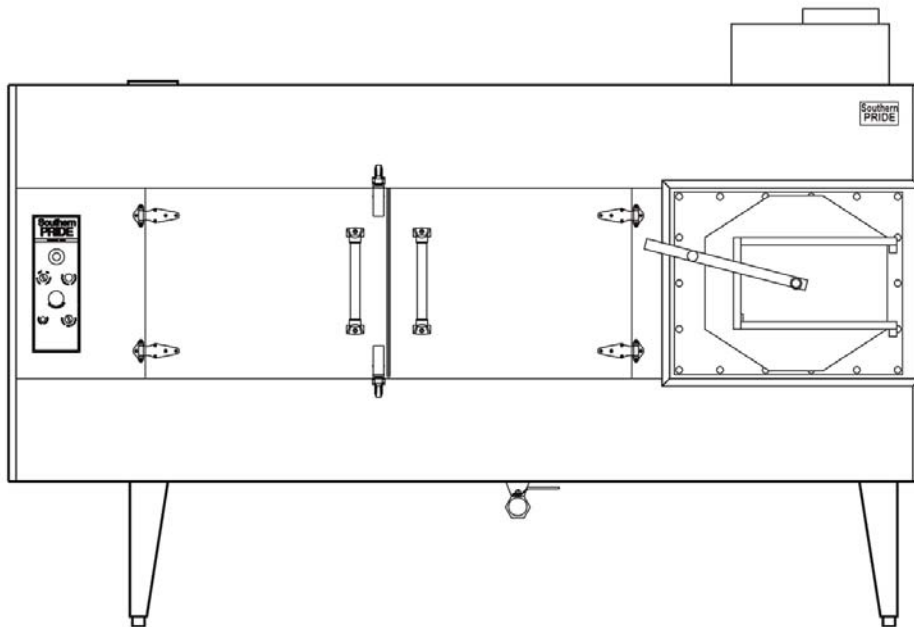


Southern PRIDE

Wood Burning BBQ Pits & Smokers

Models BBR-700 Series

INSTRUCTION MANUAL



Southern PRIDE

Distributing, L.L.C.

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CONGRATULATIONS

In selecting Southern Pride, you have chosen the finest, most advanced and most fully automatic wood burning barbecue pit available. With us, “ It’s Simply, a Matter of Pride”.

Please read this Instruction Manual carefully prior to installation and operation of your Southern Pride pit. Proper installation, operation, cleaning, and maintenance are essential for your satisfaction and safe operation.

KEEP THIS MANNUAL FOR REFERENCE

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SAFETY INFORMATION

FOR YOUR SAFETY

IF YOU SMELL GAS . . .

1. Open windows.
2. Do not touch electrical switches.
3. Extinguish any open flames.
4. Immediately call your gas supplier.

DO NOT STORE OR USE GASOLINE OR OTHER FLAMMABLE VAPORS OR LIQUIDS IN THE VICINITY OF THIS OR ANY OTHER APPLIANCES.

1. The pit area **MUST** be kept clear and free of combustible materials, gasoline and other flammable vapors and liquids.
2. The flow of combustion and ventilating air **MUST NOT** be obstructed from reaching the pit.
3. The frame of the unit **MUST** be electrically grounded at all times. See “Electrical Instructions”.
4. Caution should be used when opening and closing the Firebox Door. The door is **HOT** during operation.
5. **DO NOT** remove service compartment access panels when unit is in operation or leave off during operation.
6. Gas burners require the services of an experienced Service Technician for proper setting and adjustment. If the burner does not appear to be operating properly, **DO NOT ATTEMPT TO ADJUST THE BURNER YOURSELF**, but call in a competent serviceman or contact Southern Pride.
7. **DO NOT** allow unqualified personnel to perform service work or adjustments on this unit. To do so will **VOID WARRANTY** and could result in a hazardous condition.
8. Be sure any new employees, who might operate the unit, are instructed on operation and safety information prior to operating the unit.
9. Caution: Ashes removed from the Firebox should be stored in a non-combustible container with a sealed lid only. Store ashes in a well ventilated area. **FUMES COULD BE HAZARDOUS.**
10. **WARNING: IT IS EXTREMELY IMPORTANT TO FOLLOW DAILY CLEANING INSTRUCTIONS. BUILDUP OF GREASE OR SOLIDS INSIDE THE PIT COULD RESULT IN A FIRE HAZARD.**
11. **KEEP THIS INSTRUCTION MANUAL FOR REFERENCE.**

CAUTION

This pit is designed to operate on a controlled air intake system in order to control the combustion of the wood in the firebox.

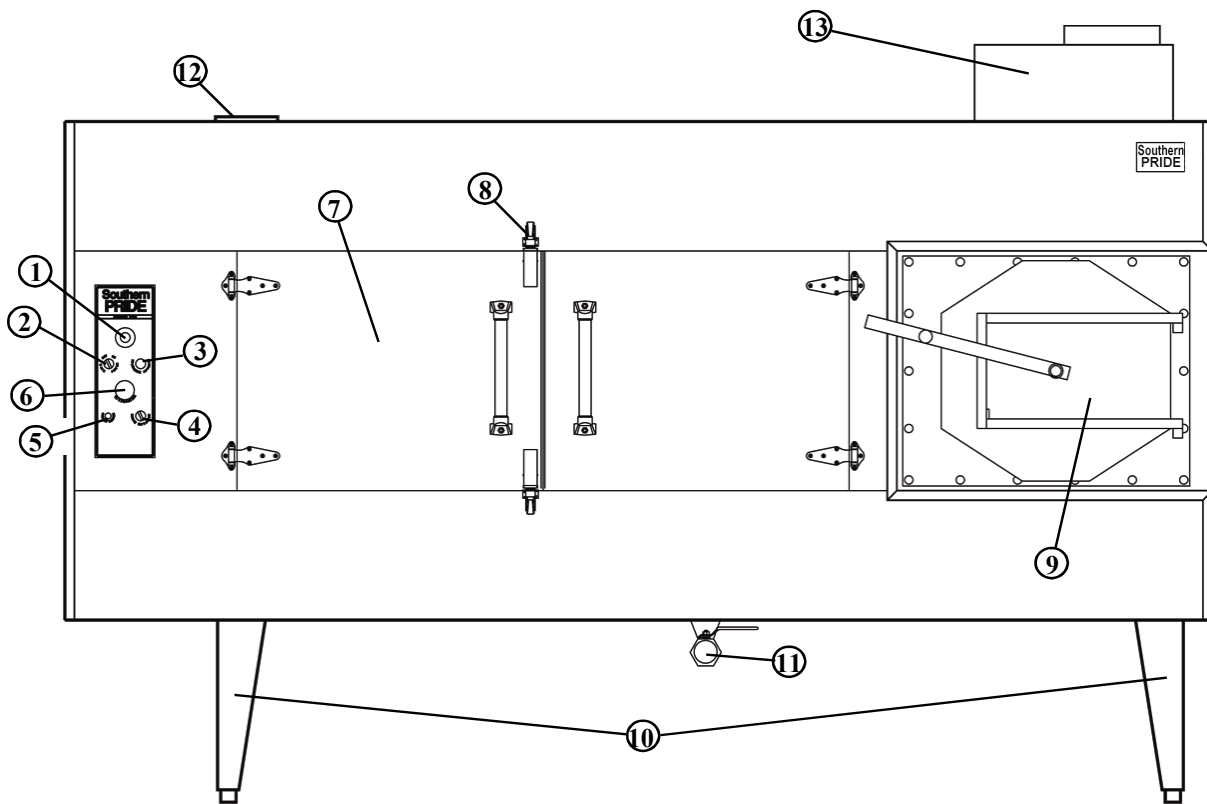
DO NOT OPERATE PIT UNDER ANY OF THE FOLLOWING CONDITIONS:

1. **DO NOT** operate pit unless the Firebox Door and Meat Loading Door Latches are secured in the closed position.
2. **DO NOT** leave Firebox Door or Meat Loading Door open while pit is unattended.
3. **DO NOT** use aluminum foil or any other protective material on inner liner surfaces or food racks of pit.
4. **DO NOT** open Drain Valve while pit is in operation.
5. **DO NOT** operate pit unless daily cleaning procedures have been performed to remove buildup of solids inside the pit.
6. **DO NOT** operate pit unless operator has been thoroughly trained on operation, safety and cleaning procedures.

WARNING

**FAILURE TO OBSERVE THESE WARNINGS COULD RESULT IN A
FIRE HAZARD**

SOUTHERN PRIDE'S BBR 700-FL



BBR-700 SERIES CONTROLS AND COMPONENTS

1. **CONTROL THERMOSTAT** - Adjustable temperature setting (100-325° F) with OFF position. Maintains desired Pit temperature by controlling the Gas Burner.
2. **MAIN POWER SWITCH** - Activates the Rotisserie, Convection Fan, Thermostat, and Red Indicator Lamp. (The Red Indicator Lamp on the Main Power Switch indicates when the switch is ON.)
3. **ROTISSERIE ADVANCE SWITCH** - Momentarily activates Rotisserie to advance the food racks for loading and unloading when the Meat Door is open, or the Main Power switch is OFF.
4. **SMOKE EXTRACTOR SWITCH** - Activates Smoke Extractor Damper, Exhaust Fan, and Blue Indicator Lamp. (The Blue Indicator Lamp on the Smoke Extractor Switch indicates when the switch is ON.) At the same time it de-activates the Burner and Red Indicator Lamp.
5. **CIRCUIT BREAKER** - Provides protection for the Rotisserie Drive Motor.
6. **DIAL THERMOMETER** - Shows at a glance the temperature inside the Oven
7. **MEAT LOADING DOORS** - For access to Racks and Pit interior.
8. **MEAT LOADING DOOR LATCHES** - Latches apply positive pressure and seal doors.
9. **FIREBOX DOOR** - Provides access for loading wood in the Firebox Chamber.
10. **CABINET LEGS** - Provide adjustment for leveling of the unit.
11. **DRAIN VALVE** - Is opened after each cooking to drain grease.
12. **FLUE COLLAR** - For connection of 6" Flue.
13. **SMOKE EXTRACTOR DAMPER** - Closes to hold smoke inside pit while cooking, and opens for Exhaust Fan to remove smoke when Smoke Extractor Switch is ON or when the Meat Loading Doors are Open.

OPERATING INSTRUCTIONS

1. Load meat on the food racks. Always load bottom rack first and distribute the weight evenly on all five sets of food racks. **DO NOT LET THE MEAT EXTEND BEYOND OR HANG OVER THE EDGE OF THE RACKS.**



CORRECT
Load meat on bottom rack first.



INCORRECT
May cause food to tip and meat to fall. This could cause the Rotisserie to jam.

2. To advance the racks with the Meat Doors open, depress the Rotisserie Advance Button until the racks advance to the next position.

3. After the meat is loaded, depress the Rotisserie Advance Button and allow the rotisserie to make one complete revolution. Check meat clearances to cabinet and all racks. If necessary, reposition meat on racks for maximum clearances.

4. Put a small amount of wood in the Firebox. Use 2-3 logs, 4-6 inches in diameter, 12-15 inches long. Use green or slightly seasoned hardwoods only.

CAUTION

DO NOT USE DRY WOOD OR KINDLING. DO NOT OVERLOAD FIREBOX. TOO MUCH WOOD CAN CAUSE OVER-HEATING OF THE PIT.

COALS AND ASHES FROM PREVIOUS COOKING MUST BE REMOVED BEFORE LOADING WOOD. DO NOT ALLOW ASHES IN OR NEAR THE BURNER OPENING. KEEP ALL LOGS AT LEAST 6 INCHES FROM THE BURNER.



Correct way to load wood. Use 2-3 hardwood logs, 4-6 inches in diameter, 12-15 inches long.



Use Ash Scraper to aid in the removal of ashes.

5. The optional manual draft, located beneath the gas burner on the rear of the unit, can be adjusted to suit your particular needs. Combustion of the wood is directly affected by this adjustment. Proper adjustment will increase the efficiency of the unit.

Note: It is recommended that the damper be set at a very slightly open position and gradually opened wider to the proper setting. The proper setting of the draft will allow for periodic cycling of the gas burner. If the type of wood or the amount of wood is changed, the draft setting may have to be adjusted accordingly.

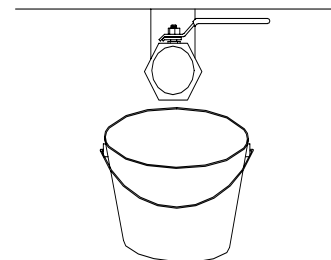
6. Be sure Firebox Door and Meat Loading Door Latches are secured in the closed position.
7. Set the Thermostat to the desired temperature setting.
8. Turn the Main Power Switch to the **ON** position. The wood will be ignited and cooking temperature will be maintained automatically. (The red lamp on the Main Power Switch indicates when the switch is **ON**.)
9. To check or unload meat on units with optional Smoke Extractor Switch depress and hold Smoke Extractor Switch to activate (The blue lamp on the Smoke Extractor Switch indicates when the switch is **ON**.), or open the meat doors slightly to activate the smoke extractor, wait 20 seconds prior to opening the Meat Loading Doors fully.

CAUTION: DO NOT LEAVE SMOKE EXTRACTOR SWITCH ON DURING THE COOKING PROCESS.

10. When the meat is cooked turn the Main Power Switch to the OFF position. Before opening Meat Door, depress the Smoke Extractor Switch to the ON position and wait 20 seconds. To unload racks, depress the Rotisserie Advance Switch until the racks advance to an unloading position.
11. After each cooking, remove the remaining wood and hot coals from Firebox, then open Drain Valve and drain grease while the pit is still warm.

CAUTION: BE SURE MEAT LOADING DOORS AND FIREBOX DOOR ARE SECURED IN THE CLOSED POSITION IMMEDIATELY FOLLOWING A COOKING AND DURING NON-USE PERIODS.

WARNING: DO NOT OPEN DRAIN VALVE WHILE PIT IS STILL IN OPERATION OR WHILE BURNING WOOD AND HOT COALS ARE STILL IN FIREBOX.



IMPORTANT

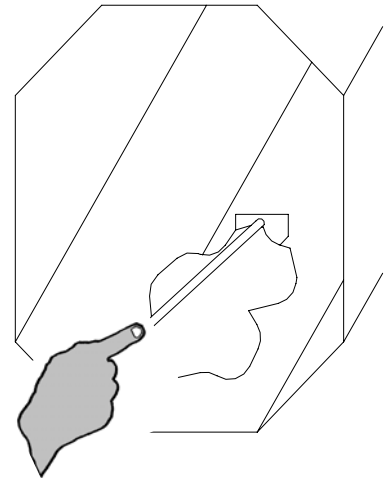
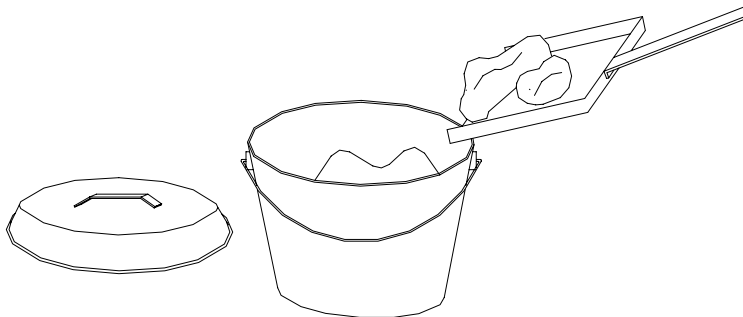
The Gas Burner is equipped with an automatic ignition system. To ignite, turn the Main Power Switch to the ON position and set Thermostat to desired temperature. To shut Burner OFF, turn the Main Power Switch to the OFF position.

CLEANING INSTRUCTIONS

1. Remove ashes and coals from Firebox after each cooking

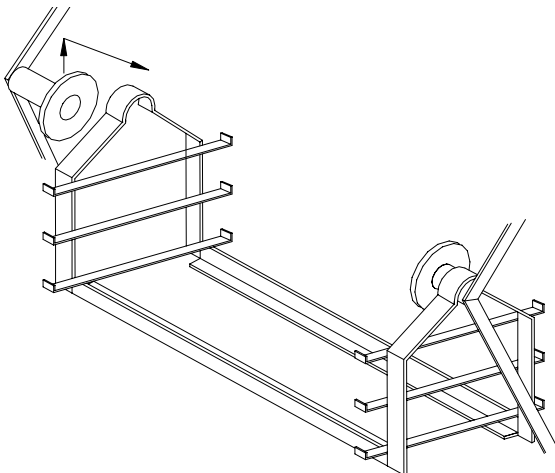
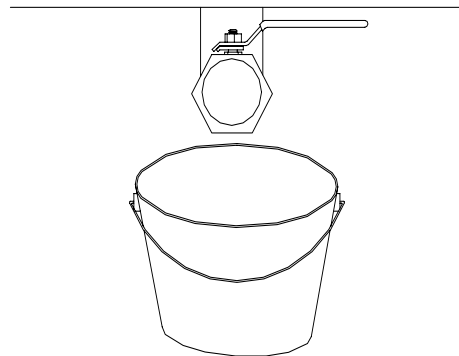
Ash Disposal: Ashes should be placed in a non-combustible container with a tight fitting lid. The closed container of ashes should be placed on a non-combustible floor well away from all combustible material, pending final disposal.

Use Ash Scraper to aid in the removal of ashes and coals from the Firebox.



CAUTION: Fumes could be hazardous.

2. Open Drain Valve and drain grease. (Be sure hot coals and wood are removed from the Firebox before opening drain valve.)
3. Remove food racks and clean thoroughly. (Racks simply lift out of the brackets on the hangers.)



To remove food rack hangers, lift hanger and pull straight back over Rotisserie Wheel Stubs.

4. Thoroughly clean complete interior of pit. Use food service degreaser. Spray degreaser on the interior of the pit and allow it to set for 5-10 minutes. Rinse thoroughly with water hose or pressure washer. Drain through Drain Valve.

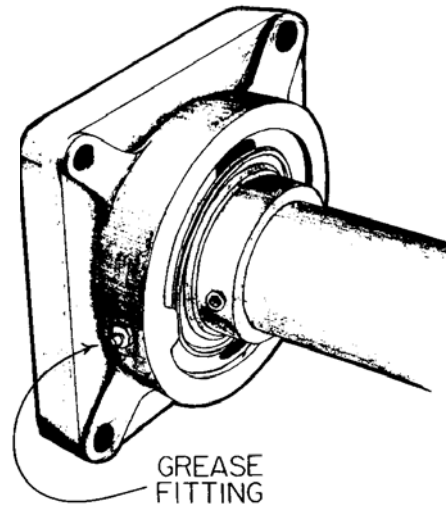
WARNING - IT IS EXTREMELY IMPORTANT TO FOLLOW THE ABOVE DAILY CLEANING PROCEDURES. BUILDUP OF GREASE OR SOLIDS INSIDE THE PIT COULD RESULT IN A FIRE HAZARD.

MAINTENANCE SCHEDULE

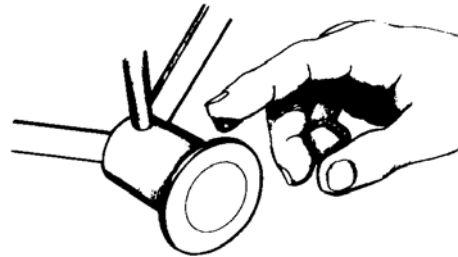
WEEKLY

1. Grease Rotisserie Shaft Bearings on the inside walls of the pit. With a hand grease gun, put 3 full pumps into bearing.

CAUTION: Do not overfill bearing with grease. This could cause damage to the seals and reduce the lifetime of the bearing.



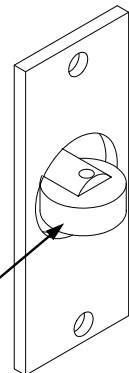
2. Grease hubs on Rotisserie Wheels



NOTE: (Items 1 & 2) Use a quality Extra High Temperature Food Machinery Grease with NSF “H-1” Rating for incidental food contact or equivalent.

3. Inspect Burner Head for accumulation of ashes and creosote. Clean as needed.
4. Inspect Convection Fan Blade for buildup of solids or out of balance condition. Clean or replace as needed.
5. Inspect meat Loading and Firebox Door Gaskets. Replace if damaged or leaking.
6. Inspect (optional) Smoke Extractor Louver to be sure it closes completely. Clean or repair as needed.
7. Inspect the Interlock Switch to be sure the Plunger and Roller move freely. Lubricate with WD-40 or equivalent as needed.

INSIDE
DOOR
FRAME



BI-MONTHLY INTERVAL for Direct Vent Installations

1. The Chimney Connector and Chimney should be inspected at least twice monthly to determine if creosote buildup has occurred.
2. The Flue Pipe should be carefully inspected. Remove any buildup of solids that has accumulated.

Creosote - Formation and need for removal:

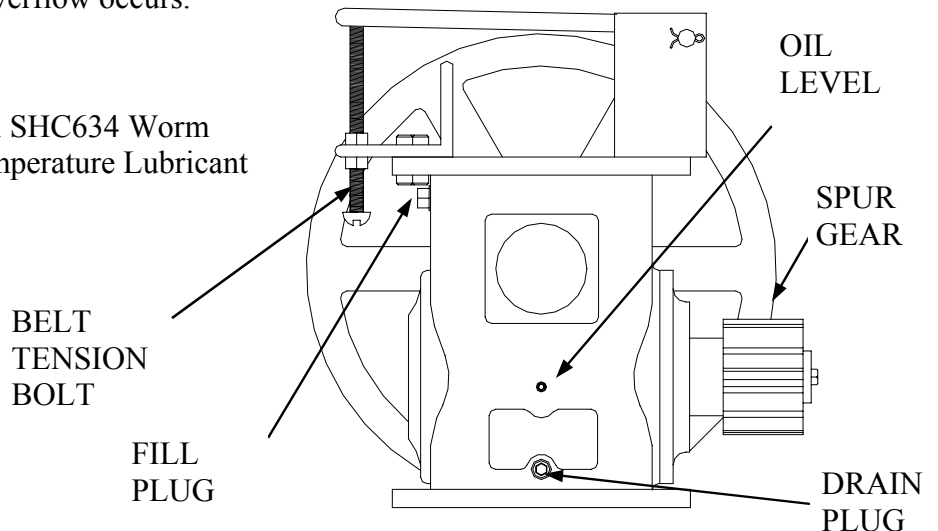
When wood is burned slowly, it produces tar and other organic vapors which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow burning fire. As a result, creosote residue accumulates on the flue lining. When ignited, this creosote makes an extremely hot fire.

IF CREOSOTE HAS ACCUMULATED, IT SHOULD BE REMOVED TO REDUCE THE RISK OF A CHIMNEY FIRE.

3 MONTH INTERVAL

1. Check the oil level in the Gearbox. To check, remove the Level Plug located on the right side of the Gearbox and see if the oil level is up to this point. If no oil is visible, add oil until overflow occurs.

NOTE: Use Synthetic Mobil SHC634 Worm Gear Speed reducer High Temperature Lubricant or equivalent.

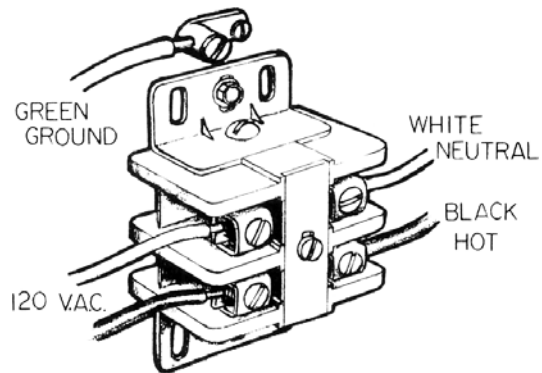


2. Check gears for proper mesh and for uneven wear. Re-align if necessary.
3. Spread thin layer of grease on small and large spur gear. (Do not use excessive amount).
4. Check belt tension. It should be approximately 1/4" flex when belt is depressed. Re-adjust if necessary. (To adjust belt, loosen nuts directly above gearbox and adjust upward or downward for proper adjustment, then re-tighten nuts.)
5. The flue pipe should be carefully and thoroughly cleaned if necessary.

ELECTRICAL INSTRUCTIONS

ELECTRICAL REQUIREMENTS:

120 Volts A.C., 60 hz.,
2 wire, single phase,
15 amp wiring required.



WARNING:

**CHASSIS MUST BE GROUNDED TO PREVENT POSSIBLE SHOCK HAZARD.
DO NOT ASSUME A PLUMBING LINE WILL PROVIDE SUCH A GROUND.**

WARRANTY IS VOID IF UNIT IS CONNECTED TO ANY VOLTAGE OTHER THAN SPECIFIED ABOVE AND ON NAMEPLATE.

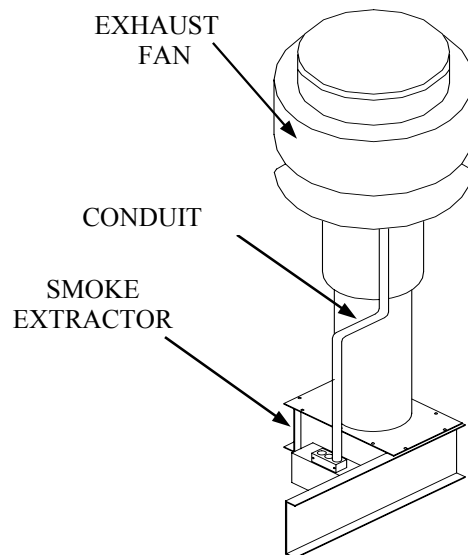
1. Electrician must provide the conduit and wire for hookup.
2. Power is to be left **OFF** throughout installation.
3. Electrical Service is connected via the factory supplied power cord located on the left front corner of the oven.

4. On models with optional Smoke Extractor, electrician must provide conduit and wire for hookup from Junction Box above the Smoke Extractor Motor on the top of the pit to the Exhaust fan. Make electrical connections inside the Junction box.

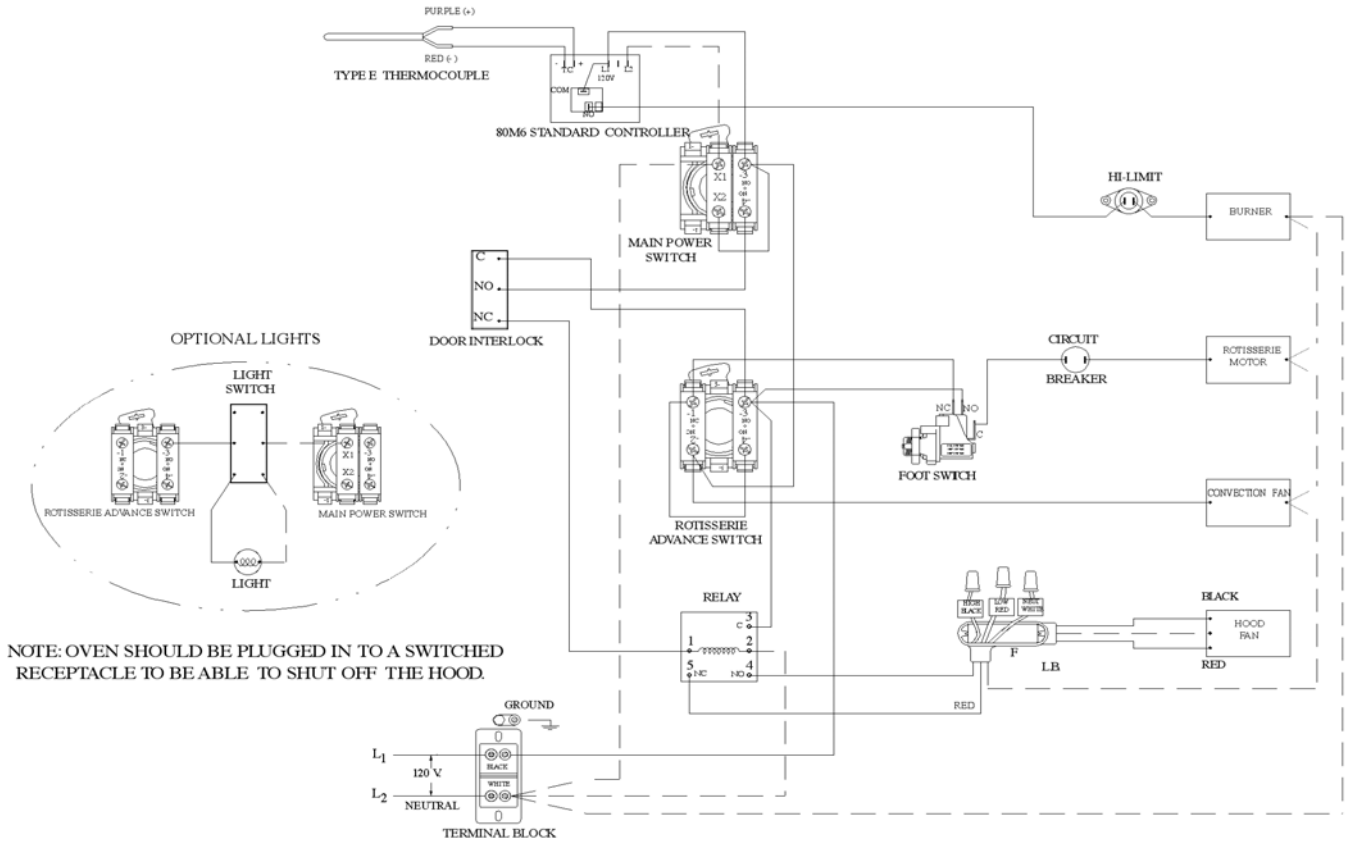
NOTE: THIS IS NOT A POWER SUPPLY CONNECTION. IT IS FOR A FAN CONNECTION ONLY.

NOTE: 125 V.A.C., 1/4 hp
maximum connected load,
1100 cfm fan rating recommended.

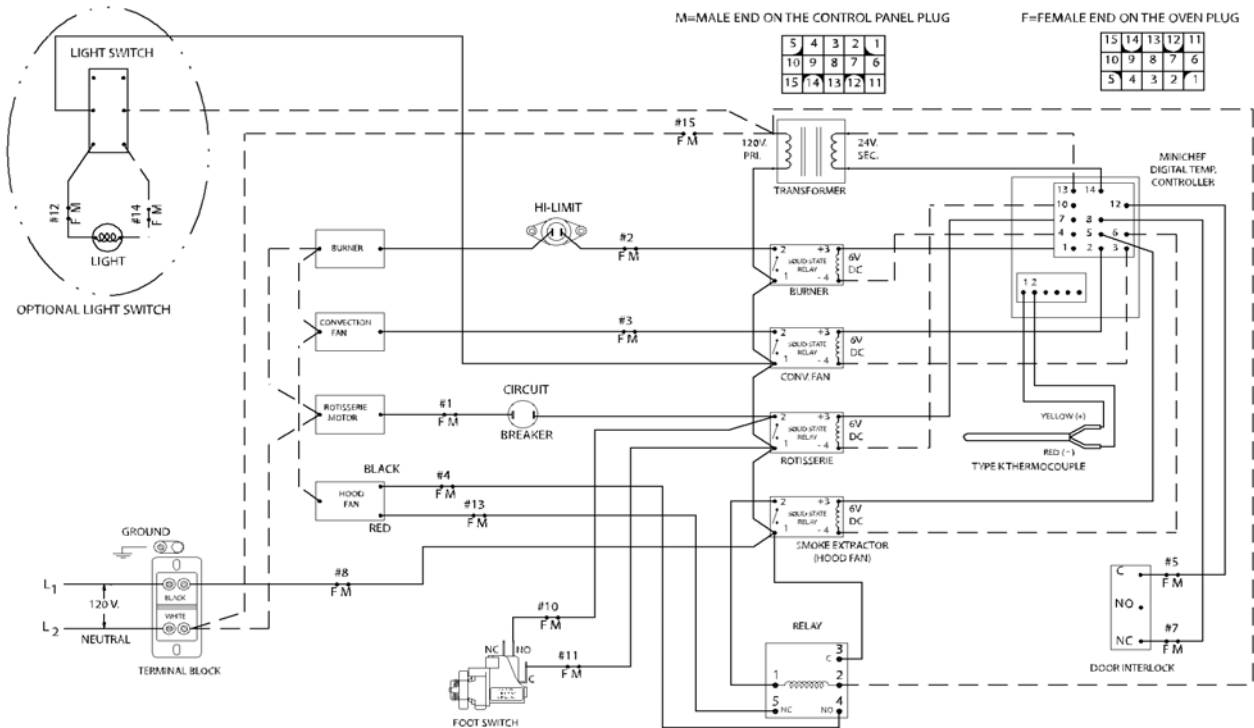
5. If venting or gas connections are to be done later, be sure that power is **OFF**.



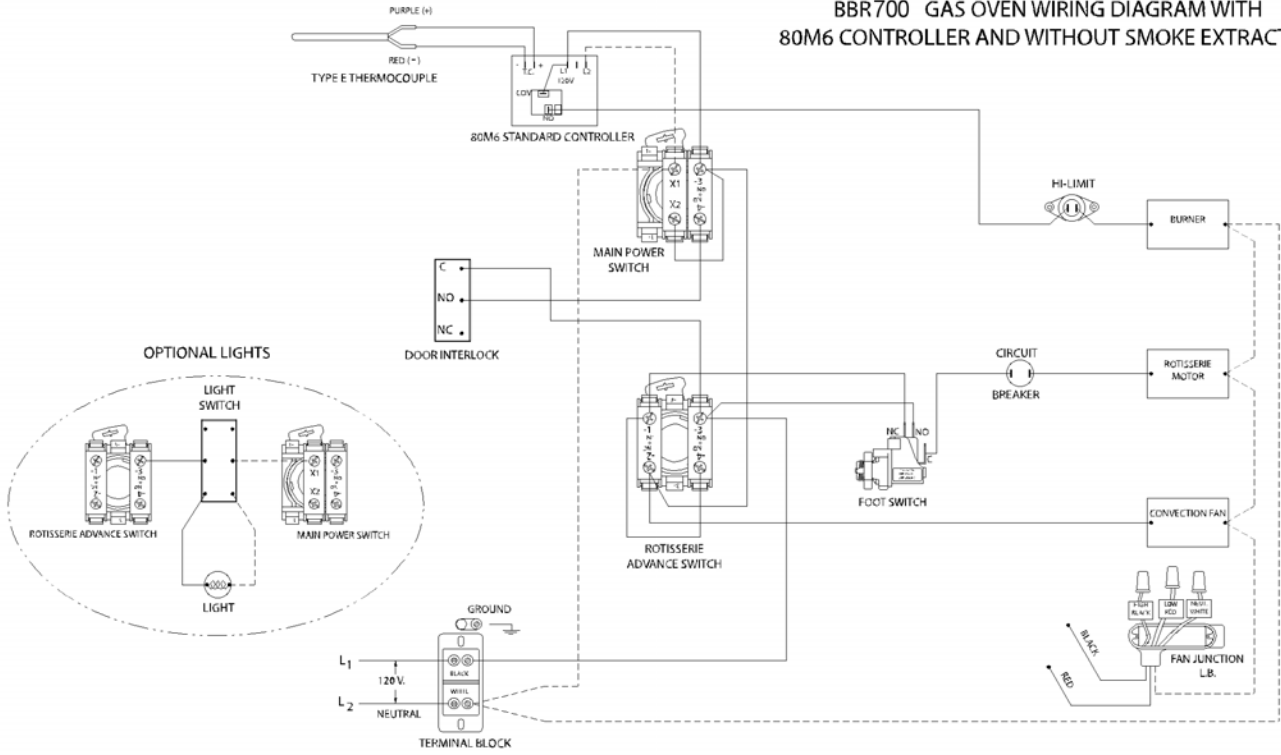
**BBR 700 GAS OVEN WIRING DIAGRAM WITH
80M6 CONTROLLER AND WITH A TWO SPEED EXHAUST FAN**



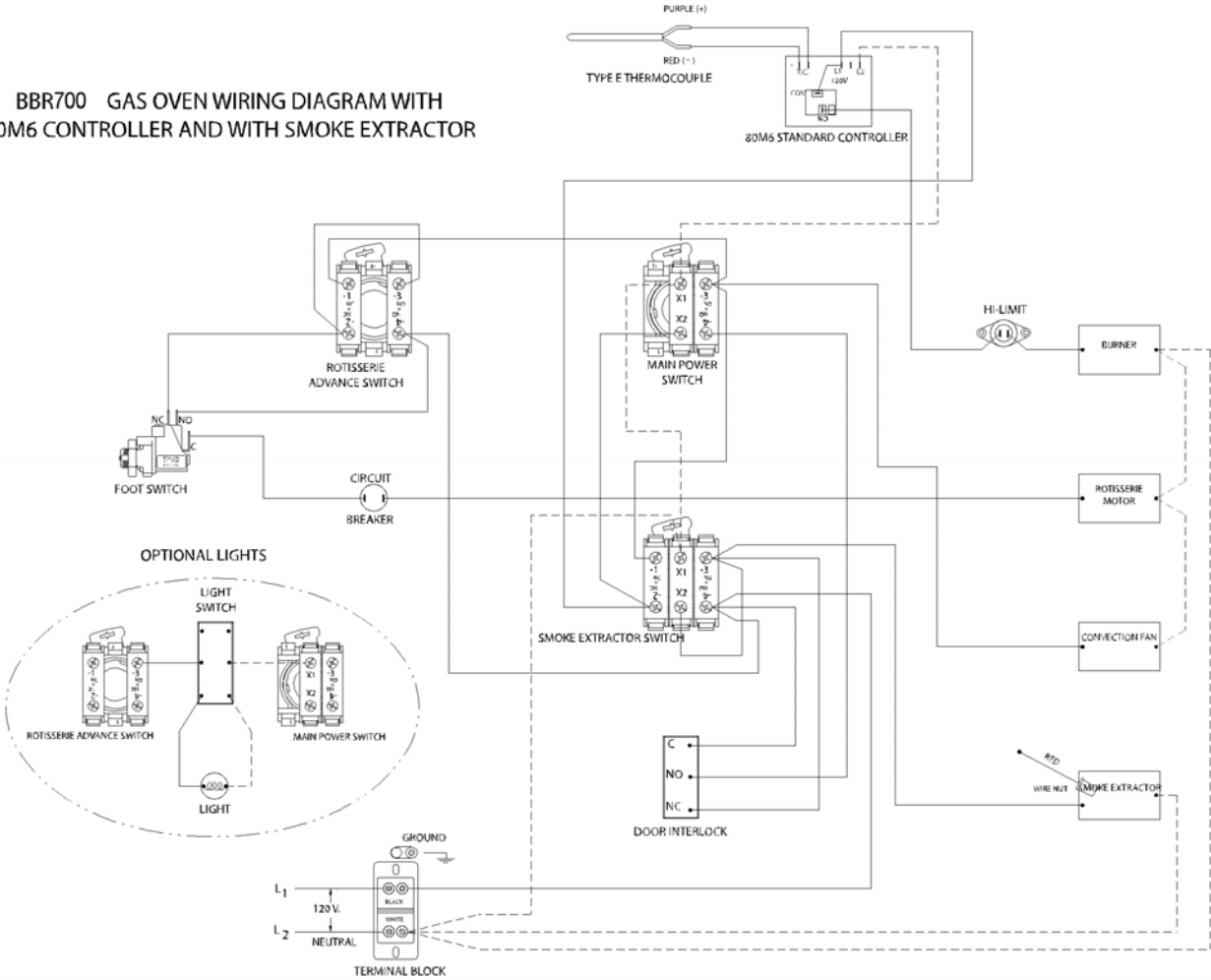
**BBR700 GAS OVEN WIRING DIAGRAM WITH
MINICHEF DIGITAL CONTROL AND TWO SPEED EXHAUST FAN**



BBR700 GAS OVEN WIRING DIAGRAM WITH 80M6 CONTROLLER AND WITHOUT SMOKE EXTRACTOR



BBR700 GAS OVEN WIRING DIAGRAM WITH 80M6 CONTROLLER AND WITH SMOKE EXTRACTOR



ITEMS TO CHECK BEFORE FIRING BURNER

IMPORTANT

WARNING: IMPROPER GAS HOOKUP WILL VOID WARRANTY AND COULD RESULT IN A HAZARDOUS CONDITION.

1. Gas line **MUST** be installed by a competent technician, and in accordance with this Manual.
2. Gas line **MUST** include an easily accessible manual shutoff valve, drip leg, and pressure gauge port.
3. Gas pipe size **MUST** be in accordance with the Pipe Capacity Chart in this Manual.
4. Gas line **MUST** be tested for leaks under pressure.
5. Gas Line **MUST** be purged to remove any air in the system.
6. Gas line pressure **MUST** be checked and **MUST NOT** exceed the maximum pressure specified in the Burner Specifications in this Manual.
7. Burner Orifice **MUST** correlate with the type of gas being supplied, as specified in the Burner Specifications in this Manual.

BURNER SPECIFICATIONS

Burner Model: Wayne P250-EP

Firing Capacity: Maximum Input 125,000 BTU/HR

Fuels: Natural and L.P. Gases

Electrical: 120 V.A.C., 60 hz, 1 ph

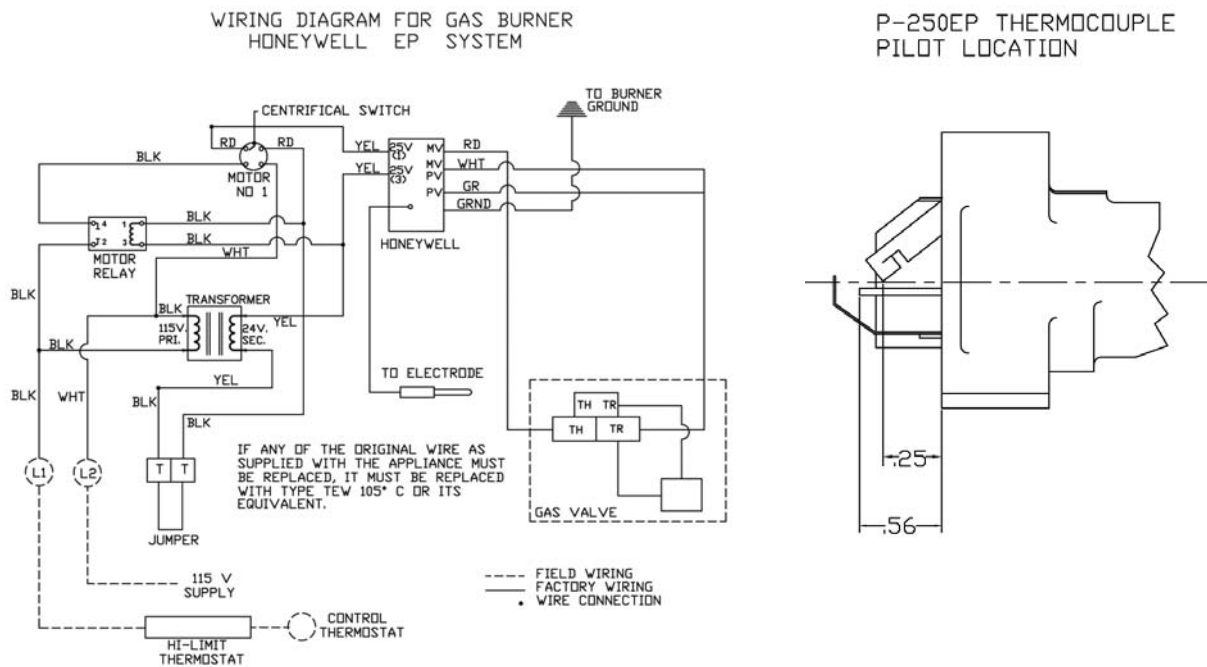
Orifice Sizes: Natural Gas - #5 (.205)
L.P. Gas - 1/8" (.125)

NOTE: Orifice and valve setting must correlate with type of gas being supplied.

Gas Supply Line Pressure: Natural - 4.5" W.C. Minimum 10.0" W.C Maximum L.P. - 11.0" W.C. Minimum 13.0" W.C. Maximum

MANIFOLD PRESSURE: Natural - 3.5" W.C. L.P. - 10.0" W.C.

GAS VALVE: Control Knob must be ON.



GAS PIPING INSTRUCTIONS

1. **READ ALL GAS PIPING INSTRUCTIONS CAREFULLY BEFORE MAKING GAS CONNECTIONS.**

WARNING: IMPROPER GAS HOOKUP WILL VOID WARRANTY AND COULD RESULT IN HAZARDOUS CONDITION.

2. Connect the gas line to the 1/2 inch piping that extends from the Gas Burner. A 1/2 inch N.P.T. fitting is required.

NOTE: All piping must comply with local codes and ordinances of the National Gas Code NFPA #54.

3. The gas line should be a separate supply direct from the meter to the Burner. It is recommended that a new pipe be used and located so that a minimum amount of work will be required in future servicing. The piping should be so installed as to be durable, substantial, and gas tight. It should be free from cutting burrs and defects in structure and threading. Cast iron fittings or aluminum tubing should not be used for the main gas circuit. Joint compounds (pipe dope) should be used sparingly on male threads only, and be approved for all gases.

NOTE: The building structure should not be weakened by installation of the gas piping. The piping should not be supported by other piping, but should be firmly supported by pipe hooks, straps, bands, or hangers. Butt or lap welded pipe should not be bent.

4. The Pipe Capacity Chart must be used to determine the size pipe to use from the meter to the Burner.

PIPE SIZE	PIPE CAPACITY CHART	
	MAXIMUM LENGTH FT.	
	NAT.	L.P.
3/8	-	10
1/2	10	30
3/4	70	150
1	200	250
1 1/4	250	-

FOR GAS PRESSURE OF 0.5 PSIG OR LESS BASED ON A 0.6 AND 1.5 SPECIFIC GRAVITY GAS.

5. **TEST PIPING FOR LEAKS.** Before turning gas under pressure into piping, all openings from which gas can escape must be closed. Immediately after turning on gas, the system should be checked for leaks. This can be done by watching the 1/2 cubic foot test dial for 5 minutes to show any movement, or by soaping each pipe connection and watching for bubbles. If leak is found, make the necessary repairs and repeat the above test.

NOTE: Defective pipes or fittings should be replaced and not repaired. Never use a flame or fire of any form to locate gas leaks; use a soap solution.

6. After the piping and meter have been checked completely, **PURGE THE SYSTEM OF AIR. DO NOT** bleed the air inside the unit. Be sure to relight all the gas pilots on other appliances.

NOTE: The burner and its individual shutoff valve must be disconnected from the gas supply piping system during any pressure testing at excess of 1/2 psig.

VENTING INSTRUCTIONS

1. The model BBR-700 should be vented by one of the two following methods.

(A) DIRECT VENT—Direct vent installations should comply with the National Fire Protection Association (NFPA) Standard No. 96.

NOTE: Refer to the Direct Vent diagram on page 18.

(B) VENT HOOD—Vent Hood installations should comply with the National Fire Protection Association (NFPA) Standard No. 96.

NOTE: Refer to Vent Hood diagram on page 18.

2. It is recommended that Local Code Officials and a Commercial Kitchen Ventilation Contractor be consulted prior to installation.

3. Provisions must be made for adequate air supply for the oven. If the oven is to be installed in a sealed room or building utilizing exhaust fans, the room must be supplied with a return air system to eliminate negative air pressure in the room or building. Return air must be equal or in excess of the exhausted air.

CAUTION:

(A) Negative air pressure on a direct vented oven will cause smoke to exit from the Draft Diverter into the room.

(B) Do not use elbows or offsets in the 6” or 10” Chimneys of a direct vented oven.

4. Unit must be level for proper grease drainage.

5. Minimum spacings to combustible materials.

Back—2”

Left Side—18” (Access for service)

Right Side—2”

Top—18”

Front—48” (Access for loading and unloading product)

Chimney Connectors—18”

Floor—May be combustible material.

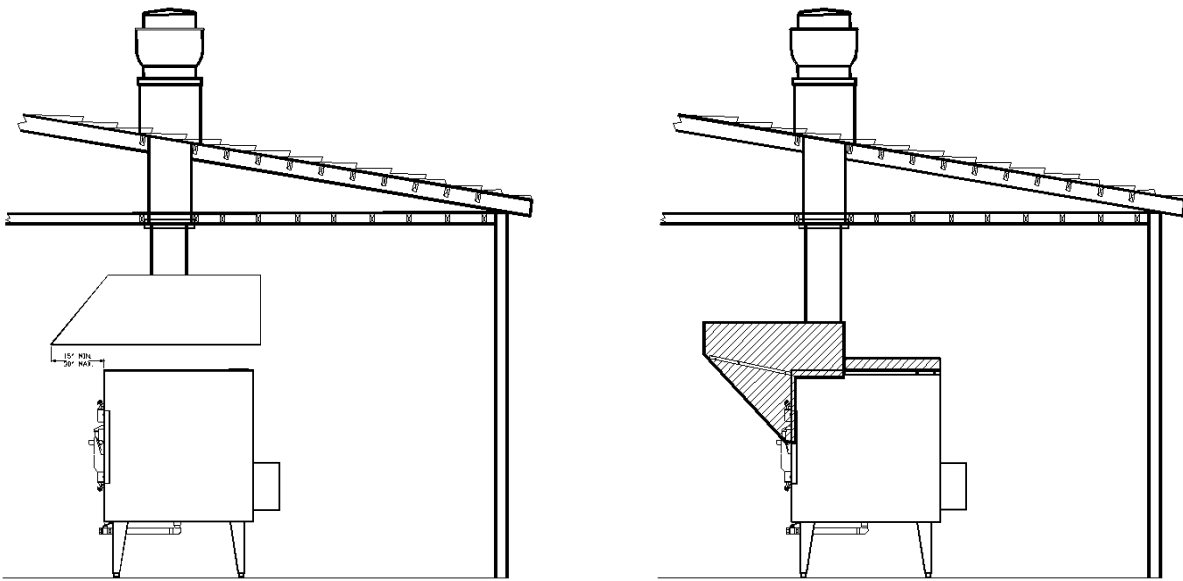
NOTE: For through the wall installation, use BBR insulation kit if the wall is constructed of combustible material.

VENTING INSTALLATIONS

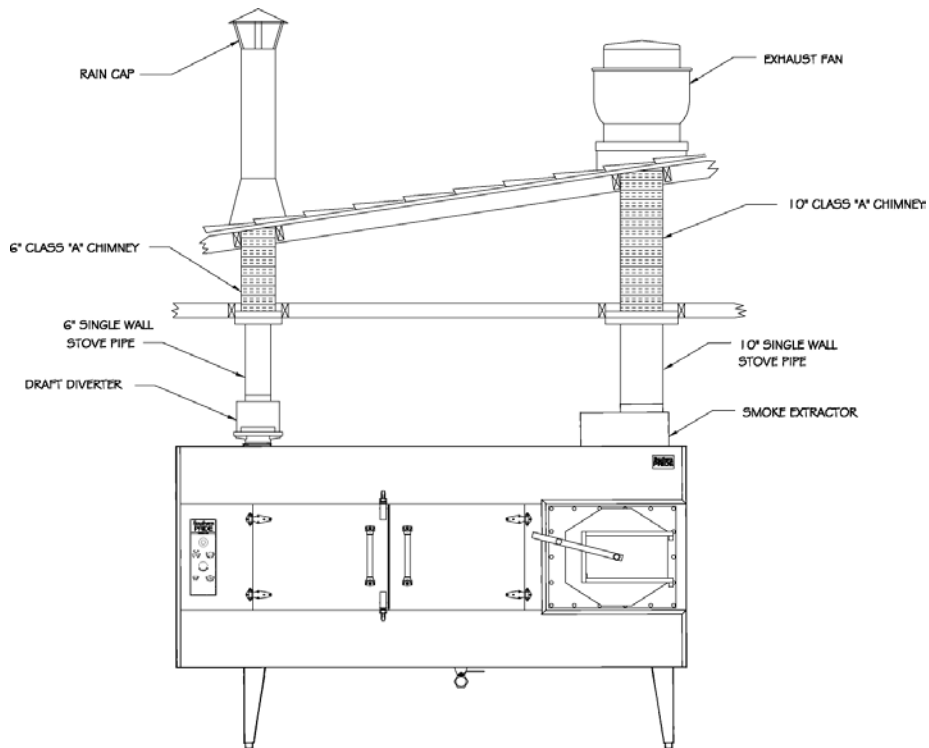
IMPORTANT

Venting should conform with the National Fire Protection Association (NFPA) Standard No. 96

NOTE: Local Code Officials should be Consulted prior to installation.



Direct Vent Diagram for BBR-700 Series



BBR 700-FL REPLACEMENT PARTS LIST

PART NO.	DESCRIPTION
0304	F66 High Temp. Food Grease
1006	Control Thermostat
1004	Bi Metal High Limit
1040	Convection Fan Motor
1041	Gas Burner
1060	Smoke Extractor Motor
1062	Transformer (Gas Burner Part)
1068	4 Amp Circuit Breaker
1070	Motor Switch Relay (Gas Burner Part)
1076	Blower Motor (Gas Burner Part)
1080C	Main Power Switch
1081C	Smoke Extractor Switch
1082C	Rotisserie Advance Switch
1084	Gas Valve (Specify Natural or L.P. Gas)
1085	EP Electrode (Specify Natural or L.P. Gas)
1086	High Voltage Lead
1087	Control Module (Gas Burner Part)
1089-2	2' Type E Thermocouple
1090	Digital Control (Optional)
1092	10 AMP Solid State Relay (Optional)
1098-2	2' Type K Thermocouple (Optional)
1259-2	Control Thermostat Knob
2004-1	Food Rack 12" x 60"
2029-1	Firebox Door Gasket
2029-2	Firebox Gasket Clamp
2426	8" Cooling Fan Blade (outside)
2428-L	10" Smoke Fan Blade (inside)
2435	2" Thermometer
2452	Gas Regulator
2467	2" Ball Valve (Grease Drain)
4188G	BBR-700 Double Door Gasket

**ONE YEAR LIMITED WARRANTY
(CONSULT FACTORY FOR DETAILS)
90 DAY LABOR WARRANTY (PRE AUTHORIZED)**

Southern Pride guarantees all new equipment of its manufacture to be free of defects in material and factory workmanship for a period of one year provided that the equipment is installed in the Continental United States, Alaska, or Hawaii and operated according to the Owner's Manual while located at the original address of installation, the Warranty Registration Card has been completed and returned to the factory within fifteen (15) days after installation, and a start-up has been performed by an authorized service agent.

Southern Pride's obligation under this warranty is limited to one of the following options with the option applicable to be selected by Southern Pride at the sole discretion of Southern Pride.

1. Owner is to return part, freight PREPAID. Southern Pride is to repair it at own expense if defective, and ship part back to owner freight collect.
2. Southern Pride is to furnish replacement part, freight collect, without requesting return of the defective part.
3. Southern Pride is to furnish replacement part, freight collect, in exchange for return of the defective part, freight collect.

Under certain circumstances, Southern Pride will reimburse owner for limited labor costs in replacing parts during a period of not more than ninety (90) days after installation, **(provided that work is authorized prior to being done and confirmed by Southern Pride's Service Manager.)**

Because Southern Pride does not and cannot control the owner's installation, use and maintenance of equipment manufactured by Southern Pride, this warranty does not cover: any equipment installed improperly; any equipment calibrated after start-up and acceptance; any component disassembled in the field, damage due to improper cleaning, i.e. burner (hosing or "watering down" machines will cause electrical failures not covered by warranty); blown fuses, light bulbs, gaskets, electric elements and accessory components not installed or manufactured by Southern Pride. Shipping damage must be reported to the carrier and is not covered under this warranty.

Southern Pride will not be liable for damage as a result of improper installation, misuse, abuse, alteration of original design, incorrect voltage, **unauthorized service**, or breakage of fragile items. Southern Pride will not be liable for any loss or consequential damage or expense accruing directly or indirectly from the use of equipment covered by this warranty, including any production or product losses or other damages which may occur as a result of equipment malfunction or failure. This warranty does not cover cooking performance, which is a function of food types, textures, temperatures and other variables chosen by the owner and over which Southern Pride has no control. The effect of corrosion, fire and normal wear on the equipment or component parts is not covered by this warranty. This warranty does not apply to damage caused by accident or to damage caused by the negligence of the owner and the employees of the owner, or to damage caused by lightning generated electrical current or any other Act of God whatsoever. This warranty does not apply to any equipment bearing a serial number which has been tampered with or altered.

This warranty is exclusive and is in lieu of all other warranties, express or implied, including any implied warranty or merchantability or fitness for particular purpose, each of which is hereby expressly disclaimed. The remedies described above are exclusive, and, in no event shall Southern Pride be liable for special, consequential or incidental damages for the breach or delay in performance of warranty.

TERMS AND CONDITIONS

For purposes of definition and interpretation, the term "Seller" as used herein refers to Southern Pride, and the term "Buyer" refers to the originator of a specific purchase order to Southern Pride.

Possession of a price list does not necessarily constitute an offer to sell by Southern Pride. Prices and specifications are subject to change without notice. All items will be invoiced at prices in effect at time of shipment. Equipment prices do not include federal, state, city or local taxes which may apply, and all sales are subject thereto. No order, whether written or oral, shall result in a contract, unless it is accepted and acknowledged in writing by Seller at Seller's office in Marion, Illinois.

Shipping weights are approximate and all prices are quoted F.O.B. Marion, Illinois. All "common carrier" shipped equipment shall be domestic crated; all others shall be uncrated and subject to delivery charge per zone chart. Any equipment held for shipment upon Buyer's request beyond the delivery date specified on original purchase order, will be due and payable within terms and will result in storage charges.

Delivery estimates are figured from date written orders are received and accepted by Seller. Seller will meet Buyer's delivery request as nearly as possible but does not guarantee shipment nor delivery on any particular date. Seller reserves the right to ship merchandise via any responsible carrier. Seller's responsibility ceases upon acceptance by carrier. Buyer is expected to examine contents of shipments and immediately report any damage to carrier authorities.

Payment terms shall be 30% deposit with order; balance prior to delivery unless otherwise agreed in writing by Seller. Returns of any merchandise may not be made without Seller's written approval, prior to return. Seller shall impose a 20% restocking charge for handling of any returns. All cancellations must be in writing. Cancellations are also subject to a 20% fee.