



*In accordance with SAE Aerospace Standard AS7003, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## *Stainless Plating Ltd*

*24 Don Road  
Sheffield, S9 2UB  
United Kingdom*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## *NonDestructive Testing*

Certificate Number: 4495156068  
Expiration Date: 31 October 2015

*Joseph G. Pinto  
Vice President and Chief Operating Officer*



*In accordance with SAE Aerospace Standard AS7003, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Stainless Plating Ltd***

*24 Don Road  
Sheffield, S9 2UB  
United Kingdom*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## ***Chemical Processing***

Certificate Number: 4495154575  
Expiration Date: 31 January 2015

*Joseph G. Pinto  
Vice President and Chief Operating Officer*



Lloyd's Register  
LRQA

## CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**Stainless Plating Ltd**  
**24 Don Road, Sheffield, South Yorkshire**  
**United Kingdom**

has been approved by Lloyd's Register Quality Assurance Limited, Coventry, UK, to the following Quality Management System Standards:

**AS 9100C**  
**(technically equivalent to EN 9100:2009)**  
**ISO 9001:2008**

This certification has been performed in accordance with the requirements of EN 9104-001:2013

The Quality Management System is applicable to:

**Electro-deposition of metals, chemical conversion coatings  
and non-destructive testing of engineering components  
to customer and international specifications.**

Approval  
Certificate No: LRQ 0941590

Original ISO Approval: 8 February 1997

Original ASCS Approval: 21 February 2003

Current Certificate: 8 April 2014

Certificate Expiry: 28 February 2015

Issued by: Lloyd's Register Quality Assurance Limited



Hiramford, Middlemarch Office Village, Siskin Drive, Coventry, CV3 4FJ, United Kingdom.



# Certificate of Registration

ENVIRONMENTAL MANAGEMENT SYSTEM - ISO 14001:2004

This is to certify that:

Stainless Plating Ltd  
24 Don Road  
Sheffield  
S9 2UB  
United Kingdom

Holds Certificate Number:

EMS 86081

and operates an Environmental Management System which complies with the requirements of ISO 14001:2004 for the following scope:

**The provision of electroplating and metal finishing.**

For and on behalf of BSI:

Gary Fenton, Global Assurance Director

Originally registered: 12/07/2004

Latest Issue: 20/06/2013

Expiry Date: 09/07/2016



Page: 1 of 1

...making excellence a habit.™

This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract.  
An electronic certificate can be authenticated [online](#).  
Printed copies can be validated at [www.bsigroup.com/ClientDirectory](http://www.bsigroup.com/ClientDirectory)

Information and Contact: BSI, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP. Tel: + 44 845 080 9000  
BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.  
A Member of the BSI Group of Companies.

# Certificate of Approval

This is to certify that:

*Stainless Plating Ltd*

*24 Don Road, Sheffield, Yorkshire, S9 2UB*

Are included on the BAE Systems Aircraft Business Units Register of Evaluated Suppliers for activities against the scope of approval and limitations detailed in:

*Letter Ref : ACO/10338/JJH/270611/1*  
*Approval No : BAE/AG/10338/MAA*

This Certificate of Approval is valid to: No Expiry

Issued by: Christine Brown

Signature 

Title MAI Supply Chain Assurance Manager



D38/SAA/KL/8177

05 March 2010

Stainless Plating Ltd  
24 Don Road  
Sheffield  
S9 2UB

For the attention of the Managing Director - Ms Brenda Grove

Dear Sir

### Approval by Airbus SAS

We have pleasure in informing you that Airbus SAS has granted your company an Airbus approval at 24 Don Road, Sheffield, S9 2UB.

1 The Airbus approval number allocated to your company is

**201166**

This number should be quoted on all relevant documents.

2 This approval covers the following scope of work

Build to print

Specifically for Airbus Operations Limited

#### 3 NON-DESTRUCTIVE TESTING

- 3a Anodic
- 3h Flaw Detection (by etching)

#### 4 PROTECTIVE TREATMENT

- 4a Chromic Anodising
- 4c Sulphuric Anodising
- 4e Colour Anodising
- 4f Cadmium Plating (Under 65 ton f/in<sup>2</sup>)
- 4g Cadmium Plating (65-90 ton f/in<sup>2</sup>)
- 4h Cadmium Plating (over 90 ton f/in<sup>2</sup>)
- 4j Cadmium Plating Stainless Steel

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**AN EADS COMPANY**

AIRBUS OPERATIONS LIMITED  
REGISTERED IN ENGLAND & WALES  
No 3468788 REGISTERED OFFICE  
NEW FILTON HOUSE  
FILTON  
BRISTOL BS99 7AR

AIRBUS OPERATIONS LIMITED  
NEW FILTON HOUSE  
GOLF COURSE LANE  
FILTON  
BRISTOL BS99 7AR  
UNITED KINGDOM  
PHONE +44 (0) 117 969 3831  
FAX +44 (0)117 936 2828



INVESTOR IN PEOPLE

05 March 2010

D38/SAA/KL/8177

- 4k Copper Plating
- 4m Chromium Plating (Hard)
- 4p Silver Plating
- 4q Tin Plating
- 4r Chromate Conversion (Alocrom)
- 4u Phosphating
- 4y Zinc Plating Chromic/Sulphuric Pickling

**5 HEAT TREATMENT**

- 5n Stress Relieving (Ferrous Alloys)

**12 MISCELLANEOUS PROCESSES**

- 12o Passivation
- 12w Preparation of Titanium/Stainless Steel/Copper and Copper Alloys

- 3 The approval is dependent on your continued compliance with Airbus and other supplementary instructions issued by Airbus.
- 4 Release certificates shall be signed only by those signatories nominated in the List of Approved Signatories.
- 5 Should you at any time be requested to undertake work for Airbus, which is outside the scope of your approval, you are required to notify your Airbus Supply Chain Quality representative.
- 6 This approval may be withdrawn at any time at the discretion of Airbus SAS.
- 7 Any changes or alterations under the terms of your Airbus approval e.g. changes to your quality system, senior personnel, site location and any other approvals held must be notified immediately to Airbus SAS.
- 8 Please acknowledge receipt of this letter to the undersigned confirming that you accept the conditions of this approval and that a copy of this letter has been communicated to/made available to your Quality Authority.

Yours faithfully  
For and on behalf of  
Airbus SAS



Manjit Phull  
Supplier Approvals Manager  
Building 07U

## **Bombardier Approvals**

(printed from [www.bombardier.com](http://www.bombardier.com) - 25/3/2013);-

**STAINLESS PLATING LTD, 0000110100**

24 DON ROAD SHEFFIELD,  
GB, S9 2UB  
TEL: 01142 422000 FAX: 01142 2432630

**Specification Controlled:**

BAPS 160-10 CHROMIC ACID ANODIZING  
BAPS 160-20 CHEMICAL CONVERSION TREATMENT FOR ALUMINIUM ALLOYS (SUPERCEDES PPS.32.01)  
BAPS 160-40 CHEMICAL CONDUCTIVE CONVERSION TREATMENT FOR ALUMINIUM ALLOYS  
PSPEC 403 CADMIUM PLATING OF CARBON, LOW ALLOY AND STAINLESS STEELS  
PSPEC 410 CHROMIC ACID ANODISING  
PSPEC 419 CHEMICAL CONVERSION COATING OF ALUMINIUM AND ALUMINIUM ALLOYS

**Systems:**

1104 ISO 9001:2000  
1110 AS 9100

**Class:**

A - SUBCONTRACTORS





**SUPPLIER APPROVAL NOTIFICATION**

<b>Doc Ref:</b>	<b>RSL-BRN-0086</b>
For the attention of:	Quality Manager – Jayne Warrender
Supplier Name & Address:	<b>Stainless Plating Ltd</b> 24 Don Road Sheffield South Yorkshire S9 2UB

Approval is granted to supply Raytheon Systems Ltd (RSL) within the scope listed below. Your approval is subject to remaining compliant with RSL QA406 (where applicable), Limitations / Remarks stated, and continued certification to your regulatory approval(s)

**SCOPE**

Approved as a treatments facility under the current NADCAP & AS9100 approvals for Electroplating and metal finishing, Chemical Processing and Non Destructive Testing.

**LIMITATIONS / REMARKS**

Approved as a supplier to RSL and RSL approved sub contractors

**Note:**

Purchase orders placed for treatments use on RSL product may be requested from our sub contractors e.g. Aero Fabrications and not placed directly by RSL.

All parts delivered to RSL must be released iaw with regulatory approval i.e Certificate of Conformancy.

All release documentation should quote your RSLB approval number

<b>RSL APPROVAL No.</b>	<b>RSLB/UK/10053</b>
<b>EXPIRY DATE</b>	<b>19 March 2015</b>

<b>QUALITY ASSURANCE AUTHORITY</b>	<b>DATE: 21 March 2013</b>
<b>Signed:</b>	
<b>Print Name:</b>	<b>Pam Wycherley</b>
<b>Title:</b>	<b>Assistant Quality Manager</b>

# Certificate of Approval

This is to certify that:

**STAINLESS PLATING LTD**

24, Don Road, Sheffield, Yorkshire S9 2UB

Are included on the BAE Systems Aircraft Business Units Register of Evaluated Suppliers for Aircraft Programme activities against the scope of approval and limitations detailed in:

*Letter Ref : ACO/10338/AG/100107/1*

Approval Number: BAE/AG/10338/MAA

This Certificate of Approval is valid to: No Expiry

Issued by: Mr Stephen Pollard

Signature SPollard

Title QA Manager Supply Chain Governance





# Certificate of Approval

## **BAE SYSTEMS REGIONAL AIRCRAFT**

**Approves:**

**Stainless Plating Ltd**

**Location:**

**24 Don Road, Sheffield, S9 2UB**

The Quality Management System of the above Business has been assessed and found to be compliant with the Regional Aircraft Supplier Assurance Requirements. Approval is hereby granted in accordance with the scope defined in:

**RALOA/00332/1**

**Issuing Authority:**

**Name and Position:**

**Jim McCulloch – Head of Compliance**

**Issue Date:**

**13 December 2012**

**Review Date:**

**31 October 2015**

This approval is subject to periodic review and may be withdrawn at the discretion of the issuing Authority

BAE Systems  
Regional Aircraft  
Prestwick International Airport  
Ayrshire, Scotland  
KA9 2RW United Kingdom

T +44 (0)1292 675000  
F +44 (0)1292 675700  
www.baesystems.com



Ref: CK/L/01.51.2012

17 December 2012

Lee Grant  
Stainless Plating Ltd  
24 Don Road,  
Sheffield, Yorkshire,  
United Kingdom,  
S9 2UB.

Dear Sirs,

**BAE SYSTEMS, Regional Aircraft - Letter of Authorisation, Ref : RALOA/00332/1**

This letter constitutes an offer to include **Stainless Plating Ltd**, situated at the following site(s), **24 Don Road, Sheffield, Yorkshire, United Kingdom, S9 2UB**, on the BAE SYSTEMS Regional Aircraft Register of Evaluated Suppliers under the terms of your Third Party Approval(s) - Ref :ISO9001:2008, AS9100 Rev C certificate LRQ 0941590 & NADCAP.

All items delivered by your company to BAE SYSTEMS Regional Aircraft must be accompanied by a Certificate of Conformity signed by those signatories nominated in the list of approved signatories provided by you and must always quote your Letter of Authorisation reference number (**RALOA/00332/1**) in the remarks box.

All suppliers entered on our register are subject to periodic review which, in the case of your approval, is due **31/10/2015**. This Letter of Authorisation does not confer Direct Ship Authority and is therefore only applicable in furtherance of BAE SYSTEMS (Operations) Limited, BAE SYSTEMS, Regional Aircraft purchase orders. Please also note that this offer, should it be accepted, does not guarantee that BAE SYSTEMS Regional Aircraft will place any orders on **Stainless Plating Ltd**.

Terms and conditions, including scope definition, associated with this Approval are shown at Appendix 1 on the reverse of this letter. Should you require any further information, please do not hesitate to contact me, at BAE Systems, on Tel No. 01292 675308.

**Yours faithfully,**  
**For and on behalf of**  
**BAE SYSTEMS (Operations) Limited,**  
**BAE SYSTEMS, Regional Aircraft**

Jim McCulloch  
Head of Compliance

Copy to Jayne Warrender - Quality Manager

We hereby agree and accept the terms and conditions set out in this letter and the Appendix.

Signed for and on behalf of Stainless Plating Ltd (Please sign and return a copy)

.....

#### Appendix 1 – Terms and conditions of Approval

1. The Quality Manager of BAE SYSTEMS Regional Aircraft must be advised immediately, in writing, of any proposed changes to company name, third party accreditation, premises or facilities and key personnel, e.g. NDT nominated Level 3, applicable to the approval and/or product range in order for any quality re-approval and/or product re-qualification requirements to be assessed. BAE SYSTEMS Regional Aircraft must be advised of any Major Non-conformances raised as a result of Third Party Regulatory Audits i.e. ISO, NADCAP etc. We reserve the right to review continuance of approval as a result of any such changes.
2. The supplier's Management System shall be administered and maintained by a Quality Manager who has an appropriate degree of independence from operations direction to enable quality requirements to be complied with. Inspectors raising the C of C shall comply with the key requirements of RA procedure PD134 as applicable to scope.
3. Materials and services not provided by BAE SYSTEMS Regional Aircraft must be obtained only from BAE SYSTEMS Regional Aircraft approved sources or with the prior approval of BAE SYSTEMS Regional Aircraft.
4. Periodic reviews of your Management System, Product(s) and/ or Process (es) may be undertaken by authorised representatives of BAE SYSTEMS Regional Aircraft who will require access to your, and your suppliers premises at all reasonable times. (This access shall also be extended to BAE SYSTEMS Regional Aircraft customers and regulatory authorities). The Quality Manager of BAE SYSTEMS Regional Aircraft may additionally direct that reviews addressing specific areas of activity be undertaken when he considers circumstances so warrant.
5. All suppliers shall have their own Alerts and Recalls process that identifies what actions are required when notifying BAE SYSTEMS Regional Aircraft and/or their customers about suspect or non-conforming product. Identification of an incident which requires an Alert or Recall being notified to BAE SYSTEMS Aircraft Business Unit shall be sent within 72 hours of the incident being highlighted along with full supporting evidence.
6. The supplier shall provide investigation, root cause, preventative and corrective action reports to BAE SYSTEMS Regional Aircraft within 28 days of receipt of request for investigation or receipt of products rejected by BAE SYSTEMS.
7. Quality records related to BAE SYSTEMS Regional Aircraft products shall be retained in accordance with the requirements of EN9130 and shall be made available to BAE SYSTEMS upon request. Records shall not be disposed of without the approval of BAE SYSTEMS Regional Aircraft.
8. The supplier shall provide assurance of the continuing ability of plant and equipment to meet the requirements and limitations of relevant specifications, by application and certification, at suitable periods and to suitable standards. Records of measuring and test equipment and their calibration history and requirements must be maintained.
9. Should your approval identify NDT (Non-Destructive Testing) as a specific category of approval, they will only be applicable under the control of your BAE SYSTEMS nominated NDT Level 3. Should you lose the services of your nominated NDT Level 3, you shall notify the BAE Systems Regional Aircraft and nominate a replacement within 30 days, failure to do so may result in your NDT categories of approval being withdrawn.
10. Should you at any time be requested to undertake work for BAE SYSTEMS which is outside the scope of this approval, you are required to notify Regional Aircraft's Quality Manager in order that suitable quality arrangements may be made.
11. First Article Inspections are to be conducted in accordance with Regional Aircraft's procedure PD006 when a new or up-issued part is being manufactured for the first time or when requested on the Purchase Order.
12. Applications for Concessions, Production Permits and Works Query Notes shall be in accordance with Regional Aircraft procedures and directed to the Regional Aircraft Design Liaison team via e-mail address: [RADesignliaison@baesystems.com](mailto:RADesignliaison@baesystems.com).
13. The Scope of this Approval is defined by the following categories in conjunction with your ISO9001:2008, AS9100 Rev C certificate LRQ 0941590 & NADCAP.  
*Electro-deposition of metals, chemical conversion coatings & non destructive testing of engineering components to customer & international specifications*
14. BAE SYSTEMS Regional Aircraft's Standard Terms and Conditions of Purchase shall apply in conjunction with the terms set out herein respect of any purchase order submitted by BAE SYSTEMS Regional Aircraft to the supplier. In the event of any inconsistency between the terms of this letter and the aforementioned standard terms and conditions of purchase then the terms of this letter shall take precedence. The combined terms and conditions as set out in this clause shall apply exclusively to any work performed by the supplier at the request of BAE SYSTEMS Regional Aircraft and any terms and conditions imposed by the supplier will only be effective if both parties agree in writing in advance.

FRL Ref: 08/003  
Suppliers FRL Approval Number: ER/0140  
Date of Issue: 21/05/2008

FAO: Brenda Grove  
Stainless Plating Ltd  
24 Don Road  
Sheffield  
South Yorkshire  
S9 2UB  
UK

Dear Mrs Grove

Please accept his letter as formal notification that Stainless Plating Ltd are approved to carry out the following processes to the quoted specifications for FRL (Flight Refuelling Ltd). This approval is valid for all grades of parts until further notification:

DS16.52 – Chromate Conversion (Alocrom 1200)  
DS18.55 – Anodic Flaw Detection  
DS23.145 – Passivation of Stainless Steels  
DS23.179 – Nickel Strike  
DS26.02 – Cadmium Plating  
DS26.03 – Anodising (Chromic, Sulphuric)  
DS26.11 – Silver Plating  
DS26.15 – Nickel Plating  
DS26.16 / MIL-C-23422D  
DS26.17 – Zinc Plating  
DS26.18 – Vat / Barrel Passivation  
DS26.19 – Phosphating  
DS26.20 – Tin Plating  
DS26.44 – Vapour Degreasing  
DS26.45 – Abrasive Blasting

Yours Sincerely



Mark Ryan  
Supplier Quality Engineer  
For and on behalf of Flight Refuelling Ltd.



**FR-HiTEMP Limited**

Wimborne, Dorset  
South Molton, Devon  
Titchfield, Hampshire

STAINLESS PLATING LTD  
24 DON ROAD  
SHEFFIELD  
S9 2UB

23 August 2002

For the attention of: The Quality Manager

Our Ref: AL9/QR/V/108

Dear Sir or Madam:

**REF: RE-APPROVAL OF APPROVED SUPPLIERS**

Following the amalgamation of Wimborne, South Molton and Titchfield sites into FR-HiTEMP Ltd. We are pleased to inform you that your Quality System and Control Procedures continue to meet the requirements of QIS 1 for all three sites. For FR-HiTEMP Ltd Wimborne/South Molton orders QIS 1 supersedes QAM 5.

We therefore propose to retain your Company as an Approved Supplier for the range of Products/Services stated below:


SUPPLIER REFERENCE NO.: VR108  
DATE OF REGISTRATION: 23/08/02

RANGE OF PRODUCTS/SERVICES FOR WHICH APPROVAL IS GIVEN:

**ALOCROM 1200, PASSIVATION, CHROMIC ANODISING, SULPHURIC ANODISING/ COLOUR, SILVER PLATING, ZINC PLATING, TIN PLATING, ELECTROLESS NICKEL PLATING AND ABRASIVE BLASTING.**

The Period of Registration is subject to Review and is Conditional upon your Performance which will be monitored. Any deterioration in Quality or Delivery may result in the registration being cancelled.

Yours faithfully

  
.....  
CAROLINE HAY  
SUPPLIER QUALITY ENGINEER

This approval is granted dependant upon satisfactory standards being maintained and may be revoked at any time by FR-HiTEMP Limited without notice or liability



GKN Aerospace Filton  
PO Box 500  
Golf Course Lane  
Filton  
BS34 9AU  
T +44 (0)117 917 5000  
F +44 (0)117 917 5001

## Certificate of Approval

Approval Number GKNAF00138

The Quality Management System of

**Stainless Plating Limited**

Situated at

24 Don Road  
Sheffield  
S9 2UB

Is hereby granted GKN Aerospace Filton approval in accordance with the terms of Approval Letter reference QA-GKNAF00138 -1.

A handwritten signature in black ink, appearing to read 'R Ranahan'.

R Ranahan  
Quality Certification Manager

Issued 29/05/2012

This certificate and letter of approval are subject to withdrawal at the discretion of GKN Aerospace Filton

**EXPECT > MORE**





GKN AEROSPACE SERVICES  
EAST COWES  
ISLE OF WIGHT  
PO32 6RA

## Stainless Plating

### IS APPROVED FOR THE PROCESSES LISTED BELOW

Reports: SQ/10/210

Audit date: 02-Nov-10

Expiry date: 01-Nov-13

Specification	Process	Specification	Process
WAPS41-04	PASSIVATION	WAPS41-01	ALOCROM/ALODINE
WAPS09-02	CLEANING OF METALS		

WHPS APPROVALS ONLY APPLY FOR WORK PLACED BY GKN AS EAST COWES ISLE OF WIGHT PO32 6RA  
THIS APPROVAL IS CONDITIONAL ON THE SUPPLIER ADHERING TO SQA01 AND INFORMING GKN OF  
SIGNIFICANT CHANGES TO PLANT, PROCESS OR PERSONNEL. GKN RESERVE THE RIGHT TO REAUDIT.

THIS APPROVAL MAY BE WITHDRAWN IF CORRECTIVE ACTIONS ARE NOT CLOSED IN A TIMELY MANNER

*VE Barrow*  
**CHIEF MATERIALS ENGINEER (PROCESSES)**  
**ON BEHALF OF GKN AEROSPACE SERVICES**

# Certificate of Approval

*Awarded to*

## **STAINLESS PLATING LIMITED**

24 Don Road

Sheffield

S9 2UB

Hawker Beechcraft Corporation Supply Chain Quality Assurance approves the above named vendor pursuant to Hawker Beechcraft Quality Assurance requirements and subject to the Terms and Conditions specified below as a supplier of aeronautical parts, materials, assemblies, and services

Your Hawker Beechcraft Corporation Supplier Identification Number is:

**10101108**

Your Hawker Beechcraft Corporation Quality System Code Designator is:

**SPEC**

### **Conditions of Approval:**

- 1.This Approval is limited to that specified in the attached Terms of Approval. Under no circumstances is any work to be undertaken for Hawker Beechcraft Corp. or its approved suppliers which is outside your Terms of Approval.
- 2.This Approval must not be used to cover the supply of products, services, or materials to any customer other than Hawker Beechcraft Corp. or its approved suppliers.
- 3.This Approval is dependent upon your continued compliance with the quality requirements set forth in HBC's QC-00 Supplier Quality Requirements Document, as amended, plus any other supplementary instructions issued by Hawker Beechcraft Corp.
- 4.This Approval is not transferable to any other persons, organizations, or facilities.
- 5.Any changes or alterations to your Terms of Approval must be communicated immediately, in writing, to HBC Supply Chain QA at email address: scm\_qa@hawkerbeechcraft.com.
- 6.Where special process approvals have been granted using Nadcap as a means of augmenting the HBC Special Processor Approval, the Supplier must ensure that their Nadcap accreditations are maintained to ensure that their topicality and scope of coverage continue to satisfy Hawker Beechcraft requirements.
- 7.Suppliers who perform subcontract work only (i.e., Build-to-Print suppliers) must obtain all raw materials and special processing services only from HBC-approved raw material and special process suppliers.
- 8.Hawker Beechcraft Corp. reserves the right to withdraw this Approval in its entirety at the sole discretion of HBC Supply Chain QA management.
- 9.Subject to compliance with the foregoing, this Approval shall remain in force unless and until surrendered, modified, suspended, or revoked.



Hawker Beechcraft Corporation  
9709 E. Central  
Wichita, Kansas  
67206 USA

## Terms of Approval

### 1. Responsible Party:

The maintenance of this Hawker Beechcraft Approval is entrusted to:

Company: **STAINLESS PLATING LIMITED**

Name: **Jayne Warrander**

Title: **Quality Manager**

### 2. Specific Approval Limitation / Certification Privilege Details:

To process parts for HBC approved companies in accordance with Section 3 below.

### 3. Scope of Approval:

Process Code	Description	Specification
12O	PASSIVATION	BAEP1516
12S	VACU-BLASTING	BAEP2002
19L	PROTECTIVE PLATING OF FACES OF HEADS (DHA 369)	DHA369
19W	ELECTRODEPOSITION OF TIN	Def Stan 03/8
3C	FLUORESCENT DYE PENETRANT	BAEP2501
3E	MAGNETIC FLAW DETECTION	BAEP2502
3H	FLAW DETECTION (BY ETCHING)	BAEP4544
4A	CHROMIC ANODISING	BAEP0002
4C	SULPHURIC ANODISING	BAEP0003
4F	CADMIUM PLATING (UNDER 65 TON F/IN2)	BAEP1514
4G	CADMIUM PLATING (65-90 TON F/IN2)	BAEP1514

Process Code	Description	Specification
4H	CADMIUM PLATING (OVER 90 TON F/IN2)	BAEP1514
4J	CADMIUM PLATING STAINLESS STEEL	BAEP1514
4K	COPPER PLATING	BAEP1520
4M	CHROMIUM PLATING (HARD)	BAEP1519
4N	NICKEL STRIKE PRIOR TO CAD PLATE	BAEP1512
4R	ALOCROM 1200	BAEP0004
4U	PHOSPHATING	BAEP0006
4Y	CHROMIC/SULPHURIC PICKLING	BAEP9099
5O	DE-EMBRITTEMENT (FERROUS ALLOYS)	BAEP1514

Approval By:  \_\_\_\_\_  
Date: 27 February 2012

Initial Approval Date: 27 March 2000

Revision Number: 9


**Goodrich Actuation Systems**

Stafford Road,  
 Fordhouses  
 Wolverhampton  
 WV10 7EH  
 United Kingdom  
 Tel: +44 (0)1902 624644  
 Fax: +44 (0) 1902 624947

Issue Date: 02<sup>rd</sup> April 2012

Stainless Plating Ltd  
 24 Don Road,  
 Sheffield,  
 South Yorkshire  
 S9 2UB  
 United Kingdom

For the attention of the Quality Manager

Dear Sir/ Madam

**LETTER OF APPROVAL**

**Stainless Plating Ltd** has been registered as an approved supplier following our evaluation or questionnaire. We have therefore allocated our Supplier Approval No **7001772** to your organisation and have made the appropriate entry on our Register of Approved Suppliers. This approval, which may be amended or withdrawn at the discretion of GAS UK, covers the following scope:

Supplier Type:  
 Processor

Supplier Scope:  
 Make to Print (Components)  
 The chemical processing and non-destructive testing of manufactured components to the required process specification in accordance with the relevant GAS Wolverhampton Engineering Drawing.

Commodity:

Code	Description
009HA	Service/ Process/ Outside Finishing Chem Process
009HB	Service/ Process/ Outside Finishing Chem Process Passivation
009ED	Outside Finishing NDI LPI/FPI
009EF	Outside Finishing NDI MPI

This letter supersedes all previous approval by date of issue.

**Goodrich Actuation Systems Ltd**

Registered Office: Stratford Road, Solihull, B90 4LA, England  
 Registered in England No. 4482320

Special Process Approval in accordance with GAS – Wolverhampton Standard 981-151-005

Nadcap Commodity – Chemical Processing

Specification	Description
914-032-102	Passivation of Corrosion Resistant Stainless Steels
914-032-059/060	Chemical Conversion Treatment of Aluminium and Aluminium Alloys using Alocrom 1200
914-032-064	Chemical Conversion Coatings on Aluminium and Aluminium Alloys for Electrical Conductive Applications
914-032-037	Sulphuric Acid Anodising
914-032-002	Black Oxide Treatment
914-032-100/101	Passivation of Corrosion Resistant Stainless Steels
914-032-093/094	Chromic Acid Anodising
914-026-037/041	Silver Plating
914-022-043/047	Cadmium Plating
914-018-016	Copper Plating

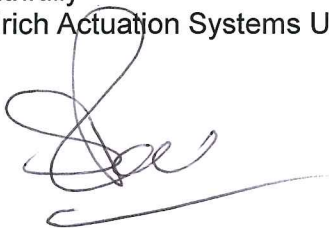
Nadcap Commodity – NDT

981-060-021	Penetrant Inspection
981-060-014	Magnetic Particle Inspection
981-060-016	Etch Inspection of Steel

Any changes affecting the above classifications and/or Company Management structure, Quality System, location must be notified to the undersigned without delay. This approval is conditional upon compliance with Goodrich A.S Standard 981-151-001 and maintenance of a satisfactory standard of supply. This will be subject to periodic audit and review.

Would you please acknowledge receipt of this letter, confirming that you understand the conditions of approval?

Yours Faithfully  
For Goodrich Actuation Systems UK



S Rao  
Supplier Quality Assurance Engineer  
On behalf of the Quality Director



J Wilde  
Materials Specialist  
On behalf of the Head of Materials

- 6 APR 2010



**Goodrich Electrical Power Systems**

Pitstone Green Business Park  
Westfield Road, Pitstone  
Buckinghamshire, LU7 9GT  
England  
Tel: +44 (0)1296 663000

**Stainless plating Limited**

24 Don Road  
Sheffield  
S9 2UB

1 April 2010

For the attention of the Chief Executive

Dear Sir

**Vendor Reference: 7007037 LETTER OF APPROVAL**

We have pleasure in informing you that your Quality Management Organisation under your Quality Manager, **David Poole** has been found satisfactory following our recent audit under Survey Report **PG 053/10**. We have, therefore, allocated our Supplier Approval number **7007037** to your organisation and have made the appropriate entry in our Register of Approved Suppliers. The approval, which may be amended or withdrawn with due cause, covers the following Manufacture/Supply classification:

**Electrodeposition of cadmium, copper, tin, zinc, silver and nickel. Phosphate coatings and anodising.**

Valid until: **30<sup>th</sup> April 2012**

Any changes affecting the above classifications must be notified to U Haq, Quality Manager, without delay. This approval is conditional upon compliance with the Goodrich Power Systems quality requirements through Goodrich Power Systems Specification PS-06-10 "Requirements For Supplier Quality Assurance" and maintenance of a satisfactory standard of supply and will be subject to periodic audit and review. Any changes at your organisation affecting the defined supply classification must be notified to the undersigned without delay.

Should you lose your AS9100 or ISO 9001 certification approval, or it expires within the approval period, this will invalidate your approval for Goodrich, and requires immediate notification.

Would you please acknowledge receipt of this letter, confirming that you understand the Conditions of Approval and that the contents have been communicated to your Quality Manager\Chief Inspector.

**Yours faithfully**

**Julie Bailey**  
Quality Administrator  
Goodrich Power Systems  
01296 663166

**From:** Haq, Usman [Usman.Haq@goodrich.com]  
**Sent:** 03 May 2012 13:17  
**To:** jayne.warrender@stainlessplating.co.uk  
**Cc:** Bailey, Julie  
**Subject:** RE: URGENT Stainless Plating Ltd Approval valid until 30-4-2012

Dear Jane,

In 2012 we adopted a policy that states that if Goodrich do not directly place a purchase order with your organisation, i.e. a tier 1 supplier, then we no longer approve the organisation.

It is the responsibility of the tier 1 to approve all lower tier suppliers.

The only caveat we have around that is any special process supplier must be approved via the NAPCAP scheme.

So, in summary if you are not a tier one supplier we no longer issue out approval letters.

I hope that clarifies the situation.

yours sincerely,

Usman Haq  
Goodrich Electrical Power Systems – Pitstone  
Quality Assurance Manager - Supply Chain  
Europe & Rest of the World  
Mob.- +44 (0) 7795 265 588  
Tel. - +44 (0) 1296 663 453

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**From:** Bailey, Julie  
**Sent:** 03 May 2012 09:19  
**To:** Haq, Usman  
**Subject:** FW: URGENT Stainless Plating Ltd Approval valid until 30-4-2012

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**From:** Jayne Warrender [<mailto:jayne.warrender@stainlessplating.co.uk>]  
**Sent:** 27 April 2012 15:47  
**To:** Bailey, Julie  
**Subject:** URGENT Stainless Plating Ltd Approval valid until 30-4-2012

Hello

I have noticed that our approval, vendor reference – 7007037 expires on 30/4/12.

Please advise how we can update this approval as our customers will require a copy of our new approval letter.

We have also added MFD & PFD NDT processes (Nadcap approved) which we would like to add to our approval.

Thank You & Best regards

Jayne



Jayne Warrender  
QHSE Manager

Stainless Plating Ltd  
24 Don Rd  
Sheffield  
S9 2UB

Tel: 0114 2422000

Fax: 0114 2432630

Mob: 07979 042510

Email: [jayne.warrender@stainlessplating.co.uk](mailto:jayne.warrender@stainlessplating.co.uk)

Web: [www.stainlessplating.co.uk](http://www.stainlessplating.co.uk)

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**Goodrich Control Systems.**

Registered Office: Stratford Road, Solihull, West Midlands, B90 4LA.

Registered in England No. 04482312.

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**HS Marston Aerospace Limited**

# Approved Supplier Certificate

Presented To

**Stainless Plating Ltd**

In recognition of achieving Approved Supplier Status,  
Approval Number AS **824** has been allocated.

This approval requires full compliance  
with HS Marston Aerospace Limited, Purchase Orders,  
Quality Standards and Requirements for  
Suppliers and Subcontractors defined in  
Company Standard ME1019.

Subject to the foregoing conditions, this approval  
shall remain valid unless cancelled, suspended or  
revoked by the Company.

  
I. Bullock  
Quality Manager

Date 24<sup>th</sup> Nov' 2010

  
R. A. Winstone  
General Manager Quality & EH&S



**Hamilton Sundstrand**  
A United Technologies Company



## *CERTIFICATE OF APPROVAL*

*ISSUED BY*

*MIDLAND AEROSPACE Ltd*

*TO*

*In recognition of their ability to demonstrate a satisfactory level of compliance with the requirements of the Midland Aerospace Business Management System, and Easa regulations and requirements. Based on the audit carried out by the Midland Aerospace Quality Department in pursuant of compliance with the Easa regulation Part 21 Sub-Part g and Midland Aerospace customer regulations and requirements.*

*Scope of Approval;*

*Sub-Contract Processing of surface treatments*

*Certificate No QA/11.05/0002-1*

*Issued by: Mike Small Quality Manager*

*Date 11 JANUARY 2006*

*Midland Aerospace Ltd Unit 5 Orchard Way Calladine Business Park, Sutton-in-Ashfield Nottinghamshire NG17 1JU*

*Tel 01623 446556 Fax 01623 446546 Web Site [www.midlandaerospace.com](http://www.midlandaerospace.com) e-mail [info@midlandaerospace.com](mailto:info@midlandaerospace.com) Doc No MAL/MI/200 Iss 1/Nov 05*



Rolls-Royce

## Stainless Plating Ltd – Sheffield

### ADDENDUM 1

Authority to approve process data cards on behalf of Rolls-Royce plc

#### Process

RPS168,  
RPS170,  
RPS237,  
RPS278,  
RPS297,  
RPS386  
RPS436,  
RPS54,

#### Nominated personnel

Mr D Poole

This also applies to process data cards generated by sub-contractors used by yourselves.  
Applies to NON-CRITICAL or NON-CRITICAL RRES 90002 parts only.

#### Conditions

Any substantiation or validation work required by Rolls-Royce specifications and/or Purchase Order must be retained for review by Rolls-Royce if required. Rolls-Royce reserves the right to withdraw this authority at any time without notice.

Authorised on behalf of Rolls-Royce plc

R Blyth  
Supplier Development and Technical Manager

Approval number: 01475

Issue date: 10<sup>th</sup> Sep. 10



# Certificate of Approval

Approval No.: **102770 / 03**

This is to certify that

***STAINLESS PLATING LTD***  
***24 DON ROAD***  
***SHEFFIELD***

Vendor Code: 206585

is approved for the following scope

- PLATING
- CLEANING & DESCALING
- CORROSION PROTECTION & PACKAGING
- AUTHORITY TO APPROVE DATA CARDS IN ACCORDANCE WITH ADDENDUM

- RPS128
- RPS168
- RPS170
- RPS237
- RPS278
- RPS297

- RPS367
- RPS386
- RPS436
- RPS461
- RPS54
- RPS6

**Issue date: 16.03.11**

  
**i.A. Robert Starcke**

Quality Manager  
POAH RRD  
Rolls-Royce Deutschland Ltd & Co KG

**Expiry date: unlimited**

  
**i.A. Burghardt Böhme**  
Supplier Development Leader  
Regional Regulatory Authorisation  
Rolls-Royce Deutschland Ltd & Co KG



**STAINLESS PLATING LTD  
24 DON ROAD  
SHEFFIELD**

Approval No.: **102770 / 03**

**ADDENDUM**

Authority to approve process data cards on behalf of  
Rolls-Royce Deutschland Ltd & Co KG

**Process**

RPS168, 170, 237, 278,  
RPS297, 386, 436, 54

**Nominated Personal**

Mr. D Poole

Conditions:

**This applies also to process data cards generated by sub contractors used by yourselves. Applies to NON-CRITICAL or NON-CRITICAL to RRES90002 parts only.**

Any substantiation or validation work required by Rolls-Royce specifications and/or Purchase Order must be retained for review by Rolls-Royce if required. Rolls-Royce reserves the right to withdraw this authority at any time without notice. The authority applies to purchase orders placed by Rolls-Royce Deutschland only.

Approval is limited to the defined processes as stated on the Addendum above. Any deviations should be submitted to the Rolls-Royce Special Process Group Team Leader for approval, including the results of any substantiation.

No changes shall be made to this approval without notification through the Rolls-Royce Special Process Group Team Leader.

Authorised on behalf of Rolls-Royce Deutschland Ltd & Co KG

**Issue date: 16.03.11**

**Expiry date: unlimited**

  
**i.A. Burghardt Böhme**

Supplier Development Leader  
Regional Regulatory Authorisation  
Rolls-Royce Deutschland Ltd & Co KG



Rolls-Royce

PO Box 31, Derby DE24 8BJ, England

Telephone +44 (0) 1332 242424

Fax: +44 (0) 1332 249936

www.rolls-royce.com

26 November 2012

tel: +44 (0)1332 240204

fax: +44 (0)1332 240446

Stainless Plating Ltd  
24 Don Road  
Sheffield  
South Yorkshire  
S9 2UB

Dear Mrs Warrender,

Re: **NDT Approval**

Following Rolls-Royce audit of your NDT facilities on the 12<sup>th</sup> and 13<sup>th</sup> July 2012 and satisfactory close out of all actions raised during the visit please accept this letter as approval to process in accordance with the following Rolls-Royce Process Specifications.

RRP5100 Vapour Degreasing  
RRP58003 Magnetic Particle Inspection  
RRP58004 Fluorescent Penetrant Inspection

Your supplier approval certificate will be reissued in due course to reflect the new approvals.

May I remind you that your next nadcap audit must contain the Rolls-Royce supplemental questions

Yours faithfully  
For ROLLS-ROYCE plc

Clive Perry  
Principal Technologist Non Destructive Evaluation



Rolls-Royce

Rolls-Royce plc  
Mail Code ML - 67  
P O Box 31  
Derby DE24 8BJ  
England

# Certificate of Approval

This is to certify that

*Stainless Plating Ltd*  
*Sheffield – South Yorkshire*

**Vendor Number: 206585**

is an approved supplier for the scope specified

Scope of approval:

- Authority to approve process data cards in accordance with Addendum 1
- RPS 6
- RPS 54
- RPS 128
- RPS 168
- RPS 170
- RPS 237
- RPS 278
- RPS 297
- RPS 367
- RPS 386
- RPS 436
- RPS 461

Approval number: 01475

Issue date: 10<sup>th</sup> September 2010

Expiry date: n/a

This certificate supersedes all previous approval letters/certificates  
and is subject to the terms on the back hereof

Tony Edwards

Regional Regulatory Authority





## *Stainless Plating Ltd – Sheffield*

### **ADDENDUM 1**

Authority to approve process data cards on behalf of Rolls-Royce plc

#### **Process**

RPS168,  
RPS170,  
RPS237,  
RPS278,  
RPS297,  
RPS386  
RPS436,  
RPS54,

#### **Nominated personnel**

Mr D Poole

This also applies to process data cards generated by sub-contractors used by yourselves.  
Applies to NON-CRITICAL or NON-CRITICAL RRES 90002 parts only.

#### **Conditions**

Any substantiation or validation work required by Rolls-Royce specifications and/or Purchase Order must be retained for review by Rolls-Royce if required. Rolls-Royce reserves the right to withdraw this authority at any time without notice.

Authorised on behalf of Rolls-Royce plc

R Blyth  
Supplier Development and Technical Manager

Approval number: 01475

Issue date: 10<sup>th</sup> Sep. 10

A

# Spirit AeroSystems (Europe) Limited Certificate of Approval

STAINLESS PLATING LTD  
24 Don Road  
Sheffield  
S9 2RUB

**APPROVAL NUMBER SPIRIT/ 1064**

Is hereby granted this Certificate of Approval which signifies that the Quality Management System meets the requirements of: -

AERO-ALL-QU-SC-ALL-125  
Quality Requirements for Suppliers

See corresponding Letter for the  
Scope of Approval and associated conditions.

Quality Assurance Authorisation:-



Date Issued: 17-Aug-2010

For and on Behalf of Spirit AeroSystems (Europe) Limited

Reference number: WC/1064/Aug/2010



WC/1064/Aug/2010

17-Aug-2010

STAINLESS PLATING LTD  
24 Don Road  
Sheffield  
S9 2RUB

For the attention of the General Manager

Dear Sir / Madam

**Approval by Spirit AeroSystems (Europe) Limited**

Further to an evaluation conducted by Spirit, we have the pleasure in informing you that your company has been approved. Please find enclosed Letter of Authority.

Please note that your Spirit approval number is: **SPIRIT / 1064**

This approval covers work in furtherance of Spirit AeroSystems orders / contracts only.

Should you have any queries regarding the above please do not hesitate to contact me.

Yours faithfully  
For and on behalf of  
Spirit AeroSystems (Europe) Limited

A handwritten signature in black ink, appearing to read "William Crawford".

William Crawford  
Senior Business Assurance Engineer

Tele            +44 (0) 1292 672570  
Fax            +44 (0) 1292 672126  
Mobile        +44 (0) 7736 810555  
e-mail        william.crawford@spiritaero.com



WC/1064/Aug/2010

17-Aug-2010

STAINLESS PLATING LTD  
24 Don Road  
Sheffield  
S9 2RUB

For the attention of the General Manager

Dear Sir / Madam

**Approval by Spirit AeroSystems (Europe) Limited**

We have the pleasure in informing you that Spirit AeroSystems (Europe) Limited has granted your company a Spirit approval at:-

STAINLESS PLATING LTD  
24 Don Road  
Sheffield  
S9 2RUB

The Spirit approval number allocated to your company is ***SPIRIT / 1064***

This approval should be quoted on all relevant documents.

1      This approval covers the following scope of work:-

Build to Print

Specifically for Spirit AeroSystems (Europe) Limited

TREATMENTS & FINISHING, NDT, INSPECTION & TESTING,

4 - PROTECTIVE TREATMENT,

4f - Cadmium Plating (Under 65 ton f/in<sup>2</sup>),

4g - Cadmium Plating (65-90 ton f/in<sup>2</sup>),

4h - Cadmium Plating (Over 90 ton f/in<sup>2</sup>)

2      This approval is dependant on your continued compliance with Spirits', Customer and other supplementary instructions issued by Spirit.

3      Release certificates shall be signed only by those signatories nominated in the List of Approved Signatories.



- 4 Should you at any time be requested to undertake work for Spirit, which is outside the scope of approval, you are required to notify your Spirit Supply Chain Quality Representative.
- 5 This approval may be withdrawn at any time at the discretion of Spirit.
- 6 Any changes or alterations under the terms of your Spirit approval e.g. changes to your quality system, senior personnel, site location and any other approvals held must be notified immediately to Spirit.
- 7 Please acknowledge receipt of this letter to the undersigned confirming that you accept the conditions of this approval and that a copy of this has been communicated to/made available to your Quality Authority.

Yours faithfully  
For and on behalf of  
Spirit AeroSystems (Europe) Limited

A handwritten signature in black ink, appearing to read "William Crawford".

William Crawford  
Senior Business Assurance Engineer

Tele	+44 (0) 1292 672570
Fax	+44 (0) 1292 672126
Mobile	+44 (0) 7736 810555
e-mail	william.crawford@spiritaero.com