KM26S Standardized Configuration Guide Magnetic level gauge K-TEK products

Measurement made easy



Features

- Highly visible level indication with no process fluid in contact with the glass
- All construction in-house by code certified welders
- Float designed and weighted for maximum accuracy with 75 grams minimum upward buoyant force
- Transmitter and switch options which can be installed, adjusted and maintained with no process interruption
- Safe for corrosive, flammable, toxic, high-temperature and high-pressure applications
- Rugged design low or no maintenance

Available materials

- Stainless steel - 304/304L, 316/316L, CS Flange

Process capabilities

- Full vacuum to 600 lb flange rating
- -320 to 1000°F/ -196 to 538°C
- 0.25 specific gravity
- All liquid viscosities
- Interfaces as Low as .03ΔSG

Testing and documentation available upon request





KM26S.a.b.c.d.e.f.g.h.i.j - list additional required ordering codes separated by periods

- a Chamber Material Select from Table 1
- b Connection Material Select from Table 1

Note: When the chamber material selected is a coated option, the connection materials will also have that same coating type applied.

- c Top Connection Code Option Select from Table 2
- d1-dx Side Connection Code Option(s) Select from Table 2
- Bottom Connection Code Option Select from Table 2
- f Top Connection Size and Rating Select from Table 3

Note: X shall be specified for B0, D0, S0, SW0, T0 and W0 code options. Only a size designation shall be specified for B1, B10, D1, D10, L1, SW1, SW10, W1, W10, W1E and W1S code options.

g1-gx Side Connection Sizes and Ratings - Select from Table 3

Note: Designate each individually from top to bottom corresponding to each side option selected.

h Bottom Connection Size and Rating - Select from Table 3

Note: X shall be specified for B0, D0, S0, SW0, T0 and W0 code options. Only a size designation shall be specified for B1, B10, D1, D10, L1, SW1, SW10, W1, W10, W1E and W1S code options.

- i Indicator Type
 - S1P Fluorescent Shuttle with Permanently Sealed Lexan Tube (250°F/121°C max)^{1,4,5}
 - S1G Fluorescent Shuttle with Hermetically Sealed Glass Tube (350°F/177°C max)^{1,4,5}
 - S2G High Temperature Shuttle with Hermetically Sealed Glass Tube (1000°F/538°C max)^{1,4,5}
 - M1P Yellow/Black MBG with Permanently Sealed Lexan Tube (250°F/121°C max)^{2,4,5}
 - M2P Red/White MBG with Permanently Sealed Lexan Tube (250°F/121°C max^{2,4,5}
 - M1G Yellow/Black MBG with Hermetically Sealed Glass Tube (650°F/343°C max)3,4,5
 - M2G Red/White MBG with Hermetically Sealed Glass Tube (650°F/343°C max)^{3,4,5}
 - X None

Notes:

- 1. Not available when a single transmitter is used for total & interface level combined.
- Add "IH" as an additional ordering code to include insulation pad behind the indicator to increase the temperature rating to 350°F/177°C.
- j Indicator Scale/Ruler
 - N No indicator channel (must select "N" for Indicator Type)
 - A SS channel; no scale
 - B SS channel; SS scale marked in ft / inches with 1/2" divisions (from 0 to 50 ft. standard³)
 - C SS channel; SS scale marked in meters/centimeters with 1 cm divisions^{1,3}
 - D SS channel; SS scale marked in running inches with 1/2" divisions^{2,3}
 - E SS channel; SS scale marked in running inches with 1/8" divisions^{2,3}
 - F SS channel; custom SS scale (%, gallons, liters, etc.); Provide details of custom scale separate from model number.
 - H SS channel; dual scale; Specify types separately from model number.

Notes:

- 1. Standard rulers begin with 0 cm but can be specified from -100 cm to 10 meters.
- 2. Standard rulers begin with 0 inches but can be specified from: 1/2" divisions: -48" to 216" OR 1/8" divisions: -48" to 144"

Additional ordering codes

VV Vent Valve (In stock only 1/2", 3/4", 1")

IV Isolation Valve (In stock only 1/2", 3/4", 1")

DV Drain Valve (In stock only 1/2", 3/4", 1")

Inside Services:

ASM Certificate of Compliance to ASME (requires MTR's & Hydrotest)

COC Certificate of Compliance (General)

CCC Calibration Certificate

CRN Canadian Registration Number (requires MTR's & Hydrotest)

COO Certificate of Origin
DFR Drawings (For Record)
DWG Drawings (For Approval)
ABD Drawings (As Built)
FUT Functional Test

CRV Float Curve (Total level only)

HYD Hydrotest

HDC Hydrotest (with chart recording)

ITP Inspection & Test Plan, No third party inspection allowed; review only

MTR Material Test Reports (MTR's)
MDR MDR (Manufacturer's Data Records)

NAC NACE Hardness Certificate (requires MTR's)

| Chamber/Cor | nection Material |
|-------------|---|
| SS4 | 304 / 304L SS |
| SS6 | 316 / 316L SS |
| | Carbon Steel ¹ |
| Notes: | ¹ Not available as a chamber option. When CST, LCS and DUP materials are chosen, all parts which are not welded directly to the side of the chamber can be of those same material types. |

| B0 | Blind Flange with Float Stop Spring and Mating Slip-On Flange |
|------|---|
| B1 | B0 with FNPT ³ |
| B2 | B0 with Plug ³ |
| B3 | B0 with Socket Weld Half Coupling ³ |
| B4 | B0 with FNPT Half Coupling ³ |
| B5 | B0 with Nipple, for Socket Welding (Flat) ³ |
| B6 | B0 with Nipple, for Butt Welding (37.5° bevel) ³ |
| В7 | B0 with Nipple, MNPT ³ |
| B9S | B0 with Pipe Nipple and Slip-on Flange ³ |
| B9W | B0 with Pipe Nipple and Weld Neck Flange ³ |
| B10 | B0 with Socket Weld Bore ³ |
| B3L | B0 with Flat Sock-o-let or Flat Weld-o-let ³ |
| B4L | B0 with Flat Thread-o-let ³ |
| B5L | B0 with Flat Sock-o-let or Flat Weld-o-let and Nipple for Socket Welding (Flat) ³ |
| B6L | B0 with Flat Sock-o-let or Flat Weld-o-let and Nipple for Butt Welding (37.5° Bevel) ³ |
| B7L | B0 with Flat Sock-o-let or Flat Weld-o-let and Nipple, MNPT ³ |
| B9SL | B0 with Flat Sock-o-let or Flat Weld-o-let, Pipe Nipple and Slip-on Flange ³ |
| B9WL | B0 with Flat Sock-o-let or Flat Weld-o-let, Pipe Nipple and Weld Neck Flange ³ |
| B4P | B0 with FNPT Half Coupling and Plug ³ |
| B4LP | B0 with Flat Thread-o-let and Plug ³ |
| C0 | FNPT Coupling |
| C0P | C0 with plug |
| C0E | FNPT Half Coupling Connected via Extruded Outlet ² |
| C0EP | C0E with plug ² |
| C0L | Thread-o-let (Min. SCH 40 Chamber) |
| C0C | FNPT Coupling with Pipe Nipple |
| C0CE | FNPT Coupling with Pipe Nipple connected via Extruded Outlet ² |
| C1 | Socket Weld Half Coupling |
| C1C | Socket Weld Coupling with Pipe Nipple |
| C1CE | Socket Weld Coupling with Pipe Nipple connected via Extruded Outlet ² |
| C0LC | FNPT Coupling with Pipe Nipple and Sock-o-let (Min. SCH 40 Chamber) |
| C1L | Sock-o-let (Min. SCH 40 Chamber) |
| C1LC | Socket Weld Coupling with Pipe Nipple and Sock-o-let (Min. SCH 40 Chamber) |

| D0 | Blind Flange with Float Stop Spring and a Mating Weld Neck Flange |
|-------|--|
| D1 | D0 with FNPT ³ |
| D2 | D0 with Plug ³ |
| D3 | D0 with Socket Weld Half Coupling ³ |
| D4 | D0 with FNPT Half Coupling ³ |
| D5 | D0 with Nipple, for Socket Welding (flat) ³ |
| D6 | D0 with Nipple, for Butt Welding (37.5° Bevel) ³ |
| D7 | D0 with Nipple, MNPT ³ |
| D9S | D0 with Pipe Nipple and Slip on Flange ³ |
| D9W | D0 with Pipe Nipple and Weld Neck Flange ³ |
| D10 | D0 with Flat Socket Weld Bore ³ |
| D3L | D0 with Flat Sock-o-let ³ |
| D4L | D0 with Thread-o-let ³ |
| D5L | D0 with Flat Sock-o-let and Nipple for Socket Welding (Flat) ³ |
| D6L | D0 with Flat Sock-o-let or Flat Weld-o-let, and Nipple for Butt Welding (37.5° Bevel) ³ |
| D7L | D0 with Flat Sock-o-let or Flat Weld-o-let and Nipple, MNPT ³ |
| D9L | D0 with Flat Sock-o-let or Flat Weld-o-let, Pipe Nipple and Slip-on Flange³ |
| D3C | D0 with Pipe Nipple and Socket Weld Coupling ³ |
| D4C | D0 with Pipe Nipple and FNPT Coupling ³ |
| D3LC | D0 with Flat Sock-o-let or Flat Weld-o-let, Pipe Nipple and Socket Weld Coupling ³ |
| D4LC | D0 with Flat Sock-o-let or Flat Weld-o-let, Pipe Nipple and FNPT Coupling ³ |
| D4P | D0 with FNPT Half Coupling and Plug ³ |
| D4LP | D0 with Flat Thread-o-let and Plug ³ |
| D4CP | D0 with Pipe Nipple, FNPT Coupling and Plug³ |
| D4LCP | D0 with Flat Sock-o-let or Flat Weld-o-let, Pipe Nipple, FNPT Coupling and Plug ³ |

Table 2 (continued)

| | ns / Definitions |
|------|---|
| F | Weld Neck Flange with Float Stop Spring (Top/Bottom Code Option) ¹ |
| FE | Weld Neck Flange connected to chamber via Extruded Outlet ² |
| F0 | Weld Neck Flange with Pipe Nipple (Side Code Option) |
| F0E | FE with Pipe Between Chamber & Weld Neck Flange ² |
| F1 | Weld Neck Flange with Weld-o-let (Min. SCH 40 Chamber) |
| F1C | Weld Neck Flange with Weld-o-let and Pipe Nipple (Min. SCH 40 Chamber) |
| F2 | Weld Neck Flange with Weld-o-let and Concentric Reducer (Min. SCH 40 Chamber) |
| F2C | Weld Neck Flange with Weld-o-let and Concentric Reducer and Pipe Nipple (Min. SCH 40 Chamber) |
| F3 | Weld Neck Flange with Concentric Reducer |
| F3E | Weld Neck Flange with Concentric Reducer connected to chamber via Extruded Outlet ² |
| F3C | Weld Neck Flange with Concentric Reducer and Pipe Nipple |
| F3CE | Weld Neck Flange with Concentric Reducer and Pipe Nipple connected via Extruded Outlet ² |
| F4 | Weld Neck Flange with Butt Weld Tee |
| F4C | Weld Neck Flange with Butt Weld Tee and Pipe Nipple |
| F43 | Weld Neck Flange with Butt Weld Tee and Concentric Reducer |
| F43C | Weld Neck Flange with Butt Weld Tee and Concentric Reducer and Pipe Nipple |
| F9 | Weld Neck Flange with Concentric Reducer (Top/Bottom Code Option) |
| GE | Slip-On Flange connected to chamber via Extruded Outlet ² |
| G0 | Slip-On Flange with Pipe Nipple (Side Code Option) ³ |
| G1 | Slip-On Flange with Weld-o-let and Pipe Nipple (Min. SCH 40 Chamber) ³ |
| G2 | Slip-On Flange with Weld-o-let, Concentric Reducer and Pipe Nipple |
| G3 | Slip-On Flange with Concentric Reducer and Pipe Nipple |
| G3E | Slip-On Flange with Concentric Reducer and Pipe Nipple Connected via Extruded Outlet ² |
| G4 | Slip-On Flange with Butt Weld Tee and Pipe Nipple ³ |
| G43 | Slip-On Flange with Butt Weld-o-let, Concentric Reducer and Pipe Nipple |
| N0E | Branch Nipple for Socket Weld (Flat) connected to chamber via Extruded Outlet ² |
| N0 | Branch Nipple for Socket Weld (Flat) |
| N2E | Branch Nipple for Butt Welding (37.5° Bevel) connected to chamber via Extruded Outlet ² |
| N2 | Branch Nipple for Butt Welding (37.5° Bevel) |
| N3E | MNPT Branch Nipple connected to chamber via Extruded Outlet ² |
| N3 | MNPT Branch Nipple |
| N6 | Weld-o-let for Butt Welding (Min. SCH 40 Chamber) |
| NOL | Weld-o-let with Nipple for Socket Weld (Flat) (Min. SCH 40 Chamber) |
| N2L | Weld-o-let with Nipple, for Butt Welding (37.5° Bevel) (Min. SCH 40 Chamber) |
| N3L | Weld-o-let with Nipple, MNPT, (Min. SCH 40 Chamber) |

Table 2 (continued)

| R9 | Weld Neck Flange with Mating Weld Neck Flange, Concentric Reducer and weld Neck Flange |
|--------|--|
| S0 | Screwed Pipe Cap with Float Stop Spring (Min. SCH 40 Chamber) |
| S4 | S0 with FNPT Half Coupling (Min. SCH 40 Chamber) |
| S4P | S0 with FNPT Half Coupling and Plug (Min. SCH 40 Chamber) |
| S7 | S0 with Nipple, MNPT |
| SW | Socket Weld Flange with Float Stop Spring (Top/Bottom Code Option) ¹ |
| SW0 | Blind Flange with Float Stop Spring and Mating Socket Weld Flange |
| SW1 | SW0 with FNPT ³ |
| SW2 | SW0 with Plug ³ |
| SW3 | SW0 with Socket Weld Half Coupling ³ |
| SW4 | SW0 with FNPT Half Coupling ³ |
| SW5 | SW0 with Nipple, for Socket Welding (Float) ³ |
| SW6 | SW0 with Nipple, for Butt Welding (37.5° bevel) ³ |
| SW7 | SW0 with Nipple, MNPT ³ |
| SW9 | SW0 with Pipe Nipple and Socket Weld Flange ³ |
| SW10 | SW0 with Socket Weld Bore ³ |
| SW3L | SW0 with Flat Sock-o-let or Flat Weld-o-let ³ |
| SW4L | SW0 with Flat Thread-o-let ³ |
| SW5L | SW0 with Flat Sock-o-let or Flat Weld-o-let and Nipple for Socket Welding (Flat)3 |
| SW6L | SW0 with Flat Sock-o-let or Flat Weld-o-let and Nipple for Butt Welding (37.5° bevel) ³ |
| SW7L | SW0 with Flat Sock-o-let or Flat Weld-o-let and Nipple for Nipple, MNPT ³ |
| SW9L | SW0 with Flat Sock-o-let or Flat Weld-o-let and Nipple for Pipe Nipple and Socket Weld Flange ³ |
| SW3C | SW0 with Pipe Nipple and Socket Weld Coupling ³ |
| SW4C | SW0 with Pipe Nipple and FNPT Coupling ³ |
| SW3LC | SW0 with Flat Sock-o-let or Flat Weld-o-let and Nipple and Socket Weld Coupling ³ |
| SW4LC | SW0 with Flat Sock-o-let or Flat Weld-o-let and Nipple and FNPT Coupling ³ |
| SW4P | SW0 with FNPT Half Coupling and Plug ³ |
| SW4LP | SW0 with Thread-o-let and Plug ³ |
| SW4CP | SW0 with Pipe Nipple, FNPT Half Coupling and Plug ³ |
| SW4LCP | SW0 with Thread-o-let, Pipe Nipple, FNPT Coupling and Plug ³ |
| SWS1 | Socket Weld Flange with Weld-o-let or Sock-o-let and Pipe Nipple |
| SWS | Socket Weld Flange with Pipe Nipple |
| SWE | Socket Weld Flange connected to chamber via Extruded Outlet ² |
| SWS3 | Socket Weld Flange with Concentric Reducer and Pipe Nipple |
| SWS3E | Socket Weld Flange with Concentric Reducer and Pipe Nipple connected via Extruded Outlet |
| SWS4 | Socket Weld Flange with Butt Weld Tee and Pipe Nipple |
| SWS2 | Socket Weld Flange with Sock-o-let, Pipe Nipple, Concentric Reducer and Pipe Nipple |
| SWS43 | Socket Weld Flange with Butt Weld Tee, Concentric Reducer and Pipe Nipple |

Table 2 (continued)

| de Options | / Definitions |
|------------|--|
| TO | Butt Welded Pipe Cap |
| T3 | T0 with Socket Weld Half Coupling |
| T4 | T0 with FNPT Half Coupling |
| T5 | T0 with Nipple, for Socket Welding (Flat) |
| T6 | T0 with Nipple, for Butt Welding (37.5° Bevel) |
| T7 | T0 with Nipple, MNPT |
| T9S | T0 with Nipple and Slip on Flange ³ |
| T9SW | T0 with Nipple and Socket Weld Flange |
| T9W | T0 with Nipple and Weld Neck Flange |
| T3L | T0 with Flat Sock-o-let |
| T4L | T0 with Flat Thread-o-let |
| T4P | T0 with FNPT Half Coupling and Plug |
| T4LP | T0 with Flat Thread-o-let and Plug |
| T5L | T0 with Flat Sock-o-let or Flat Weld-o-let and Pipe Nipple, for Socket Welding (Flat) |
| T6L | T0 with Flat Sock-o-let or Flat Weld-o-let and Pipe Nipple, for Butt Welding (37.5° Bevel) |
| T7L | T0 with Flat Sock-o-let or Flat Weld-o-let and Pipe Nipple, MNPT |
| T9SL | T0 with Flat Sock-o-let or Flat Weld-o-let, Pipe Nipple and Slip on Flange ³ |
| T9WL | T0 with Flat Sock-o-let or Flat Weld-o-let, Pipe Nipple and Weld Neck Flange |
| T9SWL | TO with Flat Sock-o-let or Flat Weld-o-let, Pipe Nipple and Socket Weld Flange |

Table 2 (continued)

| WO | Welded Flat Pipe Cap with Float Stop Spring |
|-------|---|
| W1 | W0 with FNPT |
| W2 | W0 with Plug |
| W3 | W0 with Socket Weld Half Coupling |
| W4 | W0 with FNPT Half Coupling |
| W5 | W0 with Nipple, for Socket Welding (Flat) |
| W6 | W0 with Nipple, for Butt Welding (37.5° Bevel) |
| W7 | W0 with Nipple, MNPT |
| W9S | W0 with Nipple and Slip on Flange ³ |
| W9W | W0 with Nipple and Weld Neck Flange |
| W10 | W0 with Socket Weld Bore |
| W3L | W0 with Flat Sock-o-let |
| W4L | W0 with Flat Thread-o-let |
| W5L | W0 with Flat Sock-o-let or Flat Weld-o-let and Pipe Nipple for Socket Welding (Flat) |
| W6L | W0 with Flat Sock-o-let or Flat Weld-o-let and Pipe Nipple for Butt Welding (37.5° Bevel) |
| W7L | W0 with Flat Sock-o-let or Flat Weld-o-let and Pipe Nipple, MNPT |
| W9SL | W0 with Flat Sock-o-let or Flat Weld-o-let and Pipe Nipple and Slip-on Flange |
| W9WL | W0 with Flat Sock-o-let or Flat Weld-o-let and Pipe Nipple and Weld Neck Flange |
| W9SWL | W0 with Flat Sock-o-let or Flat Weld-o-let and Pipe Nipple and Socket Weld Flange |
| W1E | Branch Nipple with Flat End Cap with FNPT, connected via Extruded Outlet ² |
| W1S | Branch Nipple with Flat End Cap with FNPT, connected via Saddle Weld |
| Χ | No Connection |

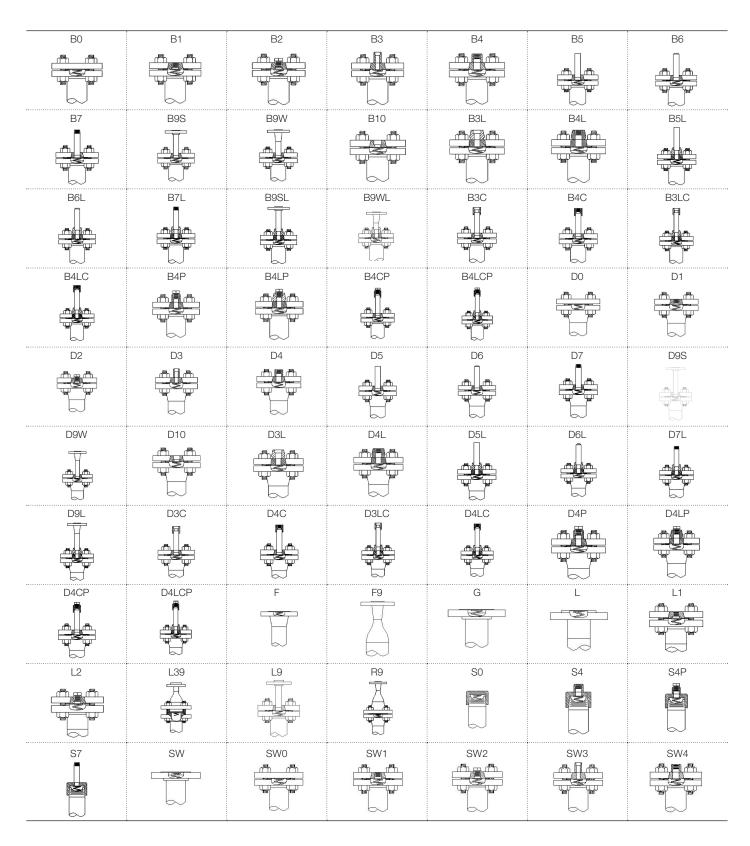
Notes:

1. When a flanged option (F, G, L, SW) is a process connection on either end of the chamber as shown in the configuration tables these will be provided with a float stop bar (or disk) and spring to keep the float confined in the chamber.

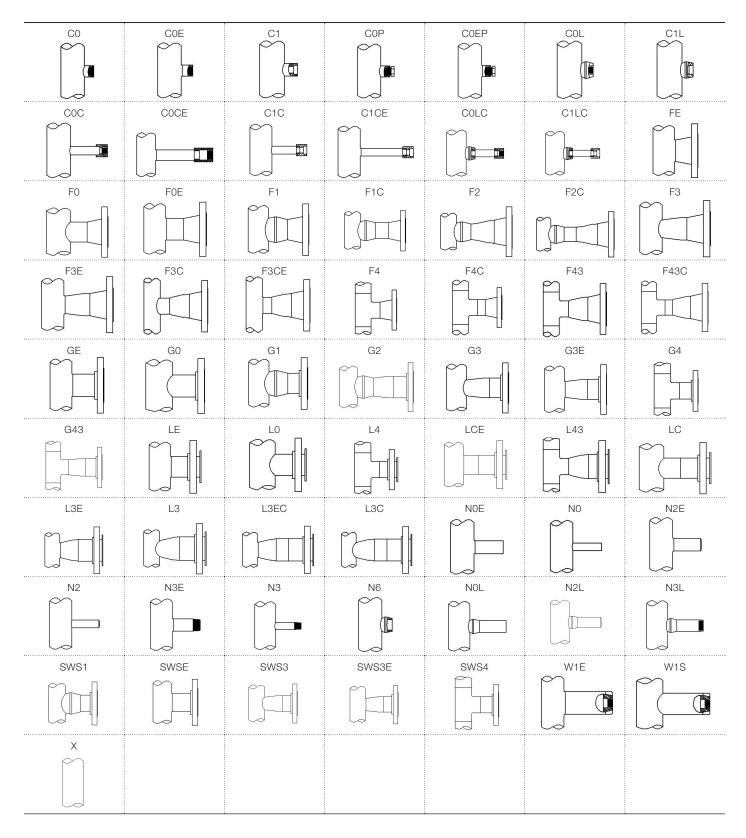
2. Extruded outlet connections can be utilized as follows:

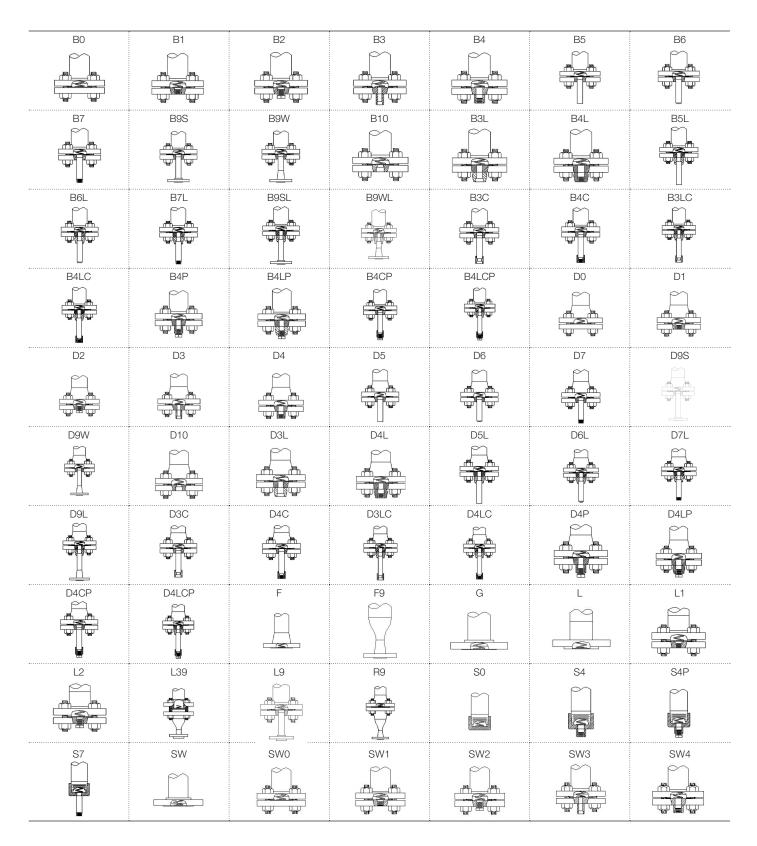
| | Chamber Schedule | Flange/Pipe Sizes | COUPLING SIZES |
|-------------------|------------------|-------------------|------------------|
| *Stainless Steel: | 10 | 1", 1-1/2" & 2" | 3/4", 1", 1 1/4" |
| *Stainless Steel: | 40 | 1-1/2" & 2" | 1 1/4" |

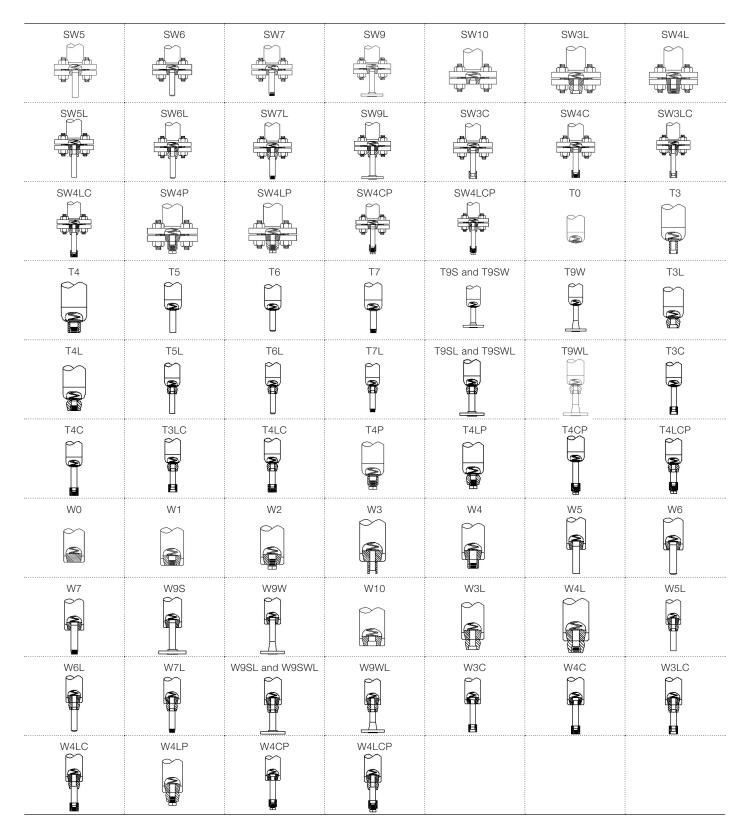
^{*}Includes SS4 and SS6 material types.



| | · | , | | , | | • |
|----------|------------|----------------|-----------------|----------------|------|------------------|
| SW5 | SW6 | SW7 | SW9 | SW10 | SW3L | SW4L |
| | | | | | | |
| | | | | | | |
| SW5L | SW6L | SW7L | S <u>W</u> 9L | SW3C | SW4C | SW3LC |
| | | | | | | F |
| | | | | | | |
| | IJ | W | W | W | W | W |
| SW4LC | SW4P | SW4LP | SW4CP | SW4LCP | T0 | T3 ⊟ 1 |
| | | | | | | |
| | | | | | W | |
| T4 | T5 | Т6 | T7 | T9S and T9SW | T9W | T3L |
| | | | | T | Ŧ | |
| | | | | | | |
| T41 | 551 | TGI | └ | T9SL and T9SWL | TOW! | T2C |
| T4L | T5L ∏ | T6L | T7L n | 195L and 195WL | T9WL | T3C F |
| | | | | | | |
| | | | | | | |
| T4C | T3LC | T4LC | T4P | T4LP | T4CP | T4LCP |
| | [] | | | | | |
| | 5 | 3 | | | | |
| W0 | ₩1 | W2 | W3 | W4 | W5 | ₩6 |
| (W) | | | | | | Ϊ |
| | | | | 9 | | |
| 6 | 67 | 6 | W | W | | IJ |
| W7 | W9S | W9W | W10 | W3L | W4L | W5L |
| | (Za Za) | Щ | | | | <u>#</u> |
| | | | | | | |
| W6L | W7L | W9SL and W9SWL | W9WL | W3C | W4C | W3LC |
| Ŋ | П | | Ŧ | # | | F |
| | | | | ₩ | | |
| | | | Ü | Ü | | IJ |
| W4LC | W4LP | W4CP | W4LCP | | | |
| | | | | | | |
| | | 9 | | | | |
| | | 8 | \sim | | | <u> </u> |







| | Flanged Connections | | | | | | | |
|--------|---------------------|------------------|-------------------------|--------------------|--|--|--|--|
| | Pressure Rating | Slip on Flanges: | Socket Weld Flanges: | Weld Neck Flanges: | | | | |
| Size | Fressure nating | Raised Face | Raised Face | Raised Face | | | | |
| 1/2" | 150# | SR51 | SWR51 | WR51 | | | | |
| | 300# | SR53 | SWR53 | WR53 | | | | |
| | 600# | SR56 | SWR56 | WR56 | | | | |
| 3/4" | 150# | SR71 | SWR71 | WR71 | | | | |
| | 300# | SR73 | SWR73 | WR73 | | | | |
| | 600# | SR76 | SWR76 | WR76 | | | | |
| 1" | 150# | SR11 | SWR11 | WR11 | | | | |
| | 300# | SR13 | SWR13 | WR13 | | | | |
| | 600# | SR16 | SWR16 | WR16 | | | | |
| 1-1/2" | 150# | SR151 | SWR151 | WR151 | | | | |
| | 300# | SR153 | SWR153 | WR153 | | | | |
| | 600# | SR156 | SWR156 | WR156 | | | | |
| 2" | 150# | SR21 | SWR21 | WR21 | | | | |
| | 300# | SR23 | SWR23 | WR23 | | | | |
| | 600# | SR26 | SWR26 | WR26 | | | | |
| 2-1/2" | 150# | SR251 | SWR251 | WR251 | | | | |
| | 300# | SR253 | SWR253 | WR253 | | | | |
| | 600# | SR256 | SWR256 | WR256 | | | | |
| 3" | 150# | SR31 | SWR31 | WR31 | | | | |
| | 300# | SR33 | SWR33 | WR33 | | | | |
| | 600# | SR36 | SWR36 | WR36 | | | | |

KM26S Magnetic Level Gauge Standardized Connection Sizes & Ratings

Table 3 (continued)

| 0: | Pressure Rating | Slip on Flanges: | Socket Weld Flanges: | Weld Neck Flanges: |
|------|----------------------|----------------------|-------------------------|----------------------|
| Size | _ | Raised Face | | Raised Face |
| 4" | 150# 300# 600# | SR41 SR43 SR46 | N/A N/A N/A | WR41 WR43 WR46 |

NOTES:

- Extruded Outlets are full bore up to a maximum of 2" See Note 2, Table 2 on page 11.
 Flat face flanges can be supplied in lieu of raised face. Replace "R" notation with "F". (i.e. For a ½" 150# flat face slip-on. . . SF51)
- The items marked "N/A" are not available per ASME B16.5.

| Weld-o-lets: | | | Sock-o-lets: | | | Thread-o-lets: | | |
|------------------------------------|---|--------------------------------------|------------------------------------|---|---|------------------------------------|----------------------------------|--------------------------------------|
| Size | Rating | Designation | Size | Rating | Designation | Size | Rating | Designation |
| 1/2" 3/4" 1" 1-1/2" 2" | SCH 40 SCH 40 SCH 40 SCH 40 SCH 40 | W054 W075 W104 W154 W204 | 1/2" 3/4" 1" 1-1/2" 2" | 3000# 3000# 3000# 3000# 3000# | \$053 \$073 \$103 \$153 \$203 | 1/2" 3/4" 1" 1-1/2" 2" | 3000# 3000# 3000# 3000# | T053 T073 T103 T153 T203 |
| 1/2" 3/4" 1" 1-1/2" 2" | SCH 80 SCH 80 SCH 80 SCH 80 SCH 80 | W058 W078 W108 W158 W208 | 1/2" 3/4" 1" 1-1/2" 2" | 6000# 6000# 6000# 6000# | S056 S076 S106 S156 S206 | 1/2" 3/4" 1" 1-1/2" 2" | 6000# 6000# 6000# 6000# | T056 T076 T106 T156 T206 |
| 1/2" 3/4" 1" 1-1/2" 2" | SCH 160 SCH 160 SCH 160 SCH 160 SCH 160 | W051 W071 W101 W151 W201 | | | | | | |

| Pipe Nipples: | | Plugs: | | | Threaded Couplings: | | | Socket Weld Couplings: | | | Female Threaded & Socket Weld Connection Designation | | | |
|------------------------------------|---|--------------------------------------|------------------------------------|---|--------------------------------------|------------------------------------|---|--------------------------------------|------------------------------------|---|--|------------------------------------|--------------------------------------|--------------------------------------|
| Size | Rating | Designa- tion | Size | Rating | Designa- tion | Size | Rating | Designa- tion | Size | Rating | Designa- tion | Size | FNPT Designation | FSW Designation |
| 1/2" 3/4" 1" 1-1/2" 2" | SCH 40 SCH 40 SCH 40 SCH 40 SCH 40 | N054 N074 N104 N154 N204 | 1/2" 3/4" 1" 1-1/2" 2" | 3000# 3000# 3000# 3000# 3000# | P053 P073 P103 P153 P203 | 1/2" 3/4" 1" 1-1/2" 2" | 3000# 3000# 3000# 3000# 3000# | C053 C073 C103 C153 C203 | 1/2" 3/4" 1" 1-1/2" 2" | 3000# 3000# 3000# 3000# 3000# | SC053 SC073 SC103 SC153 SC203 | 1/2" 3/4" 1" 1-1/2" 2" | FN05 FN07 FN10 FN15 FN20 | SW05 SW07 SW10 SW15 SW20 |
| 1/2" 3/4" 1" 1-1/2" 2" | SCH 80 SCH 80 SCH 80 SCH 80 SCH 80 | N058 N078 N108 N158 N208 | 1/2" 3/4" 1" 1-1/2" 2" | 6000# 6000# 6000# 6000# 6000# | P056 P076 P106 P156 P206 | 1/2" 3/4" 1" 1-1/2" 2" | 6000# 6000# 6000# 6000# 6000# | C056 C076 C106 C156 C206 | 1/2" 3/4" 1" 1-1/2" 2" | 6000# 6000# 6000# 6000# 6000# | SC056 SC076 SC106 SC156 SC206 | | | |
| 1/2" 3/4" 1" 1-1/2" 2" | SCH 160 SCH 160 SCH 160 SCH 160 SCH 160 | N051 N071 N101 N151 N201 | | | | | | | | | | - | | |

KM26S Magnetic Level Gauge Transmitter & Switch Accessories

Magnetostrictive Level Transmitters

AT200: Refer to AT200-0202-1 Data Sheet for Ordering Information AT600: Refer to AT600-0202-1 Data Sheet for Ordering Information

Magnetic Level Gauge Switches

MS30: Refer to MS30-0202-1 Data Sheet for Ordering Information MS40: Refer to MS40-0202-1 Data Sheet for Ordering Information MS41: Refer to MS41-0202-1 Data Sheet for Ordering Information PS35: Refer to PS35-0202-1 Data Sheet for Ordering Information PS45: Refer to PS45-0202-1 Data Sheet for Ordering Information

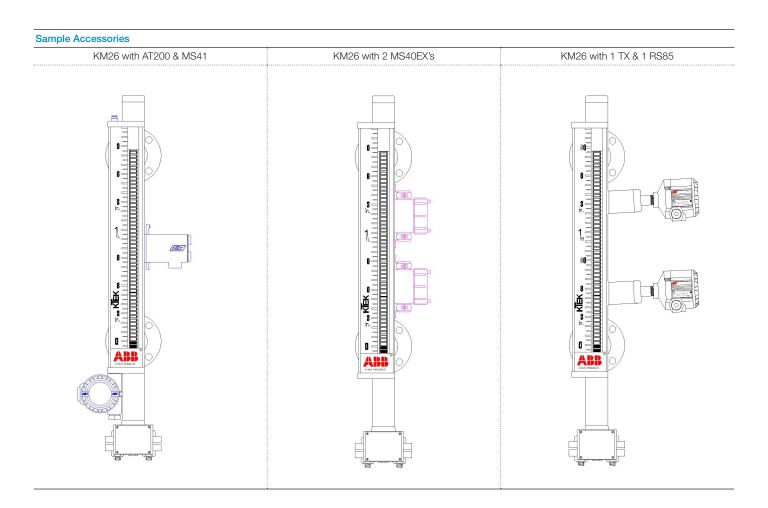
Vibration Level Switch

RS85: Refer to RS85-0202-1 Data Sheet for Ordering Information

Thermal Dispersion Switch

TX: Refer to TX-0202-1 Data Sheet for Ordering Information

All data sheets are available on the ABB website at www.abb.com/level.



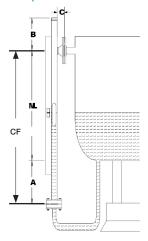
KM26S Magnetic Level Gauge Example Applications

Top Process (from Side) and Bottom Process (from bottom) of KM26 (Center to Face)

Sample Model #:

KM26S.SS6.SS6.WO.FE.X.G.WR21.SR21.S1G.B-IH1.TT1

Note: The required CF and/or ML dimensions shall be specified by the customer.

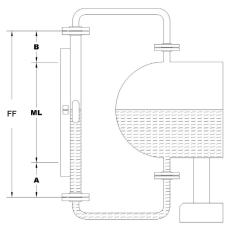


Top Process and Bottom Process (from top and bottom) of KM26 (Face to Face)

Sample Model #:

KM26S.SS6.CST.G.X.X.G.SR21.SR21.S1P.C

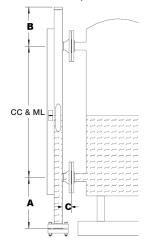
Note: The required FF and/or ML dimensions (in addition to the desired A and B dimensions) shall be specified by the customer.



Top and Bottom Process Connection (from side) of KM26 (Center to Center)

Samplel Model #:

KM26S.SS4.SS4.W0.FE.FE.B0.WR23.WR23.S2G.D



KM26S Magnetic Level Gauge **Example Applications**

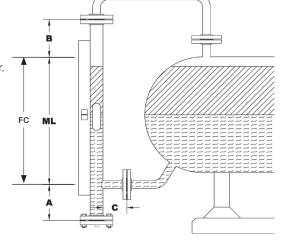
Top Process (from top) and Bottom Process (from bottom side) of KM26 (Face to

Center)

Sample Model #:

KM26S.SS6.CST.G.X.GE.B2.SR21.SR21.P073.S2G.B

Note: The required FC and/or ML dimensions shall be specified by the customer.

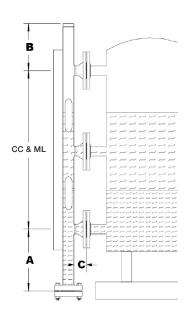


Dual Level Application (Center to Center to Center)

Sample Model #:

KM26S.SS6.SS6.W0.FE.FE.FE.B0.WR21.WR21.WR21.M1GD.B

Note: The distance between each side connection shall be specified by the customer.



KM26S Magnetic Level Gauge Quotation Request - KM26S - Side Mount

| Factory Contact: | | | | | | |
|--|-------------------|--|--|--|--|--|
| Seller Information | Fr | nd User Information | | | | |
| Name: | | ime: | | | | |
| Phone: | | one: | | | | |
| Email: | | nail: | | | | |
| Company or LBU: | | ompany or LBU: | | | | |
| Main Phone: | | ountry of Final Destination: | | | | |
| Fax: | | Note: This information will be required before accepting an order. | | | | |
| | * A | All fields required | | | | |
| Tag ID#: | | | | | | |
| Process Conditions | | | | | | |
| Application for (select one): Total Level - Interf | face Level - Tota | al & Interface | | | | |
| Upper Fluid Operating Sp. Gravity: | | | | | | |
| Minimum Specific Gravity: | | | | | | |
| Lower Fluid Second Sp. Gravity: | | | | | | |
| Fluid(s): | | eam service? Yes - No | | | | |
| Operating Temp: | Max Temp: | Min. Temp: | | | | |
| Operating Pressure: Max Pres | | | | | | |
| Minimum Ambient Temperature: | | | | | | |
| High Vibration Environment (Compressor Etc.)? | Yes - No | | | | | |
| Chamber & Float Details | Pr | rocess Connection | | | | |
| Chamber Material: | | De: | | | | |
| Float Material: | Siz | re: | | | | |
| Flange Material: | Rat | ting: | | | | |
| Center to Center/ Measuring Length: | | | | | | |
| Vent/Drain Type & Size: | | | | | | |
| Indicator Details | | | | | | |
| Select:Shuttle or | | | | | | |
| Bar Graph (choose color combination) | | | | | | |
| Scale (select one): Feet/In - Running In. (1/2" Div. | | | | | | |
| Special Requirements: | | | | | | |
| | | | | | | |

KM26S Magnetic Level Gauge Quotation Request - KM26S - Side Mount

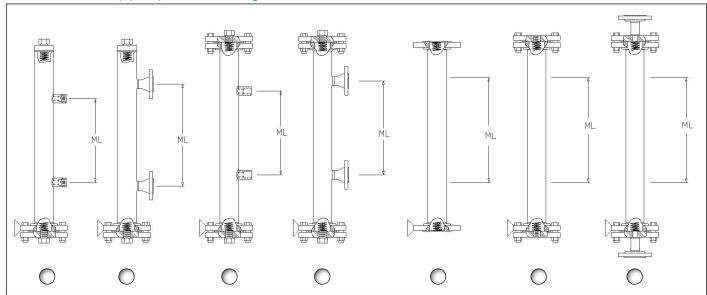
Accessories Required (choose all that apply)

| Chamber Insulation | Magnetic Particle Traps |
|-----------------------|--|
| Electric Heat Tracing | Specialty Process Connection (specify type:) |
| Steam Jacket | Switches (specify type:) |
| Steam Tracing | Transmitter - AT600 or AT200 (select: FFB, Hart, LCD, Honeywell DE |

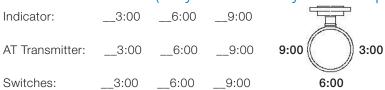
Approval or Documentation required:

| CRN | PED | Other |
|----------------|------|-------|
| GOST - Russian | ASME | |
| ABS | NACE | |

Choose the appropriate configuration below or attach a sketch



Select orientation (only 1 accessory allowed per position)



Note: Overall length will always be greater than measuring length (ML). Please specify if a max overall length is required.

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Sales



Sarvica