

*Otto Bock*<sup>®</sup>

QUALITY FOR LIFE



# **Motus Service Manual**





## Service Instructions for the Motus Adaptive Wheelchair

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# 1 Introduction

## 1.1 Preface

Regular maintenance is important – it improves the safety and increases the lifespan of the product.

All Mobility products should be inspected and serviced once a year.

However, if the product is used frequently, or if it is used by growing children or patients with changing clinical conditions, we recommend readjusting and servicing the product every 6 months.

Only use original spare parts for all service and maintenance.

The service and maintenance tasks described here should only be completed by trained, qualified personnel and not by the wheelchair user.

This service and maintenance manual refers to the spare parts catalogues and instructions for use for the products described. Please use these documents together.

Use the maintenance plan (check list) as a template for making copies. Retain completed maintenance schedules and provide the customer with a copy.

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	Instructions for use	Spare parts catalogue
Motus	647G232=D/GB	

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## 1.2 Technical Support

The Otto Bock Team of your country will be pleased to answer your technical questions. Contact addresses and telephone numbers are listed on the last page of this manual.

## 2 Safety Instructions

### 2.1 Explanation of Symbols

**CAUTION** Warnings regarding possible risks of accident or injury.

**NOTICE** Warnings regarding possible technical damage.

**INFORMATION** Information regarding operation. Information for service personnel.

### 2.2 General Safety Instructions

#### INFORMATION

Please read the service and maintenance instructions before commencing work. Familiarize yourself with the functions of the product. If you are not familiar with the product, read the instructions for use before inspecting the product.

If you do not have a copy of the instructions for use, you can order one from the manufacturer (see the overview of all Otto Bock branches "Otto Bock Worldwide"). You can also download documents from our homepage: [www.ottobock.de](http://www.ottobock.de) or [www.ottobock.com](http://www.ottobock.com).

#### CAUTION

**Risk of injury as a result of inappropriate work clothes.** Wear appropriate clothing, including gloves and protective goggles if required.

#### NOTICE

**Damage caused by using inappropriate tools.** Use appropriate tools (refer to page 5).

#### NOTICE

**Damage as a result of unsecured product.** Secure the product to prevent it from tipping over or falling off the workbench.

#### NOTICE

**Damage caused by neglected cleaning.** Clean or disinfect the product before you start the inspection. Consult the instructions for use regarding product care or product specific inspection information.

#### INFORMATION

The screws and nuts for many of the screw connections are equipped with thread lock. If you have to undo such screw connections, replace the nut or screw with a new one equipped with thread lock. If new screws or nuts with thread lock are not available, apply a medium-strength liquid thread lock substance (such as Loctite® 241 or Euro Lock A24.20) to the existing screws.

### 3 Required Tools, Maintenance Schedule

#### 3.1 Required Tools

The following list shows the tools and accessories required for service.



Reversible ratchet handle wrench and sockets, sizes 8 mm - 21 mm



Torque wrench, measurement range 5 - 50 Nm



Wrenches, sizes 8 mm - 24 mm\*



Allen wrenches, sizes 3 mm - 6 mm\*



Screwdrivers, blade width 5 mm



Hammer, approx. 300 g



Stanley knife with standard blade



Pincers and combination pliers



Workbench and vice with plastic jaws and rubber insert



Folding ruler and level



Liquid thread lock "medium strength"



Inner tube repair kit

\* Contained in 481C08=ST010 Tool Set

### 3.2 Maintenance Schedule

Maintenance schedule for regular inspections		<b>Motus</b> - Adaptive Wheelchair -		Customer:			
Item	Component (assembly)	Inspection		(checklist)			
	Serial number:	1.) Function / setting (see 647G232=D/GB Instructions for Use)		2.) Damage / deformation		3.) Screw connections	
A	Frame	· Frame		x		x	
	Frame accessories	· Transport wheels · Anti-tipper · Tip-assist · Crutch holder		x x x x		x x x x	
B	Footrests	· Folding mechanism · Lower leg length adjustment · Angle adjustment		x x x		x x x	
	Footrest accessories	· Lateral heel blocks · Heel band		x x		x x	
C	Seat	· Crossbrace · Seat Upholstery · Seat cushion		x x x		x x	
D	Back / push handles	· Back upholstery · Back height · Angle adjustment · Push handles		x  x x		  x x	
E	Side panels	· Height setting · Swivel mechanism · Removability		x x x		x x	
	Side panel accessories	· Armrest padded/swing-away · Tray		x x		x x	
F	Caster	· Tyres (wear) · Air pressure · Caster journal angle · Screw connection to the frame · Running characteristics of the wheels · Swivelling of the caster forks		x x x x x x		x x x x	
G	Rear wheel	· Tyres (wear) · Air pressure · Running characteristics of the wheels · Spokes · Push rings · Quick-release axles · Wheel camber · Rear wheel attachment device		x x x x x x x x		x x x x x x	
	Rear wheel accessories	· Drum brake · One-arm drive · Wheelbase extension · Spoke protector		x x x x		x x x x	
H	Wheel locks	· Brake function		x		x	
	Wheel lock accessories	· Wheel lock lever extension		x		x	
	Do the settings of the wheelchair comply with the user's requirements?						
The maintenance service was carried out by:				on:			



## 4 Settings / Replacement / Retrofit

### 4.1 Assembly A: Frame

#### 4.1.1 Replacing the Front Frame Part

First remove the rear wheels (Fig. 1). Place the unfolded wheelchair on its side on a flat work surface. Grasp into the pivot lever and remove the footrests (Fig. 2).

Undo and remove the screws of the caster wheel mountings and take the mountings off with the forks and caster wheels still attached to them (Fig. 3).

Undo the screws of the front support brackets and remove them (Fig. 4).



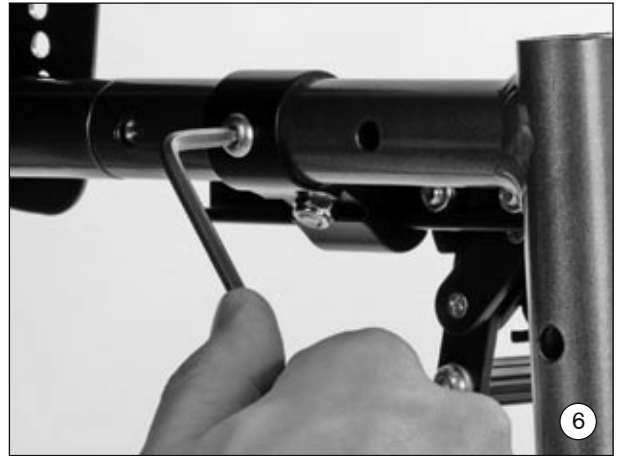
Loosen and remove the screws at the upper frame tube (Fig. 5). Loosen and remove the screws on the inside of the wheel lock clamp fitting (Fig. 6).

You can now pull off the frame part to the front (Fig. 7).

Loosen and remove the screw connection of the clamp fitting and remove the wheel lock (Fig. 8).

Replace the front frame part. For assembly, please proceed in reverse order.

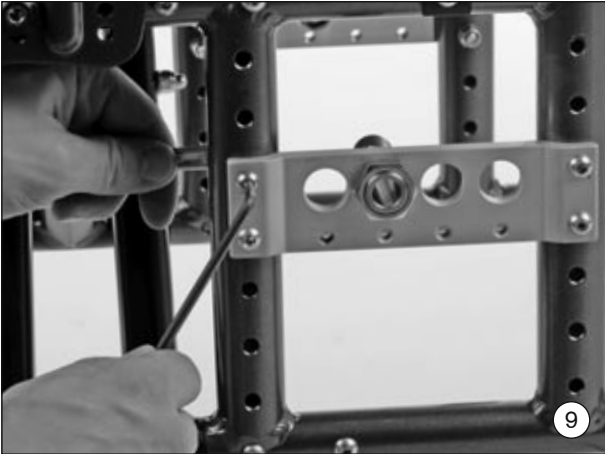
**INFORMATION** Use new screws coated with thread lock for assembling the caster assembly. When attaching the caster mountings, be sure to tighten them to the indicated torque values (see Section 4.6).



#### 4.1.2 Replacing the Rear Frame Part

First remove the rear wheels. Loosen and remove the four screws at the rear wheel adapter (Fig. 9) and remove the adapter.

If applicable, loosen and remove the screw connection between the side panel and back tube (Fig. 10).



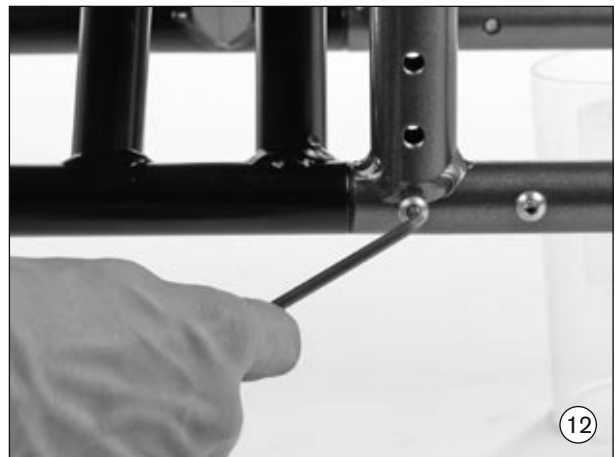
Loosen and remove the screw connection at the upper frame tube (Fig. 11) as well as at the lower frame tube (Fig. 12). Slightly fold the wheelchair and remove the rear support bracket.

Remove the seat padding from the backrest and open the hook and loop straps of the back upholstery. Pull the back tube out of the rear frame part (Fig. 13).

Pull off the rear frame part to the rear (Fig. 14). You can now easily access and remove all the accessory items mounted to the rear frame parts.

Replace the rear frame part. For assembly, please proceed in reverse order.

**INFORMATION** Use new screws coated with thread lock for assembling the frame and the rear wheel adapters.



#### 4.1.3 Replacing the Spacer Sleeve

Loosen and remove the two screw connections between the side panels and frame tube (Fig. 15).

You can now pull the spacer sleeve to the front off the joint tub (Fig. 16).

Replace the spacer. For assembly, please proceed in reverse order.



#### 4.1.4 Replacing / Retrofitting / Setting the Anti-tipper

1. Mount the receiver tube to the frame in the position shown (Fig. 17).
2. Slide the anti-tipper from below into the mounted receiver tube. Tighten the screw connection of the anti-tipper in the uppermost position of the receiver tube as shown (Fig. 18).
3. Adjust the anti-tipper with the length adjustment (Fig. 19).
4. By changing the screw connection in the receiver tube, the anti-tipper can be horizontally adjusted. The anti-tipper wheel must at least completely extend from the rear wheel to the back, and the distance between the wheel and ground should not exceed **5 cm** maximum.





#### 4.1.5 Replacing / Retrofitting / Setting Transport Wheels, Crutch Holder, or Tip-assist

Mount the receiver tube for transport wheels, crutch holder, or tip-assist on the inside of the frame tube as shown (Fig. 20).

**INFORMATION** The receiver tube for the anti-tipper has a slightly different design and cannot be used for these options.

Insert the sleeve provided from below into the receiver tube (Fig. 21). Slide the desired accessory item into the receiver tube until it audibly snaps into place (Fig. 22).

**INFORMATION** If using the crutch holder, an additional hook and loop strap is to be attached to the upper back tube. To do this, loosen and remove the uppermost screw at the back tube. Position the hook and loop strap between the screw and back tube (Fig. 22A) and retighten the screw.





#### 4.1.6 Replacing the Support Brackets

Fix the wheel lock. Slightly fold the wheelchair (Fig. 23). Loosen and remove the oval head screw at the support bracket (Fig. 24) and pull the bracket up to remove it. Replace the support bracket. For assembly, please proceed in reverse order.

Replacement of the rear support bracket takes place correspondingly in the same way. Recommendation: Remove the rear wheel first (Fig. 25).



## 4.2 Assembly B: Footrest

### INFORMATION

Use new screws coated with thread lock or apply a liquid thread lock to the existing screws.

### 4.2.1 Replacing the Footrest Holder

Insert the footrest holders – in laterally turned position – from above into the front frame tubes (Fig. 26).

Turn the footrest holders to the front until the swivel segment engages with the lock. For disassembly, please proceed in reverse order.

For adjusting the lower leg length and for operation, please observe the information given in the Instructions for Use.



### 4.2.2 Replacing the Footrest

Remove the footrest holder. Loosen and remove the lower set screw on the inside of the swivel segment (Fig. 27).

Loosen the upper set screw until the footrest bar can be moved (Fig. 28). Then pull the footrest bar downwards out of the swivel segment.

Replace the footrest. For assembly, please proceed in reverse order.



#### 4.2.3 Replacing the Lock Piece

Remove the footrest holder. Loosen and remove the screw of the lock piece (Fig. 29) and remove the lock piece.

Replace the lock piece. For assembly, please proceed in reverse order.

#### 4.2.4 Replacing the Pivot Bearing

Remove the footrest from the footrest holder. Loosen and remove the screw of the pivot bearing (Fig. 30) and remove the pivot bearing.

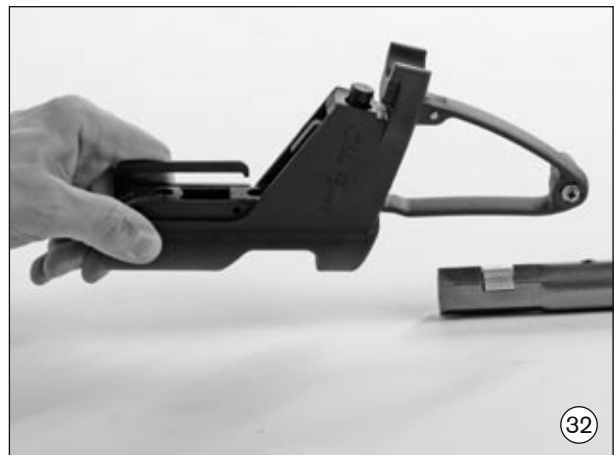
Replace the pivot bearing. For assembly, please proceed in reverse order.



#### 4.2.5 Replacing the Swivel Segment

Remove the footrest from the footrest holder. Loosen and remove the screw of the swivel segment (Fig. 31) and remove the swivel segment (Fig. 32).

Replace the swivel segment. For assembly, please proceed in reverse order.





#### 4.2.6 Retrofitting Elevating Footrests

Remove the footrest holder from the front frame. Remove the lock piece (Fig. 29).

Put the provided lock piece of the elevating footrest onto the front frame and tighten the screw connection with the screws provided (Fig. 33).

Mount the pre-assembled elevating footrest to the front frame in the same way as the standard footrest (Fig. 34).



#### 4.2.7 Setting the Lower Leg Length

After loosening the set screw, the footrest bar can be adjusted or completely pulled out of the footrest holder (Fig. 35).

#### 4.2.8 Replacing the Footrest Bar/Footplate

First remove the footrest from the swivel segment as described in Section 4.2.2.

Flip up the footplate. Loosen and remove the two screws on the outside of the footplate. Make sure that the lower screw is provided with a counter nut (Fig. 36).



Loosen and remove the screw on the front of the footplate (Fig. 37). Now you can remove the footrest bar from the footplate and replace with new ones, if necessary.

#### 4.2.9 Setting or Replacing the Calf Pads

Loosen and remove the screw of the calf pad and remove the pad (Fig. 38).

Replace the calf pad. For assembly, please proceed in reverse order.

**INFORMATION** The slotted holes in the calf pad retainer plate allow for sideways adjustments of the calf pad (Fig. 38, see arrows).



### 4.3 Assembly C: Seat

#### **INFORMATION**

Use new screws coated with thread lock or apply a liquid thread lock to the existing screws.

#### 4.3.1 Replacing the Crossbrace

First remove the front frame parts as described in Section 4.1.1. You do not need to detach the wheel locks. Then remove the spacers as described in Section 4.1.3.

Place the wheelchair frame on its rear frame parts and push handles. Pull the sleeves out of the lower crossbrace tubes (Fig. 39).

Grasp the crossbrace and pull it up off the joint tubes (Fig. 40).

Replace the crossbrace. For assembly, please proceed in reverse order.

**INFORMATION** Removal of the crossbrace will separate the rear frame parts from each other. Carefully lay the rear frame parts onto the work surface once removed.



#### 4.3.2 Replacing the Crossbrace Brackets and the Crossbrace Bearing

After removing the crossbrace from the joint tube, remove the clips of the crossbrace brackets (Fig. 41) and pull the screw off to the rear.

Replace the crossbrace bracket. For assembly, please proceed in reverse order.

To replace the crossbrace bearing, lay the crossbrace onto the upholstery. Loosen and remove the central screw connection of the crossbrace (Fig. 42).

Replace the crossbrace bearing. For assembly, please proceed in reverse order.



#### 4.3.3 Replacing/Tightening the Seat Upholstery

First remove the two footrest holders. Remove the seat cushion. Remove the front tube end caps using a (not too sharp-edged) screwdriver (Fig. 43).

If the wheelchair is unfolded, slightly fold it to reduce the tension on the seat upholstery and then pull the seat upholstery out of the crossbrace's profile tubes (Fig. 44).

Replace the seat upholstery and upholstery bars, if necessary.

A hook and loop closure on the underside (Fig. 45) can be used to tighten the seat upholstery as desired.

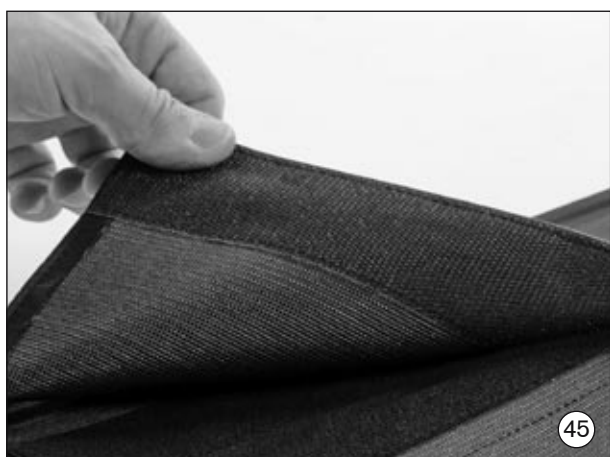
For assembly, please proceed in reverse order.

#### 4.3.4 Cleaning the Nylon Seat Upholstery

Clean the seat upholstery with regular mild household cleaner.

#### 4.3.5 Cleaning the Standard Seat Cushion

Open the zipper and remove the foam core (Fig. 46). Clean the cushion cover according to the sewn in care instructions label.



#### 4.3.6 Retrofitting with the Seating System "Adjustable Seat"

Please observe the information given in the product's Instructions for Use 647H450.

### 4.4 Assembly D: Back / Push Handles

#### INFORMATION

Use new screws coated with thread lock or apply a liquid thread lock to the existing screws.

#### 4.4.1 Setting the Back Upholstery

You can adjust the back upholstery in segments according to your needs.

To do this, remove the back upholstery padding (Fig. 47) and undo the hook-and-loop fasteners of the straps (Fig. 48).

Reposition the straps as desired, attach them again with the hook-and-loop fasteners, and cover with the padding.



#### 4.4.2 Setting/Replacing the Back Tubes

The back tube which is integrated into the rear frame allows for the adjustment of the back height in increments of 2.5 cm.

If applicable, loosen and remove the screw connection between the side panel and back tube (Fig. 49). Remove the mounting clamps from the back tube (Fig. 50).

Remove all screws from the rear frame tube including the screw connection of the rear wheel adapter (Fig. 51) and set the desired back height. For assembly, please proceed in reverse order.

**INFORMATION** When making adjustments, ensure that the back tube is slid at least 79 mm into the rear frame tube. Make sure to firmly retighten all screws and nuts after making adjustments!

#### 4.4.3 Replacing the Push Handles

Loosen and remove the two screws at the upper back tube (Fig. 52). Pull the push handles up out of the tube.

Replace the push handles. For assembly, please proceed in reverse order.





#### 4.4.4 Replacing the Rubber Hand Grips

Carefully cut open the rubber hand grip (Fig. 53). Remove the old rubber hand grip. Remove the residue of the old glue or rubber from the tube and clean the tube ends with solvent.

Open the two part adhesive sachet. Observe the instructions given by the manufacturer of the adhesive.

Use the spatula to squeeze out all the contents of the sachet into the centre of the mixing card. Mix the adhesive using the spatula.

Ensure you work effectively after mixing, since the adhesive sets quite quickly. Apply half of the adhesive into each of the rubber hand grips using the spatula (Fig. 54). Evenly distribute the adhesive in the rubber hand grip up to a depth of approx. 4–5 cm. Slide the rubber hand grips onto the push handles rotating them slightly as they are pushed on.

**INFORMATION** Now wait for at least 24 hours so as to allow full curing of the adhesive.



#### 4.4.5 Cleaning the Nylon Back Upholstery

Clean the back upholstery with regular mild household cleaner.

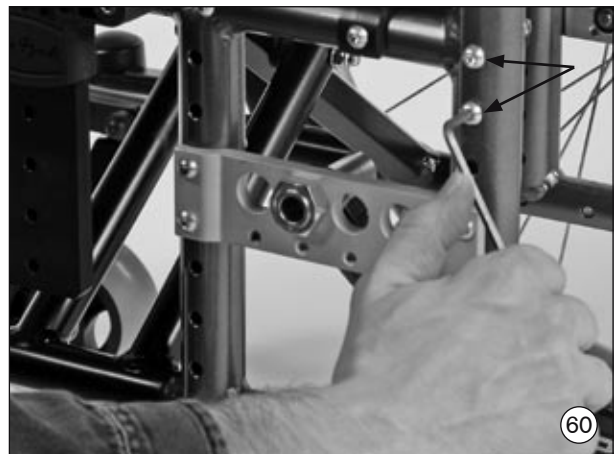
#### 4.4.6 Retrofitting the Angle-adjustable Back

**INFORMATION** To be able to use the angle-adjustable back, plug-on side panels must have been mounted.

Remove the back upholstery padding (Fig. 55). On both sides, loosen and remove the rear screw connections of the rear wheel adapter from the frame tubes (Fig. 56). Now pull the back part up out the frame tubes (Fig. 57).

Insert the insert sleeves provided into the rear frame tubes (Fig. 58). Insert the adjustment elements into the insert sleeves (Fig. 59).

Screw the rear wheel adapter to the rear frame and fix the adjustment element to the rear frame with the screws A provided (Fig. 60).



Pull the new back upholstery onto the back tubes provided and tighten the screw connections (Fig. 61). Push the rubber hand grips onto the back tubes using a lubricant (Fig. 62). Connect the two rubber hand grips with the back stabilizer provided (Fig. 63).

Put the pre-assembled back unit onto the adjustment elements (Fig. 64). Pull the back upholstery up and tighten the screw connections between the back tubes and adjustment elements (Fig. 65).

Thread the cable through the key rings. Form the cable ends to eyelets and push on the aluminium sleeves provided (Fig. 66). Squeeze the aluminium sleeves using combination pliers (Fig. 67).







#### 4.4.7 Replacing the Cable of the Angle-adjustable Back

On both sides, cut the damaged cable in two using pincers (Fig. 68). To mount the new cable, please proceed as described in Section 4.4.5.



#### 4.4.8 Retrofitting with the Back System "The Back"

Please observe the information given in the product's Instructions for Use 647H491.

## 4.5 Assembly E: Side Panels

### 4.5.1 Replacing / Retrofitting / Setting the Clothing Protector

First remove the rear wheel. Loosen and remove the screw connection between the side panel and back tube (Fig. 69). Loosen and remove the two screw connections between the side panel and frame (Fig. 70). You can now remove the side panel. Replace the side panel, if necessary.

The new side panel is attached to the front frame tube with two screws and attached to the back tube with one screw and a plastic clamp.

Use the array of screw-holes to set the side panel height, so the top panel edge is around **25 mm** higher than the wheels and so fingers can't get trapped in the gap (Fig. 71). If you want to change from desk side panels to the side panels mentioned here you will also need the mounting kit 481A45=SW048.



#### 4.5.2 Retrofitting / Setting the Plug-on Side Panels

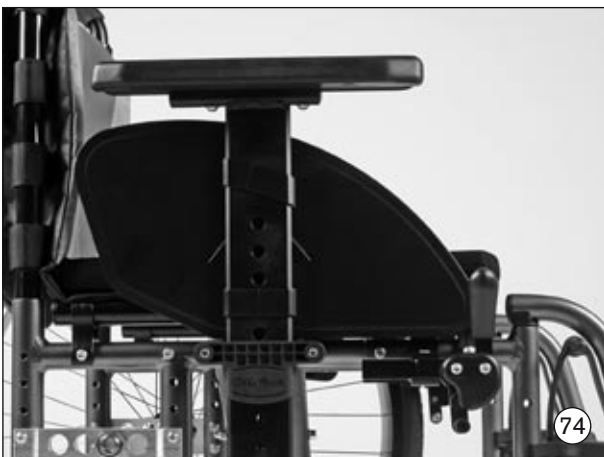
First remove the clothing protector as described in Section 4.5.1. Remove the anterior screw from the rear frame part (Fig. 72).

Attach the holder for the plug-on side panel – as shown – to the frame and tighten the screw connection (Fig. 73). Insert the plug-on side panel from above into the holder (Fig. 74).

For height adjustment of the side panel, press the counter-sunk locking button using a ball point pen / key / screwdriver, etc. (Fig. 75). Move the side panel into the desired position.

**⚠ CAUTION**

**Risk of pinching.** The locking button is counter-sunk to prevent accidental operation. Always use an object to press the locking button; never use your fingers.



### 4.5.3 Retrofitting the Desk Side Panels

First remove the clothing protector as described in Section 4.5.1. Remove the two screws from the rear frame part.

Attach the holder for the desk side panel – as shown – to the frame and tighten the screw connection (Fig. 76). Then attach the pivot bearing to the uppermost bore hole in the rear frame so that the form fits and tighten the screw connection. From above and in vertical position, insert the desk side panel into the pivot bearing (Fig. 77).

Then let it engage forwards into the holder.



### 4.5.4 Replacement / Length Adjustment of the Armrest

Loosen and remove the two screws underneath the armrest (Fig. 78) and remove the armrest. There are five bore holes on the underside of the armrest that are used to adjust the armrest (Fig. 79).

Position the armrest as needed and firmly retighten the screws.



#### 4.5.5 Retrofitting a Tray

To be able to use a tray in matching seat width, desk side panels or plug-on side panels must have been mounted to the Motus.

Pull the protective foil off the tray and evenly slide the tray onto the armrests (Fig. 80). The use of tools is not required.



#### 4.6 Assembly F: Casters

##### INFORMATION

Use new screws coated with thread lock or apply a liquid thread lock to the existing screws.

##### 4.6.1 Caster Trailing Adjustment

After the rear wheels have been mounted, the caster wheel journal angle must be readjusted. The threaded axle should be as horizontal as possible in relation to the ground to ensure optimal driving behaviour of the wheelchair. The caster adapter allows for continuous angle adjustment.

Pull the cover cap off the caster journal bearing using a screwdriver (Fig. 81). Next, remove the protective cap from the screw connection of the inner frame side (Fig. 82).

Slightly loosen the rear screw connection – as shown – (Fig. 83).

Open the screw connection of the eccentric. Place the level on the caster wheel journal and adjust the eccentric using a screwdriver (Fig. 84). Firmly retighten all screw connections and reattach the caps.

**INFORMATION** The correct torque of the screws is **8 Nm**.



#### 4.6.2 Replacing the Caster Journal Bearings

Remove the dust protection cap from the caster journal (Fig. 85). Place the wheelchair on its push handles.

Loosen and remove the threaded axle from the caster journal (Fig. 86). The deep groove ball bearings are below the screw connection in the caster journal. Replace the bearings with new ones. For assembly, please proceed in reverse order. Firmly retighten the screw connection.



#### 4.6.3 Replacing the Caster Forks

Place the wheelchair on its push handles.

First undo and remove the nut above the caster mounting (Fig. 87). Pull the fork with the axle out of the ball bearings. Next, loosen and remove the nut at the lower end of the threaded axle. Replace the caster fork. For assembly, please proceed in reverse order. Firmly retighten the screw connection.



#### 4.6.4 Replacing the Casters

The anterior seat height is set via the row of holes in the fork and via the caster wheel diameter. To do this, please refer to the seat height table in the Instructions for Use.

Loosen the screw connection on the casters (Fig. 88) and remove the wheels from the fork. For reassembly, please proceed in reverse order. Firmly retighten the screw connection.

**INFORMATION** The casters must be replaced, if the material shows signs of cracking or damage and when the tread becomes worn down to such an extent that there is only **5 mm** of radius left on the outer edges of the tyre.

**INFORMATION** Replace the casing of wheels with pneumatic tyres if it is bald or shows signs of cracking or other damage.



## **4.7 Assembly G: Rear Wheels**

### **4.7.1 Replacing the Tyres**

For replacing the casing, inner tube, and rim band, please observe the information given in Section 8 of the Instructions for Use.

**INFORMATION** Replace the casing if it is bald or shows cracking or other damage.

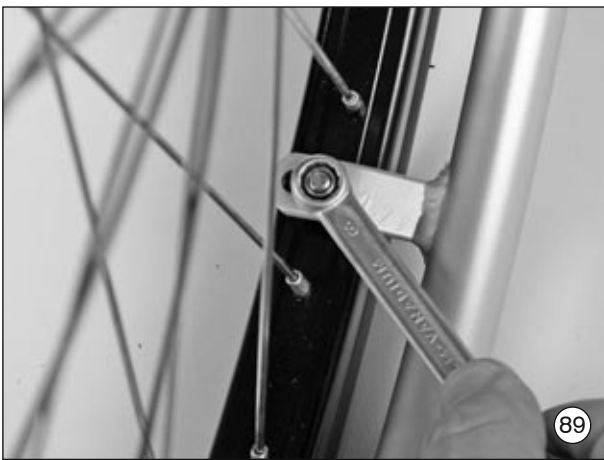
### **4.7.2 Replacing the Push Rings and Setting the Mounting Position "narrow / wide"**

Completely remove the tyre.

Loosen and remove the screw connection of the push rings with the rim.

Mount the push rings in the narrow or wide mounting position in relation to the rim (Fig 89).

For mounting the tyres, please refer to Section 8 of the Instructions for Use.

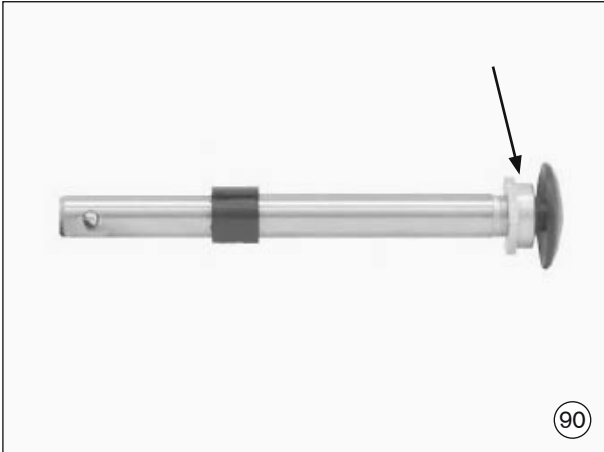


### **4.7.3 Setting the Quick-release Axle**

The quick-release axle should be set so the wheel is correctly engaged, with no play on the axle. Use a wrench to hold the quick-release axle on the inside, and adjust the play by turning the nut on the end of the quick-release axle in or out (Fig. 90, see arrow).

Please also observe the information regarding maintenance, cleaning, and disinfection given in Section 7 of the Instructions for Use.





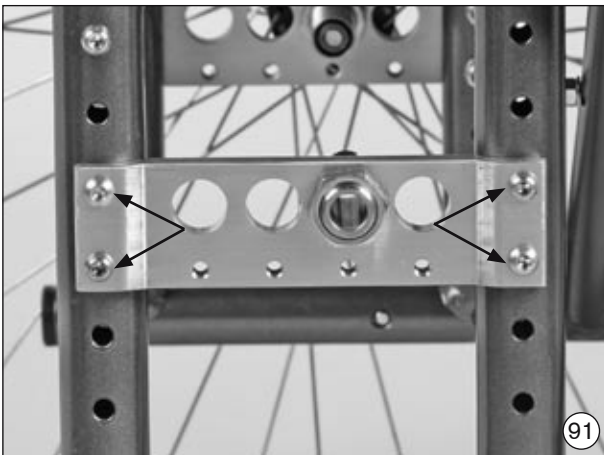
#### 4.7.4 Changing the Rear Wheel Adapter Position in the Frame

Loosen all four screw connections (Fig. 91, see arrows) and remove the screws. Move the adapter to the desired position and firmly retighten the screws.

Additional rear wheel positions can be obtained by turning the rear wheel adapter by 180 degrees.

**INFORMATION** When the rear wheel position is changed, the angle of the caster axle in relation to the ground also changes. Ensure that this angle is always approx. **90°** wide (see Section 4.6.1). The wheel lock must be re-adjusted as well (see Section 4.8.1).

**INFORMATION** Make sure to firmly retighten all screws and nuts after making adjustments. The proper torque for the screw connection of the rear wheel adapter is **8 Nm**. The proper torque for the screw connection of the fitting is **50 Nm**.



#### 4.7.5 Changing the Position of the Fitting in the Adapter

To set the centre of gravity, the position of the fitting in the rear wheel adapter can be adjusted horizontally.

Loosen the screw connection of the fitting (Fig. 92) and remove the fitting. Move the fitting to the desired position in the rear wheel adapter and firmly retighten the screws.

The distance between rear wheel and side panel can be continuously adjusted by adjusting the counter nut on the outer side of the rear wheel adapter (Fig. 93).

When changing the adjustments originally made in the factory, two other assemblies of the wheelchair must be readjusted, refer to Sections 4.6.1 and 4.8.1.

**INFORMATION** Make sure to firmly retighten all screws and nuts after making adjustments. The proper torque of the screw connection of the rear wheel adapter is **8 Nm**.



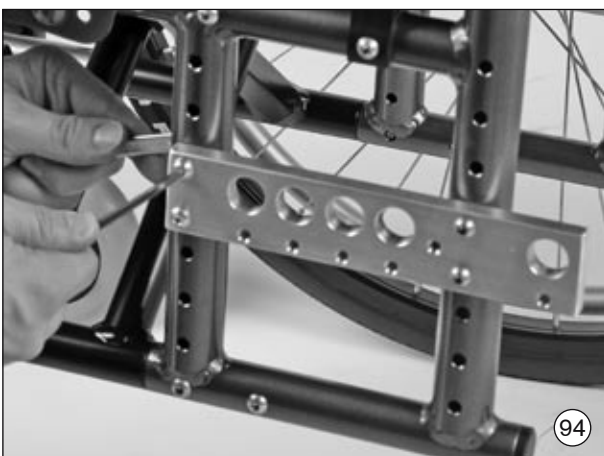
#### 4.7.6 Retrofitting a Wheelbase Extension

First remove the rear wheels. Remove the rear wheel adapter as described in section 4.7.4.

Mount the wheelbase extension – as shown – to the frame (Fig. 94). Loosen and remove the fitting from the removed rear wheel adapter (Fig. 95).

Mount the fitting in the wheelbase extension (Fig. 96). Follow this procedure on both sides.

**INFORMATION** The side panels (see Section 4.5.1) and the wheel locks (see Section 4.8.1) are to be re-adjusted accordingly.





#### 4.7.7 Retrofitting Rear Wheels with Drum Brakes

To be able to mount wheels with drum brakes you first have to replace the standard quick-release axle housing with the provided bushing and brake anchor (Fig. 97).

For attachment of the brake handle, the push handle must be equipped with an extension (Fig. 98). First remove the rubber hand grips (see Section 4.4.3). Mount one handle extension on each side. You can now mount the brake handles to the push handles (Fig. 99).

Lay the cables from the brake handle to the brake drum. For setting the drum brakes, please observe the information given in the Instructions for Use.

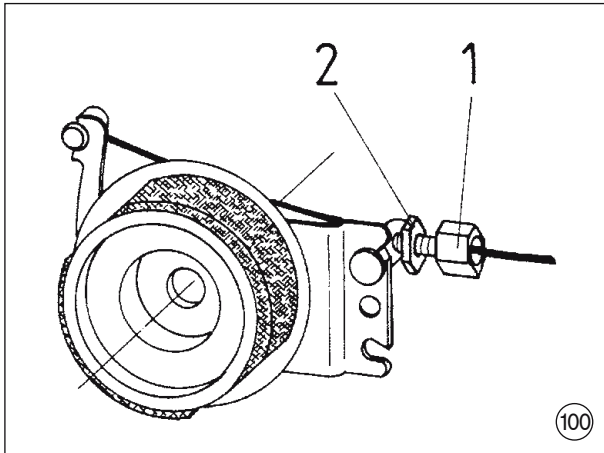


#### 4.4.8 Setting the Drum Brake

The brake force of the drum brake can be adjusted with the adjusting nut (Fig. 100, item 1). To do this, please observe the information given in Section 6.5 of the Instructions for Use.

#### 4.7.9 Retrofitting Spoke Protectors

Lay the spoke protector onto the wheel such that the notches match the screw connections of the push ring. Starting with a round hole press on the spoke protector with an attachment nipple. We recommend using a hammer shaft for this work step (Fig. 101). Press all nipples onto the spokes, one after the other.



### 4.8 Assembly H: Wheel Lock

#### INFORMATION

Use new screws coated with thread lock or apply a liquid thread lock to the existing screws.

#### 4.8.1 Replacing / Setting a Wheel Lock

Remove the rear wheel. Loosen the clamping screw on the brake profile until you can pull off the wheel lock to the front (Fig. 102). Replace the wheel lock if required.

To adjust, slide the brake profile back into the clamping element (Fig. 103). Reattach the rear wheel. The wheel lock should then be remounted such that the distance between the tyre and brake block is max. **10 mm** when the wheel lock is not activated (Fig. 104; subject to technical changes).

**⚠ CAUTION Risk of accident.** The wheel locks are only effective with sufficient air pressure and proper adjustment. The proper air pressure is indicated on the side wall of the tyre, but should at least be **7 bar**. To ensure sufficient braking effect, use only original rear wheels with an approved radial excursion of maximally  $\pm 1$  mm.

**INFORMATION** Tighten the wheel lock attachment with a torque of **5 Nm**.

**INFORMATION** Make sure to firmly retighten all screws and nuts after making adjustments!

#### 4.8.2 Replacing the Wheel Lock Lever

Disassemble the wheel lock as described in Section 4.8.1.

Loosen the two screws in the wheel lock housing (Fig. 105) and remove the housing.

Remove the wheel lock lever. Replace the wheel lock lever. For assembly, please proceed in reverse order.



#### 4.8.3 Replacing the Brake Block

Loosen and remove the screw connection on the inner side of the brake block (Fig. 106) and remove the brake block. Replace the brake block and reassemble it.

#### 4.8.4 Retrofitting the Plug-on Wheel Lock Lever Extension

Carefully cut open the rubber grip of the wheel lock lever (Fig. 107) and remove the rubber grip.

Screw the cord of the wheel lock lever extension to the pre-drilled hole in the wheel lock housing using the screw provided (Fig. 108).

Remove any residues of old glue or rubber from the wheel lock lever. Plug the wheel lock lever extension onto the wheel lock lever (Fig. 109).

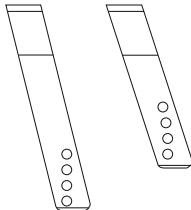


## 5 Technical Data

<b>Seat width:</b>	35.5 – 55.5	
<b>Seat depth:</b>	36.0 – 54.0	
<b>Back height:</b>	30.0 – 50.0	
<b>Back angle:</b>	settings of up to -30° are possible	
<b>Lower leg length:</b>	34.0 – 54.0	
<b>Seat heights:</b>	42.5 – 49.0	with short caster fork
	46.0 – 53.0	with long caster fork
<b>Overall width:</b>	52.0 – 72.0	with standard rear wheels*
	55.5 – 75.5	with rear wheels with drum brake*
<b>Overall length:</b>	80.5 – 108.5	with 22" rear wheel
	83.0 – 111.0	with 24" rear wheel
<b>Weight:</b>	approx. 13 kg	
<b>Load capacity:</b>	125/140 kg	

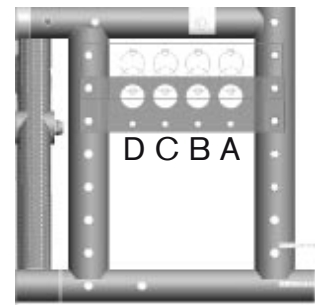
\* Applicable to push ring attachment, narrow, and a 0° camber of the rear wheels  
(for push ring attachment, wide: +20 mm).

### Anterior seat height (in cm)

	Position	Caster diameter				
		4"	5"	140 mm	6"	7"
Caster fork, short (481F00-SS072)	4	<del>42.5</del>	<del>45.0</del>	<del>46.0</del>	<del>46.0</del>	<del>49.0</del>
	3	42.5	<del>45.0</del>	<del>46.0</del>	<del>46.0</del>	<del>49.0</del>
	2	43.5	45.0	46.0	46.0	<del>49.0</del>
	1	45.5	46.0	47.0	48.0	49.0
Caster fork, long (481F00-SS070)	4	<del>46.0</del>	46.0	47.0	47.5	49.0
	3	46.0	47.5	48.0	49.0	50.0
	2	47.5	49.0	50.0	50.0	51.0
	1	48.5	50.0	51.5	51.0	53.0

**Posterior seat height (in cm)**

Position	Rear wheel size	
	22"	24"
1	36.0	38.5
2	37.0	40.0
3	38.5	41.0
4	40.0	42.5
5	41.0	43.5
6	42.0	44.5
7	43.5	46.0
8	44.5	47.5
9	46.0	48.5
10	47.0	49.5
11	48.5	51.0
12	50.0	52.0



**INFORMATION** The values indicated are measurements which have been theoretically determined. Not all adjustment possibilities can be used for all wheelchair models. Further, the adjustment combinations are limited due to the sturdy frame geometry. We reserve the right to technical alterations and deviations by 5%.









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Otto Bock HealthCare GmbH has been certified by the German Society for the Certification of Quality Assurance Systems (DQS) in accordance with DIN EN ISO 9001 standard, reg. no. 779 (management system)