

## **NAVAIR NDI**

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## Our Focus Areas

#### Increase speed to the fleet . . .

Through program of record planning and execution; and rapid response to urgent warfighter needs.

#### Deliver Integrated and Interoperable warfighting capabilities . . .

I&I includes platforms, sensors and weapons operating seamlessly in a systems-ofsystems environment that produce an immediate and sustainable increase in warfighting effectiveness.

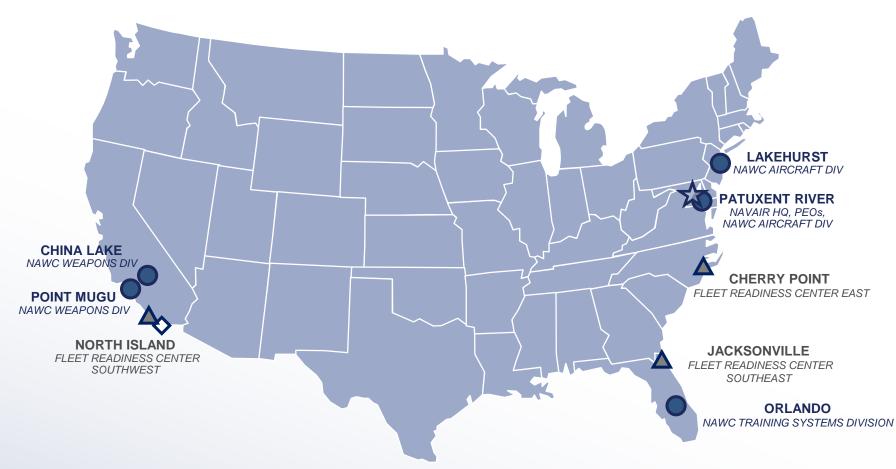
#### Improve affordability . . .

By reducing operating and sustainment costs for fielded systems and implementing life-cycle cost reduction initiatives as part of new systems development.

Making the Navy and Marine Corps more capable, ready and affordable in a joint/coalition environment



## **Major Locations**





DEPOT/INDUSTRIAL SITE (FLEET READINESS CENTERS)



LOGISTIC SUPPORT ACTIVITY

ATSUGI, JAPAN
FLEET READINESS CENTER



## **Acquisition Management Support**

#### **FULL LIFE-CYCLE MANAGEMENT**

**FUTURE CAPABILITIES** 

**CURRENT READINESS** 

REQ'Ts / RISKS FROM FLEET/ OPNAV MATERIEL SOLUTION ANALYSIS

TECHNOLOGY DEVELOPMENT ENGINEERING AND MANUFACTURING DEVELOPMENT

PRODUCTION & DEPLOYMENT

OPERATIONS & SUPPORT

HEADQUARTERS/PEOs

WARFARE CENTERS

**DEPOT/INDUSTRIAL SITES (FLEET READINESS CENTERS)** 

#### **CORE FUNCTIONS/PROCESSES**

#### ACQUISITION MANAGEMENT

Perform Acquisition Management for the development, production and in-service support of aircraft and weapons systems

#### S&T, R&D, HARDWARE, SOFTWARE PRODUCTS, DESIGN

Conduct efforts focused on the advancement of science and technology, research & development and delivery of hardware/software products

#### IN-SERVICE ENGINEERING & LOGISTICS SUPPORT

Analyze system data, determine/implement corrective actions to sustain in-service systems and to ensure safety, affordability and availability; perform engineering investigations and engineering change proposals

#### TEST & EVALUATION

Test and evaluate aircraft, weapons and integrated systems; advance science and technology for T&E

#### REPAIR & MODIFICATION

Provide for the repair and/or modification of aircraft, engines, systems and components

#### COMMAND MANAGEMENT AND SUPPORT OPERATIONS

Develop/maintain competency policies, procedures and support services; facilitate effective use of infrastructure, security, legal, financial, management, personnel and information resources

#### **PRODUCTS**



**Tactical Aircraft** 





Air ASW, Assault and Special Mission



**Unmanned Aircraft and Strike Weapons** 



Common Systems/Mission Systems/ Training/ALRE



## **NAVAIR Business Fiscal Year 2012**







#### **Overview**

~\$37.4 billion/year

~35,000 People (Civ/Mil/Ktr)

~8 Primary Sites

~90 ACAT Programs

~200 New Aircraft Deliveries

~550 Aircraft Repairs

~3,900 Aircraft Supported

~100 Type/Model/Series



UNMANNED AIRCRAFT & STRIKE WEAPONS



COMMON SYSTEMS/MISSION SYSTEMS/TRAINING/ALRE



FLEET READINESS CENTER INDUSTRIAL FACILITIES

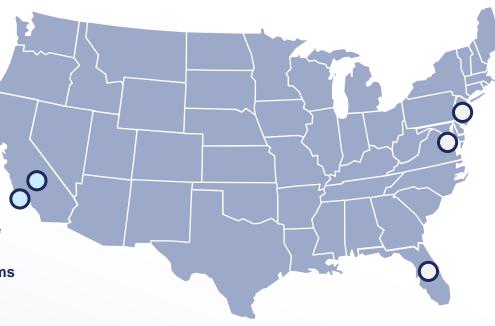


## **Naval Air Warfare Centers**

## Weapons Division WEST COAST

#### China Lake/Pt. Mugu

- Land and Sea Ranges
- Live Fire Testing
- Missiles/Freefall Weapon
- Energetics
- Air-to-Air Weapons
- Air-to-Ground Weapons
- Anti Radiation Missiles
- Weapon System Software Support Activities
- Electronic Warfare Systems
- Systems of Systems Integration



## Aircraft Division OEAST COAST

#### <u>Lakehurst/Patuxent River/</u> Orlando

- Land and Sea Ranges
- Air Vehicles
- Propulsion & Power
- Avionics & Sensors
- Crew Systems
- Aircraft Launch & Recovery Equipment/ Support Equipment
- Ship Interface & Support Systems
- Human Performance/ Simulator Systems
- Training Systems
- Navy's principal activities for research, development, acquisition, test and evaluation (RDAT&E), engineering and fleet support for naval aviation platforms, weapons and systems
- Fifth-generation weapon systems integration and ship/shore/air integration
- Integrated national ranges and labs (unique and unavailable in private sector)
- Technical authority and acquisition decision support



## Fleet Readiness Centers

#### **Depots/Industrial Sites**

#### Southwest - North Island

#### Aircraft

AV-8B, C-2, E-2, F/A-18,H-1, H-60, H-53, V-22, H-46, P-3

#### **Engines**

LM2500, T700, T56

#### Components

Instruments, Canopies, E-2 Radar, Composites, Components for above T/M/S

Aircraft Repair

H-1. H-53. H-60. P-3

Mest Pacific – Atsugi, Japan

C-130, EA-18G, E-2, F/A-18,



#### **East - Cherry Point**

Aircraft Repair

AV-8B, EA-6B, H-1, H-46, H-53, V-22

**Engine Repair** 

F402, T56, T58, T64, T400

**Component Repair** 

Dynamic Components, Rotor Blades, Props, Blades/Vanes, APU/GTC, E-2 and P-3 Props

Southeast - Jacksonville

#### Aircraft

EA-6B, F/A-18, H-60, P-3

#### **Engines**

F414, J52, T56, T700

#### Components

Electro-Optics, Air Refueling Stores, Racks/Launchers, Components for above T/M/S

Integrated maintenance, repair and overhaul of naval aircraft, systems and components



## **Fleet Readiness Centers**

- FRC mission is to create high velocity repair loops by inserting depot level capability into intermediate level repair sites
  - Sites typically located near operational organizations and closer to the flight line
  - Proximity minimizes lengthy delays and transportation costs, and returns component to the flight line and warfighter quicker and at far less expense





- To date, the FRCs have avoided more than \$940 million
  - About \$120 million more than the todate-targeted projection
  - On course to meet the \$1.2 billion goal established under BRAC 2005



## Fleet Readiness Centers

NAVAIR Depot/Industrial

I

Intermediate-Level Repair

Integrated maintenance, repair and overhaul of naval aircraft, systems and components

FLEET

#### FRC NORTHWEST NAS Whidbey Island AIRCRAFT

E/A-6B, E/A-18G, P-3

#### **ENGINES**

T56, J52

#### **COMPONENTS**

ALQ-99, E/A-6, canopies, components for above T/M/S

## FRC WEST NAS Lemoore

#### **AIRCRAFT**

F/A-18 (PMI 2, AEPD), E/A-18G

#### **ENGINES**

F414. T56

#### **COMPONENTS**

F/A-18 RADAR, composites, components for above T/M/S

#### FRC WEST PAC NAF Atsugi, JA (Formerly NAPRA) AIRCRAFT

H-53, C-130, E/A-6B, F/A-18, H-46, H-60, H-1 P-3, E-2, E/A-18G

#### **I-LEVEL**

- 6,000+ Sailors & Marines
- 20 IMAs
- 6,000 Engine/Module/ Accessory Repairs
- 580,000 Component Repairs
- \$2.0 Billion Operation Mission Funded

#### **D-LEVEL**

- 10.000 Civilians
- 3 Depots + 1 GOCO Operation
- 1,500 Engine/ Module Repairs
- 70,000 Component Repairs
- 700 Aircraft Repairs
- \$2.0 Billion
   Operation
   NWCF Funded

#### FRC SEFAC

Repair, modification and overhaul of common and

Equipment and Test Cells

peculiar Support

#### FRC MID-ATLANTIC NAS Oceana

#### **AIRCRAFT**

F/A-18 (PMI 1, 2,), E-2 (PMI 1, 2), C-2 (PMI 1, 2), H-60

#### **ENGINES**

D

D

F404, T56, T700, T64, T400

#### COMPONENTS

F/A-18 and E-2 radar composites, components for above T/M/S

### FRC EAST MCAS Cherry Point

#### **AIRCRAFT**

AV-8B (PMI 1, 2, 3, 4, SWRK), H-53 (AWI, SDML, PMID), H-1 (BSL, 1N, 2N, SDLM), EA-6B (PMI 2, 3, 4), H-46 (DLM for DOS)

#### **ENGINES**

T58, F402, T64, T400, T56 **COMPONENTS** 

Dynamic components, rotor blades, props, blades/vanes, APU/GTC, components for above T/M/S and E-2 and P-3 props

## FRC SOUTHWEST NAS North Island

#### AIRCRAFT

D

F/A-18, E-2, C-2, H-1, H-60, AV-8 (PMI 2,3), H-53 (PMID), (PMI 1N, 2N, PMI 2 Mods, P&E), P-3

#### **ENGINES**

LM2500, T700, T56

#### **COMPONENTS**

Instruments, E-2 radar, composites, components for above T/M/S

#### FRC SOUTHEAST NAS Jacksonville

#### AIRCRAFT

E/A-6B (PMI 1, 2, 3, 4), P-3 (PH 1, 2, 3, SSI), F/A-18 (PMI 1, 2, 1M, 2M), H-60 (PMI 1N, 2N)

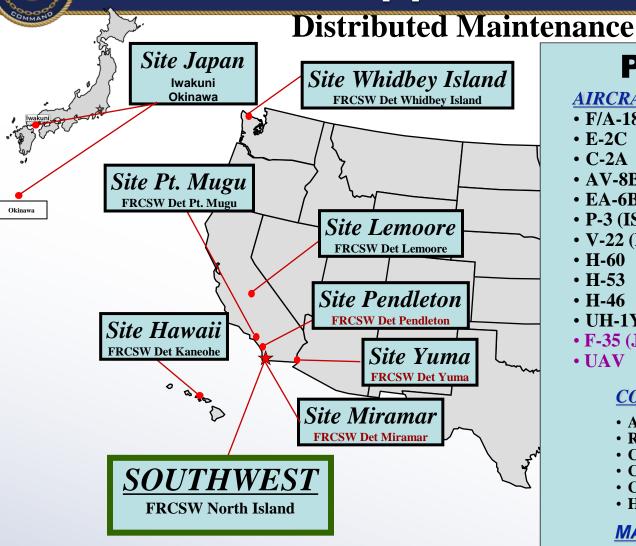
#### **ENGINES**

T56, J52, TF34, F414, T700

#### COMPONENTS

Electro-Optics, air refueling stores, racks/launchers, components for above T/M/S

## **FRCSW Support Architecture**



Red = Marine Corps MAG/MALS relationships

#### **PRODUCTS**

#### **AIRCRAFT ENGINES SERVICES**

- F/A-18
- LM2500
- Maritime

- E-2C
- T700
- Paint

- C-2A
- T56
- AV-8B
- EA-6B
- P-3 (ISR)
- V-22 (ISR)(**Depot**)
- H-60
- H-53
- (Future Workload)

- H-46
- UH-1Y/AH-1W/Z
- F-35 (JSF)
- UAV

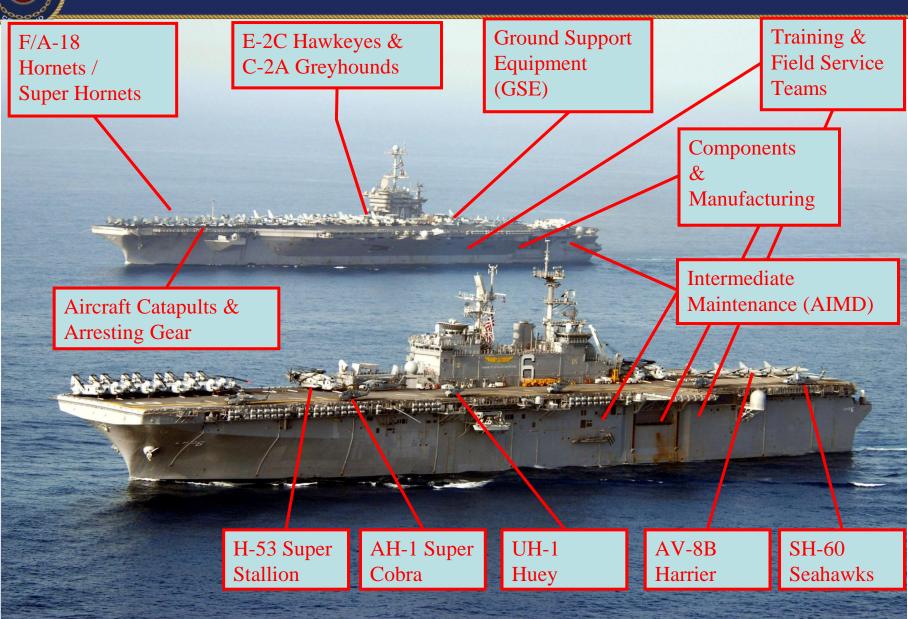
#### **COMPONENT REPAIR**

- AVIONICS & INSTRUMENTS
- RADAR
- CSD / ROTATING ELEC
- COMPOSITE REPAIR
- CALIBRATION
- HYDRAULICS

#### **MANUFACTURING**

- · WET PROCESSING
- FORMING / DROP HAMMER
- · MULTI-AXIS MACHINING
- COMPOSITE FABRICATION







## **Team FRCSW**

# A Diverse Workforce of 4,121 Personnel

- 2,675 Civil Service Employees
- 446 Contractors
- 1,000 Military
- 5 Labor Unions



## **Public-Private Partnerships**



AV-8B Harrier HISS



F/A-18
TEF & Stab Actuators



H-60 "Tip-to-Tail"



Cockpit Displays & E/F HUD



Performance Based Logistics Workload for Components = 18%

## FRCSW: Designated a Federal Laboratory

[15 USC, § 3703 (4)]

# Cooperative Research and Development Agreement (CRADA)

Allows for collaborative research or development efforts which are consistent with the missions of the laboratory. [15 USC 3710a(d)(1)]

- Laser Scanning
- Additive Manufacturing "3D Printing"
- Job Performance Aides
- Electro Discharge Machining Drill
- Atmospheric Plasma for Bonding
- Composite Heat Damage Assessment
- Cold Spray Dimensional Restoration

#### Why Collaborate with FRCSW Federal Lab?

- Gain access to FRCSW expertise, intellectual property and unique facilities
- Perform mutually beneficial R&D
- · Government laboratory with unique resources could successfully develop commercial product
- DoN may grant a patent to the CRADA collaborator



## FRCSW Materials Laboratory NDI Team

# Primary Technical Specialties & Unique Equipment and Capabilities

- Magnetic Particle, Fluorescent Liquid Penetrant, Eddy Current, Ultrasonic, and Radiographic Testing
- Ultrasonic
  - Olympus OmniScan Phased Array Ultrasound Equipment
  - Matec Immersion and Gantry C-Scan Systems
  - NDTS ® MAUS® Automated C-Scan Inspection Equipment
- Radiography
  - VMI and Fuji Computed Radiography Systems
  - NorthStar Imaging Real Time X-Ray System
  - Boeing/NUCSAFE Backscatter X-Ray System
  - Proto Manufacturing X-Ray Diffraction System
- Thermal Wave Imaging, X, and Inframetrics Pulsed Thermal Imaging Systems
- Grinding Burns AST Barkhausen Noise Equipment
- Residual Stress Measurement
- Welder Certifications (CWI)





## **FRCSW NDI Essential Products & Services**

- In-Service Engineering (ISE)
  - Fleet and Depot Non-Destructive Inspection Techniques (NDIT)
  - Depot NDI Certification & Qualification Program
  - Engineering Investigations (EI)
  - Technical Directives (Changes & Bulletins)
  - Field Team / In-Service Repair (ISR) Support
  - Request for Engineering Information – Temporary Engineering Instructions (REI-TEI)
  - Local Engineering Directives (LPS/LES)
  - Capability Establishment NORTH ISLAND Support
  - Restrictive Ferry/One-Time Flight Authorizations

- Acquisition & Certification Engineering (ACE)
  - Service Bulletins & Placard Advisories
  - Non-Destructive Inspection Techniques (NDIT)
- Research & Development
  - Small Business Innovation Research (SBIR)
  - Non-Program Related Engineering (NPRE)
  - Office of Naval Research (ONR)



## **Driving Requirements**

- Heat damaged composites
- Recurring fatigue inspections
- High maintenance costs (e.g., corrosion)
- High A/C usage rates
- Budget constraints
- Tighter NDI requirements (moving toward damage tolerance design approach)



## **NDI Applied Research**

- Structural Health Monitoring
  - Predictive models
  - Crack detection
    - JENTEK MWM sensors
    - Fiber optic Bragg gratings (Redondo Optics, Los Gatos Research, University of Nebraska, Northwestern University, Intelligent Fiber Optic System)
    - Acoustic emission
    - Lamb wave
  - Corrosion
    - Luna Innovations Corrosion Environment Sensing Suite
- Additive Manufacturing
  - Computed tomography
  - Rapid prototyping / qualification / tooling
  - Custom parts
- Inspection of ceramic matrix composites for propulsion applications
- Low-cost remote viewing capability for ET and UT (second-layer defects)



## **Structural Health Monitoring**

**Problem:** Need to reduce aircraft maintenance cost and downtime by avoiding unnecessary inspection and maintenance through structural health monitoring technologies

JENTEK Sensors' meandering winding magnetometer (MWM) provide capabilities to monitor for cracks and corrosion in specific hard to access locations

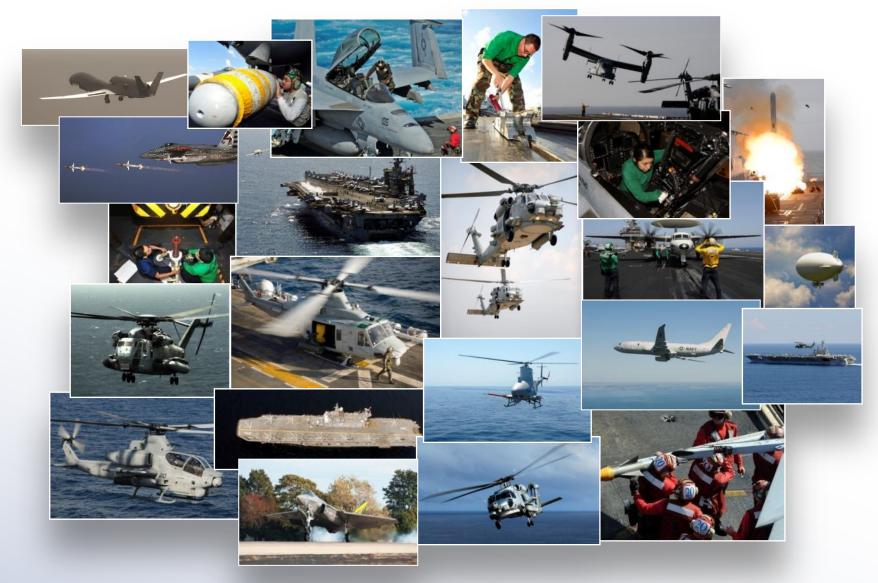






- 23 MWM-Array sensors installed
- Now in flight testing
- U.S. Navy personnel trained to take data with JENTEK GridStation

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