



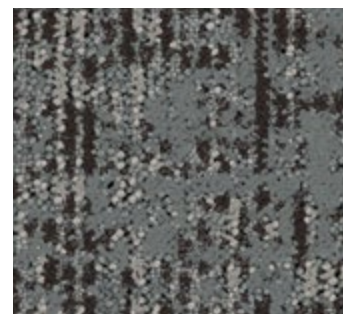
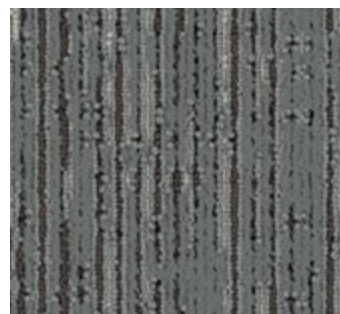
Signature

OXFORD
BOUCLE



Reminiscent of classically refined fabrics that have stood the test of time, Oxford and Boucle bring timeless aesthetic influences to design projects. The defined, clean lines of Oxford and the rich, organic texture of Boucle move seamlessly from fashion to interiors.

- Infinity Technology
- 100% solution dyed nylon
- 32 oz. tufted pile weight
- Available in 12' width
- Guest rooms only



OXFORD

BOUCLE

COVER: OXFORD | 8510 MASTERY

OXFORD | 8510 MASTERY



OXFORD | 4504 HARMONY



BOUCLE | 4504 HARMONY



Optional Custom Patterns

Ten custom patterns excite and delight for guestroom experiences, designed for coordination and flexibility in creating unique spaces. If specified with any of the running line colorways of Oxford and Boucle, the same lead time applies with minimum orders of 1,500 square yards.

- Featuring ten custom patterns
- Infinity Technology
- 100% solution dyed nylon
- 32 oz. tufted pile weight
- Guest rooms only
- Available in 12' width

Note: Standard custom procedures would apply and a signed custom strike-off would be required. For more information, please contact your local sales representative or our design team at 800.809.7086.



HC020
BROADLOOM 12' W | PATTERN REPEAT 24" W X 36" L



HC021
BROADLOOM 12' W | PATTERN REPEAT 24" W X 24" L



HC022
BROADLOOM 12' W | PATTERN REPEAT 24" W X 36" L



HC023
BROADLOOM 12' W | PATTERN REPEAT 24" W X 24" L



HC024
BROADLOOM 12' W | PATTERN REPEAT 24" W X 24" L



HC025
BROADLOOM 12' W | PATTERN REPEAT 24" W X 27" L



HC026
BROADLOOM 12' W | PATTERN REPEAT 24" W X 36" L



HC027
BROADLOOM 12' W | PATTERN REPEAT 24" W X 32" L



HC0028 7503 HALCYON
BROADLOOM 12' W | PATTERN REPEAT 24" W X 24" L



HC029
BROADLOOM 12' W | PATTERN REPEAT 24" W X 36" L

We Make Custom Easy

Signature is known for its dedication to helping customers achieve their unique vision for senior living and hospitality environments. We understand that you are incredibly busy and constantly have tight project timelines. So we offer a customization process that is fast, easy and doesn't require you to compromise your design vision to meet your deadlines.



CUSTOM PATTERN OPTION HC023

STEP ONE

INSPIRATION

The first step to creating a signature floor is simply for you to send us your inspiration for the carpet's design. From this inspiration, we then begin to make your vision a reality.

STEP TWO

DESIGN

Our expert Design Team uses the inspiration to create the carpet design and then provides a 2D digital rendering of the carpet for your evaluation. Working closely with you ensures the carpet design fully captures your vision.

STEP THREE

CARPET SAMPLE

Once the digital rendering of the design is approved, we create a physical sample of the carpet (a "strike-off") and provide it for your evaluation and approval. Digitally rendered room scene images using the design are also available upon request.

STEP FOUR

PLANNING + ESTIMATING

We then render floor plans using the design and provide estimated quantities for project accuracy through our experienced Planning and Estimating Team.

STEP FIVE

PRODUCTION

When the strike-off is approved, the order can be placed, and we create the custom carpet that is ready for installation. With a simple custom design process, Signature makes it easy for designers to create signature spaces.

To get started on your custom product, please contact your sales representative or call Signature at 800-809-7086.

OXFORD B7008

BOUCLE B7009

SPECIFICATIONS

Construction	Infinity	Infinity
Pile Fiber	Solution Dyed Nylon	Solution Dyed Nylon
Surface Appearance	Level Patterned Cut & Loop	Level Patterned Cut & Loop
Gauge	1/10 (39.37 rows per 10 cm)	1/10 (39.37 rows per 10 cm)
Stitches Per Inch	14.6	13.3
Average Pile Height199"	.199"
Total Thickness343" (11/32)	.343" (11/32)
Tufted Pile Weight	32 oz. per sq. yd.	32 oz. per sq. yd.
Dye Method	Solution Dyed	Solution Dyed
Primary Backing	Woven Polypropylene	Woven Polypropylene
Secondary Backing	High Performance SBR Latex with Attached Woven Secondary	High Performance SBR Latex with Attached Woven Secondary
Density	5,795	5,795
Protection	Soil & Stain Release Technology	Soil & Stain Release Technology
Tufted Width	12'	12'
Pattern Repeat	24" x 24"	24" x 36"
Adhesive	Signature 2800 Multi-Purpose Latex Signature 1801 Universal Seam Sealer must be used for all installations where seaming is necessary.	Signature 2800 Multi-Purpose Latex Signature 1801 Universal Seam Sealer must be used for all installations where seaming is necessary.

TESTING

Radiant Panel (ASTM E 648)	Class 1 (Direct Glue)
Smoke Chamber (ASTM E 662)	Less than 450 (Flaming Mode)
Methenamine Pill Test (ASTM D2859)	Passes
Electrostatic Propensity (AATCC 134)	Less than 3.0 KV

WARRANTY

Limited 10 Year Wear Warranty

SUSTAINABILITY

Indoor Air Quality

Green Label Plus # GLP2121

NOTE: For custom pattern options, please contact your local sales representative or our design team at 800.809.7086.

Specifications are based on averages from manufacturing processes and may vary within normal industry tolerances. Material supply and / or manufacturing processes may necessitate specification changes without notice. Such variations do not affect product performance. This carpet is manufactured and recommended for floor covering use only. As in all quality carpet, colors are subject to dye lot variations. For optimum side match and finished seam appearance, this product should be installed whenever possible, with seams running perpendicular to major external (outside) light sources. The equipment used to manufacture patterned (graphics) carpet may create visible lines in both length and width directions. This characteristic will not always be detectable in small samples and is not considered a manufacturing defect. Chair pads are recommended under office chairs with rollers to preserve appearance retention, avoid premature or accelerated wear, and act as a deterrent toward delamination. Special backing systems are available that do not require chair pads. Walk off mats are recommended at building entry ways to reduce soiling. For Warranties to apply, all adhesives and seam sealers must be approved by Signature.

NOTE: This product contains a high luster yarn which utilizes cut/sheared processing in the design. The luster level of this yarn may cause a directional effect when viewing the pattern.

For samples, specifications, or other information please contact your sales representative or visit signatureflooring.com

02/2020

