

Maintenance Items

Maintenance Capacities Chart

Model	Production Year	Oil Change Capacity:	Oil Filter Part #	(NGK®) Spark Plug	5W30 4M	10W30 4M	20W40 4M	Gear Case Capacity in Ounces
F2.5	2005-	10 US OZ.	N/A	BR6HS-10	✓	✓	✓	2.5
F4	2005-	17 US OZ.	N/A	BR6HS-10	✓	✓	✓	3.5
F4A / F6A	2010-	20 US OZ	N/A	CR6HSB7	✓	✓	✓	4.0
F6 / F8C / T8D	2005-	27 US OZ.	N/A	BR6HS-10	✓	✓	✓	F6 / F8 = 5.1 T8 = 12.5
New F8 "S"	2015-	27 US OZ	N/A	BR6HS-10	✓	✓	✓	5.1
New F8 "L"	2015-	27 US OZ	N/A	BR6HS-10	✓	✓	✓	5.1
F9.9F / T9.9G	2008-	27 US OZ.	N/A	BR6HS-10	✓	✓	✓	F9.9F = 5.1 T9.9G = 12.5
F15C / F20	2007-	1.9 US QT	5GH-13440-60-00	DPR6EA-9	✓	✓	✓	8.5
F25A / T25A	2009-	1.7 US QT	5GH-13440-60-00	DPR6EA-9	✓	✓	✓	F25 = 11 T25 = 15
F25	2017-	1.2 US QT	5GH-13440-60-00	DPR6EB-9	✓	✓	✓	F25 = 11
F40A	2009-	1.8 US QT	5GH-13440-60-00	DPR6EB-9	✓	✓	✓	15
F50 / T50 / F60 / T60	2005-	2.2 US QT	5GH-13440-60-00	DPR6EB-9	✓	✓	✓	F50 / F60 = 14.5 T50 / T60 = 22.7
F70LA	2010-	2.2 US QT	5GH-13440-60-00	LKR7E	✓	✓	✓	22.7
F75 / F90	2005-	3.9 US QT	5GH-13440-70-00	LFR5A-11	✓	✓	✓	22.7
F90B	2016-	3.4 US QT	5GH-13440-70-00	LKR6E	✓	✓	✓	26
VF90	2017	3.4 US QT	5GH-13440-70-00	LKR6E	✓	✓	✓	26
F115	2000-	3.9 US QT	5GH-13440-70-00	LFR6A-11	✓	✓	✓	RH Rotation = 25.7 LH Rotation = 24.2
F115	2014-	3.38 US QT	5GH-13440-70-00	LKR6E	✓	✓	✓	RH Rotation = 25.7 LH Rotation = 24.2
VF115	2015-	3.38 US QT	5GH-13440-70-00	LKR6E	✓	✓	✓	25.7
F150	2004-	4.7 US QT	69J-13440-03-00	LFR5A-11	✓	✓	✓	RH Rotation = 33.1 LH Rotation = 29.4
F150B	2015-	4.8 US QT	69J-13440-03-00	LFR5A-11	✓	✓	✓	RH Rotation = 33.1 LH Rotation = 29.4
VF150	2013-	4.8 US QT	69J-13440-03-00	LFR6A-11	✓	✓	⊘	33.1
F175	2014-	4.8 US QT	69J-13440-03-00	LFR6A-11	✓	✓	✓	33.2
VF175	2015-	4.8 US QT	69J-13440-03-00	LFR6A-11	✓	✓	⊘	33.1

This chart is provided for reference only, always refer to the proper service manual for the most accurate information.

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Model	Production Year	Oil Change Capacity:	Oil Filter Part #	(NGK®) Spark Plug	5W30 4M	10W30 4M	20W40 4M	Gear Case Capacity in Ounces
F200 (Inline 4 Cyl)	2013-	4.7 US QT	69J-13440-03-00	LFR6A-11	✓	✓	✓	RH Rotation = 33.2 LH Rotation = 33.2
F200 / F225 (V6)	2002-	5.0 US QT	69J-13440-03-00	LFR5A-11	✓	✓	✓	RH Rotation = 38.9 LH Rotation = 33.8
VF200 / VF225 / VF250	2010-	7.1 US QT	N26-13440-02-00	LFR6A-11	✓	✓	⊘	36
VF250XA	2015-	7.1 US QT	N26-13440-02-00	LFR6A-12	✓	✓	⊘	35.2
F225CA / F250CA / F300CA	2010-	6.7 US QT	N26-13440-02-00	LFR6A-11	✓	✓	✓	35.2
F225 Sport	2008-	5.0 US QT	69J-13440-03-00	LFR6A-11	✓	✓	✓	31.1
F250 (A & B)	2005-	5.0 US QT	69J-13440-03-00	LFR6A-11	✓	✓	✓	RH Rotation = 31.1 LH Rotation = 27.2
F300 / F350	2008-	6.8 US QT	N26-13440-02-00	LFR6A-11	✓	✓	✓	RH Rotation = 51.4 LH Rotation = 44.3
XTO® 425	2018-	8.2 US QT	N26-13440-02-00	ILMAR7E9	✓	✓	✓	RH Rotation = 65.9 LH Rotation = 61.8

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4-Stroke Spark Plugs

Four Stroke Model	NGK® Number	Gap (mm)	Gap (in)	Yamaha Part Number
F2.5, F4	B6HS	0.6	0.024	B6HS0000000
F4A, F6A	CR6HSB	0.7	0.028	CR6HSB000000
F6	BR6HS-10	1.0	0.04	BR6HS1000000
F8, T8, New F8	BR6HS-10	1.0	0.04	BR6HS1000000
New F8 "L"	BR6HS-10	1.0	0.039	BR6HS1000000
F9.9/FT9.9/T9.9 (85-03) cold climates	CR4HSA	0.6	0.024	CR4HSA000000
F9.9/FT9.9/T9.9 (85-04)	CR6HS	0.6	0.024	CR6HS0000000
F9.9, T9.9, FT9.9 (05-)	DPR6EA-9	0.8	0.032	DPR6EA900000
F9.9F, T9.9G	BR6HS-10	1.0	0.04	BR6HS1000000
F15	DPR6EA-9	0.8	0.032	DPR6EA900000
F20, F15C	DPR6EB-9	0.9	0.036	DPR6EB900000
F25 (98-05)	DPR6EA-9	1.0	0.039	DPR6EA900000
T25 (06-), F25 (06-), F30 (01-05)	DPR6EA-9	0.9	0.036	DPR6EA900000
F25A, T25A	DPR6EB-9	0.9	0.036	DPR6EB900000
F25C	DPR6EB-9	0.9	0.036	DPR6EB900000
F40	DPR6EA-9	0.9	0.036	DPR6EA900000
F40A	DPR6EB-9	0.9	0.036	DPR6EB900000
F50/T50 (95-04), F60/T60 (-04)	DPR6EA-9	0.9	0.036	DPR6EA900000
F50/T50 (05-), F60/T60 (05-)	DPR6EB-9	0.9	0.036	DPR6EB900000
F70A	LKR7E	0.9	0.035	LKR7E0000000
F75, F80, F90, F100	LFR5A-11	1.1	0.044	LFR5A1100000
F90B	LKR6E	0.9	0.035	LKR6E0000000
VF90	LKR6E	0.9	0.035	LKR6E0000000
F115, LF115	LFR6A-11	1.1	0.044	LFR6A1100000
F115	LKR6E	0.9	0.035	LKR6E0000000
VF115	LKR6E	0.9	0.035	LKR6E0000000
F150, F150B ,	LFR5A-11	1.0	0.039	LFR5A1100000
VF150, F175, VF175, F200 (inline)	LFR6A-11	1.1	0.043	LFR6A1100000
F200, F225 (V6)	LFR5A-11	1.0	0.04	LFR5A1100000



NGK® Spark Plugs are used in all of the Yamaha Outboards you service through out the year. Since 1936 NGK® has lead the industry in technology, innovation and world class design of its entire product line. You can depend on NGK® for quality and reliability.

4-Stroke Spark Plugs

Four Stroke Model	NGK® Number	Gap (mm)	Gap (in)	Yamaha Part Number
VF200, VF225, VF250	LFR6A-11	1.1	0.043	LFR6A1100000
New VF250"X"	LFR6A-11	1.1	0.043	LFR6A1100000
F250, LF250, F250B, LF250B	LFR6A-11	1.1	0.044	LFR6A1100000
4.2L- F225, LF225, F250, LF250, F300, LF300	LFR6A-11	1.1	0.043	LFR6A1100000
V8- F300, LF300, F350, LF350	LFR6A-11	1.1	0.044	LFR6A1100000
XTO® 425	ILMARE9	N/A	N/A	LMAR7E900000

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2-Stroke Spark Plugs

Two Stroke Model	NGK® Number	Gap (mm)	Gap (in)	Yamaha Part Number
2	B5HS	0.6	0.024	B5HS0000000
3	B6HS-10	0.9	0.036	B6HS1000000
4, 5	B7HS	0.6	0.024	B7HS1000000
6, 8	B7HS-10	0.9	0.036	B7HS1000000
9, 9, 15, 20, 25	B7HS-10	1	0.04	B7HS0000000
C25 (90-97), 30 (84-86), C30 (89-92)	B7HS	0.6	0.024	B7HS0000000
30 (87-02)	B7HS-10	1	0.04	B7HS1000000
C30 (93-97)	B8HS-10	1	0.04	B8HS1000000
40 (84 - 05), C40 (97 - 02)	B7HS-10	1	0.04	B7HS1000000
C40 (89-97)	B8HS	0.6	0.024	B8HS0000000
E48 (95-00)	B7HS	1	0.04	B7HS0000000
50, P50, C55	B8HS-10	1	0.04	B8HS1000000
C50	B8HS	0.6	0.024	B8HS0000000
60, C60, E60, P60, 70, C70, C75, E75, P75	B8HS-10	1	0.04	B8HS1000000
C80, C85, 90, B90, C90	B8HS-10	1	0.04	B8HS1000000
115, B115, C115, P115, S115	BR8HS-10	1	0.04	BR8HS1000000
130, L130, S130	BR9HS-10	1	0.04	BR9HS1000000
150 (-87), 150 / SX150 / LX150 (96-), S150 (99-)	BR7HS-10	1	0.04	BR7HS1000000
C150 (96), DX (99-), P150(96-), PX150, V150 (00-)	BR7HS-10	1	0.04	BR7HS1000000
150 / L150 (88-95), C150 (97-)	BR8HS-10	1	0.04	BR8HS1000000
D150 (97-99), P150 (86-95)	BR8HS-10	1	0.04	BR8HS1000000
VZ150 (-01), Z150 / LZ150 (-01)	BKR6ES-11	Note 2	Note 2	BKR6ES110000
VZ150 (01-), Z150 / LZ150 (01-)	BKR6E-KU	Note 2	Note 2	BKR6E100000
175, S175, V175, P175	BR8HS-10	1	0.04	BR8HS1000000
VZ175 (01-), Z175/LZ175 (01-), Z200/LZ200 (01-)	BKR7E-KU	Note 2	Note 2	BKR7E100000
VZ175 (01), Z175 / LZ175 (01), Z200 / LZ200 (-01)	BKR7ES-11	Note 2	Note 2	BKR7ES114000
200, S200, SX200, LX200, V200, VX200, P200 (96 -)	BR8HS-10	1	0.04	BR8HS1000000
VZ200 (05-) VZ225, VZ250, VZ300	BKR6E-KU	Note 3	Note 3	BKR6E100000
225 2.6L (-95), L225/S225 3.L (97-), LX225/SX225	BR9HS-10	1	0.04	BR9HS1000000
225/L225 3.1L (-96), S225 3.1L (96), 225 2.6L (96-)	BR8HS-10	1	0.04	BR8HS1000000
V225, VX225, P200 (91-95)	BR9HS-10	1	0.04	BR9HS1000000
S250 / L250 (97-), SX250, LX250, VX250	BR9HS-10	1	0.04	BR9HS1000000
250/L250 (90-95) / S250 (96) B	BR8HS-10	1	0.04	BR8HS1000000
LZ250, Z250, Z300, LZ300	BKR6E-KU	Note 3	Note 3	BKR6E100000
V6 Excel	BR9HS-10	1	0.04	BR9HS1000000
V6 Spec	BR8HS-10	1	0.04	BR8HS1000000

Note 1: All NGK® spark plugs for Yamaha Outboards are sold in 10 packs. (Ordering 10 spark plugs will be equal to one box)

Note 2: Refer to Technical Bulletin O2000-015A to ensure the correct spark plug and gap are used.

Note 3: Refer to Technical Bulletin O2003-016 to ensure the correct spark plug and gap are used.

4-Stroke Oil Filters



3FV-13440-30-00

F25, F15 (1998-1999)
 F40 (1999-2000)
 T50 (1996-1999)
 F50 (1995-1999)
 F80, F100 (1999)



5GH-13440-60-00

F15C, F20
 F25 (04/2009 -)
 F40A (2001-)
 F50 / T50 (2005-)
 F60 / T60 (2005-)
 F70



5GH-13440-70-00

F15 (20000~2005)
 F30, F40, F40B
 F50 / T50 (1999-2004)
 F60 / T60 (1999-2004)
 F75, F90, F115
 T25, F25 (2000-04/2006)
 T9.9 / F9.9 (2005 - 04/06)
 F80, F100 (2000-)
 F90
 VF90



69J-13440-03-00

F150
 VF150
 F200 (Inline)
 F200, F225 (V6)
 F250, F250B



N26-13440-02-00

F225C, F250C, F300 (4.2L)
 F300, F350 (V8)
 VF200, VF225, VF250 (4.2L)
 XTO® 425



6G8-13440-00-00

F9.9 (1990 - 04/05)
 T9.9 (1991 - 04/05)



Oil Drain Screw Gasket
 Used on most Yamaha
 4-Stroke Models.
90430-14M09-00



Oil Drain Screw
 Used on most Yamaha
 4-Stroke Models.
90340-14M06-00

Why Yamaha Oil Filters?

Customers come to your dealership for the service they trust. Why risk that on an aftermarket filtration element and cardboard filter ends? Yamaha oil filters are constructed with molded high quality media for long life and superior filtration.



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2-Stroke Oil Strainers



6E5-13411-00-00

115, 130, 150, 175, 200
 B115, D150, DX150, PX150
 ProV150, V6 EXCEL
 P115, P150, P175, P200
 S115, S130, S150, S175,
 S200
 SX150, SX200
 V150, VX150, V175
 VZ150, VZ175, VZ200 (2.6L)
 Z150, Z175, Z200



6J8-13411-00-00

20, 25, 30 (89-)
 40, 50, 60, 70 (89-)
 C30 (89-)
 P40, P50, P60 (89-)
 Pro50



61A-13411-00-00

V200, V225
 VX200, VX225, VX250
 VZ200, VZ225 (3.3L)
 VZ250, VZ300 (3.3L)
 S225, SX225, S250, SX250
 250 (90-95)
 Z250, Z300



6H1-13411-00-00

90 (89-)
 C90, B90 (89-)



Electric Oil Pump Strainer

Used on all HPDI engines between the engine oil tank and the electric oil pump.

68F-13440-00-00



Remote Oil Tank Filter

Remote oil tank filters are regularly missed during yearly service. Replacing the filter during the service can help prevent issues later down the road.

646-24251-02-00

In Line Fuel Filters



646-24251-02-00

4 (97-99)
 F4 (99-06/2008)
 5 (97-01)
 6 (86-00)
 8
 F9.9 (85-04/2005)
 T9.9 (91-04/2005)



60V-24251-01-00

Z150, Z175
 Z200, Z225
 Z250, Z300
 VZ150, VZ175, VZ200
 VZ225, VZ250, VZ300



6C5-24251-00-00

F40 (EFI)
 F50/F60 (05-)
 T50/T60 (05-)
 F70
 F75/F90 (05-)
 F90B
 VF90



68T-24251-01-00

F4/F6 (09/2009-)
 F6 (01-04/2006)
 F8/T8 (01-)
 F9.9/T9.9G (04/2007-)



65W-24251-10-00

F30 (05-)
 F40 (05-)



67F-24251-02-00

F80
 F100



67F-14371-01-00

F80 (Carb Inlet)
 F100 (Carb Inlet)



6L5-24251-00-00

F2.5 (03-)
 3 (92-02)
 F4 (99-06/2008)



6AW-24502-10-00

F300 (V8)
 F350 (V8)



68V-24502-30-00

F115 (04/2010-)



68V-24502-02-00

F115 (-03/2010)

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69J-24501-00-00

F150 (-05)

F200 V6 (-05)

F225 (-05)



69J-24502-00-00

F70 (05-)

F90 (05-)

F150 (05-)

F200, F225 V6 (05-)



69J-24501-10-00

F150 (04/2005-)

F200, F225 V6 (04/2005-)

F250, F250B

Primary Fuel Filters



61N-24563-10-00

9.9, 15, 20, 25, C25 (94-)

F9.9/T9.9 (05-04/2006)

F15, F20, F25, T25 (05-)

30, 40, 50, 70, 90 (94-)

C30, C40, C50, C55, C70 (94-)

P40, P50, P60, P75 (94-)

F40 (99)

E48, E60, E75

F50/T50 (95-04)

F60/T60 (04-04/2005)

C75, C80, C85, C90 (94-)

F75 (03-04), F90 (03-04)

F80, F100, B90, B115

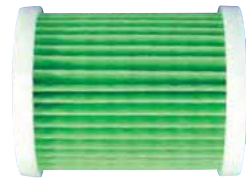
115/130/150/175 (94-)

C115 (94-96)

P115, P150, P175, P200 (94-)

S115, S130, S150, S175, S200

D150, V150, V175



6P3-WS24A-01-00

VZ150, VZ175 (04/2006-)

Z200, Z300 (04/2006-)

VZ200, VZ225 (04/2006-)

VZ250, VZ300 (04/2006-)

F150, F200, F225 (04/2006-)

F250, F250B (04/2006-)

VF200, VF225, VF250 (4.2L)

F225C, F250C, F300C (4.2L)

F300, F350 (V8)

XTO® 425



6F5-24563-00-00

9.9, 15 (-93)

25, 30, 40, 50, 70, 90 (-93)

C25, C30, C40, C55, C85 (-93)

CV25, CV30

CV40, CV50, CV85

P50/P60 (-93)

PRO50

115/130/150/175 (-93)

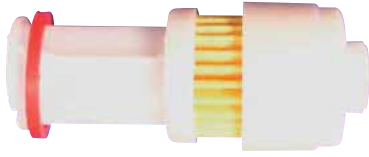
200/225 (-93)

C115 (-93)

P115, P150, P200 (-93)

ProV150

V6Special, V6Excel



65L-24563-00-00

- SX150, SX200, SX225, SX250
- VX150, DX150, PX150
- F150, F200, F225 (-04/2005)
- V200/V225
- VX200, VX225, VX250
- S225/S250 (97-99)



68V-24563-00-00

- F50/T50 (05-04/2006)
- F60/T60 (04/2005-)
- F75/F90 (05-04/2006)
- F115 (-04/2006)



68F-24563-10-00

- VZ150, VZ175 (05-04/2005)
- VZ200 (05-04/2005)
- Z150, Z175 (05-04/2005)
- Z200, Z250 (05-04/2005)
- VZ225, VZ250 (05-04/2005)
- VZ300, Z300 (04-04/2005)



68F-24563-00-00

- VZ150, VZ175, VZ200 (-04)
- Z150, Z175, Z200, Z250 (-04)
- VZ225, VZ250 (-04)



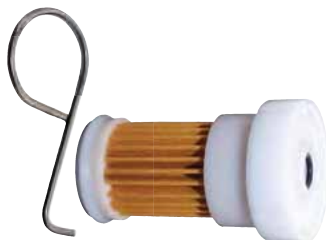
6D8-WS24A-00-00

- F40A
- F50/T50, F60/T60 (04/2006-)
- F70
- F75, F90, F115 (04/2006-)
- F90B
- VF90



61A-24563-00-00

- S225, S250 (96)
- C115, C150 (97-)



6P2-WS245-00-00

- F250 (2005-04/05)

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Remote Mounted Fuel Filters



10-Micron Fuel/Water Separating Filter

They are a primary line of defense against ethanol-related fuel system issues. Highly recommended for all two stroke and four stroke EFI outboards and two stroke HPDI's. Also excellent for carbureted engines. New, improved 10-micron filter provides superior filtration ahead of the engine's onboard filters and injectors. Large filtering and water capture areas maximize filtration while maintaining adequate flow rate for larger engines.

Assemblies

Assembly Stainless Steel Head **MAR-10MAS-10-00**

Assembly Stainless Steel Head 3/8" Fittings **MAR-10MAS-20-00**

Assembly Aluminum Head **MAR-10MAS-00-00**

Elements

Spin-On Filter Only **MAR-10MEL-00-00**

Bulk pack of 12 **MAR-10MEL-00-BK**

Filter Heads

Aluminum Filter Head 12 Pack **MAR-FLTHD-00-BK**

Stainless Steel Filter Head 12 Pack **MAR-FLTHD-10-BK**

Stainless Steel Filter Head 3/8" Fittings 12 Pack
MAR-FLTHD-20-BK

mini-10™

Assembly Aluminum Head **MAR-M10AS-00-00**

Spin-On Filter only **MAR-M10EL-00-00**

Brass Plugs

1/4" Brass Plug (fits all except 3/8") **MAR-BRASP-LG-14**

3/8" Brass Plug **MAR-BRASP-LG-38**

Yamaha Remote Filter

Assembly includes aluminum mounting head, spin-on element, metal bowl, and water sensor probe. Requires Yamaha Multifunction Fuel Management Gauge for water detection indication.



Elements

60 GPH **MAR-24563-00-00**

90 GPH **MAR-10171-20-00**

Filter Bowls

Clear Bowl without water probe **MAR-REPLB-OW-L1***

Clear bowl with water probe **MAR-REPLB-OW-L2***

Replacement Water Probe **MAR-10171-30-00**

* For above deck use only

Vapor Separator Tank (VST) Fuel Filters



66K-13915-00-00

SX150, SX200, SX225, SX250

DX150, PX150

VX150, VX200, VX225, VX250

S225, S250, V200, V225 (99-)



6CB-24501-00-00

VF200, VF225, VF250 (4.2L)

F225, F250, F300 (4.2L)



6BG-13915-01-00

F40 EFI



65L-13915-00-00

S225, S250 (97-98)

V200, V225 (97-98)



68F-13915-00-00

Z150, Z175, Z200

VZ150, VZ175, VZ200

VZ225, VZ250, VZ300

Z250, Z300



68V-13915-00-00

F115

F200, F225 (V6)



6C5-13915-00-00

F50/T50, F60/T60

F70, F75, F90

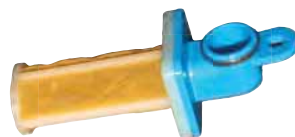


6FP-13915-00-00

F75B (17)

F90B

VF90



6CB-13915-00-00

VF200, VF225, VF250 (4.2L)

F225, F250, F300 (4.2L)



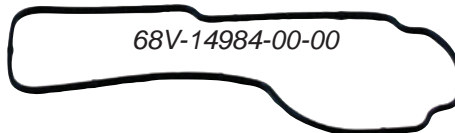
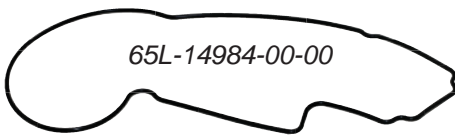
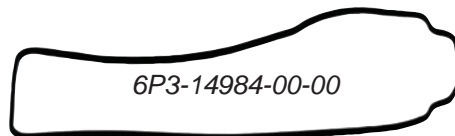
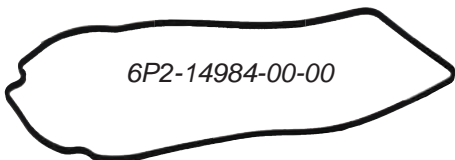
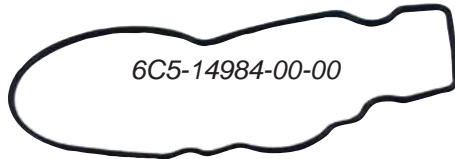
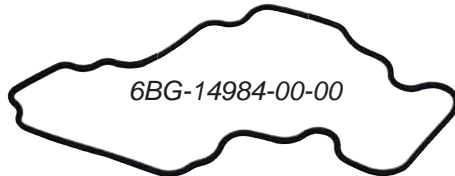
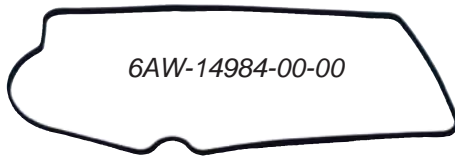
63P-13915-00-00

F150

F225 Sport, F250, F250B

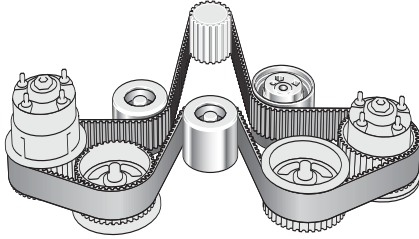
F300, F350 (V8)

VST Gaskets



Application	Part Number
F40 EFI	6BG-14984-00-00
F50/T50, F60/T60	6C5-14984-00-00
F70	6C5-14984-00-00
F75, F90	6C5-14984-00-00
F115	68V-14984-00-00
F90B	6FP-14984-00-00
VF90	6FP-14984-00-00
F150	63P-14984-00-00
SX150, SX200, SX225, SX250	66K-14984-00-00
DX150, PX150	66K-14984-00-00
VX150, VX200, VX225, VX250	66K-14984-00-00
Z150, Z175, Z200, Z250, Z300	66K-14984-00-00
VZ150, VZ175, VZ200	66K-14984-00-00
F175	6CB-14984-00-00
V200, V225 (97~98)	65L-14984-00-00
V200, V25 (99~)	66K-14984-00-00
F200, F225 (V6)	68V-14984-00-00
VZ225, VZ250, VZ300	66K-14984-00-00
VF200, VF225, VF250 (4.2L)	6CB-14984-00-00
F225, F250, F300 (4.2L)	6CB-14984-00-00
S225, S250 (97~98)	65L-14984-00-00
S225, S250 (99~)	66K-14984-00-00
F225 Sport	6P2-14984-00-00
F250, F250B	6P2-14984-00-00
F300, F350 (V8)	6AW-14984-00-00
XTO® 425	6GR-24218-00-00

Engine Timing Belts



Application	Part Number
F6 (05~06/2008)	68T-46241-00-00
F6, F8, T8 (01~04)	68T-46241-00-00
F8, T8 (05~)	68T-46241-00-00
F9.9, FT9.9 (85~04/2005)	6G8-46241-00-00
T9.9 (91~04/2005)	6G8-46241-00-00
F9.9-2, T9.9-2 (05~04/2006)	66M-46241-00-00
F9.9F, T9.9F (04/2007~)	68T-46241-00-00
F15 (98~04/2005)	66M-46241-00-00
F15C, F20	6AH-46241-00-00
F25, T25 (98~04/2006)	65W-46241-00-00
F25, T25 (04/2009~)	6C5-46241-00-00
F30	65W-46241-00-00
F40 (99)	62Y-46241-00-00
F40 (00~04/2008)	65W-46241-00-00
F40LA	6C5-46241-00-00
F50, T60 (96~04)	62Y-46241-00-00
F60, T60 (02~04)	62Y-46241-00-00
F50, T50, F60, T60, F70 (05~)	6C5-46241-00-00
F75, F90	67F-46241-00-00
F90B	6FP-W4624-00-00
VF90	6FP-W4624-00-00
F80, F100	67F-46241-00-00
F115	67F-46241-00-00
F115	6EK-W4624-00-00
F150	63P-46241-00-00
F200, F225	69J-46241-00-00
VF200, VF225, VF250 (4.2L)	6CB-W4624-00-00
F225, F250, F300 (4.2L)	6CB-W4624-00-00
F225 Sport, F250, F250B	6P2-46241-02-00
F300, F350 (V8)	6AW-W4624-00-00
2.6L HPDI (04~)	68F-46241-10-00
2.6L HPDI (~03)	68F-46241-00-00
3.3L HPDI	60V-46241-00-00
XTO® 425	6GR-W4624-00-00

General Information

Rigging Estimate Guide (Diagrams)

Rigging Components

Electrical Components

Engine Accessories

Propellers

Maintenance Items

Oils & Lubes

Detailing & Trailer Supplies

Accessories & Apparel

Generators & Accessories

Trim Tabs

2-Stroke Application	Part Number
20, 25, C25, 30, 40, 50	664-45371-01-00
CV25, CV30, C40 (97-), C50	664-45371-01-00
C40 (-96), CV40, E48, C55, CV55	679-45371-00-00
P40, P50, PRO 50	664-45371-01-00
60, 70, 90, E60, P60, E75, P75, B90	67F-45371-00-00
C60, C70, C75, C80, C85, CV85, C90	67F-45371-00-00
60-130 High Performance Propeller	6E5-45371-01-00
C150 (96-99), 150, 175, S175, V175	6J9-45371-01-00
P150, PX150, ProV150, P175	6J9-45371-01-00
S150, SX150, V150, VX150	6J9-45371-01-00
Z150, Z175, Z200 (2.6L)	6J9-45371-01-00
200, P200, S200, SX200	6J9-45371-01-00
VZ200, VZ225, VZ250, VZ300 (3.3L)	69L-45371-00-00
225, S225, SX225, 250, S250, SX250	61A-45371-00-00
V200, VX200, V225, VX225	61A-45371-00-00
Z250, Z300	69L-45371-00-00
L130 (-01)	6L6-45371-00-00
L225, LX225, L250, LX250 (92-03)	61A-45371-00-00
L150, LX150, L200, LX200 (-01)	6K1-45371-02-00
LZ150, LZ200	6K1-45371-02-00

4-Stroke Application	Part Number
F9.9G, F15	66M-45371-00-00
F15C, F20	6AH-45371-A0-8D
F25 (98-)	61N-45371-00-00
T25, F30, F40 (00-)	67C-45371-00-00
F40, F50 (95-00)	664-45371-01-00
F50, F60 (01-)	67C-45371-00-00
T50 (96-00)	67F-45371-00-00
T50 (96-97)	664-45371-01-00
T50, T60 (01-)	67F-45371-00-00
F70, F75, F80, F90, F100	67F-45371-00-00
F90B, VF90, F115	6E5-45371-01-00
F150	6J9-45371-01-00
F200, F225, F225 Sport, F250, F250B	61A-45371-00-00
VF200, VF225, VF250	6AW-45619-00-00
F225, F250, F300 (4.2L)	61A-45371-00-00
F300, F350 (V8)	6AW-45619-00-00
LF115	6L6-45371-00-00
LF150	6K1-45371-00-00
Stern drives	6T5-45371-00-00



6AH-45371-00-4D



66M-45371-00-00



61N-45371-00-00



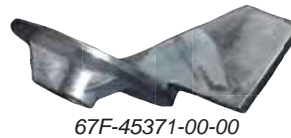
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679-45371-00-00



67C-45371-00-00



67F-45371-00-00



6K1-45371-02-00



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69L-45371-00-00



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664-45371-01-00



61A-45371-00-00

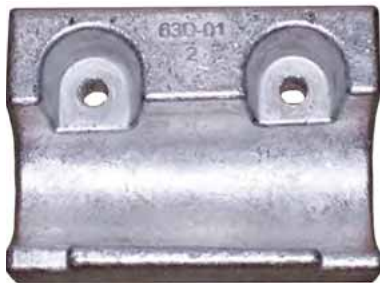


67F-45371-00-00



6J9-45371-02-00

Anodes



2-Stroke Application	Part Number
6 (90-93)	6GH-45251-00-00
9.9, 15 (95-02)	61N-45251-01-00
C30 (93-97)	61N-45251-01-00
40, C40, 50	63D-45251-01-00
40, C40, 50 (01-)	65W-45251-00-00
C40 (91-97)	676-45251-00-00
CV40	676-45251-00-00
C55 (91-95)	663-45251-00-00
CV55 (88-89)	663-45251-00-00
50 (00)	663-45251-00-00
C55, C60, C70, C75, C80, C85, C90	6H1-45251-03-00
60, 70, 90 (00-)	6H1-45251-03-00
E60, E75	6H1-45251-03-00
2 Stroke V4 & V6 ALL	6G5-45251-02-00

4-Stroke Application	Part Number
F6 (04/05-06/08)	68T-45251-00-00
T8 (01-)	65W-45251-00-00
F9.9 (98-)	6E8-45251-02-00
T9.9G	65W-45251-00-00
F15 (01-)	65W-45251-00-00
F15C, F20	65W-45251-00-00
F25, T25 (99-)	65W-45251-00-00
F30, F40 (00-)	65W-45251-00-00
F50, T50, F60, T60 (01-)	65W-45251-00-00
F70	65W-45251-00-00
F75, F80, F90, VF90, F100	6H1-45251-03-00
F115, F150, F200, F225	6G5-45251-02-00
VF200, VF225, VF250	65W-45251-00-00
F225 Sport, F250, F250B	6G5-45251-02-00
F225, F250, F300 (4.2L)	6G5-45251-02-00
F300, F350 (V8)	6AW-45251-00-00
XTO® 425	6AW-45373-00-00

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Generators & Accessories

Thermostats



2-Stroke Application	Part Number
3, 4, 5, 6, 8	6E5-12411-02-00
9.9, 15 (-95)	6F5-12411-03-00
9.9, 15 (96-)	6E5-12411-30-00
20, 40, 50, C50, P50	6E5-12411-30-00
25 Three Cylinder	6E5-12411-30-00
25 Two Cylinder	6E5-12411-30-00
C25	6F5-12411-03-00
30 (-91)	6E5-12411-30-00
30 (92-)	6E5-12411-30-00
C30 (-92)	6F5-12411-03-00
C30 (93-)	6E5-12411-02-00
40, 50	6E5-12411-30-00
C40, C55 (-97)	6F5-12411-03-00
C40 (98-)	6E5-12411-30-00
60, C60, E60, P60, 70, C70	6H3-12411-11-00
C75, P75, E75, C80, C85, 90, C90	6E5-12411-30-00
115,130, 150, 175, 200, 225, 250	6E5-12411-30-00
B115, C115, C150, D150, DX150	6E5-12411-30-00
P115, P150, PX150, P200	6E5-12411-30-00
S115, S130, SX150, SX200	6E5-12411-30-00
S225, SX225, S250, SX250	6E5-12411-30-00
V150, VX150, V200, VX200	6E5-12411-30-00
VX225, VX250	6E5-12411-30-00
VZ150, VZ175, VZ200 (2.6L)	6E5-12411-30-00
Z150, Z175, Z200 (2.6L)	6E5-12411-30-00
VZ200, VZ225, VZ250, VZ300 (3.3L)	60V-12411-00-00
Z250, Z300 (3.3L)	60V-12411-00-00

4-Stroke Application	Part Number
F2.5, F4, F4A, F6, F6A, F8, T8	66M-12411-01-00
F9.9, T9.9, F15, F25, T25	66M-12411-01-00
F15C-F20	6AH-12411-00-00
F30, F40, F40A, F50, T50	66M-12411-01-00
F60, T60, F70	66M-12411-01-00
F75, F90	67F-12411-01-00
F90B	6FP-12411-00-00
VF90	6FP-12411-00-00
F80, F100 (-00)	66M-12411-01-00
F80, F100 (01-)	67F-12411-01-00
F115	60V-12411-00-00
F115B	6EK-12411-00-00
F150, F200, F225, F250, F250B	6CB-12411-10-11
VF200, VF225, VF250 (4.2L)	67F-12411-01-00
F225, F250, F300 (4.2L)	6CE-12411-00-00
F300, F350 (V8)	6AW-12411-00-00
XTO® 425	6GR-12411-00-00

Thermostat Gaskets



Application	Part Number
F2.5 (03-)	67D-12414-A0-00
F4 (99-)	67D-12414-A0-00
F4A, F6A	67D-12414-A0-00
F6, F8, T8, F9.9, FT9.9, T9.9	6G8-12414-A0-00
9.9, 15	682-12414-A1-00
F9.9-2, T9.9-2	62Y-12414-00-00
F15, F25, T25, F30	62Y-12414-00-00
F15C, F20	6AH-12414-00-00
20	61A-12414-A0-00
25, 30, 40	61A-12414-A0-00
C25, CV25, C30, CV30	655-12414-A1-00
C40, CV40 (-97)	6E9-12414-A1-00
C40, C50 (98-)	61A-12414-A0-00
P40	61A-12414-A0-00
F40, F50, T50, F60, T60, F70	62Y-12414-00-00
C55, E48	663-12414-A0-00
C75, E75, P75, C80, C80	688-12414-A1-00
C85, CV85, C90	688-12414-A1-00
90, B90, B115	688-12414-A1-00
115, 130, 150, 175, 200	688-12414-A1-00
P115, P150, PX150, P175, P200	688-12414-A1-00
S115, S130, S150, S175, S200	688-12414-A1-00
D150, DX150	688-12414-A1-00
F150	63P-12414-00-00
SX150, SX200, V150, VX150, V175	688-12414-A1-00
ProV150	688-12414-A1-00
VZ150, VZ175, VZ200 (2.6L)	688-12414-A1-00
Z150, Z175, Z200 (2.6L)	688-12414-A1-00
V200, V225	61A-12414-A0-00
VX200, VX225, VX250	61A-12414-A0-00
VZ200, VZ225, VZ250, VZ300 (3.3L)	60V-12414-A0-00
Z250, Z300	60V-12414-A0-00
225 (2.6L)	688-12414-A1-00
225, 250, S225, S250, SX225, SX250	61A-12414-A0-00

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4-Stroke Carburetor Repair Kits

F2.5 - 69M-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Float Chamber	69M-14984-00-00
1	Float	69M-14385-00-00
1	Pin, Float	6A1-14386-00-00
1	Screw, Pan Head	98580-03006-00
1	Valve, Needle	62Y-14392-00-00
1	Screw	69M-14991-00-00
2	Screw, Pan Head	98580-04010-00
1	O-Ring	2T4-14397-00-00
1	Gasket	69M-14536-00-00
1	Valve	69M-24523-00-00
1	O-Ring	69M-24533-00-00
1	Screw, Lever Fitting	69M-24535-00-00

F4 (03~06/2008) - 67D-W0093-01-00

Kit Includes:

Qty	Description	Part #
1	Float	68T-14385-00-00
1	Pin, Float	67D-14386-00-00
1	Valve, Needle	67D-14546-00-00
1	Gasket, Float Chamber	67D-14984-00-00
1	Gasket	6J8-14995-00-00
2	Screw, With Washer	97980-04112-00
1	Gasket	67D-14536-00-00

F4 (~-02) - 67D-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	Float	67D-14385-00-00
1	Pin, Float	67D-14386-00-00
1	Valve, Needle	67D-14546-00-00
1	Gasket, Float	67D-14984-00-00
1	Gasket	6J8-14995-00-00
2	Screw, With Washer	97980-04112-00
1	Gasket	67D-14536-00-00

F4, F6 (09/2009~) - 6BX-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	Float	6BX-14985-00-00
1	Gasket, Float Chamber	6BX-14984-00-00
2	Screw	6BX-14592-00-00
2	O-Ring	4JH-14562-00-00
1	Valve, Needle	6BX-14546-00-00
1	Pin, Float Arm	6BX-14548-00-00
1	Clip	6BX-14937-00-00

F6 (04/2007~06/2008)

F8, T8, F9.9, T9.9 (04/2007~)

6AU-W0093-00-00

Kit Includes:

Qty	Description	Part #
2	Screw, With Washer	97980-04112-00
1	Float	6AU-14385-00-00
1	Pin, Float	67D-14386-00-00
1	Valve, Needle	68T-14546-00-00
1	Gasket, Float Chamber	6AU-14984-00-00
1	Gasket	6J8-14995-00-00
1	Gasket	67D-14536-00-00

F6, F8, T8 (~04/2006) - 68T-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	Float	68T-14385-00-00
1	Pin, Float	67D-14386-00-00
1	Valve, Needle	68T-14546-00-00
1	Gasket, Float Chamber	67D-14984-00-00
1	Gasket	6J8-14995-00-00
2	Screw, With Washer	97980-04112-00
1	Gasket	67D-14536-00-00

FT9.9 - 6G8-W0093-02-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6G8-14198-A0-00
1	Gasket, Float Chamber	6G8-14384-00-00
1	Pin, Float	647-14386-10-00
1	Gasket	654-14198-00-00
1	Screw, Air Adjusting	6G8-14323-00-00
1	Valve, Needle	6G8-14392-00-00
1	Float	6G8-14385-00-00
1	Screw, Panhead	98580-04016-00
1	Washer, Spring	92990-04100-00
2	O-Ring	1J2-14397-00-00
1	O-Ring	5H0-14397-00-00
1	O-Ring	5Y1-14397-00-00

F9.9-2, T9.9-2, F15 (~04/2005)

66M-W0093-01-00

Kit Includes:

Qty	Description	Part #
1	Gasket	66M-14398-00-00
1	Gasket	6L2-14398-00-00
1	Stopper	66M-14377-00-00
1	Gasket, Float Chamber	66M-14384-00-00
1	Float	6L2-14385-00-00
1	Pin, Float	6E5-14386-01-00
1	Valve, Needle	6L2-14392-00-00
1	Gasket	62Y-14399-00-00
1	Screw, Air Adjusting	12V-14105-00-00
4	Screw, With Washer	97980-04112-00
1	O-Ring	5H0-14397-00-00
1	O-Ring	6F5-14397-00-00
1	Filter	66M-14827-00-00

F9.9, T9.9 (~04/2005) - 6G8-W0093-03-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6G8-14198-A0-00
1	Gasket, Float Chamber	6G8-14384-01-00
1	Pin, Float	647-14386-10-00
1	Gasket	654-14198-00-00
1	Screw, Air Adjusting	6G8-14323-00-00
1	Valve, Needle	6G8-14392-00-00
1	Float	6G8-14385-00-00
1	Screw, Panhead (+)	98580-04016-00
1	Washer, Spring	92990-04100-00
1	O-Ring	5Y1-14397-00-00

F15C, F20 (04/2006~04/2009)

6AH-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	Gasket	65W-14126-10-00
1	Valve, Needle	6G1-14546-01-00
1	Pin, Float	676-14186-00-00
1	Pin, Float Arm	6H4-14548-00-00
1	Cover, Plunger Cap	65W-14373-01-00
1	O-Ring	67F-14398-10-00
1	Gasket, Float Chamber	6AH-14384-00-00
1	Gasket	6G1-14398-00-00
4	Screw, With Washer	97980-04114-00
1	Float	6AH-14985-00-00
1	Clip	633-14159-00-00

F15C, F20 (04/2010~) - 6AH-W0093-01-00

Kit Includes:

Qty	Description	Part #
1	Gasket	65W-14126-10-00
1	Valve, Needle	6AH-14546-00-00
1	Pin, Float Arm	6H4-14548-00-00
1	Cover, Plunger Cap	65W-14373-02-00
1	O-Ring	67F-14398-10-00
1	Gasket, Float Chamber	6AH-14384-00-00
1	Gasket	6G1-14398-00-00
4	Screw, With Washer	97980-04114-00
1	Float	6AH-14985-00-00
1	Clip	633-14159-00-00

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F25, T25 (~03) - 65W-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	Gasket	65W-14126-00-00
1	Valve, Needle	6G1-14546-01-00
1	Pin, Float	676-14186-00-00
1	Pin, Float Arm	6H4-14548-00-00
1	Cover, Plunger Cap	65W-14373-01-00
1	O-Ring	65W-14147-00-00
1	Spring, Plunger	65W-14335-00-00
1	Gasket, Float Chamber	65W-14384-00-00
1	Gasket	6G1-14398-00-00
4	Screw, With Washer	97980-04114-00
1	Float	63V-14985-00-00
1	Clip	633-14159-00-00

F25, T25 (04/2009~) - 6BL-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	Gasket	65W-14126-10-00
1	Valve, Needle	6AH-14546-00-00
1	Pin, Float Arm	6H4-14548-00-00
1	Cover, Plunger Cap	65W-14373-02-00
1	O-Ring	67F-14398-10-00
1	Spring, Plunger	65W-14335-00-00
1	Gasket, Float Chamber	65W-14384-00-00
1	Gasket	6G1-14398-00-00
4	Screw, With Washer	97980-04114-00
1	Float	63V-14985-00-00
1	Clip	633-14159-00-00

F25, T25 (04~04/2006), F30, F40, F40B (00~) - 65W-W0093-02-00

Kit Includes:

Qty	Description	Part #
1	Gasket	65W-14126-10-00
1	Valve, Needle	6G1-14546-01-00
1	Pin, Float	676-14186-00-00
1	Pin, Float Arm	6H4-14548-00-00
1	Cover, Plunger Cap	65W-14373-02-00
1	O-Ring	67C-14398-10-00
1	Spring, Plunger	65W-14335-00-00
1	Gasket, Float Chamber	65W-14384-00-00
1	Gasket	6G1-14398-00-00
4	Screw, With Washer	97980-04114-00
1	Float	63V-14985-00-00
1	Clip	633-14159-00-00

F40 (99), F50 (~00) - 62Y-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Float Chamber	6L2-14384-00-00
1	Float	6L2-14385-00-00
1	Pin, Float	6E5-14386-01-00
1	Valve, Needle	6L2-14392-00-00
1	Gasket	62Y-14399-00-00
1	Plug	62Y-14355-00-00
1	Screw, Air Adjusting	12V-14105-00-00
4	Screw, With Washer	97980-04112-00
1	O-Ring	5H0-14397-00-00
1	Gasket	62Y-14398-00-00
1	O-Ring	6F5-14397-00-00
4	O-Ring	93210-30MH4-00
4	O-Ring	93210-35M86-00

F50 (01~) - 62Y-W0093-11-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Float Chamber	62Y-14384-30-00
1	Float	6L2-14385-00-00
1	Pin, Float	6E5-14386-01-00
1	Valve, Needle	6L2-14392-00-00
8	Screw, Throttle	62Y-14321-00-00
1	Gasket	62Y-14399-30-00
1	Plug	62Y-14355-30-00
1	Screw, Air Adjusting	62Y-14323-30-00
1	O-Ring	2T4-14397-00-00
1	O-Ring	652-14397-00-00
1	Gasket	62Y-14398-30-00
4	O-Ring	93210-30MH4-00
4	O-Ring	93210-35M86-00
1	Washer	62Y-14227-00-00

F60 - 69W-W0093-10-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Float Chamber	69W-14384-00-00
1	Float	6L2-14385-00-00
1	Pin, Float	6E5-14386-01-00
1	Valve, Needle	6L2-14392-00-00
8	Screw, Throttle	62Y-14321-00-00
1	Gasket	69W-14399-00-00
1	Screw, Air Adjusting	69W-14323-00-00
1	O-Ring	2T4-14397-00-00
1	O-Ring	652-14397-00-00
1	Gasket	62Y-14398-30-00
4	O-Ring	69W-14561-00-00
4	O-Ring	93210-35M86-00
4	O-Ring	93210-38MH3-00
4	Washer	62Y-14227-00-00

F75, F90, F80/F100 (03~) - 67F-W0093-02-00

Kit Includes:

Qty	Description	Part #
1	O-Ring	67F-14147-00-00
4	Screw, With Washer	97980-04114-00
1	O-Ring	67F-14397-00-00
1	Gasket, Float Chamber	67F-14984-00-00
1	O-Ring	93210-04230-00
1	Float	6H4-14985-01-00
1	Pin, Float	676-14186-00-00
1	Clip	67F-14159-00-00
1	Pin, Float Arm	6H4-14548-00-00
1	Needle Valve Assy	60C-14590-02-00
1	O-Ring	93210-04228-00
1	O-Ring	67F-14398-00-00
1	O-Ring	67F-14398-10-00
1	O-Ring	67F-14398-20-00
1	Seal	67F-14239-00-00
1	Element, Filter	67F-14371-01-00
2	O-Ring	93210-40M10-00
1	O-Ring	67F-14398-30-00

F80, F100 (~02) - 67F-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	O-Ring	67F-14147-00-00
4	Screw, With Washer	97980-04114-00
1	O-Ring	67F-14397-00-00
1	Gasket, Float Chamber	67F-14984-00-00
1	O-Ring	93210-04230-00
1	Float	6H4-14985-01-00
1	Pin, Float	676-14186-00-00
1	Clip	633-14159-00-00
1	Pin, Float Arm	6H4-14548-00-00
1	Needle Valve Assy	6H3-14590-01-00
1	O-Ring	93210-04228-00
1	O-Ring	67F-14398-00-00
2	O-Ring	67F-14398-10-00
1	O-Ring	67F-14398-20-00
1	Seal	67F-14239-00-00
1	Element, Filter	67F-14371-01-00
2	O-Ring	93210-40M10-00
1	O-Ring	67F-14398-30-00

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2 (90~93)

Part List (not sold as a kit):

Qty	Description	Part #
1	Gasket, Float Chamber	6A1-14384-00-00
1	Float	6A1-14385-00-00
1	Pin, Float	6A1-14386-00-00
2	Screw, Panhead	98580-04010-00
1	Valve, Needle	6A1-14392-00-00
1	Screw, Pilot Adjusting	646-14211-02-00
1	Needle	6A1-14116-10-00
1	Clip	646-14137-00-00
1	Cap	646-14169-00-00
1	O-Ring	646-14229-01-00
1	Gasket	6A1-14398-00-00

2 (94~) - 6A1-W0093-03-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Float Chamber	6A1-14384-00-00
1	Float	6A1-14385-00-00
1	Pin, Float	6A1-14386-00-00
2	Screw, With Washer	97980-04110-00
1	Valve, Needle	6A1-14392-00-00
1	Screw, Pilot Adjusting	646-14211-02-00
1	Needle	6A1-14116-10-00
1	Clip	646-14137-00-00
1	Cap	646-14169-00-00
1	O-Ring	646-14229-01-00
1	Gasket	646-14198-01-00

3, 6, 8 (90~96) - 6G1-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	Screw, Pilot	679-14923-00-00
1	Cap	6G1-14966-00-00
1	Gasket	6G1-14126-00-00
1	Cap	679-14966-00-00
1	O-Ring	6G1-14984-00-00
4	Screw, With Washer	97980-04114-00
1	Float	6G1-14985-00-00
1	Valve, Needle	6G1-14546-01-00
1	Pin, Float	676-14186-00-00
1	Pin, Float Arm	688-14548-00-00

4 (90~94) - 6E0-W0093-02-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6E0-14198-A0-00
1	Gasket, Float Chamber	6E0-14384-00-00
1	Screw, Panhead	98580-04016-00
1	Gasket	6A1-14398-00-00
1	Float	6E7-14385-00-00
1	Pin, Float	647-14386-10-00
1	Valve, Needle	6G8-14392-10-00
1	Gasket	6E0-14227-00-00
1	Screw, Air Adjusting	647-14323-00-00
1	Diaphragm	6E0-24471-00-00
1	Diaphragm	6E0-24411-00-00

4, 5 (95~96) - 6E0-W0093-03-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6E0-14198-A0-00
1	Gasket, Float Chamber	6E0-14384-00-00
1	Screw, Panhead	98580-04016-00
1	Gasket	6A1-14398-00-00
1	Float	6E7-14385-01-00
1	Pin, Float	647-14386-10-00
1	Valve, Needle	6F5-14392-00-00
1	Gasket	6E0-14227-00-00
1	Screw, Air Adjusting	647-14323-00-00
1	Diaphragm	6E0-24471-00-00
1	Diaphragm	6E0-24411-00-00

4 (97~) - 6E0-W0093-04-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6E0-14198-A0-00
1	Gasket, Float Chamber	6E0-14384-00-00
4	Screw, With Washer	98580-04016-00
1	Gasket	646-14198-01-00
1	Float	6E7-14385-01-00
1	Pin, Float	647-14386-10-00
1	Valve, Needle	6F5-14392-00-00
1	Gasket	6E0-14227-00-00
1	Screw, Air Adjusting	647-14323-00-00
1	Diaphragm	6E0-24471-00-00
1	Diaphragm	6E0-24411-00-00

6, 8 (97~) - 6G1-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	ScREW, Pilot	679-14923-00-00
1	Cap	6G1-14966-00-00
1	Gasket	6G1-14126-00-00
1	Cap	679-14966-00-00
1	O-Ring	6G1-14984-00-00
4	Screw, With Washer	97980-04114-00
1	Float	6G1-14985-00-00
1	Valve, Needle	6G1-14546-01-00
1	Pin, Float	676-14186-00-00
1	Pin, Float Arm	688-14548-00-00

15 (93~95)

Part List (not sold as a kit):

Qty	Description	Part #
1	Needle Valve Assy	61J-14390-00-00
1	Gasket	367-14195-00-00
1	Float	6E7-14385-00-00
1	Pin, Float	647-14386-10-00
1	Gasket, Float Chamber	677-14384-01-00
1	Gasket	1J2-14398-00-00
1	Gasket	655-14398-00-00
1	Screw, Air Adjusting	647-14323-00-00
1	Gasket	6E7-14227-00-00

20, 25 Two Cyl - 6L2-W0093-00-00

Kit Includes:

Qty	Description	Part #
2	Gasket	6L2-14198-00-00
2	Gasket, Float Chamber	6L2-14384-00-00
2	Float	6L2-14385-00-00
2	Pin, Float	6E5-14386-01-00
2	Valve, Needle	6L2-14392-00-00
2	Gasket	6L2-14399-00-00
2	Screw, With Washer	97980-04112-00
2	Gasket	6L2-14398-00-00

9.9 (90~95), 15 (90~92) - 6E7-W0093-04-00

Kit Includes:

Qty	Description	Part #
1	Gasket	677-14198-A1-00
1	Needle Valve Assy	6E8-14390-12-00
1	Gasket	367-14195-00-00
1	Float	6E7-14385-00-00
1	Pin, Float	647-14386-10-00
1	Gasket, Float Chamber	677-14384-01-00
1	Gasket	1J2-14398-00-00
1	Gasket	655-14398-00-00
1	Screw, Air Adjusting	647-14323-00-00
1	Gasket	6E7-14227-00-00

9.9, 15 (96~) - 63V-W0093-01-00

Kit Includes:

Qty	Description	Part #
1	Screw, Pilot	679-14923-00-00
1	Gasket	63V-14126-00-00
1	Gasket, Float Chamber	63V-14984-00-00
4	Screw, With Washer	97980-04114-00
1	Gasket	6G1-14398-00-00
1	Float	63V-14985-00-00
1	Valve, Needle	6G1-14546-01-00
1	Pin, Float	676-14186-00-00
1	Clip	633-14159-00-00
1	Pin, Float Arm	6H4-14548-00-00

25 (84~87), C25 (91~97), CV25 (90), 30 (84~86), C30 (91~92), CV30 (89~90) - 689-W0093-02-00

Kit Includes:

Qty	Description	Part #
1	Gasket	648-14198-A0-00
1	Gasket, Float Chamber	648-14384-01-00
1	Float	648-14385-00-00
4	Screw, With Washer	98517-04012-00
1	Washer, Spring	92990-04100-00
1	Needle Valve Assy	61K-14390-00-00
1	Screw, Air Adjusting	647-14323-00-00
2	Bush	90386-05002-00
1	O-Ring	646-14397-00-00

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25 Three cyl (97~02), 30, C30 Three cyl (95) - 6J8-W0093-00-00

Kit Includes:

Qty	Description	Part #
3	Gasket	6J8-14198-00-00
3	Gasket, Float Chamber	6J8-14984-00-00
3	Gasket	6J8-14995-00-00
3	Float	6J8-14985-00-00
3	Valve, Needle	6E5-14546-00-00
3	Clip	6J8-14159-00-00
3	Pin, Float Arm	6J8-14548-00-00
3	Plug	6J8-14966-00-00
3	Plug	6J8-14126-00-00
3	Plug	6J8-14118-00-00
3	Screw, With Washer	97980-04112-00

C30 two cyl (94~96) - 61N-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	Valve, Needle	62Y-14392-00-00
1	Pin, Float	6E5-14386-01-00
1	Float	6L2-14385-00-00
1	Gasket	6L2-14399-00-00
1	Plug	50M-14355-00-00
1	Gasket	6L2-14398-00-00
1	Gasket, Float Chamber	6L2-14384-00-00
1	Gasket	61N-14198-00-00
1	O-Ring	93210-40659-00

CV40, CV40 Two Cyl (91~93) 6E9-W0093-02-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6E9-14198-A0-00
2	Screw, With Washer	97980-04114-00
2	Needle Valve Assy	6H3-14590-01-00
2	Gasket, Float Chamber	676-14984-00-00
2	Pin, Float Arm	688-14548-00-00
2	Pin, Float	676-14186-00-00
2	Clip	633-14159-00-00
2	Float	676-14985-01-00
2	Screw, Pilot	692-14923-00-00
2	O-Ring	93210-04228-00
2	O-Ring	93210-04230-00
4	Gasket	688-14126-00-00

C40 two Cyl (94~97) - 6E9-W0093-03-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6E9-14198-A0-00
2	Screw, With Washer	97980-04114-00
2	Needle Valve Assy	6H3-14590-01-00
2	Gasket, Float Chamber	676-14984-00-00
2	Pin, Float Arm	688-14548-00-00
2	Pin, Float	676-14186-00-00
2	Clip	633-14159-00-00
2	Float	676-14985-01-00
2	Screw, Pilot	692-14923-00-00
2	O-Ring	93210-04228-00
2	O-Ring	93210-04230-00
4	Gasket	688-14126-00-00

40, 50, PRO50 (~88) - 6H4-W0093-01-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6H4-14198-09-00
3	Cap	679-14966-00-00
3	Needle Valve Assy	6H3-14590-01-00
3	Clip	633-14159-00-00
3	Pin, Float	676-14186-00-00
3	Float	6G1-14985-00-00
3	Pin, Float Arm	688-14548-00-00
3	O-Ring	6G1-14984-00-00
3	Screw, With Washer	97980-04114-00
3	O-Ring	93210-04230-00
3	Gasket	663-14126-00-00
3	Gasket	688-14126-00-00
3	Screw, Pilot	692-14923-00-00
3	O-Ring	93210-15M52-00

40, 50, C50, Pro50 (89~), P40, P50, PR50, C40 Three Cyl - 6H4-W0093-03-00

Kit Includes:

Qty	Description	Part #
3	Gasket	6H4-14198-01-00
3	Cap	679-14966-00-00
3	Needle Valve Assy	6H4-14590-01-00
3	Clip	633-14159-00-00
3	Pin, Float	676-14186-00-00
3	Float	6H4-14985-01-00
3	Pin, Float Arm	6H4-14548-00-00
3	Gasket, Float Chamber	6H4-14984-00-00
3	Screw, With Washer	97980-04114-00
3	O-Ring	93210-04230-00
3	O-Ring	6H4-14147-00-00
3	Screw, Pilot	692-14923-00-00

E48, C55, CV55 - 696-W0093-02-00

Kit Includes:

Qty	Description	Part #
1	Gasket	663-14483-A0-00
2	Gasket	663-14198-A0-00
2	Washer	679-14557-00-00
2	Screw, Pilot	663-14923-00-00
2	Needle Valve Assy	696-14590-01-00
2	O-Ring	93210-07229-00
2	Pin, Float	676-14186-00-00
2	Float	6F0-14985-00-00
2	Pin, Float Arm	663-14548-00-00
2	O-Ring	93210-64272-00
2	Screw	90159-04007-00
2	O-Ring	93210-04230-00

60 (01~04/2005), P60 (92~99), 70 (92~04/2009), C70 (00~01) - 6H2-W0093-10-00

Kit Includes:

Qty	Description	Part #
1	O-Ring	6H4-14147-00-00
1	O-Ring	93210-04228-00
1	Needle Valve Assy	6H3-14590-01-00
1	Pin, Float Arm	6H4-14548-00-00
1	Clip	633-14159-00-00
1	Pin, Float	676-14186-00-00
1	Cap	679-14966-00-00
1	Gasket, Float Chamber	6H4-14984-00-00
1	O-Ring	93210-04230-00
1	O-Ring	93210-39ME4-00

P60 (91), C60, E60, 70 (90~91)

6H3-W0093-02-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6H3-14198-A1-00
3	Cap	679-14966-00-00
3	Needle Valve Assy	6H3-14590-01-00
3	Clip	633-14159-00-00
3	Pin, Float	676-14186-00-00
3	Float	6G1-14985-00-00
3	Pin, Float Arm	688-14548-00-00
3	O-Ring	6G1-14984-00-00
3	Screw, With Washer	97980-04114-00
3	O-Ring	93210-04230-00
3	Gasket	663-14126-00-00
3	Gasket	688-14126-00-00
3	Screw, Pilot	692-14923-00-00
3	O-Ring	93210-15M52-00

P75, 90, C90 (92~) - 6H1-W0093-10-00

Kit Includes:

Qty	Description	Part #
1	O-Ring	6H4-14147-00-00
1	O-Ring	93210-04228-00
1	Needle Valve Assy	692-14590-01-00
1	Pin, Float Arm	6H4-14548-00-00
1	Clip	633-14159-00-00
1	Pin, Float	676-14186-00-00
1	Cap	679-14966-00-00
1	Gasket, Float Chamber	6H4-14984-00-00
1	O-Ring	93210-04230-00
1	O-Ring	93210-39ME4-00

C75, C80 (98~99) - 6H0-W0093-00-00

Kit Includes:

Qty	Description	Part #
1	O-Ring	93210-04228-00
1	Needle Valve Assy	692-14590-01-00
1	Clip	633-14159-00-00
1	Pin, Float	676-14186-00-00
1	Pin, Float Arm	688-14548-00-00
1	Gasket, Float Chamber	676-14984-00-00
1	Cap	679-14966-00-00
1	O-Ring	93210-04230-00

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C75, C85, CV85, E75 (94~96), 90 (90~91), B90 - 6H1-W0093-01-00

Kit Includes:

Qty	Description	Part #
3	Gasket	688-14198-A2-00
3	O-Ring	93210-04228-00
3	Needle Valve Assy	692-14590-01-00
3	Pin, Float	676-14186-00-00
3	Float	676-14985-01-00
3	Pin, Float Arm	688-14548-00-00
3	Gasket, Float Chamber	676-14984-00-00
3	Screw, With Washer	97980-04114-00
3	O-Ring	93210-04230-00
3	Gasket	663-14126-00-00
3	Screw, Pilot	692-14923-00-00

115, B115, C115, 130 (96~), S115, S130 - 6E5-W0093-09-00

Kit Includes:

Qty	Description	Part #
2	Clip	6E5-14159-00-00
1	Gasket	6E5-14198-A2-00
2	Valve, Needle	6E5-14546-00-00
2	Pin, Float	6E5-14386-02-00
2	Valve, Drain	64D-14394-00-00
1	Gasket, Float Chamber	64D-14384-01-00
2	Gasket	6E5-14398-00-00
2	Plug	6E5-14328-01-00
2	Gasket	6E5-14979-00-00
1	Gasket	6J8-14995-00-00
2	Gasket	61U-14959-00-00

115, 130 (90~91) - 6N6-W0093-02-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6K7-14483-00-00
2	Gasket	6E5-14198-A2-00
4	Valve, Needle	6E5-14546-00-00
4	Pin, Float	6E5-14386-02-00
4	Float	6E5-14385-02-00
2	Gasket, Float Chamber	6E5-14384-03-00
4	O-Ring	6E5-14997-00-00
4	Gasket	6E5-14398-01-00
2	Screw, Panhead	97885-05016-00
2	Washer, Spring	92990-05100-00
4	Screw, Air Adjusting	6E5-14323-03-00
4	Gasket	6E5-14979-00-00
4	Gasket	6J8-14995-00-00
2	Gasket	6E5-14959-01-00

115, C115, 130, 150, 175, 200, 225 2.6L (92~95), P115 (93~96), P150, P175, P200 (92~95) - 6E5-W0093-06-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6E5-14198-A2-00
2	Valve, Needle	6E5-14546-00-00
2	Pin, Float	6E5-14386-02-00
1	Gasket, Float Chamber	6E5-14384-03-00
2	Gasket	6E5-14398-01-00
2	Gasket	6E5-14979-00-00
2	Gasket	6J8-14995-00-00
1	Gasket	6E5-14959-01-00
2	Clip	6E5-14159-00-00
2	Plug Slow Jet	6E5-14394-00-00
2	O-Ring	6E5-14997-00-00
2	Plug	6E5-14328-01-00

150, 175, 200, 225 (90~91), P150, P175 (90~91), P200 (90~91), ProV150 - 6K7-W0093-08-00

Kit Includes:

Qty	Description	Part #
1	Gasket	6K7-14483-00-00
1	Gasket	6E5-14198-A2-00
6	Valve, Needle	6E5-14546-00-00
6	Pin, Float	6E5-14386-02-00
6	Float	6E5-14385-02-00
3	Gasket, Float Chamber	6E5-14384-03-00
6	O-Ring	6E5-14997-00-00
6	Gasket	6E5-14398-01-00
3	Screw, With Washer	97885-05016-00
3	Washer, Spring	92990-05100-00
6	Screw, Air Adjusting	6E5-14323-03-00
6	Gasket	6E5-14979-00-00
6	Gasket	6J8-14995-00-00
3	Gasket	6E5-14959-01-00

150, V150 (02~) - 64D-W0093-01-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Float Chamber	64D-14384-01-00
2	Valve, Needle	6E5-14546-00-00
2	Clip	6E5-14159-00-00
2	Pin, Float	6E5-14386-02-00
2	Gasket	61U-14959-00-00
2	Valve, Drain	64D-14394-00-00
2	Gasket	6E5-14398-01-00
2	Plug	6E5-14328-01-00
2	Gasket	6E5-14979-00-00
1	Gasket	6J8-14995-00-00
1	Gasket	6E5-14198-A2-00

150, V150, 175, 200 (96~01), 225 2.6L (96~), P150, P175, P200 (96~99), S150, C150, S175, S200 - 64D-W0093-00-00

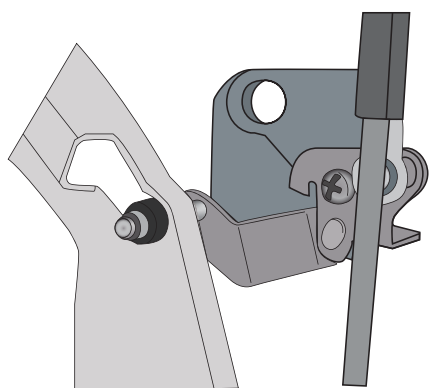
Kit Includes:

Qty	Description	Part #
1	Gasket, Float Chamber	64D-14384-01-00
2	Valve, Needle	6E5-14546-00-00
2	Clip	6E5-14159-00-00
2	Pin, Float	6E5-14386-02-00
2	Gasket	61U-14959-00-00
2	Valve, Drain	64D-14394-00-00
2	Gasket	6E5-14398-01-00
2	Plug	6E5-14328-01-00
2	Gasket	6E5-14979-00-00
1	Gasket	6J8-14995-00-00
1	Gasket	6E5-14198-A2-00

225, 250 3.1L (90~96), S225, S250- 61A-W0093-01-00

Kit Includes:

Qty	Description	Part #
1	Clip	6E5-14159-01-00
1	O-Ring	93210-50MA8-00
1	Gasket	61A-14198-00-00
1	Valve, Needle	6E5-14546-00-00
1	Pin, Float	61A-14386-00-00
1	Valve, Drain	61A-14394-00-00
1	Gasket, Float Chamber	61A-14384-00-00
1	Screw, Air Adjusting	6E5-14323-03-00
1	Gasket	61A-14995-00-00
1	Gasket	61A-14959-00-00
1	O-Ring	61A-14561-00-00



Cam Roller

Cam rollers can wear over time. Stocking a few will help ensure your customers get the quick service they need. Used on most two strokes from 9.9 HP up.

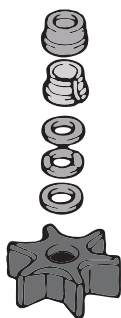
682-41291-00-00

Water Pump Housings

4 Stroke Application	Part Number
F2.5	69M-G4311-00-00
F4 (-06/2008)	68D-G4311-01-00
F4 (09/2009-)	6BX-44311-00-00
F8,T8 (01-) F6 (-06/2008)	63V-44301-00-00
F9.9, T9.9 (-04)	682-44300-01-00
F9.9/T9.9 (05-)	63V-44301-00-00
F15 (98-)	63V-44301-00-00
F15C, F20	6AH-44311-00-00
F25	61N-44311-01-00
T25, F30, F40 (00-)	66T-44311-00-00
F40 (99)	63D-44311-00-00
F50, F60	63D-44311-00-00
T50, T60	6H3-44311-00-00
F70	6CJ-44311-00-00
F75, F80, F90, F100	67F-44311-01-00
F90B, VF90, F115, F115B,F150, F200, F225	61A-44311-01-00
VF200, VF225, VF250	61A-44311-01-00
F225, F250, F300 (4.2L)	6CE-44311-01-00
F250, F250B	61A-44311-01-00
F300, F350 (V8)	6AW-44311-01-00

2 Stroke Application	Part Number
2	99999-02129-00
3	6L5-44311-00-00
4,5	6E0-44311-00-00
6,8	6GH-44311-00-00
9.9/15 (96)	63V-44301-00-00
9.9/15 (-95)	682-44300-01-00
20,25 Two Cyl	6L2-44311-01-00
25,30 Three Cyl	6J8-44311-00-00
C25	689-44311-03-00
C30 (93-97)	61N-44311-01-00
C30 (-92)	689-44311-03-00
40, 50, P50 (-94)	6J8-44311-00-00
40, C40, P40, 50, C50, P50 (95-)	63D-44311-00-00
E48, C55	663-44311-02-00
60, C60, P60, E60 (-03)	6H3-44311-00-00
60,70 (04-), C75, E75, P75, 90	688-44311-01-00
C85 (92-95)	688-44311-01-00
C85 (89-91,96-97)	67F-44311-01-00
115, C115, 130 (-92)	61A-44311-01-00
115, B115, C115, P115, S115 (93-)	61A-44311-01-00
130, S130 (93-)	61A-44311-01-00
150, P150, 175, 200, 225 (-91)	61A-44311-01-00
V150, VX150 (92-)	61A-44311-01-00
150, C150, D150, DX150 (92-)	61A-44311-01-00
P150, PX150, P175, P200 (92-)	61A-44311-01-00
S150, SX150, S200, SX200	61A-44311-01-00
S225, SX225, S250, SX250	61A-44311-01-00
175, 200, 225, 250	61A-44311-01-00
V200, VX200, V225	61A-44311-01-00
VX225,V250, VX250	61A-44311-01-00
VZ150, VZ175, VZ200	61A-44311-01-00
VZ225, VZ250, VZ300	61A-44311-01-00
Z150, Z175, Z200, Z250,Z300	61A-44311-01-00

Jet Drive Application	Part Number
F40	67C-44311-10-00
F50/F60	62Y-44311-10-00
F75/F80/F90/F100	67F-44311-11-00
F115	61A-44311-01-00
(Requires both part numbers)	6E5-44322-00-00



Anti-Knock Washers

Required when changing a water pump on engines utilizing anti-knock washers.

Collar	61A-45527-00-00
Spacer	61A-45538-00-00
Plate Washer	90201-22M01-00
Wave Washer	90206-22M19-00

T8, T9.9 (04/2007~) - 69G-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	63V-44322-00-00
1	Damper, Water Seal 2	68T-44366-00-00
1	Impeller	63V-44352-01-00
1	Key, Woodruff	664-44338-00-00
1	O-Ring	93210-44704-00
1	Outer Plate, Cartridge	68T-44323-00-00
4	Bolt	97095-08045-00

F9.9, T9.9, FT9.9 (~96) - 682-W0078-A1-00

Kit Includes:

Qty	Description	Part #
2	Gasket, Water Pump	682-44315-A0-00
1	Insert, Cartridge	682-44322-00-00
1	Outer Plate, Cartridge	682-44323-00-00
1	Damper, Water Seal 1	682-44365-00-00
1	Key, Woodruff	90280-03024-00
4	Bolt	97095-06040-00
1	Impeller	682-44352-03-00

F9.9, T9.9, FT9.9 (~96), F9.9, T9.9 (04~04/2005), FT9.9 (04~04/2005) - 682-W0078-A3-00

Kit Includes:

Qty	Description	Part #
1	Damper, Water Seal 1	682-44365-00-00
4	Bolt	97080-06045-00
1	Insert, Cartridge	682-44322-00-00
1	Impeller	682-44352-03-00
2	Gasket, Water Pump	682-44315-A0-00
1	Outer Plate, Cartridge	682-44323-00-00
1	Key, Woodruff	90280-03024-00

F9.9-2, T9.9-2, F15 - 63V-W0078-02-00

Kit Includes:

Qty	Description	Part #
1	Damper, Water Seal 2	647-44366-00-00
4	Bolt	97095-08045-00
1	Insert, Cartridge	63V-44322-00-00
1	Impeller	63V-44352-01-00
1	Outer Plate, Cartridge	63V-44323-00-00
1	Key, Woodruff	664-44338-00-00

4-Stroke Water Pump Repair Kits

F2.5

Parts List (not sold as a kit):

Qty	Description	Part #
1	O-Ring	93210-33M85-00
1	Insert Cartridge	6L5-44322-00-00
1	Outer Plate Cartridge	69M-G4323-00-00
1	Damper, Water Seal 2	6E0-44366-00-00
1	Impeller	6L5-44352-00-00
4	Bolt	97095-06040-00
2	Pin, Dowel	93604-18080-00
2	Plate	69M-G4328-00-00

F4, F6 (09/2009~) - 6EE-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Housing, Water Pump	6EE-G4311-00-00
1	Gasket, Water Pump	6EE-G4315-00-00
1	Insert, Cartridge	6BX-44322-00-00
1	Outer Plate, Cartridge	6BX-44323-00-00
1	Damper, Water Seal 2	67D-44366-00-00
1	Impeller	6E0-44352-00-00
4	Bolt	97080-06045-00
2	Pin, Dowel	93604-18080-00

F4 (~06/2008) - 68D-WG078-00-00

Kit Includes:

Qty	Description	Part #
1	Housing, Water Pump	68D-G4311-01-00
1	Gasket, Water Pump	6EE-G4315-00-00
1	Insert Cartridge	6E0-44322-02-00
1	Outer Plate, Cartridge	6E0-44323-00-00
1	Damper, Water Seal 2	67D-44366-00-00
1	Impeller	6E0-44352-00-00
4	Bolt	97080-06045-00
2	Pin, Dowel	93604-18080-00

F6, F8 (~06/2008) - 68T-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	63V-44322-00-00
1	Damper, Water Seal 2	68T-44366-00-00
1	Impeller	68T-44352-00-00
1	Key, Woodruff	664-44338-00-00
1	O-Ring	93210-44704-00
1	Outer Plate, Cartridge	68T-44323-00-00
4	Bolt	97095-08045-00

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F15C, F20 - 6AH-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Housing, Water Pump	6AH-44311-00-00
1	Insert, Cartridge	63V-44322-00-00
1	Damper, Water Seal	6L2-44367-00-00
1	Impeller	63V-44352-01-00
1	Key, Woodruff	664-44338-00-00
1	O-Ring	93210-49046-00
1	Outer Plate, Cartridge	68T-44323-00-00
2	Pin, Dowel	93604-10M03-00
4	Bolt	97095-08045-00
2	Plate	63V-44328-01-00

F25 - 61N-W0078-11-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	63V-44322-00-00
1	Damper, Water Seal 3	6L2-44367-00-00
1	Impeller	63V-44352-01-00
1	Key, Woodruff	664-44338-00-00
1	O-Ring	93210-49046-00
1	Outer Plate, Cartridge	68T-44323-00-00
2	Pin, Dowel	93604-10M03-00
4	Bolt	97095-08045-00
2	Plate	63V-44328-01-00

T25, F30, F40 (00~2009) - 66T-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	63D-44322-00-00
1	Outer Plate, Cartridge	66T-44323-00-00
1	O-Ring	93210-59MG7-00
1	Gasket, Water Pump	63D-44316-00-00
1	Key, Woodruff	90280-03M03-00
1	Impeller	6H4-44352-02-00
4	Bolt, With Washer	90119-08M15-00
1	Damper, Water Seal 2	663-44366-00-00
1	Pump Housing Cover	63D-44312-00-00

F40 (99), F50 (97~), F60 (02~)

63D-W0078-01-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	63D-44322-00-00
1	Impeller	6H3-44352-00-00
1	Cover, Water Pump Housing	63D-44312-00-00
1	Outer Plate, Cartridge	63D-44323-00-00
1	O-Ring	93210-59MG7-00
1	Gasket, Water Pump	63D-44316-00-00
4	Bolt, With Washer	90119-08M15-00
1	Damper, Water Seal 2	663-44366-00-00
1	Key, Woodruff	90280-03024-00

F40 (2010~) - 6BG-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Pump Housing Cover	63D-44312-00-00
1	Gasket, Water Pump	63D-44316-00-00
1	Insert Cartridge	63D-44322-00-00
1	Outer Plate , Cartridge	63D-44323-00-00
1	Damper, Water Seal 2	663-44366-00-00
1	Impeller	6H4-44352-02-00
4	Bolt, With Washer	90119-08M15-00
1	Key, Woodruff	90280-03M03-00
1	O-Ring	93210-59MG7-00

F75, F80, F90, F100 - 67F-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	67F-44322-00-00
1	Impeller	67F-44352-00-00
1	Gasket, Water Pump	688-44315-A0-00
1	Outer Plate, Cartridge	67F-44323-00-00
1	Gasket, Cartridge	688-44324-A0-00
1	Gasket, Water Pump	688-44316-A0-00
1	O-Ring	93210-46044-00
2	Bolt, With Washer	90119-08M87-00
2	Bolt, With Washer	90119-08M13-00
1	Key, Woodruff	90280-04M04-00

F115 (00~01) - 6N6-W0078-02-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-02-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	6E5-44323-00-00
1	Gasket, Water Pump	6E5-44315-A0-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00
1	Key, Woodruff	90280-04M05-00
1	Key, Woodruff	90280-04M04-00

F115 (02~) - 68V-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-02-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	6EK-44323-00-00
1	Gasket, Water Pump	6E5-44315-A0-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00
1	Key, Woodruff	90280-04M05-00

F50, T50 (96) - 6H3-W0078-A0-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Water Pump	6H3-44315-A0-00
1	Outer Plate, Cartridge	6H3-44323-00-00
1	Gasket, Cartridge	6H3-44324-A0-00
1	Impeller	6H3-44352-00-00
1	Insert, Cartridge	663-44322-00-00
1	Gasket, Water Pump	688-44316-A0-00
1	Key, Woodruff	90280-03M03-00
1	O-Ring	93210-46044-00
4	Bolt	97095-08055-00
4	Bolt	97095-08045-00

T50, T60 (97~) - 6H3-W0078-02-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	663-44322-00-00
1	Impeller	6H3-44352-00-00
1	Gasket, Water Pump	6H3-44315-A0-00
1	Outer Plate, Cartridge	6H3-44323-00-00
1	Gasket, Cartridge	6H3-44324-A0-00
1	Gasket, Water Pump	688-44316-A0-00
1	O-Ring	93210-46044-00
2	Bolt, With Washer	90119-08M14-00
2	Bolt, With Washer	90119-08M33-00
1	Key, Woodruff	90280-03M03-00

F70 - 6CJ-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	63D-44322-00-00
1	Gasket, Water Pump	6CJ-44315-00-00
1	Cover, Pump Housing	63D-44312-00-00
1	Damper, Water Seal 2	663-44366-00-00
1	Impeller	6H3-44352-00-00
1	Key, Woodruff	90280-03M03-00
2	Oil Seal	93101-23070-00
1	O-Ring	93210-46044-00
1	Gasket, Water Pump	6CJ-44316-00-00
1	Outer Plate, Cartridge	6CJ-44323-00-00
1	Gasket, Cartridge	6CJ-44324-00-00
2	Pin, Dowel	93604-10M03-00
2	Bolt, With Washer	90119-08M33-00
2	Bolt, With Washer	90119-08M14-00

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F150, F200, F225 - 61A-W0078-A3-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-02-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	6G5-44323-01-00
1	Gasket, Water Pump	6E5-44315-A0-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00
1	Key, Woodruff	90280-04M05-00

VF200, VF225, VF250 - 6CB-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-02-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Key, Woodruff	90280-04002-00
1	Outer Plate, Cartridge	6CB-44323-00-00
1	Gasket, Water Pump	6CB-44315-00-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00

F225, F250, F300 (4.2L) - 6CE-W0078-01-00

Kit Includes:

Qty	Description	Part #
2	Oil Seal	93104-22M07-00
1	Insert, Cartridge	6AW-44322-00-00
1	O-Ring	93210-94003-00
1	O-Ring	93210-37M67-00
1	Impeller	6CE-44352-00-00
1	Key, Woodruff	90280-04002-00
1	Outer Plate, Cartridge	6CE-44323-01-00
1	Gasket, Water Pump	6CE-44315-00-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00

F300, F350 (V8) - 6AW-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	6AW-44322-00-00
1	O-Ring	93210-94003-00
1	O-Ring	93210-37M67-00
1	Impeller	6AW-44352-00-00
1	Key	6AW-44336-00-00
1	Outer Plate, Cartridge	6AW-44323-00-00
1	Gasket, Water Pump	6AW-44315-00-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00

F250, F250B - 6P2-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-02-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	6P2-44323-00-00
1	Gasket, Water Pump	60X-44315-A0-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00
1	Key, Woodruff	90280-04M05-00

XTO® 425 (2018~) - 6GR-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	6GR-44322-00-00
1	O-Ring	93210-97690-00
1	O-Ring	93211-08001-00
1	O-Ring	93210-37160-00
1	Impeller	6GR-44352-00-00
1	Outer Plate, Cartridge	6GR-44323-00-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M16-00
1	Key	6AW-44336-00-00

4, 5 (97~) - 6E0-W0078-A3-00

Kit Includes:

Qty	Description	Part #
1	Housing, Water Pump	6E0-44311-00-00
1	Gasket, Water Pump	6E0-44315-A0-00
1	Insert, Cartridge	6E0-44322-02-00
1	Outer Plate, Cartridge	6E0-44323-00-00
1	Damper, Water Seal 2	6E0-44366-00-00
1	Impeller	6E0-44352-00-00
4	Bolt	97095-06045-00
2	Pin Dowel	93604-18080-00

6, 8 (96~) - 6N0-W0078-A0-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Water Pump	6G1-44315-A0-00
1	Insert, Cartridge	6G1-44322-00-00
1	Outer Plate, Cartridge	6G1-44323-00-00
1	Damper, Water Seal 2	647-44366-00-00
1	Impeller	6G1-44352-00-00
2	Plate	6G1-44328-00-00
4	Bolt	97080-06045-00

9.9, 15 (~95) - 682-W0078-A1-00

Kit Includes:

Qty	Description	Part #
2	Gasket, Water Pump	682-44315-A0-00
1	Insert, Cartridge	682-44322-00-00
1	Outer Plate, Cartridge	682-44323-00-00
1	Damper, Water Seal 1	682-44365-00-00
1	Key, Woodruff	90280-03024-00
4	Bolt	97095-06040-00
1	Impeller	682-44352-03-00

9.9, 15 (96~) - 63V-W0078-02-00

Kit Includes:

Qty	Description	Part #
1	Damper, Water Seal 2	647-44366-00-00
4	Bolt	97095-08045-00
1	Insert, Cartridge	63V-44322-00-00
1	Impeller	63V-44352-01-00
1	Outer Plate, Cartridge	63V-44323-00-00
1	Key, Woodruff	664-44338-00-00

2-Stroke Water Pump Repair Kits

2 (89~02) - 6GD-W0078-00-00

Kit Includes:

Qty	Description	Part #
2	Pin, Dowel	93604-09068-00
1	O-Ring	93210-19123-00
2	Oil Seal	93101-11M44-00
1	Outer Plate, Cartridge	646-44323-00-00
1	Impeller	646-44352-01-00
1	Insert, Cartridge	646-44322-00-00
1	Protector, Oil Seal	6GD-44325-00-00
2	Bolt	97095-05016-00

3 (88~02) - 6L5-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	O-Ring	93210-33M85-00
1	Insert, Cartridge	6L5-44322-00-00
1	Outer Plate, Cartridge	6L5-44323-00-00
1	Damper, Water Seal 2	6E0-44366-00-00
1	Impeller	6L5-44352-00-00
4	Bolt	97095-06040-00
2	Pin, Dowel	93604-18080-00
2	Plate	6L5-44328-00-00

4, 5 (~96) - 6E0-W0078-A2-00

Kit Includes:

Qty	Description	Part #
1	Housing, Water Pump	6E0-44311-00-00
1	Gasket, Water Pump	6E0-44315-A0-00
1	Insert, Cartridge	6E0-44322-02-00
1	Outer Plate, Cartridge	6E0-44323-00-00
1	Impeller	6E0-44352-00-00
1	Damper, Water Seal 2	6E0-44366-00-00
1	Pin, Dowel	93604-09066-00
4	Bolt	97080-06045-00

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20, 25 Two Cylinder - 6L2-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Outer Plate, Cartridge	6L2-44323-00-00
1	O-Ring	93210-45161-00
1	Impeller	6L2-44352-00-00
1	Insert, Cartridge	6L2-44322-00-00
4	Bolt	97095-06040-00
1	Key, Woodruff	90280-03024-00

25, 30 Three Cylinder (96~02)

6J8-W0078-A2-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	663-44322-00-00
1	Impeller	6H4-44352-02-00
1	Gasket, Water Pump	663-44315-A0-00
1	Outer Plate, Cartridge	663-44323-00-00
1	Gasket, Cartridge	663-44324-A0-00
1	Gasket, Water Pump	663-44316-A0-00
2	Bolt, With Washer	90119-08M13-00
2	Bolt, With Washer	90119-08M34-00

C25 (90~97), C30 (90~92) - 689-W0078-A6-00

Kit Includes:

Qty	Description	Part #
1	Damper, Water Seal 1	626-44365-01-00
1	Housing, Water Pump	689-44311-03-00
3	Bolt, With Washer	90119-06M07-00
1	Insert, Cartridge	689-W4432-02-00
1	Outer Plate, Cartridge	689-44323-03-00
1	Gasket, Cartridge	689-44324-A0-00
1	Impeller	689-44352-02-00
1	Gasket, Water Pump	689-44316-A0-00
1	Key, Woodruff	664-44338-00-00

30 (~95) - 6J8-W0078-A1-00

Kit Includes:

Qty	Description	Part #
1	Impeller	6H4-44352-02-00
1	Gasket, Water Pump	663-44315-A0-00
1	Gasket, Water Pump	663-44316-A0-00
1	Insert, Cartridge	663-44322-00-00
1	Outer Plate, Cartridge	663-44323-00-00
1	Gasket, Cartridge	663-44324-A0-00
2	Bolt	97095-08040-00
2	Bolt	97095-08050-00

C30 (93~97) - 61N-W0078-11-00

Kit Includes:

Qty	Description	Part #
1	Housing, Water Pump	61N-44311-01-00
1	Damper, Water Seal 3	6L2-44367-00-00
1	Insert, Cartridge	61N-44322-01-00
1	Impeller	6H4-44352-02-00
1	O-Ring	93210-45161-00
1	Outer Plate, Cartridge	61N-44323-00-00
4	Bolt	97095-06040-00
4	Washer	92990-06600-00
1	Key, Woodruff	90280-03024-00

40, 50 P50, (~96) - 63D-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Water Pump	63D-44316-00-00
1	Outer Plate, Cartridge	63D-44323-00-00
1	Impeller	6H3-44352-00-00
1	Insert, Cartridge	63D-44322-00-00
1	Gasket, Water Pump	63D-44316-00-00
1	Key, Woodruff	90280-03024-00
1	O-Ring	93210-59MG7-00
4	Bolt	97080-08030-00
4	Washer, Special Shape	90209-08M02-00

40, C40 (98~03, P40, 50, C50, P50 (97~) - 63D-W0078-01-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	63D-44322-00-00
1	Impeller	6H3-44352-00-00
1	Cover, Pump Housing	63D-44312-00-00
1	Outer Plate, Cartridge	63D-44323-00-00
1	O-Ring	93210-59MG7-00
1	Gasket, Water Pump	63D-44316-00-00
4	Bolt, With Washer	90119-08M15-00
1	Damper, Water Seal 2	663-44366-00-00
1	Key, Woodruff	90280-03024-00

C55 (90~91) - 663-W0078-A0-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Water Pump	663-44315-A0-00
1	Insert, Cartridge	663-44322-00-00
1	Outer Plate, Cartridge	663-44323-00-00
1	Gasket, Cartridge	663-44324-A0-00
1	Damper, Water Seal 2	663-44366-00-00
1	Impeller	6H3-44352-00-00
1	Key, Woodruff	90280-03024-00
2	Bolt	97095-08045-00
2	Bolt	97095-08055-00

C55 (92~94) - 663-W0078-01-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	663-44322-00-00
1	Impeller	6H3-44352-00-00
1	Gasket, Water Pump	663-44315-A0-00
1	Outer Plate, Cartridge	663-44323-00-00
1	Gasket, Cartridge	663-44324-A0-00
2	Bolt	97095-08055-00
2	Bolt	97095-08045-00
1	Damper, Water Seal 2	663-44366-00-00
1	Key, Woodruff	90280-03M03-00

60, 70 (04~), C75, P75, C80, 90, B90, C90 (97~), E75 - 692-W0078-02-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	688-44322-00-00
1	Impeller	688-44352-03-00
1	Gasket, Water Pump	688-44315-A0-00
1	Outer Plate, Cartridge	688-44323-00-00
1	Gasket, Cartridge	688-44324-A0-00
1	Gasket, Water Pump	688-44316-A0-00
1	O-Ring	93210-46044-00
2	Bolt, With Washer	90119-08M13-00
2	Bolt, With Washer	90119-08M16-00
1	Key, Woodruff	90280-04M04-00

CV40 (90) - 6F5-W0078-A0-00

Kit Includes:

Qty	Description	Part #
1	Damper, Water Seal 2	663-44366-00-00
1	Insert, Cartridge	676-44322-00-00
1	Impeller	6F5-44352-00-00
1	Gasket, Water Pump	676-44315-A1-00
1	Outer Plate, Cartridge	676-44323-00-00
1	Gasket, Cartridge	676-44324-A1-00
1	Gasket, Water Pump	679-44316-A0-00
2	Bolt	97095-08055-00
2	Bolt	97095-08045-00
4	Washer	92990-08600-00
1	Key, Woodruff	90280-04M00-00

C40 (91~97) - 679-W0078-A1-00

Kit Includes:

Qty	Description	Part #
1	Damper, Water Seal 2	663-44366-00-00
1	Insert, Cartridge	676-44322-00-00
1	Impeller	6F5-44352-00-00
1	Gasket, Water Pump	676-44315-A1-00
1	Outer Plate, Cartridge	676-44323-00-00
1	Gasket, Cartridge	676-44324-A1-00
1	Gasket, Water Pump	679-44316-A0-00
2	Bolt	97095-08055-00
2	Bolt	97095-08045-00
1	Key, Woodruff	90280-04M00-00

E48 (95~00) - 696-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	663-44322-40-00
1	Impeller	6H3-44352-00-00
1	Gasket, Water Pump	663-44315-A0-00
1	Outer Plate, Cartridge	670-44323-00-00
1	Gasket, Cartridge	663-44324-A0-00
2	Bolt	97095-08055-00
2	Bolt	97095-08045-00
1	Damper, Water Seal 2	663-44366-00-00
1	Key, Woodruff	90280-03M03-00

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E60 (97~00) - 6K5-W0078-01-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	663-44322-40-00
1	Impeller	6H3-44352-00-00
1	Gasket, Water Pump	6H3-44315-A0-00
1	Outer Plate, Cartridge	6H3-44323-40-00
1	Gasket, Cartridge	6H3-44324-A0-00
1	Gasket, Water Pump	688-44316-A0-00
1	O-Ring	93210-46044-00
2	Bolt, With Washer	90119-08M33-00
2	Bolt, With Washer	90119-08M14-00
1	Key, Woodruff	90280-03M03-00

60, C60, P60, 70, C70 (97~03)

6H3-W0078-02-00

Kit Includes:

Qty	Description	Part #
1	Insert Cartridge	663-44322-00-00
1	Impeller	6H3-44352-00-00
1	Gasket, Water Pump	6H3-44315-A0-00
1	Outer Plate, Cartridge	6H3-44323-00-00
1	Gasket, Cartridge	6H3-44324-A0-00
1	Gasket, Water Pump	688-44316-A0-00
1	O-Ring	93210-46044-00
2	Bolt, With Washer	90119-08M14-00
2	Bolt, With Washer	90119-08M33-00
1	Key, Woodruff	90280-03M03-00

C60, E60, P60, 70 (92~96) - 6H3-W0078-01-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	663-44322-00-00
1	Impeller	6H3-44352-00-00
1	Gasket, Water Pump	6H3-44315-A0-00
1	Outer Plate, Cartridge	6H3-44323-00-00
1	Gasket, Cartridge	6H3-44324-A0-00
1	Gasket, Water Pump	688-44316-A0-00
1	O-Ring	93210-46044-00
2	Bolt	97095-08045-00
2	Bolt	97095-08055-00
1	Key, Woodruff	90280-03M03-00

C85 (91), CV85 (89~90), 90 (84~91) - 692-W0078-A0-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Water Pump	688-44315-A0-00
1	Gasket, Water Pump	688-44316-A0-00
1	Insert, Cartridge	688-44322-00-00
1	Outer Plate, Cartridge	688-44323-00-00
1	Gasket, Cartridge	688-44324-A0-00
1	Impeller	688-44352-03-00
1	Key, Woodruff	90280-04M04-00
1	O-Ring	93210-46044-00
2	Bolt	97095-08050-00
2	Bolt	97095-08070-00

E75 (95~96), P75 (96), C75 (94~96), C85, 90 (92~96) - 692-W0078-01-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	688-44322-00-00
1	Impeller	688-44352-03-00
1	Gasket, Water Pump	688-44315-A0-00
1	Outer Plate, Cartridge	688-44323-00-00
1	Gasket, Cartridge	688-44324-A0-00
1	Gasket, Water Pump	688-44316-A0-00
1	O-Ring	93210-46044-00
2	Bolt	97095-08050-00
2	Bolt	97095-08070-00
1	Key, Woodruff	90280-04M04-00

115, C115, 130 (~92) - 6E5-W0078-A1-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Water Pump	6E5-44315-A0-00
1	Insert, Cartridge	6E5-44322-00-00
1	Outer Plate, Cartridge	6E5-44323-00-00
1	Impeller	6E5-44352-01-00
4	Washer	90209-08M02-00
1	Key, Woodruff	90280-04M05-00
1	O-Ring	93210-37M67-00
1	O-Ring	93210-86M38-00
2	Pin, Dowel	93606-12019-00
4	Bolt	97080-08045-00

115, C115, P115, S115 (96~99), 130 (93~96) - 6N6-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-00-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	6E5-44323-00-00
1	Gasket, Water Pump	6E5-44315-A0-00
1	Pin, Dowel	93606-12019-00
4	Bolt	97095-08045-00
4	Washer	90209-08M02-00
1	Key, Woodruff	90280-04M05-00

115, C115 (97~) - 6N6-W0078-02-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-02-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	6E5-44323-00-00
1	Gasket, Water Pump	6E5-44315-A0-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00
1	Key, Woodruff	90280-04M05-00

150, P150, 175, 200, 225 (~91)

6G5-W0078-A1-00

Kit Includes:

Qty	Description	Part #
1	Gasket, Water Pump	6E5-44315-A0-00
1	Insert, Cartridge	6E5-44322-00-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	6G5-44323-01-00
4	Washer	90209-08M02-00
1	Key, Woodruff	90280-04M05-00
1	O-Ring	93210-37M67-00
1	O-Ring	93210-86M38-00
1	Pin, Dowel	93606-12019-00
4	Bolt	97080-08045-00

D150, DX150, B115 (97~99) - 65N-W0078-A1-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-02-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	65N-44323-00-00
1	Gasket, Water Pump	65N-44315-A0-00
1	Key, Woodruff	90280-04M05-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00

P150 (92~96), P175 (94~96), P200 (91~96), C150 (96), 150~225 (96), L150~L250 (96), S150~S250 (96) - 61A-W0078-A1-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-00-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	6G5-44323-01-00
1	Gasket, Water Pump	6E5-44315-A0-00
2	Pin, Dowell	93606-12019-00
4	Bolt	97095-08045-00
4	Washer	90209-08M02-00
1	Key, Woodruff	90280-04M05-00

VZ200 (3.1L),

VZ225~VZ300 (03~) - 60X-W0078-00-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-02-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	60X-44323-00-00
1	Gasket, Water Pump	60X-44315-A0-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00
1	Key, Woodruff	90280-04M05-00

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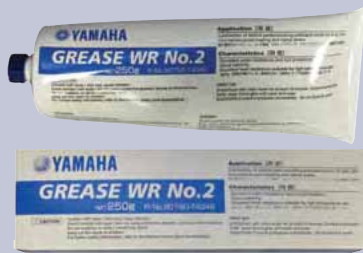
225,250 (92~), S150, SX150, S200, SX200, S250, SX250, V150~V250, VX150~VX250, VZ150~VZ200 (2.6L), Z150~Z300, P150~P200, C150 (97~99), PX150 (99) - 61A-W0078-A3-00

Kit Includes:

Qty	Description	Part #
1	Insert, Cartridge	61A-44322-02-00
1	O-Ring	93210-86M38-00
1	O-Ring	93210-37M67-00
1	Impeller	6E5-44352-01-00
1	Outer Plate, Cartridge	6G5-44323-01-00
1	Gasket, Water Pump	6E5-44315-A0-00
2	Pin, Dowel	93606-12019-00
4	Bolt, With Washer	90119-08M14-00
1	Key, Woodruff	90280-04M05-00

REMINDER

Don't forget the WR No. 2 grease for the driveshaft splines when reinstalling the lower unit after water services.



WR No. 2 Grease

Provides water resistance, rust protection, lubrication and heat resistance. Specially designed for four stroke oil pump seals, drive shaft splines and drive shaft bushing area. For four stroke and two stroke applications.

90790-74046-00

