

# OWNER'S MANUAL

## 1600XD 4X4

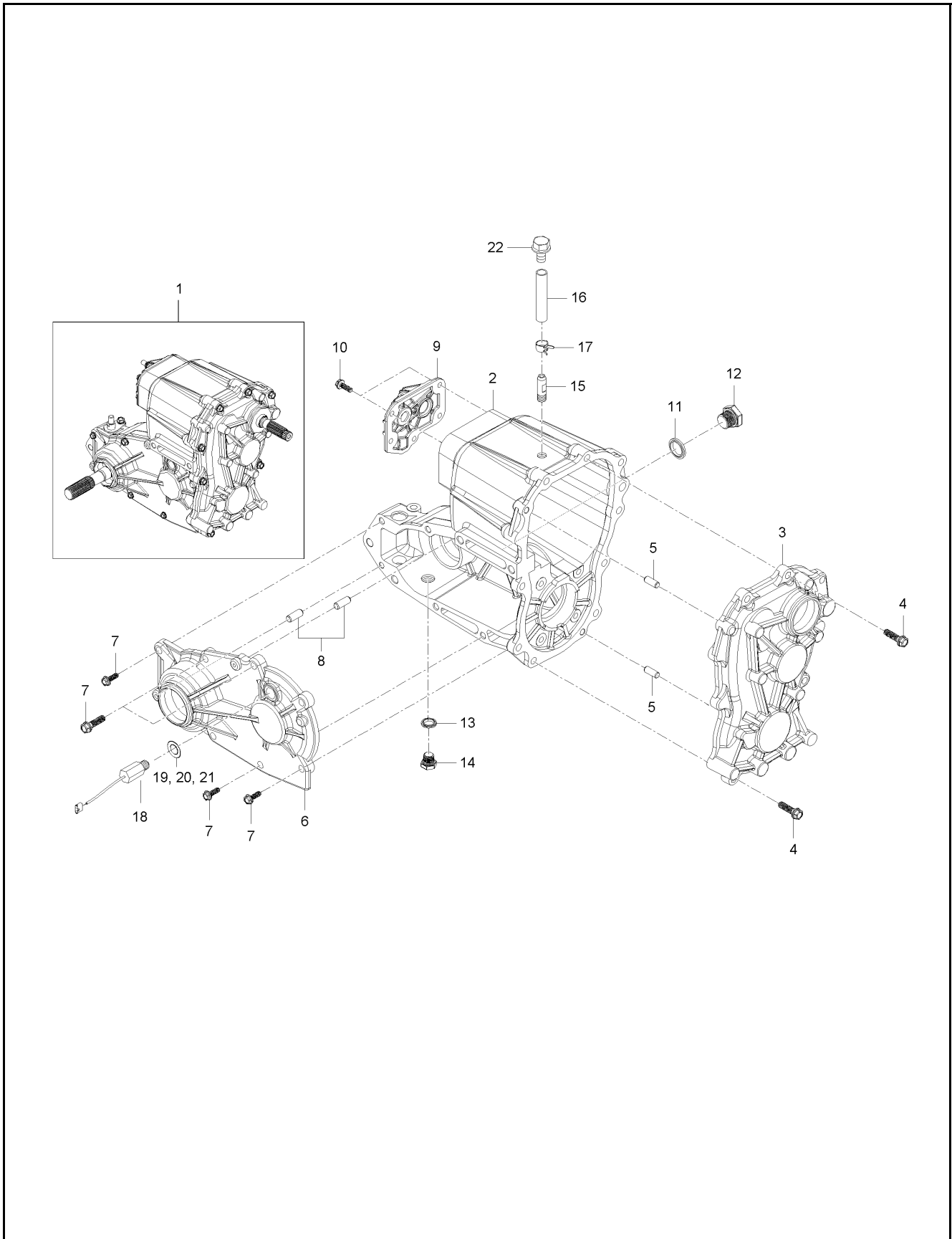


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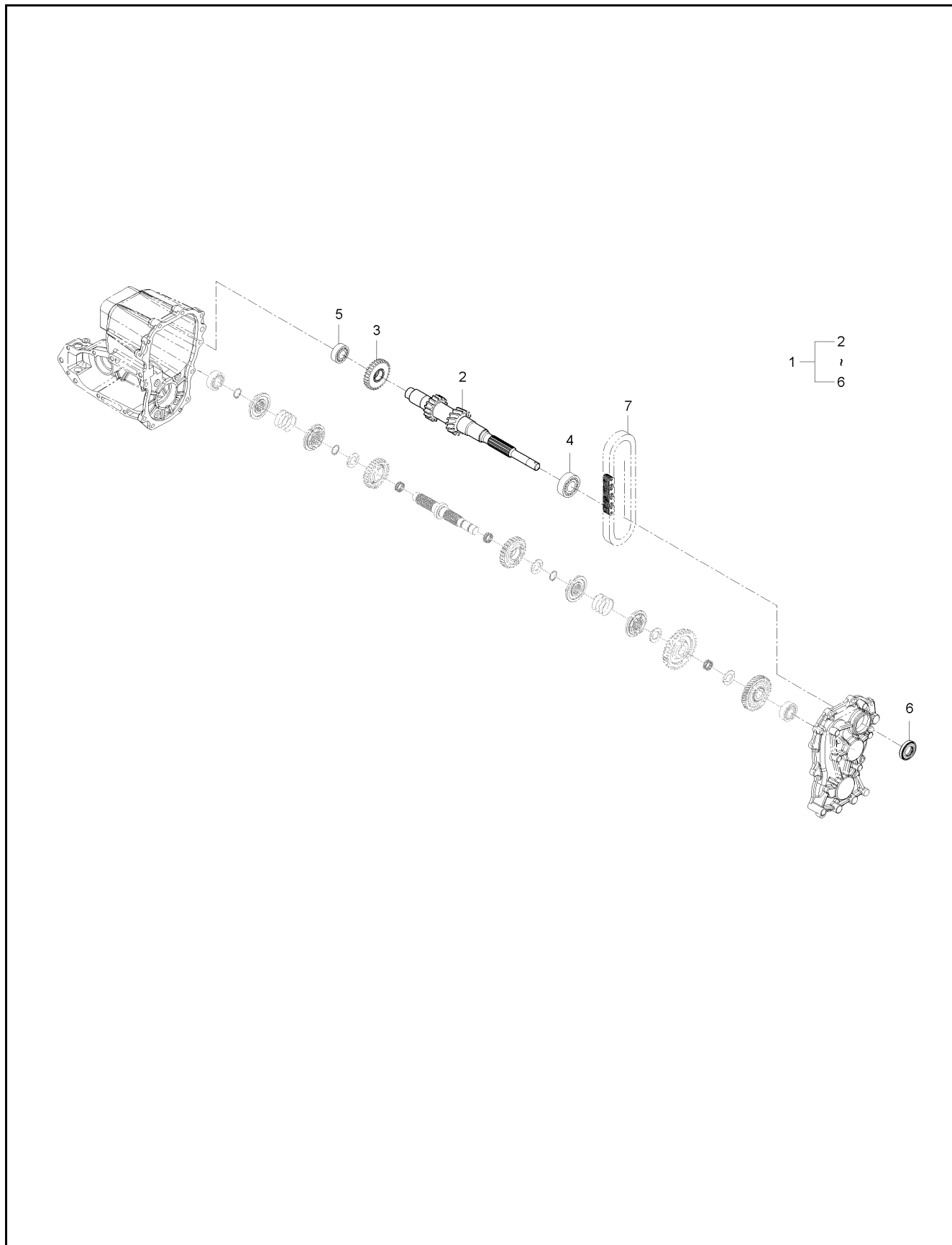
TRANSMISSION CASE GROUP



## TRANSMISSION CASE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-A1001	Transmission Assy	1	
2	DGU3215-11142	Transmission Case	1	
3	DGU3215-11303	Cover, Transmission Case	1	
4	DG01125-50830	Bolt, Washer	8	
5	DG05012-00818	Pin, Parallel	2	
6	DGU3215-11702	Cover, Front Axle Drive	1	
7	DG01125-50830	Bolt, Washer	8	
8	DG05012-00818	Pin, Parallel	2	
9	DGU3215-11801	Cover, Shift	1	
10	DG01025-50620	Bolt, Washer	5	
11	DG04717-02000	Washer, Seal	1	
12	DG06331-35020	Plug	1	
13	DG04717-01600	Washer, Seal	1	
14	DG06331-35016	Plug	1	
15	DGU3215-16601	Connector, Air Breather	1	
16	DGU3215-16613	Hose, Over Flow	1	
17	DG14911-4275-1	Clip, Tube	1	
18	DGU3215-04931	Pick Up Sensor	1	
19	DGT4682-43561	Collar 1.8t, Adjusting	1	
20	DGT4682-43571	Collar 1.0t, Adjusting	1	
21	DGT4682-43581	Collar 1.2t, Adjusting	1	
22	DG01155-51020	Bolt	1	

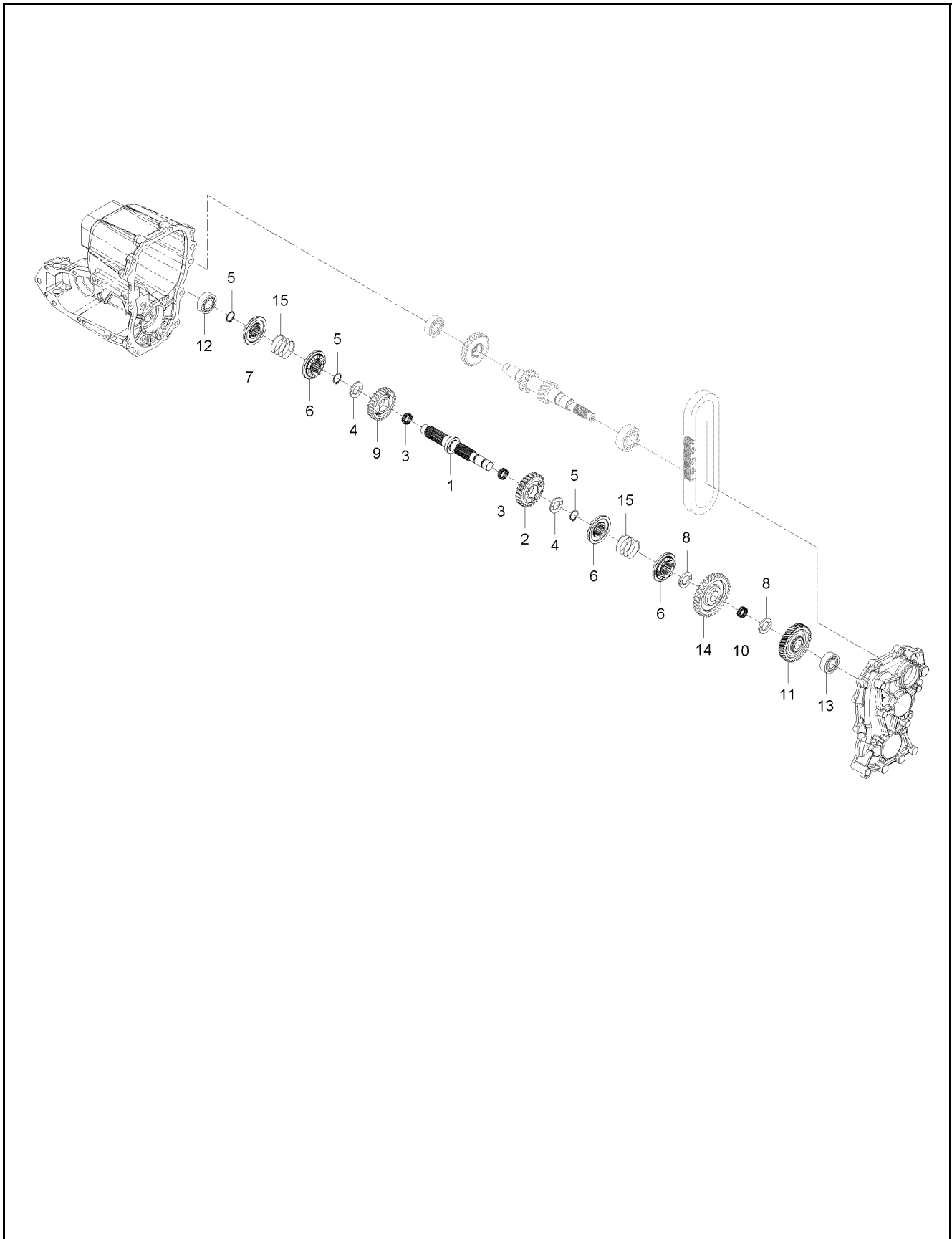
DRIVE SHAFT GROUP



## DRIVE SHAFT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-12103	Shaft	1	
2	DGU3215-12113	Shaft	1	
3	DGU3215-12121	Gear 31	1	
4	DG08101-06205	Ball Bearing	1	
5	DG08101-06204	Ball Bearing	1	
6	DGU3215-12131	Oil Seal (25*47*10.5)	1	
7	DGU3215-12151	Silent Chain, 36	1	

SHIFT SHAFT GROUP

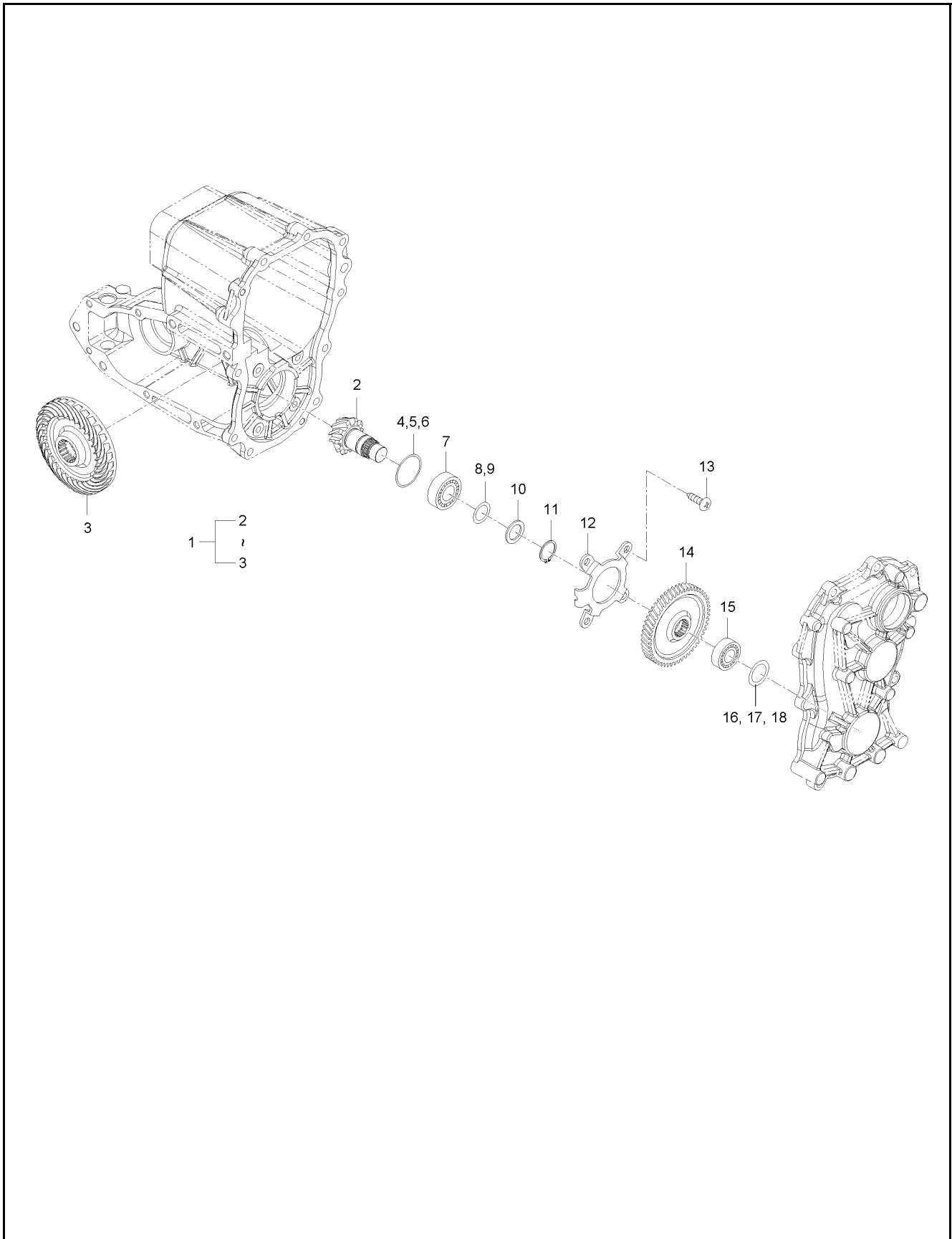




## SHIFT SHAFT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-12211	Shaft	1	
2	DGU3215-12221	Sprocket, 26T	1	
3	DG08822-52913	Bearing, Niddle	2	
4	DGU3215-12231	Collar, Thrust	2	
5	DG04612-00240	Snap Ring	3	
6	DGU3215-12244	Clutch Dog	3	
7	DGU3215-12263	Clutch Dog	1	
8	DGT2305-25241	Collar, Thrust	2	
9	DGU3215-12251	Gear 30	1	
10	DG08822-02413	Bearing, Niddle	1	
11	DGU3215-12271	Gear 46	1	
12	DG08101-06204	Ball Bearing	1	
13	DGC7130-23471	Ball Bearing	1	
14	DGU3215-12291	Gear, 34	1	
15	DGU3215-12313	Spring Clutch	2	

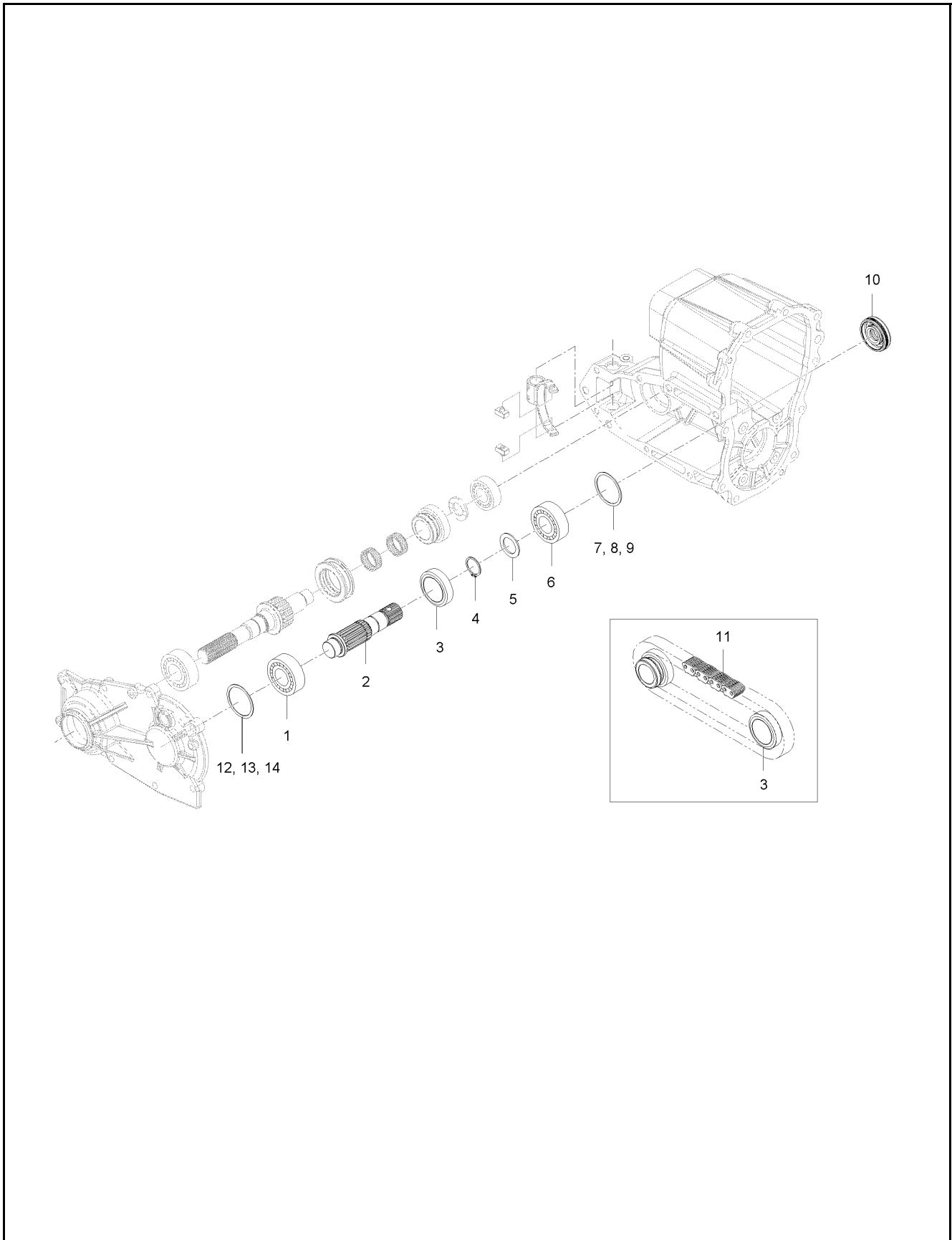
SPIRAL BEVEL GEAR GROUP



## SPIRAL BEVEL GEAR GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-12402	Spiral Bevel Gear Assy	1	
2	DGU3215-12411	Shaft, 10 Bevel Pinion	1	
3	DGU3215-12422	Bevel Gear, 31	1	
4	DGK5400-14571	Shim	99	
5	DGK5400-14581	Shim	99	
6	DGK5400-14591	Shim	99	
7	DGT2610-22661	Ball Bearing	1	
8	DGT2185-21661	Shim, 0.1	99	
9	DGT2185-21671	Shim, 0.2	99	
10	DG34150-2156-1	Collar	1	
11	DG38430-2155-1	Snap Ring	1	
12	DGU3215-12452	Winnow Bearing Holder	1	
13	DGU3215-12461	Bolt	4	
14	DGU3215-12471	Gear 52	1	
15	DG08101-06204	Ball Bearing	1	
16	DGK5400-14571	Shim	99	
17	DGK5400-14581	Shim	99	
18	DGK5400-14591	Shim	99	

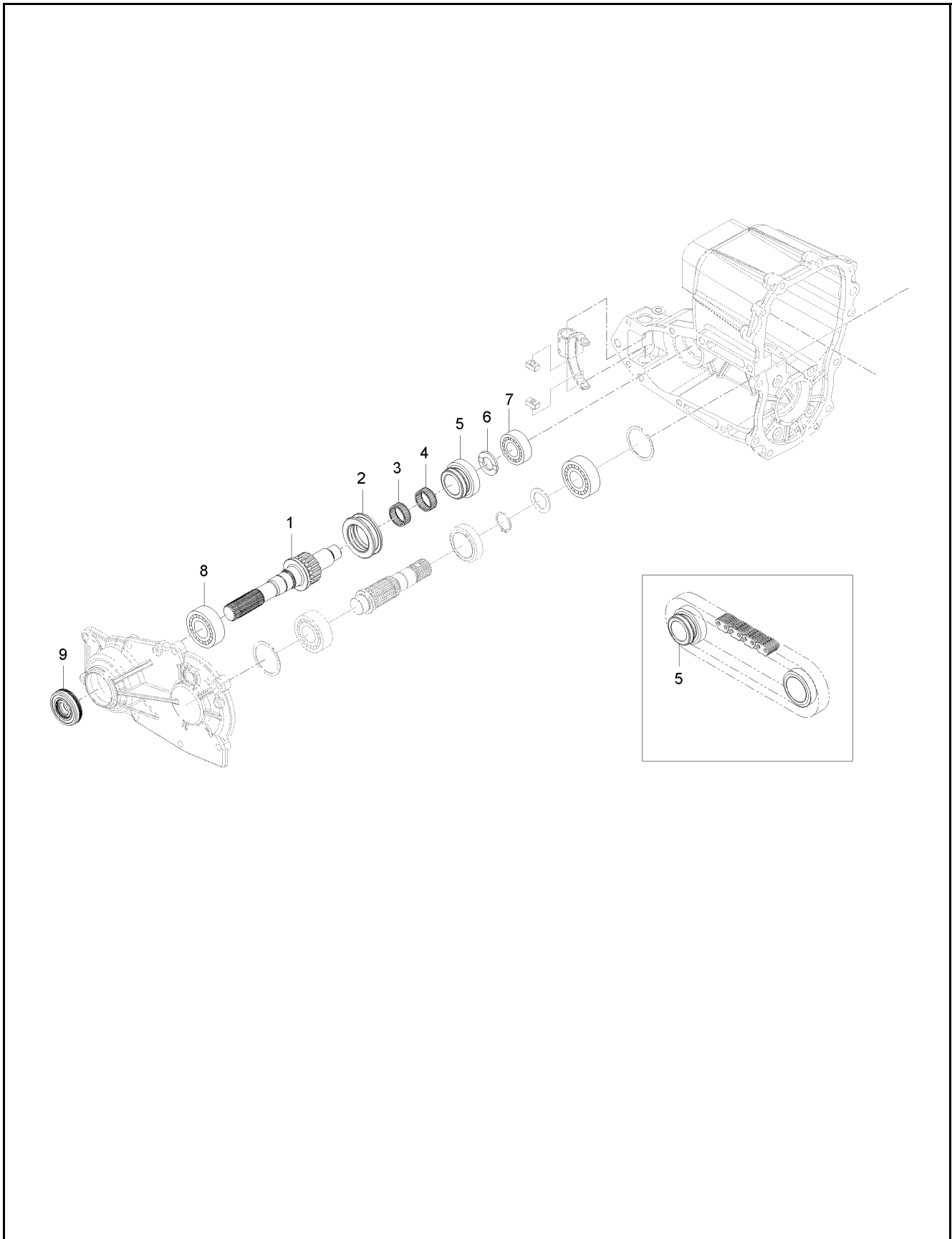
REAR WHEEL DRIVING SHAFT GROUP



## REAR WHEEL DRIVING SHAFT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DG08101-06205	Ball Bearing	1	
2	DGU3215-12511	Shaft, Rear Drive	1	
3	DGU3215-12521	Sprocket, 22T	1	
4	DG04612-00300	Snap Ring	1	
5	DG34150-2156-1	Collar	1	
6	DG08101-06205	Ball Bearing	1	
7	DGT8101-75520	Shim, 0.1	99	
8	DGT8101-75530	Shim, 0.2	99	
9	DGT8101-75540	Shim, 0.5	99	
10	DGU3215-12531	Oil Seal (25*47*10)	1	
11	DGU3215-12551	Silent Chain, 50	1	
12	DGT8101-75520	Shim, 0.1	99	
13	DGT8101-75530	Shim, 0.2	99	
14	DGT8101-75540	Shim, 0.5	99	

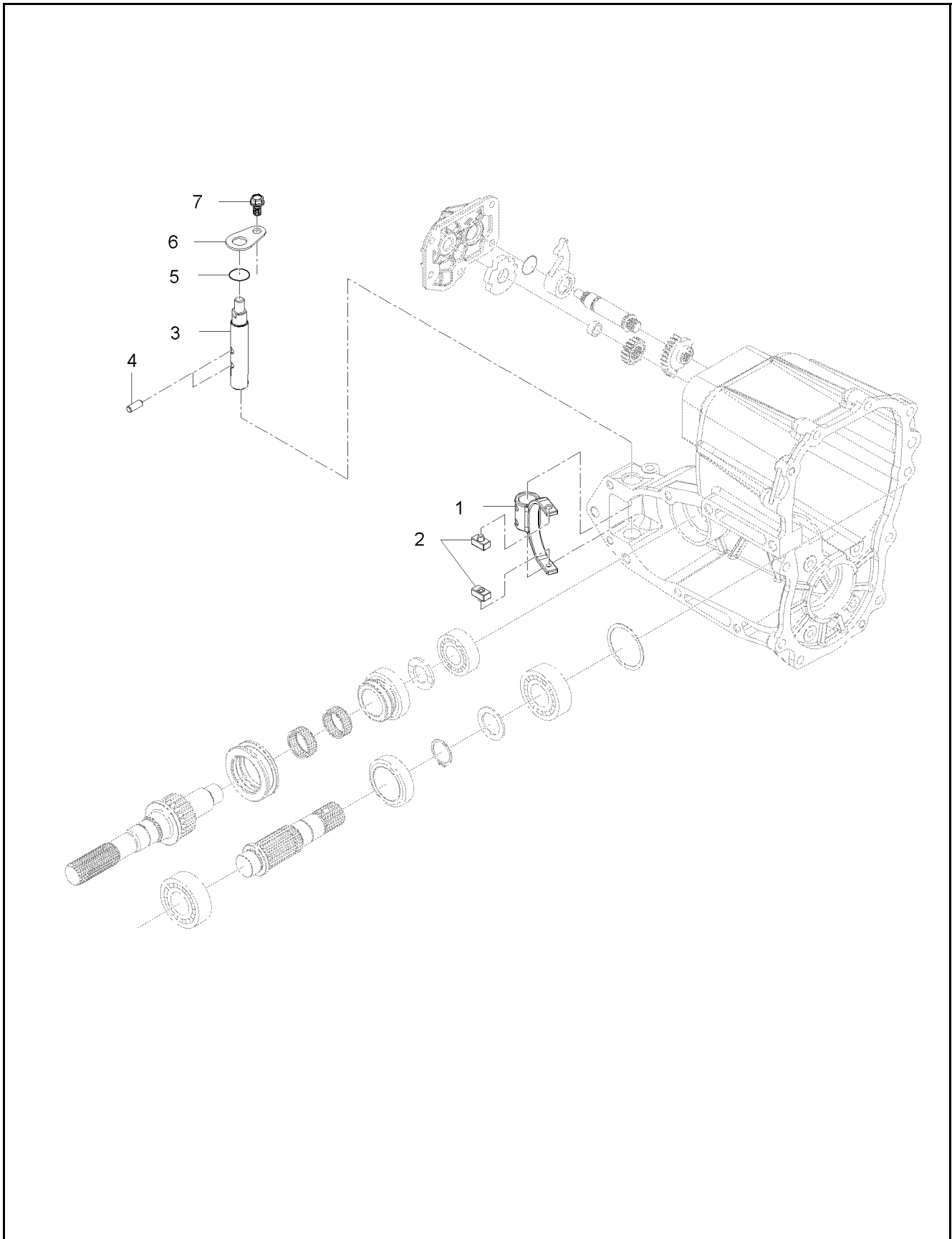
FRONT WHEEL DRIVE SHAFT GROUP



## FRONT WHEEL DRIVE SHAFT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-12612	Shaft, Front Drive	1	
2	DGU3215-12621	Shift, Front Drive	1	
3	DG08822-53013	Needle Bearing	1	
4	DG08822-53017	Needle Bearing	1	
5	DGU3215-12651	Sprocket, 19T	1	
6	DG31365-2278-1	Collar	1	
7	DG08101-06304	Ball Bearing	1	
8	DG08101-06205	Ball Bearing	1	
9	DGU3215-12531	Oil Seal (25*47*10)	1	

FRONT DRIVE FORK GROUP

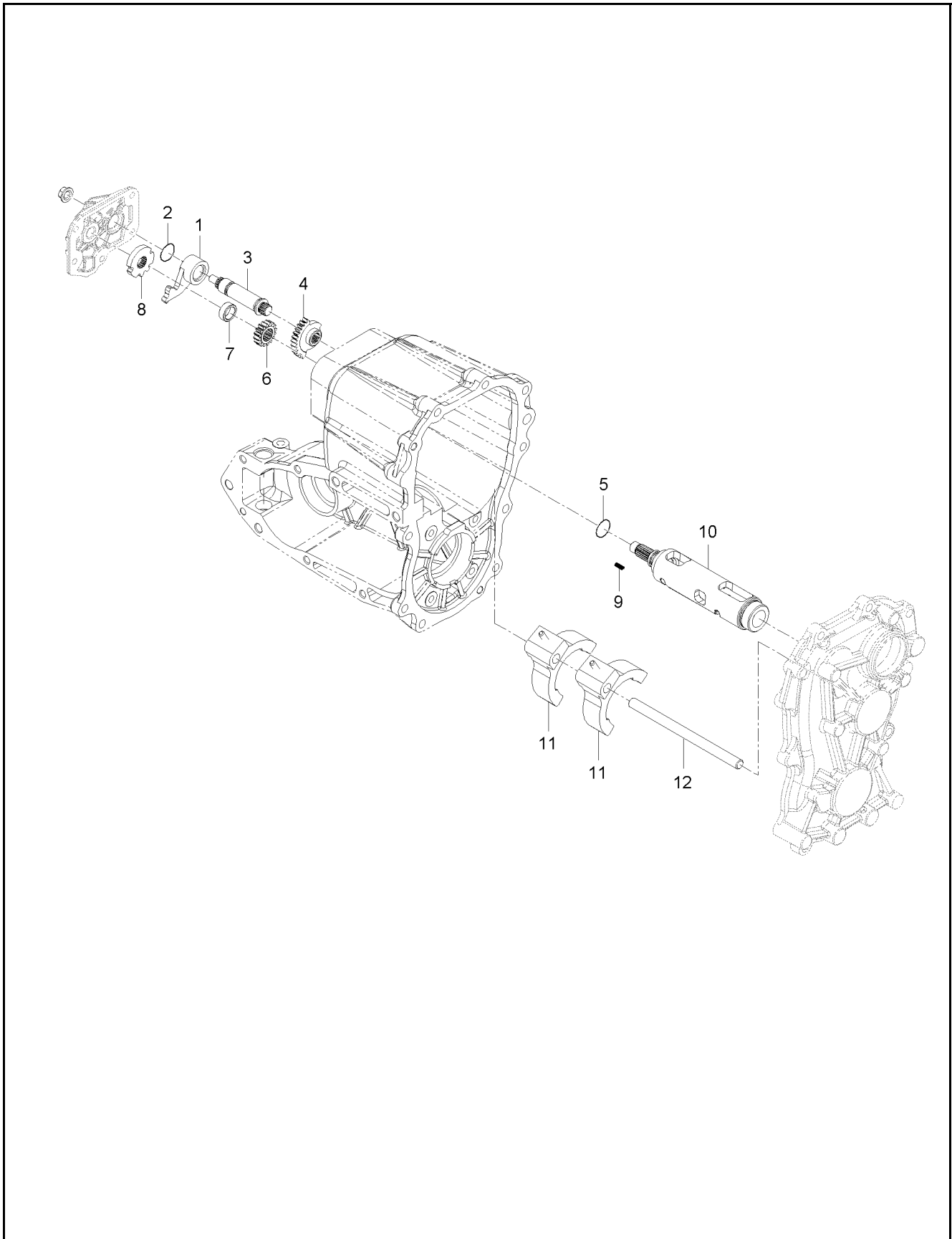




## FRONT DRIVE FORK GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-12631	Fork, Front Driving Lock	1	
2	DGU3215-12641	Guide, Shift	2	
3	DGU3215-12682	Arm, Shift (Front)	1	
4	DG05411-00625	Pin, Spring	2	
5	DG04811-00180	O Ring	1	
6	DGT2305-44281	Plate, Fixed	1	
7	DG01123-50816	Bolt, Washer	1	

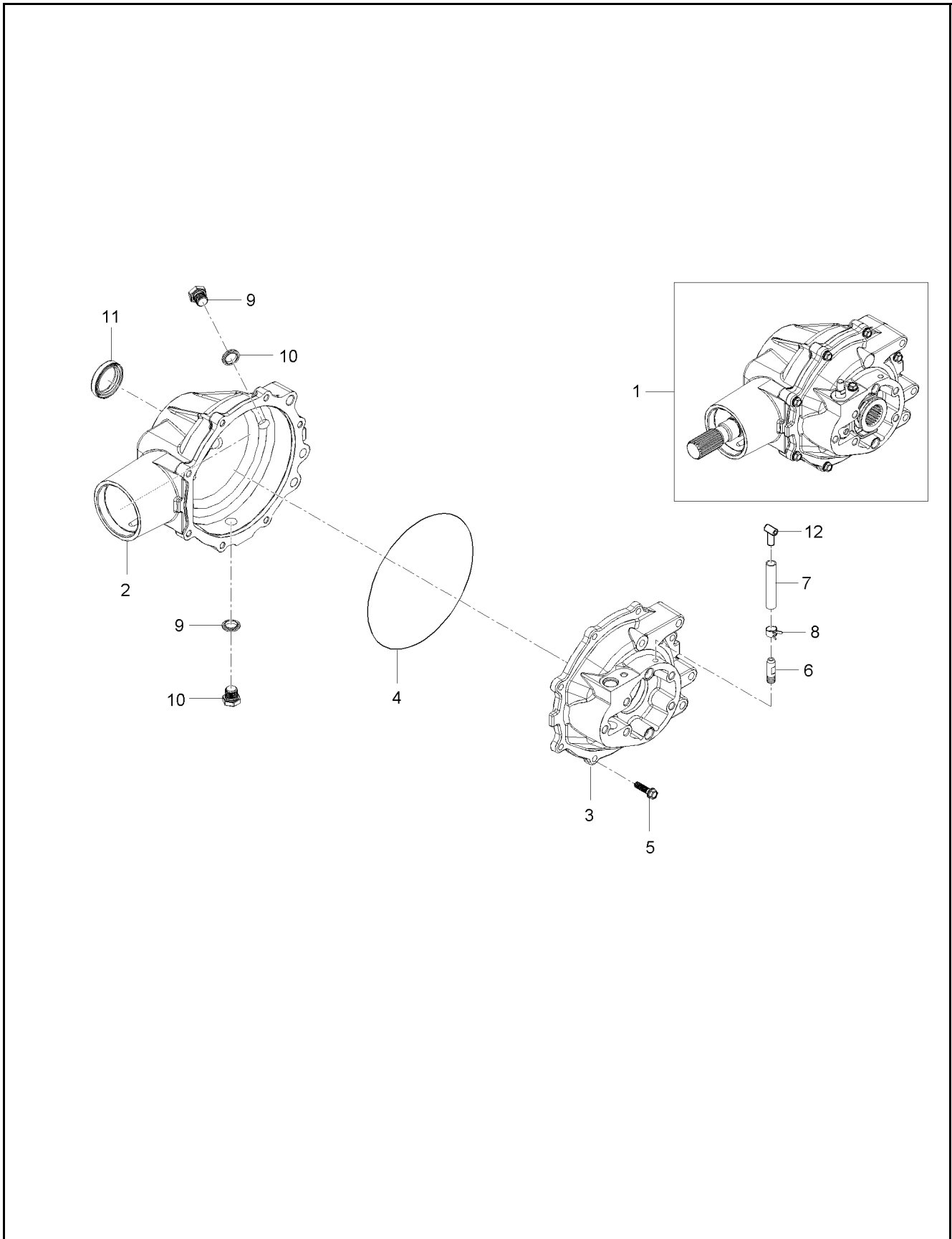
SHIFT FORK GROUP



## SHIFT FORK GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-17211	Arm, Lock	1	
2	DG04811-00120	O Ring	1	
3	DGU3215-17231	Shaft	1	
4	DGU3215-17251	Gear 33	1	
5	DG04811-00150	O Ring	1	
6	DGU3215-17421	Gear 16	1	
7	DGU3215-17431	Spacer	1	
8	DGU3215-17442	Disc, Shift	1	
9	DGU3215-17451	Friction Spring	1	
10	DGU3215-18212	Lever, Guide S, Change	1	
11	DGU3215-18314	Fork	2	
12	DGU3215-18351	Rod, Fork	1	

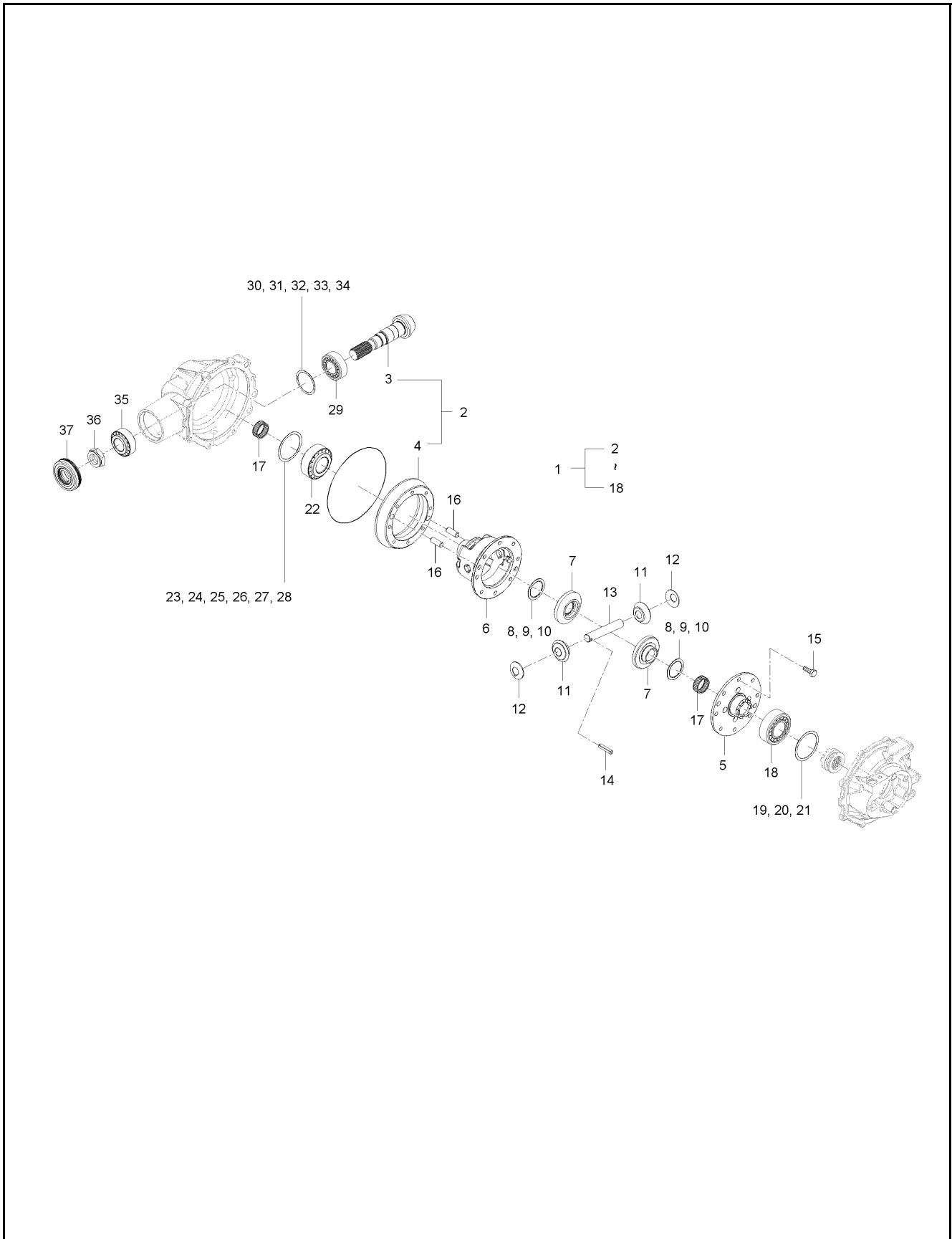
REAR AXLE CASE GROUP



## REAR AXLE CASE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-A3001	Rear Axle Case Group	1	
2	DGU3215-13143	Case, Rear Axle	1	
3	DGU3215-13302	Cover, Rear Axle Case	1	
4	DGU3215-13511	O Ring	1	
5	DG01125-50830	Bolt, Washer	7	
6	DGU3215-16601	Connector, Air Breather	1	
7	DGU3215-16613	Hose, Over Flow	1	
8	DG14911-4275-1	Clip, Tube	1	
9	DG04717-01600	Washer, Seal	2	
10	DG06331-35016	Plug	2	
11	DGU3215-13221	Oil Seal (38*54*9.5)	1	
12	DGU3215-16621	Connector, Air Breather	1	

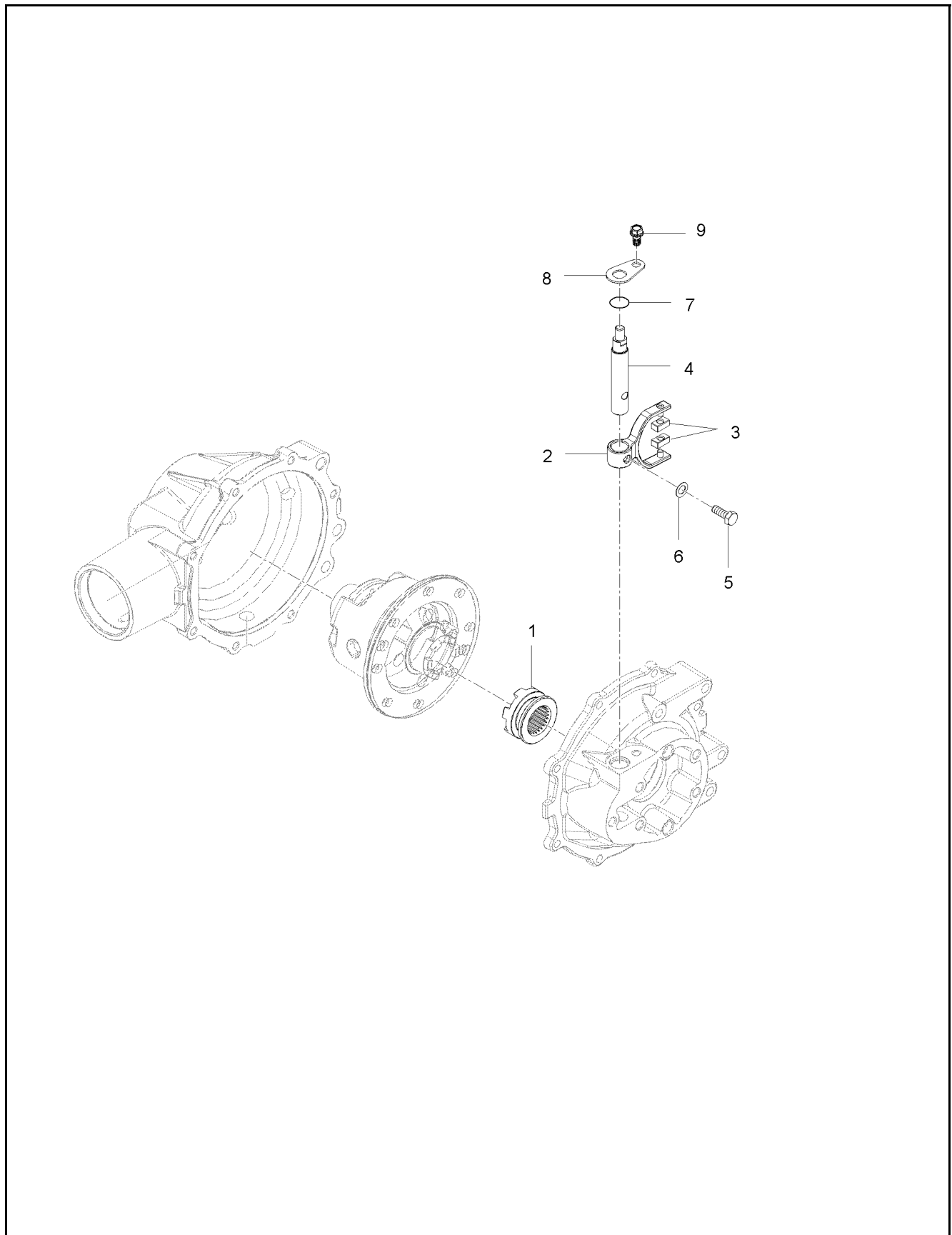
REAR DIFF SYSTEM GROUP



## REAR DIFF SYSTEM GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-14103	Assy Differential	1	
2	DGU3215-14111	Spiral Bevel Gear Assy	1	
3	DGU3215-14211	Pinion, Spiral Bevel	1	
4	DGU3215-14311	Gear 37, Bevel	1	
5	DGU3215-14122	Cover, Differential Case	1	
6	DGU3215-14132	Case, Differential	1	
7	DGU3215-14171	Gear, Diff. Side	2	
8	DG38240-2647-2	Washer, Diff.3	99	
9	DG37300-2648-1	Washer 1, Diff	99	
10	DG37300-2649-1	Washer 2, Diff	99	
11	DGT2240-26354	Pinion, Differential	2	
12	DG31220-2639-2	Washer, Diff Pinion	2	
13	DGU3215-14201	Shaft, Pinion	1	
14	DG05411-00430	Pin, Spring	1	
15	DG37800-4387-1	Bolt	6	
16	DG37300-2817-2	Pin, Parallel	2	
17	DG08812-83520	Bearing, Niddle	2	
18	DGT5210-32010	Bearing, Tape Roller	1	
19	DGT2305-26061	Shim, 0.1	99	
20	DGT2305-26071	Shim, 0.2	99	
21	DGT2305-26081	Shim, 0.4	99	
22	DGT5210-32009	Bearing, Tape Roller	1	
23	DGU3215-14601	Shim, 0.1	99	
24	DGU3215-14611	Shim 0.2	99	
25	DGU3215-14621	Shim, 0.4	99	
26	DGU3215-14631	Shim	99	
27	DGU3215-14641	Shim	99	
28	DGU3215-14651	Shim, 1.2	99	
29	DG38630-4329-2	Bearing, Taper Roller	1	
30	DGT2185-43861	Shim, 0.6	99	
31	DGT2185-43871	Shim, 0.8	99	
32	DGT2185-43881	Shim, 1.0	99	
33	DGT2185-43891	Shim, 1.2	99	
34	DGT2185-43901	Shim, 1.4	99	
35	DG38630-4329-2	Bearing, Taper Roller	1	
36	DGT4810-21621	Nut, 32	1	
37	DGU3215-13211	Oil Seal (30*75*12)	1	

REAR DIFF FORK GROUP

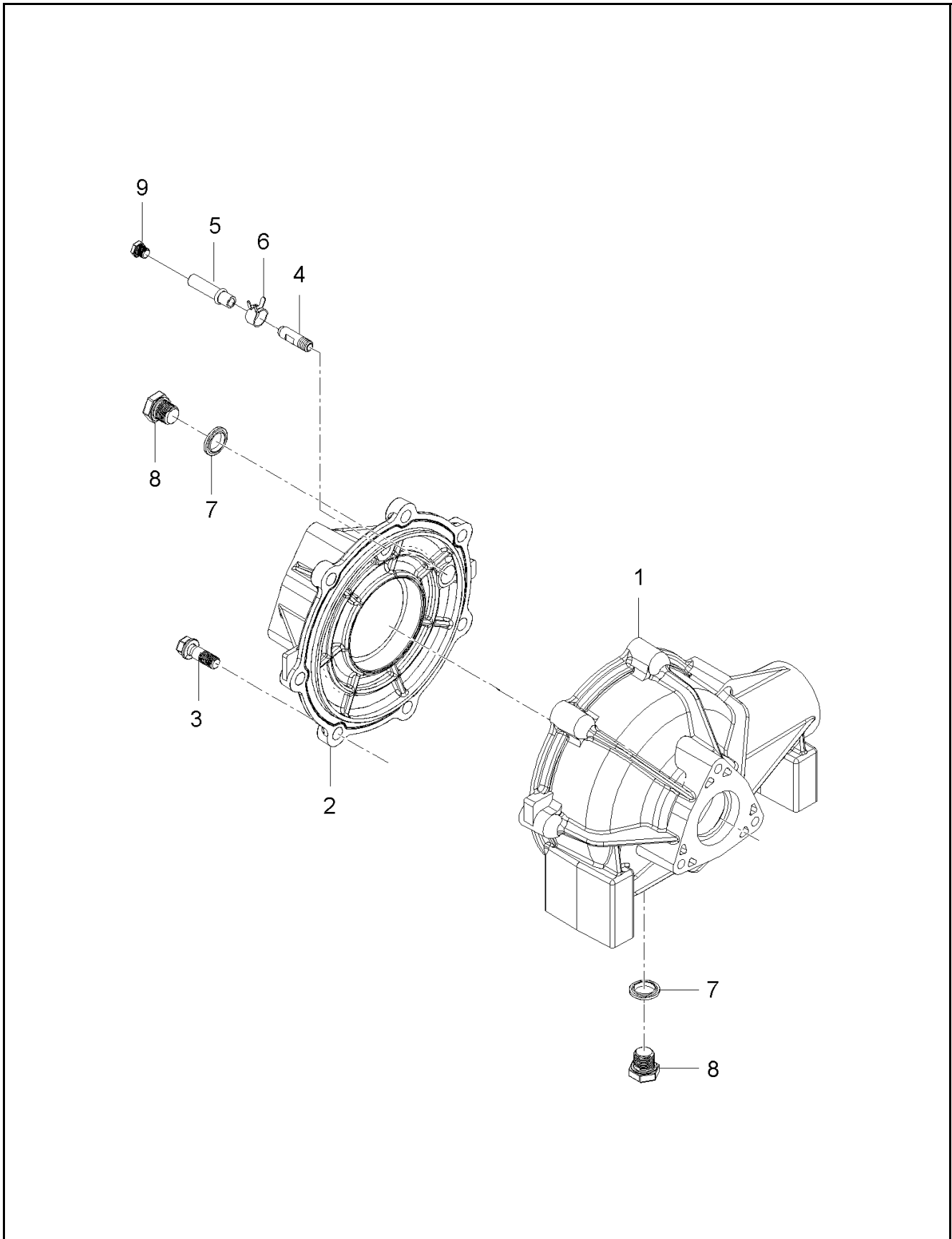




## REAR DIFF FORK GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-14552	Shift, Diff.	1	
2	DGU3215-14561	Fork, Shaft	1	
3	DGU3215-12641	Guide, Shift	2	
4	DGU3215-14571	Arm, Shift (Diff.)	1	
5	DG34220-1451-2	Reamer Bolt	1	
6	DG04111-50080	Washer	1	
7	DG04811-00180	O Ring	1	
8	DGT2305-44281	Plate, Fixed	1	
9	DG01123-50816	Bolt, Washer	1	

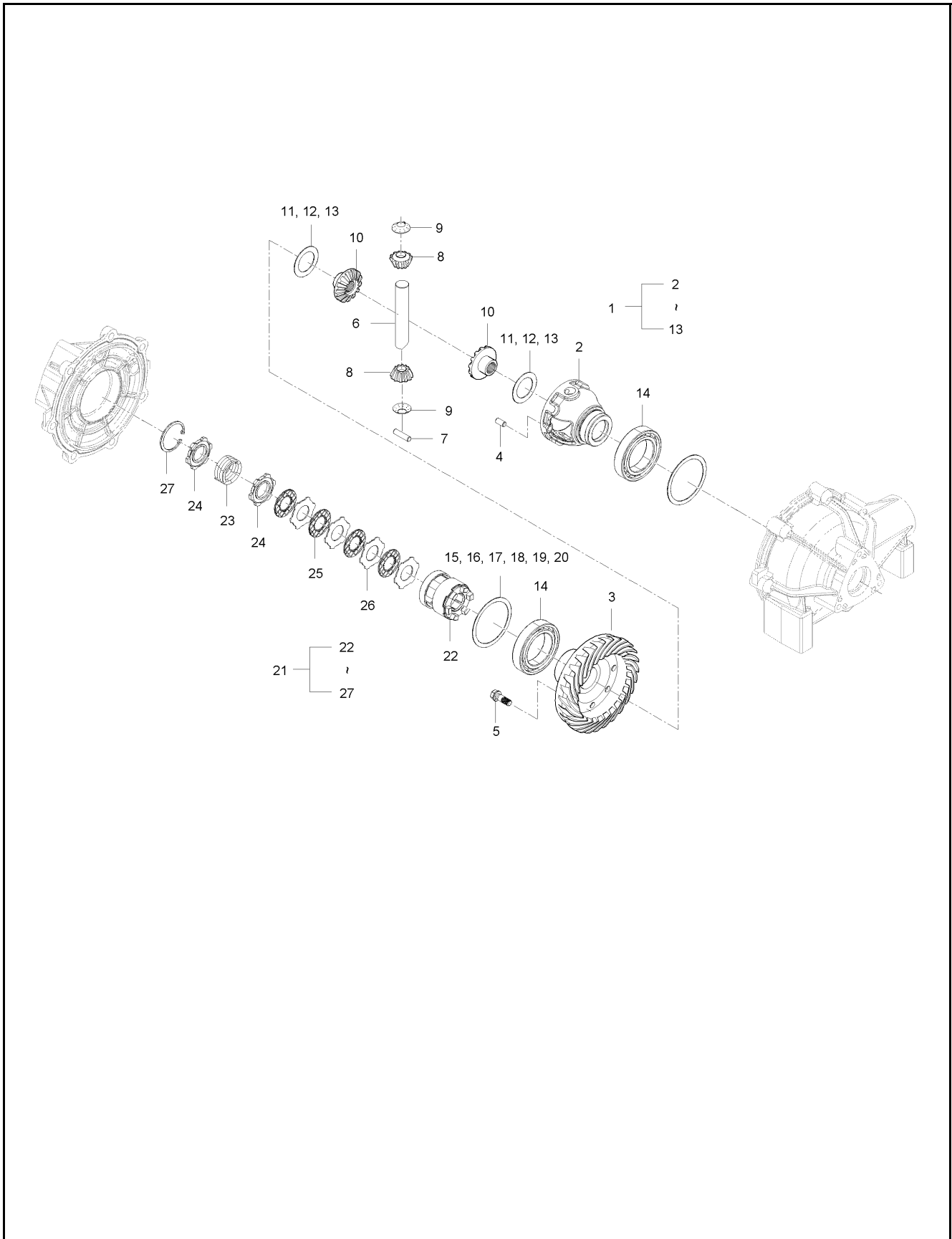
FRONT AXLE CASE GROUP



## FRONT AXLE CASE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-15141	Case, Front Axle	1	
2	DGU3215-15302	Cover, Front Case	1	
3	DG01135-51035	Bolt, Washer	7	
4	DGU3215-16601	Connector, Air Breather	1	
5	DGU3215-16613	Hose, Over Flow	1	
6	DG14911-4275-1	Clip, Tube	1	
7	DG04717-01600	Washer, Seal	2	
8	DG06331-35016	Plug	2	
9	DG01155-51020	Bolt	1	

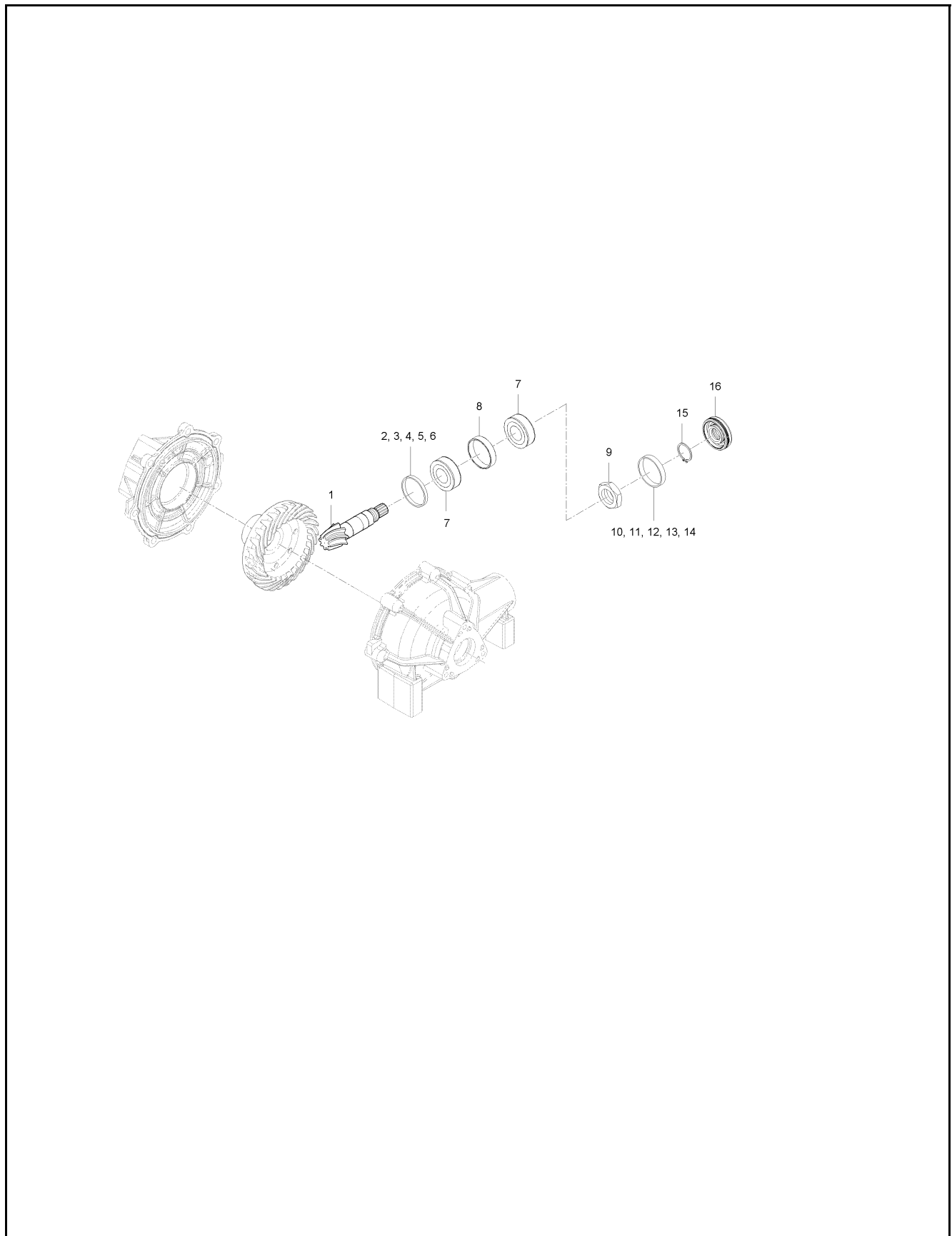
FRONT DIFF SYSTEM GROUP



## FRONT DIFF SYSTEM GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-16302	Diff. Gear Case Assy, FR	1	
2	DGT4620-43122	Case, Differential FR	1	
3	DGU3215-16311	Gear, 34bevel	1	
4	DGT4520-43181	Pin, Parallel	1	
5	DGU3215-16161	Bolt, Ubs	6	
6	DGT4520-43111	Shaft, Differential Pinion	1	
7	DGT4520-43171	Pin, Parallel	1	
8	DGT4682-43132	Pinion, Differential	2	
9	DGT4520-43151	Washer, Diff Pinion	2	
10	DGU3215-16141	Gear, Diff. Side	2	
11	DGT4520-43071	Shim, 0.8	2	
12	DGT4520-43081	Shim, 0.1	2	
13	DGT4520-43091	Shim, 1.2	2	
14	DGT4520-42421	Ball Bearing	2	
15	DGT4520-43011	Shim, 0.1	2	
16	DGT4520-43021	Shim, 0.2	2	
17	DGT4520-43031	Shim, 0.4	2	
18	DGT4520-43041	Shim, 0.8	2	
19	DGT4520-43051	Shim, 0.1	2	
20	DGT4520-43061	Shim, 1.2	2	
21	DGU3215-16501	Clutch, Lsd Assy	1	
22	DGU3215-16511	Body, Clutch	1	
23	DGU3215-16521	Spring Clutch	1	
24	DGU3215-16531	Sheet, Spring (T3.5)	2	
25	DGU3215-16541	Disk, Clutch	4	
26	DGU3215-16551	Plate, Clutch 1.5T	4	
27	DG04611-00450	Snap Ring	1	

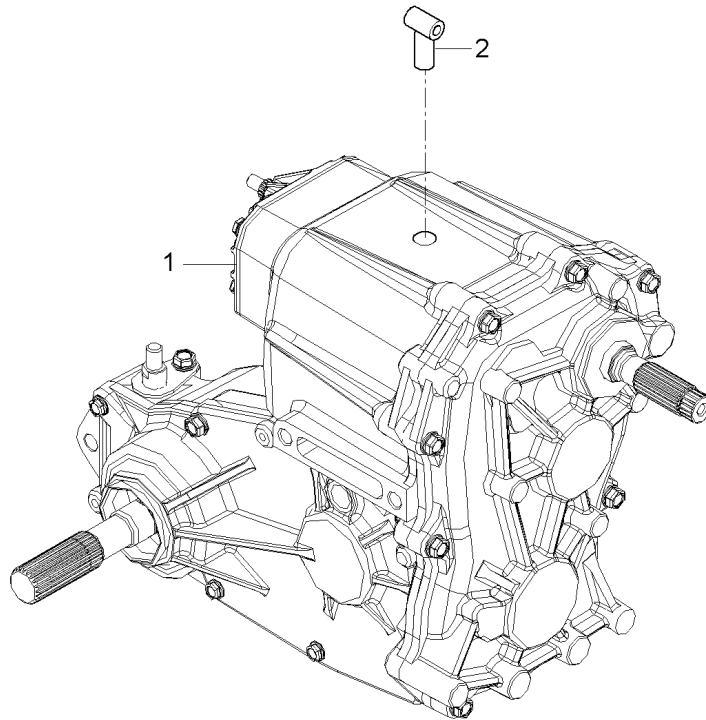
BEVEL PINION SHAFT GROUP



## BEVEL PINION SHAFT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-16211	Bevel Pinion Shaft 8	1	
2	DGT2350-42451	Collar, Axle Adjusting FR	1	
3	DGT2350-42461	Collar, Axle Adjusting FR	1	
4	DGT2350-42471	Collar, Axle Adjusting FR	1	
5	DGT2350-42481	Collar, Axle Adjusting FR	1	
6	DGT2350-42491	Collar, Axle Adjusting FR	1	
7	DG08711-30205	Bearing, Taper Roller	2	
8	DGT2350-42751	Spacer, 1 FR Axle	1	
9	DGT2350-25361	Nut, 24	1	
10	DGT2350-42761	Collar 2, Axle Adjusting FR	1	
11	DGT2350-42771	Collar 2, Axle Adjusting FR	1	
12	DGT2350-42781	Collar 2, Axle Adjusting FR	1	
13	DGT2350-42791	Collar 2, Axle Adjusting FR	1	
14	DGT2350-42801	Collar 2, Axle Adjusting FR	1	
15	DG04611-00520	Snap Ring	1	
16	DG38440-4424-1	Seal, Oil	1	

TRANSMISSION GROUP

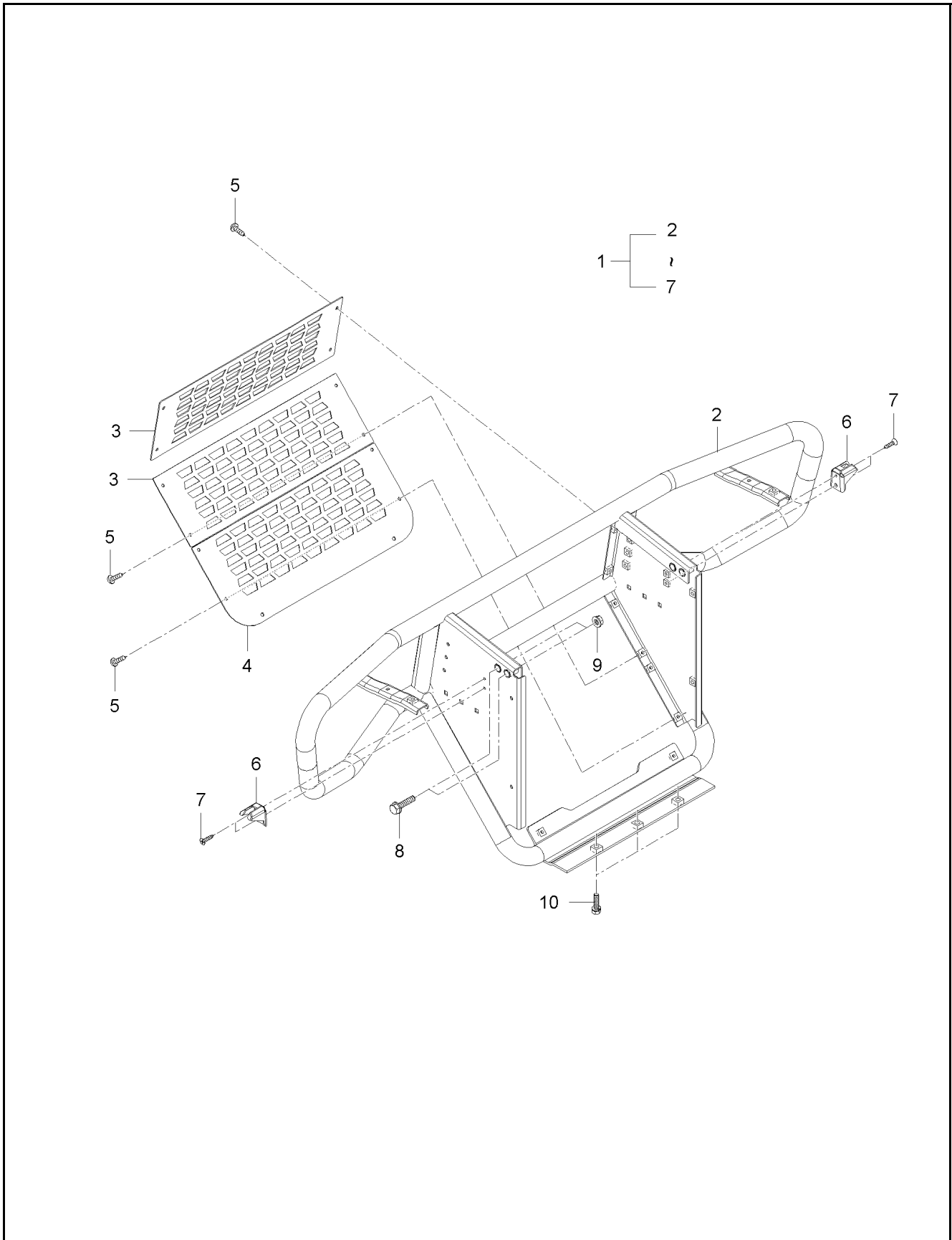




## TRANSMISSION GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-A1001	Transmission Assy	1	
2	DGU3215-16621	Connector, Air Breather	1	

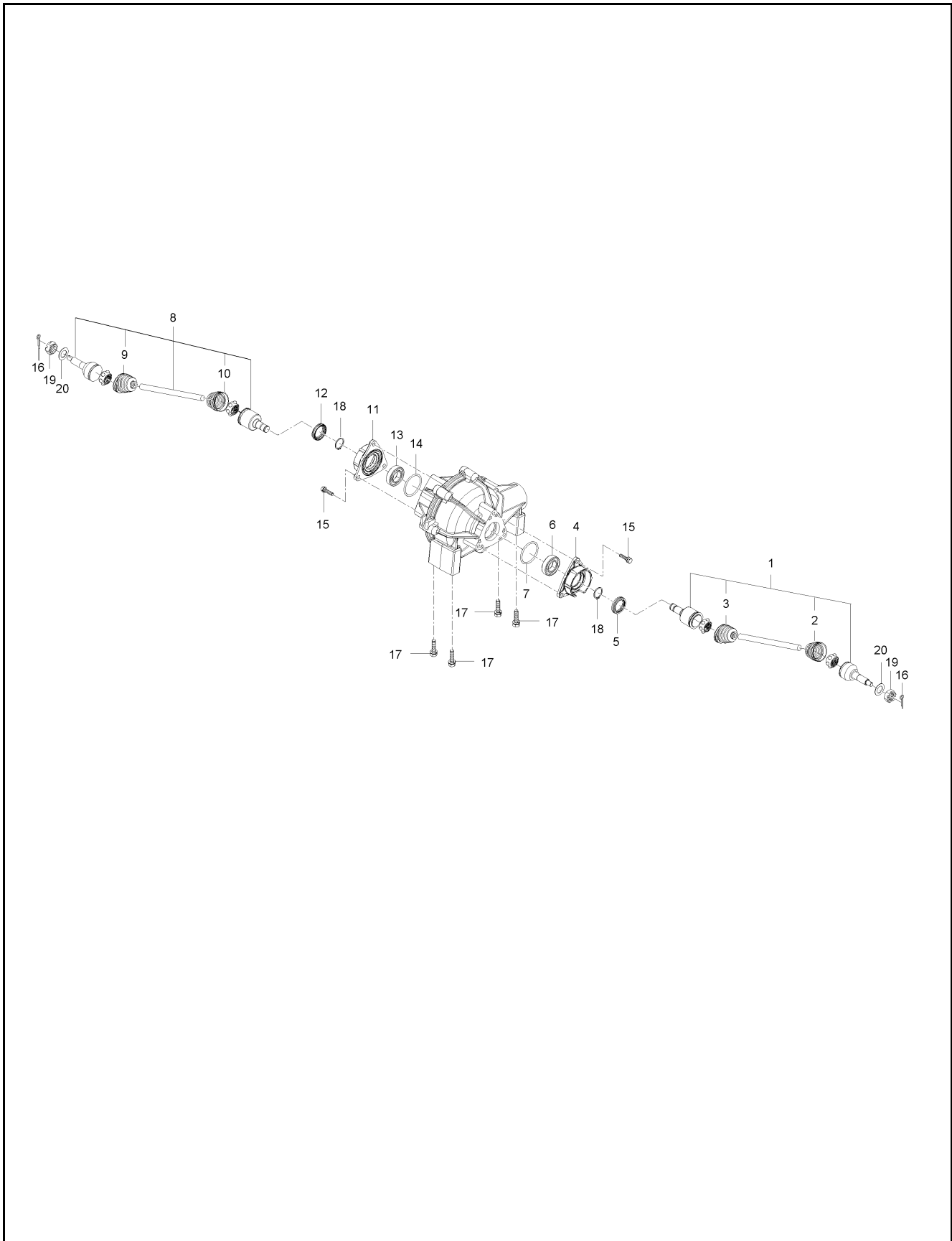
GUARD GROUP



## GUARD GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-36102	Guard Assy	1	
2	DGU3210-36111	Guard Front Assy	1	
3	DGU3210-36311	Plate Front Mesh Upper	2	
4	DGU3210-36351	Plate Front Mesh Lower	1	
5	DG03054-50516B	Bolt	14	
6	DGU3215-26051	Hood Locking Clip	2	
7	DG03054-50412B	Bolt	4	
8	DG01774-51045	Bolt, Flange	4	
9	DG02783-50100	Nut, Flange	4	
10	DG01125-50820	Bolt, Washer	3	

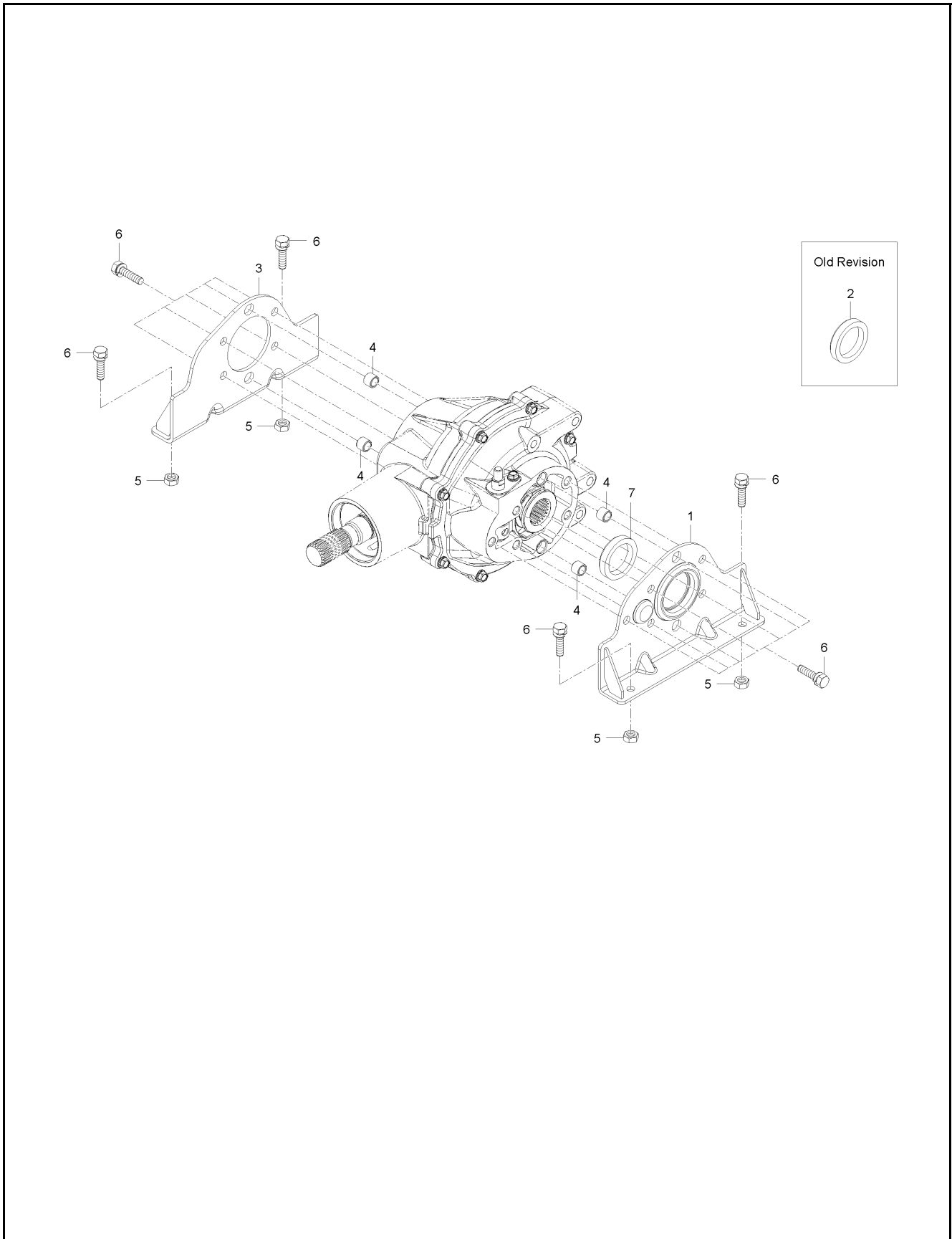
FRONT AXLE DRIVE GROUP



## FRONT AXLE DRIVE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-19003	Front Drive Shaft_LH	1	
2	DGU3210-19041	Holder,bearing	1	
3	DGU3215-16411	Oil Seal (30*40*8)	1	
4	DG08101-06005	Ball Bearing	1	
5	DG04811-50600	O Ring	1	
6	DGU3210-19063	Front Drive Shaft_RH	1	
7	DGU3210-19041	Holder,bearing	1	
8	DGU3215-16411	Oil Seal (30*40*8)	1	
9	DG08101-06005	Ball Bearing	1	
10	DG04811-50600	O Ring	1	
11	DG01125-50820	Bolt, Washer	6	
12	DG05511-50435	Pin, Split	2	
13	DG01135-51025	Bolt, Washer	4	
14	DG04612-00250	Snap Ring	2	
15	DG04013-50180	Washer, Plain	2	
16	DGU3210-19071	Boot Repair Kit-frt I/b (W/ Grease)	2	
17	DGU3210-19081	Boot Repair Kit-frt I/b (W/ Grease)	2	
18	DGU3210-19021	Nut, Castle	2	

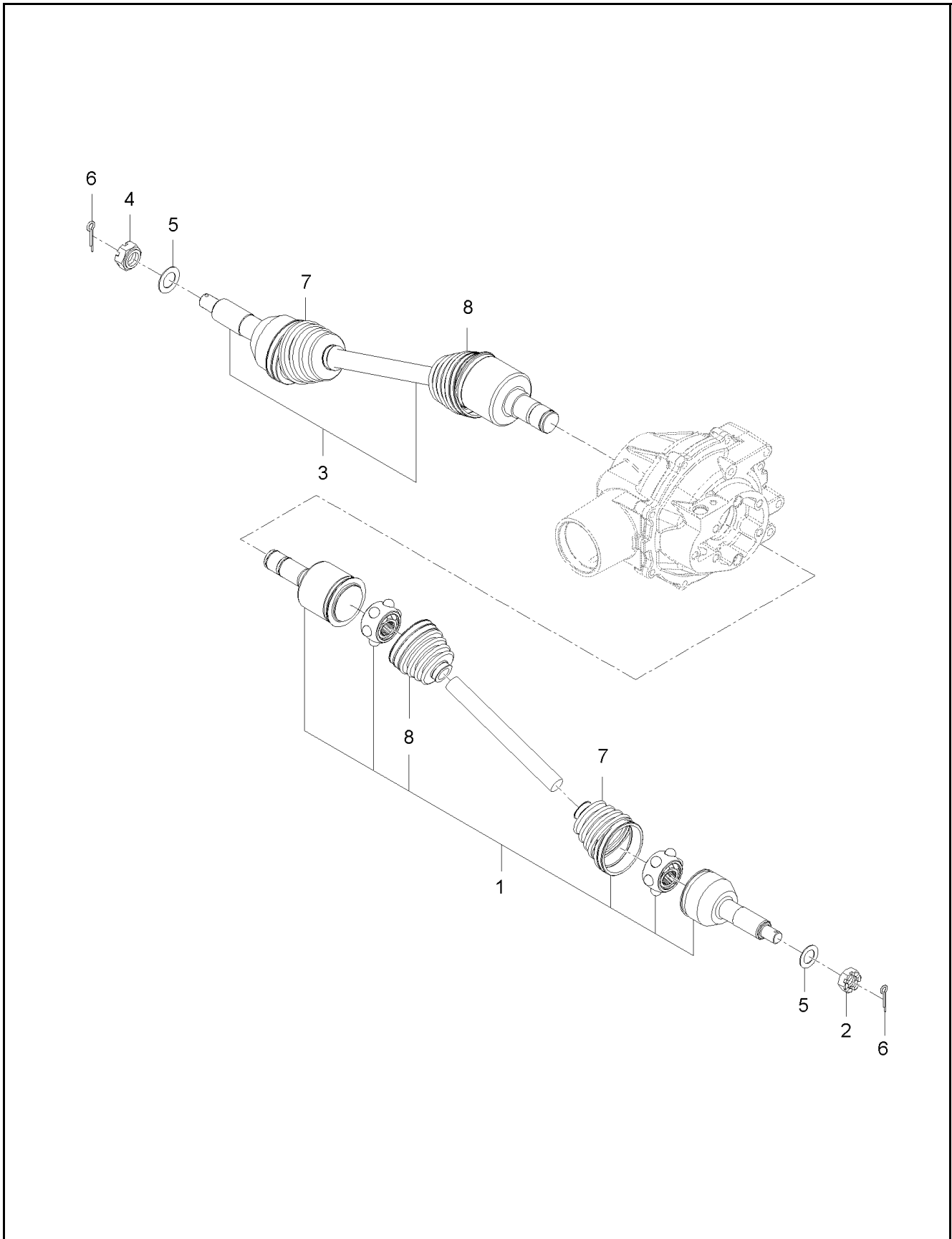
REAR DIFFERENTIAL GROUP



## REAR DIFFERENTIAL GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-19211	Bracket Assy - Rear Diff. LH	1	
2	DGU3215-13221	Oil Seal (38*54*9.5)	1	
3	DGU3210-19271	Bracket Assy - Rear Diff., RH	1	
4	DGU3210-19291	Bushing, Centering	4	
5	DG02771-50100	Nut	4	
6	DG01135-51025	Bolt, Washer	17	
7	DGU3215-13221	Oil Seal (38*54*9.5)	1	

REAR AXLE DRIVE GROUP

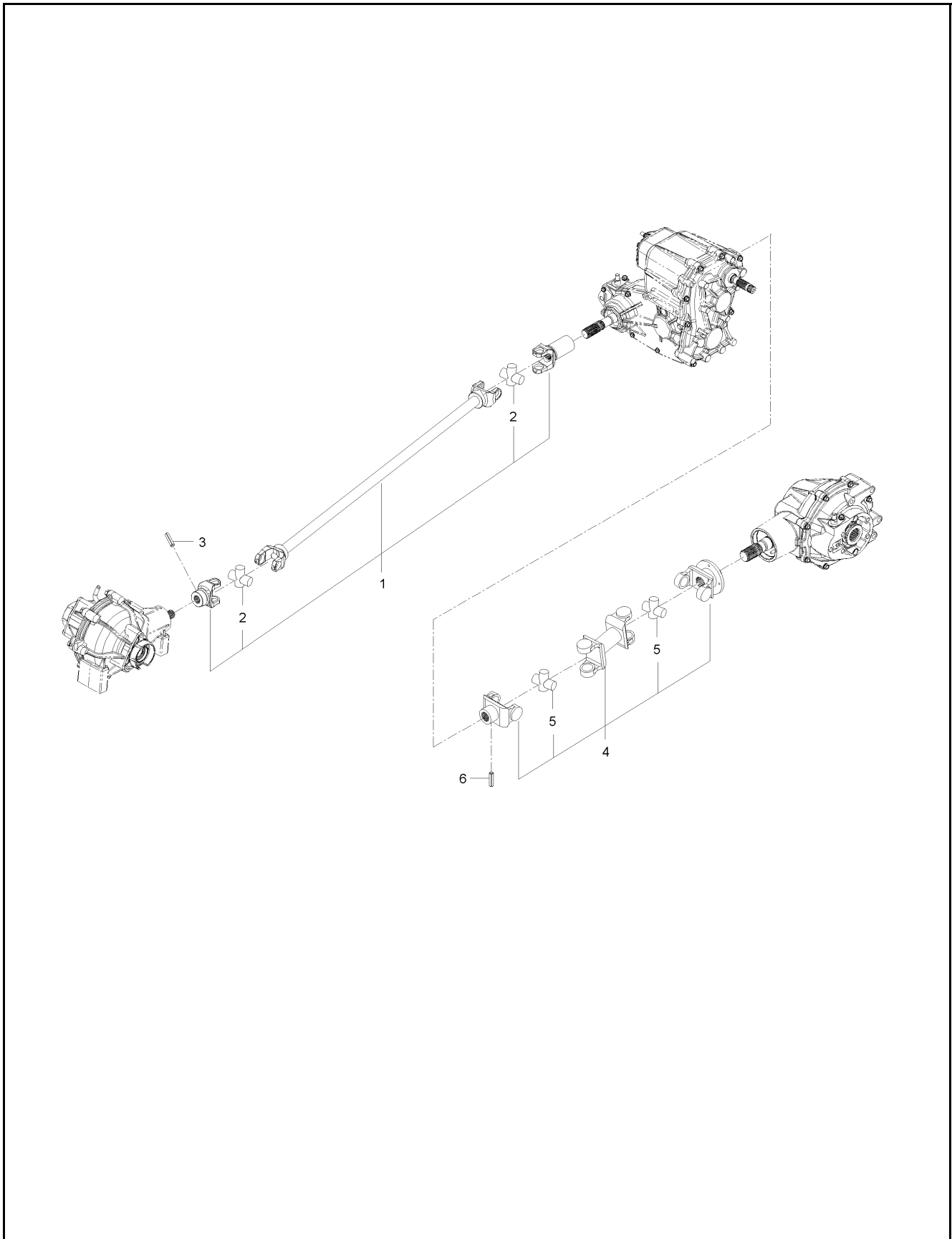




## REAR AXLE DRIVE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-19411	Drive Shaft Assy-RR-LH	1	
2	DGU3210-19421	Nut, Castle	1	
3	DGU3210-19442	Drive Shaft Assy-RR-RH	1	
4	DGU3210-19421	Nut, Castle	1	
5	DGU3210-19461	Washer, Rear Hub	2	
6	DG05511-50435	Pin, Split	2	
7	DGU3210-19471	Boot Repair Kit-frt I/b (W/ Grease)	1	
8	DGU3210-19481	Boot Repair Kit-frt I/b (W/ Grease)	1	

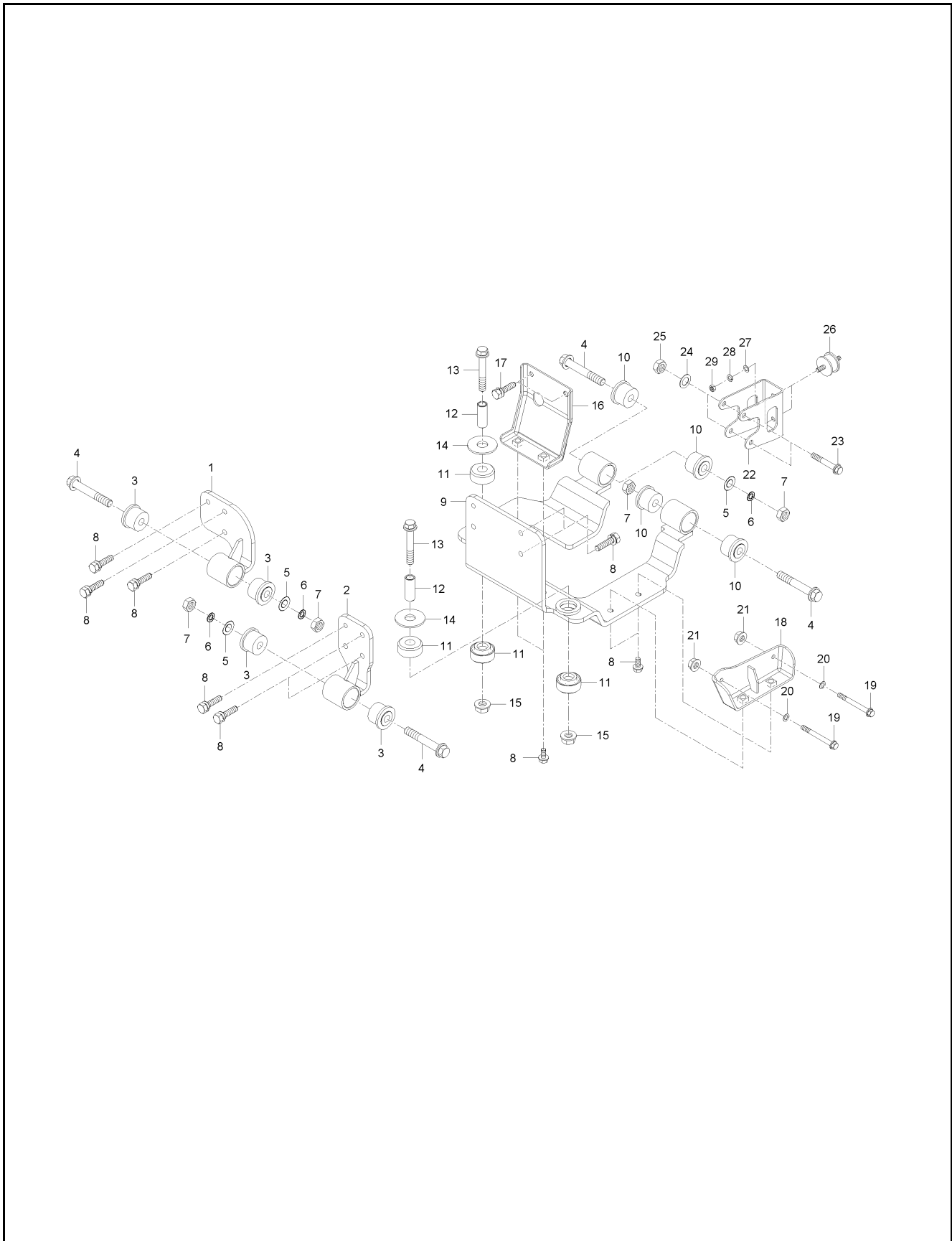
PROPELLER SHAFT GROUP



## PROPELLER SHAFT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-19611	P/shaft Assy - Front	1	
2	DGU3210-19611001	J/brg Assy	2	
3	DG05411-00640	Pin, Spring	1	
4	DGU3210-19681	P/shaft Assy - Rear	1	
5	DGU3210-19681001	J/brg Assy	2	
6	DG05411-00840	Pin, Spring	1	

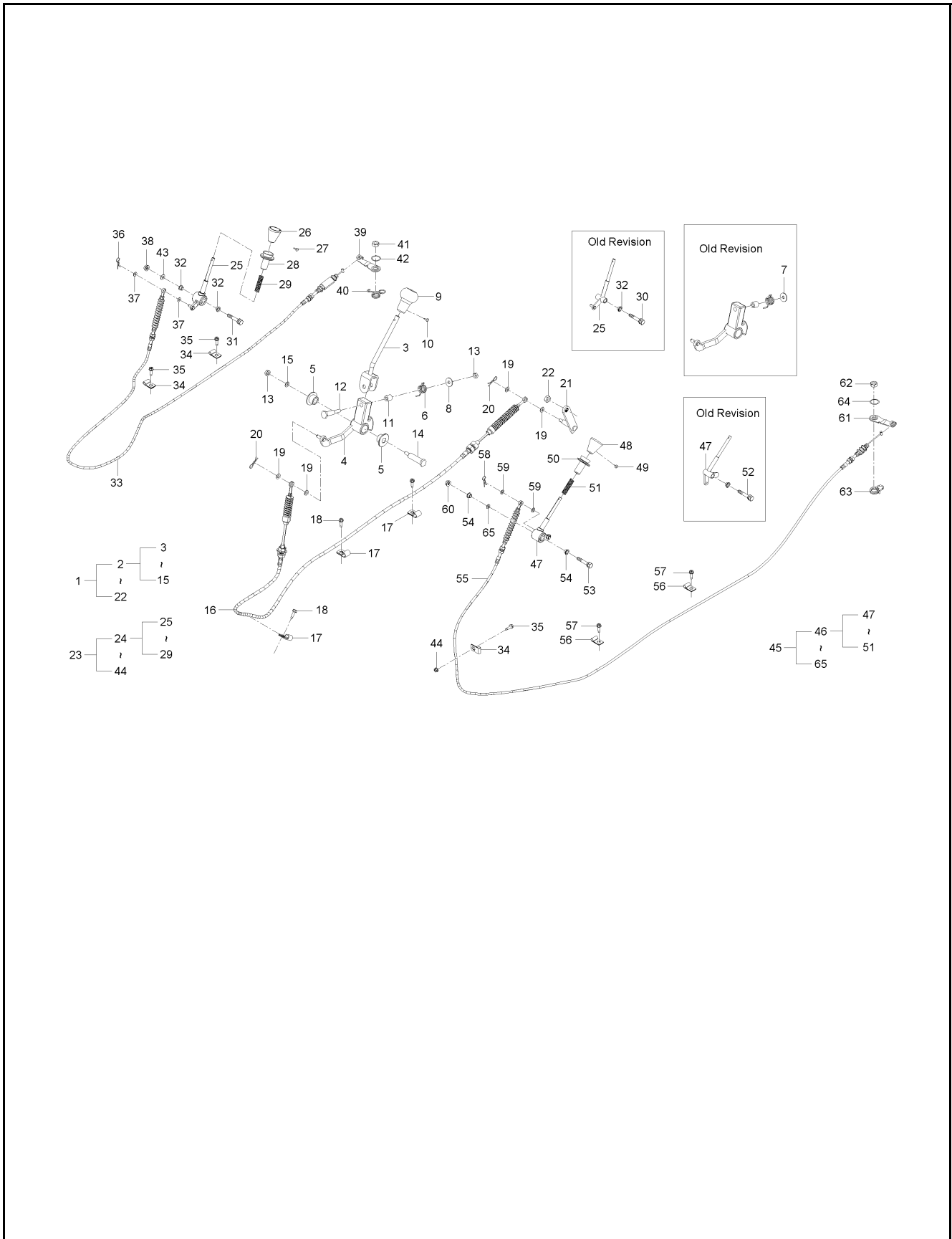
ENGINE MOUNTING GROUP



## ENGINE MOUNTING GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-35611	Bracket Assy-engine Mounting, Fr R	1	
2	DGU3210-35642	Engine Mounting Front(?)	1	
3	DGU3210-35661	Damper-roll Mounting	4	
4	DGU3210-35681	Reamer Bolt, Flange	4	
5	DG04013-50120	Washer, Plain	4	
6	DG04512-50120	Washer, Spring	4	
7	DG02174-50120	Nut	4	
8	DG01135-51030	Bolt, Washer	15	
9	DGU3210-35711	Bracket Assy-engine Mounting, Rear	1	
10	DGU3210-35661	Damper-roll Mounting	4	
11	DGU3210-35731	Damper Assy- Engine Mounting	4	
12	DGU3210-35751	Bushing	2	
13	DG01133-51275	Bolt	2	
14	DGU3210-35771	Washer	2	
15	DG02783-50120	Flange Nut	2	
16	DGU3210-35791	Bracket Assy- Tm Mounting, Front	1	
17	DG01135-51020	Bolt, Washer	2	
18	DGU3210-35811	Bracket - Tm Mounting, Side	1	
19	DG01125-50875	Bolt	2	
20	DG04013-50080	Washer, Plain	2	
21	DG02763-50080	Nut, Flange	2	
22	DGU3210-35851	Bracket - Tm Mounting, Rear	1	
23	DG01133-51075	Bolt, Washer	2	
24	DG04013-50100	Washer, Plain	2	
25	DG02118-50100	Nut	2	
26	DG44366-8221-2	Rubber, Dustproof	2	
27	DG04013-50080	Washer, Plain	4	
28	DG04512-50080	Washer, Spring	4	
29	DG02156-50080	Nut	4	

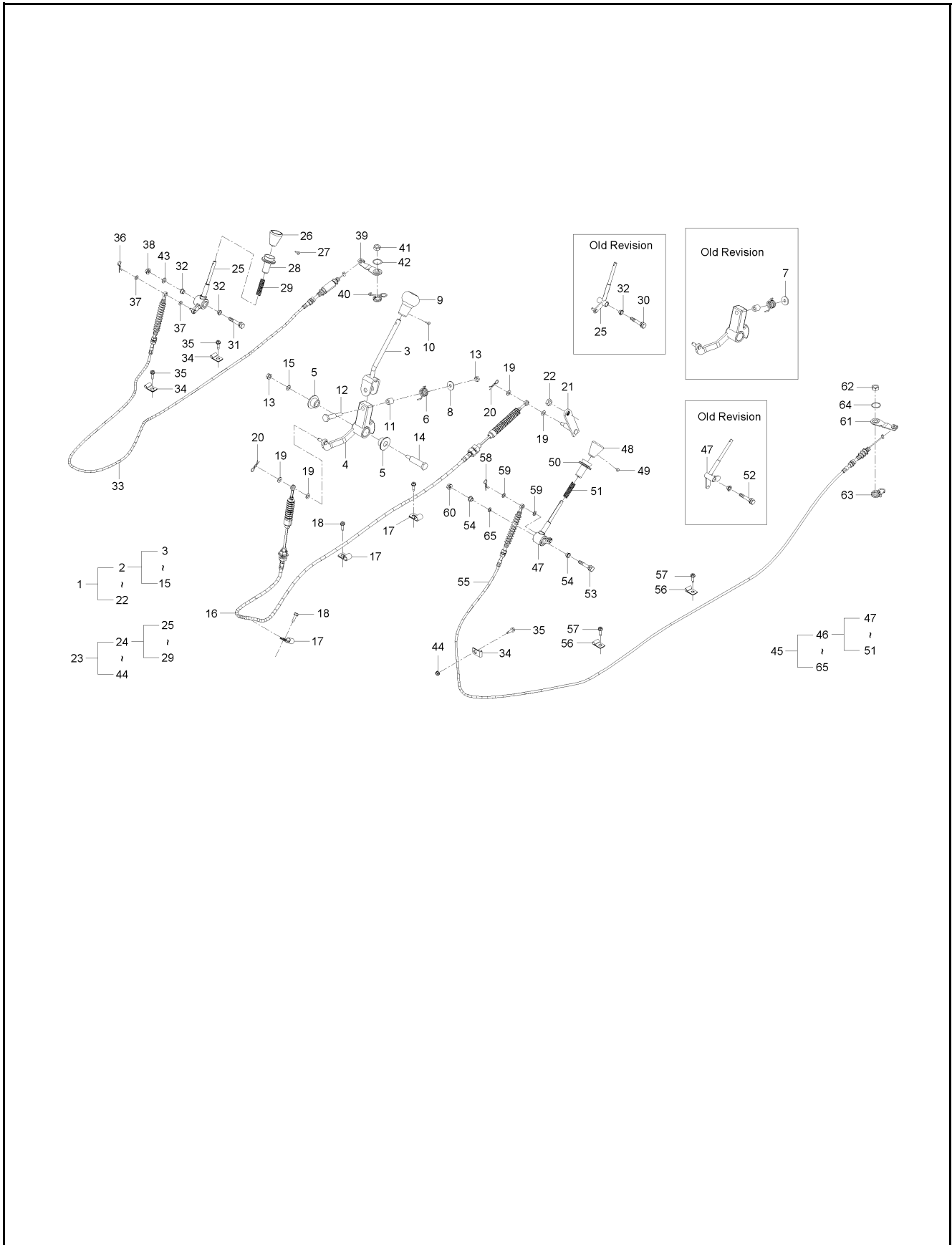
LEVER GROUP



## LEVER GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-64102	Selector Complete Gear	1	
2	DGU3210-64112	Selector Ass'y -gear	1	
3	DGU3210-64131	Lever Assy-selector, Gear	1	
4	DGU3210-64171	Arm Assy-select	1	
5	DGU3210-64191	Bushing-shift Lever	2	
6	DGU3210-64221	Spring-shift Lever Return	1	
7	DGU3210-64241	Washer-shift Lever	1	
8	DG04015-50080	Washer, Plain	1	
9	DGU3210-64261	Knob-selector, Gear	1	
10	DG03054-50516	Screw	1	
11	DGU3210-64281	Spacer-select	1	
12	DGU3210-64311	Bolt-select Bracket	1	
13	DG41011-5151-4	Nut, Remove Check	2	
14	DGU3210-64331	Bolt-shift Bracket	1	
15	DG04012-50080	Washer, Plain	1	
16	DGU3210-64351	Cable Assy -gear Selector	1	
17	DGU3210-64371	Clamp	3	
18	DG01754-50616	Bolt, Flange	3	
19	DG04012-50080	Washer, Plain	4	
20	DG05525-50800	Pin, Snap	2	
21	DGU3210-64391	Shift Lever Assy-gear Selector	1	
22	DG02783-50100	Nut, Flange	1	
23	DGU3210-64402	Selector Complete 4wd	1	
24	DGU3210-64411	Shifter Ass'y-4wd	1	
25	DGU3210-64431	Lever, 4wd	1	
26	DGU3210-64461	Knob-shifter	1	
27	DG03054-50512	Screw	1	
28	DGU3210-64481	Pipe-lock, Lever	1	
29	DGU3210-64491	Spring-rod	1	
30	DG01125-50855	Bolt	1	
31	DG01153-50855	Bolt	1	
32	DGU3210-64511	Bushing	2	
33	DGU3210-64531	Cable Assy -4wd	1	
34	DGU3210-64551	Clamp	3	
35	DG01754-50616	Bolt, Flange	3	
36	DG05525-50600	Pin, Snap	1	
37	DG04013-50060	Washer, Plain	2	
38	DG41011-5151-4	Nut, Remove Check	1	
39	DGU3210-64571	Lever, 4wd	1	
40	DGU3210-64591	Friction Spring	1	
41	DGU3215-50801	Nut, Lock	1	
42	DG04013-50100	Washer, Plain	1	
43	DG04012-50080	Washer, Plain	1	

LEVER GROUP

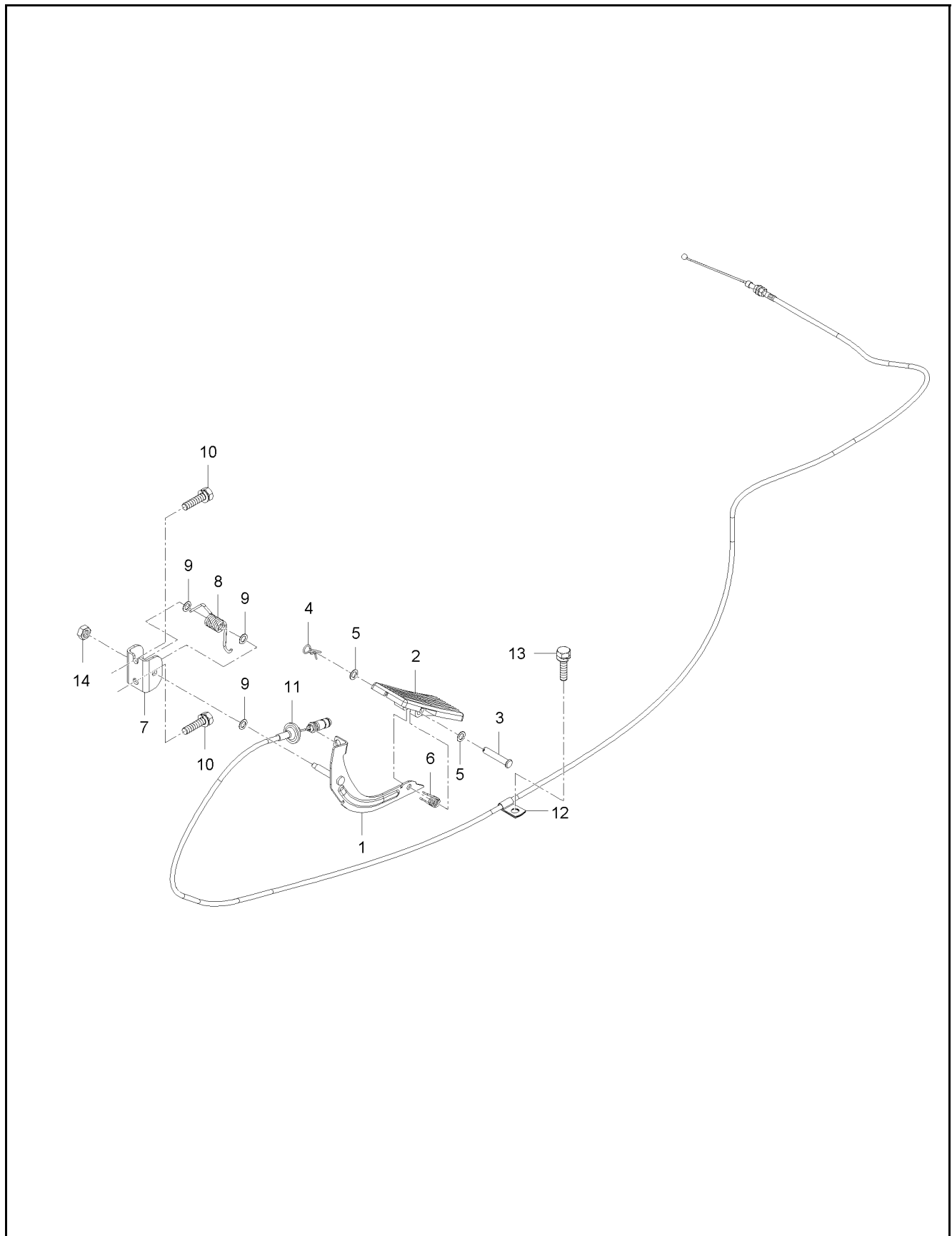




## LEVER GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
44	DG02761-50060	Nut, Flange	1	
45	DGU3210-64602	Selector Complete Diff	1	
46	DGU3210-64611	Shifter Ass'y- Diff. Lock	1	
47	DGU3210-64631	Lever, Diff.	1	
48	DGU3210-64661	Diff. Lock-knob Assy	1	
49	DG03054-50512	Screw	1	
50	DGU3210-64481	Pipe-lock, Lever	1	
51	DGU3210-64491	Spring-rod	1	
52	DG01125-50855	Bolt	1	
53	DG01153-50855	Bolt	1	
54	DGU3210-64511	Bushing	2	
55	DGU3210-64681	Cable Assy -diff. Lock	1	
56	DGU3210-64551	Clamp	2	
57	DG01754-50616	Bolt, Flange	2	
58	DG05525-50600	Pin, Snap	1	
59	DG04013-50060	Washer, Plain	2	
60	DG41011-5151-4	Nut, Remove Check	1	
61	DGU3210-64711	Lever, Diff.	1	
62	DGU3215-50801	Nut, Lock	1	
63	DGU3210-64731	Friction Spring	1	
64	DG04013-50100	Washer, Plain	1	
65	DG04012-50080	Washer, Plain	1	

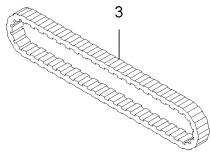
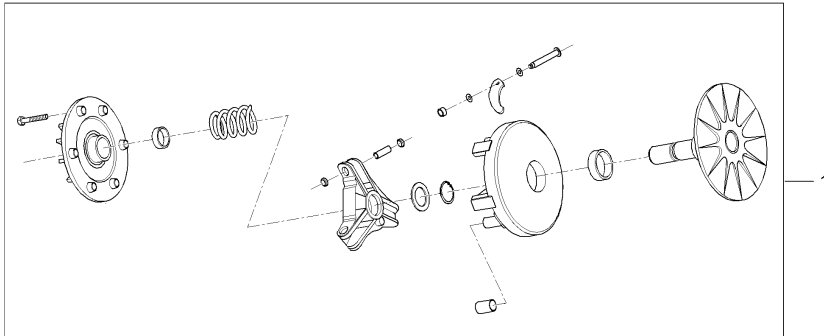
ACCELERATOR PEDAL GROUP



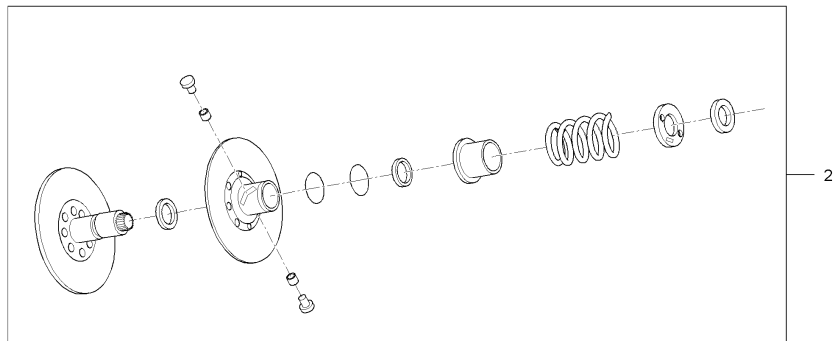
## ACCELERATOR PEDAL GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-64813	Arm Assy - Accel Pedal	1	
2	DGU3210-64851	Foot - Accel Pedal	1	
3	DG05122-50845	Joint Pin	1	
4	DG05525-50800	Pin, Snap	1	
5	DG04012-50080	Washer, Plain	2	
6	DGU3210-64871	Spring - Accel Pedal	1	
7	DGU3210-64911	Brkt - Accel Pedal Mtg.	1	
8	DGU3210-64921	Spring-accelerator	1	
9	DG04012-50080	Washer, Plain	3	
10	DG01754-50820	Flange Bolt	2	
11	DGU3215-74601	Cable Assy, Pedal Accelerator	1	
12	DGU3210-64551	Clamp	1	
13	DG01754-50616	Bolt, Flange	1	
14	DGU3215-96201	Lock Nut	1	

CVT GROUP, DC (STD)



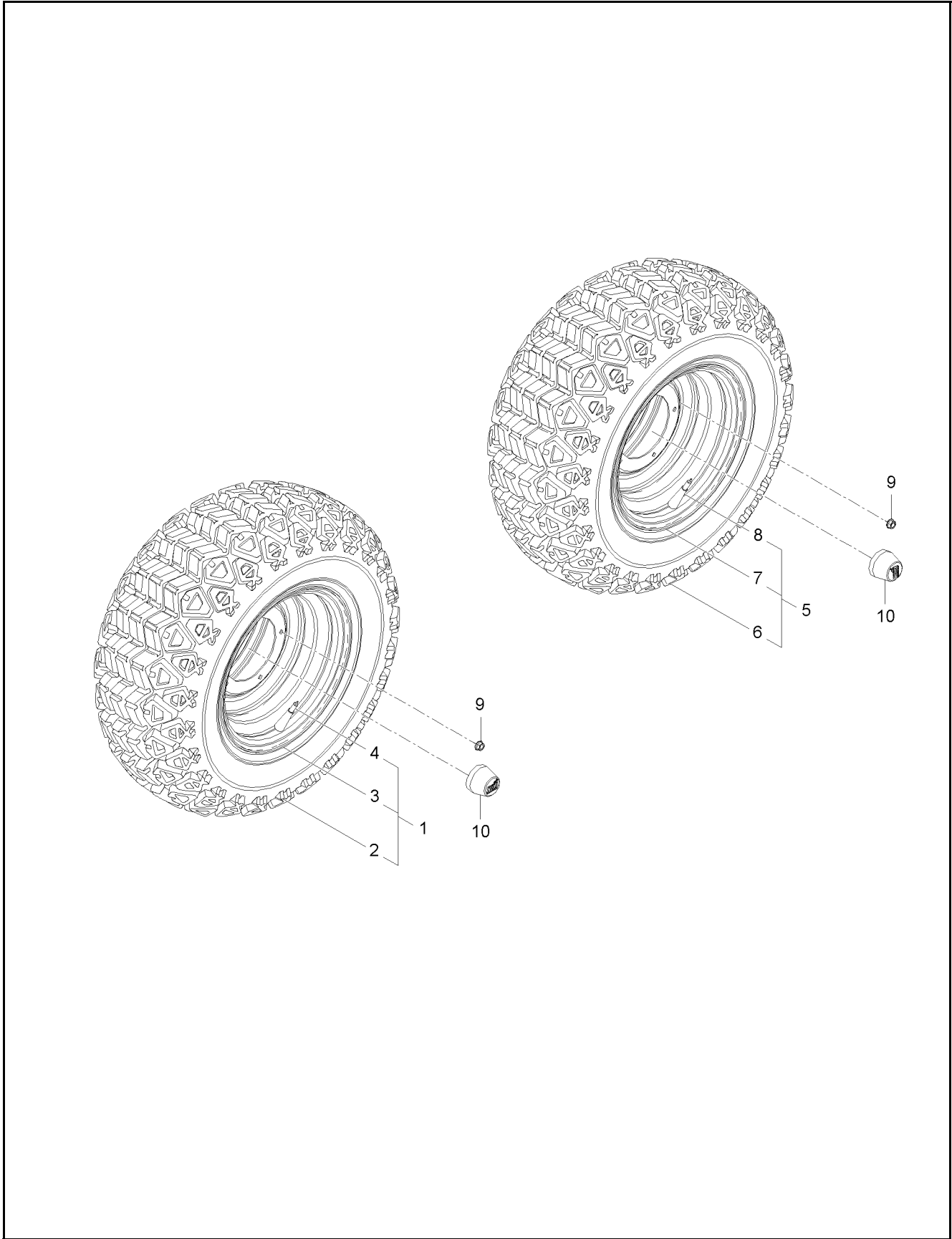
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## CVT GROUP, DC (STD)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-29011	Pulley Ass' Y Drive	1	
2	DGU3210-29021	Pulley Ass' Y Driven	1	
3	DGU3210-29041	Belt, Cvt	1	
4	DGU3210-29071	Wiper Seal	3	

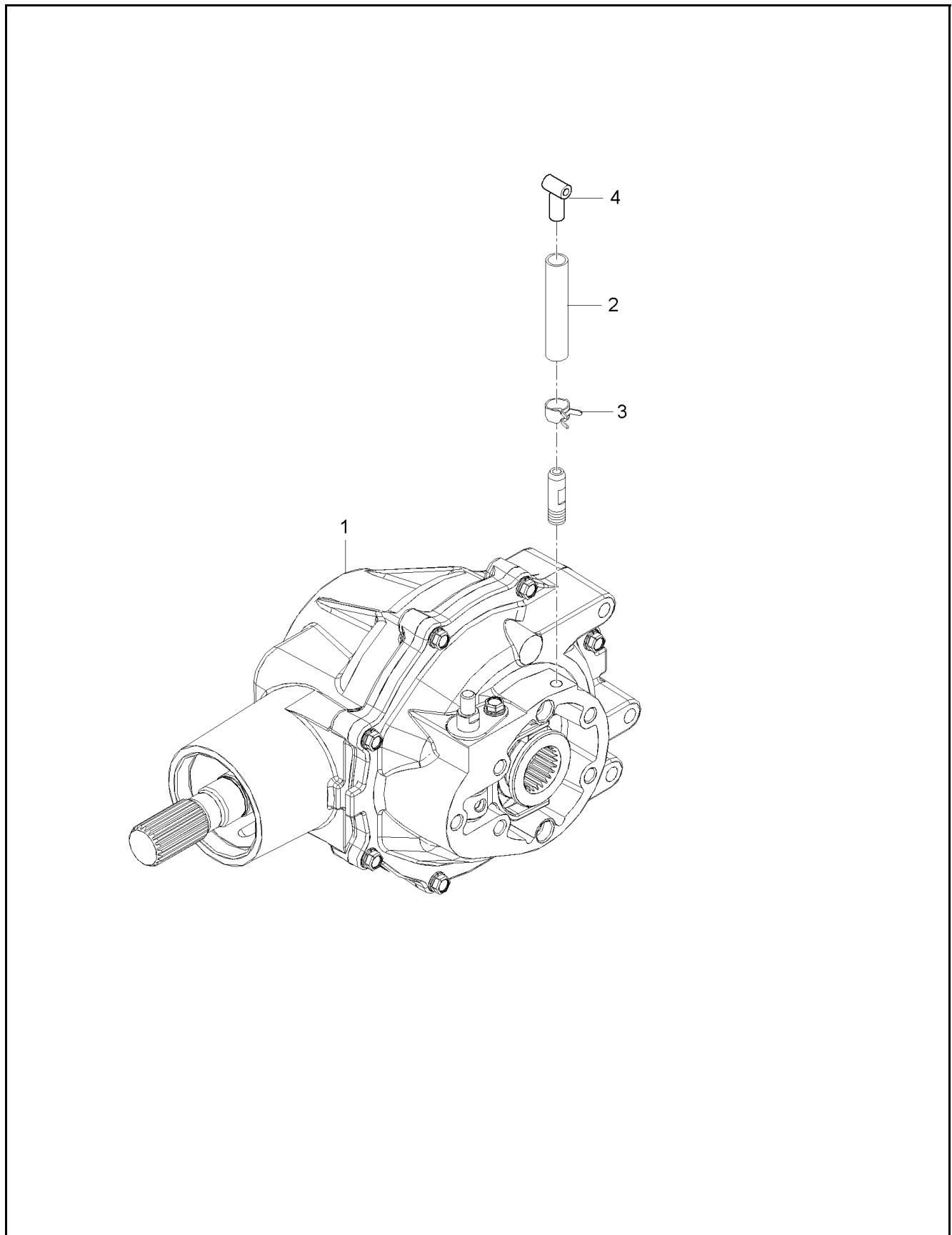
WHEEL & TIRE GROUP (WORK)



## WHEEL &amp; TIRE GROUP (WORK)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-63171	Wheel & Tire-RR	2	
2	DGU3210-63331	Tire-RR (25x11x R12)	1	
3	DGU3210-63221	Wheel-RR	1	
4	DGU3210-63161	Divider.cmp,frow	1	
5	DGU3210-63151	Wheel & Tire-FRT	4	
6	DGU3210-63321	Tire-frt (25x10 R12)	1	
7	DGU3210-63121	Wheel-FRT	1	
8	DGU3210-63161	Divider.cmp,frow	1	
9	DGU3215-50801	Nut, Lock	20	
10	DGU3210-63342	Cap-wheel	4	

REAR DIFFERENTIAL GROUP 2

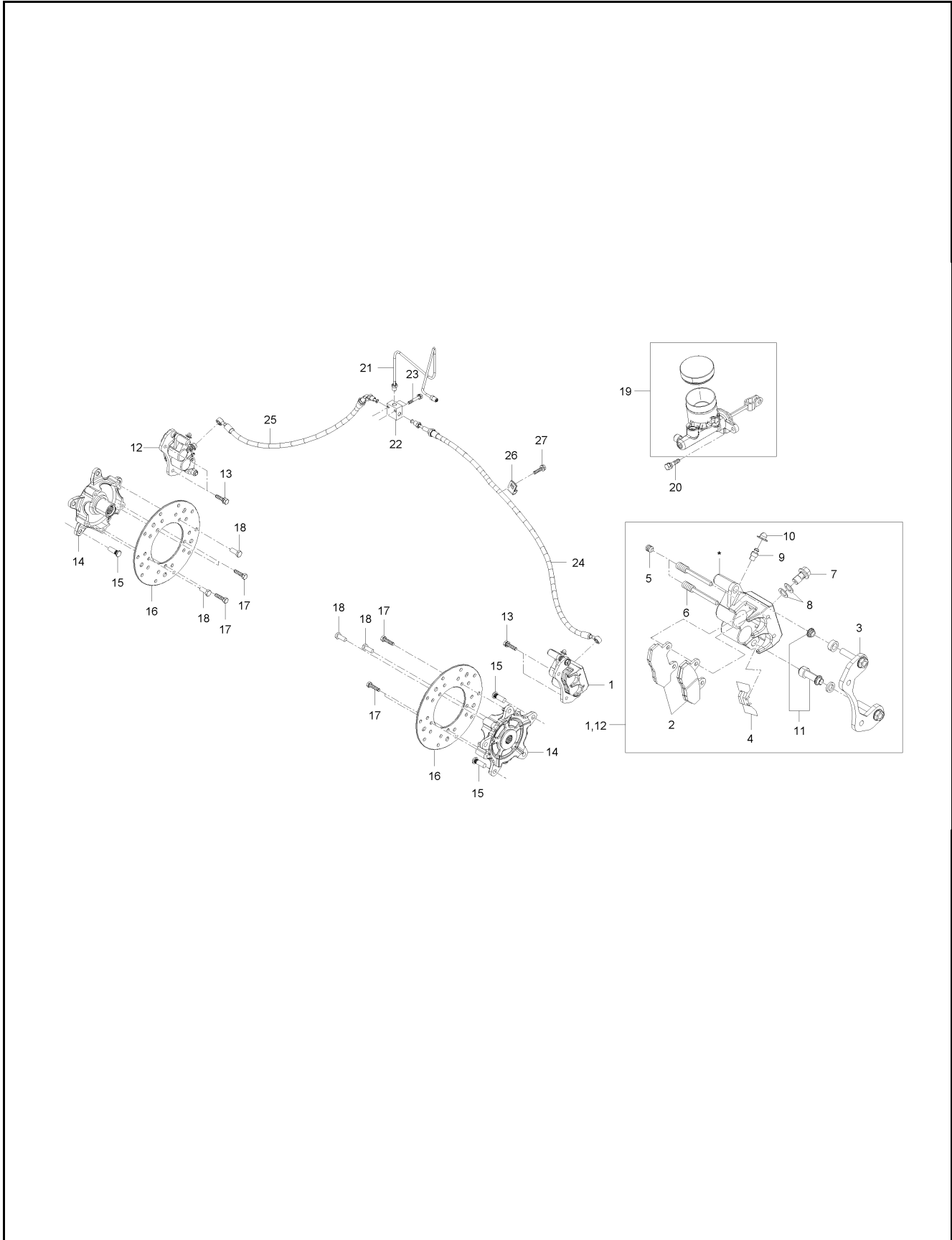




## REAR DIFFERENTIAL GROUP 2

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-A3001	Rear Axle Case Group	1	
2	DGU3215-16613	Hose, Over Flow	1	
3	DG14911-4275-1	Clip, Tube	1	
4	DGU3215-16621	Connector, Air Breather	1	

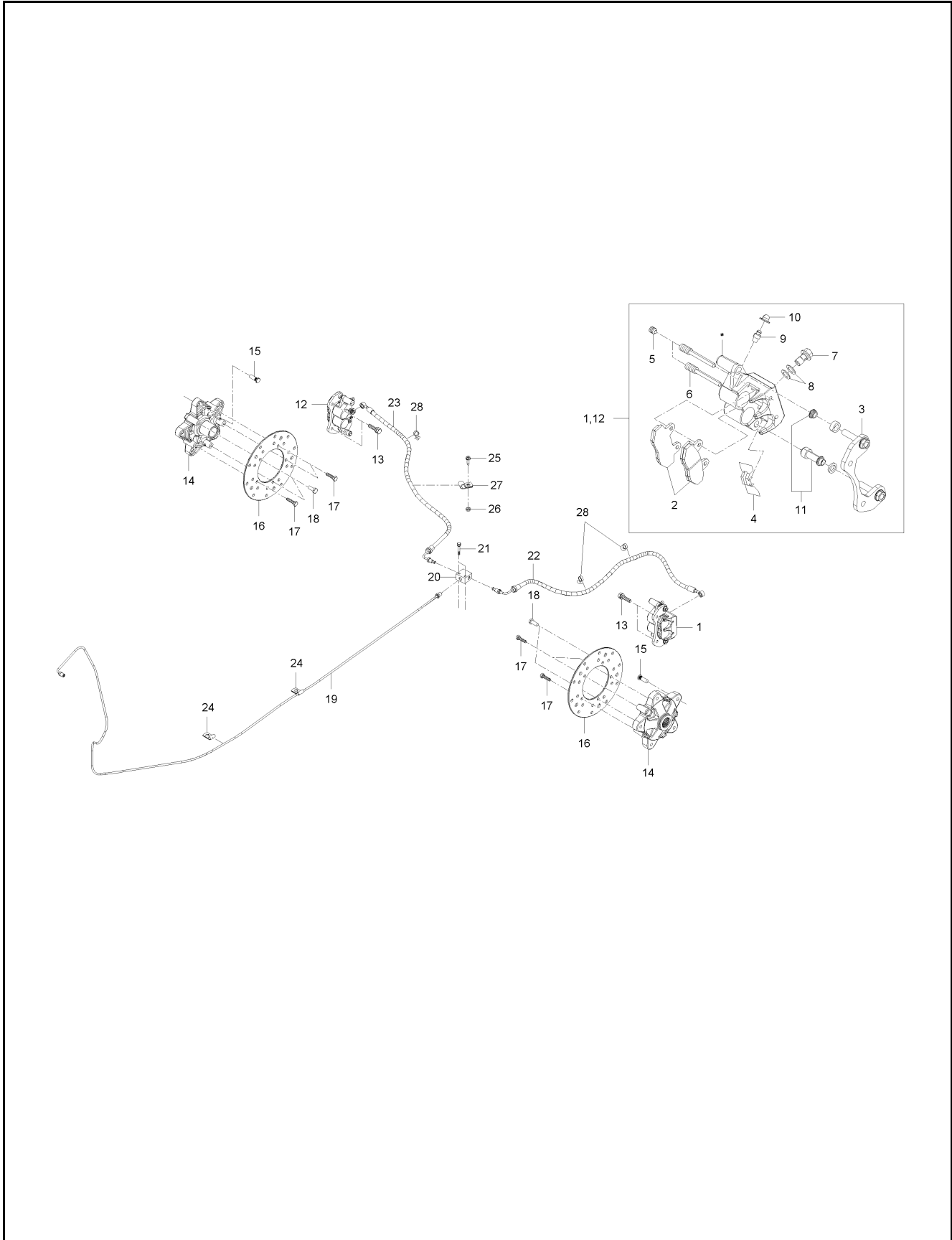
FRONT BREAK GROUP



## FRONT BREAK GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-40001	Caliper Assy, LH	1	
2	DGU3215-40001001	Pad Comp	2	
3	DGU3215-40001002	Carrier Assy Diff	1	
4	DGU3215-40001003	Spring Pad	1	
5	DGU3215-40001004	Bolt	2	
6	DGU3215-40001005	Bolt, Union	1	
7	DGU3215-40001006	Washer	2	
8	DGU3215-40001007	Breather	1	
9	DGU3215-40001008	Cap, Bleeder	1	
10	DGU3215-40001009	Bolt, Holder	2	
11	DGU3215-40001010	Rubber Kit	1	
12	DGU3215-40101	Caliper Assy, RH	1	
13	DG01125-50825	Bolt, Washer	4	
14	DGU3215-41105	Hub Assy, Fr	2	
15	DGU3215-41121	Bolt(M10x1.25), Hub	5	
16	DGU3215-41202	Disc, Brake Frt	2	
17	DG01153-50822	Bolt	6	
18	DGU3215-42021	Reamer Bolt, Hub & Disc Mtg.(M8x1.25)	4	
19	DGU3215-42001	Master Cylinder Assy	1	
20	DG01125-50825	Bolt, Washer	2	
21	DGU3215-43101	Pipe, Frt Brake Assy	1	
22	DGU3215-46201	Fitting Tee	1	
23	DG01025-50635	Bolt	2	
24	DGU3215-43301	Tube, Frt Brake,lh	1	
25	DGU3215-43401	Tube, Frt Brake,rh	1	
26	DGU3210-64371	Clamp	1	
27	DG01754-50616	Bolt, Flange	1	

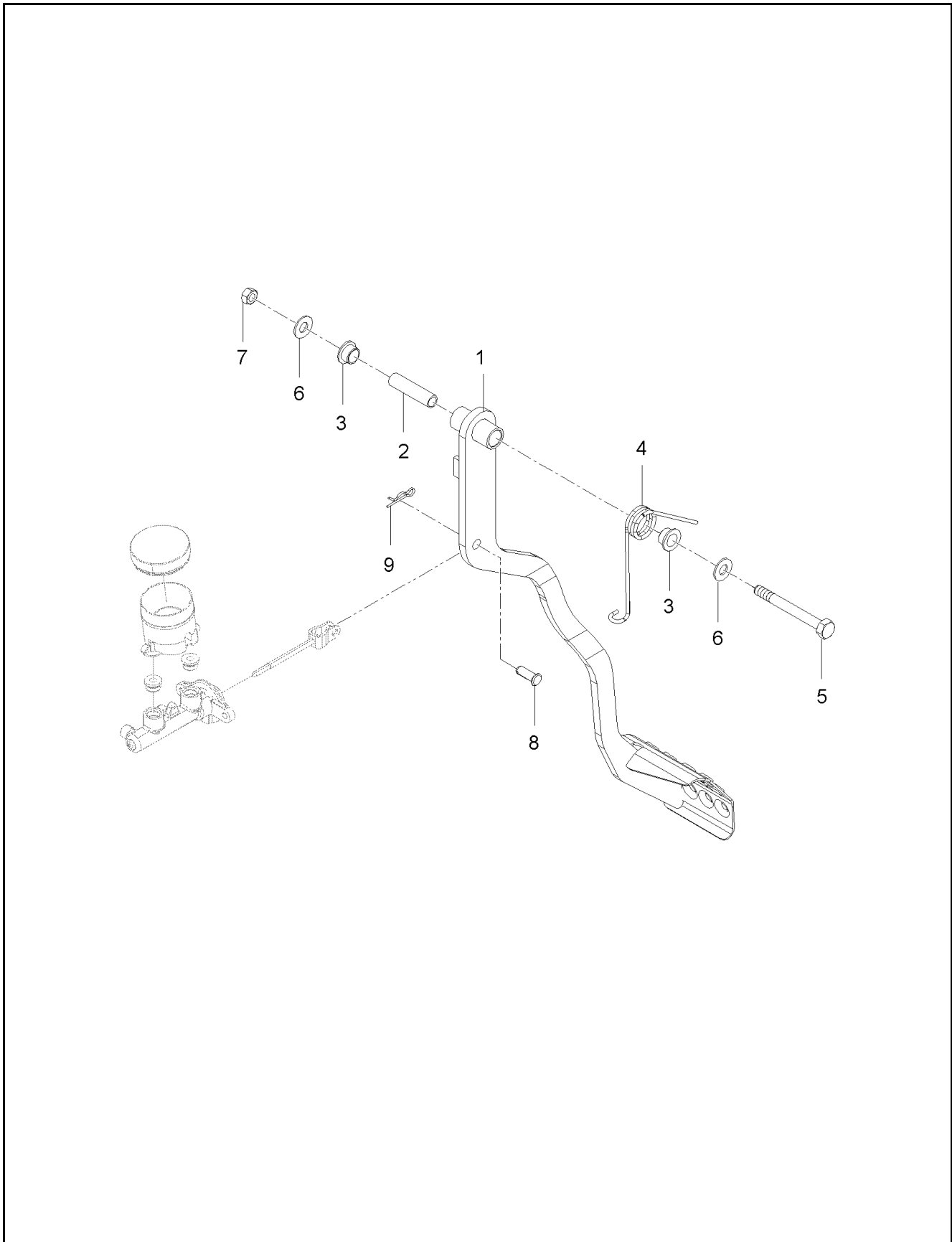
REAR BREAK GROUP



## REAR BREAK GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-40001	Caliper Assy, LH	1	
2	DGU3215-40011	Pad, Brake	1	
3	DGU3215-40001002	Carrier Assy Diff	1	
4	DGU3215-40001003	Spring Pad	1	
5	DGU3215-40001004	Bolt	2	
6	DGU3215-40001005	Bolt, Union	1	
7	DGU3215-40001006	Washer	2	
8	DGU3215-40001007	Breather	1	
9	DGU3215-40001008	Cap, Bleeder	1	
10	DGU3215-40001009	Bolt, Holder	2	
11	DGU3215-40001010	Rubber Kit	1	
12	DGU3215-40101	Caliper Assy, RH	1	
13	DG01123-50825	Bolt, Washer	4	
14	DGU3215-45106	Hub Assy-RR	2	
15	DGU3215-41131	Bolt-hub (M10x1.25)	5	
16	DGU3215-41202	Disc, Brake FRT	2	
17	DG01153-50822	Bolt	6	
18	DGU3215-42021	Reamer Bolt, Hub & Disc Mtg.(M8x1.25)	4	
19	DGU3215-46101	Pipe, Rr Brake	1	
20	DGU3215-46201	Fitting Tee	1	
21	DG01025-50635	Bolt	2	
22	DGU3215-46301	Tube, Rr Brake, LH	1	
23	DGU3215-46402	Tube-rr Braker, LH	1	
24	DGU3210-64551	Clamp	2	
25	DG01754-50616	Bolt, Flange	3	
26	DG02761-50060	Nut, Flange	1	
27	DGU3210-64371	Clamp	2	
28	DGT2198-82551	Band,cord	3	

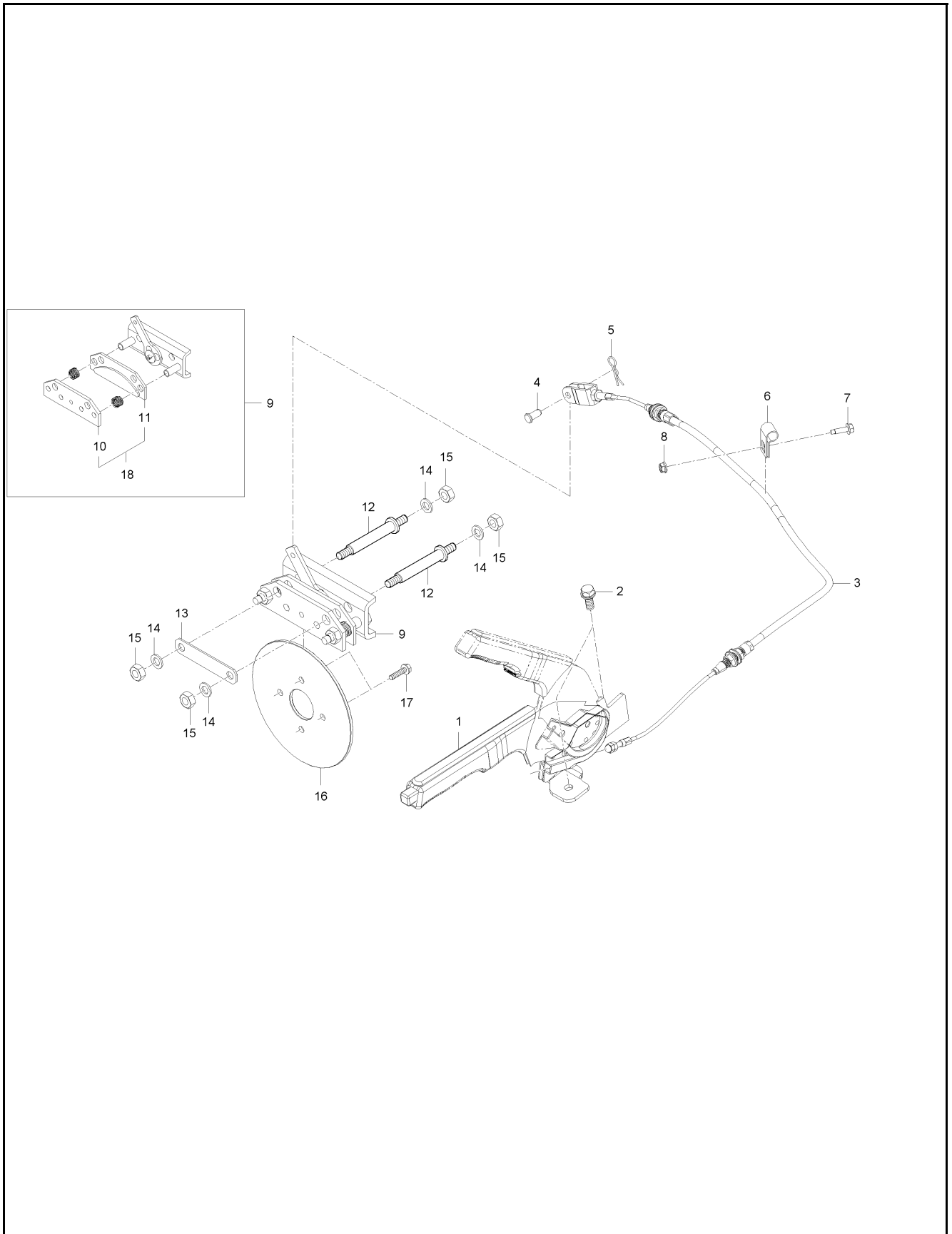
BRAKE PEDAL GROUP



## BRAKE PEDAL GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-47101	Pedal Assy-brake	1	
2	DGU3215-47121	Tube, Brake Pedal Bush	1	
3	DGU3215-47131	Bush, Brake Pedal Pivot	2	
4	DGU3215-42041	Spring, Brake Pedal	1	
5	DG01173-51075	Bolt	1	
6	DG04013-50100	Washer, Plain	2	
7	DG41182-5151-1	Nut, Remove Check	1	
8	DG05122-51022	Joint Pin	1	
9	DG52300-3413-1	Pin, Snap	1	

PARKING BRAKE GROUP

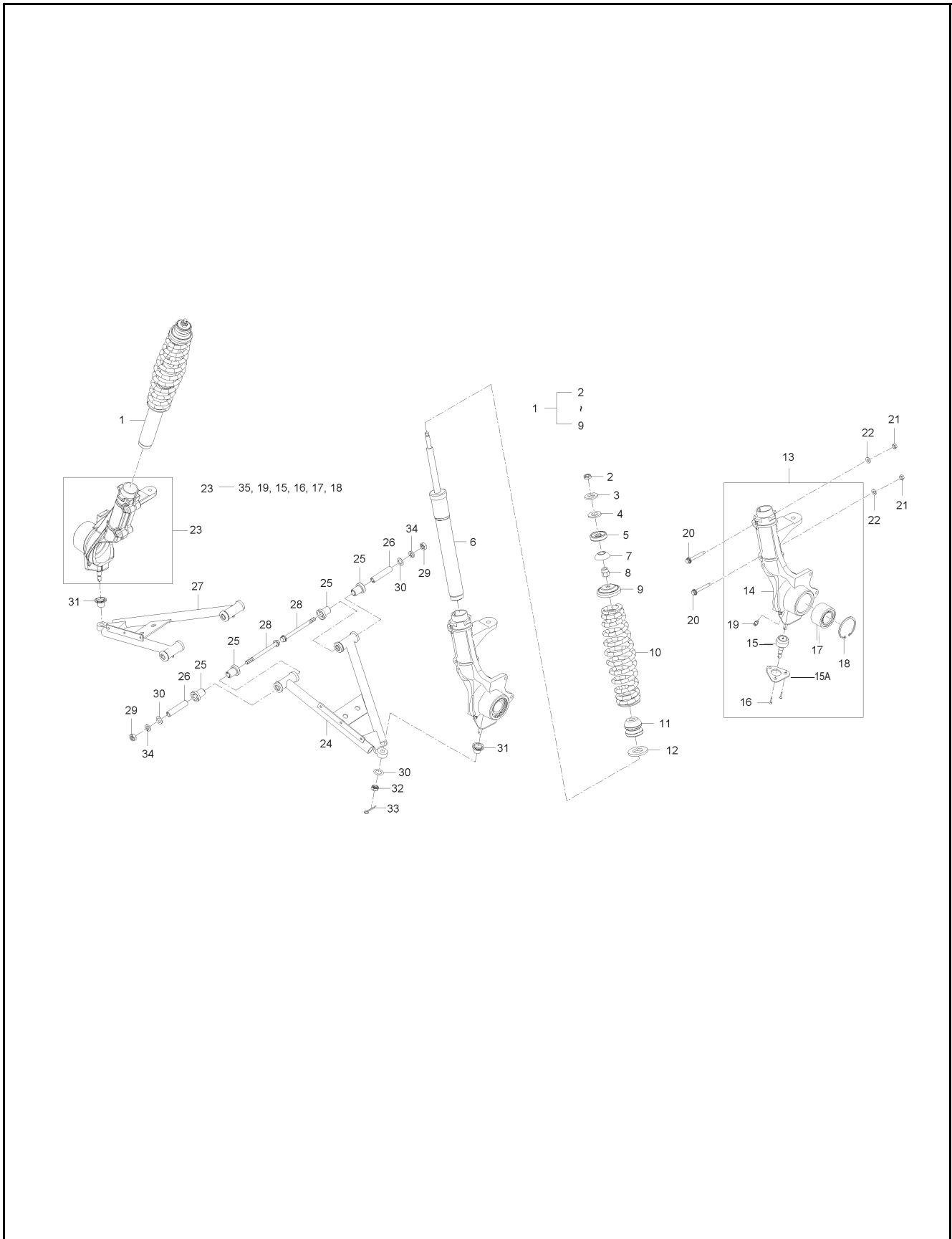




## PARKING BRAKE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGT4815-65511	Parking Brake Assy	1	
2	DG01135-51025	Bolt, Washer	2	
3	DGU3215-49203	Cable Assy-parking	1	
4	DG05122-50818	Joint Pin	1	
5	DG05525-50800	Pin, Snap	1	
6	DGU3210-64371	Clamp	1	
7	DG01754-50616	Bolt, Flange	1	
8	DG02761-50060	Nut, Flange	1	
9	DGU3214-49401	Caliper Assy, Park Brake	1	
10	DGU3215-49403001	Pad Comp A	1	
11	DGU3215-49403002	Pad Comp B	1	
12	DGU3215-49571	Bolt, Guide	2	
13	DGU3215-49581	Mounting Plate	2	
14	DG04011-50100	Washer, Plain	4	
15	DG02118-50100	Nut	4	
16	DGU3215-49502	Disk, Packing Brake	1	
17	DG01754-50816	Bolt, Flange	4	
18	DGU3214-49411	Pad, Parking Brake	1	

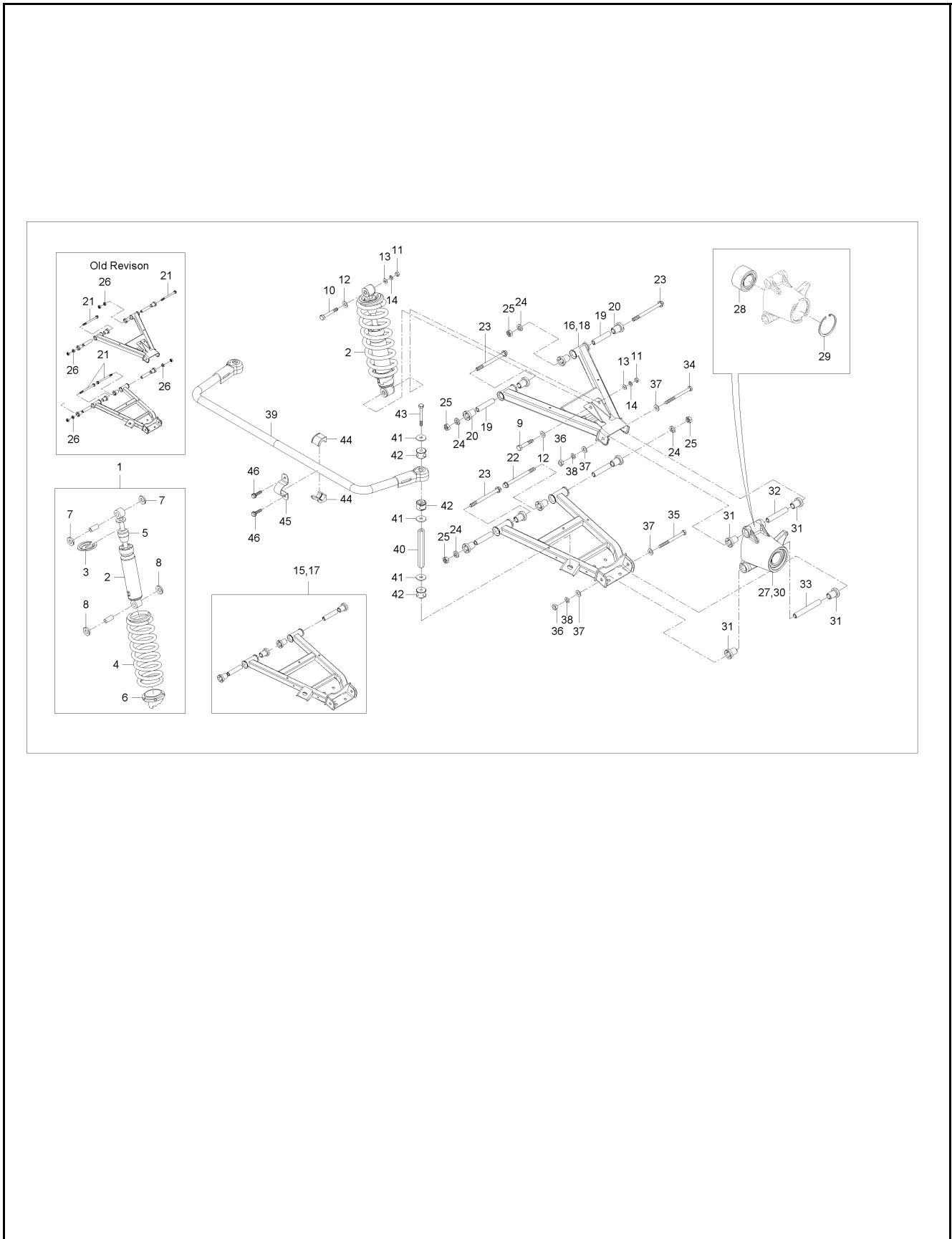
FRONT SUSPENSION GROUP (STD)



## FRONT SUSPENSION GROUP (STD)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-50011	Strut Assy, FRT	1	
2	DGU3215-50171	Nut, Strut Top Mtg	1	
3	DGU3215-50111	Washer	1	
4	DGU3215-50121	Spacer, Rubber	1	
5	DGU3215-50131	Ball, Upr Strut Upr Mtg	1	
6	DGU3215-50101	Shk/abs Assy, FR	1	
7	DGU3215-50141	Ball, Lwr Strut Upr Mtg	1	
8	DGU3215-50151	Collar	1	
9	DGU3215-50211	Sprg Seat, Upr FR	1	
10	DGU3215-50201	Friction Spring	1	
11	DGU3215-50401	Bump, Stopper	1	
12	DGU3215-50221	Sprg Seat, Lwr FR	1	
13	DGU3215-50303	Kunckle Assy-FR-LH	1	
14	DGU3215-50315	Knuckle-LH	1	
15	DGU3215-50321	Ball Joint Assy, FR LWR	1	
15A	3215-50322	Ball Joint Plate	1	
16	DG03016-50620	Bolt	3	
17	DGU3215-50331	Hub Bearing, FR	1	
18	DG04611-00650	Snap Ring	1	
19	DG06613-10675	Grease Nipple	1	
20	DG01125-50860	Bolt, Washer	2	
21	DG02156-50080	Nut	2	
22	DG04013-50080	Washer, Plain	2	
23	DGU3215-51005	Strut Assy-FR-RH-complete	1	
24	DGU3210-52103	Arm-LWR-FR-LH	1	
25	DGU3215-52201	Bushing, Arm	4	
26	DGU3215-52301	Bush	2	
27	DGU3210-52603	Arm-LWR-FR-LH	1	
28	DGU3210-50511	Bolt	4	
29	DG02176-50100	Nut	4	
30	DG04013-50100	Washer, Plain	4	
31	DGU3215-50551	Boot, Ball Joint	2	
32	DG02376-50100	Nut, Castle	2	
33	DG04013-50100	Washer, Plain	2	
34	DG05511-50318	Pin, Split	2	

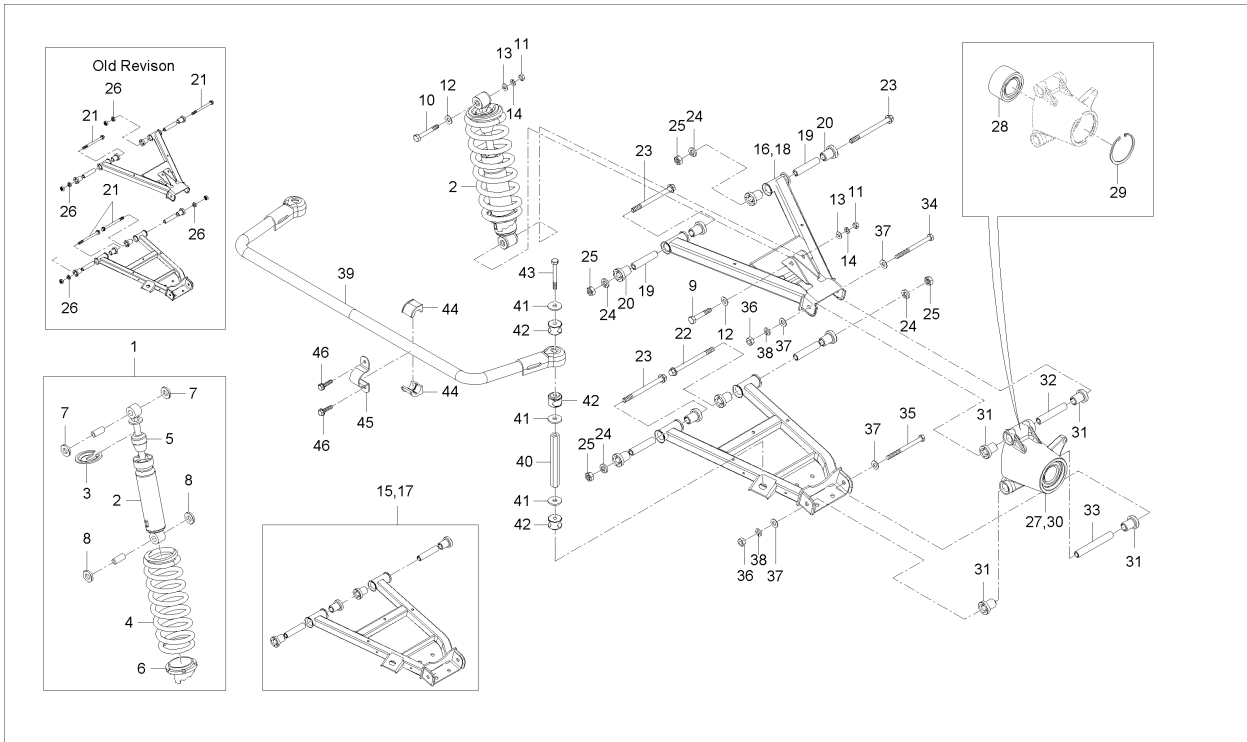
REAR SUSPENSION GROUP (STD)



## REAR SUSPENSION GROUP (STD)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-53003	Strut Assy-rr	2	
2	DGU3215-53102	Strut Assy, Rr	2	
3	DGU3215-53203	Sprg Seat-upr-rr	2	
4	DGU3215-53301	Friction Spring	2	
5	DGU3215-53401	Bump, Stopper	2	
6	DGU3215-53501	Sprg Seat, Lwr Fr	2	
7	DGU3215-53601	Bushing, Rr Shk Abs	2	
8	DGU3215-53701	Bushing, Lwr_rr Shk/abs	2	
9	DGU3215-56651	Reamer Bolt, Sus Lwr, Rear (M8)	2	
10	DGU3215-56631	Reamer Bolt, Sus Upr, Rear (M8)	2	
11	DG02156-50080	Nut	4	
12	DG04013-50100	Washer, Plain	4	
13	DG04013-50080	Washer, Plain	4	
14	DG04512-50080	Washer, Spring	4	
15	DGU3210-55004	Arm Assy 1-lwr-rr-lh	1	
16	DGU3210-55104	Arm Assy-lwr-rr-lh	1	
17	DGU3210-55504	Arm Assy 1-lwr-rr-rh	1	
18	DGU3210-55604	Arm Assy-lwr-rr-rh	1	
19	DGU3215-52201	Bushing, Arm	4	
20	DGU3215-52301	Bush	2	
21	DGU3210-50511	Bolt	8	
22	DGU3215-10031	Bolt	2	
23	DGU3210-50511	Bolt	6	
24	DG04512-50100	Washer, Spring	8	
25	DG02176-50100	Nut	8	
26	DG04013-50100	Washer, Plain	8	
27	DGU3215-56004	Carrier Assy-rr-lh	1	
28	DGU3215-56201	Hub Bearing, Rr	1	
29	DG04611-00750	Snap Ring	1	
30	DGU3215-56504	Carrier Assy-rr-rh	1	
31	DGU3215-52201	Bushing, Arm	4	
32	DGU3215-56301	Tube, Carrier Upr	1	
33	DGU3215-56401	Tube, Carrier Low	1	
34	DGU3215-56681	Bolt, Upr Arm Mtg To Carrier(M10x110)	2	
35	DGU3215-56672	Bolt, Lwr Arm Mtg To Carrier(M10x135)	2	
36	DG02176-50100	Nut	6	
37	DG04013-50100	Washer, Plain	8	
38	DG04512-50100	Washer, Spring	4	
39	DGU3215-57102	Bar, Stabilizer	1	
40	DGU3215-57231	Stab Bar Link	2	
41	DGU3215-57211	Washer, Stab Bar	8	
42	DGU3215-57221	Bush, Stab Bar	8	
43	DG01176-51070	Bolt	4	

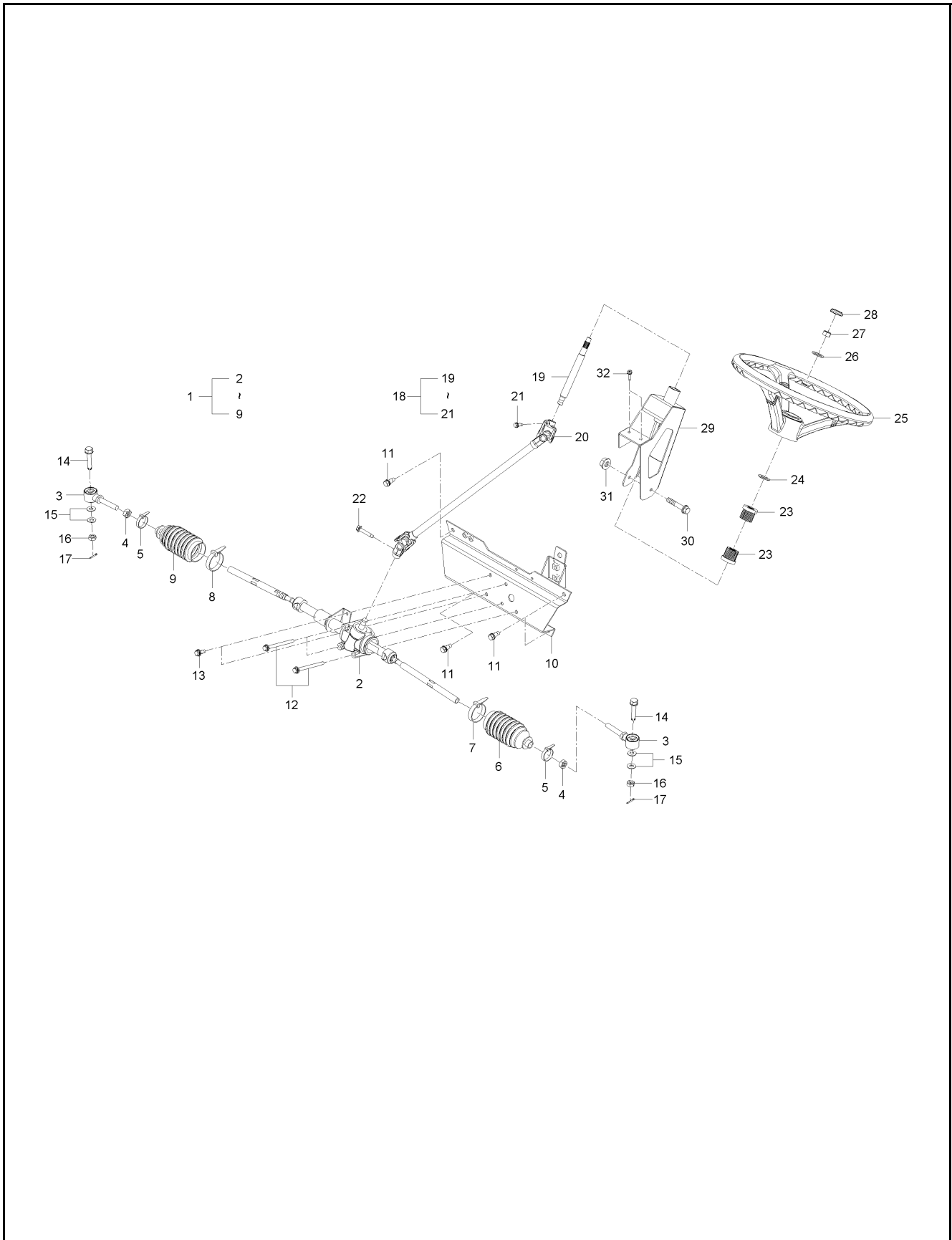
REAR SUSPENSION GROUP (STD)



## REAR SUSPENSION GROUP (STD)

ITEM	PART NO.	DESCRIPTION	QTY	
44	DGU3215-57301	Bushing, Stab Bar Mtg.	4	
45	DGU3215-57401	Clamp, Stab Bar Mtg.	2	
46	DG01125-50820	Bolt, Washer	4	

STEERING GROUP

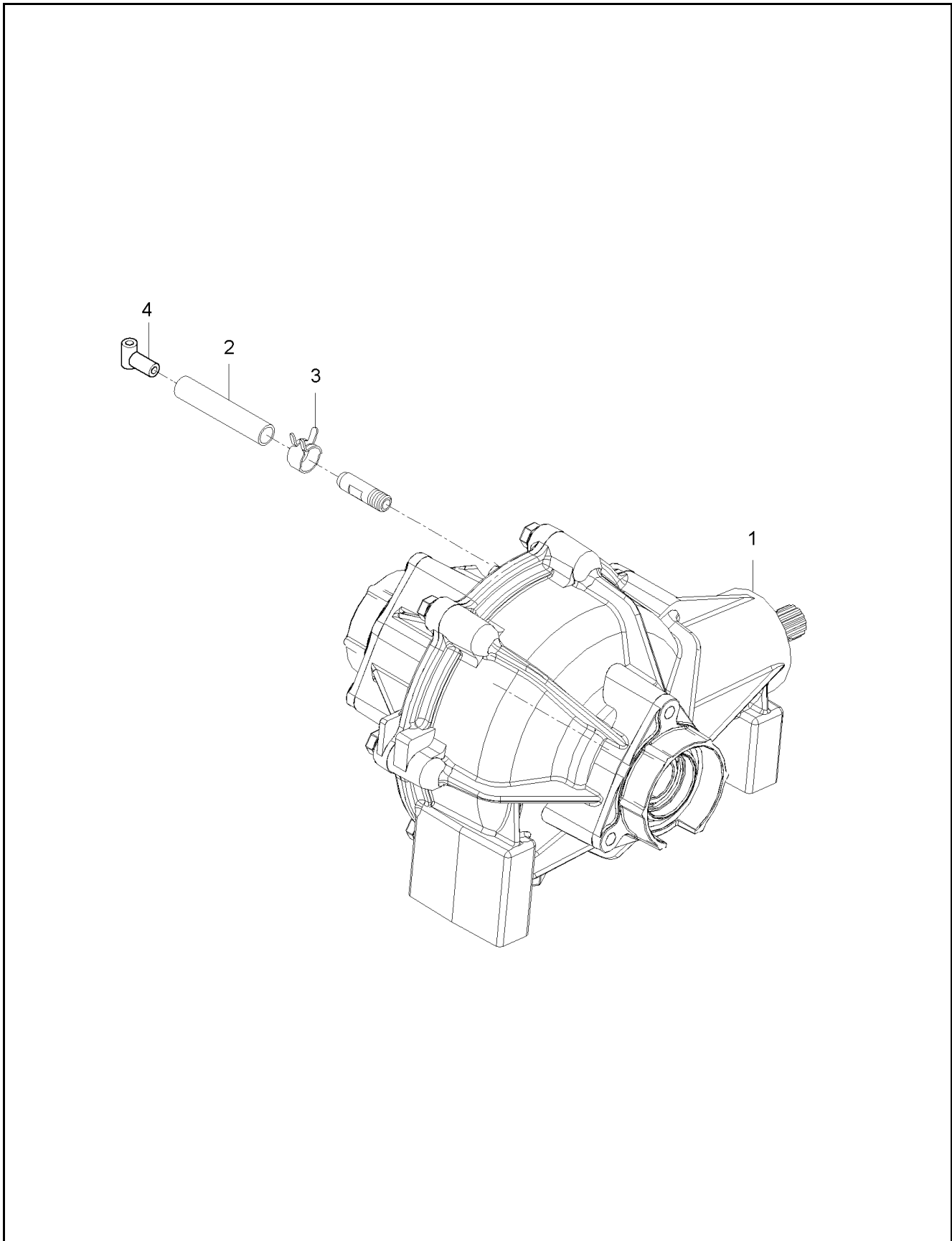




## STEERING GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-58003	Gear Box Assy, Steering	1	
2	DGU3215-58101	Steering Gear Box	1	
3	DGU3215-58202	End Assy-tie Rod	2	
4	DGU3215-58301	Nut	2	
5	DGU3215-58401	Clip, A	2	
6	DGU3215-58501	Boot LH	1	
7	DGU3215-58601	Clip, B	1	
8	DGU3215-58701	Clip, C	1	
9	DGU3215-58801	Boot RH	1	
10	DGU3210-59123	Brkt - Steering Unit	1	
11	DG01135-51025	Bolt, Washer	4	
12	DG01125-50895	Bolt	3	
13	DG01125-50820	Bolt, Washer	2	
14	DGU3215-58151	Bolt, Tie Rod End Mtg.(M10x52)	2	
15	DG04013-50100	Washer, Plain	2	
16	DG02372-50100	Nut, Slotied	2	
17	DG05511-50318	Pin, Split	2	
18	DGU3215-59001	Column & Shaft Assy	1	
19	DGU3215-59101	Shaft, Handle	1	
20	DGU3215-59201	Shaft, Steering Gear Box	1	
21	DG01125-50830	Bolt, Washer	1	
22	DG01125-50830	Bolt, Washer	1	
23	DGU3215-59031	Cushion, Rubber	2	
24	DGU3215-59271	Washer	1	
25	DGT2350-55454	Handle	1	
26	DG04512-50120	Washer, Spring	1	
27	DG02176-50120	Nut	1	
28	DGU3214-59301	Cap,handle	1	
29	DGU3210-26101	Steering Cover Assy	1	
30	DG01125-51035	Bolt	2	
31	DG02783-50100	Nut, Flange	2	
32	DG01754-50820	Flange Bolt	2	

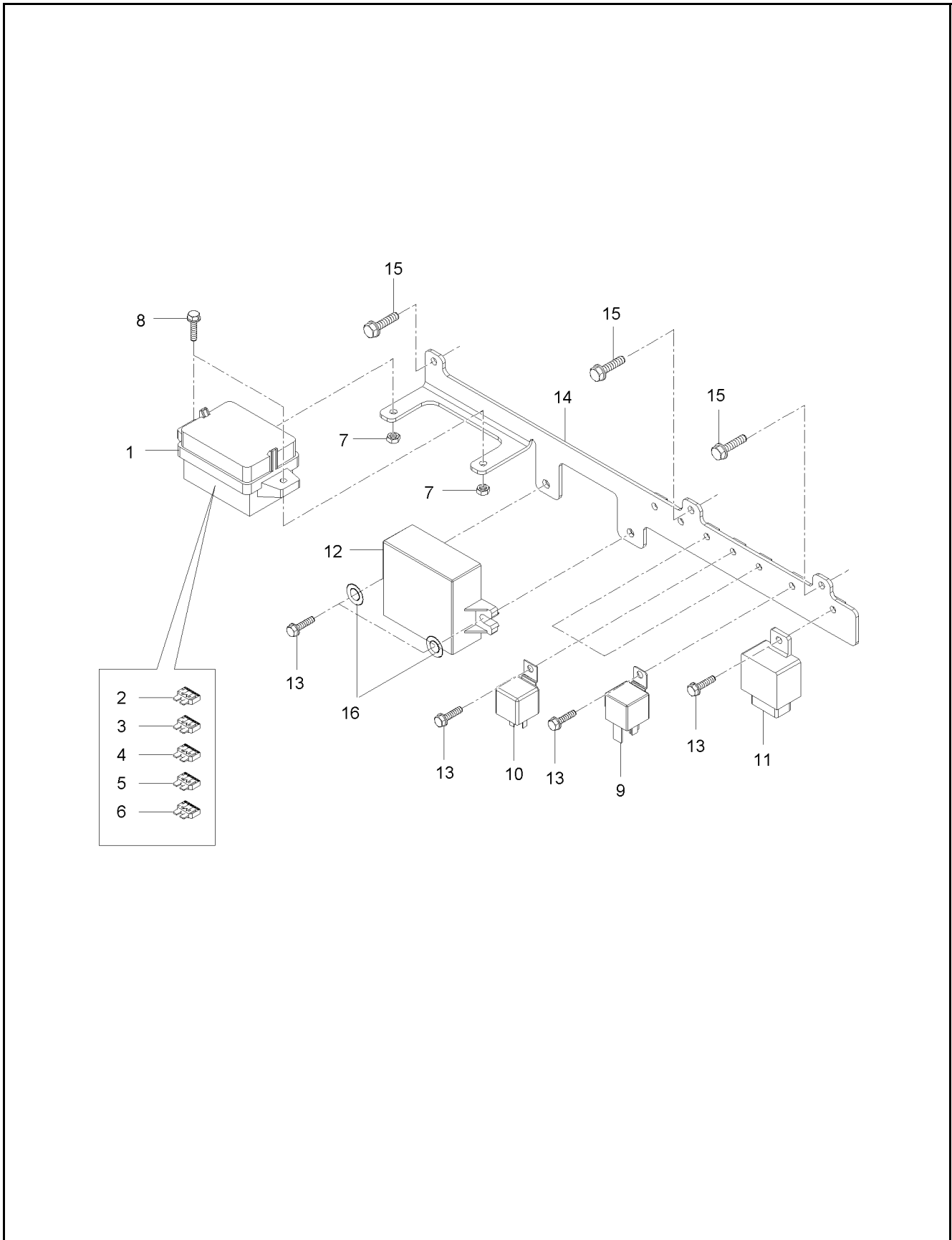
FRONT AXLE GROUP



## FRONT AXLE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-A5001	Front Axle Case Assy	1	
2	DGU3215-16613	Hose, Over Flow	1	
3	DG14911-4275-1	Clip, Tube	1	
4	DGU3215-16621	Connector, Air Breather	1	

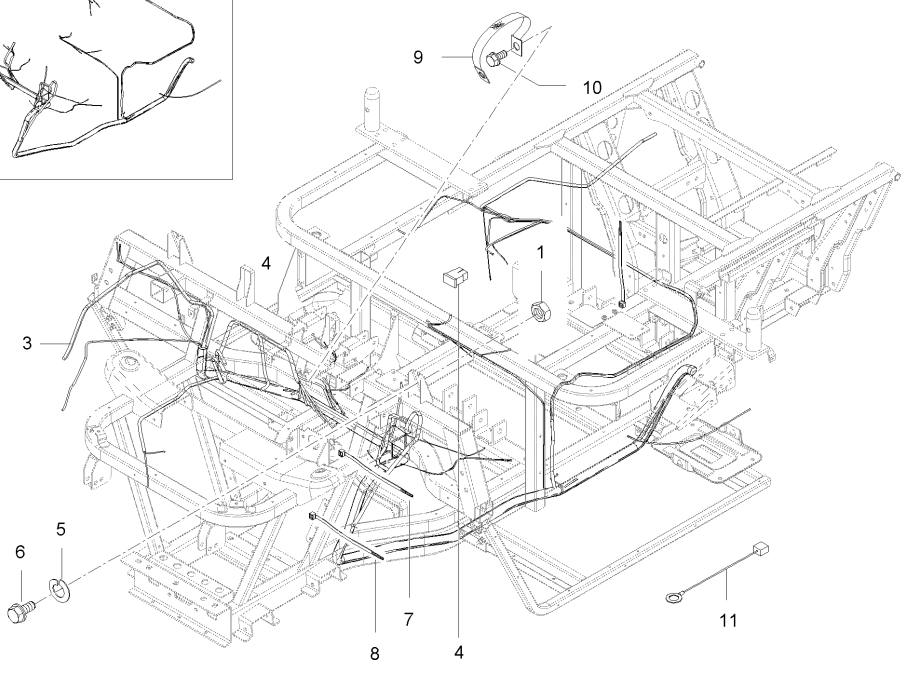
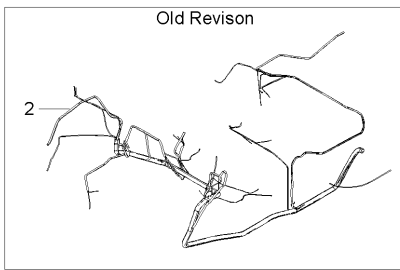
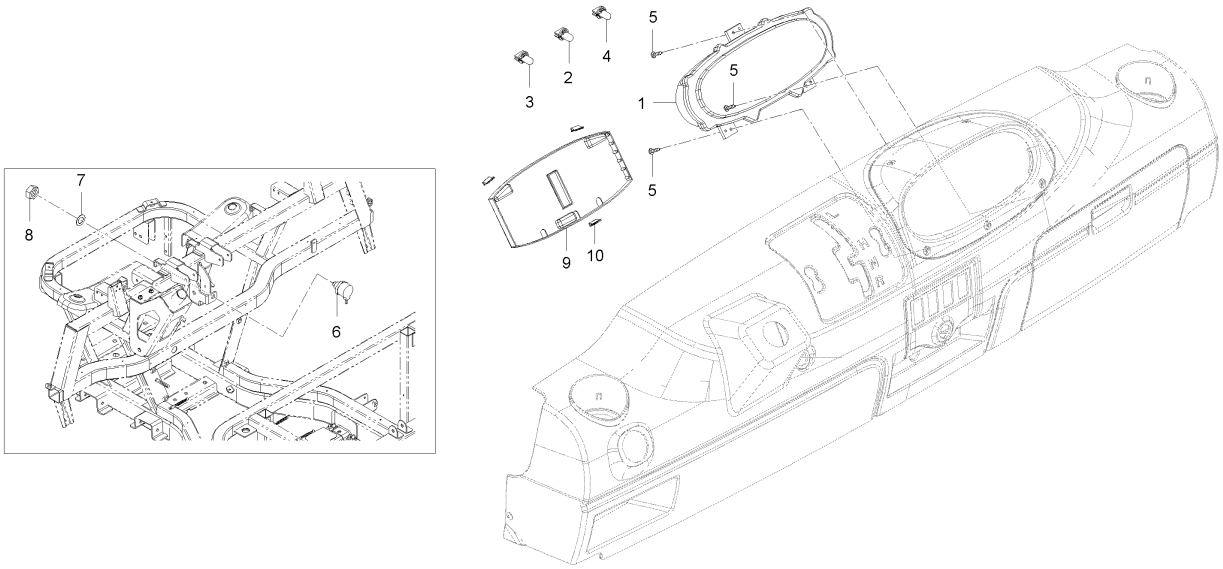
ELECTRICAL SYSTEM 1 GROUP



## ELECTRICAL SYSTEM 1 GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-69102	Assy Fuse Box	1	
2	DGT2185-33651	Fuse, 5a	3	
3	DGT4260-33631	Fuse, 10a	3	
4	DG35820-7556-1	Fuse, 15a	2	
5	DG36919-5665-1	Fuse, 20a	4	
6	DGT4711-33611	Fuse, 30a	2	
7	DG02761-50060	Nut, Flange	2	
8	DG01754-50616	Bolt, Flange	2	
9	DGT4180-69951	Relay(4p)	1	
10	DGT4180-69961	Relay(5p)	3	
11	DGT4351-43101	Accessory Relay Assy	1	
12	DGU3215-69871	Display Unit	1	
13	DG03054-50516B	Bolt	7	
14	DGU3215-60161	Relay Bracket Assy	1	
15	DG01754-50616	Bolt, Flange	3	
16	DG04013-50050	Washer, Plain	2	

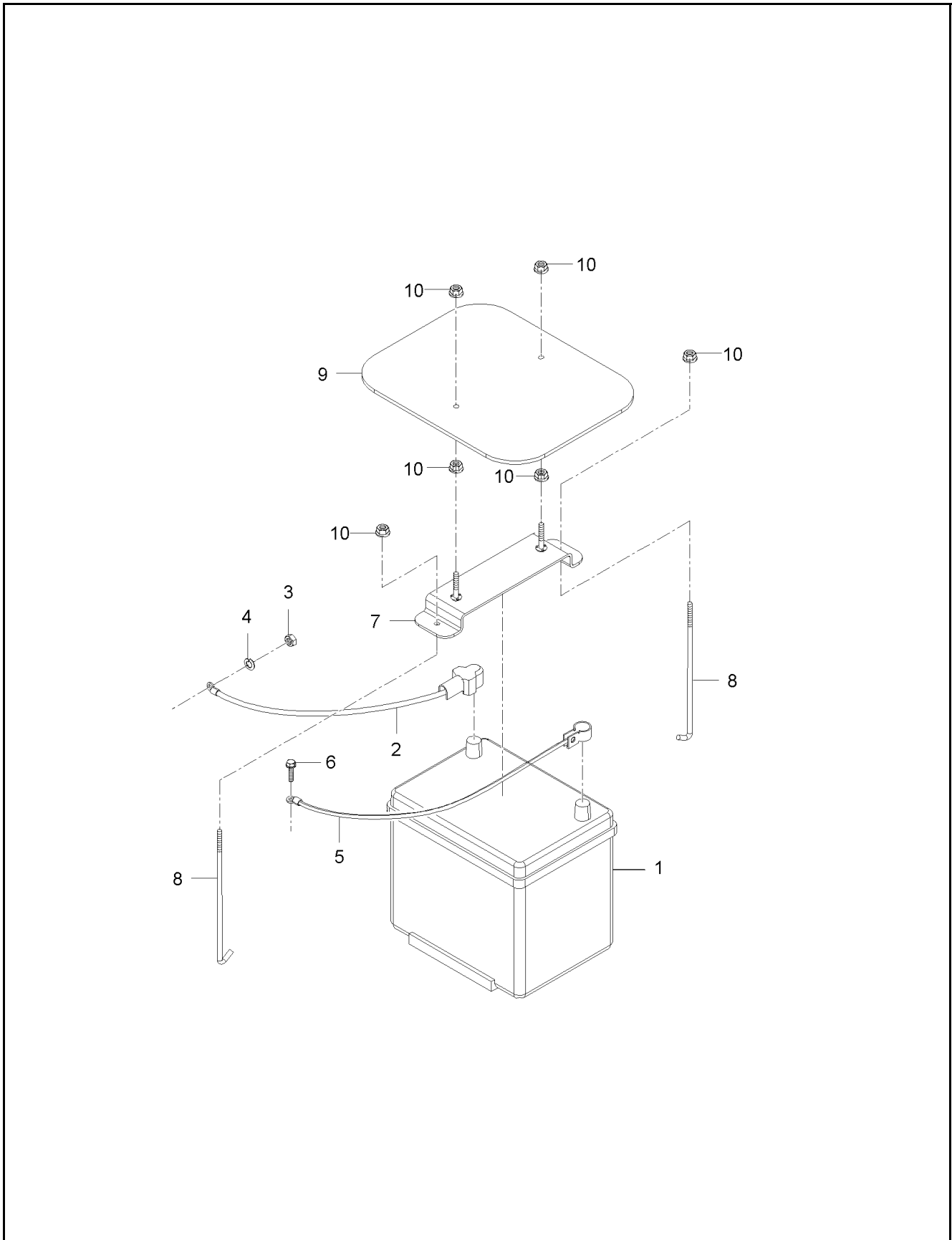
ELECTRICAL SYSTEM 2 GROUP



## ELECTRICAL SYSTEM 2 GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-60311	Cluster Assy, W/ Speedometer	1	
2	DGU3215-60311001	Bulb, 12v 3w	4	
3	DGU3215-60311002	Bulb, 14v 3w	1	
4	DGU3215-60311003	Bulb, 14v 1.4w	10	
5	DGU3215-96502	Screw_meter Cluster(Tapping, Black)	3	
6	DGT4682-69401	Safe Switch Assy	1	
7	DG04013-50160	Washer, Plain	1	
8	DG02052-50160	Nut	1	
9	DGU3215-60321	Cover	1	
10	DGU3215-60511	Clamp	3	
1	DG02054-50050	Nut	1	
2	DGU3215-60332	Wire Harness-main	1	
3	DGU3215-60333	Wire Harness-main	1	
4	DGT4145-69331	Diode, 2p	3	
5	DG04512-50050	Washer, Spring	1	
6	DG01754-50616	Bolt, Flange	3	
7	DGT2185-82561	Band, Cord	14	
8	DGT2198-82551	Band,cord	20	
9	DG55511-2118-3	Calble, Grounding	1	
10	DG01774-51020	Bolt, Flange	1	
11	DGT4620-69472	Wire Harness 3	1	

BATTERY GROUP

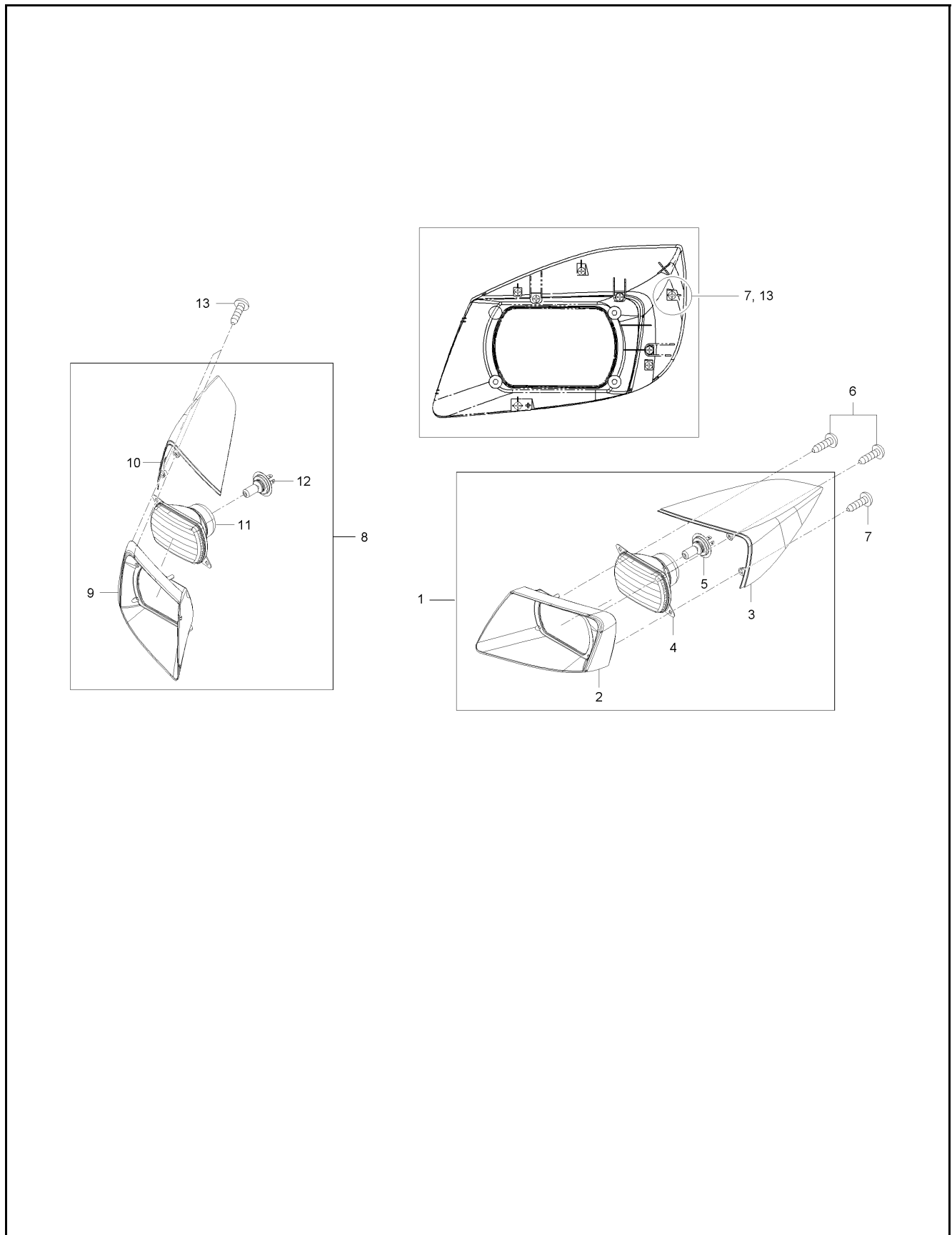




## BATTERY GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGC7910-42204	Battery Assy	1	
2	DGU3215-60091	Wire Harness 3	1	
3	DG02156-50080	Nut	1	
4	DG04512-50080	Washer, Spring	1	
5	DGU3215-60081	Wire Harness, Ground	1	
6	DG01754-50616	Bolt, Flange	1	
7	DGU3215-60201	Battery Clamp Assy	1	
8	DGU3215-60212	Battery Pin	2	
9	DGU3215-60522	Battery Cover	1	
10	DG02761-50060	Nut, Flange	6	

HEAD LIGHT GROUP

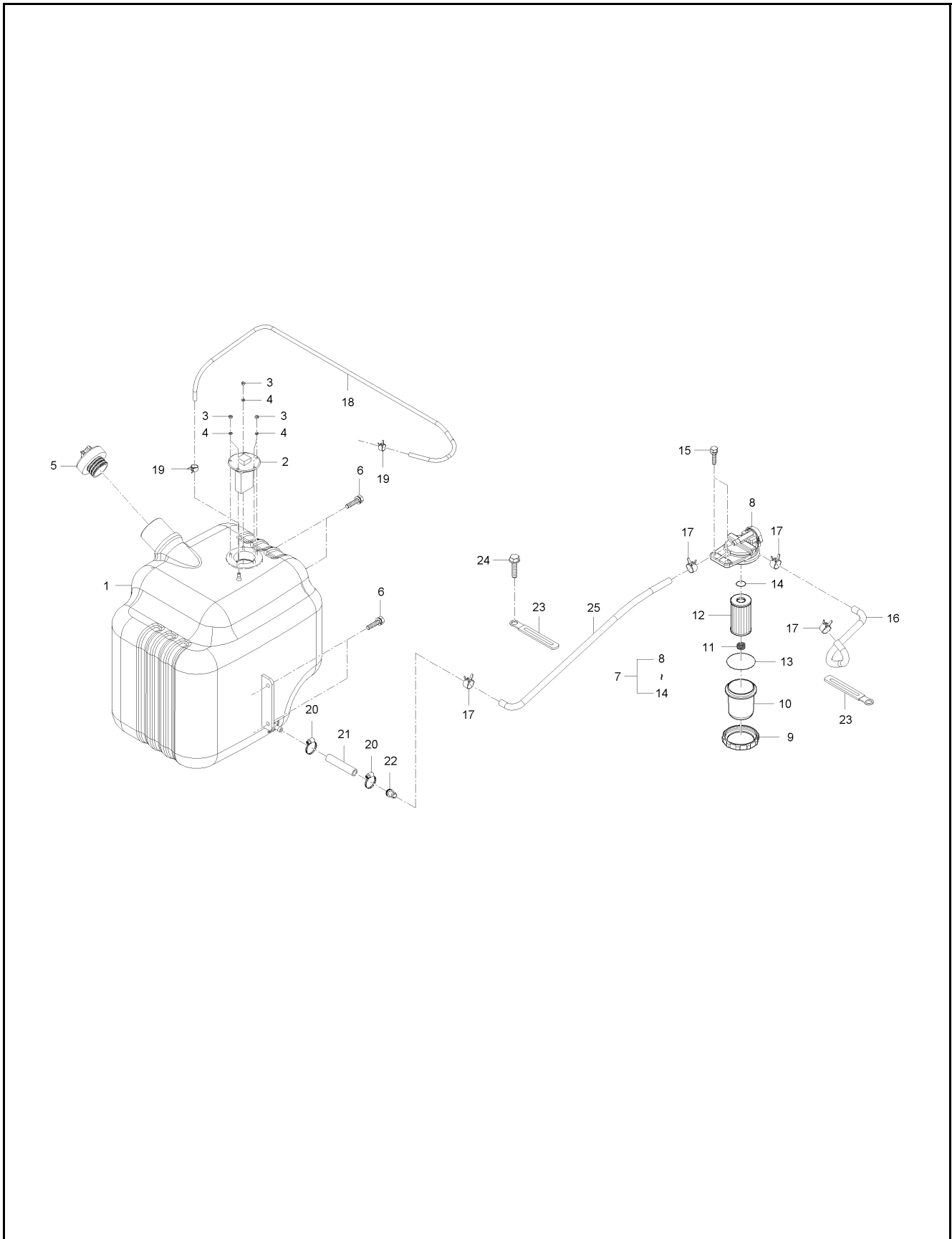


## HEAD LIGHT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-60102	Head Light Assy (Left)	1	
2	DGU3215-60122	Bezel - Head Light Front (Left)	1	
3	DGU3215-60421	Bezel, Head Light Rear (Left)	1	
4	DGT2350-69551	Headlight	1	
5	DGT2350-69571	Bulb, 12Vx55x60W	2	
6	DGU3215-96521	Screw, Tapping	3	
7	DGU3215-96521	Screw, Tapping	4	
8	DGU3215-60112	Head Light Assy (Right)	1	
9	DGU3215-60132	Bezel - Head Light Front (Right)	1	
10	DGU3215-60431	Bezel, Head Light Rear (Right)	1	
11	DGT2350-69551	Headlight	1	
12	DGT2350-69571	Bulb, 12Vx55x60W	2	
13	DGU3215-96521	Screw, Tapping	3	

# PARTS MANUAL

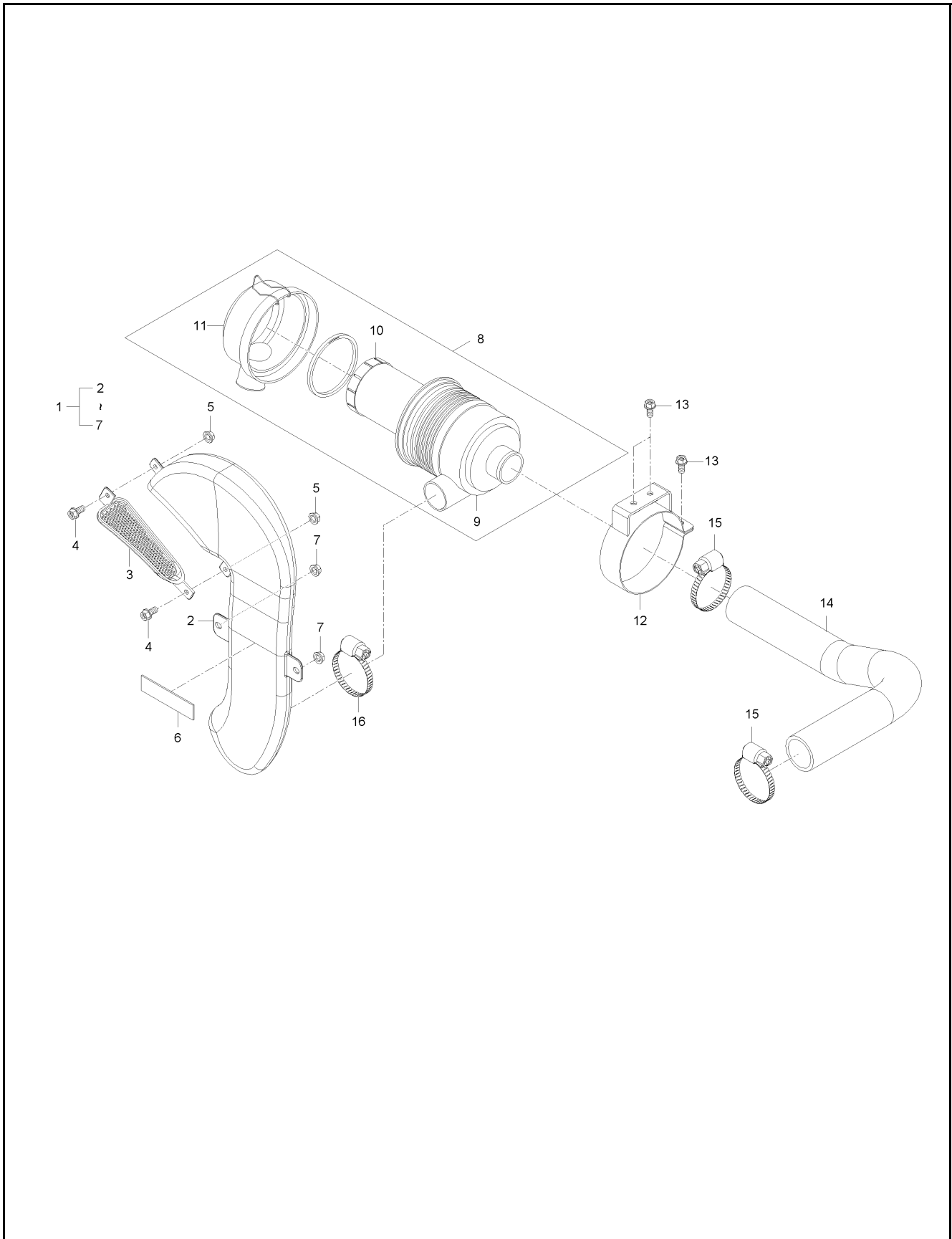
## FUEL SYSTEM GROUP



## FUEL SYSTEM GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-71011	Fuel Tank Complete	1	
2	DGU3215-71101	Fuel Tank Assy	1	
3	DGU3210-71171	Hose	1	
4	DGU3210-71181	Reducer	1	
5	DG09318-89035	Hose Clamp	2	
6	DGU3215-69921	Unit, Fuel	1	
7	DG02054-50040	Nut	5	
8	DG04512-50040	Washer, Spring	5	
9	DGU3210-71191	Ass'y, Fuel Cap	1	
10	DG01754-50820	Flange Bolt	4	
11	DGT4682-25732	Fuel Filter Assy	1	
12	DG84612-4315-1	Nut	1	
13	DGT4240-43134	Pot, Filter	1	
14	DG84612-4393-0	Spring	1	
15	DGT4682-43172	Filter, Fuel	1	
16	DG04811-00650	O Ring	1	
17	DG04811-10290	O Ring	1	
18	DG01125-50825	Bolt, Washer	2	
19	DGU3215-71382	Hose, Fuel	1	
20	DGU3215-71392	Hose, Filter To Pump	1	
21	DG14911-4275-1	Clip, Tube	4	
22	DGU3215-71331	Hose, Fuel Return	1	
23	DG09318-88080	Clamp, Hose	2	
24	DG34150-2939-1	Clam, Wire	1	
25	DG01754-50612	Bolt, Flange	1	
26	DG02763-50080	Nut, Flange	4	
27	DGT2198-82551	Band,cord	1	
28	DG37150-3447-1	Clamp,cord	1	

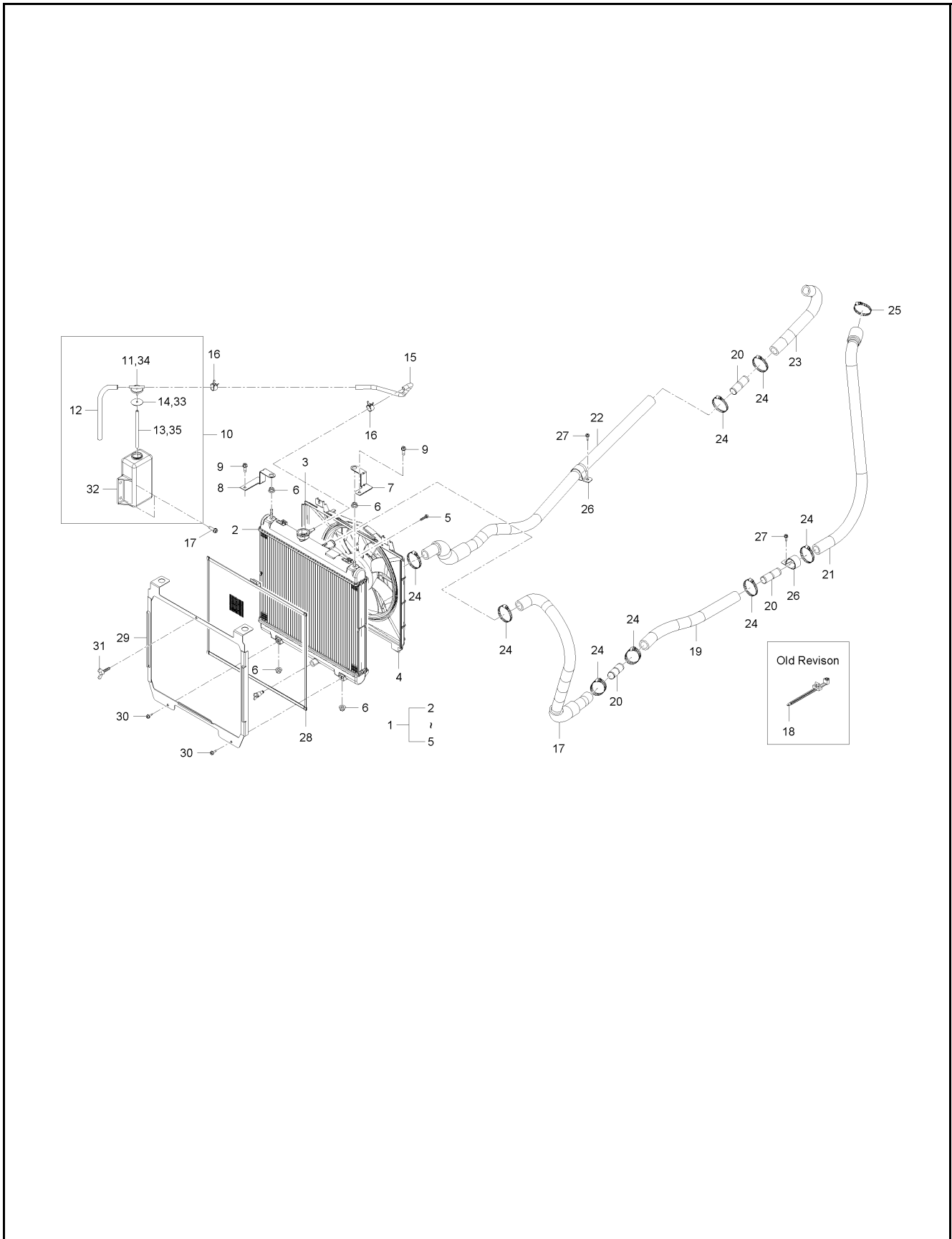
INTAKE SYSTEM GROUP



## INTAKE SYSTEM GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-72611	Duct Assy-air Intake	1	
2	DGU3215-72622	Duct, Air Intake	1	
3	DGU3215-72641	Cover, Duct	1	
4	DGU3215-81552	Screw (Black)	2	
5	DG02761-50060B	Flange Nut	2	
6	DGU3215-72781	Insulation, Duct, Frame	1	
7	DG02763-50080	Nut, Flange	2	
8	DGT2350-11612	Air Cleaner Assy	1	
9	DGT2350-11631	Body, Air Cleaner	1	
10	DGT2350-11641	Element Assy	1	
11	DGT2350-11651	Cover, Air Cleaner	1	
12	DGU3210-73321	Band Assy - Air Cleaner	1	
13	DG01754-50816	Bolt, Flange	3	
14	DGU3215-73391	Elbow Hose	1	
15	DG09318-89058	Hose Clamp	2	
16	DG09318-87051	Hose Clamp	1	

RADIATOR GROUP

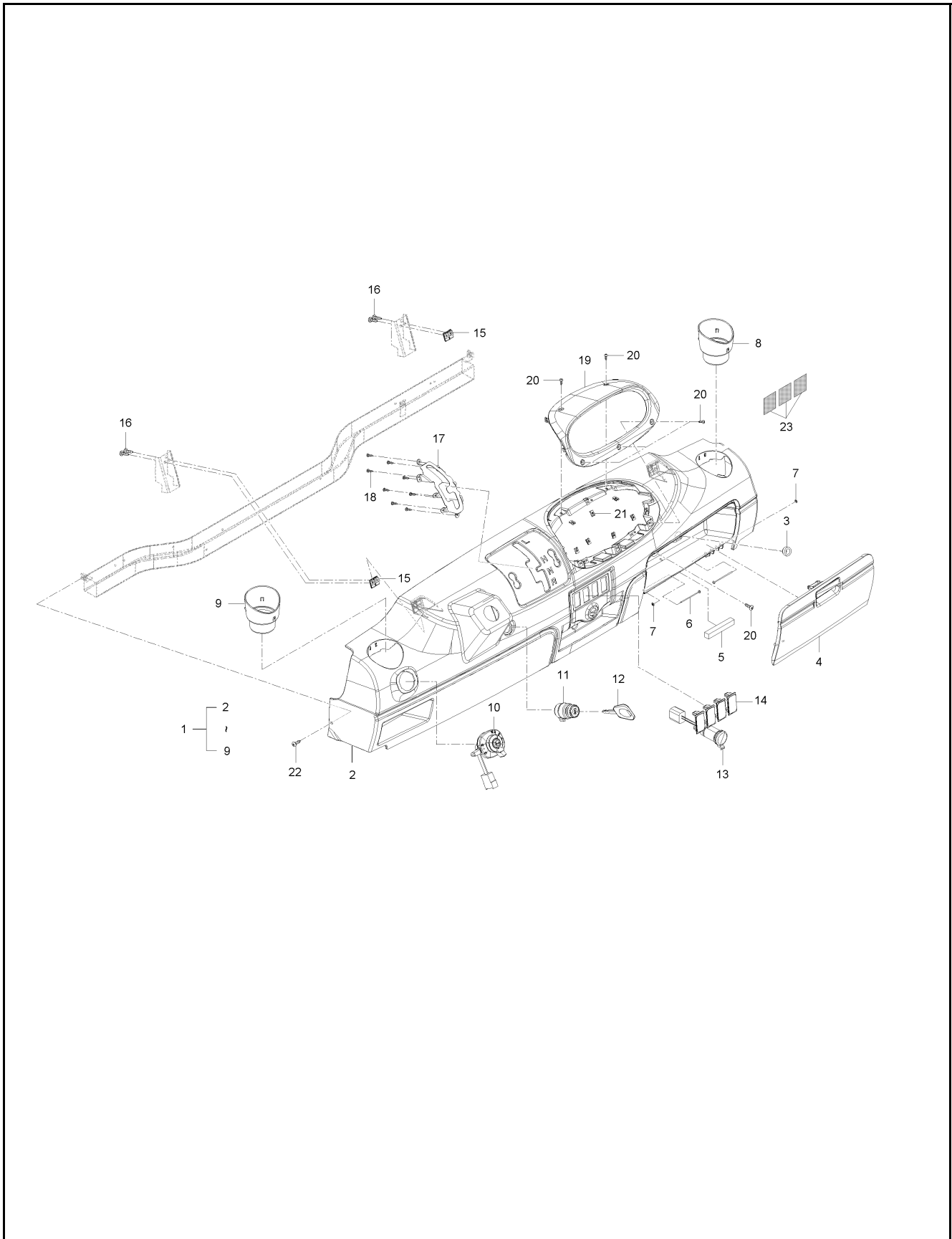




## RADIATOR GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-77101	Radiator Assy	1	
2	DGU3215-77201	Radiator	1	
3	DGU3215-77401	Fan Shroud Motor	1	
4	DGU3215-77501	Radiator Cap	1	
5	DGAA0000191	Bolt	2	
6	DGU3215-77701	Bushing, Radiator	4	
7	DGU3215-77901	Bracket, Upper Mounting, Lh	1	
8	DGU3215-77921	Bracket, Upper Mounting, Rh	1	
9	DG01754-50816	Bolt, Flange	2	
10	DGU3215-77951	Water Tank Assy	1	
11	DG15531-7242-2	Cap	1	
12	DGE5800-72711	Hose 1, Over Flow	1	
13	DGT2350-13601004	Hose, 1	1	
14	DG15532-7243-2	Packing	1	
15	DGT2350-13601006	Hose, 2	1	
16	DG14971-4275-1	Cimap, Hose	1	
17	DGU3215-78801	Inlet, Front Hose Assy	1	
18	DGT2198-82551	Band,cord	1	
19	DGU3215-78151	Hose, Inlet Ctr	1	
20	DGU3215-78601	Connector A - Cooling Hose	2	
21	DGU3215-78301	Hose, Inlet Rear	1	
22	DGU3215-79001	Outlet Front Hose Assy	1	
23	DGU3215-78501	Outlet Rear Hose Assy	1	
24	DG09318-87040	Cimap, Hose	9	
25	DG09318-87051	Hose Clamp	1	
26	DGT4686-50963	Cimap, Hose	2	
27	DG01754-50612	Bolt, Flange	2	
28	DGU3215-77302	Net-radiator	1	
29	DGU3215-77351	Bracket Assy-net, Radiator	1	
30	DG01205-50612	Bolt, Washer	2	
31	DG01811-50610	Bolt, Wing	1	

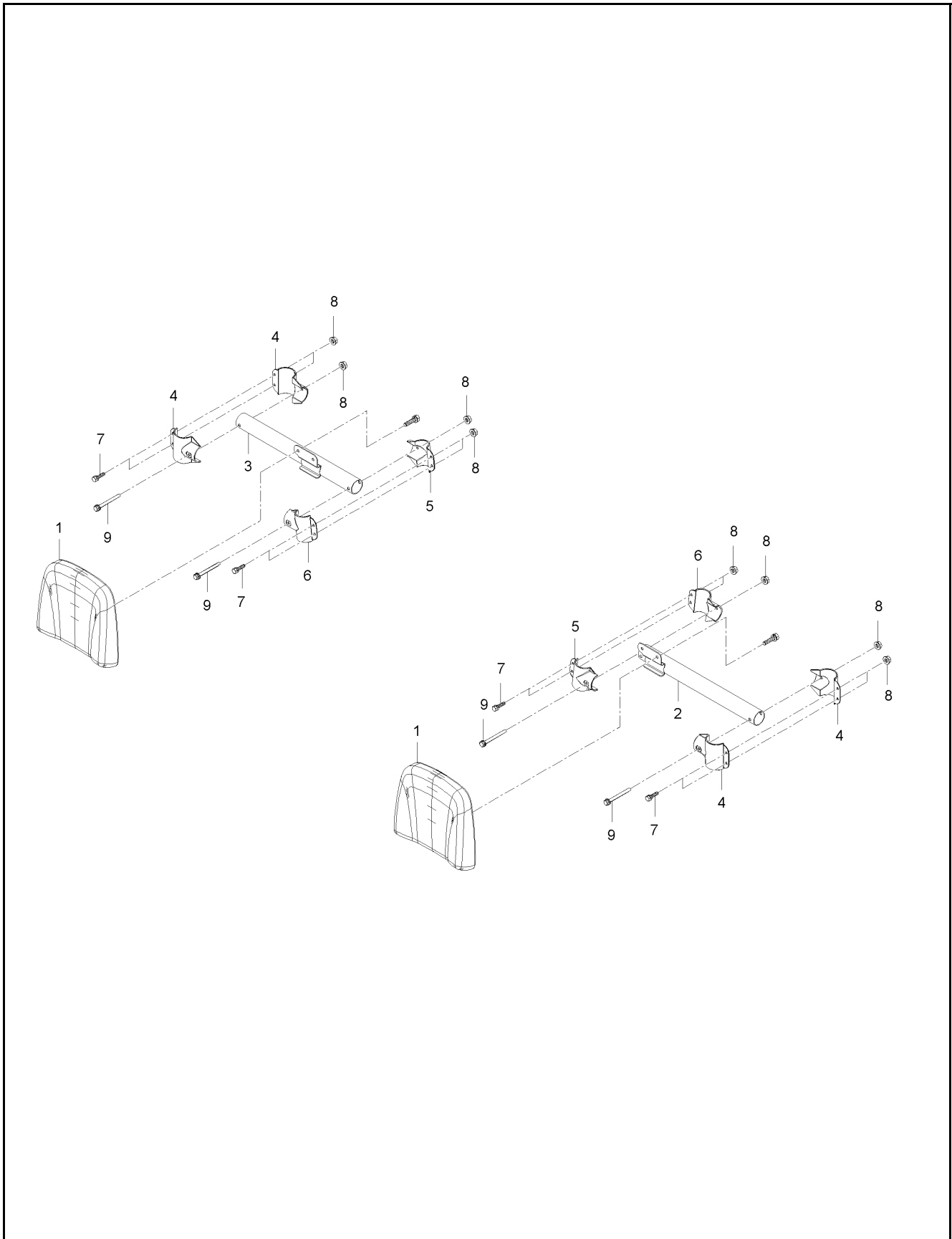
IP GROUP (KIOTI)



## IP GROUP (KIOTI)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-81003	Ip Assy	1	
2	DGU3215-81102	Main Instrument Panel	1	
3	DGU3215-91521	Grommet Rubber Mount	1	
4	DGU3215-81302	Glove Box Cover Assy	1	
5	DGU3215-86161	Sponge, Glove Box Stopper	1	
6	DGU3215-81361	Pin	2	
7	DGU3215-81371	Stopper, Hinge Pin	2	
8	DGU3215-81401	Cup Holder LH	1	
9	DGU3215-86181	Cup Holder RH	1	
10	DGT2368-69023	Combination Switch Assy	1	
11	DGT5515-75171	Switch, Starting	1	
12	DGT4625-75191	Key	1	
13	DGT4935-92502	Soket	1	
14	DGT4025-68301	Cover	4	
15	DG38245-2925-3	Nut, Spring	4	
16	DGU3215-81552	Screw (Black)	7	
17	DGU3215-86141	Brkt, Lever,gear Shift	1	
18	DGU3215-96402	Screw	8	
19	DGU3215-81601	Meter Cluster Bezel	1	
20	DGU3215-96502	Screw_meter Cluster (Tapping, Black)	5	
21	DGU3215-96151	Nut, Spring	8	
22	DGU3215-81552	Screw (Black)	1	
23	DGU3215-81151	Label	1	

HEAD REST GROUP

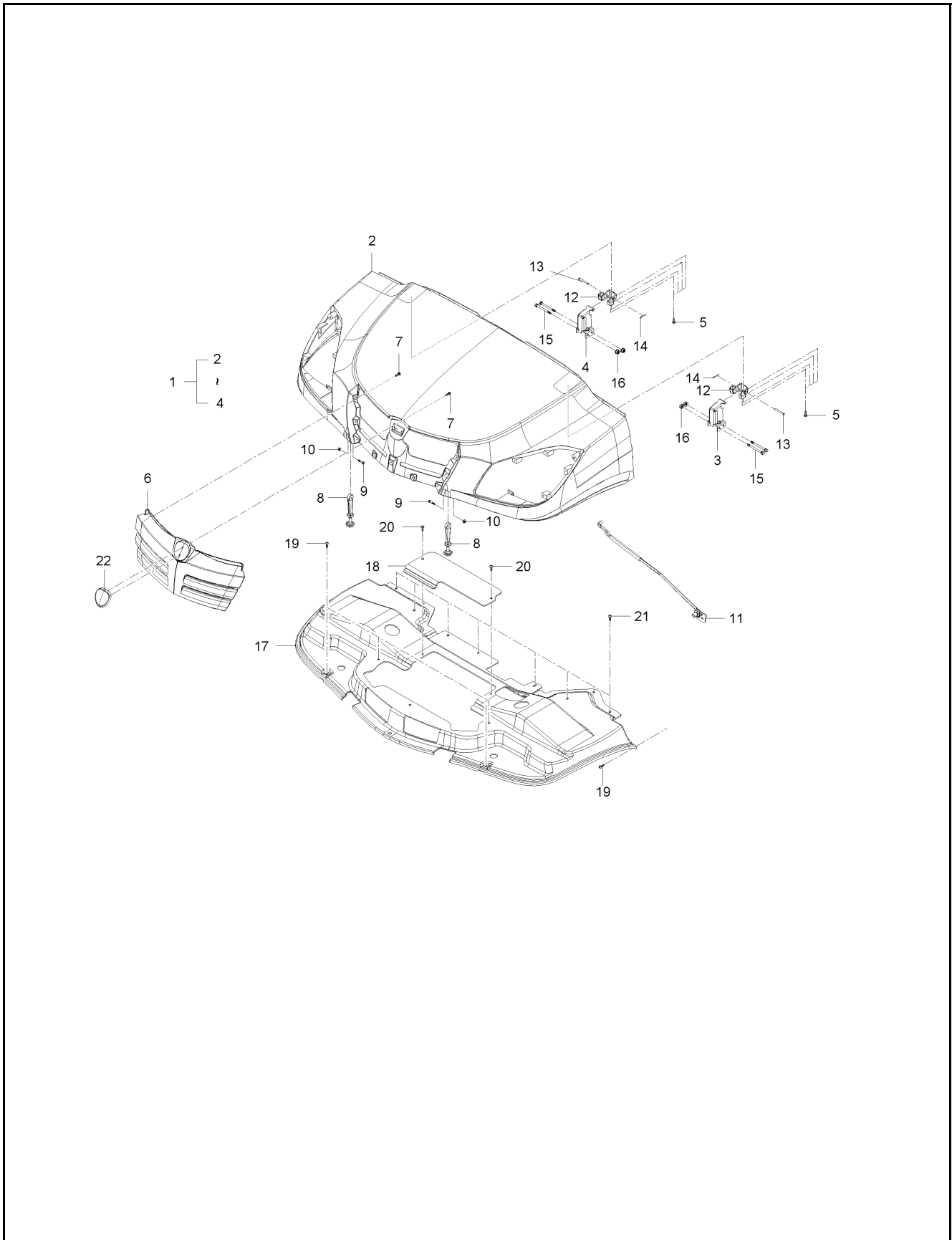


## HEAD REST GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-97641	Head Rest Assy	2	
2	DGU3210-97611	Head Rest Bar	1	
3	DGU3210-97661	Head Rest Bar Assy-rh	1	
4	DGU3215-97671	Head Rest Bar Connect 2	4	
5	DGU3215-97681	Head Rest Bar Connect 2	2	
6	DGU3215-97691	Head Rest Bar Connect 3	2	
7	DG01754-50612B	Flange Bolt	12	
8	DG02761-50060B	Flange Nut	12	
9	DG01025-50655B	Bolt	4	

# PARTS MANUAL

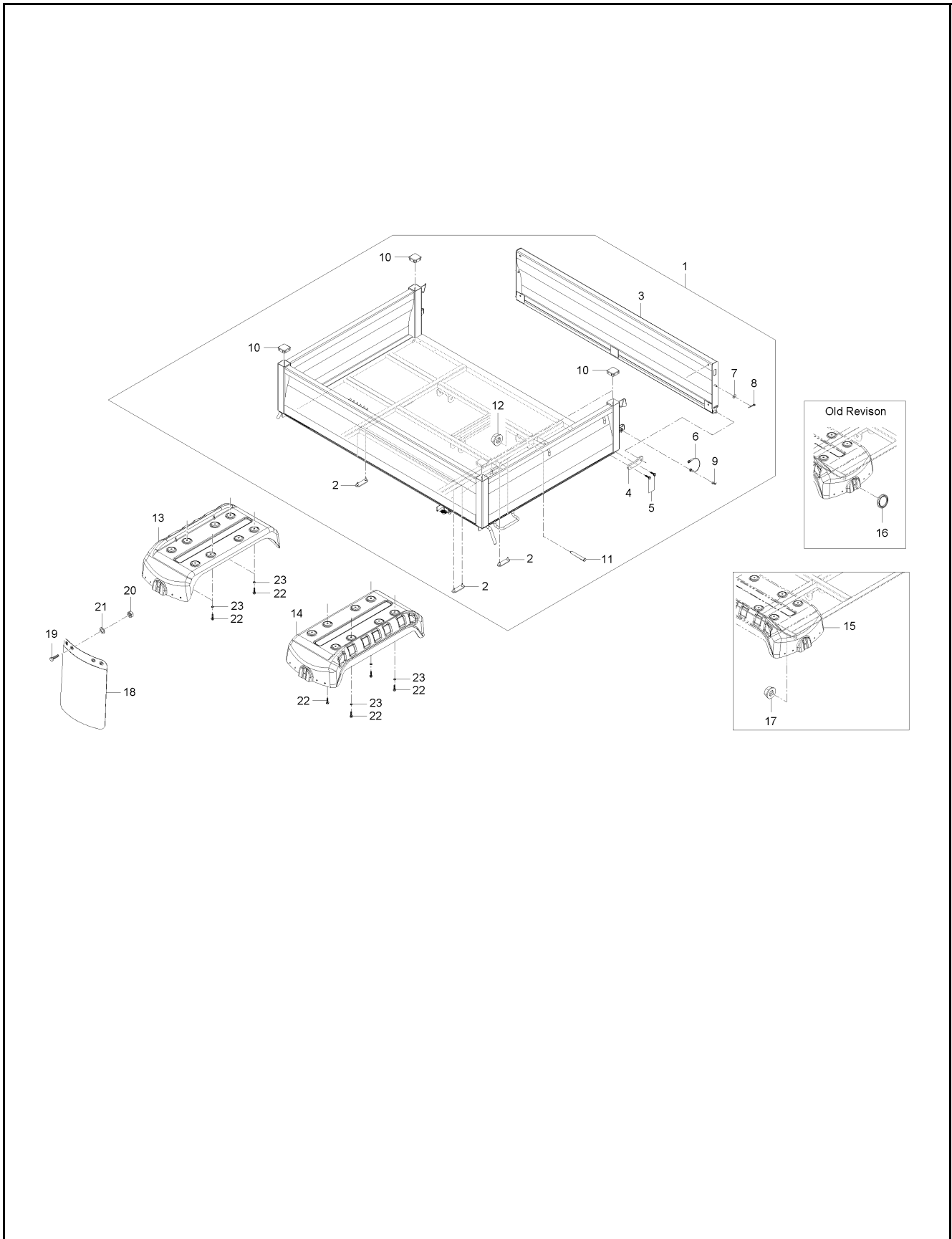
## HOOD GROUP



## HOOD GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-91042	Assy Hood	1	
2	DGU3215-91122	Hood	1	
3	DGU3215-91801	Hood Hinge Housing Lh	1	
4	DGU3215-91831	Hood Hinge Housing Rh	1	
5	DG84612-1823-0	Tapping Screw	8	
6	DGU3210-91452	Grill Assy	1	
7	DG38240-1883-1	Tapping Screw	11	
8	DGU3215-91301	Strap,hood Latch	2	
9	DG01754-50625	Bolt, Flange	2	
10	DG02761-50060	Nut, Flange	2	
11	DGU3215-96361	Assy Support	1	
12	DGU3215-91852	Hood Hinge Brkt	2	
13	DG05122-50650	Joint Pin	2	
14	DG05511-50210	Pin, Split	2	
15	DG01125-50870	Bolt, Washer	4	
16	DG02763-50080	Nut, Flange	4	
17	DGU3215-91512	Hood Liner	1	
18	DGU3215-91351	Cover, Hood Liner	1	
19	DGU3215-81552	Screw (Black)	7	
20	DG01754-50616B	Flange Bolt	6	
21	DGU3215-81552	Screw (Black)	5	
22	DGU3210-51461	Emblem	1	

DECK GROUP (STD-BLACK)

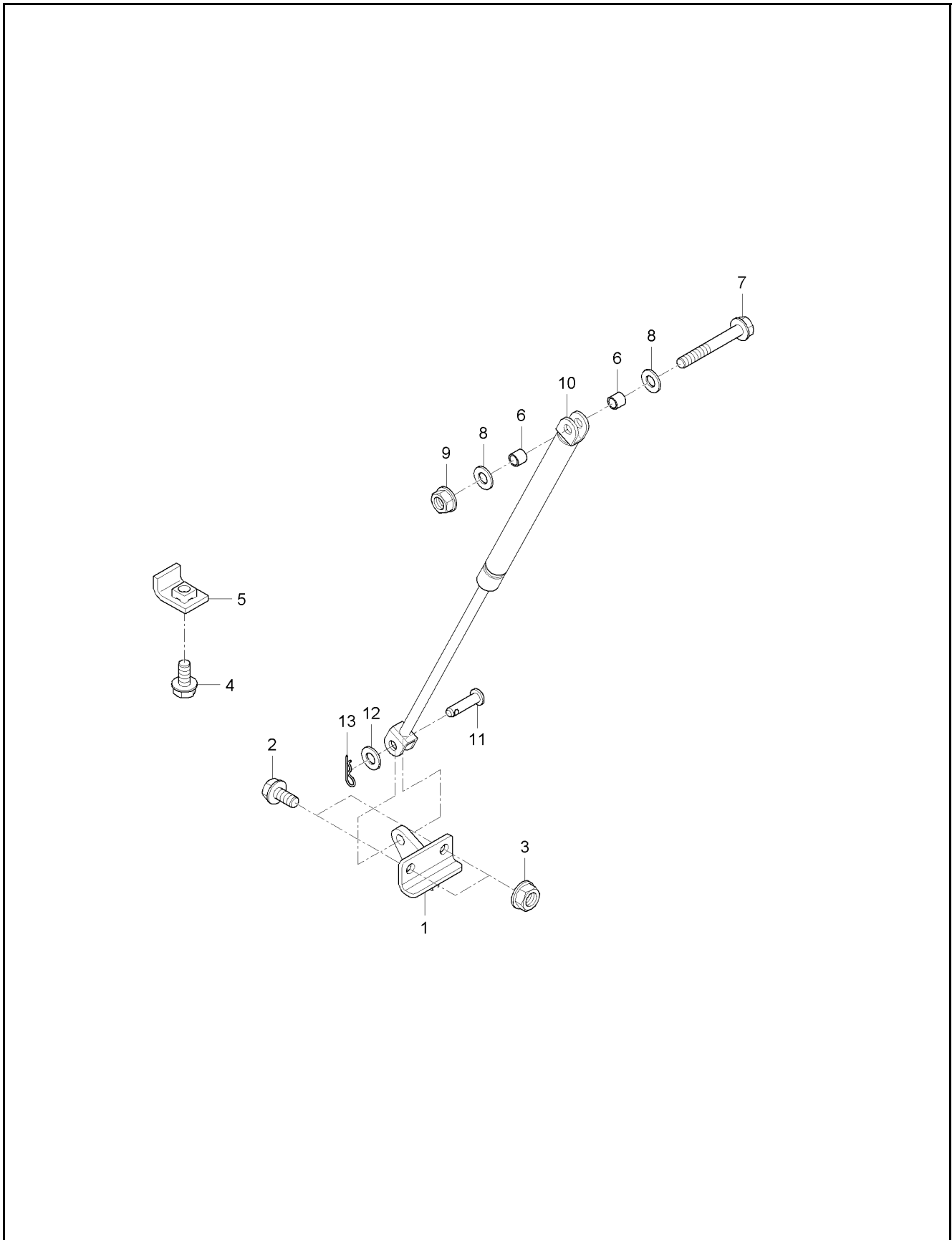




## DECK GROUP (STD-BLACK)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3219-98009	Deck Assy(Black)	1	
2	DGU3210-99251	Deck Under Bumper	4	
3	DGU3219-99303	Tailgate Assy(Black)	1	
4	DGU3219-99721	Bracket	2	
5	DG01123-50825	Bolt, Washer	4	
6	DGU3210-99733	Stop Rope	2	
7	DGU3210-99751	Reamer Bolt Washer	2	
8	DG05511-50218	Pin, Split	2	
9	DG05525-50800	Pin, Snap	2	
10	DGU3210-99792	Deck Pole Cover	4	
11	DGU3210-99831	Reamer Bolt, Flange	2	
12	DGU3210-99851	Nut	2	
13	DGU3210-99903	Fender Rear Assy(Rh)	1	
14	DGU3210-99973	Fender Rear Assy(Lh)	1	
15	DGU3210-99912	Fender Rear	1	
16	DGT4144-85721	Ass'y Reflector	1	
17	DG02761-50050	Nut, Flange	1	
18	DGU3210-99952	Fender	1	
19	DG01754-50616B	Flange Bolt	4	
20	DG02761-50060B	Flange Nut	4	
21	DG04013-50060B	Washer	2	
22	DG01754-50616B	Flange Bolt	8	
23	DG04811-00120	O Ring	2	

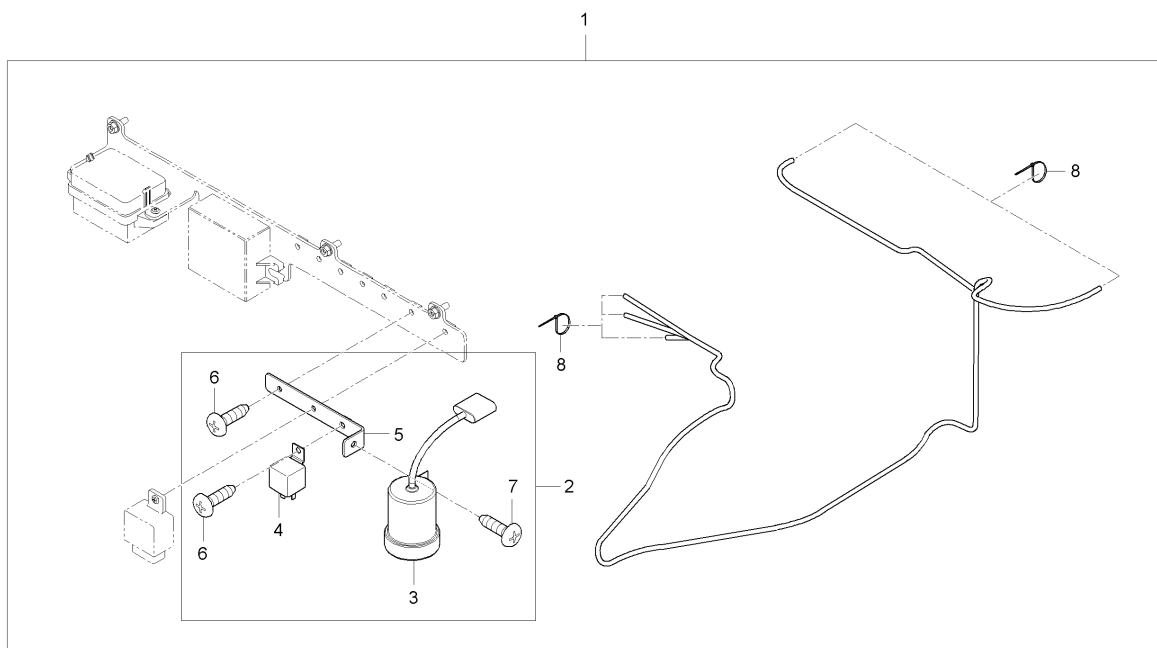
GAS SPRING GROUP



## GAS SPRING GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-51421	Brkt, Gas Spring	1	
2	DG01774-51020	Bolt, Flange	2	
3	DG02771-50100	Nut	2	
4	DGU3215-51431	Bracket, Stopper	1	
5	DG01754-50816	Bolt, Flange	1	
6	DGU3215-51441	Collar, Gas Spring	2	
7	DG01173-51080	Bolt	1	
8	DG04015-50100	Washer, Plain	2	
9	DG02783-50100	Nut, Flange	1	
10	DGU3215-51411	Gas Spring	1	
11	DG05122-51025	Joint Pin	1	
12	DG04013-50100	Washer, Plain	1	
13	DG05525-51000	Pin, Snap	1	

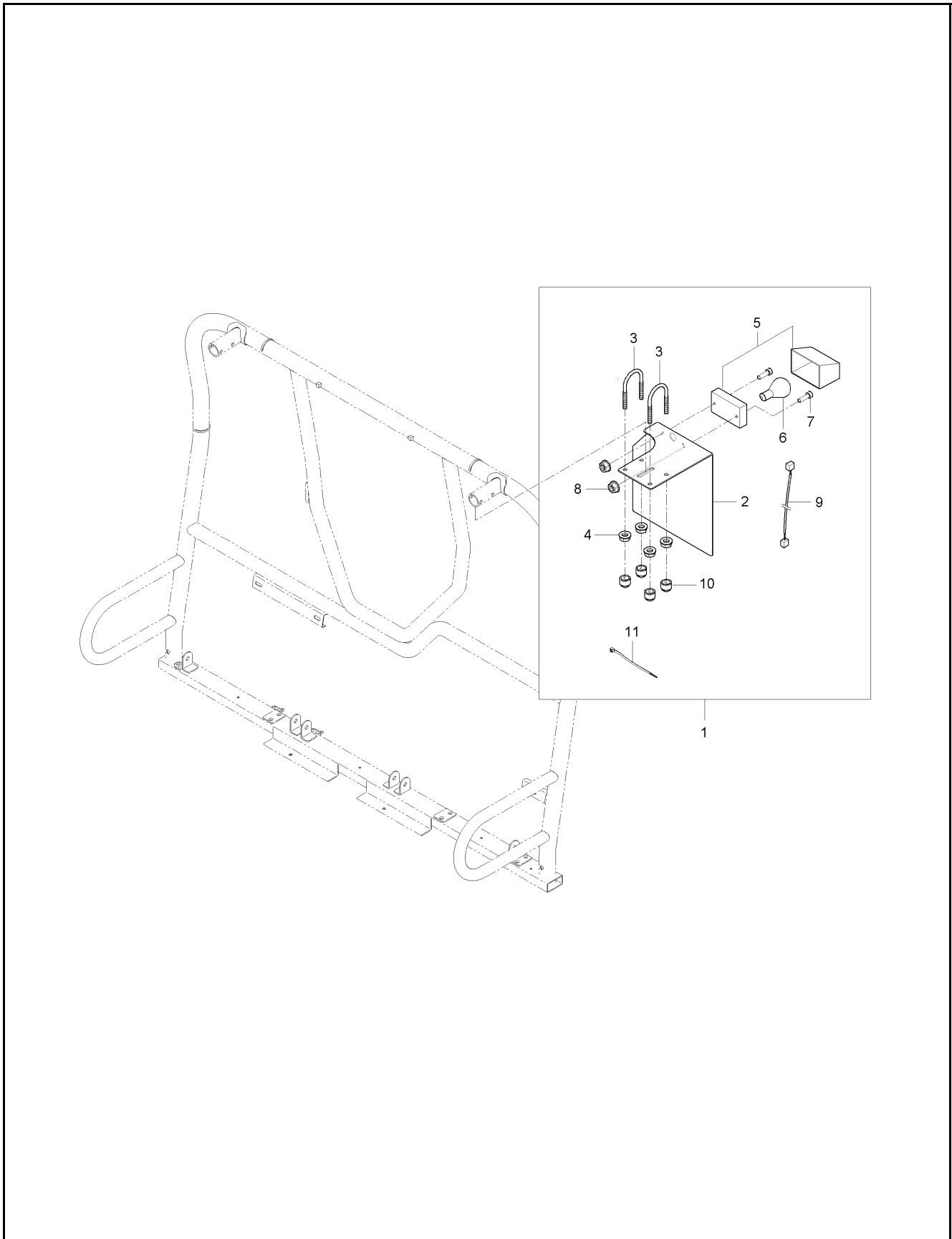
PARKING LOCK BUZZER GROUP



## PARKING LOCK BUZZER GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-69142	Parking Buzzer Assy	1	
2	DGU3215-69151	Ass'y Wire Harness Buzzer	1	
3	DGU3210-47211	Buzzer	1	
4	DGT4180-69961	Relay(5p)	1	
5	DGU3210-69161	Parking Buzzer Brkt Assy	1	
6	DGU3215-81552	Screw (Black)	2	
7	DG03054-50516B	Bolt	1	
8	DGT2185-82561	Band, Cord	5	

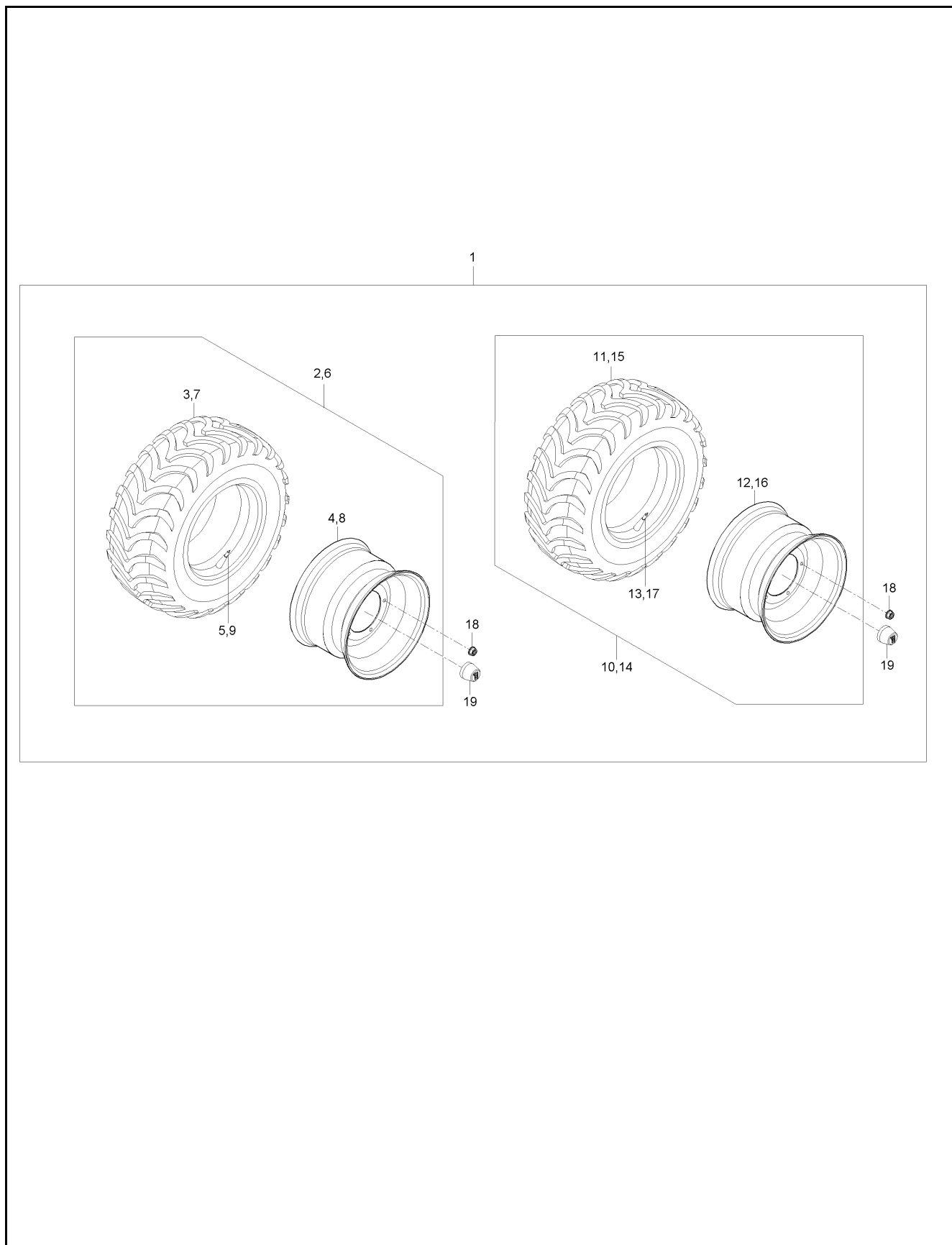
NUMBER PLATE GROUP (STD)



## NUMBER PLATE GROUP (STD)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-91152	Assy, Number Plate	1	
2	DGU3210-91162	Number Board Support Plate	1	
3	DGU3215-97782	Bolt - U Type (M8)	2	
4	DG02763-50080B	Flange Nut	4	
5	DGT2611-75712	License Plate Lamp Assy	1	
6	DGT2611-79021	Bulb, 12vvr10w	1	
7	DG03024-50414B	Bolt,screw	2	
8	DG02761-50040B	Flange Nut	2	
9	DGU3215-60191	Wire Harness,plate Lamp	1	
10	DGT4815-93211	Cap Nut, M8	4	
11	DGT2185-82561	Band, Cord	5	

WHEEL & TIRE GROUP (OPT-MUD)

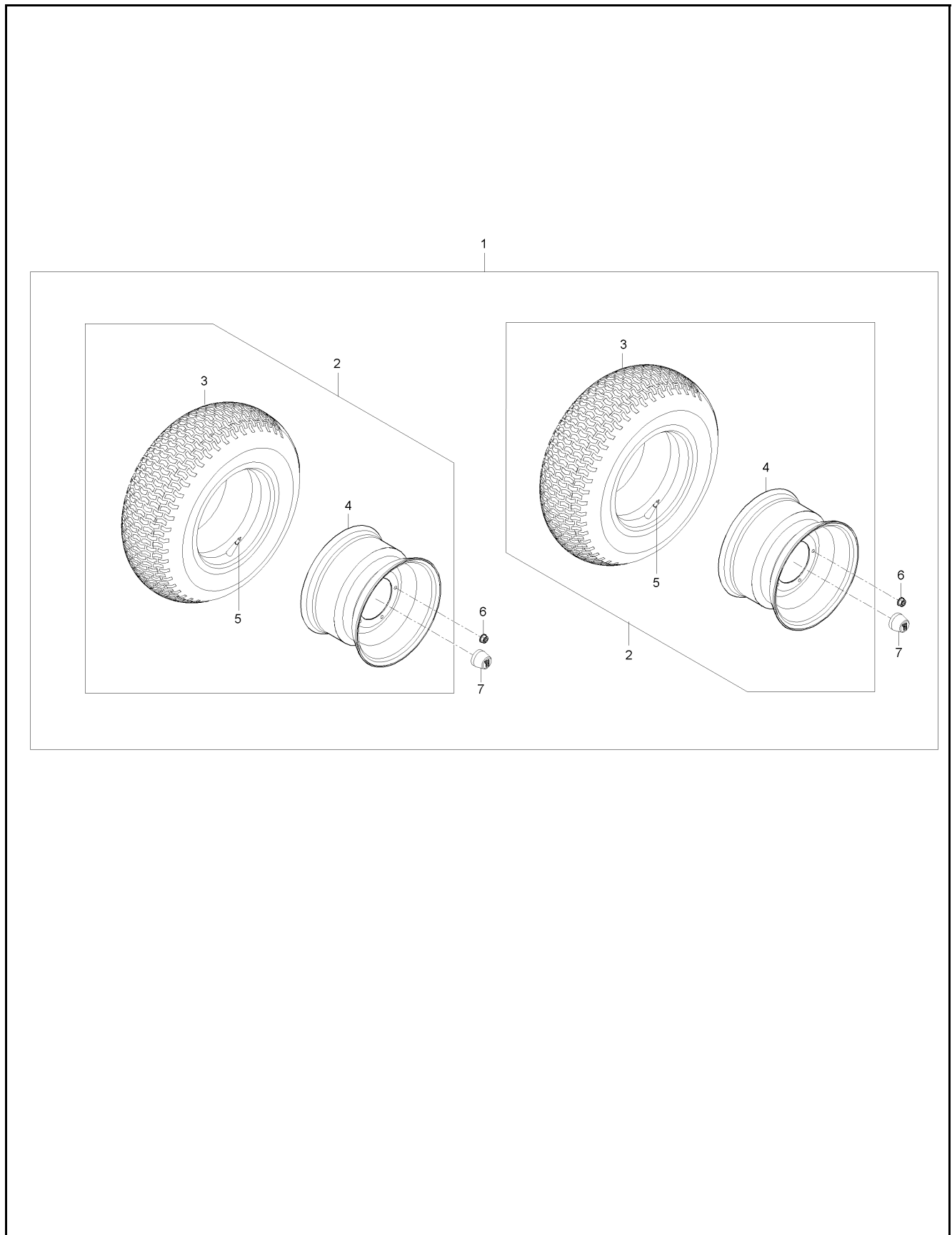




## WHEEL &amp; TIRE GROUP (OPT-MUD)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-63203	Ass'y, Wheel & Tire (Mud)	1	
2	DGU3210-63251	Wheel & Tire Front - RH	2	
3	DGU3210-63111	Tire, Frt (25 x 10 R12)	1	
4	DGU3210-63121	Wheel-frt	1	
5	DGU3210-63161	Divider.cmp,frow	1	
6	DGU3210-63241	Wheel & Tire Front - LH	2	
7	DGU3210-63111	Tire, Frt (25 x 10 R12)	1	
8	DGU3210-63121	Wheel-frt	1	
9	DGU3210-63161	Divider.cmp,frow	1	
10	DGU3210-63271	Wheel & Tire Rear - RH	1	
11	DGU3210-63211	Tire, RR (25 x 11 R12)	1	
12	DGU3210-63221	Wheel-RR	1	
13	DGU3210-63161	Divider.cmp,frow	1	
14	DGU3210-63261	Wheel & Tire Rear - LH	1	
15	DGU3210-63211	Tire, RR (25 x 11 R12)	1	
16	DGU3210-63221	Wheel-RR	1	
17	DGU3210-63161	Divider.cmp,frow	1	
18	DGU3215-50801	Nut, Lock	20	
19	DGU3210-63342	Cap-wheel	4	

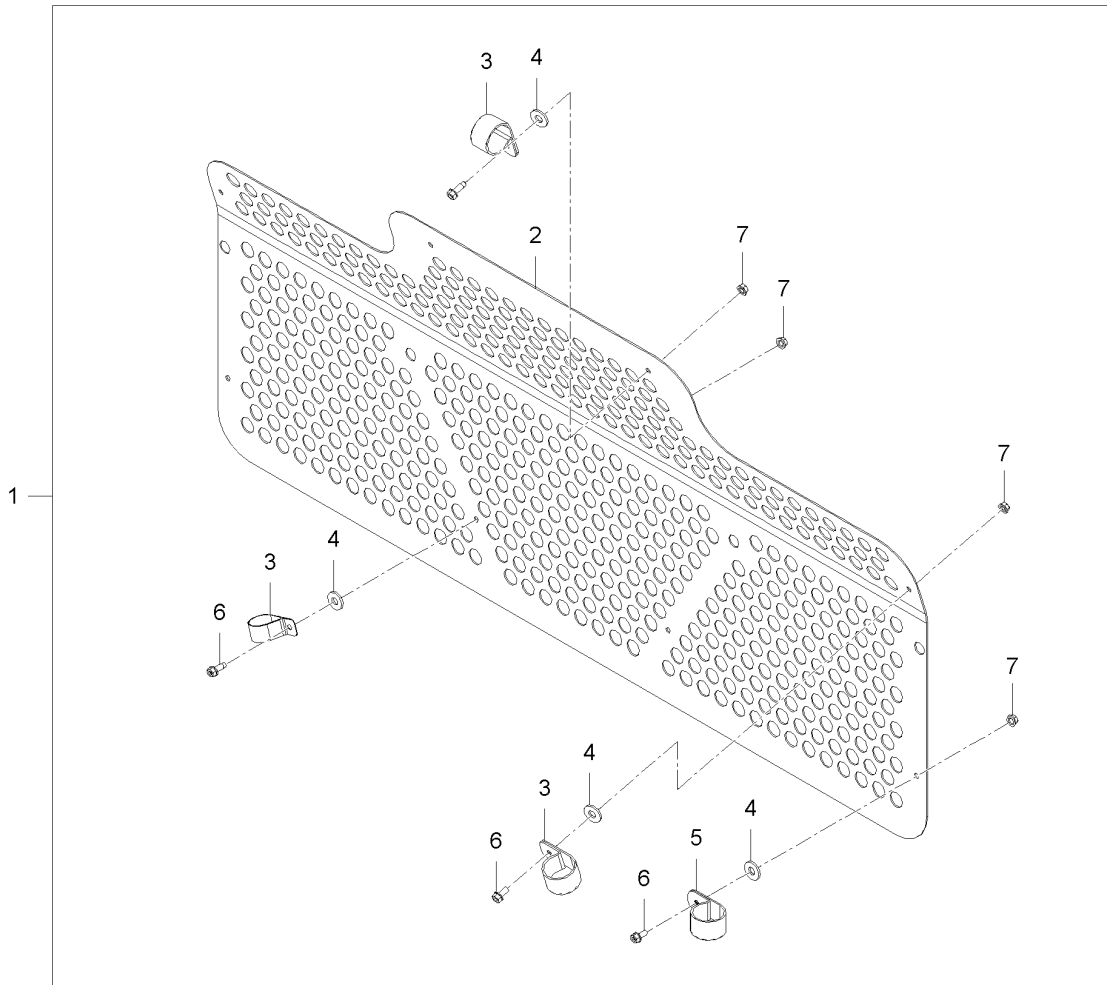
WHEEL & TIRE GROUP (OPT-TURF)



## WHEEL &amp; TIRE GROUP (OPT-TURF)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-63303	Assy, Wheel & Tire (Turf)	1	
2	DGU3210-63281	Wheel & Tire Front	4	
3	DGU3210-63411	Tire, FRT (25x10 R12)	1	
4	DGU3210-63121	Wheel-FRT	1	
5	DGU3210-63161	Divider.cmp,frow	1	
6	DGU3215-50801	Nut, Lock	20	
7	DGU3210-63342	Cap-wheel	4	

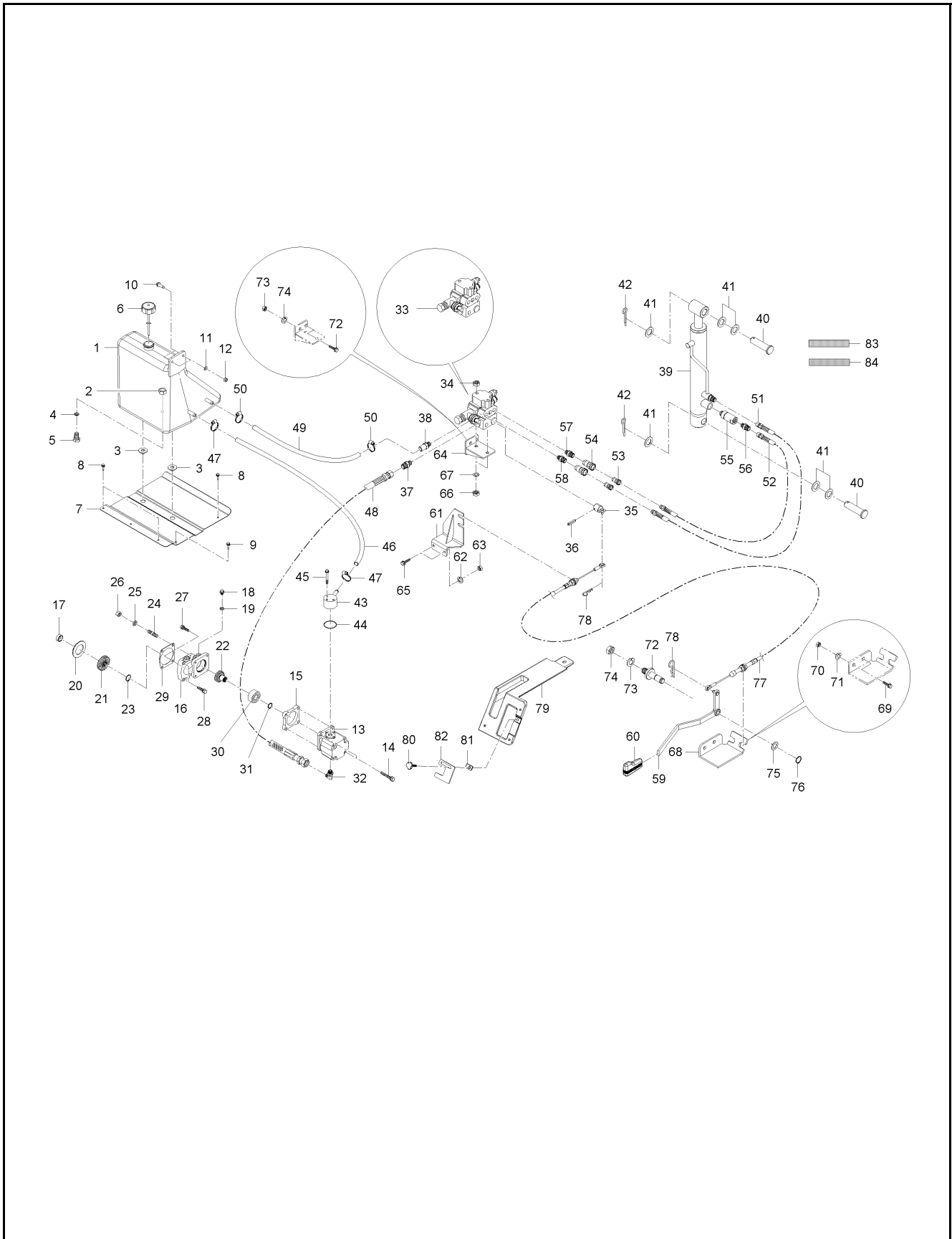
REAR SCREEN GROUP



## REAR SCREEN GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-97916	Assy, Rear Screen	1	
2	DGU3215-97926	Mesh, Grill	1	
3	DGU3215-97111	Clamp	6	
4	DGT4520-87402	Packing, 1	2	
5	DGT4686-50963	Clamp, Hose	2	
6	DG01754-50816B	Flange Bolt	8	
7	DG02763-50080B	Flange Nut	8	

HYDRAULIC SYSTEM GROUP (1)-OPT

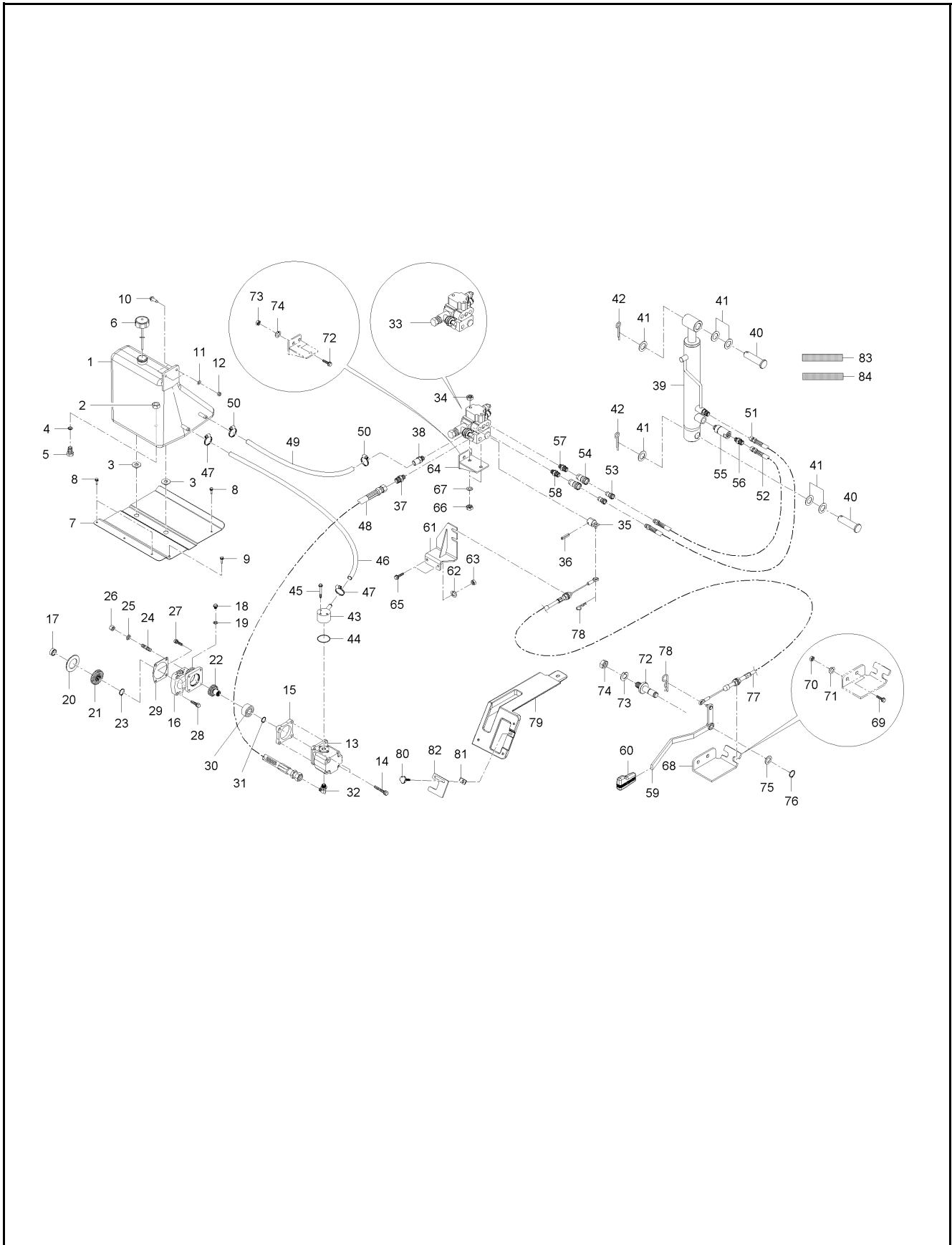


## HYDRAULIC SYSTEM GROUP (1)-OPT

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-31002	Tank Assy - Hyd.	1	
2	DG02176-50120	Nut	1	
3	DGU3215-77701	Bushing, Radiator	2	
4	DG04717-01200	Washer, Seal	1	
5	DG06331-45012	Plug	1	
6	DGU3215-31141	Tank Cap Assy	1	
7	DGU3215-31052	Bracket Hyd. Tank	1	
8	DG01025-50618	Bolt	3	
9	DGU3215-96511	Screw, Tapping	1	
10	DG01125-50825	Bolt, Washer	2	
11	DG04012-50080	Washer, Plain	2	
12	DG02054-50080	Nut	2	
13	DGU3215-33301	Hydraulic Pump Assy	1	
14	DG01123-50822	Bolt, Washer	2	
15	DGT2380-87132	Gasket	1	
16	DGT2368-76001	Holder, Gear Pump	1	
17	DGT2350-76041	Spacer, Gear Pump	1	
18	DG06331-35010	Plug	2	
19	DG04714-00100	Packing	2	
20	DGE5205-36481	Bush	1	
21	DGT2350-76021	Gear, 29 Pump	1	
22	DGT2350-76031	Shaft, Gear 18 Gear Pump	1	
23	DG04612-00190	Snap Ring	1	
24	DG01513-50822	Stud	1	
25	DG04512-50080	Washer, Spring	1	
26	DG02156-50080	Nut	1	
27	DG01123-50822	Bolt, Washer	1	
28	DG01123-50835	Bolt, Washer	2	
29	DGE5760-36332	Gasket, Fuel Camshaft Cover	1	
30	DG08241-05204	Ball Bearing	1	
31	DG04612-00200	Ring, Snap	1	
32	DGT4850-45161	Elbow	1	
33	DGU3215-32402	Auxiliary Valve Assy	1	
34	DG41182-5151-1	Nut, Remove Check	2	
35	DGU3215-32252	Adaptor - Control Valve	1	
36	DG05411-00630	Pin, Spring	1	
37	DGT4810-46971	Connector	1	
38	DGT4715-47071	Connector	1	
39	DGU3215-32201	Cylinder,hyd	1	
40	DGU3215-32972	Pin, Joint	2	
41	DG04013-50200	Washer, Plain	6	
42	DG05515-51600	Pin, Snap	2	
43	DGU3215-33402	Hyd Flange, Suction	1	

# PARTS MANUAL

## HYDRAULIC SYSTEM GROUP (1)-OPT

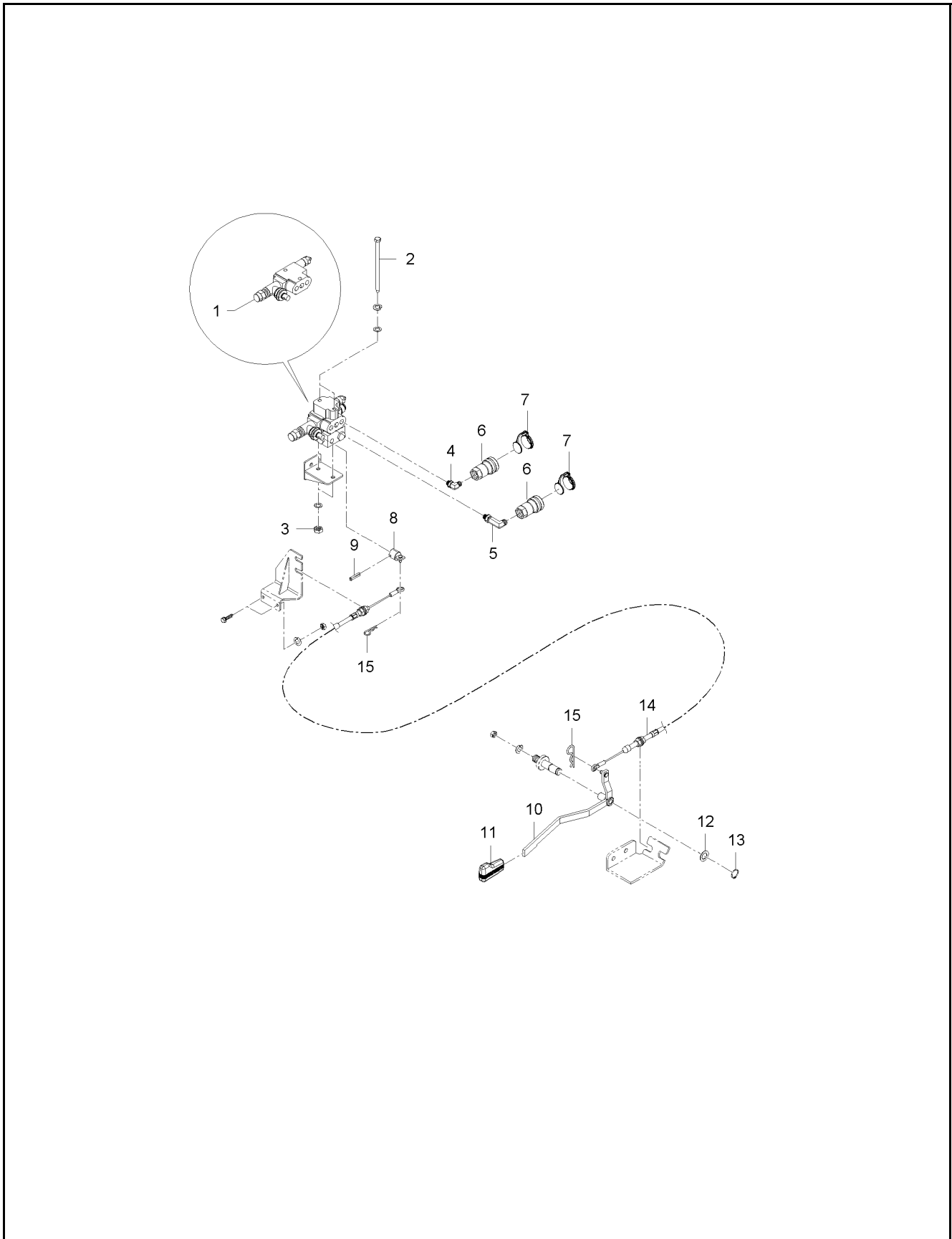




## HYDRAULIC SYSTEM GROUP (1)-OPT

ITEM	PART NO.	DESCRIPTION	QTY	
44	DG04810-00200	O Ring	1	
45	DG01023-50645	Bolt, Washer	3	
46	DGU3215-31302	Hyd Hose, Suction	1	
47	DG09318-87032	C/imap, Hose	2	
48	DGU3215-31401	Hyd Hose P, Cont. Valve	1	
49	DGU3215-31501	Hyd Hose T, Cont. Valve	1	
50	DG52200-2523-1	Band, Hose	2	
51	DGU3215-31802	Hyd Hose A, Cylinder	1	
52	DGU3215-31901	Hyd Hose B, Cylinder	1	
53	DGT2610-90081	Plug, Coupler 3x8	2	
54	DGT2610-90091	Coupler Socket Assy, 3x8	2	
55	DGU3215-32001	Orifice	1	
56	DGT4620-66161	Connector	1	
57	DGU3215-33601	Connector A	1	
58	DGU3215-33611	Connector, D	1	
59	DGU3215-32302	Lever Assy, Hydraulic	1	
60	DGT4260-24462	Grip	1	
61	DGU3215-32103	Bracket - Cont. Valve (Bracket 2)	1	
62	DG04512-50100	Washer, Spring	2	
63	DG02176-50100	Nut	2	
64	DGU3215-32502	Bracket Assy - Hyd. Cable (Bracket 3)	1	
65	DG01754-50820	Flange Bolt	2	
66	DG02156-50080	Nut	2	
67	DG04512-50080	Washer, Spring	2	
68	DGU3215-32802	Bracket Assy - Control Valve Cable (Brac	1	
69	DG01754-50820	Flange Bolt	2	
70	DG02156-50080	Nut	2	
71	DG04512-50080	Washer, Spring	2	
72	DGU3215-32902	Shaft Lever Mtg. Hyd.(Pin)	1	
73	DG04512-50120	Washer, Spring	1	
74	DG02174-50120	Nut	1	
75	DG04013-50160	Washer, Plain	1	
76	DG04612-00160	Snap Ring	1	
77	DGU3215-32602	Cable Assy - Hyd	1	
78	DG05525-50800	Pin, Snap	2	
79	DGU3215-93501	Lever Cover Assy	1	
80	DGP4410-98251	Bolt, Knob	1	
81	DG38245-2925-3	Nut, Spring	1	
82	DGU3215-93521	Parking Lever Cover	1	
83	DGU3215-85491	Label, Double Acting Lever(Eng)	1	
84	DGU3215-85711	Label Warning, Hyd Lever Lock	1	

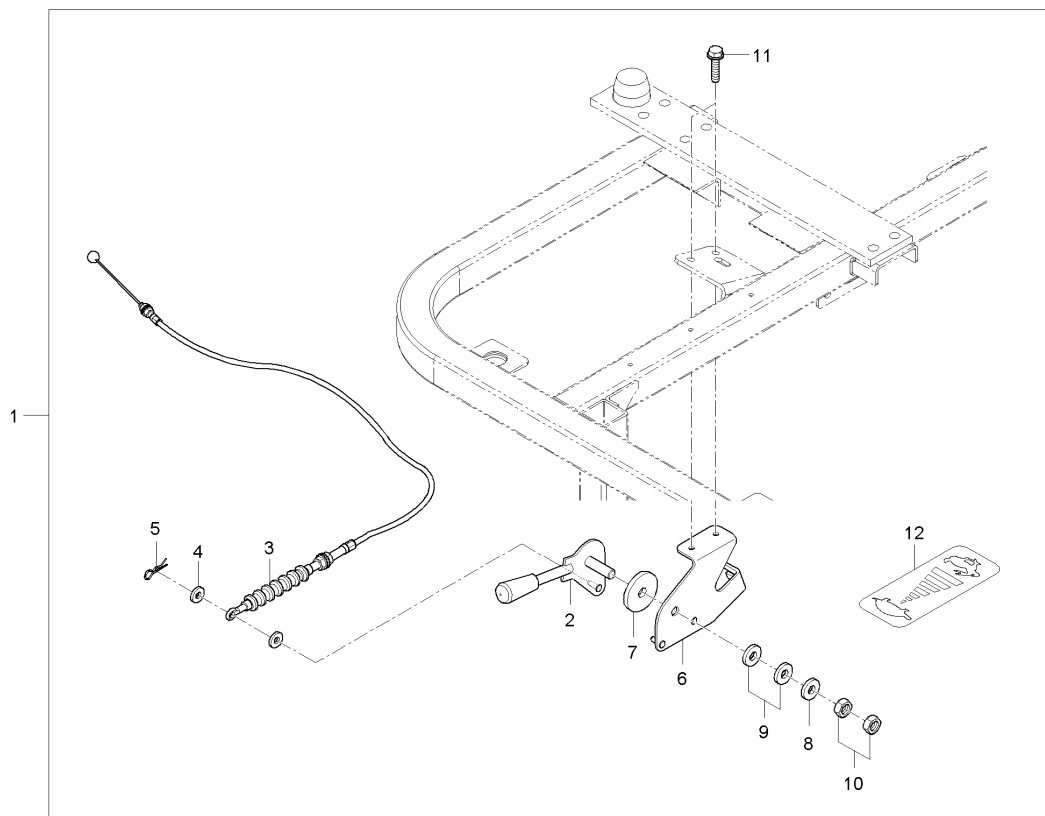
HYDRAULIC SYSTEM GROUP (2)-OPT



## HYDRAULIC SYSTEM GROUP (2)-OPT

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-32432	Du-sectional Valve	1	
2	DGU3215-32271	Bolt	2	
3	DG41182-5151-1	Nut, Remove Check	2	
4	DGU3215-33701	Connector B	1	
5	DGU3215-33801	Connector C	1	
6	DGU3215-33901	Coupler	2	
7	DGU3215-33921	Cap	2	
8	DGU3215-32252	Adaptor - Control Valve	1	
9	DG05411-00630	Pin, Spring	1	
10	DGU3215-32352	Lever Assy - Deck. (Lever 2)	1	
11	DGT4260-24462	Grip	1	
12	DG04013-50160	Washer, Plain	1	
13	DG04612-00160	Snap Ring	1	
14	DGU3215-32602	Cable Assy - Hyd	1	
15	DG05525-50800	Pin, Snap	2	

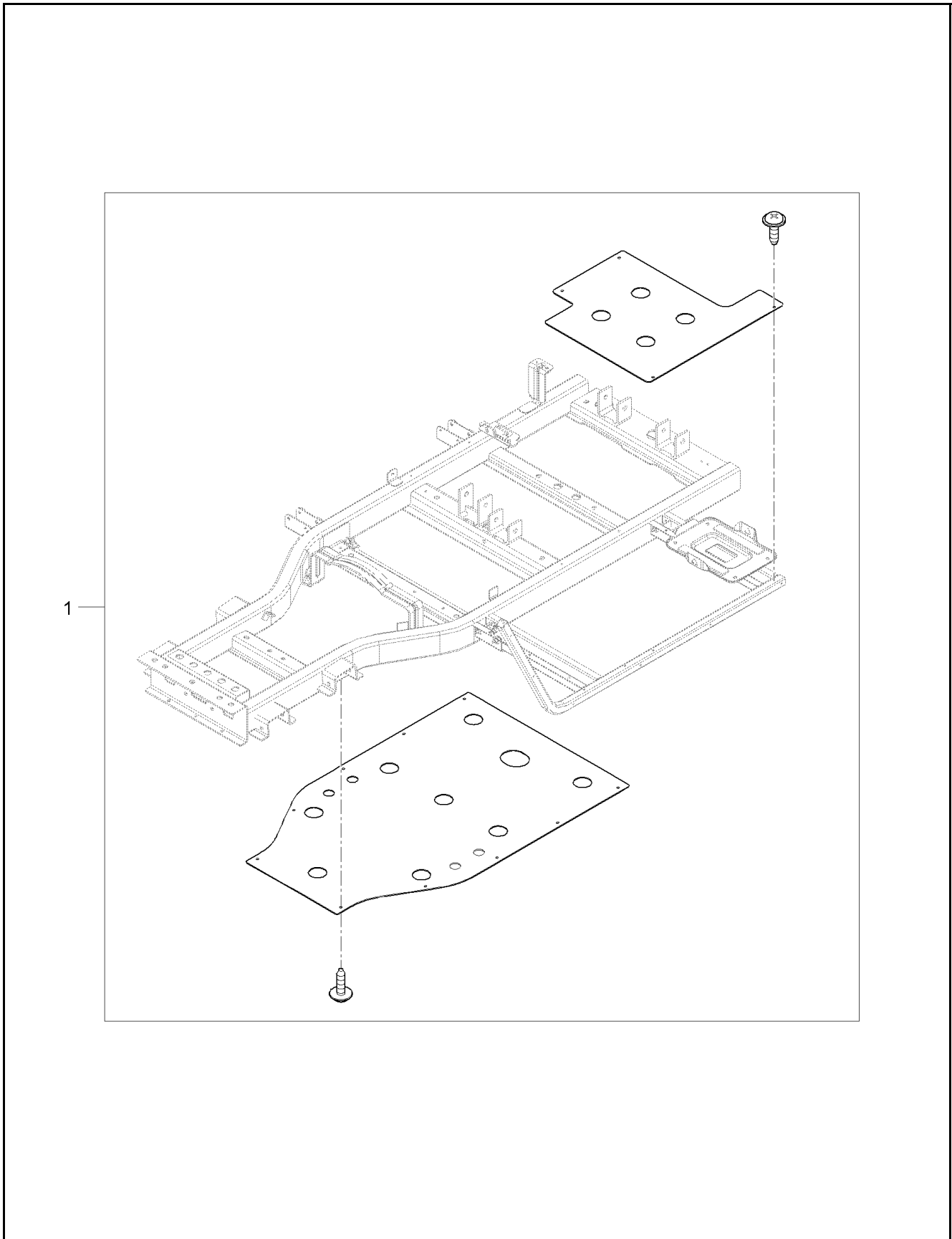
HAND THROTTLE GROUP-OPT



## HAND THROTTLE GROUP-OPT

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3219-74401	Assy, Hand Accel	1	
2	DGU3210-74551	Lever Assy - Hand Accelerator	1	
3	DGU3215-74501	Cable, Hand Accel	1	
4	DG04013-50060B	Washer	2	
5	DG05525-50600	Pin, Snap	1	
6	DGU3210-74591	Bracket ,hand Accel Lever Assy	1	
7	DGT2670-60091	Lining	1	
8	DG04013-50120B	Washer	1	
9	DGT4835-17241	Spring	2	
10	DG02176-50120B	Nut	2	
11	DG01754-50616B	Flange Bolt	2	
12	DGU3215-85211	Label, Speed Control	1	

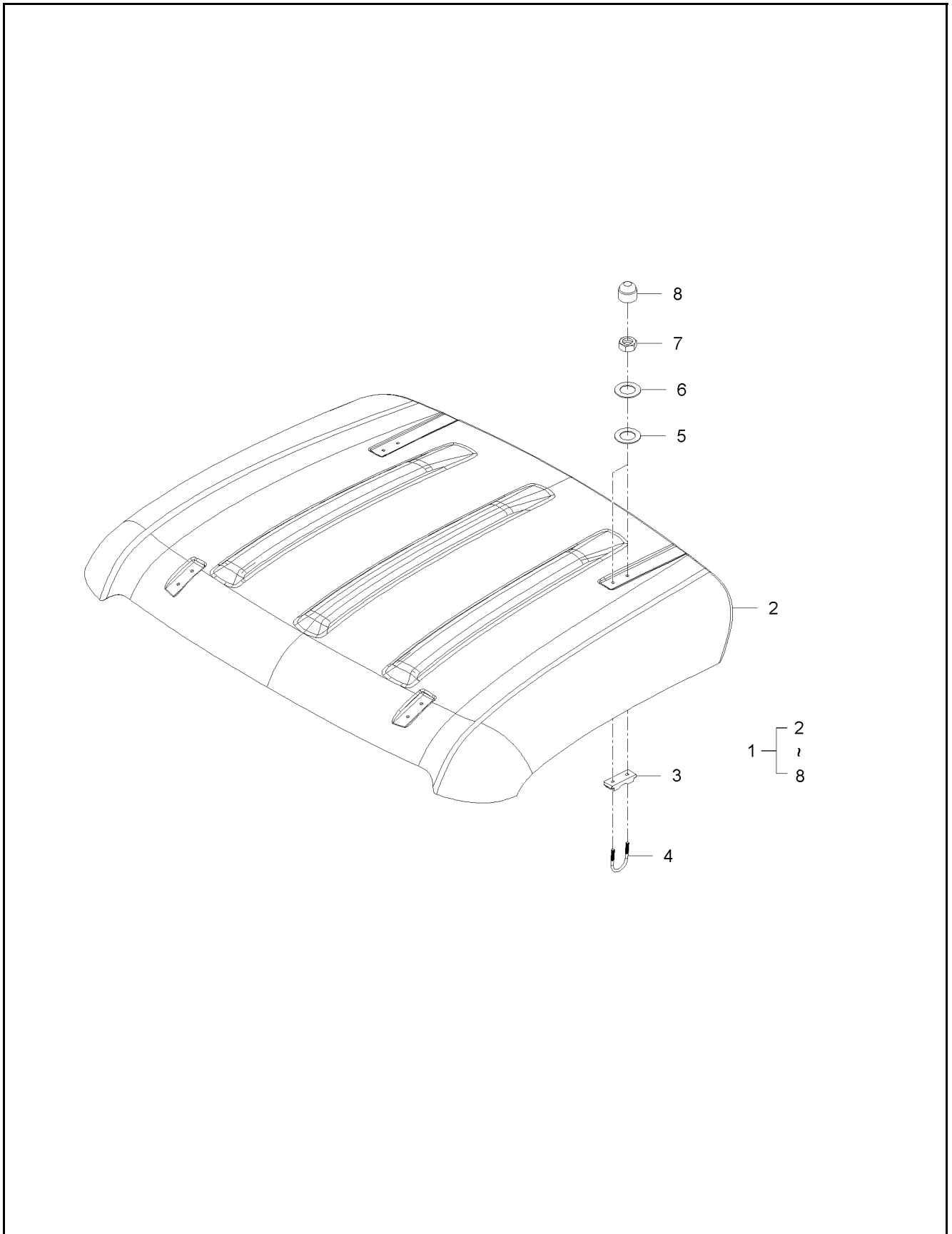
SKID PLATE GROUP



## SKID PLATE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-92852	Ass`y Plate Skid (LH)	1	

CANOPY GROUP-OPT

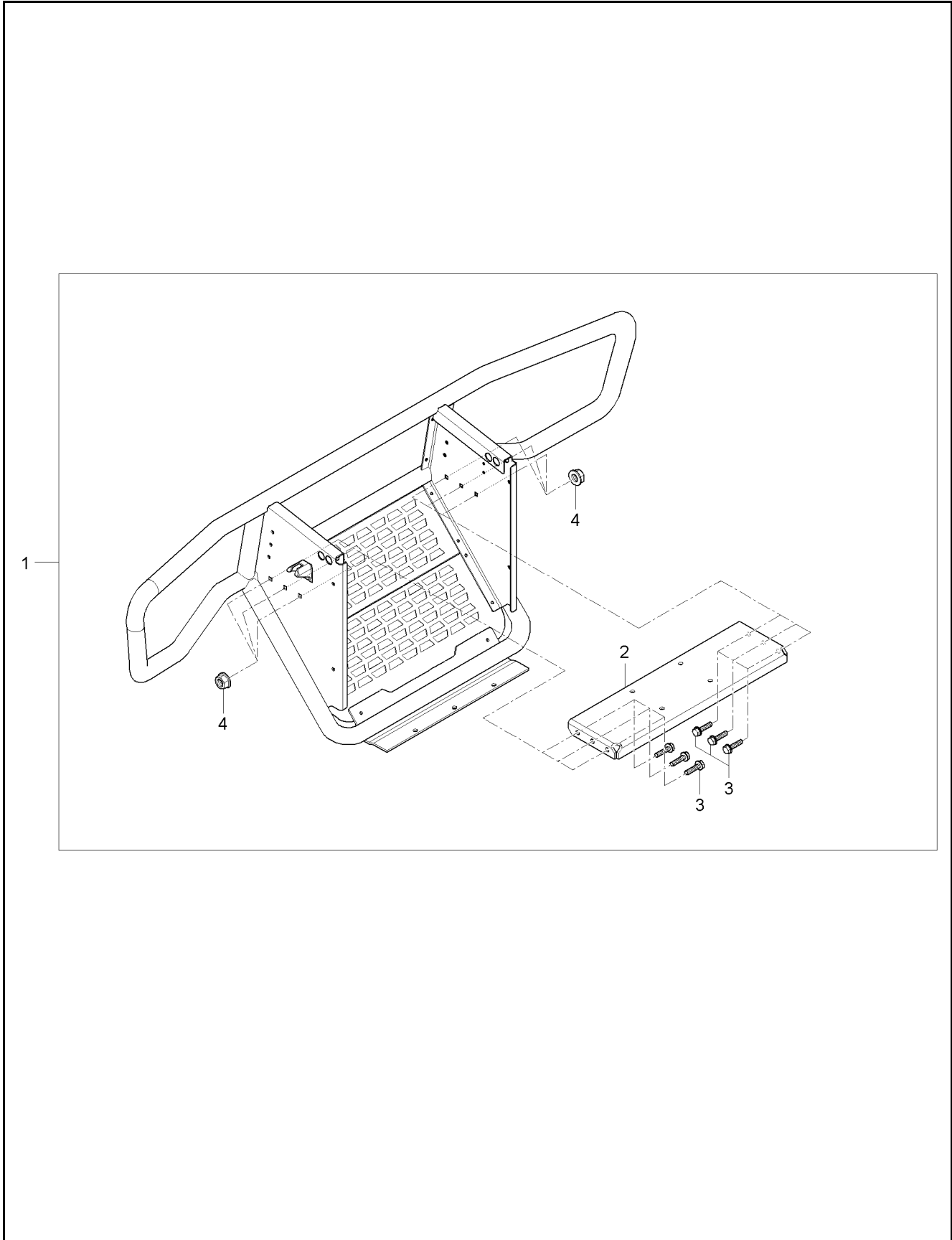




## CANOPY GROUP-OPT

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-97753	Assy, Canopy	1	
2	DGU3215-97701	Canopy	1	
3	DGU3215-97721	Canopy Bumper	4	
4	DGU3215-97793	Bolt - U Type (M8)	4	
5	DGT4520-87402	Packing, 1	8	
6	DG04015-50080B	Washer	8	
7	DG02056-50080B	Nut	8	
8	DGT4815-93211	Cap Nut, M8	8	

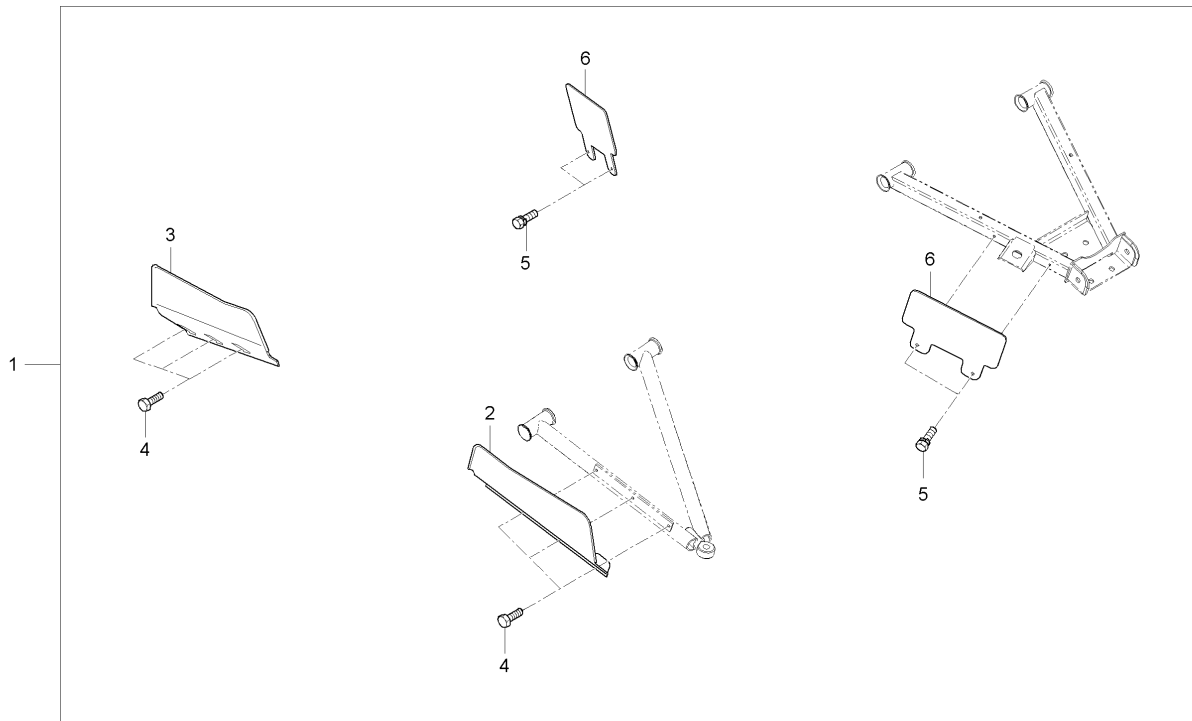
WINCH GROUP



## WINCH GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-97551	Winch Assy	1	
2	DGU3215-97561	Brkt, Winch Mt'g	1	
3	DG01754-50825	Bolt, Flange	6	
4	DG02763-50080	Nut, Flange	6	

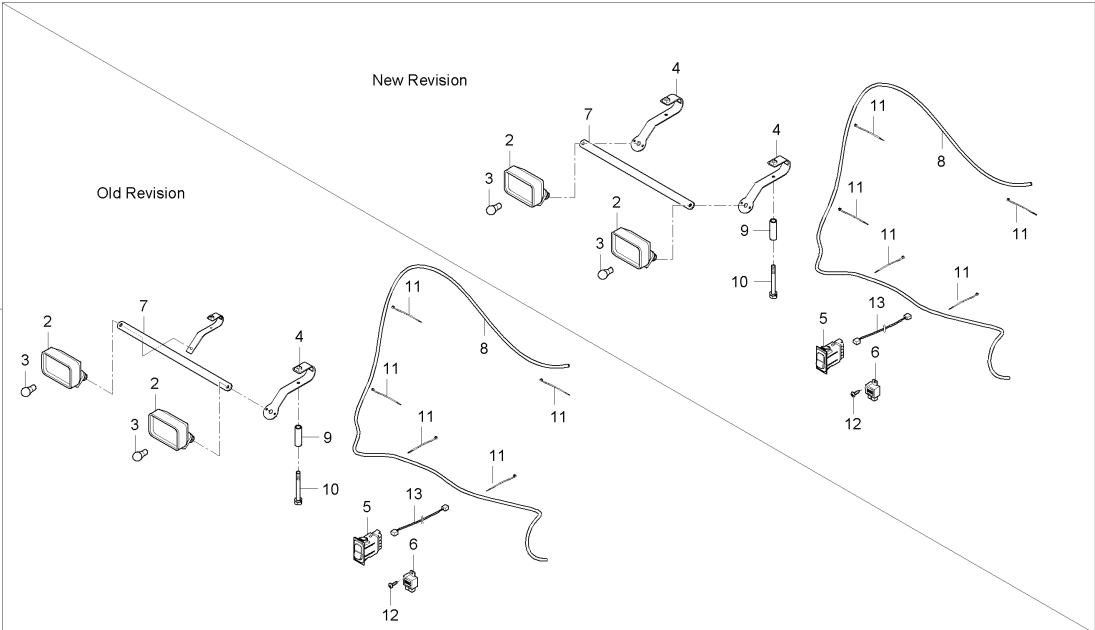
SUSP DUST SHIELD GROUP-OPT



## SUSP DUST SHIELD GROUP-OPT

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-52353	Assy, Dust Shield	1	
2	DGU3215-52401	Dust Shield, Fr Lh	1	
3	DGU3215-52701	Dust Shield, Fr Rh	1	
4	DG01025-50618	Bolt	6	
5	DG01025-50638	Bolt, Washer	4	
6	DGU3215-55201	Dust Shield, Rr	2	

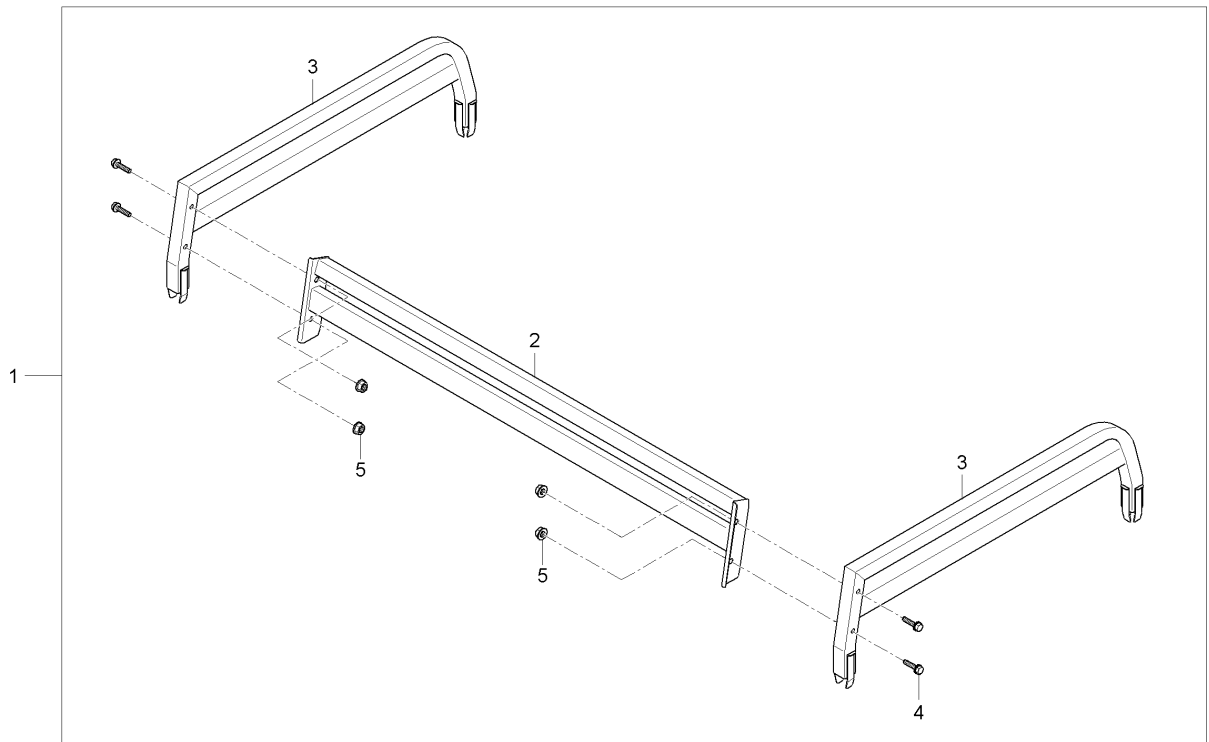
WORKING LAMP GROUP (OPTION)



## WORKING LAMP GROUP (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-60304	Working Lamp Kit	1	
2	DGT4930-69802	Working Light Assy, Fr	2	
3	DGT4620-69251	Bulb, Halogen 12vx35w	1	
4	DGU3215-60362	Working Lamp Conn Brkt Assy	2	
5	DGT4935-54221	Switch Working Lamp	1	
6	DGT4351-43101	Accessory Relay Assy	1	
7	DGU3215-60381	Guade, Work Lamp Bracket	1	
8	DGU3215-60391	Assy Wire Harness Working Lamp	1	
9	DGU3215-60401	Bush	2	
10	DG01123-50865	Bolt, Washer	2	
11	DGT2198-82561	Band, Cord	7	
12	DG03054-50516	Screw	1	
13	DGU3215-60411	Ass'y Wire Harness Switch	1	

DECK EXTENSION GROUP (OPTION)

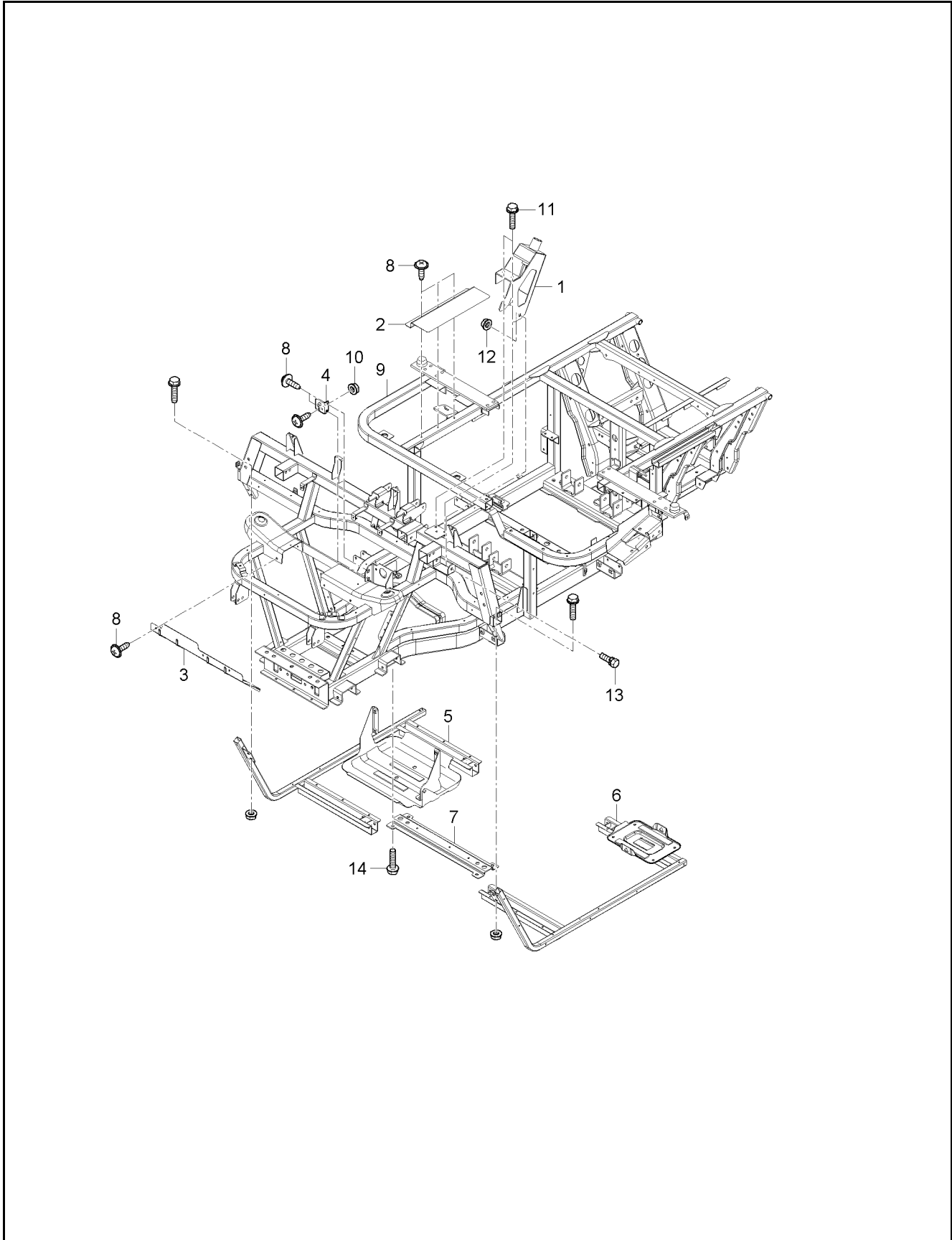




## DECK EXTENSION GROUP (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-98901	Deck Extension Bar Assy	1	
2	DGU3210-98851	Front Extension Bar Assy	1	
3	DGU3210-98931	Deck Side Extension Bar Assy	2	
4	DG01774-51260	Bolt, Flange	4	
5	DG02783-50120	Flange Nut	4	

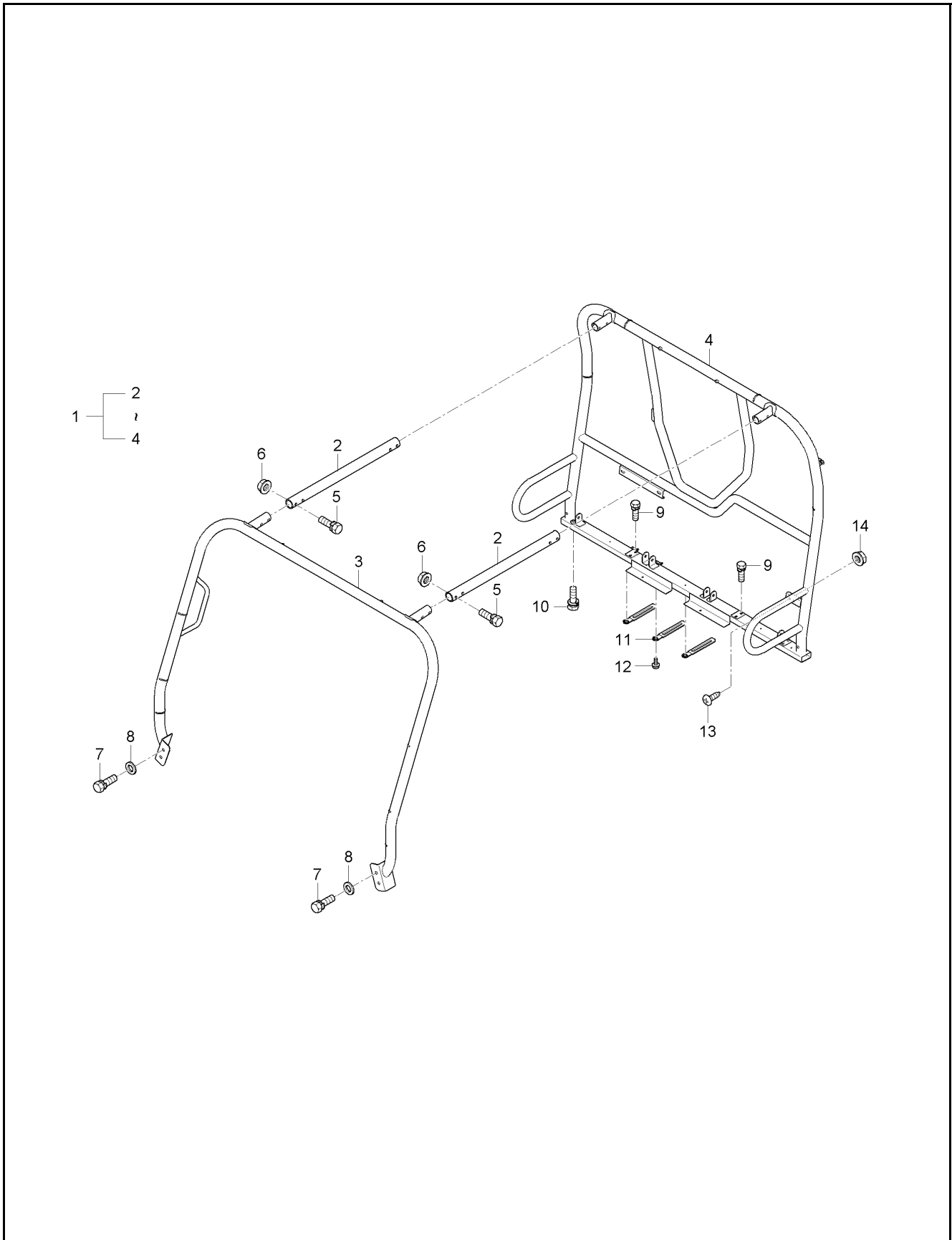
STRUCTURE GROUP



## STRUCTURE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3210-26101	Steering Cover Assy	1	
2	DGU3210-27101	Cover, Cooling Fan	1	
3	DGU3210-27522	Heat-protector Brkt	1	
4	DGU3210-27601	Stay Rod Brkt	1	
5	DGU3210-27701	Support Floor Frame Assy Rh	1	
6	DGU3210-27851	Support Floor Frame Assy Lh	1	
7	DGU3210-27901	Member No.1 Lower Middle Assy	1	
8	DGU3215-81552	Screw (Black)	9	
9	DGU3230-20006	Structure Ass'y	1	
10	DG02761-50060	Nut, Flange	1	
11	DG01754-50820	Flange Bolt	2	
12	DG02783-50100	Nut, Flange	2	
13	DG01125-51035	Bolt	2	
14	DG01774-51020	Bolt, Flange	4	

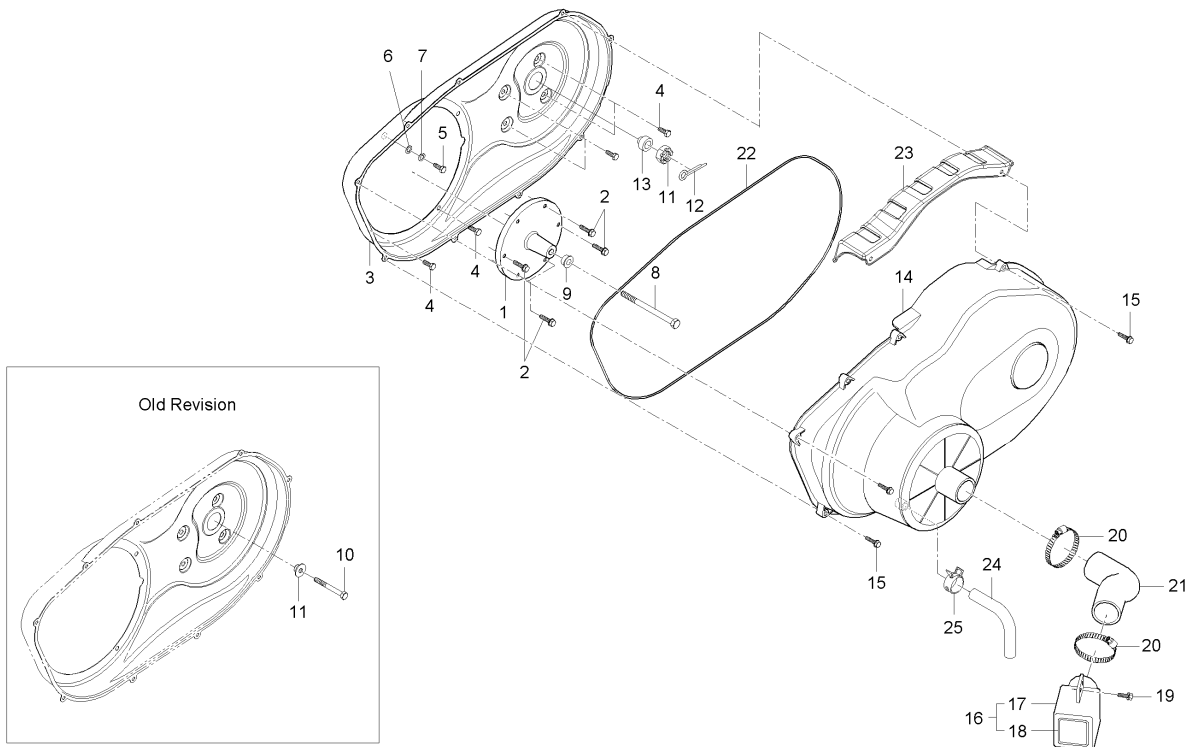
ROPS GROUP



## ROPS GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3230-36502	Rops Assy	1	
2	DGU3210-36861	Frame Middle	2	
3	DGU3230-36511	Frame Front Assy	1	
4	DGU3230-36712	Frame Rear Assy	1	
5	DG01125-50855B	Bolt	8	
6	DG02763-50080B	Flange Nut	8	
7	DG01135-51230B	Bolt	4	
8	DG04013-50120B	Washer	4	
9	DG01125-51060B	Bolt	6	
10	DG01125-50860B	Bolt	2	
11	DG34150-2939-1	Clam, Wire	3	
12	DG01754-50610	Bolt, Flange	3	
13	DGU3215-81552	Screw (Black)	2	
14	DG02761-50060	Nut, Flange	2	

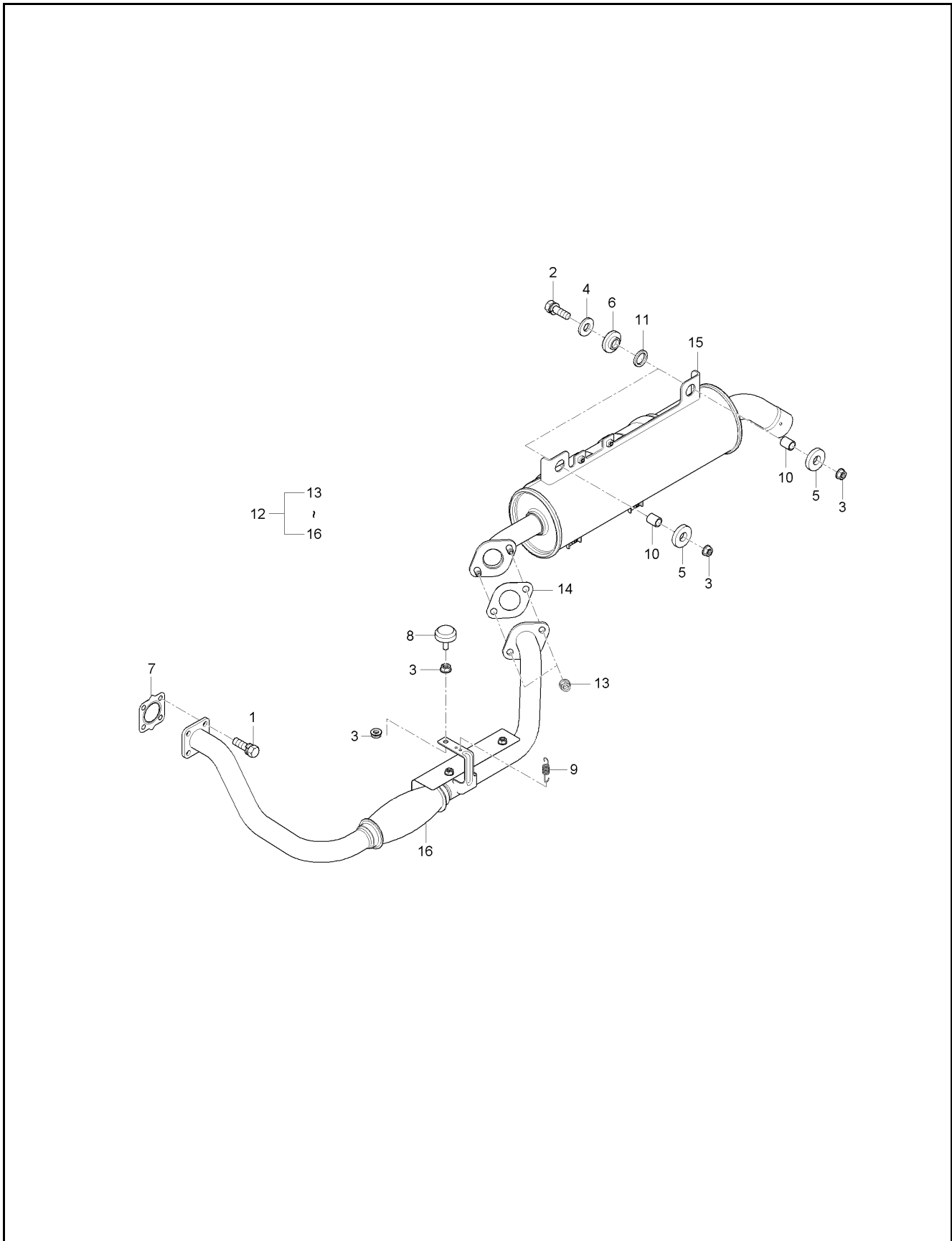
CLUTCH COVER GROUP



## CLUTCH COVER GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-29801	Adaptor, Cvt Drive	1	
2	DG01754-50825	Bolt, Flange	6	
3	DGU3215-29104	Clutch Cover Assy - Inner	1	
4	DG01754-50812	Bolt, Flange	7	
5	DG01153-50812	Bolt	1	
6	DG04013-50080	Washer, Plain	1	
7	DG04512-50080	Washer, Spring	1	
8	DGU3215-29901	Bolt, Cvt Drive	1	
9	DGU3215-29931	Plug	1	
10	DGU3210-29911	Bolt	1	
11	DG02376-50140	Nut, Slotied	1	
12	DG05511-50325	Pin, Split	1	
13	DGU3210-29952	Washer	1	
14	DGU3214-29302	Outer	1	
15	DG01754-50625	Bolt, Flange	9	
16	DGU3215-29721	Air Baffling Box Assy	1	
17	DGU3215-29751	Box, Air Baffeling	1	
18	DGU3215-29771	Filter, Cvt	1	
19	DG01754-50625	Bolt, Flange	2	
20	DG09318-89063	Cimap, Hose	2	
21	DGU3230-29621	Hose Cvt, Inlet	1	
22	DGU3215-29352	Gasket, Cvt Cover	1	
23	DGU3214-29341	Cover	1	
24	DGU3214-29351	Hose	1	
25	DG14911-4275-1	Clip, Tube	1	

EXHAUST SYSTEM GROUP (STD)

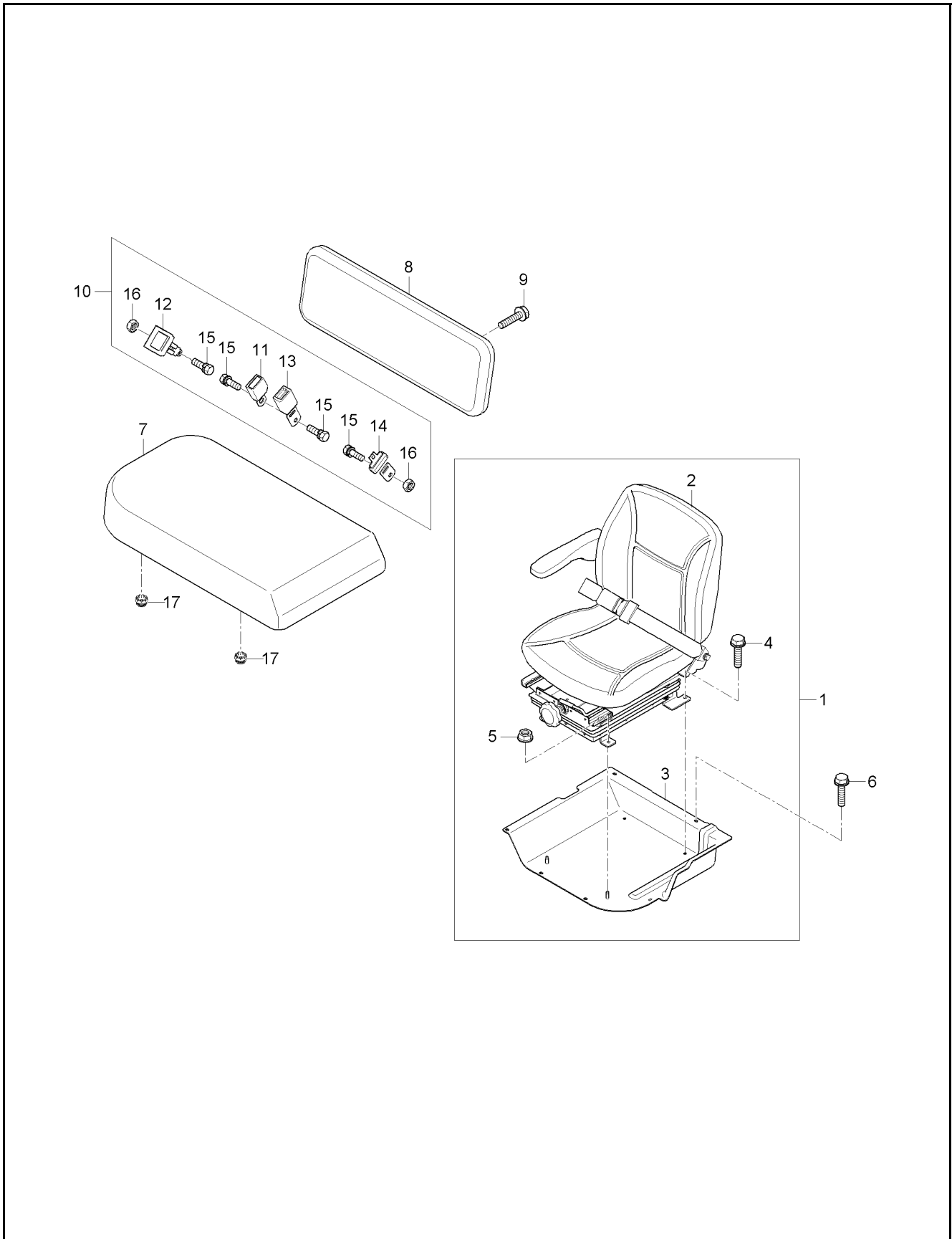




## EXHAUST SYSTEM GROUP (STD)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DG01123-50825	Bolt, Washer	4	
2	DG01123-50845	Bolt, Washer	2	
3	DG02763-50080	Nut, Flange	4	
4	DG04015-50080	Washer, Plain	2	
5	DGU3215-75301	Washer, Rubber	2	
6	DGU3215-75401	Dampener, Vibration	2	
7	DGU3215-75471	Gasket, Exh, Manifold	1	
8	DGU3215-75681	Damper Assy, Torsion	1	
9	DGU3215-76051	Spring, Mounting	1	
10	DGU3215-76951	Bush	2	
11	DGU3215-76971	Washer	2	
12	DGU3230-75952	Exhaust Assy	1	
13	DGU3215-76701	Nut, Center Pipe	2	
14	DGU3215-75921	Gasket	1	
15	DGU3215-75981	Pipe Assy Rear	1	
16	DGU3230-75961	Pipe Ass'y Frt	1	

SEAT GROUP (WITH SUS)

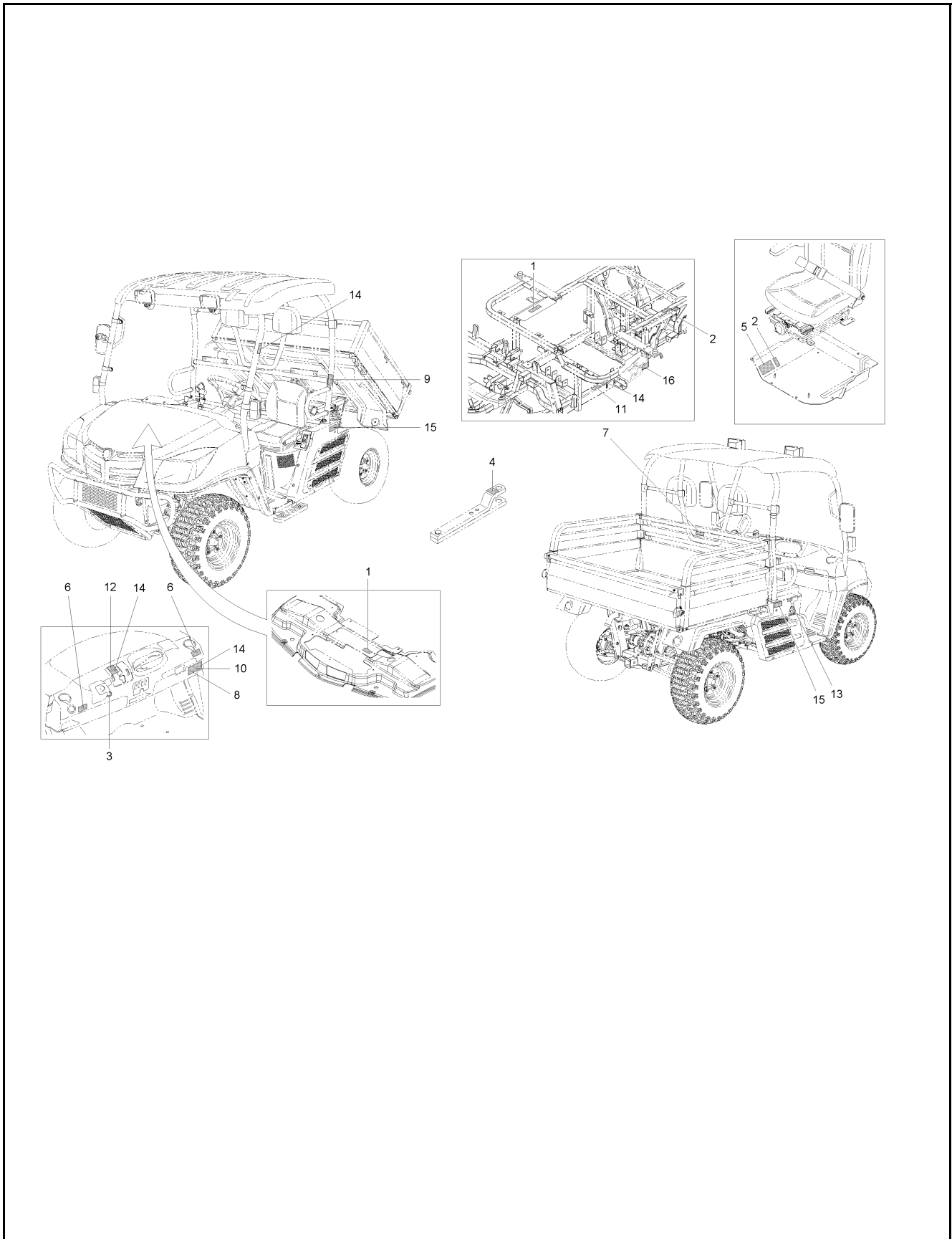


## SEAT GROUP (WITH SUS)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3233-83001	Driver Seat Ass'y(U3-2)	1	
2	DGU3233-83101	Suspension Seat Ass'y	1	
3	DGU3230-83301	Drive Seat Plate Assy	1	
4	DG01125-50825B	Bolt	2	
5	DG02763-50080B	Flange Nut	2	
6	DG01125-50825B	Bolt	2	
7	DGU3230-84001	Seat Cushion, Ass'y(2pt)	1	
8	DGU3230-85001	Seat Back Assy	1	
9	DG01754-50816B	Flange Bolt	6	
10	DGU3230-86001	Safety Belt Ass'y	1	
11	DGU3215-86201	Buckle	1	
12	DGU3215-86211	Safety Belt	1	
13	DGU3215-86221	Buckle, Middle	1	
14	DGU3215-86231	Safety Belt, Middle	1	
15	DG01133-51025B	Bolt	4	
16	DG02176-50100B	Nut	4	
17	DGU3215-83701	Seat Rubber Mount	2	

# PARTS MANUAL

## LABEL GROUP (1600XD-EU)



## LABEL GROUP (1600XD-EU)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGT4625-52351	Label, Fan Warning	2	
2	DGT4625-52361	Label, Muffler	2	
3	DGU3215-85501	Label, Key Switch	1	
4	DGU3230-85011	Label, Seat Belt	2	
5	DGU3230-85021	Label, Deck Machine Runaway	1	
6	DGU3230-85032	Label, Deck Bed	1	
7	DGU3230-85041	Label, Rops	1	
8	DGU3230-85081	Label, Safe Operation	1	
9	DGU3230-85092	Label, Swing Drawbar	1	
10	DGU3230-85121	Label, Battery Cable	1	
11	DGU3230-85131	Label	1	
12	DGU3230-85571	Label, Certification Of Rops	1	
13	DGU3230-85611	Label, Fuel Warning	1	
14	DGU3230-85621	Label, Manual	4	
15	DGU3230-85631	Label, Latch	2	
16	DGU3230-85662	Label, Product (E-Z-GO, EU)	1	

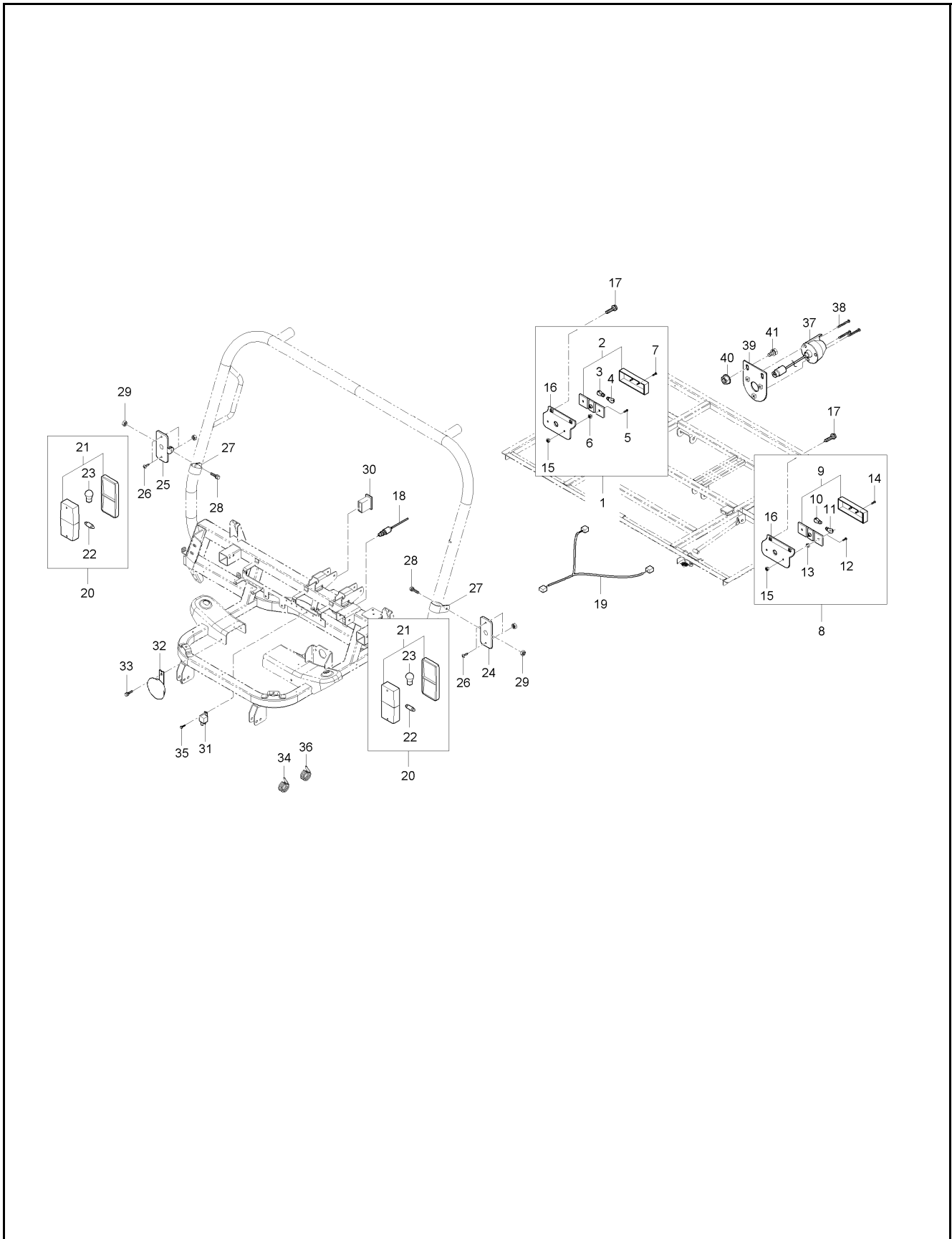
MOLDING GROUP (STD)



## MOLDING GROUP (STD)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3215-92101	Fender Front LH	1	
2	DGU3215-92201	Fender Front RH	1	
3	DGU3215-92303	Fender Middle Outer LH Assy	1	
4	DGU3215-92312	Fender Middle Outer LH	1	
5	DGU3215-92321	Battery Cover	1	
6	DGU3215-81552	Screw (Black)	4	
7	DG38245-2925-3	Nut, Spring	2	
8	DGU3215-92402	Fender Middle Outer RH	1	
9	DGU3215-92701	Panel Wheel Well LH	1	
10	DGU3215-92801	Panel Wheel Well Rh	1	
11	DGU3215-93001	Main Floor Assy FR	1	
12	DGU3215-93011	Floor Main Front	1	
13	DG38245-2925-3	Nut, Spring	5	
14	DGU3230-93051	Floor Main Rear Ass'y	1	
15	DGU3230-93061	Floor Main Rear	1	
16	DG38245-2925-3	Nut, Spring	12	
17	DGU3215-93401	Oil Check Cover Assy	1	
18	DGU3215-93411	Oil Check Cover	1	
19	DGU3215-93421	Foil, Heat Shield	1	
20	DG53415-4128-1	Bolt, Resin	2	
21	DGU3215-93511	Covar, Parking Lever	1	
22	DGU3215-83653	Cover - Seat Back, RR	1	
23	DGU3210-27661	Seat Back Plate	1	
24	DG01754-50816	Bolt, Flange	6	
25	DGU3215-81552	Screw (Black)	22	
26	DGU3215-81552	Screw (Black)	36	
27	DG02761-50060B	Flange Nut	6	
28	DGU3215-81561	Screw	5	
29	DG01754-50865B	Flange Bolt	3	
30	DGU3215-81552	Screw (Black)	36	

OPTIONAL LAMP GROUP (EU)

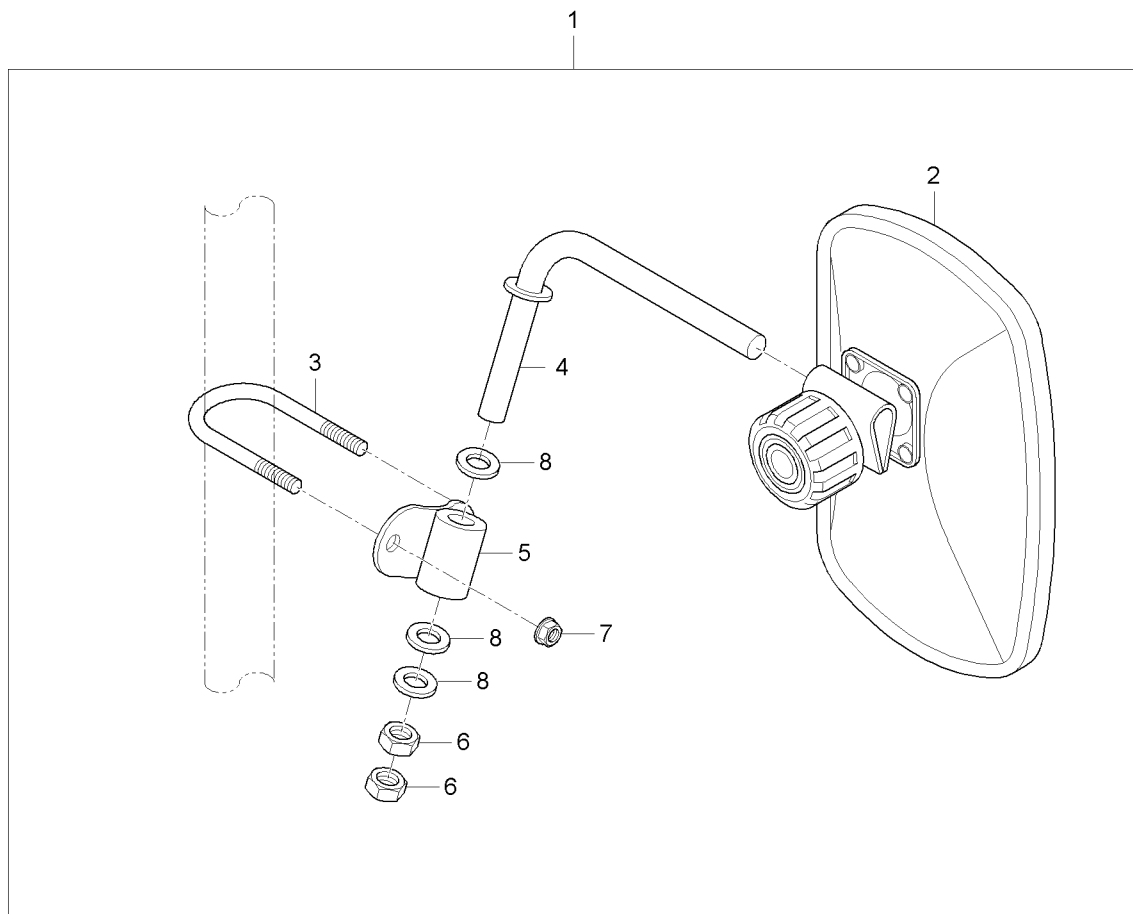




## OPTIONAL LAMP GROUP (EU)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGT2611-75882	Rear Lamp Assy, RH	1	
2	DGT2611-75782	Lamp, Rear Tail RH	1	
3	DGT2611-79021	Bulb, 12VxR10W	1	
4	DGT2611-79011	Bulb, 12vxp21w	2	
5	DG03024-50420	Screw, Washer	2	
6	DG02052-50040	Nut	2	
7	DG03054-50416	Screw	2	
8	DGT2611-75892	Rear Lamp Assy, LH	1	
9	DGT2611-75792	Lamp, Rear Tail LH	1	
10	DGT2611-79021	Bulb, 12vxr10w	1	
11	DGT2611-79011	Bulb, 12vxp21w	2	
12	DG03024-50420	Screw, Washer	2	
13	DG02052-50040	Nut	2	
14	DG03054-50416	Screw	2	
15	DG02761-50040B	Flange Nut	4	
16	DGU3215-60171	Combi Lamp Bracket, RR	2	
17	DG01754-50625B	Flange Bolt	4	
18	DGT4520-41821	Stop Switch Assy	1	
19	DGU3230-60841	Ass'y Wire Harness, Rear Combi Lamp (Eu)	1	
20	DGT2185-69071	Combi Light Assy, FF	2	
21	DGT2611-69061	Lamp, Hazard	2	
22	DGT2611-79011	Bulb, 12vxp21w	2	
23	DGT2611-79041	Bulb, 12vxc5w	2	
24	DGU3215-60341	Bracket, LH	1	
25	DGU3215-60351	Bracket, RH	1	
26	DG03054-50412B	Bolt	4	
27	DGU3215-97111	Clamp	2	
28	DG01754-50816B	Flange Bolt	2	
29	DG02763-50080B	Flange Nut	2	
30	DGT4025-68351	Switch, Emergency Lamp	1	
31	DGT4121-31053	Flasher Unit, Sensor	1	
32	DGT4144-75952	Assy Horn	1	
33	DG01754-50616B	Flange Bolt	1	
34	DGT2185-82561	Band, Cord	2	
35	DG03054-50516B	Bolt	1	
36	DGT2198-82551	Band,cord	7	
37	DGT2611-69933	7 Pin Socket	1	
38	DG03054-50540	Screw	3	
39	DGT2185-95612	Bracket, Socket 7 Pin	1	
40	DG02763-50080B	Flange Nut	2	
41	DG01123-50816	Bolt, Washer	2	

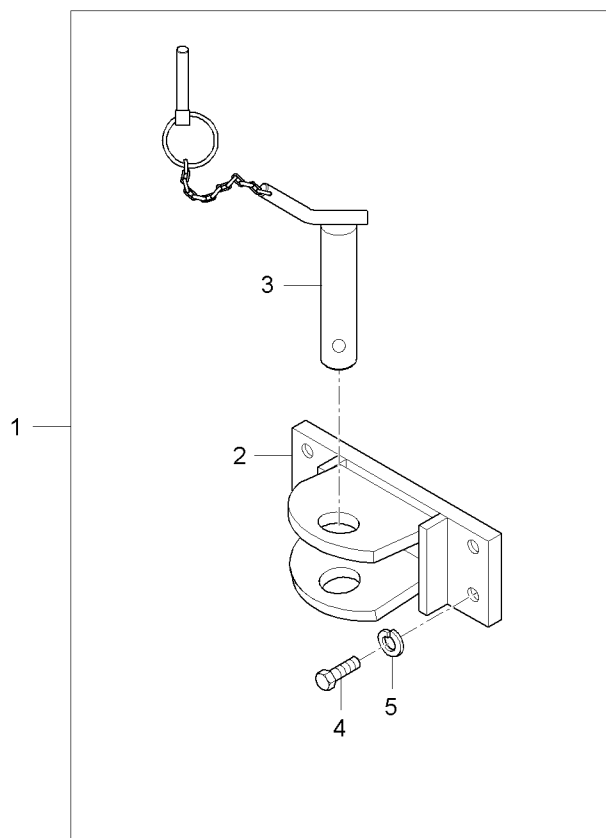
MIRROR GROUP (STD)



## MIRROR GROUP (STD)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3230-97801	Mirror Assy	1	
2	DGU3215-97831	Mirror, Eng	2	
3	DGU3215-97782	Bolt - U Type (M8)	2	
4	DGU3230-97821	Mirror Shaft Assy	2	
5	DGU3230-97841	Mirror Conn. Assy	2	
6	DG02176-50140	Nut	4	
7	DG02763-50080B	Flange Nut	4	
8	DG04011-50140	Washer, Plain	6	

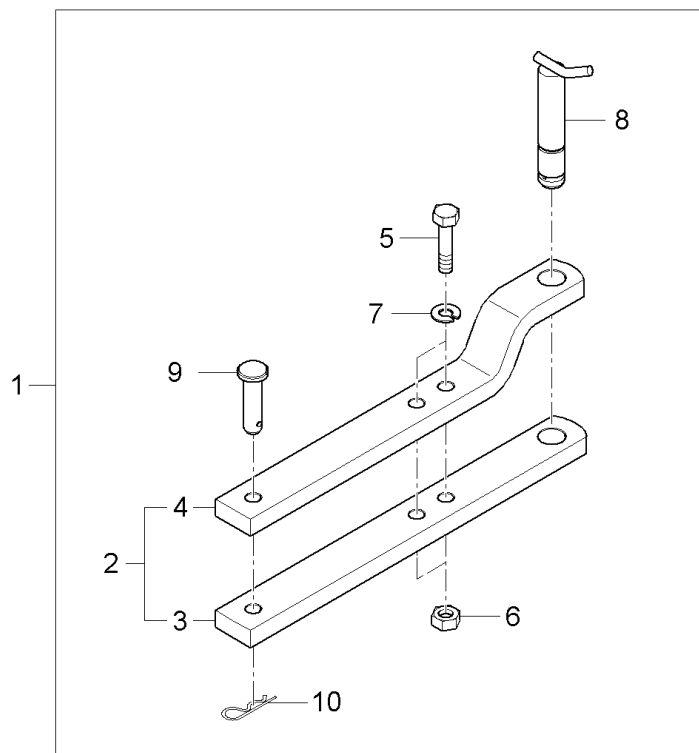
FRONT HITCH GROUP (EEC)- STD



## FRONT HITCH GROUP (EEC)- STD

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3230-97201	Front Hitch Kit	1	
2	DGU3230-97211	Assy, Front Hitch	1	
3	DGT2611-50041	Pin, Connecting	1	
4	DG01176-51245	Bolt	4	
5	DG04512-50120	Washer, Spring	4	

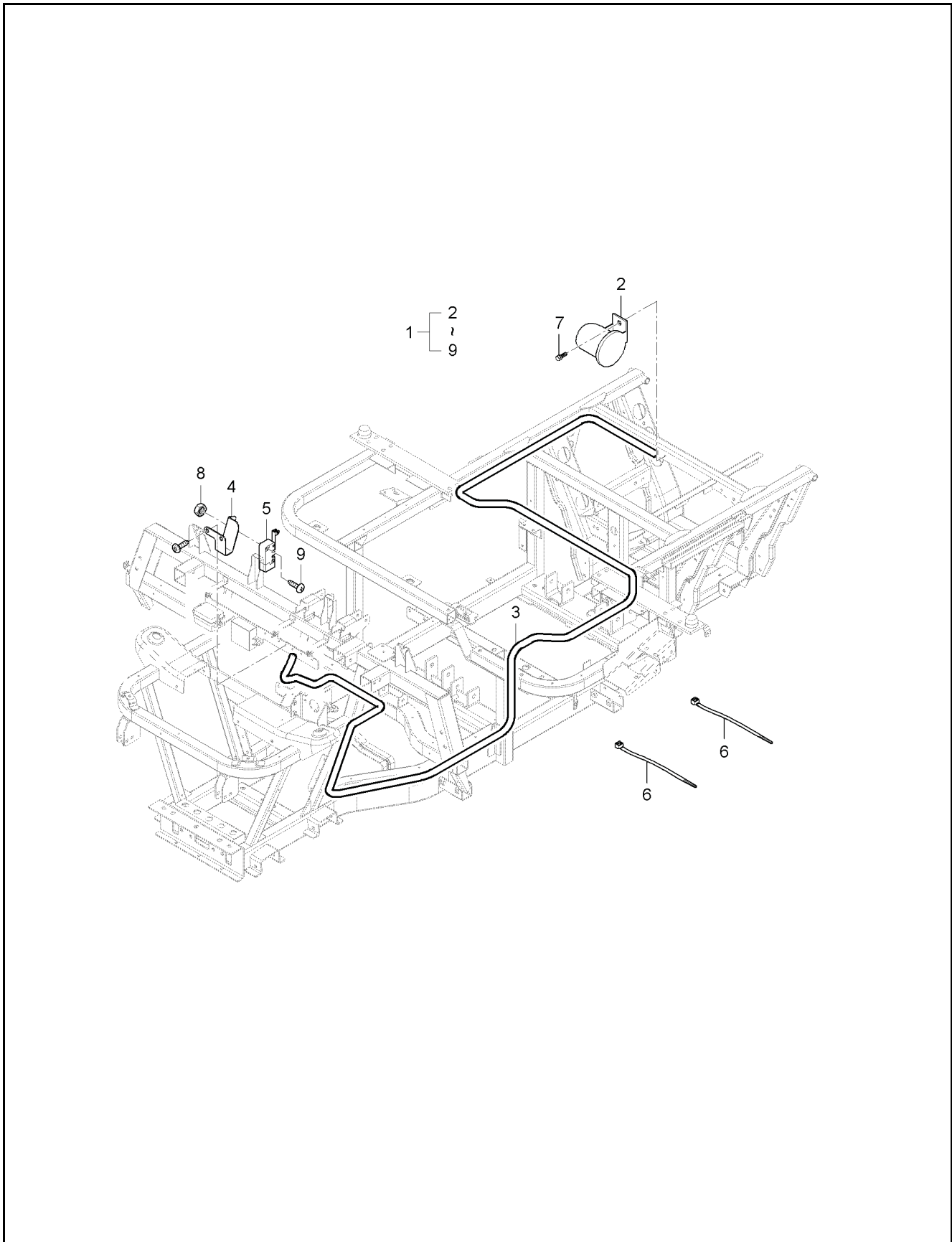
SWING DRAWBAR GROUP (EEC)-STD



## SWING DRAWBAR GROUP (EEC)-STD

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3230-97303	Swing-draw-bar Kit	1	
2	DGU3230-97313	Swing-draw-bar Assy	1	
3	DGU3230-97321	Draw-bar	1	
4	DGU3230-97333	Bracket	1	
5	DG01176-51675	Bolt	2	
6	DG02076-50160	Nut	2	
7	DG04512-50160	Washer, Spring	2	
8	DGT2611-29852	Pin, Connecting	1	
9	DG05122-51880	Joint Pin	1	
10	DG05515-51600	Pin, Snap	1	

ALARM SYSTEM BACKUP, GROUP (STD)

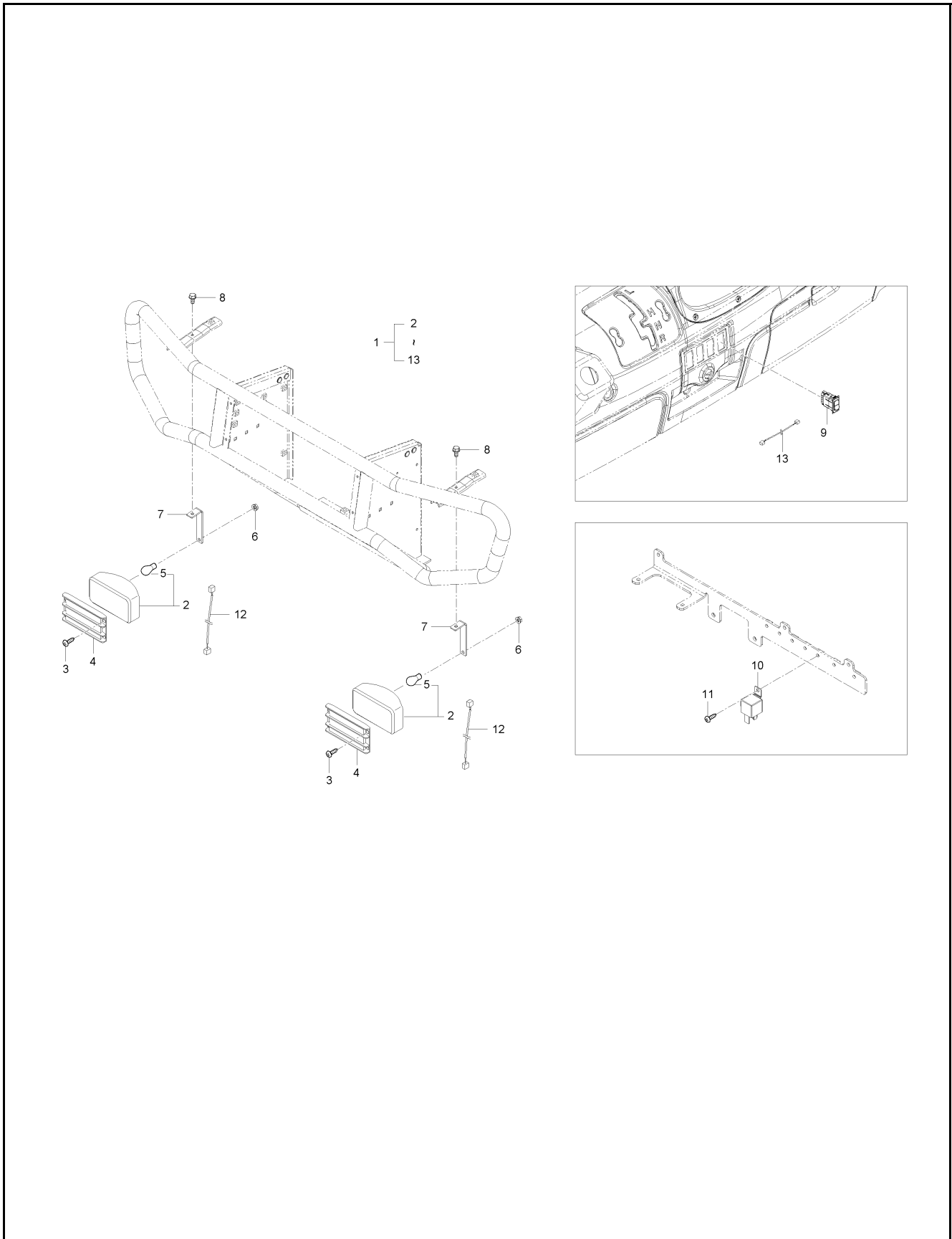




## ALARM SYSTEM BACKUP, GROUP (STD)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3230-69801	Backup Alarm System Kit	1	
2	DGU3215-69811	????	1	
3	DGU3215-69821	Ass'y Wire Harness Buzzer	1	
4	DGU3230-69831	Bracket, Backup Alarm System	1	
5	DGT4810-69251	Micro Switch	1	
6	DGT2198-82561	Band, Cord	5	
7	DG01027-50616	Bolt, Washer	1	
8	DG02054-50030	Nut	2	
9	DG03054-50316	Screw	2	

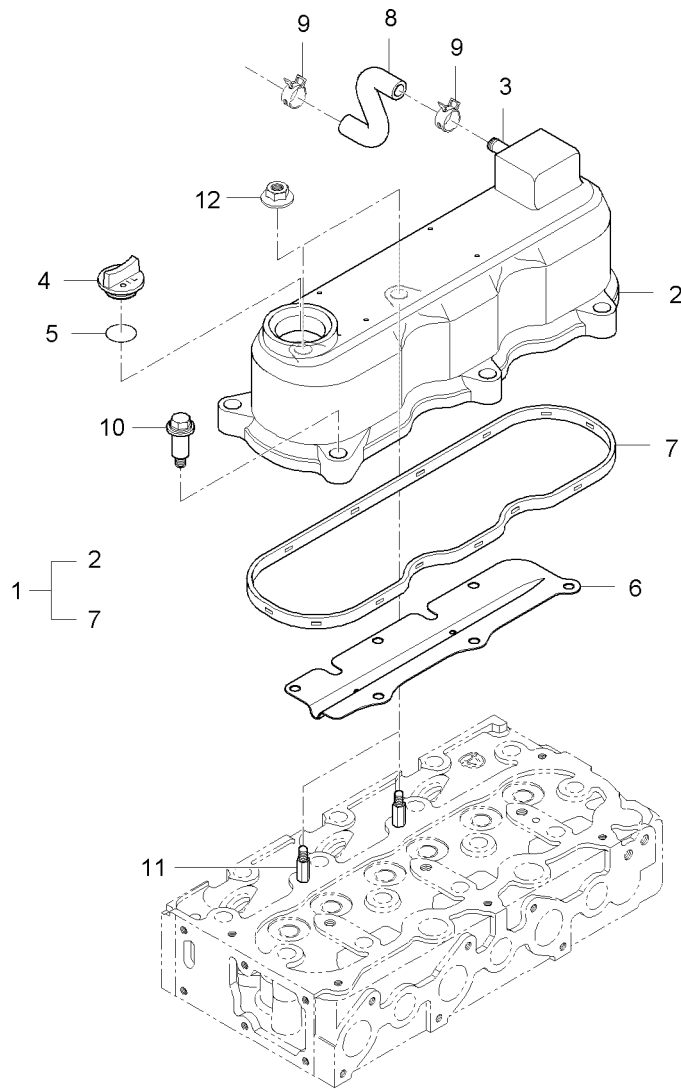
WORKING LAMP 2 GROUP (OPTION)



## WORKING LAMP 2 GROUP (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGU3230-60251	Working Lamp Kit 2	1	
2	DGP7170-68212	Headlight Assy	2	
3	DGP7170-68211001	Screw	4	
4	DGC7680-57111002	Cover	1	
5	DGT4620-69251	Bulb, Halogen 12vx35w	1	
6	DG02763-50080B	Flange Nut	2	
7	DGU3215-60181	Fog Lamp Bracket	2	
8	DG01754-50614B	Bolt,flange	2	
9	DGU3215-60071	Fog Lamp Switch	1	
10	DGT4351-43101	Accessory Relay Assy	1	
11	DG03054-50516B	Bolt	1	
12	DGU3215-60051	Wire Harness, Fog Lamp Lh	2	
13	DGU3215-60411	Ass'y Wire Harness Switch	1	

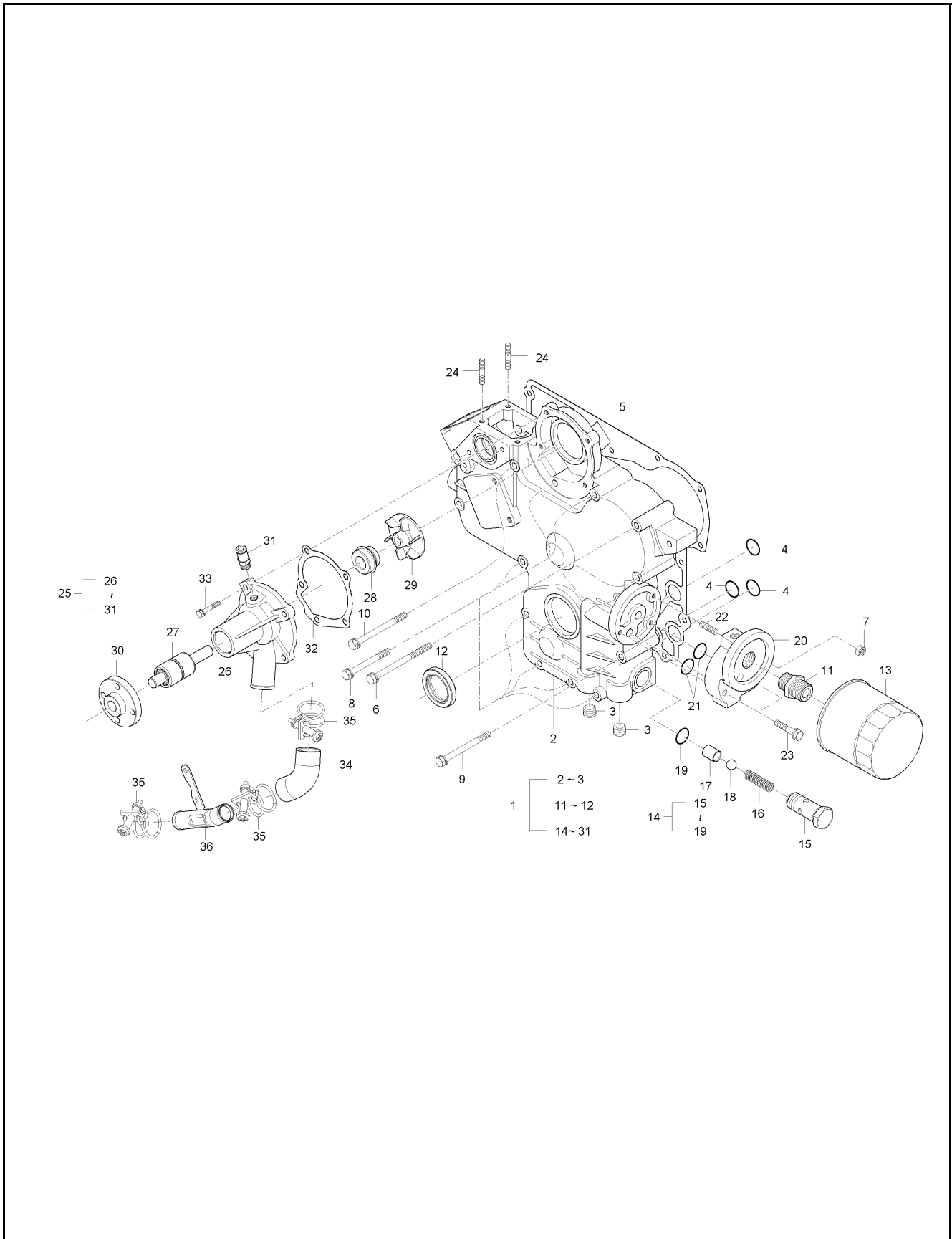
CYLINDER HEAD COVER GROUP



## CYLINDER HEAD COVER GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5770-14501	Cylinder Head Cover Assy	1	
2	DGE5760-14511	Cover, Cylinder Head	1	
3	DGE6510-05552	Connector, Air Breather Hose	1	
4	DGE5500-33142	Plug, Oil Filler	1	
5	DG04811-50300	O Ring	1	
6	DGE5752-14562	Plate, Oil Protecting	1	
7	DGE5752-14521	Gasket, Cylinder Head Cover	1	
8	DGE6510-05511	Hose, Air Breather	1	
9	DG09318-88180	Cimap, Hose	2	
10	DGE6510-33661	Bolt, Cylinder Head Cover	5	
11	DGE5500-33671	Stud, Cylinder Head Cover	2	
12	DGE5500-35681	Nut, Flange	2	

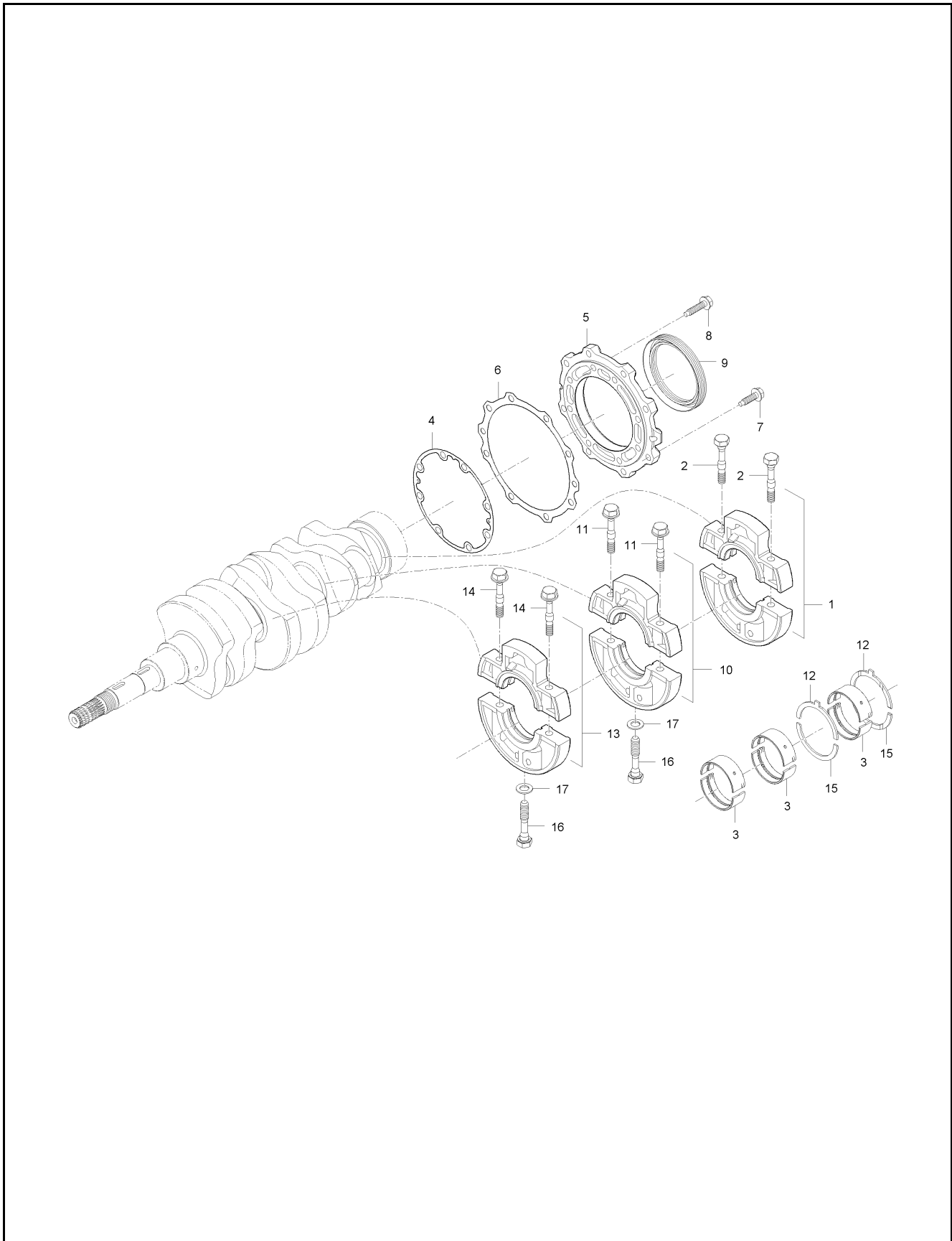
GEAR CASE GROUP



## GEAR CASE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5760-A0205	Gearcase Assy	1	
2	DGE5760-04114	Case, Gear	1	
3	DGE5900-96031	Plug	2	
4	DG04811-06130	O Ring	3	
5	DGE5760-04132	Gasket, Gear Case	1	
6	DGE5752-91031	Bolt, Washer	2	
7	DG02761-50060	Nut, Flange	2	
8	DG01023-50665	Bolt, Washer	9	
9	DG01023-50670	Bolt, Washer	2	
10	DG01023-50675	Bolt, Washer	1	
11	DGE5205-32291	Tube, Connecting	1	
12	DG09550-00008	Seal, Oil	1	
13	DGE5205-32091	Oil Filter	1	
14	DGE5700-36071	Relife Valve Assy	1	
15	DGE5700-36911	Body, Relief Valve	1	
16	DG15241-3695-2	Spring	1	
17	DGE5700-36932	Seat, Valve	1	
18	DG07715-03213	Steel Ball	1	
19	DG04810-00150	O Ring	1	
20	DGE5700-32313	Support, Oil Filter	1	
21	DG04811-05140	O Ring	2	
22	DG01513-50618	Stud	1	
23	DG01023-50630	Bolt, Washer	2	
24	DG01513-50614	Stud	2	
25	DGE5760-73032	Water Pump Assy	1	
26	DGE5760-73042	Body, Water Pump	1	
27	DGE5205-73551	Bearing	1	
28	DGE5800-73052	Mechanical Seal Assy	1	
29	DGE5760-73512	Impeller	1	
30	DGE5205-73523	Flange	1	
31	DGE5700-73342	Hose, Cooling Water Return	1	
32	DGE5760-73432	Gasket, Water Pump	1	
33	DG01023-50625	Bolt, Washer	4	
34	DGE5205-72951	Hose 3, Cooling Water	1	
35	DGE5752-18171	Clamp, Stainless Hose	3	
36	DGE5760-72872	Hose, Cooling Water	1	

MAIN BEARING CASE GROUP

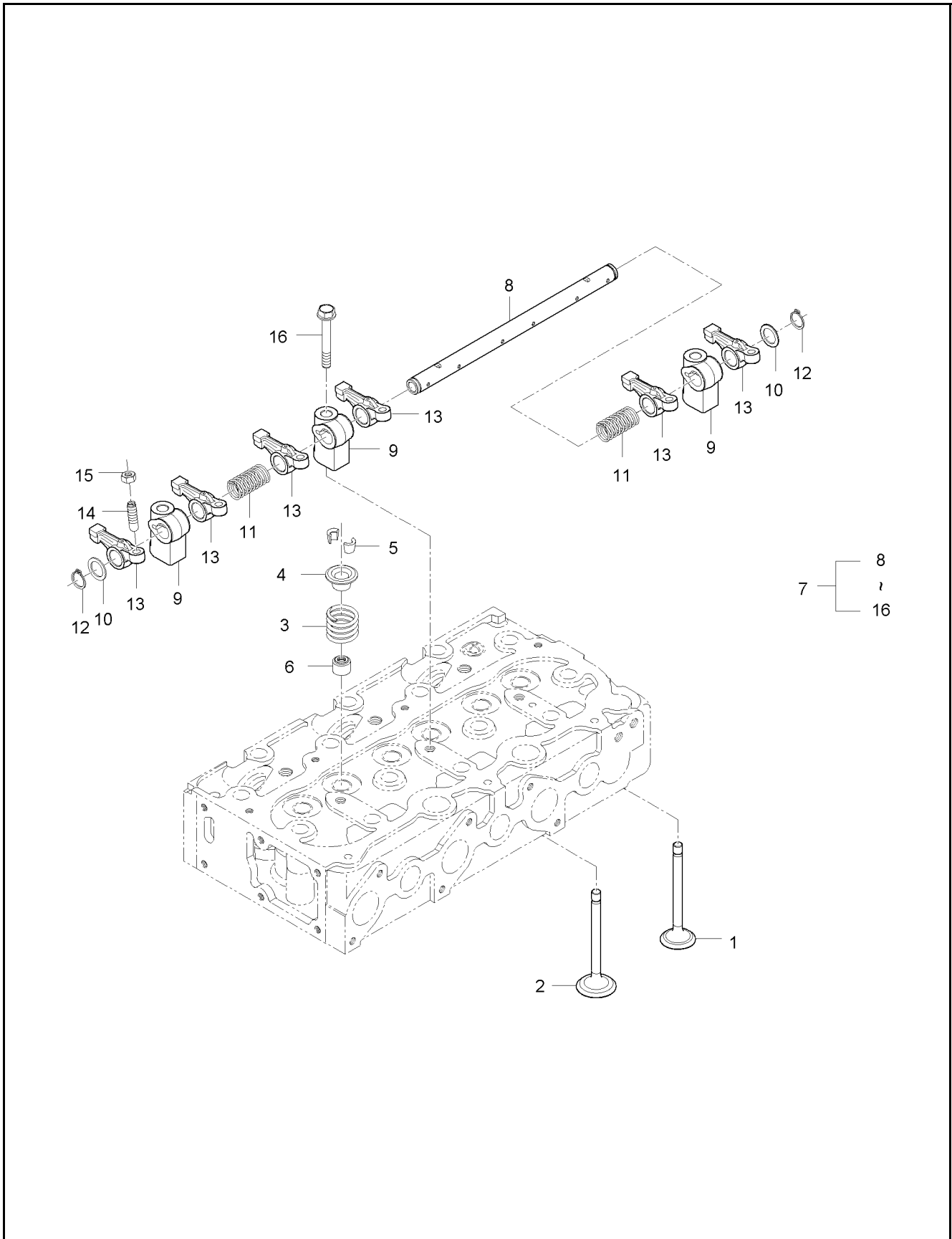




## MAIN BEARING CASE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5760-04043	Bearing Case Assy	1	
2	DGE5761-04541	Bolt 1, Bearing Case	2	
3	DGE5760-23481	Metal 2, Crankshaft	6	
4	DGE5760-04361	Gasket, Bearing Case	1	
5	DGE5760-04811	Cover, Bearing Case	1	
6	DGE5760-04822	Gasket, Cover	1	
7	DG01754-50825	Bolt, Flange	8	
8	DG01754-50822	Bolt, Flange	9	
9	DGE5760-04461	Seal, Oil	1	
10	DGE5760-04053	Main Bearing Case Assy, 1	1	
11	DGE5761-04541	Bolt 1, Bearing Case	2	
12	DGE5760-23531	Side Metal, 1	2	
13	DGE5760-04063	Main Bearing Case Assy, 2	1	
14	DGE5761-04541	Bolt 1, Bearing Case	2	
15	DGE5760-23541	Side Metal, 2	2	
16	DGE5205-04561	Bolt 2, Bearing Case	2	
17	DG04014-50080	Washer, Plain	2	

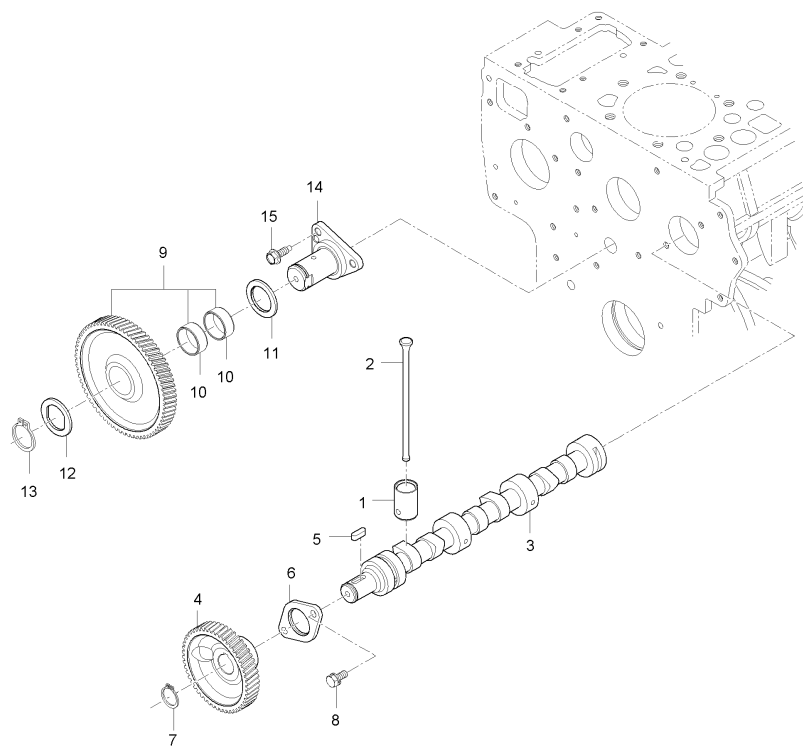
VALVE ROCKER ARM GROUP



## VALVE ROCKER ARM GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5760-13111	Valve, Intake	3	
2	DGE5760-13121	Exhaust Valve	3	
3	DGE5205-13241	Spring, Valve	6	
4	DGE5700-13332	Retainer, Valve Spring	6	
5	DGE5763-13361	Collet, Valve Spring	12	
6	DGE5205-13152	Seal, Valve Stem	6	
7	DGE5753-14001	Rocker Arm Total Assy	1	
8	DGE5753-14051	Rocker Arm Shaft Assy	1	
9	DGE5753-14351	Support, Rocker Arm	3	
10	DGE5753-14431	Washer, Plain	2	
11	DGE5753-14311	Spring, Rocker Arm	2	
12	DG04612-00130	Snap Ring	2	
13	DGE5753-14111	Arm, Rocker	6	
14	DGE5700-14232	Screw, Adjusting	6	
15	DGE5205-14241	Nut, Adjusting	6	
16	DGE5752-91501	Bolt, Rocker Arm Support	3	

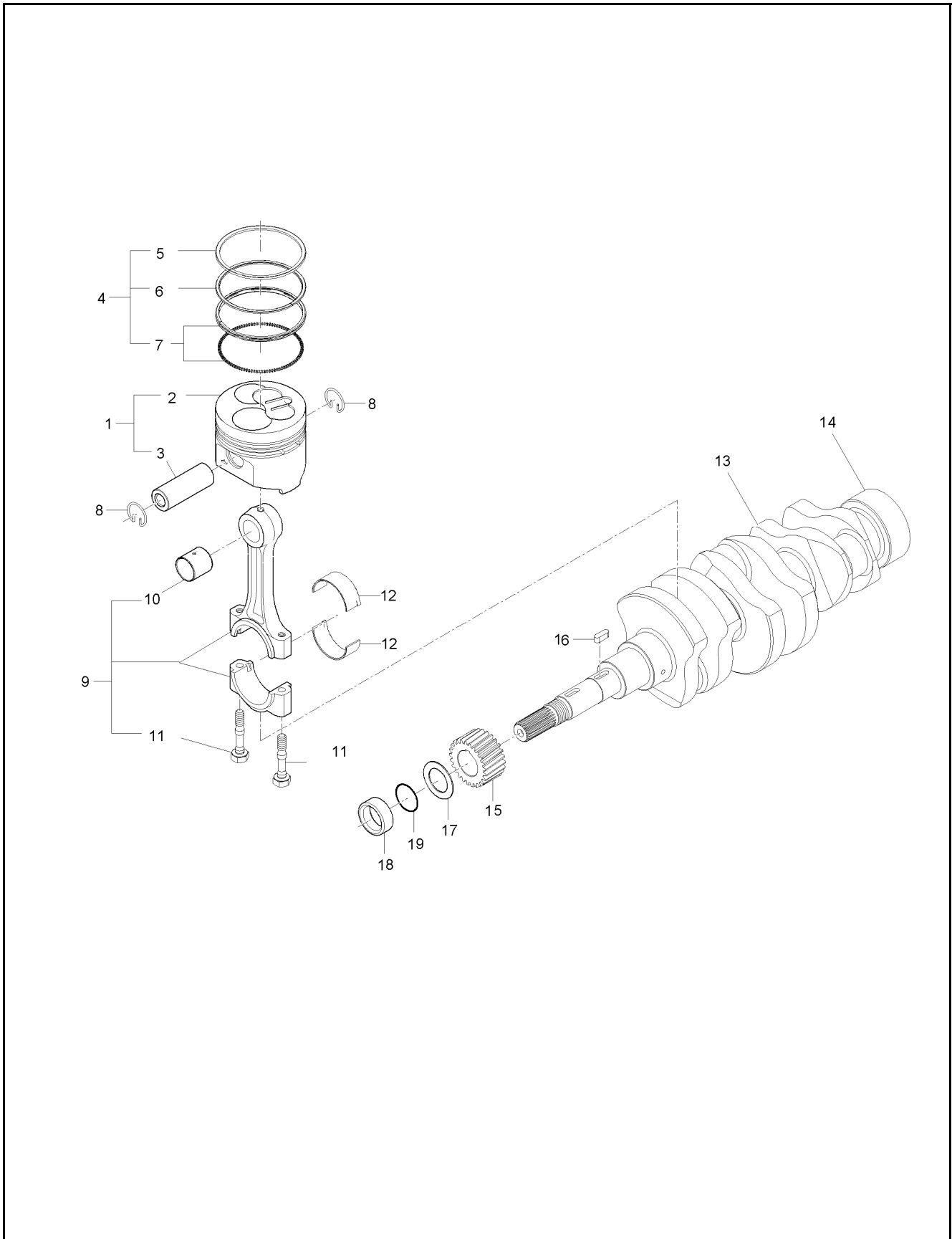
CAMSHAFT GROUP



## CAMSHAFT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5700-15552	Tappet	6	
2	DGE5760-15111	Rod, Push	6	
3	DGE5760-16011	Camshaft Assy	1	
4	DGE5205-16511	Gear, Camshaft	1	
5	DG05712-00515	Key	1	
6	DGE5205-16272	Stopper, Camshaft	1	
7	DG04612-00180	Snap Ring	1	
8	DG01023-50614	Bolt, Washer	2	
9	DGE5205-24012	Idle Gear Assy	1	
10	DGE5205-24281	Bush, Idle Gear	2	
11	DGE5205-24361	Collar, 1	1	
12	DGE5205-24371	Collar, 2	1	
13	DGE5205-24321	Snap Ring	1	
14	DGE5700-24252	Shaft, Idle Gear	1	
15	DG01654-50618	Bolt, Flange With Pin	3	

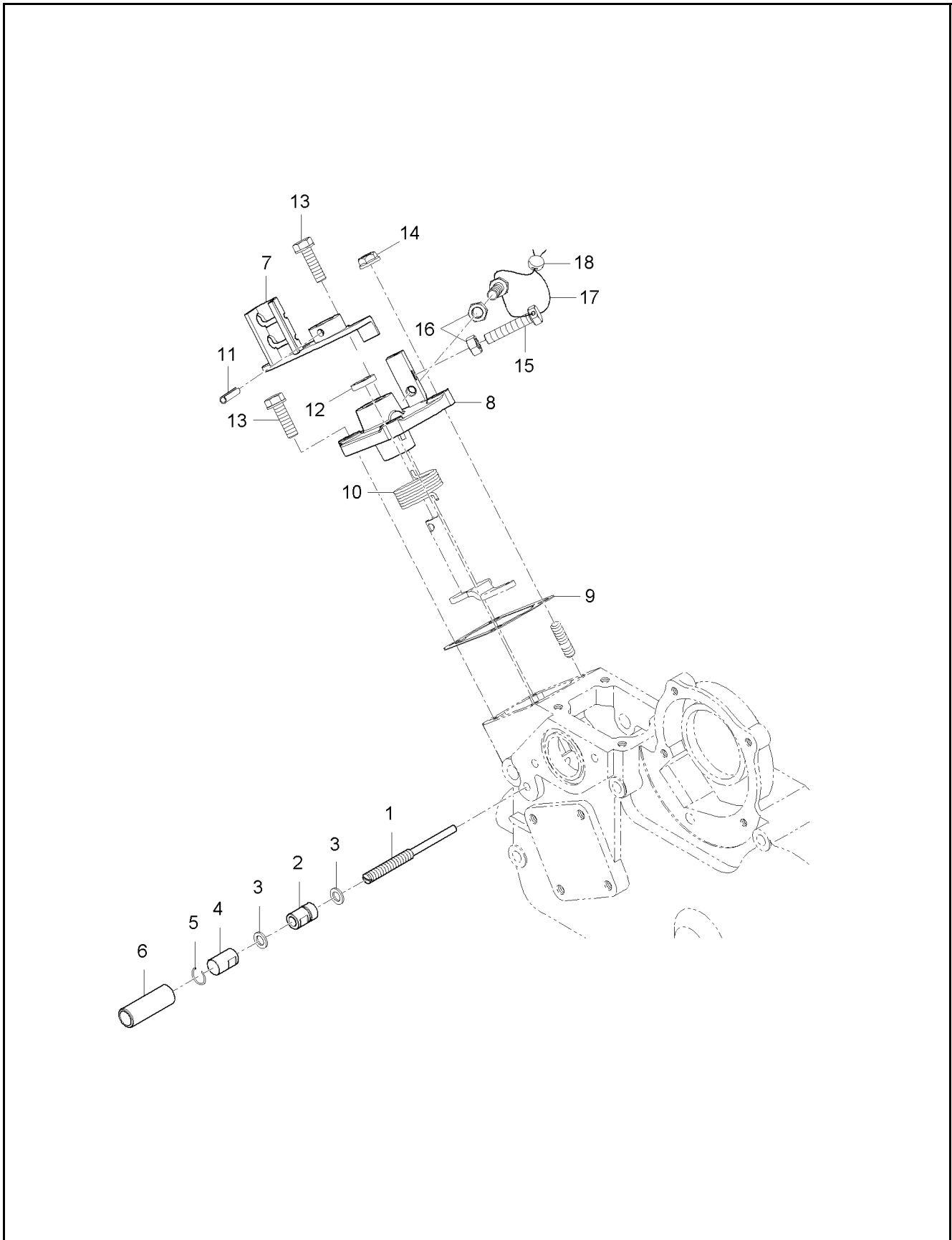
PISTON & CRANKSHAFT GROUP



## PISTON &amp; CRANKSHAFT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5760-21011	Piston Pin Assy	3	
2	DGE5760-21111	Piston	3	
3	DGE5760-21311	Pin, Piston	3	
4	DGE5760-21051	Piston Ring Assy	3	
5	DGE5760-21001	Piston Ring, 1	3	
6	DGE5700-21105	Ring 2, Piston	3	
7	DGE5760-21151	Oil Ring Assy	3	
8	DGE5205-21331	Snap Ring	6	
9	DGE5760-22013	Connector Rod Assy	3	
10	DGE5205-21354	Bush, Piston Pin	3	
11	DGE5760-22143	Bolt, Connecting Rod	6	
12	DGE5760-22311	Metal, Crank Pin	6	
13	DGE5760-23011	Crankshaft Assy	1	
14	DG08121-06001	Ball Bearing	1	
15	DGE5205-24112	Gear, Crankshaft	1	
16	DG05712-00515	Key	1	
17	DGE5205-23311	Slinger, Oil	1	
18	DGE5700-23252	Spacer	1	
19	DG04811-10220	O Ring	1	

SPEED CONTROL LEVER GROUP

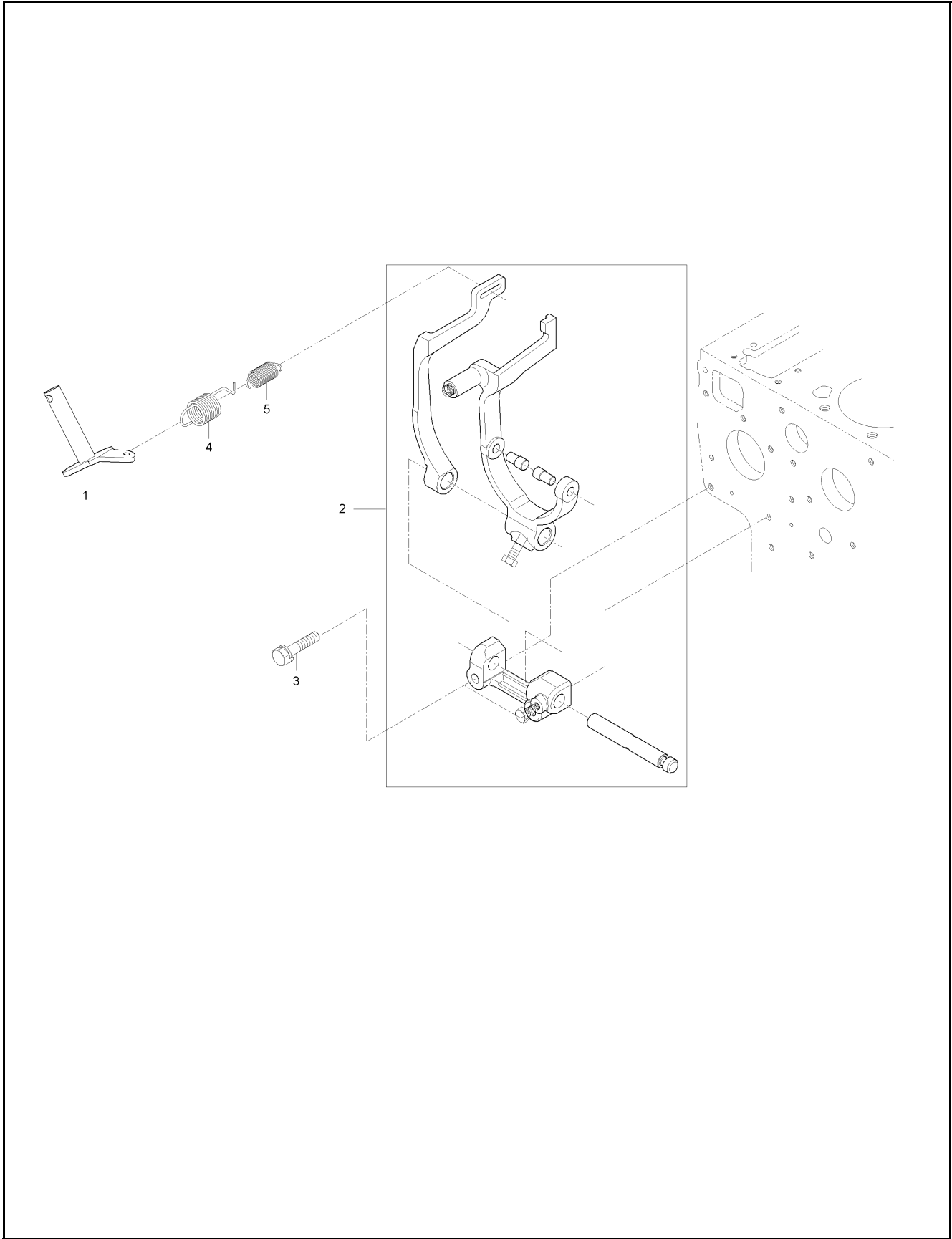




## SPEED CONTROL LEVER GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5760-54123	Bolt, Fuel Adjusting	1	
2	DGE6305-92021	Nut	1	
3	DGE6305-96652	Gasket	2	
4	DGE6305-54221	Cap Nut	1	
5	DGE6305-54281	Snap Ring	1	
6	DGE6305-54421	Cap	1	
7	DGE5760-57151	Lever, Speed Control	1	
8	DGE5850-57112	Plate, Speed Control	1	
9	DGE5850-57212	Gasket, Speed Control Plate	1	
10	DGE5850-57921	Spring	1	
11	DG05411-00420	Pin, Spring	1	
12	DG15471-5798-1	Seal, Oil	1	
13	DG01754-50620	Bolt, Flange	3	
14	DG02751-50060	Nut, Flange	1	
15	DGE5753-57281	Screw, Stopper	1	
16	DG02056-50060	Nut	2	
17	DG07811-10820	Wire	1	
18	DG07918-00001	Lead, Sealing	1	

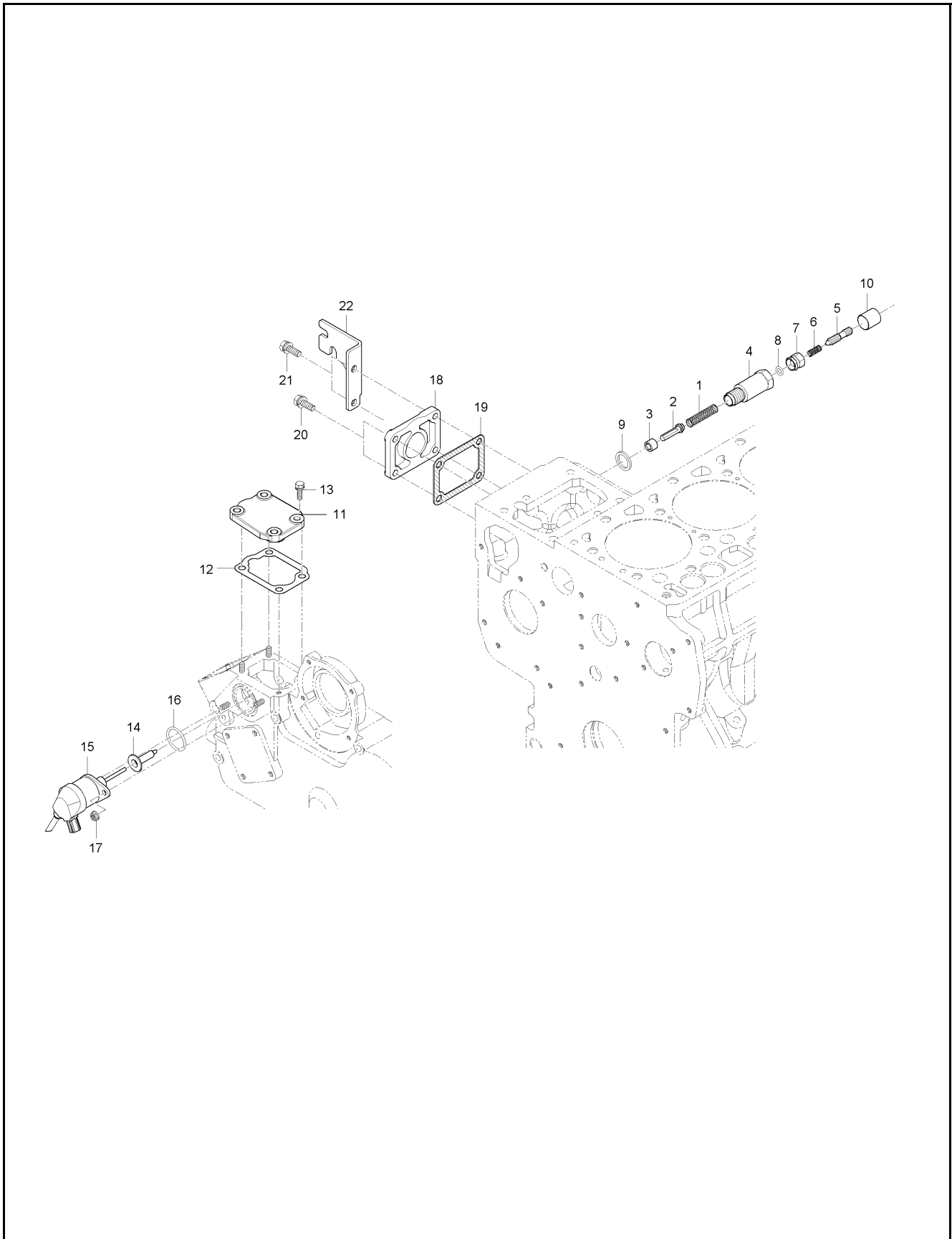
GOVERNOR GROUP



## GOVERNOR GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5760-56021	Governor Lever Assy	1	
2	DGE5760-56052	Fork Lever Assy	1	
3	DG01023-50628	Bolt, Washer	2	
4	DGE5700-56413	Spring 1, Governor	1	
5	DG15521-5642-1	Spring 2, Governor	1	

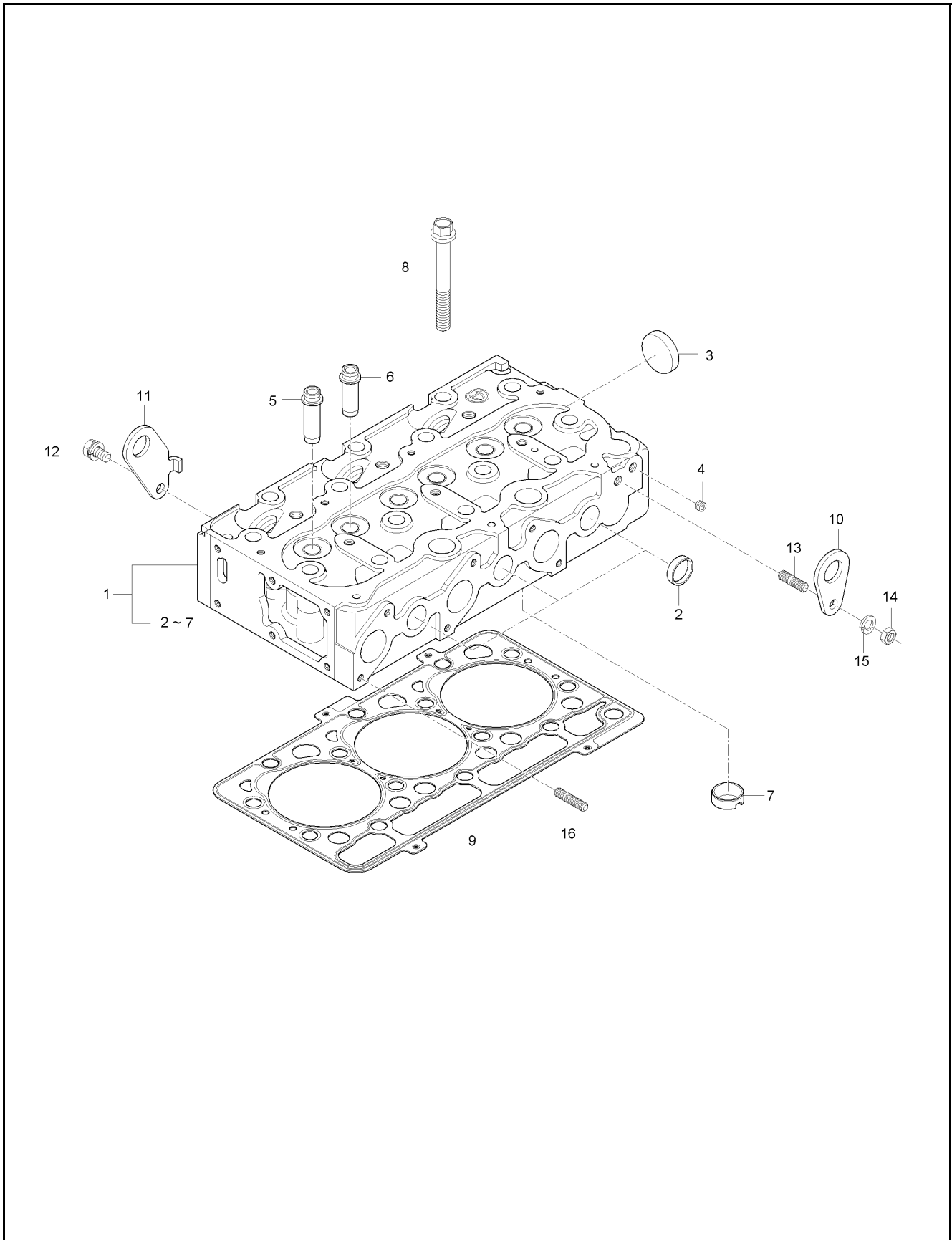
ENGINE STOP LEVER GROUP



## ENGINE STOP LEVER GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5760-56481	Start Spring	1	
2	DGE5850-54272	Shaft, Idle Adjustment	1	
3	DGE5850-54282	Bush	1	
4	DGE5850-54291	Adjustment Body, Idle	1	
5	DGE5850-54252	Idle Adjusting Bolt	1	
6	DGE5760-54261	Spring, Idle Limit	1	
7	DGE5850-92011	Nut	1	
8	DG04811-00060	O Ring	1	
9	DG04724-00140	Packing	1	
10	DGE5205-54271	Cap	1	
11	DGE6850-57311	Cover, Engine Stop Lever	1	
12	DGE5850-57212	Gasket, Speed Control Plate	1	
13	DG01754-50616	Bolt, Flange	2	
14	DGE5760-56602	Engine Stop Solenoid Guide	1	
15	DGE6820-60011	Group, engine Stop Solenoid	1	
16	DG04814-06310	O Ring	1	
17	DG02751-50060	Nut, Flange	2	
18	DGE5760-33111	Cover, Injection Pump	1	
19	DGE5500-51662	Gasket	1	
20	DG01754-50612	Bolt, Flange	2	
21	DG01754-50616	Bolt, Flange	2	
22	DGE5760-57482	Bracket, Cable	1	

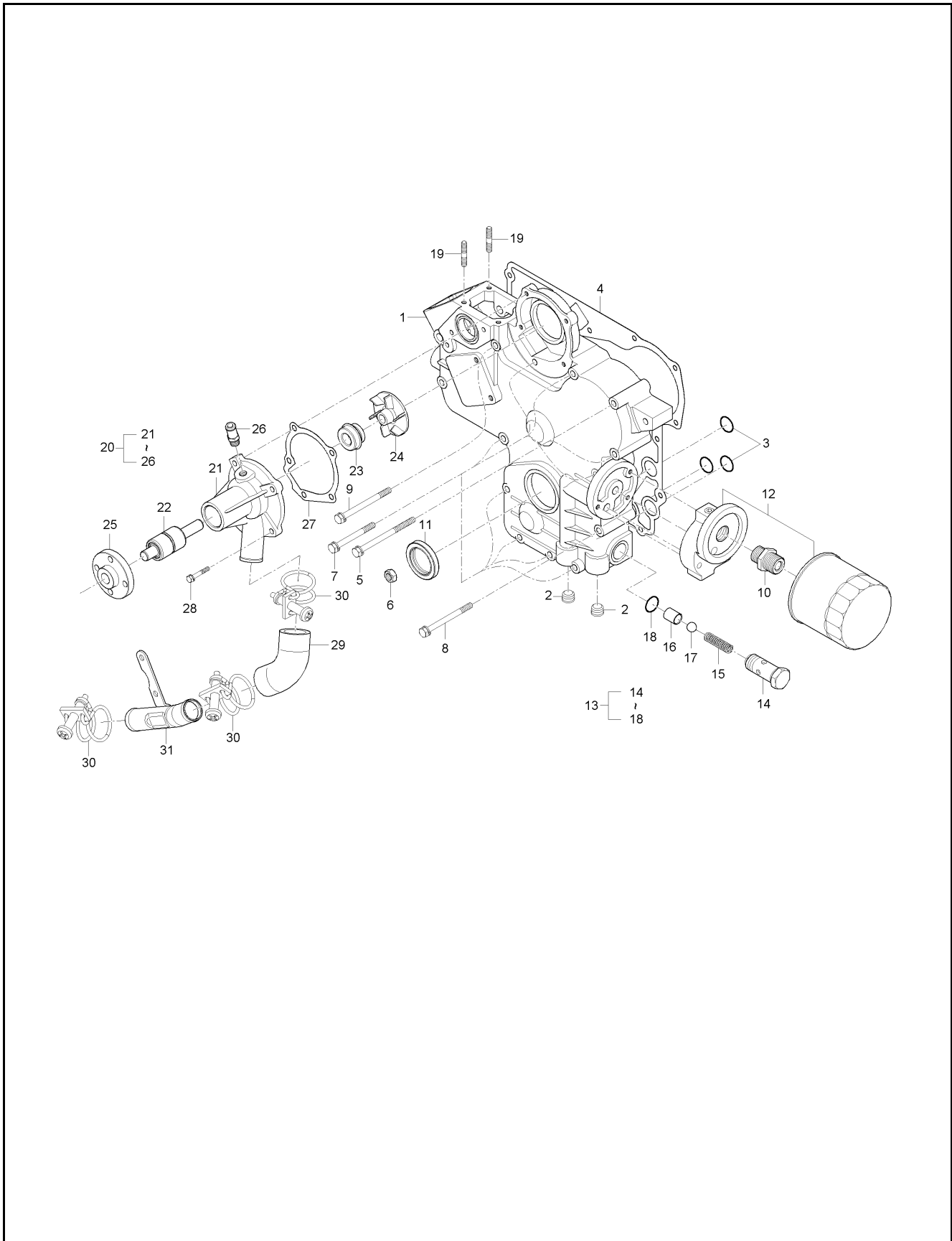
CYLINDER HEAD COVER GROUP 2



## CYLINDER HEAD COVER GROUP 2

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5763-A0304	Total Cylinder Head Assy	1	
2	DGE5205-03371	Cap	5	
3	DG15321-9626-3	Plug	1	
4	DGE5900-96021	Plug	2	
5	DGE5205-13542	Guide, Intake Valve	3	
6	DGE5205-13562	Guide, Valve	3	
7	DGE5760-03141	Hot Plug	3	
8	DGE5770-03451	Bolt, Cylinder Head	14	
9	DGE5760-03314	Gasket, Head	1	
10	DG15221-0175-1	Engine Hook	1	
11	DGE5760-01751	Engine Hook	1	
12	DG01123-50816	Bolt, Washer	1	
13	DG01513-50822	Stud	1	
14	DG02763-50080	Nut, Flange	1	
15	DG04512-50080	Washer, Spring	1	
16	DG01513-50620	Stud	6	

GEAR CASE GROUP

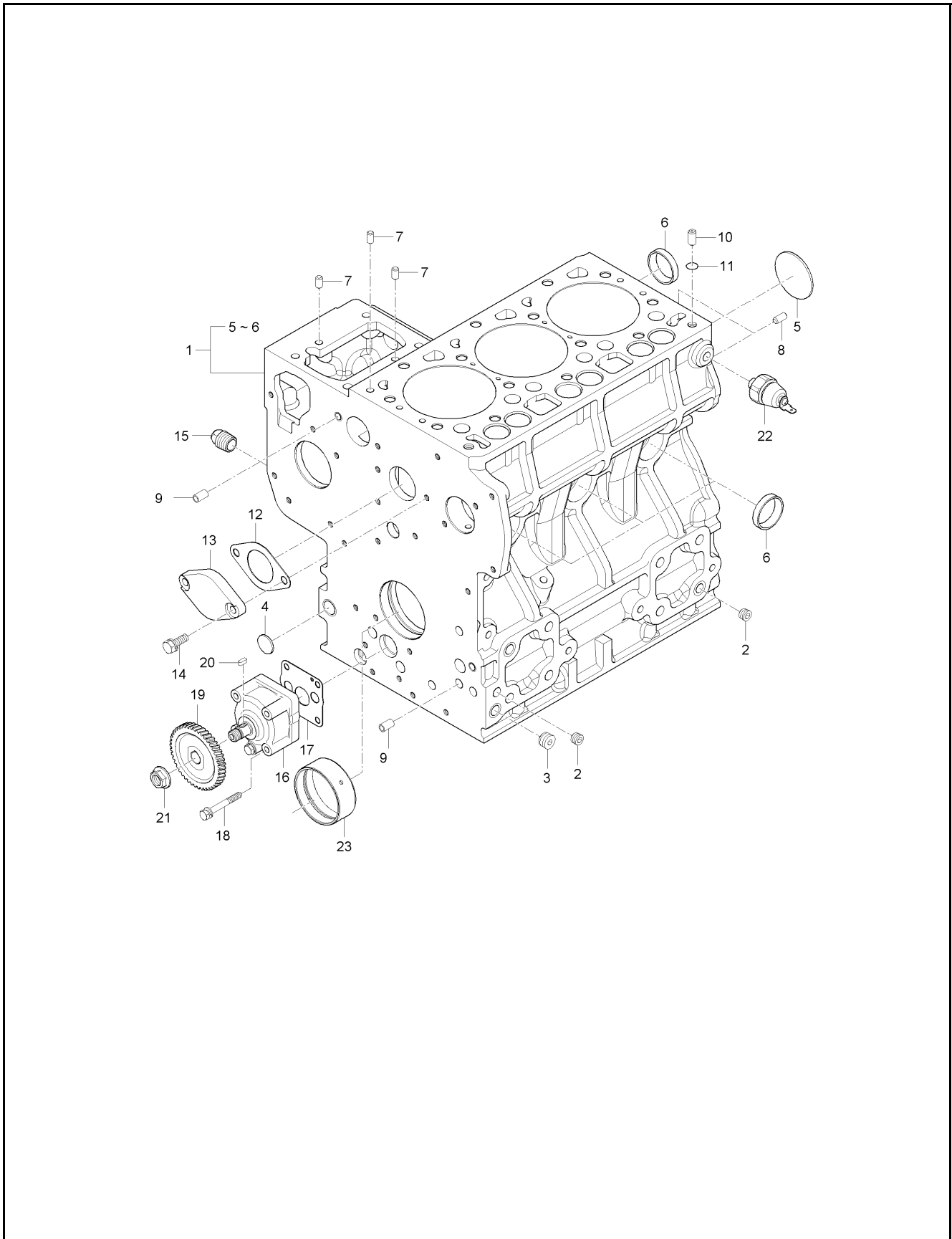




## GEAR CASE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5760-A0205	Gearcase Assy	1	
2	DGE5900-96031	Plug	2	
3	DG04811-06130	O Ring	3	
4	DGE5760-04132	Gasket, Gear Case	1	
5	DGE5752-91031	Bolt, Washer	2	
6	DG02761-50060	Nut, Flange	2	
7	DG01023-50665	Bolt, Washer	9	
8	DG01023-50670	Bolt, Washer	2	
9	DG01023-50675	Bolt, Washer	1	
10	DGE5205-32291	Tube, Connecting	1	
11	DG09550-00008	Seal, Oil	1	
12	DGE5205-32091	Oil Filter	1	
13	DGE5700-36071	Relife Valve Assy	1	
14	DGE5700-36911	Body, Relief Valve	1	
15	DG15241-3695-2	Spring	1	
16	DGE5700-36932	Seat, Valve	1	
17	DG07715-03213	Steel Ball	1	
18	DG04810-00150	O Ring	1	
19	DG01513-50614	Stud	2	
20	DGE5760-73032	Water Pump Assy	1	
21	DGE5760-73042	Body, Water Pump	1	
22	DGE5205-73551	Bearing	1	
23	DGE5800-73052	Mechanical Seal Assy	1	
24	DGE5760-73512	Impeller	1	
25	DGE5205-73523	Flange	1	
26	DGE5700-73342	Hose, Cooling Water Return	1	
27	DGE5760-73432	Gasket, Water Pump	1	
28	DG01023-50625	Bolt, Washer	4	
29	DGE5205-72951	Hose 3, Cooling Water	1	
30	DGE5752-18171	Clamp, Stainless Hose	3	
31	DGE5760-72872	Hose, Cooling Water	1	

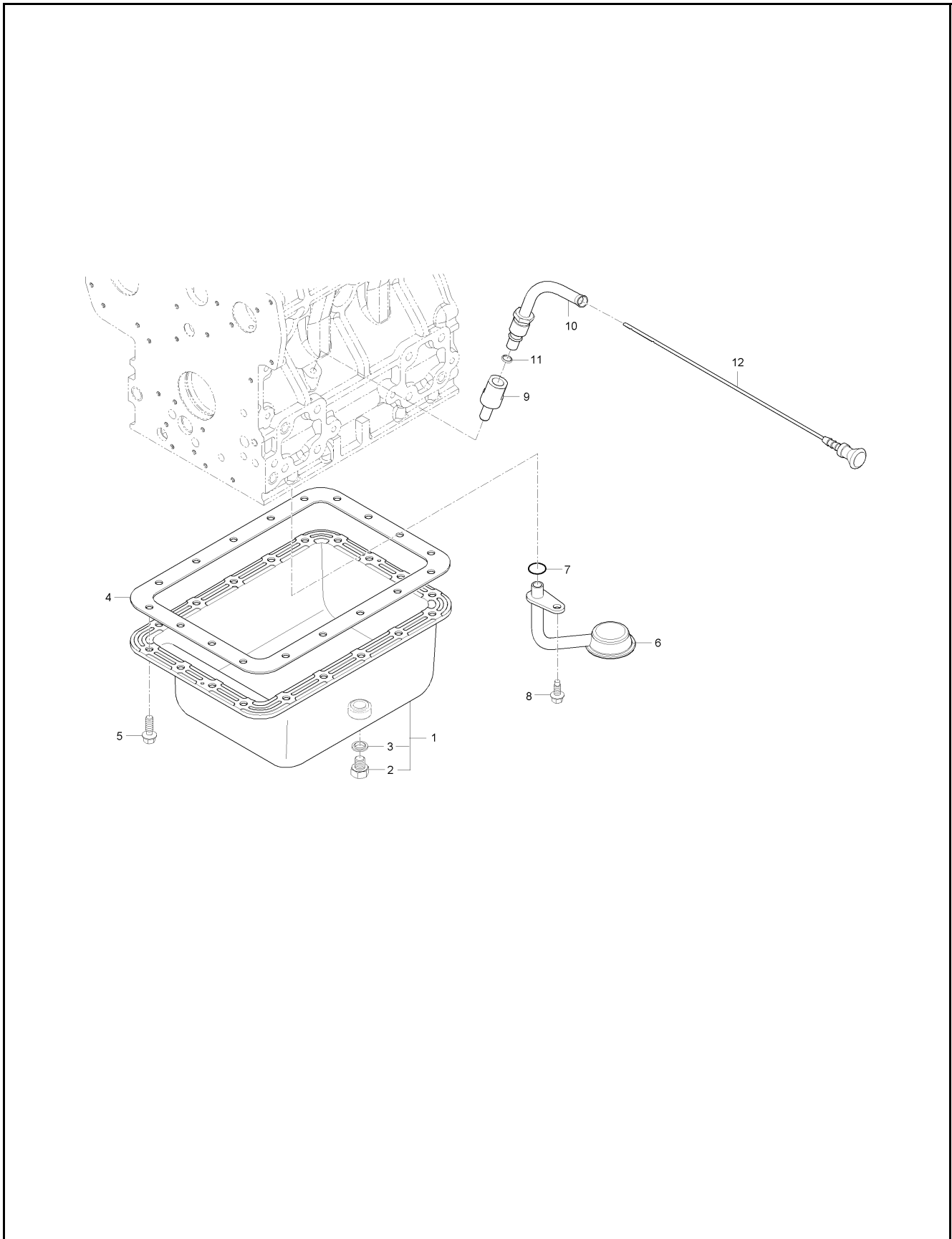
CYLINDER BLOCK GROUP



## CYLINDER BLOCK GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5763-A0013	Cylinder Block Assy	1	
2	DG06311-75015	Plug	3	
3	DG06311-75040	Plug	1	
4	DG15321-9626-3	Plug	6	
5	DGE5900-96021	Plug	9	
6	DGE5900-96031	Plug	1	
7	DG05012-00609	Pin, Parallel	4	
8	DG05012-00814	Pin, Parallel	2	
9	DGE5205-33961	Pin, Tube	2	
10	DG15221-3365-1	Pin, Tube	1	
11	DGE5500-33702	O Ring	1	
12	DGE5205-73911	Cover	1	
13	DGE5700-73922	Gasket	1	
14	DG01023-50618	Bolt, Washer	2	
15	DG06312-10020	Plug	1	
16	DGE5700-35012	Oil Pump Assy	1	
17	DGE5700-35154	Gasket, Oil Pump	1	
18	DGE5205-91021	Bolt, Washer	4	
19	DGE5700-35662	Gear, Oil Pump Drive	1	
20	DG05712-00408	Key	1	
21	DGE5753-35681	Nut, Flange	1	
22	DGE5500-39013	Oil Switch	1	
23	DGE5760-23471	Metal 1, Crankshaft	1	

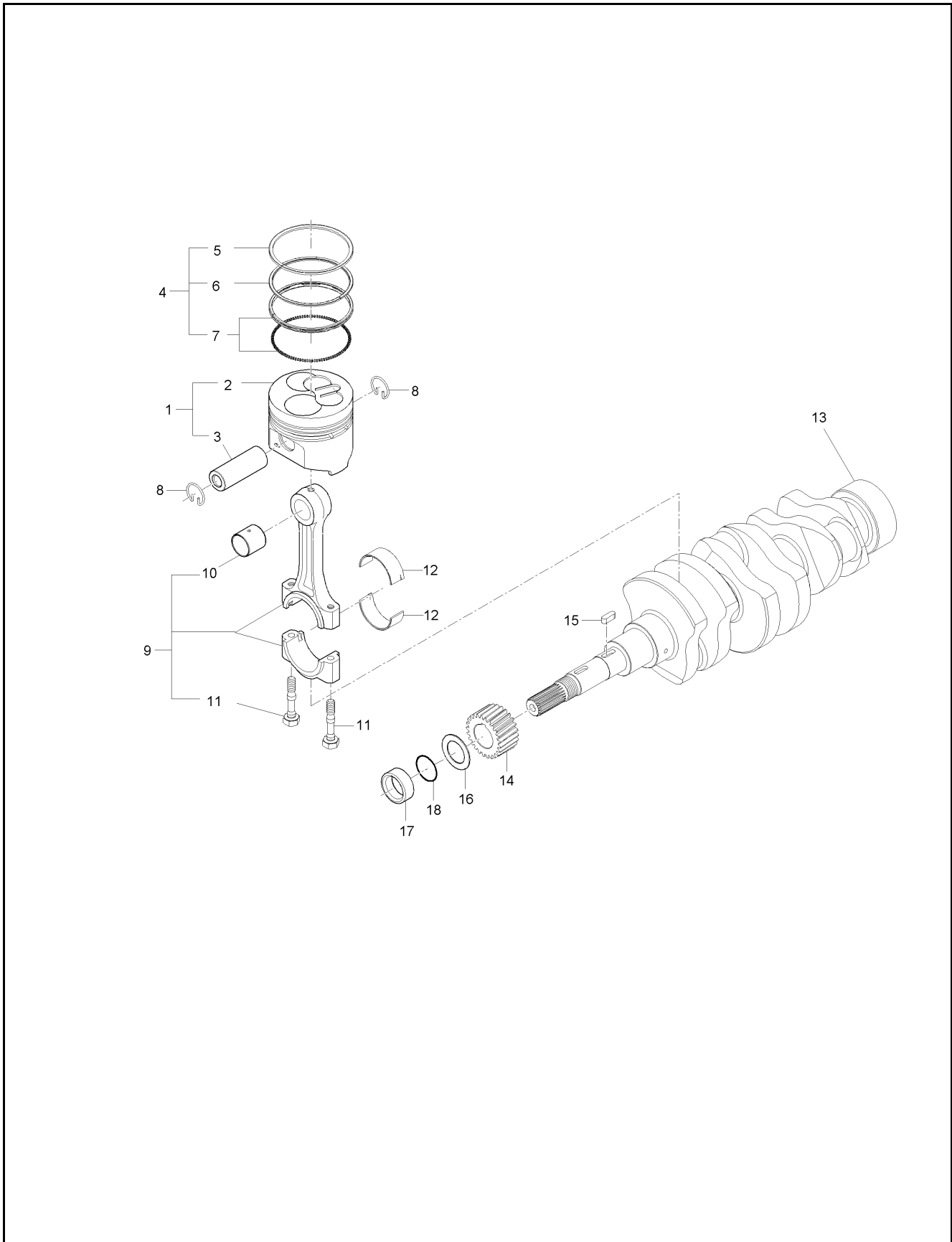
OIL PAN GROUP



## OIL PAN GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5775-A0072	Assy Fan,oil	1	
2	DGE1100-33752	Plug, Oil Drain	1	
3	DGE6303-33661	Gasket	1	
4	DGE5700-01624	Gasket, Oil Pan	1	
5	DGE5700-91094	Bolt	18	
6	DGE5775-32111	Filter 1, Oil	1	
7	DG04811-00140	O Ring	1	
8	DG01654-50820	Bolt, Flange With Pin	1	
9	DGE5752-35692	Guide, Oil Gauge	1	
10	DGE5752-36422	Guide Pipe, Oil Gauge	1	
11	DGE7310-36431	Packing	1	
12	DGE5752-36412	Oil Gauge	1	

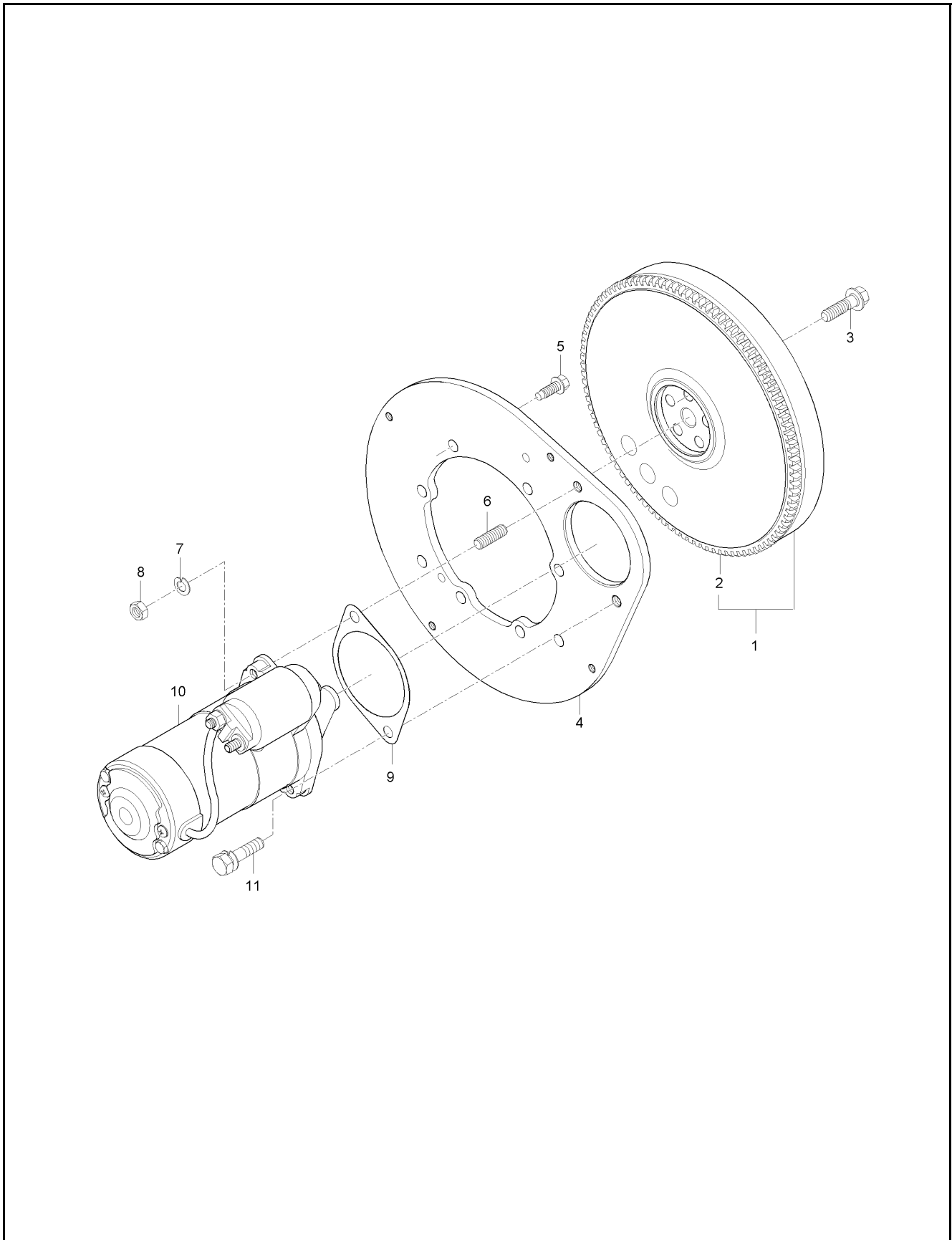
PISTON & CRANKSHAFT GROUP



## PISTON &amp; CRANKSHAFT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5760-21011	Piston Pin Assy	3	
2	DGE5760-21111	Piston	3	
3	DGE5760-21311	Pin, Piston	3	
4	DGE5760-21051	Piston Ring Assy	3	
5	DGE5760-21001	Piston Ring, 1	3	
6	DGE5700-21105	Ring 2, Piston	3	
7	DGE5760-21151	Oil Ring Assy	3	
8	DGE5205-21331	Snap Ring	6	
9	DGE5760-22013	Connector Rod Assy	3	
10	DGE5205-21354	Bush, Piston Pin	3	
11	DGE5760-22143	Bolt, Connecting Rod	6	
12	DGE5760-22311	Metal, Crank Pin	6	
13	DGE5760-23011	Crankshaft Assy	1	
14	DGE5205-24112	Gear, Crankshaft	1	
15	DG05712-00515	Key	1	
16	DGE5205-23311	Slinger, Oil	1	
17	DGE5700-23252	Spacer	1	
18	DG04811-10220	O Ring	1	

FLYWHEEL GROUP

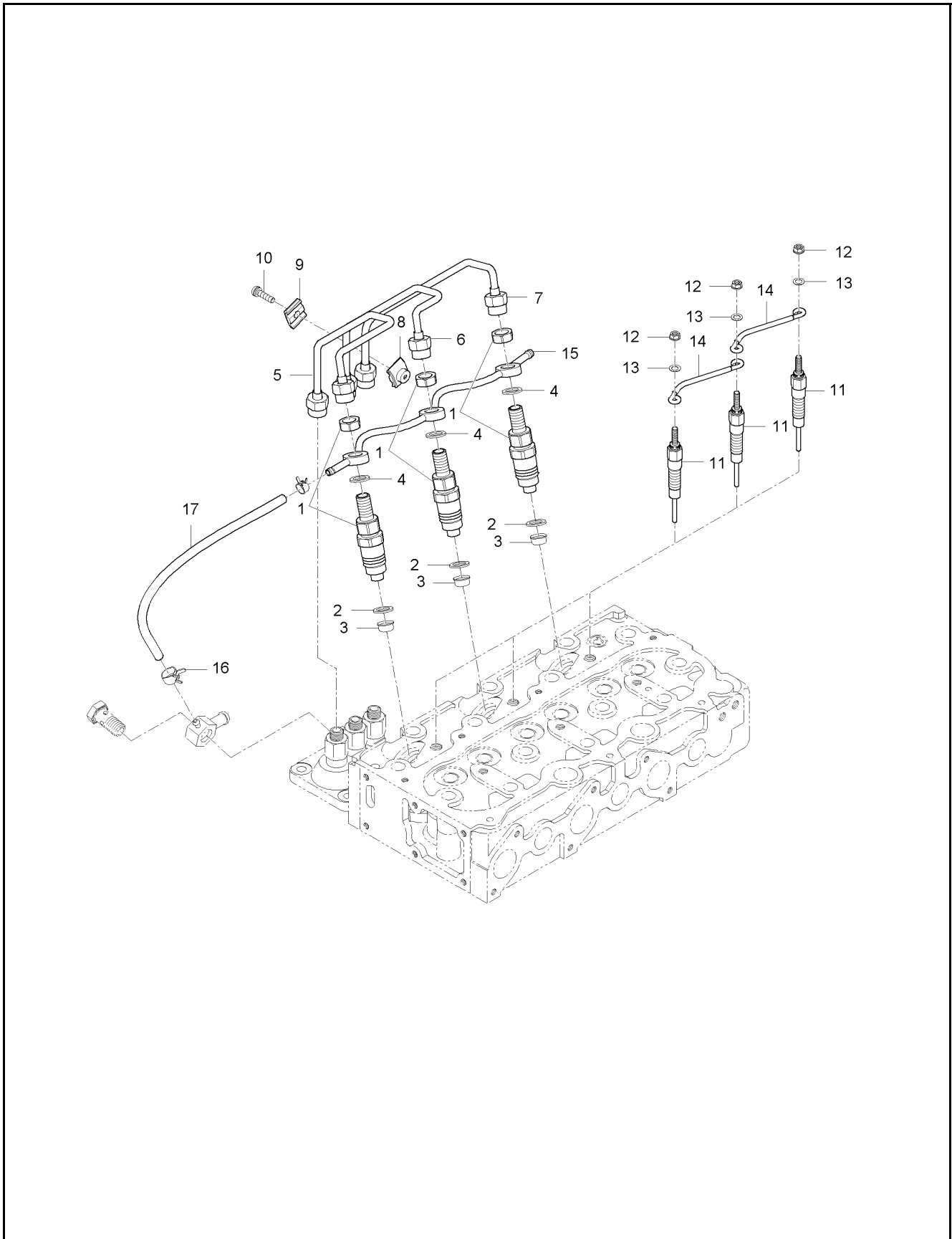




## FLYWHEEL GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5775-25012	Flywheel Assy	1	
2	DGE5250-63821	Ring Gear	1	
3	DGE5743-25161	Bolt, Flywheel	5	
4	DGE5775-04621	Plate, Rear End	1	
5	DG01517-51028	Stud	1	
6	DG02176-50100	Nut	1	
7	DG04512-50100	Washer, Spring	1	
8	DGE5752-91141	Bolt, Flange With Pin	8	
9	DGE5700-51162	Gasket	1	
10	DGE5760-63011	Start Motor Assy	1	
11	DG01133-51030	Bolt, Washer	1	

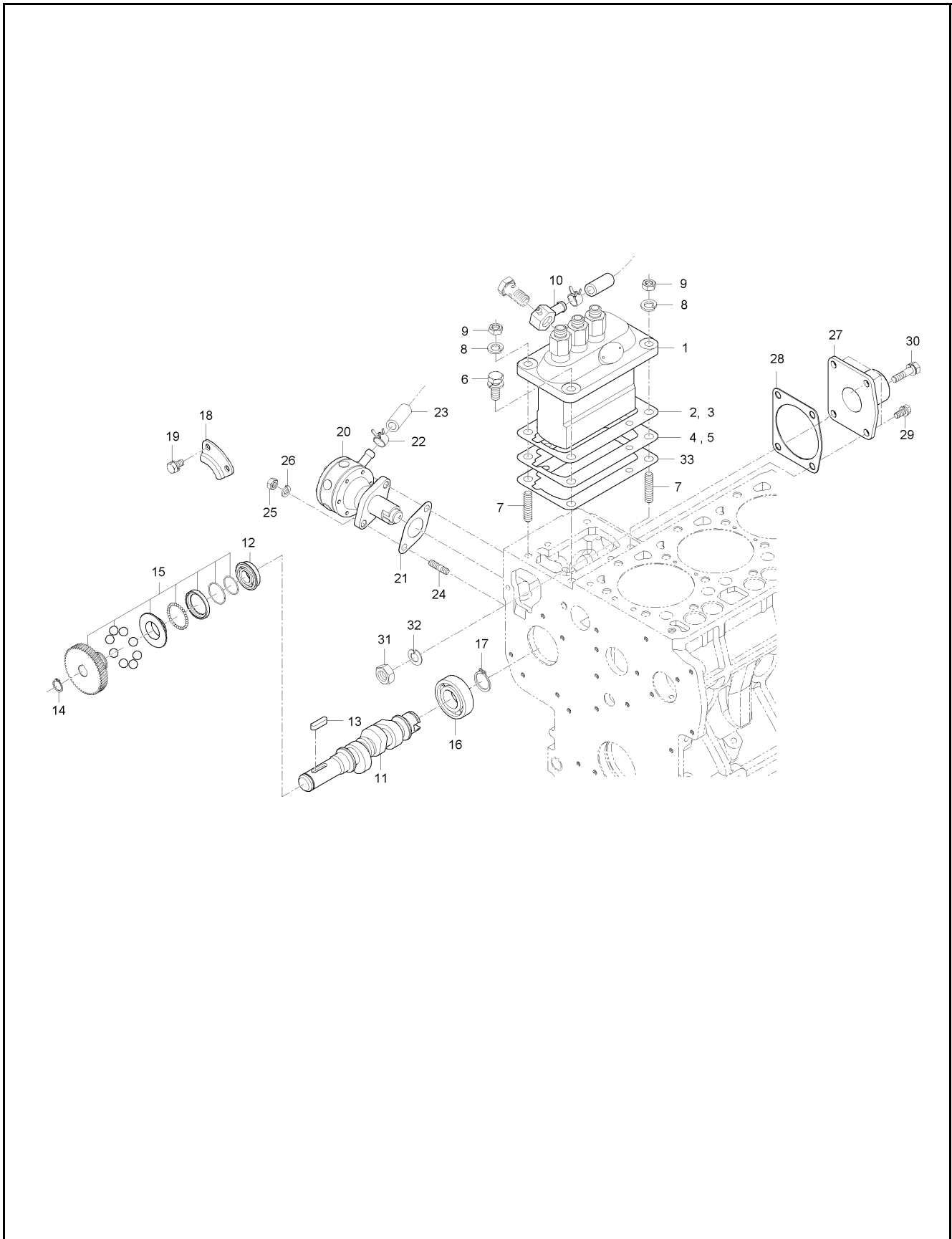
NOZZLE HOLDER GROUP



## NOZZLE HOLDER GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE6300-53005	Nozzle Holder Assy	3	
2	DGE6300-53021	Gasket	3	
3	DGE6300-53651	Seal, Heat Shield	3	
4	DGE6300-53621	Gasket	3	
5	DGE5775-53711	Tube 1, Injection	1	
6	DGE5775-53721	Tube 2, Injection	1	
7	DGE5775-53731	Tube 3, Injection	1	
8	DG15121-5385-2	Clamp 1, Tube	2	
9	DGT4815-67371	Holder, Tube	2	
10	DG03024-50520	Screw, Washer	2	
11	DGE5760-65511	Glow Plug	3	
12	DG02761-50040	Nut, Flange	3	
13	DG04012-50050	Washer, Plain	3	
14	DGE5760-65562	Cord, Glow Plug	2	
15	DGE5760-42502	Overflow Hose Assy	1	
16	DG09318-88080	Clamp, Hose	2	
17	DG09661-40200	Hose, Fuel	1	

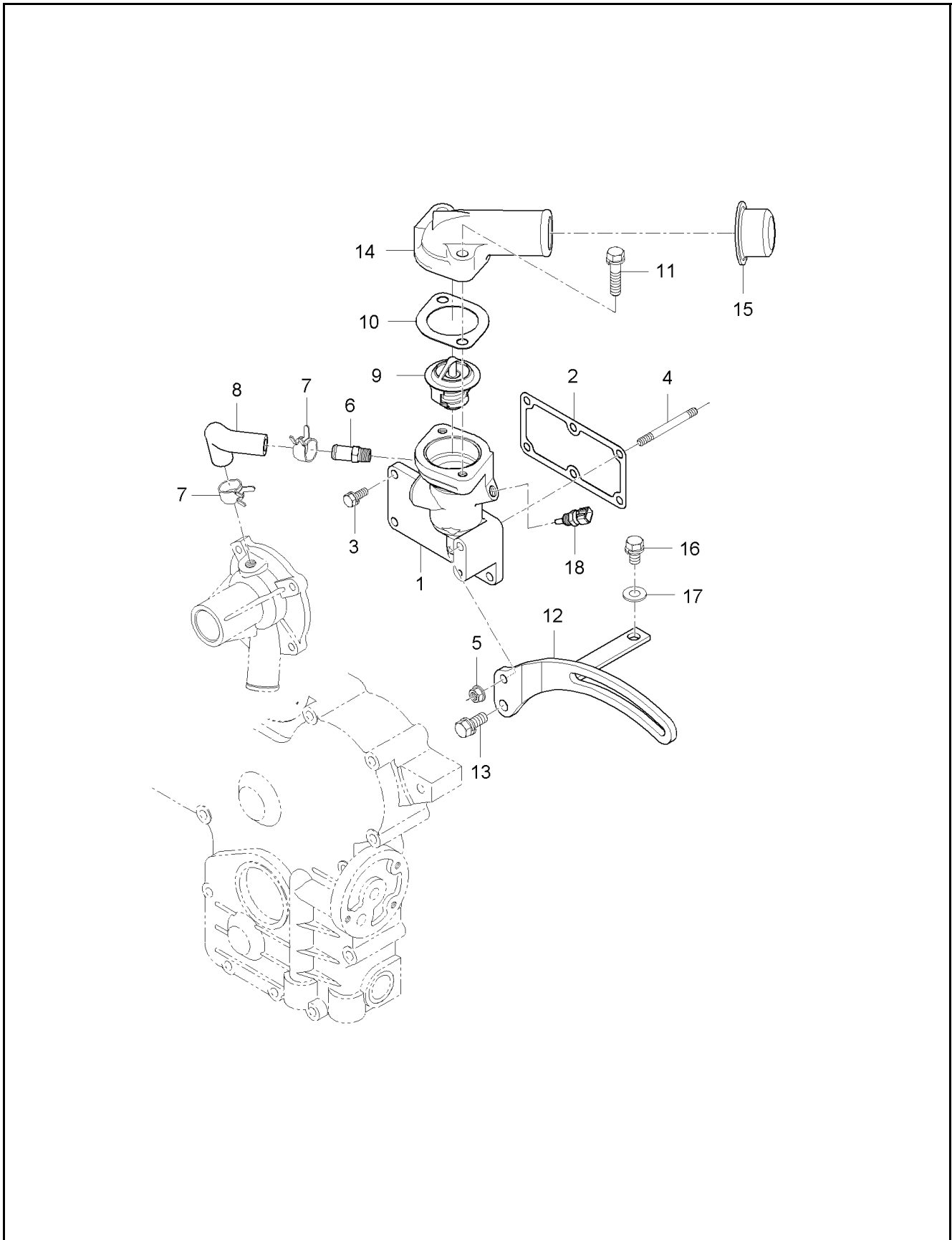
FUEL CAMSHAFT GROUP



## FUEL CAMSHAFT GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5700-51015	Assy Pump,injection	1	
2	DGE5500-52112	Shim, Injection Pump	99	
3	DGE5500-52122	Shim, Injection Pump	99	
4	DG15321-5216-1	Shim, Injection Pump 10	1	
5	DGE8103-52111	Shim,injection Pump	2	
6	DG01123-50822	Bolt, Washer	2	
7	DG01513-50822	Stud	2	
8	DG04512-50080	Washer, Spring	2	
9	DG02156-50080	Nut	2	
10	DGE6500-42413	Joint, Fuel Pipe	1	
11	DGE5760-16171	Fuel Camshaft	1	
12	DG08153-06004	Ball Bearing	1	
13	DG05712-00520	Key, Round	1	
14	DG04612-00180	Snap Ring	1	
15	DGE5700-A0021	Governor Sleeve Assy	1	
16	DG08103-06004	Ball Bearing	1	
17	DG04612-00190	Snap Ring	1	
18	DGE5205-16321	Stopper, Fuel Camshaft	1	
19	DG01023-50612	Bolt, Washer	2	
20	DGE5775-52031	Fuel Pump Assy	1	
21	DGE6200-52142	Gasket, Fuel Pump	1	
22	DG14911-4275-1	Clip, Tube	2	
23	DG15371-4217-0	Hose 1, Fuel	1	
24	DG01513-50618	Stud	2	
25	DG02056-50060	Nut	2	
26	DG04512-50060	Washer, Spring	2	
27	DGE5760-16211	Cover, Camshaft	1	
28	DGE5760-36331	Gasket, Fuel Camshaft Cover	1	
29	DG01123-50818	Bolt, Washer	3	
30	DG01123-50830	Bolt, Washer	1	
31	DG02156-50080	Nut	1	
32	DG04512-50080	Washer, Spring	1	
33	DGE5603-52111	Shim,injection Pump	2	

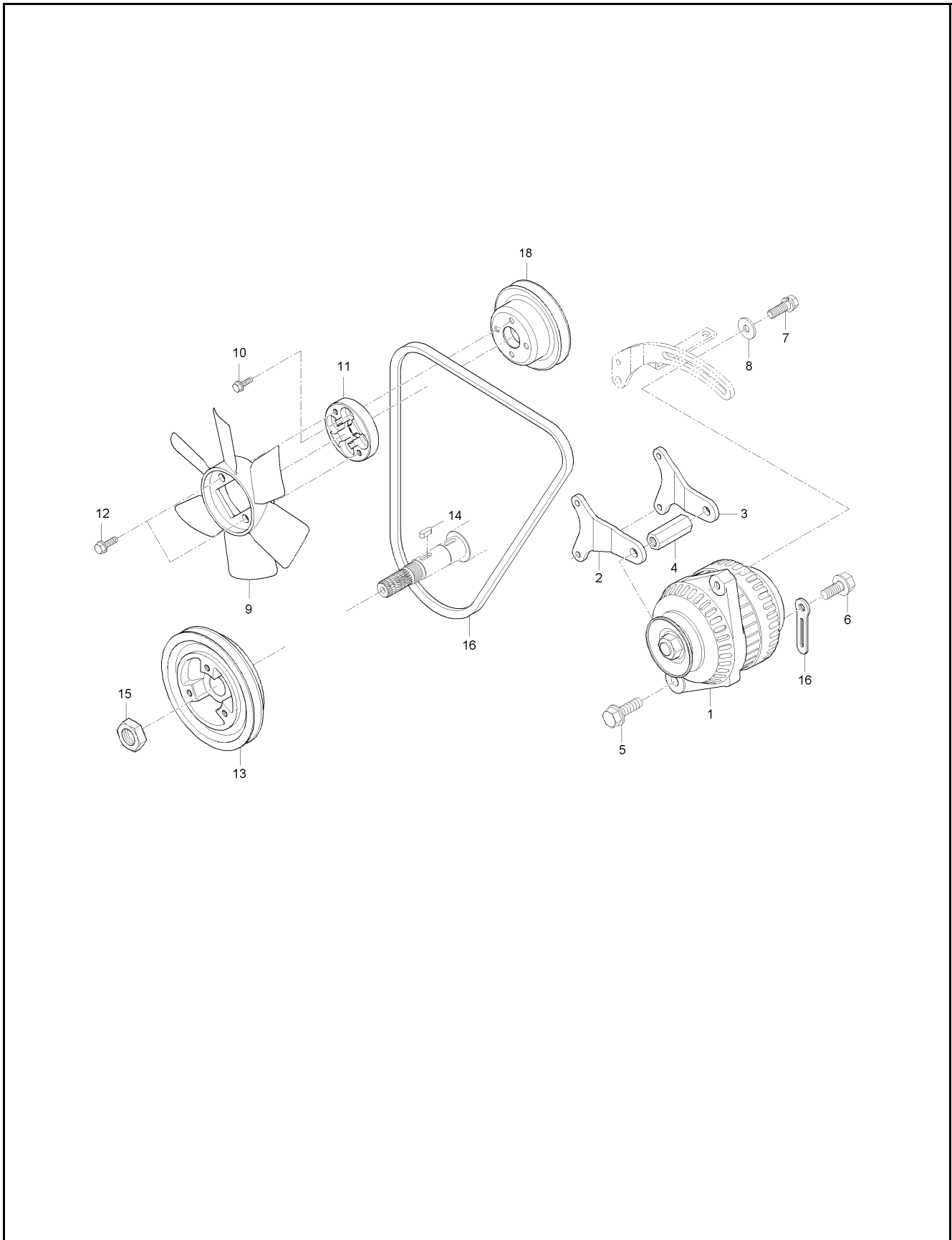
WATER HOSE GROUP



## WATER HOSE GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5760-72913	Flange, Cooling Water	1	
2	DGE5700-72922	Gasket, Flange	1	
3	DG01023-50616	Bolt, Washer	5	
4	DG01513-50655	Stud	1	
5	DG02761-50060	Nut, Flange	1	
6	DGE5700-73342	Hose, Cooling Water Return	1	
7	DGE5700-73352	Hose, Water Pump	1	
8	DG09318-88140	Cimap, Hose	2	
9	DGE5800-73011	Thermostat Assy	1	
10	DGE5500-73272	Gasket	1	
11	DG01754-50835	Bolt, Flange	2	
12	DGE5760-64423	Support 1, Alternator	1	
13	DG01754-50820	Flange Bolt	1	
14	DGE5775-73062	Thermostat Cover Assy	1	
15	DGE5775-73262	Thermostat Cover	1	
16	DG01123-50814	Bolt, Washer	1	
17	DG04013-50080	Washer, Plain	1	
18	DGE7240-32731	Temperature Sensor Assy	1	

ALTERNATOR GROUP

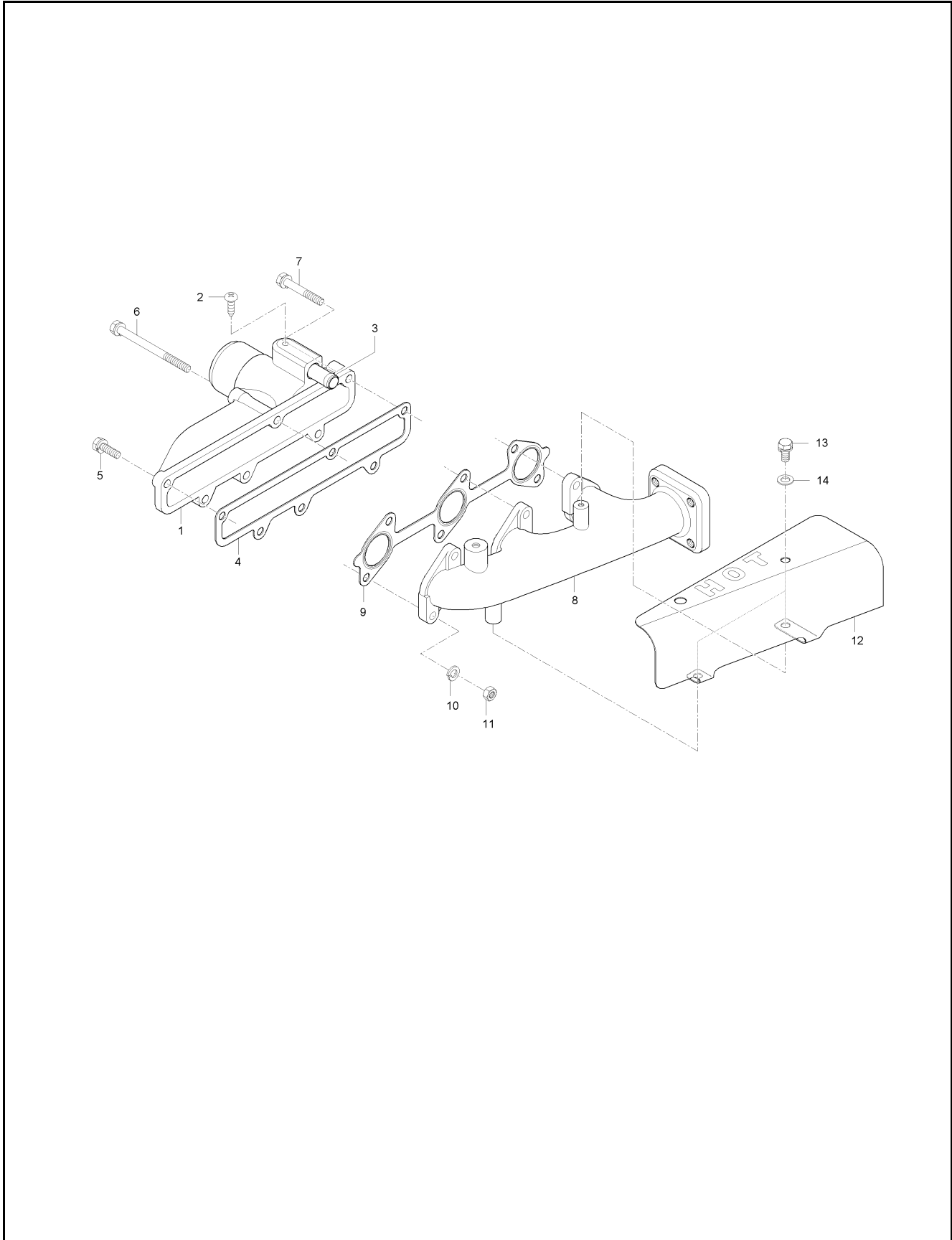




## ALTERNATOR GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE6213-64012	Alternator Assy	1	
2	DGE5760-64431	Support 2, Anternator	1	
3	DGE5760-64441	Support 3, Alternator	1	
4	DGE5760-64451	Spacer	1	
5	DG01774-51045	Bolt, Flange	1	
6	DG01774-51035	Bolt, Flange	1	
7	DG01127-50825	Bolt	1	
8	DG04015-50080	Washer, Plain	1	
9	DGP5370-29891	Fan, Hst	1	
10	DG01125-50816	Bolt, Washer	2	
11	DGE5775-74121	Collar, Fan	1	
12	DG01754-50616	Bolt, Flange	4	
13	DGE5760-74282	Pulley, Fan Drive	1	
14	DG05712-00515	Key	1	
15	DGE5205-23361	Nut, Crankshaft	1	
16	DGE5770-72531	Belt,fan	1	
17	DG37155-3447-1	Clamp, Wire Harness	1	
18	DGE5752-74251	Fan Pulley	1	

MANIFOLD GROUP



## MANIFOLD GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	DGE5775-11762	Manifold, Inlet	1	
2	DG03014-50608	Screw	1	
3	DGE6510-05552	Connector, Air Breather Hose	1	
4	DGE5770-11821	Gasket, Intake Manifold	1	
5	DG01023-50620	Bolt, Washer	4	
6	DG01023-50630	Bolt, Washer	1	
7	DG01023-50660	Bolt, Washer	1	
8	DGE5775-12311	Manifold,exhaust	1	
9	DGE5700-12362	Gasket, Exhaust Manifold	1	
10	DG02056-50060	Nut	6	
11	DG04512-50060	Washer, Spring	6	
12	DGE5775-12211	Plate, Heat	1	
13	DG01023-50610	Bolt, Washer	3	
14	DG04013-50060	Washer, Plain	3	





Read all of this manual to become thoroughly familiar with this vehicle. Pay particular attention to all notes, cautions and warnings.

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