



# NORTHWESTERN UNIVERSITY

## MASTER SPECIFICATIONS

### Division 08 – OPENINGS

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NORTHWESTERN UNIVERSITY

PROJECT NAME \_\_\_\_\_

JOB # \_\_\_\_\_

FOR: \_\_\_\_\_

ISSUED: 03/29/2017

MASTER SPECIFICATIONS: DIVISION 08 – OPENINGS

SECTION #	TITLE
08 1113	HOLLOW METAL DOORS AND FRAMES
08 1119	STAINLESS STEEL DOORS AND FRAMES
08 1416	FLUSH WOOD DOORS
08 1433	THERMAL FUSED STILE AND RAIL WOOD DOORS
08 3113	ACCESS DOORS AND FRAMES
08 4113	ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS
08 4413	GLAZED ALUMINUM CURTAIN WALLS
08 5113	ALUMINUM WINDOWS
08 7100	DOOR HARDWARE
08 8000	GLAZING

*\*\* End of List \*\**

SECTION 08 1113 - HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes hollow-metal work.
- B. Related Requirements:
  - 1. Section 087100 "Door Hardware" for door hardware for hollow-metal doors.

1.3 DEFINITIONS

- A. Minimum Thickness: Minimum thickness of base metal without coatings according to NAAMM-HMMA 803 or SDI A250.8.

1.4 COORDINATION

- A. Coordinate anchorage installation for hollow-metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, core descriptions, fire-resistance ratings, temperature-rise ratings, and finishes.
- B. LEED Submittals:
  - 1. Product Data for Credit MR 4: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
- C. Shop Drawings: Include the following:
  - 1. Elevations of each door type.
  - 2. Details of doors, including vertical- and horizontal-edge details and metal thicknesses.
  - 3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
  - 4. Locations of reinforcement and preparations for hardware.

5. Details of each different wall opening condition.
6. Details of anchorages, joints, field splices, and connections.
7. Details of accessories.
8. Details of moldings, removable stops, and glazing.
9. Details of conduit and preparations for power, signal, and control systems.

- D. Schedule: Provide a schedule of hollow-metal work prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final Door Hardware Schedule.

#### 1.6 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each type of hollow-metal door and frame assembly, for tests performed by a qualified testing agency.
- B. Oversize Construction Certification: For assemblies required to be fire rated and exceeding limitations of labeled assemblies.

#### 1.7 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.

#### 1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow-metal work palletized, packaged, or crated to provide protection during transit and Project-site storage. Do not use nonvented plastic.
  1. Provide additional protection to prevent damage to factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store hollow-metal work vertically under cover at Project site with head up. Place on minimum 4-inch- (102-mm-) high wood blocking. Provide minimum 1/4-inch (6-mm) space between each stacked door to permit air circulation.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Manufacturers: Provide the following:
  1. Curries Company; ASSA ABLOY, 747 N. Series. - No Substitutions will be allowed.
- B. Source Limitations: Obtain hollow-metal work from single source from single manufacturer.

## 2.2 REGULATORY REQUIREMENTS

- A. Fire-Rated Assemblies: Complying with NFPA 80 and listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction for fire-protection ratings and temperature-rise limits indicated, based on testing at positive pressure according to NFPA 252 or UL 10C.
  - 1. Smoke- and Draft-Control Assemblies: Provide an assembly with gaskets listed and labeled for smoke and draft control by a qualified testing agency acceptable to authorities having jurisdiction, based on testing according to UL 1784 and installed in compliance with NFPA 105.
- B. Fire-Rated, Borrowed-Lite Assemblies: Complying with NFPA 80 and listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction for fire-protection ratings indicated, based on testing according to NFPA 257 or UL 9.

## 2.3 INTERIOR DOORS AND FRAMES

- A. Construct interior doors and frames to comply with the standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.
- B. Extra-Heavy-Duty Doors and Frames: SDI A250.8, Level 3..
  - 1. Physical Performance: Level A according to SDI A250.4.
  - 2. Doors:
    - a. Type: As indicated in the Door and Frame Schedule.
    - b. Thickness: 1-3/4 inches (44.5 mm).
    - c. Face: Uncoated, cold-rolled steel sheet, minimum thickness of 0.053 inch (16 gage).
    - d. Edge Construction: Model 1, Full Flush.
    - e. Core: Minimum 20 gauge vertical steel stiffener spaced at not more than 6-inches apart.
      - 1) Provide raceways for future electrified opening.
    - f. Acoustical Assemblies: Provide assemblies tested by ASTM E 90 procedures and classified in compliance with ASTM E 413.
  - 3. Frames:
    - a. Materials: Uncoated, steel sheet, minimum thickness of 0.067 inch (14 gage).
    - b. Sidelite and Transom Frames: Fabricated from same thickness material as adjacent door frame.
    - c. Construction: Full profile welded.
  - 4. Exposed Finish: Prime.

## 2.4 EXTERIOR HOLLOW-METAL DOORS AND FRAMES

- A. Construct exterior doors and frames to comply with the standards indicated for materials, fabrication, hardware locations, hardware reinforcement, tolerances, and clearances, and as specified.

- B. Extra-Heavy-Duty Doors and Frames: SDI A250.8, Level 3..
1. Physical Performance: Level A according to SDI A250.4.
  2. Doors:
    - a. Type: As indicated in the Door and Frame Schedule.
    - b. Thickness: 1-3/4 inches (44.5 mm.)
    - c. Face: Metallic-coated steel sheet, minimum thickness of 0.067 inch (14 gage), with minimum A40 (ZF120) coating.
    - d. Edge Construction: Model 2, Seamless.
    - e. Core: Polyurethane.
      - 1) Thermal-Rated Doors: Provide doors fabricated with thermal-resistance value (R-value) of not less than 2.1 deg F x h x sq. ft./Btu (0.370 K x sq. m/W) when tested according to ASTM C 1363.
      - 2) Provide raceway for future electrification of opening.
  3. Frames:
    - a. Materials: Metallic-coated steel sheet, minimum thickness of 0.093 inch (12 gage), with minimum A40 (ZF120) coating.
    - b. Construction: Full profile welded.
  4. Exposed Finish: Prime.

## 2.5 BORROWED LITES

- A. Hollow-metal frames of uncoated steel sheet, minimum thickness of 0.053 inch (1.3 mm).
- B. Construction: Full profile welded.

## 2.6 FRAME ANCHORS

- A. Jamb Anchors:
  1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, not less than 0.042 inch (1.0 mm) thick, with corrugated or perforated straps not less than 2 inches (51 mm) wide by 10 inches (254 mm) long; or wire anchors not less than 0.177 inch (4.5 mm) thick.
  2. Stud-Wall Type: Designed to engage stud, welded to back of frames; not less than 0.042 inch (1.0 mm) thick.
  3. Compression Type for Drywall Slip-on Frames: Adjustable compression anchors.
  4. Postinstalled Expansion Type for In-Place Concrete or Masonry: Minimum 3/8-inch- (9.5-mm-) diameter bolts with expansion shields or inserts. Provide pipe spacer from frame to wall, with throat reinforcement plate, welded to frame at each anchor location.
- B. Floor Anchors: Formed from same material as frames, minimum thickness of 0.042 inch (1.0 mm), and as follows:
  1. Monolithic Concrete Slabs: Clip-type anchors, with two holes to receive fasteners.
  2. Separate Topping Concrete Slabs: Adjustable-type anchors with extension clips, allowing not less than 2-inch (51-mm) height adjustment. Terminate bottom of frames at finish floor surface.

## 2.7 MATERIALS

- A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- B. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- C. Hot-Rolled Steel Sheet: ASTM A 1011/A 1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- D. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B.
- E. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A 153/A 153M.
- F. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow-metal frames of type indicated.
- G. Grout: ASTM C 476, except with a maximum slump of 4 inches (102 mm), as measured according to ASTM C 143/C 143M.
- H. Mineral-Fiber Insulation: ASTM C 665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively; passing ASTM E 136 for combustion characteristics.
- I. Glazing: Comply with requirements in Section 088000 "Glazing."
- J. Bituminous Coating: Cold-applied asphalt mastic, compounded for 15-mil (0.4-mm) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

## 2.8 FABRICATION

- A. Fabricate hollow-metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for metal thickness. Where practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.
- B. Hollow-Metal Doors:
  - 1. Steel-Stiffened Door Cores: Provide minimum thickness 0.026 inch (0.66 mm), steel vertical stiffeners of same material as face sheets extending full-door height, with vertical webs spaced not more than 6 inches (152 mm) apart. Spot weld to face sheets no more than 5 inches (127 mm) o.c. Fill spaces between stiffeners with glass- or mineral-fiber insulation.
  - 2. Fire Door Cores: As required to provide fire-protection and temperature-rise ratings indicated.
  - 3. Vertical Edges for Single-Acting Doors: Bevel edges 1/8 inch in 2 inches (3.2 mm in 51 mm).
  - 4. Top Edge Closures: Close top edges of doors with flush closures of same material as face sheets.



5. Bottom Edge Closures: Close bottom edges of doors with end closures or channels of same material as face sheets.
  6. Exterior Doors: Provide weep-hole openings in bottoms of exterior doors to permit moisture to escape. Seal joints in top edges of doors against water penetration.
  7. Astragals: Provide overlapping astragal on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum 3/4 inch (19 mm) beyond edge of door on which astragal is mounted or as required to comply with published listing of qualified testing agency.
- C. Hollow-Metal Frames: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
1. Sidelite, Mullions, and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by butt welding.
  2. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated.
  3. Grout Guards: Weld guards to frame at back of hardware mortises in frames to be grouted.
  4. Floor Anchors: Weld anchors to bottoms of jambs with at least four spot welds per anchor; however, for slip-on drywall frames, provide anchor clips or countersunk holes at bottoms of jambs.
  5. Jamb Anchors: Provide number and spacing of anchors as follows:
    - a. Masonry Type: Locate anchors not more than 16 inches (406 mm) from top and bottom of frame. Space anchors not more than 32 inches (813 mm) o.c., to match coursing, and as follows:
      - 1) Two anchors per jamb up to 60 inches (1524 mm) high.
      - 2) Three anchors per jamb from 60 to 90 inches (1524 to 2286 mm) high.
      - 3) Four anchors per jamb from 90 to 120 inches (2286 to 3048 mm) high.
      - 4) Four anchors per jamb plus one additional anchor per jamb for each 24 inches (610 mm) or fraction thereof above 120 inches (3048 mm) high.
    - b. Stud-Wall Type: Locate anchors not more than 18 inches (457 mm) from top and bottom of frame. Space anchors not more than 32 inches (813 mm) o.c. and as follows:
      - 1) Three anchors per jamb up to 60 inches (1524 mm) high.
      - 2) Four anchors per jamb from 60 to 90 inches (1524 to 2286 mm) high.
      - 3) Five anchors per jamb from 90 to 96 inches (2286 to 2438 mm) high.
      - 4) Five anchors per jamb plus one additional anchor per jamb for each 24 inches (610 mm) or fraction thereof above 96 inches (2438 mm) high.
    - c. Compression Type: Not less than two anchors in each frame.
    - d. Postinstalled Expansion Type: Locate anchors not more than 6 inches (152 mm) from top and bottom of frame. Space anchors not more than 26 inches (660 mm) o.c.
  6. Door Silencers: Except on weather-stripped frames, drill stops to receive door silencers as follows. Keep holes clear during construction.
    - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.

- b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- D. Fabricate concealed stiffeners and edge channels from either cold- or hot-rolled steel sheet.
- E. Hardware Preparation: Factory prepare hollow-metal work to receive templated mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to SDI A250.6, the Door Hardware Schedule, and templates.
  - 1. Reinforce doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.
  - 2. Comply with applicable requirements in SDI A250.6 and BHMA A156.115 for preparation of hollow-metal work for hardware.
- F. Stops and Moldings: Provide stops and moldings around glazed lites and louvers where indicated. Form corners of stops and moldings with butted hairline joints.
  - 1. Single Glazed Lites: Provide fixed stops and moldings welded on secure side of hollow-metal work.
  - 2. Multiple Glazed Lites: Provide fixed and removable stops and moldings so that each glazed lite is capable of being removed independently.
  - 3. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames.
  - 4. Provide loose stops and moldings on inside of hollow-metal work.
  - 5. Coordinate rabbet width between fixed and removable stops with glazing and installation types indicated.

## 2.9 STEEL FINISHES

- A. Prime Finish: Clean, pretreat, and apply manufacturer's standard primer.
  - 1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with SDI A250.10; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.

## 2.10 ACCESSORIES

- A. Door Grilles and Louvers: Provide louvers for interior doors, where indicated, which comply with SDI 111C, with blades or baffles formed of 0.020-inch- (0.5-mm-) thick, cold-rolled steel sheet set into 0.032-inch- (0.8-mm-) thick steel frame.
  - 1. Sightproof Louver: Stationary louvers constructed with inverted-V or inverted-Y blades.
  - 2. Lightproof Louver: Stationary louvers constructed with baffles to prevent light from passing from one side to the other.
  - 3. Fire-Rated Automatic Louvers: Louvers constructed with movable blades closed by actuating fusible link, and listed and labeled for use in fire-rated door assemblies of type and fire-resistance rating indicated by same qualified testing and inspecting agency that established fire-resistance rating of door assembly.
- B. Mullions and Transom Bars: Join to adjacent members by welding or rigid mechanical anchors.
- C. Grout Guards: Formed from same material as frames, not less than 0.016 inch (0.4 mm) thick.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations before frame installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.
- B. Drill and tap doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.

3.3 INSTALLATION

- A. General: Install hollow-metal work plumb, rigid, properly aligned, and securely fastened in place. Comply with Drawings and manufacturer's written instructions.
- B. Hollow-Metal Frames: Install hollow-metal frames for doors, transoms, sidelites, borrowed lites, and other openings, of size and profile indicated. Comply with SDI A250.11 or NAAMM-HMMA 840 as required by standards specified.
  - 1. Set frames accurately in position; plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces, leaving surfaces smooth and undamaged.
    - a. At fire-rated openings, install frames according to NFPA 80.
    - b. Where frames are fabricated in sections because of shipping or handling limitations, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces.
    - c. Install frames with removable stops located on secure side of opening.
    - d. Install door silencers in frames before grouting.
    - e. Remove temporary braces necessary for installation only after frames have been properly set and secured.
    - f. Check plumb, square, and twist of frames as walls are constructed. Shim as necessary to comply with installation tolerances.
    - g. Field apply bituminous coating to backs of frames that will be filled with grout containing antifreezing agents.
  - 2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with postinstalled expansion anchors.

- a. Floor anchors may be set with power-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.
3. Metal-Stud Partitions: Solidly pack mineral-fiber insulation inside frames.
4. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout.
5. Concrete Walls: Solidly fill space between frames and concrete with mineral-fiber insulation.
6. In-Place Concrete or Masonry Construction: Secure frames in place with postinstalled expansion anchors. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
7. In-Place Metal or Wood-Stud Partitions: Secure slip-on drywall frames in place according to manufacturer's written instructions.
8. Installation Tolerances: Adjust hollow-metal door frames for squareness, alignment, twist, and plumb to the following tolerances:
  - a. Squareness: Plus or minus 1/16 inch (1.6 mm), measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
  - b. Alignment: Plus or minus 1/16 inch (1.6 mm), measured at jambs on a horizontal line parallel to plane of wall.
  - c. Twist: Plus or minus 1/16 inch (1.6 mm), measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
  - d. Plumbness: Plus or minus 1/16 inch (1.6 mm), measured at jambs at floor.
- C. Hollow-Metal Doors: Fit hollow-metal doors accurately in frames, within clearances specified below. Shim as necessary.
  1. Non-Fire-Rated Steel Doors:
    - a. Between Door and Frame Jambs and Head: 1/8 inch (3.2 mm) plus or minus 1/32 inch (0.8 mm).
    - b. Between Edges of Pairs of Doors: 1/8 inch (3.2 mm) to 1/4 inch (6.3 mm) plus or minus 1/32 inch (0.8 mm).
    - c. At Bottom of Door: **3/4 inch (19.1 mm)** **5/8 inch (15.8 mm)** plus or minus 1/32 inch (0.8 mm).
    - d. Between Door Face and Stop: 1/16 inch (1.6 mm) to 1/8 inch (3.2 mm) plus or minus 1/32 inch (0.8 mm).
  2. Fire-Rated Doors: Install doors with clearances according to NFPA 80.
  3. Smoke-Control Doors: Install doors and gaskets according to NFPA 105.
- D. Glazing: Comply with installation requirements in Section 088000 "Glazing" and with hollow-metal manufacturer's written instructions.
  1. Secure stops with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches (230 mm) o.c. and not more than 2 inches (51 mm) o.c. from each corner.

### 3.4 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow-metal work that is warped, bowed, or otherwise unacceptable.

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- B. Remove grout and other bonding material from hollow-metal work immediately after installation.
- C. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.
- D. Metallic-Coated Surface Touchup: Clean abraded areas and repair with galvanizing repair paint according to manufacturer's written instructions.
- E. Factory-Finish Touchup: Clean abraded areas and repair with same material used for factory finish according to manufacturer's written instructions.
- F. Touchup Painting: Cleaning and touchup painting of abraded areas of paint are specified in painting Sections.

**END OF SECTION 08 1113**

## SECTION 08 1119 - STAINLESS STEEL DOOR AND FRAMES

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

A. Section Includes:

1. Stainless steel swinging doors and frames.
2. Stainless steel sidelight, borrowed lite and transom panels and frames.
3. Louvers installed in stainless steel doors.

B. Related Sections:

1. Division 04 Section "Unit Masonry" for embedding anchors for stainless steel work into masonry construction.
2. Division 08 Section "Glazing" for glass view panels in stainless steel doors.
3. Division 08 Sections "Door Hardware" and "Access Control Hardware" for door hardware for stainless steel doors and frames.
4. Division 26 "Electrical" Sections for electrical connections including conduit and wiring for door controls and operators installed on frames with factory installed electrical knock out boxes.
5. Division 28 Section "Access Control" for access control devices installed at door openings and provided as part of a security access system.

C. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.

1. ANSI/SDI A250.8 - Recommended Specifications for Standard Steel Doors and Frames.
2. ANSI/SDI A250.4 - Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames, Frames Anchors and Hardware Reinforcing.
3. ANSI/SDI A250.6 - Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames.
4. ANSI/SDI A250.11 - Recommended Erection Instructions for Steel Frames.
5. ASTM A167-99: Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip.
6. ANSI/BHMA A156.15 - Hardware Preparation in Steel Doors and Frames.
7. ANSI/SDI 122 - Installation and Troubleshooting Guide for Standard Steel Doors and Frames.
8. ANSI/NFPA 80 - Standard for Fire Doors and Fire Windows; National Fire Protection Association.
9. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies; National Fire Protection Association.

10. UL 10C (1998) - Positive Pressure Fire Tests of Door Assemblies; UL 1784 (2001) - Standard for Air Leakage Tests of Door Assemblies.

### 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, core descriptions, hardware reinforcements, profiles, anchors, fire-resistance rating, and finishes.
- B. Templates: Door hardware supplier is to furnish templates, template reference number and/or physical hardware to the steel door and frame supplier in order to prepare the doors and frames to receive the finish hardware items.
- C. Shop Drawings: Include the following:
  1. Elevations of each door design.
  2. Details of doors, including vertical and horizontal edge details and metal thicknesses.
  3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
  4. Locations of reinforcement and preparations for hardware.
  5. Details of each different wall opening condition.
  6. Details of anchorages, joints, field splices, and connections.
  7. Details of accessories.
  8. Details of moldings, removable stops, and glazing.
  9. Details of preparations for power, signal, and control systems.
- D. Samples for Verification:
  1. Samples are only required by request of the architect and for manufactures that are not current members of the Steel Door Institute.
- E. Informational Submittals:
  1. Certificates of Compliance: Submit any information necessary to indicate compliance with this specification section.

### 1.4 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.
- B. Source Limitations: Obtain stainless steel doors and frames through one source from a single manufacturer wherever possible.
- C. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 (neutral pressure at 40" above sill) or UL 10C.
  1. Oversize Fire-Rated Door Assemblies Construction: For units exceeding sizes of tested assemblies provide certification by a qualified testing agency that doors comply with standard construction requirements for tested and labeled fire-rated door assemblies except for size.
  2. Temperature-Rise Limit: Where indicated and at vertical exit enclosures (stairwell openings) and exit passageways, provide doors that have a maximum transmitted

temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.

- D. Fire-Rated, Borrowed-Light Frame Assemblies: Assemblies complying with NFPA 80 that are listed and labeled, by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 257. Label each individual glazed lite.
- E. Smoke-Control Door Assemblies: Comply with NFPA 105.
- F. Pre-Installation Conference: Conduct conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier, Installer, and Contractor to review proper methods and procedures for installing stainless steel doors and frames and to verify installation of electrical knockout boxes and conduit at frames with electrified or access control hardware.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver stainless steel work palletized, wrapped, or crated to provide protection during transit and Project-site storage. Do not use non-vented plastic.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store stainless steel work under cover at Project site. Place in stacks of five units maximum in a vertical position with heads up, spaced by blocking, on minimum 4-inch- (102-mm-) high wood blocking. Do not store in a manner that traps excess humidity.
  - 1. Provide minimum 1/4-inch (6-mm) space between each stacked door to permit air circulation. Door and frames to be stacked in a vertical upright position.

#### 1.6 PROJECT CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

#### 1.7 COORDINATION

- A. Coordinate installation of anchorages for stainless steel frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

#### 1.8 WARRANTY

- A. Provide manufacturer's written warranty against defects in materials and workmanship upon final completion and acceptance of Work in this section.



PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Security Metal Products.
  - 2. Curries, Assa Abloy.
- B. Substitutions: Material from alternate stainless steel door and frame fabricators will not be accepted on jobsite without prior written and sample approval in accordance with requirements specified in Division 01.

2.2 MATERIALS

- A. General: Doors and frames shall be manufactured of commercial quality stainless steel complying with ASTM A167, Type 316.
- B. Frame Anchors: ASTM A 653/A 653M, Type A Stainless Steel.
- C. Glazing: Comply with requirements in Division 08 Section, "Glazing."

2.3 STAINLESS STEEL DOORS

- A. General: Provide 1-3/4 inch doors of type and design indicated, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces unless otherwise indicated. Comply with ANSI/SDI A250.8.
  - 1. Design: Flush panel.
  - 2. Core Construction: Manufacturer's standard kraft-paper honeycomb, polystyrene, polyurethane, mineral core, or vertical steel-stiffener core.
    - a. Polystyrene and Polyurethane Core: Manufacturer's standard polystyrene or polyurethane core permanently bonded to both faces.
    - b. Standard Vertical Steel-Stiffener Core: Minimum 22 gage steel-stiffeners at 6 inches on-center construction attached by either spot welds spaced not more than 5" on centers or stiffeners permanently bonded to both faces.<
    - c. Fire Door Core: As required to provide fire-protection and temperature-rise ratings indicated.
    - d. Provide all doors with 12 wire wiring harness or raceway for future access control.
  - 3. Level/Model: Level 3 and Physical Performance Level A (Extra Heavy Duty), Minimum 16 gage (0.053-inch - 1.3-mm) thick steel, Model 2 (Fully welded, seamless face and edges).
  - 4. Vertical Edges: Vertical edges to have the face sheets joined by a continuous weld extending the full height of the door. Welds are to be ground, filled and dressed smooth. Beveled Edge, 1/8 inch in 2 inches (3 mm in 50 mm).
  - 5. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gage (0.053-inch - 1.3-mm), extending the full width of the door and welded to the face sheet. Finish top and bottom to provide a smooth flush condition.

6. Surface Applied Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.

#### 2.4 STAINLESS STEEL FINISHES

- A. Finish shall be one of the following:
  1. No. 8 – Mirror Finish.
- B. Graining: NONE.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. General Contractor to verify the accuracy of dimensions given to door and frame manufacturer for existing openings or existing frames (strike height, hinge spacing, hinge back set, etc.).
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish as required to make repaired area smooth, flush, and invisible on exposed faces.
- B. Prior to installation, adjust and securely brace welded stainless steel frames for squareness, alignment, twist, and plumbness.
- C. Tolerances shall comply with SDI-117 "Manufacturing Tolerances Standard Steel Doors and Frames."
- D. Drill and tap doors and frames to receive non-template, mortised, and surface-mounted door hardware.

#### 3.3 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including stainless steel work that is warped, bowed, or otherwise unacceptable.
- B. Remove grout and other bonding material from stainless steel work immediately after installation.

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- C. Remove stains and materials that will have and adverse affect on the doors and frames and restore slight blemishes in accordance with manufacturer's instructions to match original finish.

**END OF SECTION 08 1119**

SECTION 08 1416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Solid-core doors with wood-veneer faces.
2. Solid-core doors with plastic-laminate faces.
3. Factory finishing flush wood doors.

B. Related Requirements:

1. Section 088000 "Glazing" for glass view panels in flush wood doors.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of door. Include details of core and edge construction, louvers, and trim for openings. Include factory-finishing specifications.

B. LEED Submittals:

1. Product Certificates for Credit MR 5: For products and materials required to comply with requirements for regional materials, certificates indicating location of material manufacturer and point of extraction, harvest, or recovery for each raw material. Include statement indicating distance to Project, cost for each regional material, and fraction by weight that is considered regional.
2. Product Certificates for Credit MR 5: For products and materials required to comply with requirements for regionally manufactured and regionally extracted and manufactured materials. Include statement indicating cost for each regionally manufactured material.
3. Certificates for [**Credit MR 6**] [**Credit MR 7**]: Chain-of-custody certificates indicating that flush wood doors comply with forest certification requirements. Include documentation that manufacturer is certified for chain of custody by an FSC-accredited certification body. Include statement indicating cost for each certified wood product.
4. Product Data for Credit IEQ 4.4: For adhesives and composite wood products, documentation indicating that product contains no urea formaldehyde.

- C. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; and the following:

1. Dimensions and locations of blocking.
2. Dimensions and locations of mortises and holes for hardware.

3. Dimensions and locations of cutouts.
4. Undercuts.
5. Requirements for veneer matching.
6. Doors to be factory finished and finish requirements.
7. Fire-protection ratings for fire-rated doors.

D. Samples for Initial Selection: For plastic-laminate door faces and factory-finished doors.

E. Samples for Verification:

1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches (200 by 250 mm), for each material and finish. For each wood species and transparent finish, provide set of three Samples showing typical range of color and grain to be expected in finished Work.
2. Plastic laminate, 6 inches (150 mm) square, for each color, texture, and pattern selected.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.
- B. Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.

#### 1.5 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.
- B. Manufacturer Qualifications: A qualified manufacturer that is certified for chain of custody by an FSC-accredited certification body and is a certified participant in AWI's Quality Certification Program.
- C. Vendor Qualifications: A vendor that is certified for chain of custody by an FSC-accredited certification body.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in cardboard cartons and wrap bundles of doors in plastic sheeting.
- C. Mark each door on bottom rail with opening number used on Shop Drawings.

#### 1.7 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during remainder of construction period.
- B. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining temperature between 60 and 90 deg F (16 and 32 deg C) and relative humidity between 25 and 55 percent during remainder of construction period.

1.8 WARRANTY

- A. A. Special Warranty: Manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Warping (bow, cup, or twist) more than 1/4 inch (6.4 mm) in a 42-by-84-inch (1067-by-2134-mm) section.
    - b. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch (0.25 mm in a 76.2-mm) span.
  - 2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
  - 3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Algoma Hardwoods, Inc.
  - 2. Eggers Industries.
  - 3. Graham Wood Doors; ASSA ABLOY Group company.
  - 4. Marshfield DoorSystems, Inc.
  - 5. Mohawk Flush Doors, Inc.
  - 6. Oshkosh Door Company.
- B. Source Limitations: Obtain flush wood doors from single manufacturer.

2.2 FLUSH WOOD DOORS, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with AWI's, AWMAC's, and WI's "Architectural Woodwork Standards."
  - 1. Provide AWI Quality Certification Labels indicating that doors comply with requirements of grades specified.
- B. Regional Materials: Flush wood doors shall be manufactured within 500 miles (800 km) of Project site from materials that have been extracted, harvested, or recovered, as well as manufactured, within 500 miles (800 km) of Project site.
- C. Regional Materials: Flush wood doors shall be manufactured within 500 miles (800 km) of Project site.
- D. Certified Wood: Flush wood doors shall be certified as "FSC Pure" according to FSC STD-01-001, "FSC Principles and Criteria for Forest Stewardship," and to FSC STD-40-004, "FSC Standard for Chain of Custody Certification."

- E. Low-Emitting Materials: Fabricate doors with adhesives and composite wood products that do not contain urea formaldehyde.
- F. WDMA I.S.1-A Performance Grade:
  - 1. Heavy Duty unless otherwise indicated.
- G. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C.
  - 1. Oversize Fire-Rated Door Assemblies: For units exceeding sizes of tested assemblies, provide certification by a qualified testing agency that doors comply with standard construction requirements for tested and labeled fire-rated door assemblies except for size.
  - 2. Temperature-Rise Limit: At vertical exit enclosures and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.
  - 3. Cores: Provide core specified or mineral core as needed to provide fire-protection rating indicated.
  - 4. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile. Comply with specified requirements for exposed edges.
  - 5. Pairs: Provide fire-retardant stiles that are listed and labeled for applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.
- H. Smoke- and Draft-Control Door Assemblies: Listed and labeled for smoke and draft control, based on testing according to UL 1784.
- I. Structural-Composite-Lumber-Core Doors:
  - 1. Structural Composite Lumber: WDMA I.S.10.
    - a. Screw Withdrawal, Face: 700 lbf (3100 N).
    - b. Screw Withdrawal, Edge: 400 lbf (1780 N).
  - 2. Edge Construction: At hinge stiles, provide laminated-edge construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.
    - a. Screw-Holding Capability: 475 lbf (2110 N) per WDMA T.M.-10.

### 2.3 VENEER-FACED DOORS FOR TRANSPARENT FINISH

- A. Interior Solid-Core Doors:
  - 1. Grade: Premium, with Grade AA faces.
  - 2. Species: <Insert species>.
  - 3. Cut: [Rotary cut] [Plain sliced (flat sliced)] [Quarter sliced] [Rift cut].
  - 4. Match between Veneer Leaves: [Book] [Slip] [Pleasant] match.
  - 5. Assembly of Veneer Leaves on Door Faces: [Center-balance] [Balance] [Running] match.

6. Pair and Set Match: Provide for doors hung in same opening or separated only by mullions.
7. Room Match: Match door faces within each separate room or area of building. Corridor-door faces do not need to match where they are separated by <Insert dimension> or more.
8. Room Match: Provide door faces of compatible color and grain within each separate room or area of building.
9. Exposed Vertical and Top Edges: Same species as faces - edge Type A.
10. Core: Glued wood stave.
11. Construction: Five plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering.

#### 2.4 DOORS FOR OPAQUE FINISH

##### A. Interior Solid-Core Doors:

1. Grade: Custom.
2. Faces: MDO.
  - a. Apply MDO to standard-thickness, closed-grain, hardwood face veneers or directly to high-density hardboard crossbands.
3. Exposed Vertical and Top Edges: Any closed-grain hardwood.
4. Core: Glued wood stave.
5. Construction: Five plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering.

#### 2.5 PLASTIC-LAMINATE-FACED DOORS

##### A. Interior Solid-Core Doors:

1. Grade: Custom.
2. Plastic-Laminate Faces: High-pressure decorative laminates complying with NEMA LD 3, Grade HGS.
3. Colors, Patterns, and Finishes: **[As indicated]**.
4. Exposed Vertical and Top Edges: Hardwood edges for painting.
5. Core: Glued wood stave.
6. Construction: Five plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before faces and crossbands are applied.

#### 2.6 LIGHT FRAMES AND LOUVERS

##### A. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads unless otherwise indicated.

1. Wood Species: Same species as door faces.
2. Profile: **[Flush rectangular beads]** **[Recessed tapered beads]** **[Recessed tapered beads with exposed banding]** **[Lipped tapered beads]** **[Manufacturer's standard shape]**.
3. At wood-core doors with 20-minute fire-protection ratings, provide wood beads and metal glazing clips approved for such use.



- B. Wood-Veneered Beads for Light Openings in Fire-Rated Doors: Manufacturer's standard wood-veneered noncombustible beads matching veneer species of door faces and approved for use in doors of fire-protection rating indicated. Include concealed metal glazing clips where required for opening size and fire-protection rating indicated.
- C. Wood Louvers: Door manufacturer's standard solid-wood louvers unless otherwise indicated.
  - 1. Wood Species: Same species as door faces.
- D. Louvers for Fire-Rated Doors: Metal louvers with fusible link and closing device, listed and labeled for use in doors with fire-protection rating of 1-1/2 hours and less.
  - 1. Metal and Finish: Hot-dip galvanized steel, 0.040 inch (1.0 mm) thick, with baked-enamel- or powder-coated finish.

## 2.7 FABRICATION

- A. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, BHMA-156.115-W, and hardware templates.
  - 1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
  - 2. Metal Astragals: Factory machine astragals and formed-steel edges for hardware for pairs of fire-rated doors.
- B. Openings: Factory cut and trim openings through doors.
  - 1. Light Openings: Trim openings with moldings of material and profile indicated.
  - 2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."
  - 3. Louvers: Factory install louvers in prepared openings.

## 2.8 SHOP PRIMING

- A. Doors for Opaque Finish: Shop prime faces, all four edges, edges of cutouts, and mortises with one coat of wood primer specified in Section 09 9000 "Painting and Coating."

## 2.9 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
  - 1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors.
- C. Use only paints and coatings that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. Transparent Finish:

1. Grade: Premium.
2. Finish: AWI's, AWMAC's, and WI's "Architectural Woodwork Standards" [**System 5, conversion varnish**] [**System 9, UV curable, acrylated epoxy, polyester, or urethane**] [**System 10, UV curable, water based**] [or] [**System 11, catalyzed polyurethane**] <Insert finish designation>.
3. Staining: Match Architect's sample.
4. Effect: Semifilled finish, produced by applying an additional finish coat to partially fill the wood pores.
5. Sheen: Semigloss.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames, with Installer present, before hanging doors.
1. Verify that installed frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
  2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Section 087100 "Door Hardware."
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.
1. Install fire-rated doors according to NFPA 80.
  2. Install smoke- and draft-control doors according to NFPA 105.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.
1. Clearances: Provide 1/8 inch (3.2 mm) at heads, jambs, and between pairs of doors. Provide 1/8 inch (3.2 mm) from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch (6.4 mm) from bottom of door to top of threshold unless otherwise indicated.
    - a. Comply with NFPA 80 for fire-rated doors.
    - b. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
  2. Bevel fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock edge; trim stiles and rails only to extent permitted by labeling agency.

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- D. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

### 3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

**END OF SECTION 08 1416**

SECTION 08 1433- THERMAL FUSED STILE AND RAIL WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Interior flush thermal fused wood doors with simulated stile and rail panels.
- 2. Interior wood frames.
- 3. Factory fitting wood doors to frames and factory machining for hardware.

B. Related Sections:

- 1. Division 08 Section "Hollow Metal Doors and Frames" for wood doors in steel frames.
- 2. Division 08 Sections "Door Hardware" and "Access Control Hardware" for door hardware for thermal fused stile and rail wood doors and wood frames.
- 3. Division 28 Section "Access Control" for access control devices installed at door openings and provided as part of a security access system.

C. Standards and References: Comply with the version year adopted by the Authority Having Jurisdiction.

- 1. ANSI A208.1 - Particleboard.
- 2. A115-W - Wood Door Hardware Standards; Hardware Preparations.
- 3. Window and Door Manufacturers Association - WDMA I.S.1-A Architectural Wood Flush Doors for performance standards.

1.3 SUBMITTALS

- A. Product Data: For each type of door indicated. Include details of core and edge construction
- B. Door hardware supplier is to furnish templates, template reference number and/or physical hardware to the door supplier in order to prepare the doors and frames to receive the finish hardware items.
- C. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; and other pertinent data.
  - 1. Indicate dimensions and locations of mortises and holes for hardware.
- D. Samples for Initial Selection at the request of Architect.

1. Corner sections of doors, 8 by 10 inches, with door faces and edges representing actual materials to be used.

E. Warranty: Sample of special warranties.

#### 1.4 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.
- B. Source Limitations: Obtain thermal fused stile and rail wood doors through one source from a single manufacturer.
- C. Quality Standard: In additions to requirements specified, comply with WDMA I.S.1-A, latest edition, "Industry Standard for Architectural Wood Flush Doors" for following minimum values (for particle core doors):
  1. NWWDA TM-8 Hinge Loading Test 1,000 lbs.
  2. NWWDA TM-10 Edge Screw Holding Test 700 lbs.
  3. NWWDA TM-10 Face Screw Holding Test 650 lbs.
- D. Pre-Submittal Conference: Conduct conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier, Installer, and Contractor to review proper methods and procedures for receiving, handling, and installing thermal fused stile and rail wood doors.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Mark each door on top rail with opening number used on Shop Drawings.

#### 1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

#### 1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
  1. Failures include, but are not limited to, the following:
    - a. Warping (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section.
    - b. Delaminating of face on doors.
  2. Warranty includes installation that may be required due to repair or replacement of defective doors.
  3. Warranty Period for Thermal Fused Stile and Rail Interior Doors: One year from the date of manufacturer's invoice according to manufacturer's written warranty.

PART 2 - PRODUCTS

2.1 THERMAL FUSED STILE AND RAIL DOOR CONSTRUCTION - GENERAL

- A. Assemble doors, including components, with minimum WDMA Type I adhesives.
- B. Particleboard Core Doors:
  - 1. Particleboard: ANSI A208.1, Grade M-2.
  - 2. Wood Stiles and Rails: As required to meet Extra Heavy Duty Performance level.
  - 3. Blocking: As required to meet Extra Heavy Duty Performance level.

2.2 THERMAL FUSED STILE AND RAIL DOORS FOR OPAQUE FINISH - INTERIOR

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. The Maiman Company - Reveal Series.
  - 2. Substitutions: Requests for substitution and product approval in compliance with the specifications must be submitted in writing and in accordance with the procedures and time frames outlined in Division 01, Substitution Procedures. Approval of requests is at the discretion of the architect, owner, and their designated consultants.
- B. Interior Solid Core Doors:
  - 1. Thermal Fused Stile and Rail Construction: M-2 structural engineered core; edgebands flexible polymer to match.
  - 2. Flat-Panel Construction:
    - a. Wood-based panel product.
  - 3. Surfaces for Opaque Finish: Manufacturer's standard mill option paintable overlay thermally fused to the core stiles and rails and panels.
  - 4. Size, Layout and Thickness: As indicated on Drawings.

2.3 INTERIOR WOOD FRAMES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. The Maiman Company.
- B. Non-Rated Wood Door Frames: Frames, complete with transom and sidelite frames, fabricated from veneered structural composite lumber for transparent finish or solid lumber close grained hardwood for opaque finish.
- C. Wood species for Opaque Finishes: Manufacturer's standard mill option paint grade species.
- D. Frame Profiles: As indicated on Drawings.

#### 2.4 FABRICATION

- A. Factory fit doors to suit frame opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
- B. Factory machine doors for hardware that is not surface applied. Comply with final hardware schedules, door frame Shop Drawings, DHI A115-W series standards, and hardware templates.
  - 1. Coordinate with hardware mortises in metal frames to verify dimensions and alignment before factory machining.
  - 2. Metal Astragals: Factory machine astragals and formed steel edges for hardware for pairs of fire rated doors.
- C. Electrical Raceways: Provide thermal fused stile and rail wood doors receiving electrified hardware with concealed wiring harness and standardized Molex™ plug connectors on both ends to accommodate up to twelve wires. Provide ALL thermal fused doors with raceway for future expansion of access control. Coordinate connectors on end of the wiring harness to plug directly into the electrified hardware and the through wire transfer hardware or wiring harness specified in hardware sets in Division 08 "Door Hardware". Wire nut connections are not acceptable.

#### PART 3 - EXECUTION

##### 3.1 EXAMINATION

- A. Examine doors and installed door frames before hanging doors.
  - 1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
  - 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

##### 3.2 INSTALLATION

- A. Hardware: For installation, see Division 8 Section "Door Hardware."
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and the referenced quality standard, and as indicated.
- C. Factory Fitted Doors: Align in frames for uniform clearance at each edge.
- D. Factory Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

##### 3.3 ADJUSTING

- A. Operation: Re-hang or replace doors that do not swing or operate freely.

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- B. Replace doors that do not comply with requirements. Doors may be repaired if work complies with requirements and shows no evidence of repair.

**END OF SECTION 08 1433**



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SECTION 08 3113 - ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes access doors and frames for walls and ceilings.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, fire ratings, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Samples: For each type of access door and frame and for each finish specified, complete assembly minimum 6 by 6 inches (150 by 150 mm) in size.
- C. Product Schedule: For access doors and frames.

1.4 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Access Doors and Frames: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection and temperature-rise limit ratings indicated, according to NFPA 252 or UL 10B.

2.2 ACCESS DOORS AND FRAMES

- A. Flush Access Doors with Exposed Flanges:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Babcock-Davis.

- b. Karp Associates, Inc.
- c. Larsens Manufacturing Company.
- d. Milcor; Commercial Products Group of Hart & Cooley, Inc.
- e. Nystrom, Inc.

2. Description: Face of door flush with frame, with exposed flange and concealed hinge.
3. Locations: Wall and ceiling.
4. Door Size: <Insert door size>.
5. Uncoated Steel Sheet for Door: Nominal 0.078 inch, 14 gage, factory primed.
6. Frame Material: Same material, thickness, and finish as door.
7. Latch and Lock: Prepared for mortise cylinder.

### 2.3 FIRE-RATED ACCESS DOORS AND FRAMES

#### A. Fire-Rated, Flush Access Doors with Exposed Flanges:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Babcock-Davis.
  - b. Karp Associates, Inc.
  - c. Larsens Manufacturing Company.
  - d. Milcor; Commercial Products Group of Hart & Cooley, Inc.
  - e. Nystrom, Inc.
2. Description: Door face flush with frame, with a core of mineral-fiber insulation enclosed in sheet metal; with exposed flange, self-closing door, and concealed hinge.
3. Locations: Wall and ceiling.
4. Door Size: <Insert door size>.
5. Fire-Resistance Rating: Not less than that of adjacent construction.
6. Temperature-Rise Rating: 450 deg F (250 deg C) at the end of 30 minutes.
7. Uncoated Steel Sheet for Door: Nominal 0.078 inch, 14 gage, factory primed.
8. Stainless-Steel Sheet for Door: Nominal 0.062 inch (1.59 mm), 16 gage, No. 4 finish.
9. Frame Material: Same material, thickness, and finish as door.
10. Latch and Lock: Self-latching door hardware, Prepared for mortise cylinder.

### 2.4 MATERIALS

- A. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.
- B. Steel Sheet: Uncoated or electrolytic zinc coated, ASTM A 879/A 879M, with cold-rolled steel sheet substrate complying with ASTM A 1008/A 1008M, Commercial Steel (CS), exposed.
- C. Stainless-Steel Sheet, Strip, Plate, and Flat Bars: ASTM A 666, Type 316. Remove tool and die marks and stretch lines, or blend into finish.
- D. Frame Anchors: Same material as door face.
- E. Inserts, Bolts, and Anchor Fasteners: Hot-dip galvanized steel according to ASTM A 153/A 153M or ASTM F 2329.

## 2.5 FABRICATION

- A. General: Provide access door and frame assemblies manufactured as integral units ready for installation.
- B. Metal Surfaces: For metal surfaces exposed to view in the completed Work, provide materials with smooth, flat surfaces without blemishes. Do not use materials with exposed pitting, seam marks, roller marks, rolled trade names, or roughness.
- C. Doors and Frames: Grind exposed welds smooth and flush with adjacent surfaces. Furnish mounting holes, attachment devices and fasteners of type required to secure access doors to types of supports indicated.
- D. Latch and Lock Hardware:
  - 1. Quantity: Furnish number of latches and locks required to hold doors tightly closed.
  - 2. Keys: Furnish two keys per lock and key all locks alike.
  - 3. Mortise Cylinder Preparation: Where indicated, prepare door panel to accept cylinder specified in Section 087100 "Door Hardware."

## 2.6 FINISHES

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- D. Painted Finishes: Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.
  - 1. Factory Primed: Apply manufacturer's standard, lead- and chromate-free, universal primer immediately after surface preparation and pretreatment.
- E. Stainless-Steel Finishes:
  - 1. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
  - 2. Polished Finish: No. 4 finish. Grind and polish surfaces to produce uniform finish, free of cross scratches.
    - a. Run grain of directional finishes with long dimension of each piece.
  - 3. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.

NORTHWESTERN UNIVERSITY  
PROJECT NAME \_\_\_\_\_  
JOB # \_\_\_\_\_

FOR: \_\_\_\_\_  
ISSUED: 03/29/2017

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing access doors and frames.

3.3 ADJUSTING

- A. Adjust doors and hardware, after installation, for proper operation.

**END OF SECTION 08 3113**

## SECTION 08 4113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

1. Exterior and interior storefront framing.
2. Storefront framing for window walls.
3. Storefront framing for ribbon walls.
4. Storefront framing for punched openings.
5. Exterior and interior manual-swing entrance doors and door-frame units.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.

- B. LEED Submittals:

1. Product Data for Credit IEQ 4.1: For glazing sealants used inside the weatherproofing system, documentation including printed statement of VOC content.

- C. Shop Drawings: For aluminum-framed entrances and storefronts. Include plans, elevations, sections, full-size details, and attachments to other work.

1. Include details of provisions for assembly expansion and contraction and for draining moisture occurring within the assembly to the exterior.
2. Include full-size isometric details of each vertical-to-horizontal intersection of aluminum-framed entrances and storefronts, showing the following:
  - a. Joinery, including concealed welds.
  - b. Anchorage.
  - c. Expansion provisions.
  - d. Glazing.
  - e. Flashing and drainage.
3. Show connection to and continuity with adjacent thermal, weather, air, and vapor barriers.

- D. Samples for Initial Selection: For units with factory-applied color finishes.
- E. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.
- F. Fabrication Sample: Of each vertical-to-horizontal intersection of assemblies, made from 12-inch (300-mm) lengths of full-size components and showing details of the following:
  - 1. Joinery, including concealed welds.
  - 2. Anchorage.
  - 3. Expansion provisions.
  - 4. Glazing.
  - 5. Flashing and drainage.
- G. Entrance Door Hardware Schedule: Prepared by or under supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.
- H. Delegated-Design Submittal: For aluminum-framed entrances and storefronts indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and field testing agency.
- B. Energy Performance Certificates: For aluminum-framed entrances and storefronts, accessories, and components, from manufacturer.
  - 1. Basis for Certification: NFRC-certified energy performance values for each aluminum-framed entrance and storefront.
- C. Product Test Reports: For aluminum-framed entrances and storefronts, for tests performed by manufacturer and witnessed by a qualified testing agency.
- D. Quality-Control Program: Developed specifically for Project, including fabrication and installation, according to recommendations in ASTM C 1401. Include periodic quality-control reports.
- E. Source quality-control reports.
- F. Field quality-control reports.
- G. Sample Warranties: For special warranties.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For aluminum-framed entrances and storefronts to include in maintenance manuals.

- B. Maintenance Data for Structural Sealant: For structural-sealant-glazed storefront to include in maintenance manuals. Include ASTM C 1401 recommendations for post-installation-phase quality-control program.

#### 1.6 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.
- B. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- C. Testing Agency Qualifications: Qualified according to ASTM E 699 for testing indicated.
- D. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of assemblies. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction.
  - 1. Do not change intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If changes are proposed, submit comprehensive explanatory data to Architect for review.
- E. Structural-Sealant Glazing: Comply with ASTM C 1401 for design and installation of storefront systems.

#### 1.7 MOCKUPS

- A. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
  - 1. Build mockup of typical wall area as shown on Drawings.
  - 2. Testing shall be performed on mockups according to requirements in "Field Quality Control" Article.
  - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.8 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of aluminum-framed entrances and storefronts that do not comply with requirements or that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures including, but not limited to, excessive deflection.
    - b. Noise or vibration created by wind and thermal and structural movements.
    - c. Deterioration of metals[, **metal finishes**,] and other materials beyond normal weathering.
    - d. Water penetration through fixed glazing and framing areas.



- e. Failure of operating components.
  2. Warranty Period: **[Two]** **[Five]** **[10]** **<Insert number>** years from date of Substantial Completion.
- B. Special Finish Warranty: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of factory-applied finishes within specified warranty period.
1. Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
    - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
    - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
  2. Warranty Period: **[Five]** **[10]** **[20]** **<Insert number>** years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design aluminum-framed entrances and storefronts.
- B. General Performance: Comply with performance requirements specified, as determined by testing of aluminum-framed entrances and storefronts representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
1. Aluminum-framed entrances and storefronts shall withstand movements of supporting structure including, but not limited to, story drift, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
  2. Failure also includes the following:
    - a. Thermal stresses transferring to building structure.
    - b. Glass breakage.
    - c. Noise or vibration created by wind and thermal and structural movements.
    - d. Loosening or weakening of fasteners, attachments, and other components.
    - e. Failure of operating units.
- C. Structural Loads:
1. Wind Loads: As indicated on Drawings.
  2. Other Design Loads: **<Insert loads>**.
- D. Deflection of Framing Members: At design wind pressure, as follows:
1. Deflection Parallel to Glazing Plane: Limited to amount not exceeding that which reduces glazing bite to less than 75 percent of design dimension and that which reduces edge clearance between framing members and glazing or other fixed components to less than 1/8 inch (3.2 mm).

- a. Operable Units: Provide a minimum 1/16-inch (1.6-mm) clearance between framing members and operable units.
2. Cantilever Deflection: Where framing members overhang an anchor point, as follows:
  - a. Perpendicular to Plane of Wall: No greater than 1/240 of clear span plus 1/4 inch (6.35 mm) for spans greater than 11 feet 8-1/4 inches (3.6 m) or 1/175 times span, for spans less than 11 feet 8-1/4 inches (3.6 m).
- E. Structural: Test according to ASTM E 330 as follows:
  1. When tested at positive and negative wind-load design pressures, assemblies do not evidence deflection exceeding specified limits.
  2. When tested at 150 percent of positive and negative wind-load design pressures, assemblies, including anchorage, do not evidence material failures, structural distress, or permanent deformation of main framing members exceeding 0.2 percent of span.
  3. Test Durations: As required by design wind velocity, but not less than 10 seconds.
- F. Air Infiltration: Test according to ASTM E 283 for infiltration as follows:
  1. Fixed Framing and Glass Area:
    - a. Maximum air leakage of 0.06 cfm/sq. ft. (0.30 L/s per sq. m) at a static-air-pressure differential of 6.24 lbf/sq. ft. (300 Pa).
  2. Entrance Doors:
    - a. Pair of Doors: Maximum air leakage of 1.0 cfm/sq. ft. (5.08 L/s per sq. m) at a static-air-pressure differential of 1.57 lbf/sq. ft. (75 Pa).
    - b. Single Doors: Maximum air leakage of 0.5 cfm/sq. ft. (2.54 L/s per sq. m) at a static-air-pressure differential of 1.57 lbf/sq. ft. (75 Pa).
- G. Water Penetration under Static Pressure: Test according to ASTM E 331 as follows:
  1. No evidence of water penetration through fixed glazing and framing areas when tested according to a minimum static-air-pressure differential of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. (300 Pa).
- H. Interstory Drift: Accommodate design displacement of adjacent stories indicated.
  1. Design Displacement: **<Insert design displacement>**.
  2. Test Performance: Complying with criteria for passing based on building occupancy type when tested according to AAMA 501.4 at design displacement and 1.5 times the design displacement.
- I. Seismic Performance: Aluminum-framed entrances and storefronts shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
  1. Seismic Drift Causing Glass Fallout: Complying with criteria for passing based on building occupancy type when tested according to AAMA 501.6 at design displacement and 1.5 times the design displacement.
  2. Vertical Interstory Movement: Complying with criteria for passing based on building occupancy type when tested according to AAMA 501.7 at design displacement and 1.5 times the design displacement.

- J. Energy Performance: Certify and label energy performance according to NFRC as follows:
1. Thermal Transmittance (U-factor): Fixed glazing and framing areas shall have U-factor of not more than 0.69 Btu/sq. ft. x h x deg F (3.92 W/sq. m x K) as determined according to NFRC 100.
  2. Solar Heat Gain Coefficient: Fixed glazing and framing areas shall have a solar heat gain coefficient of no greater than [0.35] [0.40] [0.45] <Insert value> as determined according to NFRC 200.
  3. Condensation Resistance: Fixed glazing and framing areas shall have an NFRC-certified condensation resistance rating of no less than 45 as determined according to NFRC 500.
- K. Thermal Movements: Allow for thermal movements resulting from ambient and surface temperature changes:
1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
- L. Structural-Sealant Joints:
1. Designed to carry gravity loads of glazing.
  2. Designed to produce tensile or shear stress of less than 20 psi (138 kPa).
- M. Structural Sealant: Capable of withstanding tensile and shear stresses imposed by structural-sealant-glazed storefront system without failing adhesively or cohesively. When tested for preconstruction adhesion and compatibility, cohesive failure of sealant shall occur before adhesive failure.
1. Adhesive failure occurs when sealant pulls away from substrate cleanly, leaving no sealant material behind.
  2. Cohesive failure occurs when sealant breaks or tears within itself but does not separate from each substrate because sealant-to-substrate bond strength exceeds sealant's internal strength.

## 2.2 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. EFCO Corporation.
  2. Kawneer North America; an Alcoa company.
  3. Pittco Architectural Metals, Inc.
  4. Tubelite Inc.
- B. Source Limitations: Obtain all components of aluminum-framed entrance and storefront system, including framing spandrel panels venting windows and accessories, from single manufacturer.

## 2.3 FRAMING

- A. Framing Members: Manufacturer's extruded- or formed-aluminum framing members of thickness required and reinforced as required to support imposed loads.
1. Construction: [**Thermally broken**] [**Thermally improved**].
  2. Glazing System: Retained mechanically with gaskets on four sides.

3. Glazing Plane: <Insert location>.
  4. Finish: [**Clear anodic finish**] [**Color anodic finish**] [**High-performance organic finish**].
  5. Fabrication Method: Field-fabricated stick system.
- B. Backer Plates: Manufacturer's standard, continuous backer plates for framing members, if not integral, where framing abuts adjacent construction.
- C. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.
- D. Materials:
1. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
    - a. Sheet and Plate: ASTM B 209 (ASTM B 209M).
    - b. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221 (ASTM B 221M).
    - c. Extruded Structural Pipe and Tubes: ASTM B 429/B 429M.
    - d. Structural Profiles: ASTM B 308/B 308M.
  2. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM, and prepare surfaces according to applicable SSPC standard.
    - a. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
    - b. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
    - c. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

## 2.4 ENTRANCE DOOR SYSTEMS

- A. Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing operation.
1. Door Construction: 1-3/4-inch (44.5-mm) overall thickness, with minimum 0.125-inch (3.2-mm-) thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
    - a. Thermal Construction: High-performance plastic connectors separate aluminum members exposed to the exterior from members exposed to the interior.
  2. Door Design: Wide stile; 5-inch (127-mm) nominal width.
  3. Glazing Stops and Gaskets: Square, snap-on, extruded-aluminum stops and preformed gaskets.
    - a. Provide nonremovable glazing stops on outside of door.

## 2.5 ENTRANCE DOOR HARDWARE

- A. Entrance Door Hardware: Hardware not specified in this Section is specified in Section 087100 "Door Hardware."

- B. General: Provide entrance door hardware and entrance door hardware sets indicated in "Entrance Door Hardware Sets" Article for each entrance door to comply with requirements in this Section.
1. Entrance Door Hardware Sets: Provide quantity, item, size, finish or color indicated, and products equivalent in function and comparable in quality to named products.
  2. Sequence of Operation: Provide electrified door hardware function, sequence of operation, and interface with other building control systems indicated.
  3. Opening-Force Requirements:
    - a. Egress Doors: Not more than 15 lbf (67 N) to release the latch and not more than 30 lbf (133 N) to set the door in motion and not more than 15 lbf (67 N) to open the door to its minimum required width.
    - b. Accessible Interior Doors: Not more than 5 lbf (22.2 N) to fully open door.
- C. Designations: Requirements for design, grade, function, finish, size, and other distinctive qualities of each type of entrance door hardware are indicated in "Entrance Door Hardware Sets" Article. Products are identified by using entrance door hardware designations as follows:
1. Named Manufacturers' Products: Manufacturer and product designation are listed for each door hardware type required for the purpose of establishing minimum requirements. Manufacturers' names are abbreviated in "Entrance Door Hardware Sets" Article.
- D. Continuous-Gear Hinges: Manufacturer's standard with stainless-steel bearings between knuckles, fabricated to full height of door and frame.
- E. Cylinders: As specified in Section 087100 "Door Hardware."
- F. Strikes: Provide strike with black-plastic dust box for each latch or lock bolt; fabricated for aluminum framing.
- G. Removable Mullions: BHMA A156.3, extruded aluminum.
1. When used with panic exit devices, provide removable mullions listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305. Use only mullions that have been tested with exit devices to be used.
- H. Weather Stripping: Manufacturer's standard replaceable components.
1. Compression Type: Made of ASTM D 2000, molded neoprene, or ASTM D 2287, molded PVC.
  2. Sliding Type: AAMA 701/702, made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.
- I. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.
- J. Silencers: BHMA A156.16, Grade 1.
- K. Thresholds: BHMA A156.21, raised thresholds beveled with a slope of not more than 1:2, with maximum height of 1/2 inch (12.7 mm).

2.6 GLAZING

- A. Glazing: Comply with Section 088000 "Glazing."
- B. Glazing Gaskets: Manufacturer's standard sealed-corner pressure-glazing system of black, resilient elastomeric glazing gaskets, setting blocks, and shims or spacers.
- C. Glazing Sealants: As recommended by manufacturer.
- D. Sealants used inside the weatherproofing system shall have a VOC content of 250 g/L.
- E. Structural Glazing Sealants: ASTM C 1184, chemically curing silicone formulation that is compatible with system components with which it comes in contact, specifically formulated and tested for use as structural sealant and approved by structural-sealant manufacturer for use in storefront system indicated.
  - 1. Color: As selected by Architect from manufacturer's full range of colors.
- F. Weatherseal Sealants: ASTM C 920 for Type S; Grade NS; Class 25; Uses NT, G, A, and O; chemically curing silicone formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by structural-sealant, weatherseal-sealant, and structural-sealant-glazed storefront manufacturers for this use.
  - 1. Color: Match structural sealant.

2.7 ACCESSORIES

- A. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.
  - 1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
  - 2. Reinforce members as required to receive fastener threads.
  - 3. Use exposed fasteners with countersunk Phillips screw heads, finished to match framing system.
- B. Anchors: Three-way adjustable anchors with minimum adjustment of 1 inch (25.4 mm) that accommodate fabrication and installation tolerances in material and finish compatible with adjoining materials and recommended by manufacturer.
  - 1. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A 123/A 123M or ASTM A 153/A 153M requirements.
- C. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.
- D. Bituminous Paint: Cold-applied asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos, formulated for 30-mil (0.762-mm) thickness per coat.

2.8 FABRICATION

- A. Form or extrude aluminum shapes before finishing.

- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Fabricate components that, when assembled, have the following characteristics:
  - 1. Profiles that are sharp, straight, and free of defects or deformations.
  - 2. Accurately fitted joints with ends coped or mitered.
  - 3. Physical and thermal isolation of glazing from framing members.
  - 4. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
  - 5. Provisions for field replacement of glazing from interior for vision glass and exterior for spandrel glazing or metal panels.
  - 6. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- E. Structural-Sealant-Glazed Framing Members: Include accommodations for using temporary support device to retain glazing in place while structural sealant cures.
- F. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.
  - 1. At exterior doors, provide compression weather stripping at fixed stops.
  - 2. At interior doors, provide silencers at stops to prevent metal-to-metal contact. Install three silencers on strike jamb of single-door frames and two silencers on head of frames for pairs of doors.
- G. Entrance Doors: Reinforce doors as required for installing entrance door hardware.
  - 1. At pairs of exterior doors, provide sliding-type weather stripping retained in adjustable strip and mortised into door edge.
  - 2. At exterior doors, provide weather sweeps applied to door bottoms.
- H. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.
- I. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

## 2.9 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.
- B. Color Anodic Finish: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.
  - 1. Color: <Insert color>.
- C. High-Performance Organic Finish: Three-coat fluoropolymer finish complying with AAMA 2605 and containing not less than 70 percent PVDF resin by weight in both color coat and clear

topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

1. Color and Gloss: **<Insert color and gloss>**.

## 2.10 SOURCE QUALITY CONTROL

- A. Structural Sealant: Perform quality-control procedures complying with ASTM C 1401 recommendations including, but not limited to, assembly material qualification procedures, sealant testing, and assembly fabrication reviews and checks.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Prepare surfaces that are in contact with structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.

### 3.3 INSTALLATION

- A. General:
  1. Comply with manufacturer's written instructions.
  2. Do not install damaged components.
  3. Fit joints to produce hairline joints free of burrs and distortion.
  4. Rigidly secure nonmovement joints.
  5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration and to prevent impeding movement of moving joints.
  6. Seal perimeter and other joints watertight unless otherwise indicated.
- B. Metal Protection:
  1. Where aluminum is in contact with dissimilar metals, protect against galvanic action by painting contact surfaces with materials recommended by manufacturer for this purpose or by installing nonconductive spacers.
  2. Where aluminum is in contact with concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- C. Set continuous sill members and flashing in full sealant bed as specified in Section 079200 "Joint Sealants" to produce weathertight installation.
- D. Install components plumb and true in alignment with established lines and grades.



- E. Install glazing as specified in Section 088000 "Glazing."
- F. Install weatherseal sealant according to Section 079200 "Joint Sealants" and according to sealant manufacturer's written instructions to produce weatherproof joints. Install joint filler behind sealant as recommended by sealant manufacturer.
- G. Entrance Doors: Install doors to produce smooth operation and tight fit at contact points.
  - 1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.
  - 2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware according to entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

### 3.4 ERECTION TOLERANCES

- A. Erection Tolerances: Install aluminum-framed entrances and storefronts to comply with the following maximum tolerances:
  - 1. Plumb: 1/8 inch in 10 feet (3.2 mm in 3 m); 1/4 inch in 40 feet (6.35 mm in 12.2 m).
  - 2. Level: 1/8 inch in 20 feet (3.2 mm in 6 m); 1/4 inch in 40 feet (6.35 mm in 12.2 m).
  - 3. Alignment:
    - a. Where surfaces abut in line or are separated by reveal or protruding element up to 1/2 inch (12.7 mm) wide, limit offset from true alignment to 1/16 inch (1.6 mm).
    - b. Where surfaces are separated by reveal or protruding element from 1/2 to 1 inch (12.7 to 25.4 mm) wide, limit offset from true alignment to 1/8 inch (3.2 mm).
    - c. Where surfaces are separated by reveal or protruding element of 1 inch (25.4 mm) wide or more, limit offset from true alignment to 1/4 inch (6 mm).
  - 4. Location: Limit variation from plane to 1/8 inch in 12 feet (3.2 mm in 3.6 m); 1/2 inch (12.7 mm) over total length.

### 3.5 FIELD QUALITY CONTROL

- A. Testing Agency: **[Owner will engage] [Engage]** a qualified testing agency to perform tests and inspections.
- B. Field Quality-Control Testing: Perform the following test on representative areas of aluminum-framed entrances and storefronts.
  - 1. Water-Spray Test: Before installation of interior finishes has begun, areas designated by Architect shall be tested according to AAMA 501.2 and shall not evidence water penetration.
    - a. Perform a minimum of **<Insert number>** tests in areas as directed by Architect.
- C. Structural-Sealant Adhesion: Test structural sealant according to recommendations in ASTM C 1401, Destructive Test Method A, "Hand Pull Tab (Destructive)," Appendix X2.
  - 1. Test a minimum of **<Insert number>** areas on each building facade.
  - 2. Repair installation areas damaged by testing.

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- D. Aluminum-framed entrances and storefronts will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

3.6 ENTRANCE DOOR HARDWARE SETS

**END OF SECTION 08 4113**

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SECTION 08 4413 - GLAZED ALUMINUM CURTAIN WALLS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes glazed aluminum curtain walls.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. LEED Submittals:
  - 1. Product Data for Credit IEQ 4.1: For glazing sealants used inside the weatherproofing system, documentation including printed statement of VOC content.
- C. Shop Drawings: For glazed aluminum curtain walls. Include plans, elevations, sections, full-size details, and attachments to other work.
  - 1. Include details of provisions for assembly expansion and contraction and for draining moisture occurring within the assembly to the exterior.
  - 2. Include full-size isometric details of each vertical-to-horizontal intersection of glazed aluminum curtain walls, showing the following:
    - a. Joinery, including concealed welds.
    - b. Anchorage.
    - c. Expansion provisions.
    - d. Glazing.
    - e. Flashing and drainage.
  - 3. Show connection to and continuity with adjacent thermal, weather, air, and vapor barriers.
- D. Samples for Initial Selection: For units with factory-applied color finishes.
- E. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.

- F. Fabrication Sample: Of each vertical-to-horizontal intersection of assemblies, made from 12-inch (300-mm) lengths of full-size components and showing details of the following:
  - 1. Joinery, including concealed welds.
  - 2. Anchorage.
  - 3. Expansion provisions.
  - 4. Glazing.
  - 5. Flashing and drainage.
  
- G. Delegated-Design Submittal: For glazed aluminum curtain walls indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Preconstruction Laboratory Mockup Testing Submittals:
  - 1. Testing Program: Developed specifically for Project.
  - 2. Test Reports: Prepared by a qualified preconstruction testing agency for each mockup test.
  - 3. Record Drawings: As-built drawings of preconstruction laboratory mockups showing changes made during preconstruction laboratory mockup testing.
  
- B. Qualification Data: For Installer and laboratory mockup testing agency and field testing agency.
  
- C. Energy Performance Certificates: For glazed aluminum curtain walls, accessories, and components from manufacturer.
  - 1. Basis for Certification: NFRC-certified energy performance values for each glazed aluminum curtain wall.
  
- D. Product Test Reports: For glazed aluminum curtain walls, for tests performed by manufacturer and witnessed by a qualified testing agency.
  
- E. Quality-Control Program: Developed specifically for Project, including fabrication and installation, according to recommendations in ASTM C 1401. Include periodic quality-control reports.
  
- F. Source quality-control reports.
  
- G. Field quality-control reports.
  
- H. Sample Warranties: For special warranties.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For glazed aluminum curtain walls to include in maintenance manuals.
  
- B. Maintenance Data for Structural Sealant: For structural-sealant-glazed curtain walls to include in maintenance manuals. Include ASTM C 1401 recommendations for post-installation-phase quality-control program.

1.6 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.
- B. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- C. Laboratory Mockup Testing Agency Qualifications: Qualified according to ASTM E 699 for testing indicated.
  - 1. Firm shall be approved by the University.
- D. Testing Agency Qualifications: Qualified according to ASTM E 699 for testing indicated.
  - 1. Firm shall be approved by the University.
- E. Product Options: Information on Drawings and in Specifications establishes requirements for aesthetic effects and performance characteristics of assemblies. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction.
  - 1. Do not change intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If changes are proposed, submit comprehensive explanatory data to Architect for review.
- F. Structural-Sealant Glazing: Comply with ASTM C 1401 for design and installation of curtain wall assemblies.

1.7 MOCKUPS

- A. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
  - 1. Build mockup of typical wall area as shown on Drawings.
    - a. Mockup shall be at least 2 stories high by 2 bays wide.
  - 2. Testing shall be performed on mockups according to requirements in "Field Quality Control" Article.
  - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 4. Maintain mock-ups in good condition during construction.
  - 5. Demolish mock-ups when directed, and remove from site.

1.8 PRECONSTRUCTION LABORATORY MOCKUPS

- A. Preconstruction Testing Service: **[Owner will engage]** **[Engage]** a qualified testing agency to perform testing on preconstruction laboratory mockups.
- B. Build preconstruction laboratory mockups at testing agency facility; use personnel, products, and methods of construction that will be used at Project site.

1. Size and Configuration: At least 2 stories high by 2 bays wide.
2. Notify Architect seven days in advance of the dates and times when preconstruction laboratory mockups will be constructed and tested.

C. Preconstruction Laboratory Mockup Testing Program: Test preconstruction laboratory mockups according to requirements in "Performance Requirements" Article. Perform the following tests in the following order:

1. Air Infiltration: ASTM E 283.
2. Water Penetration under Static Pressure: ASTM E 331.
3. Thermal transmittance: AAMA 1503.1.
4. Condensation resistance: AAMA 1503.1.

#### 1.9 WARRANTY

A. Special Assembly Warranty: Manufacturer agrees to repair or replace components of glazed aluminum curtain wall that do not comply with requirements or that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:
  - a. Structural failures including, but not limited to, excessive deflection.
  - b. Noise or vibration created by wind and thermal and structural movements.
  - c. Deterioration of metals[, **metal finishes**,] and other materials beyond normal weathering.
  - d. Water penetration through fixed glazing and framing areas.
  - e. Failure of operating components.
2. Warranty Period: [**Two**] [**Five**] [**10**] <Insert number> years from date of Substantial Completion.

B. Special Finish Warranty: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of factory-applied finishes within specified warranty period.

1. Deterioration includes, but is not limited to, the following:
  - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
  - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
  - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
2. Warranty Period: [**Five**] [**10**] [**20**] <Insert number> years from date of Substantial Completion.

#### PART 2 - PRODUCTS

##### 2.1 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design glazed aluminum curtain walls.

- B. General Performance: Comply with performance requirements specified, as determined by testing of glazed aluminum curtain walls representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
1. Glazed aluminum curtain walls shall withstand movements of supporting structure including, but not limited to, story drift, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
  2. Failure also includes the following:
    - a. Thermal stresses transferring to building structure.
    - b. Glass breakage.
    - c. Noise or vibration created by wind and thermal and structural movements.
    - d. Loosening or weakening of fasteners, attachments, and other components.
    - e. Failure of operating units.
- C. Structural Loads:
1. Wind Loads: As indicated on Drawings.
  2. Other Design Loads: **<Insert loads>**.
- D. Deflection of Framing Members: At design wind pressure, as follows:
1. Deflection Parallel to Glazing Plane: Limited to 1/360 of clear span or 1/8 inch (3.2 mm), whichever is smaller amount not exceeding that which reduces glazing bite to less than 75 percent of design dimension and that which reduces edge clearance between framing members and glazing or other fixed components to less than 1/8 inch (3.2 mm).
  2. Cantilever Deflection: Where framing members overhang an anchor point, as follows:
    - a. Perpendicular to Plane of Wall: No greater than 1/240 of clear span plus 1/4-inch (6.35-mm) for spans greater than 11 feet 8-1/4 inches (3.6 m) or 1/175 times span, for spans less than 11 feet 8-1/4 inches (3.6 m).
- E. Structural: Test according to ASTM E 330 as follows:
1. When tested at positive and negative wind-load design pressures, assemblies do not evidence deflection exceeding specified limits.
  2. When tested at 150 percent of positive and negative wind-load design pressures, assemblies, including anchorage, do not evidence material failures, structural distress, or permanent deformation of main framing members exceeding 0.2 percent of span.
  3. Test Durations: As required by design wind velocity, but not less than 10 seconds.
- F. Air Infiltration: Test according to ASTM E 283 for infiltration as follows:
1. Fixed Framing and Glass Area:
    - a. Maximum air leakage of 0.06 cfm/sq. ft. (0.30 L/s per sq. m) at a static-air-pressure differential of 6.24 lbf/sq. ft. (300 Pa).
- G. Water Penetration under Static Pressure: Test according to ASTM E 331 as follows:
1. No evidence of water penetration through fixed glazing and framing areas when tested according to a minimum static-air-pressure differential of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft. (300 Pa).



- H. Interstory Drift: Accommodate design displacement of adjacent stories indicated.
1. Design Displacement: <Insert design displacement>.
  2. Test Performance: Complying with criteria for passing based on building occupancy type when tested according to AAMA 501.4 at design displacement and 1.5 times the design displacement.
- I. Seismic Performance: Glazed aluminum curtain walls shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
1. Seismic Drift Causing Glass Fallout: Complying with criteria for passing based on building occupancy type when tested according to AAMA 501.6 at design displacement and 1.5 times the design displacement.
  2. Vertical Interstory Movement: Complying with criteria for passing based on building occupancy type when tested according to AAMA 501.7 at design displacement and 1.5 times the design displacement.
- J. Energy Performance: Certify and label energy performance according to NFRC as follows:
1. Thermal Transmittance (U-factor): Fixed glazing and framing areas shall have U-factor of not more than 0.69 Btu/sq. ft. x h x deg F (3.92 W/sq. m x K) as determined according to NFRC 100.
  2. Solar Heat Gain Coefficient: Fixed glazing and framing areas shall have a solar heat gain coefficient of no greater than [0.35] [0.40] [0.45] <Insert value> as determined according to NFRC 200.
  3. Condensation Resistance: Fixed glazing and framing areas shall have an NFRC-certified condensation resistance rating of no less than 45 as determined according to NFRC 500.
- K. Thermal Movements: Allow for thermal movements resulting from ambient and surface temperature changes:
1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
- L. Structural-Sealant Joints:
1. Designed to carry gravity loads of glazing.
  2. Designed to produce tensile or shear stress of less than 20 psi (138 kPa).
- M. Structural Sealant: Capable of withstanding tensile and shear stresses imposed by structural-sealant-glazed curtain walls without failing adhesively or cohesively. When tested for preconstruction adhesion and compatibility, cohesive failure of sealant shall occur before adhesive failure.
1. Adhesive failure occurs when sealant pulls away from substrate cleanly, leaving no sealant material behind.
  2. Cohesive failure occurs when sealant breaks or tears within itself but does not separate from each substrate because sealant-to-substrate bond strength exceeds sealant's internal strength.

## 2.2 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. EFCO Corporation.
  2. Kawneer North America: an Alcoa company.
  3. Pittco Architectural Metals, Inc.
  4. Tubelite Inc.
- B. Source Limitations: Obtain all components of curtain wall system, including framing spandrel panels entrances sun control and accessories, from single manufacturer.

## 2.3 FRAMING

- A. Framing Members: Manufacturer's extruded- or formed-aluminum framing members of thickness required and reinforced as required to support imposed loads.
1. Construction: [**Thermally broken**] [**Thermally improved**].
  2. Glazing System: Retained mechanically with gaskets on four sides.
  3. Glazing Plane: <Insert location>.
  4. Finish: [**Clear anodic finish**] [**Color anodic finish**] [**High-performance organic finish**].
  5. Fabrication Method: Either factory- or field-fabricated system.
- B. Pressure Caps: Manufacturer's standard aluminum components that mechanically retain glazing.
1. Include snap-on aluminum trim that conceals fasteners.
- C. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.
- D. Materials:
1. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
    - a. Sheet and Plate: ASTM B 209 (ASTM B 209M).
    - b. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221 (ASTM B 221M).
    - c. Extruded Structural Pipe and Tubes: ASTM B 429/B 429M.
    - d. Structural Profiles: ASTM B 308/B 308M.
  2. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM, and prepare surfaces according to applicable SSPC standard.
    - a. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
    - b. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
    - c. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

2.4 ENTRANCES

- A. Entrances: Comply with Section 084113 "Aluminum-Framed Entrances and Storefronts."

2.5 GLAZING

- A. Glazing: Comply with Section 088000 "Glazing."
- B. Glazing Gaskets: Manufacturer's standard sealed-corner pressure-glazing system of black, resilient elastomeric glazing gaskets, setting blocks, and shims or spacers.
- C. Glazing Sealants: As recommended by manufacturer.
- D. Sealants used inside the weatherproofing system shall have a VOC content of 250 g/L or less.
- E. Structural Glazing Sealants: ASTM C 1184, chemically curing silicone formulation that is compatible with system components with which it comes in contact, specifically formulated and tested for use as structural sealant and approved by structural-sealant manufacturer for use in curtain-wall assembly indicated.
  - 1. Color: <Insert color>.
- F. Weatherseal Sealants: ASTM C 920 for Type S; Grade NS; Class 25; Uses NT, G, A, and O; chemically curing silicone formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by structural-sealant, weatherseal-sealant, and structural-sealant-glazed curtain-wall manufacturers for this use.
  - 1. Color: Match structural sealant.

2.6 ACCESSORIES

- A. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.
  - 1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
  - 2. Reinforce members as required to receive fastener threads.
  - 3. Use exposed fasteners with countersunk Phillips screw heads, finished to match framing system.
- B. Anchors: Three-way adjustable anchors with minimum adjustment of 1 inch (25.4 mm) that accommodate fabrication and installation tolerances in material and finish compatible with adjoining materials and recommended by manufacturer.
  - 1. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A 123/A 123M or ASTM A 153/A 153M requirements.
- C. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.
- D. Bituminous Paint: Cold-applied asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos, formulated for 30-mil (0.762-mm) thickness per coat.

## 2.7 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Fabricate components that, when assembled, have the following characteristics:
  - 1. Profiles that are sharp, straight, and free of defects or deformations.
  - 2. Accurately fitted joints with ends coped or mitered.
  - 3. Physical and thermal isolation of glazing from framing members.
  - 4. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
  - 5. Provisions for field replacement of glazing from interior for vision glass and exterior for spandrel glazing or metal panels.
  - 6. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
  - 7. Components curved to indicated radii.
- D. Fabricate components to resist water penetration as follows:
  - 1. Internal guttering system or other means to drain water passing joints, condensation occurring within framing members, and moisture migrating within glazed aluminum curtain wall to exterior.
- E. Curtain-Wall Framing: Fabricate components for assembly using manufacturer's standard assembly method.
- F. Factory-Assembled Frame Units:
  - 1. Rigidly secure nonmovement joints.
  - 2. Prepare surfaces that are in contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion.
  - 3. Preparation includes, but is not limited to, cleaning and priming surfaces.
  - 4. Seal joints watertight unless otherwise indicated.
  - 5. Install glazing to comply with requirements in Section 088000 "Glazing."
- G. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

## 2.8 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.
- B. Color Anodic Finish: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.
  - 1. Color: <Insert color>.
- C. High-Performance Organic Finish: Three-coat fluoropolymer finish complying with AAMA 2605 and containing not less than 70 percent PVDF resin by weight in both color coat and clear

topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

1. Color and Gloss: **<Insert color and gloss>**.

## 2.9 SOURCE QUALITY CONTROL

- A. Structural Sealant: Perform quality-control procedures complying with ASTM C 1401 recommendations including, but not limited to, assembly material qualification procedures, sealant testing, and assembly fabrication reviews and checks.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Prepare surfaces that will contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.

### 3.3 INSTALLATION

- A. General:
  1. Comply with manufacturer's written instructions.
  2. Do not install damaged components.
  3. Fit joints to produce hairline joints free of burrs and distortion.
  4. Rigidly secure nonmovement joints.
  5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration and to prevent impeding movement of moving joints.
  6. Where welding is required, weld components in concealed locations to minimize distortion or discoloration of finish. Protect glazing surfaces from welding.
  7. Seal joints watertight unless otherwise indicated.
- B. Metal Protection:
  1. Where aluminum is in contact with dissimilar metals, protect against galvanic action by painting contact surfaces with primer, applying sealant or tape, or installing nonconductive spacers as recommended by manufacturer for this purpose.
  2. Where aluminum is in contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- C. Install components to drain water passing joints, condensation occurring within framing members, and moisture migrating within glazed aluminum curtain wall to exterior.

- D. Install components plumb and true in alignment with established lines and grades.
- E. Install glazing as specified in Section 088000 "Glazing."
  - 1. Prepare surfaces that will contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.
- F. Install weatherseal sealant according to Section 079200 "Joint Sealants" and according to sealant manufacturer's written instructions to produce weatherproof joints. Install joint filler behind sealant as recommended by sealant manufacturer.

### 3.4 ERECTION TOLERANCES

- A. Erection Tolerances: Install glazed aluminum curtain walls to comply with the following maximum tolerances:
  - 1. Plumb: 1/8 inch in 10 feet (3.2 mm in 3 m); 1/4 inch in 40 feet (6.35 mm in 12.2 m).
  - 2. Level: 1/8 inch in 20 feet (3.2 mm in 6 m); 1/4 inch in 40 feet (6.35 mm in 12.2 m).
  - 3. Alignment:
    - a. Where surfaces abut in line or are separated by reveal or protruding element up to 1/2 inch (12.7 mm) wide, limit offset from true alignment to 1/16 inch (1.6 mm).
    - b. Where surfaces are separated by reveal or protruding element from 1/2 to 1 inch (12.7 to 25.4 mm) wide, limit offset from true alignment to 1/8 inch (3.2 mm).
    - c. Where surfaces are separated by reveal or protruding element of 1 inch (25.4 mm) wide or more, limit offset from true alignment to 1/4 inch (6 mm).
  - 4. Location: Limit variation from plane to 1/8 inch in 12 feet (3.2 mm in 3.6 m); 1/2 inch (12.7 mm) over total length.

### 3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Test Area: Perform tests on two bays wide by two stories.
- C. Field Quality-Control Testing: Perform the following test on representative areas of glazed aluminum curtain walls.
  - 1. Perform AAMA 501.3 ("static") test.
    - a. Perform testing before covering up of inside face of wall assembly.
  - 2. Water-Spray Test: Before installation of interior finishes has begun, areas designated by Architect shall be tested according to AAMA 501.2 and shall not evidence water penetration.
    - a. Perform a minimum of two tests in areas as directed by Architect.
  - 3. Air Infiltration: ASTM E 783 at 1.5 times the rate specified for laboratory testing in "Performance Requirements" Article but not more than 0.09 cfm/sq. ft. (0.45 L/s per sq. m) at a static-air-pressure differential of 1.57 lbf/sq. ft. (75 Pa).

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- a. Perform a minimum of two tests in areas as directed by Architect.
- D. Structural-Sealant Adhesion: Test structural sealant according to recommendations in ASTM C 1401, Destructive Test Method A, "Hand Pull Tab (Destructive)," Appendix X2.
  - 1. Test a minimum of <Insert number> areas on each building facade.
  - 2. Repair installation areas damaged by testing.
- E. Glazed aluminum curtain walls will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

**END OF SECTION 08 4413**

## SECTION 08 5113 - ALUMINUM WINDOWS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section includes aluminum windows for exterior locations.
- B. Related Requirements:
  - 1. Section 084113 "Aluminum-Framed Entrances and Storefronts" for coordinating finish among aluminum fenestration units.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, glazing and fabrication methods, dimensions of individual components and profiles, hardware, and finishes for aluminum windows.
- B. Shop Drawings: Include plans, elevations, sections, hardware, accessories, insect screens, operational clearances, and details of installation, including anchor, flashing, and sealant installation.
- C. Samples: For each exposed product and for each color specified, 2 by 4 inches (50 by 100 mm) in size.
- D. Samples for Initial Selection: For units with factory-applied color finishes.
  - 1. Include similar Samples of hardware and accessories involving color selection.
- E. Samples for Verification: For aluminum windows and components required, showing full range of color variations for finishes, and prepared on Samples of size indicated below:
  - 1. Exposed Finishes: 2 by 4 inches (50 by 100 mm).
- F. Product Schedule: For aluminum windows. Use same designations indicated on Drawings.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer and Installer.



- B. Product Test Reports: For each type of aluminum window, for tests performed by a qualified testing agency.
- C. Field quality-control reports.
- D. Sample Warranties: For manufacturer's warranties.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A manufacturer capable of fabricating aluminum windows that meet or exceed performance requirements indicated and of documenting this performance by test reports, and calculations.
- B. Installer Qualifications: An installer acceptable to aluminum window manufacturer for installation of units required for this Project.
- C. Test Units: Fabricated in accordance with requirements of Contract Documents, fully assemble, and glazed as specified in AAMA 101.
  - 1. Air, Water, and Structural Test Methods: As specified in AAMA 101.
  - 2. Component Structural Test Methods: As specified in AAMA 101.

1.6 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace aluminum windows that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Failure to meet performance requirements.
    - b. Structural failures including excessive deflection, water leakage, condensation, and air infiltration.
    - c. Faulty operation of movable sash and hardware.
    - d. Deterioration of materials and finishes beyond normal weathering.
    - e. Failure of insulating glass.
  - 2. Warranty Period:
    - a. Window: [10] <Insert number> years from date of Substantial Completion.
    - b. Glazing Units: [Five] [10] [20] <Insert number> years from date of Substantial Completion.
    - c. Aluminum Finish: [10] [20] <Insert number> years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. EFCO Corporation.
2. Kawneer North America; an Alcoa company.
3. TRACO.
4. Wausau Window and Wall Systems; Apogee Wausau Group.

B. Source Limitations: Obtain aluminum windows from single source from single manufacturer.

## 2.2 WINDOW PERFORMANCE REQUIREMENTS

A. Product Standard: Comply with AAMA/WDMA/CSA 101/I.S.2/A440 for definitions and minimum standards of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.

1. Window Certification: AMMA certified with label attached to each window.

B. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440 as follows:

1. Minimum Performance Class: AW.
2. Minimum Performance Grade: 45.

C. Thermal Transmittance: NFRC 100 maximum whole-window U-factor of 0.32 Btu/sq. ft. x h x deg F (1.83 W/sq. m x K).

D. Solar Heat-Gain Coefficient (SHGC): NFRC 200 maximum whole-window SHGC of 0.40.

E. Condensation-Resistance Factor (CRF): Provide aluminum windows tested for thermal performance according to AAMA 1503, showing a CRF of 45.

F. Thermal Movements: Provide aluminum windows, including anchorage, that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C) material surfaces.

## 2.3 ALUMINUM WINDOWS

A. Operating Types: Provide the following operating types in locations indicated on Drawings:

1. Casement: Project out.
  - a. Basis-of-Design: Traco TR-3100
2. Awning: Project out.
  - a. Basis-of-Design: Traco TR-3500
3. Double hung.
  - a. Basis-of-Design: Traco TR-9000

4. Fixed.
- B. Frames and Sashes: Aluminum extrusions complying with AAMA/WDMA/CSA 101/I.S.2/A440.
1. Thermally Improved Construction: Fabricate frames, sashes, and muntins with an integral, concealed, low-conductance thermal barrier located between exterior materials and window members exposed on interior side in a manner that eliminates direct metal-to-metal contact.
- C. Insulating-Glass Units: ASTM E 2190, certified through IGCC as complying with requirements of IGCC.
1. Glass: ASTM C 1036, Type 1, Class 1, q3.
    - a. Tint: **[Clear] [Gray] [Bronze] [Green]** <Insert tint>.
    - b. Kind: Fully tempered.
  2. Lites: Two.
  3. Filling: Fill space between glass lites with argon.
  4. Low-E Coating: Pyrolytic on second surface.
- D. Glazing System: Manufacturer's standard factory-glazing system that produces weathertight seal.
- E. Hardware, General: Provide manufacturer's standard hardware fabricated from aluminum, stainless steel, carbon steel complying with AAMA 907, or other corrosion-resistant material compatible with adjacent materials; designed to smoothly operate, tightly close, and securely lock windows, and sized to accommodate sash weight and dimensions.
1. Exposed Hardware Color and Finish: As selected by Architect from manufacturer's full range.
- F. Projected Window Hardware:
1. Gear-Type Rotary Operators: Complying with AAMA 901 when tested according to ASTM E 405, Method A. Provide operators that function without requiring the removal of interior screens or using screen wickets.
  2. Hinges: Non-friction type, not less than two per sash.
  3. Lock: Dual lever handles, tie rod, and cam-action lock with keepers.
  4. Limit Devices: Concealed support arms with adjustable, limited, hold-open limit devices designed to restrict sash opening.
    - a. Limit clear opening to 4 inches (100 mm) for ventilation; with custodial key release.
- G. Hung Window Hardware:
1. Counterbalancing Mechanism: Complying with AAMA 902, concealed, of size and capacity to hold sash stationary at any open position.
  2. Locks and Latches: Allow unobstructed movement of the sash across adjacent sash in direction indicated and operated from the inside only. **[Provide custodial locks.]**
  3. Tilt Latch: Releasing latch allows sash to pivot about horizontal axis to facilitate cleaning exterior surfaces from the interior.

- H. Weather Stripping: Provide full-perimeter weather stripping for each operable sash unless otherwise indicated.
- I. Fasteners: Noncorrosive and compatible with window members, trim, hardware, anchors, and other components.
  - 1. Exposed Fasteners: Do not use exposed fasteners to the greatest extent possible. For application of hardware, use fasteners that match finish hardware being fastened.

## 2.4 ACCESSORIES

- A. Integral Ventilating System/Device: Where indicated, provide weather-stripped, adjustable, horizontal fresh-air vent, with a free airflow slot, full width of window sash by approximately 3 inches (75 mm) when open, complying with AAMA/WDMA/CSA 101/I.S.2/A440. Equip vent bar with an integral insect screen, removable for cleaning.
- B. Dividers (False Muntins): Provide extruded-aluminum divider grilles in designs indicated for each sash lite.
  - 1. Type: Permanently located between insulating-glass lites.
  - 2. Pattern: As indicated on Drawings.
  - 3. Profile: As selected by Architect from manufacturer's full range.
- C. Subsills: Thermally broken, extruded-aluminum subsills in configurations indicated on Drawings.
- D. Interior Trim: Extruded-aluminum profiles in sizes and configurations indicated on Drawings.
- E. Panning Trim: Extruded-aluminum profiles in sizes and configurations indicated on Drawings.
- F. Receptor System: Two-piece, snap-together, thermally broken, extruded-aluminum receptor system that anchors windows in place.

## 2.5 INSECT SCREENS

- A. General: Fabricate insect screens to integrate with window frame. Provide screen for each operable exterior sash. Screen wickets are not permitted.
  - 1. Type and Location: Full, inside for project-out Full, outside for double-hung sashes.
- B. Aluminum Frames: Manufacturer's standard aluminum alloy complying with SMA 1004 or SMA 1201. Fabricate frames with mitered or coped joints or corner extrusions, concealed fasteners, and removable PVC spline/anchor concealing edge of frame.
  - 1. Tubular Framing Sections and Cross Braces: Roll formed from aluminum sheet.
- C. Aluminum Wire Fabric: 18-by-16 (1.1-by-1.3-mm) mesh of 0.011-inch- (0.28-mm-) diameter, coated aluminum wire.
  - 1. Wire-Fabric Finish: **<Insert finish>**.

## 2.6 FABRICATION

- A. Fabricate aluminum windows in sizes indicated. Include a complete system for assembling components and anchoring windows.
- B. Glaze aluminum windows in the factory.
- C. Weather strip each operable sash to provide weathertight installation.
- D. Weep Holes: Provide weep holes and internal passages to conduct infiltrating water to exterior.
- E. Provide water-shed members above side-hinged sashes and similar lines of natural water penetration.
- F. Mullions: Provide mullions and cover plates, matching window units, complete with anchors for support to structure and installation of window units. Allow for erection tolerances and provide for movement of window units due to thermal expansion and building deflections, as indicated. Provide mullions and cover plates capable of withstanding design wind loads of window units.
- G. Complete fabrication, assembly, finishing, hardware application, and other work in the factory to greatest extent possible. Disassemble components only as necessary for shipment and installation.

## 2.7 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## 2.8 ALUMINUM FINISHES

- A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
- B. High-Performance Organic Finish (Three-Coat Fluoropolymer): AA-C12C40R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: conversion coatings; Organic Coating: manufacturer's standard three-coat, thermocured system consisting of specially formulated inhibitive primer, fluoropolymer color coat, and clear fluoropolymer topcoat, with both color coat and clear topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with AAMA 2605 and with coating and resin manufacturers' written instructions.
  - 1. Color and Gloss: **<Insert color and gloss>**.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Verify rough opening dimensions, levelness of sill plate, and operational clearances.
- C. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure weathertight window installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing windows, hardware, accessories, and other components. For installation procedures and requirements not addressed in manufacturer's written instructions, comply with installation requirements in ASTM E 2112.
- B. Install windows level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction to produce weathertight construction.
- C. Install windows and components to drain condensation, water penetrating joints, and moisture migrating within windows to the exterior.
- D. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
  - 1. Testing and inspecting agency will interpret tests and state in each report whether tested work complies with or deviates from requirements.
- B. Testing Services: Testing and inspecting of installed windows shall take place as follows:
  - 1. Testing Methodology: Testing of windows for air infiltration and water resistance shall be performed according to AAMA 502.
  - 2. Air-Infiltration Testing:
    - a. Test Pressure: That required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance class indicated.
    - b. Allowable Air-Leakage Rate: 1.5 times the applicable AAMA/WDMA/CSA 101/I.S.2/A440 rate for product type and performance class rounded down to one decimal place.
  - 3. Water-Resistance Testing:

- a. Test Pressure: Two-thirds times test pressure required to determine compliance with AAMA/WDMA/CSA 101/I.S.2/A440 performance grade indicated.
  - b. Allowable Water Infiltration: No water penetration.
4. Testing Extent: Three windows of each type as selected by Architect and a qualified independent testing and inspecting agency. Windows shall be tested after perimeter sealants have cured.
  5. Test Reports: Prepared according to AAMA 502.
- C. Remove and replace noncomplying windows and retest as specified above.
- D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- E. Prepare test and inspection reports.
- 3.4 ADJUSTING, CLEANING, AND PROTECTION
- A. Adjust operating sashes and hardware for a tight fit at contact points and weather stripping for smooth operation and weathertight closure.
- B. Clean exposed surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
1. Keep protective films and coverings in place until final cleaning.
- C. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- D. Protect window surfaces from contact with contaminating substances resulting from construction operations. If contaminating substances do contact window surfaces, remove contaminants immediately according to manufacturer's written instructions.

**END OF SECTION 08 5113**

SECTION 08 7100 - DOOR HARDWARE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes:

1. Mechanical door hardware for the following:
  - a. Swinging doors.
  - b. Sliding doors.
2. Cylinders for door hardware specified in other Sections.
3. Electrified door hardware.

- B. Related Sections:

1. Section 081113 "Hollow Metal Doors and Frames" for door silencers provided as part of hollow-metal frames.
2. Section 081216 "Aluminum Frames" for door silencers provided as part of aluminum frames.
3. Section 083113 "Access Doors and Frames" for access door hardware, except cylinders.
4. Section 281300 "Access Control" for access control devices installed at door openings and provided as part of a security system.
5. Section 281600 "Intrusion Detection" for detection devices installed at door openings and provided as part of an intrusion-detection system.
6. Section 283111 "Digital, Addressable Fire-Alarm System" for connections to building fire-alarm system.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction and installation details, material descriptions, dimensions of individual components and profiles, and finishes.

- B. Shop Drawings: Details of electrified door hardware, indicating the following:

1. Wiring Diagrams: For power, signal, and control wiring and including the following:
  - a. Details of interface of electrified door hardware and building safety and security systems.
  - b. Schematic diagram of systems that interface with electrified door hardware.
  - c. Point-to-point wiring.



- d. Risers.
  - e. Elevations doors controlled by electrified door hardware.
2. Operation Narrative: Describe the operation of doors controlled by electrified door hardware.
- C. Other Action Submittals:
- 1. Door Hardware Schedule: Prepared by or under the supervision of Installer, detailing fabrication and assembly of door hardware, as well as installation procedures and diagrams. Coordinate final door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of door hardware.
    - a. Submittal Sequence: Submit door hardware schedule after submissions of Product Data, Samples, and Shop Drawings. Coordinate submission of door hardware schedule with scheduling requirements of other work to facilitate the fabrication of other work that is critical in Project construction schedule.
    - b. Format: Comply with scheduling sequence and vertical format in DHI's "Sequence and Format for the Hardware Schedule." Double space entries, and number and date each page.
    - c. Format: Use same scheduling sequence and format and use same door numbers as in the Contract Documents.
    - d. Content: Include the following information:
      - 1) Identification number, location, hand, fire rating, size, and material of each door and frame.
      - 2) Locations of each door hardware set, cross-referenced to Drawings on floor plans and to door and frame schedule.
      - 3) Complete designations, including name and manufacturer, type, style, function, size, quantity, function, and finish of each door hardware product.
      - 4) Description of electrified door hardware sequences of operation and interfaces with other building control systems.
      - 5) Fastenings and other pertinent information.
      - 6) Explanation of abbreviations, symbols, and codes contained in schedule.
      - 7) Mounting locations for door hardware.
      - 8) List of related door devices specified in other Sections for each door and frame.
  - 2. Keying Schedule: Prepared by Owner, Contractor to order manufacturer pinned cylinders.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and Architectural Hardware Consultant.
- B. Proof of Certification: Provide copy of manufacturers(s) official certification or accreditation document indicating proof of status as a qualified and authorized provider of the primary Integrated Wiegand Access Control Products.
- C. Product Test Reports: For compliance with accessibility requirements, based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified testing agency, for door hardware on doors located in accessible routes.

- D. Warranty: Special warranty specified in this Section.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For each type of door hardware to include in maintenance manuals. Include final hardware and keying schedule.

#### 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Installers, trained by the primary product manufacturers, with a minimum 3 years documented experience installing both standard and electrified builders hardware similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- B. Manufacturers Qualifications: Engage qualified manufacturers with a minimum 5 years of documented experience in producing hardware and equipment similar to that indicated for this project and that have a proven record of successful in-service performance.
- C. Door Hardware Supplier Qualifications: Experienced commercial door hardware distributors with a minimum 5 years documented experience supplying both mechanical and electromechanical hardware installations comparable in material, design, and extent to that indicated for this project. Supplier recognized as a factory direct distributor in good standing by the manufacturers of the primary materials with a warehousing facility in Project's vicinity.
- D. Supplier to have a certified Architectural Hardware Consultant (AHC) available during the course of the Work to consult with Contractor, Architect, and Owner concerning both standard and electromechanical door hardware and keying.
  - 1. Scheduling Responsibility: Preparation of door hardware schedules.
- E. Source Limitations: Obtain each type of door hardware from a single manufacturer.
  - 1. Provide electrified door hardware from same manufacturer as mechanical door hardware, unless otherwise indicated. Manufacturers that perform electrical modifications and that are listed by a testing and inspecting agency acceptable to authorities having jurisdiction are acceptable.
  - 2. Provide electromechanical door hardware from the same manufacturer as mechanical door hardware, unless otherwise indicated.
- F. Fire-Rated Door Assemblies: Where fire-rated door assemblies are indicated, provide door hardware rated for use in assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C, unless otherwise indicated.
- G. Smoke- and Draft-Control Door Assemblies: Where smoke- and draft-control door assemblies are required, provide door hardware that meet requirements of assemblies tested according to UL 1784 and installed in compliance with NFPA 105.
  - 1. Air Leakage Rate: Maximum air leakage of 0.3 cfm/sq. ft. (3 cu. m per minute/sq. m) at the tested pressure differential of 0.3-inch wg (75 Pa) of water.
- H. Electrified Door Hardware: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction.

- I. Means of Egress Doors: Latches do not require more than 15 lbf (67 N) to release the latch. Locks do not require use of a key, tool, or special knowledge for operation.
- J. Accessibility Requirements: Comply with applicable provisions in the DOJ's 2010 ADA Standards for Accessible Design the ABA Standards of the Federal agency having jurisdiction and ICC A117.1 for door hardware on doors in an accessible route.
  1. Provide operating devices that do not require tight grasping, pinching, or twisting of the wrist and that operate with a force of not more than 5 lbf (22.2 N).
  2. Comply with the following maximum opening-force requirements:
    - a. Interior, Non-Fire-Rated Hinged Doors: 5 lbf (22.2 N) applied perpendicular to door.
    - b. Sliding or Folding Doors: 5 lbf (22.2 N) applied parallel to door at latch.
    - c. Fire Doors: Minimum opening force allowable by authorities having jurisdiction.
  3. Bevel raised thresholds with a slope of not more than 1:2. Provide thresholds not more than 1/2 inch (13 mm) high.
  4. Closers: Adjust door and gate closer sweep periods so that, from an open position of 90 degrees, the time required to move the door to a position of 12 degrees from the latch is 5 seconds minimum.
- K. Pre-Submittal Conference: Conduct coordination conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier(s), Installer(s), and Contractor(s) to review proper methods and procedures for receiving, handling, and installing door hardware.
  1. Prior to installation of door hardware, arrange for manufacturers' representatives to hold a project specific training meeting to instruct the installing contractors' personnel on the proper installation and adjustment of their respective products. Product training to be attended by installers of door hardware (including electromechanical hardware) for aluminum, hollow metal and wood doors. Training will include the use of installation manuals, hardware schedules, templates and physical product samples as required.
  2. Inspect and discuss electrical roughing-in, power supply connections, and other preparatory work performed by other trades.
  3. Review sequence of operation narratives for each unique access controlled opening.
  4. Review and finalize construction schedule and verify availability of materials.
  5. Review the required inspecting, testing, commissioning, and demonstration procedures.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Inventory door hardware on receipt and provide secure lock-up for door hardware delivered to Project site. Do not store electronic access control hardware, software or accessories at Project site without prior authorization.
- B. Tag each item or package separately with identification coordinated with the final door hardware schedule, and include installation instructions, templates, and necessary fasteners with each item or package.
- C. Deliver, as applicable all manufacture supplied, permanent keys, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service.

1.8 COORDINATION

- A. Coordinate layout and installation of floor-recessed door hardware with floor construction. Cast anchoring inserts into concrete.
- B. Installation Templates: Distribute for doors, frames, and other work specified to be factory prepared. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing door hardware to comply with indicated requirements.
- C. Security: Coordinate installation of door hardware, keying, and access control with Owner's security consultant.
- D. Electrical System Roughing-In: Coordinate layout and installation of electrified door hardware with connections to power supplies and building safety and security systems.
- E. Existing Openings: Where hardware components are scheduled for application to existing construction or where modifications to existing door hardware are required, field verify existing conditions and coordinate installation of door hardware to suit opening conditions and to provide proper door operation.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of door hardware that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures including excessive deflection, cracking, or breakage.
    - b. Faulty operation of doors and door hardware.
    - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use.
  - 2. Warranty Period: One years from date of Substantial Completion, unless otherwise indicated.
    - a. Mortise Locks and Latches: Ten years from date of Substantial Completion.
    - b. Exit Devices: Five years from date of Substantial Completion.
    - c. Manual Closers: 10 years from date of Substantial Completion.
    - d. Electromechanical Door Hardware: 2 years from date of Substantial Completion.

1.10 MAINTENANCE SERVICE

- A. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions for Owner's continued adjustment, maintenance, and removal and replacement of door hardware.
- B. Maintenance Service: Beginning at Substantial Completion, provide six months' full maintenance by skilled employees of door hardware Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper door and door hardware operation. Provide parts and supplies that are the same as those used in the manufacture and installation of original products.

PART 2 - PRODUCTS

2.1 SCHEDULED DOOR HARDWARE

- A. Provide door hardware for each door as scheduled in Part 3 "Door Hardware Schedule" Article to comply with requirements in this Section.
1. Door Hardware Sets: Provide quantity, item, size, finish or color indicated, and named manufacturers' products.
  2. Sequence of Operation: Provide electrified door hardware function, sequence of operation, and interface with other building control systems indicated.
- B. Designations: Requirements for design, grade, function, finish, size, and other distinctive qualities of each type of door hardware are indicated in Part 3 "Door Hardware Schedule" Article. Products are identified by using door hardware designations, as follows:
1. Named Manufacturers' Products: Manufacturer and product designation are listed for each door hardware type required for the purpose of establishing minimum requirements. Manufacturers' names are abbreviated in Part 3 "Door Hardware Schedule" Article.

2.2 HINGES

- A. Hinges: BHMA A156.1. Provide template-produced hinges for hinges installed on hollow-metal doors and hollow-metal frames.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Hager Companies.
    - b. McKinney Products Company; an ASSA ABLOY Group company.
  2. Quantity: Provide the following hinge quantity, unless otherwise indicated:
    - a. Two Hinges: For doors with heights up to 60 inches.
    - b. Three Hinges: For doors with heights 61 to 90 inches.
    - c. Four Hinges: For doors with heights 91 to 120 inches.
    - d. For doors with heights more than 120 inches, provide 4 hinges, plus 1 hinge for every 30 inches of door height greater than 120 inches.
  3. Hinge Size: Provide the following, unless otherwise indicated, with hinge widths sized for door thickness and clearances required:
    - a. Widths up to 3-foot: 4 1/2 inch standard or heavy weight as specified.
    - b. Sizes from 3-foot 1-inch to 4-foot: 5-inch standard or heavy weight as specified.
  4. Hinge Weight and Base Material: Unless otherwise indicated, provide the following:
    - a. Exterior Doors: Heavy weight, non-ferrous, ball bearing hinges unless hardware sets indicate standard weight.
    - b. Interior Doors: Standard weight, steel, ball bearing hinges unless Hardware Sets indicate heavy weight.

- c. Tornado Resistant Assemblies: At a minimum, provide heavy weight hinges with stainless steel screws used in accordance with and specified as part of a Severe Storm Shelter Opening meeting ICC 500 and FEMA 361.
- 5. Hinge Options: Comply with the following where indicated in hardware sets or on drawings:
  - a. Non-removable Pins: Provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while door is closed; for the following applications:
    - 1) Out-swinging exterior doors.
    - 2) Out-swinging access controlled doors.

### 2.3 CENTER-HUNG AND OFFSET PIVOTS

- A. Center-Hung and Offset Pivots: BHMA A156.4. Certified floor closers provided either center hung or 3/4-inch offset hung type complete with top and intermediate pivots (offset closers only) in quantity according to manufacturer's recommendation. Floor closers available with options for labeled, lead lined and regular doors. Provide independent and adjustable valves for closing speed, latch speed, and backcheck with built-in dead stop and hold open features as specified. Provided finish cover plates or thresholds as indicated in door Hardware Sets.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
    - a. Rixon Door Controls.
- B. Pivots: BHMA A156.4, Grade 1, certified pivots provided either center hung or 3/4-inch offset type complete with top, bottom, and intermediate pivots (offset pivots only) in quantity according to manufacturer's recommendations. Space intermediate pivots equally not less than 25 inches on center apart or not more than 35 inches on center for doors over 121 inches high. Pivot hinges to have oil impregnated bronze bearing in the top pivot and a radial roller and thrust bearing in the bottom pivot with the bottom pivot designed to carry the full weight of the door. Pivots to be UL listed for windstorm where applicable.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
    - a. Rixon Door Controls.

### 2.4 CONTINUOUS HINGES

- A. Continuous Hinges: BHMA A156.26; minimum 0.120-inch- (3.0-mm-) thick, hinge leaves with minimum overall width of 4 inches (102 mm); fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete. Hinges are non-handed, reversible and fabricated to template screw locations. Provide concealed flush mount (with or without inset), full surface, or half surface, in standard and heavy duty models, as specified in the Hardware Sets. Concealed continuous hinges to be U.L. listed for use on up to and including 90 minute rated door installation and U.L. listed for windstorm components where applicable. Factory cut hinges for door size and provide with removable service power transfer panel where indicated at electrified openings.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Pemko Manufacturing.
- b. McKinney Products.

B. Pin-and-Barrel-Type Hinges: BHMA A156.26 certified pin and barrel continuous hinges with minimum 12 gauge Type 304 stainless steel hinge leaves, concealed teflon-coated stainless pin, and twin self-lubricated nylon bearings at each knuckle separation. Fabricate hinges on-handed and U.L. listed for use on up to and including 3 hour rated doors and U.L. listed for windstorm components where applicable. Provide hinges with power transfer cutouts where indicated at electrified openings.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Markar Architectural Products, Inc; an ASSA ABLOY Group company.
- b. McKinney Products Company; an ASSA ABLOY Group company.
- c. Pemko Manufacturing.

## 2.5 POWER TRANSFER DEVICES

A. Electrified Quick Connect Transfer Hinges: Provide electrified transfer hinges with Molex standardized plug connectors and sufficient number of concealed wires (up to 12) to accommodate the electrified functions specified in the Door Hardware Sets. Connectors plug directly to through-door wiring harnesses for connection to electric locking devices and power supplies. Wire nut connections are not acceptable.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Hager Companies. - ETW-QC (# of wires) Option
- b. McKinney Products. - QC (# of wires) Option

B. Electrified Quick Connect Continuous Geared Transfer Hinges: Provide electrified transfer continuous geared hinges with a 12-inch removable service panel cutout accessible without de-mounting door from the frame. Furnish with Molex standardized plug connectors with sufficient number of concealed wires (up to 12) to accommodate the electrified functions specified in the Door Hardware Sets. Connectors plug directly to through-door wiring harnesses for connection to electric locking devices and power supplies. Wire nut connections are not acceptable.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Markar Products - SER-QC (# of wires) Option.
- b. McKinney Products. - SER-QC (# of wires) Option.
- c. Pemko Manufacturing - SER-QC (# of wires) Option.

C. Electrified Quick Connect Stainless Steel Continuous Transfer Hinges: Provide electrified transfer stainless steel continuous hinges with electrical transfer access prep accessible without de-mounting door from the frame. Furnish with Molex standardized plug connectors with sufficient number of concealed wires (up to 12) to accommodate the electrified functions specified in the Door Hardware Sets. Connectors plug directly to through-door wiring harnesses

for connection to electric locking devices and power supplies. Wire nut connections are not acceptable.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Markar Products - MP-ETAP-EL (# of wires) Option.
- b. McKinney Products. - MCK-ETTAP-EL (# of wires) Option.

D. Electrified Quick Connect Intermediate Transfer Pivots: Provide electrified offset intermediate transfer pivot hinges with Molex standardized plug connectors and sufficient number of concealed wires (up to 12) to accommodate the electrified functions specified in the Door Hardware Sets. Connectors plug directly to through-door wiring harnesses for connection to electric locking devices and power supplies. Wire nut connections are not acceptable.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Rixson Door Controls - E-M19-QC (# wires).

E. Electric Door hardware Cords: Provide electric transfer wiring harnesses with standardized plug connectors to accommodate up to twelve 912 wires. Connectors plug directly to through-door wiring harnesses for connection to electric locking devices and power supplies. Provide sufficient number of concealed wires to accommodate electric function of specified hardware. Provide a connector for through-door electronic locking devices and from hinge to junction box above the opening. Wire nut connections are not acceptable. Determine the length required for each electrified hardware component for the door type, size and construction, minimum of two per electrified opening.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. McKinney Products - Inner Door Cord 3 inches: QC-C003P..
- b. McKinney Products. - Inner Door Cord 3 foot door: QC-C206P.
- c. McKinney Products. - Inner Door Cord 4 foot door: QC-C306P.
- d. McKinney Products. - Inner Door Cord 15 feet: QC-C1500P.
- e. McKinney Products. - Hinge to Junction Panel 15 feet: QC-C1500P.

F. Provide one each of the following tools as part of the base bid contract to the contractor:

- 1. McKinney Products (MK) - Electrical Connecting Kit: 52-3000.
- 2. McKinney Products (MK) - Connector Hand Tool: 52-0439.

## 2.6 MECHANICAL LOCKS AND LATCHES

A. Mortise Locksets, Grade 1 (Heavy Duty): BHMA A156.13, Series 1000, Operational Grade 1 certified mortise locksets furnished in the functions as specified in the Hardware Sets. Locksets to be manufactured with a corrosion resistant, stamped 12 gauge minimum formed steel case and be filed-reversible for handing without disassembly of the lock body. Lockset trim (including knobs, levers, escutcheons, roses) to be the product of a single manufacturer. Furnish with standard 2 3/4-inch backset, 3/4-inch throw anti-friction stainless steel latchbolt, and a full 1-inch throw stainless steel bolt for deadbolt functions.



1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Sargent Manufacturing - LC 8200 Series. Provide #97 cylinder rosette for all keyed locks.
  - B. Multi-Point Locksets: Vertical rod locking devices designed for openings requiring multiple latching pints within one locking mechanism. Rods are retracted by dual mounted outside lever trim controls available in a variety of BHMA operational functions. Option for single top latching only eliminates the need for bottom strikes. Electromechanical options include solenoid activated trim and inside and outside lever monitoring.
    1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      - a. Sargent Manufacturing - 7000 Series
  - C. Cylindrical Locksets, Grade 1 (Extra-Heavy Duty): ANSI 156.2 Series 4000, Grade 1 certified cylindrical (bored) locksets able to withstand 3000 inch pounds of torque applied to the locked lever without gaining access. Locksets to fit a standard 2 1/8-inch bore without the use of through-bolts. Lever handles to be made of solid material with no plastic fillers and latchbolt head to be one-piece stainless steel construction encased within the lock body. Furnish with standard 2 3/4-inch backset, 1/2-inch throw latchbolt (3/4-inch at rated paired openings), and universal non-handed.
    1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      - a. Sargent Manufacturing - 11 Line
  - D. Lock Trim Design: LNL, LNJ.
  - E. Knurling: Where specified provide knurling or abrasive coating to all levers on doors leading to hazardous areas such as mechanical rooms, boiler and furnace rooms, janitor closets, and as otherwise required by the Illinois Accessibility Code.
- 2.7 LOCK AND LATCH STRIKES
- A. Strikes: Provide manufacturer's standard strike for each lock bolt or latchbolt complying with requirements indicated for applicable lock or latch and with strike box and curved lip extended to protect frame; finished to match lock or latch.
    1. Flat-Lip Strikes: For locks with three-piece antifriction latchbolts, as recommended by manufacturer.
    2. Extra-Long-Lip Strikes: For locks used on frames with applied wood casing trim.
    3. Aluminum-Frame Strike Box: Manufacturer's special strike box fabricated for aluminum framing.
  - B. Standards: Comply with the following:
    1. Strikes for Mortise Locks and Latches: BHMA A156.13.
    2. Strikes for Bored Locks and Latches: BHMA A156.2.
    3. Strikes for Auxiliary Deadlocks: BHMA A156.5.

4. Dustproof Strikes: BHMA A156.16.

C. Push-Pull Latches: Mortise, BHMA A156.13; Series 1000, Operational and Security Grade 1 mortise type push-pull locks and latches and ligature-resistant paddle trim capable of being mounted in vertical (up or down) and horizontal (sideways) positions. Locksets to be manufactured with a corrosion resistant, formed steel case and be non-handed, field-reversible for re-handing without disassembly of the lock body. Paddles and covers are manufactured from cast stainless steel or brass material. Provide optional lead-lining (lock body) and Torx fasteners as specified in Hardware Sets.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Sargent Manufacturing - 8200 ALP Series.

## 2.8 AUXILIARY LOCKS

A. Mortise Auxiliary Locks: BHMA A156.5; Grade 1, certified small case mortise type deadlocks constructed of heavy gauge wrought corrosion resistant steel. Steel or stainless steel bolts with a 1-inch throw and hardened steel roller pins. Deadlocks to be products of the same source manufacturer and keyway as other specified locksets.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Sargent Manufacturing - 4870 Series.

## 2.9 ELECTRIC STRIKES

A. Electric Strikes: BHMA A156.31; Grade 1, UL listed for both Burglary Resistance and for use on fire rated door assemblies. Stainless steel construction with dual interlocking plunger design tested to exceed 3000 lbs. of static strength and 350 ft-lbs. of dynamic strength. Strikes tested for a minimum 1 million operating cycles. Provide strikes with 12 or 24 VDC capability as supplied standard as fail-secure unless otherwise specified. Option available for latchbolt and latchbolt strike monitoring indicating both the position of the latchbolt and locked condition of the strike.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. Folger Adam EDC - 700 Series.

b. HES - 1006 Series.

B. Surface Mounted Rim Electric Strikes: Surface mounted rim exit device electric strikes conforming to ANSI/BHMA A156.31, Grade 1, and UL Listed for both Burglary Resistance and for use on fire rated door assemblies. Construction includes internally mounted solenoid with two heavy-duty, stainless steel locking mechanisms operating independently to provide tamper resistance. Strikes tested for a minimum of 500,000 operating cycles. Provide strikes with 12 or 24 VDC capability as supplied standard as fail-secure unless otherwise specified. Option available for latchbolt and latchbolt strike monitoring indicating both the position of the latchbolt and locked condition of the strike. Strike requires no cutting to the jamb prior to installation.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Folger Adam.
- b. HES - 9500/9600 Series.

C. Provide electric strikes with in-line power controller and surge suppressor by the same manufacturer as the strike with combined products having unlimited lifetime warranty.

## 2.10 ELECTROMAGNETIC LOCKS

A. Surface Electromagnetic Locks (Heavy Duty): BHMA A156.23; Grade 1 with minimum holding force strength of 1,200 pounds. Locks to be capable of either 12 or 24 voltage and be UL listed for use on fire rated door assemblies. Electronics are to be fully sealed against tampering and allow exterior weatherproof applications. As indicated in Hardware Sets, provide specified mounting brackets and housing. Power supply to be the same manufacturer as the lock with combined products having a lifetime replacement warranty.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Security Door Controls - EMLock 1500 Series.
- b. Securitron Door Controls - M62 Series.

## 2.11 ELECTROMECHANICAL LOCKS

A. Electromechanical Mortise Locksets, Grade 1 (Heavy Duty): Subject to same compliance standards and requirements as mechanical mortis locksets, electrified locksets to be of type and design as specified below.

1. Electrified Lock Options: Where indicated in the Hardware Sets, provide electrified options including: outside door lock/unlock trim control, latchbolt and lock/unlock status monitoring, and request-to-exit signaling. Unless otherwise indicated, provide electrified locksets standard as fail secure.

a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1) Sargent Manufacturing - 8200 Series

## 2.12 INTEGRATED WIEGAND OUTPUT ACCESS CONTROL LOCKING DEVICES

A. Integrated Wiegand Output Mortise Locks: Wiegand output ANSI A156.13, Grade 1, mortise lockset with integrated iClass elite card reader, request-to-exit signaling, door position status switch, and latchbolt monitoring in on complete unit. Hard wired, solenoid driven locking/unlocking control of the lever handle trim, 3/4-inch deadlocking anti-friction latch, and 1-inch case-hardened steel deadbolt. Lock is U.L. listed and labeled for use on up to 3 hour fire rated openings. Keyed high security cylinder override.

1. Open architecture, hard wired platform supports centralized control of locking units with new or existing Wiegand compatible access control systems. Latchbolt monitoring and

door position switch act in conjunction to report door-in-frame (DPS) and door latched (door closed and latched) conditions.

2. Reader supports 13.56 MHz iClass elite credentials.
3. 24VDC operation with iClass elite reader. Fail safe or fail secure options.
4. Installation requires only one cable run from the lock to the access control panel without requirements for additional proprietary lock panel interface boards or modules.
5. Installation to include manufacturer's access control panel interface board or module where required for Wiegand output protocol.
6. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Sargent Manufacturing - Harmony - H2 8200 Series.

## 2.13 SURFACE BOLTS

- A. Surface Bolts: BHMA A156.16, Grade 1, certified automatic, self-latching, and manual flush bolts and surface bolts. Manual flush bolts to be furnished with top rod of sufficient length to allow bolt location approximately six feet from the floor. Furnish dust proof strikes for bottom bolt. Surface bolts to be a minimum 8-inch in length and U.L. listed for labeled fore doors and U.L. listed for windstorm components where applicable. Provide related accessories (mounting brackets, strikes, coordinators, etc.) as required for appropriate installation and operation.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. McKinney Products.
  - b. Rockwood Manufacturing.

## 2.14 EXIT DEVICES AND AUXILIARY ITEMS

- A. General Requirements: All exit devices specified herein shall meet or exceed the following criteria:

1. At doors not requiring a fire rating, provide devices complying with NFPA 101 and listed and labeled for "Panic Hardware" according to UL305. Provide proper fasteners as required by manufacturer including sex nuts and bolts at openings specified in the Hardware Sets.
2. Where exit devices are required on fire rated doors, provide devices complying with NFPA 80 and with UL labeling indicating "Fire Exit Hardware". Provide devices with the proper fasteners for installation as tested and listed by UL. Consult manufacturer's catalog and template book for specific requirements.
  - a. Fire Exit Removable Mullions: Provide keyed removable mullions for use with fire exit devices complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire and panic protection, based on testing according to UL 305 and NFPA 252. Mullions to be used only with exit devices for which they have been tested.
3. Except on fire rated doors, provide exit devices with hex key dogging device to hold the pushbar and latch in a retracted position. Provide optional keyed cylinder dogging on devices where specified in Hardware Sets.

4. Flush End Caps: Provide heavy weight impact resistant flush end caps made of architectural metal in the same finish as the devices as in the Hardware Sets. Plastic end caps will not be acceptable. Prefix on all exit devices should be 43-.
  5. Lever Operating Trim: Where exit devices require lever trim, furnish manufacturer's heavy duty trim with cold forged escutcheons, beveled edges, and four threaded studs for thru-bolts.
    - a. Lock Trim Design: As indicated in Hardware Sets, provide finishes and designs to match that of the specified locksets. Provided free-wheeling type trim where indicated.
    - b. Where function of exit device requires a cylinder, provide an interchangeable core type keyed cylinder (Rim or Mortise) as specified in Hardware Sets.
  6. Vertical Rod Exit Devices: Provide and install interior surface and concealed vertical rod exit devices as Less Bottom Rod (LBR) unless otherwise indicated.
  7. Narrow Stile Applications: At doors constructed with narrow stiles, or as specified in Hardware Sets, provide devices designed for maximum 2" wide stiles.
  8. Dummy Push Bar: Nonfunctioning push bar matching functional push bar.
  9. Rail Sizing: Provide exit device rails factory sized for proper door width application.
  10. Through Bolt Installation: For exit devices and trim as indicated in Door Hardware Sets.
- B. Conventional Push Rail Exit Devices (Heavy Duty): ANSI/BHMA A156.3, Grade 1 certified panic and fire exit hardware devices furnished in the functions specified in the Hardware Sets. Mounting rails to be formed from smooth stainless steel, brass or bronze architectural materials no less than 0.072" thick, with push rails a minimum of 0.062" thickness. Painted or aluminum metal rails are not acceptable. Exit device latch to be investment cast stainless steel, pullman type, with deadlock feature.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Sargent Manufacturing - 80 Series.
- C. Extruded Aluminum Removable Mullions: ANSI/BHMA A156.3 anodized, removable mullions with malleable-iron top and bottom retainers. Mullions to be provided standard with stabilizers and imbedded weatherstrip.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Sargent Manufacturing (SA) - 650A Series.
- D. Tube Steel Removable Mullions: ANSI/BHMA A156.3 removable steel mullions with malleable-iron top and bottom retainers and a primed paint finish. Provide keyed removable feature, stabilizers, and mounting brackets as specified in the Hardware Sets. At openings designed for severe wind load conditions due to hurricanes or tornadoes, provide manufacturers approved mullion and accessories to meet applicable state and local windstorm codes.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Sargent Manufacturing (SA) - 980S Series.

## 2.15 ELECTROMECHANICAL CONVENTIONAL EXIT DEVICES

- A. Electrified Conventional Push Rail Devices (Heavy Duty): Subject to same compliance standards and requirements as mechanical exit devices, electrified devices to be of type and design as specified below.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Sargent Manufacturing (SA) - 80 Series.
- B. Electrified Options: As indicated in hardware sets, provide electrified exit device options including: electric latch retraction, electric dogging, outside door trim control, exit alarm, delayed egress, latchbolt monitoring, lock/unlock status monitoring, touchbar monitoring and request-to-exit signaling. Unless otherwise indicated, provide electrified exit devices standard as fail secure.
- C. Electrified Tube Steel Removable Mullions: ANSI/BHMA A156.3 removable steel mullions with malleable-iron top and bottom retainers and a primed paint finish. Provide keyed removable feature, electrical quick connect wiring, stabilizers, and mounting brackets as specified in the Hardware Sets.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Sargent Manufacturing (SA) - EL980S Series.
- D. Hurricane and Tornado Resistance Compliance: Electromechanical conventional exit devices and electrified tube steel removable mullions to be U.L. listed for windstorm components where applicable. Provide the appropriate hurricane or tornado resistant products that have been independent third party tested, certified, and labeled to meet state and local windstorm building codes applicable to project.

## 2.16 INTEGRATED WIEGAND OUTPUT ACCESS CONTROL EXIT DEVICES

- A. Wiegand Output Integrated Card Reader Exit Hardware: Wiegand output ANSI 156.3 Grade 1 rim, mortise, and vertical rod exit device hardware with integrated proximity card reader, latchbolt and touchbar monitoring, and request-to-exit signaling, in one complete unit. Hard wired, solenoid driven locking/unlocking control of the lever handle exit trim with 3/4" throw latch bolt. U.L listed and labeled for either panic or "fire exit hardware" for use on up to 3 hour fire rated openings. Available with or without keyed high security cylinder override.
1. Open architecture, hard wired platform supports centralized control of locking units with new or existing Wiegand compatible access control systems. Inside push bar (request-to-exit) signaling and door position (open/closed status) monitoring (via separately connected DPS).
  2. Reader supports 13.56 MHz (2K-32K) iClass® elite credentials.
  3. 24VDC operation available with iClass® elite reader. 24VDC required for solenoid operated exit trim. Fail safe or fail secure options.
  4. Installation requires only one cable run from the exit hardware to the access control panel without requirements for additional proprietary lock panel interface boards or modules.
  5. Installation to include manufacturer's access control panel interface board or module where required for Wiegand output protocol.

6. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Sargent Manufacturing (SA) - Harmony - H2 80 Series.

## 2.17 LOCK CYLINDERS

- A. General: Permanent cores to be supplied by Owner.
- B. Permanent Cores: Manufacturer's standard; finish face to match lockset; complying with the following:
  1. Medco M3 fixed core - No Substitution permitted.
- C. Construction Cores: Provide construction cores that are replaceable by permanent cores. Provide 10 construction master keys.

## 2.18 DOOR PUSH PLATES AND PULLS

- A. Door Push Plates and Pull: BHMA A156.6 certified door pushes and pulls of type and design specified below or in the Hardware Sets. Coordinate and provide proper width and height as required where conflicting hardware dictates.
  1. Push/Pull Plates Minimum 0.050 inch thick, 4-inches wide by 16-inches high, with square corners and beveled edges, secured with exposed screws unless otherwise indicated.
  2. Straight Pull Design: Minimum 1-inch round diameter stainless steel bar or tube stock pulls with 2 1/2-inch projection from face of door unless otherwise indicated.
  3. Offset pull Design: Minimum 1-inch round diameter stainless steel bar or tube stock pulls with 2 1/2-inch projection and offset of 90 degrees unless otherwise indicated.
  4. Push Bars: Minimum 1-inch round diameter horizontal push bars with minimum clearance of 2 1/2-inch projection from face of door unless otherwise indicated.
  5. Fasteners: Provide machine screws for all metal doors (drill and tap not self-tapping) and provide manufacture standard for all wood doors.
  6. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Rockwood Manufacturing.
    - b. McKinney Products.
    - c. Trimco.
- B. Locking Pull System: Post-mounted style door pulls with integrated deadbolt locking system in type and design as specified in the Hardware Sets. Pulls available in multiple head, floor, or combination locking options, with outside keyed rim cylinder operation and inside turn piece activation. Mounting applications for aluminum, glass, steel and wood doors, with customized sizing and configuration options. Pull finishes include brass, bronze, and stainless steel. Provide pulls standard with dustproof strike and auxiliary door stop as specified.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Rockwood Manufacturing.
    - b. Blumcraft

## 2.19 ACCESSORIES FOR PAIRS OF DOORS

- A. Coordinators: BHMA A156.3; consisting of active-leaf, hold-open lever and inactive-leaf release trigger; fabricated from steel with nylon-coated strike plates; with built-in, adjustable safety release.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. McKinney Products.
    - b. Rockwood Manufacturing.

## 2.20 CLOSERS

- A. Door closers specified herein shall meet or exceed the following criteria:
1. General: Door closers to be from one manufacturer, matching in design and style, with the same type door preparations and templates regardless of application or spring size. Closers to be non-handed with full sized covers including installation and adjusting information on inside of cover.
  2. Standards: Closers to comply with UL-10C and UBC 7-2 for Positive Pressure Fire Test and be U.L. listed for use of fire rated doors.
  3. Size of Units: Comply with manufacturer's written recommendations for sizing of door closers depending on size of door, exposure to weather, and anticipated frequency of use. Where closers are indicated for doors required to be accessible to the physically handicapped, provide units complying with ANSI ICC/A117.1 provisions for door opening force and delayed action closing.
  4. Closer Arms: Provide heavy duty, forged steel closer arms unless otherwise indicated in Hardware Sets.
    - a. Where closers are indicated to have mechanical dead-stop, provide heavy duty arms and brackets with an integral positive stop.
    - b. Where closers are indicated to have mechanical hold open, provide heavy duty units with an additional built-in mechanical holder assembly designed to hold open against normal wind and traffic conditions. Holder to be manually selectable to on-off position.
    - c. Where closers are indicated to have a cushion-type stop, provide heavy duty arms and brackets with spring stop mechanism to cushion door when opened to maximum degree.
  5. Closer Accessories: Provide door closer accessories including custom templates, special mounting brackets, spacers and drop plates, and through-bolt or security type fasteners as specified in the door Hardware Sets.
  6. Hurricane and Tornado Resistance Compliance: Door closers to be U.L. listed for windstorm components where applicable. Provide the appropriate hurricane or tornado resistant products that have been independent third party tested, certified, and labeled to meet state and local windstorm building codes applicable to project.
- B. Door Closers, Surface Mounted (Large Body Cast Iron): ANSI/BHMA A156.4, Grade 1 surface mounted, heavy duty door closers with complete spring power adjustment, sizes 1 thru 6; and fully operational adjustable according to door size, frequency of use, and opening force. Closers to be rack and pinion type, one piece cast iron body construction, with adjustable backcheck



and separate non-critical valves for closing sweep and latch speed control. Provide high impact, non-corrosive plastic covers standard.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. LCN Closers (LC) - 4041XP Series x TBWMS screw pack for all closers.

C. Door Closers, Surface mounted (Standard Duty): ANSI/BHMA 156.4 certified Grade 1 standard duty door closers with closers with complete spring power adjustment, sizes 1 thru 6. Closers to have fully concealed body in the frame head and track assembly in the door, rack and pinion type construction, either offset or center hung applications, with separate and independent valves for closing speed, latch speed, and backcheck adjustments. Overhead concealed closers require a minimum 4-inch frame head for mounting.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. LCN Closers (LC) - 1461 Series x TBWMS screw pack for all closers.

D. Door Closers, Overhead Concealed (Heavy Duty): ANSI/BHMA 156.4 certified Grade 1 heavy duty door closers with closers with complete spring power adjustment, sizes 1 thru 6. Closers to have fully concealed body in the frame head and track assembly in the door, rack and pinion type construction, either offset or center hung applications, with separate and independent valves for closing speed, latch speed, and backcheck adjustments. Overhead concealed closers require a minimum 4-inch frame head for mounting.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

a. LCN Closers (LC) - 2010 Series.

## 2.21 AUTOMATIC DOOR OPERATORS

A. General: Provide operators of size recommended by manufacturer for door size, weight, and movement; for condition of exposure; and for compliance with UL 325. Coordinate operator mechanisms with door operation, hinges, and activation devices.

1. Fire-Rated Doors: Provide door operators for fire-rated door assemblies that comply with NFPA 80 for fire-rated door components and are listed and labeled by a qualified testing agency.

B. Electromechanical Door Operators: Self-contained units powered by permanent magnet DC motor, with closing speed controlled mechanically by gear train, connections for power, activation and safety device wiring, and manual operation including spring closing when power is off.

C. Electrohydraulic Door Operators: Self-contained low-pressure units with separate cylinders for power and checking, connections for power, activation, and safety device wiring and manual operation including spring closing when power is off.

D. Brackets and Reinforcements: Manufacturer's standard, fabricated from aluminum with nonferrous shims for aligning system components.

- E. Standard: Certified ANSI/BHMA A156.19.
  - 1. Performance Requirements:
    - a. Opening Force if Power Fails: Not more than 15 lbf required to release a latch if provided, not more than 30 lbf required to manually set door in motion, and not more than 15 lbf required to fully open door.
    - b. Entrapment Protection: Not more than 15 lbf required to prevent stopped door from closing or opening.
- F. Configuration: Surface mounted. Door operators to control single swinging and pair of swinging doors.
- G. Operation: Power opening and spring closing operation capable of meeting ANSI A117.1 accessibility guideline. Provide time delay for door to remain open before initiating closing cycle as required by ANSI/BHMA A156.19. When not in automatic mode, door operator to function as manual door closer with fully adjustable opening and closing forces, with or without electrical power.
  - 1. On-off switch to control power to be key switch operated.
- H. Features: Operator units to have full feature adjustments for door opening and closing force and speed, backcheck, motor assist acceleration from 0 to 30 seconds, time delay, vestibule interface delay, obstruction recycle, and hold open time from 0 up to 30 seconds.
- I. Provide outputs and relays on board the operator to allow for coordination of exit device latch retraction, electric strikes, magnetic locks, card readers, safety and motion sensors and specified auxiliary contacts.
- J. Activation Devices: Provide activation devices in accordance with ANSI/BHMA A156.19 standard, for condition of exposure indicated and for long term, maintenance free operation under normal traffic load operation. Coordinate activation control with electrified hardware and access control interfaces. Activation switches are standard SPST, with optional DPDT availability.
- K. Signage: As required by cited ANSI/BHMA A156.19 standard for the type of operator.
- L. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. LCN Closers (LC) - 4640 Series x TBWMS screw pack for all closers.

## 2.22 CLOSER HOLDER RELEASE DEVICES

- A. Single Point Closer Holders: Single point closer holder designed to hold open fire or smoke rated doors until interruption of signal from fire alarm, smoke detector or remote release switch. Pull side, push side, or double egress mounting applications available with non-handed track and closer body and dual voltage input (24V/120V). Voltage to be 24VDC unless otherwise specified. Pull side mounted closers to have minimum adjustable hold-open range of 85 to 110 degrees. Auxiliary door stops are required at hold open point.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. LCN Door Closers (LC) - 4040SE Series x TBWMS screw pack for all closers.
- B. Electromagnetic Door Holders: Certified ANSI A156.15 electromagnetic door holder/releases with a minimum 20 to 40 pounds holding power and single coil construction able to accommodate 12VDC, 24VAC, 24VDC and 120VAC. Coils to be independently wound, employing an integral fuse and armatures to include a positive release button.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Rixson (RF) - 980/990 Series.
    - b. Sargent Manufacturing (SA) - 1560 Series.
- C. Electrified Holders: Electrified door holders are designed to provide single point hold open for fire and smoke labeled doors and must be used in conjunction with a opposite side mounted U.L. listed door closer. Single track arm is non-handed with detector or non-detector option.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Rixson (RF) - Checkmate 99 Series.

## 2.23 DOOR STOPS AND HOLDERS

- A. General: Door stops and holders to be of type and design as specified below or in the Hardware Sets.
- B. Door Stops and Bumpers: ANSI/BHMA A156.16, Grade 1 certified door stops and wall bumpers. Provide wall bumpers, either convex or concave types with anchorage as indicated, unless floor or other types of door stops are specified in Hardware Sets. Do not mount floor stops where they will impede traffic. Where floor or wall bumpers are not appropriate, provide overhead type stops and holders.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. McKinney Architectural Hardware (MK).
    - b. Rockwood Manufacturing (RO).
    - c. Trimco (TC).
- C. Overhead Door Stops and Holders: ANSI/BHMA A156.6, Grade 1 certified overhead stops and holders to be surface or concealed types as indicated in Hardware Sets. Track, slide, arm and jamb bracket to be constructed of extruded bronze and shock absorber spring of heavy tempered steel. Provide non-handed design with mounting brackets as required for proper operation and function.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Rixson Door Controls (RF).
    - b. Sargent Manufacturing (SA).

## 2.24 ARCHITECTURAL SEALS

- A. General: Thresholds, weatherstripping, and gasket seals to be of type and design as specified below or in the Hardware Sets. Provide continuous weatherstrip gasketing on exterior doors and provide smoke, light, or sound gasketing on interior doors where indicated. At exterior applications provide non-corrosive fasteners and elsewhere where indicated.
- B. Smoke Labeled Gasketing: Assemblies complying with NFPA 105 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for smoke control ratings indicated, based on testing according to UL 1784.
1. Provide smoke labeled perimeter gasketing at all smoke labeled openings.
- C. Fire Labeled Gasketing: :Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to UL-10C.
1. Provide intumescent seals as indicated to meet UL10C Standard for Positive Pressure Fire Tests of Door Assemblies, and UBC 7-2, Fire Tests of Door Assemblies.
- D. Sound-Rated Gasketing: Assemblies that are listed and labeled by a testing and inspecting agency, for sound ratings indicated, based on testing according to ASTM E 1408.
- E. Replaceable Seal Strips: Provide only those units where resilient or flexible seal strips are easily replaceable and readily available from stocks maintained by manufacturer.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. McKinney Weatherstripping Products (MW).
    - b. Pemko Manufacturing (PE).
    - c. Zero International (ZE).

## 2.25 ELECTRONIC ACCESSORIES

- A. Key Switches: Key switches furnished standard with stainless steel single gang face plate with a 12/24VDC bi-color LED indicator. Integral backing bracket permits integration with any 1 1/4" or 1 1/2" mortise type cylinder. Key switches available as momentary or maintained action and in narrow face plate options.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Security Door Controls (SD) - 800 Series.
    - b. Securitron Door Controls (SU) - MK Series.
- B. Push-Button Switches: Industrial grade momentary or alternate contact, back-lighted push buttons with stainless-steel switch enclosures. 12/24 VDC bi-color illumination suitable for either flush or surface mounting.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Security Door Controls (SD) - 400 Series.
  - b. Securitron Door Controls (SU) - PB Series.
- C. Request-to-Exit Motion Sensor: Request-to-Exit Sensors motion detectors specifically designed for detecting exiting through a door from the secure area to a non-secure area. Include built-in timers (up to 60 second adjustable timing), door monitor with sounder alert, internal vertical pointability coverage, 12VDC or 24VDC power and selectable relay trigger with fail safe/fail secure modes.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Security Door Controls (SD) - MD-31D Series.
    - b. Securitron Door Controls (SU) - XMS Series.
- D. Door Position Switches: Door position magnetic reed contact switches specifically designed for use in commercial door applications. On recessed models the contact and magnetic housing snap-lock into a 1" diameter hole. Surface mounted models include wide gap distance design complete with armored flex cabling. Provide SPDT, N/O switches with optional Rare Earth Magnet installation on steel doors with flush top channels.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Security Door Controls (SD) - DPS Series.
    - b. Securitron Door Controls (SU) - DPS Series.
- E. Wiegand Test Unit: Test unit verifies proper Wiegand output integrated card reader lock installation in the field by testing for proper wiring, card reader data integrity, and lock functionality including lock/unlock, door position, and request-to-exit status. 12 or 24VDC voltage adjustable operating as Fail Safe or Fail Secure.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Sargent Manufacturing (SA) - WT1 Wiegand Test Unit.
- F. Power Supplies: Provide Nationally Recognized Testing Laboratory Listed 12VDC or 24VDC (field selectable) filtered and regulated power supplies. Include battery backup option with integral battery charging capability in addition to operating the DC load in event of line voltage failure. Provide the least number of units, at the appropriate amperage level, sufficient to exceed the required total draw for the specified electrified hardware and access control equipment.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Security Door Controls (SD) - 630 Series.
    - b. Securitron Door Controls (SU) - BPS 12/24 Series.

2.26 SLIDING DOOR HARDWARE

- A. Sliding Door Hardware: BHMA A156.14; consisting of complete sets including rails, hangers, supports, bumpers, floor guides, and accessories indicated.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Hafele Manufacturing.
    - b. Pemko Manufacturing.
  2. Sliding Bi-Passing Pocket Door Hardware: Provide complete sets consisting of track, hangers, stops, bumpers, floor channel, guides, and accessories indicated.
  3. Pocket Sliding Door Hardware: Rated for doors weighing up to 200 lb.

2.27 FOLDING DOOR HARDWARE

- A. General: BHMA A156.14; complete sets including overhead rails, hangers, supports, bumpers, floor guides, and accessories indicated.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Hafele Manufacturing.
    - b. Pemko Manufacturing.
  2. Bi-folding door Hardware: Rated for door panels weighing up to 125 lb.

2.28 DOOR PROTECTIVE TRIM UNITS

- A. General: Door protective trim units to be of type and design as specified below or in the Hardware Sets.
- B. Size: Fabricate protection plates (kick, armor, or mop) not more than 2" less than door width (LDW) on stop side and not more than 1" less than door width on pull side. Coordinate and provide proper width and height as required where conflicting hardware dictates. Height to be as specified in the Hardware Sets.
- C. Metal Protection Plates: ANSI/BHMA A156.6 certified metal protection plates (kick, armor, or mop), beveled on four edges (B4E), fabricated from the following.
1. Stainless Steel: .050-inch thick, with countersunk screw holes (CSK).
  2. Brass or Bronze: .050-inch thick, with countersunk screw holes (CSK).
  3. Laminate Plastic or Acrylic: 1/8-inch thick, with countersunk screw holes (CSK).
- D. Fasteners: Provide manufacturer's designated fastener type as specified in the Hardware Sets.
- E. Metal Door Edging: Door protection edging fabricated from a minimum .050-inch thick metal sheet, formed into an angle or "U" cap shapes, surface or mortised mounted onto edge of door. Provide appropriate leg overlap to account for protection plates as required. Height to be as specified in the Hardware Sets.

- F. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. McKinney Architectural Hardware (MK).
2. Rockwood Manufacturing (RO).

## 2.29 FABRICATION

- A. **Manufacturer's Nameplate:** Do not provide products that have manufacturer's name or trade name displayed in a visible location except in conjunction with required fire-rated labels and as otherwise approved by Architect.

1. Manufacturer's identification is permitted on rim of lock cylinders only.

- B. **Base Metals:** Produce door hardware units of base metal indicated, fabricated by forming method indicated, using manufacturer's standard metal alloy, composition, temper, and hardness. Furnish metals of a quality equal to or greater than that of specified door hardware units and BHMA A156.18.

- C. **Fasteners:** Provide door hardware manufactured to comply with published templates prepared for machine, wood, and sheet metal screws. Provide screws that comply with commercially recognized industry standards for application intended, except aluminum fasteners are not permitted. Provide Phillips flat-head screws with finished heads to match surface of door hardware, unless otherwise indicated.

1. **Concealed Fasteners:** For door hardware units that are exposed when door is closed, except for units already specified with concealed fasteners. Do not use through bolts for installation where bolt head or nut on opposite face is exposed unless it is the only means of securely attaching the door hardware. Where through bolts are used on hollow door and frame construction, provide sleeves for each through bolt.

2. **Fire-Rated Applications:**

- a. **Wood or Machine Screws:** For the following:

- 1) Hinges mortised to doors or frames; use threaded-to-the-head wood screws for wood doors and frames.
- 2) Strike plates to frames.
- 3) Closers to doors and frames.

- b. **Steel Through Bolts:** For the following unless door blocking is provided:

- 1) Surface hinges to doors.
- 2) Closers to doors and frames.
- 3) Surface-mounted exit devices.

3. **Spacers or Sex Bolts:** For through bolting of hollow-metal doors.
4. **Fasteners for Wood Doors:** Comply with requirements in DHI WDHS.2, "Recommended Fasteners for Wood Doors."
5. **Gasketing Fasteners:** Provide noncorrosive fasteners for exterior applications and elsewhere as indicated.

2.30 FINISHES

- A. Provide finishes complying with BHMA A156.18 as indicated in door hardware schedule.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and frames, with Installer present, for compliance with requirements for installation tolerances, labeled fire-rated door assembly construction, wall and floor construction, and other conditions affecting performance.
- B. Examine roughing-in for electrical power systems to verify actual locations of wiring connections before electrified door hardware installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Steel Doors and Frames: For surface applied door hardware, drill and tap doors and frames according to ANSI/SDI A250.6.
- B. Wood Doors: Comply with DHI WDHS.5 "Recommended Hardware Reinforcement Locations for Mineral Core Wood Flush Doors."

3.3 INSTALLATION

- A. Mounting Heights: Mount door hardware units at heights to comply with the following unless otherwise indicated or required to comply with governing regulations.
  - 1. Standard Steel Doors and Frames: ANSI/SDI A250.8.
  - 2. Custom Steel Doors and Frames: HMMA 831.
  - 3. Wood Doors: DHI WDHS.3, "Recommended Locations for Architectural Hardware for Wood Flush Doors."
- B. Install each door hardware item to comply with manufacturer's written instructions. Where cutting and fitting are required to install door hardware onto or into surfaces that are later to be painted or finished in another way, coordinate removal, storage, and reinstallation of surface protective trim units with finishing. Do not install surface-mounted items until finishes have been completed on substrates involved.



1. Set units level, plumb, and true to line and location. Adjust and reinforce attachment substrates as necessary for proper installation and operation.
  2. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors according to industry standards.
- C. Hinges: Install types and in quantities indicated in door hardware schedule but not fewer than the number recommended by manufacturer for application indicated or one hinge for every 30 inches (750 mm) of door height, whichever is more stringent, unless other equivalent means of support for door, such as spring hinges or pivots, are provided.
- D. Intermediate Offset Pivots: Where offset pivots are indicated, provide intermediate offset pivots in quantities indicated in door hardware schedule but not fewer than one intermediate offset pivot per door and one additional intermediate offset pivot for every 30 inches (750 mm) of door height greater than 90 inches (2286 mm).
- E. Lock Cylinders: Install construction cores to secure building and areas during construction period.
1. Replace construction cores with permanent cores as directed by Owner.
- F. Boxed Power Supplies: Locate power supplies as indicated or, if not indicated, [**above accessible ceilings**] [**in equipment room**]. Verify location with Architect.
1. Configuration: Provide [**one power supply for each door opening**] [**least number of power supplies required to adequately serve doors**] with electrified door hardware.
- G. Thresholds: Set thresholds for exterior doors and other doors indicated in full bed of sealant complying with requirements specified in Section 079200 "Joint Sealants."
- H. Stops: Provide floor stops for doors unless wall or other type stops are indicated in door hardware schedule. Do not mount floor stops where they will impede traffic.
- I. Perimeter Gasketing: Apply to head and jamb, forming seal between door and frame.
- J. Meeting Stile Gasketing: Fasten to meeting stiles, forming seal when doors are closed.
- K. Door Bottoms: Apply to bottom of door, forming seal with threshold when door is closed.

### 3.4 FIELD QUALITY CONTROL

- A. Independent Architectural Hardware Consultant: Owner will engage a qualified independent Architectural Hardware Consultant to perform inspections and to prepare inspection reports.
1. Independent Architectural Hardware Consultant will inspect door hardware and state in each report whether installed work complies with or deviates from requirements, including whether door hardware is properly installed and adjusted.

### 3.5 ADJUSTING

- A. Initial Adjustment: Adjust and check each operating item of door hardware and each door to ensure proper operation or function of every unit. Replace units that cannot be adjusted to operate as intended. Adjust door control devices to compensate for final operation of heating and ventilating equipment and to comply with referenced accessibility requirements.

1. Spring Hinges: Adjust to achieve positive latching when door is allowed to close freely from an open position of 30 degrees.
2. Electric Strikes: Adjust horizontal and vertical alignment of keeper to properly engage lock bolt.
3. Door Closers: Adjust sweep period to comply with accessibility requirements and requirements of authorities having jurisdiction.

- B. Occupancy Adjustment: Approximately six months after date of Substantial Completion, Installer's Architectural Hardware Consultant shall examine and readjust each item of door hardware, including adjusting operating forces, as necessary to ensure function of doors, door hardware, and electrified door hardware.

### 3.6 CLEANING AND PROTECTION

- A. Clean adjacent surfaces soiled by door hardware installation.
- B. Clean operating items as necessary to restore proper function and finish.
- C. Provide final protection and maintain conditions that ensure that door hardware is without damage or deterioration at time of Substantial Completion.

### 3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain door hardware and door hardware finishes. Refer to Section 017900 "Demonstration and Training."

### 3.8 DOOR HARDWARE SCHEDULE

**END OF SECTION 087100**

NORTHWESTERN UNIVERSITY  
PROJECT NAME \_\_\_\_\_  
JOB # \_\_\_\_\_

FOR: \_\_\_\_\_  
ISSUED: 03/29/2017

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SECTION 08 8000 - GLAZING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes:
  - 1. Glass for windows doors interior borrowed lites storefront framing glazed curtain walls sloped glazing skylights.
  - 2. Glazing sealants and accessories.

1.3 DEFINITIONS

- A. Glass Manufacturers: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.
- B. Glass Thicknesses: Indicated by thickness designations in millimeters according to ASTM C 1036.
- C. IBC: International Building Code.
- D. Interspace: Space between lites of an insulating-glass unit.

1.4 COORDINATION

- A. Coordinate glazing channel dimensions to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. LEED Submittals:
  - 1. Product Data for Credit IEQ 4.1: For field-applied glazing sealants, documentation including printed statement of VOC content.
- C. Glass Samples: For each type of glass product other than clear monolithic vision glass; 12 inches (300 mm) square.
- D. Glazing Accessory Samples: For sealants and colored spacers, in 12-inch (300-mm) lengths.

- E. Glazing Schedule: List glass types and thicknesses for each size opening and location. Use same designations indicated on Drawings.
- F. Delegated-Design Submittal: For glass indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer manufacturers of insulating-glass units with sputter-coated, low-E coatings glass testing agency and sealant testing agency.
- B. Product Certificates: For glass.
- C. Product Test Reports: For tinted glass coated glass insulating glass and glazing sealants, for tests performed by a qualified testing agency.
  - 1. For glazing sealants, provide test reports based on testing current sealant formulations within previous 36-month period.
- D. Preconstruction adhesion and compatibility test report.
- E. Sample Warranties: For special warranties.

1.7 QUALITY ASSURANCE

- A. Comply with the most current edition of the Northwestern University Design Standards.
- B. Manufacturer Qualifications for Insulating-Glass Units with Sputter-Coated, Low-E Coatings: A qualified insulating-glass manufacturer who is approved and certified by coated-glass manufacturer.
- C. Installer Qualifications: A qualified installer who employs glass installers for this Project who are certified under the National Glass Association's Certified Glass Installer Program.
- D. Glass Testing Agency Qualifications: A qualified independent testing agency accredited according to the NFRC CAP 1 Certification Agency Program.
- E. Sealant Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.
- F. Mockups: Build mockups to demonstrate aesthetic effects and to set quality standards for materials and execution.
  - 1. Install glazing in mockups specified in Section 084113 "Aluminum-Framed Entrances and Storefronts" Section 085113 "Aluminum Windows" Section 084413 "Glazed Aluminum Curtain Walls" <Insert Section number and title> to match glazing systems required for Project, including glazing methods.

1.8 PRECONSTRUCTION TESTING

- A. Preconstruction Adhesion and Compatibility Testing: Test each glass product, tape sealant, gasket, glazing accessory, and glass-framing member for adhesion to and compatibility with elastomeric glazing sealants.
1. Testing is not required if data are submitted based on previous testing of current sealant products and glazing materials matching those submitted.
  2. Use ASTM C 1087 to determine whether priming and other specific joint-preparation techniques are required to obtain rapid, optimum adhesion of glazing sealants to glass, tape sealants, gaskets, and glazing channel substrates.
  3. Test no fewer than eight Samples of each type of material, including joint substrates, shims, sealant backings, secondary seals, and miscellaneous materials.
  4. Schedule enough time for testing and analyzing results to prevent delaying the Work.
  5. For materials failing tests, submit sealant manufacturer's written instructions for corrective measures including the use of specially formulated primers.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing materials according to manufacturer's written instructions. Prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.
- B. Comply with insulating-glass manufacturer's written instructions for venting and sealing units to avoid hermetic seal ruptures due to altitude change.

1.10 FIELD CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.
1. Do not install glazing sealants when ambient and substrate temperature conditions are outside limits permitted by sealant manufacturer or are below 40 deg F (4.4 deg C).

1.11 WARRANTY

- A. Manufacturer's Special Warranty for Coated-Glass Products: Manufacturer agrees to replace coated-glass units that deteriorate within specified warranty period. Deterioration of coated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in coating.
1. Warranty Period: **[10]** <Insert number> years from date of Substantial Completion.
- B. Manufacturer's Special Warranty for Laminated Glass: Manufacturer agrees to replace laminated-glass units that deteriorate within specified warranty period. Deterioration of laminated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning laminated glass contrary to manufacturer's written instructions. Defects include edge separation, delamination materially obstructing vision through glass, and blemishes exceeding those allowed by referenced laminated-glass standard.

1. Warranty Period: **[Five]** **[10]** <Insert number> years from date of Substantial Completion.
- C. Manufacturer's Special Warranty for Insulating Glass: Manufacturer agrees to replace insulating-glass units that deteriorate within specified warranty period. Deterioration of insulating glass is defined as failure of hermetic seal under normal use that is not attributed to glass breakage or to maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.
1. Warranty Period: **[10]** <Insert number> years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. Oldcastle BuildingEnvelope™.
  2. Pilkington North America.
  3. PPG Industries, Inc.
- B. Source Limitations for Glass: Obtain from single source from single manufacturer for each glass type.
1. Obtain tinted glass from single source from single manufacturer.
  2. Obtain reflective-coated glass from single source from single manufacturer.
- C. Source Limitations for Glazing Accessories: Obtain from single source from single manufacturer for each product and installation method.

### 2.2 PERFORMANCE REQUIREMENTS

- A. General: Installed glazing systems shall withstand normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
- B. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design glazing.
- C. Structural Performance: Glazing shall withstand the following design loads within limits and under conditions indicated determined according to the IBC and ASTM E 1300.
1. Design Wind Pressures: As indicated on Drawings.
  2. Design Snow Loads: **[As indicated on Drawings]**.
  3. Thickness of Patterned Glass: Base design of patterned glass on thickness at thinnest part of the glass.
  4. Probability of Breakage for Sloped Glazing: For glass surfaces sloped more than 15 degrees from vertical, design glass for a probability of breakage not greater than 0.001.

5. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than 1/50 times the short-side length or 1 inch (25 mm), whichever is less.
  6. Differential Shading: Design glass to resist thermal stresses induced by differential shading within individual glass lites.
- D. Safety Glazing: Where safety glazing is indicated, provide glazing that complies with 16 CFR 1201, Category II.
- E. Thermal and Optical Performance Properties: Provide glass with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below:
1. For monolithic-glass lites, properties are based on units with lites [**of thickness indicated**].
  2. For laminated-glass lites, properties are based on products of construction indicated.
  3. For insulating-glass units, properties are based on units of thickness indicated for overall unit and for each lite.
  4. U-Factors: Center-of-glazing values, according to NFRC 100 and based on LBL's WINDOW 5.2 computer program, expressed as Btu/sq. ft. x h x deg F (W/sq. m x K).
  5. Solar Heat-Gain Coefficient and Visible Transmittance: Center-of-glazing values, according to NFRC 200 and based on LBL's WINDOW 5.2 computer program.
  6. Visible Reflectance: Center-of-glazing values, according to NFRC 300.

### 2.3 GLASS PRODUCTS, GENERAL

- A. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below unless more stringent requirements are indicated. See these publications for glazing terms not otherwise defined in this Section or in referenced standards.
1. GANA Publications: "Laminated Glazing Reference Manual" and "Glazing Manual."
  2. AAMA Publications: AAMA GDSG-1, "Glass Design for Sloped Glazing," and AAMA TIR A7, "Sloped Glazing Guidelines."
  3. IGMA Publication for Sloped Glazing: IGMA TB-3001, "Guidelines for Sloped Glazing."
  4. IGMA Publication for Insulating Glass: SIGMA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."
- B. Safety Glazing Labeling: Where safety glazing is indicated, permanently mark glazing with certification label of the SGCC. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
- C. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of IGCC.
- D. Thickness: Where glass thickness is indicated, it is a minimum. Provide glass that complies with performance requirements and is not less than the thickness indicated.
1. Thickness of Tinted Glass: Provide same thickness for each tint color indicated throughout Project.
- E. Strength: Where annealed float glass is indicated, provide annealed float glass, heat-strengthened float glass, or fully tempered float glass as needed to comply with "Performance Requirements" Article. Where heat-strengthened float glass is indicated, provide heat-



strengthened float glass or fully tempered float glass as needed to comply with "Performance Requirements" Article. Where fully tempered float glass is indicated, provide fully tempered float glass.

## 2.4 GLASS PRODUCTS

- A. Clear Annealed Float Glass: ASTM C 1036, Type I, Class 1 (clear), Quality-Q3.
- B. Tinted Annealed Float Glass: ASTM C 1036, Type I, Class 2 (tinted), Quality-Q3.
- C. Fully Tempered Float Glass: ASTM C 1048, Kind FT (fully tempered), Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.
  - 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.
- D. Heat-Strengthened Float Glass: ASTM C 1048, Kind HS (heat strengthened), Type I, Condition A (uncoated) unless otherwise indicated, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3.
  - 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.
- E. Pyrolytic-Coated, Low-Maintenance Glass: Clear float glass with a coating on first surface having both photocatalytic and hydrophilic properties that act to loosen dirt and to cause water to sheet evenly over the glass instead of beading.
- F. Ceramic-Coated Vision Glass: ASTM C 1048, Condition C, Type I, Class 1 (clear) or Class 2 (tinted) as indicated, Quality-Q3; and complying with Specification No. 95-1-31 in GANA's "Engineering Standards Manual."
- G. Reflective-Coated Vision Glass: ASTM C 1376.
- H. Ceramic-Coated Spandrel Glass: ASTM C 1048, Type I, Condition B, Quality-Q3.
- I. Silicone-Coated Spandrel Glass: ASTM C 1048, Type I, Condition C, Quality-Q3.
- J. Reflective-Coated Spandrel Glass: ASTM C 1376, Kind CS.

## 2.5 LAMINATED GLASS

- A. Laminated Glass: ASTM C 1172. Use materials that have a proven record of no tendency to bubble, discolor, or lose physical and mechanical properties after fabrication and installation.
  - 1. Construction: Laminate glass with polyvinyl butyral interlayer to comply with interlayer manufacturer's written instructions.
  - 2. Interlayer Thickness: Provide thickness not less than that indicated and as needed to comply with requirements.
  - 3. Interlayer Color: Clear unless otherwise indicated.

## 2.6 INSULATING GLASS

- A. Insulating-Glass Units: Factory-assembled units consisting of sealed lites of glass separated by a dehydrated interspace, qualified according to ASTM E 2190.
1. Sealing System: Dual seal, with manufacturer's standard primary and secondary sealants.
  2. Spacer: Aluminum with mill or clear anodic finish.
  3. Desiccant: Molecular sieve or silica gel, or a blend of both.

## 2.7 GLAZING SEALANTS

- A. General:
1. Compatibility: Compatible with one another and with other materials they contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
  2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
  3. Field-applied sealants shall have a VOC content of not more than 250 g/L.
  4. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range.
- B. Glazing Sealant: Neutral-curing silicone glazing sealant complying with ASTM C 920, Type S, Grade NS, Class 100/50, Use NT.
1. <Double click here to find, evaluate, and insert list of manufacturers and products.>
  2. Applications: **<Describe types of glazing applications where this sealant is required>**.
- C. Glazing Sealant: Neutral-curing silicone glazing sealant complying with ASTM C 920, Type S, Grade NS, Class 50, Use NT.
1. <Double click here to find, evaluate, and insert list of manufacturers and products.>
  2. Applications: **<Describe types of glazing applications where this sealant is required>**.
- D. Glazing Sealant: Neutral-curing silicone glazing sealant complying with ASTM C 920, Type S, Grade NS, Class 25, Use NT.
1. <Double click here to find, evaluate, and insert list of manufacturers and products.>
  2. Applications: **<Describe types of glazing applications where this sealant is required>**.
- E. Glazing Sealant: Acid-curing silicone glazing sealant complying with ASTM C 920, Type S, Grade NS, Class 25, Use NT.
1. <Double click here to find, evaluate, and insert list of manufacturers and products.>
  2. Applications: **<Describe types of glazing applications where this sealant is required>**.

## 2.8 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tapes: Preformed, butyl-based, 100 percent solids elastomeric tape; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; and complying with ASTM C 1281 and AAMA 800 for products indicated below:
  - 1. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.
- B. Expanded Cellular Glazing Tapes: Closed-cell, PVC foam tapes; factory coated with adhesive on both surfaces; and complying with AAMA 800 for the following types:
  - 1. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
  - 2. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

## 2.9 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, with requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks: Elastomeric material with a Shore, Type A durometer hardness of 85, plus or minus 5.
- D. Spacers: Elastomeric blocks or continuous extrusions of hardness required by glass manufacturer to maintain glass lites in place for installation indicated.
- E. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).
- F. Cylindrical Glazing Sealant Backing: ASTM C 1330, Type O (open-cell material), of size and density to control glazing sealant depth and otherwise produce optimum glazing sealant performance.

## 2.10 FABRICATION OF GLAZING UNITS

- A. Fabricate glazing units in sizes required to fit openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.
  - 1. Allow for thermal movements from ambient and surface temperature changes acting on glass framing members and glazing components.
    - a. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

- B. Clean-cut or flat-grind vertical edges of butt-glazed monolithic lites to produce square edges with slight chamfers at junctions of edges and faces.
- C. Grind smooth and polish exposed glass edges and corners.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine framing, glazing channels, and stops, with Installer present, for compliance with the following:
  - 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
  - 2. Presence and functioning of weep systems.
  - 3. Minimum required face and edge clearances.
  - 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.
- B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that leave visible marks in the completed Work.

#### 3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass includes glass with edge damage or other imperfections that, when installed, could weaken glass, impair performance, or impair appearance.
- C. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.
- D. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- E. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- F. Provide spacers for glass lites where length plus width is larger than 50 inches (1270 mm).

1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
  2. Provide 1/8-inch (3-mm) minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- G. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.
- H. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.
- I. Set glass lites with proper orientation so that coatings face exterior or interior as specified.
- J. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.
- K. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended by gasket manufacturer.

### 3.4 TAPE GLAZING

- A. Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops.
- B. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
- C. Cover vertical framing joints by applying tapes to heads and sills first, then to jambs. Cover horizontal framing joints by applying tapes to jambs, then to heads and sills.
- D. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
- E. Do not remove release paper from tape until right before each glazing unit is installed.
- F. Apply heel bead of elastomeric sealant.
- G. Center glass lites in openings on setting blocks, and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.
- H. Apply cap bead of elastomeric sealant over exposed edge of tape.

### 3.5 GASKET GLAZING (DRY)

- A. Cut compression gaskets to lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.

- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Installation with Drive-in Wedge Gaskets: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- D. Installation with Pressure-Glazing Stops: Center glass lites in openings on setting blocks, and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- E. Install gaskets so they protrude past face of glazing stops.

### 3.6 SEALANT GLAZING (WET)

- A. Install continuous spacers, or spacers combined with cylindrical sealant backing, between glass lites and glazing stops to maintain glass face clearances and to prevent sealant from extruding into glass channel and blocking weep systems until sealants cure. Secure spacers or spacers and backings in place and in position to control depth of installed sealant relative to edge clearance for optimum sealant performance.
- B. Force sealants into glazing channels to eliminate voids and to ensure complete wetting or bond of sealant to glass and channel surfaces.
- C. Tool exposed surfaces of sealants to provide a substantial wash away from glass.

### 3.7 CLEANING AND PROTECTION

- A. Immediately after installation remove nonpermanent labels and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains.
  - 1. If, despite such protection, contaminating substances do come into contact with glass, remove substances immediately as recommended in writing by glass manufacturer. Remove and replace glass that cannot be cleaned without damage to coatings.
- C. Remove and replace glass that is damaged during construction period.
- D. Wash glass on both exposed surfaces not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended in writing by glass manufacturer.

**END OF SECTION 08 8000**

NORTHWESTERN UNIVERSITY  
PROJECT NAME \_\_\_\_\_  
JOB # \_\_\_\_\_

FOR: \_\_\_\_\_  
ISSUED: 03/29/2017

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