

MAE 438/538 Smart Materials

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Grading scheme for MAE 438

- ♦ **Test 1 25%**
- ♦ **Test 2 25%**
- ♦ **Final 50%**

Grading scheme for MAE 538

- ♦ **Test 1 20%**
- ♦ **Test 2 20%**
- ♦ **Final 40%**
- ♦ **Paper 20%**

Test dates

- ♦ **Test 1: Feb. 3, 2005**
- ♦ **Test 2: Mar. 22, 2005**

Smart materials

**Materials for
smart structures**

Smart structures

**Structures that can
sense stimuli and
respond to them in
appropriate fashions**

Civil structures

- ♦ Buildings
- ♦ Bridges
- ♦ Piers
- ♦ Highways
- ♦ Airport runways
- ♦ Landfill cover

Lightweight structures

- ♦ Aircraft
- ♦ Satellites
- ♦ Turbine blades
- ♦ Automobiles
- ♦ Bicycles
- ♦ Sporting goods
- ♦ Wheelchairs
- ♦ Transportable bridges

Functions for structures

- Structural
- Vibration reduction
- Self-sensing of strain/stress
- Self-sensing of damage
- Electromagnetic interference (EMI) shielding
- Lightning protection
- Self-heating (e.g., deicing)
- Self-healing

Applications of strain-stress sensing

- Traffic monitoring
- Weighing (including weighing in motion)
- Building facility management
- Security
- Structural vibration control



Applications of damage sensing

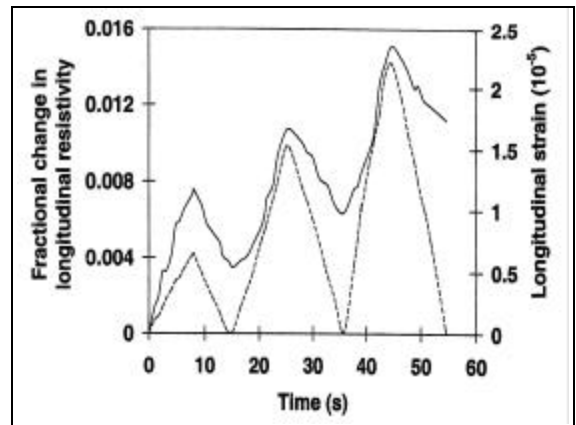
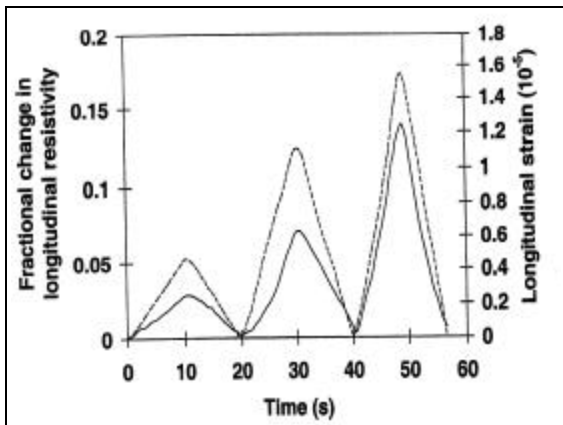
- Structural health monitoring
- Damage/microstructural evolution study

Damage sensing methods

- Acoustic emission
- Electrical resistivity measurement
- Optical fiber sensor embedment

Piezoresistivity

- Change of electrical resistivity due to strain
- Gage factor = fractional change in resistance per unit strain (more than 2)
- Gage factor up to 700 attained in carbon fiber reinforced cement



Self-healing concept

- Embedding microcapsules of monomer in composite
- Having catalyst in composite outside the microcapsules
- Upon fracture of microcapsule, monomer meets catalyst, thereby forming a polymer which fills the crack.

Problems with self-healing

- Toxicity of monomer
- High cost of catalyst

Types of smartness

- Extrinsic smartness
- Intrinsic smartness

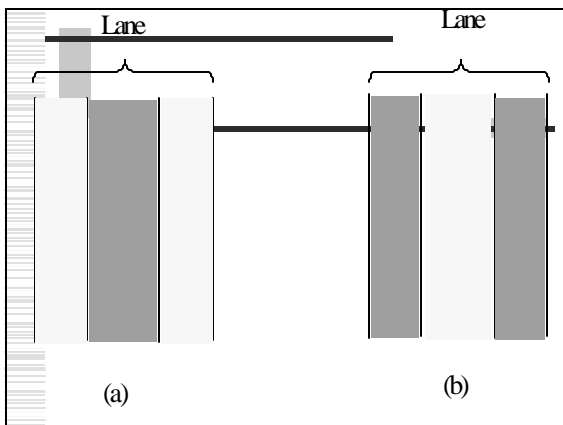
Advantages of intrinsic smartness

- Low cost
- High durability
- Large functional volume
- Absence of mechanical property loss



Advantages of automatic highway

- ❖ Safety
- ❖ Mobility



Applications of materials

Topic 1

Reading assignment

- ♦ Chung, “Composite Materials”, Ch. 1 on Applications.
- ♦ Askeland and Phule, The Science and Engineering of Materials, 4th Edition, Ch. 15 on Polymers.

Applications

- ♦ Structural applications
- ♦ Electronic applications
- ♦ Thermal applications
- ♦ Electrochemical applications
- ♦ Environmental applications
- ♦ Biomedical applications

History of human civilization

- ♦ Stone Age
- ♦ Bronze Age
- ♦ Iron Age
- ♦ Steel Age
- ♦ Space Age
- ♦ Electronic Age

Types of materials

- ♦ Metals
- ♦ Ceramics
- ♦ Polymers
- ♦ Semiconductors
- ♦ Composite materials

Ceramics

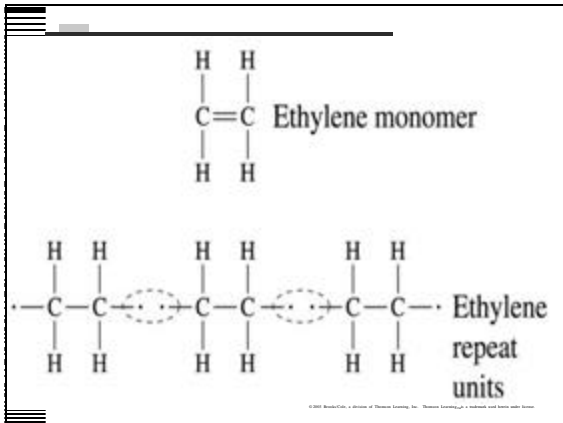
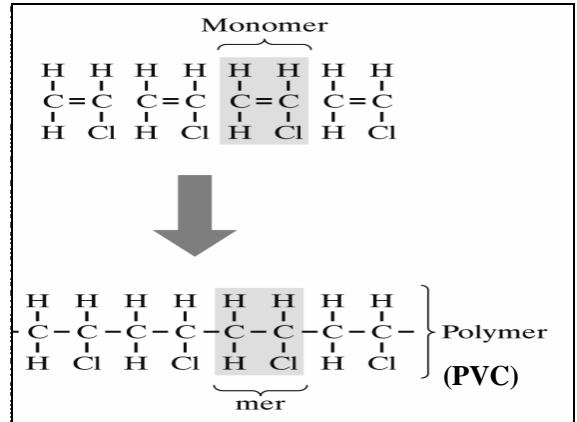
- ♦ Ionic/covalent bonding
- ♦ Very hard (brittle)
- ♦ High melting temperature
- ♦ Low electrical/thermal conductivity

Examples of ceramics

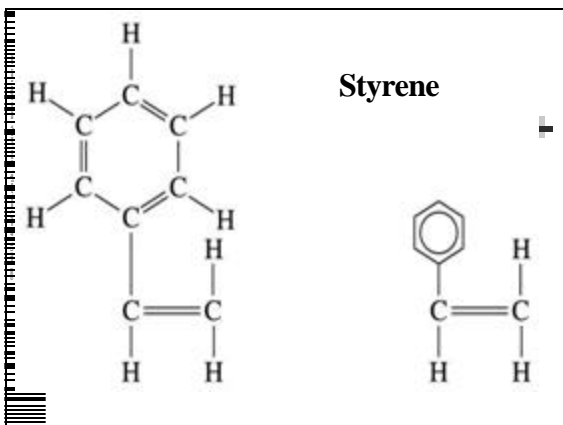
- ♦ Al_2O_3 (aluminum oxide or alumina)
- ♦ Fe_3O_4 (iron oxide or ferrite)
- ♦ WC (tungsten carbide)
- ♦ Cement (silicates)

Polymers

- ◆ Molecules
- ◆ Soft
- ◆ Low melting temperature
- ◆ Low electrical/thermal conductivity

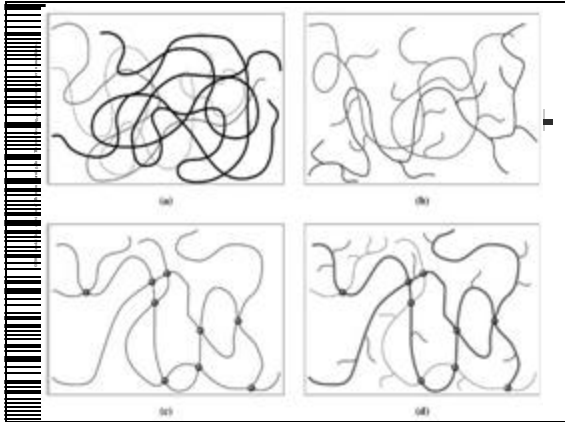


Name	Monomer
General-use polymers	
Polyethylene	$ \begin{array}{c} \text{H} & \text{H} \\ & \\ \text{C} & = & \text{C} \\ & \\ \text{H} & \text{H} \end{array} $
Polyvinyl chloride	$ \begin{array}{c} \text{H} & \text{H} \\ & \\ \text{C} & = & \text{C} \\ & \\ \text{H} & \text{Cl} \end{array} $
Polypropylene	$ \begin{array}{c} \text{H} & \text{H} \\ & \\ \text{C} & = & \text{C} \\ & \\ \text{H} & \text{CH}_3 \end{array} $
Polystyrene ³	$ \begin{array}{c} \text{H} & \text{H} \\ & \\ \text{C} & = & \text{C} \\ & \\ \text{H} & \text{C}_6\text{H}_5 \end{array} $



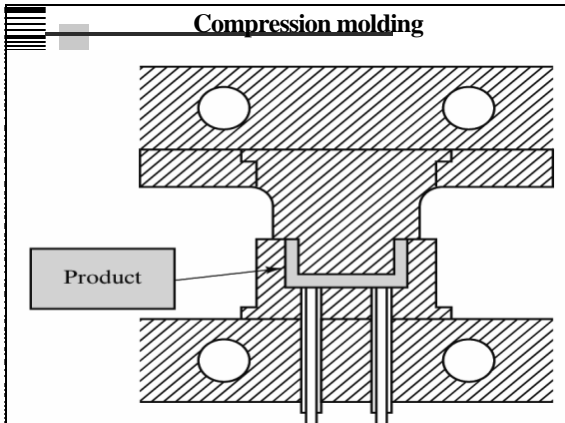
Examples of polymers

- ◆ Rubber
- ◆ Polyester
- ◆ Nylon
- ◆ Cellulose
- ◆ Pitch



Types of polymer

- ♦ Thermoplastic (softens upon heating)
- ♦ Thermoset (does not soften upon heating)

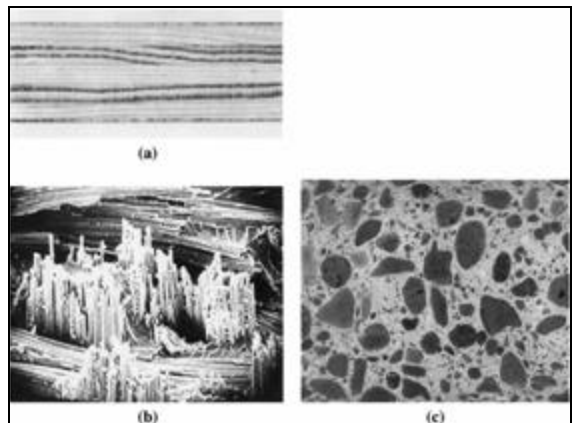


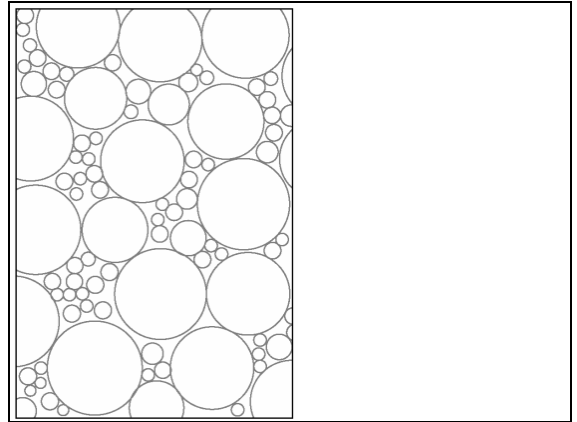
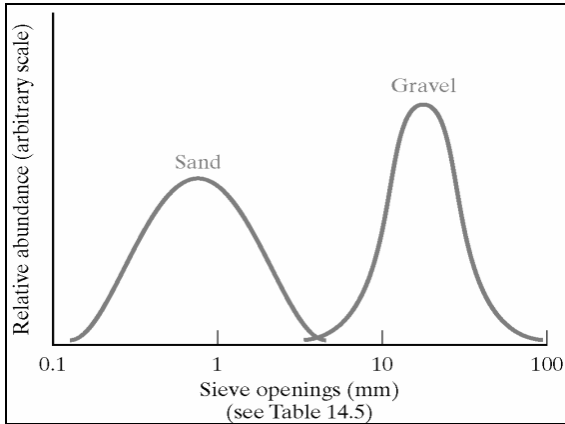
Composites

Artificial combinations of materials

Composite materials

- ♦ Polymer-matrix composites
- ♦ Cement-matrix composites
- ♦ Metal-matrix composites
- ♦ Carbon-matrix composites
- ♦ Ceramic-matrix composites





Composite materials

- ◆ Particulate
- ◆ Fibrous (discontinuous fibers)
- ◆ Fibrous (continuous fibers)
- ◆ Lamellar

Cement-matrix composites

- ◆ Cement paste
- ◆ Mortar
- ◆ Concrete

Carbons

- ◆ Graphite
- ◆ Diamond
- ◆ Fullerenes (buckminsterfullerenes)
- ◆ Carbon nanotubes
- ◆ Turbostratic carbon
- ◆ Diamond-like carbon (DLC)
- ◆ Intercalation compounds of graphite
- ◆ Exfoliated graphite (“worms”)
- ◆ Flexible graphite

Structures

- ◆ Buildings, bridges, piers, highways, landfill cover
- ◆ Aircraft, satellites, missiles
- ◆ Automobiles (body, bumper, shaft, window, engine components, brake, etc.)
- ◆ Bicycles, wheelchairs
- ◆ Ships, submarines
- ◆ Machinery
- ◆ Tennis rackets, fishing rods, skis

Structures (continued)

- ♦ Pressure vessels, cargo containers
- ♦ Furniture
- ♦ Pipelines, utility poles
- ♦ Armor, helmets
- ♦ Utensils
- ♦ Fasteners
- ♦ Repair materials

Multifunctionality in structures

- ♦ Load bearing
- ♦ Assembly and packaging
- ♦ Vibration reduction (damping)
- ♦ Structural health monitoring (damage sensing)
- ♦ Structural vibration control
- ♦ Modulus control

Multifunctionality in structures (continued)

- ♦ Self-sensing of strain, damage and temperature
- ♦ Building management
- ♦ Building security
- ♦ Thermal insulation
- ♦ Self-heating (e.g., deicing)
- ♦ Self-healing
- ♦ Electromagnetic interference (EMI) shielding
- ♦ Low observability (Stealth)
- ♦ Energy generation

Embedded or attached devices or materials

- ♦ Sensors (e.g., strain gages, optical fibers)
- ♦ Actuators (e.g., electrostrictive materials, magnetostrictive materials, shape-memory alloys, etc.)
- ♦ Viscoelastic materials
- ♦ Magnetorheological materials
- ♦ Electrorheological materials

Disadvantages of embedded or attached devices

- ♦ High cost
- ♦ Poor durability
- ♦ Poor repairability
- ♦ Limited functional volume
- ♦ Degradation of mechanical properties

Structural performance

- ♦ High strength
- ♦ High modulus (stiffness)
- ♦ Mechanical fatigue resistance
- ♦ Thermal fatigue resistance
- ♦ Low density
- ♦ Corrosion resistance
- ♦ Moisture resistance
- ♦ Freeze-thaw durability

Structural performance (continued)

- ♦ High temperature resistance
- ♦ Thermal shock resistance
- ♦ Low thermal expansion coefficient
- ♦ Creep resistance
- ♦ Low fluid permeability
- ♦ Repairability
- ♦ Maintainability
- ♦ Processability

Electronic applications

- ♦ Electrical applications
- ♦ Optical applications
- ♦ Magnetic applications

Electrical applications

- ♦ Computers
- ♦ Electronics
- ♦ Electrical circuitry (resistors, capacitors, inductors)
- ♦ Electronic devices (diodes, transistors)
- ♦ Optoelectronic devices (solar cells, light sensors, light-emitting diodes)
- ♦ Thermoelectric devices (heaters, coolers, thermocouples)

Electrical applications (continued)

- ♦ Piezoelectric devices (sensors, actuators)
- ♦ Robotics
- ♦ Micromachines (microelectromechanical systems or MEMS)
- ♦ Ferroelectric computer memories
- ♦ Electrical interconnections (solder joints, thick-film conductors, thin-film conductors)
- ♦ Dielectrics (electrical insulators in bulk, thick-film and thin-film forms)

Electrical applications (continued)

- ♦ Substrates for thin films and thick films
- ♦ Heat sinks
- ♦ Electromagnetic interference (EMI) shielding
- ♦ Cables
- ♦ Connectors
- ♦ Power supplies
- ♦ Electrical energy storage
- ♦ Motors
- ♦ Electrical contacts, brushes (sliding contacts)

Electrical applications (continued)

- ♦ Electrical power transmission
- ♦ Eddy current inspection (use of a magnetically induced electrical current to indicate flaws in a material)

Optical applications

- Lasers
- Light sources
- Optical fibers (materials of low optical absorptivity for communication and sensing)
- Absorbers, reflectors and transmitters of electromagnetic radiation
- Photography
- Photocopying
- Optical data storage
- Holography

Magnetic applications

- ♦ Transformers
- ♦ Magnetic recording (data storage)
- ♦ Magnetic computer memories
- ♦ Magnetic field sensors
- ♦ Magnetic shielding
- ♦ Magnetically levitated trains

Magnetic applications (continued)

- ♦ Robotics
- ♦ Micromachines
- ♦ Magnetic particle inspection
- ♦ Magnetic energy storage
- ♦ Magnetostriction
- ♦ Magnetorheological fluids
- ♦ Magnetic resonance imaging (MRI, for patient diagnosis)
- ♦ Mass spectrometry (for chemical analysis)

Electronic packaging

- ♦ Electrical interconnections
- ♦ Chip carriers
- ♦ Interlayer dielectrics
- ♦ Encapsulations
- ♦ Heat sinks
- ♦ Thermal interface materials
- ♦ Housings
- ♦ EMI shielding

Thermal applications

- ♦ Heating and cooling of buildings
- ♦ Industrial heating (casting, annealing, deicing, etc.)
- ♦ Refrigeration
- ♦ Microelectronic cooling
- ♦ Heat removal (brakes, cutting, welding, chemical reactions, etc.)

Mechanisms of heat transfer

- ♦ Conduction (by electrons, ions or phonons)
- ♦ Convection (by hot fluid, whether forced or natural convection)
- ♦ Radiation (black-body radiation, particularly infrared radiation, for space heaters)

Materials for thermal applications

- ♦ Thermal conductors
- ♦ Thermal insulators
- ♦ Heat retention materials (high heat capacity)
- ♦ Thermal interface materials
- ♦ Thermoelectric materials

Electrochemical reaction

- ♦ Anode
- ♦ Cathode
- ♦ Electrolyte
- ♦ Catalyst (optional)

Electrochemical applications

- ♦ Batteries
- ♦ Fuel cells (galvanic cells in which the reactants are continuously supplied, e.g., the hydrogen-oxygen fuel cell)

Environmental protection

- ♦ Pollutant removal (e.g., filtration, absorption by activated carbon)
- ♦ Reduction in the amount of pollutant generated (e.g., use of biodegradable polymers)
- ♦ Recycling
- ♦ Electronic pollution control

Biomedical applications

- ♦ Diagnosis
- ♦ Treatment
- ♦ Scope: conditions, diseases, disabilities, and their prevention

Biomedical materials and devices

- ♦ Implants
- ♦ Bone replacement materials
- ♦ Bone growth support
- ♦ Surgical and diagnostic devices
- ♦ Pacemaker
- ♦ Electrodes for collecting or sending electrical or optical signals

Biomedical materials and devices (continued)

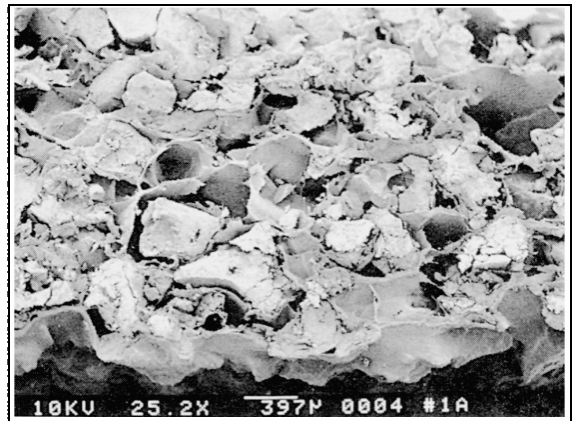
- ♦ Wheelchairs
- ♦ Devices for helping the disabled
- ♦ Exercise equipment
- ♦ Pharmaceutical packaging
- ♦ Instrumentation

Requirements of implant materials

- ♦ Biocompatible
- ♦ Corrosion resistant
- ♦ Wear resistant
- ♦ Fatigue resistant
- ♦ Durability for tens of years

A biomedical composite material

- ♦ Particulate composite
- ♦ Ceramic particles: hydroxyapatite + tricalcium phosphate
- ♦ Polymer matrix: collagen




Desirable qualities of an adsorption material

- ♦ Large adsorption capacity
- ♦ Pores accessible from the outside
- ♦ Pore size large enough for relatively large molecules or ions to lodge
- ♦ Ability to be regenerated or cleaned after use
- ♦ Fluid dynamics for fast movement of the fluid
- ♦ Selective adsorption of certain species

Pore size nomenclature

- ♦ Macropores (exceeds 500 Å)
- ♦ Mesopores (between 20 and 500 Å)
- ♦ Micropores (between 8 and 20 Å)
- ♦ Micromicropores (less than 8 Å)



Functions of filter materials

- ◆ **Molecule or ion removal
(by adsorption)**
- ◆ **Particle removal**