



DeLaRue

**user guide**

# **MACH 3**

Coin Sorter and Counter



COIN & CURRENCY  
CASH HANDLING SOLUTIONS







**DE LA RUE  
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Dear Customer,

Thank you for purchasing the Mach 3 Coin Sorter / Counter from De La Rue.  
This product is yet another step to fulfilling our mission:

**To enable the secure and cost effective availability of cash  
when and where people need it.**

This innovative product incorporates the very latest technology for you to process coins faster and more accurately than ever before. It contains De La Rue designed and patented components which make this product unique.

Additional benefits of the Mach 3 are:

- Compact Size
- Lightweight
- 1500 Coins / Minute
- Easy- To- Read Display
- Two Levels of Totals
- Tabletop or Portable
- Adjustable Bagging Pedestal
- RS232 Interface
- Lockout Security
- Battery Backup
- Accurate Bagstops
- Coin Tubing
- Exact Bagstopping

With over 100 years' experience in the design, development and manufacture of world class coin processors, De La Rue supplies more products world-wide than any other manufacturer. Quality is paramount in our manufacturing process and we are proud to hold certificates for European quality directives for both safety and electromagnetic standards. In addition to this, manufacturing sites have been awarded ISO9001 quality certificates.

To ensure maximum life from your Sorter, we recommend that it is regularly serviced. To assist you, we provide worldwide service and support through our network of branch offices and authorized distributors. Please contact them for the location of your nearest service office.

We wish you many years of carefree Mach 3 use.

De La Rue  
Cash Systems Inc.



De La Rue  
Cash Systems Inc.  
a division of  
De La Rue International Ltd.  
Registered Office  
Box 200  
705 S. 12th Street  
Watertown, WI 53094 USA

## FCC Interference Statement

### Warning

This equipment generates, uses and can radiate radio frequency energy and if not installed and used in accordance with the instruction manual may cause interference to radio and television reception. It has been tested and found to comply with the limits for a Class A or Class B computing device pursuant to Subpart J of Part 15 of FCC Rules which are designed to provide reasonable protection against such interference in a residential installation. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause interference with radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by taking one or more of the following measures:

- ✓ Reorient the receiving (radio/TV) antenna
- ✓ Move the sorter to the right or left with respect to the receiver
- ✓ Move the sorter away from the receiver
- ✓ Plug the sorter into a different outlet so that the sorter and receiver are on different branch circuits.

**Warning:** Only equipment certified to comply with the Class A or Class B limits may be attached to this currency counter. Operation with noncertified equipment is likely to cause radio and TV reception interference.

Peripherals should be interfaced using only shielded cables to maintain FCC Class A or Class B certification and to reduce the possibility of interference with radio and television reception.

### Reference material

If this equipment does cause reception interference, the user should contact an authorized sales or service representative for suggestions. Two booklets, the CIB Interference Handbook and the CIB Telephone Interference Booklet are provided by the Compliance and Information Bureau of the Federal Communications Commission. To obtain copies, call the Bureau at (202) 418-1100 or on the Internet at <http://www.fcc.gov/cib>.

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**Model 6300  
Coin Sorter / Counter**

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**THIS IS NOT A  
SELF-SERVICE PRODUCT.**

**OPERATION OF THIS PRODUCT  
SHOULD BE PERFORMED ONLY  
BY PROPERLY TRAINED  
PERSONS.**

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RELATED EQUIPMENT DESCRIBED OR  
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**BOX 200  
705 SOUTH 12TH STREET  
WATERTOWN, WISCONSIN 53094  
USA**

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## Declaration of conformity

### Manufacturer & responsible person

DE LA RUE  
CASH SYSTEMS INC.  
Box 200  
705 S. 12th Street  
Watertown, WI 53094 USA  
Telephone: (920) 262 - 3300  
Fax: (920) 261 - 1783

### Details of product

Coin Sorter / Counter

### Model types

6300000 – 6399999 (230V)

### This product conforms to the essential requirements of:

Directive 89 / 336 / EEC Electromagnetic compatibility

Directive 73 / 23 / EEC Low voltage electrical equipment (safety)

and conformity has been demonstrated by meeting the applicable requirements of the following standards:

<b>EN 60950</b>	<b>Safety of Information Technology Equipment Including Electrical Business Equipment</b>
<b>EN 50081-1:1992</b>	<b>Electromagnetic Compatibility – Generic Emission Standard – Part 1 Residential, Commercial and Light Industry</b>
<b>EN 50082-1:1997</b>	<b>Electromagnetic Compatibility – Generic Immunity Standard – Part 1 Residential, Commercial and Light Industry</b>
<b>EN 55022</b>	<b>Limits &amp; Methods of Measurement of Radio Interference of Information Technology Equipment</b>
<b>EN 61000-3-2</b>	<b>Power Line Harmonics Requirements</b>
<b>EN 61000-3-3</b>	<b>Power Line Flicker Requirements</b>
<b>EN 61000-4-2</b>	<b>Electrostatic Discharge Procedures</b>
<b>EN 61000-4-3</b>	<b>Radiated Electromagnetic Field Procedures</b>
<b>EN 61000-4-4</b>	<b>Electrical Fast Transient/Burst Procedures</b>
<b>EN 61000-4-5</b>	<b>Surge Immunity Test Procedures</b>
<b>EN 61000-4-6</b>	<b>Conducted RF Immunity Test Procedures</b>
<b>EN 61000-4-11</b>	<b>Voltage Dips and Interruptions Test Procedures</b>

This Declaration of Conformity applies to units manufactured on or after 1 July, 2001.

As of 1 July, 2001, this Declaration of Conformity is true and effective.

## contents

<b>INTRODUCTION</b> .....	1
<b>MODEL IDENTIFICATION</b> .....	2
<b>SPECIFICATIONS</b> .....	5
<b>OPTIONS</b> .....	6
<b>INSTALLATION</b>	
UNPACK .....	7
CHECK FOR SHIPPING DAMAGE.....	8
CHECK FOR MISSING PARTS.....	8
INSTALL THE OPTIONS (IF ORDERED)	8
INSTALL COIN RECEIVERS .....	9
THE POWER CORD / SWITCH.....	10
<b>OPERATING THE SORTER</b>	
DETERMINE SORTING STATIONS ...	12
FUNCTION KEYS .....	13
THE DISPLAY.....	14
DISPLAYING TOTALS.....	15
ACCEPTING TOTALS.....	16
CLEARING TOTALS .....	17
PROCESSING COIN.....	20
WHEN YOU REACH A BAGSTOP ...	21
BAGSTOP QUANTITY SELECTION. ...	22
BAGSTOP QUANTITIES.....	23
PARTIAL COUNTS .....	25
<b>OPERATOR DISPLAY MESSAGES</b>	
INTRODUCTION .....	27
POWER-UP CLEAR .....	27
RAM / ROM ERROR .....	27
USE CORRECT KEY SEQUENCE ...	28
CLEAN SENSOR.....	28
CLEAR BATCH TOTAL.....	28
NO ACCEPT WHILE COUNTING .....	28
PRINTER BUSY.....	28
CLEAR GRAND, WILL ROLL OVER. ...	29
CHECK PORT 1 (2), COMMUNICATIONS .....	29





# contents

## PROGRAMMING

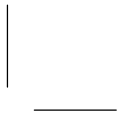
INTRODUCTION .....	30
DEFAULT SETTINGS .....	30
1. INITIALIZING THE PRINTER (PORT #1) .....	32
2. INITIALIZING THE REMOTE BATCH TOTAL DISPLAY .....	33
3. PC CASH FEATURE .....	33
4. SALEM ACTIVE .....	34
5. ALL KEYS ACTIVE .....	34
6. PROGRAM BAGSTOP VALUES ( STANDARD ) .....	35
7. PROGRAM BAGSTOP VALUES ( MODEL 6300033 ) .....	37
8. SELECTION AND DISPLAY LOCATION .....	38
9. PROGRAM COIN VALUES .....	40
10. BATCH PRINT LENGTH / NUMBER OF COPIES .....	42
11. GRAND PRINT LENGTH / NUMBER OF COPIES .....	44
12. RS232 COMMUNICATION PORT PARAMETERS .....	46
13. SELECT PRINT ORDER BY (VALUE / SIZE) .....	53
14. SELECT IF BAGSTOPS ARE ACTIVE OR DISABLED .....	54
15. SELECT UNIT OR VALUE DISPLAY FOR BAGSTOP AND BAG COUNT .....	55

<b>INTERFACING</b> .....	56
--------------------------	----

## OPERATOR SERVICE

CIRCUIT PROTECTION .....	64
SORTER CLEANING .....	65
JAM REMOVAL .....	67

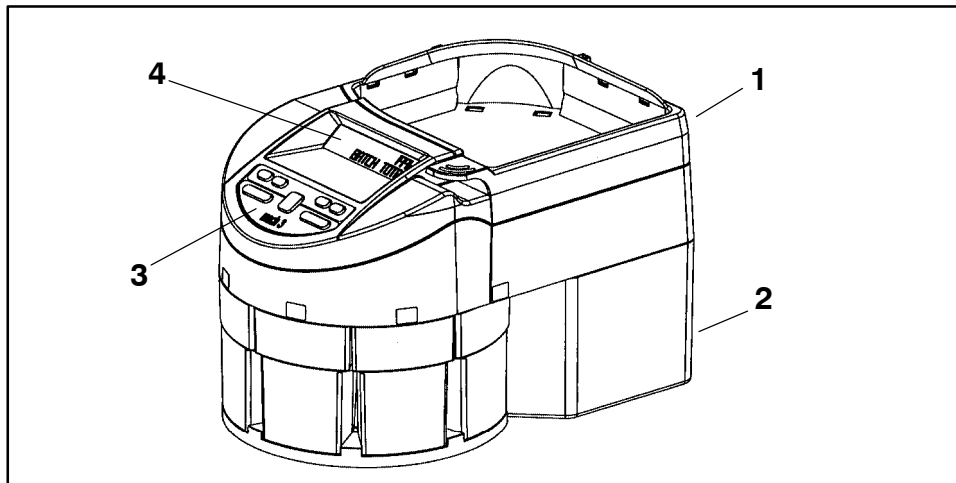
<b>SERVICE</b> .....	68
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## INTRODUCTION

The Mach 3 Coin Sorter and Counter is designed for ease of operation. Coins are sorted and counted at a rate of up to 1,500 coins per minute (depending on the coin mix). The denomination and quantity totals are registered within the Control Module, and are shown on the Display on the front of the Module.

1. Inspection Pan  
Allows inspection of coin mix and removal of unwanted metallic objects before coins enter the Sorting Area.
2. Power Switch  
Turns Main Power to Sorter on and off. Allows entry into programming mode when BATCH Key on Control is held down at power-up.
3. Control Assembly  
Communications link between the Sorter and the operator. All Sorter operation is controlled here.
4. Display  
Visual communications link between the Sorter and the Operator.



**FIGURE #1**  
**SORTER DESCRIPTION**

## model identification

MODEL	COUNTRY	# STATIONS	RS232
6300002	USA	6	NO
6300022	USA	6	YES
6300033	USA	6	YES
6300042	CANADA ( \$2 )	6	NO
6300052	CANADA ( \$2 )	6	YES
6300075	HOUSTON TRANSIT	6	NO
6300112	AUSTRALIA	6	NO
6300113	AUSTRALIA	6	YES
6300114	BOTSWANA	6	NO
6300115	BOTSWANA	6	YES
6300116	SLOVAKIA	6	NO
6300117	SLOVAKIA	6	YES
6300119	MAURITIUS	6	YES
6300122	INDONESIA	4	NO
6300123	INDONESIA	4	YES
6300124	HONDURAS	5	NO
6300143	UK (GAMING)	6	YES
6300180	ETHIOPIA	5	NO
6300181	ETHIOPIA	5	YES
6300185	SPAIN	6	NO
6300186	SPAIN	6	YES
6300189	ISRAEL	6	YES
6300190	ISRAEL	4	NO
6300191	ISRAEL	4	YES
6300192	GUYANA	3	NO
6300193	GUYANA	3	YES
6300201	BELGIUM	5	NO
6300202	BELGIUM	5	YES
6300206	GERMANY	6	NO
6300208	GERMANY	6	YES
6300209	IRELAND	6	NO
6300210	IRELAND	6	YES
6300211	NICARAGUA	6	NO
6300212	NICARAGUA	6	YES
6300213	SWEDEN	5	NO
6300214	SWEDEN	5	YES
6300220	GREECE	5	NO
6300221	GREECE	5	YES
6300224	ESTONIA	6	NO
6300225	ESTONIA	6	YES
6300260	THAILAND	6	NO
6300261	THAILAND	6	YES

# model identification

6300301	FRANCE	6	NO
6300302	FRANCE	6	YES
6300310	TRINIDAD	5	NO
6300311	TRINIDAD	5	YES
6300320	CZECH REPUBLIC	6	NO
6300321	CZECH REPUBLIC	6	YES
6300332	LITHUANIA	6	NO
6300333	LITHUANIA	6	YES
6300334	GERMANY	5	NO
6300335	GERMANY	5	YES
6300336	GERMANY	6	NO
6300337	GERMANY	6	YES
6300340	SLOVAKIA	5	NO
6300341	SLOVAKIA	5	YES
6300407	MEXICO	6	NO
6300408	MEXICO	6	YES
6300451	SINGAPORE	6	NO
6300452	SINGAPORE	6	YES
6300460	PARAGUAY	5	NO
6300461	PARAGUAY	5	YES
6300509	UK	6	NO
6300510	UK	6	YES
6300512	GUATEMALA	4	NO
6300513	GUATEMALA	4	YES
6300514	GUATEMALA	6	NO
6300516	SAUDI ARABIA	5	NO
6300517	SAUDI ARABIA	5	YES
6300518	NEW ZEALAND	6	NO
6300519	NEW ZEALAND	6	YES
6300523	PORTUGAL	6	NO
6300524	PORTUGAL	6	YES
6300535	BRAZIL	6	NO
6300536	BRAZIL	6	YES
6300540	COLOMBIA	5	NO
6300541	COLOMBIA	5	YES
6300547	POLAND	6	NO
6300548	POLAND	6	YES
6300556	ARGENTINA	6	NO
6300557	ARGENTINA	6	YES
6300558	DENMARK	6	NO
6300559	DENMARK	6	YES
6300602	NETHERLANDS	6	NO
6300603	NETHERLANDS	6	YES

Introduction

**model identification**

6300608	TURKEY	5	NO
6300609	TURKEY	5	YES
6300614	HAITI	5	NO
6300615	HAITI	5	YES
6300620	PHILIPPINES	5	NO
6300621	PHILIPPINES	5	YES
6300630	BRAZIL	6	NO
6300631	BRAZIL	6	YES
6300634	FRANCE (TOKEN)	6	NO
6300635	FRANCE (TOKEN)	6	YES
6300640	DOMINICAN REPUBLIC	6	NO
6300641	DOMINICAN REPUBLIC	6	YES
6300650	NORWAY	6	NO
6300651	NORWAY	6	YES
6300552	MALAYSIA	6	NO
6300553	MALAYSIA	6	YES
6300660	ITALY	6	NO
6300661	ITALY	6	YES
6300665	UAE	5	NO
6300666	UAE	5	YES
6300668	MALAWI	6	NO
6300669	MALAWI	6	YES
6300680	CYPRUS	6	NO
6300681	CYPRUS	6	YES
6300684	EL SALVADOR	6	NO
6300685	EL SALVADOR	6	YES
6300688	ALGERIA	6	NO
6300689	ALGERIA	6	YES
6300691	MOZAMBIQUE	6	NO
6300692	MOZAMBIQUE	6	YES
6300701	GHANA	5	NO
6300702	GHANA	5	YES
6300751	WEST AFRICAN STATES	6	NO
6300752	WEST AFRICAN STATES	6	YES
6300801	EURO ( FIN/FRA/GER/GRE/IRE/ITA/POR/SPA )	6	NO
6300802	EURO ( FIN/FRA/GER/GRE/IRE/ITA/POR/SPA )	6	YES
6300803	EURO ( BEL/AUS/LUX/NETH )	6	NO
6300804	EURO ( BEL/AUS/LUX/NETH )	6	YES
6300840	MALTA	6	NO
6300841	MALTA	6	YES
6300850	ITALY	6	NO
6300851	ITALY	6	YES
6300902	USA - .984" TOKEN	6	NO
6300922	USA - .984" TOKEN	6	YES
6300950	ITALY	6	NO
6300951	ITALY	6	YES

## specifications

Size; Height 9.250" (23.5 cm)  
Width 9.125" (22.9 cm)  
Depth 15.375" (39.0 cm)  
Weight 16.750 lbs (7.6 kg)  
18.250 lbs (8.3 kg) \*  
\* Model 6300033 only

**Note:** Weight is approximate and does not include Coin Drawers / Bag Attachments.

Sorting Speed Up to 1500 coins per Minute  
(depending on coin mix)  
Operating Temperature Range  
+40 to +120 Degrees Fahrenheit  
+5 to +50 Degrees Centigrade  
Voltage 90–264 VAC 50 / 60 Cycle  
Coin Diameter Capability (Typical)  
.590" (15mm) to 1.28" (32.4mm)  
Sorting Differential = .5mm (.020") minimum)  
Inspection Pan Capacity  
Approximately 1000 coins  
(.705" / 18mm diameter)  
Coin Drawer Capacity  
Approximately 500 coins  
(.705" / 18mm diameter)

### CAUTION

THIS EQUIPMENT MUST BE GROUNDED FOR PROPER OPERATION. USE OF EXTENSION CORDS OR 3-2 ADAPTERS IS NOT RECOMMENDED. IF A 3-2 ADAPTER IS USED, THE GROUNDING WIRE OR TANG MUST BE CONNECTED TO THE BUILDING GROUND. FOR OPTIMUM SAFETY, THE POWER CORD SHOULD BE DISCONNECTED FROM THE POWER SOURCE BEFORE CLEANING OR SERVICING. THE SOCKET OR OUTLET SHOULD BE INSTALLED NEAR THE EQUIPMENT AND BE EASILY ACCESSIBLE.

There are thirteen (13) options available. Each option is packaged separately, complete with installation instructions (when necessary).

- A. COIN DRAWERS -- Receive sorted coins.
- B. BAG ATTACHMENT --  
For bagging large coin quantities. Replaces Coin Drawer. Must be used with item "C", below.
- C. BAGGING PEDESTAL-- Elevates Sorter to proper height for bagging (three (3) pieces).
- D. INSPECTION PAN MAGNET -- Prevents unwanted metallic objects from entering the Sorting Area.
- E. SOFT-SIDED CARRYING BAG / COVER --  
Covers and secures Coin Drawers while unit is being transported, or may be used as a dust cover.
- F. RS232 INTERFACE -- Provides communications capability with other equipment. Two ports available

**Note:** The Control must recognize that a Printer or Remote Batch Display (items G-H) is connected. The procedure is discussed in the Programming Section later in this Guide.

- G. PRINTER -- Provides a permanent record (audit trail) of all transactions.
- H. REMOTE BATCH DISPLAY -- Allows persons other than operator to observe total as coins are sorted / counted.

- I. COIN SORTER DATA CONVERSION MANAGEMENT DISKETTE -- Contains a software program to convert the data from the Sorter to an ASCII text file which can be retrieved by standard spreadsheet software.
- J. INTERFACE MODULES -- Two types available.
- K. CASH TILL SORTING KIT (US / CANADA ONLY) -- Directs coin output for filling Cash Drawer tills.
- L. MEGA-DRAWERS -- Similar to "A" above, but have larger capacity.
- M. COIN TUBE ADAPTER ( Model 6300033 ) --  
Used to hold Coin Tubes while tubing.  
.01, .05, .10, .25 tubes available.

**IMPORTANT:**  
**MODEL 6300033 ONLY.**

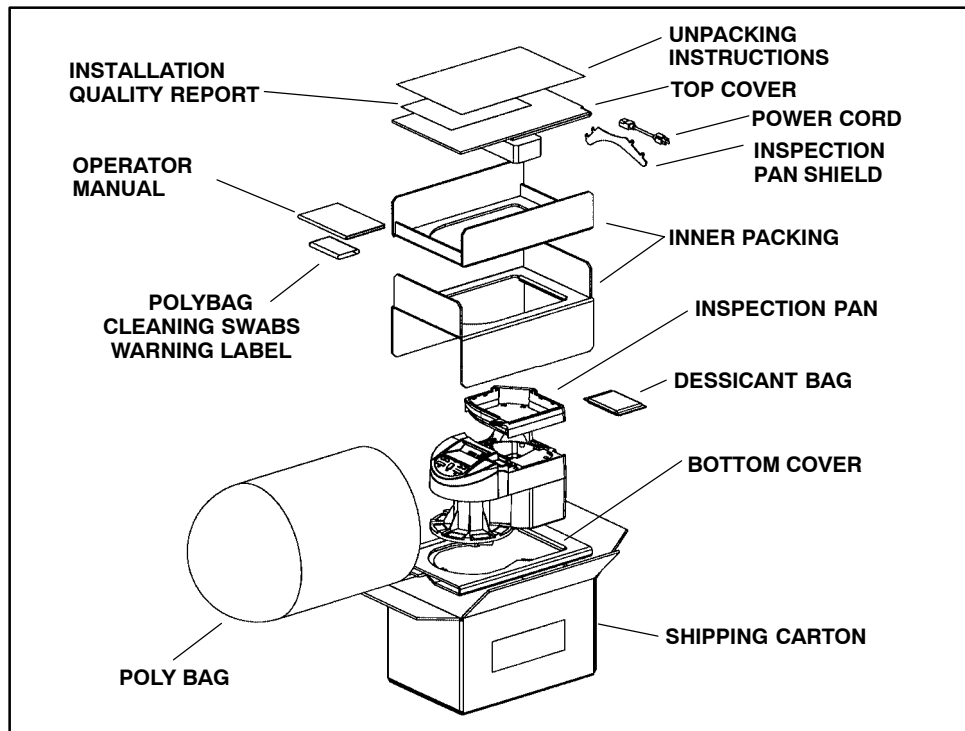
WHEN USING THE TUBING FEATURE ( SEE ITEM M IN THE CHART TO THE RIGHT ) AND IT IS NECESSARY TO KEEP TRACK OF THE PARTIAL COUNTS, THERE ARE SPECIFIC STEPS THAT MUST BE FOLLOWED TO MOVE BETWEEN TUBING / DRAWER / HALF-BAG / AND FULL BAG QUANTITIES.

THESE STEPS ARE EXPLAINED IN THE PARTIAL COUNT SECTION LATER IN THIS GUIDE.



**UNPACK (See Figure #2)**

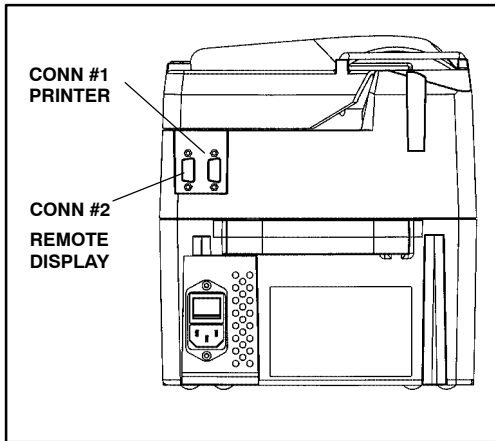
The internal packaging is designed not only for protection during shipment but to allow an easy means of removal from the shipping container.



**FIGURE #2  
PACKAGING**

**CAUTION**

THE SORTER WEIGHS 16.75 POUNDS (7.6 KG) OR 18.25 POUNDS (8.3 KG) FOR MODEL 6300033. USE PROPER LIFTING TECHNIQUES WHEN REMOVING THE SORTER FROM THE SHIPPING CARTON.



**FIGURE #3**  
**OPTION CABLE CONNECTION PORTS**

### **CHECK FOR SHIPPING DAMAGE**

The Sorter and all options were thoroughly tested after they were manufactured and carefully packaged when they left the factory.

**ANY DAMAGE THAT MAY HAVE BEEN DONE IN SHIPMENT SHOULD BE REPORTED TO THE CARRIER IMMEDIATELY. THE SHIPPING CARTON(S) AND PACKAGING SHOULD BE RETAINED FOR THE CARRIER'S INSPECTION, IF NECESSARY.**

### **CHECK FOR MISSING PARTS**

Compare the items received against the original order. Notify your Sales Representative of any discrepancies.

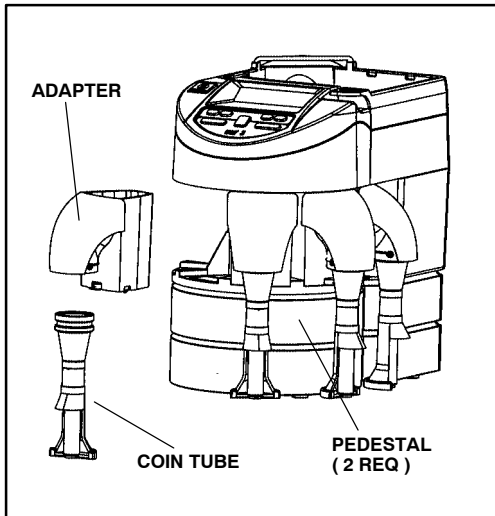
### **INSTALL THE OPTION(S) (IF ORDERED)**

Install each option in accordance with the Installation Instructions provided with each kit. Cable connections are shown in Figure #3.

**Note:** The Control must recognize that a Printer or a Remote Batch Display is connected. The procedure is discussed in the Programming Section later in this guide.



**coin receivers**



**FIGURE #5  
COIN TUBE INSTALLATION**

**INSTALL COIN TUBE ADAPTER /  
COIN TUBE**

Unpack the Coin Tube and Bagging Pedestal Kits.

Place the Sorter on two of the pedestals in the kit (the third pedestal is not required but may be used if desired).

Insert the Adapter into the Sorter at the desired location until it snaps into place.

Push the Coin Tube into the Adapter until it locks into place.

Insert a paper coin tube of the appropriate denomination into the plastic coin tube.

The Sorter is now ready for tubing.

Refer to the tubing instructions discussed later in this Guide for proper operation.

**STANDARD COIN TUBE QUANTITIES  
( U.S. QUANTITIES SHOWN )**

DENOMINATION	QUANTITY
1 CENT	50
5 CENT	40
10 CENT	50
25 CENT	40

**IMPORTANT:  
MODEL 6300033 ONLY.**

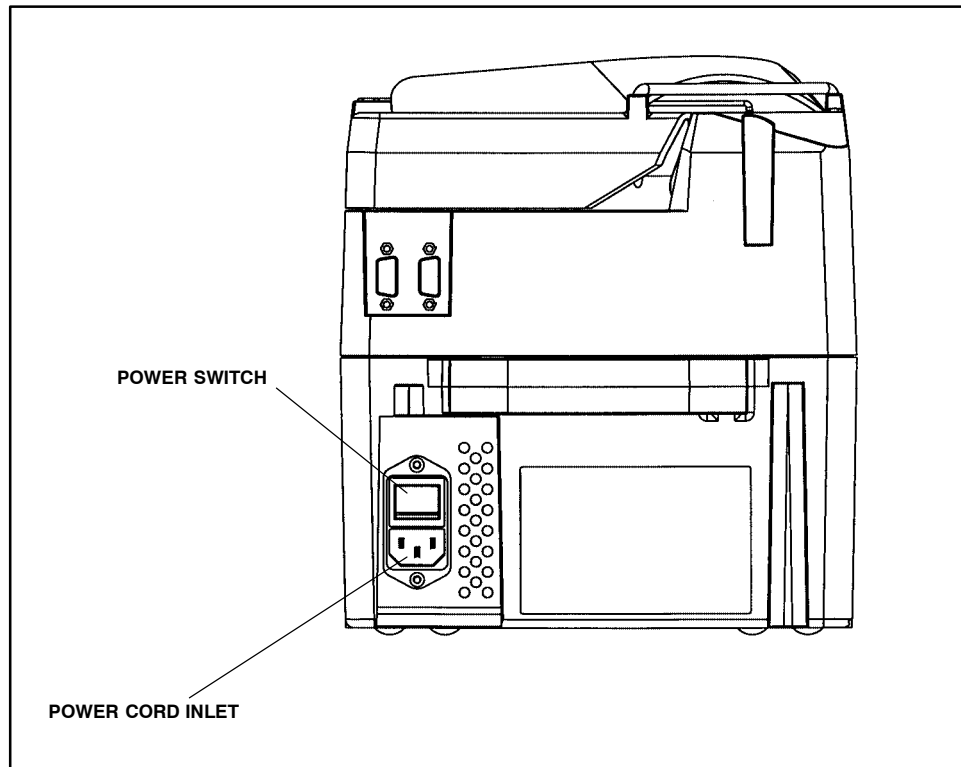
WHEN USING THE TUBING FEATURE AND IT IS NECESSARY TO KEEP TRACK OF THE PARTIAL COUNTS, THERE ARE SPECIFIC STEPS THAT MUST BE FOLLOWED TO MOVE BETWEEN TUBING / DRAWER / HALF-BAG / FULL BAG QUANTITIES.

THESE STEPS ARE EXPLAINED IN THE PARTIAL COUNT SECTION LATER IN THIS GUIDE.

## power cord / switch

Check the Power Cord supplied to ensure compatibility with local requirements. If a different plug connection is required, obtain the correct Power Cord assembly locally.

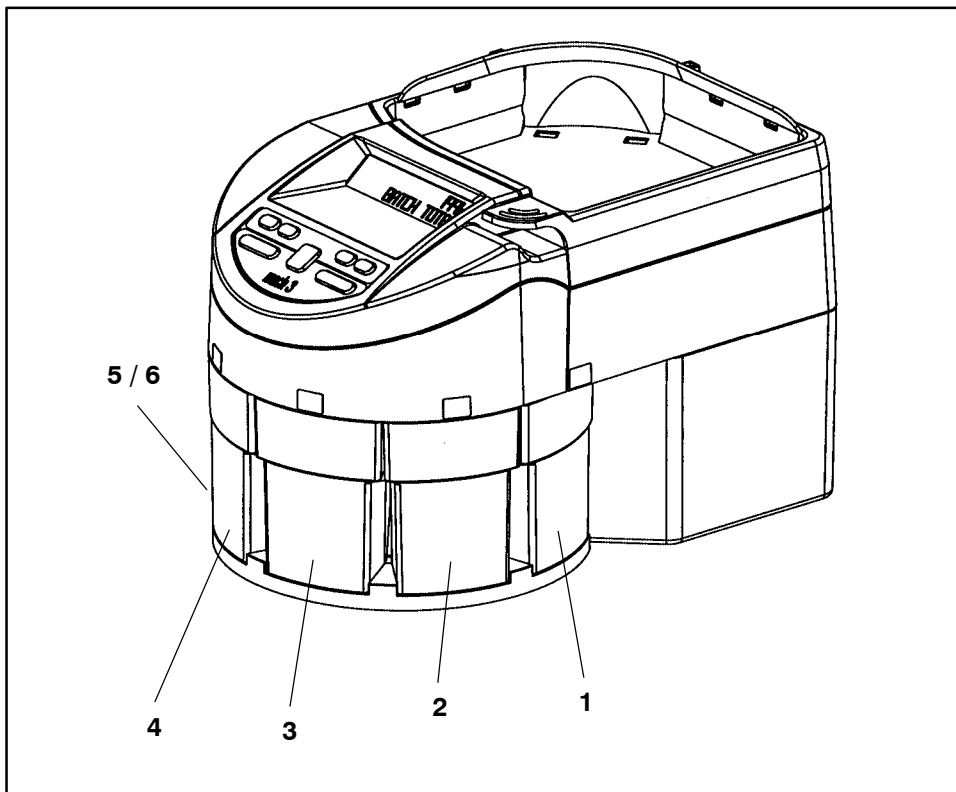
Be sure the Power Switch is in the "OFF" position. Connect the Sorter end of the Power Cord as shown in Figure #5, and the opposite end to a grounded AC outlet of the appropriate voltage.



**FIGURE #6**  
**POWER CORD / SWITCH**

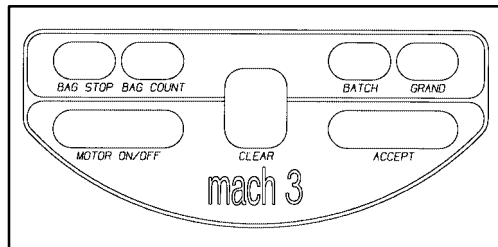
**sorting stations**

The Mach 3 has six (6) Sorting Stations. They are numbered as shown in FIGURE #7. In some applications, not every Sorting Station would be used.



**FIGURE #7**  
**SORTING STATIONS**  
**(STANDARD COIN DRAWERS SHOWN)**

**function keys**



**FIGURE #8  
CONTROL**

**Note:** When the ACCEPT Key is pressed, a message may appear on the Display to alert the operator to an error condition. Refer to operator messages (this section) for a listing and explanation.

- MOTOR ON / OFF** Alternate function key that controls the Sorting Motor. Toggles between ON and OFF.
- BATCH** Displays the current Batch Total until the ACCEPT Key is pressed. Repeated key depressions will display the Batch Total for each denomination. Holding BATCH Key down at power-up allows entry into programming mode.
- GRAND** Displays the current Grand Total (total of all Batch Accepts) until the ACCEPT Key is pressed. Repeated key depressions will display the Grand Total for each denomination.
- ACCEPT** Accepts the Batch Total into the Grand Total (it is cleared out of the Batch level). If it is a Grand Accept, the total is not automatically cleared (see CLEAR Key). If the system is configured for a printer, the output is sent to the Printer at that time. If a Serial Port is configured for data output, it will be sent to that Port.
- CLEAR** Clears the value shown on the Display (in either Batch or Grand Total mode) before a Batch Accept. The exception to this rule is the "GRAND - CLEAR - ACCEPT" sequence, then the GRAND is cleared after the Accept sequence. See "Clearing Totals" (this section) for additional information.
- BAG COUNT** Displays the total and individual count in each Coin Drawer or Bag since the last Bagstop.
- BAGSTOP** Displays current bagstop setting per denomination. For Model 6300033, also indicates if Counter is in tubing, bagging, or one of the other two bagstop choices.

## the display

When the Sorter is turned on, the Display will read:

De La Rue	-	0000001
MACH - 3		BASIC

- Note:**
1. If the Sorter has the RS232 option, a plus (+) sign will appear after the word "BASIC".
  2. The number in the upper right corner (0000001) reflects the current software revision. It is provided as an aid in servicing, and has no effect on Sorter operation.

and then revert to:

		.00
BATCH	TOTAL	



## the display

.00
BATCH TOTAL

.00
GRAND TOTAL

13.25
BATCH
.25 TOTAL

13.25
.25 BAG COUNT

MODE:	TUBING
CHANGE W / ACCEPT	

200.00
SET TO
.05 BAG STOP

### 1. Display Batch Total

Cycle the BATCH Key until the Display shows the following:

### 2. Display Grand Total

Cycle the GRAND Key until the Display shows the following:

### 3. Display Batch or Grand Individual Coin Totals

Cycle the BATCH or GRAND Key to display the appropriate coin. Example: A Batch Total of 13.25 for a .25 value coin.

### 4. Display Individual Bag Count

Cycle the BAG COUNT Key to select the appropriate coin (.25 Bag Count shown in Unit Mode). The Display can be shown in units or value. Refer to the programming section later in this guide for additional information.

### 5A. Display Bagstop ( Model 6300033 )

When first pressed, the Display will show the last selection made, either tubing or bagging.

### 5B. Display Bagstop ( Standard )

Cycle the BAGSTOP Key to locate the appropriate coin. The bagstop setting can be displayed in unit or dollar value. Refer to the programming section later in this guide for additional information.

**Note:** If a bagstop is set for 50 or less in the tubing mode, and any other bagstop setting or "bagging mode" ( bagstop #4 ) is selected, the partial counts will be reset. If the bagstop is greater than 50, the partial count totals will be saved if any other mode is selected.

**Note:** Each time a Batch or Grand Total is accepted, an audit trail will print if the Printer option is utilized.

1. BATCH ACCEPT

With the Display in the BATCH TOTAL mode, press the ACCEPT Key once. The BATCH TOTAL is cleared, and the Control remains in the BATCH mode. The BATCH TOTAL amount is added to the GRAND TOTAL.

2. GRAND ACCEPT (All Grand Totals remain)

With the Display in the GRAND TOTAL mode, press the ACCEPT Key once. The GRAND TOTAL remains on the Display. To clear the Display, refer to "Clearing Quantities and / or Totals" on the following pages. The GRAND TOTAL can be accepted only if the BATCH TOTAL is zero.

**Note:** The Printer must be allowed to finish the print cycle before attempting to accept a coin total or an operator message will appear. Refer to operator messages (this section) for additional information.

**Note:** If a Batch or Grand Total is accepted and the Printer is off-line (sel light "off"), the tape will not advance far enough for proper tear-off. Turn the Printer power switch off, wait a few seconds, then on again. Press the "sel" key on the Printer and continue operation.

## clearing totals



THE CLEAR FUNCTION IS USED TO REMOVE INFORMATION FROM MEMORY.

ALWAYS DOUBLE-CHECK YOUR NEED TO CLEAR.

QUANTITIES CANNOT BE RECALLED!

1. Clear Batch Total
  - a. Press the BATCH Key (displays Batch Total).
  - b. Press the CLEAR Key once (the Display MUST be allowed to flash for two seconds).
  - c. Press the CLEAR Key again. All Batch Totals are reset to zero. The Display returns to "BATCH TOTAL - 00".

**Note:** If a Batch Total is cleared rather than accepted, the amount is not transferred to the grand total.

- 2A. Clear Grand Total (without Audit Trail Printout)
  - a. Press the GRAND Key (displays grand total).
  - b. Press the CLEAR Key once (the Display MUST be allowed to flash for two seconds).
  - c. Press the CLEAR Key again. All Grand totals are reset to zero. The Display returns to "GRAND TOTAL - 00".
  - d. Press the BATCH Key to resume operation.

## clearing totals

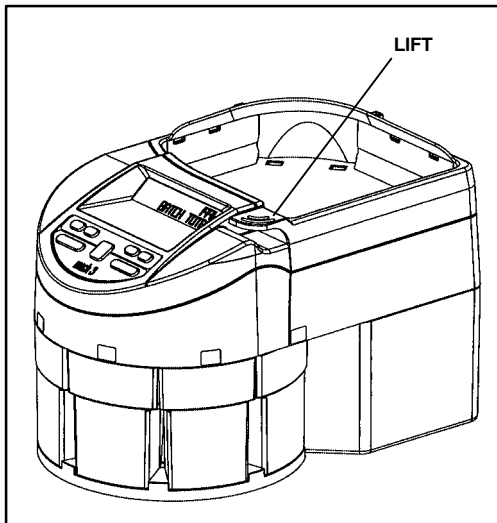
- 2B. Clear Grand Total  
(with Audit Trail Printout)
  - a. Press the GRAND Key (displays grand total).
  - b. Press the CLEAR Key once (the Display MUST be allowed to flash for two seconds). The Display must read "GRAND TOTAL".
  - c. Press the ACCEPT Key. All Grand totals are reset to zero. The Display returns to "BATCH TOTAL - 00", and all Grand Totals are printed on the Audit Trail (printer tape).
- 2C. Clear Individual Coin Totals In Grand
  - a. Cycle the GRAND Key to the coin desired.
  - b. Press the CLEAR Key once (the Display MUST be allowed to flash for two seconds).
  - c. Press the CLEAR Key again (the individual Coin Total clears - reset to zero). The Display returns to "GRAND TOTAL - 00".
3. Clear All Bag Counts
  - a. Cycle the BAG COUNT Key until the Display shows the following:
    - b. Press the CLEAR Key once (the Display MUST be allowed to flash for two seconds).
    - c. Press the CLEAR Key again. All partial bag counts are reset to zero. Batch or Grand Totals are not affected.

XXX.XX BAG COUNT TOTAL
---------------------------

## clearing totals

- 
4. Clear Individual Coin Totals In Bag Count
    - a. Cycle the BAG COUNT to the coin desired.
    - b. Press the CLEAR Key once (the Display MUST be allowed to flash for two seconds).
    - c. Press the CLEAR Key again. The individual bag count for that coin is reset to zero.
    - d. Cycle the Bag Count Key to the next Coin Total to be cleared.or Press the BATCH KEY to resume operation.

## processing coin



**FIGURE #9**  
**INSPECTION PAN**

### **CAUTION**

REMOVE ANY DAMAGED COIN OR FOREIGN OBJECTS. FAILURE TO DO SO MAY DAMAGE THE ELASTIC DRIVE DISC, WHICH MAY NOT BE COVERED UNDER WARRANTY OR M/A CONTRACT.

THE (OPTIONAL) MAGNET WILL CATCH METAL ITEMS SUCH AS METALLIC COIN SLUGS, WASHERS, PAPER CLIPS, ETC., THAT SHOULD NOT ENTER THE SORTER.

1. With the Sorter in the Batch Total mode, place the coins for the first batch in the Inspection Pan and remove any unwanted objects.
2. Press the MOTOR ON / OFF Key on the Control to start the Sorting Motor.
3. Lift the Inspection Pan to transfer the coins into the Sorting Area.
4. When the sorting is complete, press the MOTOR ON / OFF Key on the Control to stop the Sorting Motor. (The Sorting Motor will stop automatically approximately seven (7) seconds after the last coin has been processed if Sorter is left unattended.)
5. The total batch amount for the coins sorted will appear on the Display. Press the ACCEPT Key on the Control to transfer the Batch Total to the Grand Total. An audit trail (printout) will print the Batch information if a Printer is properly connected.

**Note:** If the batch total does not print properly, or does not space (advance) the tape properly after printing, the printer may not be properly initialized. Refer to the programming section later in this guide for additional information.

6. Repeat Steps #1 through #5 for the second and all subsequent batches.
7. When all Batch Totals have been processed, press the GRAND-ACCEPT Keys to display the Grand Total of all coins processed.

OVER	01
.25 BAGSTOP	

The Sorter will stop when any of the coin denominations being sorted reaches a predetermined bagstop amount.

The Display will indicate which denomination has reached a bagstop, and the number of coins (if any) over the bagstop quantity.

1. Empty the Coin Drawer or exchange the Coin Bag. **Place the number of excess coins (if any) in the new drawer or bag.**
2. Press the MOTOR ON / OFF Key to start the sorting operation.

**Note:** If more than one denomination has reached its bagstop, the Display will advance to that coin, and show its denomination. Repeat steps #1 and #2 to clear and advance to the next denomination (station).

When there are no more stations at bagstop, the Display will return to show the Batch Total.

**Note:** If the bagstop quantity selection is to be changed, press the CLEAR Key, then change the selection as shown on the following pages.

Press the MOTOR ON / OFF Key to resume operation.

## bagstop selection

There are 3 (4 for Model 6300033) preprogrammed bagstop settings per denomination available.

These Bagstop quantities may be set (reset) at any time the Sorter is at rest (no counting / sorting). If quantities are changed during coin processing, it is important that the number of coins currently in the Coin Bag must be less than the new Bagstop quantity. Check (and clear if necessary) the Bag Count quantity of the selected coin before selecting the new Bagstop setting, then proceed as follows:

1. Cycle the BAG STOP Key to the desired denomination. The Bagstop quantity currently selected will be displayed.
2. Cycle the BAG COUNT Key to view each of the 3 (4 for Model 6300033) preprogrammed bagstops for that denomination, stopping at the desired bagstop quantity.
3. Press the ACCEPT Key to enter the new bagstop quantity into memory.
4. Press the BATCH Key to set the Control for operation.

**Note:** Be careful not to change the setting(s) to a lower value or count than the current bag value or count.



**bagstop quantities**

Bagstop quantities are operator selectable for each denomination. Each coin value (unit count if non-valued coin) and selectable bagstop amounts are programmed at the time of manufacture. Totals and memory are retained by a service-replaceable, non-rechargeable lithium battery in the event of a power loss.

The Control permanent memory contains a coin value and pre-selected bagstop settings per Sorting Station, as shown in the Figures below.

Station No. (U.S. Coin Values) VALUE	Quantity "A" STOP #1	Quantity "B" STOP #2	Quantity "C" STOP #3 (DEFAULT)
Station #1	.10	500	10,000
Station #2	.01	400	5,000
Station #3	.05	250	4,000
Station #4	.25	180	4,000
Station #5	1.00	140	1,000
Station #6	.50	100	2,000

**FIGURE #10  
PREPROGRAMMED BAGSTOP QUANTITIES  
( STANDARD CONFIGURATION )**

Station No. (U.S. Coin Values) VALUE	Quantity "A" STOP #1 (TUBING)	Quantity "B" STOP #2	Quantity "C" STOP #3	Quantity "D" STOP #4 (DEFAULT)
Station #1	.10	50	500	5,000
Station #2	.01	50	400	2,500
Station #3	.05	40	250	2,000
Station #4	.25	40	180	2,000
Station #5	1.00	25	140	500
Station #6	.50	20	100	1,000

**FIGURE #11  
PREPROGRAMMED BAGSTOP QUANTITIES  
( MODEL 6300033 ONLY )**

These coin values and bagstop amounts may be altered for your specific application. Refer to the programming section later in this guide for this procedure. The new coin values will be held in memory which is retained by the battery during power outages.

**bagstop quantities**

The following Figures may be filled-in to show the values specifically programmed for your application. This will aid in proper selection of bagstop quantities and will be helpful in the event re-programming becomes necessary.

Station No. (U.S. Coin Values) VALUE	Quantity "A" STOP #1	Quantity "B" STOP #2	Quantity "C" STOP #3 (DEFAULT)
Station #1			
Station #2			
Station #3			
Station #4			
Station #5			
Station #6			

**FIGURE #12  
REPROGRAMMED BAGSTOP QUANTITIES  
( STANDARD CONFIGURATION )**

Station No. (U.S. Coin Values) VALUE	Quantity "A" STOP #1	Quantity "B" STOP #2	Quantity "C" STOP #3	Quantity "D" STOP #4 (DEFAULT)
Station #1				
Station #2				
Station #3				
Station #4				
Station #5				
Station #6				

**FIGURE #13  
REPROGRAMMED BAGSTOP QUANTITIES  
( MODEL 6300033 ONLY )**

**Note:** When using coin drawers, the bagstop settings should be set to small quantities so as not to overfill the coin drawer.

## STANDARD OPERATION

### INTRODUCTION

This feature allows the Sorter to monitor partial bag counts in the Bag Count memory. The number of coins, or the dollar value is entered into the Bag Count memory and the counting will continue from that point to the pre-programmed bagstop quantity.

**Note:** All programmed and counted values are retained if the Sorter remains under power. The battery backup feature retains the Control memory in the event of a power interruption or loss.

If you are using the Model 6300033 for non-tubing operation, the following procedures apply.

Do not use the "TUBING" or "BAGGING" mode to change between the first and fourth bagstop choices for all denominations since you will reset the partial counts in the "TUBING" mode.

To change from any bag stop, cycle the BAG-STOP Key to the preferred coin, then cycle the BAG COUNT Key to the preferred bagstop choice and press the ACCEPT Key.

The partial counts will be retained for any bagstop choice. Be sure, when changing bagstops, that the partial count is less than the new bagstop choice.

## MODEL 6300033 OPERATION

### TUBING

If you are using the Model 6300033 for tubing you can switch between "TUBING" and "BAGGING" modes by pressing the ACCEPT Key when you first press the BAGSTOP Key.

Switching to the tubing mode will save any partial counts you have accumulated in the bagging mode. When you switch to tubing, the partial count for the tubing mode will be zero unless you have changed the tubing bagstop to greater than fifty coins.

The tubing mode bagstops are the first of the four bagstop choices for each coin. The “BAGGING” mode bagstops are the fourth of the four bagstop choices for each denomination. If you wish to switch between “TUBING” and half bag or drawer quantities, you must change the fourth bagstop choice to the bagstop value you wish for the “BAGGING” mode.

While in the “TUBING” mode, if you complete tubing for one of the denominations, you can manually cycle that denomination to the fourth bagstop choice (bagging) while the remaining denominations continue to tube.

To clear any partial count in “TUBING” mode, cycle to “BAGGING” mode and then cycle back to “TUBING”.

To add any partial counts left in Coin Tubes after tubing to the bagging partial counts do the following:

1. Set denomination to bagging mode (full, half or drawer)
2. Pour coins from tube into Sorter
3. Run coins
4. Clear BATCH total (do not accept)

**display messages**

**INTRODUCTION**


This feature allows the Control to alert the operator to the Sorter's current condition. A MOTOR ON Symbol (located in the upper left corner of the Display), will appear while the Sorter Motor is running.



The Sorter Motor will turn off automatically 7 seconds after the last coin is counted.

**POWER-UP CLEAR**

Hold the "CLEAR" KEY on the Control down and switch the Power Switch to "ON". All sorter functions (bag count, batch count, grand count, etc.) will be reset to their defaults.



ALL BATCH, AND GRAND TOTALS, AS WELL AS THE BAG COUNT TOTALS WILL BE RESET TO ZERO WHEN A POWER-UP CLEAR IS PERFORMED.

There are 8 messages that may be displayed:

1. RAM / ROM ERROR  
A problem has occurred in the electronics of the Sorter. Stop operation. Press the CLEAR Key to clear the Display. If the problem persists, contact your Authorized Service Representative.

RAM / ROM ERROR  
-CALL SERVICE

## display messages

USE CORRECT  
KEY SEQUENCE

.25 CLEAN  
SENSOR

CLEAR  
BATCH TOTAL

NO ACCEPT  
WHILE COUNTING

PRINTER BUSY  
- PLEASE WAIT

2. **USE CORRECT KEY SEQUENCE**  
Keys were not pressed in an acceptable sequence. The Display will show this message for 3 seconds then revert to batch mode.
3. **CLEAN SENSOR**  
A Coin Sensor has become too dirty to function properly. The Clean Sensor indicator will appear on the Display and the Sorter will stop. Disconnect the Sorter from power, locate and clean the dirty Sensor, then reconnect the Sorter to power. If the Sensor cleaning was successful, the Display will return to show the current Batch Total. If the Clean Sensor remains on the Display, contact your Authorized Service Representative for assistance.  
  
**Note:** When the Clean Sensor Error has been corrected, the coin quantity for that station should be re-run to verify its accuracy.  
  
**Note:** Proper cleaning procedures are discussed in Chapter #10 of this guide.
4. **CLEAR BATCH TOTAL**  
This message will be displayed if the Grand Totals cannot be accepted or cleared because the Batch Total has not yet been accepted or cleared. Accept or Clear the BATCH total before accepting or clearing the GRAND total.
5. **NO ACCEPT WHILE COUNTING**  
Totals cannot be accepted while coins are still being sorted / counted. Wait for sorting to stop before accepting total.
6. **PRINTER BUSY**  
Totals cannot be accepted while printer is operating. Wait for printing to stop before accepting total.

## display messages

CLEAR GRAND,  
WILL ROLL OVER

CHECK PORT 1  
COMMUNICATIONS

7. CLEAR GRAND, WILL ROLL OVER  
The GRAND total has come within 10,000 of the maximum total that can be displayed. Complete the present batch, accept the Batch total, then accept and clear the Grand Total. If the GRAND total is not cleared, it will soon "roll over" (appear to reset to zero) and no longer show valid totals.
8. CHECK PORT 1 (2), COMMUNICATIONS  
An error has occurred at the port shown on the Display. Check all physical connections between Sorter and Peripherals. If all connections are proper, check the port parameters and resume operation. If the problem persists, contact your Authorized Service Representative for assistance.

## INTRODUCTION

The Sorter is set when manufactured to the following default parameters. Each of the parameters will be changed at production to fit your specific application if the information is available, or may be changed at installation. To enter the Programming Mode, hold the BATCH Key down while turning on the Power Switch.

## DEFAULT SETTINGS

**Note:** The battery backup will retain the settings as programmed in the event of a power interruption or loss.

1. PRINTER PORT ACTIVE (Port #1)  
Default setting is "NO".
2. REMOTE BATCH DISP ACTIVE (Port #2)  
Default setting is "NO".
3. PC CASH (MODEL 4810 / VIA) ENABLED  
Default setting is "NO".
4. SALEM (CSS) ACTIVE  
Default setting is "NO".
5. ALL KEYS ACTIVE  
Default setting is "YES".
6. BAGSTOP SETTINGS  
Programmed at manufacture per country / application. Defaults shown in Figure #9
7. DISPLAY DECIMAL POINT / COMMA (CHOICE AND LOCATION)  
Decimal point in position .00
8. COIN VALUES (U.S. values shown)  
Programmed at manufacture per country / application. Defaults shown in Figure #9  
  
**Note:** Batch print, grand print and RS232 communications port (items #9 - #11) Require the RS232 interface option to operate.
9. BATCH PRINT LENGTH / NUMBER OF COPIES  
Long printout with 1 copy



**default settings**

10. GRAND PRINT LENGTH / NUMBER OF COPIES  
 Long printout with 1 copy

11. RS232 COMMUNICATION PORT PARAMETERS

Port #1

9600 Baud - No Parity - 7 Data Bits - Print Format  
 DTE - ACK / NAK Disabled

Port #2

Same as Port #1

12. PRINT ORDER (VALUE / DIAMETER SIZE)  
 Value

13. BAGSTOPS (ENABLED / DISABLED)  
 Enabled

14. BAGSTOP DISPLAY (UNITS OR VALUE)  
 Value

COIN VALUE	STOP #1 UNITS	STOP #2 UNITS	STOP #3 UNITS (DEFAULT)
\$.01	400	2500	5000
\$.05	250	2000	4000
\$.10	500	5000	10000
\$.25	200	2000	4000
\$.50	100	1000	2000
\$1.00	140	500	1000

**FIGURE #14**  
**COIN VALUES / BAGSTOP SETTINGS ( STANDARD )**

COIN VALUE	STOP #1 UNITS (TUBING)	STOP #2 UNITS	STOP #3 UNITS	STOP #4 UNITS (DEFAULT)
\$.01	50	400	2500	5000
\$.05	40	250	2000	4000
\$.10	50	500	5000	10000
\$.25	40	180	2000	4000
\$.50	20	100	1000	2000
\$1.00	25	140	500	1000

**FIGURE #15**  
**COIN VALUES / BAGSTOP SETTINGS ( MODEL 6300033 )**

## changing parameters

The following pages explain in detail all the steps necessary to properly change the default settings of program parameters.

### 1. INITIALIZING THE PRINTER (PORT #1)

**Note:** The RS232 interface option must be present for printer operation (port#1 will not be active).

The Sorter must recognize that a Printer is connected, so that the proper communication link can be established.

- A. Connect Printer to Port #1 at rear of Sorter.
- B. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- C. Cycle the MOTOR ON / OFF Key until the Display shows:
- D. Press the BATCH Key ("YES") to insure Control Communications to the Printer.
- E. Switch Printer Power Switch ON.
- F. Press "SEL" Key on Printer to place Printer on-line (green light "ON" on "SEL" Key).
- G. Press the MOTOR ON / OFF Key to continue changing the Port Parameters, or turn the Sorter "OFF" to exit the programming mode.

PRINTER?	PRESS
BATCH = Y,	GRAND = N

The current selection will flash.

**Note:** If a Batch or Grand Total is accepted and the printer has not been initialized, the printer tape may not advance far enough for proper tear-off. Initialize the printer (steps A-G above). Switch the printer power switch off, wait a few seconds, then switch the printer on again.

## remote batch / PC cash

### 2. INITIALIZING THE REMOTE BATCH TOTAL DISPLAY (PORT #2)

**Note:** The RS232 interface option must be present for remote Batch Total Display operation.

The Sorter must recognize that a Remote Display is connected, so that the proper communication link can be established.

- A. Connect Remote Display to Port #2 at rear of Sorter.
- B. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- C. Cycle the MOTOR ON / OFF Key until the Display shows:
- D. Press the BATCH Key ("YES") to insure Control Communications to the Remote Display.
- E. Press the MOTOR ON / OFF Key to continue changing the Port Parameters, or turn the Sorter "OFF" to exit the programming mode.

DISPLAY?	PRESS
BATCH = Y,	GRAND = N

The current selection will flash.

### 3. PC CASH FEATURE

This feature allows the Sorter to operate in an enhanced mode for compatibility with a DEPROS™ cash settlement system.

- A. Hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle the MOTOR ON / OFF Key until the Display shows:
- C. Press the BATCH Key ("YES") to enable the PC Cash feature.
- D. Turn the Sorter "OFF" to exit the programming mode.

PC CASH?	PRESS
BATCH = Y,	GRAND = N

**saalem / all keys active**

USE CSS?	PRESS
BATCH = Y,	GRAND = N

ALL KEYS ON?	PRESS
BATCH = Y,	GRAND = N

**4. SALEM ACTIVE FEATURE (CSS)**

This feature allows the Sorter to work with older cash settlement systems. Requires proper Interface Module. Contact your Authorized Representative.

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle the MOTOR ON / OFF Key until the Display shows:
- C. Press the BATCH Key ("YES") to enable the Salem feature.
- D. Press the MOTOR ON / OFF Key to continue changing the Port Parameters, or turn the Sorter "OFF" to exit the programming mode.

**5. ALL KEYS ACTIVE**

This feature disables all Keys except the MOTOR ON / OFF and ACCEPT Keys for security or supervisory purposes.

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle the MOTOR ON / OFF Key until the Display shows:
- C. Press the GRAND Key ("NO") to disable the appropriate keys.
- D. Press the MOTOR ON / OFF Key to continue changing the Port Parameters, or turn the Sorter "OFF" to exit the programming mode.

**saalem / all keys active**

**6. PROGRAM BAGSTOP VALUES ( STANDARD )**

**Note:** To avoid miscounting, coin spills, and nuisance "Clean Photocell" display messages, select a drawer stop quantity that does not fill the drawer above the "Fill-Line" inside the drawer (approximately 22mm from drawer top).

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle MOTOR ON / OFF Key until Display shows:
- C. Cycle BATCH Key to display the denomination to be changed. The existing value for that coin will be displayed.

**EXAMPLE:**

Represents a bagstop quantity of 5000 pieces for denomination .01 selection (stop) #1.

- D. Cycle the ACCEPT Key to show the other two choices available for that coin.

SELECT BAG STOPS  
-USE BATCH KEY

5000  
.01 - STOP 1

400  
.01 - STOP 2

OR

2500  
.01 - STOP 3

E. When the Display shows the stop choice to be reprogrammed with a different quantity:

1. Cycle the GRAND Key to the digit column to be changed. The digit will flash.
2. Cycle the BAG STOP Key to decrement (decrease) the digit value. Cycle the BAG COUNT Key to increment (increase) the digit value.

**Note:** All Entries Are in **Unit Values Only !!!**

F. If you wish to reset all bag stop settings to their default settings, press the CLEAR Key.

G. Exit using one of the following:

Cycle the BATCH Key to move to the next Bagstop to be programmed

OR

Press the MOTOR ON / OFF Key to continue programming

OR

Turn the Sorter "OFF" to exit the programming mode.

**bagstop values**

**Note:** To avoid miscounting, coin spills, and nuisance "Clean PhotoCell" display messages, select a drawer stop quantity that does not fill the drawer above the "Fill-Line" inside the drawer (approximately 22mm from drawer top).

SELECT BAG STOPS  
-USE BATCH KEY

TUBING 50  
.01 - STOP 1

400  
.01 - STOP 2

OR

2500  
.01 - STOP 3

OR

BAGGING 5000  
.01 - STOP 4

**7. PROGRAM BAGSTOP VALUES ( MODEL 6300033 )**

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle MOTOR ON / OFF Key until Display shows:
- C. Cycle BATCH Key to display the denomination to be changed. The existing value for that coin will be displayed.

**EXAMPLE:**

Represents a tubing quantity of 50 pieces for denomination .01 selection (stop) #1.

- D. Cycle the ACCEPT Key to show the other three choices available for that coin.
- E. When the Display shows the stop choice to be reprogrammed with a different quantity:
  - 1. Cycle the GRAND Key to the digit column to be changed. The digit will flash.
  - 2. Cycle the BAG STOP Key to decrement (decrease) the digit value. Cycle the BAG COUNT Key to increment (increase) the digit value.

**Note:** All Entries Are in **Unit Values Only !!!**

- F. If you wish to reset all bag stop settings to their default settings, press the CLEAR Key.
- G. Exit using one of the following:
  - Cycle the BATCH Key to move to the next Bagstop to be programmed
  - OR
  - Press the MOTOR ON / OFF Key to continue programming
  - OR
  - Turn the Sorter "OFF" to exit the programming mode.

## decimal point / comma

### 8. DECIMAL POINT / COMMA SELECTION AND DISPLAY LOCATION

To change the use of a decimal point or a comma:

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle MOTOR ON / OFF Key until Display shows:
- C. To select Decimal Point / Comma
  1. Press BAG STOP Key. Display will show:

DECIMAL PT SPECS  
-USE BAG STP / CNT

DISPLAY WILL USE  
DECIMAL POINT

OR

DISPLAY WILL USE  
COMMA

Repeated depressions of the BAG STOP Key will select between the Displays. When the Display you desire is shown, either:

Press the BAG COUNT Key to select the Decimal Point / Comma position (See "D" on the following page).

OR

Press the MOTOR ON / OFF Key to continue programming.

OR

Turn the Sorter "OFF" to exit the programming mode.



## decimal point / comma

D. To select Decimal Point / Comma position:

1. Cycle BAG COUNT Key. Display will alternately show one of the following:

.00  
POINT LOCATION

OR

0  
NO DECIMAL POINT

0.  
POINT LOCATION

OR

.0  
POINT LOCATION

OR

.000  
POINT LOCATION

**Note:** Although the word "Point" is displayed in these examples, the location position refers to "Comma", if chosen in "C".

E. When the display you require is shown, either:

Press the MOTOR ON / OFF Key to continue programming

OR

Turn the Sorter "OFF" to exit the programming mode.

**9. PROGRAM COIN VALUES**

To change the Coin Value per Sorting Station:

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle MOTOR ON / OFF Key until Display shows:
- C. Cycle BATCH Key to display the Sorting Station to be changed. The existing information for that station will be displayed. Refer to Figure #6 for Coin Drawer / Bag locations.

SET COIN SPECS  
-USE BATCH KEY

DISABLED  
COIN 1 VALUE  
NO COUNT

OR

#1  
COIN 1 VALUE  
UNIT TOKEN TYPE

.05  
COIN 1 VALUE  
COIN TYPE

OR

# .01  
COIN 1 VALUE  
TOKEN W / VALUE

- D. To change the existing coin value, proceed to Step "E". If the coin is to be disabled (no count), programmed for a token count (unit count – does not add to totals), or changed to a coin type (denomination value – adds to total), cycle the ACCEPT Key. The Display will show:

DISABLED  
COIN 2 VALUE

OR

UNIT TOKEN TYPE  
COIN 2 VALUE

COIN TYPE  
COIN 2 VALUE

OR

TOKEN W / VALUE  
COIN 2 VALUE

E. When the Display shows the value to be reprogrammed with a different value:

1. Cycle the GRAND Key to the digit column to be changed. The digit will flash.
2. Cycle the BAG STOP Key to decrement (decrease) the digit value. Cycle the BAG COUNT Key to increment (increase) the digit value.

F. If you wish to reset all coin values to their default settings, press the CLEAR Key.

G. Exit using one of the following:

Cycle the BATCH Key to move to the next Sorting Station to be reprogrammed  
OR

Press the MOTOR ON / OFF Key to continue programming

OR

Turn the Sorter "OFF" to exit the programming mode.



<b>BATCH</b>	<b>ACCEPT</b>		<b>BATCH</b>	<b>ACCEPT</b>
BATCH		01	BATCH	01
SUB		00	SUB	00
GRAND		00	GRAND	00
	.10	17.10	TOTAL	93.91
	.01	6.01		
	.05	9.05		
	.25	33.25		
	.50	7.50		
	1.00	21.00		
TOTAL COIN		93.91		
		-----		
TOTAL		93.91		

**SHORT**

**LONG**

**FIGURE #16  
BATCH TOTAL PRINTOUTS**



**grand print**

<b>GRAND ACCEPT</b>	
GRAND	00
TOTAL	376.39

**SHORT**

<b>GRAND ACCEPT</b>		
GRAND	00	
PARTIAL BAG TOTALS		
.01	100	} QUANTITY OF COIN CURRENTLY IN DRAWERS OR BAGS
.05	330	
.10	714	
.25	1245	
.50	70	
1.00	22	
TOTAL	2481	
GRAND TOTALS		
.01	1.00	} INDIVIDUAL COIN VALUES
.05	16.50	
.10	7.14	
.25	311.25	
.50	35.00	
1.00	22.00	
TOTAL COIN	376.39	
TOTAL	376.39	— TOTAL VALUE
PC CNT	2481	— TOTAL QUANTITY OF COIN COUNTED
SORT CNT	005	— TOTAL NUMBER OF BATCH ACCEPTS

**LONG**

**FIGURE #17  
GRAND TOTAL PRINTOUTS**

**baud rate**

**12. RS232 COMMUNICATION PORT PARAMETERS**

**Note:** This feature requires the RS232 interface option to operate.

Model	Interface Cable	DCE / DTE	Baud Rate	Data Bits	PARITY	DTR / DSR	RTS / CTS	Port (s)	Display Selection	Comments
<b>RS232 INTERFACE</b>										
8700	D300847	DTE	1200	7	NONE	---	---	1-2	---	CONNECT TO RS232 EIA1
4810	D300847	DTE	1200	7	NONE	---	---	1-2	---	COIN = COMM PORT 6
<b>CSS INTERFACE</b>										
8700	0035909	CSS	---	---	---	---	---	1	---	MODULE # = 0035911 ALL SETTINGS SET WITH PC-CASH
865	0035909	CSS	---	---	---	---	---	1	---	MODULE # = 0035910 ALL SETTINGS SET WITH PC-CASH
36886	---	DTE	19.2K	8	NONE	---	---	2	---	---
36888	0033131	DTE	9600	8	NONE	---	RTS	1-2-3	---	PORT 3 HAS DIFFERENT FORMAT
DEPROS	---	DTE	---	---	---	---	---	1	---	PC-CASH SELECTION = YES

**12.0 SELECT BAUD RATE**

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle MOTOR ON / OFF Key until Display shows:
- C. Press BAG STOP Key. The Display will show the following:
- D. Cycle the BAG COUNT Key until the Display shows the port you wish to change.

EXAMPLE: PORT #1

PROGRAM PORTS  
USE BAG STOP KEY

SELECT PORT NO.,  
USE BG COUNT KEY

PORT 1; 9600, N, 7, P  
DTE, RTS



THE BAUD RATE THAT YOU SELECT WILL APPLY **ONLY** TO THE PORT YOU HAVE SELECTED IN ITEM "D" ABOVE.



**baud rate**

SELECT BAUD RATE  
USE BG COUNT KEY

- E. Cycle the BAG STOP Key until the Display shows the following:
- F. Cycle the Bag Count Key to display the Baud Rate you require.

**Note:** Baud rates available:  
300 / 1200 / 2400 / 9600 / 19,200

- G. Exit using one of the following:  
Press BAG STOP Key to select the next communications parameter

OR

Press MOTOR ON / OFF Key to select the next programming parameter

OR

Turn the Sorter "OFF" to exit the programming mode.

**12.1 SELECT PARITY**

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle MOTOR ON / OFF Key until Display shows:

PROGRAM PORTS  
USE BAG STOP KEY

SELECT PORT NO.,  
USE BG COUNT KEY

PORT 1; 1200, N, 7, P  
DTE

- C. Press BAG STOP Key. The Display will show the following:
- D. Cycle the BAG COUNT Key until the Display shows the port you wish to change.

EXAMPLE: PORT #1

SELECT PARITY  
USE BG COUNT KEY

NONE  
PORT 1          PARITY



THE PARITY THAT YOU SELECT WILL APPLY **ONLY** TO THE PORT YOU HAVE SELECTED IN ITEM "D" ABOVE.

E. Cycle the BAG STOP Key until the Display shows the following:

F. Cycle the BAG COUNT Key to display the parity you require (none, even, or odd ).

EXAMPLE:

**Note:** Be sure display shows correct port number (to change, see item "D" on previous page)

G. Exit using one of the following:

Press BAG STOP Key to select the next communications parameter

OR

Press MOTOR ON / OFF Key to select the next programming parameter

OR

Turn the Sorter "OFF" to exit the programming mode.

### 12.2 SELECT DATA BITS

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle MOTOR ON / OFF Key until Display shows:
- C. Press BAG STOP Key. The Display will show the following:
- D. Cycle the BAG COUNT Key until the Display shows the port you wish to change.

EXAMPLE: PORT #1



THE DATA BITS THAT YOU SELECT WILL APPLY **ONLY** TO THE PORT YOU HAVE SELECTED IN ITEM "D" ABOVE.

- E. Cycle the BAG STOP Key until the Display shows the following:

PROGRAM PORTS  
USE BAG STOP KEY

SELECT PORT NO.,  
USE BG COUNT KEY

PORT 1; 1200, N, 7, P  
DTE

SELECT DATA BITS  
USE BG COUNT KEY

EXAMPLE:

		7
PORT 1	DATA BITS	

F. Cycle the BAG COUNT Key to display the data bits you require (7 or 8).

**Note:** Be sure display shows correct port number (to change, see item "D" above)

G. Exit using one of the following:

Press BAG STOP Key to select the next communications parameter

OR

Press MOTOR ON / OFF Key to select the next programming parameter

OR

Turn the Sorter "OFF" to exit the programming mode.

### 12.3 SELECT ACK / NAK ENABLE

A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.

B. Cycle MOTOR ON / OFF Key until Display shows:

C. Press BAG STOP Key. The Display will show the following:

PROGRAM PORTS
USE BAG STOP KEY

SELECT PORT NO.,
USE BG COUNT KEY

# ACK / NAK

EXAMPLE: PORT #1

PORT 1; 1200, N, 7, P  
DTE

D. Cycle the BAG COUNT Key until the Display shows the port you wish to change.



THE ACK / NAK THAT YOU SELECT WILL APPLY **ONLY** TO THE PORT YOU HAVE SELECTED IN ITEM "D" ABOVE.

ENABLE ACK / NAK ?  
USE BG COUNT KEY

E. Cycle the BAG STOP Key until the Display shows the following:

EXAMPLE:

DISABLED  
PORT 1 ACK / NAK

F. Cycle the BAG COUNT Key to enable or disable ACK / NAK.

**Note:** Be sure Display shows correct port number (to change, see item "D" above)

G. Exit using one of the following:

Press BAG STOP Key to select the next communications parameter

OR

Press MOTOR ON / OFF Key to select the next programming parameter

OR

Turn the Sorter "OFF" to exit the programming mode.

## RTS / CTS

PROGRAM PORTS  
USE BAG STOP KEY

SELECT PORT NO.,  
USE BG COUNT KEY

EXAMPLE: PORT #1

PORT 1; 1200, N, 7, P  
DTE

ENABLE RTS / CTS  
USE BG COUNT KEY

EXAMPLE:

DISABLED  
PORT 1    RTS / CTS

**THIS COMPLETES THE SETUP FOR THE SELECTED PORT.**

### 12.4 SELECT RTS / CTS ENABLE

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle MOTOR ON / OFF Key until Display shows:
- C. Press BAG STOP Key. The Display will show the following:
- D. Cycle the BAG COUNT Key until the Display shows the port you wish to change.



THE RTS / CTS THAT YOU SELECT WILL APPLY **ONLY** TO THE PORT YOU HAVE SELECTED IN ITEM "D" ABOVE.

- E. Cycle the BAG STOP Key until the Display shows the following:
- F. Cycle the BAG COUNT Key to enable or disable RTS / CTS.

Press BAG STOP Key to cycle back to beginning of the programming section to program the parameters for the other port

OR

Press MOTOR ON / OFF Key to exit port parameters and select the next programming parameter

OR

Turn the Sorter "OFF" to exit the programming mode.

**13. Select print order by value / size.**

To select the order of the denominations to be printed by increasing Coin Value or by Sorting Station location:

**Note:** This feature requires the RS232 interface option to operate.

A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.

B. Cycle MOTOR ON / OFF Key until Display shows:

SET PRINT ORDER  
USE BAG STOP KEY

C. Cycle BAG STOP Key to select either of the following choices:

PRINT COINS IN  
ORDER OF VALUE

OR

PRINT COINS IN  
ORDER OF SIZE

D. Exit using one of the following:

Press MOTOR ON / OFF Key to select the next programming parameter

OR

Turn the Sorter "OFF" to exit the programming mode.

## bagstops enabled / disabled

### 14. Select if Bagstops are active or disabled.

To eliminate any bagstopping without setting Bagstop values to all zeros:

- A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.
- B. Cycle MOTOR ON / OFF Key until Display shows:
- C. Cycle BAG STOP Key to select either of the following choices:

BAG STOPS ACTIVE?  
USE BAG STOP KEY

BAG STOPS ARE  
ENABLED

OR

BAG STOPS ARE  
DISABLED

- D. Exit using one of the following:

Press MOTOR ON / OFF Key to select the next programming parameter

OR

Turn the Sorter "OFF" to exit the programming mode.



**unit / value display**

**15. Select unit or value display for Bagstop and bag count.**

To choose between unit or value count:

A. If not in Programming Mode, hold the BATCH Key on the Control Down while turning the Power Switch "ON" to enter the programming mode.

B. Cycle MOTOR ON / OFF Key until Display shows:

UNIT OR DOLLARS?  
USE BAG STOP KEY

C. Cycle BAG STOP Key to select either of the following choices:

BAG COUNTS / STOPS  
ARE DOLLAR VALUE

OR

BAG COUNTS / STOPS  
ARE UNIT VALUE

D. Exit using one of the following:

Press MOTOR ON / OFF Key to select the next programming parameter

OR

Turn the Sorter "OFF" to exit the programming mode.

## **INTRODUCTION**

This feature provides a common communications link between the Mach 3 Sorter and other equipment allowing the various items to “talk” to each other.

The Control is programmable, allowing the Sorter to be “matched” to other equipment that is connected to the RS232 Port at the rear.

The information contained in this section is not part of normal Sorter operation. It has been included for those individuals who wish to interface to other peripherals obtained or supplied by other manufacturers.

## **TERMS**

**Baud Rate** – The rate at which the information is sent must be the same rate at which the information is received.

**Data Bits** – Number of bits comprising a character (must be seven or eight).

**Parity Bit** – A bit sent after the Data Bits used for error detection. It is computed from the Data Bits by both transmitting and receiving devices and the result is compared.

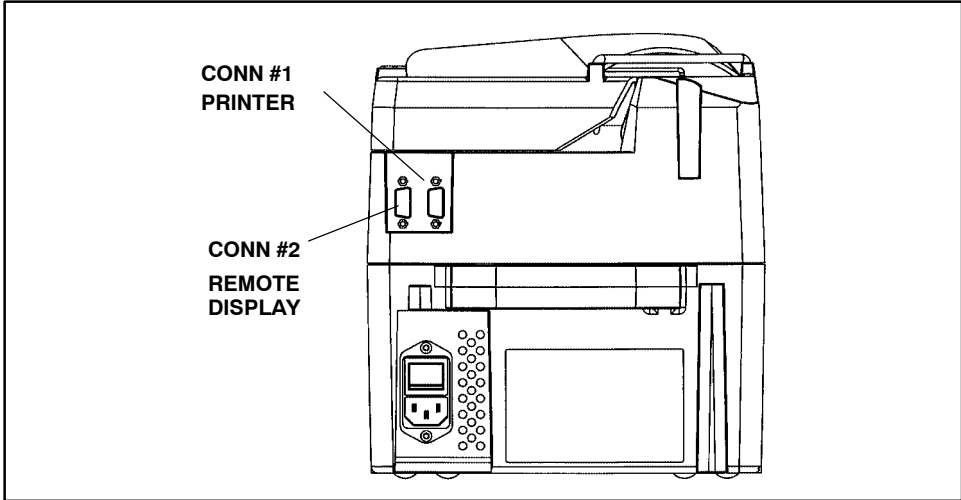
**Stop Bits** – Number of bits indicating the end of a character. Must be one or two.

**ACK/NAK** – When information is sent, the receiver may be “busy” doing other functions. If the information is received, an “ACK” (acknowledged) character will be returned and the transaction will be complete. If the information is not received, a “NAK” (non-acknowledge) character will be returned and the information will be resent. If three “NAK” characters are received, the Control will display “Communications Error”.

## **DEFAULT PARAMETERS**

9600 BAUD  
7 DATA BITS  
1 STOP BIT  
NO PARITY  
NO HARDWARE HANDSHAKING  
ACK/NAK DISABLED  
XON/XOFF ENABLED

**CONNECTORS (PORTS)**



**FIGURE #18  
RS232 PORTS**

The communication interface conforms to a subset of electrical specifications of EIA standard RS232, INTERFACE BETWEEN DATA TERMINAL EQUIPMENT EMPLOYING SERIAL BINARY DATA INTERCHANGE, except as noted below and with any improvements which may subsequently be made to that standard.

The RS232 port can be connected directly to a computer or peripherals. The RS232 port is available via subminiature "D" 9 pin male connector.

**batch accept**

EIA RS232 Remote DTE Interface

Pin	Signal	Number	Designation	Function	Direction
1	-	-	-	-	-
2	BA		Received Data		Input
3	BB		Transmitted Data		Output
4	CD		Data Terminal Ready	Jumped to DSR	
5	AB		Signal Ground		-
6	CC		Data Set Ready	Jumped to DTR	
7	CA		Request to Send		Output
8	CB		Clear to Send		Input

**DATA FORMATS – PRINTER MODE**

The order of data output coin value can vary depending upon what is programmed into the Control. Following are typical output examples:

**BATCH ACCEPT**

```
(CN) (SO) BATCH ACCEPT (D4)
(NU) (NU) (NU) (NU) (NU)
(NU) (NU) (NU) (NU) (NU)
BATCH^^^^^^^^^^^^^^^^^XXX (CR)
SUB^^^^^^^^^^^^^^^^^00 (CR)
GRAND^^^^^^^^^^^^^^^^^00 (CR)
^^^^^^.50^^^^^^XXXXXX.XX (CR)
^^^^^^1.00^^^^^^XXXXXX.XX (CR)
^^^^^^.25^^^^^^XXXXXX.XX (CR)
^^^^^^.05^^^^^^XXXXXX.XX (CR)
^^^^^^.01^^^^^^XXXXXX.XX (CR)
^^^^^^.10^^^^^^XXXXXX.XX (CR)
TOTAL COIN^^^^^XXXXXX.XX (CR)

^^^^^^^^^^^^^^^^^----- (CR)
TOTAL^^^^^^^^^^^^^XXXXXX.XX (CR)
(CR)
(CR)
(CR)
(CR)
```

BATCH ACCEPT	
BATCH	#ID
SUB	#ID
GRAND	#ID
\$0.50	TOTAL
\$1.00	TOTAL
\$0.25	TOTAL
\$0.05	TOTAL
\$0.01	TOTAL
\$0.10	TOTAL
TOTAL COIN	
-----	
TOTAL	

End of Transmission

**grand accept**

**GRAND TOTAL ACCEPT**

```
(CN) (SO) GRAND ACCEPT (D4) (NU)
(NU) (NU) (NU) (NU) (NU) (NU) (NU)
GRAND^^^^^ (CR)
PARTIAL BAG TOTALS^^^^^ (CR)
(NU) (NU) (NU) (NU) (NU)
^^^^^^.01^^^^^XXXXXXXX.XX (CR)
^^^^^^.05^^^^^XXXXXXXX.XX (CR)
^^^^^^.10^^^^^XXXXXXXX.XX (CR)
^^^^^^.25^^^^^XXXXXXXX.XX (CR)
^^^^^^.50^^^^^XXXXXXXX.XX (CR)
^^^^^^1.00^^^^^XXXXXXXX.XX (CR)
^^^^^^^----- (CR)
TOTAL^^^^^^^XXXXXXXX.XX (CR)
^^^^^^^----- (CR)
GRAND TOTALS (CR) (NU) (NU) (NU)
(NU) (NU) (NU) (NU) (NU) (NU) (NU)
^^^^^^.50^^^^^XXXXXXXX.XX (CR)
^^^^^^1.00^^^^^XXXXXXXX.XX (CR)
^^^^^^.25^^^^^XXXXXXXX.XX (CR)
^^^^^^.05^^^^^XXXXXXXX.XX (CR)
^^^^^^.01^^^^^XXXXXXXX.XX (CR)
^^^^^^.10^^^^^XXXXXXXX.XX (CR)
TOTAL COIN^^^^^XXXXXXXX.XX (CR)

^^^^^^^----- (CR)
TOTAL^^^^^^^XXXXXXXX.XX (CR)
PC CNT^^^^^^^XXXXXXXXXX (CR)
^^^^^^^----- (CR)
(CR)
(CR)
(CR)
(CR)
(CR)
```

GRAND ACCEPT	
BATCH	#ID
PARTIAL BAG TOTALS	
\$0.01	TOTAL
\$0.05	TOTAL
\$0.10	TOTAL
\$0.25	TOTAL
\$0.50	TOTAL
\$1.00	TOTAL
-----	
Total	
Grand Totals	
\$0.50	TOTAL
\$1.00	TOTAL
\$0.25	TOTAL
\$0.05	TOTAL
\$0.01	TOTAL
\$0.10	TOTAL
TOTAL COIN	
-----	
TOTAL	
PIECE COUNT	

END OF TRANSMISSION

**NOTE:**

1. "^" CHARACTER = SPACE (ASCII-20 HEX)
2. "X" CHARACTER = ANY NUMBER
3. "-" CHARACTER = ASCII "-" = 2D HEX
4. "(CR)" = CARRIAGE RETURN
5. IF A FIELD HAS NO VALUE, IT IS NOT SENT
6. LEADING ZEROS ARE FILLED BY SPACES
7. ALL OUTPUTS END WITH FIVE CARRIAGE RETURNS
8. "(CN)" = ASCII CONTROL CHARACTER = 18 HEX (CTRL X)
9. "(SO)" = ASCII CONTROL CHARACTER = 0E HEX (CTRL N)
10. "(D4)" = ASCII CONTROL CHARACTER = 14 HEX (CTRL T)
11. "(NU)" = ASCII NULL CHARACTER = 00 HEX (PAUSE)

**PC CASH SERIAL PORT MODE**

The PC CASH serial port mode allows Port #1 to remotely monitor and control the Sorter. The following is a listing of abbreviations used in the PC CASH mode of operation:

STX . . . . .	Start of text.
ETX . . . . .	End of text.
CMD . . . . .	Command field (two bytes). Tells the Control or computer what the following information contains.
MES . . . . .	Message field. Contains coin/token totals or other information.
STS . . . . .	Status bytes. Five bytes containing information telling computer results of a command or machine
STS FORMAT . .	Set up + action field
SETUP . . . . .	Two bytes indicating dollars or units. "\$0" = dollars. "UO" = units.
ACTION FIELD .	Three byte ASCII field indicating status of machine. Examples: Complete = OK, Function error = FUN.
"X" . . . . .	Indicates character(s) within quotes are ASCII characters.

**DEFAULT PORT PARAMETERS WHEN PC CASH MODE IS SELECTED**

BAUD Rate . . . . .	9600 BPS
Parity . . . . .	Parity OFF
Word Length . . . . .	8 Bits
DTE / DCE Select.	DTE
Handshaking . . . . .	RTS / CTS enabled
Stop Bit . . . . .	1 Bit
ACK / NAK . . . . .	Disabled

**Note:** All parameters are set when selecting PC cash mode.

## status command

When the status command is received on the port, the Control will respond in one of the following ways:

A status word (three bytes) will be returned indicating the status of the Sorter. The definitions are as follows:

- OK1 . . . Message was received and command has been completed. Three bytes the OK is followed by a 1 or 0.
  - 1 = The Motor has been run. A 2-second delay must be made after this response and the time an "AB" (Accept Batch) command is sent.
  - 2 = The Motor has not been run.
- PRN . . . Indicates a message is in the buffer. The proper response is an ACK or NAK.
- E?? . . . . The message was received, but command cannot be completed because of a functional error. Examples are:
  - E04 = Dirty Coin Sensor
  - E05 = Low Battery

## accept command

The Accept Data Command format is as follows:

PC CASH Sends    - STX : AB :  
ETX               - Batch  
Control Sends    The output is  
defined in Printer Mode section  
PC CASH Responds ACK / NAK

Operates as the Accept Key operates. Sends totals to PC CASH port. When sending data to the port the Sorter ignores any incoming message until the ACCEPTED data has been ACK'd.

If power is lost to the Sorter during data transmission (message not completely sent) when power is restored the controlling device must ACK or NAK (for a retransmit of data) WITHIN 30 SECONDS OR DATA WILL BE LOST. At this point the Sorter will generate a "Communications Error". The response to a status is "PRN".

When the "ACCEPT" command is received via the serial port, the coin totals are sent out to the serial ports. The Control will wait for the "ACK" to be returned before the BATCH Total is cleared from the memory. If the Control receives a "NAK", the total is then retransmitted and NOT cleared from memory. At this point if a status command is received the response is "PRN".

If the Control receives three (3) NAK's in a row or 30 seconds pass without an ACK / NAK, the Control will display "COMMUNICATIONS ERROR" on the display. This display indicates that the computer is not responding. This can be cleared by pressing the "CLEAR" Key.

The control will monitor the DSR / DTR line to see if it is connected to a PC CASH unit. If it is marking (negative voltage), then the "ACCEPT" Key is disabled and the Sorter is under PC CASH control. If DSR is positive, the Sorter will run as a normal Sorter. This is only valid when the PC CASH mode is enabled.

The data formats are the same as those in Printer Mode of this specification. The long print format must be used (default). A BCC character is sent as the last character of the message. It is calculated by summing all characters sent (excluding the BCC character).



---

**CSS INTERFACE MODE  
(ONLY ON PORT #1)**

The CSS interface to other cash settlement systems requires an interface module. Contact your Authorized Service Representative for Assistance.

**DATA COMMUNICATION**

All parameters are set in the Sorter by selection of CSS-INT? in the programming menu. This is only available on Port #1, and no other peripheral will be functional when running CSS.

## circuit protection

De La Rue	-	0000001
-----------	---	---------

MACH - 3	BASIC
----------	-------

A coin (or other article) jam severe enough to stop the Sorting Motor will cause the Power Supply to go into a “foldback” (semi-shutdown) mode. The Sorter will stop and the Display will momentarily show:

and then revert to show the current Batch Total.

Clear the jam and then press the MOTOR ON / OFF Key to continue operation.

## sorter cleaning

### !!! IMPORTANT SAFETY INFORMATION !!!

Many cleaning-related accidents are caused by failure to follow basic safety rules or written precautions. Accidents can be avoided if the operator is completely familiar with the Sorter and its operation.

Improper or inadequate maintenance or care of the Sorter can be dangerous and could result in damage to the Sorter or personal injury or death to you or other persons.

The frequency of any cleaning program must be determined by the operator, and will ultimately be controlled by operational environment (condition of coin, frequency of use, etc.).

#### CAUTION

DISCONNECT THE POWER CORD FROM THE POWER SOURCE BEFORE CLEANING. THE COIN TOTALS AND BAGSTOP QUANTITIES WILL BE RETAINED BY THE BATTERY BACKUP CIRCUITRY WHEN THE POWER CORD IS UNPLUGGED.

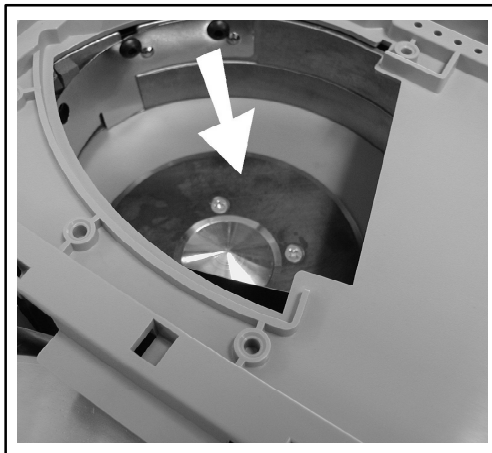


FIGURE #19

#### 1. General Cleaning

The Sorter should be kept clean and free from dirt and dust. Clean the outside with a soft cloth and a mild soap. NEVER use alcohol, Ketone, or any harsh chemicals on the outside surfaces. NEVER spray any liquid directly onto the Control or inside the Sorter. A small portable vacuum is handy for removing coin dust buildups from surfaces inside the Sorter.

#### 2. Cleaning the Input Metal Disc

If the metal disc becomes sticky, coins may remain on the metal disc. Remove the inspection pan. Pour a small amount of alcohol on a soft cloth. Use the damp area of the cloth to clean the metal disc as shown in FIGURE #19.

### 3. Cleaning Coin Sensors

The Coin Sensors, located at the coin exit points, control the counting and must be kept clean and free of dirt buildups, coin dust, bag strings, etc., at all times.

To clean the Coin Sensors:

#### **CAUTION**

DISCONNECT THE POWER CORD FROM THE POWER SOURCE BEFORE CLEANING. THE COIN TOTALS AND BAGSTOP QUANTITIES WILL BE RETAINED BY THE BATTERY BACKUP CIRCUITRY WHEN THE POWER CORD IS UNPLUGGED.

- a. Close the Inspection Pan completely and then lift straight up to remove.
- b. Lift the Upper Front Cover for access to the finned Elastic Sorting Disc.
- c. Remove the Disc by unscrewing the large knob in the center.
- d. Referring to FIGURE #20, remove the protective foam and **CAREFULLY** clean the channel and each Count Sensor with a dry cotton-tipped swab.
- e. Reverse the process to replace the Disc.
- f. Close the Upper Front Cover and replace the Inspection Pan. Connect the Sorter to Power, and test with coin for proper operation.

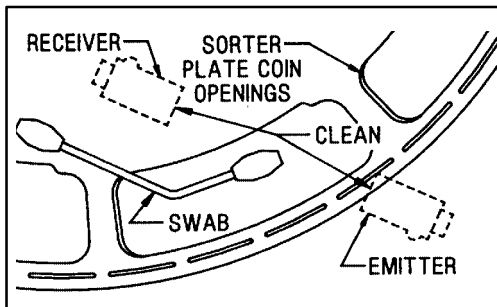


FIGURE #20  
COUNT SENSOR CLEANING

## jam removal

Should a Coin Drawer or Bag become overfilled, a blocked Sensor error will stop the Sorter.

The likely causes for this condition are:

- a. Incorrect Bag Stop setting for size of Drawer or Bag.
- b. Failure to empty Drawer or Bag at Bag Stop.
- c. Improper installed or folded Coin Bag.

If a Coin Drawer is overfilled, remove the Drawer slowly so that coins are not spilled.

If a Coin Bag is overfilled, the coins will also backed-up inside the Coin Chute. Straighten the Bag and / or shake the Chute to allow the coins to fall / settle.

If the jam persists, carefully remove the Chute (place your hand under the Chute to retain the coins), empty the Chute into the Coin Bag, replace the Chute and resume operation.

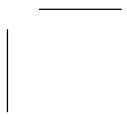
Service

**service**

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A worldwide network of factory-trained service specialists are available either on call for information and / service or for execution of preventative maintenance programs scheduled through formal service contracts.

Our policy is to continually improve products. We reserve the right to change specifications and / or designs without notice.





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