 oz.
Trigger pull weight DA	10 lbs.	10 lbs.	10 lbs.
Trigger pull weight SA	4.5 lbs.	4.5 lbs.	4.5 lbs.
Mag cap Civilian	10 rds.	10 rds.	10 rds.
Mag cap Law Enforcement	15 rds.	12 rds.	12 rds.
Finish available	Two-tone, Nitron (slide only)		



Multiple sight configurations let you adjust for all kinds of angles, heights and use.

P226

This full-size, semi-automatic gives you not one, not two, but three calibers to choose from. Its one-piece stainless steel slide gives it the durability, reliability and out-of-the-box accuracy necessary to be the official sidearm for the U.S. Navy S.E.A.L.s and other Federal, State and Local Law Enforcement agencies.



P226 TWO-TONE



P226 NITRON



P229

- Mechanically locked, recoil-operated, semi-automatic
- Stainless steel slide
- Hard-anodized aluminum frame
- 4-point safety system
 - Patented automatic firing pin lock
 - Frame-mounted decocking lever
 - Safety intercept notch
 - Trigger bar disconnecter
- Available in 9 mm Para, .357 SIG and .40 S&W (calibers are interchangeable between .357 SIG and .40 S&W models only)
- A variety of sight configurations let you adjust for all kinds of angles and heights
- Available in Two-tone and Nitron finish

SIG CLASSIC.

SPECIFICATIONS			
Caliber	9 mm Para	.357 SIG	.40 S&W
Length	7.1"	7.1"	7.1"
Height, overall	5.4"	5.4"	5.4"
Width, overall	1.5"	1.5"	1.5"
Barrel length	3.9"	3.9"	3.9"
Rifling twist	1 in 10"	1 in 16"	1 in 15"
Rifling grooves	6	6	6
Sight radius	5.7"	5.7"	5.7"
Weight, w/o magazine	28.1 oz.	29.5 oz.	29.5 oz.
Weight, empty magazine	2.9 oz.	2.9 oz.	2.9 oz.
Trigger pull weight DA	10 lbs.	10 lbs.	10 lbs.
Trigger pull weight SA	4.5 lbs.	4.5 lbs.	4.5 lbs.
Mag cap Civilian	10 rds.	10 rds.	10 rds.
Mag cap Law Enforcement	13 rds.	12 rds.	12 rds.
Finish available	Two-tone, Nitron (slide only)		



Precision hammer-forging of SIG barrels imparts extra metallurgical strength improving accuracy and barrel life. Each is specially heat-treated for toughness and durability.



Coiled multi-strand recoil springs cost more than standard springs, but add strength and durability for long life.



Solid steel guide rod

P229

This compact-size Classic has all the features of its full-size cousins, but is ideal as a discreet-carry firearm or as a better fit for smaller hands. The P229 is perfect for civilians or uniformed professionals looking for the best possible performance in a more compact frame.



P229 TWO-TONE



P229 NITRON



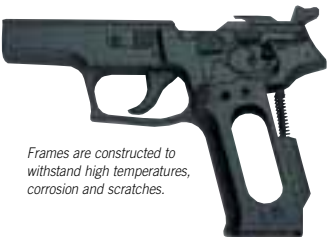
P245

- Mechanically locked, recoil-operated, .45 caliber semi-automatic
- Carbon steel slide
- Hard-anodized aluminum frame
- 4-point safety system
 - Patented automatic firing pin lock
 - Frame-mounted decocking lever
 - Safety intercept notch
 - Trigger bar disconnecter
- A variety of sight configurations let you adjust for all kinds of angles and heights
- Magazine holds six rounds
- Available in Blued and Two-tone finish

SIG CLASSIC

SPECIFICATIONS

Caliber	.45 ACP
Length	7.2"
Height, overall	5.0"
Width, overall	1.4"
Barrel length	3.9"
Rifling twist	1 in 16"
Rifling grooves	6
Sight radius	5.7"
Weight, w/o magazine	27.5 oz.
Weight, empty magazine	2.5 oz.
Trigger pull weight DA	10 lbs.
Trigger pull weight SA	4.5 lbs.
Magazine capacity	6 rds.
Finish available	Blued, Two-tone



Frames are constructed to withstand high temperatures, corrosion and scratches.



Optional triggers for those with a shorter reach

P245

For those who require a concealable firearm with the stopping power of a .45 ACP, this is your gun. It sports all the same features as the P220, but in a more compact design.



P245 TWO-TONE



P245 BLUED



P239

- Mechanically locked, recoil-operated, semi-automatic
- Stainless steel slide
- Hard-anodized aluminum frame
- 4-point safety system
 - Patented automatic firing pin lock
 - Frame-mounted decocking lever
 - Safety intercept notch
 - Trigger bar disconnect
- A variety of sight configurations let you adjust for all kinds of angles and heights
- Short trigger option
- Barrel interchangeability between .357 SIG and .40 S&W models (magazines are exclusive to .357 SIG and .40 S&W)
- Available in Two-tone or Nitron finish

SIG CLASSIC.

SPECIFICATIONS			
Caliber	9 mm Para	.357 SIG	.40 S&W
Length	6.6"	6.6"	6.6"
Height, overall	5.1"	5.2"	5.2"
Width, overall	1.2"	1.2"	1.2"
Barrel length	3.6"	3.6"	3.6"
Rifling twist	1 in 10"	1 in 16"	1 in 15"
Rifling grooves	6	6	6
Sight radius	5.2"	5.2"	5.2"
Weight, w/o magazine	25.2 oz.	27.4 oz.	27.4 oz.
Weight, empty magazine	2.3 oz.	2.4 oz.	2.4 oz.
Trigger pull weight DA	9.5 lbs.	9.5 lbs.	9.5 lbs.
Trigger pull weight SA	4 lbs.	4 lbs.	4 lbs.
Magazine capacity	8 rds.	7 rds.	7 rds.
Finish available	Two-tone, Nitron (slide only)		



P239 slides are machined from a solid block of stainless steel then Nitron heat treated for added surface hardness and a very durable black finish.

P239

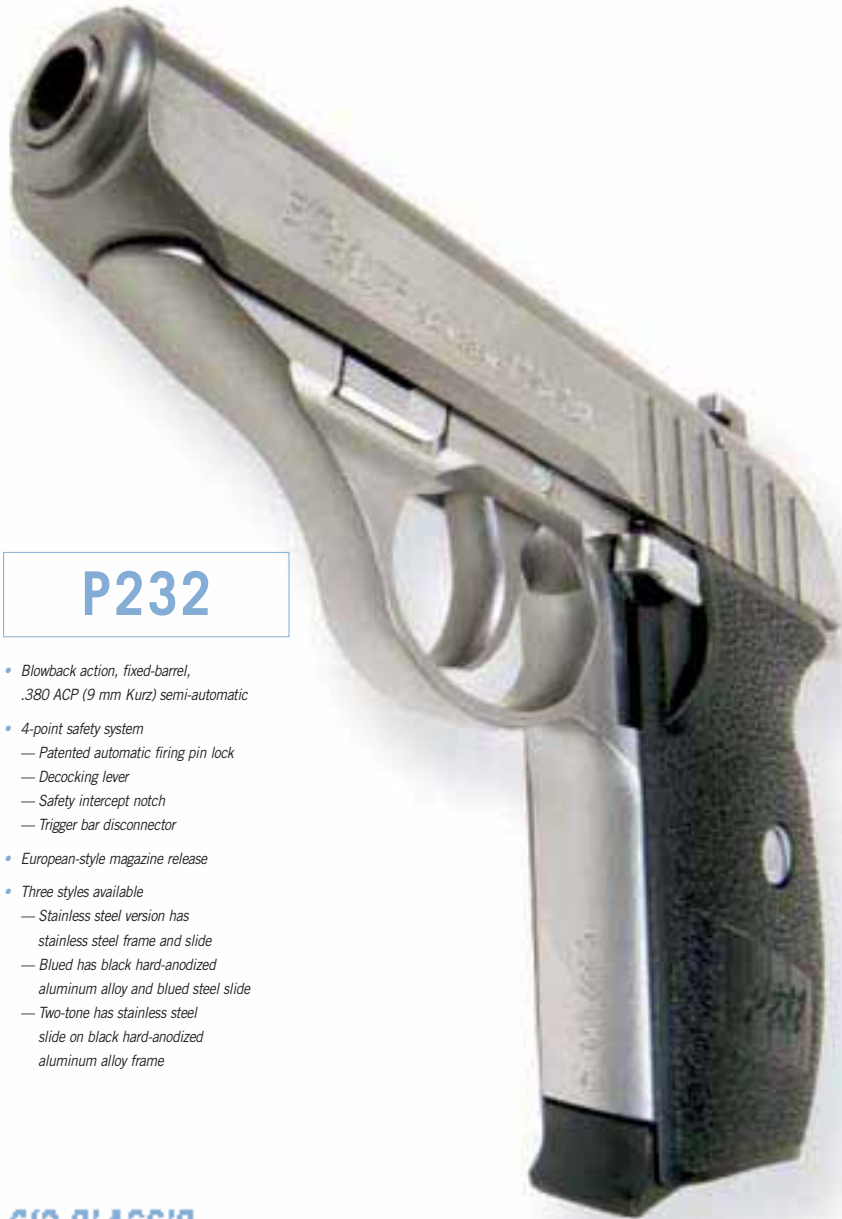
If you want a personal-sized handgun, but don't want to be locked in to just one caliber, the P239 is the way to go. The Classic P239 is available in 9 mm Para, .357 SIG and .40 S&W and has all the features of the large-framed SIG Sauer Classic pistol, including firepower.



P239 TWO-TONE



P239 NITRON



P232

- Blowback action, fixed-barrel, .380 ACP (9 mm Kurz) semi-automatic
- 4-point safety system
 - Patented automatic firing pin lock
 - Decocking lever
 - Safety intercept notch
 - Trigger bar disconnect
- European-style magazine release
- Three styles available
 - Stainless steel version has stainless steel frame and slide
 - Blued has black hard-anodized aluminum alloy and blued steel slide
 - Two-tone has stainless steel slide on black hard-anodized aluminum alloy frame

SIG CLASSIC.

SPECIFICATIONS	
Caliber	.380 ACP
Length	6.6"
Height, overall	4.7"
Width, overall	1.2"
Barrel length	3.6"
Rifling twist	1 in 10"
Rifling grooves	6
Sight radius	4.7"
Weight, w/o magazine	16.2 oz. (20.8 oz. in stainless)
Weight, empty magazine	1.4 oz. (1.6 oz. in stainless)
Trigger pull weight DA	9.9 lbs.
Trigger pull weight SA	3.75 lbs.
Magazine capacity	7 rds.
Finish available	Blued, Two-tone, Stainless

P232


The most compact Classic available, this is the ultimate backup or conceal-carry firearm. The P232, with its trim personal size, narrow grip and smooth, contoured, snag-free edges delivers reliable firepower when you need it most.



P232 BLUED



P232 TWO-TONE



ELITE FORCES AND LAW ENFORCEMENT OFFICERS
CHOOSE THEIR WEAPONS THE SAME WAY THEY
DRAW THEM – DELIBERATELY AND CAREFULLY.

When you consider all the engineering, all the features, all the benefits provided by the sig pro, you will come to the same conclusion as elite forces around the world. This is the highest quality polymer framed pistol available anywhere.

The first thing you will notice about the sig pro is its modular design. It is one of the most customizable pistols, ever. You have a choice of grips. You have a choice of grip textures. You have a choice of triggers. A modular fire control unit lets you choose between Double-Action/Single-Action and Double-Action-Only operations. And you have a variety of different sight configurations to choose from.

You also have the choice of using your sig pro in any environment you want. Our polymer frames are fiber reinforced for greater rigidity and resistance to temperature extremes. Sig pros are routinely tested from -68 degrees to 140 degrees with no signs of brittleness or softness in operation. No wonder Federal, State and Local agents choose SIG pistols over any other.

And the precise engineering that goes into making it so versatile and modular also makes it one of the safest handguns around.

In addition to our famous 4-point safety system, sig pros also come with a longer trigger pull that requires more deliberate action and reduces the chance of stress-induced accidental discharges.

Choose the higher road. Choose higher quality. Choose the same semi-automatic the professionals do – the sig pro.

sigpro[®]

NITRON-FINISHED STAINLESS STEEL
SLIDE PROVIDES DURABILITY AND
CORROSION RESISTANCE

SLIDE MACHINED OUT OF
SOLID STAINLESS STEEL

LONGER FEED RAMP FOR
RELIABLE OPERATION

LOW PROFILE COMBAT-TYPE SIGHTS,
STANDARD, THREE-DOT AND SIGLITE
NIGHT SIGHTS OPTIONAL

COLD HAMMER-FORGED
BARREL AND CHAMBER OFFER
STRENGTH AND ACCURACY

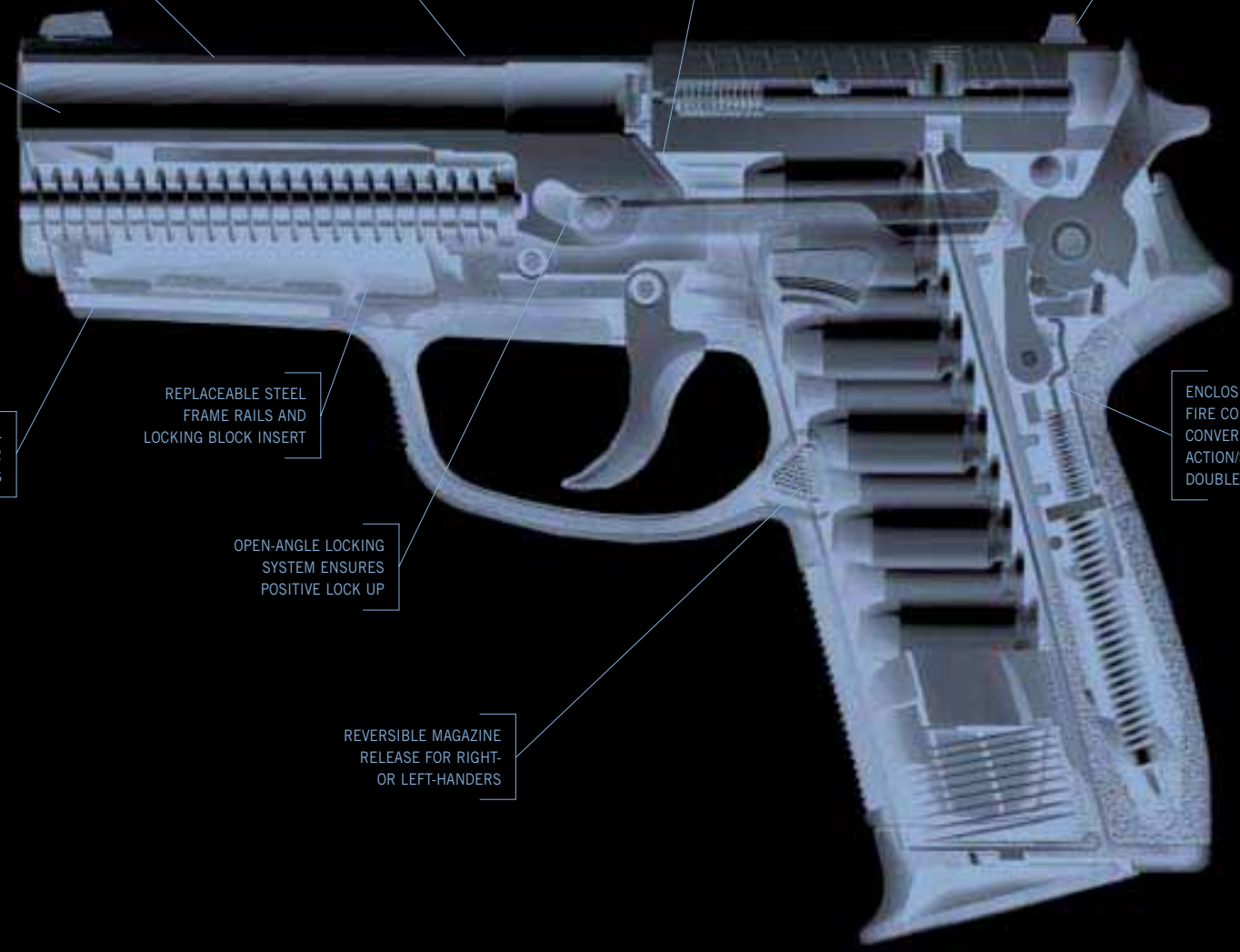
INTEGRAL ACCESSORY RAIL
FOR MOUNTING LASER OR
TACTICAL SIGHTS

REPLACEABLE STEEL
FRAME RAILS AND
LOCKING BLOCK INSERT

OPEN-ANGLE LOCKING
SYSTEM ENSURES
POSITIVE LOCK UP

REVERSIBLE MAGAZINE
RELEASE FOR RIGHT-
OR LEFT-HANDERS

ENCLOSED ONE PIECE INTEGRAL
FIRE CONTROL UNIT ALLOWS
CONVERSION FROM DOUBLE-
ACTION/SINGLE-ACTION AND
DOUBLE-ACTION-ONLY





P2340
TWO-TONE

SIG PRO

- Mechanically locked, recoil-operated, semi-automatic
- Fiber-reinforced synthetic frame
- Stainless steel slide
- Optional grips and triggers available for custom fit
- 4-point safety system
 - Patented automatic firing pin lock
 - Decocking lever
 - Safety intercept notch
 - Trigger bar disconnecter
- A variety of sight configurations let you adjust for all kinds of angles and heights
- Available in three calibers: 9 mm Para, .357 SIG and .40 S&W (calibers are interchangeable between .357 SIG and .40 S&W models only)
- Available in Two-tone and Nitron finish

sigpro[®]

SPECIFICATIONS			
Caliber	9 mm Para	.357 SIG	.40 S&W
Length	7.4"	7.4"	7.4"
Height, overall	5.7"	5.7"	5.7"
Width, overall	1.4"	1.4"	1.4"
Barrel length	3.9"	3.9"	3.9"
Rifling grooves	6	6	6
Sight radius	5.9"	5.9"	5.9"
Weight, w/o magazine	25 oz.	27.2 oz.	27.2 oz.
Weight, empty magazine	3.0 oz.	3.0 oz.	3.0 oz.
Trigger pull weight DA	10 lbs.	10 lbs.	10 lbs.
Trigger pull weight SA	4.5 lbs.	4.5 lbs.	4.5 lbs.
Magazine capacity	10 rds.	10 rds.	10 rds.
Mag cap Law Enforcement	15 rds.	12 rds.	12 rds.
Finish available	Two-tone, Nitron (slide only)		



Optional tactical light or laser sighting system designed exclusively for **sig pro** models.



Two interchangeable grips – one with rubberized inserts for larger hands and composite, stipple finished grips for those with smaller hands.

SIG PRO

This is the best synthetic framed pistol on the market. Its modular, customizable design is surpassed only by its out-of-the-box accuracy. The sig pro's integral fire control unit can quickly be exchanged from Double-Action/Single-Action to Double-Action-Only.



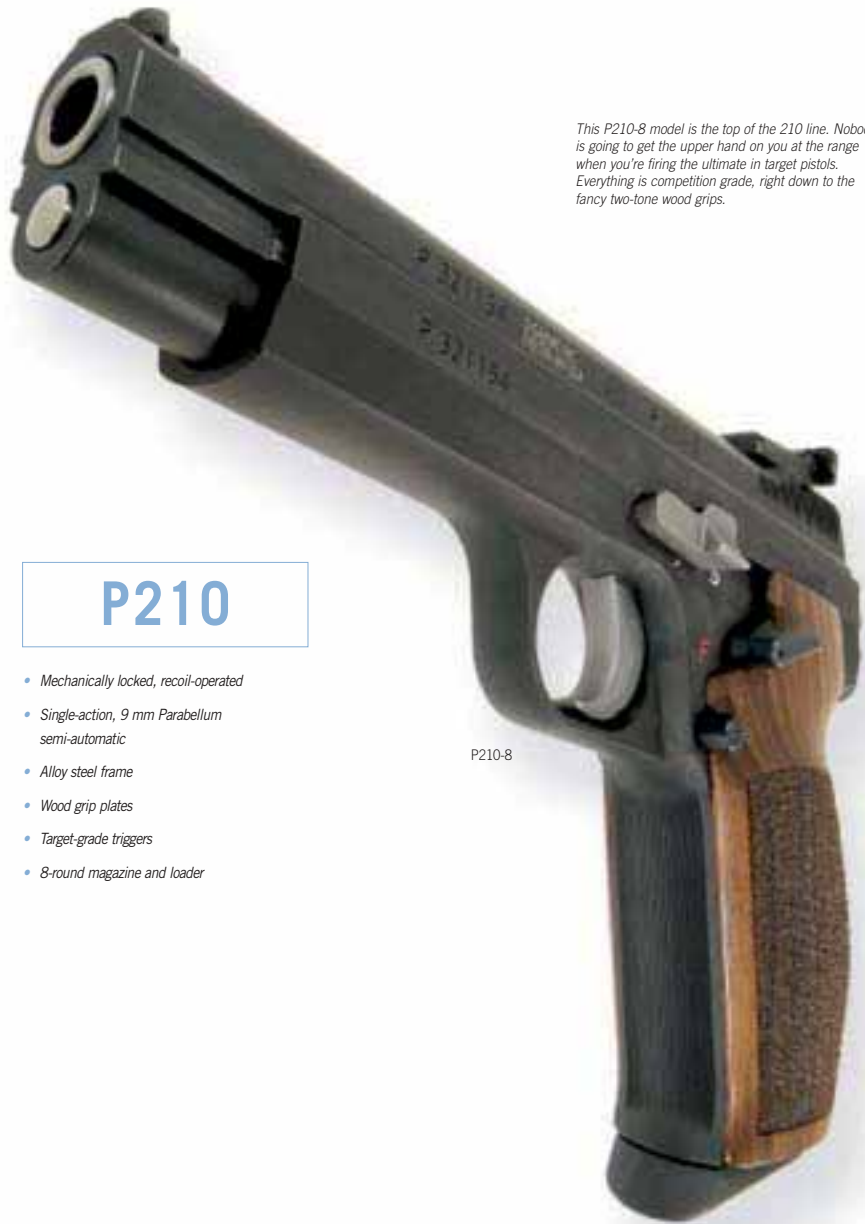
P2009
NITRON



P2340
NITRON



P2009
TWO-TONE



This P210-8 model is the top of the 210 line. Nobody is going to get the upper hand on you at the range when you're firing the ultimate in target pistols. Everything is competition grade, right down to the fancy two-tone wood grips.

P210

- Mechanically locked, recoil-operated
- Single-action, 9 mm Parabellum semi-automatic
- Alloy steel frame
- Wood grip plates
- Target-grade triggers
- 8-round magazine and loader

P210-8

S P E C I F I C A T I O N S				
	P210-2	P210-5	P210-6	P210-8
Caliber	9 mm Para	9 mm Para	9 mm Para	9 mm Para
Length, overall	8.5"	9.6"	8.5"	8.5"
Height, overall	5.4"	5.4"	5.4"	5.4"
Width, overall	1.3"	1.3"	1.3"	1.3"
Barrel length	4.8"	5.9"	4.8"	4.8"
Sight radius	6.5"	7.9"	6.5"	6.5"
Weight, w/o magazine	32 oz.	33.9 oz.	32 oz.	37 oz.
Weight, empty magazine	3.1 oz.	3.1 oz.	3.1 oz.	3.1 oz.
Magazine capacity	8 rds.	8 rds.	8 rds.	8 rds.
Finish available	Blued	Blued	Blued	Blued



P210-6

Both are target-grade versions of the 210 with adjustable micrometer sights test-sighted at 50 meters. The 210-5 has a longer barrel and larger sight radius for greater accuracy at extended range.



P210-5



P210-2

The original pistol design issued to the Swiss Military back in 1949. If you've got a streak of the traditionalist in you, you'll want this pistol in your collection.

P210

NOTHING BRINGS SHOOTING ON THE RANGE TO A HALT FASTER THAN A CONSTANT, RHYTHMIC PLINKING FROM 50 METERS AWAY.

Back in 1949, the Swiss Military was looking for a new firearm. The P210 was the clear winner, and was immediately put into service as the Swiss Army ordnance sidearm. To this day, this flagship of the SIGARMS line carries the title, "world's most accurate production handgun."

Offered in 9 mm Parabellum, P210s are exceptionally accurate (the P210 consistently wins 50-meter competitions). This accuracy is based on a combination of full-length guidance between the slide and receiver, and backlash-free locking of the barrel to the slide. Every handgun is hand-assembled, hand-fitted, hand-tuned and shipped with its proof target.

This pistol is a timeless classic that will earn you envious looks on the range. If not for its styling, then surely for its results.



Integral frame/barrel design assures accuracy shot after shot.

Nitron finished frame for increased durability and corrosion resistance.

TRAILSIDE
COMPETITION



We include a factory test target with every SIG Trailside pistol—others promise, we deliver.

TRAILSIDE

You can't beat the Hämmerli heritage when it comes to target pistols. And value. These are quite possibly the finest recreational/plinking/competition handguns you can find.

- Blowback, fixed-barrel, .22 LR semi-automatic
- Basic model comes with 4.5" barrel and fixed sights
- Target model comes with optional long barrel configuration (6") and adjustable rear sights
- Full-profile barrels machined for unparalleled balance
- Competition model available with hand-specific grips and steel counterweight balance system

SPECIFICATIONS		
	Short Barrel	Long Barrel
Caliber	.22 LR	.22 LR
Length	7.75"	9.25"
Height, overall	4.75"	4.75"
Width, overall	1.2"	1.2"
Barrel length	4.5"	6.0"
Rifling twist	1 in 16"	1 in 16"
Rifling grooves	6	6
Sight radius	6.56"	8.06"
Weight, w/o magazine	28 oz.	30 oz.
Trigger pull weight	3-4 lbs.	3-4 lbs.
Magazine capacity	10 rds.	10 rds.
Finish available	Two-tone	



TRAILSIDE
SHORT BARREL



TRAILSIDE
SHORT BARREL



TRAILSIDE
LONG BARREL

TRAILSIDE

WEIGHT AND BALANCE MAKE IT A PLEASURE TO SHOOT. OF COURSE, ALL THOSE OLYMPIC AND WORLD CUP MEDALS DON'T HURT EITHER.



The Hämmerli name has dominated Olympic and international target competitions for decades. With the Trailside, shooters receive the best of Hämmerli's technology at an affordable price.

An integral frame and barrel design creates greater rigidity and strength. This solid foundation adds to consistency and accuracy.

The trigger is light and crisp so you can be decisive and take the shot when you want it.

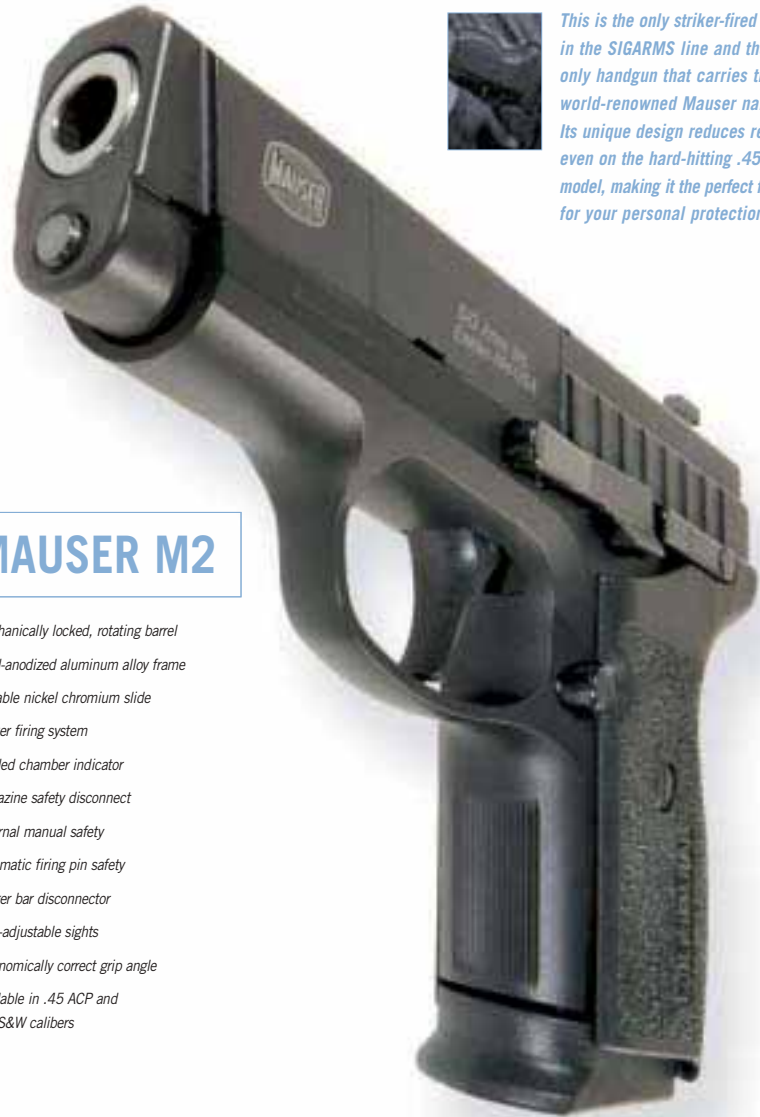
We are so sure our creative fabrication techniques will enhance your accuracy and competitive edge, we include a factory test target with every Trailside pistol.

MAUSER M2

- Mechanically locked, rotating barrel
- Hard-anodized aluminum alloy frame
- Reliable nickel chromium slide
- Striker firing system
- Loaded chamber indicator
- Magazine safety disconnect
- External manual safety
- Automatic firing pin safety
- Trigger bar disconnect
- Drift-adjustable sights
- Ergonomically correct grip angle
- Available in .45 ACP and .40 S&W calibers



This is the only striker-fired gun in the SIGARMS line and the only handgun that carries the world-renowned Mauser name. Its unique design reduces recoil, even on the hard-hitting .45 ACP model, making it the perfect firearm for your personal protection.



SPECIFICATIONS		
Caliber	.45 ACP	.40 S&W
Length	6.9"	6.9"
Height, overall	5.04"	5.04"
Width, overall	1.4"	1.4"
Barrel length	3.6"	3.6"
Rifling twist	1 in 16"	1 in 16"
Rifling grooves	6	6
Sight radius	5.7"	5.7"
Weight, w/o magazine	28.9 oz.	29.3 oz.
Weight, empty magazine	3.4 oz.	3.4 oz.
Trigger pull weight DAO	8.8 lbs.	8.8 lbs.
Magazine capacity	8 rds.	10 rds.
Finish available	Nitron	

MAUSER M2

COMPACT WHEN IT COMES TO PERSONAL PROTECTION. OVERSIZED WHEN IT COMES TO SAFETY FEATURES.

In the Mauser M2, you have an affordable, safe, dependable piece of personal protection that happens to carry one of the most respected names in gun making.

The M2 was specifically designed for discreet carry. The barrel rotates during firing to minimize recoil force, making it an easy gun for anyone to handle. A lightweight, yet durable aluminum alloy frame and nickel chromium slide keep the gun balanced in the hands.

But safety is where the M2 sets itself apart. Its safety system includes an automatic firing pin safety, trigger bar disconnect, loaded chamber indicator and Double-Action Only fire control. But that's just the start of it.

The Mauser is a striker-fired operating system. There's a magazine safety disconnect, so even if a round has been left in the chamber after the magazine has been removed, you can't fire the gun.



HANDGUN ACCESSORIES



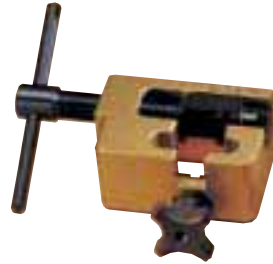
Cleaning Kit
Comes packed in a ripstop nylon case with Velcro® closure. Please specify caliber



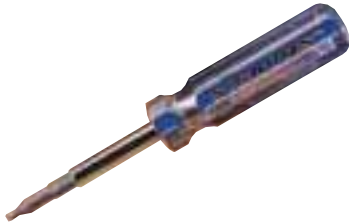
Short Trigger
Available for P220, P225, P226, P229, P239, P245 and sig pro models



Padded Floorplate
Optional protection for certain P220 and P226 high-capacity, law enforcement model magazines



Sight Pusher
Adjustment tool for P220, P225, P226, P228, P229, P239, P245 and sig pro models



Armorer's Tool
Multi-purpose for use with all SIGARMS pistols



Barrels
Available in .357 SIG and .40 S&W calibers for use with P226, P229 and P239 models. Available in 9 mm, .380 ACP, .357 SIG and .40 S&W

PISTOL MAGAZINE SPECIFICATIONS	
P210	9 mm Para, 8 rounds, .22LR, 8 rounds
P220	.45 ACP, 7 & 8 rounds
P220S	.45 ACP, 8 rounds
P226	9 mm Para, 10 rounds /.357 SIG and .40 S&W, 10 rounds
P229	9 mm Para, 10 rounds /.357 SIG and .40 S&W, 10 rounds
P229S	.357 SIG and .40 S&W, 10 rounds
P232	.380 ACP, 7 rounds, Blued or Stainless steel
P239	9 mm Para, 8 rounds /.357 SIG, 7 rounds /.40 S&W, 7 rounds
P245	.45 ACP, 6 rounds
SP2340	.357 SIG and .40 S&W, 10 rounds
SP2009	9 mm Para, 10 rounds

High-capacity magazines available for Law Enforcement use only. .357 SIG and .40 S&W magazines can be used interchangeably on the P226, P229, P239 and sig pro models. The P239 will require the matching caliber magazine.



Tool Kit
The Armorer's tool kit includes a SIGARMS combination tool, 1/16" pin punch, 3mm starter punch, 3mm finish punch, 1/8" roll pin punch, hemostat, dead blow hammer with replaceable tips and safety glasses, all in a lockable hard case.

YOU WOULDN'T THINK TWICE ABOUT CUSTOM TAILORING A SUIT. WHAT ABOUT YOUR FIREARM?



SIGHTS

Contrast type, low-profile sight

Front and rear sights are mounted in dovetail slots so they can be removed or adjusted. Drift adjustable for windage, different heights available for elevation and adjustment.

3-dot sight

These drift adjustable sights have a white dot on the front blade that is easily aligned with two white dots at either side of rear notch.

SIGLITE® Night Sights

Recommended for low light or poor visibility conditions. A single green-glowing tritium dot (recessed to prevent side glow) is on the front blade and two dots bracket the rear notch.

OUR REPUTATION AS A FIREARMS
MANUFACTURER WILL ONLY ADD
TO YOUR REPUTATION AS A HUNTER.

There aren't trophy rooms big enough to display the legendary prowess of the Sauer and Mauser hunting rifles.

J.P. Sauer & Sohn ranks as one of the world's oldest and most esteemed manufacturers of sporting rifles. Sauer bolt-action rifles are an exquisitely manufactured blend of old world style and new millennium technology.

High up in a stand, crouched in a blind, or on the move. However you hunt, you'll appreciate Sauer's precision machined steel receivers and bolts, hammer-forged interchangeable barrel system, short 60-degree bolt throw, silent safety and detachable box magazines. They are features designed by hunters, for hunters.

And hunters in the know will tell you there's something that is instinctively right about the way Sauer rifles feel on the point. It is the exacting precision that comes from the combination of traditional craftsmanship (long a Sauer trademark) and 21st century technology. It is as if these artists of gun making are trying to pass on their mastery to you through their rifles so that you, in turn, can become a master of the hunt.

These same ideals are also captured in the Mauser big game rifle. Back in 1936, Mauser first manufactured this rifle for hunting dangerous game in Africa and Asia. It quickly became the stuff of Hemingway novels.

Today, SIGARMS has resurrected these historic rifles following the original 1936 drawings and patents, but manufacturing them anew with barrels machined from one solid piece of high-grade steel.

There are some who will say that traditions, such as those surrounding the Sauer and Mauser mystiques, must at some point be put to rest in favor of something newer, something better. But in this case, with such a long and storied history of accuracy and dependability, it is perhaps best to let tradition stand – and deliver.



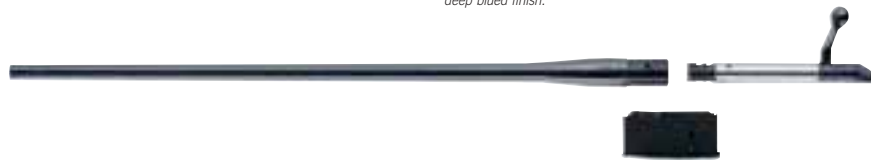


SAUER 202

- Precision machined steel receiver
- Quick-change barrel system
- Short 60-degree bolt throw
- Silent safety
- Detachable box magazine
- Hand-polished, deep blued, finished barrel and receiver
- Ergonomic palm swell
- Quick-detach swivel stud, standard on all models

Sauer 202 Interchangeable Barrel System

Cold-hammer forged barrels available in 24" lengths for standard calibers, or 26" for magnum models. Barrels offered in 11 different calibers, from .25-06 Rem. to .375 H&H Mag. Detachable steel box magazine holds up to 3 rounds for standard and magnum models. Short 60-degree bolt throw in standard or magnum bolt faces. Receiver, bolt and barrel feature a richly hand-polished deep blued finish.



SPECIFICATIONS		
Sauer 202 Wood	Standard	Magnum
Length, overall	43.75"	45.75"
Height, overall	6.3"	6.3"
Width, overall	2.7"	2.7"
Barrel length	24"	26"
Rifling twist	varies with caliber	
No. of grooves	6	6
Weight, w/o magazine	7.4 lbs.	7.7 lbs.
Magazine capacity	3 rds.	3 rds.
Calibers	*	**
Sauer 202 Synthetic	Standard	Magnum
Length, overall	43.75"	45.75"
Height, overall	6.3"	6.3"
Width, overall	2.7"	2.7"
Barrel length	24"	26"
Rifling twist	varies with caliber	
No. of grooves	6	6
Weight, w/o magazine	7.4 lbs.	7.7 lbs.
Magazine capacity	3 rds.	3 rds.
Calibers	*	**

* .22-250 Rem., .243 Win., .25-06 Rem., .270 Win., .308 Win., .30-06 Sprg.
 ** 7 mm Rem. Mag., .300 Win. Mag., .300 Wby. Mag., .300 Ultra Mag., .375 H&H Mag.

SAUER 202

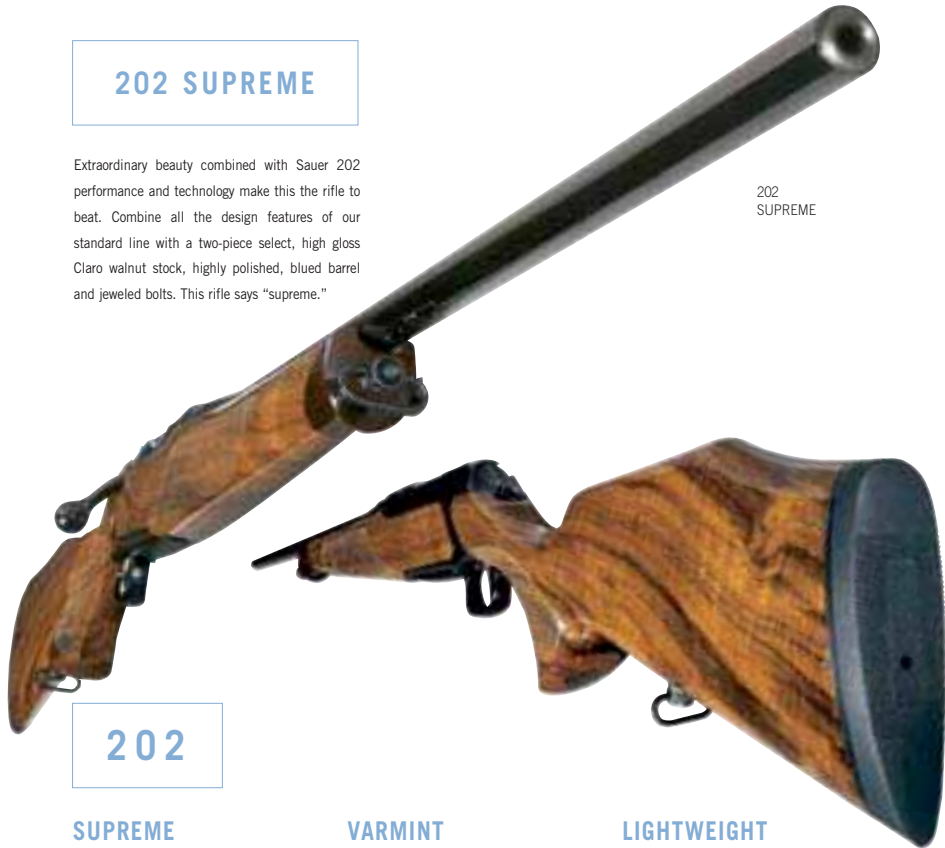
There's nothing basic about these finely crafted bolt-action rifles. Whether you choose the 202 Standard Wood with a rich, oil-finished, two-piece walnut stock or the 202 Synthetic with its two-piece black synthetic stock, you'll be hunting with the standard bearer. Like all Sauer 202s, these standard models feature our quick-change barrel system, short 60-degree bolt throw and direct bolt to barrel lockup design that reduces stress on the receiver.

SAUER 202
STANDARD
WOOD

SAUER 202
STANDARD
SYNTHETIC

202 SUPREME

Extraordinary beauty combined with Sauer 202 performance and technology make this the rifle to beat. Combine all the design features of our standard line with a two-piece select, high gloss Claro walnut stock, highly polished, blued barrel and jeweled bolts. This rifle says "supreme."



202
SUPREME

202

SUPREME

- Precision machined steel receiver
- Quick-change barrel system
- Short 60-degree bolt throw
- Silent safety
- Detachable box magazine
- High gloss Claro walnut stock, jeweled bolt, rosewood forend and pistol grip cap

VARMINT

- Precision machined steel receiver
- Quick-change barrel system
- Short 60-degree bolt throw
- Silent safety
- Detachable box magazine
- Match-grade fluted bull barrel and Turkish walnut stock with palm swell and adjustable cheek piece

LIGHTWEIGHT

- Precision machined steel receiver
- Quick-change barrel system
- Short 60-degree bolt throw
- Silent safety
- Detachable box magazine
- Black lightweight synthetic stock; Ilaflon-coated fluted barrel and bolt, plus aluminum alloy receiver with integral Weaver rail

S P E C I F I C A T I O N S		
202 Supreme	Standard	Magnum
Length, overall	44.3"	46.3"
Height, overall	6.3"	6.3"
Width, overall	2.7"	2.7"
Barrel length	24"	26"
Rifling twist	varies with caliber	
No. of grooves	6	6
Weight, w/o magazine	7.5 lbs.	7.7 lbs.
Magazine capacity	3 rds.	3 rds.
Calibers	*	**
202 Varmint		
Length, overall	46.75"	-
Height, overall	6.3"	-
Width, overall	2.7"	-
Barrel length	26"	-
Rifling twist	varies with caliber	-
No. of grooves	6	-
Weight, w/o magazine	9.45 lbs.	-
Magazine capacity	3 rds.	-
Calibers	***	-
202 Lightweight		
Length, overall	43.75"	-
Height, overall	6.3"	-
Width, overall	2.7"	-
Barrel length	24"	-
Rifling twist	varies with caliber	-
No. of grooves	6	-
Weight, w/o magazine	6.5 lbs.	-
Magazine capacity	3 rds.	-
Calibers	*	-

* .22-250 Rem., .243 Win., .25-06 Rem., .270 Win., .308 Win., .30-06 Sprg.

** 7 mm Rem. Mag., .300 Win. Mag., .300 Wby. Mag., .375 H&H Mag.

*** .22-250 Rem., .243 Win., .25-06 Rem.

202 VARMINT & LIGHTWEIGHT

A varmint hunter's dream, this rifle combines the 202's unique design and craftsmanship with a match grade fluted barrel for increased heat dissipation and accuracy, an integral rail on the forend for bipod mounting and a matte finish on all metal surfaces to minimize glare and reflections.

The Sauer 202 Lightweight is the lightest of the entire 202 line, featuring an Ilaflon®-coated fluted barrel and bolt not just for weight savings but for greater accuracy and corrosion resistance.



202
VARMINT

202
LIGHTWEIGHT



SSG 3000

- Short 60-degree bolt throw with fast, positive cycling
- Six massive locking lugs on bolt
- Oversized bolt knob
- Unique system allows the safety to be disengaged with trigger finger
- Tapered cold hammer-forged barrel with flash suppressor
- Drop-free 5-round magazine
- Scope mounting rail machined directly into steel receiver
- Rail mounting system on forearm for bi-pods or hand stops
- Adjustable cheek piece, pistol grip and integral rail system
- .22LR conversion kit includes a heavy barrel, 5-round magazine, receiver insert and bolt, offering an inexpensive training alternative while maintaining original weight and feel of rifle



SPECIFICATIONS		
Caliber	.308 Win.	.22 LR
Length, overall	46.5"	46.6"
Barrel length	23.4"	23.5"
Overall weight	11.2 lbs.	11 lbs.
Rifling lead	1:12"	1:16"
Magazine capacity	5 rds.	5 rds.



SSG 3000

A tactical rifle must integrate perfectly with the shooter. On the SSG 3000 this is guaranteed by an ultra-rugged McMillan fiberglass stock that is fully adjustable. The two-stage trigger is also adjustable for reach, travel, take-up and weight to fit any shooter's preference. Interchangeable barrels can be replaced in less than two minutes for an unsurpassed level of serviceability.

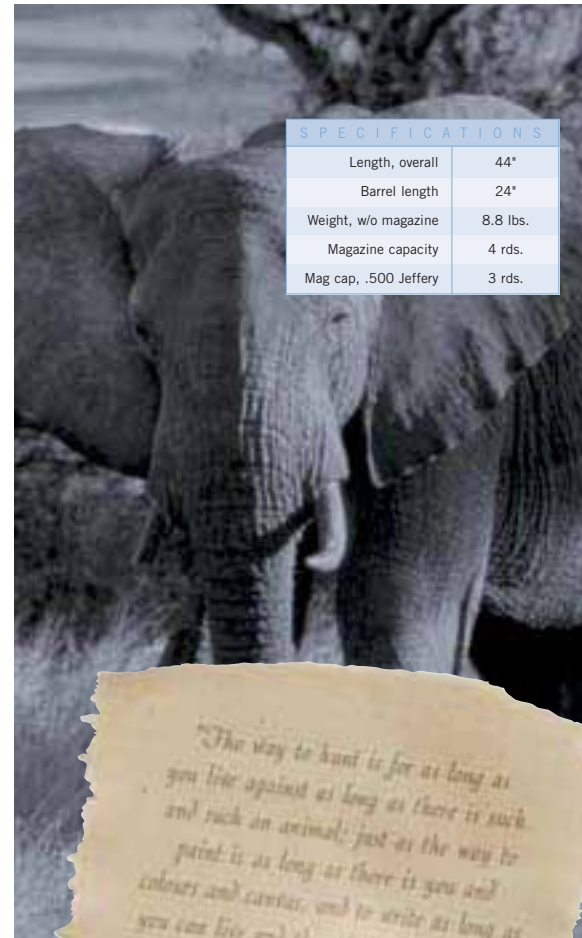
SSG 3000
PRECISION
TACTICAL RIFLE





MAUSER M98

- Double, square bridge magnum action
- Rigby-style floor plate with 4-round magazine capacity
- Non-rotating claw extractor
- Single stage trigger (3 1/2" to 4 lb. pull)
- Steel pistol grip cap
- Magnum field recoil pad
- Express style rear sight, brass bead front sight
- Available calibers: .416 Rigby, .450 Dakota, .458 Lott and .500 Jeffery



SPECIFICATIONS

Length, overall	44"
Barrel length	24"
Weight, w/o magazine	8.8 lbs.
Magazine capacity	4 rds.
Mag cap, .500 Jeffery	3 rds.

"The way to hunt is for as long as you live against as long as there is such and such an animal; just as the way to paint is as long as there is you and colours and canvas, and to write as long as you can live and there is pencil and paper or ink or any machine to do it with, or anything you care to write about, and you feel a fool, and you are a fool, to do it any other way."

*—Ernest Hemingway
Green Hills of Africa*

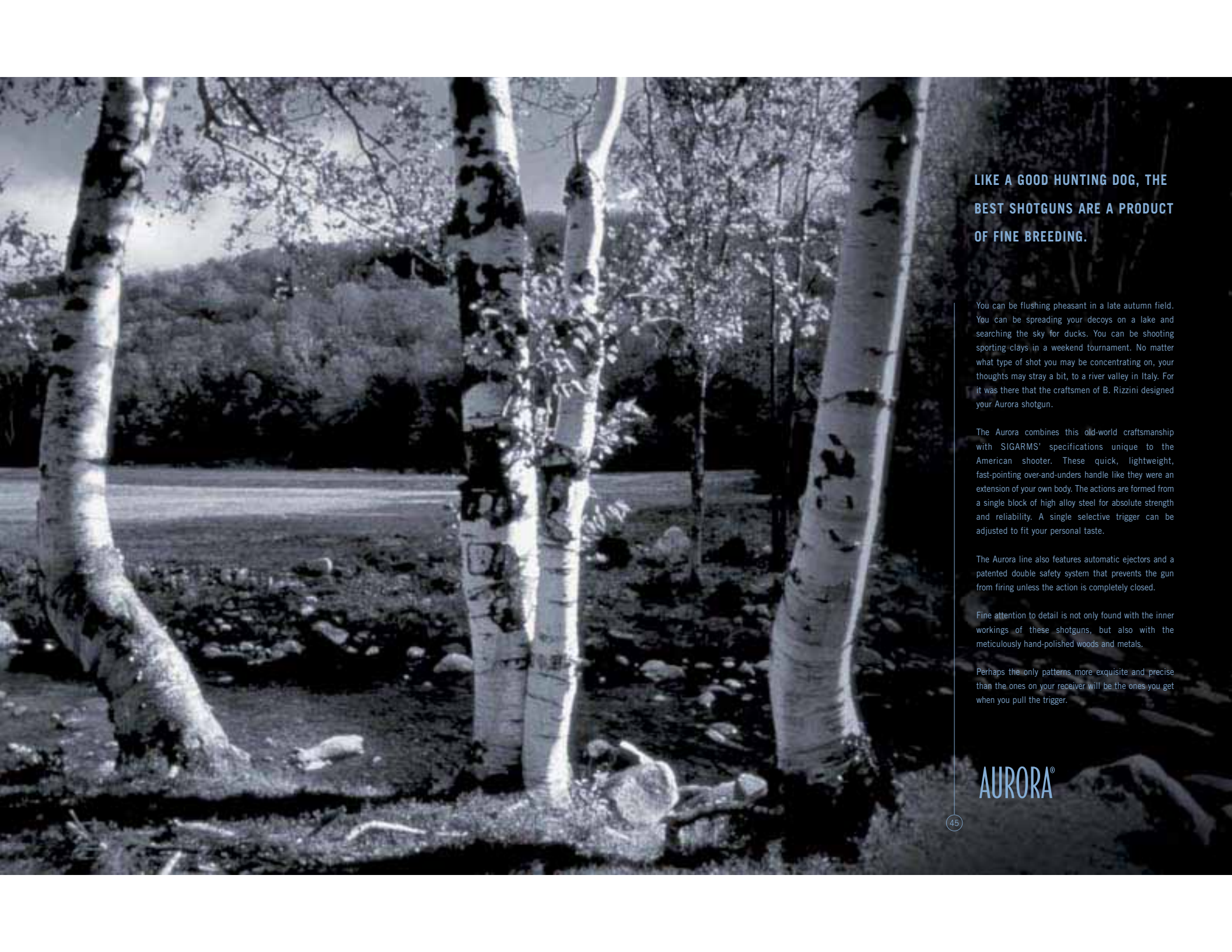
MAUSER M98

THERE AREN'T ENOUGH TROPHY ROOMS TO DISPLAY THE LEGENDS SURROUNDING ITS BIG GAME PROWESS.

In a word – legendary. The Magnum is the original big game rifle, featuring two massive locking lugs and a third safety lug. Its beautiful walnut stock and rosewood forend tip are hand-rubbed with a rich oil finish. Rugged and accurate, the Mauser is ready for your wildest adventures.

MAUSER
M98 MAGNUM





**LIKE A GOOD HUNTING DOG, THE
BEST SHOTGUNS ARE A PRODUCT
OF FINE BREEDING.**

You can be flushing pheasant in a late autumn field. You can be spreading your decoys on a lake and searching the sky for ducks. You can be shooting sporting clays in a weekend tournament. No matter what type of shot you may be concentrating on, your thoughts may stray a bit, to a river valley in Italy. For it was there that the craftsmen of B. Rizzini designed your Aurora shotgun.

The Aurora combines this old-world craftsmanship with SIGARMS' specifications unique to the American shooter. These quick, lightweight, fast-pointing over-and-unders handle like they were an extension of your own body. The actions are formed from a single block of high alloy steel for absolute strength and reliability. A single selective trigger can be adjusted to fit your personal taste.

The Aurora line also features automatic ejectors and a patented double safety system that prevents the gun from firing unless the action is completely closed.

Fine attention to detail is not only found with the inner workings of these shotguns, but also with the meticulously hand-polished woods and metals.

Perhaps the only patterns more exquisite and precise than the ones on your receiver will be the ones you get when you pull the trigger.

AURORA®



AURORA TR

- Hand-rubbed, oil-finished European walnut stock
- 20 line per inch, hand-cut checkering
- Prince of Wales style rounded pistol grip
- Schnable forend
- Single selective trigger with automatic ejectors
- Jeweled monoblock
- Replaceable hinge pins for long life
- Polished, blued, steel-proofed barrels with hard chromed bores
- Full set of interchangeable choke tubes
- Available in 12, 20, 28 gauge and .410

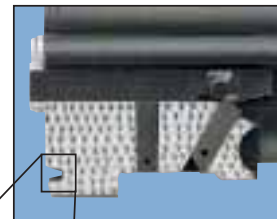
Patented double safety system includes traditional top tang safety, plus patented internal safety, which prevents the gun from firing if the action is not completely closed.



External screw allows for adjusting the take-up and sear engagement in the trigger by a qualified gunsmith.

All internal mechanisms are assembled to one structural frame element for consistency and reliability of trigger calibration and function.

S P E C I F I C A T I O N S				
	12 Ga.	20 Ga.	28 Ga.	.410
Chamber	3"	3"	2-3/4"	3"
Barrel length	26/28	26/28	26/28	26/28
Length, overall	44/46	44/46	44/46	44/46
Length of pull	14-3/4"	14-3/4"	14-3/4"	14-3/4"
Drop at comb	1-1/2"	1-1/2"	1-1/2"	1-1/2"
Drop at heel	2-1/4"	2-1/4"	2-1/4"	2-1/4"
Weight	7.25 lbs.	6.30 lbs.	5.95 lbs.	5.95 lbs.



Wide wedge shaped locking bolt with broad contact surface area provides for perpetually tight lock-up and increased strength.

AURORA TR

With their low-profile receivers, ventilated ribs, excellent balance and pointability, the Aurora TR over-and-under field guns are some of the finest available today. Quick, lightweight and fast pointing, they will immediately turn you into an instinctive shooter.



AURORA®



TR30 & L.L. BEAN

- Polished Turkish walnut stock with Prince of Wales pistol grip
- American style rounded forend
- Selective trigger and automatic ejector
- Low-profile receiver
- Case-hardened box lock
- Five screw-in chokes
- Hard case

S P E C I F I C A T I O N S				
	12 Ga.	20 Ga.	28 Ga.	.410
Chamber	3"	3"	2-3/4"	3"
Barrel length	26/28	26/28	26/28	26/28
Length, overall	44/46	44/46	44/46	44/46
Length of pull	14-3/4"	14-3/4"	14-3/4"	14-3/4"
Drop at comb	1-1/2"	1-1/2"	1-1/2"	1-1/2"
Drop at heel	2-1/4"	2-1/4"	2-1/4"	2-1/4"
Weight	7.25 lbs.	6.30 lbs.	5.95 lbs.	5.95 lbs.



TR30 & L.L. BEAN

From Maine to Alabama, hunters of turkey, waterfowl and upland game birds can count on the New Englander to be their faithful field companion.



AURORA®



AURORA TT

- Hand-rubbed, oil-finished European walnut stock
- 20 line per inch, hand-cut checkering
- Stock dimensions specifically designed for American shooters
- Competition pistol grip with palm swell
- 5-inch long polished forcing cones for consistent patterns
- Five interchangeable Seminole® choke tubes
- Low-profile receiver
- Wide, 10 mm ventilated rib with mid-rib bead and Bradley-type white front bead
- Different barrel lengths include 28-inch, 30-inch and 32-inch
- TT25 has a polished, blued receiver with matte-finished barrels to reduce glare
- TT45 has a case-hardened receiver and sideplates with gold-plated game scenes

SIGARMS Aurora TT models feature exclusive long forcing cones for reduced felt recoil and improved pattern uniformity. Illustration below shows a typical 3/4" forcing cone vs. SIGARMS' long 5" forcing cone.



SPECIFICATIONS		
	12 Ga.	20 Ga.
Chamber	3"	3"
Barrel length	28/30/32	28/30/32
Length, overall	46/48/50	46/48/50
Length of pull	14-3/4"	14-3/4"
Drop at comb	1-1/2"	1-1/2"
Drop at heel	2"	2"
Weight	7.25 lbs.	6.75 lbs.

A set of five competition Seminole choke tubes included with all 12 and 20 ga. models.



AURORA TT

Everything you'd expect from an exquisitely crafted sporting clays over-and-under. Take your game to the next level with these superbly dimensioned and technically superior competition shotguns from Italy's legendary craftsmen, B. Rizzini.





LONG GUN
ACCESSORIES

IF YOU DON'T SEE AN ACCESSORY
HERE, YOU PROBABLY DON'T NEED
IT IN YOUR PACK.



Magazine

Detachable steel box magazine holds up to 3 rounds for standard and magnum models.



Choke tubes

Available for your Aurora field shotgun in CYL, IC, M, IM and F. Extended Seminole® choke tubes for Aurora competition guns come in CYL, Skeet, IC, LM and M.



Interchangeable Barrel System

Cold-hammer forged barrels available in 24" lengths for standard calibers, or 26" for magnum models. Barrels offered in 11 different calibers, from .25-06 Rem. to .375 H&H Mag. 60-degree short throw bolt in standard or magnum bolt faces. Receiver, bolt and barrel feature a richly hand-polished, deep blued finish.

TEACHING THE TACTICS THAT ENSURE GOOD
GUNS MAKE IT INTO GOOD HANDS.

Where your personal protection and the safety of those around you are concerned, there is no place for second best. The SIGARMS Academy has earned a worldwide reputation for providing the most comprehensive real life training and real world preparation in personal defense tactics.

As law enforcement professionals, competition shooters and hunters themselves, our world class training instructors are certified to oversee one- to five-day courses for beginners to advanced shooters. The curriculum features a unique combination of classroom and realistic hands-on training in small groups to ensure plenty of one-on-one attention.

Beginner's courses cover technical information and firearm specifications. They teach fundamentals such as safety, equipment selection, shooting logistics, proper zeroing, posture and multiple shot techniques. From the classroom, we move students onto our 128-acre outdoor facilities, where practice drills cover distances from 25 to 300 yards, and all manner of shooting conditions and confrontations. More advanced shooters are drilled in observation and detection of targets, engagement of moving targets, targets at unknown distances, and shooting from alternate positions.

Tactical courses are also offered for Law Enforcement and special operations personnel. Participants learn how to handle raids, hostage rescue situations, barricaded gunmen, close-quarters battles and SWAT operations in both pairs and team configurations.

All this takes place in the first private training facility to utilize lead-free, non-toxic, frangible ammunition on both its indoor and outdoor firing lines. Our responsibility and respect for the environment is as important to us as our dedication to helping you learn all the options for defending yourself, your home, your city or your country.

In the heart of New England, a sportsman's paradise, our location is less than one hour from Boston's Logan International Airport. To find out more about the SIGARMS Academy and our course curriculum, call (603) 679-2003, fax (603) 679-1639 or log on to www.sigarmsacademy.com.

ACADEMY
SIGARMS®



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SIGARMS®

SIGARMS, Inc., 18 Industrial Drive,
Exeter, NH 03833
(603) 772-2302 www.sigarms.com