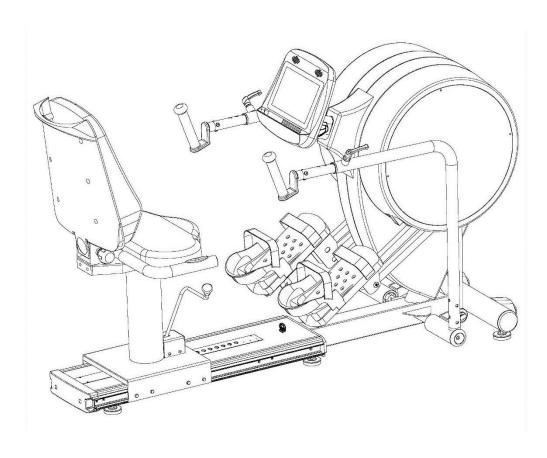


OWNER'S MANUAL V1

Stabilization Kit Now Available!

Order Form on the Back Page.



HealthCare International, Inc. PO Box 1509 Langley, WA 98260

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Safety Precautions

This exercise equipment was designed and built for optimum safety. However, certain precautions apply whenever you operate a piece of exercise equipment. Be sure to read the entire manual before assembly and operation of this machine.

Also, please note the following safety precautions:

- 1. Read all instructions carefully before using the machine.
- 2. Consult your physician or other health care professional before beginning this or any type of exercise program.
- 3. Always wear proper exercise apparel when using the machine.
- 4. If at any time you feel faint, light-headed or dizzy while operating the machine, stop exercise immediately. You should also stop exercising if you are experiencing pain or pressure.
- 5. Keep children and pets away from the machine while in use.
- 6. Only one person can use the machine at a time.
- 7. Make sure your machine is correctly assembled before you use it. Be sure all screws, nuts, and bolts are tightened prior to use and retighten periodically.
- 8. Do not operate this or any exercise equipment if it is damaged.
- 9. Keep hands and feet away from any moving parts. Do not insert any objects into any openings.
- 10. Keep clothes, jewelry and loose items away from moving parts.



NOTE: MAXIMUM WEIGHT CAPACITY FOR THE PHYSIOSTEP PRO IS 500 LBS. (227 KGS)

WARNING:

BEFORE BEGINNING ANY EXERCISE PROGRAM CONSULT YOUR PHYSICIAN. THIS IS ESPECIALLY IMPORTANT FOR INDIVIDUALS OVER THE AGE OF 35 OR PEOPLE WITH PRE-EXISTING HEALTH PROBLEMS. READ ALL INSTRUCTIONS BEFORE USING THIS FITNESS EQUIPMENT. WE ASSUME NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE SUSTAINED BY OR THROUGH THE USE OF THIS PRODUCT.

Dear Valued Customer,

Thank you for your recent purchase of the **PhysioStep PRO** from HCI Fitness. We believe that you have purchased one of the highest quality and affordable stepper cross trainers on the market today. Prior to using your new **PhysioStep PRO** please review the owner's manual and product tips to maximize your workout experience.

Wishing you the best of luck in reaching your health and fitness goals!



Share Your Story!

www.hcifitness.com/testimonials

HealthCare International is a leading supplier and distributor of innovative products for Health, Wellness, Fitness & Active Aging. Visit our website – www.HClFitness.com for information on all of our products.

Warranty Information

(Your Serial Number is found on a white sticker at the rear base of the unit, the front of the user manual, and on the box)

Serial #:	Purchase Date:	
Seriai #:	Purchase Date:	

3 Year Parts Warranty, One Year Labor, Lifetime Main Frame

NOTE

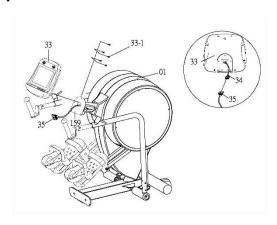
Before you start to assemble this unit, please note that some of the parts and screws needed for assembly are already in place on the unit.

TOOL SET:

Tool	QTY
(185) 8mm Allen Wrench Tool	1
(188) 19*90*3T Wrench Tool	1

Assembly Instruction:

Step 1

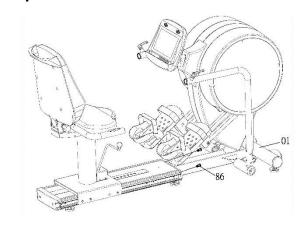


Assembling the Console Display

Connect the control wire (34) [behind the computer (33)] and the control wire (35) [from the computer post (159)] firmly as the drawing shows.

Attach the computer (33) to the computer post (159) using the bolt (33-1).

Step 2

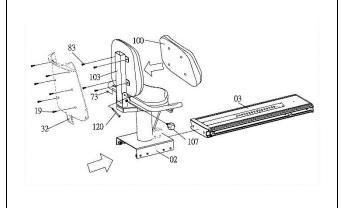


Connecting Seat to the Frame

- 1. Attach the levelers to the base.
- 2. Release the StepLock
- 3. Attach the seat rail to the main frame using hex bolt (86).
- 4. Slide the seat base onto the rail.
- 5. Screw in the rubber seat stops.
- 6. Adjust the levelers.
- 7. Optional Screw in wheel chair mount.

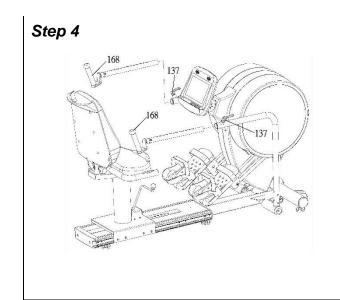
Attaching the back seat (100) to the back seat fixed frame (103) using the Bolt (83).

Step 3



Assembling the Seat

- 1. Attach the handle bars to the seat base.
- 2. Attach the seat back mast (103).
- 3. Unscrew bolts from the seat back (100).
- 4. Place AA batteries in heart rate transmitter.
- 5. Attach the seat back (100) to the seat back mast (103).
- 6. Attach the seat back cover (32) to the seat back using bolts (19).



Assembling the Rotatable Handles

The rotating handle set (168) can be adjusted the angle freely and using the rotating pop-lock (137) to fixed desired length.

Please note:

Connect the power adaptor to the unit before use.

Assembly Complete!

To ensure you get the most out of your workout, be sure to read the seat and handle adjustment instructions on pages 7 and 8.

Once you have your unit adjusted correctly, continue reading onto page 9 to learn about the functions of the display buttons.

Now you are ready for your first workout! To get started simply press the green **QuickStart** button. You can easily change the resistance using the [+] and [-] buttons on the right side of the display.

If there will be more than one person using the machine, you can record your personal configuration below for quick reference.

Name	Handle Bar #	Seat Slide #	Seat Recline #

Quick Tips

AC Adaptor:

The **PhysioStep PRO** does need to be plugged into a standard electrical outlet. The AC adaptor connects at the rear base of the unit, at ground level, on the end of the unit that is beneath the seat. The display is powered by the adaptor and does not need batteries.

Levelers:

There are levelers in the front of the unit, beneath the shroud. Please adjust the levelers to stabilize the unit on your floor.

Seat Adjustments:

The **PhysioStep PRO** seat position can be adjusted forward and backward by pulling the long yellow bar located on the right side of the seat. The handle on the left of the seat allows the seat to swivel for easy access. In addition you can adjust the tilt of the **PhysioStep PRO** seat back by pulling the knob located on the back cushion support.



Quick Start:

If you would like to start a simple workout, press the Start Button and use the arrows to set the resistance. It will automatically start you at level 1.

Heart Rate:

If you would like to monitor your heart rate while using the **PhysioStep PRO**, simply use any chest belt. There is a wireless heart rate receiver in the display and it will automatically connect with all common brands of chest belts (i.e. Polar, Garmin etc). If you don't already have one, local sporting goods stores are a good place to purchase. The **Polar T31 Non-Coded** is one model that works well.

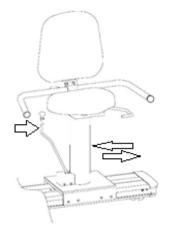
USB Workout Summary Report:

The **PhysioStep PRO** features a USB workout summary report. The USB slot is located on the back of the display. Simply insert a USB into the back of the display before you start your work out and press the **REPORT** button when you are finished with your workout. Please view **page 16** for more detail.

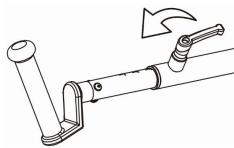
The USB workout summary feedback reports total time, total calories, total distance, as well as Averages and Peaks for METS, WATTs, Heart Rate, Steps Per Minute, and Speed

Operating Adjustments:

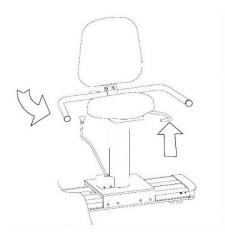
 Seat Slide: Pull back on the vertical seat knob to move the seat forward and backward. The seat will click into place when the seat is in the locked position.



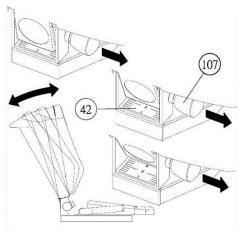
2. **Handle Adjustment:** Turn the handle lock knob to the left to release the handle slide. Slide the handle in and out to change the handle position.



3. **Swivel Seat:** Pull up on the horizontal seat handle and rotate the seat. Release the handle to lock the seat into position.

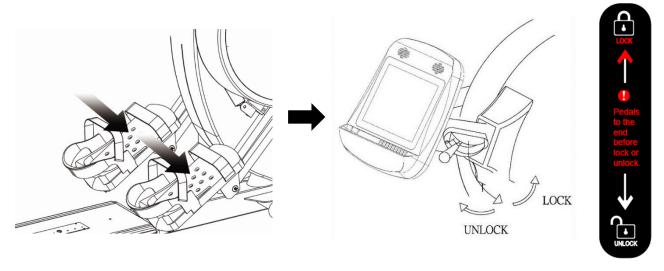


4. **Seatback Adjustments:** Pull out the back seat knob to adjust the angle of the seat back.



5. **StepLock**: The StepLock allows users to lock the pedals in place during transfers providing a safe environment to secure their feet to the pedals.

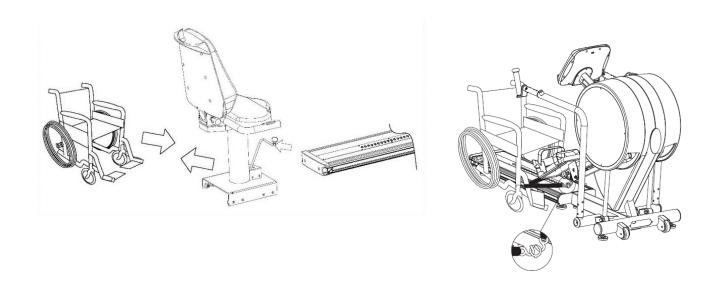
To lock or unlock the StepLock, the pedals must be fully engaged. Then the StepLock handle can be switched to unlock or lock the pedals.



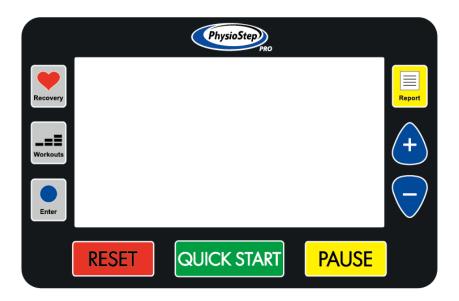
6. Wheelchair Access: The seat assembly can be removed allowing for wheelchair bound users to easily access the unit.

First remove the 2 rubber stoppers located at the end of the seat rail. Then pull on the vertical seat knob to slide the seat off the seat rail. Before use, lock the rear stoppers on the wheelchair and connect the front of the wheel chair to the unit using the safety strap and center hook located on the seat rail.

Be sure to inspect the wheelchair connection before using the unit.



PhysioStep PRO Display Console



Button Functions

1. QUICK START BUTTON

1.1. Pressing the **QUICK START** button starts a manual workout.

2. ENTER BUTTON

2.1. The **ENTER** button selects programs and confirms data entry.

3. [+] / UP BUTTON

- 3.1. Press the [+] button to increase values.
- 3.2. Holding the [+] button will rapidly increase values.

4. [-] / DOWN BUTTON

- 4.1. Press the [-] button to decrease values.
- 4.2. Holding the [-] button will rapidly decrease values.

5. WORKOUTS BUTTON

- 5.1. Before you start your workout, press the WORKOUTS button to choose a preset program. Continue to press the WORKOUTS button to cycle through the programs.
- 5.2. If you have already started a workout, press **RESET** twice then use the **WORKOUTS** button as explained above.

6. RECOVERY BUTTON

- 6.1. The recovery function is only available when using a HR monitor.
- 6.2. Press the **RECOVERY** button to enter the cool down mode.
- 6.3. When in the recovery mode, all other buttons are disabled.

7. PAUSE BUTTON

- 7.1. While exercising press the **PAUSE** button to pause your workout. The display will show "*Press QUICKSTART to resume or RESET for workout summary*".
- 7.2. Press the **QUICKSTART** button to resume your workout.
- 7.3. Press the **RESET** button to view your workout summary.
- 7.4. In the Report Mode, the PAUSE button will return you to the last step.

8. RESET BUTTON

- 8.1. To end your workout and view your workout summary press the **RESET** button.
- 8.2. Holding down the **RESET** button for 3 seconds will reset the display.

9. REPORT BUTTON

9.1. Enables the USB workout report export function in summary mode.

Quick Start -Sit, Start, & Step!

- 1. Adjust your seat and handles to a comfortable position allowing your legs and arms to use the full range of motion.
- 2. Press the QUICK START button.
- 3. Start Stepping! You can use [+] / [-] buttons to adjust the resistance level at any time during your workout.





OR

Select a Workout Program

- 1. Press the **WORKOUTS** button to view programs.
- 2. To scroll through the different programs continue to press the **WORKOUTS** button.
- 3. Then press the **Enter** button to select your desired workout program.
- 4. Follow the steps described in the next section to start your desired workout.

^{*}If you have not selected anything after 5 minutes the display will automatically power off.

Setup your Workout Programs

Before starting your workout make sure that your seat is comfortably adjusted.

NOTE: Use the **WORKOUTS** button to cycle through programs. Press the **WORKOUTS** button again to view the next workout. Press **ENTER** to select your desired workout.

<u>User Setup:</u>

After selecting your desired workout the first step is to enter your user information. This step will be the same for all workouts.

Use the **PAUSE** button to return to the previous step when entering user info.

Gender: Use the [+] / [-] buttons to change Male (M) or Female (F).

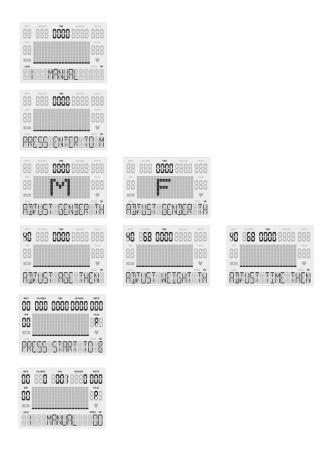
Press the **ENTER** button to set gender.

Age: Use the [+] / [-] buttons to change your age.

Press the **ENTER** button to set age.

Weight: Use the [+] / [-] buttons to change your weight.

Press the **ENTER** button to set weight.



1. Basic Programs

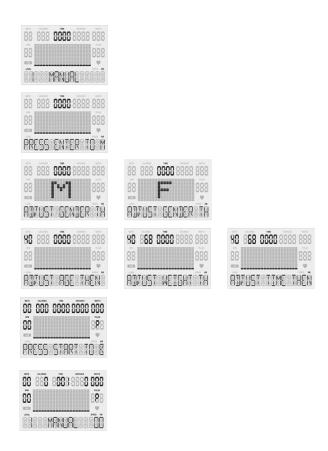
Manual, Warm Up, Interval, Valley, Ramp, Mountain, Rolling, Climb, Random, Hill, Fat Burn, Cardio, and Strength.

1.1. **User Setup -** You will be prompted gender, age, weight, and time.

Use the **PAUSE** button to return to the previous step when entering user info.

- 1.2. **Set Time:** Use the [+] / [-] buttons to set workout time. (Counting Down)
 - 1.2.1.1. Press the **ENTER** button to set workout time.
- 1.3. Once your user information has been entered press Quick Start!
- 1.4. In the basic programs you can use the [+] / [-] buttons to change the resistance level.
- 1.5. Once your workout is complete a 3 minute Cool Down will begin.

Basic Programs Screens



2. Heart Rate Programs (HR 65% / HR 85%) *Requires HR Monitor

*Recommended Model Polar T31 Non-Coded Version

2.1. **User Setup -** You will be prompted gender, age, weight, time, & HR.

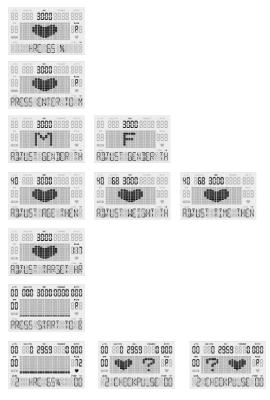
Use the **PAUSE** button to return to the previous step when entering user info.

- 2.1.1. **Set Time:** Use the [+] / [-] buttons to set workout time. (Counting Down)
 - 2.1.1.1. Press the **ENTER** button to set workout time.
- 2.1.2. **Pulse:** Use the [+] / [-] buttons to change your target heart rate.

(Shown as percentage [65% or 85%] of full target heart rate)

- 2.1.2.1. Press the **ENTER** button to set your target heart rate.
- 2.2. Once your user information has been entered press Quick Start!
- 2.3. If your heart rate cannot be detected, the screen will show [?] and reset to the home screen.
- 2.4. In the Heart Rate programs your resistance level will automatically increase or decrease to help reach your target heart rate.
- 2.5. Once your workout is complete a 3 minute Cool Down will begin.

Heart Rate Programs Screens



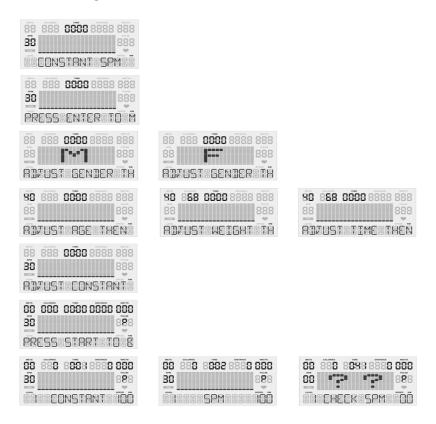
3. Constant Programs (SPM / WATTS)

3.1. User Setup - You will be prompted gender, age, weight, time & constant.

Use the **PAUSE** button to return to the previous step when entering user info.

- 3.1.1. **Set Time:** Use the [+] / [-] buttons to set workout time. (Counting Down)
 - 3.1.1.1. Press the **ENTER** button to set workout time.
- 3.1.2. **Set SPM / WATTS:** Use the [+] / [-] buttons to change your constant metric.
 - 3.1.2.1. Press the **ENTER** button to set your constant metric.
- 3.2. Once your user information has been entered press Quick Start!
- 3.3. If you are not using the machine, the screen will show "[?] Check SPM"
- 3.4. In the constant programs your resistance level will automatically increase or decrease to maintain constant SPM or WATTS.
- 3.5. Once your workout is complete a 3 minute Cool Down will begin.

Constant Programs Screens



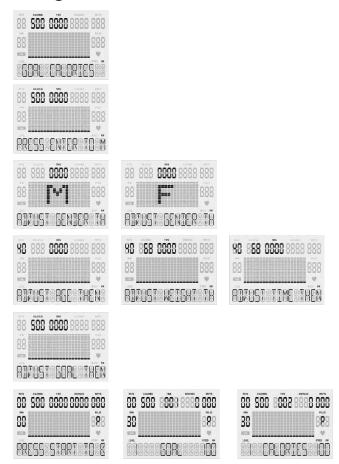
4. Goal Set Programs (Calories / Distance)

4.1. User Setup - You will be promoted gender, age, weight, time, & goal.

Use the **PAUSE** button to return to the previous step when entering user info.

- 4.1.1. **Set Time:** Use the [+] / [-] buttons to set workout time. (Counting Down)
 - 4.1.1.1. Press the **ENTER** button to set workout time.
- 4.1.2. **Set Calories / Distance:** Use the [+] / [-] buttons to change your goal.
 - 4.1.2.1. Press the **ENTER** button to set your goal.
- 4.2. Once your user information has been entered press Quick Start!
- 4.3. In the Goal programs your workout will complete once your goal is reached. Use the [+] / [-] buttons to change the resistance level.
- 4.4. Once your workout is complete a 3 minute Cool Down will begin.

Goal Set Programs Screens



Cool Down Mode

- 1. After completing your workout program a 3 minute cool down will automatically start.
- 2. Press the **PAUSE** button to pause your cool down, and **QUICK START** to resume your cool down.
- 3. Press the **RESET** button to skip the cool down and view workout summary.

Workout Summary Mode

- * After cool down mode, the display shows workout summary*
- The workout summary mode displays your personal data as shown below: Total
 Time, Distance, and Calories; as well as Average METs, WATTS, Steps per Minute
 (SPM) and Pulse.







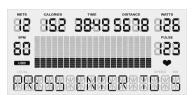
Export Workout Summary to USB

USB Slot Located on Back of Display

Quickly Enter Workout Summary by Pressing: Pause, Reset, Report.

- 1. Insert your USB into the USB slot on the back of the display.
- 2. When the USB is correctly inserted the display will show the symbol "USB."
- 3. When you have completed your workout and are on the Workout Summary Mode screen, press the **REPORT** button to begin the export process.
- 4. Press the **ENTER** button twice to set your Workout ID.

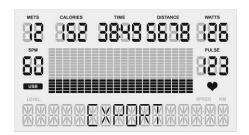


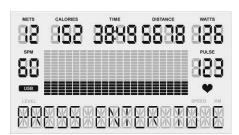


- 5. Use the [+] / [-] buttons to scroll through values (a-z and #0-9). Press the **ENTER** button to select a value and move to the next space.
- 6. Set your ID by pressing the **ENTER** button until you reach the last space.

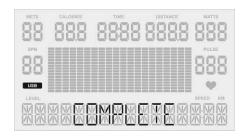
PLEASE NOTE: At any time you can press PAUSE to return to the previous step.

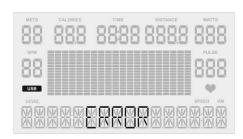
7. After you have set your personal ID, press **ENTER** to select the date (Day / Month / Year). Use the **[+]** / **[-]** buttons to scroll through the values [a-z and #0-9]. Once the date is selected, press the **ENTER** button to confirm and complete.





- 8. Once the date is complete, the display will show the messages "Export" and "Press Enter to Export Data". Press the ENTER button to export your workout summary report to USB. Saving your workout summary will take a few seconds.
- 9. Your workout summary report will be saved in a .csv file that you can open in excel. The display will read "Complete" when it has been exported successfully.
- 10. If there is an error during the data export, the display will read "*Error*." If this happens, press the **PAUSE** button to return to the previous step and export again.





Sleep Mode

- If you do not use the unit for five minutes the display will automatically power off.
- In sleep mode, the LCD monitor will be powered off; any buttons or USB functions will be disabled.
- To wake the unit start using the machine again and it will power on.

Recovery Mode

- *Requires HR Monitor
- At any time during a workout program you can press the RECOVERY button to enter the recovery mode to see how quickly your body returns to its resting heart rate.
- Once in the recovery mode the user's peak heart rate is displayed on the top left with the active heart rate below. You will have 1 minute to monitor your heart rate in recovery mode.
- 3. When the recovery is complete, the screen will display: Excellent (F1.0), Very Good (F2.0), Good (F3.0), Satisfactory (F4.0), Sufficient (F5.0) or Fail (F6.0) based on the rate of recovery.
- 4. P0 = the user's heart rate when the recovery mode was initiated.
 - P1 = the user's heart rate after completing the recovery mode.

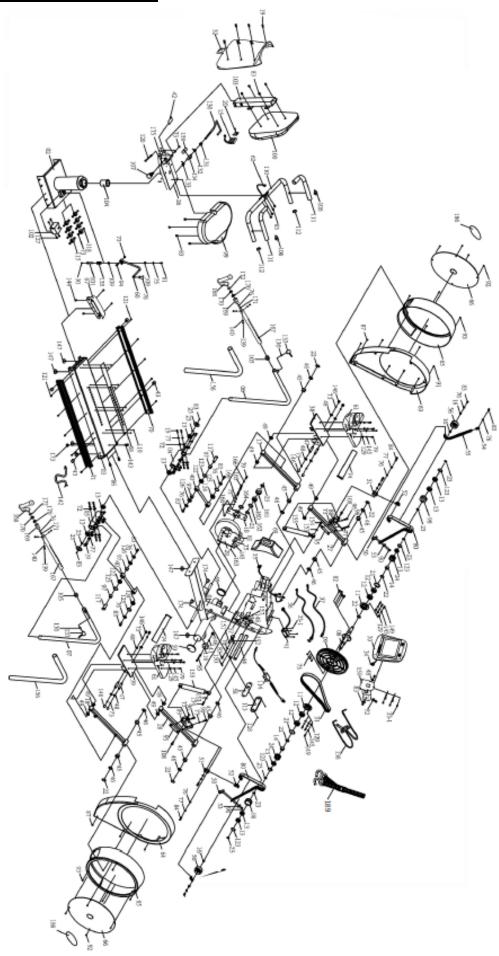
Using Optional Heart Rate Monitors

- 1. Chest Strap Recommended Model: Polar T31 Non-Coded Version
 - 1.1. In order to ensure the chest strap is working correctly please refer to the manufacturer's instructions. In general, the chest strap must remain wet to accurately work. Moistening the electrodes is very important. Be sure to fasten the strap correctly below your pectoral muscle.

General Maintenance

- 1. Cleaning Use soap and warm water or antibacterial wipes to clean your unit.
- **2. Tightening -** Periodically inspect your unit to ensure that all screws, nuts, and bolts are tightened and retighten if necessary. Do not over tighten.

EXPLODED DRAWING



PARTS LIST

Main Frame	1 / \1 \	TO LIGI				
2 Seat Base Frame 1 36 Power Inlet 1 3 Rail-Board 1 37 Sensor Wire 1 4 Moving Handle Set Post(L) 1 38 Bracket For Pedal(L) 1 5 Moving Handle Set Post(R) 1 39 Bracket For Pedal(R) 1 6 Moving Handle (L) 1 40 Connecting Parts 2 7 Moving Handle (R) 1 41 Lower Control Board 1 8 Axle of Pulley 1 42 Seat Indicator 1 9 Belt Pulley 1 43 Fix Cushion M6 4 10 Idler Support 1 44 Dual Action Handle Shaft 2 11 Bracket For Bearing Set 2 45 Bushingog38*q31*q25*2*0L 8 11 Bracket For Bearing Set 2 45 Bushingog38*q31*q25*2*0L 8 13 Ball Bearing 6205ZZ 4 46 Washer q85.*q26*2t 16 15<	No.	Description	Qty	No.	Description	Qty
Rail-Board	1	Main Frame	1	35	Control Wire	1
4 Moving Handle Set Post(L) 1 38 Bracket For Pedal(L) 1 5 Moving Handle Set Post(R) 1 39 Bracket For Pedal(R) 1 6 Moving Handle(L) 1 40 Connecting Parts 2 7 Moving Handle(R) 1 41 Lower Control Board 1 8 Axle of Pulley 1 42 Seat Indicator 1 9 Belt Pulley 1 43 Fix Cushion M6 4 10 Idler Support 1 44 Dual Action Handle Shaft 2 11 Bracket For Bearing Set 2 45 Bushingφ38*φ31*φ25*20L 8 12 Ball Bearing 6205ZZ 4 46 Washer φ25.2*φ38*1t 20 13 Ball Bearing 6004ZZ 10 47 Shaft For Pedal Bracket 4 14 One way Bearing 2520 2 48 Washer φ25.2*φ38*1t 20 15 Battery Holder 1 49 Bushingφ19.1*φ25.5*φ30.5*15L 8	2	Seat Base Frame	1	36	Power Inlet	1
5 Moving Handle Set Post(R) 1 39 Bracket For Pedal(R) 1 6 Moving Handle(L) 1 40 Connecting Parts 2 7 Moving Handle(R) 1 41 Lower Control Board 1 8 Axle of Pulley 1 42 Seat Indicator 1 9 Belt Pulley 1 43 Fix Cushion M6 4 10 Idler Support 1 44 Dual Action Handle Shaft 2 11 Bracket For Bearing Set 2 45 Bushingφ38*φ31*φ25*20L 8 12 Ball Bearing 6205ZZ 4 46 Washer φ25.2*φ38*1t 20 13 Ball Bearing 6004ZZ 10 47 Shaft For Pedal Bracket 4 14 One way Bearing 2520 2 48 Washer φ8.5*φ26*2t 16 15 Battery Holder 1 49 Bushingφ19.1*φ25.5*φ30.5*15L 8 16 Bushing φ12.5*φ15*6t 4 50 Cap For Spring 2	3	Rail-Board	1	37	Sensor Wire	1
6 Moving Handle(L) 1 40 Connecting Parts 2 7 Moving Handle(R) 1 41 Lower Control Board 1 8 Axle of Pulley 1 42 Seat Indicator 1 9 Belt Pulley 1 43 Fix Cushion M6 4 10 Idler Support 1 44 Dual Action Handle Shaft 2 11 Bracket For Bearing Set 2 45 Bushing \$\phi_38*\$\phi_31*\$\phi_25*\$\cdot 20L 8 12 Ball Bearing \$6205ZZ 4 4 46 Washer \$\phi_25*\$\cdot 20*\$\cdot 2 48 Washer \$\phi_25*\$\cdot 20L 8 13 Ball Bearing \$6004ZZ 10 47 Shaft For Pedal Bracket 4 14 One way Bearing \$2520 2 48 Washer \$\phi_8.5*\$\phi_26*\$\cdot 20*\$\cdot 45 Bushing \$\phi_31*\$\phi_25.5*\$\phi_30.5*\$\tauset 16 15 Battery Holder 1 49 Bushing \$\phi_11*\$\phi_25.5*\$\phi_30.5*\$\tauset 15L 8 16 Bushing \$\phi_12.5*\$\phi_15*\$\text{6t} 4 50 Cap For Spring 2 17 Lower Pedal Arm (L) 1 51 Belt Fixer 2 18 Lower Pedal Arm (R) 1 52 Belt Holder 2 19 Hexagonal Bolt M8*15L 22 53 Belt Support Plate 2 20 Wireless Hand Pulse Board 1 54 Cap For Spring 2 21 C-ring R-52 2 55 Spring 2 22 C-ring S-25 7 56 Pulley For Spring 2 23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover (2) 33 Computer 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 1 30-1"+" Bolt M5*10L 9 68 Decorated Tin Plate 1	4	Moving Handle Set Post(L)	1	38	Bracket For Pedal(L)	1
7 Moving Handle(R) 1 41 Lower Control Board 1 8 Axle of Pulley 1 42 Seat Indicator 1 9 Belt Pulley 1 43 Fix Cushion M6 4 10 Idler Support 1 44 Dual Action Handle Shaft 2 11 Bracket For Bearing Set 2 45 Bushingφ38*φ31*φ25*20L 8 12 Ball Bearing 6205ZZ 4 46 Washer φ25.2*φ38*11 20 13 Ball Bearing 6004ZZ 10 47 Shaft For Pedal Bracket 4 14 One way Bearing 2520 2 48 Washer φ8.5*φ26*2t 16 15 Battery Holder 1 49 Bushingφ19.1*φ25.5*φ30.5*15L 8 16 Bushing φ12.5*φ15*6t 4 50 Cap For Spring 2 17 Lower Pedal Arm (L) 1 51 Belt Fixer 2 18 Lower Pedal Arm (R) 1 52 Belt Holder 2 19 Hexagonal Bolt M8*15L 22 53 Belt Support Plate 2 20 Wireless Hand Pulse Board 1 54 Cap For Spring 2 21 C-ring R-52 2 55 Spring 2 22 C-ring S-25 </td <td>5</td> <td>Moving Handle Set Post(R)</td> <td>1</td> <td>39</td> <td>Bracket For Pedal(R)</td> <td>1</td>	5	Moving Handle Set Post(R)	1	39	Bracket For Pedal(R)	1
8 Axle of Pulley 1 42 Seat Indicator 1 9 Belt Pulley 1 43 Fix Cushion M6 4 10 Idler Support 1 44 Dual Action Handle Shaft 2 11 Bracket For Bearing Set 2 45 Bushingφ38*φ31*φ25*20L 8 12 Ball Bearing 6205ZZ 4 4 66 Washer φ25.2*φ38*1t 20 13 Ball Bearing 6004ZZ 10 47 Shaft For Pedal Bracket 4 14 One way Bearing 2520 2 48 Washer φ8.5*φ26*2t 16 15 Battery Holder 1 49 Bushingφ19.1*φ25.5*φ30.5*15L 8 16 Bushing φ12.5*φ15*6t 4 50 Cap For Spring 2 17 Lower Pedal Arm (L) 1 51 Belt Fixer 2 18 Lower Pedal Arm (R) 1 52 Belt Holder 2 19 Hexagonal Bolt M8*15L 22 53 Belt Support Plate 2 20 Wireless Hand Pulse Board 1 54 Cap For Spring 2 21 C-ring R-52 2 55 Spring 2 22 C-ring S-25 7 56 Pulley For Spring 2 23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1"+" Bolt M5*10L 9 68 Decorated Tin Plate 1	6	Moving Handle(L)	1	40	Connecting Parts	2
9 Belt Pulley 1 43 Fix Cushion M6 4 10 Idler Support 1 44 Dual Action Handle Shaft 2 11 Bracket For Bearing Set 2 45 Bushingφ38*φ31*φ25*20L 8 12 Ball Bearing 6205ZZ 4 4 66 Washer φ25.2*φ38*1t 20 13 Ball Bearing 6004ZZ 10 47 Shaft For Pedal Bracket 4 14 One way Bearing 2520 2 48 Washer φ8.5*φ26*2t 16 15 Battery Holder 1 49 Bushingφ19.1*φ25.5*φ30.5*15L 8 16 Bushing φ12.5*φ15*6t 4 50 Cap For Spring 2 17 Lower Pedal Arm (L) 1 51 Belt Fixer 2 18 Lower Pedal Arm (R) 1 52 Belt Holder 2 19 Hexagonal Bolt M8*15L 22 53 Belt Support Plate 2 20 Wireless Hand Pulse Board 1 54 Cap For Spring 2 21 C-ring R-52 2 55 Spring 2 22 C-ring S-25 7 56 Pulley For Spring 2 23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 30-1"+" Bolt M5*10L 9 68 Decorated Tin Plate 1	7	Moving Handle(R)	1	41	Lower Control Board	1
10 Idler Support 11 44 Dual Action Handle Shaft 2 11 Bracket For Bearing Set 2 45 Bushingφ38*φ31*φ25*20L 8 12 Ball Bearing 6205ZZ 4 46 Washer φ25.2*φ38*11 20 3 Ball Bearing 6004ZZ 10 47 Shaft For Pedal Bracket 4 14 One way Bearing 2520 2 48 Washer φ8.5*φ26*2t 16 Battery Holder 1 49 Bushingφ19.1*φ25.5*φ30.5*15L 8 Battery Holder 1 49 Bushingφ19.1*φ25.5*φ30.5*15L 8 16 Bushing φ12.5*φ15*6t 4 50 Cap For Spring 2 17 Lower Pedal Arm (L) 1 51 Belt Fixer 2 18 Lower Pedal Arm (R) 1 52 Belt Holder 2 19 Hexagonal Bolt M8*15L 2 2 53 Belt Support Plate 2 2 Wireless Hand Pulse Board 1 54 Cap For Spring 2 2 C-ring R-52 2 55 Spring 2 2 C-ring S-25 7 56 Pulley For Spring 2 2 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 2 Seat Support Frame 1 60 Movement Level 1 1 Pedal 2 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 1 63 Chain Cover (L) 1 1 Belt 1 64 Chain Cover (R) 1 Belt 1 65 Ornament Cover 2 2 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 1 68 Decorated Tin Plate	8	Axle of Pulley	1	42	Seat Indicator	1
11 Bracket For Bearing Set 2 45 Bushingφ38*φ31*φ25*20L 8 12 Ball Bearing 6205ZZ 4 46 Washer φ25.2*φ38*1t 20 13 Ball Bearing 6004ZZ 10 47 Shaft For Pedal Bracket 4 14 One way Bearing 2520 2 48 Washer φ8.5*φ26*2t 16 15 Battery Holder 1 49 Bushingφ19.1*φ25.5*φ30.5*15L 8 16 Bushing φ12.5*φ15*6t 4 50 Cap For Spring 2 16 Bushing φ12.5*φ15*6t 4 50 Cap For Spring 2 17 Lower Pedal Arm (L) 1 51 Belt Fixer 2 18 Lower Pedal Arm (R) 1 52 Belt Holder 2 19 Hexagonal Bolt M8*15L 22 53 Belt Support Plate 2 20 Wireless Hand Pulse Board 1 54 Cap For Spring 2 21 C-ring R-52 2 55 Spring 2	9	Belt Pulley	1	43	Fix Cushion M6	4
12 Ball Bearing 6205ZZ	10	Idler Support	1	44	Dual Action Handle Shaft	2
13 Ball Bearing 6004ZZ 10 47 Shaft For Pedal Bracket 4 14 One way Bearing 2520 2 48 Washer φ8.5*φ26*2t 16 15 Battery Holder 1 49 Bushingφ19.1*φ25.5*φ30.5*15L 8 16 Bushing φ12.5*φ15*6t 4 50 Cap For Spring 2 17 Lower Pedal Arm (L) 1 51 Belt Fixer 2 18 Lower Pedal Arm (R) 1 52 Belt Holder 2 19 Hexagonal Bolt M8*15L 2 2 53 Belt Support Plate 2 2 Wireless Hand Pulse Board 1 54 Cap For Spring 2 2 1 C-ring R-52 2 2 55 Spring 2 2 1 C-ring S-25 7 56 Pulley For Spring 2 2 2 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 1 61 Pedal 2 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 1 63 Chain Cover (L) 1 1 61 POM Gasket 1 64 Chain Cover (R) 1 30 POM Gasket 1 66 Acrylic Cover (L/R) 2 Backseat Cover 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate	11	Bracket For Bearing Set	2	45	Bushingφ38*φ31*φ25*20L	8
14 One way Bearing 2520	12	Ball Bearing 6205ZZ	4	46	Washer φ25.2*φ38*1t	20
15 Battery Holder 1 49 Bushingφ19.1*φ25.5*φ30.5*15L 8 16 Bushing φ12.5*φ15*6t 4 50 Cap For Spring 2 17 Lower Pedal Arm (L) 1 51 Belt Fixer 2 18 Lower Pedal Arm (R) 1 52 Belt Holder 2 19 Hexagonal Bolt M8*15L 22 53 Belt Support Plate 2 20 Wireless Hand Pulse Board 1 54 Cap For Spring 2 21 C-ring R-52 2 55 Spring 2 22 C-ring S-25 7 56 Pulley For Spring 2 23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	13	Ball Bearing 6004ZZ	10	47	Shaft For Pedal Bracket	4
16 Bushing φ12.5*φ15*6t	14	One way Bearing 2520	2	48	Washer φ8.5*φ26*2t	16
17 Lower Pedal Arm (L) 1 51 Belt Fixer 2 18 Lower Pedal Arm (R) 1 52 Belt Holder 2 19 Hexagonal Bolt M8*15L 22 53 Belt Support Plate 2 20 Wireless Hand Pulse Board 1 54 Cap For Spring 2 21 C-ring R-52 2 55 Spring 2 22 C-ring S-25 7 56 Pulley For Spring 2 23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1	15	Battery Holder	1	49	Bushingφ19.1*φ25.5*φ30.5*15L	8
18 Lower Pedal Arm (R) 1 52 Belt Holder 2 19 Hexagonal Bolt M8*15L 22 53 Belt Support Plate 2 20 Wireless Hand Pulse Board 1 54 Cap For Spring 2 21 C-ring R-52 2 55 Spring 2 22 C-ring S-25 7 56 Pulley For Spring 2 23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1	16	Bushing φ12.5*φ15*6t	4	50	Cap For Spring	2
19 Hexagonal Bolt M8*15L 22 53 Belt Support Plate 2 20 Wireless Hand Pulse Board 1 54 Cap For Spring 2 21 C-ring R-52 2 55 Spring 2 22 C-ring S-25 7 56 Pulley For Spring 2 23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	17	Lower Pedal Arm (L)	1	51	Belt Fixer	2
20 Wireless Hand Pulse Board 1 54 Cap For Spring 2 21 C-ring R-52 2 55 Spring 2 22 C-ring S-25 7 56 Pulley For Spring 2 23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66	18	Lower Pedal Arm (R)	1	52	Belt Holder	2
21 C-ring R-52 2 55 Spring 2 22 C-ring S-25 7 56 Pulley For Spring 2 23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	19	Hexagonal Bolt M8*15L	22	53	Belt Support Plate	2
22 C-ring S-25 7 56 Pulley For Spring 2 23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	20	Wireless Hand Pulse Board	1	54	Cap For Spring	2
23 C-ring S-20 10 57 Adjust Fix Cushion 3/8-16*42L 2 24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	21	C-ring R-52	2	55	Spring	2
24 Wheel For Belt 2 58 Input Socket 1 25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	22	C-ring S-25	7	56	Pulley For Spring	2
25 Pedal Foot Cover 2 59 Roller Cap 2 26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	23	C-ring S-20	10	57	Adjust Fix Cushion 3/8-16*42L	2
26 Seat Support Frame 1 60 Movement Level 1 27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	24	Wheel For Belt	2	58	Input Socket	1
27 Upper Pedal Arm (L) 1 61 Pedal 2 28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	25	Pedal Foot Cover	2	59	Roller Cap	2
28 Upper Pedal Arm (R) 1 62 Pulse Sensor Wire 1 29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	26	Seat Support Frame	1	60	Movement Level	1
29 Magnetic Flywheel 1 63 Chain Cover (L) 1 30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	27	Upper Pedal Arm (L)	1	61	Pedal	2
30 POM Gasket 1 64 Chain Cover (R) 1 31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	28	Upper Pedal Arm (R)	1	62	Pulse Sensor Wire	1
31 Belt 1 65 Ornament Cover 2 32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	29	Magnetic Flywheel	1	63	Chain Cover (L)	1
32 Backseat Cover 1 66 Acrylic Cover (L/R) 2 33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	30	POM Gasket	1	64	Chain Cover (R)	1
33 Computer 1 67 Back Covered 1 33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	31	Belt	1	65	Ornament Cover	2
33-1 "+" Bolt M5*10L 9 68 Decorated Tin Plate 1	32	Backseat Cover	1	66	Acrylic Cover (L/R)	2
	33	Computer	1	67	Back Covered	1
34 Control Wire (Computer) 1 69 Ornament Cover -Computer Post 1	33-1	"+" Bolt M5*10L	9	68	Decorated Tin Plate	1
, , , , , , , , , , , , , , , , , , , ,	34	Control Wire (Computer)	1	69	Ornament Cover -Computer Post	1

PARTS LIST

	<u> 13 LI31</u>				
No.	Description	Qty	No.	Description	Qty
70	Aluminum Rail(L)	1	105	Place Controller	1
71	Aluminum Rail(R)	1	106	Handheld Pulse Sensor Plate	2
72	Curved Washer ,18.8x9x1.5t	17	107	Grey Knob(22mm)	1
73	Nylon Nut M8	24	108	Hexagonal Bolt M8*35L	2
74	Pedal Strap	2	109	Sleeve Bearing STK-F 1006-18	2
75	Plate Washer SW6	9	110	Seat Handle	1
76	Washer φ8.2*φ16*1.6t	16	111	Handle Sponge ID31.8*460L	2
77	Spring Washer SW8	30	112	Round Plug OD31.8	2
78	Level Head	1	113	Socket Cover	1
79	Inside Hexagonal Screw M6*25L	12	114	Adapter	1
80	Wheel Belt (20-640)	2	115	Roller	8
81	Hex Bolt M6*20L	5	116	Front Stabilizer Roller	2
82	Hexagonal Bolt M8*20L	4	117	Axle	2
83	Mushroom Head Bolt M8*15L	27	118	Interval Tube for Roller	8
84	Hexagonal Bolt M8*35L	4	119	Set Screw M4*12L	8
85	Hexagonal Bolt 3/8"-16*2 1/2"L	2	120	Mushroom Head Hex Bolt M8*100L	1
86	Hex Bolt M12*25L	2	121	Set Screw M5*12L	10
87	"+" Bolt M5*8L	6	122	Spherical Bearing	2
88	Belt Holder Set (L)	1	123	C-ring R-42	6
89	Belt Holder Set (R)	1	124	Ball Bearing 6003ZZ	2
90	"+" Bolt M3*15L	4	125	C-ring R-35	2
91	"+" Bolt ST4*30L	5	126	Bushingφ9*φ17*19.4*22*5.5L	2
92	"+" Bolt ST4*15L	8	127	Mushroom Screw M5*10L	4
93	"+" Bolt ST4*20L	8	128	"+" Bolt M5*15L	2
94	Hex Head Bolt M8*35L	1	129	Washer φ6.2*D13*1.2t	26
95	Belt Holder Plank	2	130	Swivel Handle	1
96	Inside Hexagonal Screw M8*40L	6	131	Located Tube	1
97	Bushing-φ18.2*φ22*15L	4	132	Scroll Spring(L)	1
98	Belt Holder Idler	2	133	Scroll Spring(R)	1
99	Seat	1	134	Located Pin	1
100	Back seat	1	135	Compress Spring	1
101	Located Pin	1	136	Hand Fixed Block	2
102	Level Base Cover	1	137	Rotary hand I920-8/3"	2
103	Back seat fixed	1	138	Tension Knob	1
104	POM Bushing	1	139	Mushroom Head Hex Bolt M5*12L	6

PARTS LIST

140 Washer13*6.2*1 6 175 Round End Cap 2 141 Nylon Nut 3/8*-16UNC*11t 2 176 Leg Sheath 2 142 Wheel Chair Fixed Band 2 177 Leg Stabilizer Plate 2 143 Wheel Chair Mount 1 178 POP Knob 2 144 Mushroom Screw M5*10L 4 179 Seat Belt -R 1 145 Spring Washer SW6 18 180 Retractable Seat Belt -L 1 146 Nut Cover M8 11 181 Seat Belt -R/End Cap 1 147 Adjust Fix Cushion (60*15) 7 182 Mushroom Head Bolt M12*30L 2 148 Stoppage Screw M5*5L 7 183 Spring Washer SW12 2 149 Inside Hexagonal Screw M6*15L 18 184 Nut M12 2 150 Spring 2 185 8m/m L Type Tool 1 151 Mushroom Head Hex Bolt M6*10L 2 188 PhysioStep PRO Sticker 2 <th>PARIO LIGI</th> <th></th> <th></th> <th></th> <th></th>	PARIO LIGI				
141 Nylon Nut 3/8*-16UNC*11t 2 176 Leg Sheath 2 142 Wheel Chair Fixed Band 2 177 Leg Stabilizer Plate 2 143 Wheel Chair Mount 1 178 POP Knob 2 144 Mushroom Screw M5*10L 4 179 Seat Belt -R 1 145 Spring Washer SW6 18 180 Retractable Seat Belt -L 1 146 Nut Cover M8 11 181 Seat Belt -R 1 147 Adjust Fix Cushion (60*15) 7 182 Mushroom Head Bolt M12*30L 2 148 Stoppage Screw M5*5L 7 183 Spring Washer SW12 2 149 Inside Hexagonal Screw M6*15L 18 184 Nut M12 2 149 Inside Hexagonal Screw M6*15L 18 184 Nut M12 2 150 Spring 2 185 8m/m L Type Tool 1 151 Mushroom Head Hex Bolt M6*10L 2 189 Mrech 19*0*3T 1	No. Description	Qty	No.	Description	Qty
142 Wheel Chair Fixed Band 2 177 Leg Stabilizer Plate 2 143 Wheel Chair Mount 1 178 POP Knob 2 144 Mushroom Screw M5*10L 4 179 Seat Belt -R 1 145 Spring Washer SW6 18 180 Retractable Seat Belt -L 1 146 Nut Cover M8 11 181 Seat Belt -R 1 147 Adjust Fix Cushion (60*15) 7 182 Mushroom Head Bolt M12*30L 2 148 Stoppage Screw M5*5L 18 184 Mushroom Head Bolt M12*30L 2 149 Inside Hexagonal Screw M6*15L 18 184 Nut M12 2 149 Inside Hexagonal Screw M6*15L 18 184 Nut M12 2 150 Spring 2 185 8m/m L Type Tool 1 151 Mushroom Screw M4 2 186 PhysioStep PRO Sticker 2 152 Fixed Pin 2 187 Hand Grip 2	140 Washer13*6.2*1	6	175	Round End Cap	2
143 Wheel Chair Mount 1 178 POP Knob 2 144 Mushroom Screw M5*10L 4 179 Seat Belt -R 1 145 Spring Washer SW6 18 180 Retractable Seat Belt -L 1 146 Nut Cover M8 11 181 Seat Belt -R/End Cap 1 147 Adjust Fix Cushion (60*15) 7 182 Mushroom Head Bolt M12*30L 2 148 Stoppage Screw M5*5L 7 183 Spring Washer SW12 2 149 Inside Hexagonal Screw M6*15L 18 184 Nut M12 2 149 Inside Hexagonal Screw M6*15L 18 184 Nut M12 2 150 Spring 2 185 8m/m L Type Tool 1 151 Mushroom Screw M4 2 186 PhysioStep PRO Sticker 2 152 Fixed Pin 2 187 Hand Grip 2 153 Washer φ6.6*D16*1t 2 188 Wrench 19*90*3T 1 154 Mushroom Head Hex Bolt M6*10L 2 189 Safety Strap 1	141 Nylon Nut 3/8'-16UNC*11t	2	176	Leg Sheath	2
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171 Hexagonal Screw M8*12L 2 172 R-ring R-28 2 173 Nut -1/2"-12 1	169 Bearing Base	2			
172 R-ring R-28 2 173 Nut -1/2"-12 1	170 Ball Bearing 6001ZZ	4			
173 Nut -1/2"-12 1	171 Hexagonal Screw M8*12L	2			
	172 R-ring R-28	2			
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