

**MERCURY OUTBOARD**

HP	CYL	BEG. S/N	YEAR	HP	CYL	BEG. S/N	YEAR	HP	CYL	BEG. S/N	YEAR
2.2	1	8075603	1984	7.5	2	4691222	1977	20	2	4580036	1977
2.2	1	8087123	1985	7.5	2	4851693	1978	20	2	4819249	1978
2.2	1	A800761	1986	7.5	2	5226935	1979	20	2	5183393	1979
2.2	1	A805221	1987	7.5	2	5524660	1980-81	20	2	5606492	1980-81
2.2	1	A817421	1988	7.5	2	5936301	1982	20	2	A910971	1986
2.2	1	A837101	1989	7.5	2	6239857	1983	20	2	B114231	1987
3	1	A855097	1990	7.5	2	6430041	1984	20	2	B238464	1988
3.4 L	6	6436883	1984	7.5	2	6611886	1985	20	2	B385500	1989
3.4 L	6	A129445	1985	8	2	A197112	1986	20	2	C221500	1990
3.4 L	6	A912426	1986	8	2	B114231	1987	22 (200)	2	1292910	1960
3.5	1	6202173	1983	8	2	B233200	1988	22 (200)	2	1339948	1961
3.5	1	6434771	1984	8	2	B385500	1989	25	2	1467499	1962
3.5	1	6594744	1985	8	2	C221500	1990	25	2	5705532	1980-81
3.6	1	5404657	1980-81	9.8	2	5206550	1979	25	2	5942041	1982
3.6	1	5910968	1982	9.8	2	5541280	1980-81	25	2	6185159	1983
3.9	1	1655013	1964	9.8	2	5965263	1982	25	2	6453343	1984
3.9	1	1738941	1965	9.8	2	6263906	1983	25	2	6593849	1985
3.9	1	1865633	1966	9.8	2	6438338	1984	25	2	A911346	1986
3.9	1	2098037	1967	9.8	2	6620196	1985	25	2	B114231	1987
3.9	1	2278851	1968	9.8 (100)	2	1397581	1961	25	2	B238464	1988
4	1	2498136	1969	9.8 (110)	2	1455240	1962	25	2	B385500	1989
4	1	2771662	1970	9.8 (110)	2	1474328	1963	25	2	C221500	1990
4	1	3028361	1971	9.8 (110)	2	1607083	1964	35	4	1570507	1963
4	1	3296137	1972	9.8 (110)	2	1742746	1965	35	2	1628795	1964
4	1	3529446	1973	9.8 (110)	2	1865779	1966	35	2	1755799	1965
4	1	3764825	1974	9.8 (110)	2	2098352	1967	35	2	1960827	1966
4	2	5589202	1980-81	9.8 (110)	2	2290663	1968	35	2	2097800	1967
4	2	9075839	1976	9.8 (110)	2	2508759	1969	35	2	2300972	1968
4	2	9172806	1978	9.8 (110)	2	2798057	1970	35	2	2487558	1969
4	1	A818721	1988	9.8 (110)	2	3002814	1971	35	2	6445653	1984
4	1	A837101	1989	9.8 (110)	2	3263263	1972	35	2	6626696	1985
4	1	A855097	1990	9.8 (110)	2	3482753	1973	35	2	A922171	1986
4	1	A906702	1986	9.8 (110)	2	3795658	1974	35	2	B110789	1987
4	1	B114109	1987	9.8 (110)	2	4079675	1975	35	2	B238644	1988
4.5	1	4108120	1975	9.8 (110)	2	4304785	1976	35	2	B393190	1989
4.5	1	4377557	1976	9.8 (110)	2	4605112	1977	35 (300)	4	1271885	1960
4.5	1	4597262	1977	9.8 (110)	2	4839254	1978	40	2	2874704	1970
4.5	1	4869518	1978	9.9	2	A918999	1986	40	2	3043031	1971
4.5	1	5270784	1979	9.9	2	B114231	1987	40	2	3219678	1972
4.5	1	5595532	1980-81	9.9	2	B233200	1988	40	2	3474578	1973
4.5	1	6025119	1982	9.9	2	B385500	1989	40	2	3859435	1974
4.5	1	6232381	1983	9.9	2	C221500	1990	40	2	4118385	1975
4.5	1	6428076	1984	10	2	1290910	1960	40	2	4362215	1976
4.5	1	6608536	1985	15	2	1288910	1960	40	2	4564002	1977
5	1	A819951	1988	15	2	1346448	1961	40	2	4860103	1978
5	1	A837101	1989	15	2	B293117	1988	40	2	5174089	1979
5	1	A855097	1990	15	2	B385500	1989	40	2	5556230	1980-81
6	2	1408611	1961	15	2	C221500	1990	40	2	5991215	1982
6	2	1485612	1962	18	2	5860332	1980-81	40	2	6228285	1983
6	2	1551443	1963	18	2	5954911	1982	40	4	C159200	1989
6	2	1607513	1964	18	2	6171607	1983	40	4	C221500	1990
6	2	1745521	1965	18	2	6443973	1984	40 350	2	1356948	1961
6	2	1958278	1966	18	2	6617631	1985	45	4	1476510	1962
6	2	2096171	1967	20	2	1558310	1963	45	4	A914859	1986
6	2	2284857	1968	20	2	1606903	1964	45	4	B110789	1987
6	2	A910596	1986	20	2	1755849	1965	45	4	B238644	1988
6	2	B114231	1987	20	2	1866496	1966	45	4	B393190	1989
6	2	B233200	1988	20	2	1997990	1967	45 (400)	4	1279685	1960
6	2	B385500	1989	20	2	2296267	1968	45 (400)	4	1384806	1961
7.5	2	2529895	1969	20	2	2550065	1969	50	4	1421113	1961
7.5	2	2810637	1970	20	2	2827677	1970	50	4	1477910	1962
7.5	2	3016581	1971	20	2	2991679	1971	50	4	1552535	1963
7.5	2	3274633	1972	20	2	3226958	1972	50	4	1605952	1964
7.5	2	3488153	1973	20	2	3537531	1973	50	4	1755549	1965
7.5	2	3801458	1974	20	2	3755885	1974	50	4	1870389	1966
7.5	2	4087015	1975	20	2	4103290	1975	50	4	2097445	1967
7.5	2	4314385	1976	20	2	4293920	1976	50	4	2305101	1968

# MERCURY/MARINER

## Model Identification



### MERCURY OUTBOARD

HP	CYL	BEG. S/N	YEAR	HP	CYL	BEG. S/N	YEAR	HP	CYL	BEG. S/N	YEAR
50	4	2514919	1969	80	4	4831999	1978	135	6	2839369	1970
50	4	2736807	1970	80	4	5141097	1979	135	6	3036066	1971
50	4	3009934	1971	80	4	5582562	1980-81	V-135	6	A909997	1986
50	4	3235063	1972	80	4	5987161	1982	V-135	6	B116662	1987
50	4	3478003	1973	80	4	6232941	1983	V-135	6	B241881	1988
50	4	3816308	1974	80	3	A966142	1987	V-135	6	C100861	1989
50	4	4141450	1975	80	3	B240451	1988	V-135	6	C221500	1990
50	4	4357650	1976	80	3	C100000	1989	140	6	3293234	1972
50	4	4576237	1977	85	6	1460999	1963	140	6	4865678	1978
50	4	4962056	1978	85	6	1648888	1964	140	6	5189788	1979
50	4	5193259	1979	85	4	3493913	1973	140	6	5625108	1980-81
50	4	5531630	1980-81	85	4	3865695	1974	150	6	3502806	1973
50	4	5949386	1982	85	4	4092965	1975	150	6	3752620	1974
50	4	6275323	1983	85	4	4590512	1977	150	6	4125985	1975
50	4	6448808	1984	85XS	4	4366802	1976	150XS	6	4319880	1976
50	4	6586624	1985	90	6	1755444	1965	150XS	6	4602012	1977
50	3	A912478	1986	90	6	4854301	1978	150XS	6	4868648	1978
50	3	B110789	1987	90	6	5160324	1979	V-150	6	4868998	1978
50	3	B239242	1988	90	6	5594657	1980-81	V-150	6	5129480	1979
50	3	B396036	1989	90	6	5996390	1982	V-150	6	5503247	1980-81
50	3	C221500	1990	90	6	6246856	1983	V-150	6	5944791	1982
60	3	1303411	1960	90	6	6436123	1984	V-150	6	6220254	1983
60	3	6428681	1984	90	6	6623151	1985	V-150	6	6443213	1984
60	3	6609651	1985	90	6	A902436	1986	V-150	6	6616991	1985
60	3	A197392	1986	90	3	B110054	1987	V-150	6	A904646	1986
60	3	B110789	1987	90	3	B240451	1988	V-150	6	B116662	1987
60	3	B239242	1988	90	3	C100000	1989	V-150	6	B242881	1988
60	3	B396036	1989	90	3	C221500	1990	V-150	6	C100861	1989
60	3	C221500	1990	90cc	2	A907702	1986	V-150	6	C221500	1990
65	4	1542745	1963	90cc	2	B114221	1987	V-150XR2	6	A905191	1986
65	4	1606282	1964	95	6	1869776	1966	V-150XR2	6	B289430	1988
65	4	1765044	1965	95	6	2097280	1967	V-150XR4	6	B242885	1988
65	4	1869564	1966	100	6	1503332	1962	V-175	6	4301235	1976
65	4	2119749	1967	100	6	1518384	1963	V-175	6	4563802	1977
65	4	2309311	1968	100	6	1665002	1964	V-175	6	4838074	1978
65	4	2503991	1969	100	6	1755459	1965	V-175	6	5180109	1979
65	4	2803562	1970	100	6	2318586	1968	V-175	6	5488752	1980-81
65	4	2997339	1971	100	6	2484633	1969	V-175	6	6618751	1985
65	3	3293184	1972	100	4	B209468	1988	V-175	6	A918329	1986
65	3	3547987	1973	100	4	C100000	1989	V-175	6	B116662	1987
65	3	3807833	1974	100	4	C221500	1990	V-175	6	B241881	1988
65	3	4136685	1975	102cc	2	A819211	1988	V-175	6	C100861	1989
65	3	4382057	1976	102cc	2	A837101	1989	V-175	6	C221500	1990
70	3	1296411	1960	110	6	1870204	1966	V-200	6	4839034	1978
70	3	1413611	1961	110	6	2097385	1967	V-200	6	5158929	1979
70	3	1503459	1962	115	6	2836019	1970	V-200	6	5464486	1980-81
70	3	4382057	1976	115	6	3023086	1971	V-200	6	6073192	1982
70	3	4571652	1977	115	6	3270480	1972	V-200	6	6203991	1983
70	3	4825249	1978	115	6	3525441	1973	V-200	6	6435503	1984
70	3	5128280	1979	115	6	3761035	1974	V-200	6	6625221	1985
70	3	5579017	1980-81	115	6	4112635	1975	V-200	6	A913228	1986
70	3	5974683	1982	115	6	4310785	1976	V-200	6	B116662	1987
70	3	6279960	1983	115	6	4567952	1977	V-200	6	B241881	1988
70	3	B110054	1987	115	6	4855153	1978	V-200	6	C100861	1989
70	3	B240451	1988	115	6	5168574	1979	V-200	6	C221500	1990
70	3	C100000	1989	115	6	5600967	1980-81	210cc	2	A918999	1986
75	4	6432901	1984	115	6	6006834	1982	210cc	2	B114231	1987
75	4	6613221	1985	115	6	6262961	1983	210cc	2	B233405	1988
75	4	A197882	1986	115	6	6440183	1984	210cc	2	B385500	1989
75	3	C100000	1989	115	6	6630171	1985	V-220	6	B241881	1988
75	3	C221500	1990	115	6	A907777	1986	V-225	6	5615282	1980-81
80	4	1335465	1960	115	6	B117567	1987	V-250	6	C139860	1989
80	4	1398630	1961	115	6	B239242	1988	V-250	6	C221500	1990
80	4	2559001	1969	115	4	C100000	1989	V-275	6	C139860	1989
80	4	2783253	1970	115	4	C221500	1990	V-275	6	C221500	1990
80	4	2986444	1971	125	6	2314956	1968	V-300	6	5611648	1980-81
80	4	3186263	1972	125	6	2536210	1969	V-300	6	6239853	1983

OUTBOARD

 <p><b>18-5007 TUNE-UP KIT</b> —CONTENTS—</p> <table border="1"> <thead> <tr> <th>Part #</th> <th>O.E. #</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>18-5153</td> <td>398-174</td> <td>Contact Set</td> </tr> <tr> <td>18-5206</td> <td>398-693</td> <td>Condenser</td> </tr> </tbody> </table>	Part #	O.E. #	Description	18-5153	398-174	Contact Set	18-5206	398-693	Condenser	 <p>① <b>18-5008D</b> <span style="border: 1px solid black; padding: 2px;">Display Package</span></p> <p><b>18-5008 TUNE-UP KIT</b> —CONTENTS—</p> <table border="1"> <thead> <tr> <th>Part #</th> <th>O.E. #</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>18-5140</td> <td>398-2202</td> <td>Contact Set</td> </tr> <tr> <td>18-5212</td> <td>398-2203</td> <td>Condenser</td> </tr> </tbody> </table>	Part #	O.E. #	Description	18-5140	398-2202	Contact Set	18-5212	398-2203	Condenser
Part #	O.E. #	Description																	
18-5153	398-174	Contact Set																	
18-5206	398-693	Condenser																	
Part #	O.E. #	Description																	
18-5140	398-2202	Contact Set																	
18-5212	398-2203	Condenser																	
 <p><b>18-5012 TUNE-UP KIT</b> —CONTENTS—</p> <table border="1"> <thead> <tr> <th>Part #</th> <th>O.E. #</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>18-5148</td> <td>394-1100A3</td> <td>Contact Set</td> </tr> <tr> <td>18-5169</td> <td>394-1130A1</td> <td>Condenser</td> </tr> </tbody> </table>	Part #	O.E. #	Description	18-5148	394-1100A3	Contact Set	18-5169	394-1130A1	Condenser	 <p><b>18-5139 CONTACT SET</b> Replaces: 336-4318A2 (2) 18-5139 = (1) 336-4318A2</p>									
Part #	O.E. #	Description																	
18-5148	394-1100A3	Contact Set																	
18-5169	394-1130A1	Condenser																	
 <p><b>18-5140 CONTACT SET</b> Replaces: 398-2202</p>	 <p><b>18-5148 CONTACT SET</b> Replaces: 394-1100A3</p>	 <p><b>18-5153 CONTACT SET</b> Replaces: 398-174</p>																	
 <p><b>18-5169 CONDENSER</b> Replaces: 394-1130A1</p>	 <p><b>18-5206 CONDENSER</b> Replaces: 398-693</p>	 <p><b>18-5207 CONDENSER</b> Replaces: 398-713</p>	 <p><b>18-5212 CONDENSER</b> Replaces: 398-2203</p>																

① Items ending in "D" are Display Packaged - Regular number is Non-Display

# MERCURY/MARINER


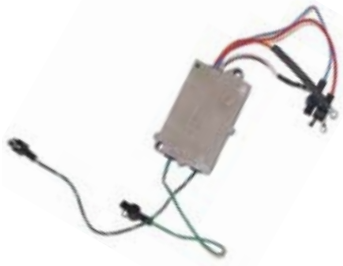










## Ignition System



OUTBOARD

 <p><b>18-5187</b> <b>IGNITION COIL</b> Replaces: 339-85699A1 For: Mariner 200DFI, 225DFI, V135DFI (2.5L), V150DFI (2.5L) and Mercury 3.0DFI</p>	 <p><b>18-5180</b> <b>IGNITION COIL</b> Replaces: 392-825101T For: 40/45/50 4-stroke</p>	 <p><b>18-5182</b> <b>IGNITION COIL</b> Replaces: 823033 For: 2.5/3/3.3 HP</p>
 <p><b>18-5185</b> <b>IGNITION COIL</b> Replaces: 16064A1 For: 4/5 HP</p>	 <p><b>18-5178</b> <b>IGNITION COIL</b> Replaces: 398-173</p>	 <p>① <b>18-5181D</b> <span>Display Package</span> <b>IGNITION COIL</b> Replaces: 802371A1</p>
 <p>① <b>18-5186D</b> <span>Display Package</span> <b>IGNITION COIL</b> Replaces: 339-7370A13, 339-832757A4</p>	 <p>① <b>18-5433D</b> <span>Display Package</span> <b>IGNITION COIL</b> Replaces: 32193A2, 38547, 392-806529A1, 898253T24 <b>(Uses External Resistor)</b></p>	 <p><b>18-5775</b> <b>SWITCH BOX</b> Replaces: 332-7778A6, 332-7778A9,A12</p>
 <p><b>18-5776</b> <b>SWITCH BOX</b> Replaces: 339-7452A3</p>	 <p><b>18-5777</b> <b>SWITCH BOX</b> Replaces: 339-7452A15, A19</p>	 <p><b>18-5778</b> <b>SWITCH BOX</b> Replaces: 339-7452A14, A21</p>

① Items ending in "D" are Display Packaged - Regular number is Non-Display

 <p><b>18-5779</b> <b>SWITCH BOX</b> Replaces: 332-2986A21, 332-2986A22, 332-2986A25, 332-2986A27</p>	 <p><b>18-5786</b> <b>SWITCH BOX ASSEMBLY</b> Replaces: 332-4911A2 For: 20 HP</p>	 <p><b>18-5787</b> <b>SWITCH BOX ASSEMBLY</b> Replaces: 332-4911A8 For: 40 HP</p>
 <p><b>18-5788</b> <b>SWITCH BOX ASSEMBLY</b> Replaces: 339-6222A8 For: 4 HP</p>	 <p><b>18-5789</b> <b>SWITCH BOX ASSEMBLY</b> Replaces: 339-6222A10 For: 7.5, 9.8, 20 HP</p>	 <p><b>18-5790</b> <b>SWITCH BOX ASSEMBLY</b> Replaces: 18495A26 For: 75-90 HP</p>
 <p><b>18-5791</b> <b>SWITCH BOX ASSEMBLY</b> Replaces: 19052A8 For: 50-60 HP</p>	 <p><b>18-5792</b> <b>SWITCH BOX ASSEMBLY</b> Replaces: 16061T For: 4/5 HP</p>	 <p><b>18-5793</b> <b>SWITCH BOX ASSEMBLY</b> Replaces: 823034T For: 2.5/3.3 HP</p>
 <p><b>18-5881</b> <b>SWITCH BOX</b> Replaces: 332-5772A7</p>	 <p><b>18-1151</b> <b>DISTRIBUTOR ROTOR SHAFT BEARING</b> Replaces: 30-20066 SKF France R822T</p>	 <p><b>18-1152</b> <b>DISTRIBUTOR ROTOR SHAFT BEARING</b> Replaces: 30-26379 SKF France 6002-2 RSI/HT</p>

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# MERCURY/MARINER

## Ignition System



OUTBOARD

HP Model	Beginning Serial No	Ending Serial No	Contact Set	Condenser	Tune-Up Kit	Coil	Switch Box
2.5	A855097	& UP	—	—	—	18-5182	18-5793
3	A855097	G710612	—	—	—	18-5182	18-5793
3.3	D901217	& UP	—	—	—	18-5182	18-5793
3.5	⑤ 358136	6202172	18-5153	18-5207	—	18-5178	N/A
3.9	1655013	2498155	18-5140	18-5212	18-5008	—	N/A
4	2498136	2693114	18-5140	18-5212	18-5008	—	N/A
4	⑧ 2771622	A855096	18-5139	—	—	—	N/A
4 (2 cyl.prod. of USA)	5589202	5595531	—	—	—	—	18-5788
4	A855097	G710612	—	—	—	18-5185	—
4	G710613	& UP	—	—	—	—	18-5792
4.5	4107220	& UP	18-5139	—	—	—	N/A
5	⑤ 338136	A855097	18-5153	18-5207	—	18-5178	N/A
5	⑦ 338136	A855097	—	—	—	—	N/A
5	A855097	G710612	—	—	—	18-5185	—
5	G710613	& UP	—	—	—	—	18-5792
5.9 (Mark 6) (Phelon)	888005	1134535	—	—	—	18-5178	—
6	⑤ 888005	1408610	18-5153	18-5206	18-5007	18-5178	N/A
6	1408611	1610264	18-5153	18-5206	18-5007	18-5178	N/A
6	1610265	2529894	18-5140	18-5212	18-5008	—	N/A
6	A197112	& UP	N/A	N/A	N/A	18-5186 ①	18-5777
7.5	⑤ 214324	564117	18-5153	18-5207	—	18-5178	N/A
7.5	2529875	2721150	18-5140	18-5212	18-5008	—	N/A
7.5	3274633	3801457	18-5139	—	—	—	N/A
7.5	5206550	& UP	—	—	—	—	18-5789
8	A197112	& UP	N/A	N/A	N/A	18-5186 ①	18-5777
9.8	1470349	1865778	18-5153	18-5206	18-5007	18-5178	N/A
9.8	1865779A	2708898	18-5140	18-5212	18-5008	—	N/A
9.8	2798057	3795657	18-5139	—	—	—	N/A
9.8	5206550	& UP	—	—	—	—	18-5789
210CC Sail Power	A918999	& UP	N/A	N/A	N/A	18-5186 ①	18-5777
9.9	A197112	& UP	N/A	N/A	N/A	18-5186 ①	18-5777
10	258221	1057993	18-5153	18-5207	—	—	N/A
10	1057994	1122327	18-5153	18-5206	18-5007	18-5178	N/A
10	1290910	1499331	18-5153	18-5206	18-5007	18-5178	N/A
15	1200114	1499331	18-5153	18-5206	18-5007	18-5178	N/A
15	B292414	& UP	N/A	N/A	N/A	18-5186 ①	18-5777
18	5705532	5837436	N/A	N/A	N/A	18-5186 ①	⑨
18	5837437	6443972	N/A	N/A	N/A	18-5186 ①	18-5776
18	6443973	B238463	N/A	N/A	N/A	18-5186 ①	⑨
20	860979	1592567	18-5153	18-5206	18-5007	18-5178	N/A
20	2827677	3537530	18-5139	—	—	—	N/A
20	3537531	4709592	N/A	N/A	N/A	—	18-5786
20	6443973	B238463	N/A	N/A	N/A	18-5186 ①	⑨
20	B238464	G760299	N/A	N/A	N/A	18-5186 ①	18-5777
22	1158546	1499331	18-5153	18-5206	18-5007	18-5178	N/A
25	377150	379008	18-5148	18-5169	18-5012	—	N/A
25	1467499	1499331	18-5153	18-5206	18-5007	18-5178	N/A
25	5705532	6443972	N/A	N/A	N/A	18-5186 ①	18-5776
25	6443973	B238463	N/A	N/A	N/A	18-5186 ①	⑨
25	B238464	G760299	N/A	N/A	N/A	18-5186 ①	18-5777
25	B238464	G760299	N/A	N/A	N/A	18-5186 ①	18-5777
25 4-stroke	G590000	T178499	—	—	—	—	—
30	950250	1260724	18-5148	18-5169	18-5012	—	N/A
30	1271884	1448139	—	18-5169	—	—	N/A
30 Jet	C159200	G589999	—	—	—	18-5186 ①	—
35	1217222	1271337	18-5148	18-5169	18-5012	—	N/A
35	1356948	1448139	—	18-5169	—	—	N/A
35	1571114	2874703	18-5140	18-5212	18-5008	—	N/A
35	6445653	B110788	N/A	N/A	N/A	18-5186 ①	⑩
35	B110789	& UP	N/A	N/A	N/A	18-5186 ①	18-5778
40	831021	1279684	18-5148	18-5169	18-5012	—	N/A
40	1279685	1476509	—	18-5169	—	—	N/A
40 (2 cyl.)	3859435	5823917	N/A	N/A	N/A	—	18-5787
40 (2 cyl.)	5823918	& UP	N/A	N/A	N/A	18-5186 ①	18-5776
40 (4 cyl.)	C159200	G589999	N/A	N/A	N/A	18-5186 ③	18-5881

① Two Required    ② Three Required    ③ Four Required    ④ Six Required    ⑤ Phelon Magneto only    ⑥ Manual start only  
 ⑦ Bendix Scintilla Magneto Only    ⑧ Except "Gnat"    N/A Not Applicable  
 ⑨ For Switch Box with Standard Nut Connections Uses 18-5776 – For Switch Box with Bullet Connections Uses 18-5777  
 ⑩ For Switch Box with Standard Nut Connections Uses 18-5776 – For Switch Box with Bullet Connections Uses 18-5778



# MERCURY/MARINER

## Ignition System

HP Model	Beginning Serial No	Ending Serial No	Contact Set	Condenser	Tune-Up Kit	Coil	Switch Box
40 4-stroke	G231123	G760299	N/A	N/A	N/A	18-5180	—
45	1139538	1476509	18-5148	18-5169	18-5012	—	N/A
45	1476510	1531958	—	18-5169	—	—	N/A
45/50 (4 cyl.)	5531630	& UP	N/A	N/A	N/A	18-5186 ③	18-5881
45 4-stroke	G231123	T178499	N/A	N/A	N/A	18-5180	—
45 jet	G290585	G589999	N/A	N/A	N/A	18-5791	—
50	1421113	1755548	—	18-5169	—	—	N/A
50	1770179	2116317	—	18-5169	—	—	N/A
50 ⑥	2116318	2305100	—	18-5169	—	—	N/A
50	2305101	2858813	—	—	—	—	18-5779
50 4-stroke & Bigfoot	G231123	T178499	N/A	N/A	N/A	18-5180	—
50/60 (3 cyl.)	6428681	D000749	N/A	N/A	N/A	18-5186 ②	18-5775
50/55/60 (3 cyl.)	D000750	G589999	N/A	N/A	N/A	18-5186 ②	18-5791
65	1542745	2119748	—	18-5169	—	—	N/A
65 ⑥	2119749	2309310	—	18-5169	—	—	N/A
65 jet	D283222	G437999	N/A	N/A	N/A	18-5790	—
65	2309311	2803561	—	—	—	—	18-5779
65	4382057	4571651	N/A	N/A	N/A	—	18-5775
Merc 70	4571652	5128279	N/A	N/A	N/A	—	18-5775
Mariner70	5128280	& UP	N/A	N/A	N/A	18-5186 ②	18-5775
70	1296411	1566239	—	—	—	18-5433 ①	N/A
70	5579016	6428680	N/A	N/A	N/A	18-5186 ②	18-5775
70/75 (3 cyl.)	C272000	D283221	N/A	N/A	N/A	18-5186 ②	18-5775
75 (3 cyl.)	D283222	G437999	N/A	N/A	N/A	—	18-5790
75 (4 cyl.)	6432901	& UP	N/A	N/A	N/A	18-5186 ③	18-5881
80	1335465	1566239	—	—	—	18-5433 ①	N/A
Mariner 80 (4cyl.)	5144547	& UP	N/A	N/A	N/A	18-5186 ③	—
Merc 80 (4cyl.)	5582562	6432900	N/A	N/A	N/A	18-5186 ③	—
80	2559001	3493912	—	—	—	—	18-5779
80 (4 cyl.)	4831999	5141096	—	—	—	—	18-5881
80 (4 cyl.)	5141097	6432900	—	—	—	18-5186	18-5881
80 (3 cyl.)	A996142	C221999	N/A	N/A	N/A	18-5186 ②	18-5775
80 Jet	D283222	6437999	—	—	—	—	18-5881
85	1460999	1766823	—	—	—	18-5433 ①	N/A
85	3493913	4366801	—	—	—	—	18-5779
85 (4 cyl.)	4366802	4831998	—	—	—	—	18-5881
90	1766824	1869775	—	—	—	18-5433 ①	N/A
90	4845301	5299505	—	—	—	—	18-5779
90 (6 cyl.)	5299506	& UP	N/A	N/A	N/A	18-5186 ④	18-5775 ①
90 (3 cyl.)	A996142	D283221	N/A	N/A	N/A	18-5186 ②	18-5775
90 (3 cyl.)	D283222	G437999	—	—	—	18-5186	18-5790
90 Sport Jet (Powerhead)	E023150	E095087	—	—	—	—	18-5775
95	1869776	1935100	—	—	—	18-5433 ①	N/A
95	1935101	2318585	—	—	—	—	18-5779
100 (6 cyl.)	1464949	2318585	—	—	—	18-5433 ①	N/A
100 (4 cyl.)	B209468	6437999	N/A	N/A	N/A	18-5186 ③	18-5881
100 SS	2318586	2836018	—	—	—	—	18-5779
105 Jet	D082000	G303045	—	—	—	18-5186 ④	18-5775 ①
110	1870204	2314955	—	—	—	18-5433 ①	N/A
110	1937325	2314955	—	—	—	—	18-5779
115 (6 cyl.)	5314656	& UP	N/A	N/A	N/A	18-5186 ④	18-5775 ①
115 (6 cyl.)	2836019	5314655	—	—	—	—	18-5779
115 (4 cyl.)	B209468	6437999	N/A	N/A	N/A	18-5186 ③	—
115 (4 cyl.)	C100000	G437999	—	—	—	—	18-5881
125 (4 cyl.)	D283222	G437999	—	—	—	18-5186	18-5881
125	2314956	2839368	—	—	—	—	18-5779
135	2839369	3293233	—	—	—	—	18-5779
V-135	A904646	& UP	N/A	N/A	N/A	18-5186 ④	18-5775 ①
140	3293234	3502805	—	—	—	—	18-5779
140	4865678	5327662	—	—	—	—	18-5779
140	5327663	& UP	N/A	N/A	N/A	18-5186 ④	18-5775 ①
140 Jet	D082000	G960499	—	—	—	18-5186 ④	18-5775 ①
150	3502806	4865677	—	—	—	—	18-5779
150 XS	4868648	5327662	—	—	—	—	18-5779
V-150	4868998	5129429	N/A	N/A	N/A	—	18-5775 ①

① Two Required    ② Three Required    ③ Four Required    ④ Six Required    ⑤ Phelon Magneto only    ⑥ Manual start only  
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OUTBOARD

# MERCURY/MARINER

## Ignition System



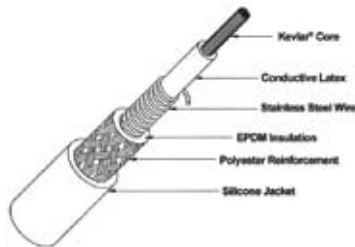
HP Model	Beginning Serial No	Ending Serial No	Contact Set	Condenser	Tune-Up Kit	Coil	Switch Box
V-150	5129480	G960499	N/A	N/A	N/A	18-5186 ④	18-5775 ①
V-150 XR2	6616991	A904645	N/A	N/A	N/A	18-5186 ④	18-5775 ①
XR4, Magnum II	B242885	D819999	N/A	N/A	N/A	18-5186 ④	18-5775 ①
V-150 XR6	D820000	G960499	N/A	N/A	N/A	18-5186 ④	18-5775 ①
V-175	4301235	5180108	N/A	N/A	N/A	—	18-5775 ①
V-175_EFI, XR1	5180109	G960499	N/A	N/A	N/A	18-5186 ④	18-5775 ①
V-200	4839034	5158928	N/A	N/A	N/A	—	18-5775 ①
V-200, XR1	5158929	G960499	N/A	N/A	N/A	18-5186 ④	18-5775 ①
200 (DFI)	G386496	G589999	N/A	N/A	N/A	18-5183	—
V-220	B117316	& UP	N/A	N/A	N/A	18-5186 ④	18-5775 ①
V-225	5628028	& UP	N/A	N/A	N/A	18-5186 ④	18-5775 ①

- ① Two Required    ② Three Required    ③ Four Required    ④ Six Required    ⑤ Phelon Magneto only    ⑥ Manual start only  
 ⑦ Bendix Scintilla Magneto Only    ⑧ Except "Gnat"    N/A Not Applicable  
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### PREMIUM MARINE SPARK PLUG WIRE LEADS



#### Premium Marine Wire Leads Magnetic Suppression Core Manufactured for your specific application



- ★ Kevlar® core for maximum durability and long life.
- ★ Durable stainless steel wound conductor for maximum horsepower and engine performance.
- ★ Premium silicone jacketing and boots for the ultimate in high temperature protection.
- ★ Superior RFI suppression for the most sensitive electronic system.
- ★ Corrosion resistant stainless steel spark plug and distributor terminals for maximum conductivity.

Part #	OEM #	Description
18-8819-1	—	7" Spark Plug Wire
18-5228-1		
18-5228-1D②	84-813715A1	9" Spark Plug Wire
★ 18-5227-1		
18-5227-1D②④	84-813715A1	9" Spark Plug Wire (7mm)
18-5229-9-1③④	—	22" Spark Plug Wire
18-5230-9-1③④	—	10" Spark Plug Wire

★ Metallic core wire    ③ PKG. OF 5    ④ 7mm copper core wire

OE style boots provide a sealed barrier against heat, dirt and moisture.

OUTBOARD

#### 18-5225 SPARK PLUG WIRE KIT

Replaces: Mercury 84-99215A26, 84-813706A26  
 Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.



#### 18-5226 IGNITION WIRE Metallic Core 100' Spool 7mm Hypalon



PKG. OF 10



18-5224  
18-5224-9①  
SPARK PLUG WIRE TERMINAL  
Replaces: Mercury 20121

PKG. OF 10



18-5750  
18-5750-9①  
UNIVERSAL SPARK PLUG BOOTS  
Supplied complete w/Terminal Connector



18-5752  
UNIVERSAL SPARK PLUG BOOT  
8mm

① Priced per package

② Items ending in "D" are Display Packaged - Regular number is Non-Display




 <p><b>MP41070-2</b> <b>IGNITION SWITCH</b> Push to Choke — 3 Position — 6 Wire Sealed Polyester Replaces: 87-17009A2</p>	 <p><b>MP41000</b> <b>IGNITION SWITCH</b> Push to Choke — 3 Position — 6 Terminal Replaces: 87-88107</p>	
 <p><b>MP51080</b> <b>MP51082</b> <b>IGNITION SWITCH</b> 3 Position Magneto – OFF- RUN-START PUSH to Choke/Mercury Control Box Replaces: 87-897716K01</p>	 <p><b>MP51090</b> <b>MP51092</b> <b>IGNITION SWITCH</b> 3 Position Magneto – OFF- RUN-START PUSH to Choke Replaces: 87-17009A5</p>	 <p><b>MP52000</b> <b>MP52002</b> <b>IGNITION SWITCH</b> 3 Position Magneto – OFF- RUN-START PUSH to Choke Replaces: 87-88107A5</p>
 <p><b>18-5511</b> <b>WIRING HARNESS</b> Replaces: 84-822253A20, 45876-20, 84-822253T20</p>	 <p><b>18-6771</b> <b>TILT/TRIM RESERVOIR</b> Replaces: 18525A1</p>	 <p><b>18-6778</b> <b>TILT/TRIM RESERVOIR</b> Replaces: 88316A1 For: Motors with 4 screw attachments</p>
 <p><b>NEW</b></p> <p><b>18-6800</b> <b>TRIM ASSEMBLY</b> <b>(REMANUFACTURED)</b> Replaces: 855998A09 Fits: 200HP DFI, 225HP EFI &amp; Carb, 225HP DFI, 250 EFI, V-135, V-150, V-200, XR-6</p>	 <p><b>18-6273-1</b> <b>TILT/TRIM MOTOR</b> High Performance Cartridge Pump w/Replaceable Motor Replaces: 99186, 99186-1, 99186-T Fits : 35-220 HP (1985-93) Mercury/Mariner Outboards w/ Design I, 3 Ram, 3 Wire Tilt/Trim Units w/ Side Fill Reservoir. Integral Trim/Tilt System</p>	 <p><b>18-6757</b> <b>TILT/TRIM MOTOR</b> Fits: Mercury 35-220 HP (1985-92) w/ Design I, 3-Ram Side Fill Integral Trim/Tilt System w/ Square Style Eaton Motor and 18-6273-1 Tilt/Trim Motor Pump Assy</p>

# MERCURY/MARINER

## Electrical System



**OUTBOARD**



**18-6763  
TILT/TRIM MOTOR**  
Replaces: 92975A28, A32  
To 1984 for Most Mercury Outboards  
(Motor and Reservoir Only)



**18-6765  
TILT/TRIM ASSEMBLY**  
Replaces: 823653A5,  
92459A4, 823653A9  
Fits: 250, 275 HP & V-3.4L, Serial No. 5611648-UP



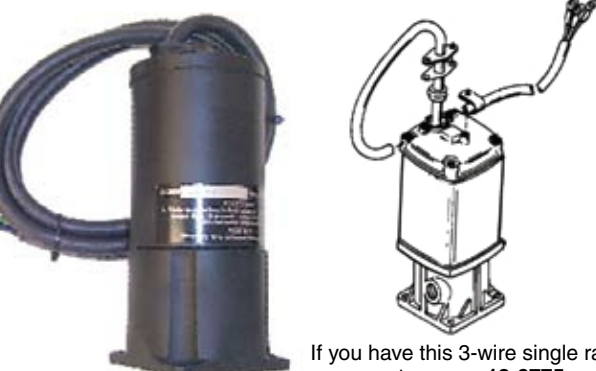
**18-6773  
TRIM MOTOR**  
Replaces: 828708, 878265A4  
For most late model Mercury/Mariner 1996 & UP (135, 150,  
XR6 Mag III, 175, 200, 225, 250 HP — 105 - 140 HP Jet)



**18-6774  
TRIM MOTOR**  
Replaces: 811628, 828708A1, 878265A6  
High-performance cartridge, replaceable motor. Design II,  
Ram 3, 3 wire, tilt/trim units. Squared style Eaton

**18-6775  
TILT/TRIM MOTOR**  
Reference OE reservoir 811673 1  
Contains: All parts necessary, a new 3- wire  
motor/reservoir, drive shaft coupler, oil seal,  
O-ring and hardware.  
For:

Models	Models
65 Jet	100 4-Cyl.
75 3-Cyl.	115 4-Cyl.
80 Jet	125 4-Cyl.
90 3-Cyl.	



If you have this 3-wire single ram  
system, use **18-6775**



If you have any of the 2-wire single systems, use **18-6777**

**18-6777  
TILT/TRIM MOTOR**  
Replaces: 818903A1, 819762A4-A7, 819479A1, 819480A1,  
81977A8-A9, 822870A1, 830250A3-T3, 832021A1-T4-A2-T2,  
855654A1-T2, 19217A1-A5, 854472A2, A3, A4  
Contains: All parts necessary, a new 2- wire motor/reservoir,  
drive shaft coupler, oil seal, O-ring and hardware.  
For:


Models	Models
30 Jet	60 3-Cyl., Bigfoot
30 4-Stroke	65 Jet
35	75 3-Cyl.
40 2, 3, 4-Cyl.	75 4-Stroke
40 4-Stroke, Bigfoot	80 Jet
45 4-Stroke, Bigfoot, Bodensee	90 3-Cyl.
	90 4-Stroke
50 3-Cyl.	100 4-Cyl.
50 4-Stroke, Bigfoot	115 4-Cyl.
55 3-Cyl.	125 4-Cyl.



**18-6784  
TILT/TRIM MOTOR**  
Replaces: Mercury Assembly 824051  
2 wire motor with conversion kit including harness & relays.  
For: Single ram 3-wire systems



**18-6274  
TILT/TRIM MOTOR**  
Replaces: 14336A20  
Low pressure / high flow



**BATTERY CABLES**  
Gauge Cable with soldered lug terminals on each end to accept a 3/8" stud.

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1



**18-9800  
COMPRESSION TESTER**  
Perfect for hard to reach bottom spark plug holes on older Mercury models.



**18-9801  
MULTI METER/DVA TESTER**  
Replaces: 91-99750A1  
A must for testing Mercury ignition systems.



**18-9802  
TIMING LIGHT**  
Replaces: 91-99379  
Self-powered accurate up to 10,000 RPM's.



**18-5863  
STATOR**  
Replaces: 86617A17  
For: 15-25 HP



**18-5864  
STATOR**  
Replaces: 86617A20  
For: 6-25 HP



**18-5865  
STATOR**  
Replaces: 398-5704A7  
For: 50-70 HP



**18-5866  
STATOR**  
Replaces: 76314A3  
For: 45-50 4 cyl.



**18-5867  
STATOR**  
Replaces: 398-9873A4  
For: 135-200 V-6

**OUTBOARD**

# MERCURY/MARINER

## Electrical System



**OUTBOARD**



**18-5870**  
**STATOR**  
Replaces: 398-832075A4-A21  
For: 30-125 HP  
Replacement for the 18-5873 & 18-5874 kits



**18-5871**  
**STATOR**  
Replaces: 398-5454A32  
For: 135-300 V6



**18-5873**  
**STATOR**  
Replaces: 398-832075A6  
For: 100, 115, 125 HP



**18-5874**  
**STATOR**  
Replaces: 398-832075A14/A20  
For: 30-50 HP



**18-5875**  
**STATOR**  
Replaces: 398-9610A5  
For: 135-200 HP



**18-5876**  
**STATOR**  
Replaces: 398-9610A19  
For: 135 -200 HP



**18-5854**  
**STATOR**  
Replaces: 398-5454A17



**18-5855**  
**STATOR**  
Replaces: 336-3996A7



**18-5856**  
**STATOR**  
Replaces: 398-5255



**18-5857**  
**STATOR**  
Replaces: 398-5454A7



**18-5859**  
**STATOR**  
Replaces: 398-5454A26



**18-5860**  
**STATOR**  
Replaces: 398-5454A35

APPLICATION ON NEXT PAGE




**18-5795**  
**TRIGGER ASSEMBLY**  
Replaces: 96455A11  
For: 90-220 HP 1979-92, 135-220 HP 1993-97



**18-5796**  
**TRIGGER ASSEMBLY**  
Replaces: 96455A15  
For: 6 cyl.



**18-5797**  
**TRIGGER ASSEMBLY**  
Replaces: 96455A8  
For: 3 cyl.



**18-5798**  
**TRIGGER ASSEMBLY**  
Replaces: 96455A9  
For: 6 cyl.

### STATOR & TRIGGER APPLICATIONS

HP	Beg. S/N	End S/N	Trigger	Stator	HP	Beg. S/N	End S/N	Trigger	Stator
6	D281000	G760299	—	18-5864	55 3 cyl electric models (Belgium)	9741042	9973088	—	18-5874 **
7.5	2810637	3274632	—	18-5855	60 3 cyl	6428681	D000749	18-5797	18-5865
8	D281000	G760299	—	18-5864	60 3 cyl electric models	G590000	& UP	—	18-5874 **
9.8	2798057	3263262	—	18-5855	60 3 cyl electric models (Belgium)	9973100	& UP	—	18-5874 **
9.9	D281000	G760299	—	18-5864	60 3 cyl Bigfoot	G590000	G760299	—	18-5874 **
XR10,10 MAG & SEA PRO	D281000	G760299	—	18-5864	65 JET	G438000	& UP	—	NA
15	D281000	G760299	—	18-5864	70 3 cyl	5579017	6428680	18-5797	18-5865
15 SEA PRO, SUPER 15	G438000	G760299	—	18-5864	75 4 cyl	6432901	& UP	—	18-5859
20	2827677	3226957	—	18-5855	75 3 cyl	G438000	& UP	—	NA
20, 20 JET	G044027	G437999	—	18-5863	75 3 cyl (Belgium)	9927000	& UP	—	NA
20, 20 JET	G438000	G760299	—	18-5864	80 JET	G438000	& UP	—	18-5873 **
25, 25 SEA PRO & MARATHON	G044027	G437999	—	18-5863	90 6 cyl	5299506	& UP	18-5798	18-5854
25, 25 SEA PRO & MARATHON	G438000	G760299	—	18-5864	90 3 cyl	G438000	& UP	—	NA
30 2 cyl electric models	G055314	& UP	—	18-5874 **	90 3 cyl (Belgium)	9927000	& UP	—	NA
30 JET 3 cyl electric models	G590000	T408999	—	18-5874 **	100 4 cyl electric models	G438000	G965520	—	18-5873 **
40 2 cyl	3859435	5823917	—	18-5856 ①	100 4 cyl electric models (Belgium)	9927000	& UP	—	18-5873 **
40 2 cyl electric start	G055314	& UP	—	18-5874 **	100 4 cyl with voltage reg.	B209468	G437999	—	18-5873 **
40 3 cyl electric start	G531301	& UP	—	18-5874 **	100 4 cyl with voltage reg. (Belgium)	9523024	9926999	—	18-5873 **
40 3 cyl electric start (Belgium)	9973100	& UP	—	18-5874 **	105 JET	UP TO	G760299	18-5798	18-5876
40 JET electric start	T178500	& UP	—	18-5874 **	115 6 cyl	5314656	& UP	18-5798	18-5854
45 4 cyl manual start only	5531630	B110788	—	18-5866	115 4 cyl electric models	G438000	& UP	—	18-5873 **
45 JET electric models	G590000	T129554	—	18-5874 **	115 4 cyl electric models (Belgium)	9927000	& UP	—	18-5873 **
50 4 cyl manual start only	4962056	& UP	—	18-5866	115 4 cyl with voltage reg.	C10000	G437999	—	18-5873 **
50 3 cyl	6428681	D000749	18-5797	18-5865	115 4 cyl with voltage reg. (Belgium)	9559771	9926999	—	18-5873 **
50, 55 3 cyl electric start	G590000	& UP	—	18-5874 **	125 4 cyl	G438000	& UP	—	18-5873 **
50 3 cyl electric models (Belgium)	9973100	& UP	—	18-5874 **	125 4 cyl (Belgium)	9927000	& UP	—	18-5873 **
55 3 cyl electric models	D000750	G589999	—	18-5874 **	125 4 cyl with voltage reg.	D283222	G437999	—	18-5873 **

- ① Electric start models only
- ② Stators with 5/8" laminations only
- ③ Applications with 16 amp voltage regulator and non-louvered flywheel cover

- ④ Applications not using a voltage regulator
- ⑤ Stators with 5/8" laminations and used with 15 amp voltage regulator
- \*\* May require the purchase of voltage regulator if not currently equipped

APPLICATION CONTINUED ON NEXT PAGE

### STATOR & TRIGGER APPLICATIONS (Cont.)

HP	Beg. S/N	End S/N	Trigger	Stator	HP	Beg. S/N	End S/N	Trigger	Stator
125 4 cyl with voltage reg. (Belgium)	9793577	9926999	—	18-5873 **	V175	6618751	C100860	18-5798	18-5871 ⑤
V135	A904646	C100860	18-5798	18-5860 ②	V175	C100861	C239552	18-5798	18-5875
V135	A904646	C100860	18-5798	18-5871	V175	C239553	D081999	18-5798	18-5860 ③
V135	C100861	C239552	18-5798	18-5875	V175	C239553	D081999	18-5798	18-5871 ③
V135	C239553	D081999	18-5798	18-5860 ③	V175	C239553	D081999	18-5798	18-5875
V135	C239553	D081999	18-5798	18-5860 ③	V175	C239553	D081999	18-5798	18-5867 ③⑥
V135	D082000	G960499	18-5798	—	V175 MAG, EFI	D000750	D081999	18-5798	18-5875
140	5327663 & UP	18-5798	18-5854	—	V175 EFI	D303046	G960499	18-5798	18-5876
140 JET	UP TO	G760299	18-5798	18-5876	V175 XRI EFI	D000750	D081999	18-5798	18-5875
V150	4868998	A904645	18-5798	18-5857	V175 XRI EFI	D082000	G303045	18-5798	18-5876
V150	A904646	C100860	18-5798	18-5860 ②	V200	4839034	6625220	18-5798	18-5857 ④
V150	A904646	C100860	18-5798	18-5871	V200	4839034	C100860	18-5798	18-5871 ⑤
V150	C100861	C239552	18-5798	18-5875	V200	C100861	D081999	18-5798	18-5860 ③
V150	C239553	D081999	18-5798	18-5860 ③	V200	C100861	C291519	18-5798	18-5875
V150	C239553	D081999	18-5798	18-5875	V200	C100861	C291519	18-5798	18-5867 ③⑥
V150	D082000	G960499	18-5798	18-5876	V200	D082000	G960499	18-5798	18-5876
V150 EFI	D303046	G960499	18-5798	18-5876	V200 EFI	C100861	OD081999	18-5798	18-5875
V150 XRI EFI	D082000	G303045	18-5798	18-5876	V200 EFI	G303046	G960499	18-5798	18-5876
150 XR-4	B242885	C100860	18-5798	18-5860	V200 XRI EFI	C291520	D081999	18-5798	18-5875
150 XR-4	C100861	C239552	18-5798	18-5875	V200 XRI EFI	D082000	G960499	18-5798	18-5876
150 XR-4	C239553	D081999	18-5798	18-5860 ③	V220	B117316	& UP	18-5798	18-5860
150 XR-4, MAG II	C239553	D081999	18-5798	18-5875	V225	5628028	& UP	18-5798	18-5857
150 XR-4, MAG II	C239553	D081999	18-5798	18-5867 ③⑥	<b>SPORTJET MODELS</b>				
150 XR-6, MAG III	D082000	G960499	18-5798	18-5876	90	ALL W/RED STATOR	—	—	18-5870
V175	4301235	6618750	18-5798	18-5857 ④	95XR	ALL W/RED STATOR	—	—	18-5870
V175	4301235	6618750	18-5798	18-5871 ④	120XR	ALL W/RED STATOR	—	—	18-5870
V175	6618751	C100860	18-5798	18-5860 ⑤	175XR2	ALL	18-5796	—	—

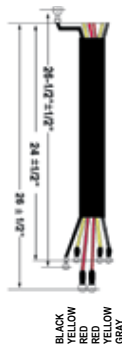
- ① Electric start models only
- ② Stators with 5/8" laminations only
- ③ Applications with 16 amp voltage regulator and non-louvered flywheel cover
- ④ Applications not using a voltage regulator
- ⑤ Stators with 5/8" laminations and used with 15 amp voltage regulator
- ⑥ Flywheel without screws
- \*\* May require the purchase of voltage regulator if not currently equipped

All Voltage Regulators have built in capacitors that provide high voltage spike protection.



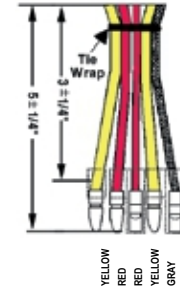
**18-5741**  
**VOLTAGE REGULATOR**

Replaces: 815279A2, 815279-1  
For: Mercury engines with 16 amp or 40 amp charging system model/years 1989-91



**18-5743**  
**VOLTAGE REGULATOR**

Replaces: 815279-3, 815279-5, 883072T  
For: Mercury engines with 16 amp or 40 amp charging system model/years 1992 to present



**18-5707**  
**RECTIFIER**

Replaces: 62351A1, 62351A2, 816770, 816770T  
All applications with square, 3 post rectifier



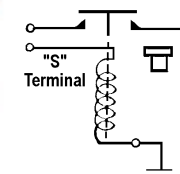
**18-5811**  
**STARTER SOLENOID**

Replaces: Mercury 809463A1  
For: PG260 Series Starters, (Verado 200-275 HP), (75/95 1.5L DFI), (115/135/150/175/200 2.5L DFI), (225 3.0L DFI)



**18-5802D** Display Package

**18-5802**  
**SOLENOID**  
Replaces: 65057A1, 65057T1



**APPLICATION ON PAGE 282**

⑦ Items ending in "D" are Display Packaged - Regular number is Non-Display

 <p>① <b>18-5808D</b> Display Package</p> <p><b>18-5808 SOLENOID</b> Replaces: 47886, 47886T</p>	 <p>① <b>18-5810D</b> Display Package</p> <p><b>18-5810 SOLENOID</b> Horizontal Post</p>	 <p>① <b>18-5815D</b> Display Package</p> <p><b>18-5815 SOLENOID</b> Replaces: 89-68258A4, 89-853654A1, 89-76545</p>	
 <p>① <b>18-5816D</b> Display Package</p> <p><b>18-5816 SOLENOID</b> Replaces: 89-96054, 89-96054T, 89-91975 Flat Bracket</p>	 <p>① <b>18-5817D</b> Display Package</p> <p><b>18-5817 SOLENOID</b> Replaces: 89-96158, 89-96158T Vertical Post</p>	 <p><b>18-5818 SOLENOID</b> Replaces: 89-818864, 89-818864T</p>	
 <p><b>18-5819 SOLENOID</b> Replaces: 89-818997A1, 89-818997T1</p>	 <p><b>18-5820 SOLENOID</b> Replaces: 89-818999A2, 89-825842A1, 89-850188T1</p>	 <p><b>18-5821 STARTER SOLENOID</b> Replaces: 89-825096T Fits: 9.9 4-Stroke(1999 &amp; Up), 15 4-stroke(1999 &amp; Up), 30 4-stroke(2002 &amp; Up), 40/50/60 4-stroke(2001 &amp; Up), 75/90 4-stroke(2000 &amp; Up)</p>	 <p>① <b>18-5822D</b> Display Package</p> <p><b>18-5822 CHOKE SOLENOID</b> Replaces: 54293A13 Fits: 75 4cyl (1984 &amp; Up), V150 (1978 &amp; Up), V150 Magnum (1978-85), V150 Marathon(1978-85), V150 XR 2 (1978-85), V1500 (1978-85), V175 (1976-99), V1750 (1976-88), V200 (1978 &amp; Up), V2000 (1978-88)</p>
 <p><b>18-5834 SOLENOID</b> Replaces: 89-817109A2 For : 75 HP (3 cyl .) S/N G127500 &amp; UP</p>	 <p>① <b>18-5836D</b> Display Package</p> <p><b>18-5836 SOLENOID</b> Replaces: 25661, 256611, 25661T1</p>	 <p><b>18-5729 POWER TRIM RELAY</b> Replaces: 87-18211 For : 35 (2 cyl.) (with Ram Trim) OC159200 &amp; UP 60 (3 cyl.) (with Ram Trim) OB122920 - OD000749</p>	 <p><b>18-5737 POWER TRIM RELAY</b> Replaces: 87-19761 For : 40 (4 cyl.) (with Relays) OC159200 &amp; UP</p>

APPLICATION BEGINS ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

# MERCURY/MARINER

## Electrical System



### SOLENOID APPLICATION

HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
6/8/9.9	A197112	OD280999	18-5816	—	—
15	B292414	& UP	18-5816	—	—
18	5837437	& UP	18-5816	—	—
20	4709593	6443972	18-5815	—	—
20	6443973	& UP	18-5816	—	—
25	5705532	G044026	18-5816	—	—
30 JET non-handle	C159200	G589999	18-5818	—	—
35	6445653	C159199	18-5817	18-5817	—
35 (w/ 1 trim ram)	C159200	& UP	18-5817	—	18-5729
40	2874704	5556229	18-5836	—	—
40	5556230	5823917	18-5815	—	—
40	5823918	G053313	18-5817	—	—
40	G053314	& UP	18-5816 ⑤	—	—
40 4 Cyl. (w/solenoids)	C159200	& UP	18-5816	18-5820	—
40 4 Cyl. (w/relays)	C159200	& UP	18-5816	—	18-5737
45 4 Cyl. (w/o circuit breaker)	5531630	6146848	18-5815	18-5815	—
45 4 Cyl. (w/circuit breaker)	5531630	6146848	18-5815	18-5817	—
45 4 Cyl. (w/o circuit breaker)	6146849	& UP	18-5817	18-5815 ①	—
45 4 Cyl. (w/circuit breaker)	6146849	& UP	18-5817	18-5817	—
45 4 Cyl.	B110789	& UP	18-5817	18-5817	—
45 JET (w/flush mount solenoid)	D000750	G290584	18-5816	—	—
45 JET	G290585	G589999	18-5820	—	—
50	3008819	4140999	18-5836	—	—
50	4141000	5531629	18-5815	—	—
50 4 Cyl. (w/circuit breaker)	5531630	6146848	18-5815	18-5815 ①	—
50 4 Cyl. (w/circuit breaker)	5531630	6146848	18-5815	18-5817	—
50 4 Cyl. (w/o circuit breaker)	6146849	& UP	18-5817	18-5815 ①	—
50 4 Cyl. (w/circuit breaker)	6146849	& UP	18-5817	18-5817	—
50 3 Cyl.	6428681	B122929	18-5816	18-5817	—
50 3 Cyl.	B122930	C160935	18-5817	18-5817	—
50 3 Cyl.	C160936	D000749	18-5817	—	18-5729
50 3 Cyl.	D000750	G290584	18-5816	—	—
55 3 Cyl.	D000750	G290584	18-5816 ⑤	—	—
55 3 Cyl.	G290585	G589999	18-5820	—	—
60 3 Cyl.	6428681	B122929	18-5816	18-5817	—
60 3 Cyl. (w/solenoids)	B122930	D000749	18-5817	18-5817	—
60 3 Cyl. (w/relays)	B122930	D000749	18-5817	—	18-5729
60 3 Cyl.	D000750	G290584	18-5816 ⑤	—	—
60 3 Cyl.	G290585	G589999	18-5815	—	—
65 4 Cyl.	2446775	3293183	18-5836	—	—
65 3 Cyl.	3547987	4571651	18-5815	—	—
65 JET	G127500	& UP	18-5834	—	—
70 3 Cyl.	4571652	5579016	18-5815	—	—
70 3 Cyl.	5579017	6104369	18-5815	18-5815 ①	—
70 3 Cyl.	6104370	6428680	18-5816	18-5815 ①	—
70 3 Cyl.	A996147	& UP	18-5817	18-5817	—
75 4 Cyl.	6432901	& UP	18-5816	18-5817	—
75 3 Cyl.	D252461	G127499	18-5817	18-5819	—
75 3 Cyl.	G127500	G360002	18-5834	18-5819	—
75 3 Cyl.	G360003	& UP	18-5834	—	—
80	2559001	3493912	18-5836	—	—
80 4 Cyl.	4831999	5582561	18-5815	—	—
80 4 Cyl.	5582562	6030903	18-5815	18-5815 ①	—
80 4 Cyl.	6030904	6432900	18-5816	18-5815 ①	—
80 3 Cyl.	A996142	& UP	18-5817	18-5817	—
85 4 Cyl.	3493913	3865694	18-5836	—	—
85 4 Cyl.	3865695	4831998	18-5815	—	—
90	4845301	5299505	18-5815	18-5815	—
90	5299506	6026608	18-5815	18-5815 ①	—
90	6026609	6436122	18-5816	18-5815 ①	—
90	6436123	& UP	18-5816	18-5817	—
90 3 Cyl.	A996142	C221999	18-5817	18-5817	—
90 3 Cyl.	D252461	G127499	—	18-5819	—
90 3 Cyl.	G127500	G360002	18-5834	18-5819	—
90 3 Cyl.	G360003	& UP	18-5834	—	—
100 6 Cyl.	2318586	3253111	18-5836	—	—
100 4 Cyl.	B209468	D252460	18-5834	—	—
100 4 Cyl.	D252461	G359967	18-5834	18-5819	—
100 4 Cyl.	G359968	& UP	18-5834	—	—
110 6Cyl.	1870204	2314955	18-5834	—	—
115	2836019	4112634	18-5836	18-5836	—
115	4112635	4855152	18-5815	18-5836	—

① Use 18-5817 for applications with circuit breaker and fuse.

② For units with 8-32, 1/4-20 terminals.

③ For units with 10-32, 5/16-18 terminals.

④ Use 18-5818 if off white solenoid is needed.

⑤ For design II applications use 18-5820.

⑥ w/rubber bushing solenoid

APPLICATION CONTINUED ON NEXT PAGE

OUTBOARD



### SOLENOID APPLICATION (Cont.)

HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
115	4855153	5600966	18-5815	18-5815	—
115	5600967	6051525	18-5815	18-5815 ①	—
115	6051526	6436122	18-5816	18-5815 ①	—
115	6436123	& UP	18-5816	18-5817	—
115 4 Cyl.	C100000	D252460	18-5834	—	—
115 4 Cyl.	D252461	& UP	18-5834	18-5819	—
125	2314956	3253111	18-5836	—	—
125 4 Cyl.	D283222	G359967	18-5834	18-5819	—
125 4 Cyl.	G359968	& UP	18-5834	—	—
135	2839369	3293233	18-5836	18-5836	—
V135	A904646	C100860	18-5815 ③	18-5817	—
V135	A904646	C100860	18-5817 ②	18-5817	—
V135	C100861	C239552	18-5815	18-5817	—
V135	C239553	D081999	18-5815 ④	18-5817	—
V135	D082000	G201874	18-5815	18-5819	—
V135 (w/rubber bushing solenoid)	D082000	G201874	18-5834	18-5819	—
V135 (w/rubber bushing solenoid)	G201875	& UP	18-5834	—	—
V135 DFI	G590000	& UP	18-5834	—	—
140	3293234	3502805	18-5836	18-5836	—
140	4865678	& UP	18-5815	18-5815	—
150	3502806	4121434	18-5836	18-5836	—
150	4121435	4865677	18-5815	18-5836	—
150 XS	4868648	5327662	18-5815	18-5815	—
V150	4868998	6042945	18-5815	18-5815	—
V150	6042946	A904645	18-5816	18-5817	—
V150	A904646	C100860	18-5815 ③	18-5817	—
V150	A904646	C100860	18-5817 ②	18-5817	—
V150	C100861	C239552	18-5815	18-5817	—
V150	C239553	D082999	18-5815 ④	18-5817	—
V150, 150 EFI	D082000	G201874	18-5815	18-5819	—
V150, 150EF	D082000	G201874	18-5834	18-5819	—
V150, 150 EFI	G201875	G303045	18-5815	—	—
V150, 150EFI	G201875	G303045	18-5834	—	—
V150, 150 EFI	G303046	& UP	18-5834	—	—
V150 DFI	G590000	& UP	18-5834	—	—
150 XR-4/Magnum II	B242885	D081999	18-5815	18-5817	—
150 XR-4/Magnum II	C239553	D081999	18-5815	18-5818 ⑥	—
150 XR-6/Magnum III	D082000	G201874	18-5815	18-5819	—
150 XR-6/Magnum III	D082000	G201874	18-5834	18-5819	—
150 XR-6/Magnum III	G201875	G303045	18-5815	—	—
150 XR-6/Magnum III	G201875	G303045	18-5834	—	—
150 XR-6/Magnum III	G303046	& UP	18-5834	—	—
V175	4301235	6618750	18-5815	18-5815	—
V175	6618751	C239552	18-5816 ②	18-5817	—
V175	6618751	C239552	18-5815 ③	18-5817	—
V175	C100861	C239552	18-5815	18-5817	—
V175	C239553	D081999	18-5815 ④	18-5817	—
V175, 175 EFI	D082000	G201874	18-5815	18-5819	—
V175, 175 EFI	D082000	G201874	18-5834	18-5819	—
V175, 175 EFI	G201875	G303045	18-5815	—	—
V175, 175 EFI	G201875	G303045	18-5834	—	—
V175, 175 EFI	G303046	& UP	18-5834	—	—
V175 DFI	G590000	& UP	18-5834	—	—
V200	4839034	6073191	18-5815	18-5815	—
V200	6073192	C100860	18-5816	18-5817	—
V200	C100861	C291519	18-5815	18-5817	—
V200 (2.5L)	C291520	D081999	18-5815 ④	18-5817	—
V200	D082000	& UP	18-5815	18-5819	—
V200, 200 EFI	D082000	G201874	18-5815	18-5819	—
V200, 200 EFI (w/rubber bushing solenoid)	D082000	G201874	18-5834	18-5819	—
V200, 200 EFI	G201875	G303045	18-5815	—	—
V200, 200 EFI (w/rubber bushing solenoid)	G201875	G303045	18-5834	—	—
V200, 200 EFI	G303046	& UP	18-5834	—	—
V200 DFI	G386496	& UP	18-5834	—	—
V220	B117316	UP	18-5815	18-5817	—
V225 2.4L	5628028	UP	18-5815	18-5815	—
V225 3.0L	D280813	G303045	18-5834	18-5819	—
V225 3.0L	G303046	& UP	18-5834	—	—
V225 DFI	G590000	& UP	18-5834	—	—
V225/250 EFI	G129222	& UP	18-5834	—	—
V250/275	C101891	& UP	18-5815	18-5817	—
3.4 Liter	5611648	& UP	18-5815	18-5817	—

① Use 18-5817 for applications with circuit breaker and fuse.

② For units with 8-32, 1/4-20 terminals.

③ For units with 10-32, 5/16-18 terminals.

④ Use 18-5818 if off white solenoid is needed.

⑤ For design II applications use 18-5820.

⑥ w/rubber bushing solenoid

# MERCURY/MARINER

## Electrical System



**18-5929**  
**ALTERNATOR**  
Replaces: 892940T  
All Verado's



**18-6449**  
**ALTERNATOR**  
Replaces: 821663, 821663A1  
For: 200, 225, 250, 3.0L Seapro/Marathon EFI (T598999 & Below)



**18-6454**  
**ALTERNATOR**  
Replaces: 875285T1, 881248T02, 889955T01  
5S/I 50 amp Spool mount  
Fits 2.5L



**18-6455**  
**ALTERNATOR**  
Replaces: 875286T, 875286A1, 881247A1  
5S/I 50 amp  
Fits 1.5L and 3.0L  
For: 200 DFI, 200 DFI/DTS, 225 EFI, 225 EFI, Sea Pro, 225 DFI/DTS, 250 EFI



**SERPENTINE BELTS**

**18-18000**  
Replaces: 57-892318  
For: 75 DFI (2005-06), 90 DFI (2005-06), 15 DFI (2004-06)

**18-18100**  
Replaces: 57-828507Q4  
For: 135 DFI (1998-Up), 150 DFI (1998-Up), 175 DFI (2001-Up)



**SERPENTINE BELTS**

**18-15128**  
Replaces: 57-880566014  
Fits: All Verados-135-275HP

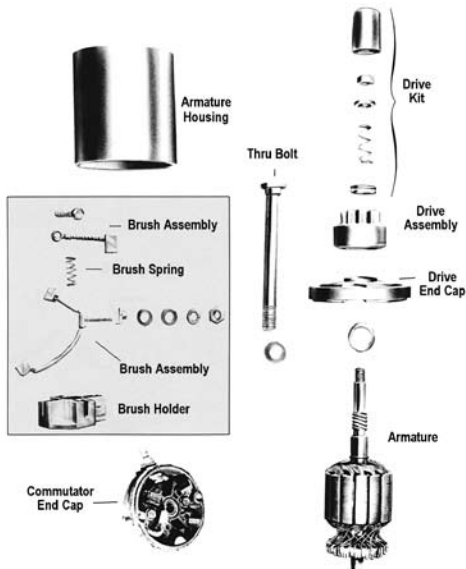
**18-15129**  
Replaces: 57-828507 1  
Fits: 200 DFI (1997& Up), 225 DFI (1998 & Up)



**18-6500**  
**SERVICE END ALTERNATOR HARNESS**  
Replaces: 84-881262A2  
Fits: Optimax (1998-01) For: Delco Alternators

**ALL STARTERS ARE COUNTER CLOCKWISE ROTATION**

**EXPLODED VIEW OF STARTER**



**18-5609**  
**STARTER**  
Replaces: 50-86976  
Fits: V200 (1978 & Up), V-2000 (1978-88), V225 (1980-81)



**18-6435**  
**STARTER**  
Replaces: 50-888161T, 50-884044T, 50-859377T  
Fits: 40, 50, 60 HP 4 Stroke 4 Cyl, 0P094500 & UP; 50, 60 HP EFI 4 Stroke 4 Cyl, 0P153500-UP

**APPLICATION ON PAGE 287**

**OUTBOARD**



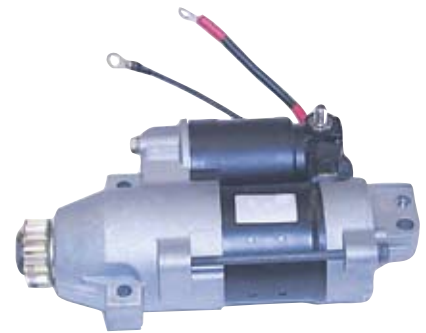
**18-6436**  
**STARTER**  
Replaces: 50-859171T, 50-834749  
Fits: 40HP Italy 4 Stroke 0G760300-UP: 45HP  
Bodensee 0G760300-UP: 50HP 4 Stroke  
0G760300-UP: 50HP Bigfoot 4 Stroke 0G760300-UP



**18-6437**  
**STARTER**  
Replaces: 50-888151T,  
50-830308T, 50-859169T  
Fits: 25HP 4 Stroke 0G760300 & UP



**18-6438**  
**STARTER**  
Replaces: 50-888160T, 50-884045T,  
50-859170T, 50-854636T  
Fits: 30,40HP 3 Cyl 4 Stroke 0G760300 & UP



**18-6425**  
**STARTER**  
Replaces: 50-804312T1  
For: 4 Stroke 75 HP, and 90HP except Verado



**18-6440**  
**STARTER**  
Replaces: 50-892339T, 50-853329T  
Fits: 90, V135, V150, V175, V200, 2.5L DFI, 0T178500 &  
UP: 200, 250HP 3.0L, 0T467442 & UP, and Inline 4 and  
6 cyl. Verados. Models with solenoid operated bendix.



**18-5601**  
**PREMIUM**  
**STARTER**  
Replaces: 50-55601, 50-55601A2,  
50-38890A1

**18-5641**  
**O.E. EQUIVALENT**



**18-5602**  
**STARTER**  
Replaces: 50-67341



**18-5604**  
**PREMIUM**  
**STARTER**  
Replaces: 50-66015, 50-66015T, 50-65436

**18-5642**  
**O.E. EQUIVALENT**

# MERCURY/MARINER


## Electrical System




**OUTBOARD**

 <p style="text-align: right;"><b>CE</b></p> <p><b>18-6282</b> <b>STARTER</b> Fits: Mercury V6 Jet (1996 and up) 8 Tooth Drive Gear Replaces: 50-8329972</p>	 <p style="text-align: right;"><b>CE</b></p> <p><b>18-6283</b> <b>STARTER</b> Replaces: 50-8331535 For: Mercury 2.5 DFI(1999 and up), 200HP V6 DFI(1996-99), 225HP V6 DFI(1998 and up), 3.0L V6(1999 and up) 9 tooth drive gear</p>
 <p><b>18-5605</b> <b>STARTER</b> Replaces: 50-73521, 50-73521T</p>	 <p><b>18-5606</b> <b>STARTER</b> Replaces: 50-44369, 50-60315, 50-44369A1</p>
 <p><b>18-5608</b> <b>PREMIUM</b> <b>STARTER</b> Replaces: 50-44415, 50-77141, 50-79472, 50-44414, 50-79472 1</p>	 <p><b>18-5643</b> <b>O.E. EQUIVALENT</b></p> <p><b>18-5610</b> <b>STARTER</b> Replaces: 50-66015 1, 50-66015 3</p>
 <p><b>18-5611</b> <b>STARTER</b> Replaces: 50-90983A-1, 50-90983T1 For: 6-15 HP (1986-96), 18-25 HP (1980-87), 10 tooth drive gear</p>	 <p><b>18-5620</b> <b>STARTER</b> Replaces: 50-818445-3, 50-818445-2, 50-818445 5</p>


APPLICATION ON NEXT PAGE



**18-5621  
STARTER**  
Replaces: 50-822462, 50-822462T1



**18-5636  
PREMIUM  
STARTER**  
Replaces: 50-57465A1, 50-57867,  
50-64975, 50-72467, 50-58788A3



**18-5649  
O.E. EQUIVALENT**




**18-6250  
STARTER REPAIR KIT**  
Prestolite  
2 Brush




**18-6251  
STARTER REPAIR KIT**  
Prestolite  
4 Brush




**18-5650  
DRIVE ASSEMBLY**  
Replaces: 57380  
See next page for additional application




**18-5656  
DRIVE ASSEMBLY**  
Replaces: 68575  
See next page for additional application



**18-5658  
DRIVE ASSEMBLY**  
Replaces: 86177, 86177 1  
See next page for additional application



**18-5674  
DRIVE ASSEMBLY**  
Replaces: 75660, 13310T1  
See next page for additional application



**18-5697  
DRIVE BRUSH KIT**  
Replaces: 75384  
See next page for additional application

<b>MERCURY</b>										
H.P.	Beg. Serial #	Ending Serial #	O.E.M #	Starter #	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
6	A197112	& Up	50-90983A1	18-5611	96561	—	—	10	—	—
7.5	3801458	4851692	50-73531	Ⓞ	96561	—	96562/75427	10	18-5697	75384
7.5	4851693	& Up	50-78011	Ⓞ	96561	—	96562/75427	10	18-5697	75384
8/9.9/15	A197112	& Up	50-90983A1	18-5611	96561	—	—	10	—	—
18	5837437	& Up	50-90983A1	18-5611	96561	—	—	—	—	—
20	4709593	6443973	50-76275	Ⓞ	96561	—	96562/75427	10	—	—
20	6443973	& Up	50-90983A1	18-5611	96561	—	—	10	—	—
25	5705532	& Up	50-90983A1	18-5611	96561	—	—	10	—	—
30 2 cyl.	G053314	& Up	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
30 JET	G159200	G589999	50-73521	18-5605	90643	18-5656	68575	10	18-5697	75384
30 JET 3 cyl.	G590000	T408999	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
35 2 cyl.	6445653	& Up	50-41583	Ⓞ	90642	—	43076/ 43076T	10	18-5697	75384
35/40 2 cyl.	6445652	& DOWN	50-55601A2/50-55601	18-5601	90642	18-5650	57380	9	18-5697	75384
40 2 cyl.	G053314	& Up	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
40H.P. 3 cy.	G590000	G760299	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
40 3 cyl.	G760300	& Up	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
40 4 cyl.	C159200	& Up	50-73521	18-5605	90643	18-5656	68575	10	18-5697	75384

Note: Some starters will replace Prestolite versions however replacement parts are for Bosch versions only.   
 ④ With 8 tooth pinion   
 ⑤ With 9 tooth pinion   
 ⑥ No replacement starter available, drive parts only   
 ⑦ Bosch models only   
 ⑧ Some applications require Mercury adapter #44368 (prior to S/N OD000750)

# MERCURY/MARINER

## Electrical System

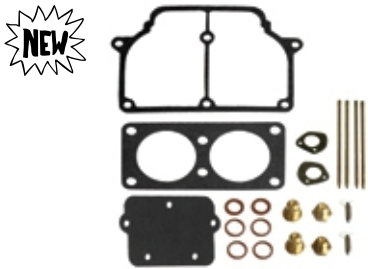
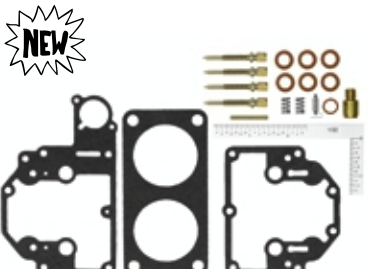
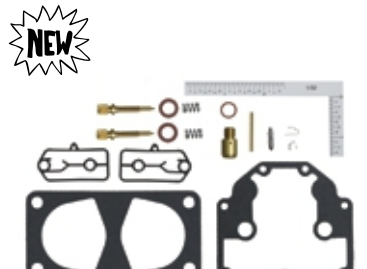

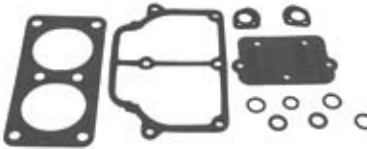






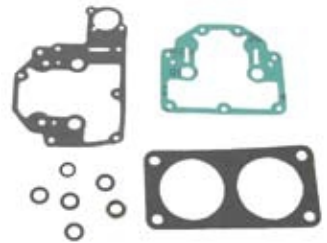


### MERCURY

H.P.	Beg. Serial #	Ending Serial #	O.E.M #	Starter #	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
40 JET	T178500	& Up	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
45 4 cyl.	5531630	& Up	50-73521	18-5605	90643	18-5656	68575	10	18-5697	75384
45 JET	D000750	G589999	50-44369A1/50-65436/ 50-60315	18-5606 ⑧	—	—	—	—	—	—
45 JET	G590000	T129554	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
50 4 cyl.	4357639	& Below	50-38890A1	18-5601	90642	18-5650	57380	9	18-5697	75384
50 4 cyl.	4357640	& Up	50-73521	18-5605	90643	18-5656	68575	10	18-5697	75384
50 3 cyl.	B122930	G589999	50-44369A1	18-5606 ⑧	—	—	—	—	—	—
50 3 cyl.	G590000	& Up	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
55 3 cyl.	D000750	G589999	50-44369A1	18-5606 ⑧	—	—	—	—	—	—
55 3 cyl.	G590000	& Up	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
60 3 cyl.	6428681	G589999	50-44369A1/50-65436/ 50-60315	18-5606 ⑧	—	—	—	—	—	—
60 3 cyl.	G590000	& Up	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
60 3 cyl. Bigfoot	G590000	G760299	50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
65 4 cyl.	2803822	3293183	50-57867A1/50-58788	18-5636	90643	18-5656	68575	10	18-5697	75384
65 3 cyl.	3293184	4571651	50-44369A1/50-65436 50-60315	18-5606	—	—	—	—	—	—
65 Jet	D283222	& Up	50-66015	18-5604	90643	18-5656	68575	10	18-5697	75384
70 3 cyl.	457165	A996142	50-44369A1/50-65436/ 50-60315	18-5606	90643	18-5656	68575	10	18-5697	75384
80 4 cyl.	2783253	3493912	50-57867A1/50-58788	18-5636	90643	18-5656	68575	10	18-5697	75384
80 4 cyl.	4831999	& Up	50-66015	18-5604 ⑦	90643	18-5656	68575	10	18-5697	75384
85 4 cyl.	3865694	& Below	50-58788	18-5636	90643	18-5656	68575	10	18-5697	75384
85 4 cyl.	3865695	4366801	50-67341	18-5602	90643	18-5656	68575	10	18-5697	75384
80 Jet	D283222	& Up	50-66015-1	18-5610	90645	18-5674	75660/13310T1	8	18-5697	75384
90 ②	4845301	& Up	50-72467/50-64975/ 50-57465A1	18-5636	90643	18-5656	68575	10	18-5697	75384
90 3 cyl.	A996142	& Up		18-5604	90643	18-5656	68575	10	18-5697	75384
100 4 cyl.	B209468	G965520	50-66015-1	18-5610	90645	18-5674	75660/13310T1	8	18-5697	75384
105 JET	G760299	& Below	50-44414, 50-44415 50-79472/50-77141/	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
115 6 cyl. ②	4855153	& Up	50-72467/50-64975/ 50-57465A1	18-5636	90643	18-5656	68575	10	18-5697	75384
115 4 cyl.	C100000	& Up	50-66015-1	18-5610	90645	18-5674	75660/13310T1	8	18-5697	7538
125 4 cyl.	D283222	& Up	50-66015-1	18-5610	90645	18-5674	75660/13310T1	8	18-5697	75384
135 V-6	A904646	G960499	50-79472/50-77141/ 50-44414, 50-44415	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
140 6 cyl. Inline ②	4865678	& Up	50-72467/50-64975/ 50-57465A1	18-5636	90643	18-5656	68575	10	18-5697	75384
140 JET	G960499	& Below	50-44414, 50-44415 50-79472/50-77141/	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
150 ②	4121435	& Up	50-72467/50-64975/ 50-57465A1	18-5636	90643	18-5656	68575	10	18-5697	75384
V150	4868998	G960499	50-79472/50-77141	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
150 XR2	4868998	A904645	50-44414, 50-44415	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
150 XR4	B242885	D819999	50-79472/50-77141/ 50-44414, 50-44415	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
150 XR6	D082000	G960499	50-79472/50-77141/ 50-44414, 50-44415	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
150 EFI	G303046	T408999	50-79472/50-77141/ 50-44414, 50-44415	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
V175	4301235	G960499	50-79472/50-77141	—	—	—	—	—	—	—
175 EFI, XRI, MAG	D000750	G960499	50-44414, 50-44415	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
200	4839034	G960499	50-79472/50-77141	—	—	—	—	—	—	—
200 EFI, XRI	C100861	G960499	50-44414, 50-44415	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
2.4EFI/2.5EFI/	ALL	—	50-79472/50-77141/ 50-44414, 50-44415	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
2.5 Carb/	ALL	—	50-79472/50-77141/ 50-44414, 50-44415	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
3.4L/MOD VP ④	ALL	—	50-79472/50-77141/ 50-44414, 50-44415	18-5608	90645	18-5674	75660/13310T1	8	18-5697	75384
V200 ⑤	5363918	6435503	50-86976	⑥	90646	18-5658	86177/86177 1	9	18-5697	75384
V225	5628028	D280812	50-86976	⑥	90646	18-5658	86177/86177 1	9	18-5697	75384
225 3.0L Carb	D280813	T408999	50-818445-3/50-818445-2	18-5620	90645	18-5674	75661/13310T1	8	18-5697	75384
225/250 EFI 3.0L	G129222	& Up	50-818445-3/50-818445-2	18-5620	90645	18-5674	75661/13310T1	8	18-5697	75384
250XB	G980600	& Up	50-818445-3/50-818445-2	18-5620	90645	18-5674	75661/13310T1	8	18-5697	75384

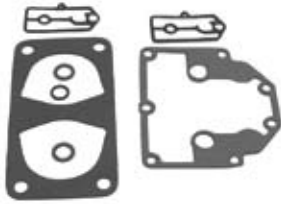
Note: Some starters will replace Prestolite versions ④ With 8 tooth pinion  
however replacement parts are for Bosch versions only. ⑤ With 9 tooth pinion ⑦ Bosch models only  
② Inline 6 cylinder ⑧ No replacement starter available, drive parts only ⑧ Some applications require Mercury  
adapter #44368 (prior to S/N 0D000750)

OUTBOARD

 <p><b>NEW</b></p> <p><b>18-7354</b> <b>CARB KIT</b> Replaces: 1395-8506 V-175 outboards Serial Number 4301235 thru OC100860</p>	 <p><b>NEW</b></p> <p><b>18-7355</b> <b>CARB KIT</b> Replaces: 1395-811691 2</p>	 <p><b>NEW</b></p> <p><b>18-7356</b> <b>CARB KIT</b> Replaces: 1395-811691 3</p>
 <p><b>18-7004</b> <b>CARB KIT</b> Replaces: 1395-6200</p>	 <p><b>18-7005</b> <b>CARB KIT</b> Replaces: 1395-6452</p>	 <p><b>18-7006-1</b> <b>CARB KIT</b> Replaces: 1399-1717, 1399-2015, 1399-3523, 1395-4808, 1395-8791994024, 879194024</p>
 <p><b>18-7007</b> <b>CARB KIT</b> Replaces: 1399-5135, 1399-5198</p>	 <p><b>18-7013</b> <b>CARB KIT</b> For AJ, KA, KB, KC, KD Carburetor</p>	 <p><b>18-7021</b> <b>CARB KIT</b> For WM, WMK</p>
 <p><b>18-7211-1</b> <b>CARB KIT</b> Replaces: 1395-8112231</p>	 <p><b>18-7212</b> <b>CARB KIT</b> Replaces: 1395-97611</p>	 <p><b>18-7213</b> <b>CARB KIT</b> Replaces: 8107492</p>

# MERCURY/MARINER

## Fuel System



**18-7214**  
**CARB KIT**  
Replaces: 8107493



**18-7215**  
**CARB KIT**  
Replaces: 1395-9024



**18-7216**  
**CARB KIT**  
Replaces: 809449A1  
For: 25 HP Force &  
25 HP 3 cyl Merc. & Sears 1996-98



**18-7226**  
**CARB KIT**  
Replaces: 1395-9650  
Fits: 30 JET, 40/45 4 CYL 4 Stroke,  
Carb models WMA-7B,9,10,13



**18-7290**  
**CARB KIT**  
Replaces: 84419M



**18-7291**  
**CARB KIT**  
Replaces: 84475M



**18-7293**  
**CARB KIT**  
Replaces: 92520M



**18-7738**  
**CARB KIT**  
Replaces: 802706A1  
For: 9.9 4 Stroke (323cc) (1999 & up)  
and 15 4 Stroke (1998 & up)



**18-7743**  
**CARB KIT**  
Replaces: 804346T1  
For: 75 4 Stroke (2000 & up), 90 4 Stroke (2000 & up)



**18-7750-1**  
**CARB KIT**  
Replaces: 1395-8236354  
Fits: WME-1,1A,1B,4,5,6,6A,7,7B,8,9,10,10A,11,14,15,  
15A,17,18,20,20A,21,21A,22,22B,23,24,26,27,28,32,  
32A,33,34,35,36,36A,37,37A,38,39A,40,40A,42,42A,43,  
44,45,50,52,53,57,58,63,64,65,66,67,68,69,79,81



**18-7765**  
**CARB KIT**  
Replaces: 11502M



**18-7769**  
**CARB KIT**  
Replaces: 814481M

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OUTBOARD



 <p><b>18-7770</b> <b>CARB KIT</b> Replaces: 84456M</p>	 <p><b>18-7062</b> <b>INLET VALVE</b> Replaces: 1395-95951 Fits: WME-1, 1A, 1B, 4, 5, 6, 6A, 7, 7B, 8, 9, 10, 10A, 11, 14, 15, 15A, 17, 18, 20, 20A, 21, 21A, 22, 22B, 23, 24, 26, 27, 28, 32, 32A, 33, 34, 35, 36, 36A, 37, 37A, 38, 39A, 40, 40A, 42, 42A, 43, 44, 45, 50, 52, 53, 57, 58, 63, 64, 65, 66, 67, 68, 69, 79, 81</p>	 <p><b>18-7057</b> <b>NEEDLE &amp; SEAT</b> Replaces: 1399-1473, 1395-9258, 1399-1138, 1399-9258 1 .078 Bore</p>
 <p><b>18-7061</b> <b>NEEDLE &amp; SEAT</b> Replaces: 1395-8318, 1395-83181 .065 Bore</p>	 <p><b>18-7295</b> <b>NEEDLE VALVE</b> Replaces: 1395-9022</p>	 <p><b>18-7233</b> <b>NEEDLE &amp; SEAT</b> Replaces: 1395-7824</p>
 <p><b>18-72000</b> <b>FLOAT</b> Replaces: 1395-9594 Fits: WME1, 1A, 1B, 4, 5, 6, 6A, 7, 7B, 8, 9, 10, 10A, 11, 14, 15, 15A, 17, 18, 20, 20A, 21, 21A, 22, 22B, 23, 24, 26, 27, 28, 32, 32A, 33, 34, 35, 36, 36A, 37, 37A, 38, 39A, 40, 40A, 42, 42A, 43, 44, 45, 50, 52, 53, 57, 58, 63, 64, 65, 66, 67, 68, 69, 79, 81</p>	 <p><b>18-7249</b> <b>FLOAT KIT</b> Replaces: 19273 Fits: WM-3, 5, 6, 8, 9, 10, 11, 12, 13, 13A, 14, 15, 15A, 16, 16A, 17, 18</p>	 <p><b>18-7208</b> <b>FLOAT</b> Replaces: 1395-8983, 1395-8673</p>
 <p><b>18-7209</b> <b>FLOAT</b> Replaces: 1395-9293</p>	 <p><b>18-7745</b> <b>O-RING SEAL KIT</b> Replaces: 15029 For: 150 EFI s/n 0G303046 &amp; up 175,200 EFI s/n 0G303046-0G589999</p>	

**OUTBOARD**

APPLICATION ON NEXT PAGE

### MARINER CARBURETOR KIT APPLICATION

HP	Year/Serial No.	Carb Kit	HP	Year/Serial No.	Carb Kit	HP	Year/Serial No.	Carb Kit
6 C-D	Ser.No.Code 6H8 & 6H6	18-7765	25A	M-648-24991 & Up ML-648-64046 & Up E-648-27056 & Up EL-648-56526- & Up	18-7770	30A	M-689-230100 & Up ML-689-530100 & Up E-689-250100 & Up EL-689-550100 & Up	18-7770
8C	Ser.No.Code 6G1	18-7765						
9.9C	M-682-070796 & Up ML-682-368040 & Up E-682-251511 & Up EL-682-55146 & Up	18-7769						
15C	M-684-052848 & Up ML-684-332302 & Up E-684-252381 & Up EL-684-553251 & Up	18-7769	25C	Ser.No.Code 695	18-7770	48	M-670-02641 & Up ML-670-34581 & Up	18-7290
			28	M-664-05306 & Up ML-664-41686 & Up E-664-26236 & Up EL-664-57421 & Up	18-7770	W48	Ser.No.Code 670	18-7290
						55	Ser.No.Code 663	18-7290
						W55	Ser.No.Code 663	18-7290
						60	Ser.No.Code 675	18-7290

### MERCURY CARBURETOR KIT APPLICATION

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
3.9	1964-68	KB-7A,KB-7B	18-7013	18-7006-1	18-7057	18-7208
4 (1 cyl.)	1969-74, 80-81,86-87	KB-10A	18-7013	18-7006-1	18-7057	18-7208
	1980-85	KD-10A	18-7013	18-7006-1	18-7057	18-7208
4.5	1980-85	WMD-1	18-7021	18-7006-1	18-7061	18-7208
6	1961-68	KB-6A,6B,7B,AJ57A	18-7013	18-7006-1	18-7057	18-7208
6	S/N A197112-Up	WMC-5,5A,5B,7,7A, 17,17B,17C,18,18A, 18B,19,19A,20,20A, 20B,23,28,34, 39,41,47,49	18-7212	—	—	—
7.5	1969-73	KB-9A,KB-12A	18-7013	18-7006-1	18-7057	18-7208
7.5	1972-85	BB-2A,BB-2B,BB-2C, BB-4A,BB-5A,BB-5B, BB5C,BB-5D,BB-7A, BB-7C	—	18-7007	18-7295	18-7209
8	S/N A197112-Up	WMC-5,5A,5B,7,7A, 17,17B,17C,18,18A, 18B,19,19A,20,20A, 20B,23,28,34, 39,41,47,49,57	18-7212	—	—	—
9.8	1962-73	KB-5A,8A,11A	18-7013	18-7006-1	18-7057	18-7208
9.8	1972-85	BB-1B,BB-1C,BB-3A, BB-3B,BB-3C, BB-6A,BB-6C	—	18-7007	18-7295	18-7209
9.9	S/N A197112-Up	WMC-5,5A,5B,7,7A, 17,17B,17C,18,18A, 18B,19,19A,20,20A, 20B,23,28, 34,39,41,47,49,57	18-7212	—	—	—
9.9 (4 Stroke) (323cc)	S/N OG590000-Up	—	18-7738	—	—	—
10	1957-61	AJ-52A	18-7013	18-7006-1	18-7057	18-7208
10 Seapro/ Marathon	All	WMC-33,33A,40,42, 50,50A,55	18-7212	—	—	—
XR-10	All	WMC-23,48	18-7212	—	—	—
MAG 10	All	WMC-23,48	18-7212	—	—	—
15	1959-61	AJ-52A,AJ-56A	18-7013	18-7006-1	18-7057	18-7208
15	S/N A197112-Up	WMC-5,5A,5B,7,7A, 17,17B,17C,18,18A, 18B,19,19A,20,20A, 20B,23,28,34,39,41, 47,49	18-7212	—	—	—
15	S/N OG590000-Up	—	18-7738	—	—	—
15 Seapro/ Marathon	All	WMC-33,33A,40,42, 50,50A,55	18-7212	—	—	—
Super 15	S/N 6443973-Up	WMC-1,2,3,4,9,10, 11,12,13,13A,14, 14A,15A,16A,24,25, 26,27,29,30,31,31A, 32,32A,35,35A,35B, 36,37,44,45,46, 46A,50,53,54,56	18-7212	—	—	—

APPLICATION CONTINUED ON NEXT PAGE

### MERCURY CARBURETOR KIT APPLICATION (Cont.)

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
Seapro/ Marathon 15XD/25	S/N 6443973-Up	WMC-1,2,3,4,9,10, 11,12,13,13A,14, 14A,15A,16A,24,25, 26,27,29,30,31,31A, 32,32A,35,35A,35B, 36,37,44,45,46,46A, 50,53,54,56	18-7212	—	—	—
18	S/N 6443973-Up	WMC-1,2,3,4,9,10, 11,12,13,13A,14, 14A,15A,16A,24,25, 26,27,29,30,31,31A, 32,32A,35,35A,35B, 36,37,44,45,46,46A, 50,53,54,56	18-7212	—	—	—
20	S/N 6443973-Up	WMC-1,2,3,4,9,10, 11,12,13,13A,14,14A, 15A,16A,24,25,26,27, 29,30,31,31A,32, 32A,35,35A,35B,36, 37,44,45,46, 46A,50, 53,54,56	18-7212	—	—	—
20	1963-72	KA-20A,22A,22B,25A	18-7013	18-7006-1	18-7057	18-7208
20	1973-80	BA-1A,BA-2A,BA-2C, BA-2D,BA-2E	—	18-7007	—	18-7209
Jet 20	S/N 6443973-Up	WMC-1,2,3,4,9,10,11, 12,13,13A,14,14A, 15A,16A,24,25, 26, 27,29,30,31,31A,32, 32A,35,35A,35B,36, 37,44,45,46, 46A,50,53,54,56	18-7212	—	—	—
22	1958-59	KA-KC	18-7013	18-7006-1	18-7057	18-7208
25	S/N 6443973-Up	WMC-1,2,3,4,9,10, 11,12,13,13A,14, 14A,15A,16A,24,25, 26,27,29,30,31,31A, 32,32A,35,35A,35B, 36,37,44,45,46, 46A,50,53,54,56	18-7212	—	—	—
30 (2 cyl.)	S/N G053314-Up	WME-36,36A37,37A, 38,39A,42,42A, 63,64,65,66,67	18-7211-1	—	—	—
35	1984-89	KC-4A,8A,9A,9B, 9C,13A	18-7013	18-7006-1	18-7057	18-7208
35	1963-69	KB	18-7013	18-7006-1	18-7057	18-7208
35	1984-89	WMK-38	18-7021	18-7006-1	18-7061	18-7208
40	1960-61	KA-7A,KD-5A, KA-2A,KA-9A	18-7013	18-7006-1	18-7057	18-7208
40	1954-59	AJ	18-7013	18-7006-1	18-7057	18-7208
40	1970-74	WMK-1,WMK-8	18-7021	18-7006-1	18-7061	18-7208
40	1975-83	WMK-21,WMK-24, WMK-31	18-7021	18-7006-1	18-7061	18-7208
40 (2 cyl.)	S/N G053314-Up	WME-36,36A37,37A, 38,39A,42,42A,63, 64,65,66,67	18-7211-1	—	—	—
40 (4 cyl.)	1987-Up	WMA-4	18-7215	—	18-7295	—
45	1958-62	KA-2A	18-7013	18-7006-1	18-7057	18-7208
45	1958-62	AJ-54A	18-7013	18-7006-1	18-7057	18-7208
45 (4 cyl.)	1986	Tillotson/Walbro	—	18-7007	—	18-7209
45 (4 cyl.)	1987-Up	WMA-4	18-7215	—	18-7295	18-7209
50	1961-75	KA-13A,18A,19A, 21A,21B,21C,21D, 24A,26A,26B,27A	18-7013	18-7006-1	18-7057	18-7208
50	1976-85	BA-3B,BA-3C,BA-3D	—	18-7007	—	18-7209
50 (3 cyl.)	1986-90	WM-15	—	18-7004	—	—
50 (4 cyl.)	1986-Up	WMA-1,3	18-7215	—	18-7295	—
50 (3 cyl.), 55 (3 cyl.) 60 (3 cyl.)	S/N D000750-Up	WME-22,22B,23,24, 26,27,28,35,43, 44,45	18-7211-1	—	—	—

APPLICATION CONTINUED ON NEXT PAGE

# MERCURY/MARINER

## Fuel System



### MERCURY CARBURETOR KIT APPLICATION (Cont.)

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
60 (3 cyl.)	1984-90	WM-13,WM-13A	—	18-7004	—	—
60	1957-60	AJ-53A,AJ-55A,KB	18-7013	18-7006-1	18-7057	18-7208
65	1963-71	KC-2A,5A,5B,5C, 11A,15A	18-7013	18-7006-1	18-7057	18-7208
65	1972-75	WMK-5,WMK-12, WMK-13,WMK-20	18-7021	18-7006-1	18-7061	18-7208
65 Jet 65 (3 cyl.)	1976 S/N A996142-Up	WM-2,WM-4 WME-1,1A,1B,4,5,6, 6A,7,7B,8,9,10,10A, 15,15A,17,18,19,25, 29,30,31,41,46,47, 48,49,59,60,61,62	— 18-7211-1	18-7004 —	18-7061 —	— —
70	1958-62	KC,KA-2A	18-7013	18-7006-1	18-7057	18-7208
70	1977-83	WM-6,WM-8, WM-9,WM-11	—	18-7004	18-7061	—
70 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5, 6,6A,7,7B,8,9,10, 10A,15,15A,17,18, 19,25,29,30,31,41, 46,47,48,49,59, 60,61,62	18-7211-1	—	—	—
75	1984-86	WM-14	—	18-7004	—	—
75 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5, 6,6A,7,7B,8,9,10, 10A,15,15A,17,18, 19,25,29,30,31,41, 46,47,48,49,59, 60,61,62	18-7211-1	—	—	—
75 (4 Stroke)	S/N OG960500-Up	—	18-7843	—	—	—
80 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5, 6,6A,7,7B,8,9,10, 10A,15,15A,17,18, 19,25,29,30,31,41, 46,47,48,49,59, 60,61,62	18-7211-1	—	—	—
80 (4 cyl.)	1960-61	KD-4A	18-7013	18-7006-1	18-7057	18-7208
80 (4 cyl.)	1969-72	WMK-2	18-7021	18-7006-1	18-7061	18-7208
80 (4 cyl.)	1978-83	WM-5,WM-10, WM-12,WM-14	—	18-7004	18-7061	—
Jet 80 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A, 21,21A,32,32A,33, 34,40,40A,50,51,52	18-7211-1	—	—	—
85	1973-75	WMK-4,WM-16	18-7021	18-7006-1	18-7061	18-7208
85	1963-65	KA,KC	18-7013	18-7006-1	18-7057	18-7208
85	1973-75	WM-17	18-7021	18-7006-1	18-7061	18-7208
85	1976-77	WM-3,WM-5	—	18-7004	18-7061	—
90 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,6, 6A,7,7B,8,9,10,10A, 15,15A,17,18,19,25, 29,30,31,41,46,47, 48,49,59,60,61,62	18-7211-1	—	—	—
90 (4 Stroke)	S/N OG960500-Up	—	18-7843	—	—	—
90 (6 cyl.)	1965	KC-6A	18-7013	18-7006-1	18-7057	18-7208
90 (6 cyl.)	1978-86	WM-23,WMK-27, WMK-30,WMK-35, WMK-39	18-7021	18-7006-1	18-7061	18-7208
95	1966-67	KC-6A	18-7013	18-7006-1	18-7057	18-7208
100 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A, 21,21A,32,32A,33,34, 40,40A,50,51,52	18-7211-1	—	—	—
100 (6 cyl.)	1962-69	KC-1A,7A,10A,14A	18-7013	18-7006-1	18-7057	18-7208
110	1966-67	KC-7A	18-7013	18-7006-1	18-7057	18-7208
115 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A, 21,21A,32,32A,33,34, 40,40A,50,51,52	18-7211-1	—	—	—
115 (6 cyl.)	1970-77	KD-6A,KD-6B	18-7013	18-7006-1	18-7057	18-7208
115 (6 cyl.)	1970-88	WMK-3,WMK-10, WMK-15,WMK-18,26 28,32,36,40,41,41-1A, 41-1B,41-3A,41-3B	18-7021 18-7013	18-7006-1 18-7006-1	18-7061 18-7057	18-7208 18-7208
125	1968-69	KD-1A,KD-1B,KD-2A	18-7013	18-7006-1	18-7057	18-7208

APPLICATION CONTINUED ON NEXT PAGE

### MERCURY CARBURETOR KIT APPLICATION (Cont.)

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
125 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A, 21,21A,32, 32A,33, 34,40,40A,50,51,52	18-7211-1	—	—	—
135	1970-71	KD-7A,KD-7B	18-7013	18-7006-1	18-7057	18-7208
135 V135	1970-71 S/N C239553-Up	WMK-4 WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16, 18A,21,22,23,24,25, 28,30,31,32,33,34	18-7021	18-7006-1	18-7061	18-7208
140	1972	WMK-7,WMK-9	18-7021	18-7006-1	18-7061	18-7208
140	1978-80	WMK-25,WMK-29	18-7021	18-7006-1	18-7061	18-7208
150	1973-77	WMK-11	18-7021	18-7006-1	18-7061	18-7208
150	1973-78	WMK-14,WMK-19, WMK-22	18-7021	18-7006-1	18-7061	18-7208
150	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16, 18A,21,22,23,24,25, 28,30,31,32,33,34	18-7213	—	—	—
3.4L	1984-86	WO-3	—	—	18-7233	—
V135	1986-90	WH-35,WH-38, WH-40,WH-48	—	18-7005	—	—
V150	1978-90	WH-2,12,21,23,27, 29,35,38,40,48	—	18-7005	18-7233	—
V150	1980-82	WH-9	—	18-7005	—	—
175	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16, 18A,21,22,23,24, 25, 28,30,31,32,33,34	18-7213	—	—	—
V175	1976-90	WH-1,4,6,7,13,17, 30,34	—	18-7005	18-7233	—
V175	1980-82	WH-7A	—	18-7005	—	—
200	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16,18A, 21,22,23,24,25,28,30, 31,32,33,34	18-7213	—	—	—
V200	1978-90 ①	WH-3,14,18,20, 22,26,28,31,39,46	—	18-7005	18-7233	—
V200	1980-82	WH-3A,11	—	18-7005	—	—
225	S/N D280813 thru G303045	WMH-19,45,46,47	18-7213	—	—	—
225	S/N G303046-Up	WMV-6,7,11,12	18-7214	—	—	—
225 Seapro/ Marathon (3.0L)	S/N D280813 thru G303045	WMH-19,45,46,47	18-7213	—	—	—
225 Seapro/ Marathon (3.0L)	S/N G303046-Up	WMV-6,7,11,12	18-7214	—	—	—
V225	1980-81	WH-15	—	18-7005	18-7233	—
V250	1989-90	WO-8A-1,2,3,4,5,6	—	—	18-7061	—
V275	1989-91	WO-9/9A-1,2,3,4,5,6	—	—	18-7061	—
XR2	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16, 18A,21,22,23,24,25, 28,30,31,32,33,34	18-7213	—	—	—
XR4	1988-90	WH-41,WH-41A	—	18-7005	—	—
XR6/ MAGIII	S/N C239553-Up	WHM-1,2,3B,5,7,8, 8A,11A,12,12A,12B, 13,13B,14A,15,16, 18A,21,22,23,24,25, 28,30,31,32,33,34	18-7213	—	—	—












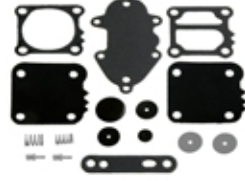
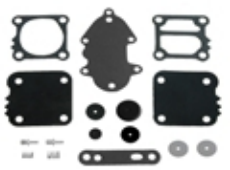







① Except EFI, XRI

# MERCURY/MARINER

## Fuel System



OUTBOARD

 <p><b>18-7804</b> <b>FUEL PUMP KIT</b> Replaces: 23014A1</p>	 <p><b>18-7806-1</b> <b>FUEL PUMP KIT</b></p>	 <p><b>18-7807</b> <b>FUEL PUMP KIT</b> Replaces: 55278A1</p>	
 <p><b>18-7808</b> <b>FUEL PUMP KIT</b> Replaces: 55278A5</p>	 <p><b>18-7809</b> <b>FUEL PUMP KIT</b> Replaces: 55278A4</p>	 <p><b>18-7810</b> <b>FUEL PUMP KIT</b> Replaces: 90363A1</p>	
 <p><b>18-7811</b> <b>FUEL PUMP KIT</b> Replaces: 89031A1</p>	 <p><b>18-7812</b> <b>FUEL PUMP KIT</b> Replaces: 89031A2</p>	 <p><b>18-7813</b> <b>FUEL PUMP KIT</b> Replaces: 89031A3, 66599A3</p>	
 <p><b>18-7814</b> <b>FUEL PUMP KIT</b> Replaces: 89031A4</p>	 <p><b>18-7815</b> <b>FUEL PUMP KIT</b> Replaces: 1399-5137</p>	 <p><b>18-7817</b> <b>FUEL PUMP KIT</b> Replaces: 21-42990A7, A8, A9, A10, 21-857005A1</p>	
 <p><b>18-7818-1</b> <b>FUEL PUMP KIT</b> Replaces: 42909A3, 42909A4</p>	 <p><b>18-7833</b> <b>FUEL PUMP DIAPHRAGM</b> Replaces: 11497M</p>	 <p><b>18-7834</b> <b>FUEL PUMP DIAPHRAGM</b> Replaces: 91748M</p>	 <p><b>18-7837</b> <b>FUEL PUMP DIAPHRAGM</b> Replaces: 84262M</p>
 <p><b>18-7838</b> <b>FUEL PUMP DIAPHRAGM</b> Replaces: 84265M</p>	 <p><b>18-7839</b> <b>FUEL PUMP DIAPHRAGM</b> Replaces: 80606M</p>	 <p><b>18-7840</b> <b>FUEL PUMP DIAPHRAGM</b> Replaces: 84141M</p>	 <p><b>18-7847</b> <b>FUEL PUMP DIAPHRAGM</b></p>

DIAPHRAGM APPLICATION ON NEXT PAGE

**MERCURY FUEL PUMP KITS**

HP	Beginning	Ending	Fuel Pump Kit	HP	Beginning	Ending	Fuel Pump Kit
7.5	3488153	& UP	18-7815 ②	90 (6 cyl.)	5299506	& UP	18-7811 ①
9.8	3482753	& UP	18-7815 ②	90 (6 cyl.)	6436123	B110053	18-7817 ⑤
10	1057994	1455239	18-7804	90 (3 cyl.)	A996142	D283221	18-7818-1
15	1200114	1349667	18-7804	95	1869776	2318585	18-7804
20	1866496	2296266	18-7804	Sport Jet 95XR	ALL		18-7806-1
20	3537531	A910970	18-7815 ②	100	2318586	3253111	18-7804
22	1158546	1499331	18-7804	100 (4 cyl.)	B209468	& UP	18-7818-1 ⑥
25	1467499	1499331	18-7804	100 (4 cyl.)	B209468	& UP	18-7817 ⑦
30	950250	1448139	18-7804	105 JET	ALL		18-7817
30 JET	ALL		18-7817	110	1870204	2314955	18-7804
35	6445652	& BELOW	18-7804	115	3761034	& BELOW	18-7807
35	6445653	B110788	18-7809	115 (6 cyl.)	5314656	& UP	18-7813 ①
35	B110789	& UP	18-7817	115 (6 cyl.)	6436123	B209467	18-7817 ⑤
40 (2 cyl.)	831021	1476509	18-7804	115 (4 cyl.)	B209468	& UP	18-7818-1 ⑥
40 (2 cyl.)	2874704	5556229	18-7807	115 (4 cyl.)	B209468	& UP	18-7817 ⑦
40 (4 cyl.)	C159200	& UP	18-7817	Sport Jet 120	ALL		18-7806-1
45	1139538	1531958	18-7804	Sport Jet 120XR	ALL		18-7806-1
45 (4 cyl.)	B110789	& UP	18-7817	125 (6 Cyl.)	2314956	2839386	18-7804
45/50 (4 cyl.)	3478003	B110788	18-7815 ②	125 (4 Cyl.)	D283222	& UP	18-7817
45 JET	6428681	& UP	18-7817	135	2839369	3293233	18-7807
50 (4 cyl.)	2116318	4357639	18-7804	V-135	ALL thru C100860		18-7812 ①
50 (3 cyl.)	6428681	B122929	18-7809	V-135	A904646	& UP	18-7817 ⑤
50 (3 cyl.)	B122930	& UP	18-7817	140	3293234	3502805	18-7807
50/55 (3 cyl.)	D000750	& UP	18-7817	140	4865678	5327662	18-7811
60	1072997	1542744	18-7804	140 JET	ALL		18-7817
60	6428681	B122929	18-7809	150	3502806	4865677	18-7807
60 (3 cyl.)	B122930	& UP	18-7817	150 EFI	G303046	& UP	18-7817
60 (3 cyl.)	D000750	& UP	18-7817	V-150	ALL thru C100860		18-7812 ①
65	1542745	2803561	18-7804	V-150	A904646	& UP	18-7817 ⑤
65	ALL 3 CYL		18-7807	V-150 XR2	ALL		18-7812
65 JET	283222	& UP	18-7817	V-175	ALL thru C100860		18-7812 ①
70	1143038	1566239	18-7804	175 EFI	G303046	G589999	18-7817
70	0A996142	6428680	18-7809	V-175	6618751	& UP	18-7817 ⑤
70	A996142	& UP	18-7818-1	200 EFI	G303046	G589999	18-7817
75 (4 cyl.)	6432901	C099999	18-7808 ①	V-200	6073192	6357229	18-7810
75 (4 cyl.)	6432901	C099999	18-7817 ⑤	V-200	6357230	6625220	18-7814 ①
75 (3 cyl.)	A996142	D283221	18-7818-1	V-200	4839034	6073191	18-7812
75 (3 cyl.)	C222000	& UP	18-7817	V-200	6625221	& UP	18-7817 ⑤
80	1335465	2670574	18-7804 ③	V-220	B117316	& UP	18-7817
80	2783253	2856331	18-7807 ③	V-225	5628028	& UP	18-7810
80	2559001	2670574	18-7808 ④	V-250/275	C101891	& UP	18-7817
80	4831999	6432900	18-7808	V-300/3.4L	5611648	& UP	18-7812
80 (3 cyl.)	A966142	& UP	18-7818-1	XR4/XR6	ALL thru C100860		18-7817
80 JET	0D283222	& UP	18-7817	Magnum II	ALL		18-7817
85	1460999	1766823	18-7804				
85	3493913	4831998	18-7808				
90 (6 cyl.)	1766824	4845300	18-7804				

- ① Except models with square fuel pump
- ② Models equipped with Tillotson BA, BB, BD carburetors
- ③ Dual fuel pump applications
- ④ Single fuel pump applications
- ⑤ Models with square fuel pumps
- ⑥ Use with white fuel pump body
- ⑦ Use with black fuel pump body

### MARINER DIAPHRAGMS (Japanese Models)

Model	S/N Code	S/N	Diaphragms	Model	S/N Code	S/N	Diaphragms
5C	6E3	ALL	18-7834	28	644	M-664-151346 & UP	②
6C	6H8	ALL	18-7833	30	689	ALL	②
6D	6H6	ALL	18-7833	40 TC	6E9	ALL	②
8B	677	ML-677-316416 & UP	18-7837	40A APE	676	M-676-A00346 — 001990	18-7839
8B	677	M-677-012921 & UP	18-7837	40A APE	676	M-676-A001991 & UP	②
8C	6G1	ALL	18-7833	40A APE	676	ML-676-A41356 — 302250	18-7839
9.9C	682	ALL	①	40A APE	676	ML-676-A302251 & UP	②
15A	651	ALL	18-7839	40A APE	676	E-676-A10121 — 100355	18-7839
15C	684	ALL	①	40A APE	676	E-676-A100356 & UP	②
20A APE	653	ALL	18-7839	40A APE	676	EL-676-A50631 — 400940	18-7839
20C TPE	6A9	ALL	②	40A APE	676	EL-676-A400941 & UP	②
25A	648	EL-648-550230 & BELOW	18-7839	40B TPE	676	ALL	②
25A	648	EL-648-550231 & UP	②	40C TC	6E9	ALL	②
25A	648	E-648-26825 & BELOW	18-7839	48	670	ML-670-302510 & BELOW	18-7839
25A	648	E-648-26826 & UP	②	48	670	ML-670-302511 — 311995	②
25A	648	ML-648-304174 & BELOW	18-7839	48	670	M-670-02640 & BELOW	18-7839
25A	648	ML-648-304174 & UP	②	48	670	M-670-02641 — 002160	②
25A	648	M-648-19025 & BELOW	18-7839	W48	670	ML-670-311996 & UP	18-7839
25A	648	M-648-19026 & UP	②	W48	670	M-670-002161 & UP	18-7839
25C TPE	695	EL-695-550101 — 555959	②	55	663	EL-663-315379 — 317710	18-7839
25C TPE	695	EL-695-555960 & UP	18-7839	55	663	EL-663-317711 & UP	②
25C TPE	695	E-695-250101 — 253861	②	55	663	E-663-004041 — 004317	18-7839
25C TPE	695	E-695-253862 & UP	18-7839	55	663	E-663-004318 & UP	②
25C TPE	695	ML-695-300101 — 318173	②	55	663	ML-663-36475 & BELOW	18-7839
25C TPE	695	ML-695-318174 & UP	18-7839	55	663	M-663-02730 & BELOW	18-7839
25C TPE	695	M-695-000101 — 023895	②	W55	663	ML-663-578278 — 583880	18-7839
25C TPE	695	M-695-023896 & UP	18-7839	W55	663	ML-663-583881 & UP	②
28	644	EL-664-570795 & BELOW	18-7839	60 2 CYL	6F0	ALL	18-7839
28	644	EL-664-570796 & UP	②	60 2 CYL	675	EL-675-30101 — 300280	18-7839
28	644	E-664-270310 & BELOW	18-7839	60 2 CYL	675	EL-675-300281 — 304180	②
28	644	E-664-270311 & UP	②	60 2 CYL	675	EL-675-304180 & UP	18-7839
28	644	ML-664-451125 & BELOW	18-7839	60 2 CYL	675	E-675-00101 — 000180	18-7839
28	644	ML-664-451126 & UP	②	60 2 CYL	675	E-675-00181 — 001170	②
28	644	M-664-151345 & BELOW	18-7839	60 2 CYL	675	E-675-001171 & UP	18-7839

① Requires the use of both 18-7837 and 18-7838

② Requires the use of both 18-7839 and 18-7840



### 8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"  
FUEL LINE ASSEMBLY

**NEW** 18-8010EP *SILVERADO 3000 Premium*



18-8068  
18-8082  
TANK  
CONNECTOR  
(SOLD SEPARATELY)



18-8084  
FUEL  
CONNECTOR



18-8005  
PRIMER  
BULB

18-8083  
FUEL  
CONNECTOR



FUEL LINE ASSEMBLY COMPONENTS

### 8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"  
FUEL LINE ASSEMBLY

**NEW** 18-8012EP *SILVERADO 3000 Premium*

OE# 32-858114Q08,  
32-858114K08



18-8074  
HOSE BARB



18-8005  
PRIMER  
BULB



18-8073  
HOSE BARB



FUEL LINE ASSEMBLY COMPONENTS

Has 1/4" NPT threaded fitting on engine end and 1/4" NPT threaded fitting on the tank end. Primer bulb is included in this 8ft. (2.44 m) assembly. Fits various applications using the older style twist type disconnects at the engine end and either a bayonet or thread-in fitting on the tank end.

### 8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"  
FUEL LINE ASSEMBLY

**NEW** 18-8024EP *SILVERADO 3000 Premium*

OE# 32-858104Q08,  
32-858104K08



18-8074  
HOSE BARB



18-8005  
PRIMER  
BULB



18-8076  
FUEL  
CONNECTOR



FUEL LINE ASSEMBLY COMPONENTS

Has standard quick connect type fitting on engine end and 1/4" NPT threaded fitting on the tank end. Primer bulb is included in this 8 ft. (2.44 m) assembly. Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998), and all Mercury/Mariner outboards using clip on type disconnect at engine ends and a tank with threaded fuel pickup fitting.

### 8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"  
FUEL LINE ASSEMBLY

**NEW** 18-8025EP *SILVERADO 3000 Premium*

OE# 32-858105Q08,  
32-858105K08



18-8068  
18-8082  
TANK  
CONNECTOR  
(SOLD SEPARATELY)



18-8084  
FUEL  
CONNECTOR



18-8005  
PRIMER  
BULB



18-8076  
FUEL  
CONNECTOR



FUEL LINE ASSEMBLY COMPONENTS

Has standard quick connect type fitting on engine end and bayonet style fitting on the tank end. Primer bulb is included in this 8 ft. (2.44 m) assembly. Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998), and all Mercury/Mariner outboards using clip-on type disconnect at the engine end and an older style tank with bayonet type connection.

\* Tanks and Engines for picture purpose only.

### 8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"  
FUEL LINE ASSEMBLY

**NEW** 18-8016EP *SILVERADO 3000 Premium*

OE# 32-858109Q12,  
32-858109K12



**18-80402**  
TANK  
CONNECTOR  
(SOLD SEPARATELY)



**18-8091**  
FUEL  
CONNECTOR

**18-8005**  
PRIMER  
BULB

**18-8076**  
FUEL  
CONNECTOR



### FUEL LINE ASSEMBLY COMPONENTS

Has double sealed quick connect type fitting on tank end and clip-on type quick connect on engine end. Primer bulb is included in this 8ft. (2.44m) assembly. Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) and all Mercury Mariner outboards using clip-on type disconnects at both tank and engine ends

### 12' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"  
FUEL LINE ASSEMBLY

**NEW** 18-8023EP *SILVERADO 3000 Premium*

OE# 32-857103Q12,  
32-857103K12



**18-8074**  
HOSE BARB

**18-8005**  
PRIMER  
BULB

**18-8073**  
HOSE BARB



### FUEL LINE ASSEMBLY COMPONENTS

Has 1/4" NPT threaded fitting on engine end and 1/4" NPT threaded fitting on the tank end. Primer bulb is included in this 8ft. (2.44 m) assembly. Fits various applications using the older style twist type disconnects at the engine end and either a bayonet or thread-in fitting on the tank end.

OUTBOARD



**18-4462**  
TANK ADAPTER  
(Clip Style Fitting)  
For: Mercury/Mariner  
(Female Twist-on)



**18-8004**  
18-8004-10<sup>①</sup>  
PRIMER BULB  
5/16"

Replaces: 89396A38, 89396Q38  
Large capacity bulb



**18-8005**  
18-8005-10<sup>①</sup>  
PRIMER BULB  
3/8"

Replaces: 13330A3,  
13330Q, 13330Q5



### HOSE BARB APPLICATION

Part #	Mercury O.E. #	Barb	NPT	Conn. Type
18-8054	22-63186	5/16"	1/4"	Male
18-8055	22-63187	5/16"	1/4"	Male
18-8073	—	3/8"	1/4"	Male
18-8074	—	3/8"	1/4"	Male



**18-80410**  
FUEL CONNECTOR  
Replaces: 22-13563T3  
Female Hose connector  
5/16"

Fits: 4/5 2-Stroke (1999 & Up)  
Mates with 18-80412



**18-80412**  
FUEL CONNECTOR  
Replaces: 22-816856T2  
Male Hose connector  
5/16"

Fits: 100 4-cyl. (1988-99), 115 4-cyl. (1989 & up),  
125 4-cyl. (1994 & up), 65 Jet (1994 & up), 75 3-cyl.  
(1987 & up), 80 Jet (1994 & up), 90 3-cyl. (1987 & up)

Mates with 18-80410



**18-8068**  
TANK CONNECTOR  
(1/4" NPT)  
(Female)



\* Tanks and Engines for picture purpose only.

① Discount shop pack of 10 - Priced per package

 <p><b>18-8069</b> <b>FUEL CONNECTOR</b> 5/16" Replaces: 22831Q3, 22831A3 (Male)</p>	 <p><b>18-8070</b> <b>FUEL CONNECTOR</b> 5/16" Replaces: 30185A3, 30185Q3 (Female)</p>	 <p><b>18-8075</b> <b>FUEL CONNECTOR</b> (1/4") Replaces: 22-14213M, 2214213Q Mates with 18-8077-1</p>	
 <p><b>18-8076</b> <b>18-8076-10</b><sup>①</sup> <b>FUEL CONNECTOR</b> (3/8") Replaces: 22-13563A3, 22-13563Q3 Mates with 18-8077-1</p>	 <p><b>18-8077-1</b> <b>18-8077-1-10</b><sup>①</sup> <b>TANK CONNECTOR</b> (1/4" NPT) Mates with 18-8075, 18-8076, 18-8085</p>	 <p><b>18-8082</b> <b>TANK CONNECTOR</b> Mercury Straight Fitting (1/4" NPT) (Female)</p>	 <p><b>18-8083</b> <b>FUEL CONNECTOR</b> 3/8" (Female)</p>
 <p><b>18-8084</b> <b>FUEL CONNECTOR</b> 3/8" Replaces: 30185A3, 30185Q3 (Female)</p>	 <p><b>18-8085</b> <b>18-8085-10</b><sup>①</sup> <b>FUEL CONNECTOR</b> (5/16") Mates with 18-8077-1</p>	 <p><b>18-8091</b> <b>FUEL CONNECTOR</b> Replaces: 22-13563Q7, 22-13563T7 Mates with 18-80402</p>	 <p><b>18-80402</b> <b>FUEL CONNECTOR</b> 1/4" NPT Mates with 18-8091</p>

**OUTBOARD**

**- UNIVERSAL DESIGN -**  
**DIRECT REPLACEMENT FOR MERCURY AND YAMAHA**  
**FUEL WATER SEPARATOR BRACKETS**



Bracket Type	Part #	Replaces	Bracket Type	Part #	Replaces
1/4" Stainless Steel	18-7777		1/4" Aluminum	18-7853-1	Mercury 89876A3
3/8" Stainless Steel	18-7776		3/8" Aluminum	18-7775	

① Discount shop pack of 10 - Priced per package

### FUEL WATER SEPARATOR KITS



#### 21 Micron filter kits - for carbureted engines

Kit Type	Part #	Micron Rating	Contents	Replaces
1/4" Aluminum (Short Filter)	18-7848-1	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	35-802893A4, Q4, 35-60494A4
1/4" Aluminum Bonus Pack <b>Contains spare filter</b>	18-7848-2	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum Bonus Pack <b>Contains spare filter</b>	18-7852-2	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
3/8" Aluminum (Tall Filter)	18-7775-1	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs	
1/4" Stainless Steel (Tall Filter)	18-7777-1	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs	
3/8" Stainless Steel (Tall Filter)	18-7776-1	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs	



#### 10 MICRON FILTER KITS FOR FUEL INJECTED ENGINES

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1	10	1 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack <b>Contains spare filter</b>	18-7983-2	10	2 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1	10	1 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack <b>Contains spare filter</b>	18-7982-2	10	2 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1	10	1 - 18-7866 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1	10	1 - 18-7945 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1	10	1 - 18-7945 filter & 1 18-7777 bracket
3/8" Stainless Steel (Tall Filter)	18-7985-1	10	1 - 18-7945 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs



**10 MICRON FILTER KITS WITH DRAIN BOWLS**

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ AquaVue™ bowl	18-7932	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7922 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum w/ metal drain bowl	18-7951	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ AquaVue™ bowl	18-7937	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7922 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

**COMPACT BRACKET AND SEPARATOR KIT FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS**



**18-7774**  
COMPACT ALUMINUM BRACKET

**18-7965-1**  
**10 MICRON COMPACT SEPARATOR KIT**  
Contains:  
1 - 18-7774 bracket  
1 - 18-7865 filter



**OUTBOARD**

**REPLACEMENT FILTERS**



**UNIVERSAL DESIGN - DIRECT REPLACEMENT FOR MERCURY AND YAMAHA**

10 MICRON REPLACEMENT FILTERS			21 MICRON REPLACEMENT FILTERS		
Part #	Description	Replaces	Part #	Description	Replaces
18-7944	Short - 3.875"	35-807172, 35-802893Q	18-7844	Short - 3.875"	35-807172, 35-802893Q
18-7945	Long - 4.35"	35-807172	18-7845	Long - 4.35"	35-807172
18-7866	High Capacity - 6"				
18-7865	Compact 10 Micron				
18-7967	Early model with sensor	35-18458Q3			
18-7968	Late model with sensor	35-18458Q4			

# MERCURY/MARINER

## Fuel System



### 10 Micron replacement filters and kits with drain bowls

REPLACEMENT FILTERS			FILTER & BOWL KITS	
Part #	Description	Replaces	Part #	Description
18-7919	Spin on replacement	35-809097 Racor S3213	18-7928	Filter & AquaVue™ Bowl Mercury Style Contains: 18-7919 filter, 18-7922 bowl
18-7920	Spin on replacement	35-809099 Racor S3214	18-7929	Filter & Metal Bowl MercuryStyle Contains: 18-7919 filter, 18-7922 bowl
18-7948	Spin on replacement Fits - 320RRAC01	35-886638 Racor S3227		18-7969
REPLACEMENT BOWLS			18-7994	Filter & AquaVue™ Bowl Contains: 18-7948 filter, 18-7922 bowl
Part #	Description			
18-7922	AquaVue™ Collection Bowl			
18-7924	Metal Collection Bowl			

**OUTBOARD**



**18-7936**  
**FUEL FILTER ELEMENT**

Replaces: 35-888289T2  
Fits: 75 4-Stroke (2000 & Up), 90 4-Stroke (2000 & Up), 115 EFI 4-Stroke (2001 & Up)



**18-7712**  
**FUEL FILTER (INLINE)**

Replaces: 35-16248  
Fits: 4/5 2 cyl (1999 & Up), 4/5/6 4 stroke (1999 & Up), 8/9.9 4-stroke (2005 & Up)



**18-7713**  
**FUEL FILTER (INLINE)**

Replace: 35-80365M  
Fits: Mercury/Mariner 9.9 4-Stroke(1995-98), 15 4-Stroke (1998 & Up), Yamaha 6 (1989, 1992-99), 8 (1989-99, 2001-02), F4 (1999-02), F9.9 (1989-95, 1997-99, 2001-02), FT 9.9 (1988-90)



**18-7714**  
**FUEL FILTER (INLINE)**

Replaces: 35-877565T1  
Fits: 25 4-Stroke (1998 & Up), 30 4-Stroke (1999-01), 30 3 cyl 4-Stroke (1999-01), 40 4-Stroke (1998-01), 40 4-Stroke 4 cyl (2001-02), 40 Carb 3-cyl 4-Stroke (2002 & Up), 50 4-Stroke 4 cyl (2001-02), 60 4-Stroke 4 cyl (2001-02), 75 4-Stroke (2000 & Up), 90 4-Stroke (2000 & Up)



**18-7718**  
**FUEL FILTER (INLINE)**

Replaces: 35-879885T  
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up), 200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



**18-7802**  
**FUEL FILTER**

Replaces: 35-87946A3, 35-87946-Q3, Q4  
For: 6 HP thru 25 HP



**18-7832**  
**FUEL FILTER**

Replaces: 1399-3938  
For: AJ, KA, KB, KC, KD, WM, WMC Carb.

PKG. OF 10



**18-7113-9**  
**O-RING**

Replaces: 25-897536  
Fits: 18-7802 Filter Element (35-87946Q3)

### Fuel Filters

Part #	Application:
<b>18-7828-1</b>	1/4" Small Capacity (For 1/4" Fuel Line)
<b>18-7829</b>	1/4" Large Capacity (For 1/4" Fuel Line)

Replaces: 35-16494, 35-816296, 35-816296T, 35-816296K03



<b>18-7830</b>	5/16"	Replaces: 35-16494-1, 35-816296-1, 35-816296T1
<b>18-7831</b>	3/8"	802128A1

① Priced per package



**18-7997**  
**AIR FILTER**

Replaces: 35-85333T  
Fits: V115 DFI (2.5L) (2000), V-135 DFI (2.5L) (1998 & Up), V-150 DFI (2.5L) (1998 & Up), V-175 DFI (2.5L) (2001 & Up), 200 DFI (1998-02), 225 DFI (1998-02)



**18-7998**  
**AIR FILTER**

Replaces: 35-893318T01  
For: 200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



**18-7999**  
**AIR FILTER**

Replaces: 35-896247  
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up)



**18-3605**  
**THERMOSTAT KIT**

Fits: V-135 DFI (2.5L) (1998 & Up), V-150 DFI (2.5L) (1998 & Up), V-175 DFI (2.5L) (2000 & Up)



**18-3606**  
**THERMOSTAT KIT**

Fits: 200 3.0L DFI DTS (ALL), 200 3.0L EFI (2003 & Up) (OT750164 & Up), 200 DFI (1997 & Up) (OG386496 & Up), 225 3.0L EFI (1999 & Up) (OG760300 & Up), 225 3.0L EFI SeaPro (2004 & Up) (OT801000 & Up), 225 3.0L DFI DTS (2003 & Up) (OT599000 & Up), 225 DFI (1998 & Up) (OG590000 & Up), 250 3.0L EFI (1999 & Up) (OG760300 & Up), 250 Long 3.0L EFI (OT861319 & Up)

① **18-3672D**



**18-3672**  
**THERMOSTAT KIT**

— CONTAINS —

Part #	Desc.	O.E. #
18-3553	Thermostat	75692
18-0182	Thermostat Gasket	27-62386

HP	Beg. S/N	End S/N	HP	Beg. S/N	End S/N
V135	A904646	& UP	V150 MAGII	C239553	4571651
V150	A904646	& UP	V150 MAGIII	D082000	4825248
V150 XR4	C239553	C159199	V175	C100861	& UP
V150 XR6	D082000	& UP	V200	6435503	& UP



**18-3569**  
**THERMOSTAT KIT**

Replaces: 803061T1

HP	Beg. S/N	End S/N	HP	Beg. S/N	End S/N
70 3 cyl.	A996142	& UP	100 4 cyl.	B209468	& UP
75 3 cyl.	C222000	& UP	115 4 cyl.	C100000	& UP
80 3 cyl.	A996142	& UP	125 4 cyl.	D283222	& UP
90 3 cyl.	A996142	& UP			



**18-3534**  
**THERMOSTAT**

Replaces: 850055001  
Fits: 40 3cyl (1998 & Up), 40 Jet (2000 & Up), 50 3cyl (1986 & Up), 55 3cyl (1996 & Up), 60 3cyl (1984 & Up)



**18-3535**  
**THERMOSTAT**

Replaces: 885599004  
Fits: 200 3.0L DFI DTS (ALL), 200 3.0L EFI (2003 & Up) (OT750164 & Up), 200 DFI (1997 & Up) (OG386496 & Up), 225 3.0L EFI (1999 & Up) (OG760300 & Up), 225 3.0L EFI SeaPro (2004 & Up) (OT801000 & Up), 225 3.0L DFI DTS (2003 & Up) (OT599000 & Up), 225 DFI (1998 & Up) (OG590000 & Up), 250 3.0L EFI (1999 & Up) (OG760300 & Up), 250 Long 3.0L EFI (OT861319 & Up)



**18-3536**  
**THERMOSTAT**

Replaces: 833072003  
Fits: V135 DFI 2.5L (1998 & Up) (OG590000 & Up), V150 DFI 2.5L (1998 & Up) (OG590000 & Up), V175 DFI 2.5L (2001 & Up) (OT178500 & Up)




**18-3537**  
**THERMOSTAT**

Replaces: 833072004  
Fits: 75 3 cyl DFI 1.5L (2006 & Up) (OT980000 & Up), 90 3 cyl DFI 1.5L (2004 & Up) (OT801000 & Up), 115 3 cyl DFI 1.5L (2004 & Up) (OT801000 & Up)

① Items ending in "D" are Display Packaged - Regular number is Non-Display

# MERCURY/MARINER Cooling System



18-3543 THERMOSTAT APPLICATION	18-3543 THERMOSTAT APPLICATION					
	HP	Beg. S/N	End. S/N	HP	Beg. S/N	End. S/N
 <p><b>18-3543 THERMOSTAT</b> Replaces: 75692 143°</p>	7.5	5226935	& UP	V150	A904646	& UP
	9.8	5206550	& UP	V175	C100861	& UP
	40	3336258	C159199	V200	6435503	& UP
	50/60	D000750	& UP	V220	B117316	& UP
	65	3547987	4571651	V225	5628028	& UP
	70	4571652	4825248	V300/3.4L	5611648	& UP
	70/75/80/90	A996142	& UP	XR4	C239553	D081999
	100/115	B209468	& UP	Magnum II	C239553	D081999
	V135	A904646	& UP			

18-3549 THERMOSTAT APPLICATION	18-3549 THERMOSTAT APPLICATION		
	MARINER		
HP	Serial #		
6, 8, 9, 9 (2 cyl.)	A197112	Later	
Sea Pro 10	D038000	Later	
15 (2 cyl.)	B292414	Later	
18XD, 20XD, 25XD	B114231	Later	
25 (2 cyl.) 25 Sea Pro	B238464	Later	
30 (2 cyl.)	G055314	Later	
45 Jet, 50, 55, 60 (3 cyl.)	G290585	Later	
MERCURY			
Sea Pro 10	D038000	Later	
15 (2 cyl.)	B292414	Later	
18XD, 20XD, 25XD	B114231	Later	
25 (2 cyl.) 25 Sea Pro	B238464	Later	
30 (2 cyl.)	G055314	Later	
45 Jet, 50, 55, 60 (3 cyl.)	G290585	Later	



**18-5896 SENDER**  
Replaces: 12415  
1/8"-27NPT Threads



**18-3007  
18-3007-10<sup>①</sup>  
IMPELLER**  
Replaces: 47-89983,  
47-89983T



**18-3008  
IMPELLER**  
Replaces: 47-20813



**18-3012  
IMPELLER**  
Replaces: 47-22748



**18-3017  
18-3017-10<sup>①</sup>  
IMPELLER**  
Replaces: 47-89984,  
47-89984T4, 47-30221,  
47-65960

**IMPELLER**

Part #	ID	Replaces:
18-3039	.456"	47-89981
18-3054	.438"	47-89980



**18-3052  
IMPELLER**  
Replaces: 47-89982



**18-3056  
18-3056-10<sup>①</sup>  
IMPELLER**  
Replaces: 47-43026-2,  
47-43026T2



**18-3057  
IMPELLER**  
Replaces: 47-85089-3



**18-3062  
IMPELLER**  
Replaces: 47-42038-2



**18-3063  
IMPELLER**  
Replaces: 47-95611M



**18-3066  
IMPELLER**  
Replaces: 47-11590M








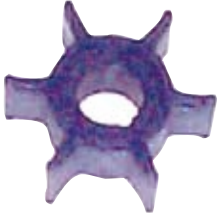










**18-3067  
IMPELLER**  
Replaces: 47-84797M

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① Discount shop pack of 10 - Priced per package

**OUTBOARD**



 <p><b>18-3069</b> <b>IMPELLER</b> Replaces: 47-81423M, 47-97108M</p>	 <p><b>18-3072</b> <b>IMPELLER</b> Replaces: 47-80395M</p>	 <p><b>18-3073</b> <b>IMPELLER</b> Replaces: 47-96305M</p>	 <p><b>18-3074</b> <b>IMPELLER</b> Replaces: 47-84027M, 47-84027T</p>
 <p><b>18-8900</b> <b>IMPELLER</b> Replaces: 47-19453</p>	 <p><b>18-3098</b> <b>IMPELLER</b> Replaces: 47-161543</p>	 <p><b>18-3293</b> <b>IMPELLER KEY</b> Replaces: 28-43037 Also large O/B's</p>	 <p><b>18-3294</b> <b>IMPELLER KEY</b> Replaces: 28-81603M</p>
 <p><b>18-3300</b> <b>IMPELLER KEY</b> Replaces: 28-83444M For models: 40A, 40B, 40C</p>	 <p><b>18-3305</b> <b>IMPELLER KEY</b> Replaces: 28-81912M For models: 6C-D, 8C, 9.9C, 15C</p>	 <p><b>18-3109</b> <b>WATER TUBE GUIDE</b> Replaces: 23-29804, 23-29804T (Use with 18-3116 Housing)</p>	 <p><b>18-3014</b> <b>LOWER WATER PUMP SEAL</b> Replaces: 26-821310 For: 4-Stroke O/B's, 25/30/40/45/50 HP s/n OG760300 &amp; UP</p>
 <p><b>18-3013</b> <b>UPPER WATER PUMP SEAL</b> Replaces: 26-821309 For: 4-Stroke O/B's, 25/30/40/45/50 HP s/n OG760300 &amp; UP</p>	 <p><b>18-3110</b> <b>WATER PUMP HOUSING WITH BUSHING</b> Replaces: 26-38970 (Part of 18-3116 Housing)</p>	 <p><b>18-3151</b> <b>WATER COUPLING ASSEMBLY</b> Replaces: 816597</p>	 <p><b>18-3154</b> <b>WATER COUPLING ASSEMBLY</b> Replaces: 826763A</p>
<p>PKG. OF 5</p>  <p><b>18-3227</b> <b>18-3227-9</b>① <b>WATER PUMP DOWEL PIN</b> Replaces: 17-35973 For: 20-225HP S/N 1866496-Up</p>	 <p><b>18-1730</b> <b>COUPLING</b> Replaces: 43585 For: 200, 225, 250 &amp; 275 Verado's</p>	 <p><b>18-3113</b> <b>INSERT CUP</b> Replaces: 70977</p>	 <p><b>18-3114</b> <b>INSERT CUP</b> Replaces: 48752, 48752T</p>

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① Priced per package

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**OUTBOARD**

 <p><b>18-3115 INSERT CUP</b> Replaces: 48753</p>	 <p><b>18-3435 INSERT CUP</b></p>	 <p><b>18-3107 IMPELLER PLATE</b> Replaces: 54705, 32768</p>	 <p><b>18-3117 IMPELLER PLATE</b> Replaces: 32435</p>
 <p><b>18-3122 IMPELLER PLATE</b> Replaces: 817276, 8172761</p>	 <p><b>18-3139 IMPELLER PLATE</b> Replaces: 46895</p>	 <p><b>18-3436 IMPELLER PLATE</b></p>	
 <p><b>18-3116 WATER PUMP HOUSING</b> Replaces: 46-96148A1, 46-96148T</p>	 <p><b>18-3118 WATER PUMP HOUSING</b> Replaces: 46-77822A1</p>	 <p><b>18-3414 WATER PUMP BASE</b> Replaces: 46-96146A5</p>	
 <p><b>18-3416 WATER PUMP BASE</b> Replaces: 46-96146A6</p>	 <p><b>18-3419 WATER PUMP BASE</b> Replaces: 46-42579A3</p>	 <p><b>18-3422 WATER PUMP BASE</b> Replaces: 46-77516A1</p>	
 <p><b>18-3423 WATER PUMP BASE</b> Replaces: 46-73640A1</p>	 <p><b>18-3424 WATER PUMP BASE</b> Replaces: 46-77177A1</p>	 <p><b>18-3445 WATER PUMP BASE</b> Replaces: 46-812966A7 For: 40-60 HP</p>	

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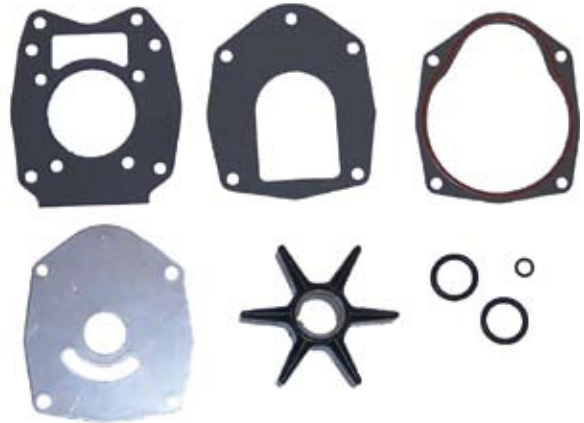
① 18-3207D 



**18-3207  
IMPELLER REPAIR KIT**  
Replaces: 47-89983T2, 47-89983Q1  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-2945	Drain Gasket	12-20260,12-19183	2
18-2823	Low. Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate to Pump Body Gasket	27-32770	1
18-2825	Water Pump Base Gasket	27-32771,27-19551	1
18-2841	Water Pump Base Gasket	27-77417,27-19552	1
18-2948	Rubber Washer	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1

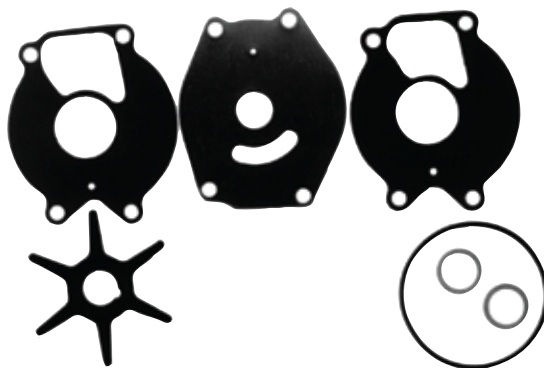
① 18-3214D 



**18-3214  
IMPELLER REPAIR KIT**  
Replaces: 47-43026T6, 47-43026T8, 47-43026T11  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2564	Water Pump Base to Face Plate Gasket	27-43033-1	1
18-2565	Water Pump Base to Gear Housing Gasket	27-43047-1	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2944	Seal Ring	26-45577	1
18-3056	Impeller	47-43026-1	1
18-3122	Impeller Plate	817276	1
18-7420	O-Ring	25-21836	1

① 18-3215D 



**18-3215  
IMPELLER REPAIR KIT**  
Replaces: 47-85089T7  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2560	Impeller Washer Gasket	12-86645	2
18-2561	Gear Housing to Face Plate Gasket	27-85087	1
18-2562	Gear Housing to Face Plate Gasket	27-99326-1	1
18-3057	Impeller	47-85089-3	1
18-7419	O-Ring	25-69202	1



**18-3149-1  
WATER PUMP KIT**  
Replaces: 46-42040A5, 46-42040T5  
For: 10 Magnum, Marathon, Sea Pro, Viking  
15 Marathon, Sea Pro 6, 8, 9.9HP, XR10

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① Items ending in "D" are Display Packaged - Regular number is Non-Display

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## Cooling System



OUTBOARD



**18-3265**  
**IMPELLER REPAIR KIT**  
Mercury 47-43026Q06  
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up), 200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)

① 18-3217D Display Package



**18-3217**  
**IMPELLER KIT**  
Similar to: 46-96148A5 without base or housing  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1


① 18-3239D Display Package



**18-3239**  
**IMPELLER REPAIR KIT**  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3039	Impeller	47-89981	1
18-3139	Impeller Plate	46895	1
18-7409	O-Ring	—	1

**18-3252**  
**IMPELLER REPAIR KIT**  
Replaces: 47-89982T1  
— CONTAINS —



Part #	Desc.	O.E. #	Qty.
18-2004	Oil Seal	26-20070	2
18-2006	Oil Seal	26-33467	1
18-2827	Upper Face Plate to Water Pump Body Gasket	27-39623	1
18-2828	Lower Water Pump Base to Face Plate	27-39625	1
18-3052	Impeller	47-89982	1
18-7164	O-Ring	25-33466	1

APPLICATION BEGINS ON PAGE 315

① Items ending in "D" are Display Packaged - Regular number is Non-Display

**18-3406**  
**UPPER WATER**  
**PUMP REPAIR KIT**

Replaces: 817275A08  
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up), 200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



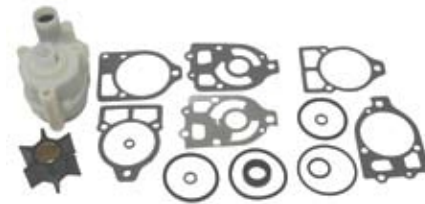
**18-3407**  
**COMPLETE WATER**  
**PUMP REPAIR KIT**

Replaces: 817275A09  
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up), 200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



**18-3314**  
**WATER PUMP KIT**  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3414	Base	46-96146A5	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



**18-3316**  
**WATER PUMP KIT**  
Replaces: 46-78400A2  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3416	Base	46-96146A6	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



**18-3319**  
**WATER PUMP KIT**  
Replaces: 46-42579A4  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3419	Base	46-42579A3	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



**18-3507**  
**WATER PUMP KIT**  
**(Without Base)**  
Replaces: 46-60366A1  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1

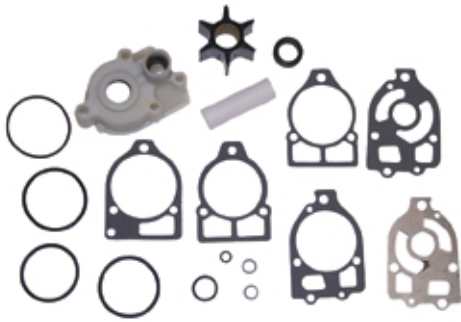
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# MERCURY/MARINER

## Cooling System



Display Package



### 18-3517 WATER PUMP KIT (Without Base)

Replaces: 46-60367A1, 46-96148A5  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



### 18-3322 WATER PUMP KIT

Replaces: 46-77516A3  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-3422	Water Pump Base	46-77516A1	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1

OUTBOARD



### 18-3323 WATER PUMP KIT

Replaces: 46-73640A2  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-3423	Water Pump Base	46-73640A1	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1



### 18-3324 WATER PUMP KIT

Replaces: 46-77177A3  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-3424	Water Pump Base	46-77177A1	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1

APPLICATION BEGINS ON PAGE 315



**18-3571**  
**WATER PUMP HOUSING KIT**  
Replaces: 817275A1  
V-6 outboard



**18-3572**  
**WATER PUMP HOUSING KIT**  
Replaces: 817275A2  
V-6 outboard



**18-3148**  
**WATER PUMP REPAIR KIT**  
Without Housing  
Replaces: 46-84277M, 46-84277T  
— CONTAINS —



**18-3446**  
**WATER PUMP KIT**  
Replaces: 46-70941A3  
For: 4/4.5 HP  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0768	Wear Plate Gasket	—	1
18-3074	Impeller	47-84027M	1
18-3305	Woodruff Key	28-8192M	1

Part #	Desc.	O.E. #	Qty.
18-3039	Impeller	47-89981	1
18-3139	Impeller Plate	46895	1



**18-3447**  
**WATER PUMP KIT**  
Replaces: 46-46893A6  
For: 3.9/4 HP  
— CONTAINS —



**18-3448**  
**WATER PUMP KIT**  
Replaces: 46-48744A3  
For: 20 HP 1967-80  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3039	Impeller	47-89981	1
18-3139	Impeller Plate	46895	1

Part #	Desc.	O.E. #	Qty.
18-3052	Impeller	47-89982	1
18-2827	Upper Face Plate Gasket	27-39623	1
18-2828	Lower Face Plate Gasket	27-39625	1
18-2829	Water Pump Base Gasket	27-39626	1

APPLICATION BEGINS ON PAGE 315

**OUTBOARD**

# MERCURY/MARINER

## Cooling System



**18-3570**  
**WATER PUMP KIT**  
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
NSS	Water Pump Housing	—	1
18-3056	Impeller	47-430262	1
18-2599	Face Seal & Tool	26-816575A2	1
18-3122	Impeller Plate	817276	1

HP	Beg. S/N	End. S/N	HP	Beg. S/N	End. S/N
<b>817275A2 APPLICATION</b>					
40 (4 stroke)			<b>817275A2 APPLICATION (Cont.)</b>		
(4 cyl.) Bigfoot	OT228405	& UP	80 Jet	OD283222	& UP
50 (4 stroke)			90 (3 cyl.)	OA996142	& UP
935cc Big Foot	OG231123	OT178499	90 (4 stroke)	OG960500	& UP
50 (4 stroke)			100 (4 cyl.)	OB209468	& UP
996cc Big Foot	OT178500	& UP	115 (4 cyl.)	OC100000	& UP
60 (3 cyl.)			125 (4 cyl.)	OD283222	& UP
Bigfoot	OD000750	& UP	<b>817275A1 APPLICATION</b>		
60 (4 stroke)			45 (4 stroke)		
Bigfoot	OT178500	& UP	Bigfoot Bodensee	OG231123	& UP
65 Jet	OC283222	& UP	V-200 DFI (3.0L)	OG386496	OG589999
70 (3 cyl.)	OA996142	& UP	V-200 DFI (3.0L)	OG590000	& UP
75 (3 cyl.)	OC222000	& UP	V-225 (3.0L)		
75 (4 stroke)	OG960500	& UP	Carb & EFI	OD280813	& UP
80 (3 cyl.)	OA996142	& UP	V-225 DFI	OG590000	& UP
			V-250 (3.0L) EFI	OG129222	& UP



**18-3425**  
**WATER PUMP KIT**  
**Without Housing**  
Replaces: 84188M, 84188T  
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0292	Wear Plate to Pump Housing Gasket	27-81417M	1
18-3435	Insert Cup	—	1
18-0294	Wear Plate to Pump Base Gasket	—	1
18-3069	Impeller	47-81423M, 47-97108M	1
18-0256	Bolt	—	2
18-3436	Impeller Plate	—	1

**OUTBOARD**



**18-3426**  
**WATER PUMP KIT**  
**With Housing**  
Replaces: 42431M, 97793M, 97793T  
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-3067	Impeller	47-84797M	1



**18-3427**  
**WATER PUMP KIT**  
**With Housing**  
Replaces: 95611M  
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0773	Wear Plate Gasket	—	1
18-3067	Impeller	47-84797M	1

APPLICATIONS BEGIN ON NEXT PAGE





# MERCURY/MARINER Cooling System

## MARINER COOLING SYSTEM APPLICATION

Mariner Models	S/N Code	S/N	Impeller	Plate	Impeller Cup	Impeller Repair Kit	Complete Kit
2A	646	All	18-3072	—	—	—	—
2B	6A1	All	18-3072	—	—	—	—
4A	6E0	All	18-3073	—	—	—	—
5C	6E3	All	18-3073	—	—	—	—
6C	6H8	All	18-3066	—	—	—	—
6D	6H6	All	18-3066	—	—	—	—
8A(M)	655	000000-000300	18-3063	—	—	—	—
8A(ML)	655	000000-300101	18-3063	—	—	—	—
8B(M)	677	000101 & Up	18-3063	—	—	—	—
8B(ML)	677	300101 & Up	18-3063	—	—	—	—
8C	6G1	All	18-3066	—	—	—	—
9.9C	682	All	18-3074	—	—	18-3148	—
15A(M)	651	000285 & Below	18-3063	—	—	—	—
15A(ML)	651	3000100 & Below	18-3063	—	—	—	—
15C	684	All	18-3074	—	—	18-3148	—
20C(M)	6A9	000101-005810	18-3067	18-3436	—	18-3426	—
20C(ML)	6A9	300101-306542	18-3067	18-3436	—	18-3426	—
20C(E)	6A9	250101-250819	18-3067	18-3436	—	18-3426	—
20C(EL)	6A9	550101-550693	18-3067	18-3436	—	18-3426	—
20C(M)	6A9	010112 & Up	18-3067	—	—	—	18-3427
20C(ML)	6A9	306543 & Up	18-3067	—	—	—	18-3427
20C(E)	6A9	250820 & Up	18-3067	—	—	—	18-3427
20C(EL)	6A9	550694 & Up	18-3067	—	—	—	18-3427
25C(M)	695	000101-014870	18-3067	18-3436	—	—	18-3426
25C(ML)	695	000000-312185	18-3067	18-3436	—	—	18-3426
25C(E)	695	000000-252290	18-3067	18-3436	—	—	18-3426
25C(EL)	695	000000-553575	18-3067	18-3436	—	—	18-3426
25C(M)	695	014871 & Up	18-3067	—	—	—	18-3427
25C(ML)	695	312186 & Up	18-3067	—	—	—	18-3427
25C(E)	695	252291 & Up	18-3067	—	—	—	18-3427
25C(EL)	695	553576 & Up	18-3067	—	—	—	18-3427
28	664	All	18-3067	—	—	—	—
30	689	All	18-3067	—	—	—	—
30A(M)	689	000366-014805	18-3067	18-3436	—	—	18-3426
30A(ML)	689	301911-315315	18-3067	18-3436	—	—	18-3426
30A(E)	689	100251-103275	18-3067	18-3436	—	—	18-3426
30A(EL)	689	401216-407815	18-3067	18-3436	—	—	18-3426
30A(M)	689	022059 & Up	18-3067	—	—	—	18-3427
30A(ML)	689	321377 & Up	18-3067	—	—	—	18-3427
30A(E)	689	105325 & Up	18-3067	—	—	—	18-3427
30A(EL)	689	411947 & Up	18-3067	—	—	—	18-3427
48/48W	670	All	18-3069	18-3436	18-3435	18-3425	—
55/W55	663	All	18-3069	18-3436	18-3435	18-3425	—
60	675,6F0	All	18-3069	18-3436	18-3435	18-3425	—

**OUTBOARD**

# MERCURY/MARINER

## Cooling System



### MERCURY COOLING SYSTEM APPLICATION

HP	Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Upper Kit	Complete Kit
3.3 (with shift)	D901217	& UP	18-3098	—	—	—	—	—	—	—
3.5	358136	6202172	18-3012	—	—	—	—	—	—	—
3.5	6202173	& UP	18-3054 <sup>②</sup>	—	—	—	—	—	—	—
3.6	5404657	& UP	18-3054 <sup>②</sup>	—	—	—	—	—	—	—
3.9	1655013	2498135	18-3012	18-3139	—	—	—	—	—	18-3447
4 (1 cyl.)	2498136	4107219	18-3039 <sup>③</sup>	18-3139	—	—	—	18-3239	—	—
4 (2 cyl.)	5589202	& UP	18-3054 <sup>②</sup>	—	—	—	—	—	—	—
4 (made in USA)	5595532	9075838	18-3054 <sup>②</sup>	18-3139	—	—	—	—	—	—
4 (made in USA)	5595532	9075838	18-3039 <sup>③</sup>	18-3139	—	—	—	18-3239 <sup>③</sup>	—	18-3446
4 (1 cyl.)	A809601	& UP	18-3098	—	—	—	—	—	—	—
4.5	4107220	5595531	18-3039 <sup>③</sup>	18-3139	—	—	—	18-3239 <sup>①</sup>	—	18-3446
4.5	5595532	& UP	18-3054 <sup>②</sup>	18-3139	—	—	—	—	—	—
4.5	5595532	& UP	18-3039 <sup>③</sup>	18-3139	—	—	—	18-3239 <sup>③</sup>	—	18-3446
5	338136	574128	18-3012	—	—	—	—	—	—	—
5 (1 cyl.)	A809601	& UP	18-3098	—	—	—	—	—	—	—
6	888005	1916138	18-3012	—	—	—	—	—	—	—
6	1916139	2529894	18-3039 <sup>③</sup>	18-3139	—	—	—	18-3239	—	—
6	A197112	& UP	18-3062	—	—	—	—	—	—	—
7.5	2529895	4131609	18-3039 <sup>③</sup>	18-3139	—	—	—	—	—	18-3447
7.5	4131610	5226934	18-3039 <sup>③</sup>	18-3139	—	—	—	18-3239	—	18-3446
7.5	5206550	& UP	18-3054 <sup>②</sup>	—	—	—	—	—	—	—
7.5	5206550	& UP	18-3039 <sup>③</sup>	18-3139	—	—	—	18-3239	—	18-3446
8	A197112	& UP	18-3062	—	—	—	—	—	—	—
8 (4-stroke Bodensee)	G760300	& UP	18-3062	—	—	—	—	—	—	—
110 (9.8)	1865779	4126459	18-3039 <sup>③</sup>	18-3139	—	—	—	18-3239	—	18-3447
110 (9.8)	4126460	5206549	18-3039 <sup>③</sup>	18-3139	—	—	—	18-3239	—	18-3446
9.8	5206550	& UP	18-3054 <sup>②</sup>	—	—	—	—	—	—	—
9.8	5206550	& UP	18-3039 <sup>③</sup>	18-3139	—	—	—	18-3239	—	18-3446
9.9	A197112	& UP	18-3062	—	—	—	—	—	—	—
9.9 (4 Stroke)	G760300	& UP	18-3062	—	—	—	—	—	—	—
XR10 SeaPro	D038000	& UP	18-3062	—	—	—	—	—	—	—
10	500022	1057993	18-3008	—	—	—	—	—	—	—
15	B292414	& UP	18-3062	—	—	—	—	—	—	—
15 SeaPro	G044365	& UP	18-3062	—	—	—	—	—	—	—
16	700000	& UP	18-3008	—	—	—	—	—	—	—
18	5837437	& UP	18-3057	—	—	—	—	18-3215	—	—
20	860970	1292909	18-3008	—	—	—	—	—	—	—
20	2827677	6443972	18-3052	—	—	—	—	18-3252	—	18-3448
20	6443973	& UP	18-3057	—	—	—	—	18-3215	—	—
22	1158546	1238089	18-3008	—	—	—	—	—	—	—
25,25XD,25 Sea Pro	5705532	& UP	18-3057	—	—	—	—	18-3215	—	—
25 (3 cyl.)	E268781	& UP	18-3057	—	—	—	—	18-3215	—	—
30	950250	1260724	18-3008	—	—	—	—	—	—	—
30	1271884	1448139	18-3007	18-3107	—	—	—	18-3207	18-3507	—
30 Jet	C159200	G589999	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207	18-3507	18-3324
30 Jet	G590000	& UP	18-3057	—	—	—	—	—	—	—
30 (2 cyl.)	G053314	& UP	18-3057	—	—	—	—	—	—	—
35	1217222	1448139	18-3007	—	—	—	—	—	—	—
35	1571114	1960826	18-3007	18-3107	—	—	—	18-3207	18-3507	—
35	1960827	6445652	18-3007	18-3107	—	—	—	18-3207	18-3507	—
35	6445653	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207	18-3507	18-3324

① For S/N 5206550 and UP .456 I.D. Only

② .438 I.D. Only

③ .456 I.D. Only

④ Models with insulator on water pump housing bolts

⑤ Models without insulator on water pump housing bolts

OUTBOARD



# MERCURY/MARINER Cooling System

## MERCURY COOLING SYSTEM APPLICATION

HP	Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Upper Kit	Complete Kit
40	941751	1224480	18-3008	—	—	—	—	—	—	—
40	1224481	1476509	18-3007	—	—	—	—	—	—	—
40	2874704	4362214	18-3007	18-3107	18-3115	18-3118	18-3422	18-3207	18-3507	18-3322
40	4362215	4860102	18-3007	18-3107	18-3115	18-3118	18-3423	18-3207	18-3507	18-3323
40 (2 cyl)	4860103	6445653	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207	18-3507	18-3324
40 (2 cyl)	G053314	& UP	18-3057	—	—	—	—	—	—	—
40 (3 cyl)	G531301	& UP	18-3057	—	—	—	—	—	—	—
40 (4 cyl)	C159200	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207	18-3507	18-3324
40 (4-stroke,Std)	G231123	G760299	18-3057	—	—	—	—	—	—	—
40 (4-stroke) 2:1 ratio	G760300	T408999	18-3057	—	—	—	—	—	—	—
40 (4-stroke, 4 cyl.) 1.83:1 ratio	T228405	& UP	18-8900	—	—	—	18-3445	—	—	—
40 (4-stroke, 4 cyl.) 2.31:1 ratio	T228405	& UP	18-3056	—	—	—	—	18-3214	—	—
40 (EFI 4-stroke) 1.83:1 ratio	T409000	& UP	18-8900	—	—	—	18-3445	—	—	—
40 (EFI 4-stroke) 2.31:1 ratio	T409000	& UP	18-3056	—	—	—	—	18-3214	—	—
40 (4-stroke,Bigfoot)& 2.31: ratio	G231123	& UP	18-3056	—	—	—	—	18-3214	—	—
45	1279685	1476509	18-3007	—	—	—	—	—	—	—
45	5531630	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207	18-3507	18-3324
45 Jet (3 cyl)	D000750	& UP	18-8900	—	—	—	—	—	—	—
45 (4-stroke,std) Bodensee	G231123	& UP	18-3057	—	—	—	—	—	—	—
45 (4-stroke,bigfoot) Bodensee	G231123	& UP	18-3056	—	—	—	—	18-3214	—	—
50	1421113	1521913	18-3007	—	—	—	—	—	—	—
50	1521914	2514918	18-3007	18-3107	—	—	—	18-3207	18-3507	—
50	2514919	4357639	18-3007	18-3107	18-3115	18-3118	18-3422	18-3207	18-3507	18-3322
50	4357640	4962055	18-3007	18-3107	18-3115	18-3118	18-3423	18-3207	18-3507	18-3323
50 (4 cyl)	4962056	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207	18-3507	18-3324
50 (3 cyl)	6428681	D000749	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207	18-3507	18-3324
50 (3 cyl)	D000750	G589999	18-8900	—	—	—	18-3445	—	—	—
50 (3 cyl)	G590000	& UP	18-3057	—	—	—	—	—	—	—
50 (4-stroke,Std)	G231123	& UP	18-3057	—	—	—	—	—	—	—
50 (4-stroke, 4 cyl.) 1.83:1 ratio	T178500	& UP	18-8900	—	—	—	18-3445	—	—	—
50 (4-stroke, 4 cyl.) 2.31:1 ratio	T178500	& UP	18-3056	—	—	—	—	18-3214	—	—
50 (EFI 4-stroke) 1.83:1 ratio	T409000	& UP	18-8900	—	—	—	18-3445	—	—	—
50 (EFI 4-stroke) 2.31:1 ratio	T409000	& UP	18-3056	—	—	—	—	18-3214	—	—
50 (4-stroke,Bigfoot)	G231123	& UP	18-3056	—	—	—	—	18-3214	—	—
55 (3 cyl)	D000750	& UP	18-8900	—	—	—	18-3445	—	—	—
60	6428681	D000749	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207	18-3507	18-3324
60 Seapro	D000750	& UP	18-3056	18-3122	—	—	—	18-3214	—	—
60 Marathon	D000750	& UP	18-3056	18-3122	—	—	—	18-3214	—	—
60 Big Foot	D000750	& UP	18-3056	18-3122	—	—	—	18-3214	—	—
60 (3 cyl)	D000750	& UP	18-8900	—	—	—	—	—	—	—
60 (4 stroke, std.)	OT178500	& UP	18-8900	—	—	—	18-3445	18-3214	—	—
60 (4 stroke, Bigfoot)	OT178500	& UP	18-3056	—	—	—	—	18-3214	—	—
65 (4 cyl)	1542745	3293183	18-3017	18-3117	18-3114	—	—	18-3217	—	—
65(3 cyl)	3293184	4382056	18-3007	18-3107	18-3115	18-3118	18-3422	18-3207	18-3507	18-3322
65(3 cyl)	4382057	4571651	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207	18-3507	18-3324
65 Jet	OD283222	& UP	18-3056	18-3122	—	—	—	18-3214	—	—
70	1413611	1566239	18-3017	18-3117	—	—	—	18-3217	—	—
70 (3 cyl)	4571652	4977156	18-3007	18-3107	18-3115	18-3118	18-3423	18-3207	18-3507	18-3323
70	4977157	B110053	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207	18-3507	18-3324
70	B110054	& UP	18-3056	—	—	—	—	18-3214	—	—
75 (4 cyl)	6432901	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217	18-3517	18-3314

① For S/N 5206550 and UP .456 I.D. Only

② .438 I.D. Only

③ .456 I.D. Only

④ Models with insulator on water pump housing bolts

⑤ Models without insulator on water pump housing bolts

OUTBOARD

# MERCURY/MARINER

## Cooling System



### MERCURY COOLING SYSTEM APPLICATION

HP	Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Upper Kit	Complete Kit
75 (3 cyl)	A996142	C221999	18-3056	—	—	—	—	18-3214	—	—
75 (3 cyl) ④	C222000	& UP	18-3056	—	—	—	—	18-3214	—	—
75 (3 cyl) ⑤	C222000	& UP	18-3056	18-3122	—	—	—	18-3214	—	—
75 (4 stroke)	OG960500	& UP	18-3056	—	—	—	—	18-3214	—	—
80	1355468	3493912	18-3017	18-3117	—	—	—	18-3217	—	—
80 (4 cyl)	4831999	6432900	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217	18-3517	18-3314
80 (3 cyl)	A996142	& UP	18-3056	—	—	—	—	18-3214	—	—
80 Jet	0D283222	& UP	18-3056	18-3122	—	—	—	18-3214	—	—
85	1460999	4831998	18-3017	18-3117	—	—	—	18-3217	—	—
85 ( 4 cyl)	4590512	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217	18-3517	18-3314
90	1766824	1869775	18-3017	18-3117	—	—	—	18-3217	—	—
90 (6 cyl)	4845301	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217	18-3517	18-3314
90 (3 cyl)	B110054	C221999	18-3056	—	—	—	—	18-3214	—	—
90 (3 cyl) ④	0A996142	& UP	18-3056	—	—	—	—	18-3214	—	—
90 (3 cyl) ⑤	A0996142	& UP	18-3056	18-3122	—	—	—	18-3214	—	—
90 (4 stroke)	OG960500	& UP	18-3056	—	—	—	—	18-3214	—	—
95	1869776	2318585	18-3017	18-3117	—	—	—	18-3217	—	—
100 (6 cyl)	1464949	3253111	18-3017	18-3117	—	—	—	18-3217	—	—
100 (4 cyl) ④	B209468	& UP	18-3056	—	—	—	—	18-3214	—	—
100 (4 cyl) ⑤	B209468	& UP	18-3056	18-3122	—	—	—	18-3214	—	—
105 Jet	0D182000	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217	18-3517	18-3319
110	1870204	2314955	18-3017	18-3117	—	—	—	18-3217	—	—
115	2836019	& UP	18-3017	18-3117	—	—	—	18-3217	—	—
115 (6 cyl)	4694237	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217	18-3517	18-3314
115 ( 4 cyl) ④	C100000	& UP	18-3056	—	—	—	—	18-3214	—	—
115 (4 cyl) ⑤	B209468	& UP	18-3056	18-3122	—	—	—	18-3214	—	—
115 (4 stroke)	OT178500	& UP	18-3056	—	—	—	—	18-3214	—	—
125	2314956	3253111	18-3017	18-3117	—	—	—	18-3217	—	—
125 (4 cyl)	0D283222	& UP	18-3056	—	—	—	—	—	—	—
135	2839369	3293233	18-3017	18-3117	—	—	—	18-3217	—	—
V 135	904646	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217	18-3517	18-3319
140	3293234	& UP	18-3017	18-3117	—	—	—	18-3217	—	—
140	4865678	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217	18-3517	18-3314
140 Jet	0D082000	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217	18-3517	18-3319
150	3502806	4121434	18-3017	18-3117	—	—	—	18-3217	—	—
150	4121435	4868647	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217	18-3517	18-3314
V 150	A904646	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217	18-3517	18-3319
V 150	A904645	& BELOW	18-3017	18-3117	18-3114	18-3116	18-3416	18-3217	18-3517	18-3316
V 175	6618751	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217	18-3517	18-3319
V 175	6618750	& BELOW	18-3017	18-3117	18-3114	18-3116	18-3416	18-3217	18-3517	18-3316
V 200	6625221	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217	18-3517	18-3319
V 200	6625220	& BELOW	18-3017	18-3117	18-3114	18-3116	18-3416	18-3217	18-3517	18-3316
V-200 DFI (3.0L)	OG386496	& UP	18-3056	—	—	—	—	18-3214	—	—
V 220	ALL		18-3017	18-3117	18-3114	18-3116	18-3419	18-3217	18-3517	18-3319
V 225	ALL		18-3017	18-3117	18-3114	18-3116	18-3416	18-3217	18-3517	18-3316
V-225 (3.0L) CARB & EFI	OD280813	& UP	18-3056	—	—	—	—	18-3214	—	—
V-225 DFI	OG590000	& UP	18-3056	—	—	—	—	18-3214	—	—
V-250 (3.0L) EFI	OG129222	& UP	18-3056	—	—	—	—	18-3214	—	—
XR4/Magnum II	ALL18-3017		18-3117	18-3114	18-3116	18-3419	18-3217	18-3517	18-3319	

① For S/N 5206550 and UP .456 I.D. Only

② .438 I.D. Only

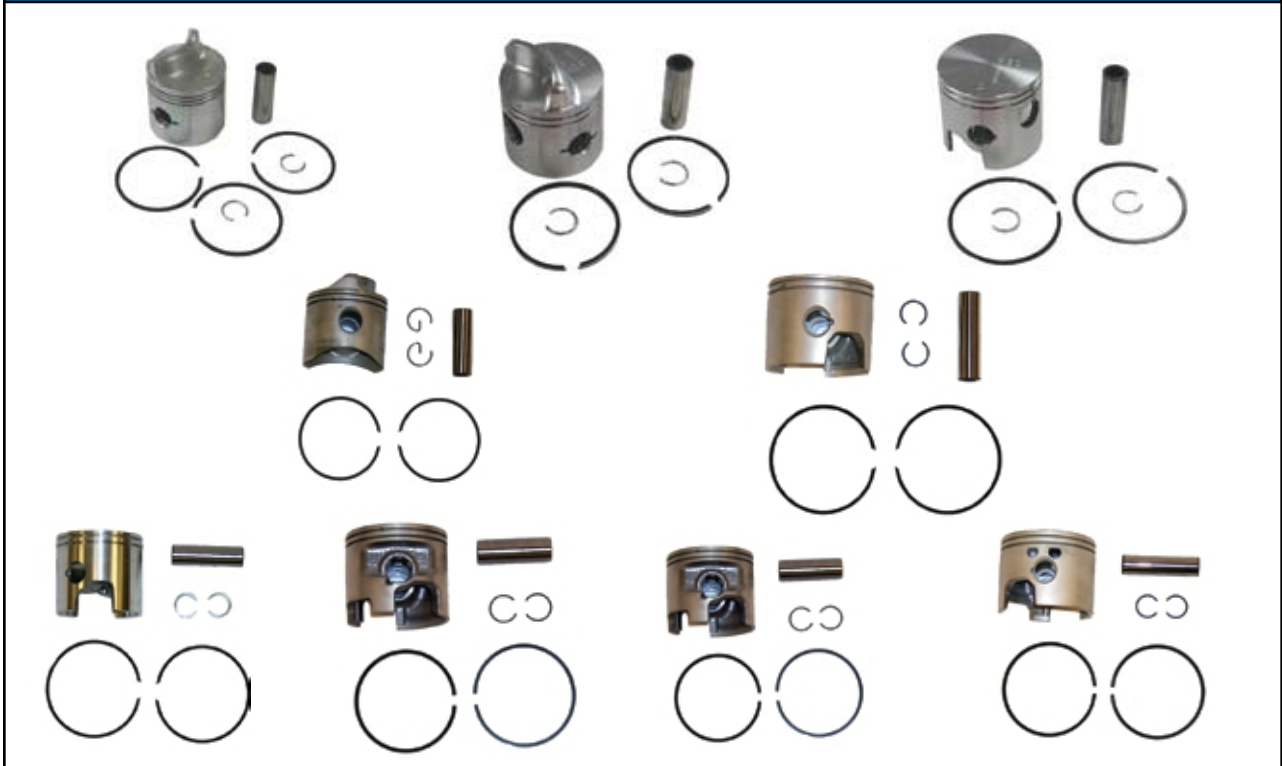
③ .456 I.D. Only

④ Models with insulator on water pump housing bolts

⑤ Models without insulator on water pump housing bolts

OUTBOARD

**ALL PISTONS  
ARE SUPPLIED COMPLETE WITH PISTON RINGS, WRIST PIN AND CIRCLIPS.**



**Mariner (Japanese Models)**

Sierra Piston Kit Contents (See Application Charts for Specific Applications)

Model / HP	Cyl.	Bore size	Piston	OEM Part #	Piston Ring	OEM Part #
9.9 / 15	2	std	<b>18-4135</b>	761-7982M, 761-7982T	<b>18-3976</b>	39-15320M
9.9 / 15	2	.25 mm OS	<b>18-4136</b>	761-8022M, 761-8022T	<b>18-3977</b>	39-18939M
9.9 / 15	2	.50 mm OS	<b>18-4137</b>	761-8023M, 761-8023T	<b>18-3978</b>	39-15322M
48	2	std	<b>18-4138</b>	761-8484M	—	—

**MARINER PISTON RINGS — JAPANESE MODELS**

STANDARD		.25mm O.S.		.50mm O.S.	
Part #	O.E. #	Part #	O.E. #	Part #	O.E. #
<b>18-3954</b>	39-14253M, 39-14235T	<b>18-3977</b>	39-18939M, 39-18939T	<b>18-3978</b>	39-15322M
<b>18-3976</b>	39-15320M	<b>18-3986</b>	39-81096M	<b>18-3987</b>	39-81097M, 39-81097T
<b>18-3985</b>	39-81095M, 39-81095T	<b>18-3989</b>	39-81261M	<b>18-3990</b>	39-81262M
<b>18-3988</b>	39-81260M	<b>18-3992</b>	39-83196M	<b>18-3993</b>	39-83197M
<b>18-3991</b>	39-83195M, 39-83195T	<b>18-3995</b>	39-92626M, 39-92626T	<b>18-3996</b>	39-92627M, 39-92627T
<b>18-3994</b>	39-92625M, 39-92625T				

**MARINER PISTON AND RINGS APPLICATION — JAPANESE MODELS**

Model	Ser # Code	Ser #	Standard Piston	.25mm Piston	.50mm Piston	Standard Rings	.25mm Rings	.50mm Rings	Qty. Req'd
9.9	682	ALL	18-4135	18-4136	18-4137	18-3976	18-3977	18-3978	2
15C	684	ALL	18-4135	18-4136	18-4137	18-3976	18-3977	18-3978	2
20C,25A	6A9	ALL	—	—	—	18-3985	18-3986	18-3987	2
25C	695	ALL	—	—	—	18-3985	18-3986	18-3987	2
28	664	ALL	—	—	—	18-3985	18-3986	18-3987	2
30A	689	ALL	18-4138	—	—	18-3954	—	—	2
48	670	S-02440 & Below / L33131 & Below	—	—	—	18-3988	18-3989	18-3990	2
55 M, ML	663	ALL	—	—	—	18-3988	18-3989	18-3990	2
48	670	S-02441 & Up / L-33132 & Up	—	—	—	18-3991	18-3992	18-3993	2
W48	670	M 002731 & Up / ML 314101 & Up	—	—	—	18-3991	18-3992	18-3993	2
60	675	E 00101-001170 / EL 30101-304180	—	—	—	18-3991	18-3992	18-3993	2
W48	670	M 002730 & Below / ML 314100 & Below	—	—	—	18-3994	18-3995	18-3996	2

# MERCURY/MARINER

## Internal Engine System



### MARINER PISTON AND RINGS APPLICATION — JAPANESE MODELS (Cont.)

Model	Ser # Code	Ser #	Standard Piston	.25mm Piston	.50mm Piston	Standard Rings	.25mm Rings	.50mm Rings	Qty. Req'd
W48	670	M 007191 & UP / ML 334241 & UP	—	—	—	18-3994	18-3995	18-3996	2
55	663	E 004041 & UP / EL 315379 & UP	—	—	—	18-3994	18-3995	18-3996	2
W55	663	ML 578278 Up	—	—	—	18-3994	18-3995	18-3996	2
60 2 CYL	675	E 001171 Up / EL 304181 & Up	—	—	—	18-3994	18-3995	18-3996	2

### Mercury / Mariner

Sierra Piston Kit Contents (See Application Charts for Specific Applications)

Model / HP	Cyl.	Bore size	Piston	OEM Part #	Piston Ring	OEM Part #	Circlips	OEM Part #
<b>2 Ring Pistons - High Dome</b>								
35-140	2-6	2.875 / Std.	<b>18-4505</b>	774-9137A12	<b>18-3918</b>	39-817096A6	18-4294	40-52035
35-140	2-6	2.890 / .015	<b>18-4520</b>	774-9137A13	<b>18-3919</b>	39-817096A16	18-4294	40-52035
35-140	2-6	2.905 / .030	<b>18-4535</b>	774-9137A14	<b>18-3920</b>	39-817096A26	18-4294	40-52035
<b>2 Ring Pistons - Low Dome</b>								
35-140	2-6	2.875 / Std.	<b>18-4500</b>	774-9137A9	<b>18-3918</b>	39-817096A6	18-4294	40-52035
35-140	2-6	2.890 / .015	<b>18-4515</b>	774-9137A10	<b>18-3919</b>	39-817096A16	18-4294	40-52035
35-140	2-6	2.905 / .030	<b>18-4530</b>	774-9137A11	<b>18-3920</b>	39-817096A26	18-4294	40-52035
<b>3 Ring Pistons - High Dome</b>								
35-140	2-6	2.875 / Std.	① <b>18-4505</b>	776-8896A3	① <b>18-3902</b>	39-78816A12	18-4294	40-52035
35-140	2-6	2.890 / .015	<b>18-4520</b>	776-8897A2	<b>18-3916</b>	39-78811A12	18-4294	40-52035
35-140	2-6	2.905 / .030	① <b>18-4535</b>	776-8898A2	① <b>18-3917</b>	39-88392A12	18-4294	40-52035
<b>3 Ring Pistons - Low Dome</b>								
35-140	2-6	2.875 / Std.	② <b>18-4500</b>	776-8600A9	② <b>18-3902</b>	39-78816A12	18-4294	40-52035
35-140	2-6	2.890 / .015	② <b>18-4530</b>	776-9095A1	② <b>18-3916</b>	39-78811A12	18-4294	40-52035
35-140	2-6	2.905 / .030	<b>18-4156</b>	776-9096A1	<b>18-3917</b>	39-88392A12	18-4294	40-52035
<b>2 Ring Pistons - Crossflow</b>								
40-50	4	2.565 / Std.	<b>18-4620</b>	780-9229A7	<b>18-3966</b>	39-18653A12	18-4294	40-52035
40-50	4	2.580 / .015	<b>18-4621</b>	780-9229A10	<b>18-3967</b>	39-18653A1	18-4294	40-52035
40-50	4	2.595 / .030	<b>18-4622</b>	780-9229A11	<b>18-3968</b>	39-18653A2	18-4294	40-52035
50-60	3	2.875 / Std.	<b>18-4016</b>	783-9613A1	<b>18-4019</b>	39-19721A6	18-4294	40-52035
50-60	3	2.890 / .015	<b>18-4017</b>	783-9613A2	<b>18-4020</b>	39-19721A1	18-4294	40-52035
50-60	3	2.905 / .030	<b>18-4018</b>	783-9613A3	<b>18-4021</b>	39-19721A2	18-4294	40-52035
70-115	3-4	3.375 / Std.	<b>18-4623</b>	777-815965T4	<b>18-3979</b>	39-96170A12	18-4294	40-52035
70-115	3-4	3.390 / .015	<b>18-4624</b>	777-815965A5	<b>18-3980</b>	39-96170A3	18-4294	40-52035
70-115	3-4	3.405 / .030	<b>18-4625</b>	777-815965A6	<b>18-3981</b>	39-96170A4	18-4294	40-52035
75-125	3-4	3.375 / Std.	<b>18-4626</b>	2704-826191T4	<b>18-3982</b>	39-822321A12	18-4294	40-52035
75-125	3-4	3.390 / .015	<b>18-4627</b>	2704-821896A3	<b>18-3983</b>	39-822321A1	18-4294	40-52035
75-125	3-4	3.405 / .030	<b>18-4628</b>	2704-821896A4	<b>18-3984</b>	39-822321A2	18-4294	40-52035

### 3 RING INLINE PISTON AND RINGS APPLICATION - REFERENCE ONLY ③

H.P.	Cyl.	Beginning Serial No.	Ending Serial No.	Std. Cyl. Dia. (Bore)	Std. Piston	.015 O.S. Piston	.030 O.S. Piston	Std. Rings	.015 O.S. Rings	.030 O.S. Rings
3.5	1	6202173	& UP	2.000	—	—	—	18-3900	—	—
3.6	1	5404657	& UP	2.000	—	—	—	18-3900	—	—
3.9	1	1655013	2498135	2.000	—	—	—	18-3900	—	—
4 (1CYL)	1	2498136	A809600	2.000	—	—	—	18-3900	—	—
4.5	1	4107220	& UP	2.000	—	—	—	18-3900	—	—
7.5	2	2529895	& UP	2.000	—	—	—	18-3900	—	—
9.8	2	1470349	& UP	2.000	—	—	—	18-3900	—	—
20	2	1922910	5942040	2.562	—	—	—	18-3903	—	—
25	2	1467499	149931	2.562	—	—	—	18-3903	—	—
30 Jet (40 HP)	4	OC159200	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
30 Jet (40 HP)	4	OC159200	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
35	2	6445653	& UP	2.875	18-4505	18-4520	18-4535	18-3918	18-3919	18-3920
40 (4 cyl)	4	1279085	1476509	2.562	—	—	—	18-3903	—	—
40	2	2045260	C159199	2.875	18-4505	18-4520	18-4535	18-3918	18-3919	18-3920

APPLICATION CONTINUED ON NEXT PAGE

① 3 ring high dome NLA, 2 ring piston are now substituted      ② 3 ring low dome NLA, 2 ring piston are now substituted

③ Chart is for referencing only, pistons received will be 2 ring version

OUTBOARD