

NASA Hybrid Electric Aircraft Propulsion

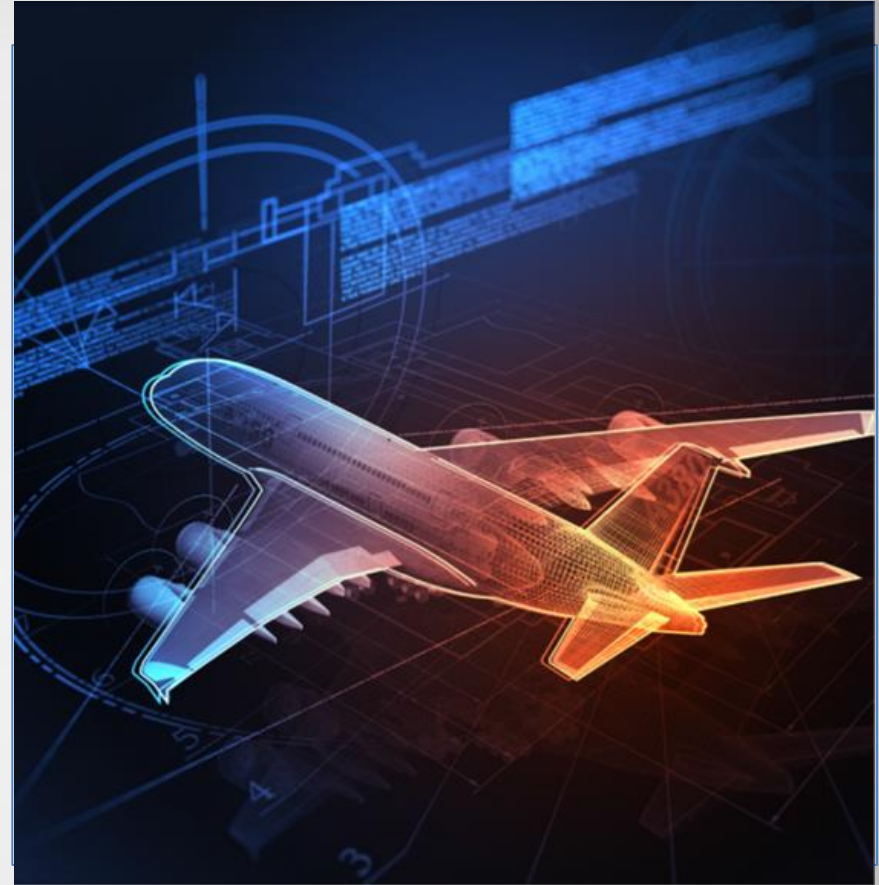


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NIEA Biomimicry Summit
Hybrid Gas Electric Propulsion Technical Lead
NASA Glenn Research Center
Cleveland, OH
Oct. 4, 2017

Electrically Enhanced Propulsion



- Why electric?
 - Fewer emissions
 - Quieter flight
 - Fuel savings
 - New mobility options
 - Better utilization of infrastructure



Aircraft Energy Sources

Jet Fuel is Light-Weight and Low-Cost



<input type="checkbox"/> 1 kg coal	8 kWh
<input type="checkbox"/> 1 kg wood	4 kWh
<input type="checkbox"/> 1 kg oil	10 - 12 kWh
<input type="checkbox"/> 1 kg natural gas	10 - 14 kWh
<input type="checkbox"/> 1 kg enriched uranium (~2% burnup)	600 000 kWh
<input type="checkbox"/> 1 kg of water - 1000 m fall	0.003 kWh ←
<input type="checkbox"/> 1 kg Pb battery	0.03 kWh
<input type="checkbox"/> 1 kg lithium battery	0.2 kWh

(1 kWh : kinetic energy of a 10 ton truck at 100 km/h)

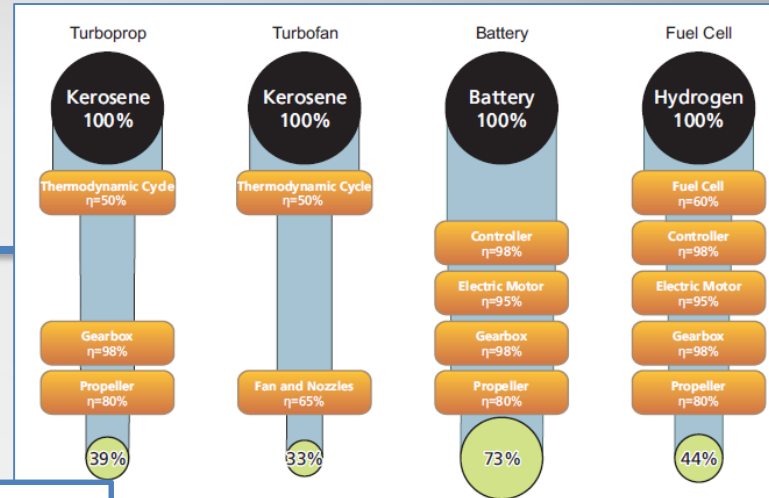
Required mission power level determines energy source

Electrically Enhanced Propulsion

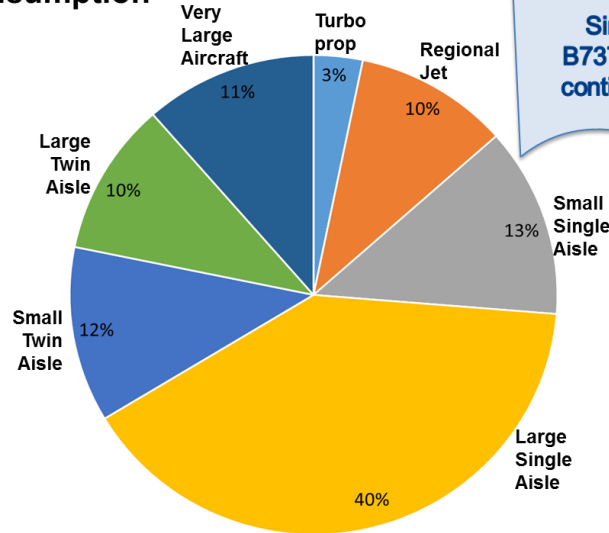
Well to Wake Energy Benefit



- Fuel Savings
- Noise Reduction
- Carbon and NOx Reduction
- Mobility and Safety



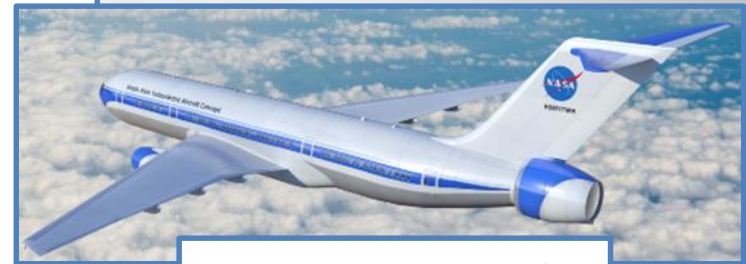
2012 Fuel Consumption



Single-aisle 150 pax B737/A320 class vehicle continues to be the main focus

Powertrain Efficiency

39%, 33%, 21%, 13%
Well to Wake

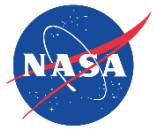


System Benefit

7-12%
Well to Wake

40% of fuel use in 150-210 pax large single-aisle class
87% of fuel use in small single-aisle and larger classes (>100 pax)
13% of fuel use in regional jet and turboprop classes

On-Demand and Large Transport



All & Hybrid Electric, Distributed Propulsion

- On Demand Mobility
- Small Plane Focused

Enable New Aero
Efficiencies

Power Sharing

Distributed Thrust
Control

Certification
Trailblazing



***Energy & Cost Efficient,
Short Range Aviation***



SUGAR Volt

Turbo Electric, Distributed Propulsion

- Fuel Efficient Propulsion
- Transport Class Focused

Enable New Aero
Efficiencies

High Efficiency Power
Distribution

Power Rich
Optimization

Non-flight Critical
First Application



***Energy & Cost Efficient,
Transport Aviation***

Range of Required Machine Power



2015

2035

Non-cryogenic 100 kW 1 MW 3 MW 10 MW 30 MW Superconducting

9 Seat
0.5 MW Total Propulsive Power

50-250 kW Electric Machines



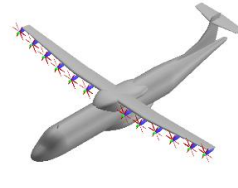
19 Seat
2 MW Total Propulsive Power

.1-1 MW Electric Machines



50 Seat Turboprop
3 MW Total Propulsive Power

.3-6 MW Electric Machines



50 Seat Jet
12 MW Total Propulsive Power

.3-6 MW Electric Machines



150 Seat
22 MW Total Propulsive Power

1.5-2.6 MW Electric Machines



150 Seat
22 MW Total Propulsive Power

1-11 MW Electric Machines



300 Seat
60 MW Total Propulsive Power

3-30 MW Electric Machines



Left side of each power range bar is the smallest motor that yields overall aerodynamic efficiency increase for a partially electrified airplane

Right side is the size of a generator for a twin turboelectric system for a fully electrified airplane

NASA Electrified Aircraft Technology (NEAT)

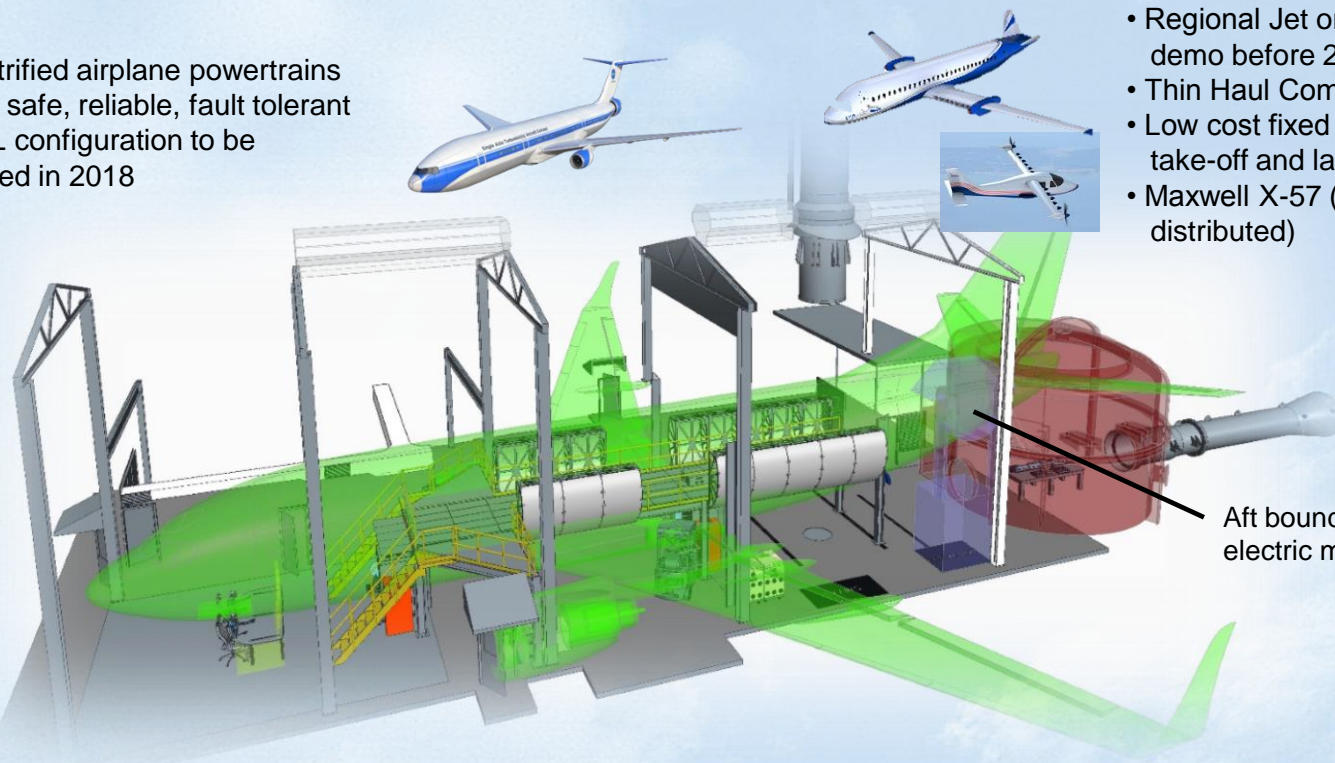


Technology: Vehicle and propulsion concepts and benefits studies

- Design and test electrified airplane powertrains that are lightweight, safe, reliable, fault tolerant
- NASA's STARC-ABL configuration to be tested in NEAT testbed in 2018 at full power

X-Planes: Near and Mid-term

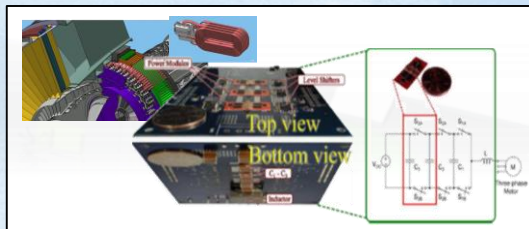
- Regional Jet or Single Aisle demo before 2025
- Thin Haul Commuter
- Low cost fixed wing vertical take-off and landing (VTOL)
- Maxwell X-57 (battery, distributed)



Full-Scale Ground Tests: NASA Electric Aircraft Testbed (NEAT)

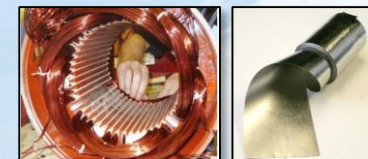
Technology: Powertrain Components

- Electric machines
- Power electronics
- Integrated turbines, generators
- Controls
- Transmission



Technology: Enabling Materials and Devices

- Insulation
- Conductors
- Magnetic materials
- Power electronics devices



Goal: Flight tests, ground demo's and technology readiness by 2025 to support 2035 Entry into Service

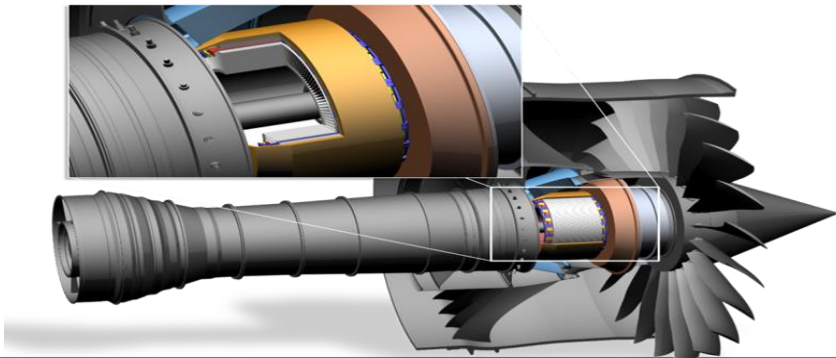
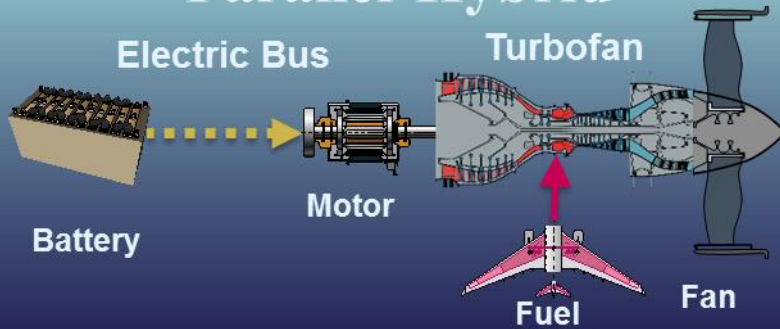
Near Term Propulsion Options



Parallel - Motor with Engine



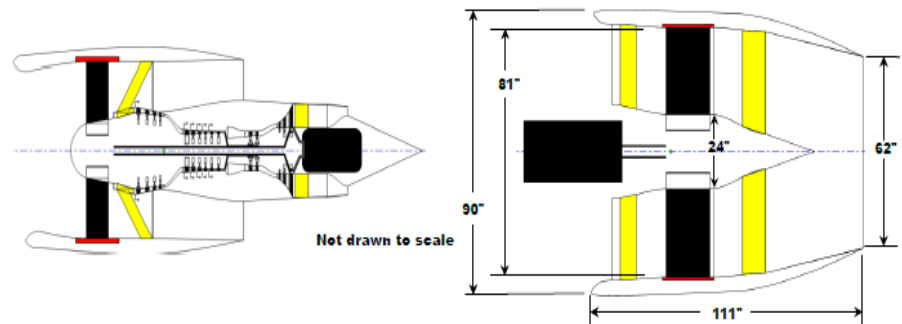
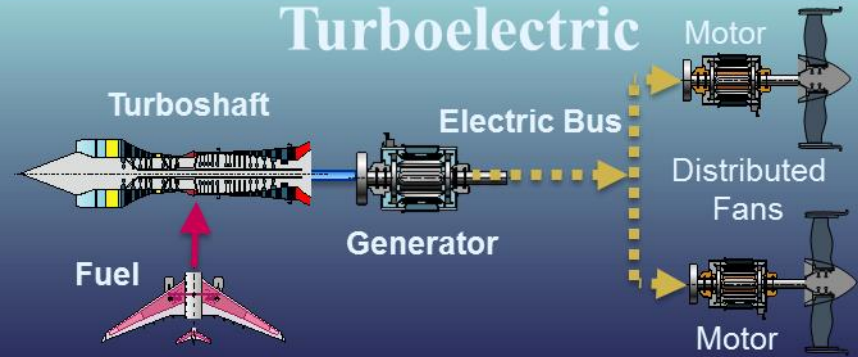
Parallel Hybrid



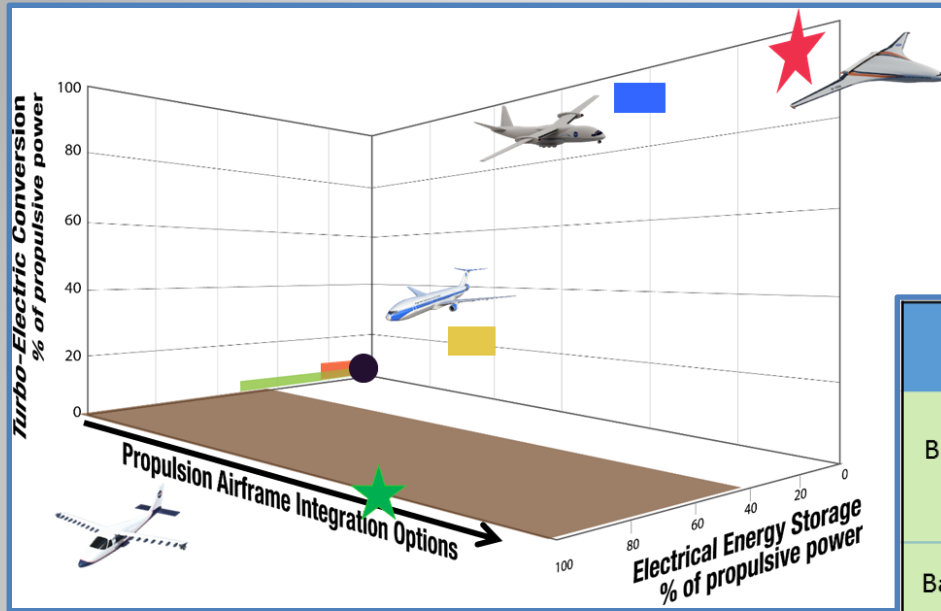
Turboelectric – Motor



Turboelectric



Vehicle Configuration Trade-offs



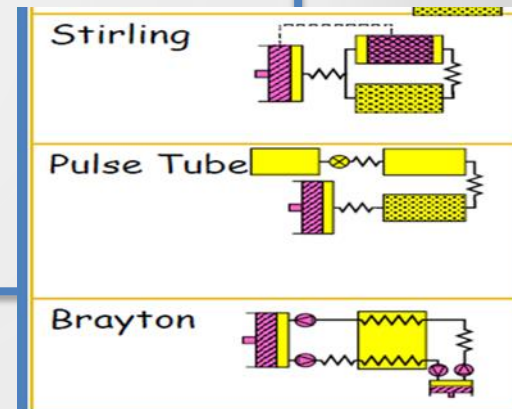
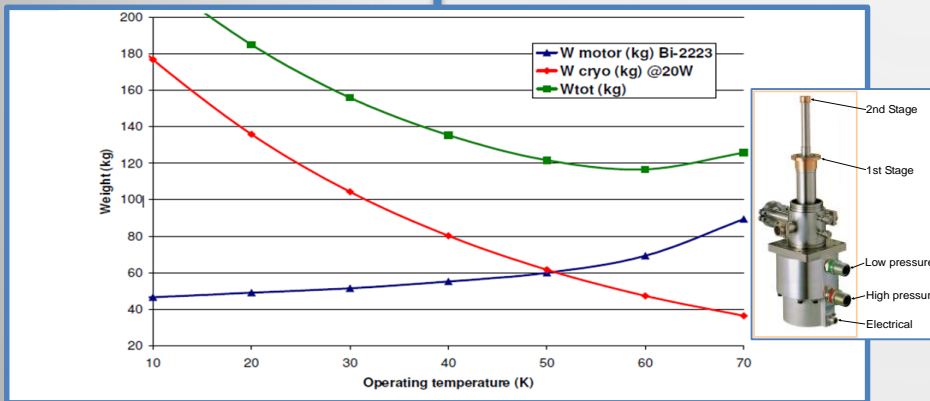
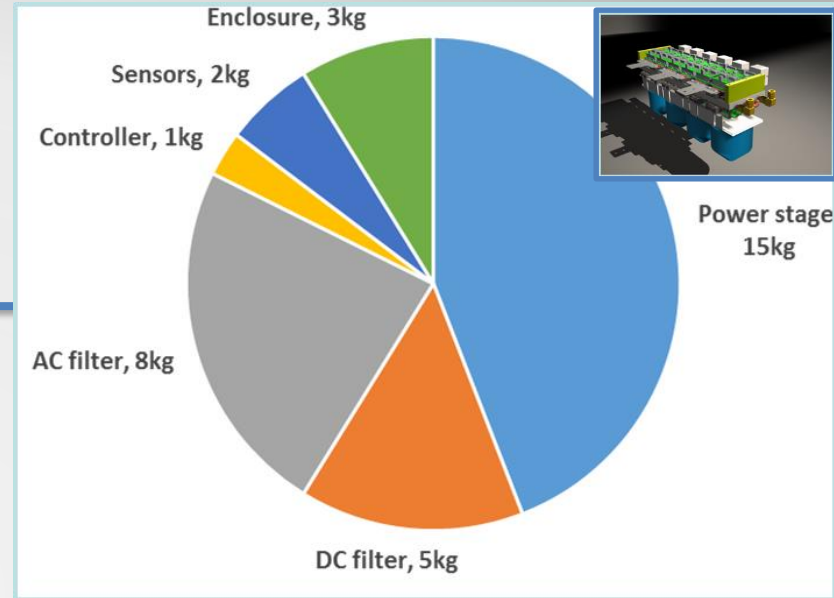
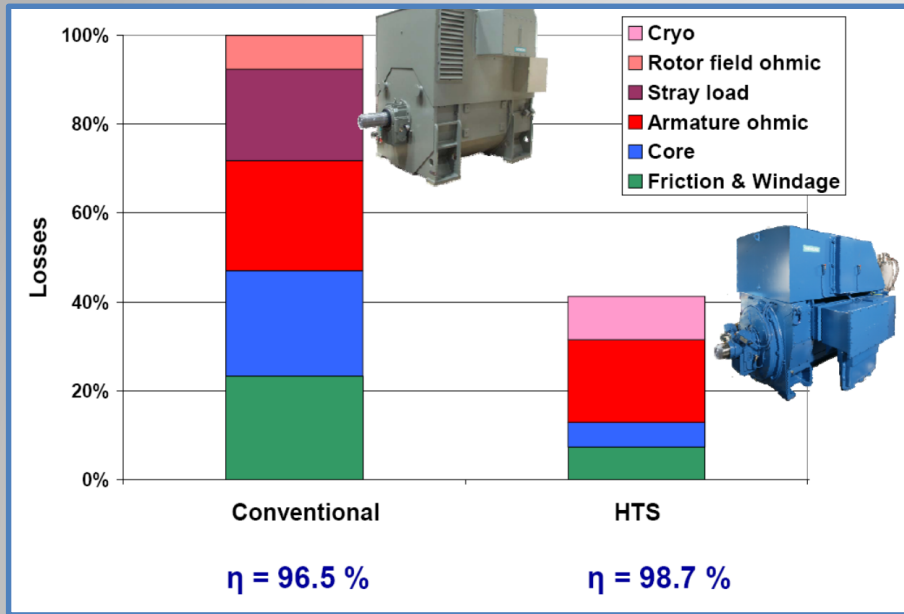
VEHICLE CONFIGURATION EXAMPLES

- Voltage vs. Efficiency
- Thermal vs. Mass
- Stability vs. Integration

- Battery vs. Turbine Power
- Aerodynamics vs. Complexity

Energy Storage	Electrical Distribution	Turbine Integration	Aircraft Integration
Battery Energy Density	High Voltage Distribution	Fan Operability with different shaft control	Stowing fuel & batteries; swapping batteries
Battery System Cooling	Thermal Mgt. of low quality heat	Small Core development and control	Aft propulsor design & integration
	Power/Fault Management	Mech. Integration	Integrated Controls
	Machine Efficiency & Power	Hi Power Extraction	
	Robust Power Elec.		
Parallel Hybrid Specific	Common to Both		Turboelectric Specific

Powertrain System Optimization



An optimization of the whole system has to be done in order to reach the minimum weight and/or volume

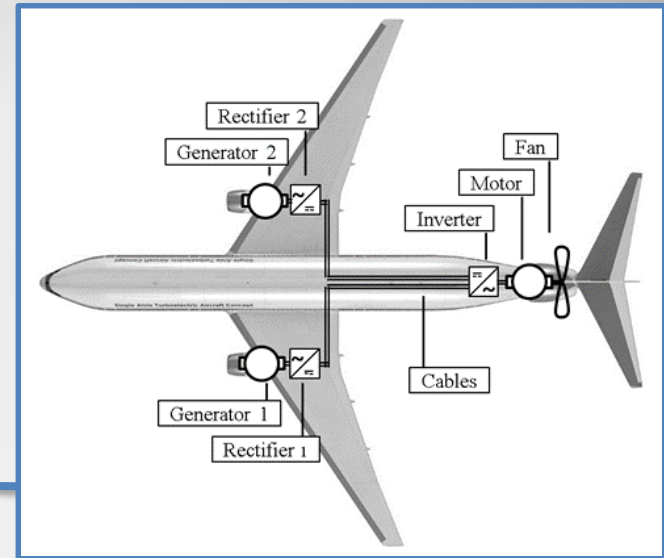
Tail-cone Thruster Propulsion



Tail-cone Motor Thruster concept

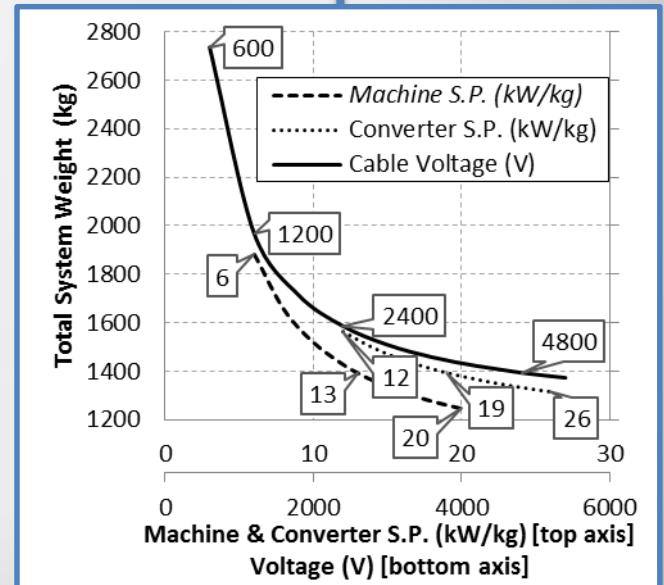
- 150 passenger plane with two turbines and 2.6MW electric motor driven tail cone thruster
- 7-12% fuel burn reduction
- Uses jet fuel, standard runways & terminals

IMPACT: Reduce fuel use and emissions of biggest aircraft segment

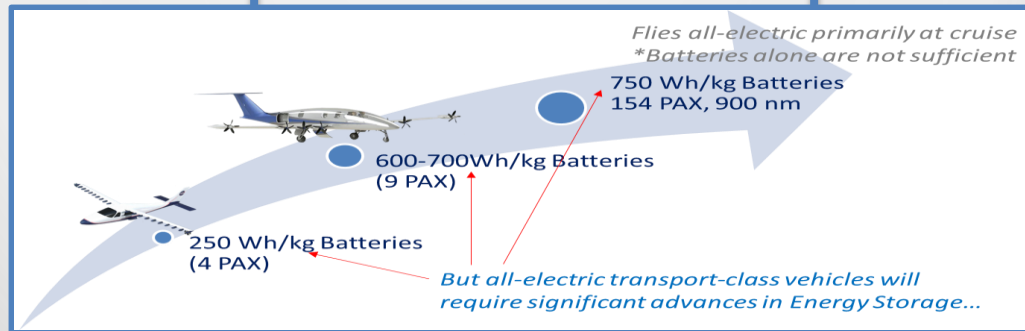
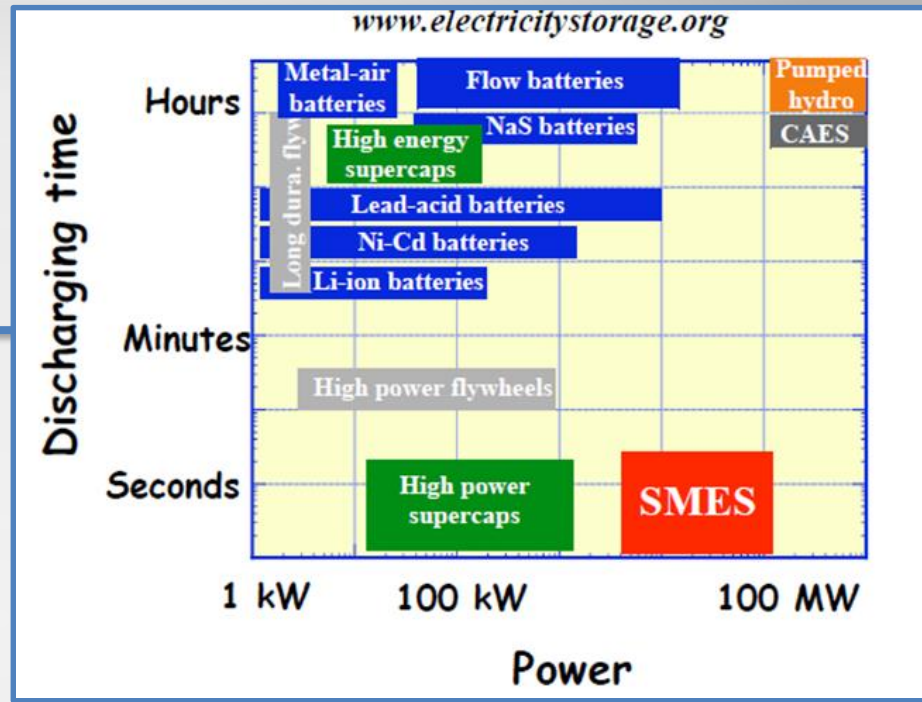
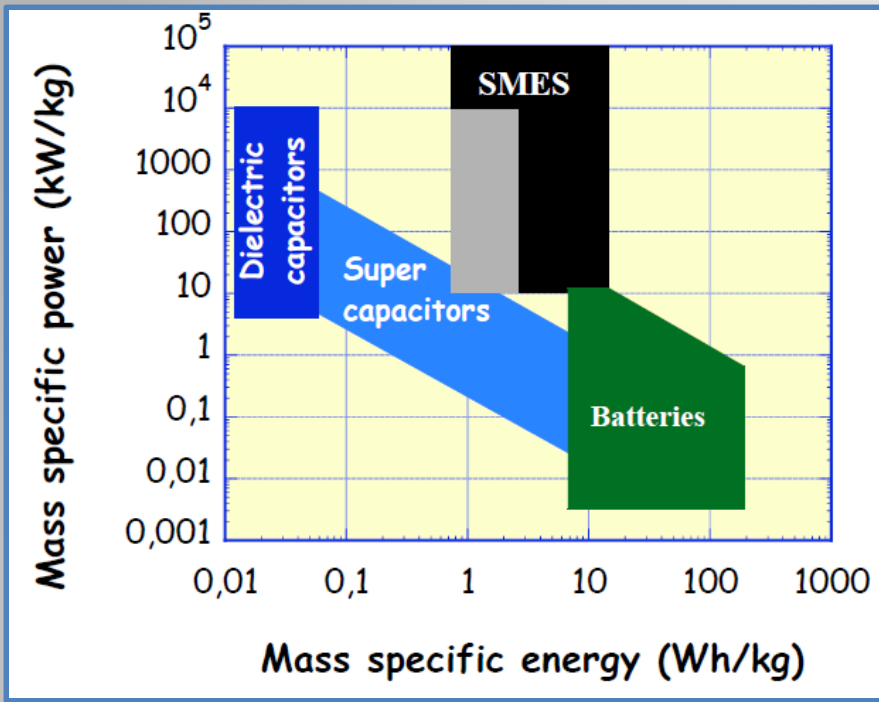


Key Technologies

- Aircraft System Analysis – modeling, analysis compared to key metrics
- Engine technologies – >1 MW power extraction from turbofan
- Propulsion/Airframe Integration – benefit of tail cone thruster (takeoff to 0.8 Mach)
- Power – >1 MW efficient, high specific power
- Materials – turbine, magnetic materials, cable materials, insulation



Aircraft Energy Storage



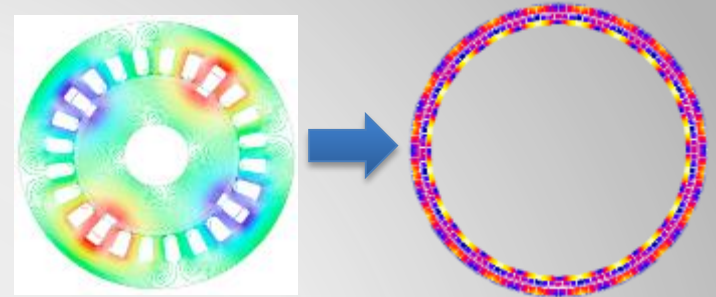
Can choose high energy or power, mass is a challenge

Electric Machine Development



NASA Sponsored Motor Research

- 1MW
- Specific Power > 8HP/lb (13.2kW/kg)
- Efficiency > 96%
- Awards
 - University of Illinois
 - Ohio State University
- Phase 3 to be completed in 2018



Year 1 Technology Demo. Prototype Motor Parts



NASA In-House Motor Research

- Analytical Studies and Prototype Testing focused on ultra-high efficiency 99%

Power Electronics Development



• NASA Sponsored Inverter Research

- 1MW, 3 Phase AC output
- 1000V or greater input DC BUS
- Ambient Temperature Awards
 - 3 Years (Phase 1, 2, 3)
 - GE – Silicon Carbide
 - Univ. of Illinois – Gallium Nitride
- Cryogenic Temperature Award
 - 4 years (Phase 1, 2, 3)
 - Boeing – Silicon CoolMOS, SiGe

Ambient Inverter Requirements

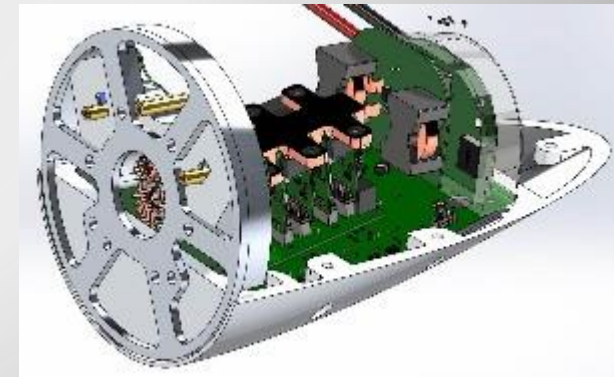
Key Performance Metrics	Specific Power (kW/kg)	Specific Power (HP/lb)	Efficiency (%)
Minimum	12	7.3	98.0
Goal	19	11.6	99.0
Stretch Target	25	15.2	99.5

Cryogenic Inverter Requirements

Key Performance Metrics	Specific Power (kW/kg)	Specific Power (HP/lb)	Efficiency (%)
Minimum	17	10.4	99.1
Goal	26	15.8	99.3
Stretch Target	35	21.3	99.4

• NASA In-House Inverter Research

- Designing 14 kW Inverter based on HEIST motor and nacelle cooling and packaging requirements
 - 99% efficiency driven by cooling requirements



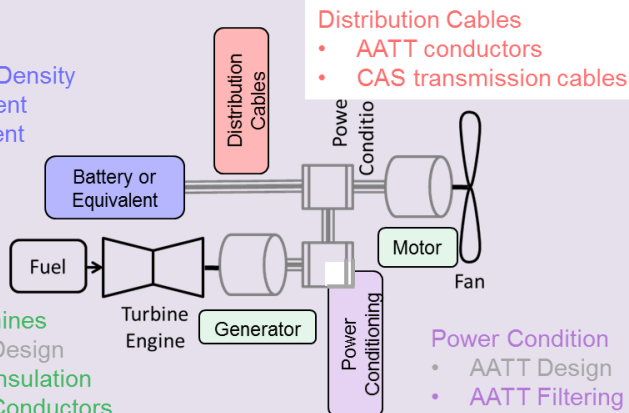
Electric Powertrain Materials



Power System Weight Drivers

Improved Power Density

- OGA investment
- CAS investment



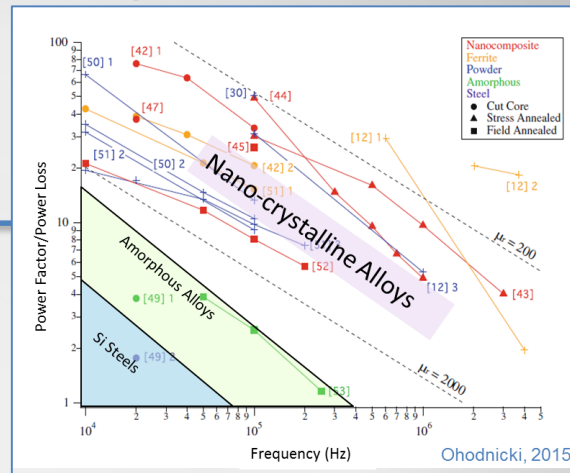
Elec. Machines

- AATT Design
- AATT Insulation
- AATT Conductors
- CAS Manufacturing

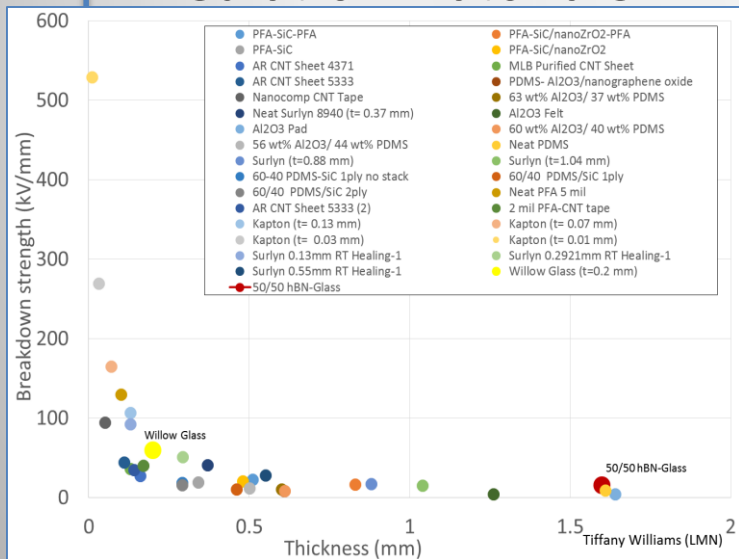
- Distribution Cables
- AATT conductors
 - CAS transmission cables

- Power Condition
- AATT Design
 - AATT Filtering

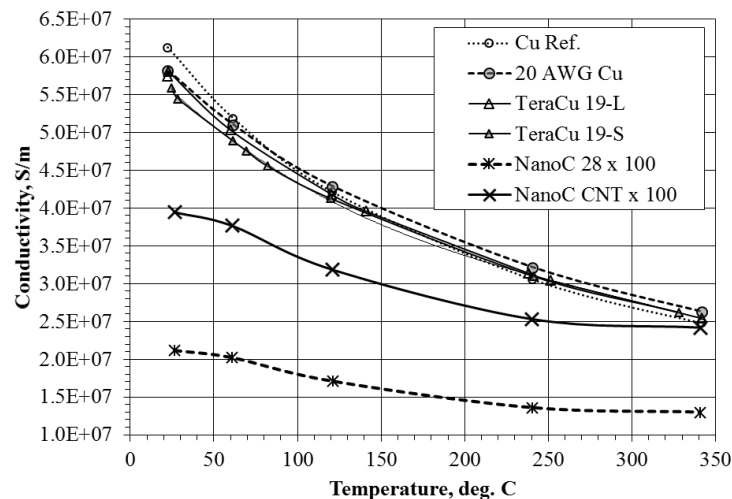
Magnetic Materials



Insulation Materials



High Conductivity Materials

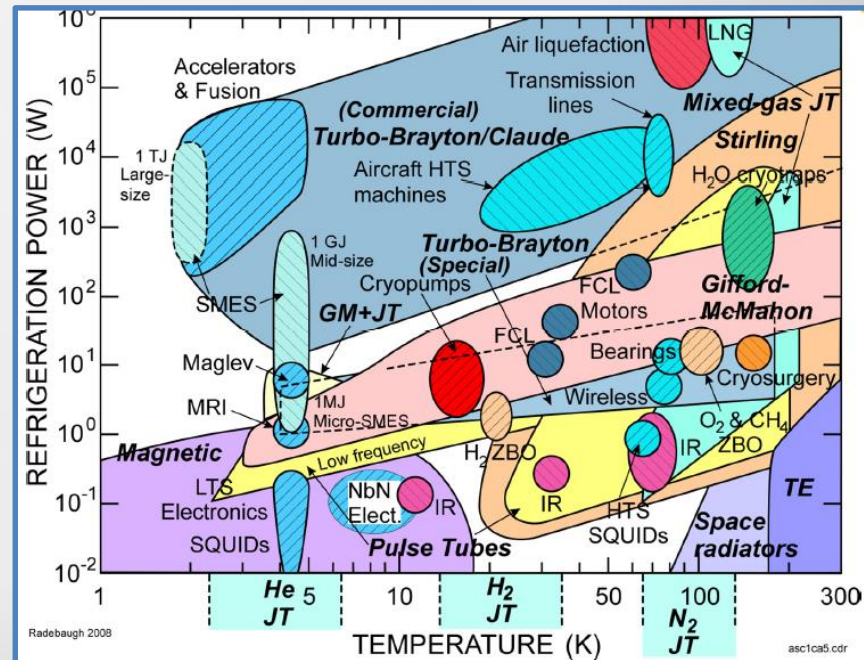
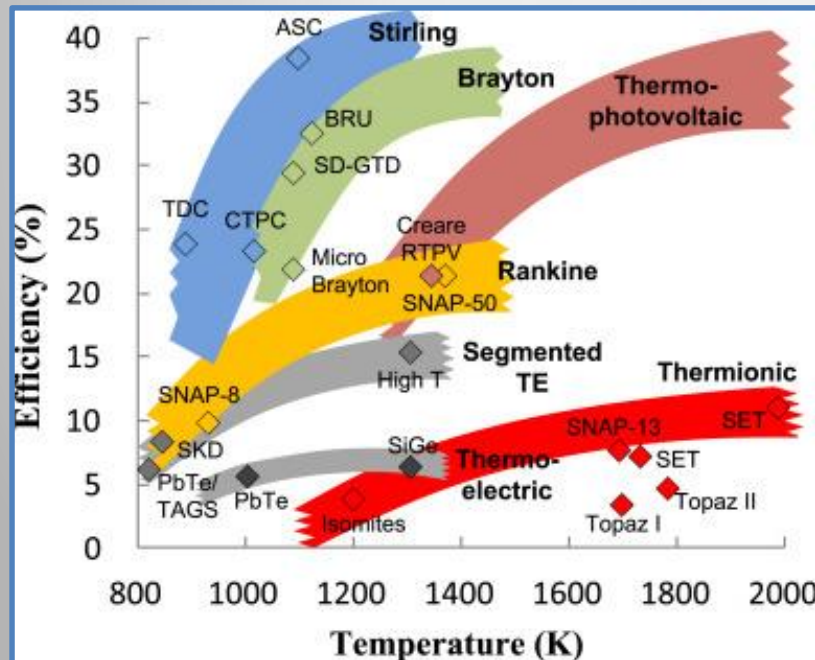
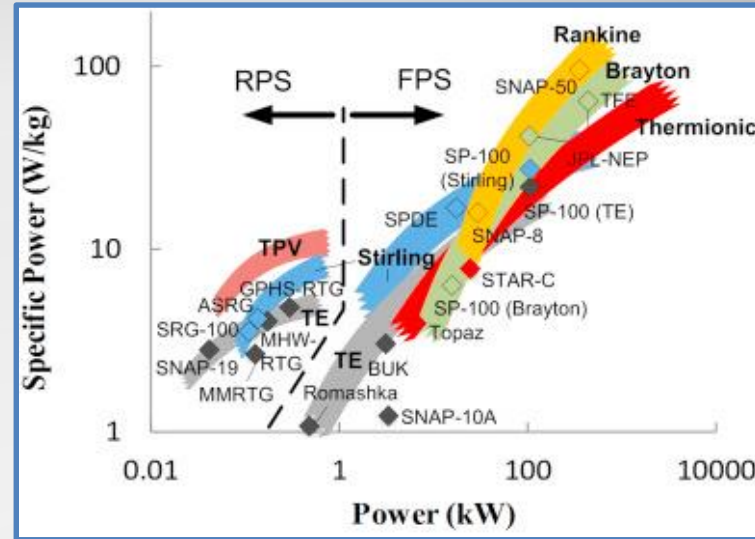


Aircraft Power/Cooling Options



Trade-space includes:

- Motor & Inverter Topologies
- Thermodynamic Cycles
- Storage and Regeneration
- Energy Source and Recycle



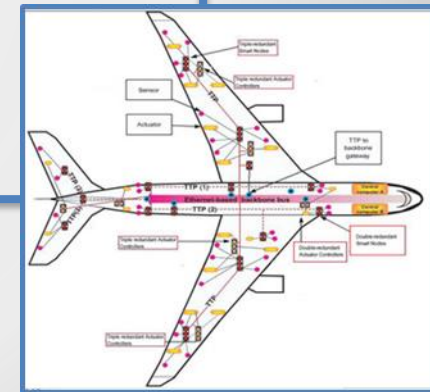
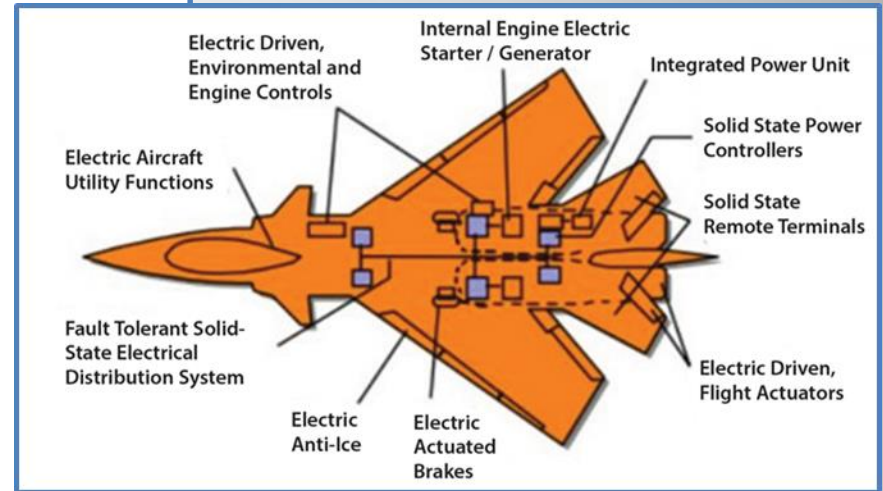
Thermal Challenge

50kW to 800kW of low grade thermal power trapped within composite aircraft body

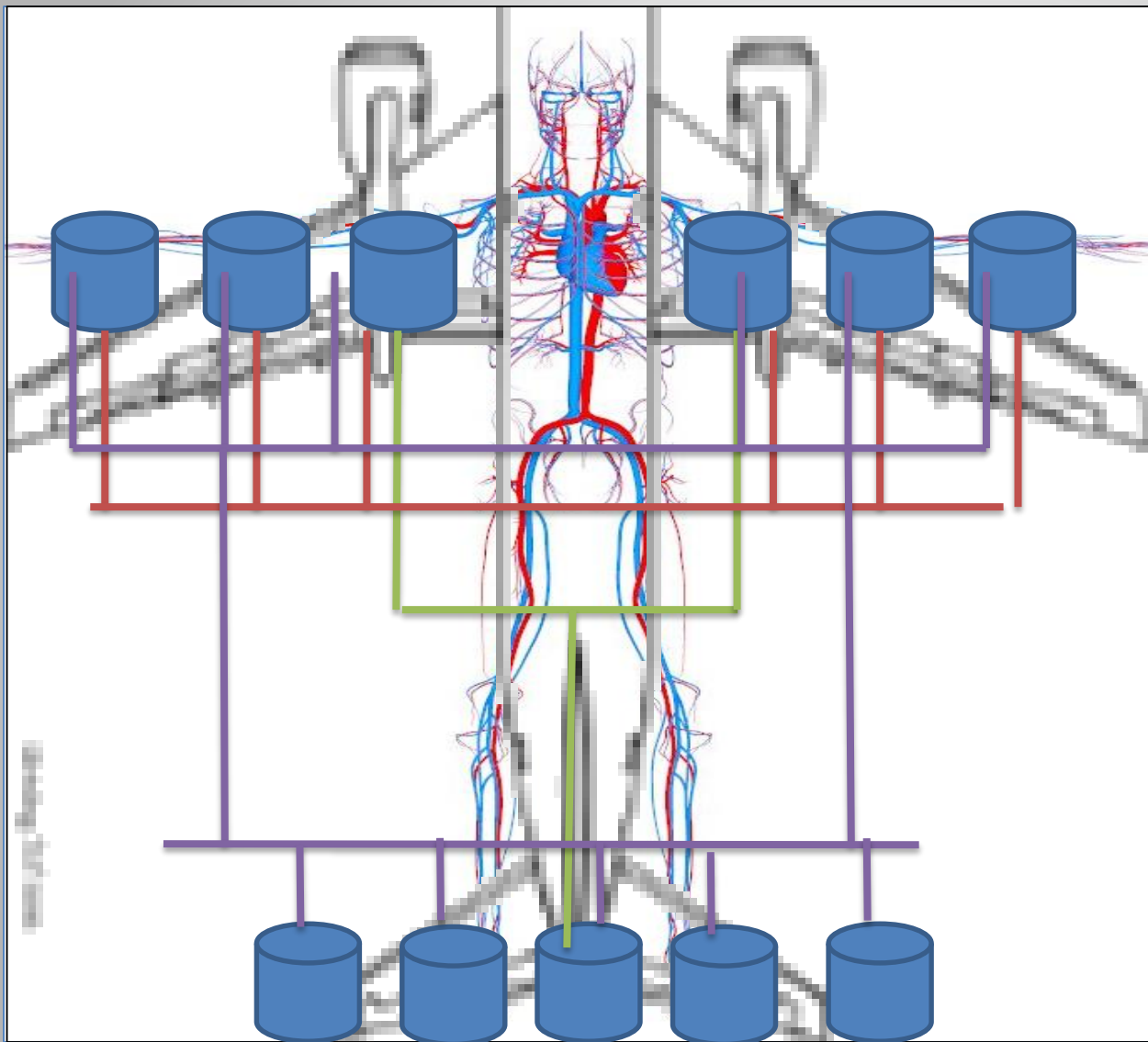


Current proposed solutions (and limits) include:

- Ram air HX
 - adds weight and aircraft drag
- Convective skin cooling HX
 - adds weight, drag, and inefficient
- Dumping heat into fuel
 - limited thermal capacity
- Dumping heat into lubricating oil
 - limited thermal capacity
- Active cooling
 - adds weight and consumes engine power
- Phase change cooling
 - adds weight and limited thermal capacity
- Heat pipe, pumped multiphase, vapor compression
 - adds weight and consumes engine power



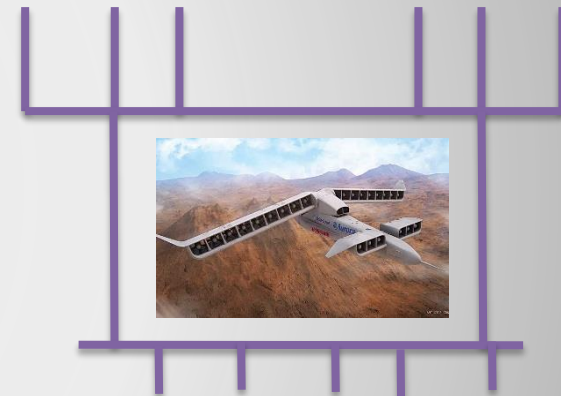
Nature-Inspired Integrated Power, Propulsion, Thermal



Several powertrains installed adjacently



STARC-ABL



DARPA

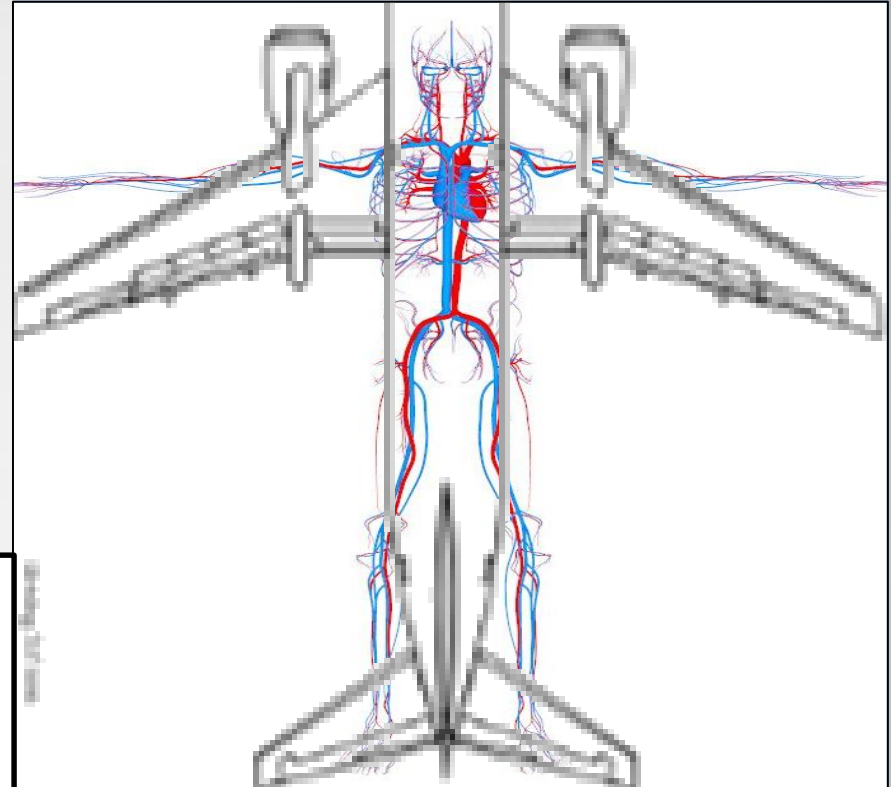


ECO-150

Aero-vascular Energy Management



<u>Human</u>	<u>Aircraft</u>
Heart	Turbofan
Artery	Acoustic Pipe
Vein	Heat Pipe
Skin	Skin
Blood	Helium/Gas



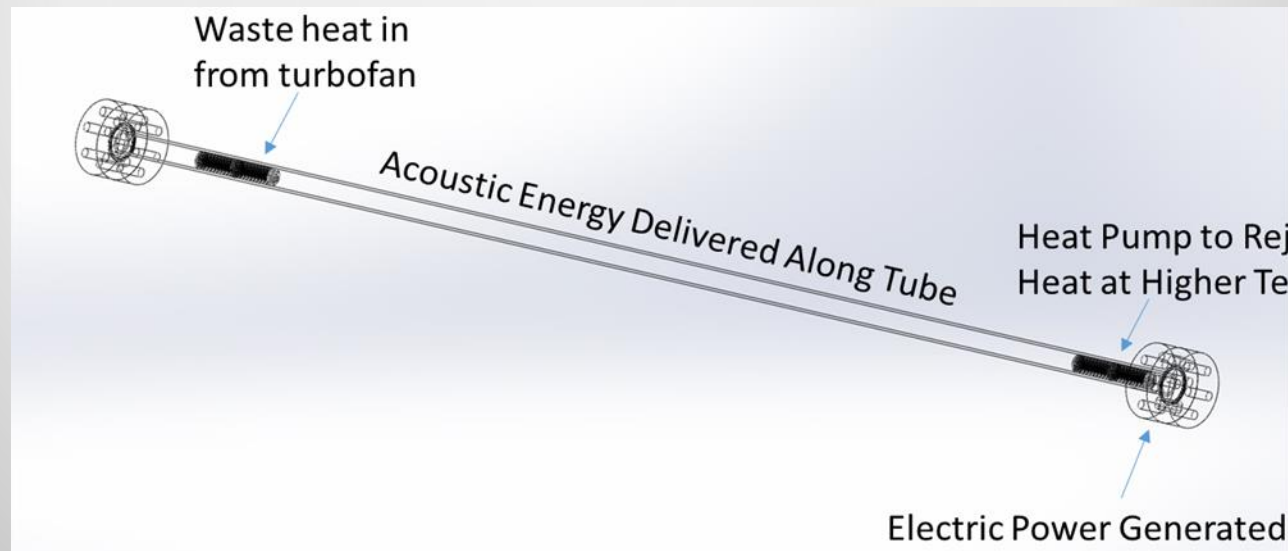
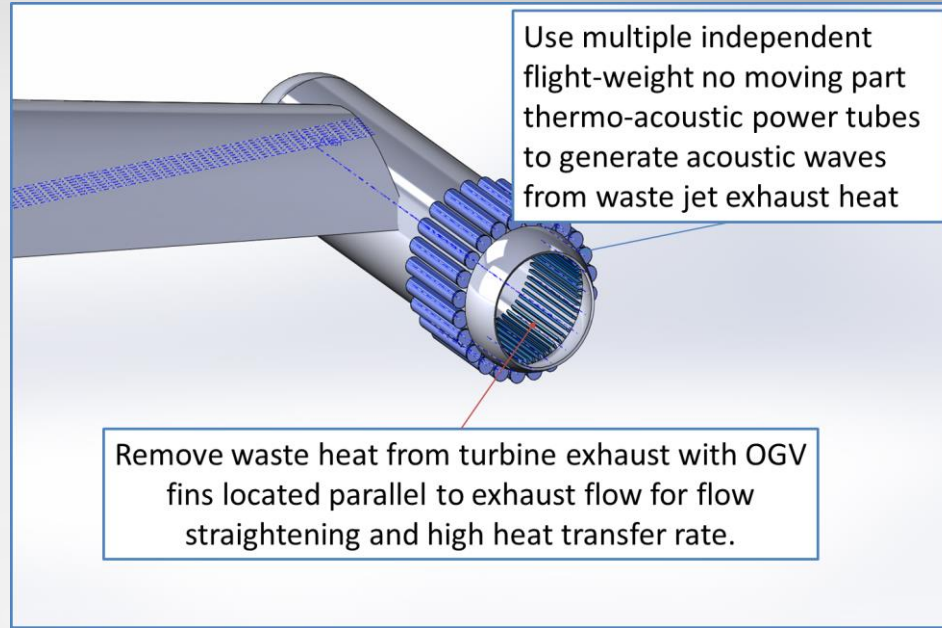
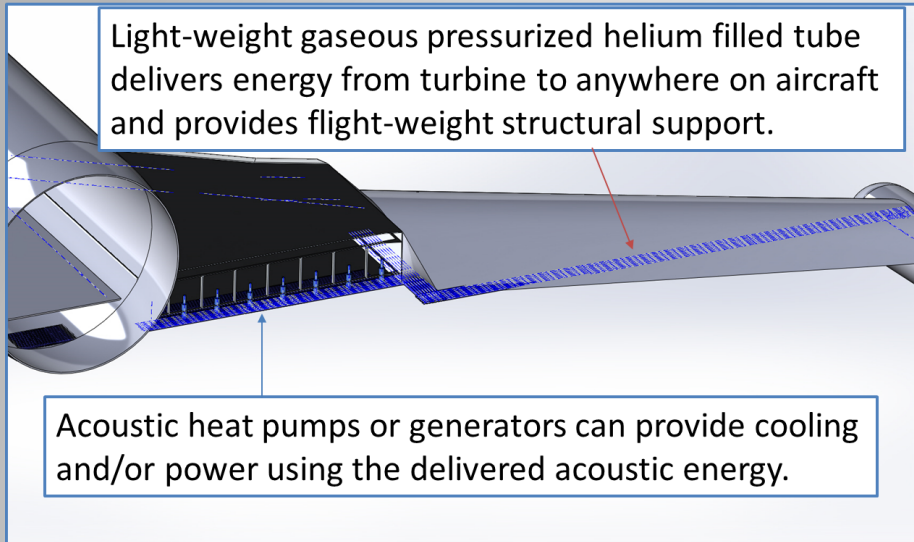
Human body circulatory system as model for aircraft

Three pillars: recycle, additive manufacture, integration/control

Large aircraft ideal for integration- allows each component to be at knee in the curve instead of Achilles Heal of vehicle

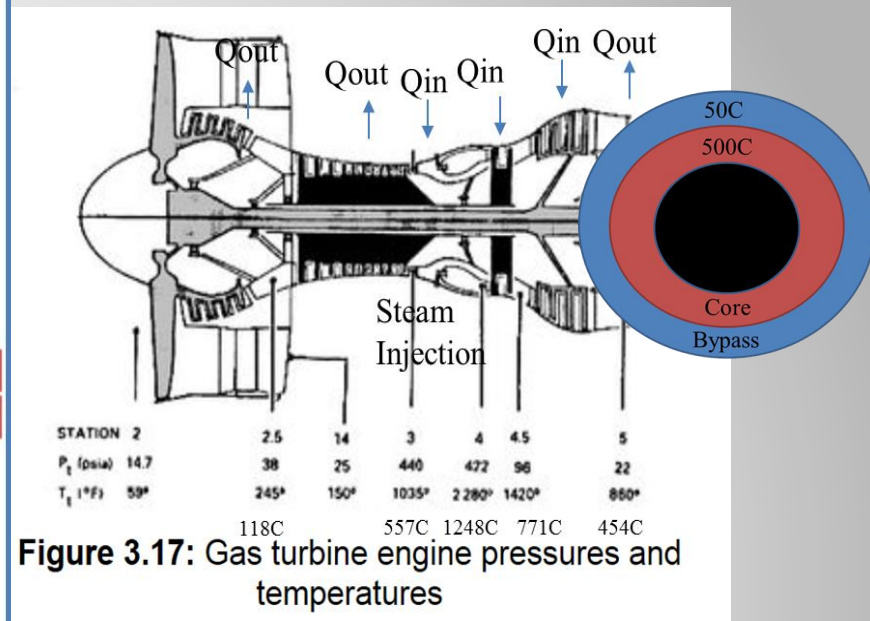
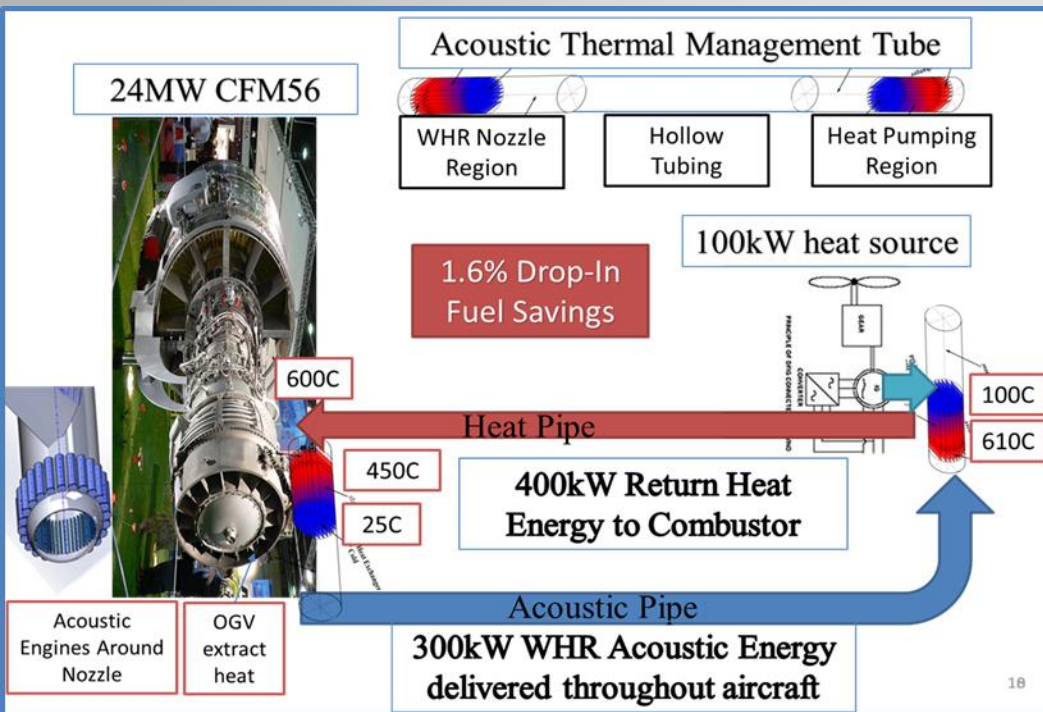
- Turbofan-45% eff.
- Powertrain-95% eff.
- Lifting surface
- ODM = city noise and traffic complexity
- Large transport highest impact

Energy transport with ducted acoustic wave



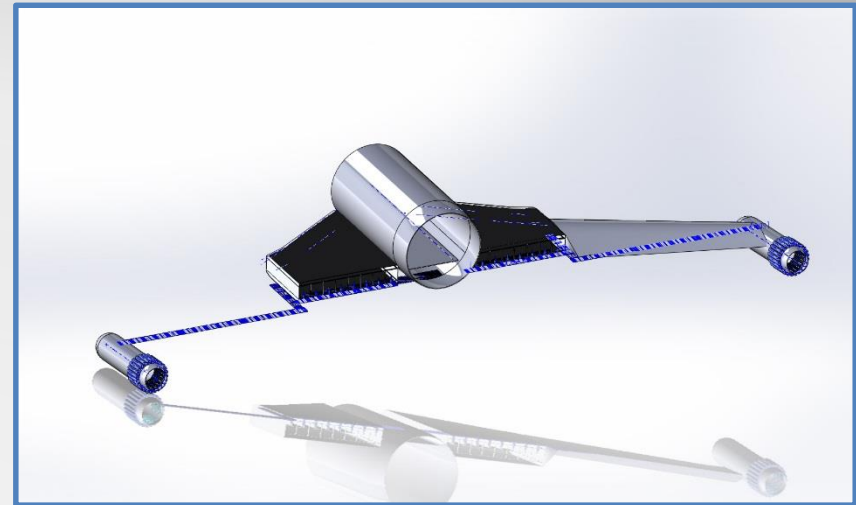
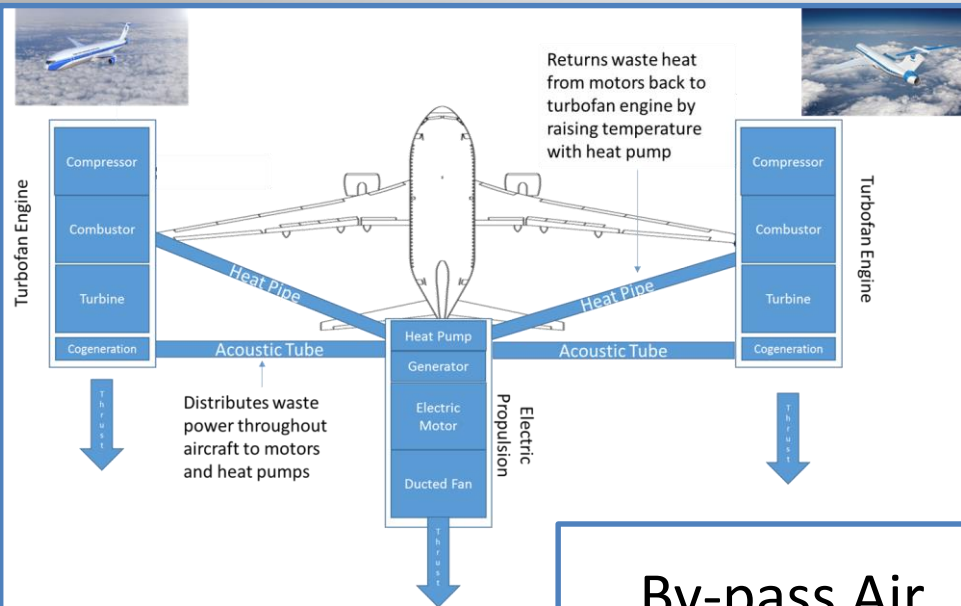
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Recycling Thermal Energy



Areas where heat can be extracted or inserted for net efficiency gain in turbofan engine.

TREES Heat Recovery Cycle

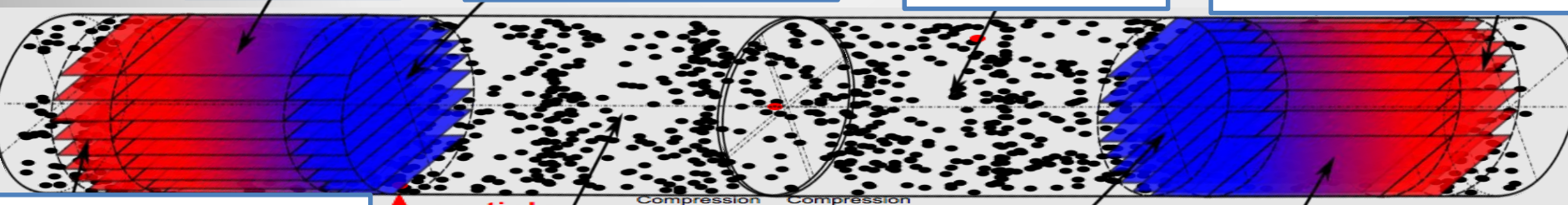


Stack

By-pass Air Heat Exchanger

Resonator

Heat Pipe Exchanger



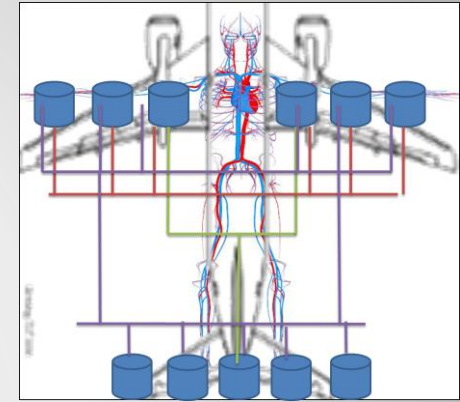
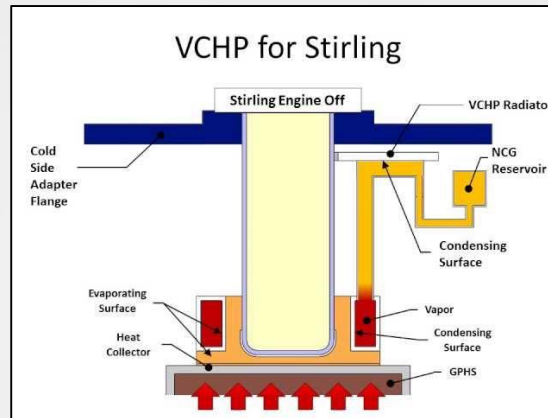
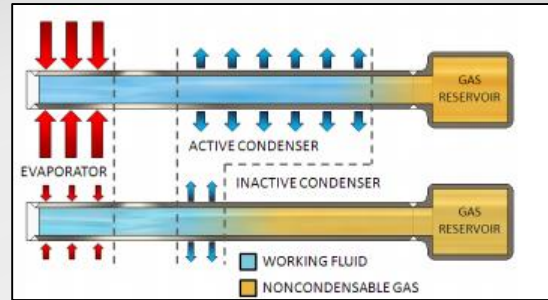
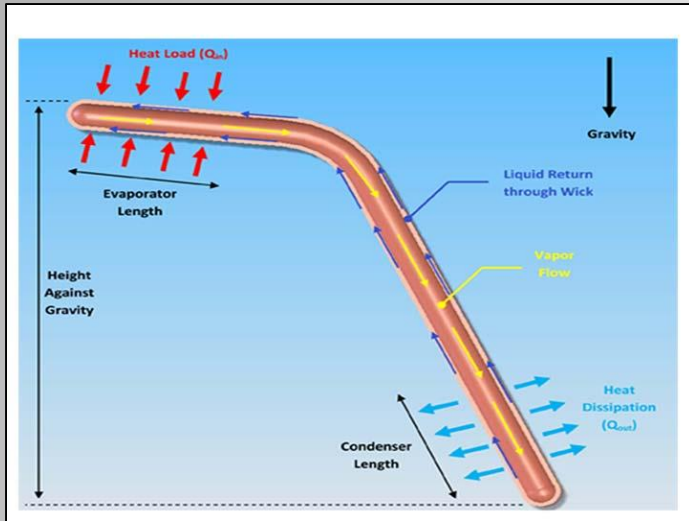
Engine Core Heat Exchanger

Resonator

Airframe Heat Exchanger

Stack

Variable Conductance Heat Pipe for Controlled Heat Delivery



Solid-state (no moving part) energy recycle and control

- Localized skin heating for active lift/drag management, de-icing, powertrain cooling, cabin management, and military cloaking

Solid-state heat flow control to heat pump and combustor

Turbine Waste Energy Transmitted
Acoustically, Powertrain
Waste Energy Heat Pipe
Delivered to Combustor

No moving part heat reuse and recycle

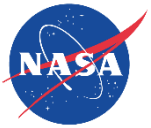


Conclusions

- Key Power, Energy Storage and Conversion Technologies are being developed that support On Demand Mobility and Transport Class Aircraft:
 - **MW Motors and Inverters** can support transport propulsion requirements
 - **Energy Storage** technology can safely support on demand mobility
 - **Energy Conversion** technology can thermally recycle all aircraft waste heat
- **Hybrid Gas Electric Propulsion** technology enables:
 - Heavier payloads,
 - Noise, emission, and operational cost reduction
 - New mission capability including duration and durability
- **Challenges** include:
 - Operational and regulatory change requirements
 - EMI standards and flight path management
 - Dispatch ability and Infrastructure

Power Technology is maturing at a fast pace!

Conclusion



TREES changes aircraft thermal management from being a necessary burden on aircraft performance to a desirable asset. It improves the engine performance by recycling waste heat and ultimately rejecting all collected aircraft heat out through the engine nozzle.

- **Key Features Include:**

- **Turbofan waste heat is used to generate ducted acoustic waves that then drive distributed acoustic heat pumps and/or generate power.**
- **Low grade powertrain waste heat is converted into high grade recycled heat and returned to the engine combustor via heat pipes**
- **Pressurized acoustic and heat pipe tubes can be directly integrated into the airframe to provide structure support with mass reduction.**
- **Fuel savings of 16% are estimated with a purpose-built system**
- **All aircraft heat is rejected through engine nozzle**
- **Non-provisional Patent Filed With Priority Date November 6, 2015.**



**Thank you for attending!
Any Questions?**