# Micro-Technology for Positioning, Navigation, and Timing Towards PNT Everywhere and Always

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Microsystems Technology Office
Defense Advanced Research Projects Agency

Space-Based Positioning Navigation & Timing National Advisory Board
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### Formed in 1958 to **PREVENT** and **CREATE** strategic surprise.

Capabilities, mission focused

Finite duration projects

Diverse performers

Multi-disciplinary approach...from basic research to system engineering

We focus on high risk, high reward R&D for national security



# DARPA Technical Offices

ВТО	DSO	I20	МТО	STO	πо
Biology, Technology & Complexity	Discover, Model, Design & Build	Information, Innovation & Cyber	Electronics, Photonics & MEMS	Networks, Cost Leverage & Adaptability	Weapons, Platforms & Space
Restore and Maintain Warfighter Abilities  Harness Biological Systems  Apply Biological Complexity at Scale	Physical Sciences  Mathematics Materials and Manufacturing  Autonomy  Science of Complexity	Cyber  Data Analysis at Massive Scales  ISR Exploitation	Biological Platforms  Computing  Electronic Warfare  Manufacturing  Novel Concepts  Photonics  Positioning, Navigation and Timing  Thermal Management	Battle Mgmt, Command & Control  Comms & Networks  ISR  Electronic Warfare  Positioning, Navigation and Timing	Air Systems Ground Systems Marine Systems Space Systems



### DARPA PNT programs focused on reducing GPS reliance

#### Achieve GPS-level timing and positioning performance without GPS

- Eliminate GPS as single point of failure
- Provide redundant capabilities and adaptable architectures
- Provide optimal PNT solution based on all available data sources

#### Outperform GPS for disruptive capabilities

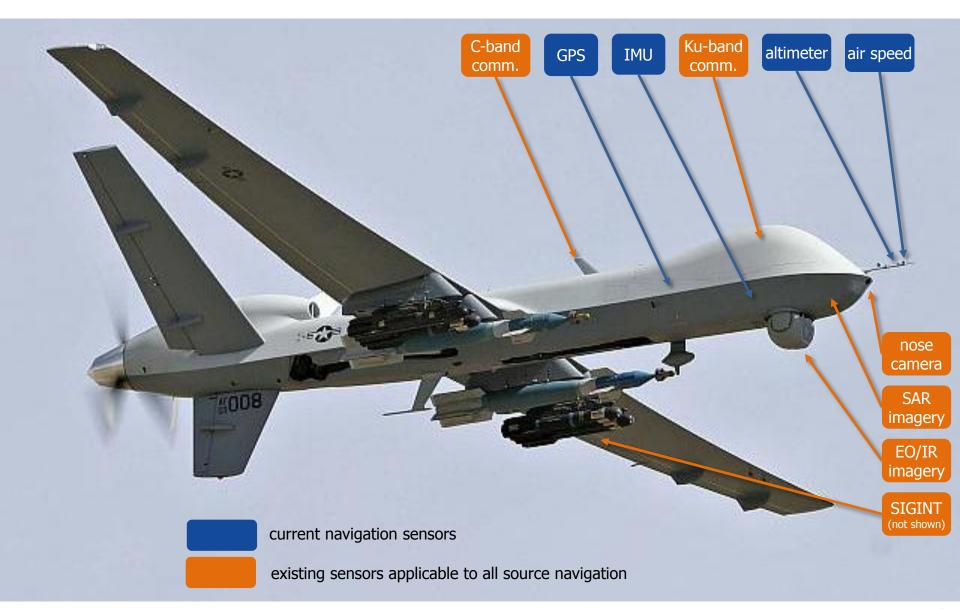
- Ultra-stable clocks (short and long term) for electronic warfare, ISR, and communications
- Persistent PNT in environments where GPS was never designed for use: undersea, underground, indoors
- High precision PNT for cooperative effects (distributed electronic warfare, distributed ISR, autonomous formation flying, time transfer to disadvantaged users)

**ISR** 

Intelligence, Surveillance, and Reconnaissance



### Notional all source navigation





### Adaptable Navigation Sensors and Systems

#### **Other Sensors**

Present: Camera, pitot, altimeter, RADAR, magnetometer, etc.

#### **Signals of Opportunity**

Future: Cell towers, SATCOM, Radio, TV, Lightning, etc. **Global Navigation Satellite Systems** 

Present: GPS, GLONASS, WAAS, EGNOS

Future: Galileo, BeiDou, QZSS, IRNSS

# Adaptable Navigation Systems

**Optimal solution algorithms** 

Plug-and-play architectures

Distributed and future-proof

#### **Inertial Sensors**

**Present: iFOG, RLG, MEMS** 

Future: PINS-HiDRA, TIMU C-SCAN, MRIG, PASCAL

#### **Clocks**

Present: Cesium beam, Rubidium and quartz oscillators, CSAC

Future: QuASAR, IMPACT, MEMs



#### **DARPA/MTO PNT Mission**

#### **Program Objective:**

Every thing knows where and when it is all of the time

"PNT Everywhere"



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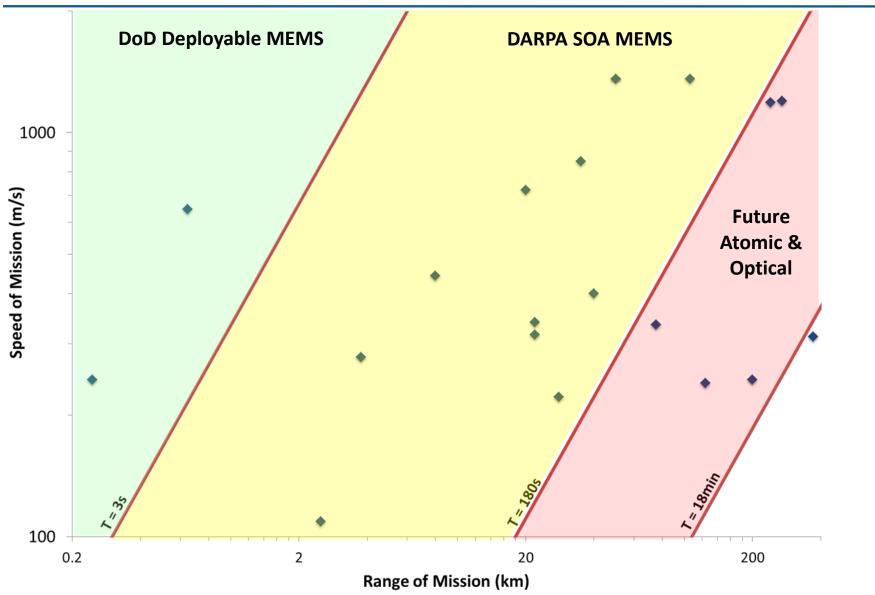
- Specifically: Unaided navigation and timing error of 20 m and 1  $\mu s$  at 1 hour
- Applications have requirements on Cost, Size, Weight, and Power (CSWaP)
- At present, we can meet performance requirements in an unmoving laboratory, with unlimited power, for about \$1M.
- DARPA micro-PNT goal: 10 mm³, 2g, 1W
- Where are the off-ramps?
  - For many platforms: 30,000 cm<sup>3</sup>, 10 kg, 10 W, + \$10,000
  - For most platforms: 1000 cm<sup>3</sup>, 1 kg, 1W, + \$1000.
  - For EVERY platform: 1 cm<sup>3</sup>, 100 g, 100 mW, \$100



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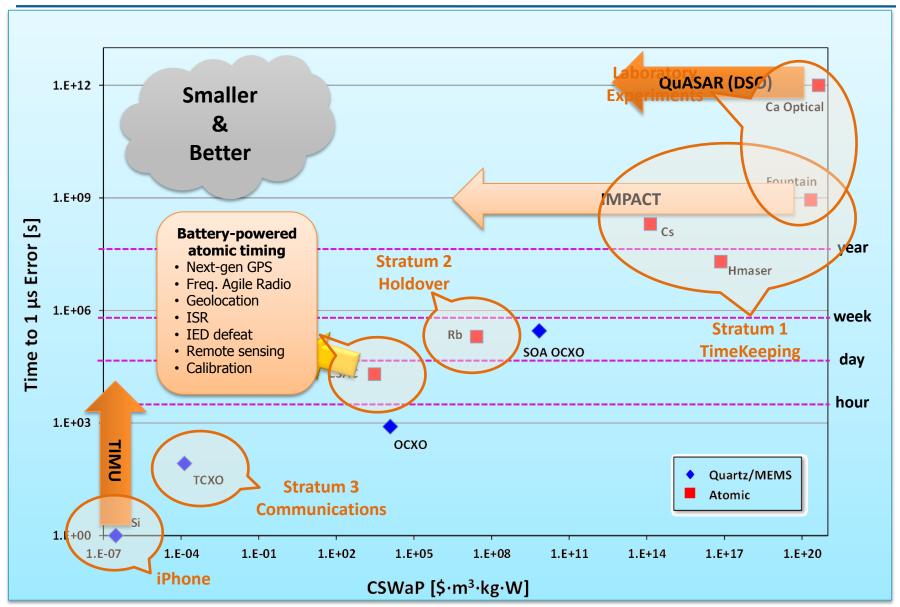
#### **DoD Munition Profiles**



Source: http://en.wikipedia.org/wiki/List\_of\_active\_missiles\_of\_the\_United\_States\_military DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

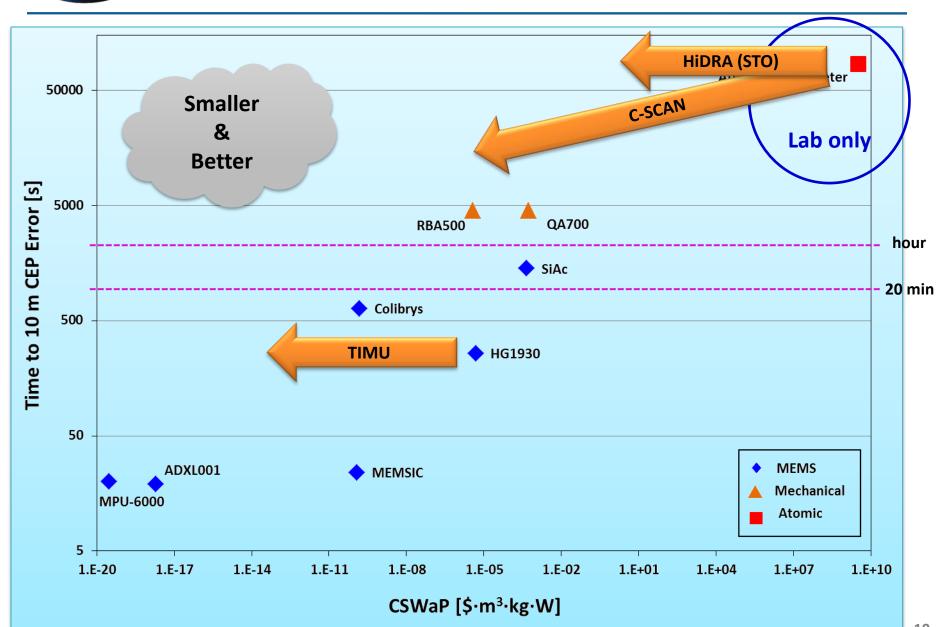


### **DARPA Timing Programs**





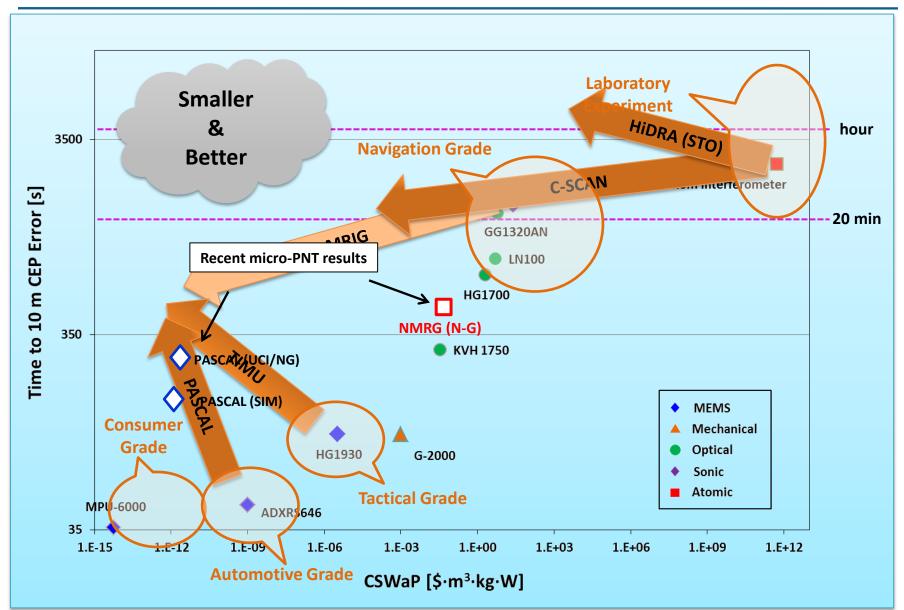
### **SOA Accelerometers**



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### **DARPA Gyroscope Programs**





### **Gyroscope Technology Gaps**

- MEMS Gyroscopes (current micro-PNT efforts: PASCAL, MRIG, TIMU)
  - Super-low CSWaP (< \$50, < 1 cm<sup>3</sup>, < 100 mW)</li>
  - Gap: Performance, mostly bandwidth, calibration drift and temperature sensitivity
- Atomic Gyroscopes (current micro-PNT efforts: C-SCAN)
  - Superb stability and accuracy
  - Viable candidate for navigation in FY2030
  - Gap: Only lab demonstrations to date; enabling atomic physics components needed
- Optical Gyroscopes (e.g. RLG and iFOG)
  - Good stability and accuracy
  - Candidate technology for gyrocompassing
  - Gap: Cost and SWaP (\$25K, 500 cm³, 2W); MEMS-based solution?



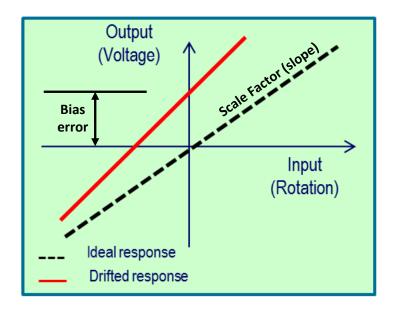
### **Primary and Secondary Calibration on Active Layer**

#### **PASCAL Objective:**

Realize MEMS inertial sensors with on-chip calibration to address long-term drift of bias and scale factor

#### **Key challenges:**

- Co-fabrication of high-performance MEMS devices and calibration stages
- Calibrator calibration, numerous (tiny) moving parts
- "True" reversibility



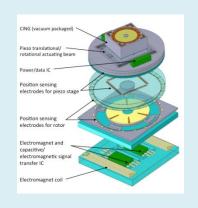
PASCAL Metrics	Ph I	Ph II	End Goal
Volume [mm³]	30	30	30
Bias stability (1 month) [ppm]	100	10	1
Scale factor stability (1 month) [ppm]	100	10	1



### **Approaches: Active Layer Stage (TA1)**

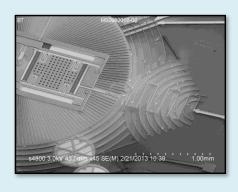
#### External physical reference stimulus (dithering, maytagging, etc.)

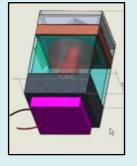




Honeywell
Dr. Grant Lodden

**University of Michigan**Prof. Khalil Najafi





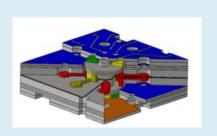
Sandia National Labs/Draper Laboratory
Dr. Murat Okandan

Cornell University
Prof. Amit Lal

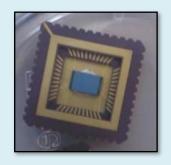


### **Approaches: Electronic Self-Calibration (TA2)**

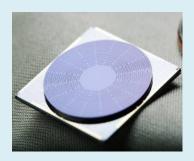
#### **Electronic interchange of drive/sense (detect and correct for mechanical change)**



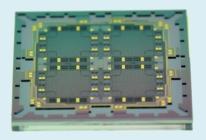
**PSU-ARL**Mr. Terry Roszhart



**UC Berkeley**Prof. Bernhard Boser



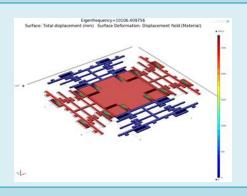
**Sensors In Motion**Dr. Kirill Shcheglov



**UC Irvine**Prof. Andrei Shkel



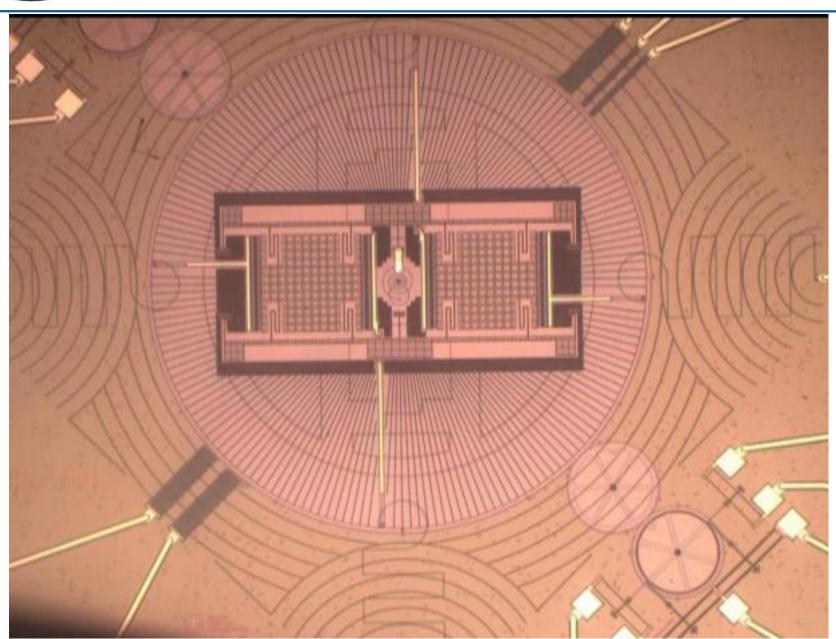
**Georgia Tech** Prof. Farrokh Ayazi



Carnegie Mellon Prof. Gary Fedder



### Sandia/Draper MEMS Gyro + Active Layer Gimbal Rotation





### Single-chip Timing and Inertial Measurement Unit (TIMU)

#### **TIMU Objective:**

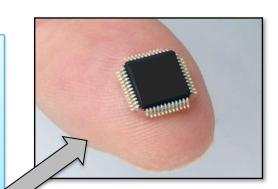
Fully-integrated co-fabricated 6-axis IMU for extraordinarily low CSWaP

#### **Key challenges:**

- Co-fabrication of high-performance MEMS inertial sensors
- Encapsulation requirements for gyros vs. accels
- Top-level yield



TIMU Metrics	Phase I	Phase II	Phase III
Volume [mm³]	10	10	10
IMU accuracy [CEP, nmi/hour]	Oper.	10	1
Timing accuracy [ns/min]	Oper.	10	1
Power [mW] (-55°C to +85°C)	-	500	200





Multi-layer (stacked die)			Monolithic (single die)	
Honeywell Dr. Bob Horning	University of N Prof. Khalil		Georgia Tech Prof. Farrokh Ayazi	
Z-Axis Gyro  Y-Axis Accel  X-Axis Accel  X-A	TO THE PARTY OF TH			
Three-Dimensional (folded, co-integrated)				
Evigia Dr. Navid Yazdi		UC Irvine Prof. Andrei Shkel		
		L	terlocking Latches  Accelerometer  Gyroscope  id  Gyroscope  terconnects  Flexible Hinges	



#### Micro-Scale Rate-Integrating Gyroscope (MRIG)

#### **MRIG Objective:**

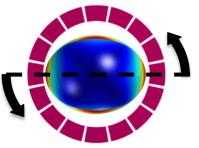
Micro-scale, high-performance, rate-integrating gyroscope for high-bandwidth high-accuracy inertial navigation

#### **Key Challenges:**

Fabrication of high-Q, high-symmetry MEMS devices

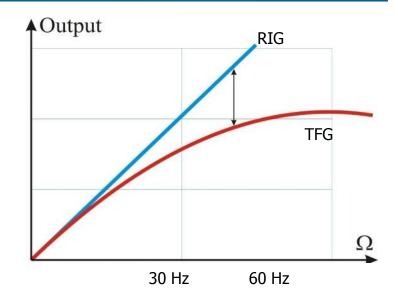


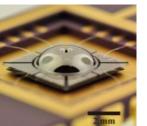
Northrop-Grumman Hemispherical Resonator Gyroscope (HRG) 4W, 250 cm<sup>3</sup>, \$100K



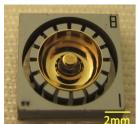
Courtesy L. Sorenson, HRL

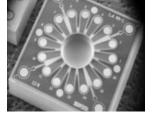




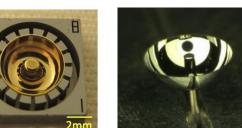


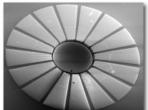






**MRIG Goals** 100 mW, 1 cm<sup>3</sup>, \$50







# **DARPA** Approach: Surface Tension Processes

CVD Diamond	Fused Silica
Honeywell (Dr. Burgess Johnson)	Univ. of Michigan (Prof. Khalil Najafi)
	2mm
Bulk Metallic Glass	ULE Glass
Yale University (Prof. Jan Schroers)	UC Irvine (Prof. Andrei Shkel)
	2 mm



# **DARPA** Approach: Deposition on a Mold

Silicon-Based		Nickel Alloy		
Northrop / Ga Tech D. Rozelle, Prof. F. Ayazi	Cornell University Prof. Sunil Bhave	Northrop / Georgia Tech D. Rozelle, Prof. F. Ayazi	GE Global Research Christopher Keimel	
	20 un	15 0kV 65 7mm x40 SE 1 00mm		
CVD Diamond				
CVD D	iamond	<b>ULE Glass</b>	ALD Al <sub>2</sub> O <sub>3</sub>	
UC Davis Prof. David Horsley	Draper Laboratory Dr. Jon Bernstein	ULE Glass  University of Utah Prof. Carlos Mastrangelo	ALD Al <sub>2</sub> O <sub>3</sub> CU Boulder  Prof. Victor Bright	

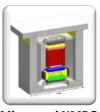


### **Atomic Gyroscopes**

- Similar to clocks, atoms make fabulous gyroscopes
  - All atoms are the same
  - No manufacturing variance, minimal calibration drift
- Chip-Scale Combinatorial Atomic Navigator (C-SCAN) Program
  - Parallel pursuit of two physics architectures
    - Nuclear Magnetic Resonance Gyroscopes (NMRG)
      - Each atom is a tiny spinning-top gyroscope (but no bearing friction)
      - Under development since 1940's
      - New opportunity for practicality leveraging CSAC technology
    - Atom-Interferometric (AI) Gyroscopes
      - Similar to fiber-optic gyroscope (FOG) and ring-laser gyroscope (RLG)
      - Use atom waves rather than light waves
      - Provides both gyroscopy and accelerometry
      - STO PINS/HiDRA program targeting extra-super performance
      - MTO C-SCAN targeting great performance in low C-SWaP
  - Technology gap: Enabling atomic physics components
    - Nearly identical requirements as high-performance clocks, magnetometers, gravimeters, etc.



**Northrop NMRG** 



Microsemi NMRG (concept)

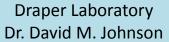


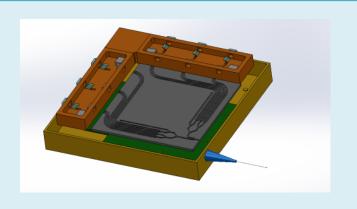
Draper Al

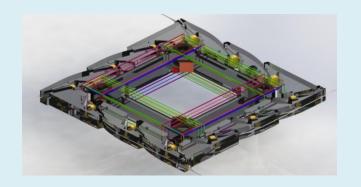


### **Approach: Light Pulsed Atomic Interferometry**

AOsense Dr. Matt Cashen

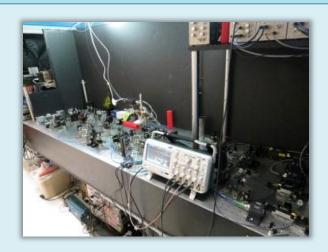


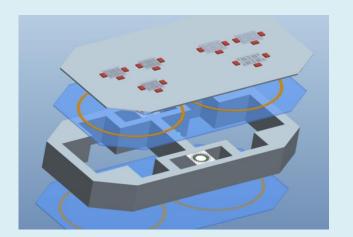




Sandia National Labs Dr. Grant Biedermann

Honeywell Dr. Robert Compton







# **DARPA** Approach: Nuclear Magnetic Resonance

Northrop Grumman	Microsemi	
Dr. Mike Larsen	Dr. Richard Overstreet	
	Tum	
UC Irvine	Princeton University	
Prof. Andrei Shkel	Prof. Mike Romalis	



#### **Enabling Technology for Cold Atom Microsystems (CAMS)**

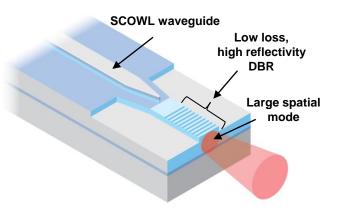
#### **CAMS Objective:**

Laboratory experiments have demonstrated that laser-cooled atomic clocks and inertial sensors are capable of extraordinary performance.

Practical deployment of cold-atom sensors requires the development of enabling components. CAMS is a collection of seedlings developing low-CSWaP atomic wavelength lasers, optical isolators, shutters, vacuum cells, alkali vapor pressure control, and frequency control techniques.

#### **Key Challenges:**

- Maintain lifetime vacuum levels of 1nT without magnets
- Stabilization of alkali vapor pressure across mil-spec temperature range
- Fast, large aperture, shutters with extinction ratio >70dB
- Stable, single-mode, narrow-linewidth lasers at atomic transition wavelengths
- All at low-CSWaP



MIT Lincoln Laboratory HELP Laser

## Thank you

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