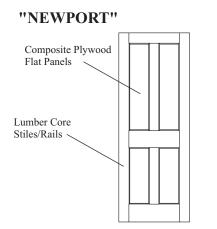


"Newport/Kendleton" Flat Panel Interior Doors

"Newport/Kendleton" General Information

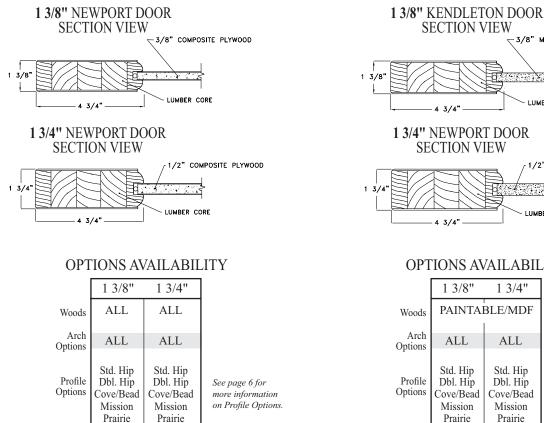


NEWPORT: The "Newport" collection includes a series of door styles that are constructed with flat (recessed) plywood panels and lumber core stiles/rails. Newport doors are available in both 1 3/8" and 1 3/4" thicknesses.

"KENDELTON" MDF Flat Panels Lumber-Core Stiles & Intermediate Stiles/Rails

KENDLETON: The "Kendleton" collection includes a series of door styles that are constructed for painted applications with lumber core stiles and MDF center panels and intermediate stiles/rails. Kendleton doors include a "Base" primer at no additional charge (see page 53 for a description of "Base" primer and "Premium" finish options). Kendleton doors are available in both 1 3/8" and 1 3/4" thicknesses. Kendleton doors are a perfect complement to Newport doors and vary only in construction.

3/8" MDF

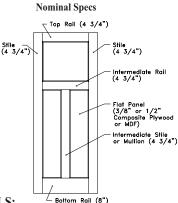


LUMBER CORE 1 3/4" NEWPORT DOOR SECTION VIEW 1/2" MDF LUMBER CORE **OPTIONS AVAILABILITY** 1 3/8" 1 3/4"

Woods	PAINTABLE/MDF		
Arch Options	ALL	ALL	
Profile Options	Std. Hip Dbl. Hip Cove/Bead Mission Prairie	Std. Hip Dbl. Hip Cove/Bead Mission Prairie	See page 6 for more information on Profile Options.

"Newport/Kendleton" General Information

NEWPORT/KENDLETON



CENTER PANELS:

Flat (Recessed) Panels: Flat panels are 3/8" or 1/2" thick composite-core plywood or MDF. Flat panel doors do not exhibit the staving found in a raised panel door. Veneer is sliced from the log differently than solid lumber minimizing the staving in veneer used to construct flat panel doors.

ARCH OPTIONS

Newport & Kendleton door styles are available with a variety of Arch options.

ROMAN ARCH (20 SERIES)

Doors specified with a Roman Arch are designated as a "20 Series" arch on the order form. The door has a square (flat) top and the top panels are carved with a Roman Arch. (i.e. N4-12, 20 Series) *A* "Continuous Arch" option is available for 20 Series arch double doors, by-pass and double pocket doors at no charge. Specify "Continuous Arch 20 Series" when placing your door order. See page 31.

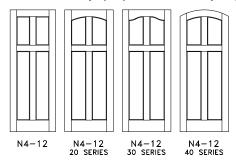
CATHEDRAL ARCH (30 SERIES)

Doors specified with a Cathedral Arch are designated as a "30 Series" arch on the order form. The door has a square (flat) top and the top panels are carved with a Cathedral Arch. (i.e. N4-12, 30 Series)

ARCH TOP - EYEBROW (40 SERIES)

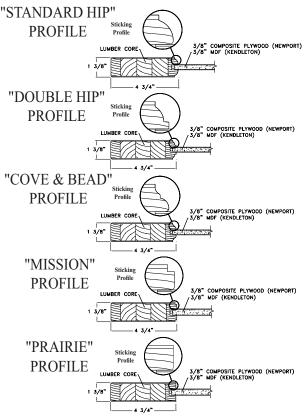
Doors specified with an Eyebrow Arch Top are designated as a "40 Series" arch on the order form. The door has an "eyebrow" radius at the top of the door and the top panels are carved with a Roman Arch. *Arch Top doors can be pre-hung in Solid Wood Jambs only.* Casing is available on a special-order/custom quote basis. (i.e. N4-12, 40 Series)

Other Arch/Radius options are available on a custom quote basis. Contact Customer Service with specific information to receive a price quote.



PROFILE OPTIONS

Newport and Kendleton doors are available with a choice of "Profile Options". A Profile Option designates the decorative profile of the "sticking" (inside edge of the stile/rail). A Profile Option must be specified for Newport and Kendleton door styles.



"BASE" PRIMER (Kendleton):

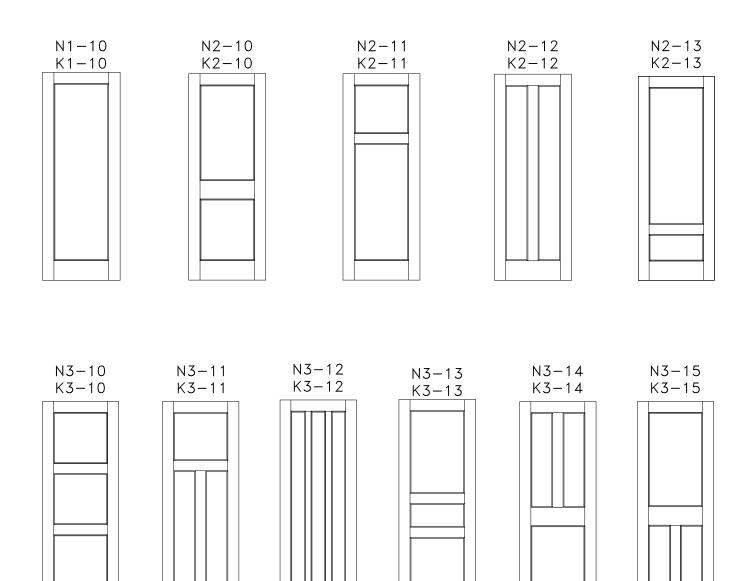
Panels are individually hand-sanded before the door is assembled. Once the door is assembled, the entire door is carefully machinesanded and then hand-sanded. The entire door then receives one coat of catalyzed conversion varnish primer. Stiles and rails are then coat-sanded prior to packaging and delivery. Please note that additional sanding is required before jobsite finishing. *(Kendleton doors automatically include a "Base" primed finish at no charge. Pre-hung doors include a "Base" primed jamb.)*

"PREMIUM" PRIMER (Kendleton):

Panels are individually hand-sanded and then primed before the door is assembled. Once the door is assembled, the entire door is carefully machine-sanded and then hand-sanded. Joints are filled and sanded flush. The first coat of catalyzed conversion varnish is applied and then the entire door is hand-sanded again. A second coat of primer is applied and then the door is completely hand-sanded before packaging and delivery. Please note that the door must be lightly scuff-sanded prior to jobsite finishing to ensure good adhesion of the final finish coat(s).

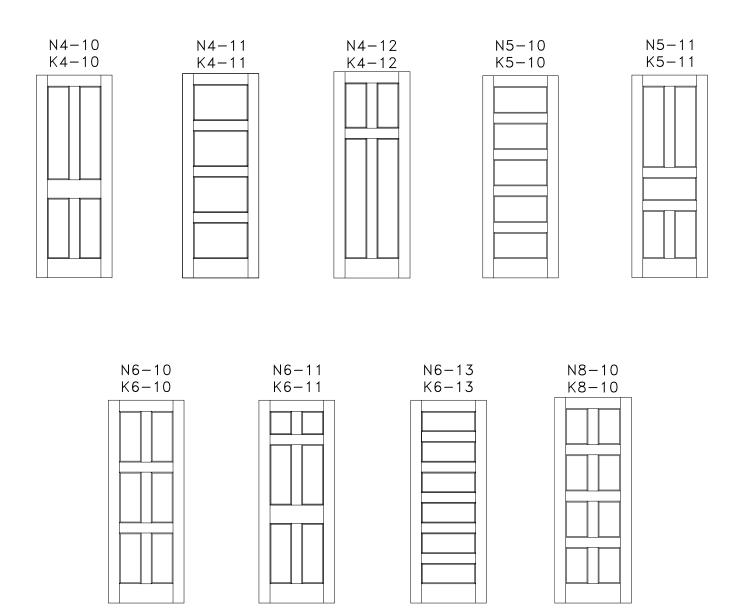
Enamel finishes are also available from the factory.

NEWPORT/KENDLETON INTERIOR DOORS



STANDARD SIZES (Nominal) Door Heights: 6/8, 7/0, 8/0 Passage & Pocket Doors: 1/0, 1/3, 1/4, 1/6, 1/8, 1/10, 2/0, 2/2, 2/4, 2/6, 2/8, 2/10, 3/0 Double & Pocket Doors: 2/6, 2/8, 3/0, 4/0, 4/8, 5/0, 5/4, 6/0 Bi-Fold Doors: 2/0, 2/6, 3/0, 4/0, 5/0, 6/0 By-Pass Doors: 4/0, 5/0, 6/0 *Custom sizes available upon request.*

NEWPORT/KENDLETON INTERIOR DOORS

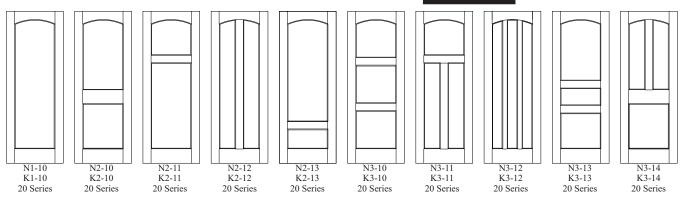


Always refer to the Jamb Availability chart on page 11 for available jamb options.

For Finish, Hinge, Door Profile and Arch Option availabilities, see the General Information section.

See pages 58-62 for sizing diagrams.

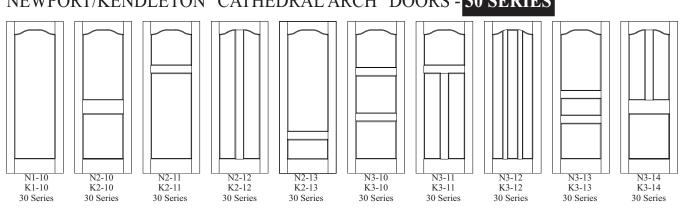
NEWPORT/KENDLETON "ROMAN ARCH" DOORS - 20 SERIES



• See page 31 for sizing specs and panel layouts of "Roman Arch" Doors.

• Refer to the Jamb Availability Chart on page 11 for available jamb options.





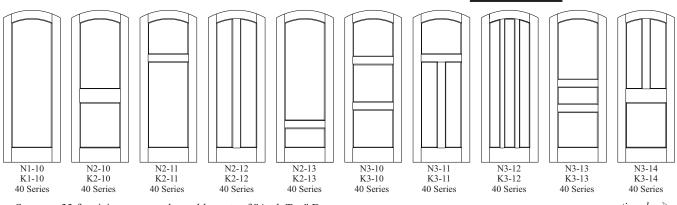
• See page 32 for sizing specs and panel layouts of "Cathedral Arch" Doors. Please note that the smallest passage door available with a complete Cathedral Arch is a 1/10 door. Doors smaller than a 1/10 have a half-arch.

• Refer to the Jamb Availability Chart on page 11 for available jamb options.

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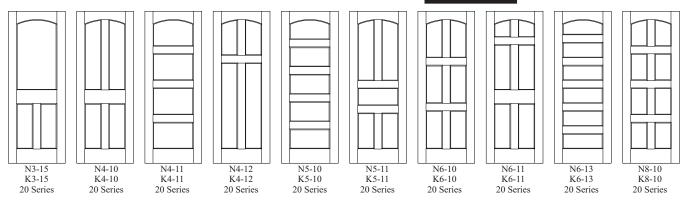


• See page 33 for sizing specs and panel layouts of "Arch Top" Doors.

• Arch Top doors are available pre-hung in Solid Wood Jambs only.

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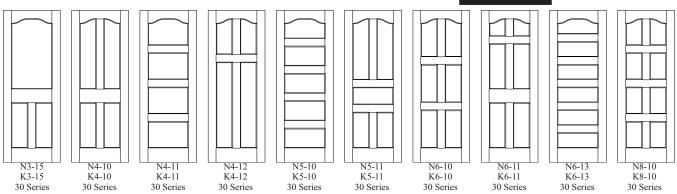
NEWPORT/KENDLETON "ROMAN ARCH" DOORS - 20 SERIES



• See page 31 for sizing specs and panel layouts of "Roman Arch" Doors.

• Refer to the Jamb Availability Chart on page 11 for available jamb options.

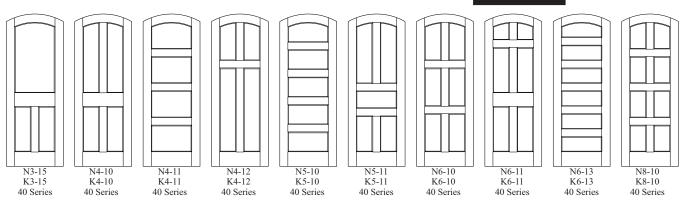
NEWPORT/KENDLETON "CATHEDRAL ARCH" DOORS - 30 SERIES



• See page 32 for sizing specs and panel layouts of "Cathedral Arch" Doors. Please note that the smallest passage door available with a complete Cathedral Arch is a 1/10 door. Doors smaller than a 1/10 have a half-arch.

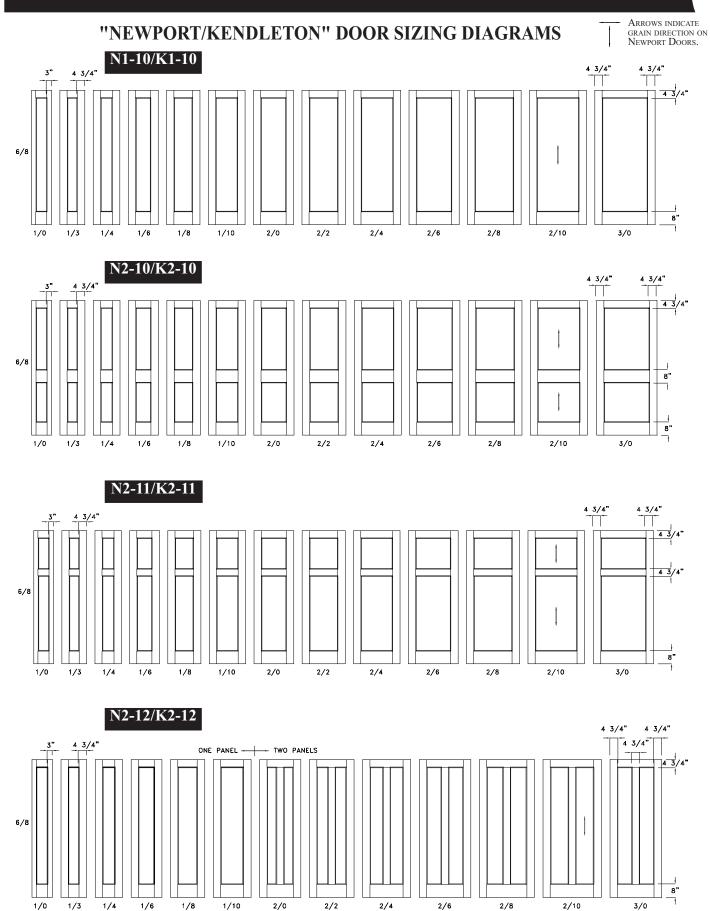
• Refer to the Jamb Availability Chart on page 11 for available jamb options.

NEWPORT/KENDLETON "ARCH TOP" DOORS (EYEBROW) - 40 SERIES

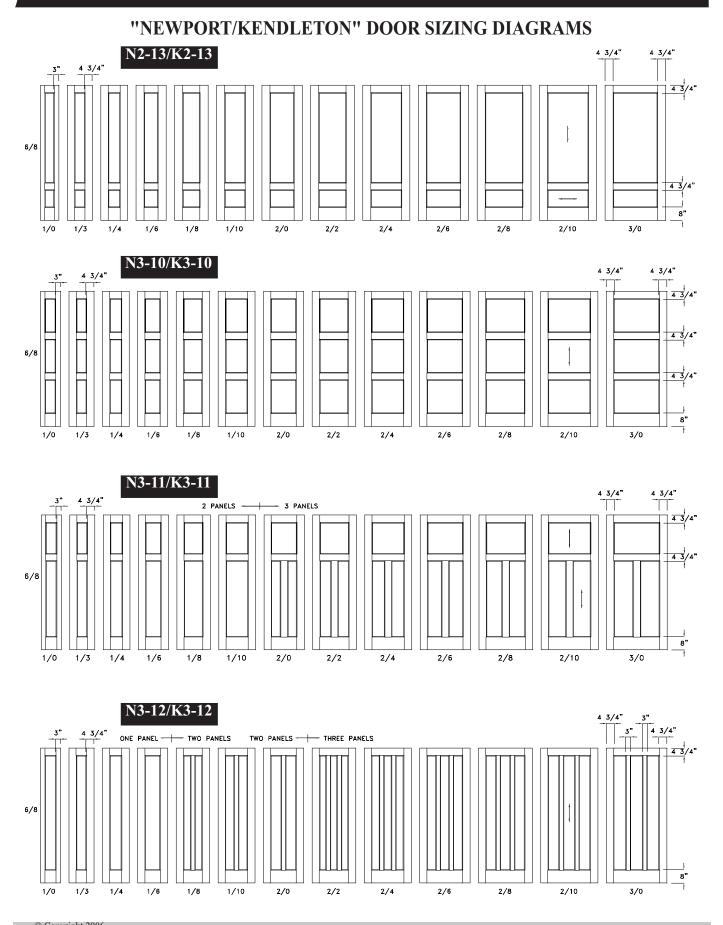


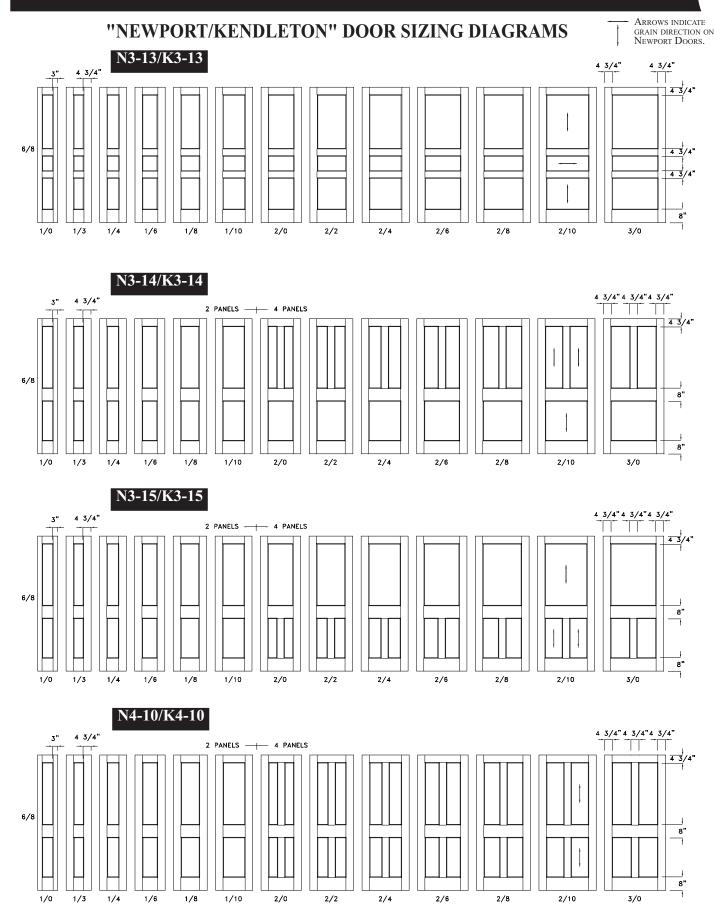
• See page 33 for sizing specs and panel layouts of "Arch Top" Doors.

• Arch Top doors are available pre-hung in Solid Wood Jambs only.

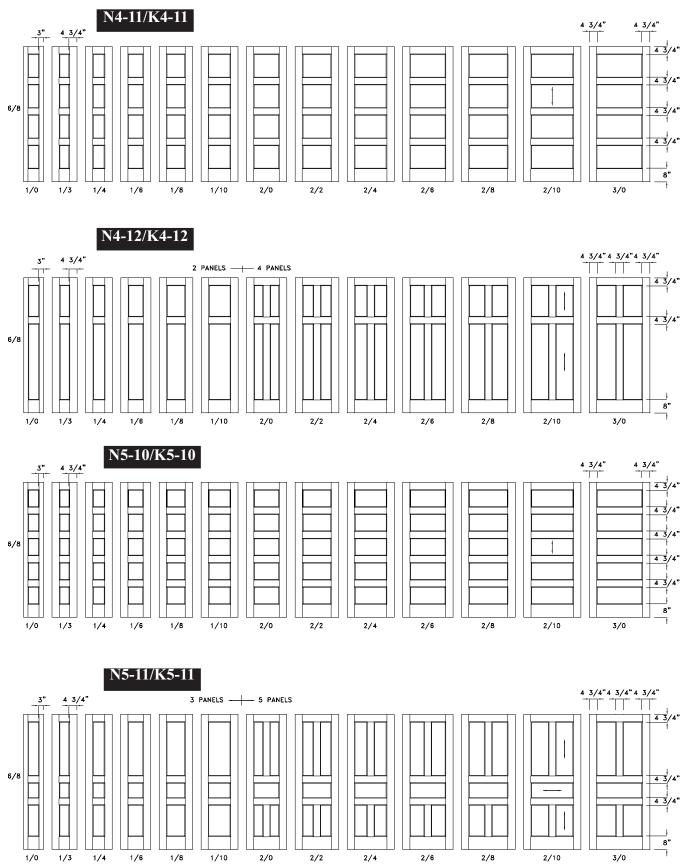


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"NEWPORT/KENDLETON" DOOR SIZING DIAGRAMS



"NEWPORT/KENDLETON" DOOR SIZING DIAGRAMS

ARROWS INDICATE GRAIN DIRECTION ON NEWPORT DOORS.

