



# Life Cycle Testing and Evaluation of Energy Storage Devices

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*Exceptional  
service  
in the  
national  
interest*

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## Mission:

Provide reliable, independent, third party testing and verification of advanced energy technologies for cells to MW systems

## Problem:

- Current testing methods are inconsistent and the results confusing
- Potential storage customers, i.e. utilities, without experience in storage, are reluctant consumers.

## Approach:

Develop advances through:

- exploration of test protocols, through direct research and standards activities
- high precision testing

Provide ongoing:

- expertise in testing programs to customers
- verification of specific technologies

*Providing reliable, independent, third party testing and verification of advanced energy technologies for cell to MW systems*

## Testing Capabilities Include:

Expertise to design test plans to fit technologies and their potential applications

### Cell, Battery and Module Testing

- 14 channels from 36 V, 25 A to 72 V, 1000 A for battery to module-scale tests
- Over 125 channels; 0 V to 10 V, 3 A to 100+ A for cell tests
- Potentiostat/galvanostats for spectral impedance
- Multimeters, shunts and power supply for high precision testing
- Temperature chambers
- IR camera



**72 V 1000 A Bitrode (2 Channels)**



**Energy Storage Test Pad (ESTP)**

### System Testing

- Scalable from 5 KW to 1 MW, 480 VAC, 3 phase
- 1 MW/1 MVAR load bank for either parallel microgrid, or series UPS operations
- Subcycle metering in feeder breakers for system identification and transient analysis

## DOE Performance Protocol

- Working closely with PNNL, and have input from utility and manufacturing side



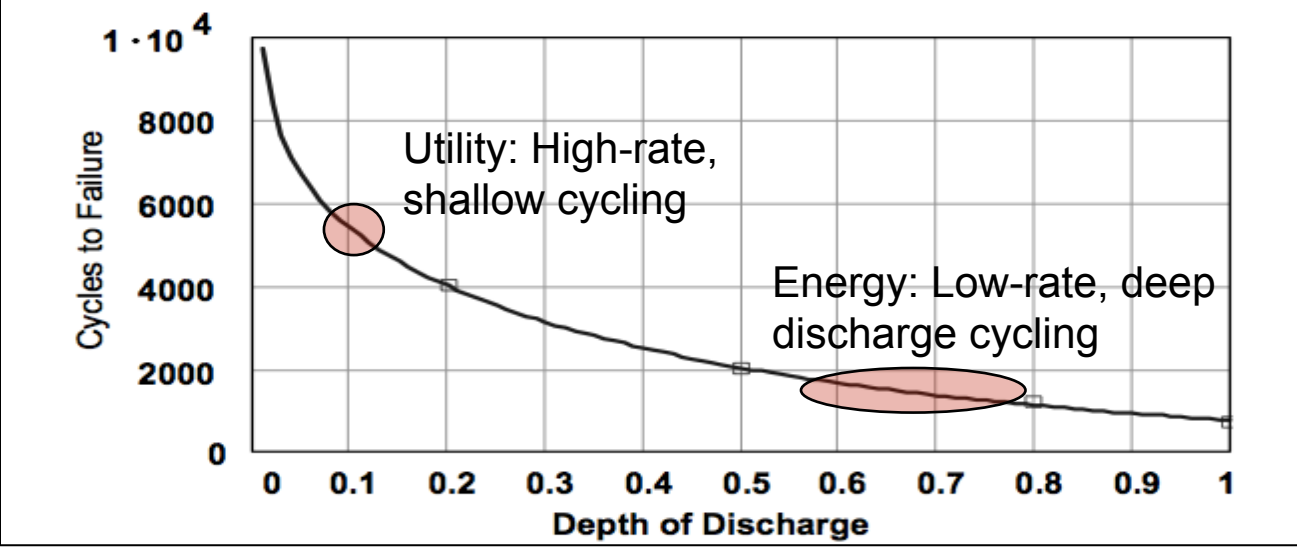
## IEC

- CENELEC Workshop Agreement for Flow Batteries
- International Standard IEC 61427-2 Secondary Cells and batteries for renewable energy storage – Part 2: On-grid applications

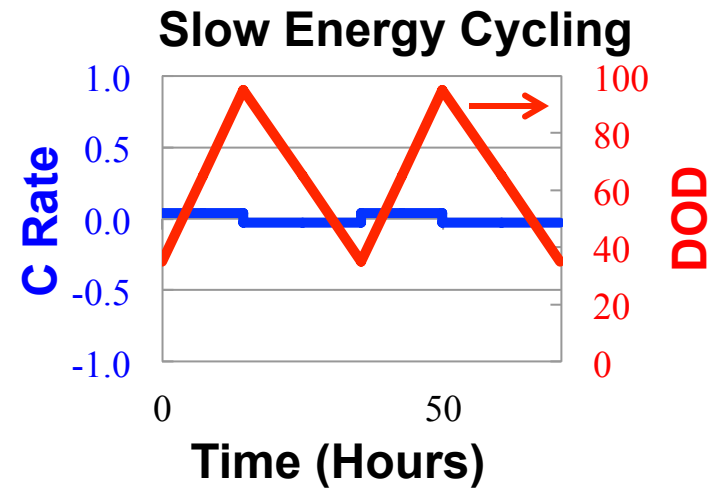
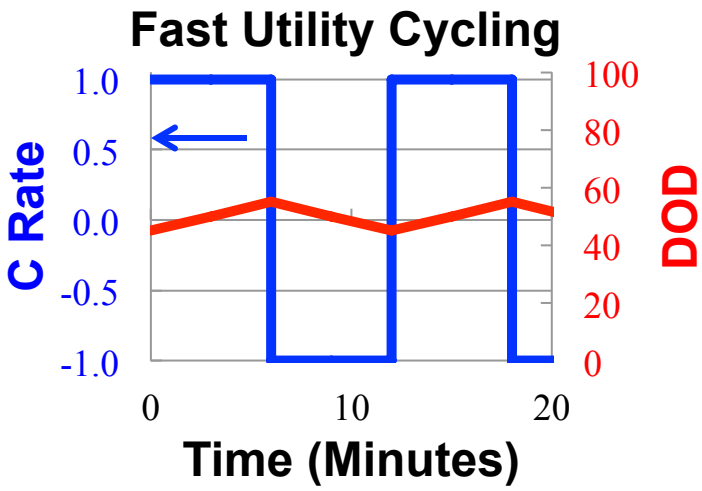


Last Peer Review saw repeated calls for standard language and testing, with definitions. In response standards development has been a large priority in the past year

# Cycling protocols employed in testing

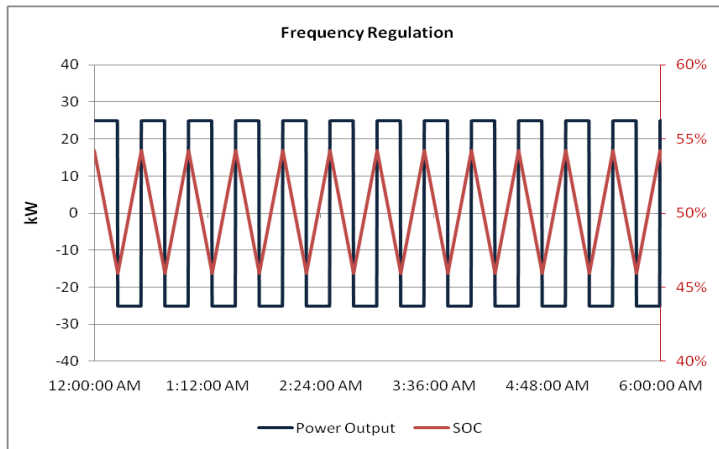


VRLA Life cycle data *S. Drouilhet, B.L. Johnson, 1997 NREL*

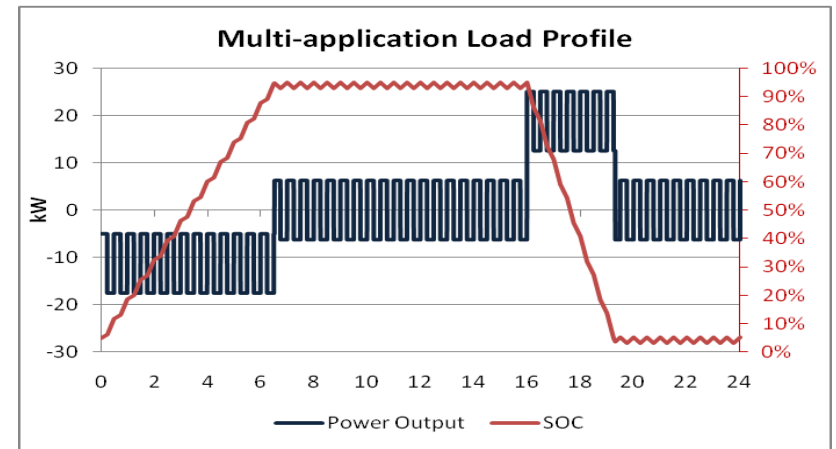


# Waveform Testing

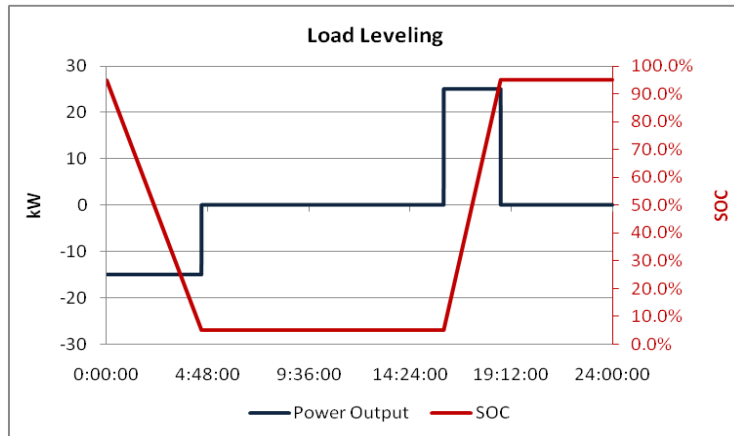
## State of the Art: Frequency Regulation



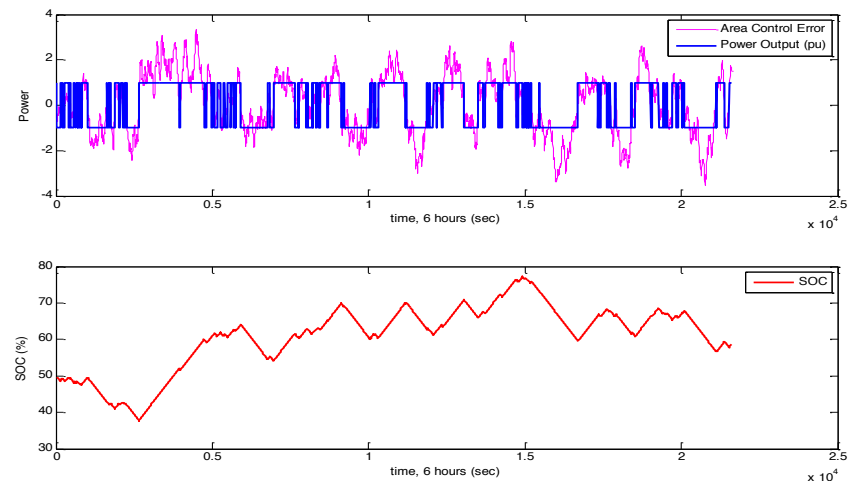
## Stacked Applications: Working with KEMA



## State of the Art: Load Leveling



## Stochastic Application Modeling:



# Future Projects

CUNY: Ni-Zn Flow battery modules August 2013



AllCell: Test Program under consideration



Encell: Testing anticipated February 2012



Altairnano: Generation II 13 Ah cells; Generation III 14 Ah



LiFe Batt: Cost share agreement for testing new generation



3<sup>rd</sup> party testing open to researchers and  
manufacturers in FY 2013

# Summary of completed testing activities



**East Penn**

East Penn Ultrabattery® Module  
20,347 5% PSOC utility cycles  
422 Days and 229 PV deep discharge cycles

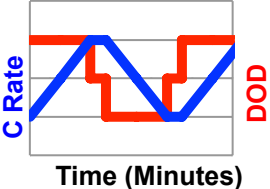


**Furukawa**

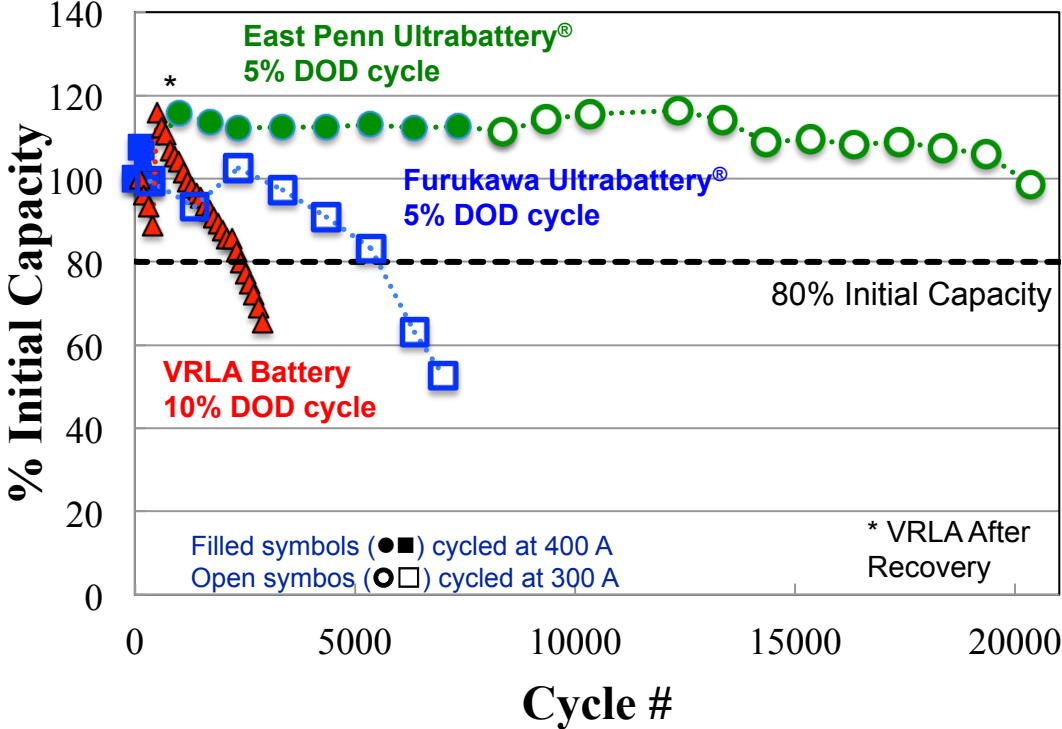
Furukawa Ultrabattery® Module  
7,012 5% PSOC utility cycles  
498 Days and 280 PV deep discharge cycles



# Ultrabattery<sup>®</sup> performs much longer than VRLA



## PSOC Utility Cycling

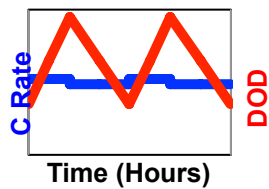
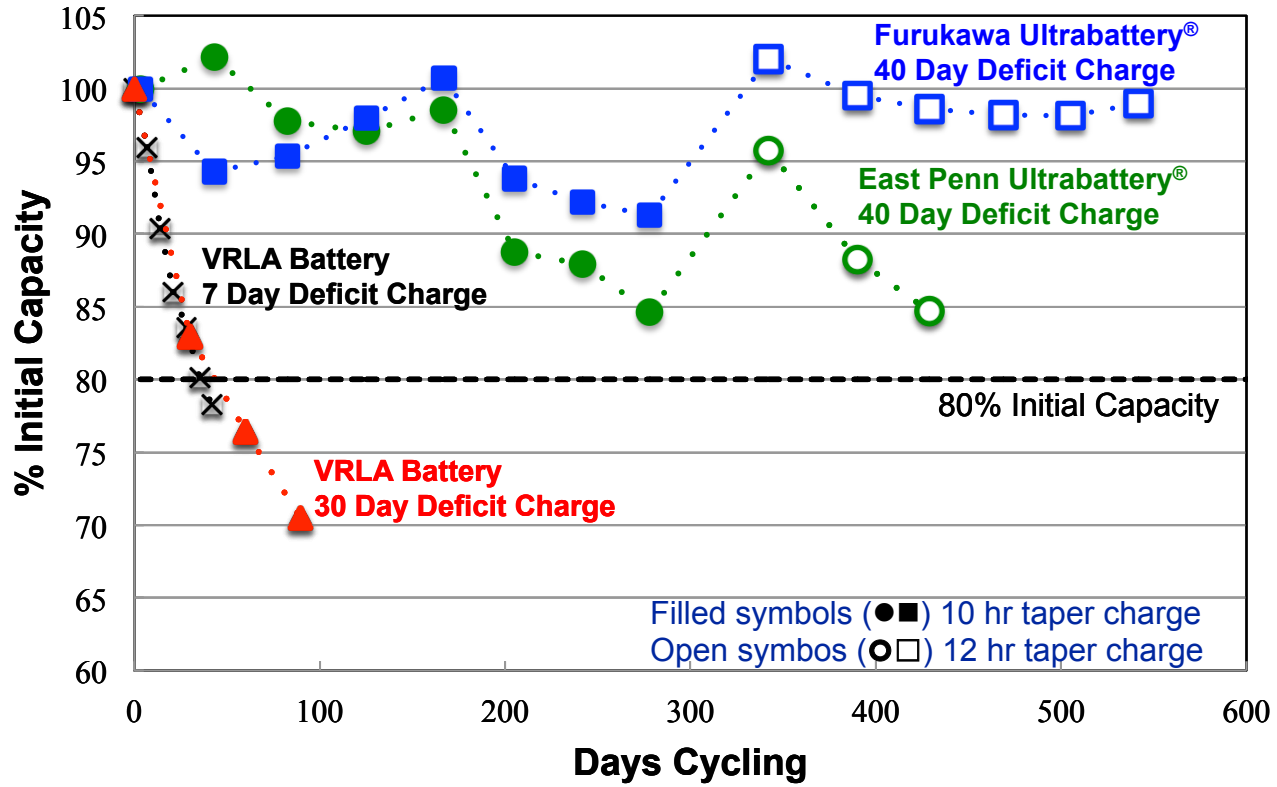


Furukawa Ultrabattery<sup>®</sup> operated at elevated temperatures, likely leading to thermally activated degradation

East Penn Ultrabattery<sup>®</sup> ran for more than 20,000 cycles without recovering the battery

# Ultrabatteries® also perform much longer in energy applications than VRLA

## PV Hybrid Cycle-Life Test



Even at 40 day deficit charge, Ultrabatteries® have performance far surpassing traditional VRLA batteries even with as low as a 7 day deficit charge (without recovery by taper charge).

# Ongoing testing activities

## Cell Level Testing



East Penn Advanced  
Battery Cells  
(D. Enos 10:50 AM Thur.)



Altairnano Lithium-titanate oxide cells  
40,000 10% PSOC



International Battery  
Li-FePO<sub>4</sub> Cells  
20,000+ 10% PSOC

## Module Level Testing

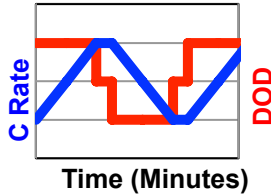
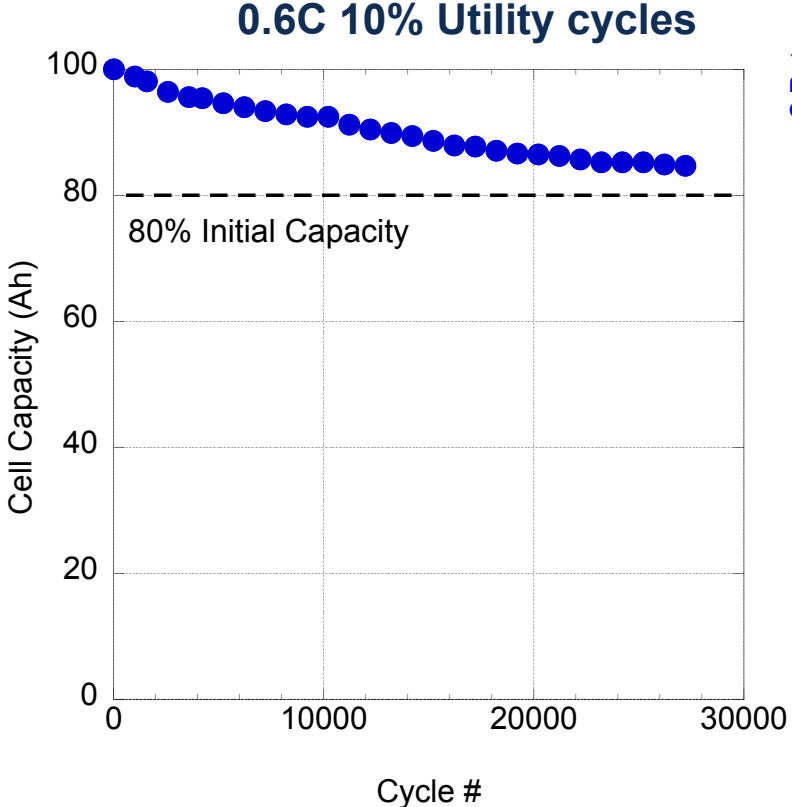


RedFlow 10kWh Zn-Br flow battery  
module and system  
(D. Rose)

# International battery cell at 27K+ cycles



International battery Li-ion FePO<sub>4</sub> large format prismatic 160 Ah cells



0.6C Utility PSOC cycle  
10% SOC cycles at 100 A

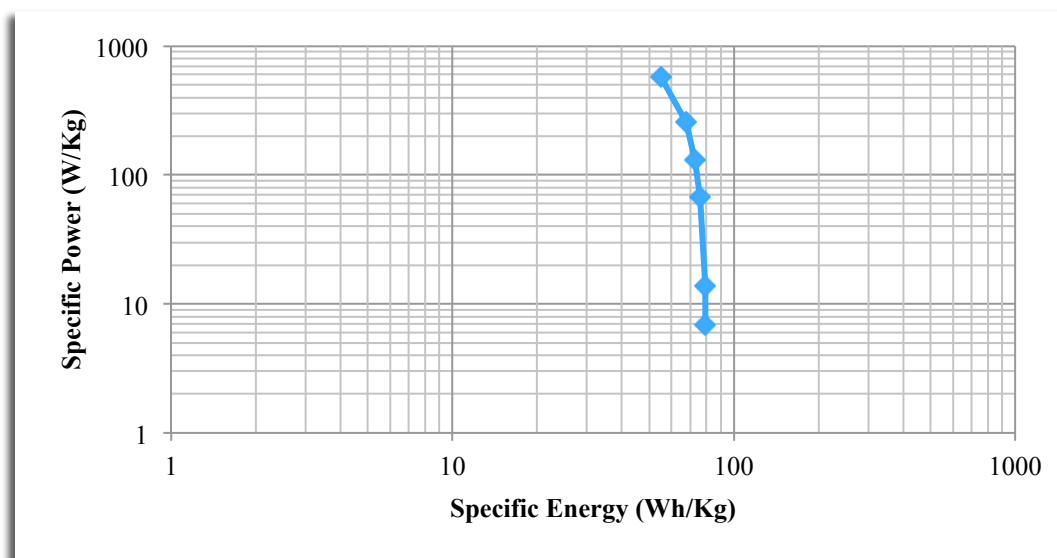
**15% capacity loss after 27,000+ cycles**

# Altairnano Characterization

	Average	Standard Deviation
Capacity (Ah)	12.58	0.06
Voc (V)	2.531	0.006
R ( $\mu\Omega$ )	2642	147
Mass (kg)	0.367	0.001
3 Month Self Discharge	4.825%	0.025%

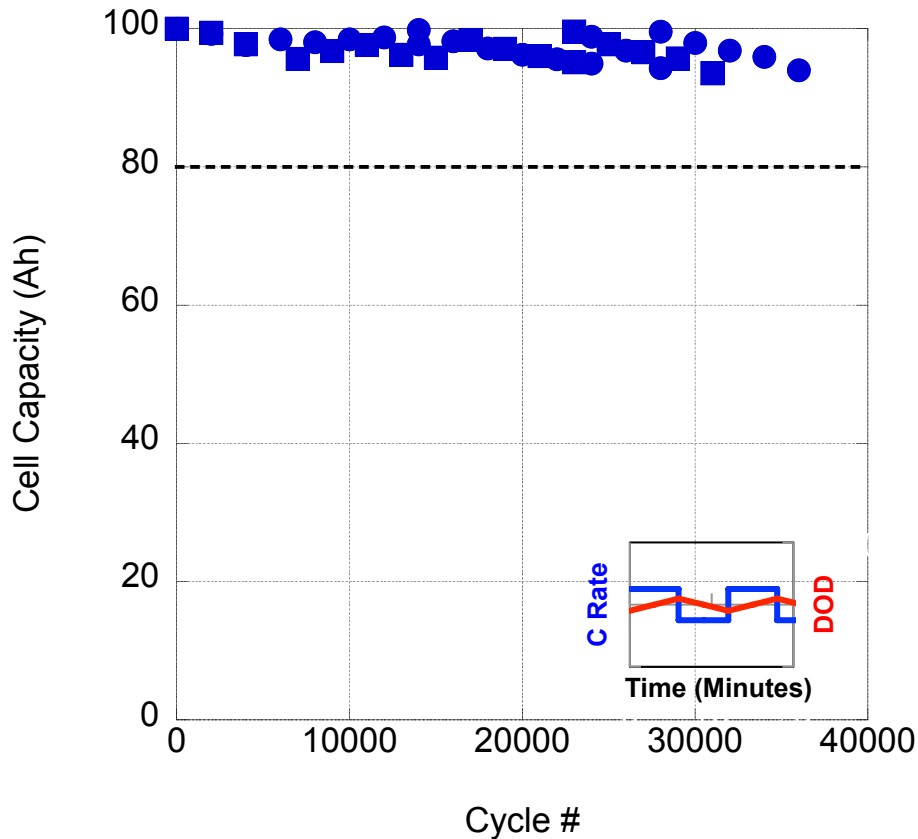


Lithium-titanate oxide cells



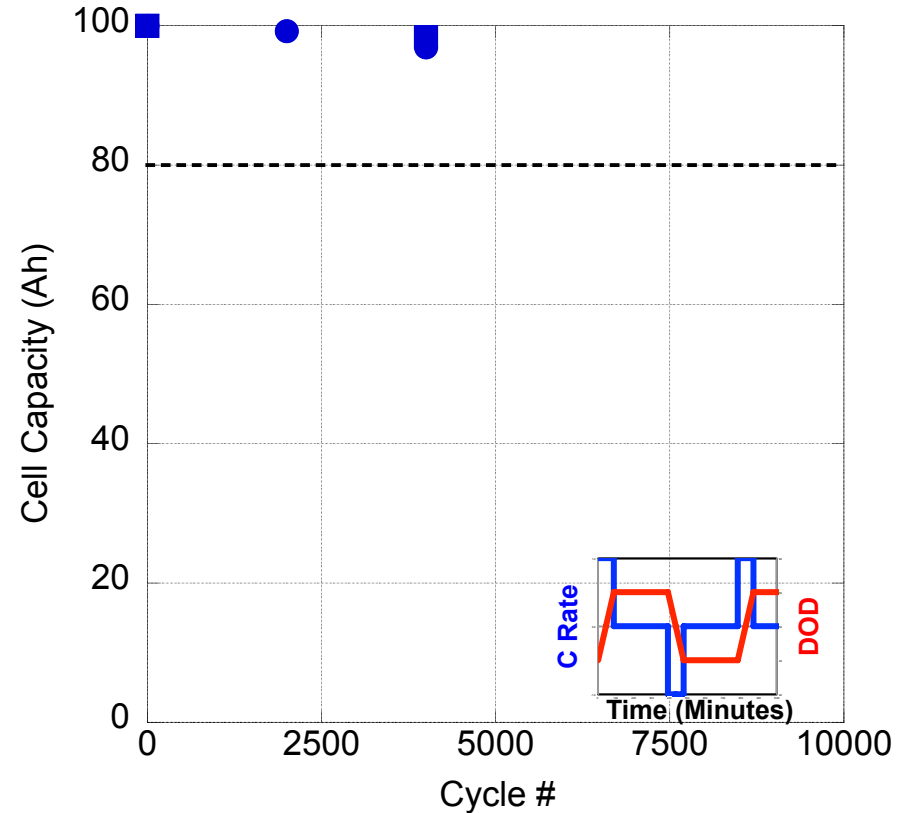
# Altairnano Cycle-Life

2C 10% Utility cycles without rests



94% of initial capacity after 36K 10% PSOC utility 2C cycles without rests

4C 10% Utility cycles with rests



97.6% of initial capacity after 4,000 10% PSOC utility 4C cycles

# Summary/conclusions to date

- Current advanced batteries are completing over 10,000 10% cycles with little loss in capacity, currently at over 40,000 cycles for Altairnano.
- Anticipate longer testing to reach EOL so we are exploring testing paths. More aggressive tests, and varied protocols including stacked testing under investigation.
- Participation in standards activities is becoming a priority; as we heard at last Peer Review a recurring call for standard language and testing.

## Contact Information:

To take advantage of Sandia testing services or consultation:

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