Intermodal Freight Transportation and Railroads David B. Clarke University of Tennessee





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## Definition

- Intermodal shipment: a freight shipment that moves between origin and destination using two or more modes of transportation
- Types of intermodalism:
  - unitized
  - bulk

 Growth of unitized intermodal shipments has been a spectacular trend in transportation

#### Intermodal Operations

- Service marketed by railroad, motor carrier, steamship line, or third party
- Roles of modes
  - Motor carriers perform pick-up and delivery
  - Railroads perform land-side line-haul
  - Steamship lines perform intercontinental movement
- Terminal facilities provided by port, steamship line, railroad, customer, or third party

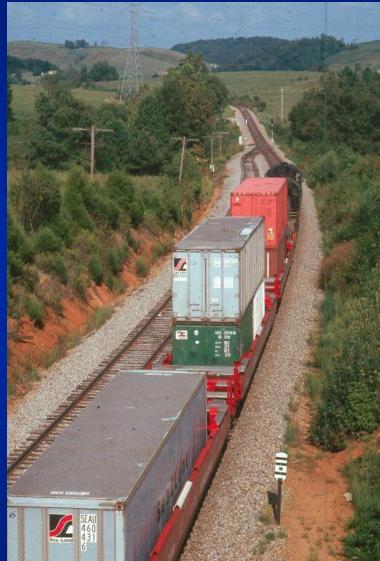
### **Types of Service**

- Railroad intermodal transportation is typically described as either:
  - Trailer on flatcar (TOFC)
  - Container on flatcar (COFC)
- These categories no longer cover all types of service (e.g., RoadRailer)
- Current intermodal rail cars don't necessarily resemble flatcars.



(Above) TOFC Train, Union Pacific RR, Austin TX

(Right) Double stack COFC, Norfolk Southern Ry, Greeneville, TN

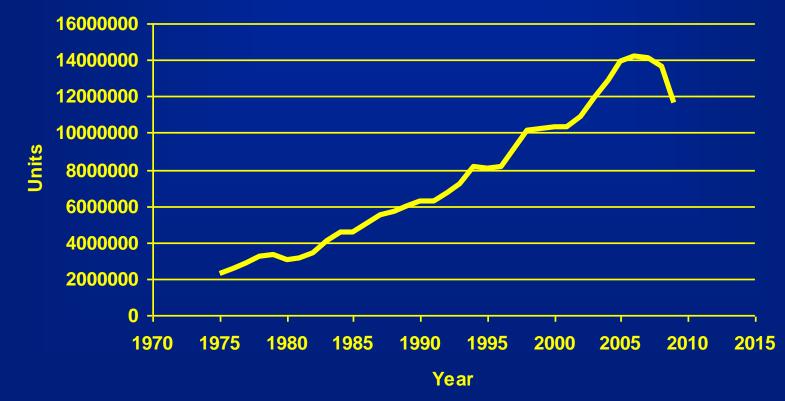


#### Rail Intermodal Traffic Growth

- Railroads began offering TOFC service in the late 1950s
  - many small, non-mechanized terminals
  - service in general freight trains
- Trailer Train Corporation (now TTX) was formed to handle equipment pool
- COFC service paralleled the rise of marine containers
- Rise of global trade propelled COFC growth during 1980s

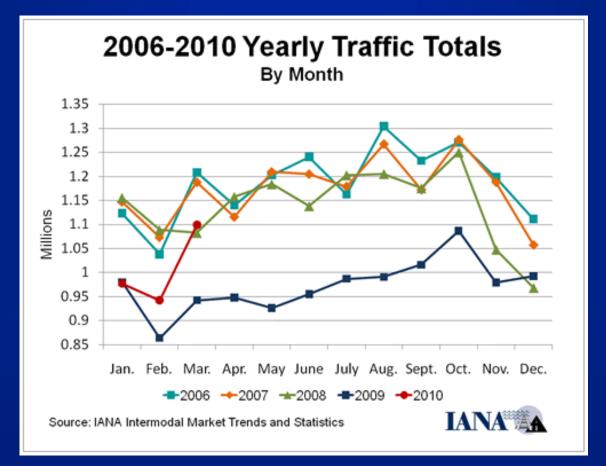
## **HISTORIC GROWTH**

Annual Intermodal Volumes (Sources: AAR & IANA)



The economic recession has affected recent intermodal trends, in common with all freight movement.

#### **Recent Traffic Trends**



# Intermodal Truck/Rail Comparison

| Source: BNSF Railway                        | Truck   | Intermodal Train   |
|---|---|--|
| Unit of Shipment                            | 1 truckload   | 1 train (250 truckloads)   |
| Labor (2000 mile trip)                      | 1 person  | 26 people (1 train)  |
| Frequency of Service                        | Daily / Hourly  | Daily (if volume warrants)<br>Often less than daily                              |
| Annual Volume Required for<br>Daily Service | 365   | 91,250   |
| Transit                                     | Mile/day: 500<br>Average MPH: 50<br>Operates: 10 hrs/day                        | Mile/day: 500<br>Average MPH: 21<br>Operates: 24 hrs/day                         |
| Route Infrastructure                        | Unlimited use of Federal and State road system                                  | Use of privately owned rail<br>network with limited use of<br>alternate networks |
| Route Options                               | Virtually unlimited:<br>many route options<br>between origin and<br>destination | Normally just one viable<br>route between origin and<br>destination              |

#### **Relative Costs**

DeBoer provided the following cost indices for a 1,000 mile haul:

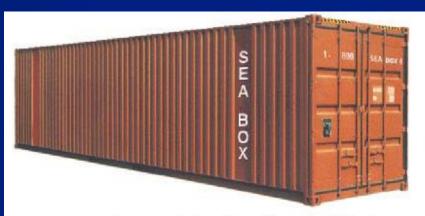
| 89' railcar with TOFC | 0.55 |
|-----------------------|------|
| 89' railcar with COFC | 0.53 |
| Double stack railcar  | 0.41 |
| RoadRailer            | 0.57 |
| Truck                 | 1.00 |

## **Intermodal Containers**

- Allow unitized movement of goods
- Domestic and international versions
- Configurations include box, tank, flatbed
- Stackable
- Dimensions
  - length

• 20 ft, 40 ft, 45 ft for international use

- 48 ft, 53 ft for domestic use
- width = 96" international, 102" domestic
- height = 4', 8', 8'-6", 9-6"



#### 40' x 9'6" Steel Dry Freight High Cube Refurbished

| Sea Box, Inc. Container Types | Length   |                           | Hei      | Height     |                | Width    |          | pening |                        |
|-------------------------------|----------|---------------------------|----------|------------|----------------|----------|----------|--------|------------------------|
|                               | Exterior | Interior                  | Exterior | Interior   | Exterior       | Interior | Height   | Width  |                        |
| 40' DRY FREIGHT               | 40'0"    | 39'5 1⁄2"                 | 9'6"     | 8'9 7/8"   | 8'0"           | 7'8 ½"   | 8'5 5/8" | 7'8 ½" |                        |
| Sea Box, Inc. Container Types | Tare Wei | are Weight in pounds Payl |          | oad in pou | pounds Gross W |          | Unbie U  |        | Capacity in cubic feet |
| 40' DRY FREIGHT               | 8,930    |                           |          | 58,270     |                | 67,200   |          | 2,681  |                        |

© Sea Box, Inc.

Chassis are normally used for movement of containers over the highway, although flatbed trailers can be used



40' Gooseneck Chassis

| 40' 6" L            | ONG CHASSIS TRAILER                        |
|---------------------|--|
| DESIGNED TO CAR     | RY ONE STANDARD 40' ISO CARGO<br>CONTAINER |
| 48" Main frame heig | ht at rear based on 48" King Pin height.   |
| Tare Weight         | 6,600 LBS + 2%                             |
| Pay Load            | 67,200 LBS                                 |
| Max Gross WT.       | 73,800 LBS                                 |

© Sea Box, Inc.

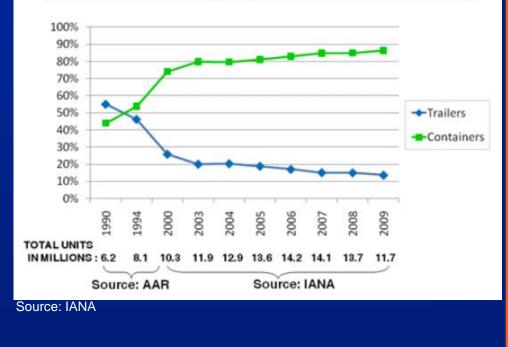
#### Intermodal Trailers

- Common lengths are 28 ft, 48 ft, 53 ft; width is 102 in max.
- 80,000 lb GVW with tractor
- Modified construction to withstand railroad service loads
  - reinforced doors
  - lift rails
- All configurations used; dry van and refrigerator most common

## **Trailer and Container Use Trends**

- High volume of import/export trade drives container growth
- Domestic container traffic is small, but growing
- TOFC service focused on domestic market
- TOFC growth limited by
  - availability of compatible trailers
  - need for long-haul (>750 miles); 88% of truck traffic is less than 500 miles

#### 20 Year Equipment Trends

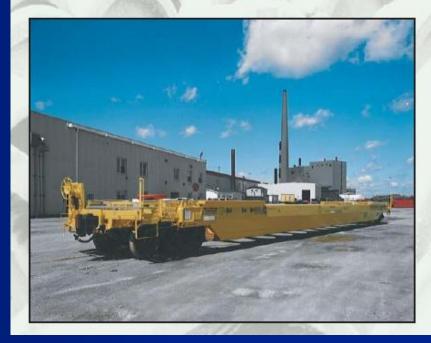


#### MAXI-STACK IV



The Maxi-Stack IV car is the mainstay of the United States domestic double-stack car fleet because it provides the optimum balance between tare weight and capacity. It is a three-unit articulated double-stack car that can handle containers from 20' to 53' long in the well and containers from 40' to 57' in the top position. The Maxi-Stack IV utilizes 70-ton end trucks and 125-ton intermediate trucks. It has a capacity of 116,800 pounds per well.

#### 53' All-Purpose Double-Stack Car



The 53' All-Purpose (AP53) double-stack well car is a single unit designed to maximize flexibility. It can carry either containers or trailers. The AP53 has a 53' well to accommodate containers from 20' to 53' long. It can handle containers from 40' to 53' long in the top position. The AP53 can also accommodate two 28' pup trailers or one long trailer up to 57' long. Each car is capable of carrying nosemounted containers or trailer refrigeration units. The AP53 has 166,000 pounds of capacity per car to handle heavy loads. It can also be configured as a 3-unit drawbar car.

# Mechanized Loading Technology

#### • Gantry crane

- transfer only
- rail or rubber tired
- 25-50 ton lift capacity
- span 32-76 ft
- 5-8 container lift height

#### • Straddle loader

- transfer/storage
- rubber tired
- 50 ton capacity
- span 15-20 feet
- turning radius 35 ft outside
- 2-5 container lift height

#### • Side loader

- transfer/storage
- rubber tired
- 22-45 ton lift capacity
- turning radius 20 ft to 52ft requires aisles 30ft min to 75ft ideal
- 2-3 container lift height

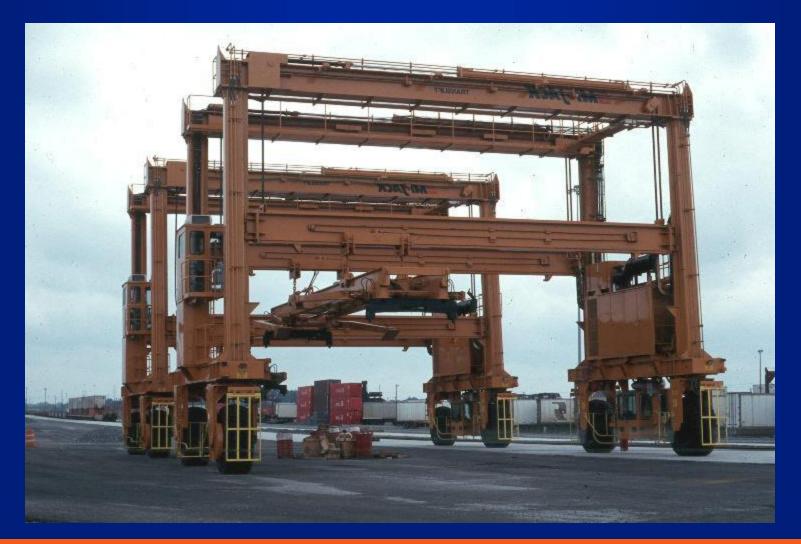
#### Reach loader

- transfer/storage
- rubber tired
- 50 ton lift capacity
- 5-8 container lift height

## **Marine Gantry Cranes**



# **Rubber Tired Straddle Loader**



## **Side Loader**



## **Reach Loader**



Image from Mi-Jack Products, Inc.

# Lift Spreader Assembly



# Carless Technologies The RoadRailer® may be handled over the highway like any conventional semitrailer

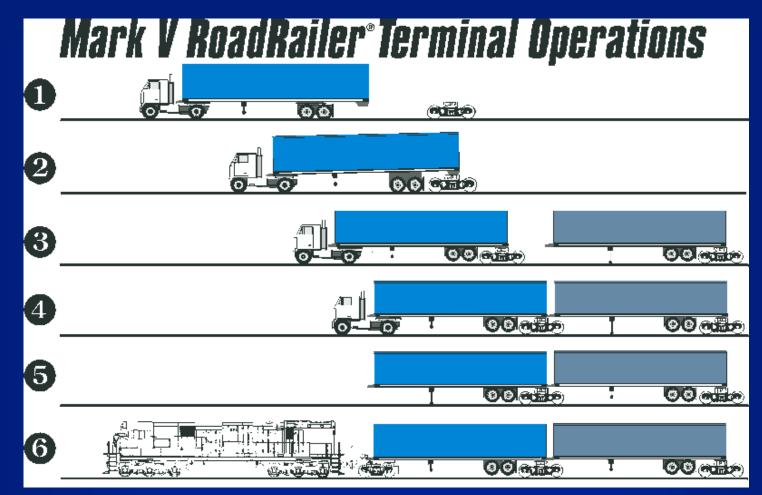


#### Or coupled in trains of up to 125 units



**Coupler Mate** 

Bogie



- 1. Hostler trailer positions trailer.
- 2. Trailer air suspension lifts rear of trailer, tractor backs trailer onto rail bogie.
- 3. Trailer air suspension is vented. Steel coil springs lift tires clear of rail.
- 4. Tractor backs trailer to coupling with balance of train.
- 5. Tractor leaves leading trailer on landing gear. Air lines are connected and landing gear is raised on second trailer.
- 6. Rail locomotive backs CouplerMate® to trailer. Air lines are connected and landing gear is raised on all trailers.

#### Source: Wabash National Corporation

#### **Intermodal Terminal Elements**

- Provision for loading/unloading railcars
- Box storage (long term or temporary)
- Vehicle storage (railcars/trailers/chassis)
- Check-in/check-out control
- Vehicle and box servicing/repair
- Security and lighting
- Office and administration
- Information systems
- Vehicle scales

#### **Roberts Bank, BC Marine Terminal**



## Marion, AR Intermodal Terminal

**Union Pacific Mainline** 

Storage Tracks (8)

Ramp Tracks (4)

Annual box capacity: 375,000 Ground storage: 2,600 boxes Ramp track capacity: 326 cars Storage track capacity: 748 cars Length shown ≈ 2 mi Parcel width ≈ 960 ft

Image from GoogleEarth

Access Road -

**Truck Gates** 

8 lanes

## **Factors in Terminal Location**

- Access to railroad and highway system
- Area, configuration, and topography of site
- Cost to acquire site and provide infrastructure
- Adjacent land uses
- Proximity to customer base
- Ability to accommodate future growth
- Local support

## **Terminal Design**

- Low volume (<100,000 annual lifts)</li>
  - side loader operation
  - rail loading tracks of 500-1000 ft length
  - 110 feet separation between tracks
  - separate parking areas for road vehicles
  - one way highway traffic circulation
- Medium volume (100,000-500,000 annual lifts)
  - rail loading tracks 1,000-3,000 ft stubbed or flow-through
  - side loader or straddle loader operation
- High volume (>500,000 annual lifts)
  - rail unloading tracks 3,000 to 8,000 ft, flow through preferred
  - straddle loader or gantry operation
- In all cases, a linear design is preferable

## Future Issues for Intermodalism

#### Improving the railroad system

- adding capacity to handle more business
- matching truck service characteristics
- increasing efficiency of intermodal equipment

#### • Funding needed improvements

- private sector
- public sector
- public-private partnerships

• Developing a short-haul intermodal system

- currently, intermodal is competitive for shipments
  >750 mi
- 88% of truck trips are 500 mi or less

# Intermodal Trains and Railway Infrastructure

#### Intermodal trains must be service competitive with trucks

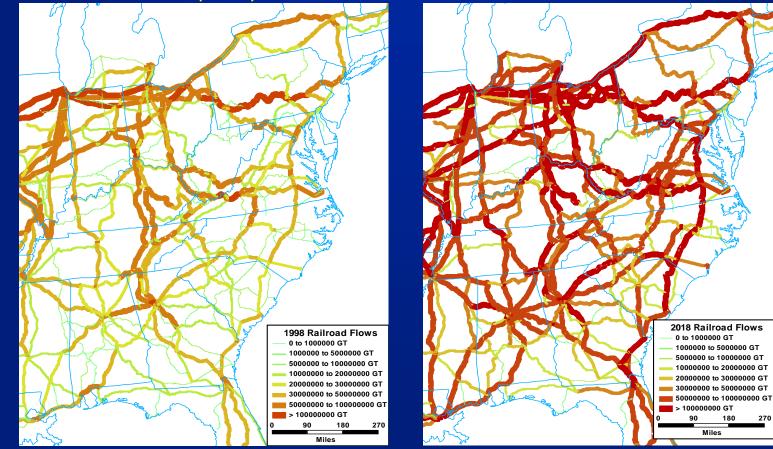
- maximum speeds of 50-70 mph typical; such speeds
  - consume track capacity
  - require appropriate control system
  - require high train power/weight ratio
  - require higher track and alignment standards
- schedule requirements provide operating challenge
- Train lengths to 7,500 ft routine; may reach 10,000 ft if conditions permit
  - adequate passing siding length needed on single track lines
  - multiple main track provides better capacity and operational flexibility, at higher cost
  - careful terminal design needed to avoid conflict with mainline operations

• Double stack trains need adequate clearances (20' 3" min)

#### **The Railroad Capacity Issue**

1998 (Actual)

2018 (Forecast)



90

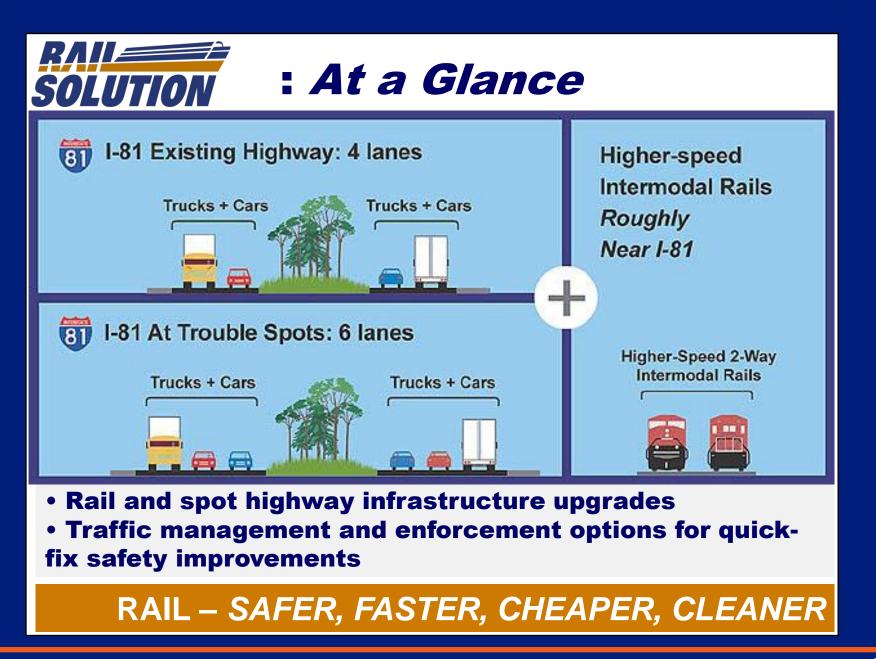
180

Miles

270

## **Intermodal Corridors**





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