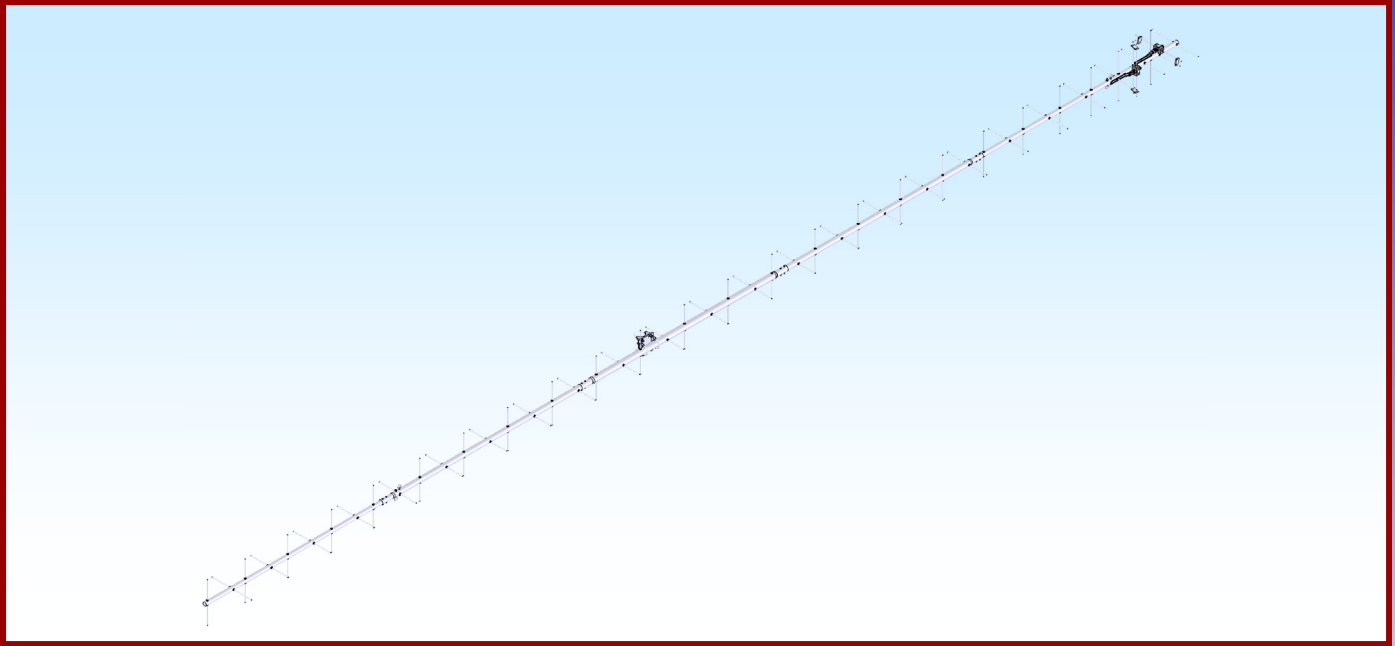




M2 Antenna Systems, Inc. Model No: 435XP50



SPECIFICATIONS:

Model	435XP50	Input Connector	"N" Female others opt.
Frequency Range.....	430 To 436 MHz	Power Handling	1300 W
*Gain	19.2 dBi	Boom Length / Dia.....	23' 2" / 1-1/2" To 1"
Front to back	22 dB Typical	Maximum Element Length.....	13-5/16"
Cross pol. isolation.....	>20 db Typical	Turning Radius:	12.5 ft
Beamwidth	19°	Stacking Distance.....	72"
Feed type	Folded Dipole	Mast Size.....	1-1/2" to 2" Nom.
Feed Impedance.	50 Ohms Unbalanced	Wind area / Survival	2.4 Sq. Ft. / 100 MPH
Maximum VSWR.....	1.7:1	Weight / Ship Wt.....	9.5 Lbs. / 11 Lbs.

FEATURES:

The 435XP50 has been specifically designed for EME, Satellite and long haul tropo-scatter use. The dual polarity flexibility is particularly valuable for EME where the long waits for Faraday polarity rotation are eliminated. Having polarity flexibility for Satellite and long haul tropo paths is very useful as well. This flexibility handles polarity shift due to Hills, mountains and buildings, not to mention working mobiles and modest stations with verticals. Gain and F/B are excellent. The extremely clean pattern maximizes forward gain and F/B. The pattern is important in order to match the antenna's noise temperature with modern low-noise preamps. Using the 435XP50 in an array of two or four antennas is a very small, manageable package that can make moonbounce (EME) contacts even with very modest stations like Dxpeditions!

The driven elements are CNC machined aluminum, O-ring sealed connectors assure low maintenance and long-term peak performance. Internal connections are embedded in a space-age silicone gel that seals out moisture and improves power handling. The 3/16" 6061-T6 rod elements are centered in the boom to minimize polarity interaction. Insulators are UV stabilized and locked in place with stainless retainers. The central boom section is 1-1/2" dia., tapering, front and rear, through 1-1/4" sections to 1" ends. A built in, non conductive vertical mast and Dacron cord supports the boom., M2 can supply all the parts for arrays of any size. M² makes the HPR-1, high power relay for polarity selection. M2 makes the best switching and non preamps using the latest device technology. See web site for more details

432XP50 ASSEMBLY MANUAL

TOOL REQUIRED FOR ASSEMBLY: Screwdriver, 11/32 nut driver or wrench, 7/16" and 1/2" end wrenches, pliers, measuring tape.

1. Start by laying out the boom sections, noting hole positions and matching to the DIMENSION SHEET. The inner 2" sections couple with 1/4-20 x 2-1/2 bolts and locknuts. Use 8-32 x 1-1/2" screws and locknuts to join 1" to 1-1/4" sections, 1-3/4" hardware for 1-1/4" to 1-1/2" sections, 2" hardware for 2" to 1-1/2" sections.

2. If you are also using the M² XP H-frame Kit, open that kit and find one of the 'T' brace clamps shown at right. Loosely install an 8-32 x 1-1/2" screw and locknut into the clamp fingers. Then slide the clamp on the rear boom section (1") and position (between holes for horizontal driven element and vertical reflector). Do not tighten clamp at this time.

3. Separate elements by length into two sets, "H" (rear) and "V" (forward). Offset between the two element sets is 1/4 wavelength. **Follow the DIMENSION SHEET lengths carefully because SETS ARE NOT IDENTICAL.** Lay out the "H" element set by length and position as shown on the DIMENSION SHEET. Begin with the reflector (longest) element. Balance it across your finger to find rough center and push on a black button insulator to about 1/2" off center.

INSTALLATION TIP FROM MIKE: Because of tolerance in rod diameter, use pliers or equivalent to deform the hole in both button insulators until the rod fits through each tight. This will help hold the elements firmly in place and make it easier to hold the element on center during KEEPER installation.

Insert the element through the holes 1/2" from the rear of the boom and install the second button, snugging it up into boom. DO NOT BOTHER TO ACCURATELY CENTER the elements at this time and DO NOT INSTALL the stainless steel shaft retainers. This is easier to do after ALL the horizontal elements are installed in the boom.

4. Install the 3/16" rod DRIVEN ELEMENT as you did the reflector. Then continue with the installation of the DIRECTORS. **Note that the Director Elements do not consistently diminish in length from rear to front, so pay close attention to length and position.**

5. Now begin centering the elements. Use a tape measure to EQUALIZE the length of rod showing on each side of the boom within 1/16 inch. Once you have all the elements centered, sight down the element tips from the rear comparing each side. Look for any obvious discrepancies and correct, if found.

6. **INSTALLING THE SHAFT RETAINERS:** Deburr or chamfer the inside edges of the PUSH TUBE (3/8" x 3" tube, supplied in the kit) to allow the retainer fingers to flex into the tube during installation. Use thumb and fore finger to hold the retainer over the end of the Push Tube with the internal fingers on retainer dished into tube. HOLD THE ELEMENT FIRMLY TO PREVENT IT FROM SLIDING OFF CENTER and press the retainer onto the element end and continue until retainer butts on insulator button. Locking pliers, *lightly* clamped up against opposite button insulator will help maintain center reference (if you push the first retainer too far, remove element from boom, push it completely off the element, and start over). Install another retainer to the opposite side of the element. Continue installing retainers until all elements are locked in place.

NOTE: The SHAFT RETAINERS (used in securing the elements) should always be used for permanent and long term antenna installations. For portable or temporary use, or whenever it is anticipated that the antenna will be disassembled within a short time, the retainers may be left off. The button insulators, normally a tight fit, hold the elements quite securely.

432XP50 ASSEMBLY MANUAL

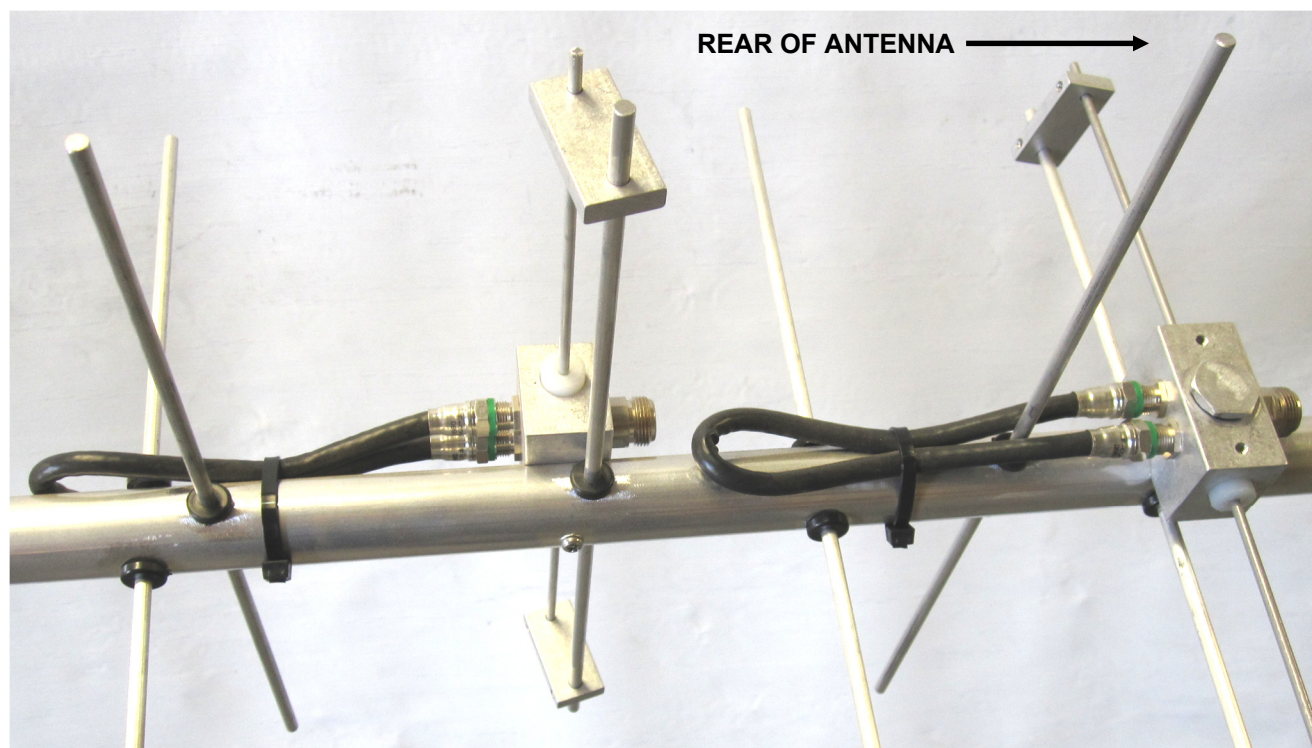
7. Mount the **HORIZONTAL DRIVEN ELEMENT BLOCK / ROD ASSEMBLY** to the **TOP** of the boom using a single 8-32 x 1-1/4" screw. Orient the block with the two Balun connectors facing to front. Install the 8-32 x 1/4" set screws (internal Allen head – tool supplied) into the **SHORTING BARS**. Slide the bars onto the 3/16" driven element rods and the 1/4" Driven Element Block Rods. Position the Shorting Bars as specified on the **DIMENSION SHEET**. The given dimension is between the outer face of the driven element block and the inner face of the shorting bar. Align the bars with each other and tighten the set screws.

8. **ASSEMBLING THE VERTICAL ELEMENTS:** Repeat steps #2 through #5 for the Vertical (forward) elements, using the **DIMENSION SHEET** as your guide to lengths and spacing.

9. **INSTALLATION OF THE VERTICAL DRIVEN ELEMENT BLOCK:** Refer to the **DIMENSION SHEET** for block orientation and Balun direction. All driven element blocks in the final array must be mounted in the same position – such as all horizontal driven element blocks up with Balun to the front and all vertical blocks on the same side with the Balun going forward. Install the shorting bars as specified on the **DIMENSION SHEET**.

10. Attach Baluns to the Driven Element Blocks connectors as shown on the drawing. Coil rear Balun once to keep length on boom. Tighten the connectors **gently** using a 7/16" end wrench. A lot of torque is unnecessary. The Vertical Balun may loop around a horizontal element. This is normal. Form Balun coax close to the boom and secure with nylon cable ties. Ties should be snug, but not crushing or kinking the coax.

11. Use top quality coax and "N" connector for your phasing / matching lines. If using with the M² XP H-frame Kit, secure coax near feed connectors on driven element blocks, to provide stress relief, route to 'T' brace clamp, and down 'T' brace tube to power divider. Secure at regular intervals. Refer to H-Frame manual drawings for more important details on orientation of antennas: Driven elements must be correctly phased. In homebrew arrays, phasing / matching lines should at least exit from the boom behind, and parallel to, the forward reflector and at right angles and slightly forward of, the rear-most driven element. **Do not route lines forward to boom-to-mast plate as exiting antenna, in any plane, here will adversely affect pattern.**



432XP50 ASSEMBLY MANUAL

12. See Dimension sheet for boom to mast plate mount location. The plate on each antenna should be mounted at the identical location. When used in an array, the rear 'T' brace, coax, and power dividers add considerable weight to the rear of the antenna. When used with an M² XP H-frame Kit, vertical elements are aligned with the boom to mast plate. Secure plate with two 2" U-bolts and the stainless nuts and lock washers provided. DO NOT OVER TIGHTEN. 2" U-bolts and stainless hardware are provided for mounting the antenna to a NON-CONDUCTIVE mast or cross boom.

BOOM SUPPORT GUY SYSTEM

13. To prepare the guys, First attach a temporary 2" x 24" or longer mast section to the boom to mast plate. Install a 2" U-bolt into the 2" X 2" x 4" ANGLE TURNBUCKLE PLATE and slide the U-bolt over the temporary mast in the boom-to-mast plate. Secure the U-bolt assembly at about 18" above the boom with a couple of 5/16" nuts. The turnbuckles should be extended until just a thread or two shows inside the body of the turnbuckle. Then hook into the horizontal holes in the "L" plate. Install Cable Eyes on each turnbuckle loop.

14. Install the two EYEBOLTS into the holes in the front 1-1/4 and rear 1" boom sections. Install cable eyes in each eyebolt.

15. Uncoil PHILLISTRAN CORD. String two cable clips on the cord and then pass the cord through the eye in the front eyebolt and back through the two clips. Three inches of cord folded back is all that is needed for the two clips. Tighten the cable clips or U-clamps on the cord. Repeat this step for the rear eyebolt. Don't cut the cord yet.

16. At this point the boom should be laying on flat ground or level surface. Equalize the excess Phillistran cord length at turnbuckle plate and cut. String 2 cable clips on the cord and thread it through rear turnbuckle eye and back through the two cable clips. Pull out the slack and tighten the cable clips. Repeat for front cord section. Trim excess length, if any beyond the clips or tape the excess to main line. In large array systems under supports may be needed. (Repeat steps 13-15) for underside supports.

17. All cords should now be fairly taut and the boom, when lifted should be fairly straight. Final tensioning can be done now or at the time of final installation on the H frame or mast. Remove the temporary 2" mast section. During final installation, secure the turnbuckle plate to the fiberglass mast, raise, and tighten the U-bolt when the boom is straight. Finer adjustments can be made with the turnbuckles at any time. BE SURE TO: Safety wire the turnbuckles to maintain settings and prevent unwinding.

18. The 145XP32 ANTENNA creates a field in all planes or polarities. PERFORMANCE DETERIORATES SIGNIFICANTLY if it is mounted to a metal (conductive) mast / cross boom or if the feedline exits the boom anywhere but at the rear. A 2" mast of any NON-CONDUCTIVE material can be used. Fiberglass is the prime choice for its strength and weather resistance. Array hardware that does not intersect or intrude on the element planes may be of conductive material; for instance, the main cross boom in a 4 or 8 bay array or the center 5-6 feet of the vertical support masts.

19. Orientation of multiple antennas in an array is critical to optimum performance. See the attached array harnessing, spacing, and hardware arrangement drawings. Also see assembly information supplied with the M² XP H-frame Kit.

M² ANTENNA SYSTEMS, INC.

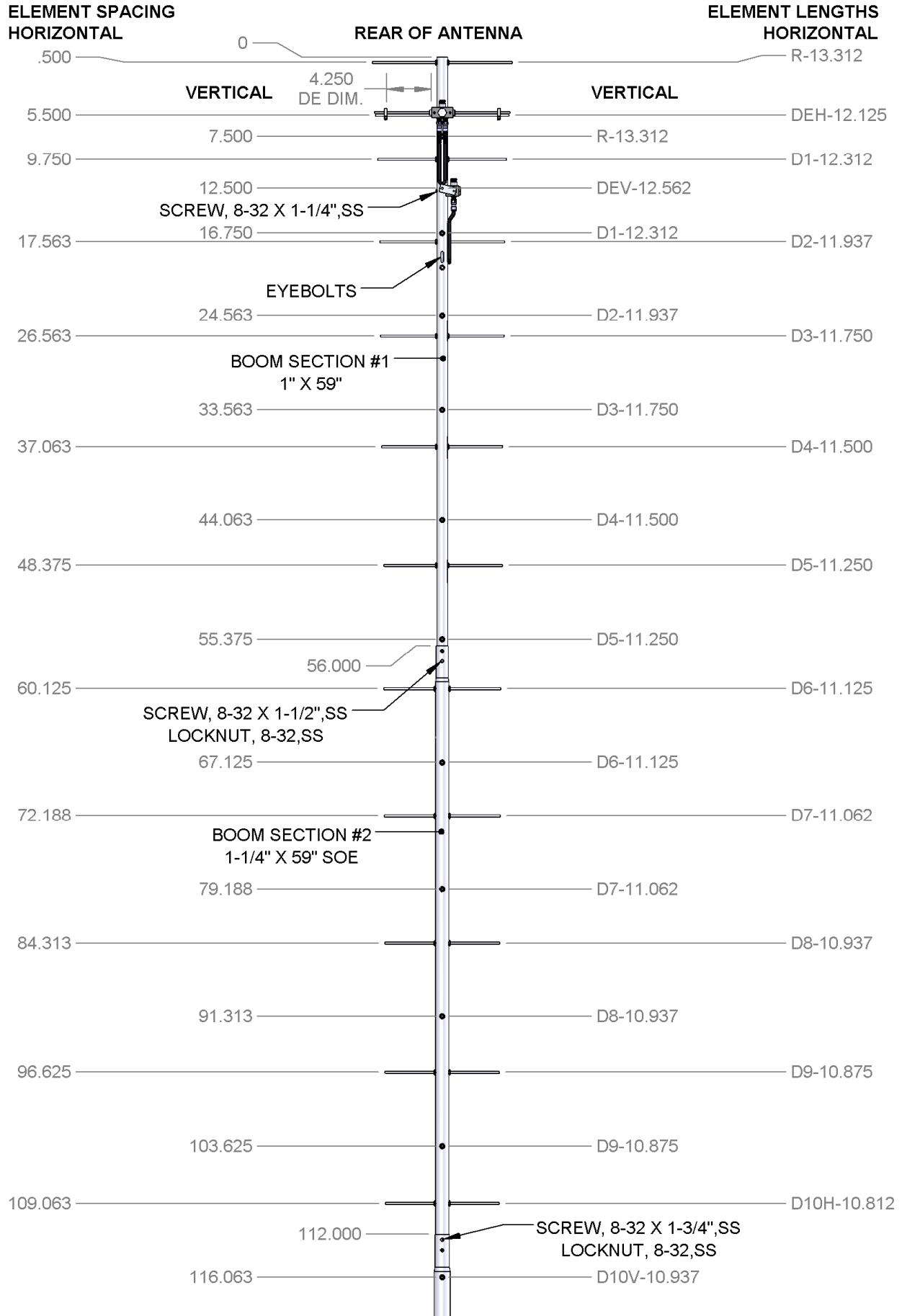
4402 N. SELAND AVE.

FRESNO, CA 93722

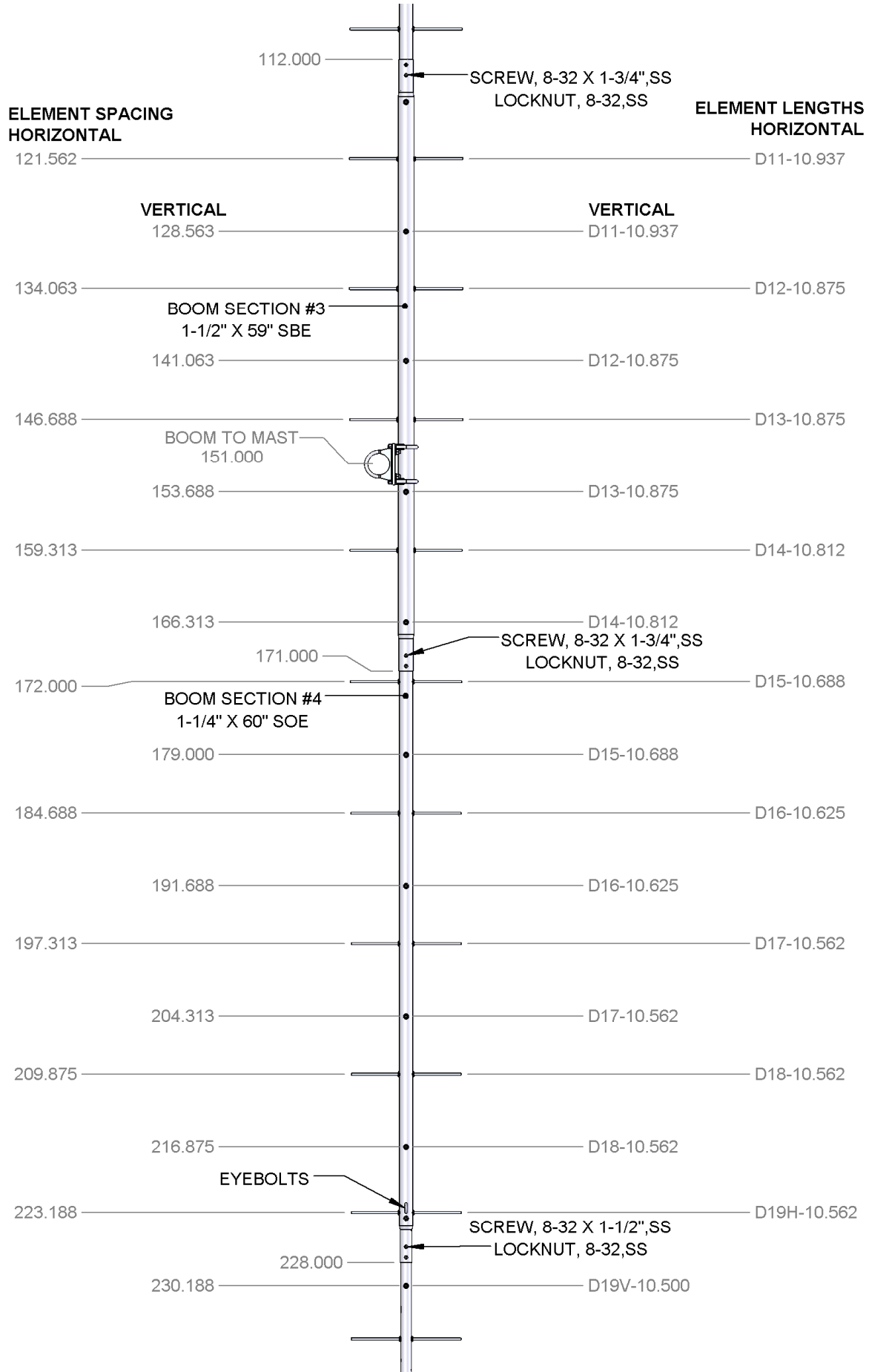
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435XP50 DIMENSION SHEET #1



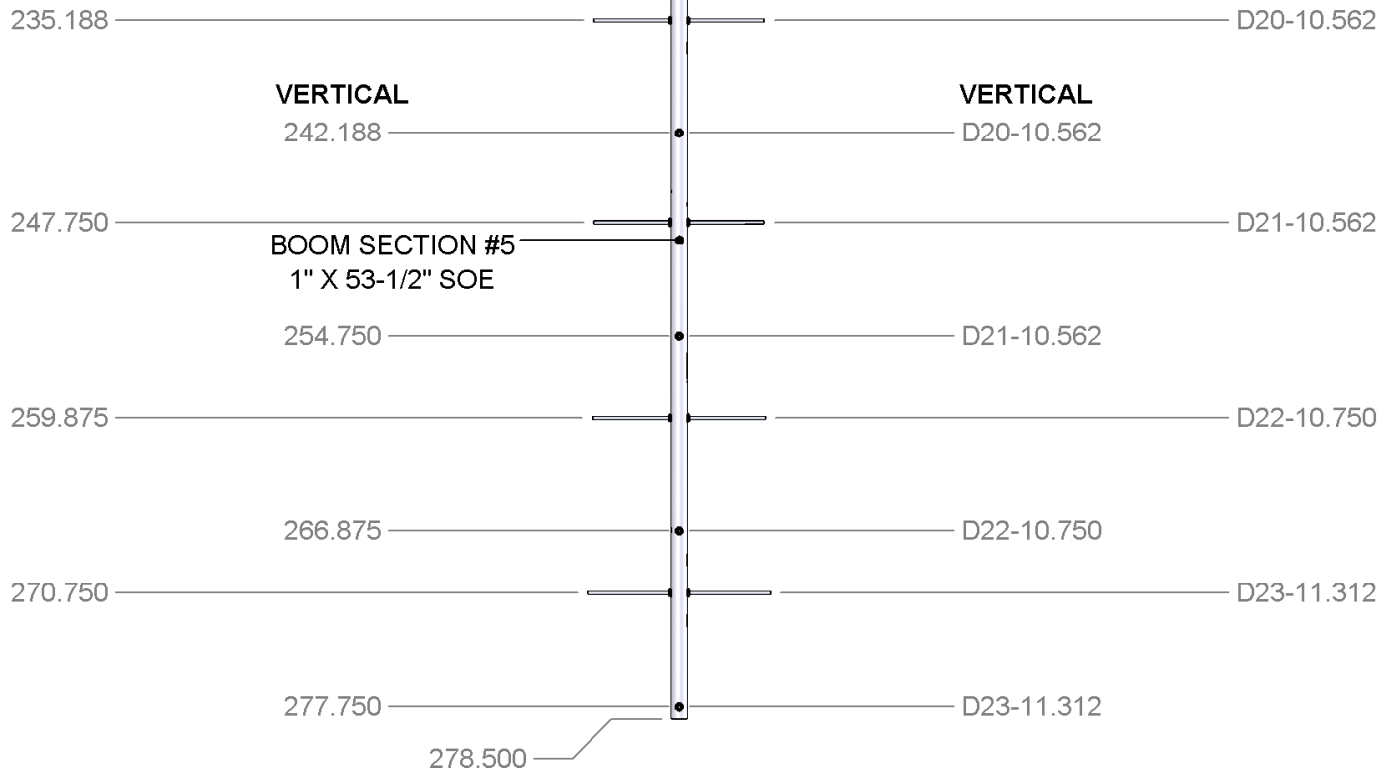
435XP50 DIMENSION SHEET #2



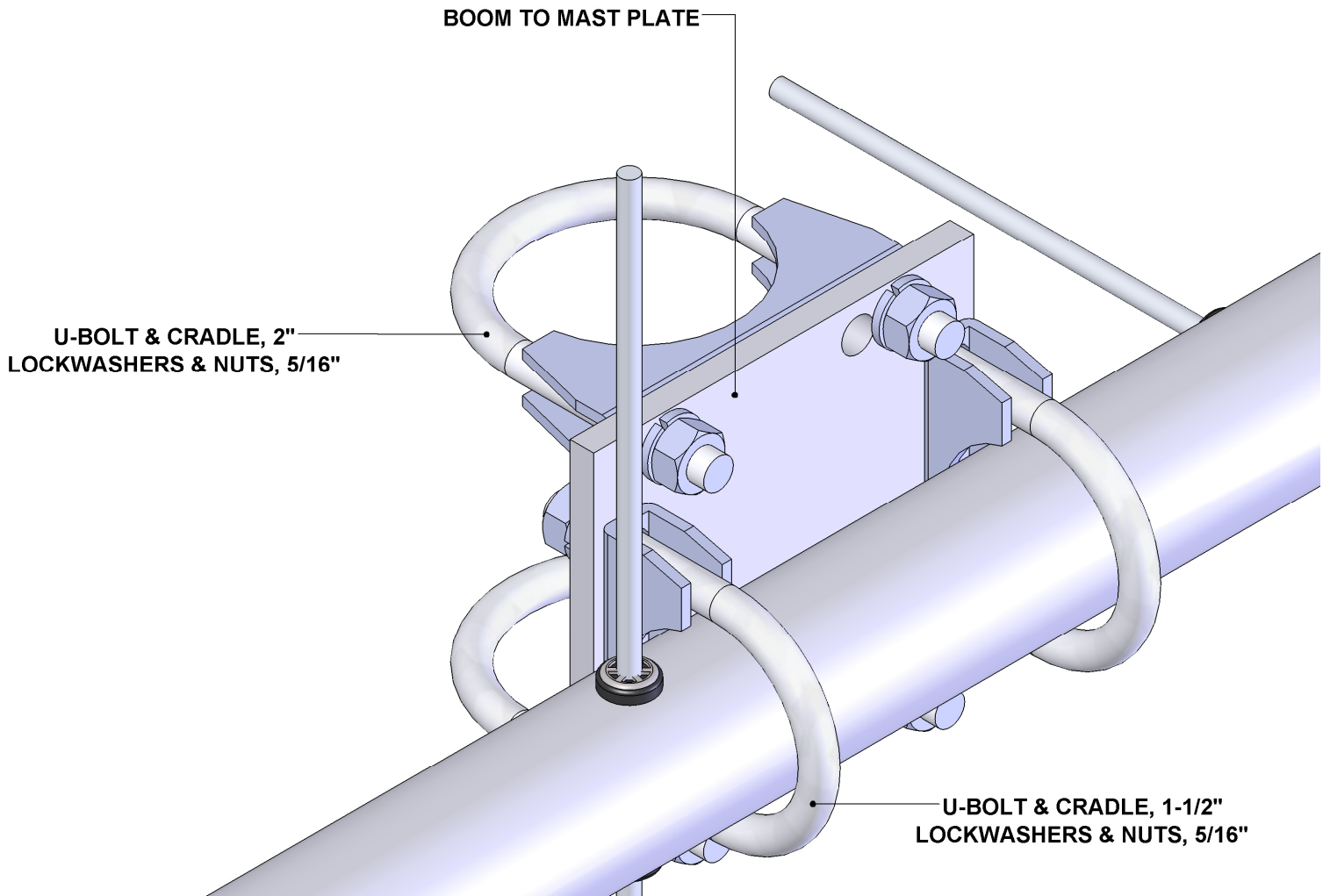
435XP50 DIMENSION SHEET #3

**ELEMENT SPACING
HORIZONTAL**

**ELEMENT LENGTHS
HORIZONTAL**



435XP50 BTM PLATE DETAILS



435XP50 PARTS & HARDWARE

DESCRIPTION	QTY.
Boom Section #1, 1" x .058 x 59"	1
Boom Section #2, 1-1/4" x .058 x 59" SOE	1
Boom Section #3, 1-1/2" x .058 x 59" SBE	1
Boom Section #4, 1-1/4" x .058 x 60" SOE.....	1
Boom Section #5, 1" x .058 x 53-1/2"	1
Elements, 3/16" alum. rod x (see dims.)	50
Driven Element Block Assembly	2
Balun, RG-6U halfwave length	2
U-bolt and cradle, 2"	3
U-bolt and cradle, 1.5"	4
Turnbuckles, 1/4 x 4"	4
Turnbuckle Plate, 3/16" x 2" x 4" (M2APT0101)	2
Boom to mast plate, 4" x 4" x .250 (M2APT0024).....	1
Dacron, 3/16" x 21'	2
Assembly instructions	1

IN HARDWARE BAG

Shorting bar, 1/4" x 3/4" x 1.532" (M2ASB0080).....	4
Button insulators, 3/16" black	100
Shaft Retainers, 3/16" ss	100
Eye Bolt, 1/4-20 x 3", zinc with nut.....	4
Nut, 5/16-18 ss	14
Lockwasher, 5/16" ss.....	14
Screw, 8-32 x 1-3/4" ss.....	4
Screw, 8-32 x 1-1/2" ss.....	4
Screw, 8-32 x 1-1/4" ss	4
Set screw, 8-32 x 1/4" ss	8
Lock nuts, 8-32 ss.....	10
Allen wrench, 5/64"	1
Push tube, 3/8 x 3" (for keeper installation)	1
Cable ties, 8"	6

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