ULTRATEST Ultrasonic Inspection Report

Client	Devon Canada	**Date of Inspection**	08/13/2012 - 08/17-201	**Report Number**	RB - 120817 -001
Facility	Maple Glen Gas Plant	**Time of Inspection**	17:00	**W.O. Number**	20015628
Attention	Cam Busby	**NDE Procedure**	UT-0001	**P.O. Number**	NA

Job Description and Details

Equipment ID	Condensate Storage Bullets	**Surface Condition**	Painted, Acceptable
Material Type and Thickness	SA 612	**Surface Temperature**	Ambient

Method and Reference Documentation

Method / Type	Contact P/A	**Cable Type, Length**	Integral PAUT
Instrument Used	Olympus MX2 PA 32/128	**2nd Cable Type & Length**	Integral PAUT
Instrument S.N.	600427 / 100843	**Couplant Used**	Water
Last Inst. Cal. Date	Mar-12	**Acceptance Criteria**	Client Information

Transducer

Manufacturer	Type	Serial No.	Angle	Frequency	Size
Olympus	A105L16	J4220	44°-70°	5MHz	NA
Olympus	A105L16	K0249	44°-70°	5MHz	NA

dB Settings

Reference	Scan	(-) Transfer Value (+)	
1.5mm SDH	6+	NA	NA
1.5mm SDH	6+	NA	NA

Calibration Data

Calibration / Reference Block(s)	Serial No.	Last Cal. Date	Reference Reflector(s)	Indication Amplitude(s)	Distance Reading(s)
IIW	110411	08-13-2012	1.5mm SDH	80%	NA

Additional Equipment

Equipment Type	Serial No.

Scope

We were asked to perform Phased Array inspection of 100% of the welds on the following two Condensate Storage Bullets located at the Maple Glen Gas Plant (16-36-036-16W4). A0151944 and A0151945. This is an in-service client information inspection only.

The scan plan shall be built to employ sectorial PAUT to observe the inner 1/3rd of the weld in order to quantify any signs of ID cracking. To note, the weld profile has been built according to available data from the U1-A form. Actual bevel angle may be different.

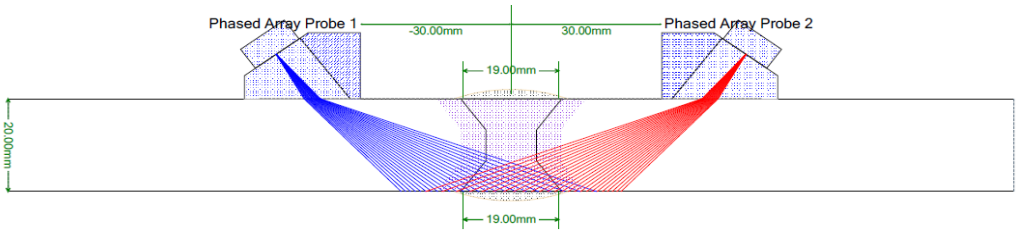

Figure 1 - PAUT Scan Plan

* See continuation report for further scope and results.

Technician Name	Henk Stinis		
CGSB Level & Cert. Number	UT III 13457	**Client Representative**	Cam Busby
Signature		**Signature**	

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Scope - Continued

When discontinuities are encountered that may be indicative of ID connected cracking, they shall be imaged with TOFD to determine extent and only whether the indication is crack like or not. Due to the original joint efficiency requirements, this inspection shall not be utilized to determine acceptability of the weld in accordance to code of construction.

The Bullet on the North side of the plant is called tank north, the Bullet on the South side is called tank south. The 'direction of flow' of the tanks is assumed to be from west to east, naming the outer most circular weld on the west side number 1. All circular welds are scanned in four sections, 12 to 3 o-clock, 3 to 6 o-clock, 9 to 6 o-clock and 12 to 9 o-clock. The longitudinal welds on the heads are scanned clockwise, naming the 12 o-clock position 'zero'.

Summary Report

146 data sets were captured, giving 100% coverage of all welds for each vessel. 19 relevant indications were detected, 2 of which are interpreted as crack like. As a cautionary note the other 17 indications may pose a risk to develop into cracks in the future. A monitoring protocol may be wise until such time that a visual internal can be completed. Refer to Figures A and B for crack like indication detail.

Detail Report - PAUT Data sets and description.

Filename:	Tank	Weld	Nr	WT	Scan length	Indications
N_C_12_3_1_S01	North	Circular	1	20mm	12 to 3 o-clock	Yes, Nr 1
N_C_3_6_1_S01	North	Circular	1	20mm	3 to 6 o-clock	
N_C_9_6_1_S01	North	Circular	1	20mm	9 to 6 o-clock	
N_C_12_9_1_S01	North	Circular	1	20mm	12 to 9 o-clock	
N_C_12_3_2_S01	North	Circular	2	20mm	12 to 3 o-clock	
N_C_3_6_2_S01	North	Circular	2	20mm	3 to 6 o-clock	Yes, Nr 2
N_C_9_6_2_S01	North	Circular	2	20mm	9 to 6 o-clock	
N_C_12_9_2_S01	North	Circular	2	20mm	12 to 9 o-clock	
N_C_12_3_3_S01	North	Circular	3	20mm	12 to 3 o-clock	
N_C_3_6_3_S01	North	Circular	3	20mm	3 to 6 o-clock	
N_C_9_6_3_S01	North	Circular	3	20mm	9 to 6 o-clock	Yes, Nr 3
N_C_12_9_3_S01	North	Circular	3	20mm	12 to 9 o-clock	
N_C_12_3_4_S01	North	Circular	4	20mm	12 to 3 o-clock	Yes, Nr 4
N_C_3_6_4_S01	North	Circular	4	20mm	3 to 6 o-clock	
N_C_9_6_4_S01	North	Circular	4	20mm	9 to 6 o-clock	Yes, Nr 5
N_C_12_9_4_S01	North	Circular	4	20mm	12 to 9 o-clock	Yes, Nr 6
N_C_12_3_5_S01	North	Circular	5	20mm	12 to 3 o-clock	Yes, Nr 7
N_C_3_6_5_S01	North	Circular	5	20mm	3 to 6 o-clock	Yes, Nr 8
N_C_9_6_5_S01	North	Circular	5	20mm	9 to 6 o-clock	Yes, Nr 9
N_C_12_9_5_S01	North	Circular	5	20mm	12 to 9 o-clock	
N_C_12_3_6_S01	North	Circular	6	20mm	12 to 3 o-clock	
N_C_3_6_6_S01	North	Circular	6	20mm	3 to 6 o-clock	
N_C_9_6_6_S01	North	Circular	6	20mm	9 to 6 o-clock	
N_C_12_9_6_S01	North	Circular	6	20mm	12 to 9 o-clock	
N_C_12_3_7_S01	North	Circular	7	20mm	12 to 3 o-clock	
N_C_3_6_7_S01	North	Circular	7	20mm	3 to 6 o-clock	
N_C_9_6_7_S01	North	Circular	7	20mm	9 to 6 o-clock	
N_C_12_9_7_S01	North	Circular	7	20mm	12 to 9 o-clock	
N_C_12_3_8_S01	North	Circular	8	20mm	12 to 3 o-clock	
N_C_3_6_8_S01	North	Circular	8	20mm	3 to 6 o-clock	Yes, Nr 10
N_C_9_6_8_S01	North	Circular	8	20mm	9 to 6 o-clock	
N_C_12_9_8_S01	North	Circular	8	20mm	12 to 9 o-clock	Yes, Nr 11
N_C_12_3_9_S01	North	Circular	9	20mm	12 to 3 o-clock	
N_C_3_6_9_S01	North	Circular	9	20mm	3 to 6 o-clock	Yes, Nr 12
N_C_9_6_9_S01	North	Circular	9	20mm	9 to 6 o-clock	
N_C_12_9_9_S01	North	Circular	9	20mm	12 to 9 o-clock	
N_C_12_3_10_S01	North	Circular	10	20mm	12 to 3 o-clock	
N_C_3_6_10_S01	North	Circular	10	20mm	3 to 6 o-clock	
N_C_9_6_10_S01	North	Circular	10	20mm	9 to 6 o-clock	
N_C_12_9_10_S01	North	Circular	10	20mm	12 to 9 o-clock	Yes, Nr 13
N_C_12_3_11_S01	North	Circular	11	20mm	12 to 3 o-clock	
N_C_3_6_11_S01	North	Circular	11	20mm	3 to 6 o-clock	
N_C_9_6_11_S01	North	Circular	11	20mm	9 to 6 o-clock	
N_C_12_9_11_S01	North	Circular	11	20mm	12 to 9 o-clock	
N_C_12_3_12_S01	North	Circular	12	20mm	12 to 3 o-clock	
N_C_3_6_12_S01	North	Circular	12	20mm	3 to 6 o-clock	
N_C_9_6_12_S01	North	Circular	12	20mm	9 to 6 o-clock	
N_C_12_9_12_S01	North	Circular	12	20mm	12 to 9 o-clock	

Filename:	Tank	Weld	Nr	WT	Scan length	Indications
S_C_12_3_1_S01	South	Circular	1	20mm	12 to 3 o-clock	Yes, Nr 14
S_C_3_6_1_S01	South	Circular	1	20mm	3 to 6 o-clock	
S_C_9_6_1_S01	South	Circular	1	20mm	9 to 6 o-clock	Yes, Nr 15
S_C_12_9_1_S01	South	Circular	1	20mm	12 to 9 o-clock	
S_C_12_3_2_S01	South	Circular	2	20mm	12 to 3 o-clock	Yes, Nr 16
S_C_3_6_2_S01	South	Circular	2	20mm	3 to 6 o-clock	
S_C_9_6_2_S01	South	Circular	2	20mm	9 to 6 o-clock	
S_C_12_9_2_S01	South	Circular	2	20mm	12 to 9 o-clock	
S_C_12_3_3_S01	South	Circular	3	20mm	12 to 3 o-clock	
S_C_3_6_3_S01	South	Circular	3	20mm	3 to 6 o-clock	
S_C_9_6_3_S01	South	Circular	3	20mm	9 to 6 o-clock	
S_C_12_9_3_S01	South	Circular	3	20mm	12 to 9 o-clock	
S_C_12_3_4_S01	South	Circular	4	20mm	12 to 3 o-clock	
S_C_3_6_4_S01	South	Circular	4	20mm	3 to 6 o-clock	
S_C_9_6_4_S01	South	Circular	4	20mm	9 to 6 o-clock	
S_C_12_9_4_S01	South	Circular	4	20mm	12 to 9 o-clock	
S_C_12_3_5_S01	South	Circular	5	20mm	12 to 3 o-clock	
S_C_3_6_5_S01	South	Circular	5	20mm	3 to 6 o-clock	
S_C_9_6_5_S01	South	Circular	5	20mm	9 to 6 o-clock	
S_C_12_9_5_S01	South	Circular	5	20mm	12 to 9 o-clock	
S_C_12_3_6_S01	South	Circular	6	20mm	12 to 3 o-clock	
S_C_3_6_6_S01	South	Circular	6	20mm	3 to 6 o-clock	
S_C_9_6_6_S01	South	Circular	6	20mm	9 to 6 o-clock	
S_C_12_9_6_S01	South	Circular	6	20mm	12 to 9 o-clock	
S_C_12_3_7_S01	South	Circular	7	20mm	12 to 3 o-clock	
S_C_3_6_7_S01	South	Circular	7	20mm	3 to 6 o-clock	
S_C_9_6_7_S01	South	Circular	7	20mm	9 to 6 o-clock	
S_C_12_9_7_S01	South	Circular	7	20mm	12 to 9 o-clock	
S_C_12_3_8_S01	South	Circular	8	20mm	12 to 3 o-clock	
S_C_3_6_8_S01	South	Circular	8	20mm	3 to 6 o-clock	
S_C_9_6_8_S01	South	Circular	8	20mm	9 to 6 o-clock	
S_C_12_9_8_S01	South	Circular	8	20mm	12 to 9 o-clock	
S_C_12_3_9_S01	South	Circular	9	20mm	12 to 3 o-clock	
S_C_3_6_9_S01	South	Circular	9	20mm	3 to 6 o-clock	Yes, Nr 17
S_C_9_6_9_S01	South	Circular	9	20mm	9 to 6 o-clock	
S_C_12_9_9_S01	South	Circular	9	20mm	12 to 9 o-clock	Yes, Nr 18
S_C_12_3_10_S01	South	Circular	10	20mm	12 to 3 o-clock	
S_C_3_6_10_S01	South	Circular	10	20mm	3 to 6 o-clock	
S_C_9_6_10_S01	South	Circular	10	20mm	9 to 6 o-clock	
S_C_12_9_10_S01	South	Circular	10	20mm	12 to 9 o-clock	
S_C_12_3_11_S01	South	Circular	11	20mm	12 to 3 o-clock	
S_C_3_6_11_S01	South	Circular	11	20mm	3 to 6 o-clock	
S_C_9_6_11_S01	South	Circular	11	20mm	9 to 6 o-clock	
S_C_12_9_11_S01	South	Circular	11	20mm	12 to 9 o-clock	Yes, Nr 19
S_C_12_3_12_S01	South	Circular	12	20mm	12 to 3 o-clock	
S_C_3_6_12_S01	South	Circular	12	20mm	3 to 6 o-clock	
S_C_9_6_12_S01	South	Circular	12	20mm	9 to 6 o-clock	
S_C_12_9_12_S01	South	Circular	12	20mm	12 to 9 o-clock	

Technician Name	Henk Stinis		
CGSB Level & Cert. Number	UT III 13457	**Client Representative**	Cam Busby
Signature		**Signature**	

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Facility	Maple Glen Gas Plant	**Time of Inspection**	17:00	**W.O. Number**	20015628
Attention	Cam Busby	**NDE Procedure**	UT-0001	**P.O. Number**	NA

Detail Report - PAUT Data sets and description - Continued.

Filename:	Tank	Weld	Nr	WT	Scan length	Indications
N_L_1_S01	North	Longitudinal	1	20mm	2200mm	
N_L_2_S01	North	Longitudinal	2	20mm	2200mm	
N_L_3_S01	North	Longitudinal	3	20mm	2200mm	
N_L_4_S01	North	Longitudinal	4	20mm	2200mm	
N_L_5_S01	North	Longitudinal	5	20mm	2200mm	
N_L_6_S01	North	Longitudinal	6	20mm	2200mm	
N_L_7_S01	North	Longitudinal	7	20mm	2200mm	
N_L_8_S01	North	Longitudinal	8	20mm	2200mm	
N_L_9_S01	North	Longitudinal	9	20mm	2200mm	
N_L_10_S01	North	Longitudinal	10	20mm	2200mm	
N_L_11_S01	North	Longitudinal	11	20mm	2200mm	
S_L_1_S01	South	Longitudinal	1	20mm	2200mm	
S_L_2_S01	South	Longitudinal	2	20mm	2200mm	
S_L_3_S01	South	Longitudinal	3	20mm	2200mm	
S_L_4_S01	South	Longitudinal	4	20mm	2200mm	
S_L_5_S01	South	Longitudinal	5	20mm	2200mm	
S_L_6_S01	South	Longitudinal	6	20mm	2200mm	
S_L_7_S01	South	Longitudinal	7	20mm	2200mm	
S_L_8_S01	South	Longitudinal	8	20mm	2200mm	
S_L_9_S01	South	Longitudinal	9	20mm	2200mm	
S_L_10_S01	South	Longitudinal	10	20mm	2200mm	
S_L_11_S01	South	Longitudinal	11	20mm	2200mm	
N_H_E_1_S01	North	Head East	1	14mm	1665mm	
N_H_E_2_S01	North	Head East	2	14mm	1665mm	
N_H_E_3_S01	North	Head East	3	14mm	1665mm	
N_H_E_4_S01	North	Head East	4	14mm	1665mm	
N_H_E_5_S01	North	Head East	5	14mm	1665mm	
N_H_E_6_S01	North	Head East	6	14mm	1665mm	
N_H_E_C_S01	North	Head East	C	14mm	5300mm	
N_H_W_1_S01	North	Head West	1	14mm	1665mm	
N_H_W_2_S01	North	Head West	2	14mm	1665mm	
N_H_W_3_S01	North	Head West	3	14mm	1665mm	
N_H_W_4_S01	North	Head West	4	14mm	1665mm	
N_H_W_5_S01	North	Head West	5	14mm	1665mm	
N_H_W_6_S01	North	Head West	6	14mm	1665mm	
N_H_W_C_S01	North	Head West	C	14mm	5300mm	
S_H_E_1_S01	South	Head East	1	14mm	1665mm	
S_H_E_2_S01	South	Head East	2	14mm	1665mm	
S_H_E_3_S01	South	Head East	3	14mm	1665mm	
S_H_E_4_S01	South	Head East	4	14mm	1665mm	
S_H_E_5_S01	South	Head East	5	14mm	1665mm	
S_H_E_6_S01	South	Head East	6	14mm	1665mm	
S_H_E_C_S01	South	Head East	C	14mm	5300mm	
S_H_W_1_S01	South	Head West	1	14mm	1665mm	
S_H_W_2_S01	South	Head West	2	14mm	1665mm	
S_H_W_3_S01	South	Head West	3	14mm	1665mm	
S_H_W_4_S01	South	Head West	4	14mm	1665mm	
S_H_W_5_S01	South	Head West	5	14mm	1665mm	
S_H_W_6_S01	South	Head West	6	14mm	1665mm	
S_H_W_C_S01	South	Head West	C	14mm	5300mm	

Technician Name	Henk Stinis		
CGSB Level & Cert. Number	UT III 13457	**Client Representative**	Cam Busby
Signature		**Signature**	

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Attention	Cam Busby	**NDE Procedure**	UT-0001	**P.O. Number**	NA

Detail Report - Discontinuity Identification

Nr	Filename:	Tank	Weld	Nr	WT	Scan length	Crack-like
1	N_C_12_3_1_500mm_S01	North	Circular	1	20mm	500-620	No
2	N_C_3_6_2_1900mm_S01	North	Circular	2	20mm	1700-1900	No
3	N_C_9_6_3_2400_S01	North	Circular	3	20mm	2400-2700	No
4	N_C_12_3_4_250mm_S01	North	Circular	4	20mm	250-400	No
5	N_C_9_6_4_0mm_S01	North	Circular	4	20mm	0-2700	No
6	N_C_12_9_4_1000mmS01	North	Circular	4	20mm	1000-1150	No
7	N_C_12_3_5_1400mm_S01	North	Circular	5	20mm	1400-1700	No
8	N_C_3_6_5_1400mm_S01	North	Circular	5	20mm	1400-1500	No
9	N_C_9_6_5_2000mm_S01	North	Circular	5	20mm	2000-2100	No
10	N_C_3_6_8_1100mm_S01	North	Circular	8	20mm	1100-1200	YES
11	N_C_12_9_8_300mm_S01	North	Circular	8	20mm	300-600	No
12	N_C_3_6_9_0mm_S01	North	Circular	9	20mm	0-1000	YES
13	N_C_12_9_10_200mm_S01	North	Circular	10	20mm	200-400	No
14	S_C_12_3_1_2200mmS01	South	Circular	1	20mm	2200-2400	No
15	S_C_9_6_1_500mm_S01	South	Circular	1	20mm	500-700	No
16	S_C_12_3_2_1200mm_S01	South	Circular	2	20mm	1200-1700	No
17	S_C_3_6_9_2200mm_S01	South	Circular	9	20mm	2200-2400	No
18	S_C_12_9_9_400mm_S01	South	Circular	9	20mm	400-550	No
19	S_C_12_9_11_1200mm_S01	South	Circular	11	20mm	1200-1600	No

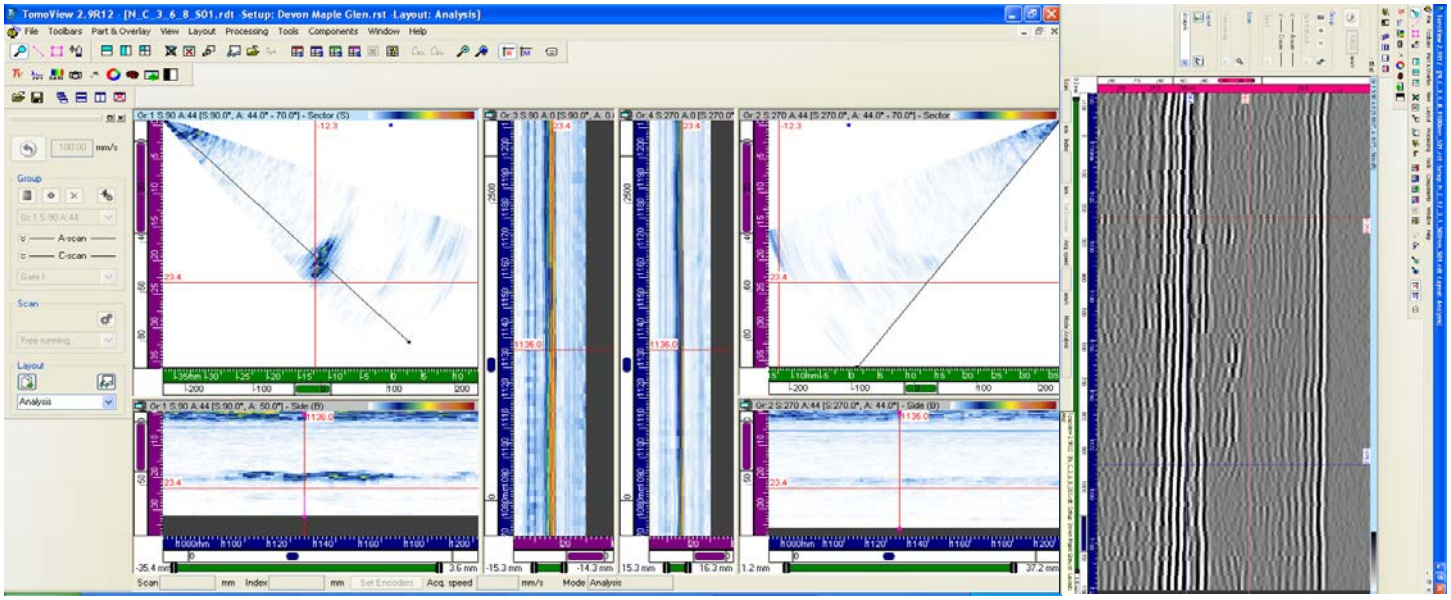

Figure A - Indication number 10

Technician Name	Henk Stinis		
CGSB Level & Cert. Number	UT III 13457	**Client Representative**	Cam Busby
Signature		**Signature**	

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Attention	Cam Busby	**NDE Procedure**	UT-0001	**P.O. Number**	NA

Detail Report - Discontinuity Identification

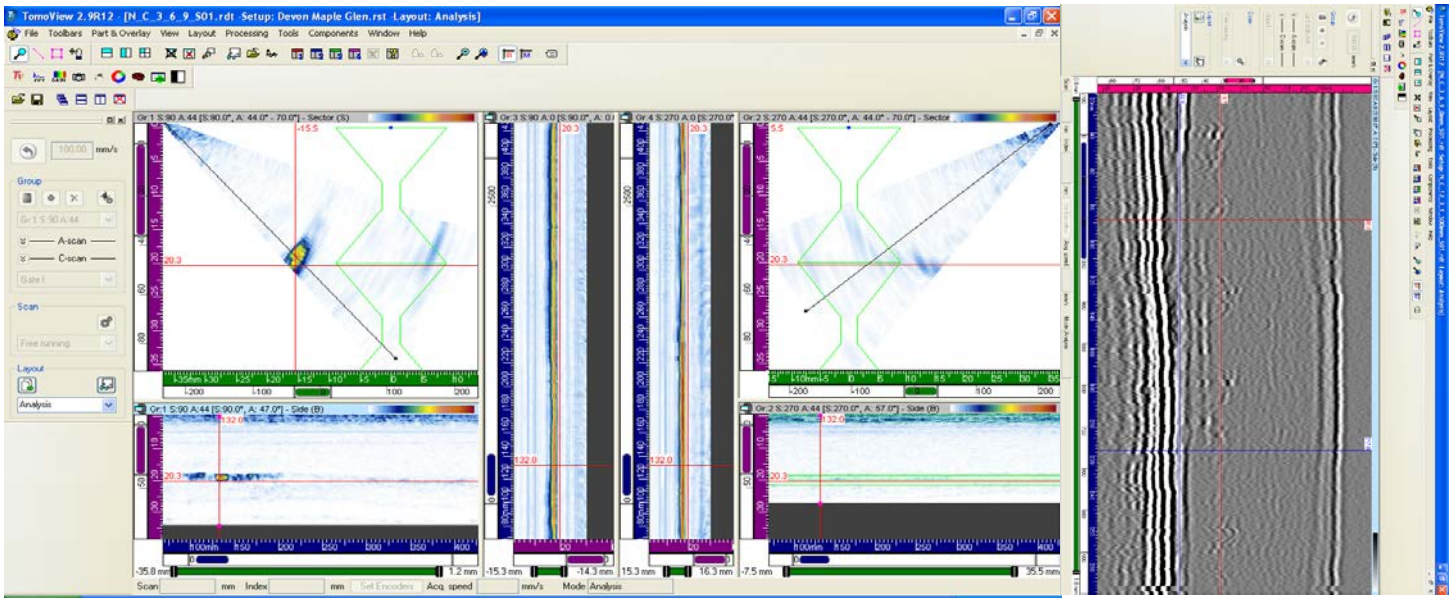


Figure B - Indication number 12

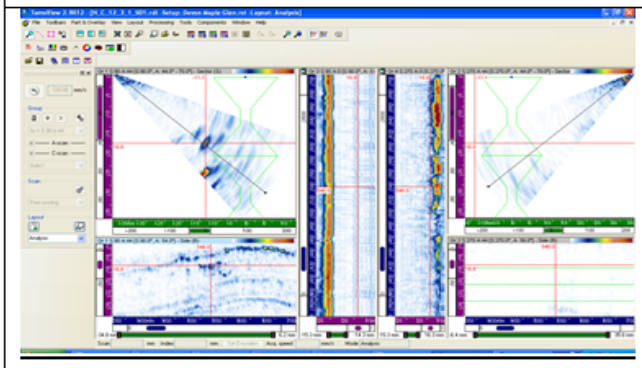
Comments on Figures A and B (Indications 10 and 12)

Indication 10 measures Length: 46mm (1129 to 1175) Height: 3mm (17 to 20). Indication 12 measures Length: 103mm (100 to 203) Height: 1.5mm (18.5 to 20). While these indications certainly appear to be ID connected, without full knowledge of the weld bevel and internal weld profile (caps ground flush?) these has to be some caution in analysis. These indications may turn out to be undercut or small areas of cold lap. Future monitoring to look for signs of growth would be prudent, however these indications may be easily classified with the next internal inspection by visual or magnetic particle methods.

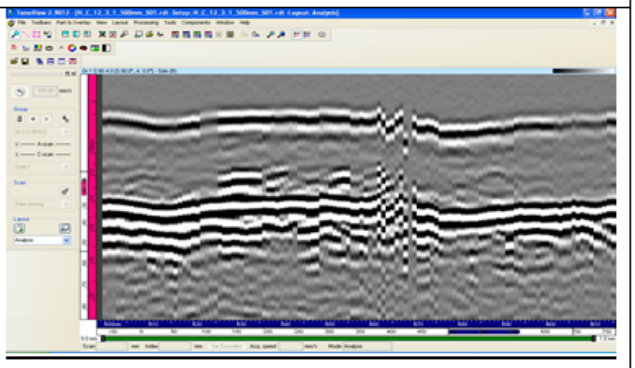
Images of Relevant Indications

The following pages contain the images of both the PAUT and TOFD for the 19 relevant indications detected during the inspection.

Indication 1 in PA



Indication 1 in TOFD



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Signature		**Signature**	

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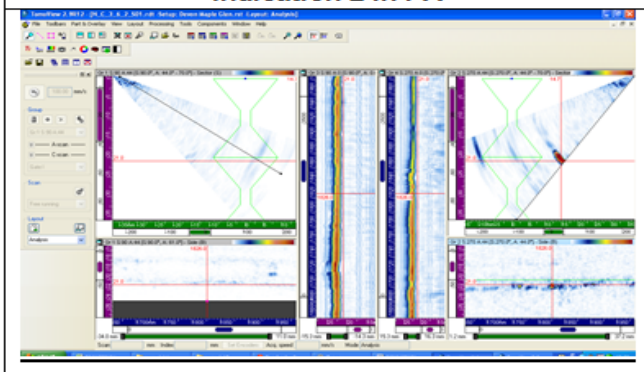
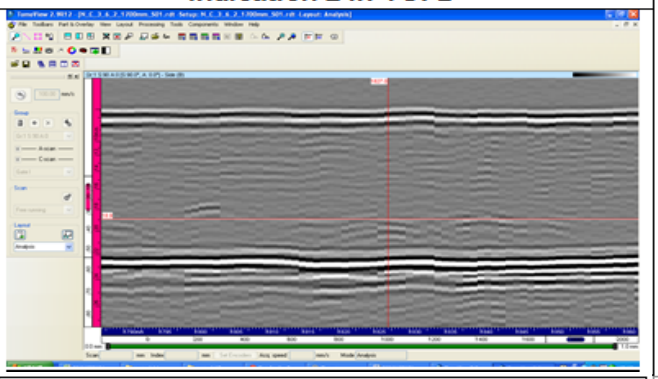
Attention	Cam Busby	**NDE Procedure**	UT-0001	**P.O. Number**	NA

Images of Relavant Indications - Continued

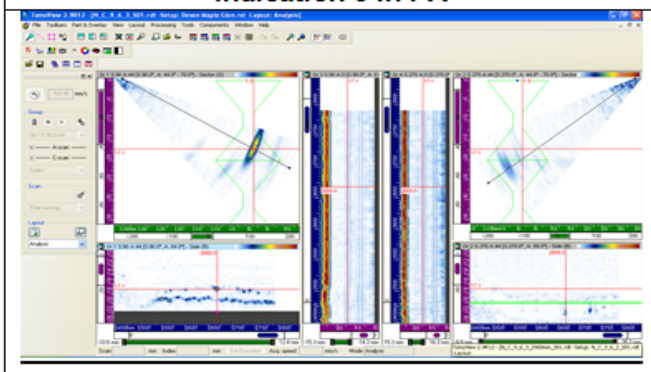
Indication 2 in PA



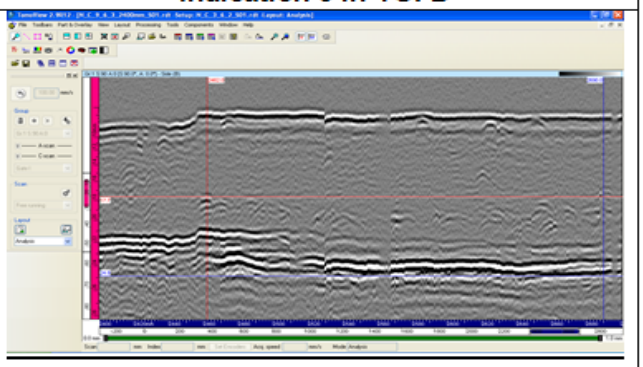
Indication 2 in TOFD



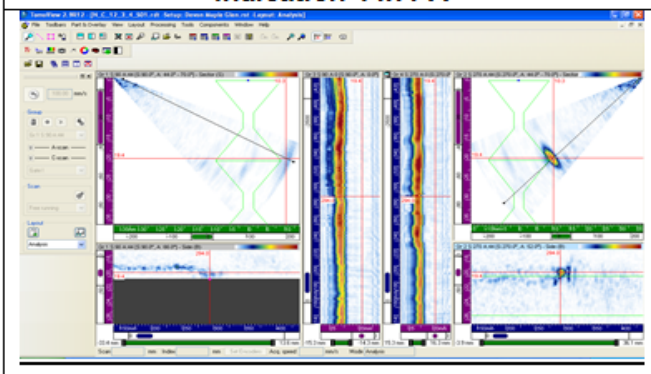
Indication 3 in PA



Indication 3 in TOFD



Indication 4 in PA



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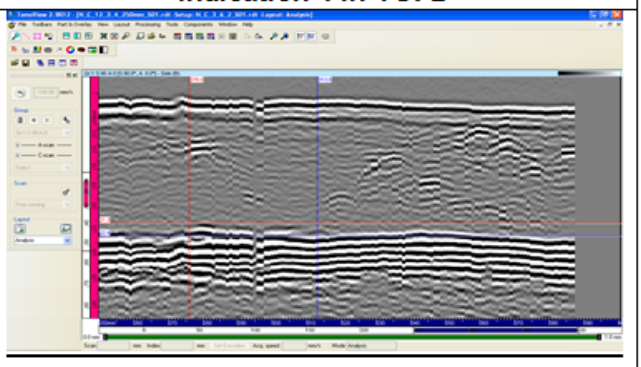

Technician Name	Henk Stinis		
CGSB Level & Cert. Number	UT III 13457	**Client Representative**	Cam Busby
Signature		**Signature**	

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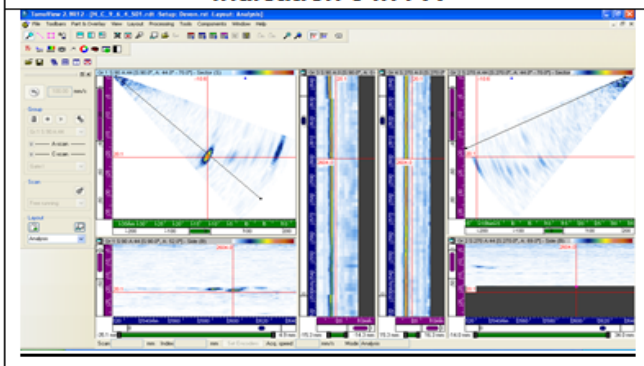
ULTRATEST Ultrasonic Inspection Report

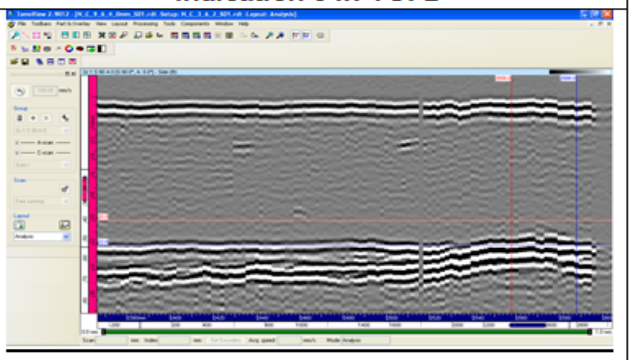
Client	Devon Canada	**Date of Inspection**	08/13/2012 - 08/17-201	**Report Number**	RB - 120817 -001
Facility	Maple Glen Gas Plant	**Time of Inspection**	17:00	**W.O. Number**	20015628
Attention	Cam Busby	**NDE Procedure**	UT-0001	**P.O. Number**	NA

Images of Relavant Indications - Continued

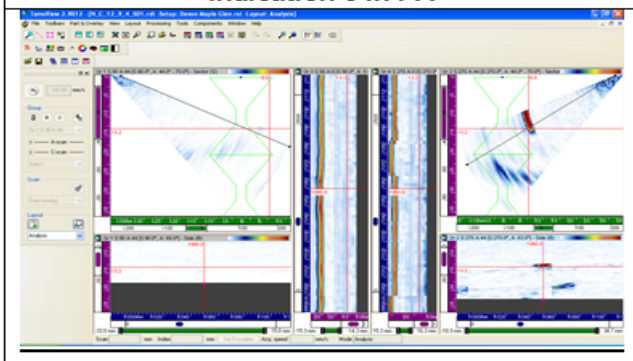
Indication 5 in PA



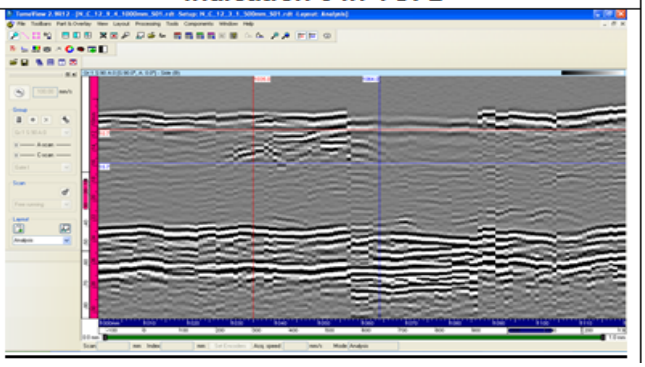
Indication 5 in TOFD



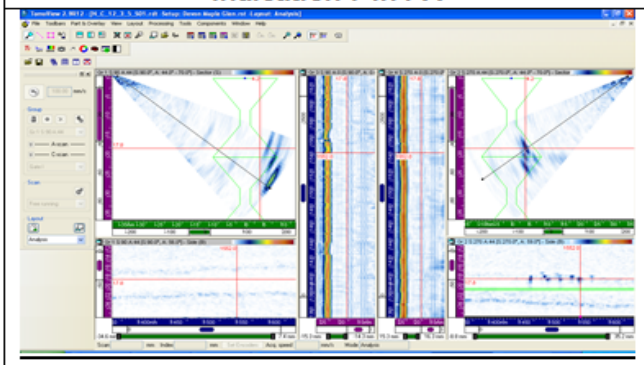
Indication 6 in PA



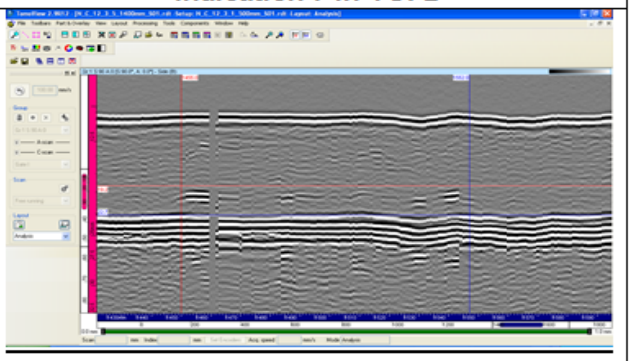
Indication 6 in TOFD



Indication 7 in PA



Indication 7 in TOFD



Technician Name	Henk Stinis		
CGSB Level & Cert. Number	UT III 13457	**Client Representative**	Cam Busby
Signature		**Signature**	

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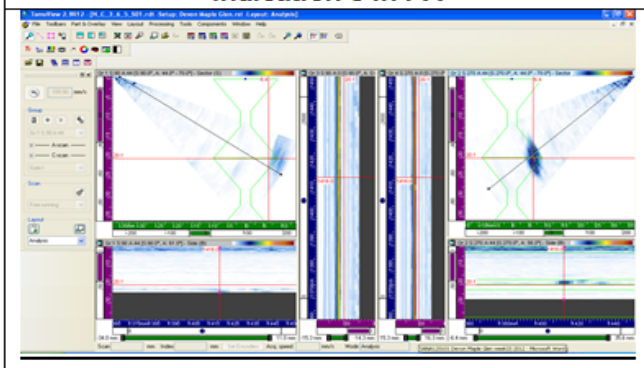
ULTRATEST Ultrasonic Inspection Report

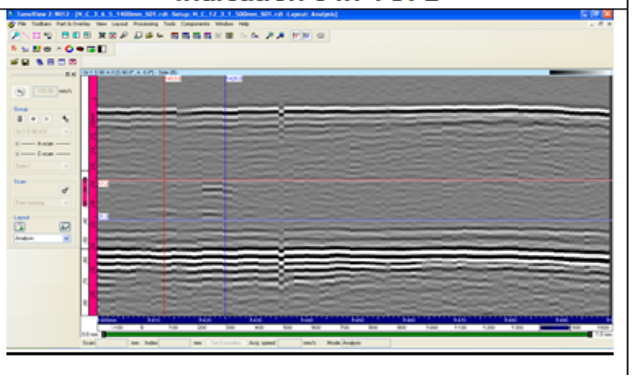
Client	Devon Canada	**Date of Inspection**	08/13/2012 - 08/17-201	**Report Number**	RB - 120817 -001
Facility	Maple Glen Gas Plant	**Time of Inspection**	17:00	**W.O. Number**	20015628
Attention	Cam Busby	**NDE Procedure**	UT-0001	**P.O. Number**	NA

Images of Relavant Indications - Continued

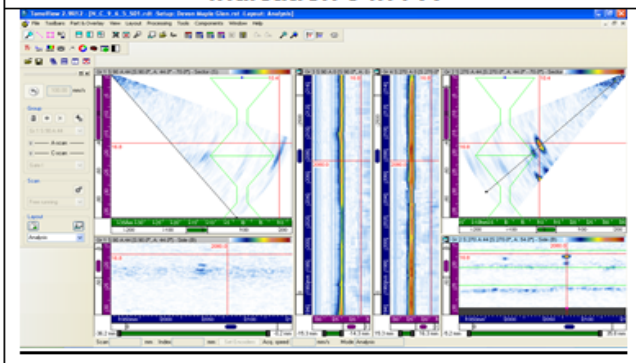
Indication 8 in PA



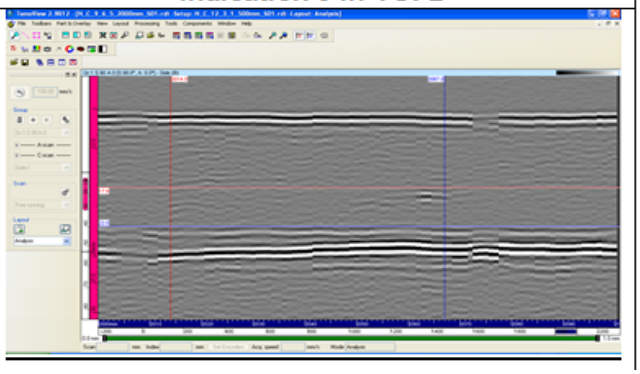
Indication 8 in TOFD



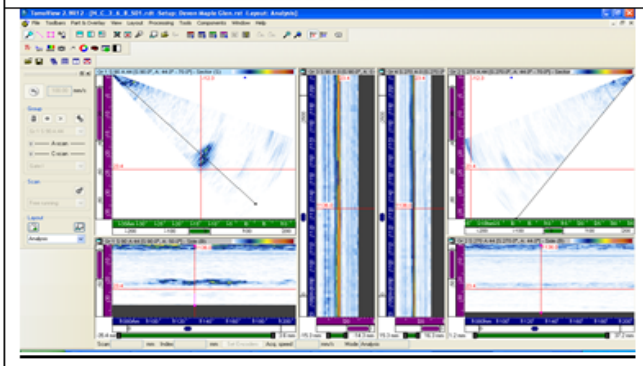
Indication 9 in PA



Indication 9 in TOFD



Indication 10 in PA



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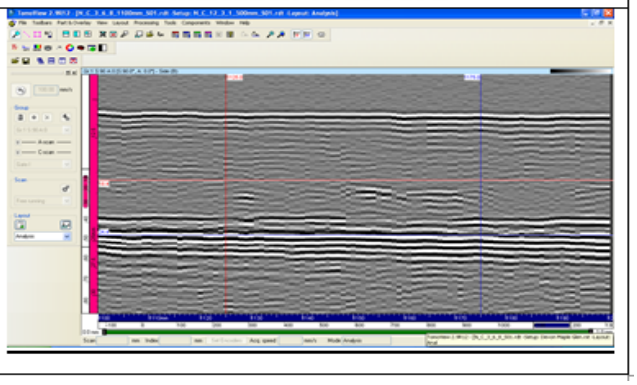

Technician Name	Henk Stinis		
CGSB Level & Cert. Number	UT III 13457	**Client Representative**	Cam Busby
Signature		**Signature**	

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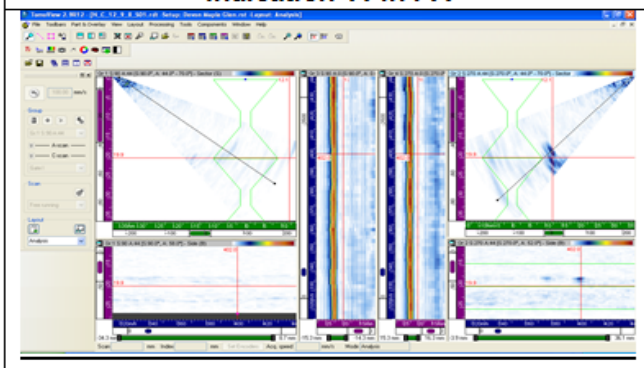
ULTRATEST Ultrasonic Inspection Report

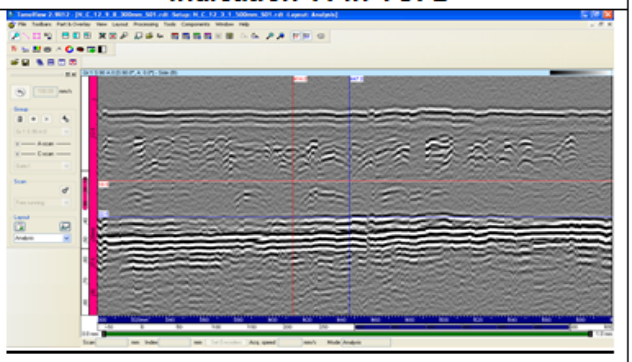
Client	Devon Canada	**Date of Inspection**	08/13/2012 - 08/17-201	**Report Number**	RB - 120817 -001
Facility	Maple Glen Gas Plant	**Time of Inspection**	17:00	**W.O. Number**	20015628
Attention	Cam Busby	**NDE Procedure**	UT-0001	**P.O. Number**	NA

Images of Relavant Indications - Continued

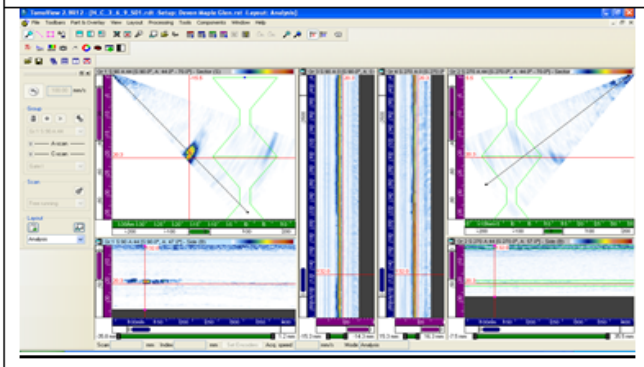
Indication 11 in PA



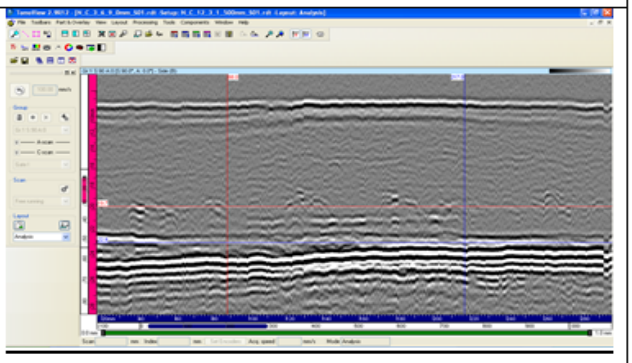
Indication 11 in TOFD



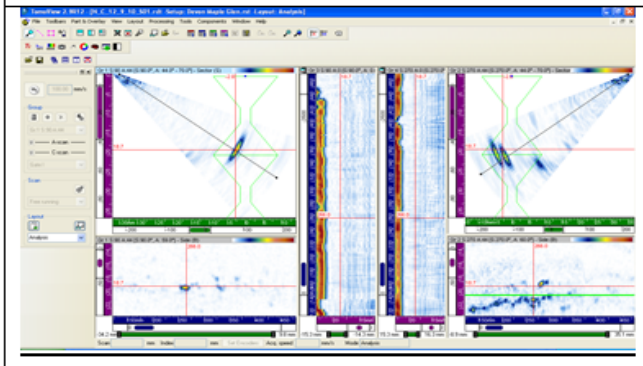
Indication 12 in PA



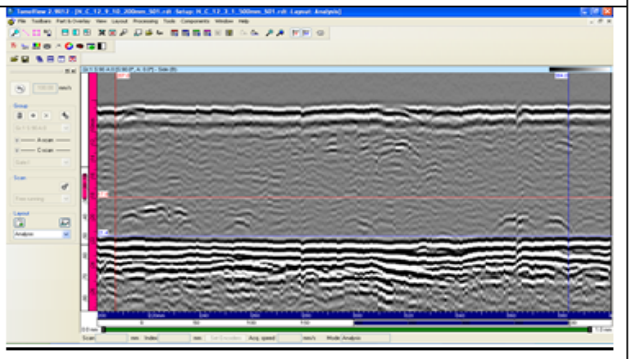
Indication 12 in TOFD



Indication 13 in PA



Indication 13 in TOFD



Technician Name	Henk Stinis		
CGSB Level & Cert. Number	UT III 13457	**Client Representative**	Cam Busby
Signature		**Signature**	

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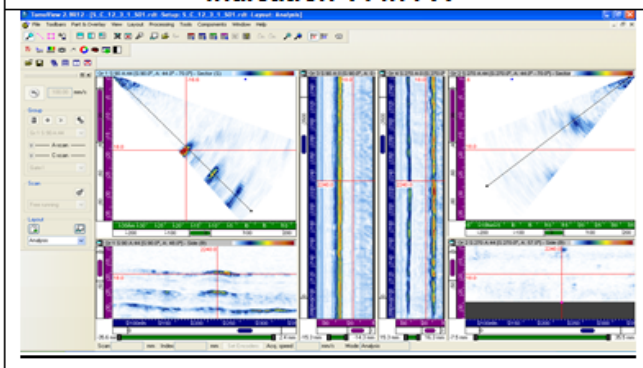
ULTRATEST Ultrasonic Inspection Report

Client	Devon Canada	**Date of Inspection**	08/13/2012 - 08/17-201	**Report Number**	RB - 120817 -001
Facility	Maple Glen Gas Plant	**Time of Inspection**	17:00	**W.O. Number**	20015628
Attention	Cam Busby	**NDE Procedure**	UT-0001	**P.O. Number**	NA

Images of Relavant Indications - Continued

Indication 14 in PA



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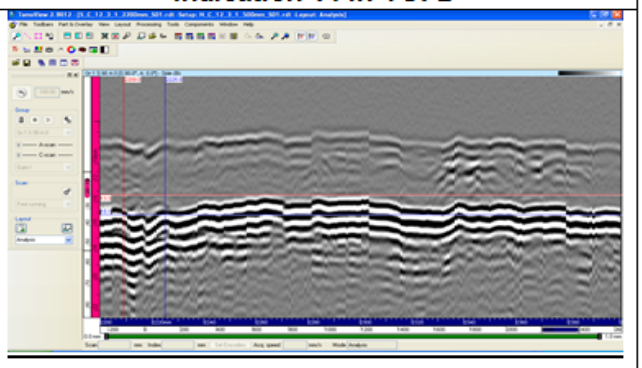

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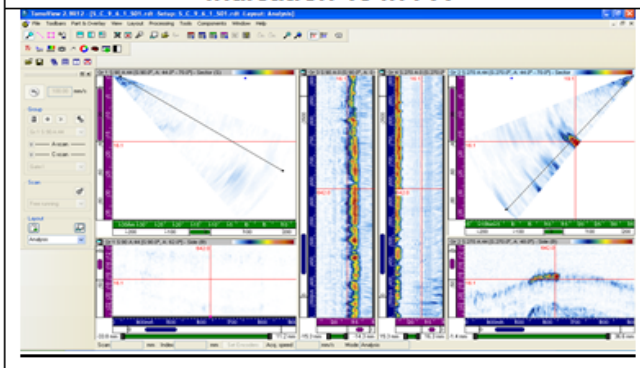

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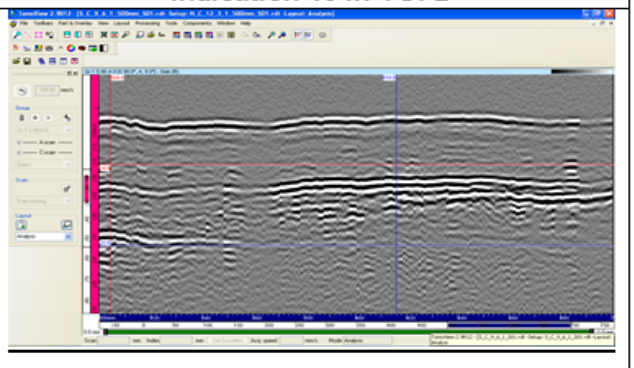

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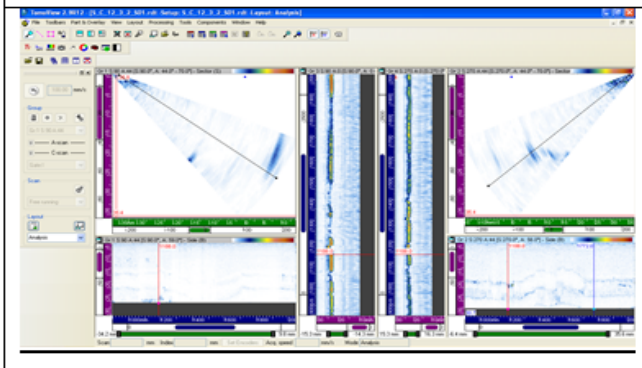

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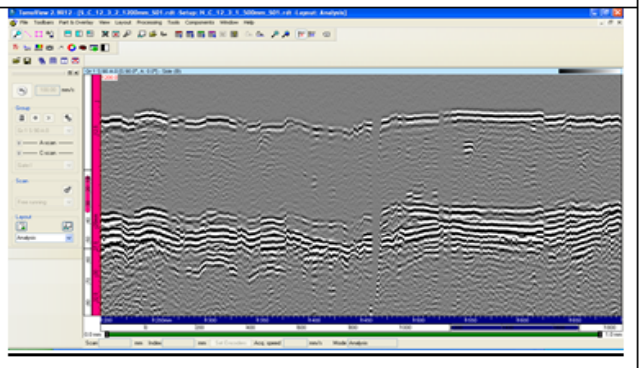


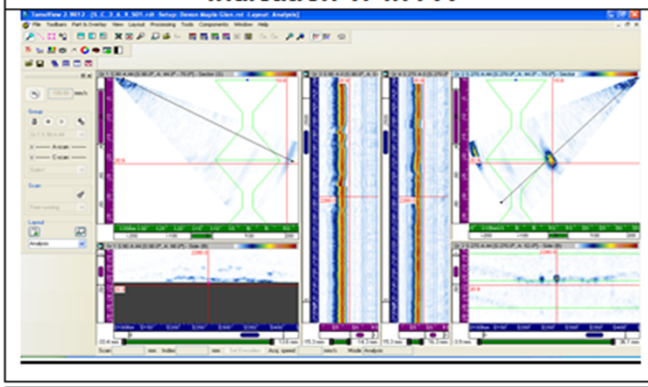
Technician Name	Henk Stinis		
CGSB Level & Cert. Number	UT III 13457	**Client Representative**	Cam Busby
Signature		**Signature**	

ULTRATEST Ultrasonic Inspection Report

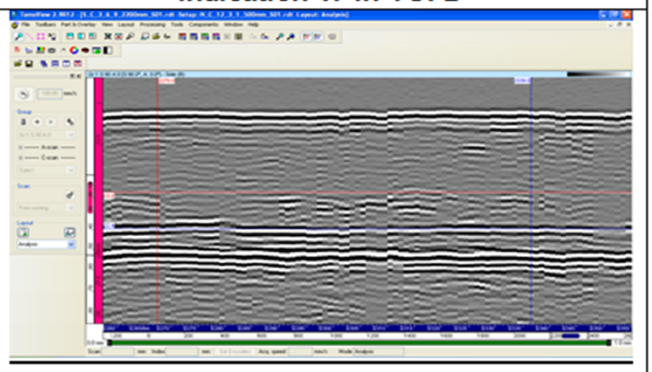
Client	Devon Canada	**Date of Inspection**	08/13/2012 - 08/17-2012	**Report Number**	RB - 120817 -001
Facility	Maple Glen Gas Plant	**Time of Inspection**	17:00	**W.O. Number**	20015628
Attention	Cam Busby	**NDE Procedure**	UT-0001	**P.O. Number**	NA

Images of Relavant Indications - Continued

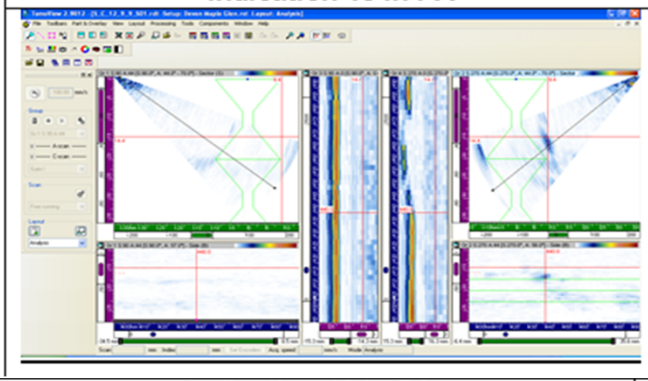
Indication 17 in PA



Indication 17 in TOFD



Indication 18 in PA



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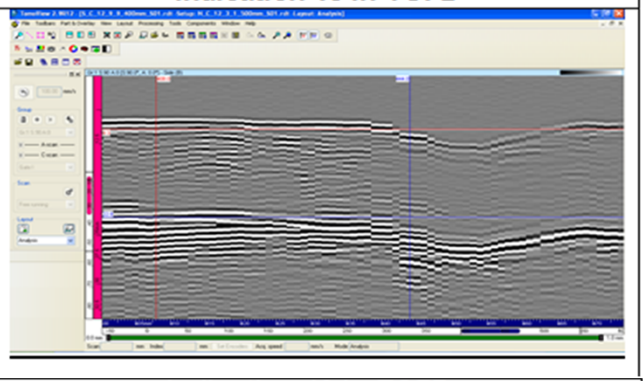
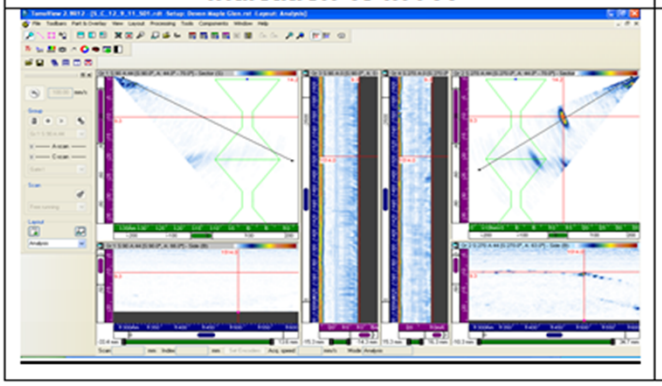


Indication 19 in PA



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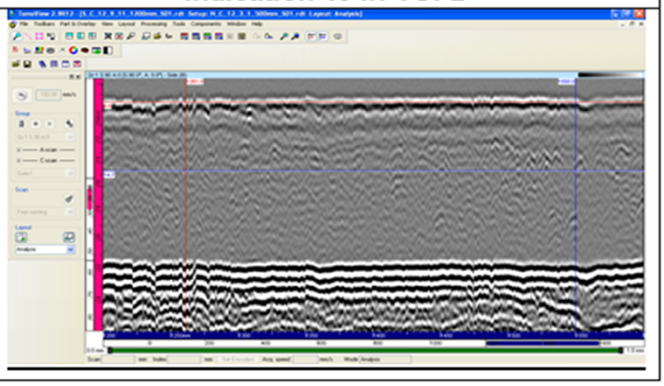

Technician Name	Henk Stinis		
CGSB Level & Cert. Number	UT III 13457	**Client Representative**	Cam Busby
Signature		**Signature**	

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