

Maintaining Gravel Roads



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a joint program between MaineDOT & FHWA

What's wrong here???





How about this one?



7/22/20

problem??



Lots of good gravel here



Too many “fines”, poor drainage, no crown

and here?



Edge dams

Washboard

A grader “driver” has been here



where's the snowbank?



What's happening here?



"explosions" to
dislodge the "glue"



Loose aggregate

The "fines" that bind

What makes a Good Road?

- Proper drainage
- Proper maintenance
- Good materials
- A good base

Anyone who maintains a gravel road MUST:

- Maintain the **road and ditches** to the proper shape and surface condition to promote:
 - ✓ rideability,
 - ✓ good drainage, and
 - ✓ low maintenance cost, and
- take care of the grading equipment
- or hire someone who knows what they're doing

For those of you who are managers or foremen:

- You need to always remember the fundamental concepts of proper gravel road maintenance
- You need to make sure that you are getting your money's worth



Does your Grader operator know:

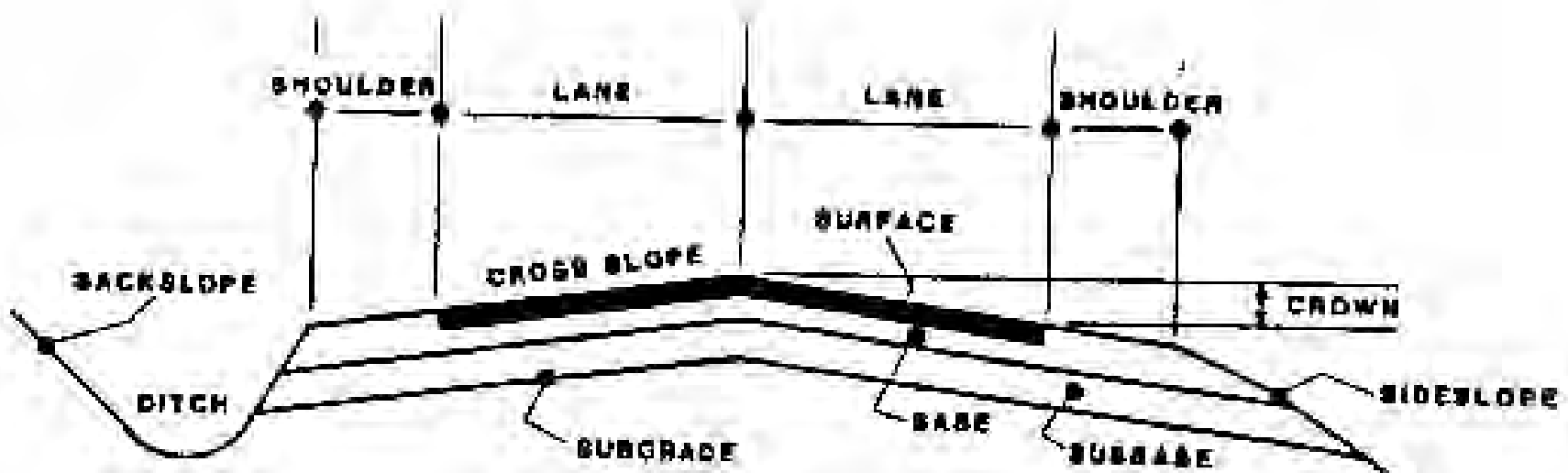
- Principles of proper shaping
- How to ditch
- Not to operate too fast

The three most important elements to maintaining a good road are:

- Drainage
- Drainage
- Drainage

To maintain good drainage,
a road needs:

Proper cross section



WITHOUT proper drainage

No road can survive







00 5 12



02 6 16

WITH proper drainage

- You can maintain a stable base
- Keep a proper cross section
- Have shoulders and slopes and ditches which will drain properly
- and.....you'll have better surface conditions

Practice good habits and your
time will be well spent





The "parts" of a road

wearing surface

base gravel



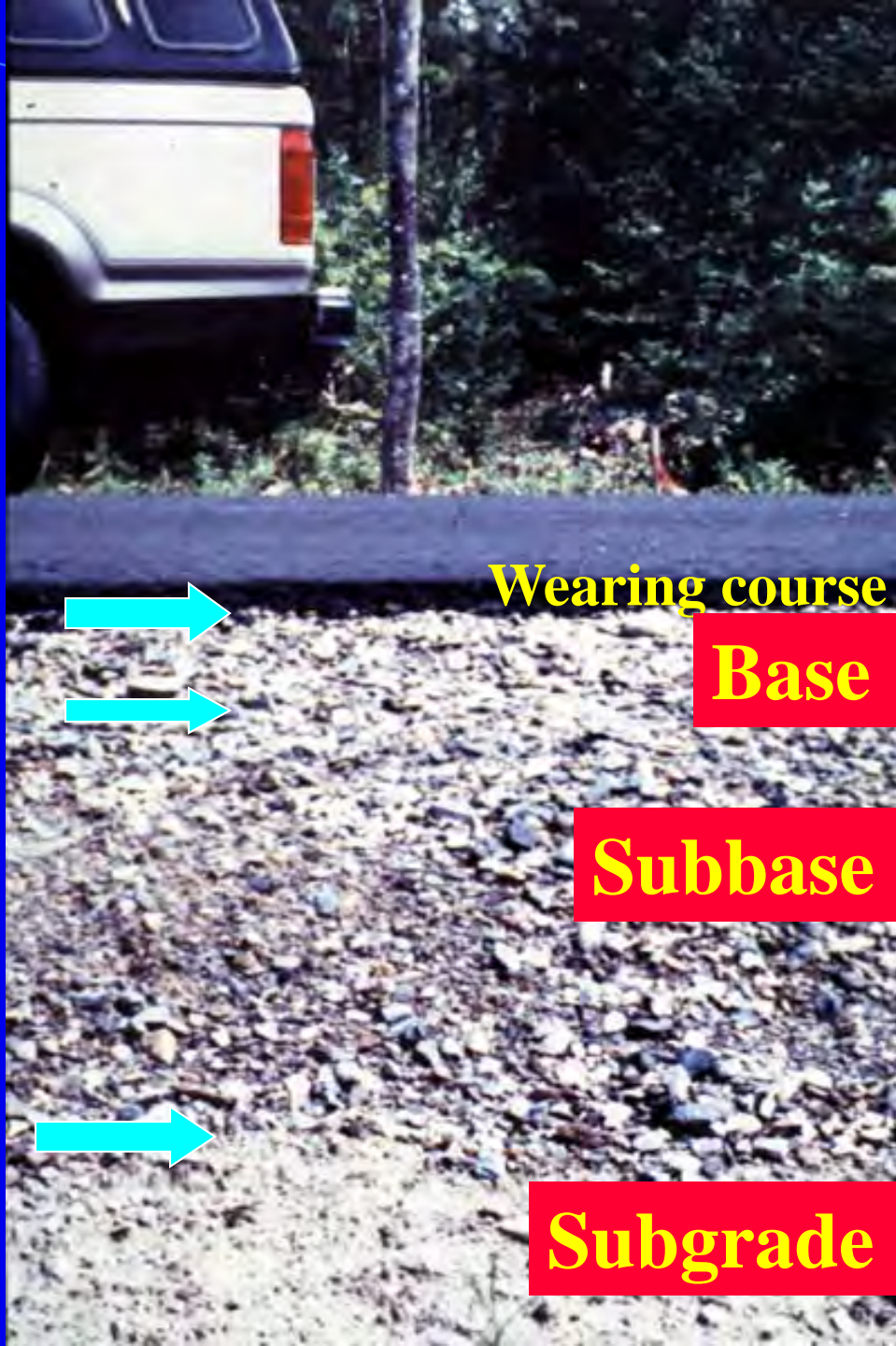
same on a gravel road

subbase

"bank run"

subgrade

"mother earth"



Wearing course

Base

Subbase

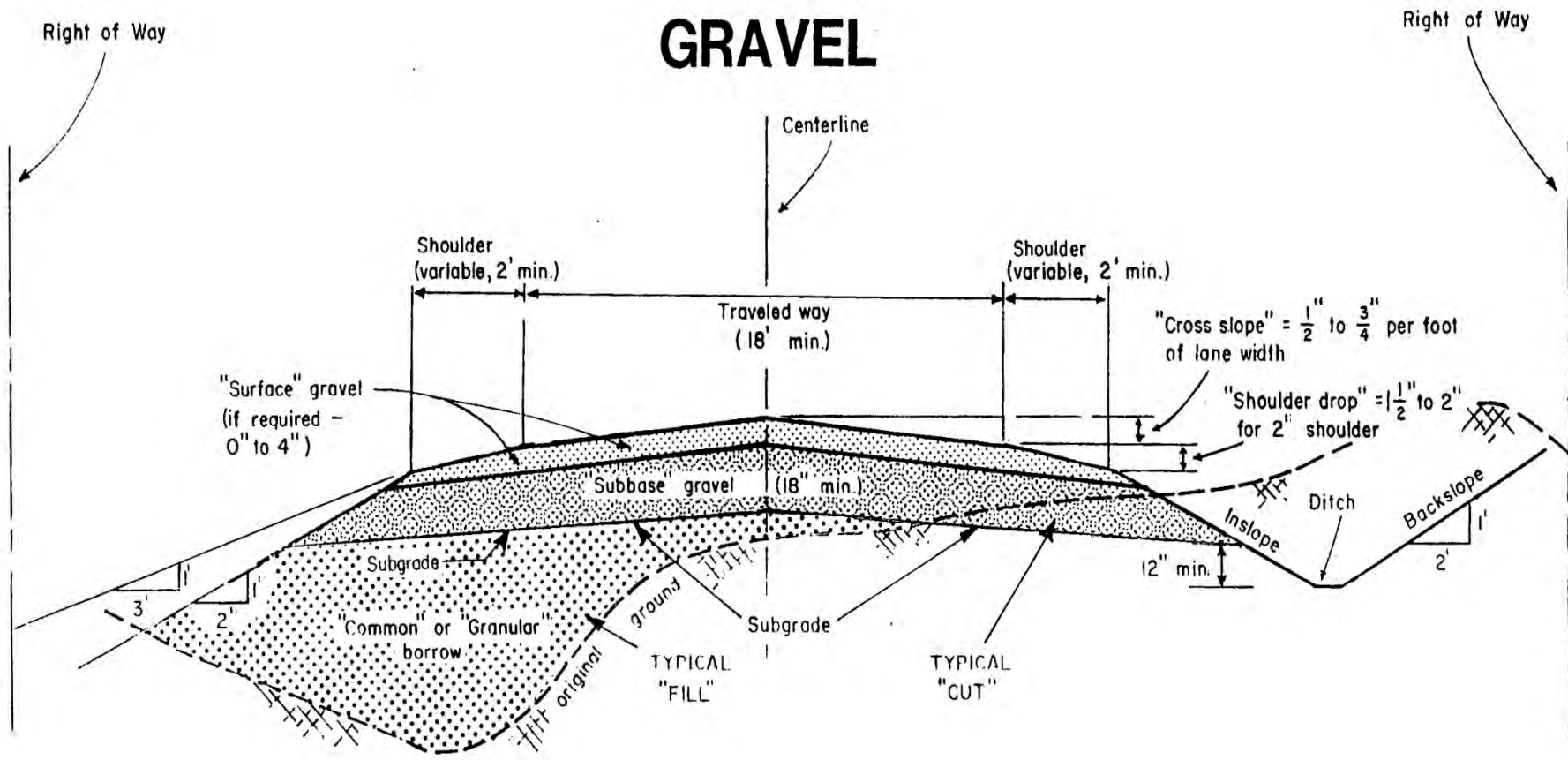
Subgrade

Paved Roads

Cross slope should be $\frac{1}{4}$ **in.** per ft of lane (2%)

Gravel Roads

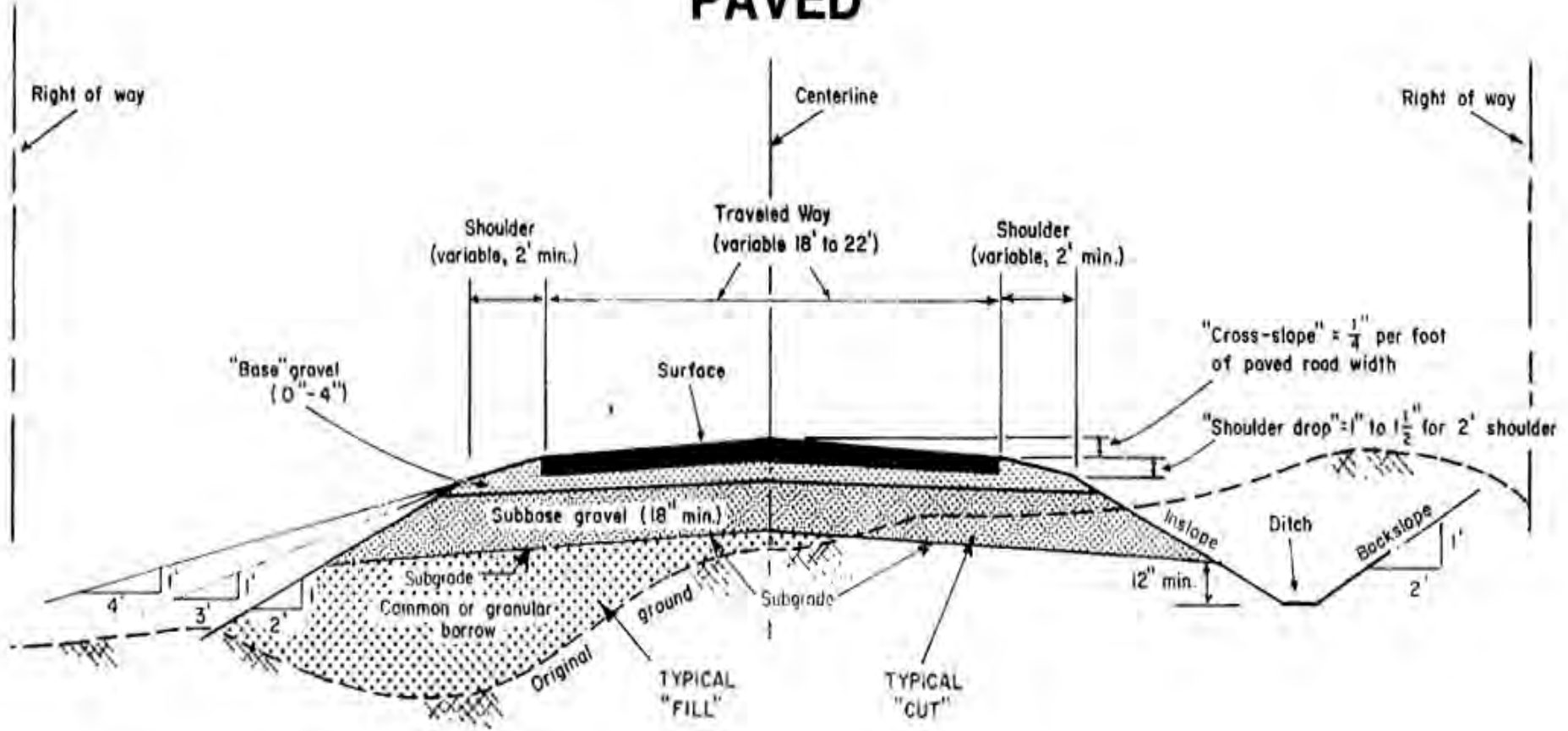
Cross slope should be $\frac{1}{2}$ **in.** per ft. of lane (4%)



DESIRABLE MINIMUM DIMENSIONS
OF A LOW-VOLUME GRAVEL ROAD

Figure 2 - 1

PAVED



DESIRABLE MINIMUM DIMENSIONS
OF A LOW-VOLUME PAVED ROAD

Figure 2 - 2

Gravel

“good versus bad”

- **Surface** gravel must:
 - ✓ have more “fines” than base gravel
(7% to 12% passing #200 sieve)
 - ✓ be strong enough to carry loads
 - ✓ be stable against volume change as water content varies
 - ✓ “pack” well and be stable against rutting

Gravel

“good versus bad”

- **Base** gravel must:
 - ✓ have less “fines” than surface gravel
(0 % to 7% passing the #200 sieve)
 - ✓ have larger stone for strength
 - ✓ have a variety of stone sizes to remain stable
 - ✓ be stable against volume change as water content varies

Gravel

“good versus bad”

- **A good gravel:**
 - has particle sizes from specks as fine as flourto particles as large as 1 to 2 inch.
 - has angular shaped stones rather than rounded shapes so that the pieces fit closely and “lock” together
 - has enough....but not too many..... “fines” so that dust and mud is avoided

Gravel

“good versus bad”

- A bad gravel:
 - has particle sizes which are uniform or all one size
 - has rounded stones rather than angular ones so that the pieces shift and don't “pack” well
 - has too many “fines” so that it's dusty in the summer and muddy in the spring

Gravel

“good versus bad”

- How to tell if you have good gravel:

- 1) Check it yourself – are the stones angular or rounded?
Is there a variety of particle size? When wet, does it get sticky, lumpy, or noncohesive?
- 2) Have someone with road building experience check it
- 3) Take samples and send it to the lab for a “sieve analysis”

Typical gravel road probs

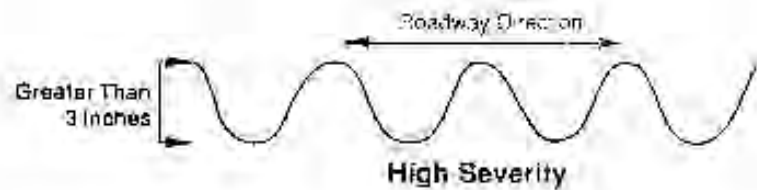
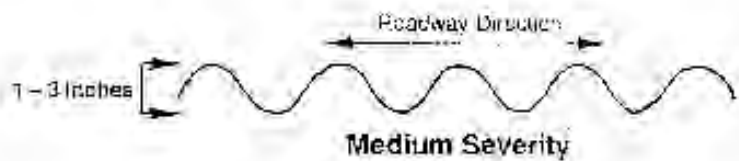
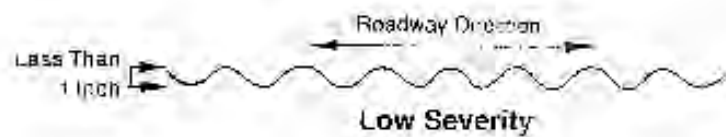
- MUD
- WASHBOARD
- DUST
- RUTTING
- POTHOLES

“Washboarding”





CORRUGATIONS



“Washboarding”

- Usually caused by traffic volume & speed and loose aggregate
- Usually form on hills, curves, areas of acceleration/deceleration, or where road is soft or potholed
- Can be formed by driving a grader too fast (over 3-4 mph)

“Washboarding”

- usually can be prevented by:
 - ✓ slowing the grader down
 - ✓ using stable gravel that “packs” well
 - ✓ “crowning” the surface properly
 - ✓ using a stabilizer (ie calcium chloride)

“Washboarding”

How to Correct???

- For “light” problem – routine blading
- For “medium to severe” problem –
 - ✓ Do not just fill them in !
 - ✓ Scarify to 7 to 10 cm, add binder or gravel, and mix and reshape

Dust & Mud Control



Dust Control

- Water
- Petroleum based (oil, emulsion, etc)
- Lignosulfonate (organic/pulp making process)
- Magnesium chloride
- Calcium chloride



Freshly applied liquid CaCl_2

Dust Control

- Dust is the binder or "glue" which holds road gravel together.
- If you have clouds of dust, you are losing the "glue"
- Stabilizing the gravel saves gravel and money !



Dust Control

- Chemicals, such as calcium chloride, are **VERY** effective for stabilization
- Saves up to 80% of "lost" gravel
- Saves up to 50% of grading costs
- Reduces frequency and magnitude of grading
- Reduces roadside ditch cleaning
- Saves on operating costs, fuel, and downtime
- **REDUCES** runoff to the lake/pond

Dust Control

- If an average road loses 1 inch of gravel through dust every year, that's about 300 cu. yds. each year for each mile

And how much do you pay for a cu. yd. of gravel??

A gravel road in a snowy forest. The road is covered in gravel and has many tire tracks. The surrounding area is covered in snow and has several trees. In the background, there is a wooden structure, possibly a cabin or a shed. The text "Best solution= geotextile + GOOD gravel" is overlaid on the image in yellow.

Best solution= geotextile + GOOD gravel

Culverts

- Make sure they are sized properly
- Compaction, compaction, compaction
- Many materials:
 - ✓ Concrete
 - ✓ Galvanized corrugated steel
 - ✓ Aluminum/zinc corrugated steel
 - ✓ Aluminum corrugated
 - ✓ Plastic



U.S. Department
of Transportation

**Federal Highway
Administration**

Gravel Roads

Maintenance and Design Manual

South Dakota Local Transportation
Assistance Program (SD LTAP)

Report No. LTAP-02-002 April 2005



FREE upon request

Problems Associated With Gravel Roads



U.S. Department
of Transportation

**Federal Highway
Administration**

Publication No. FHWA-SA-98-045

May 1998

"Dig Safe"

Title 23, § 3360-A



Dig Safe System, Inc.

1-888-DIG-SAFE
MA - ME - NH - RI - VT



Members
8-1-1 or

3 days before !!

1-888-DIGSAFE or www.digsafe.com

Nonmembers

1-866-OKTODIG

www.OKTODIG.com



For public roads, you still have to call DS and other nonmembers. The call is good for 1 year and you have to provide notice to PUC.

For private roads, you don't have to call but have to follow 2 conditions and go no lower than 6"

The End