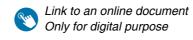


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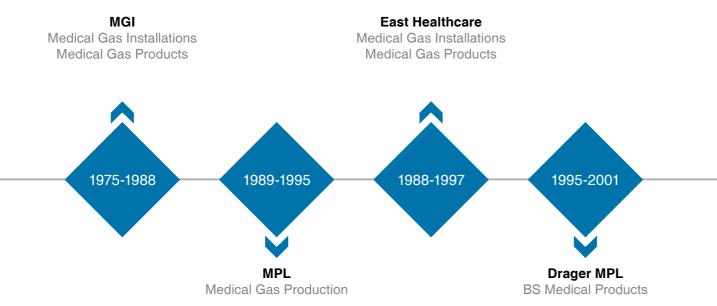


Pneumatech Medical Gas Solutions

# Guaranteed high-quality medical air and gas

Pneumatech Medical Gas Solutions (PMGS) is a global leader in manufacturing medical gas production, delivery and control equipment. Our comprehensive product portfolio comprises everything a hospital needs for safe, reliable and efficient medical gas provision. From onsite generation of European Pharmacopoeia quality medicinal air and oxygen to medical vacuum and anaesthetic gas scavenging systems, we provide you with a complete solution; from source of supply to the point of patient care. We know that you value choice and flexibility. That's why the designs of our medical air and vacuum systems can be tailored to meet your specific site requirements.

### **Our history**





#### Our guarantee

At PMGS we strive to satisfy our customers at all times. We like nothing more than seeing our customers give us repeat orders. We pursue excellence in all we do – and expect it from our supply channel partners too. We invest heavily in training and education of our employees. We constantly raise the bar as regards quality of our processes and products. We insist on regular audits and health & safety reviews for our own operations and those of our suppliers.



#### **Quality Control**

Quality is our driving force at PMGS. Our manufacturing facilities operate within a Quality Management System that is independently certified to comply with the requirements of BS EN ISO 13485:2016 and ISO 9001:2008. Furthermore, our products are designed and manufactured according to ISO 14001:2004 and OHSAS 18001:2007. Where appropriate, products carry a CE mark, indicating compliance with relevant EC Council Directives, including Council Directive 93/42/EEC concerning Medical Devices as amended by Directive 2007/47/EC. All our products undergo a rigorous and well-controlled programme of inspection and testing to assure conformance to specification before being released for delivery.

#### Intermed Penion

Manufacture Installation Maintenance Medical Gas Products

#### Pneumatech Medical Gas Solutions Part of Atlas Copco Group

Manufacture, Installations, Maintenance, Medical Gas Products



Medical Gas Solutions
Part of Atlas Copco Group

Manufacture, Installations, Maintenance, Medical Gas Products

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Complete solutions for medical gas generation Source



# Medical Air

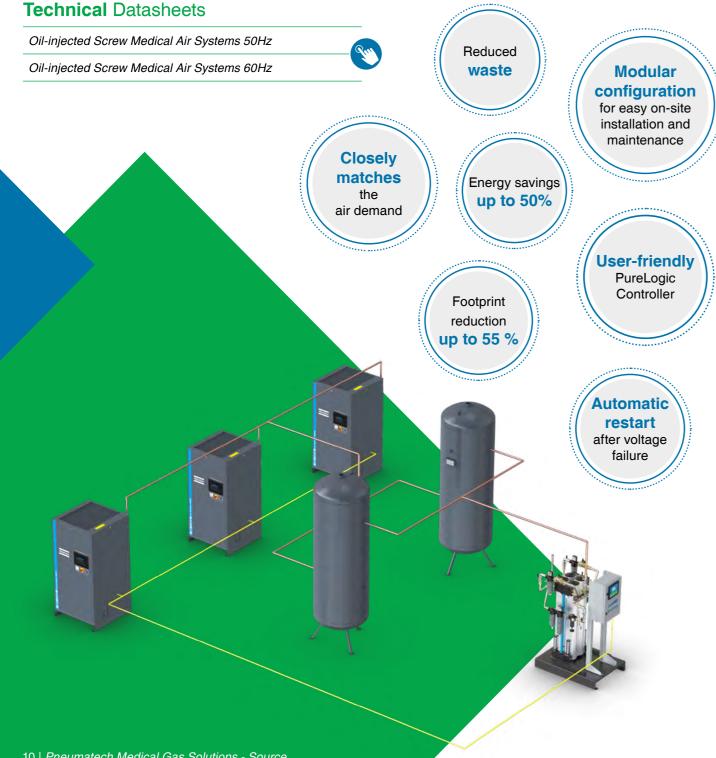
Our medical air plants provide customers ultra-clean medical air, required for medical and surgical applications. Systems are available from simplex up to hexaplex configurations. The Medical Air Plant is supplied as a fully modular assembly ensuring ease of onsite installation. Components are tested and verified within our factories and come fully certified. For complete peace of mind full system string tests are also optional upon request.

## Oil-injected Screw Variable Speed Drive

## Medical Air Systems

#### Ultimate energy and space savings

Medical Air Plants are intended to provide a continuous supply of medical quality air conforming to the European Pharmacopoeia medicinal air monograph (ref. 1238), for respiratory use in healthcare facilities. The GA VSD+MED accomplishes this while taking energy efficiency to a higher level. The average energy savings up to 50% become a reality.



#### General Specifications

- Air system capacity: 852-12,500 l/min @50Hz and 60Hz
- Installed power: 7-37 kW
- Net weight compressors: 208-396 kg
- Net weight receivers: 155-1,400 kg
- Net weight purifiers: 250-670 kg
- Contact our technical department for the standard heat dissipation formula
- GA VSD+ MED oil injected rotary screw compressors suitable for continuous and frequent start/stop operation

- Compressors with a block and fin style after cooler with a dedicated quiet running fan
- Minimum IE5 (IEC 60034) rated, IP66 class F electric motors
- iPM (Permanent Magnet) technology
- Phase sequence relay
- · EMC Electromagnetic Compatibility Certified

#### Services **Used**





Medical Air

Surgical Air

- Code of **Compliance and Guidance**
- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 286-1
- EN 837-1

- EN 1012-1
- EN 1041
- EN 5169
- EN ISO 10993-1
- EN ISO 12021
- EN ISO 12100-1
- EN ISO 13348
   EN 61439-1
- EN ISO 14971
  - EN 60601-1-2
- EN ISO 15001EN ISO 15223-1
- EN 61000-6-2

EN 62304

• EN 61000-6-4

- EN 60034
- EN 60204-1

#### **Options**



OSC Oil Water Separator



Roto-Xtend duty oil



Tropical thermostatic sensors for countries with high humidity



Maintenance spares for this product are required annually.

See back of catalogue for recommended service schedule.

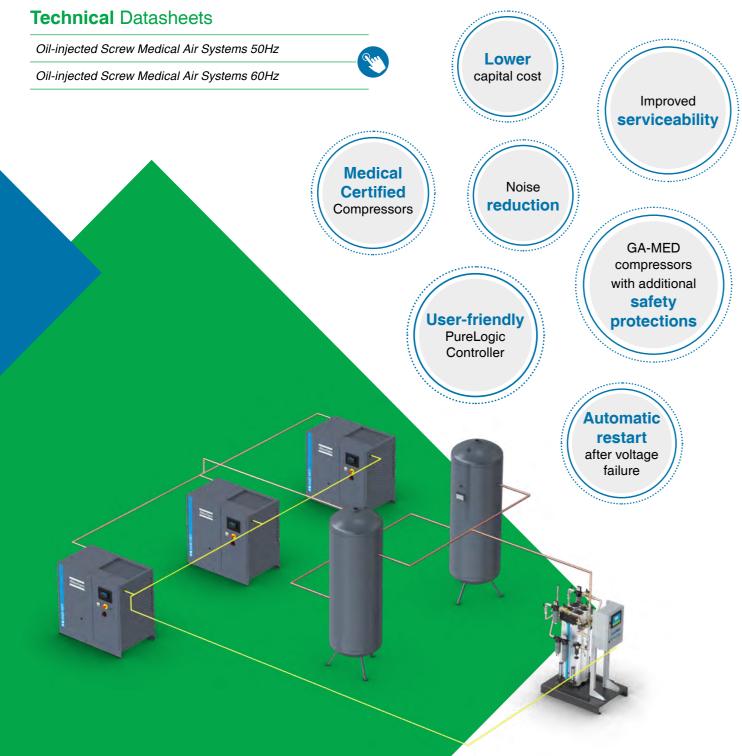
10 | Pneumatech Medical Gas Solutions - Source Pneumatech Medical Gas Solutions - Source | 11

## **Oil-injected Screw Fixed Speed**

## Medical Air Systems

#### Premium solution offering outstanding performance

Medical Air Plants are intended to provide a continuous supply of medical quality air conforming to the European Pharmacopoeia medicinal air monograph (ref. 1238), for respiratory use in healthcare facilities. GA-MED compressors bring outstanding performance, flexible operation and high productivity, while minimizing the total cost of ownership.



#### General Specifications

- Air system capacity: 504-12,500 l/min @50Hz and 510-12500 l/min @60Hz
- Installed power: 5-26 kW
- Net weight compressors: 270-490 kg
  Net weight receivers: 155-1,400 kg
- Net weight purifiers: 250-670 kg
- Contact our technical department for the standard heat dissipation formula
- GA MED oil injected rotary screw compressors suitable for continuous and frequent start/stop operation

- · Modular configuration
- Compressors with a block and fin style aftercooler with a dedicated quiet running fan
- Minimum IE3 (IEC 60034) rated, IP55 class F electric motors
- Compressor is provided with Star-Delta (Wye-Delta) motor starters and each motor is protected by a thermal overload relay
- EMC Electromagnetic Compatibility Certified

#### Services **Used**





Medical Air

Surgical Air

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 286-1
- EN 837-1

- EN 1012-1
- EN 1041
- EN 5169
- EN ISO 10993-1
- EN ISO 12021
- EN ISO 12100-1
- EN ISO 13348
   EN 61439-1
- EN ISO 14971
- EN ISO 15001
- EN ISO 15223-1
- EN 60034EN 60204-1
- EN 61000-6-2EN 61000-6-4

EN 62304

EN 60601-1-2

#### **Options**



OSC Oil Water Separator



Roto-Xtend duty oil



Tropical thermostatic sensors for countries with high humidity



Maintenance spares for this product are required annually.

See back of catalogue for recommended service schedule.

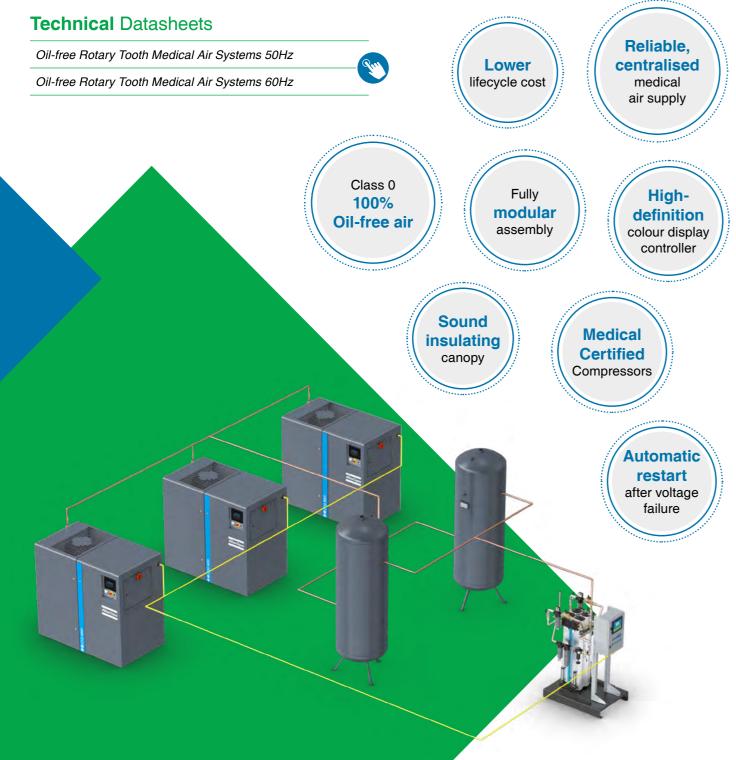
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## **Oil-free Rotary Tooth**

## Medical Air Systems

#### Provides reliable medical air supply

Medical Air Plants are intended to provide a continuous supply of medical quality air conforming to the European Pharmacopoeia medicinal air monograph (ref. 1238), for respiratory use in healthcare facilities. ZT-MED oil free rotary tooth compressors provide 100% certified (Class 0) oil-free air quality.



#### General Specifications

- Air system capacity: 1806-8500 I/min @50Hz and 1842-8500 l/min @60Hz
- Installed power: 15-55kW
- Net weight Fixed speed compressors: 1060-1086 kg
- Net weight VSD compressors: 1,120-1,432 kg
- Net weight receivers: 155-1,400 kg
- Net weight purifiers: 250-670 kg

- · Contact our technical department for the standard heat dissipation formula
- · ZT-MED two-stage oil-free rotary tooth compressors are suitable for both continuous and frequent start/stop operation
- · Stainless steel tooth element
- Minimum IE3/NEMA Premium electric motors
- EMC Electromagnetic Compatibility Certified

#### Services **Used**





Medical Air

Surgical Air

- Code of Compliance and Guidance
- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 286-1
- EN 837-1

- EN 1012-1
- EN 1041
- EN 5169
- EN ISO 10993-1
- EN ISO 12021
- EN ISO 12100-1
- EN ISO 13348

EN 60034

EN 60204-1

- EN 61439-1 • EN 62304
- EN ISO 14971
- EN ISO 15001 • EN 60601-1-2
- EN ISO 15223-1 • EN 61000-6-2
  - EN 61000-6-4

#### **Options**



Drive (VSD) variant

Variable Speed



Maintenance spares for this product are required annually. See back of catalogue for recommended service schedule.

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## **Oil-free Scroll**

## Medical Air Systems

#### A lower impact on the environment

Medical Air Plants are intended to provide a continuous supply of medical quality air conforming to the European Pharmacopoeia medicinal air monograph (ref. 1238), for respiratory use in healthcare facilities. SF-MED oil free scroll compressors provide 100% certified (Class 0) oil-free air quality.



#### General Specifications

- Air system capacity: 678-8,500 l/min @ 50Hz and 60Hz
- Installed power: 8-22 kW
- Net weight compressors: 450-650 kg
- Net weight receivers: 155-1,400 kg
- Net weight purifiers: 250-670 kg
- · Contact our technical department for the standard heat dissipation formula
- · SF-MED single-stage oil-free rotary scroll compressors are suitable for both continuous and frequent start/stop operation
- · Compressors with an aftercooler with a dedicated quiet running fan
- Totally enclosed air-cooled IP55 Class F electric motors
- · EMC Electromagnetic Compatibility Certified

#### Services Used





Medical Air

Surgical Air

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 286-1
- EN 837-1

- EN 1012-1
- EN 1041
- EN 5169
- EN ISO 10993-1
- EN ISO 12021
- EN ISO 12100-1
- EN ISO 13348

EN 60204-1

 EN ISO 14971 • EN 62304

EN 61439-1

- EN ISO 15001 • EN 60601-1-2
- EN ISO 15223-1
- EN 61000-6-2 • EN 60034 • EN 61000-6-4

#### **Options**



Electronic zero loss water drains



Maintenance spares for this product are required annually. See back of catalogue for recommended service schedule.

Pneumatech Medical Gas Solutions - Source | 17

## **Pressure Reducing Sets**

## Simplex & Duplex

#### Providing reliable pressure regulation

The Pressure Reducing Set (PRS) are often installed where medical and surgical quality air is generated by a common supply source. Both simplex and duplex variants come complete with pressure safety valves and pressure gauges indicating the delivered pressure.

#### **Technical** Datasheet

Pressure Reducing Sets - Simplex and Duplex **Quarter turn Pressure relief** ball valves valves fitted as standard fitted as standard Easy to read pressure gauges

#### General Specifications

- Simplex PRS comprises an in-line pressure regulator
- Simplex unit mounted via munsen rings
- Duplex PRS has two branches connected to the MGPS in parallel
- Duplex unit mounted in baseplate
- · Supplied with copper stub pipes for ease of installing using inert gas jointing procedures

#### Services **Used**







Oxygen

Medical Air

Surgical Air

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 837

• EN ISO 4123

EN 1041

- EN ISO 10993-1
- EN ISO 14971
- EN ISO 10524-2
- EN ISO 13348
- EN ISO 15001
- EN ISO 15223-1

#### **Options**



**Padlocks** 



Maintenance spares for this product are required 5 yearly. See back of catalogue for recommended service schedule.

# Protect the environment - treat your condensate

As efficient as the process may be, a compressor inevitably produces more than compressed air alone. One of its by-products is a large volume of condensate, generally an emulsified combination of oil and water that poses a serious environmental risk. Only by treating this condensate in the right way, we can make sure it brings no harm to the environment. Depending on the location, severe penalties can be charged for dumping oily condensate in the sewerage system. The legal threshold of the maximum oil concentration in water varies strongly depending on continent, country and even local region. However, the maximum allowable oil content in drainage to the sewerage generally varies between 15 and 20 mg/l.

# Medical Oxygen

We can offer an extensive range of oxygen supply systems such as oxygen generators, bulk liquid oxygen tanks (VIEs) and manifold control panels suitable for your oxygen supply needs.



## **Oxygen Generator**

## Systems and Components

#### Offering economical and reliable supply of oxygen

The range of Oxygen Generator Systems is perfect for anyone who wants to produce oxygen on-site. Generators offer a flexible, reliable supply of oxygen and can be arranged in simplex or duplex configurations for emergency back up.

#### **Technical** Datasheet



#### General Specifications

- Net weight oxygen generators: 180-4,200 kg
- Net weight fixed speed compressors: 280-1,425 kg
- Net weight high pressure booster compressors: 91-839 kg
- Net weight air receivers: 125-800 kg
- Net weight dryers: 51-550 kg
- Contact our technical department for the standard heat dissipation formula
- Simplex or duplex configurations

- 90-95% oxygen purity production
- Touch screen controller with 4" high definition display
- Including: Zirconia oxygen sensor, Inlet dewpoint sensor, Outlet flow meter
- Safety purge function
- · Outlet pressure regulator and filter
- · Copper stub pipe connectors
- · Silencer on exhaust
- · EMC Electromagnetic Compatibility Certified

#### Services **Used**



Oxygen

- Code of Compliance and Guidance
- All related BS EN ISO standards
- All related BS EN ISO Standards
- ASME BPVC SECVIII Div 1:2015
   Pressure Equipment Directive
- EN 13445-3:2009/A2:2013
- EN ISO 12100:2010
- Machinery Directive
- EN 60204-11:2000/AC:2010
- EN 61000-6-2:2005
  - Electromagnetic Compatibility

- EN 61000-6-4:2007/A1:2011
- EN 60204-1:2006/AC: AC2010
  - Low Voltage Equipment
- EN 61439-1:2011
- EN ISO 13485:2016
- Medical Devices
- EN ISO 14971:2007/C:2012
- EN ISO 7396-1 (AC2010)
- EN ISO 5359:2014

- EN ISO 15001:2012
- EN ISO 155223:2012
- EN ISO 60601-1:2006
- EN ISO 60601-2:2015EN ISO 60601-6:2010
- EN ISO 60601-8:2007
- EN ISO 62304:2008
- EN ISO 562366:2008

#### **Options**



Containerised solution



High pressure booster compressor



Filling ramp



Secondary air supply line



Maintenance spares for this product are required annually.

See back of catalogue for recommended service schedule.

22 | Pneumatech Medical Gas Solutions - Source | 23

## **Liquid Oxygen Systems**

## Bulk Liquid Oxygen tanks

#### Vessel cleaned for oxygen application

Vertical Liquid Oxygen storage vessels, with tank mounted or free standing vaporisers. Wall mounted VIE control panel for gas distribution. Low evaporation rate, ergonomic layout of instruments and controls for ease of use, carefully selected components and outstanding build quality ensure a high degree of reliability and economy in everyday use and guarantee the longevity of the vessel.

#### **Technical** Datasheets

Liquid Oxygen System - Bulk Liquid Oxygen tanks

VIE Control Panels

Local interconnectina piping for better flexibility

Two separate penetration plates to avoid ice formation



Pressurebuilding vaporisers made from aluminium

fin tubes

Stainless steel piping for strength & improved appearance

Foot mounting point accessible from outside the tank, to ensure ease of installation

#### General Specifications

- CE Certified
- European Pressure Equipment Directive 97/23 CE (PED)
- · Tanks are stationary, vacuum-insulated pressure vessels
- · Bulk tanks consist of an inner and an outer vessel
- Inner vessel, which is suspended concentrically in the outer vessel, is made of stainless steel and is used for storage of cryogenic liquefied gases
- Outer vessel is made of carbon steel
- The space between the vessels is filled with high quality perlite and evacuated

- The integrity of the welded joints is checked by leak-testing, using a helium mass spectrometer to ensure long-term vacuum maintenance
- · A molecular sieve absorbs remaining molecules to improve and maintain the vacuum during the working life of the vessel
- · These vessels can also be supplied to customer's design requirements or specifications
- 18.5 bar standard pressure supply
- · Standard Twin alarm contents Gauge classed as Media 5k
- Coating Blasted ground (to SA 1/2, DIN 559281), Epoxy Zinc primer, Finish in Polyurethane Quality

#### Services Used



Oxygen

- Code of Compliance and Guidance
- HTM 02-01 HTM 2022
- ISO 7396-1
- EN 298-1
- EN 299-1 +A1
- EN 288-2 + 1
- EN 288-3 + A1

- DIN EN 439
- EN 499
- EN 719
- EN 729-1
- EN 729-2
- EN 756
- DIN EN 760

- EN 910 + EN 970
- EN1011
- EN 1289
- EN 1435
- EN 1418
- DIN EN 1600
- EN 1708

- EN 10025
  - EN 10028
  - EN 10088
  - EN 10113
  - EN 10204
  - EN 13445

#### **Options**



LCD digital contents gauge with alarms contacts



Stand alone or tank mounted vapouriser solutions



**Higher Pressure** rated Tanks Available on request



Tank mounted or floor mounted vapourisers available from 1,000 to 15,000 l/m



There is no recommended maintenance interval for this product.

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## **VIE** Control Panels

#### **Vacuum Insulated Evaporator Control Panel**

VIE Control Panels are designed to accept a supply of gaseous oxygen from the VIE at 1050 kPa (10.5 bar) or from the standby manifold at 850 kPa (8.5 bar) and to reduce the pressure to a nominal 420 kPa (4.2 bar) pipeline distribution system pressure. The VIE Control panel is available in a duplex configuration, with one standby and one duty regulator set.

#### **Technical** Datasheet

VIE Control Panels



High lift brass safety relief valve

Quarter turn ball valves die cast brass alloy body with nitrile seals

All components degreased for oxygen use

In line filtration Gauge monitoring 0-11 bar with bottom entry connection

Non relieving regulators 28 bar rated

#### General Specifications

- Duplex configuration
- · Designed to regulate line pressure
- · Regulating unit is mounted onto a light weight mild steel zinc plated back plate
- · Powder coated mild steel enclosure includes inlet and outlet pressure indication gauges

#### Services **Used**



Oxygen

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 837-1
- EN 1041
- EN 4126

- EN ISO 10993-1
- EN ISO 10524-2
- EN ISO 13348
- EN ISO 14971
- EN ISO 15001
- EN ISO 15223-1

#### **Options**



22mm and 28mm pipe option



Internal in line metal filtration for each line for both sizes



Maintenance spares for this product are required 5 yearly.

See back of catalogue for recommended service schedule.



# The importance of the correct sizing for purity

Correct sizing for the desired purity of medical components using Pressure Swing Adsorption (PSA) technology is critical for oxygen generation. Appropriate correction factors must be used to take into account that a deviation of real conditions, such as high humidity, high ambient temperature and high altitude. All these factors are considered in the design of our oxygen systems and are verified over many running hours in hospital installations around the world.

# Medical Vacuum

Our medical vacuum systems are intended to provide a continuous supply of medical vacuum to a pipeline system in healthcare facilities. The centralised medical vacuum system is available with two to six vacuum pumps and can be configured as a packaged or modular system.

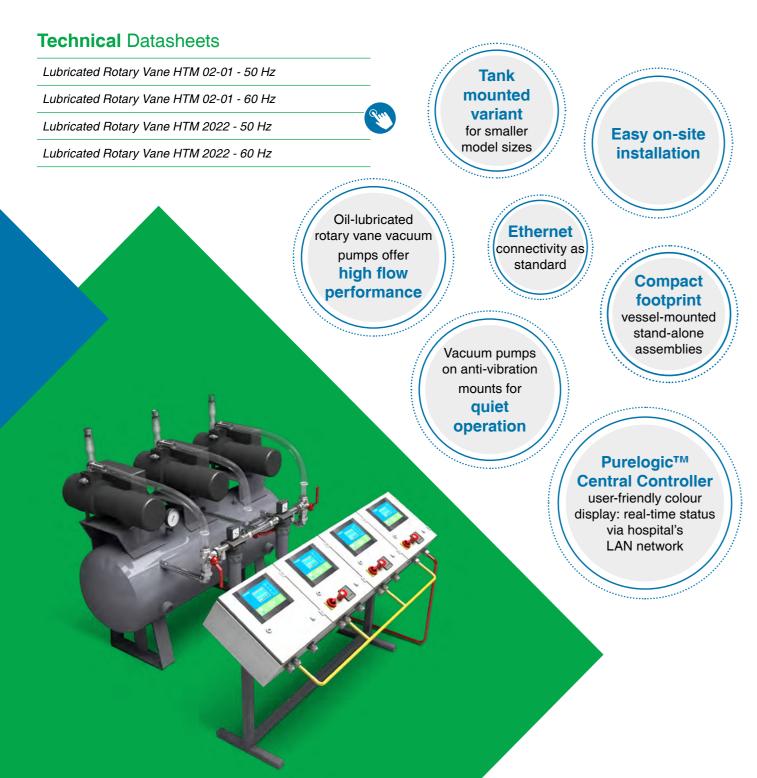


## **Lubricated Rotary Vane**

## Vacuum Systems

#### Modular and packaged solutions

Medical Vacuum Plants are intended to provide a continuous supply of medical vacuum to a pipeline system in healthcare facilities. It is a redundant to multiplex system such that the supply is maintained in single fault condition. Horizontal Medical Vacuum Plants are supplied pre-piped and fully tested.



#### General Specifications

- Contact our technical department for the standard heat dissipation formula
- Oil lubricated rotary vane type suitable for both continuous and frequent start/stop operation
- Air-cooled vacuum pumps
- Each vacuum pump provided with an oil mist eliminator delivering virtually oil-free exhaust
- Each pump fitted with anti-vibration pads between pump foot and mounting frame
- · Each pump fitted with its own drain flask

- Rotors driven by directly coupled totally enclosed fan-cooled electric motors
- Pump inlets include wire mesh filter and integral non-return valve to prevent oil suck back and pressure increases
- Pressure switch to indicate normal operation of the pump once it has been called into service
- Duplex and Quadruplex arrangements of bacteria service
- EMC Electromagnetic Compatibility Certified

#### Services **Used**



Medical Vacuum

#### Flow Rate Formula Calculation

Using Boyle's Law where:

#### $P1 \times V1 = P2 \times V2$

- P1 = Pump operating vacuum pressure
- V1 = Pump capacity (displacement)
   @ 50Hz in m³/hr
- P2 = Atmospheric pressure 1013mbar
- V2 = Free air aspired in m<sup>3</sup>/hr

Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 286-1
- EN 837-1

- EN 1012-1
- EN 1012-2
- EN 1041
- EN ISO 2151EN 5169

• EN ISO 10993-1

- EN ISO 12100-1
  - EN ISO 12100-2
  - EN ISO 13348
  - EN ISO 13857
  - EN ISO 14971
  - EN ISO 15223-1
- EN 60204-1
  - EN 62304
  - EN 61000-6-1
  - EN 61000-6-2
  - EN 61000-6-3
  - EN 61000-6-4

#### **Options**



Reduced vessel sizes and dimensions to suit special room conditions



Maintenance spares for this product are required annually.

See back of catalogue for recommended service schedule.

30 | Pneumatech Medical Gas Solutions - Source | 31

## **Angesthetic Gas**

## Scavenging Systems

#### Providing a safe and healthy workspace for medical personnel

A safe and healthy workspace is of primary importance in a hospital's operating department. Pneumatech Medical Gas Solutions' active Anaesthetic Gas Scavenging Systems (AGSS) are designed to safely remove exhaled anaesthetic agents from an operating department and dispose of them in the atmosphere, preventing contamination to safeguard employees and patients.



#### General Specifications

- Net weight simplex AGSS: 21-33 kg
- Net weight duplex AGSS: 85-120 kg
- · Contact our technical department for the standard heat dissipation formula
- · Provide a continuous low-level vacuum supply to pipeline systems
- Removal of waste anaesthetic gases
- The stated volumetric flow rate of a simplex are delivered with one blower running
- The stated volumetric flow rate of a duplex are delivered with one blower on standby

- · Fully assembled and skid mounted
- · Oil-less and air-cooled side channel regenerative blower(s)
- · Bearings are sealed and greased for life
- Plant Control Unit
- · Gauge fitted for monitoring pressure and balancing of the system
- Regulated by a vacuum relief valve
- Remote start switches
- · EMC Electromagnetic Compatibility Certified

#### Services **Used**



**AGSS** 

- Code of Compliance and Guidance
- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 1041
- EN 8532
- EN ISO 7396-2
- EN ISO 9170-2
- EN ISO 10993-1
- EN ISO 13348
- EN ISO 14971
- EN ISO 15001 EN ISO 15223-1

**Options** 



**Building Management** System (BMS) relay module (Simplex and Duplex versions)



Stubbed vacuum relief valves for piped system installation nearer to gas outlet



24 volt on/off remote controllers



There is no recommended maintenance interval for this product.

# Optimal control & monitoring thanks to Purelogic™ controller

The Purelogic<sup>™</sup> Central Controller is the ideal complement to your vacuum and air systems. This state-of-the-art control solution will provide optimal control and monitoring of your systems, increased reliability and reduced energy use. The built-in web server allows direct read-out of important parameters, settings and service counters of your dryer or vacuum pump, by a simple connection via a local area network. Machine status information can also be received, and air purifiers or vacuum pumps remotely start/stopped through voltage-free contacts.





Safe, reliable and efficient medical gas distribution and control

Pipeline

02



# Manifolds

Our manifold control solutions provide a continuity of supply that is of paramount importance for medical gases. These manifolds are suitable to supply medical gases for respiratory, clinical and surgical use in healthcare facilities.

## **PureGAS Automatic**

## Changeover Manifolds

#### Providing continuous supply of medical gases

Automatic Changeover Manifolds are a completely redundant system that ensures the supply is maintained in the event of a single fault condition. The changeover from the duty to the standby bank of cylinders takes place automatically. The Automatic Changeover Manifolds are supplied pre-piped and pre-wired.



#### General Specifications

- · Manifold header system increases number of variations of arrangements
- 2x1 through 2x6 standard wall mount
- Space saving free standing
- Double stacked configuration
- · Sizes up to 20 cylinders per bank available
- · Central regulator panel with cylinder headers
- · Securely support cylinders of varying diameters
- Powder coated steel cylinder racks

- 4 bar flow rates 1,750 l/m and 7 bar flow rates 2.500 l/m
- Cylinder connections have either Bullnose (BS 341) or Pin-indexed (ISO 407) connectors
- Non-return valves fitted to each tailpipe connection
- · Control system for ease of maintenance
- Pre-wired for alarm connection to BMS outputs
- Halogen free polymers
- · Adiabatic test passed
- EMC Electromagnetic Compatibility Certified

#### Services **Used**













CO

Oxygen

Nitrous Oxide

Entonox

Medical Air

Surgical Air

Nitrogen

Carbon Dioxide

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 837-1

- EN 1041
- EN ISO 10993-1
- EN ISO 14971
- EN ISO 15001
- EN ISO 10524-2
- EN 15223-1
- EN 50581
- EN 60601-1
- EN 60601-1-2
- EN 60601-1-6

#### **Accessories**







cylinder tailpipes

Compact header racks available for

space saving



Floor standing frame for room mounting options



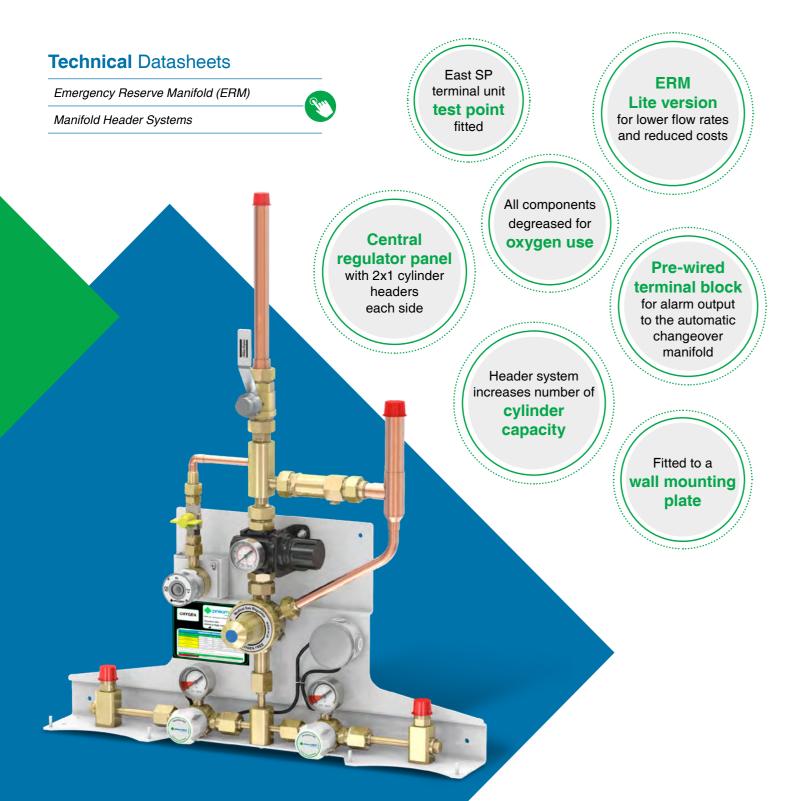
Maintenance spares for this product are required 5 yearly. See back of catalogue for recommended service schedule

## **Emergency Reserve**

## Manifolds (ERM)

#### Reliable reserve gas supply

The Emergency Reserve Manifolds (ERM) are typically used as a reserve or backup gas supply, usually to a high demand system i.e. an automatic changeover manifold. Changeover can be carried out manually when one bank of the cylinders is empty.



#### General Specifications

- · Manually changeover manifold
- · Manifold header system increases number of variations of arrangements
  - 2x1 through 2x6 standard wall mount
  - Space saving free standing
  - Double stacked configuration

- High flow models 1,200 l/m and lower flows 200 l/m available
- · Cylinder connections have either Bullnose (BS 341) or Pin-indexed (ISO 407) connectors
- Non-return valves fitted to each tailpipe connection
- Control/regulator assembly
- Two separate stages of pressure regulation

#### Services **Used**















Oxygen

Nitrous Oxide

Entonox

Medical Air

Surgical Air

Nitrogen Carbon Dioxide

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 837-1

- EN 1041
- EN ISO 7396-1
- EN ISO 10993-1
- EN ISO 13348 EN ISO 14971
- EN 15223-1

EN ISO 15001

#### **Accessories**







Gas specific cylinder tailpipes



Compact header racks available for space saving



Floor standing frame for room mounting options



Maintenance spares for this product are required 5 yearly.

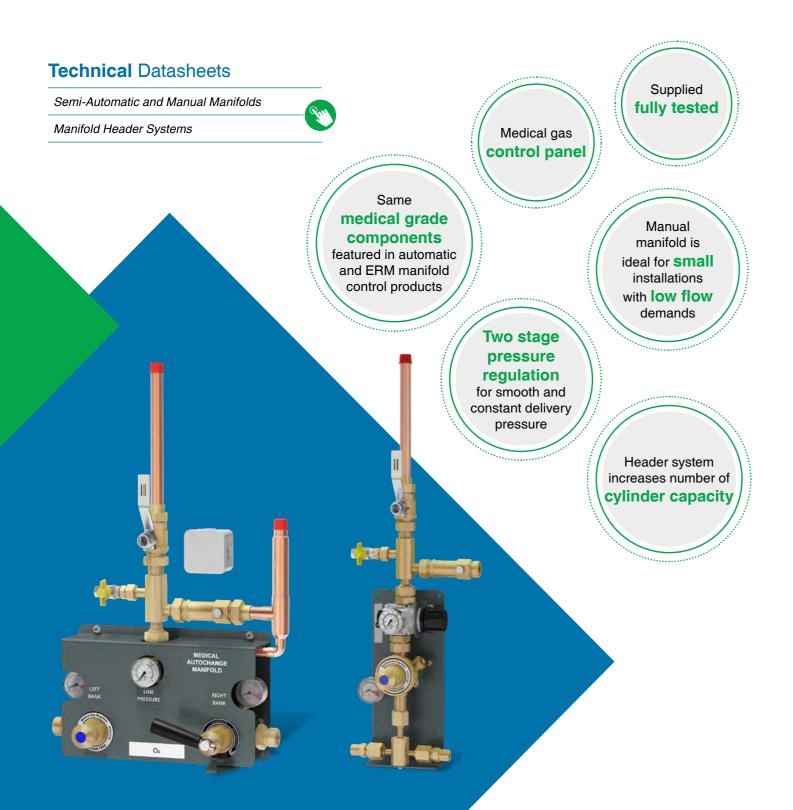
See back of catalogue for recommended service schedule



## Semi-Automatic and Manual Manifolds

#### Simple to install, easy to use

Semi-Automatic and Manual Manifolds are designed to supply piped medical gas where continuity of supply is essential, and where the gas is to be supplied from high pressure gas cylinders.



#### General Specifications

- Can be used as either main supply or emergency reserve manifold
- Standard or full feature model for semi-automatic manifold
- Duty band and standby bank for semi-automatic manifold
- Contact gauges connected to each cylinder bank regulator
- Cylinder connections have either Bullnose (BS 341) or Pinindexed (ISO 407) connectors
- Non-return valves and lockable like isolation valves fitted to each tailpipe connection
- Manifold header system increases number of variations of arrangements
- 2x1 through 2x6 standard wall mount
- Space saving free standing
- Double stacked configuration

#### Services **Used**

















Oxygen Nitrous Oxide Entonox Medical Air Surgical Air Air 11 bar Nitrogen Carbon Dioxide

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11

- EN 837-1
- EN 1041
- EN ISO 10993-1
- EN ISO 13348
- EN ISO 14971
- EN ISO 15001
- EN 15223-1

#### **Options**



Configuration for standard model



Pressure relief exhaust connection point



Alarm termination box



Cover plate for semi-automatic manifold



Pressure switch (+ tee connection for semi-automatic manifold)



Single- and doubleline contact module



High pressure bank valve kit



Manifold headers



Gas specific cylinder tailpipes



Maintenance spares for this product are required 5 yearly.

See back of catalogue for recommended service schedule

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# Electromagnetic Compatibility (EMC) Certified

To ensure a safe medical working environment, Pneumatech Medical Gas Solutions considers EMC a critical part of the testing program of our medical devices. Our medical gas equipment is tested according to the comprehensive medical device electromagnetic compatibility (EMC) certifications and are meeting regulatory requirements such as EN 61000-6-2/EN 61326-1 and HTM 02-01 section 2.42 and HTM 06-01 section 12.

# Pipeline Components

Our Pipeline Components range consists of pipeline solutions to distribute medical gas services throughout the hospital, clinical or laboratory facility. The designs of Area Valve Service Units and Line Ball Valves allow individual parts of the central medical gas pipelines to be isolated locally in a safe manner.



## **Line Ball Valve Assemblies**

## HTM 02-01/HTM 2022

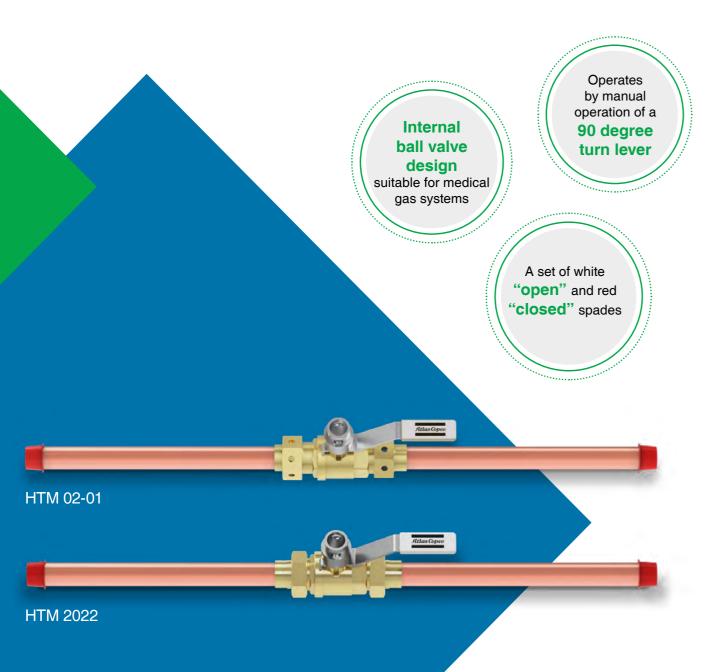
#### Line Ball Valve Assemblies for assured service

Line ball valve assemblies are designed to provide local isolation of individual parts of the central gas and vacuum piping system in hospitals, clinics, laboratory facilities, or anywhere there is piped medical gas.

#### **Technical** Datasheet

Line Ball Valve Assemblies





#### General Specifications

- · Copper stub pipes
- · Two-piece full-bore design with brass body
- · Coded and lockable NIST connectors with brass non-return valve (excluding vacuum unit)
- 15 to 54 mm at-face connectors with O-ring seal
- 76 to 108 mm stainless steel bolts, nuts and spring washers with 3 mm Viton® sealing gaskets
- · Locking mechanism on the handle

#### Services **Used**















Oxygen Nitrous Oxide Entonox

Medical Air

Surgical

Medical Vacuum

Nitrogen

Carbon Dioxide

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11

- EN ISO 10993-1
- EN ISO 14971
- EN ISO 10524-2
- EN ISO 13348
- EN ISO 15001
- EN ISO 15223-1
- EN 18082

#### **Options**



HTM 2022: 40mm locking device and keys for valve assemblies



HTM 02-01: Long shackle padlock and keys for NIST connections (individually per gas type)



Colour coded adhesive gas tape and directional arrows



Fluxless silver solder available for inert gas welding



There is no recommended maintenance interval for this product.

## **Zeus Area Valve**

## Service Units

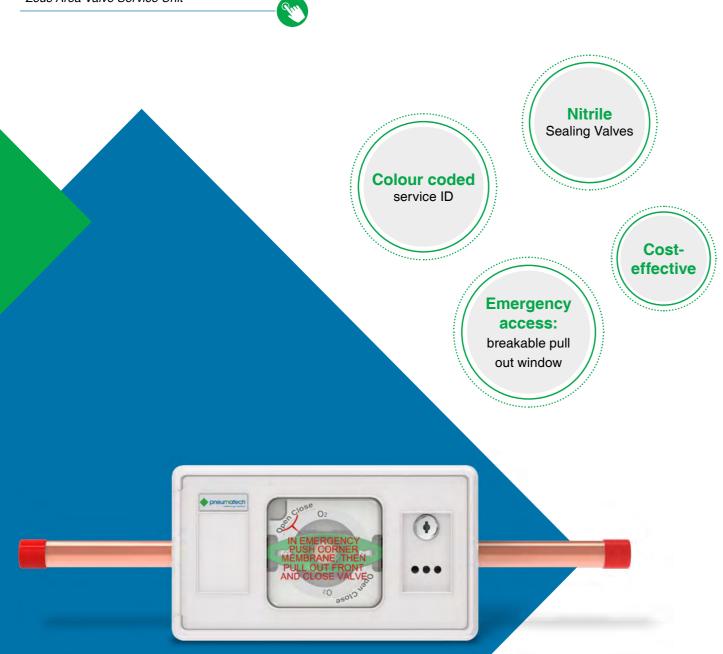
#### Providing one point isolation of gases

The Zeus Area Valve Service Units (AVSUs) provide local gas isolation. Each AVSU is gas specific, and indicates the gas or vacuum via a colour coded gas identity label behind each valve handle.

#### **Technical** Datasheet

Zeus Area Valve Service Unit





#### General Specifications

- · Quick pull out window access
- · Individual key access locks
- Moulded recessed front door for labelling areas
- Medical gas and vacuum gas-specific NIST connections
- · Valves: chrome plated brass ball with PTFE seats
- · Universal first fix back plate and injection moulded cover
- · Universal kit for surface or flush fitting

#### Services **Used**















Oxygen Nitrous Oxide Entonox

Medical Air

Medical Vacuum

Nitrogen Carbon Dioxide

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11

- EN 1041
- EN ISO 10993-1
- EN ISO 13348
- EN ISO 14971
- EN ISO 15001
- EN ISO 15223-1
- EN ISO 18082
- EN ISO 13348

#### **Options**



Wall mounted, surface or flush fitting



22mm and 28mm pipe sizes



There is no recommended maintenance interval for this product.

## **Area Valve Service Unit**

## Modules

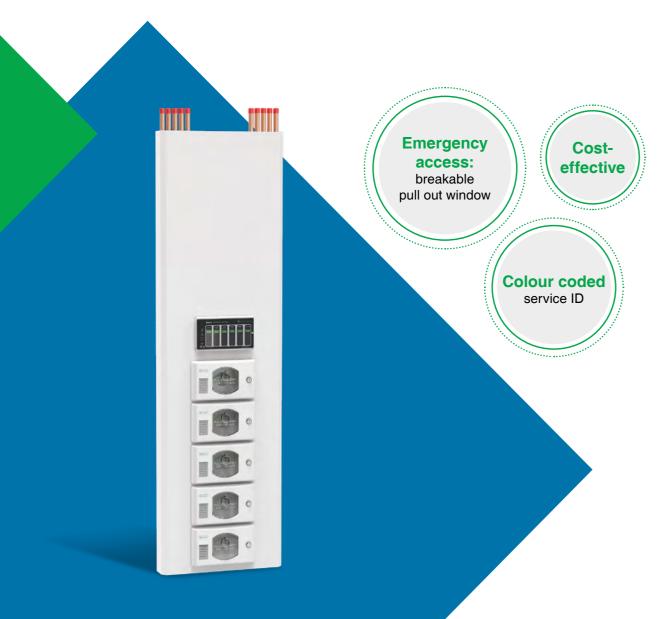
#### Valves individually accessible via lockable doors with emergency access facilities

The Area Valve Service Unit Modules create an independent zone within the gas pipeline system, which can offer up to six different gases. AVSU Modules are pre-assembled wall mounted zone units with optional alarm, pressure switches and pipe work.

#### **Technical** Datasheet

Zeus AVSU Module





#### General Specifications

- · Pre-assembled wall mounted zone units
- Surface, semi-flush or fully flush mounting options
- Internal pipework with stub pipes
- · Quick pull out window access

- Individual key access locks
- · Moulded recessed front door for labelling areas
- · Medical gas and vacuum gas-specific NIST connections

#### Services **Used**















Oxygen Nitrous Oxide Entonox

Medical Air

Surgical

Medical Vacuum

Nitrogen Carbon Dioxide

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11

- EN 1041
- EN ISO 10993-1
- EN ISO 13348
- EN ISO 14971
- EN ISO 15001
- EN ISO 15223-1
- EN ISO 18082
- EN ISO 13348

#### **Options**



Local Area alarm



Remote mounted alarm panel



Hygromatic **Pressure Switches** 



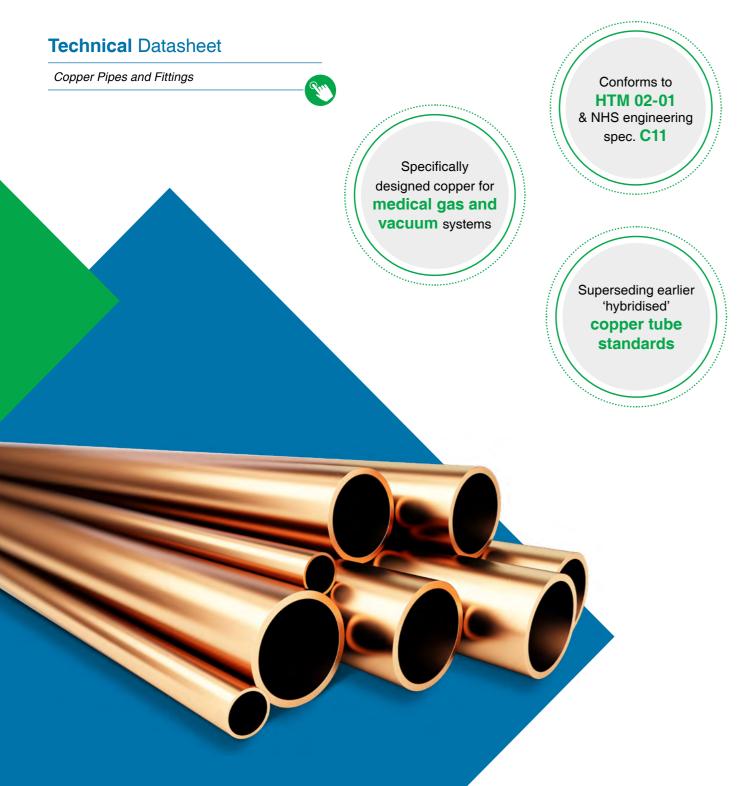
There is no recommended maintenance interval for this product.

## **Copper Tubes, Fittings, Fixtures**

### and Accessories

#### To provide the connection between source equipment

The copper tubes and fittings are pipeline solutions for medical installations. BS EN 13348 Degreased Medical Grade Seamless Copper Tubes are specifically designed for medical gas and vacuum systems, recognising the special requirements of the medical gas market.



#### General Specifications

- Material analysis
  - Material grade phosphorus deoxidised copper; Cu-DHP or CW024A
  - Minimum copper content 99.90% (including silver)
  - Phosphoris 0.015-0.040%
  - Total impurity maxima 0.060% (excluding phosphorus and silver)
  - Melting point of copper at 1083°C and has a density of 8.9 gm/cc

- Cleanliness
  - Maximum total carbon content 0.20 mg/dm<sup>2</sup>
  - Packaging
- Each tube individually end capped, tube bundles polythene wrapped and sealed
- Sizes 12-108mm copper tubes are stamped with
- Tube size Kitemark
- EN 13348 - Temper

- Manufacturer
- Date & Batch Code 12mm to 28mm sizes are also inkjet marked with additional data to enable traceability

#### Services **Used**

















Oxygen Nitrous Oxide

Entonox

Medical Air

Surgical

Medical Vacuum

Nitrogen Carbon Dioxide



Xenon



Specific mixtures

mixtures

**AGSS** Specific



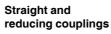
#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- C11

- EN 13348
- EN 1057
- BS EN 1254-1:1998 Part 1
- BS EN 1254-1:1998 Part 5
- Kite Marked Tube

#### **Options**







Equal and reducing tees



Insert reducers





Copper tube wall or ceiling fixing components



Brass single or double munsen rings



**Brass hospital** brackets



Threaded studding





Gas identity tape



There is no recommended maintenance interval for this product.

## The precision of gas identification

Managing a clear identity of each gas running through the medical gas pipelines up to the terminal units in a hospital is of the utmost importance. The safety of the patients, personnel and visitors in healthcare facilities depend on the specific gas identification labelling to help minimise hazards of any risks such as fire, explosion, and electricity. At Pneumatech Medical Gas Solutions we can support you with the required identification materials to be compliance with BS 1710:2014.

# Alarms & Monitoring

The PureGUARD medical gas alarms provide safe and reliable monitoring of your medical gas pipeline systems. Whether you require a Local or Central Alarm System, you can easily accommodate the needs of your facility.

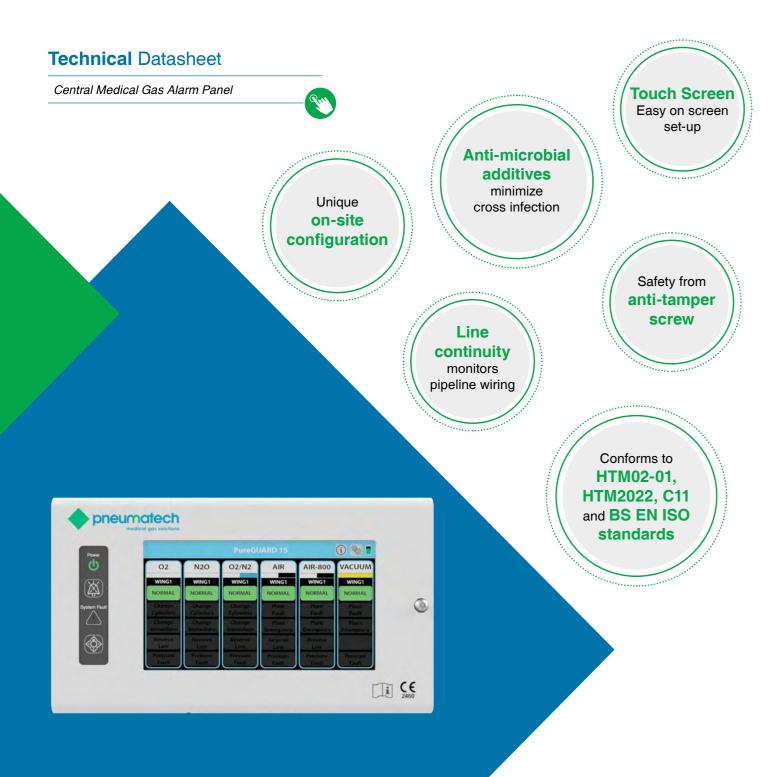


## **PureGUARD 15**

## Central Alarms

#### Provides safe and reliable monitoring of medical gas systems

The Digital PureGUARD 15 Central Alarm Panel is designed to monitor the status of up to six medical gas source equipment. The alarm panel comes with easy installation, carefree maintenance, security from unauthorized personnel access, and anti-microbial additives.



#### General Specifications

- · Factory tested.
- · On-site expandability.
- · Line continuity monitoring.
- · All panels can be configured as master or repeaters.
- Touch proof boards.
- · Protected access with anti-tamper screw.
- · Mounting boxes include multiple knock out holes for easy cable entry.
- · Trimming bezel for flush mounted installation.
- · Surface mounted components.
- Digital pressure/vacuum transducers
- HTM02-01, HTM2022, C11 and all related BS EN ISO standards.
- · Configuration and set-up can be performed on-site.

#### Services **Used**









Medical Air





Surgical Air

Vacuum

#### Code of Compliance and Guidance

- HTM02-01
- EN ISO 14971
- HTM2022
- EN ISO 15001
- EN ISO 10993-1
- EN ISO 15223-1

#### **Options**



Indicator that alarm condition has been acknowledged and action is being taken



There is no recommended maintenance interval for this product.

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## **PureGUARD 6**

## Local Alarms

#### Provides safe and reliable monitoring of medical gas systems

The Digital PureGUARD 6 Local Alarm System is designed to monitor the high and low pressure downstream of any Area Valve Service within a facility. The local alarm can provide real time pressure monitoring for up to six medical gas services. The alarm panel comes with easy installation, carefree maintenance, security from unauthorized personnel access, and anti-microbial additives.



#### General Specifications

- · Factory tested.
- · On-site expandability.
- · Line continuity monitoring.
- · All panels can be configured as master or repeaters.
- · Touch proof boards.
- · Protected access with anti-tamper screw.
- · Mounting boxes include multiple knock out holes for easy cable entry.
- · Trimming bezel for flush mounted installation.
- Surface mounted components.
- Digital pressure/vacuum transducers
- HTM02-01, HTM2022, C11 and all related BS EN ISO standards.
- · Configuration and set-up can be performed on-site.

#### Services **Used**













Medical Air

Vacuum

#### Code of Compliance and Guidance

- HTM02-01
- EN ISO 14971
- HTM2022
- EN ISO 15001
- EN ISO 10993-1
- EN ISO 15223-1

#### **Accessories**



Remote audible device



Double line contact monitor module



Single line contact monitor module



Two pair screened pressure switch alarm cables



Pressure switches



Pressure sensor pipeline connectors 15 mm, 22 mm and 28 mm



There is no recommended maintenance interval for this product.

## **Pure protection**

All our products undergo a rigorous and well controlled inspection program and testing to assure conformance to standards and regulations before being released for delivery. You can trust us to meet your specific demands in various medical applications.

# Terminal Units

Our Zeus SP and East SP medical gas terminal units are designed to accept medical gas probes to BS 5682:1998. They provide a safe and reliable means of supplying medical gases from the central gas and vacuum supply systems.



## **Zeus SP Medical Gas**

## Terminal Units

#### Combining ease and speed of installation

The Zeus SP economically designed terminal units are manufactured gas specific to prevent interchangeability between different types of gas services. The Zeus SP medical gas terminal units are attached permanently to the medical gas distribution pipeline system via copper tube or semipermanently via medical gas hose assembly.

#### **Technical** Datasheet



#### General Specifications

- · Machined brass construction first fix
- Injection moulded polymer with stainless steel Teflon™ coated rolling pins
- Enclosed in a white ABS decorative mounting box
- · Integral check valves
- Brazed copper stub pipe 12 mm

#### Gas Specific Components













Oxygen

Nitrous Oxide

Entonox

Medical Air

Surgical Air

Medical Vacuum



Nitrogen



**AGSS** 

**AGSS** 

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 8532

- EN ISO 9170-1
- EN ISO 10993-1
- EN ISO 13348
- EN ISO 14971 EN 15223-1
- EN 18082 EN ISO 15001
- EN 1041
- EN 5682

#### **Options**



Plaster shield



**Bedhead mount** installation kit



Flush surround



Conversion terminal units available



mounting options



Different tailpipe options



Terminal unit probes



There is no recommended maintenance interval for this product.

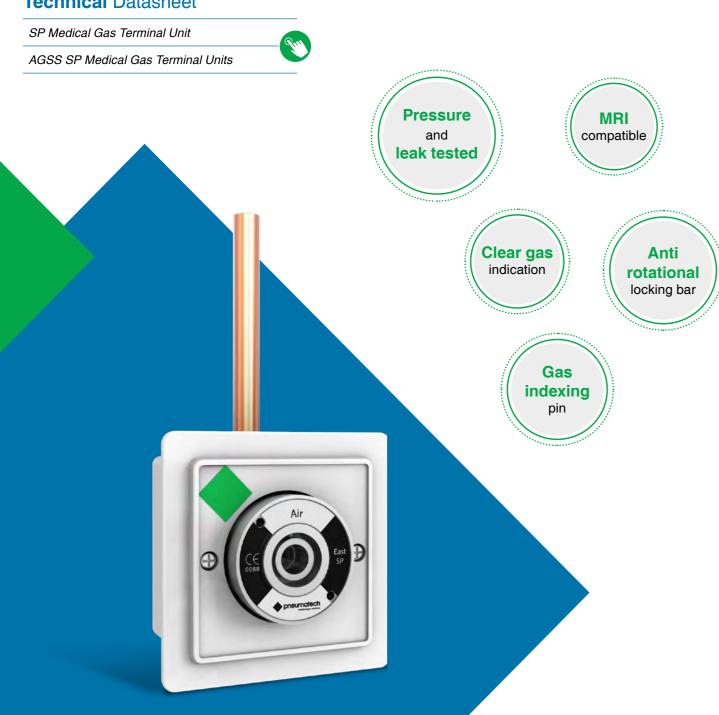
## **East SP Medical Gas**

## Terminal Units

#### A safe means of supplying medical equipment with medical gases

The East SP all metal construction terminal units are manufactured gas specific to prevent interchangeability between different types of gas services. The East SP medical gas terminal units are attached permanently to the medical gas distribution pipeline system via copper tube or semipermanently via medical gas hose assembly.

#### **Technical** Datasheet



#### General Specifications

- · All metal construction
- Machined brass construction first fix
- · Zinc die-cast chrome collar with stainless steel rolling pins
- · Black Teflon coated body
- · Copper/zinc finished interlock ring
- Enclosed in a white ABS decorative mounting box
- Full metal to metal seal on maintenance check valves
- · Integral check valves
- Brazed copper stub pipe 12mm

#### Gas Specific Components



N<sub>2</sub>O Nitrous Oxide





Medical Air





Oxygen

Nitrogen

CO

**AGSS** 

Surgical Air Medical Vacuum

Carbon Dioxide

**AGSS** 

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11

- EN 8532
- EN ISO 9170-1
- EN ISO 10993-1
- EN ISO 13348

- EN 1041 • EN 5682
- EN 15223-1
- EN 18082
- EN ISO 15001

EN ISO 14971

#### **Options**



Plaster shield

Different

mounting options



installation kit

**Bedhead mount** 



Different tailpipe options



Flush surround



Terminal unit probes



Conversion terminal units available



There is no recommended maintenance interval for this product.

## Ready for an easy upgrade?

The SP range of 2<sup>nd</sup> fixes are designed to be used together with our conversion kits to upgrade terminal units. The upgrade option allows conversion of aged and outdated terminal units to the latest 2<sup>nd</sup> fix designs whilst maintaining the original 1<sup>st</sup> fix and avoiding interruption of gas service associated with full installation of replacements.





Patient care solutions that meet the demands of modern clinical environments 03 **Patient** environment



# Medical Supply Units

The Medical Supply Units range provide our customers with the integrated medical gas and electrical services that is required for patient care throughout the facility, such as general care, high dependency care and surgical applications.

# **Ceiling** Columns

#### Configured for your needs

The Ceiling Columns are offered fixed rigid type or a height adjustable retractable type. Both rigid and retractable pendants are intended for use operating theaters for connection to anaesthesia machines or other similar locations where access around equipment is essential.



#### General Specifications

- · Rigid units with fixed length
- Retractable units with 300mm of vertical movement
- Mounting plate suitable for up to nine gases
- Up to four twin electrical sockets
- Phthalate free medical gas hose (retractable pendant)
- All copper tail connections (rigid pendant)

#### Services **Used**

















Oxygen

**Nitrous** Oxide

Entonox

Surgical Medical Air

Medical Vacuum

Nitrogen

Carbon Dioxide

**AGSS** 

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 1041
- EN ISO 5359
- EN 5682
- EN 8532
- EN 9170 EN 10993
- EN 11197
- EN 13348

- EN 14971
- EN 15001
- EN 15223 • EN 18082
- EN 60601

#### **Options**



Double banked

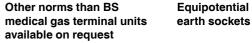


**RJ45** data outlets and other ELV services on request





NIST connections





15 mm piped ceiling Zeus SP or East SP outlets



**RJ11 data points** available



Meigan wiring code compliance



There is no recommended maintenance interval for this product.

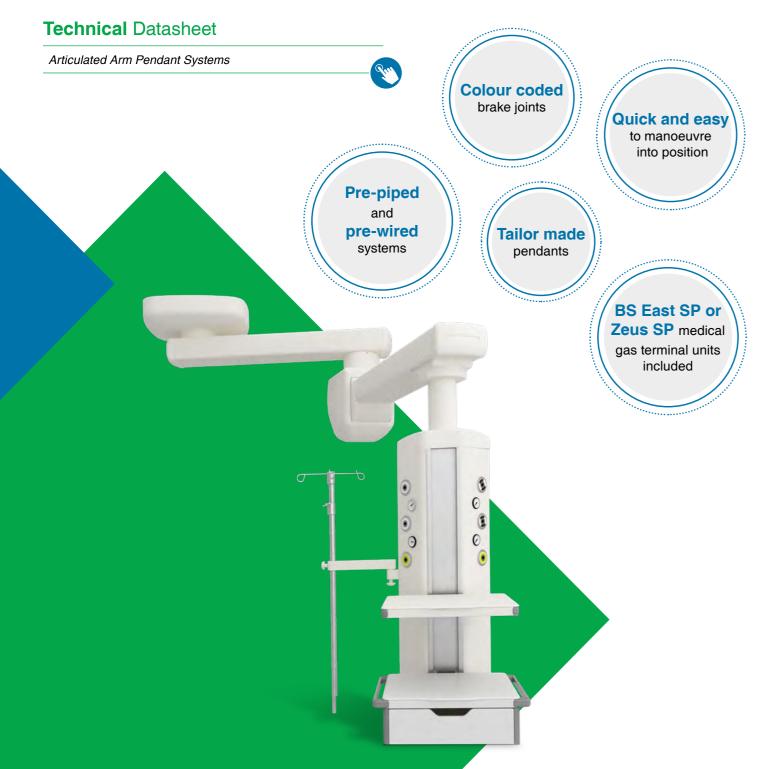
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# **Articulated Arm**

# Pendant Systems

#### Providing a safe, robust and ergonomic medical workplace solution

The Articulated Arm Pendant systems provide large carrying capacity for services such as medical gas, power supplies and video imaging. We provide multi-movement arms for operating theatres offering both lateral and cantilever movement. This enables critical services to be placed as close to the patient as possible. For highly demanding areas our tandem heavy duty pendant systems can be used.



#### General Specifications

- · Pneumatic or electromagnetic brake system
- Lateral or cantilever arms
- · Array of arm lengths
- Solo or dual arm arrangements
- · Visual indicators on ceiling and intermediate arm joint
- · Colour coded hose assemblies with NIST connections
- · Configured multi-function racks

#### Services **Used**











MV





AGSS

Oxygen

Nitrous Oxide

Entonox

Medical

Surgical Air

Medical Vacuum

Nitrogen

Carbon Dioxide

AGSS

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- EN ISO 7396-1
- EN ISO 11197
- EN ISO 13485
- CE certified and compliant to BS
- EN 60601-1 safety standards

#### **Options**







Lighting



Infusion support



Lifting devices









# **East SP and Zeus SP**

# Flexible Pendants

#### A simple and functional solution

The Flexible Pendants provide a simple but effective solution where only medical gases are required. These products are often used to compliment our larger multimovement type pendant systems. Flexible Pendants are intended for use in operating theatres for connection to anesthesia machines and similar medical locations where access around equipment is essential.

**Technical** Datasheet East SP and Zeus SP Flexible Pendant **Ergonomic** solution **Pre-piped** systems First and second fix **Pressure** components and leak tested

#### General Specifications

- Ceiling mounted
- Ceiling NIST assemblies
- · Mounting bracket suitable for up to six gases
- · Colour coded hose assemblies with NIST connections
- · Phthalate free medical gas hose

#### Services **Used**











SA7

MV







Oxygen

Nitrous Oxide

Entonox

Medical Air

Surgical Air

Nitrogen Medical Vacuum

Carbon Dioxide

**AGSS** 

#### Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 1041

- EN ISO 5359
- EN 5682
- EN 8532
- EN 9170 EN 10993
- EN 15223
- EN 18082

EN 14971

EN 15001

#### **Options**



Hose length to suit customer specification



15 mm piped ceiling NIST connections



Zeus SP or East SP outlets

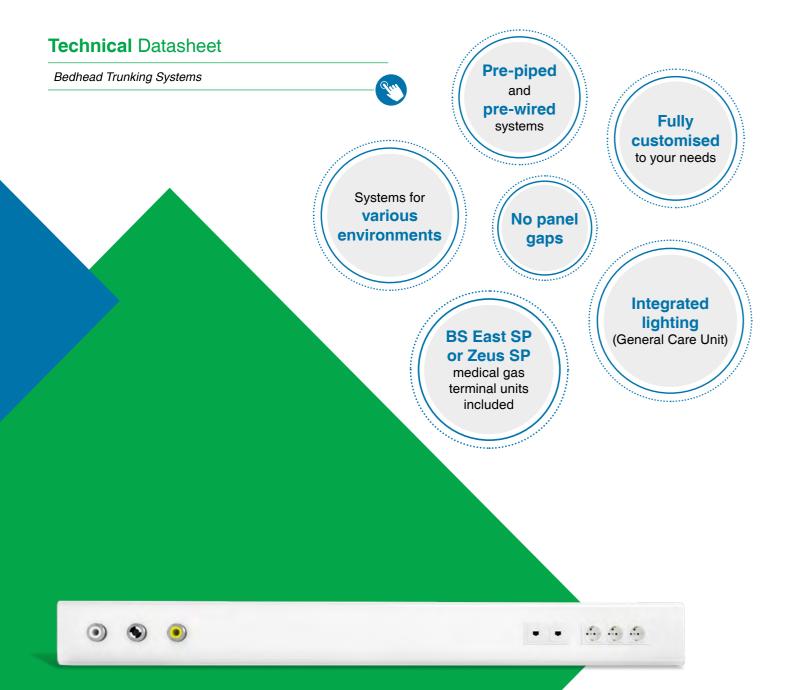


# **Bedhead**

# Trunking Systems

#### For complete bedspace management

The Bedhead Trunking systems provide integrated medical gas and electrical services required for patient care throughout the facility. With a strong emphasis on the aesthetics, the Bedhead Trunking systems blend with the modern hospital environment and enhances the patient environment. PMGS offers various styles such as general care units, high dependency horizontal units and vertical units.



#### General Specifications

- 3 to 6 medical gas services (High Dependancy Unit)
- Up to 12 medical gas outlets (Vertical Headwall Unit)
- · Electrical sockets on both sides (Vertical Headwall Unit)

#### Services **Used**

















**AGSS** 

Oxygen

**Nitrous** Oxide

Entonox

Medical Air

Surgical Air

Medical Vacuum

Carbon Dioxide

**AGSS** 

#### Code of Compliance and Guidance

- EN ISO 11197
- EN 60601-1
- EN 60598-1
- EN 60598-2-25
- BS 6496

- BS 7671
- BS EN 60439
- IEC 60364-7-710
- CIE
- CIBSE LG2
- CIBSE LG3
- HTM 2007
- HTM 2011
- HTM 2015
- HTM 2020
- HTM 08-03

• HTM 2022

HTM 02-01

#### **Options**



Trunking unit or wall mounted equipment



**Accessory products** on request



Lighting (Vertical Headwall Unit)



Medical rail (General Care Unit)



**Bracket mounted lamps** (General Care Unit)



Different colours

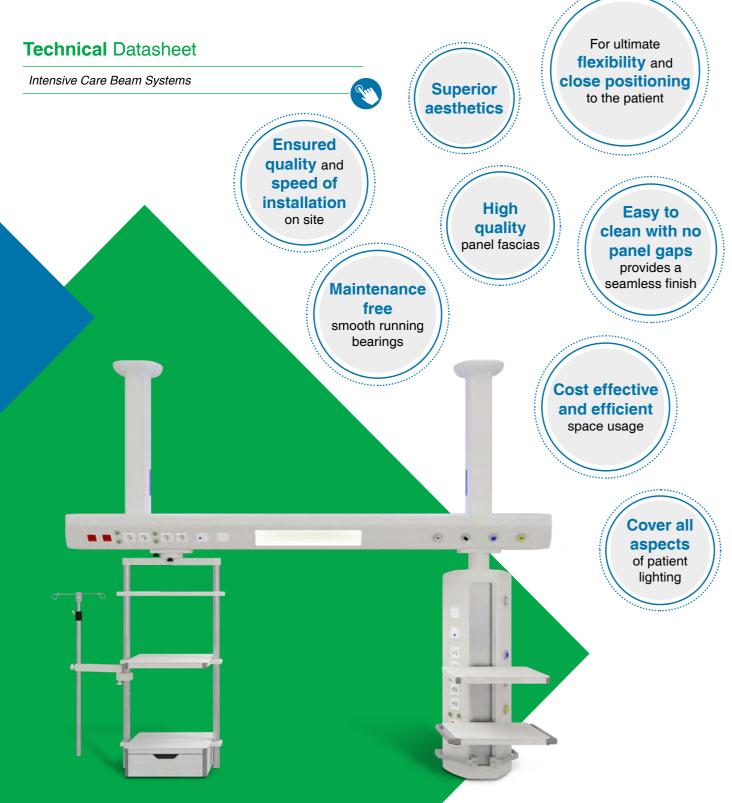


# **Intensive Care**

# Beam Systems

#### **Enhances the patient environment**

The Intensive Care Beam systems provide clear organisation of the workplace, increase patient safety and ease the workload of the user. Beam systems are particularly suitable for intensive care and recovery applications.



#### General Specifications

- · Single or double sided main frame
- · Provides ease of connection for the user
- · Fixed or moveable glider systems supplied with electrical services
- 15° mounting angle for services
- · 340° rotational movement
- Standard and CE gliders & 360° rotational movement on infusion gliders
- · Easy access to electrical and medical gas services

- · Integrated medical equipment rail, full length or sectional
- · Integrated reading, ambient and night lighting
- · Integrated cable management system within the trays
- Fully configurable

Medical

Vacuum

· Supplied factory pre-piped and pre-wired

#### Services **Used**









Medical

Air





Surgical

Air

MV  $N_2$ 

Nitrogen



Carbon

Dioxide



**AGSS** 

Oxide

#### Code of Compliance and Guidance

- EN ISO 7396-1
- EN ISO 11197
- EN ISO 13485
- EN ISO 60601-1
- HTM 2022
- HTM 02-01
- · CE certified and compliant to BS
- EN 60601-1 safety standards

#### **Options**



Lighting



2200, 2800, 3100, and 3500 mm profiles



Wide range of electrical, **ELV** and medical gas components



# **Medical Hose**

# Assemblies

#### Phthalate-free PU medical gas hose

Hose assemblies are available in a variety of lengths and gas services. They provide versatility where needed at an affordable price. All NIST valves, bodies, nuts and nipples are manufactured to comply with the latest edition of ISO 18082, Diameter Index Safety System.

#### **Technical** Datasheet



#### General Specifications

- Max Length 10 Meters
- 1/4" ID hose
- Gas Specific

#### Permeability test results

• 0 cm<sup>3</sup>/m<sup>2</sup> .h .bar for all gases

#### Water vapour permeability test results

• Water content in retained gas = 1.4-1.6 mg/L

#### Toxicological information liner and cover material

- · The material has the following approvals and certificates of compliance for all these
  - USP VI compliance having passed the Acute System Toxicity, Intracutaneous Toxicity and Implantation Tests
- FDA 175.105 for Food contact applications & EU food contact approval

#### Toxicological information gas barrier layer

- · The material has the following approvals and certificates of compliance for all these
- FDA 175.105, FDA 177.1680, FDA 177.1210 &
- FDA 177.2600 for Food contact applications
- EU food contact approval
- USP VI compliance having passed the Acute System Toxicity, Intracutaneous Toxicity and Implantation Tests

#### Plasticisers & Bonding Agents (Cyclohexanone)

· No bonding or plasticisers are used in the manufacture of these materials or hoses, therefore there will be no post-production leaching out of any such chemicals

#### Manufacturing environment & storage

Complies with BS EN ISO 15001:2004

#### **Product Identifcation**

· Gas Identity - ESD BS EN ISO 5359:2008 -PureHose Pf - Batch Number

#### Services **Used**





Oxide







Medical

SA7

Surgical



Vacuum







**AGSS** Carbon Dioxide

Code of Compliance and Guidance

- HTM 02-01
- HTM 2022
- ISO 7396-1
- C11
- EN 5682
- EN ISO 5359
- EN 1041
- EN 15223
- EN 10993-1 • EN 14971
- EN 18082 EN 18562

#### **Options**



Straight and 90° fittings available



8 mm ID hose as standard for Surgical Air and Vacuum services



# Designed to facilitate hospital personnel

Delivering of patient care in a more organized and safe way is the ambition of every healthcare facility. Creating an efficient workflow that carries out critical services, such as medical gas terminal units and electrical circuity, within an easy reach at all times helps hospital personnel in their daily routines. Our Medical supply units are designed and manufactured to accommodate these requirements and provide flexible solutions where needed.

# SOT Therapy

Our Suction & Oxygen Therapy (SOT) equipment provides a seamless solution between your medical gas pipeline system (MGPS) and downstream patient equipment supplier - enabling a one stop provider for all your medical gas needs.



# **Flow Meters**

# (Air and Oxygen)

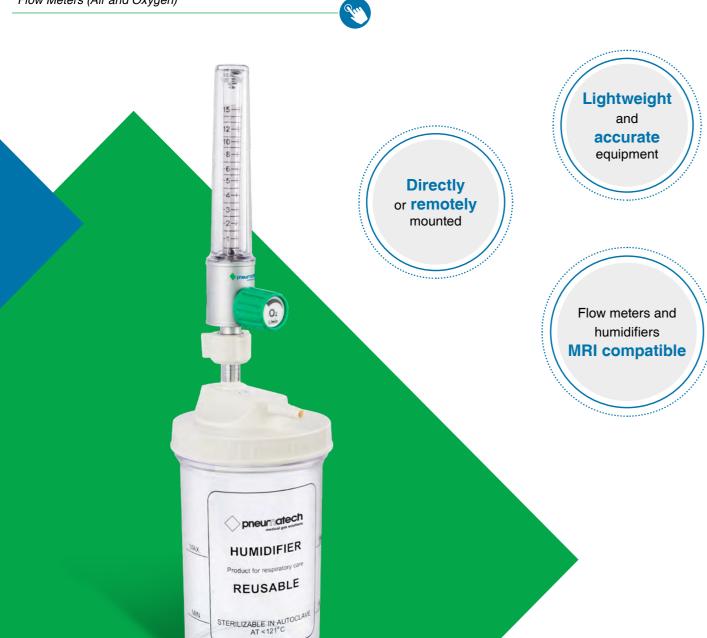
#### Allows clinical and nursing staff to be concerned about only one thing - the patient

The Flow Meters are designed for connection to medical gas terminal units, providing the interface between patient support equipment and the central medical gas pipeline system.

#### **Technical** Datasheet

Flow Meters (Air and Oxygen)





#### General Specifications

- Single or double arrangement
- · For medical air and oxygen gas application
- · Robust and tactile
- · Supplied to BS, DIN and AFNOR norms
- · Chrome plated brass bodied flow meters
- · High precision multistage dial flow meters

#### Services **Used**





Oxygen

Medical

#### Code of Compliance and Guidance

- EN ISO 15002
- EN ISO 1041
- EN ISO 15002
- EN ISO 15223
- EN ISO 14971
- EN ISO 8185
- EN ISO 62366
- EN ISO 12218

#### **Options**



Selector switch



Other norms on request



Venturi products available, drive gas Medical Air



Medical Rail

1m, 2m and 3m

lengths as standard

Medical Rail and **Accessories** available



Lighting options available LED



Multiple configurations for oxygen pressure regulators



# **Suction/Vacuum**

# Regulators

#### For quick operation, high stability and accuracy

The Vacuum Regulators are designed for connection to medical vacuum terminal units, providing the interface between patient support equipment and the central vacuum pipeline system.



#### **General Specifications**

- Durable high and low vacuum suction controllers
- On/off switch
- Precise control mechanism
- · Universal vacuum connector
- Robust and tactile
- · Supplied to BS, DIN and AFNOR norms
- Vacuum regulator with three operating modes

Portable electric suction controllers

#### Services **Used**



Medical Vacuum

#### Code of Compliance and Guidance

- EN ISO 1789
- EN ISO 10079
- EN ISO 10524

#### **Options**



Range of polycarbonate and Polysulphone collection jars



Venturi air driven suction devices



Water trap



Other norms on request



# SOT therapy to complete your medical equipment

Suction & Oxygen Therapy products are the interface between the high quality and affordable medical gas distribution systems offered by PMGS and the patient. Flow meters allow clinicians a way to regulate gas flows to patients, while suction regulators conversely allow a way to safely suction patients for a variety of procedures.





Aftermarket 04



# Service Schedules

PMGS is one of few Medical Gas Manufacturers in the UK with its own dedicated Spare Parts Division. We have a team of specialists waiting to help identify and supply the correct parts at the correct time.

At PMGS we pride ourselves on our knowledge, customer service and price. We always supply Original Equipment Manufacturer spare parts so you can rest assured that you are receiving the very best spares for your machines, avoiding any expensive repeat failures and costly return visits and breakdowns.

We have a combined industry knowledge of over 100 years waiting to help you with your spare part requirements. We can supply OEM spares for all the industry leading manufacturers including Atlas Copco, Busch Vacuum Pumps, Becker, Gardner Denver and many more.

# Air Plant Service Schedule - GA-VSD+ MED

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
Oil	•	•	•	•	•
Air filter	•	•	•	•	•
Oil filter	•	•	•	•	•
Oil Separator Element	•	•	•	•	•
V belts		•		•	
Unloader Valve Kit		•		•	
MPV Kit		•		•	
Dryer Filter Kit	•	•	•	•	•
Dryer Silencer Kit	•	•	•	•	•
Dryer Valve and Purge Kit					•
Dryer Seal Kit					•
Dryer Desiccant Kit					•

### Air Plant Service Schedule - GA-MED

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
Oil	•	•	•	•	•
Air filter	•	•	•	•	•
Oil filter	•	•	•	•	•
Oil Separator Element	•	•	•	•	•
V belts		•		•	
Unloader Valve Kit		•		•	
MPV Kit		•		•	
Dryer Filter Kit	•	•	•	•	•
Dryer Silencer Kit	•	•	•	•	•
Dryer Valve and Purge Kit					•
Dryer Seal Kit					•
Dryer Desiccant Kit					•

For all of your Medical Gas Spares requirement please contact

the Medical Gas Spares Department: spares@p-mgs.com

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### Air Plant Service Schedule - ZT-MED

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
Roto-Z Oil - 5 Ltrs		•		•	
Service Kit A	•		•		•
Service Kit B		•			
Service Kit C				•	
Dryer Filter Kit	•	•	•	•	•
Dryer Silencer Kit	•	•	•	•	•
Dryer Valve and Purge Kit					•
Dryer Seal Kit					•
Dryer Desiccant Kit					•

### Air Plant Service Schedule - SF-MED

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
Air Inlet Filter	•	•	•	•	•
V-Belt		•		•	
Check Valve Kit		•		•	
Grease Cartridge Kit		•		•	
Tip and Dust Seals		•		•	
Dryer Filter Kit	•	•	•	•	•
Dryer Silencer Kit	•	•	•	•	•
Dryer Valve and Purge Kit					•
Dryer Seal Kit					•
Dryer Desiccant Kit					•

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# **Pressure Reducing Set Service Schedule**

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
Line Pressure Regulator					•
Pressure Safety Valve					•

# **Oxygen Generator Plant Service Schedule**

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
Oil	•	•	•	•	•
Air filter	•	•	•	•	•
Oil filter	•	•	•	•	•
Oil Separator Element	•	•	•	•	•
V belts		•		•	
Unloader Valve Kit		•		•	
MPV Kit		•		•	
UD+ Filter Kit	•	•	•	•	•
QDT Filter Kit	•	•	•	•	•
PDp Filter Kit	•	•	•	•	•
OGP Service Kit B	•		•		•
OGP Service Kit C		•		•	
OGP Service Kit D					•
Booster Service as per Manufacturer	•	•	•	•	•

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# **VIE Control Panel Service Schedule**

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
Line Pressure Regulator					•
Pressure Safety Valve					•

# **Vacuum Plant Service Schedule**

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
Pump Oil	•	•	•	•	•
Pump Service Kit 'B'	•	•	•	•	
Pump Service Kit 'C'					•
On Duty Bacterial Filter Element	•	•	•	•	•
Bio Safety Clothing Kit	•	•	•	•	•

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# **Automatic Manifold Service Schedule**

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
Seal Kit	•	•	•	•	•
Manifold Overhaul Kit					•

# **Emergency Reserve Manifold Service Schedule**

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
Line Pressure Regulator					•
Pressure Safety Valve					•

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# **Semi-Auto Manifold Service Schedule**

	Year 1	Year 2	Year 3	Year 4	Year 5
Change - If fitted					
1st Stage Regulator					•
Line Pressure Regulator					•
Pressure Safety Valve					•



Notes:	



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